

Document Title: Volvo standard tightening torques	Function Group: 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Volvo standard tightening torques

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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

The tightening torques in the following tables apply to bolts and nuts with tensile strength. The tables should be used as a general instruction for tightening bolts and nuts without specified values. The charts contains values for course thread bolts and nuts.

Torque values should be increased with $\approx 10\%$, for flange bolts.

All standard torques for bolts are without surface treatment.

The standard torque for bolts lubricated with oil should be reduced with 20% of the given value.

Standard tightening torque charts

Bolt size Metric Coarse Threads	Tensile strength 8.8		Tensile strength 10.9	
	(Nm)	(lbf ft)	(Nm)	(lbf ft)
M5	6	4	8	6
M6	10	7	14	11
M8	25	18	35	26
M10	50	37	70	52
M12	87	64	122	90
M14	139	103	195	144
M16	213	157	299	220
M18	293	216	413	305
M20	416	307	585	432
M24	719	530	1010	745
M27	1060	782	1490	1100
M30	1140	840	2025	1493
M36	2500	1844	3600	2653

Bolt size Inch SAE Coarse Threads	Tensile strength 5		Tensile strength 8	
	(lbf ft)	(Nm)	(lbf ft)	(Nm)
1/4	10	13,6	14	19
5/16	21	28,5	29	39,3
3/8	37	50,2	52	70
7/16	59	80	84	114
1/2	90	122	128	174
9/16	130	176	184	250
5/8	200	271	284	387
3/4	270	365	384	521
7/8	350	474	500	672
1	450	608	640	860
1 1/8	600	814	850	1138
1 1/4	750	1020	1070	1440
1 3/8	900	1226	1280	1736
1 1/2	1050	1432	1500	2032
1 3/4	1200	1638	1700	2328
2	1500	2046	2150	2934
2 1/4	2100	2854	3000	4074
2 3/4	2700	3662	3800	5174
3	3300	4470	4600	6274
3 1/2	3900	5278	5450	7374
4	4500	6086	6300	8474
4 1/2	5100	6894	7100	9574
5	5700	7702	7800	10674
5 1/2	6300	8510	8500	11774
6	6900	9318	9200	12874
6 1/2	7500	10126	9900	13974
7	8100	10934	10600	15074
7 1/2	8700	11742	11300	16174
8	9300	12550	12000	17274
8 1/2	9900	13358	12700	18374
9	10500	14166	13400	19474
9 1/2	11100	14974	14100	20574
10	11700	15782	14800	21674
10 1/2	12300	16590	15500	22774
11	12900	17398	16200	23874
11 1/2	13500	18206	16900	24974
12	14100	19014	17600	26074
12 1/2	14700	19822	18300	27174
13	15300	20630	19000	28274
13 1/2	15900	21438	19700	29374
14	16500	22246	20400	30474
14 1/2	17100	23054	21100	31574
15	17700	23862	21800	32674
15 1/2	18300	24670	22500	33774
16	18900	25478	23200	34874
16 1/2	19500	26286	23900	35974
17	20100	27094	24600	37074
17 1/2	20700	27902	25300	38174
18	21300	28710	26000	39274
18 1/2	21900	29518	26700	40374
19	22500	30326	27400	41474
19 1/2	23100	31134	28100	42574
20	23700	31942	28800	43674
20 1/2	24300	32750	29500	44774
21	24900	33558	30200	45874
21 1/2	25500	34366	30900	46974
22	26100	35174	31600	48074
22 1/2	26700	35982	32300	49174
23	27300	36790	33000	50274
23 1/2	27900	37598	33700	51374
24	28500	38406	34400	52474
24 1/2	29100	39214	35100	53574
25	29700	40022	35800	54674
25 1/2	30300	40830	36500	55774
26	30900	41638	37200	56874
26 1/2	31500	42446	37900	57974
27	32100	43254	38600	59074
27 1/2	32700	44062	39300	60174
28	33300	44870	40000	61274
28 1/2	33900	45678	40700	62374
29	34500	46486	41400	63474
29 1/2	35100	47294	42100	64574
30	35700	48102	42800	65674
30 1/2	36300	48910	43500	66774
31	36900	49718	44200	67874
31 1/2	37500	50526	44900	68974
32	38100	51334	45600	70074
32 1/2	38700	52142	46300	71174
33	39300	52950	47000	72274
33 1/2	39900	53758	47700	73374
34	40500	54566	48400	74474
34 1/2	41100	55374	49100	75574
35	41700	56182	49800	76674
35 1/2	42300	56990	50500	77774
36	42900	57798	51200	78874
36 1/2	43500	58606	51900	79974
37	44100	59414	52600	81074
37 1/2	44700	60222	53300	82174
38	45300	61030	54000	83274
38 1/2	45900	61838	54700	84374
39	46500	62646	55400	85474
39 1/2	47100	63454	56100	86574
40	47700	64262	56800	87674
40 1/2	48300	65070	57500	88774
41	48900	65878	58200	89874
41 1/2	49500	66686	58900	90974
42	50100	67494	59600	92074
42 1/2	50700	68302	60300	93174
43	51300	69110	61000	94274
43 1/2	51900	69918	61700	95374
44	52500	70726	62400	96474
44 1/2	53100	71534	63100	97574
45	53700	72342	63800	98674
45 1/2	54300	73150	64500	99774
46	54900	73958	65200	100874
46 1/2	55500	74766	65900	101974
47	56100	75574	66600	103074
47 1/2	56700	76382	67300	104174
48	57300	77190	68000	105274
48 1/2	57900	78000	68700	106374
49	58500	78808	69400	107474
49 1/2	59100	79616	70100	108574
50	59700	80424	70800	109674
50 1/2	60300	81232	71500	110774
51	60900	82040	72200	111874
51 1/2	61500	82848	72900	112974
52	62100	83656	73600	114074
52 1/2	62700	84464	74300	115174
53	63300	85272	75000	116274
53 1/2	63900	86080	75700	117374
54	64500	86888	76400	118474
54 1/2	65100	87696	77100	119574
55	65700	88504	77800	120674
55 1/2	66300	89312	78500	121774
56	66900	90120	79200	122874
56 1/2	67500	90928	79900	123974
57	68100	91736	80600	125074
57 1/2	68700	92544	81300	126174
58	69300	93352	82000	127274
58 1/2	69900	94160	82700	128374
59	70500	94968	83400	129474
59 1/2	71100	95776	84100	130574
60	71700	96584	84800	131674
60 1/2	72300	97392	85500	132774
61	72900	98200	86200	133874
61 1/2	73500	99008	86900	134974
62	74100	99816	87600	136074
62 1/2	74700	100624	88300	137174
63	75300	101432	89000	138274
63 1/2	75900	102240	89700	139374
64	76500	103048	90400	140474
64 1/2	77100	103856	91100	141574
65	77700	104664	91800	142674
65 1/2	78300	105472	92500	143774
66	78900	106280	93200	144874
66 1/2	79500	107088	93900	145974
67	80100	107896	94600	147074
67 1/2	80700	108704	95300	148174
68	81300	109512	96000	149274
68 1/2	81900	110320	96700	150374
69	82500	111128	97400	151474
69 1/2	83100	111936	98100	152574
70	83700	112744	98800	153674
70 1/2	84300	113552	99500	154774
71	84900	114360	100200	155874
71 1/2	85500	115168	100900	156974
72	86100	115976	101600	158074
72 1/2	86700	116784	102300	159174
73	87300	117592	103000	160274
73 1/2	87900	118400	103700	161374
74	88500	119208	104400	162474
74 1/2	89100	120016	105100	163574
75	89700	120824	105800	164674
75 1/2	90300	121632	106500	165774
76	90900	122440	107200	166874
76 1/2	91500	123248	107900	167974
77	92100	124056	108600	169074
77 1/2	92700	124864	109300	170174
78	93300	125672	110000	171274
78 1/2	93900	126480	110700	172374
79	94500	127288	111400	173474
79 1/2	95100	128096	112100	174574
80	95700	128904	112800	175674
80 1/2	96300	129712	113500	176774
81	96900	130520	114200	177874
81 1/2	97500	131328	114900	178974
82	98100	132136	115600	180074
82 1/2	98700	132944	116300	181174
83	99300	133752	117000	182274
83 1/2	99900	134560	117700	183374
84	100500	135368	118400	184474
84 1/2	101100	136176	119100	185574
85	101700	136984	119800	186674
85 1/2	102300	137792	120500	187774
86	102900	138600	121200	188874
86 1/2	103500	139408	121900	189974
87	104100	140216	122600	191074
87 1/2	104700	141024	123300	192174
88	105300	141832	124000	193274
88 1/2	105900	142640	124700	194374
89	106500	143448	125400	195474
89 1/2	107100	144256	126100	196574
90	107700	145064	126800	197674
90 1/2	108300	145872	127500	198774
91	108900	146680	128200	199874
91 1/2	109500	147488	128900	200974
92	110100			

