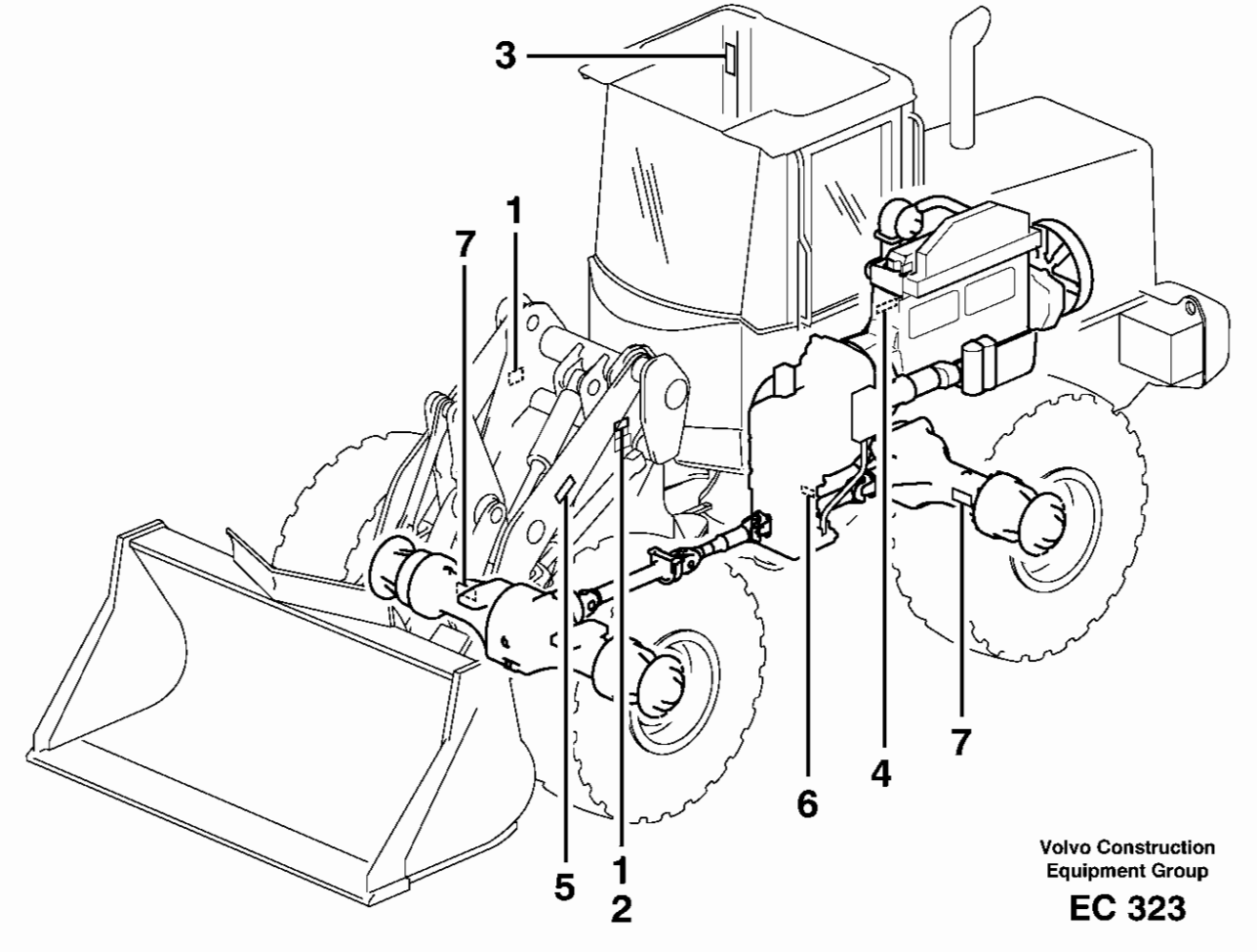
Product: L70D OR Volvo Wheel Loaders Part Manual1
Full Download: https://www.arepairmanual.com/downloads/l70d-or-volvo-wheel-loaders-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC323**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**030/100**	**Product identification plate**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Assembly Sign Plate		
3									Driver's cab		
4									Engine sign plate		
5									Lifting Unit		
6									Power Transmission		
7									Drive axle front sign plate		
7									Drive axle rear sign plate		

Sample manual. Download All 737 pages at:
https://www.arepairmanual.com/downloads/l70d-or-volvo-wheel-loaders-part-manual1/