Product: L60G Volvo Wheel Loaders Service Manual

Full Download: <https://www.arepairmanual.com/downloads/l60g-volvo-wheel-loaders-service-manual/>

3/4	320	434	451	612
7/8	515	700	728	988
1	775	1052	1091	1480
1 1/8	953	1290	1545	2100
1 1/4	1344	1823	2180	2960
1 3/8	1600	2170	2650	3600
1 1/2	2000	2714	3200	4340

Sample manual. Download All 2240 pages at:

<https://www.arepairmanual.com/downloads/l60g-volvo-wheel-loaders-service-manual/>

Document Title: Engine, software specifications	Function Group: 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Engine, software specifications

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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

Engine protection

Function	Action	Limit/cause
High coolant temperature	Yellow lamp on Red lamp on Both lamps off [T1] ⓘ Engine shut down	104°C (219°F) 107°C (225°F) 100°C (212°F) 116°C (241°F)
High inlet manifold air pressure	Red lamp on Red lamp off	0.35 MPa (51 PSI) 0.25 MPa (36 PSI)
High inlet manifold air temperature	Yellow lamp on Red lamp on	120°C (240°F) 140°C (284°F)
High oil temperature	Yellow lamp on Red lamp on Both lamps off [T2] ⓘ	125°C (257°F) 128°C (262°F) 123°C (253°F)
Low oil pressure	Red lamp and forced idle Engine shut down	0.5– 2 MPa (73–290 PSI)[T3] ⓘ
Low coolant level	Yellow lamp	[T4] ⓘ
High temperature of cooled EGR exhausts after the EGR cooler	Yellow lamp on Red lamp on Derate	200°C (392°F) 240°C (464°F) [T5] ⓘ
High E-ECU temperature	Red lamp on and derate	95°C (203°F)
High soot load	Yellow lamp Buzzer	100%
	Yellow lamp Buzzer Start derate	130%
	Red lamp Buzzer continuous Max derate [T6] ⓘ	140%
	Red lamp Buzzer continuous Max derate [T7] ⓘ	170%
	Red lamp Buzzer continuous Max derate [T8] ⓘ	200%
Air pump failure	Red lamp Derate [T9] ⓘ	Air pump failure

[T1] If the temperature has triggered yellow or red lamp, the temperature has to decrease to specified value for turning the lamps off.

[T2] If the temperature has triggered yellow or red lamp, the temperature has to decrease to specified value for turning the lamps off.

[T3] The red lamp is lit and force idle is performed when the oil pressure is lower than the specified value for 80% of the time during a 4 sec period. When vehicle speed is ~0km/h the engine will be forced shut off.

[T4] Yellow lamp is lit when the coolant level in the expansion tank has been below low level for 90% of the time during a 15 sec period.

[T5] If the temperature exceeds specified value for yellow lamp for more than 20% within a 30 sec period, the derate starts. At specified value for red lamp the derate will be 100%.

[T6] Stand still regeneration required

[T7] Service regeneration required

[T8] DPF replacement required

[T9] Startup delay 30 seconds.

Document Title: Thermostat, specifications	Function Group: 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Thermostat, specifications

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Valid for serial numbers			
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Cooling system	
Thermostat begins to open at	83 °C (181 °F)
Thermostat fully open at	95 °C (203 °F)

Document Title: EGR system, tightening torques	Function Group: 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

EGR system, tightening torques

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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
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Part	Torque
Pipe brackets, fastening	13 Nm (10 lbf ft)
Bracket on crankcase (exhaust gas return)	30 Nm (22 lbf ft)
Hose bracket, exhaust pipe on Venturi tube (exhaust gas return)	4 Nm (3 lbf ft)
Pin screws on exhaust pipe	15 Nm (11 lbf ft)
Cooler	
Connection piece on cooler (exhaust gas return)	13 Nm (10 lbf ft)
Cooler on bracket (exhaust gas return)	30 Nm (22 lbf ft)
Flutter valve housing on cooler (exhaust gas return)	30 Nm (22 lbf ft)
Connection piece on cooler (exhaust gas return)	13 Nm (10 lbf ft)
Cooler on exhaust pipe	25 Nm (18 lbf ft)
Clip on bracket (exhaust gas return)	20 Nm (15 lbf ft)
Clip on clip (exhaust gas return)	20 Nm (15 lbf ft)
Actuator	
Cooler on bracket, actuator	30 Nm (22 lbf ft)
Actuator on bracket	13 Nm (10 lbf ft)
Positioning level	15 Nm (11 lbf ft)
Heat shield on bracket	13 Nm (10 lbf ft)
Screw in nozzle	49 Nm (36 lbf ft)
Pipe union pipe \varnothing 10 mm, ring piece	39 Nm (29 lbf ft)
Adjusting rod on position lever	20 Nm (15 lbf ft)
Shut off valve	
Shut off valve on cooler	5 Nm (3.7 lbf ft)

For the tightening procedure according to torque using a torque wrench, a maximum variation of the tightening torque of $\pm 10\%$ is permissible.

Document Title: Conversion tables	Function Group: 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Conversion tables

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Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
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Length

Unit	cm	m	km	in	ft	yd	mile
cm	1	0.01	0.00001	0.3937	0.03281	0.01094	0.000006
m	100	1	0.001	39.37	3.2808	1.0936	0.00062
km	100000	1000	1	39370.7	3280.8	1093.6	0.62137
in	2.54	0.0254	0.000025	1	0.08333	0.02777	0.000015
ft	30.48	0.3048	0.000304	12	1	0.3333	0.000189
yd	91.44	0.9144	0.000914	36	3	1	0.000568
mile	160930	1609.3	1.6093	63360	5280	1760	1

1 mm = 0.1 cm - 1 mm = 0.001 m

Area

Unit	cm ²	m ²	km ²	a	ft ²	yd ²	in ²
cm ²	1	0.0001	-	0.000001	0.001076	0.000012	0.155000
m ²	10000	1	0.000001	0.01	10.764	1.1958	1550.000
km ²	-	1000000	1	10000	1076400	1195800	-
a	0.01	100	0.0001	1	1076.4	119.58	-
ft ²	-	0.092903	-	0.000929	1	0.1111	144.000
yd ²	-	0.83613	-	0.008361	9	1	1296.00
in ²	6.4516	0.000645	-	-	0.006943	0.000771	1

1 ha = 100 a - 1 mile² = 259 ha = 2.59 km²

Volume

Unit	cm ³ = cc	m ³	l	in ³	ft ³	yd ³
cm ³ = ml	1	0.000001	0.001	0.061024	0.000035	0.000001
m ³	1000000	1	1000	61024	35.315	1.30796
dm ³ (l)	1000	0.001	1	61.024	0.035315	0.001308
in ³	16.387	0.000016	0.01638	1	0.000578	0.000021
ft ³	28316.8	0.028317	28.317	1728	1	0.03704
yd ³	764529.8	0.76453	764.53	46656	27	1

1 gal (US) = 3785.41 cm³ = 231 in³ = 0.83267 gal (UK)

Weight

Unit	g	kg	t	oz	lb
g	1	0.001	0.000001	0.03527	0.0022
kg	1000	1	0.001	35.273	2.20459
t	1000000	1000	1	35273	2204.59
oz	28.3495	0.02835	0.000028	1	0.0625
lb	453.592	0.45359	0.000454	16	1

1 ton (metric) = 1.1023 ton (US) = 0.9842 ton (UK)

Pressure

Unit	kp/cm ²	bar	Pa=N/m ²	kPa	lbf/in ²	lbf/ft ²
kp/cm ²	1	0.98067	98066.5	98.0665	14.2233	2048.16
bar	1.01972	1	100000	100	14.5037	2088.6
Pa=N/m ²	0.00001	0.001	1	0.001	0.00015	0.02086
kPa	0.01020	0.01	1000	1	0.14504	20.886
lbf/in ²	0.07032	0.0689	6894.76	6.89476	1	144
lbf/ft ²	0.00047	0.00047	47.88028	0.04788	0.00694	1

kg/cm² = 735.56 Dry (mmHg) = 0.96784 atm

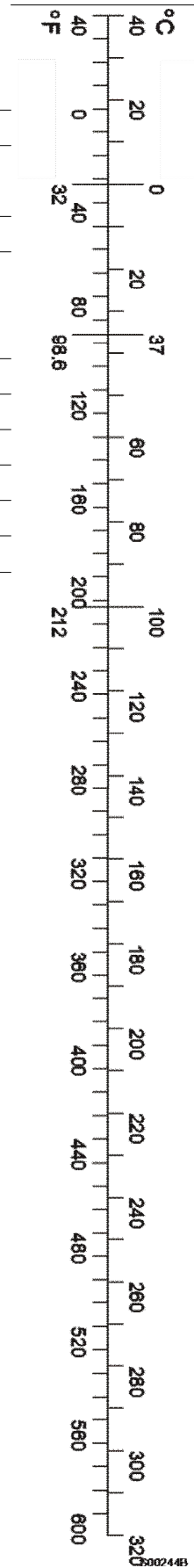
Unit explanations

Unit	abbreviation
Newton meter	Nm
Kilopoundmeter	kpm
Kilopascal	kPa
Megapascal	MPa
Kilowatt	kW
kilojoule	kJ
British thermal unit	Btu
Calorie	cal

Approx. conversion

SI unit	Conversion factor	Non SI	Conversion factor	SI
Torque				
Nm	x10.2	=kg/cm	x0.8664	=lb in
Nm	x0.74	=lbf-ft	x1.36	=Nm
Nm	x0.102	=kg/m	x7.22	=lbft
Pressure (Pa = N/m²)				
kPa	x4.0	=in.H ₂ O	x0.249	=kPa
kPa	x0.30	=in.Hg	x3.38	=kPa
kPa	x0.145	=psi	x6.89	=kPa
bar	x14.5	=psi	x0.069	=bar
kp/cm ²	x14.22	=psi	x0.070	=kp/cm ²
N/mm ²	x145.04	=psi	x0.069	=bar
MPa	x145	=psi	x0.00689	=MPa
Power (W = J/s)				
kW	x1.36	=hp(cv)	x0.736	=kW

kW	x1.34	= bhp	x0.746	= kW
kW	x0.948	= Btu/s	x1.055	= kW
W	x0.74	= ft-lb/s	x1.36	= W
Energy (J = Nm)				
kJ	x0.948	= Btu	x1.055	= kJ
J	x0.239	= calorie	x4.19	= J
Speed and acceleration				
m/s ²	x3.28	= ft/s ²	x0.305	= m/s ²
m/s	x3.28	= ft/s	x0.305	= m/s
km/h	x0.62	= mph	x1.61	= km/h
Horsepower/torque				
Bhp x5252 rpm= TQ (lb-ft)			TQ x rpm 5252=bhp	
Temperature				
°C =(°F-32)/1.8			°F =(°C x1.8) +32	
Flow factor				
l/min (dm ³ /min)	x0.264	= US gal/min	x3.785	= liter/min



Document Title: Fuel system, specifications	Function Group: 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Fuel system, specifications

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Valid for serial numbers			
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Fuel feed pump	
Type	Gear pump
Safety valve	1.5 MPa (217.6 psi)
Opening pressure	0.975 MPa (141.4 psi)
Fully opened	1.45 MPa (210.3 psi)
Feed pressure at:	
600 rpm	min. 0.56–0.64 MPa (81.2–92.8 psi)
1200 rpm	min. 0.56–0.65 MPa (81.2–94.3 psi)

Fuel Control Valve (FCV) — Overflow valve	
Opening pressure	0.46 MPa (66.7 psi)

Fuel rail	
Injection pressure at injectors	between 30–155 MPa (4351–22481 psi)
Maximum pressure	155 MPa (22481 psi)
Over-pressure (PRV opening pressure 1)	180–200 MPa (26107–29008 psi)
Injector fuel return flow, idling speed	Max 95 ml/min (3.21 US oz./min)
D4H	Max 115 ml/min (3.89 US oz./min)
D6H	

Pressure Release Valve (PRV)	
Opening pressure	180–200 MPa (26107–29008 psi)
Pressure when open	70–90 MPa (10153–13053 psi)
Life time limits:	50 openings 300 minutes in PRV open mode accumulated Lifetime limits are not monitored by main software, no error messages when limits are exceeded. PRV openings are logged in the EMS error memory

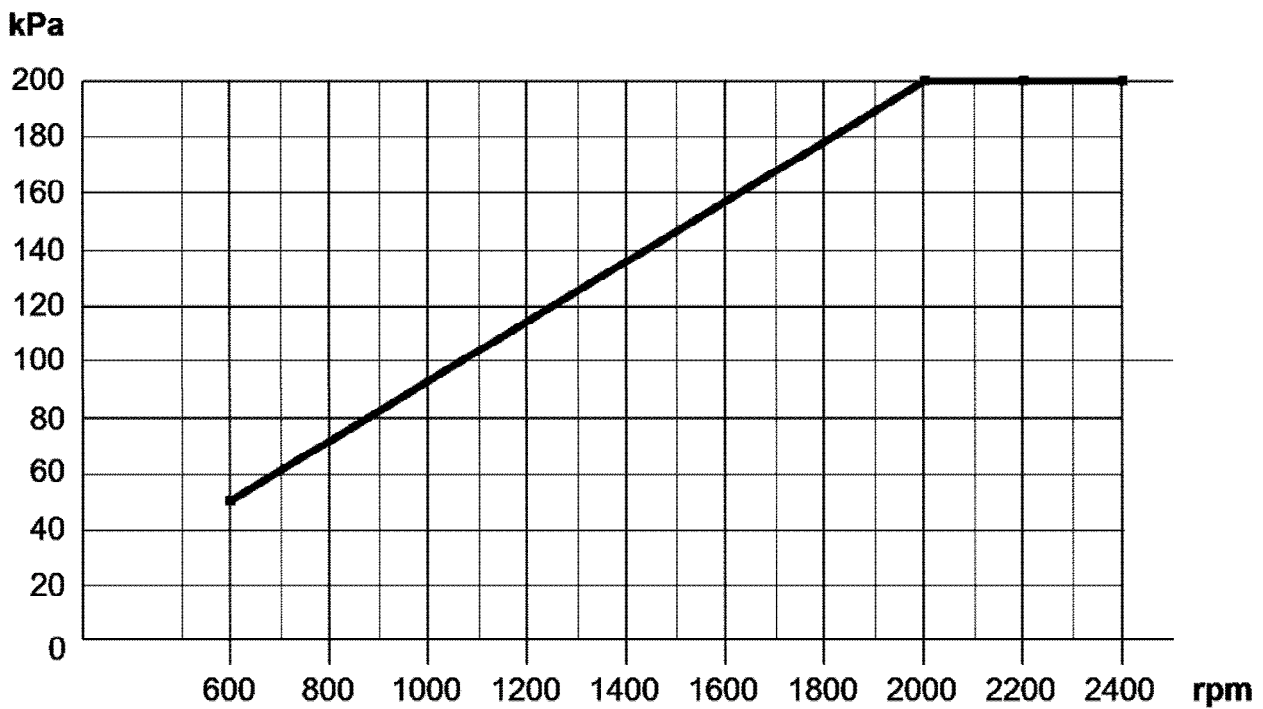
Document Title: Lubrication specifications	Function Group: system, 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Lubrication system, specifications

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Valid for serial numbers			
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Minimum oil pressure, recommendation



V1178956

Figure 1

Minimum oil pressure, guide

NOTE!

If the engine is operated continuously in the critical range, engine damage is expected in the long run.

Oil consumption

Lubricating oil, approx. maximum consumption	0.75 % of fuel consumption
--	----------------------------

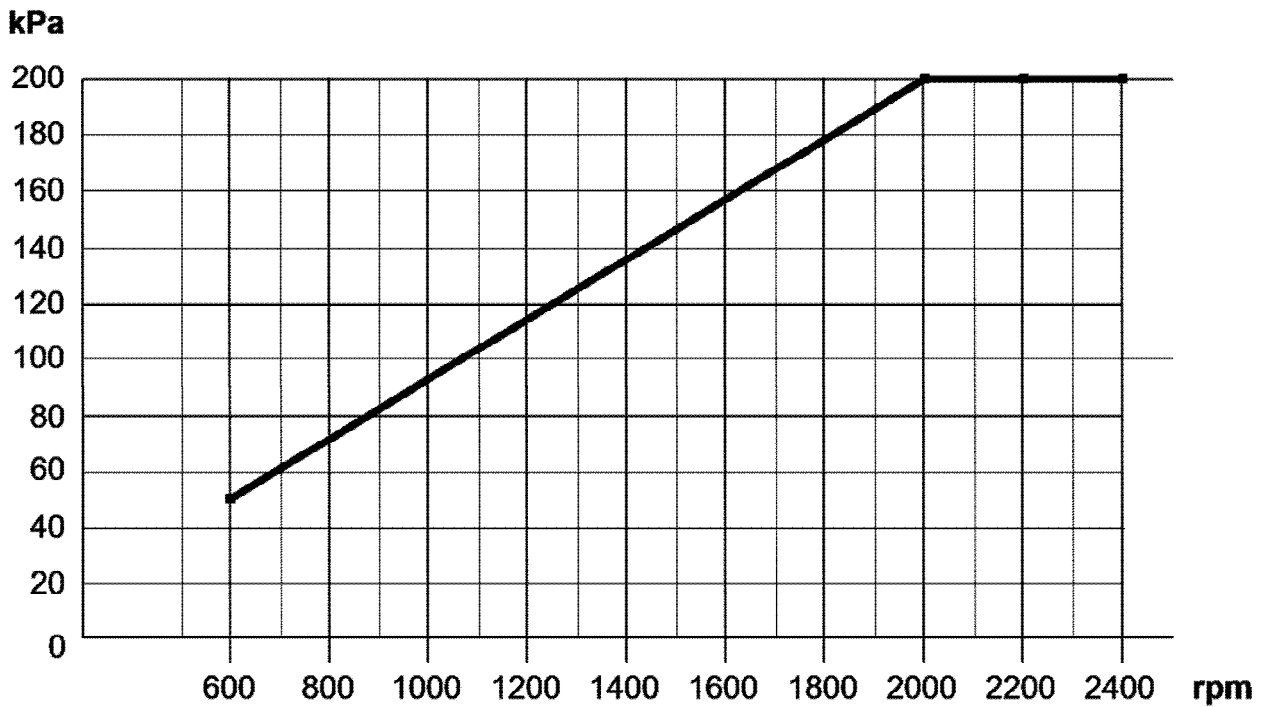
Document Title: Lubrication specifications	Function Group: system, 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Lubrication system, specifications

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

Minimum oil pressure, recommendation



V1178956

Figure 1

Minimum oil pressure, guide

NOTE!

If the engine is operated continuously in the critical range, engine damage is expected in the long run.

Oil consumption

Lubricating oil, approx. maximum consumption	0.75 % of fuel consumption
--	----------------------------

Document Title: Engine, tighten torques	Function Group: 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Engine, tightening torques

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

NOTICE

Regarding bolted joints which are not listed here, see "Volvo standard tightening torques"

Part	Comment	Torque
Engine mounting		
Flywheel housing – hydraulic transmission		57 ±6 Nm (42 ±4 lbf ft)
Flywheel housing – crankcase, M12		99 ±10 Nm (73 ±7.3 lbf ft)
Flywheel housing – crankcase, M16		243 ±25 Nm (179 ±18 lbf ft)
Front engine mount, rubber pads – frame		92 ±9 Nm (68 ±7 lbf ft)
Front engine mount, rubber pads – engine mount		150 ±15 Nm (110 ±11 lbf ft)
Front engine mount, engine member – engine block		270 ±27 Nm (199 ±20 lbf ft)
Torsional vibration damper		
Belt pulley/torsional vibration damper	Step 1	40 Nm (30 lbf ft)
Belt pulley/torsional vibration damper	Step 2, angle tightening	60°
Belt pulley/torsional vibration damper	Step 3, angle tightening	60°
V-belt pulley		110 Nm (81 lbf ft)
Cylinder head cover		
Cylinder head cover on cylinder head	Tighten screws alternately	8.5 Nm (6 Lbf ft)
Cable duct on cylinder head cover		8.5 Nm (6 Lbf ft)
Cable connection on injector		1.5 Nm (1 Lbf ft)
Flywheel		
Flywheel on crankshaft	Step 1 Tighten screws alternately	30 ±3 Nm (22 ±2 lbf ft)
	Step 2, angle-tightening Tighten screws alternately	60°
	Step 3, angle-tightening Tighten screws alternately	60°
Valve mechanism		
Inlet valves, angle-tightening		To zero clearance, then 75° counter-clockwise
Exhaust valves, angle-tightening		To zero clearance, then 120° counter-clockwise
Lock nut, valves		20 ±2 Nm (14.8 ±1.5 lbf ft)
Valve cover		8,5 Nm (6.3 lbf ft)

Document Title: Engine, specifications	Function Group: 030	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

Engine, specifications

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

General

Number of cylinders	6
Cylinder bore	98 mm (3.86 in)
Stroke	126 mm (4.96 in)
Displacement	5.70 litres (1.51 US gal)
Injection order	1-5-3-6-2-4
Low idle	700 rpm
High idle (run out speed)	2375 rpm
Weight, engine	610 kg (1345 lbs)

Stall speed torque converter⁽¹⁾

L60G ⁽²⁾ HTE125 (22579)	1970–2060 rpm
L70G ⁽²⁾ HTE125 (22579)	2020–2150 rpm
L90G ⁽²⁾ HTE125 (22579)	2050–2170 rpm

(1) Shall be performed on gear 2, APS-mode service (manual), and without using the hydraulics.

(2) The transmission part number can be found in the machine card in PROSIS.

Document Title: Operation numbers for additional work	Function Group: 070	Information Type: Service Information	Date: 4/16/2026
Profile: Wheel Loaders (WLO)			

Operation numbers for additional work

Showing Selected Profile

These operations can be used to identify work that is not included in the time guide or described in the methods in the Service Manual. When these operations are used, a description of the work that has been performed must be provided.

Other work related to engine

Op. no. 070-210

This operation can be used when work has been done related to the engine and function group 2 when no applicable method description was available. When this operation is used, additional information is required:

- Description of work that has been done

Other work related to electrical system

Op. no. 070-310

This operation can be used when work has been done related to the electrical system and function group 3 when no applicable method description was available. When this operation is used, additional information is required:

- Description of work that has been done

Other work related to transmission, gearbox, travel motor, swing motor

Op. no. 070-410

This operation can be used when work has been done related to the transmission, gearbox, travel motor or swing motor and function group 4 when no applicable method description was available. When this operation is used, additional information is required:

- Description of work that has been done

Other work related to drive axle

Op. no. 070-470

This operation can be used when work has been done related to the drive axle and function group 46 when no applicable method description was available. When this operation is used, additional information is required:

- Description of required work that have been done

Other work related to brake system

Op. no. 070-510

This operation can be used when work has been done related to the brake system and function group 5 when no applicable

method description was available. When this operation is used, additional information is required:

- Description of work that has been done

Other work related to steering system

Op. no. 070-610

This operation can be used when work has been done related to the steering system and function group 6 when no applicable method description was available. When this operation is used, additional information is required:

- Description of work that has been done

Other work related to frame link, axle suspension

Op. no. 070-710

This operation can be used when work has been done related to the frame link, axle suspension and other parts related to function group 7 when no applicable method description was available. When this operation is used, additional information is required:

- Description of work that has been done

Other work related to cab, air conditioning

Op. no. 070-810

This operation can be used when work has been done related to the cab, air conditioning and other parts related to function group 8 when no applicable method description was available. When this operation is used, additional information is required:

- Description of work that has been done

Other work related to hydraulic system

Op. no. 070-910

This operation can be used when work has been done related to the hydraulic system and other parts related to function group 9 when no applicable method description was available. When this operation is used, additional information is required:

- Description of work that has been done

Document Title: E1706	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

E1706

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

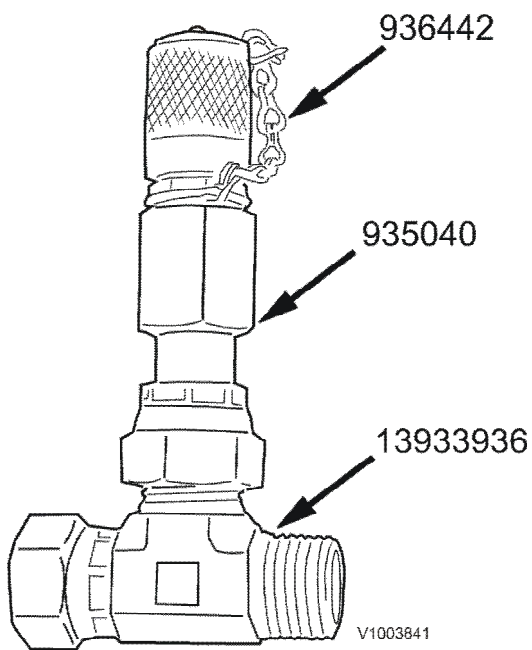


Figure 1

Document Title: E 1708, Checking point	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

E 1708, Checking point

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

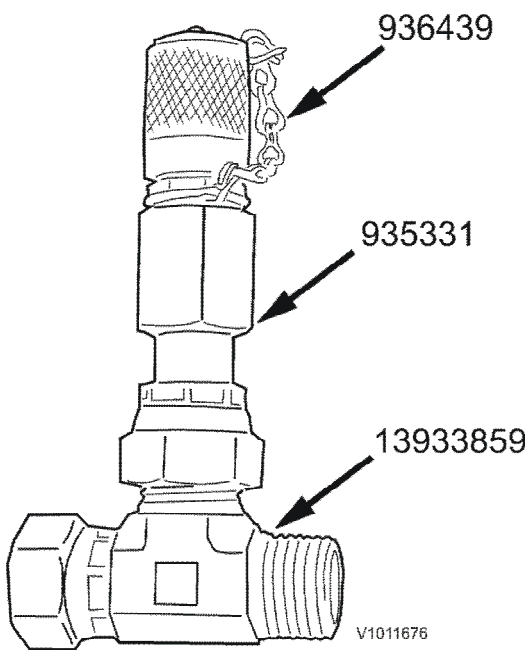


Figure 1

Document Title: E1711	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

E1711

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

E1711

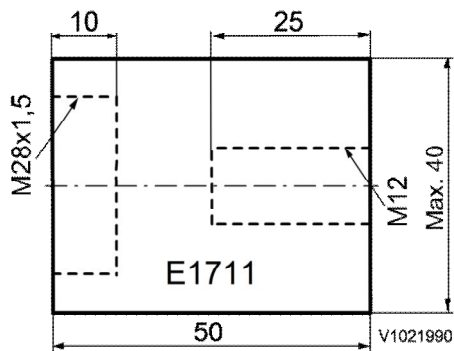


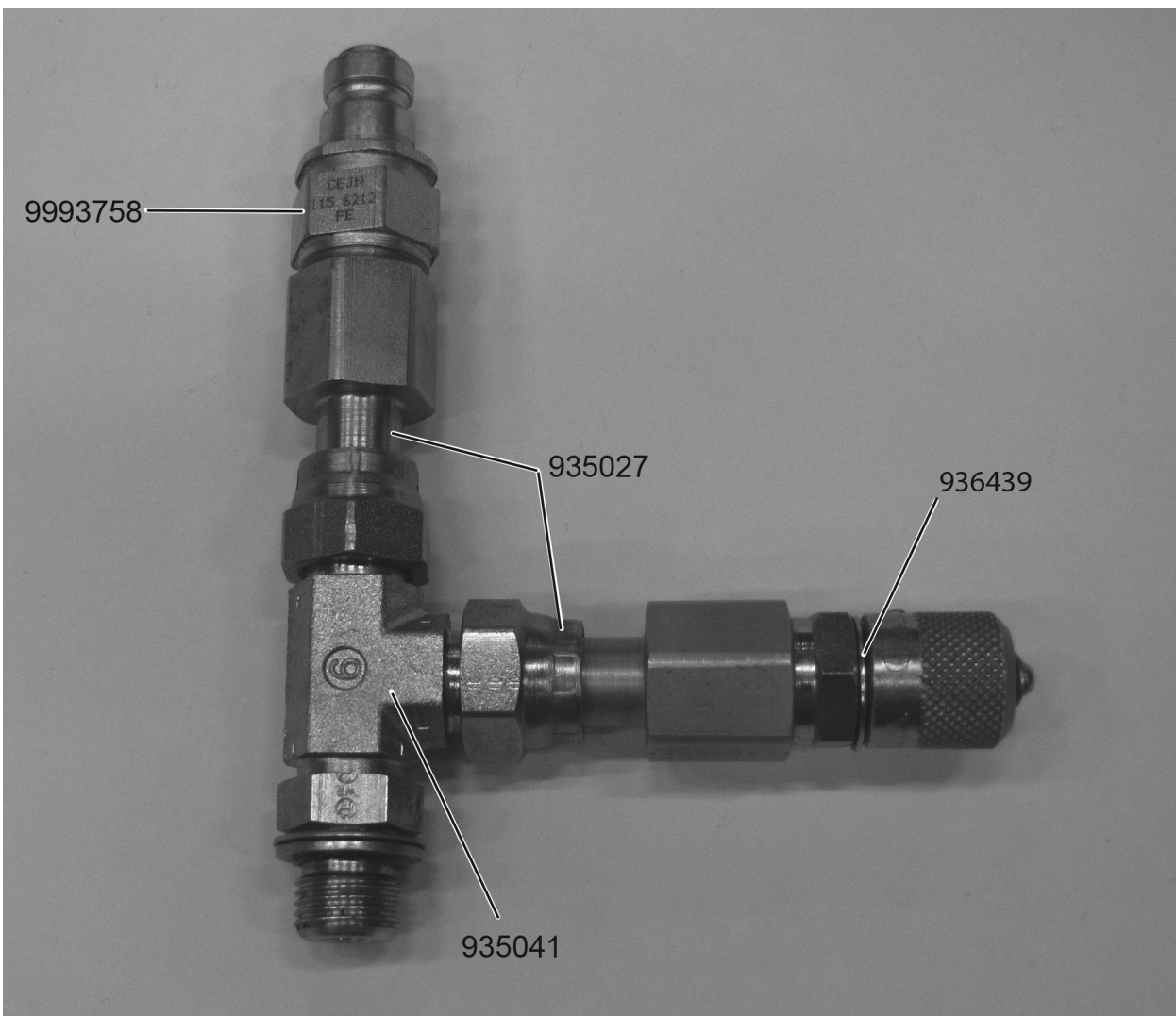
Figure 1
E1711

Document Title: E-2000	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

E-2000

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			



V1139126

Figure 1

Document Title: E-2001	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

E-2001

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

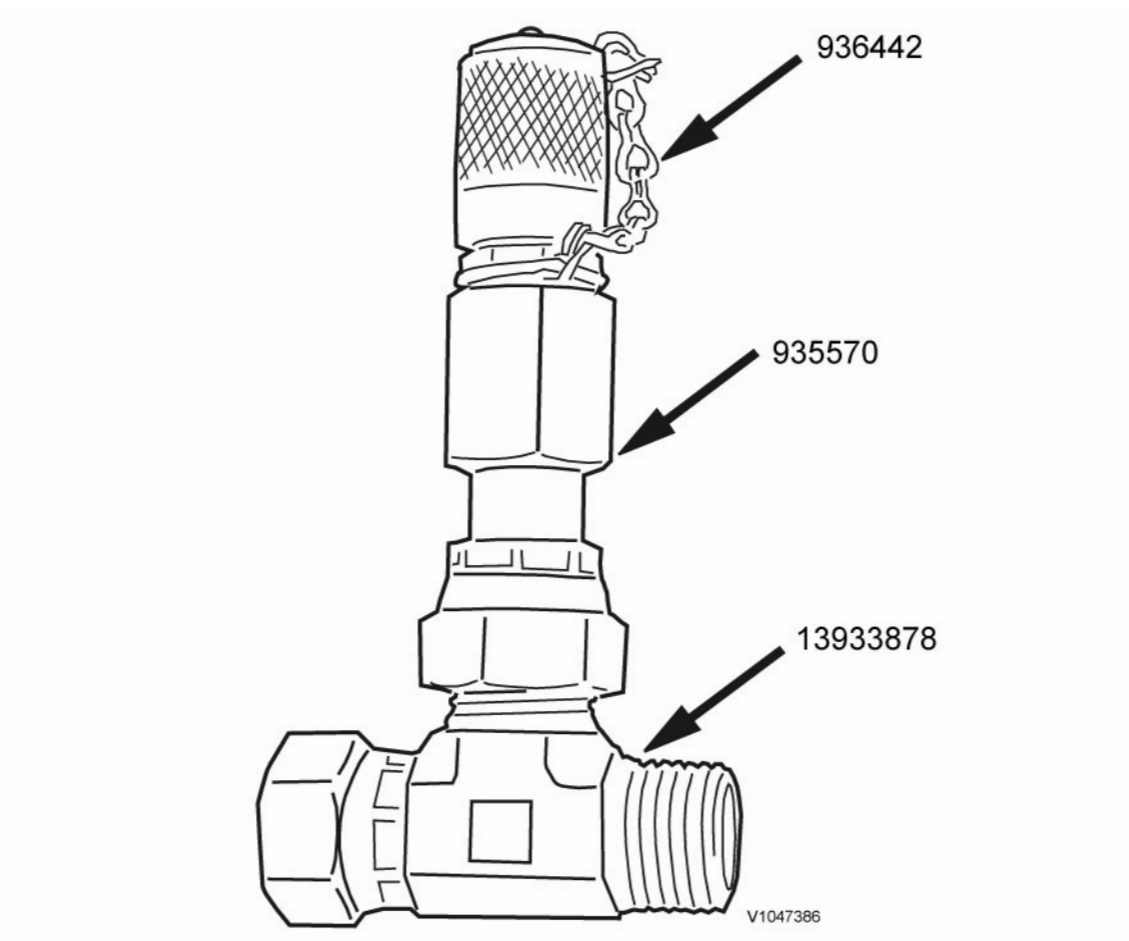


Figure 1

Document Title: E-2030	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

E-2030

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

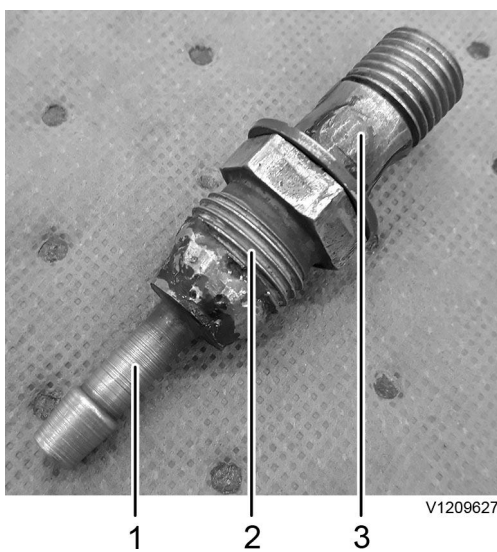


Figure 1

1. Hose nipple, diameter of approx. 8 mm
2. 21023622
3. Holes welded shut

Document Title: E-2032	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

E-2032

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			



Figure 1

1. 995895
2. Washers (2 pcs)

Document Title: 9993807 Lifting tool user instructions	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

9993807 Lifting tool user instructions

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			

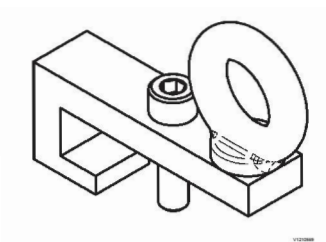


Figure 1

9993807 Lifting tool

Instructions

This instruction is a guide on how to use and maintain the lifting tool correctly. The instructions must be studied carefully by the personnel concerned before the lifting tool can be put into use.

The instructions must always be available to the personnel maintaining and using the lifting tool daily.

It is also important to:

- Keep the instructions and other applicable documents during the entire lifetime of the lifting tool.
- Pass the instructions to other owners or users of the lifting tool.
- Update the instructions with additions or changes made by the manufacturer.

Pay careful attention to information about warnings mentioned in the instructions and found on the warning signs on the lifting tools. If this information is not observed, severe personal injuries and equipment damage can arise.

Responsibility

The instructions describe the authorized method to use the lifting tool.

The lifting tool may only be used by personnel with adequate technical training or corresponding professional experience and in consultation with the manufacturer.

If the instructions have not been followed, the manufacturer is not responsible for personal injuries or damage to equipment.

Marking

Do not remove or make machine labels or other labels unreadable.

The lifting tool is marked with a CE mark, which means that it is designed, manufactured and described in accordance with EC Machinery Directive 2006/42/EC.

Warning decals and CE mark on lifting tool must be clearly visible. If a part provided with warning decals or CE mark is changed, a new warning decal and CE mark must be mounted in the same place. Defective decals and CE marks must be replaced immediately.



V1141218

Figure 2

CE-marking

Manufacturer

Company: Volvo Construction Equipment AB

Address: CE-46840, RLA 0301

Postal address: 631 85 Eskilstuna, Sweden

Rebuilding

If the lifting tool is rebuilt or supplemented with other parts without permission by the manufacturer, the CE marking does not include this part. If such rebuilding or added parts changes the function of the lifting tool, the CE marking in its entirety is no longer valid. After rebuilding, it is important that the instructions are supplemented with the necessary illustrations, photos and texts.

NOTE!

If not explicitly stated otherwise, always assume this instruction reference the use of two 9993807 Lifting tools.

Intended usage

The lifting toll specified in this document is only intended for lifting torque converters with a maximum weight of 100 kg. Intended users are appointed and trained personnel, the lifting gear is not intended to be used by unauthorised or underage personnel.

To fulfil the requirements for intended use, the user must follow all instructions and maintenance directions written by the manufacturer.

Technical data

Type designation: lifting tool for torque converter

Maximum load, lifting tool x 2: 100 kg (220 lb)

Mass, lifting tool x 2 with shackles and chain slings: 5 kg (11 lb)

Test factor for static testing (for lifting tools): 1.5

Safety information

Limits of use

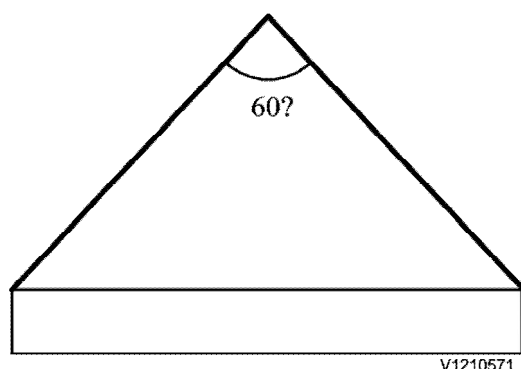
The lifting tools may only be used for the intended purpose. All other use is forbidden.

Lifting hooks must be equipped with a self-locking hook.

Shackles should be used for connecting the tools.

Lifting sling and straps should be marked with lifting capacity.

All accessories for the lift must have sufficient lifting capacity.



V1210571

Figure 3

Max lift-angle

Maximum lift angles must not exceed 60°.

Handling

To meet the requirements for intended use, the user must observe all user and maintenance instructions prescribed by the manufacturer.

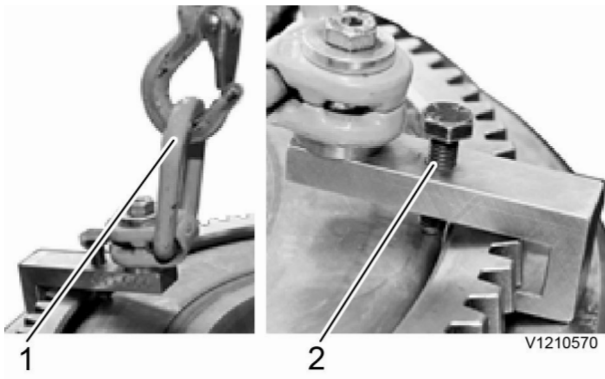


Figure 4

1. **Lifting equipment**
 Use lifting sling with sufficient lifting capacity, 100 kg (220 lb).
 Always use lifting hooks equipped with a self-locking hook.
 Use shackles with sufficient lifting capacity, 100 kg (220 lb).
2. **Bolts**
 Position the lifting tool under gear ring and tighten the bolts.
 Tighten until the lifting tool is unable to move independently of the gear ring.

Intended user

The lifting device is intended to be used by trained personnel, it is not intended to be used by unauthorized or underage personnel.

Conditions and preparatory measures

Lifting tool with damaged parts must not be used.

Before lifting, check that the lifting tool does not have indications of cracks or deformations.

Maintenance

Maintenance must be performed by person with appropriate technical training or equivalent professional experience and in consultation with the manufacturer.

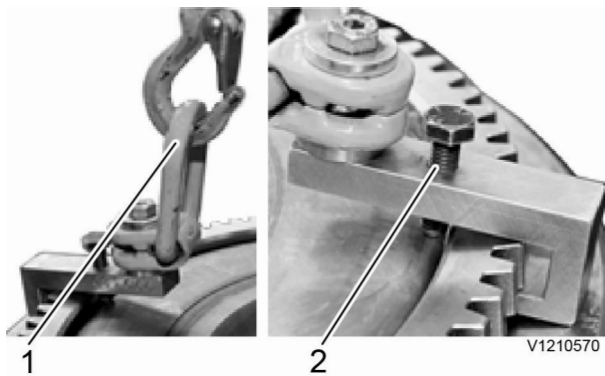


Figure 5

Detail/interval	Control/oversight
1 Shackles. Annual check.	Check that shackles does no have visible defects, cracks or deformations.
2 9993807 Lifting tool. Annual check.	Check that the lifting tool with threads and bolt does no have visible defects, cracks or deformations.

General

A defective lifting tool must be replaced.

Workplace

Protective shoes must be used.

The workplace should be kept free from equipment that can cause slipping or tripping risks.

The lifting tool is intended to be used in a workshop environment, outdoor usage is forbidden.

Continuous supervision

The lifting tool must be subjected to continuous supervision before use.

- Check for cracks.
- Check if the lifting tool is bent or deformed.
- Check that threaded screws and bolts are intact and do not have indications of breakage or deformation.

Document Title: 11668007 Lifting tool user instructions	Function Group: 080	Information Type: Service Information	Date: 4/16/2026
Profile: L60G Volvo			

11668007 Lifting tool user instructions

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
L60G Volvo			



V1210648

Figure 1
11668007 lifting tool

Instructions

This instruction is a guide on how to use and maintain the lifting tool correctly. The instructions must be studied carefully by the personnel concerned before the lifting tool can be put into use.

The instructions must always be available to the personnel maintaining and using the lifting tool daily.

It is also important to:

- Keep the instructions and other applicable documents during the entire lifetime of the lifting tool.
- Pass the instructions to other owners or users of the lifting tool.
- Update the instructions with additions or changes made by the manufacturer.

Pay careful attention to information about warnings mentioned in the instructions and found on the warning signs on the lifting tools. If this information is not observed, severe personal injuries and equipment damage can arise.

Responsibility

The instructions describe the authorized method to use the lifting tool.

The lifting tool may only be used by personnel with adequate technical training or corresponding professional experience and in consultation with the manufacturer.

If the instructions have not been followed, the manufacturer is not responsible for personal injuries or damage to

equipment.

Marking

Do not remove or make machine labels or other labels unreadable.

The lifting tool is marked with a CE mark, which means that it is designed, manufactured and described in accordance with EC Machinery Directive 2006/42/EC.

Warning decals and CE mark on lifting tool must be clearly visible. If a part provided with warning decals or CE mark is changed, a new warning decal and CE mark must be mounted in the same place. Defective decals and CE marks must be replaced immediately.

Manufacturer

Company: BM Lindahl AB

Address: Älmedal 6

Postal address: 364 33 Åseda, Sweden

Rebuilding

If the lifting tool is rebuilt or supplemented with other parts without permission by the manufacturer, the CE marking does not include this part. If such rebuilding or added parts changes the function of the lifting tool, the CE marking in its entirety is no longer valid. After rebuilding, it is important that the instructions are supplemented with the necessary illustrations, photos and texts.

Intended usage

11668007 Lifting tool consists of stand, lifting jack, extensions and locking pins.

Intended users are appointed and trained personnel, the lifting tool is not intended to be used by unauthorized or underage personnel.

To fulfil the requirements for intended use, the user must follow all instructions and maintenance directions written by the manufacturer.

The lifting tool is only intended for lifting Volvo Wheel Loaders and Volvo Articulated Haulers. Maximum load: 15 000 kg (33 070 lb).

Technical data

Type designation: lifting tool

Maximum load: 15 000 kg (33 070 lb), with two 11668007 lifting tools: 30 000 kg (66 140 lbs)

Mass: 78 kg (172 lb)

Test factor for static testing: For lifting tools and manually operated machines: 1.5. For other machines: 1.25

Height: 500–800 mm (19.7–31.5 in), with extensions: 600–900 mm (23.6–35.4 in)

Safety information

Limits of use

The lifting tools may only be used for the intended purpose. All other use is forbidden.

For Volvo Wheel Loaders, the lifting tool is only intended to lift the rear axle.



V1071600

Always secured loads with safety pins. To stay under raised load without locking pins, is associated with life danger.



V1071600

To prevent breakage and sliding, the lifting tool must always be used with a vertical load.

To prevent oblique loads, always use two 11668007 lifting tools.

Handling

To meet the requirements for intended use, the user must observe all user and maintenance instructions prescribed by the manufacturer.

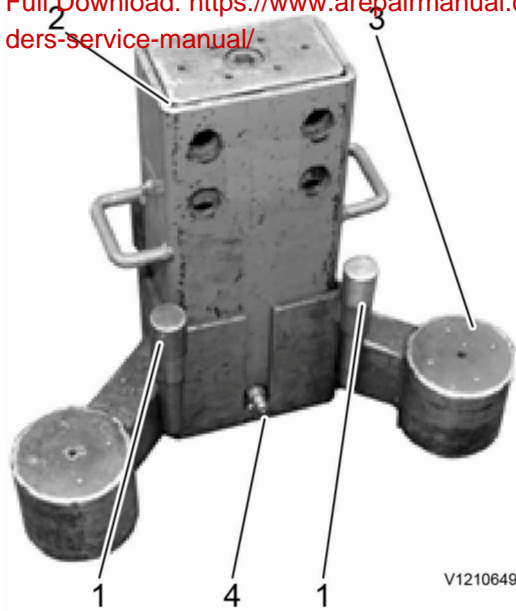


Figure 2

Pre use check

1. **Safety pins**
Make sure that safety pins are supplied along with the lifting tool.
Check that the safety pins are intact and do not have indications of breakage or deformation.
2. **Inner and outer lifting beam**
Check that the beam with pin holes is intact and do not have indications of breakage or deformation.
3. **Support legs**
The lifting tool has three support legs.
Check that the stand is intact and does not have indications of breakage or deformation.
4. **Connection nipple**
Connection nipple for pneumatic pump.

Pneumatic pump

Check that pneumatic pump with hose kit and couplings does not have indications of breakage or deformation. Always replace defective units.

Intended user

The lifting device is intended to be use by trained personnel, it is not intended to be used by unauthorized or underage personnel.

Conditions and preparatory measures

Lifting tool with damaged parts must not be used.



V1071600

Make sure that there are no people in the vicinity who may be at risk when operating this lifting tool.

Lifting



V1071600

Never stay under raised load with the safety pins disconnected.

1. **Steering linkage lock**
Lock steering linkage with steering linkage lock.
If an articulated hauler is being lifted, place body support.
Connect stops.
2. **Assemble**
Place the lifting jack into the stand.
Make sure the nipple fits in the groove.