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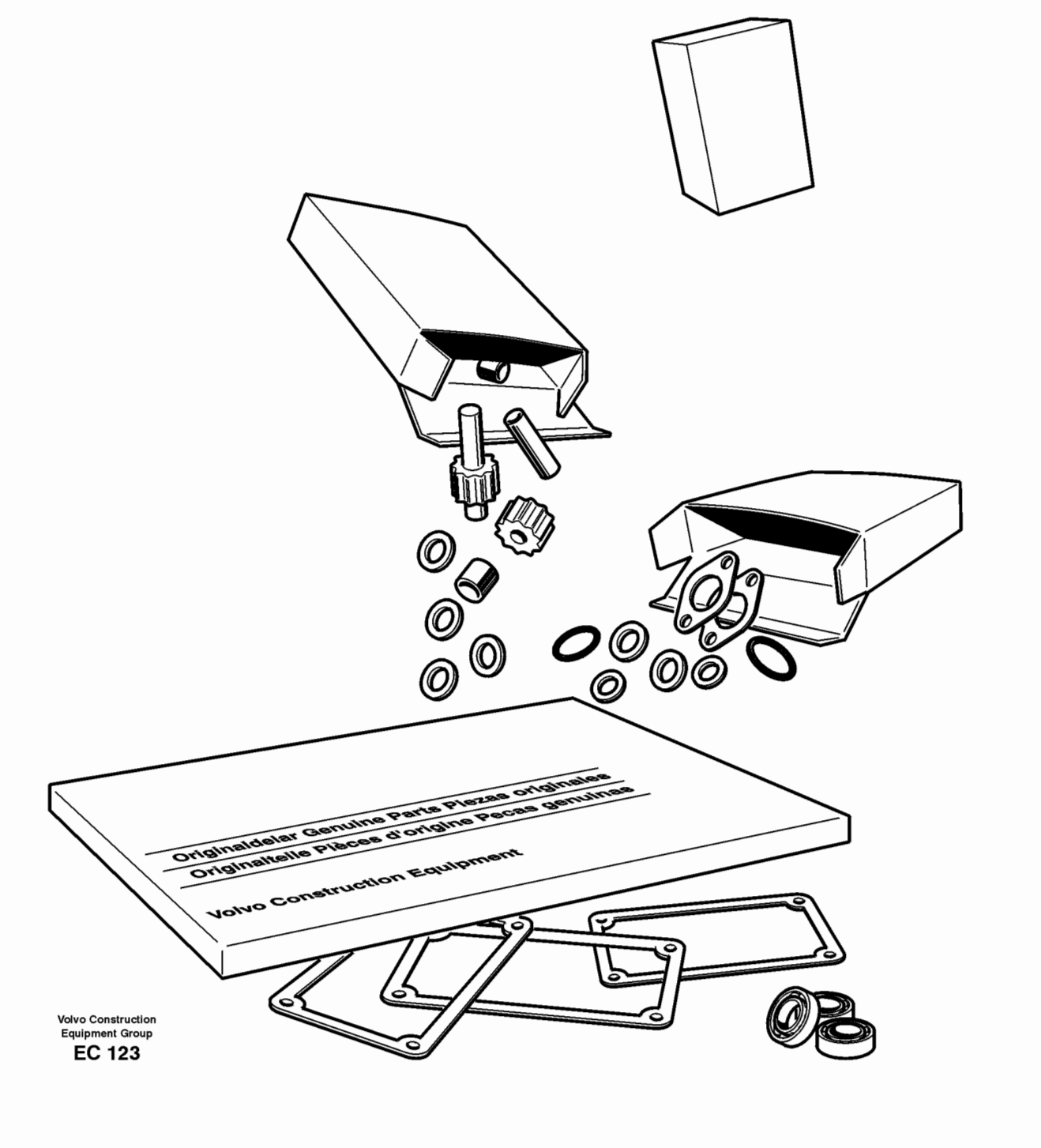
VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC123**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**210/100**	**Repair kits for engine**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11705967	1							Overhaul kit		
	VOE276821	2							•Gasket kit		FOR CYLINDER HEAD / FÖR CYLINDERHUVUD See ref 211/100

Sample manual. Download All 737 pages at:
https://www.arepairmanual.com/downloads/l70d-or-volvo-wheel-loaders-part-manual1/

	VOE276929	6							•Cylinder liner kit		See ref 213/100
	VOE271161	6							••Sealing ring kit		
	VOE276310	6							••Piston ring kit		
		6							•Big end bearing kit		See ref 216/100
		7							•Mn bearing kit		See ref 216/100
		1							•Thrust washer kit		See ref 216/100
	VOE11030778	1							•Gasket		FOR OIL SUMP / FÖR OLJESUMP See ref 217/100
	VOE275776	1							•Gasket kit		See footnote 2)
	VOE465952	2							••Gasket		
	VOE469982	4							••Sealing ring		
	VOE471626	1							••Sealing ring		
	VOE471637	2							••Sealing ring		
	VOE471708	2							••Sealing ring		
	VOE471788	1							••Sealing ring		
	VOE471856	4							••Sealing ring		
	VOE1544710	1							••Sealing ring		
	VOE477059	2							••O-ring		
	VOE465551	12							••Protecting sleeve		
	VOE11706230	1					CS		•Gasket kit		(VOE11705958)
	VOE420538	6							••Gasket		
	VOE420618	2							••Gasket		
	VOE420641	1					SS		••Gasket		
	VOE420643	1							••Gasket		
	VOE20591544	2							••Gasket		(VOE421121)
	VOE3829434	2							••Gasket		(VOE424610)
	VOE845515	2							••Gasket		
	VOE862619	2							••Gasket		
	VOE1275379	1							••Gasket		(VOE940096)
	VOE947620	14							••Gasket		
	VOE949329	1							••Gasket		
	VOE957171	1							••Gasket		
	VOE471682	3							••Gasket		
	VOE4804167	1							••Gasket		
	VOE11030013	1							••Gasket		
	VOE13947281	6							••Gasket		
	VOE13947282	2							••Gasket		
	VOE13947624	3							••Plane gasket		
	VOE13947625	1							••Plane gasket		
	VOE13947627	3							••Plane gasket		
	VOE13969011	14							••Gasket		
	VOE421158	1							••Sealing ring		
	VOE22194880	1							••Sealing ring		(VOE421629)
	VOE469455	6							••Sealing ring		
	VOE469483	2							••Sealing ring		
	VOE470383	2							••Sealing ring		

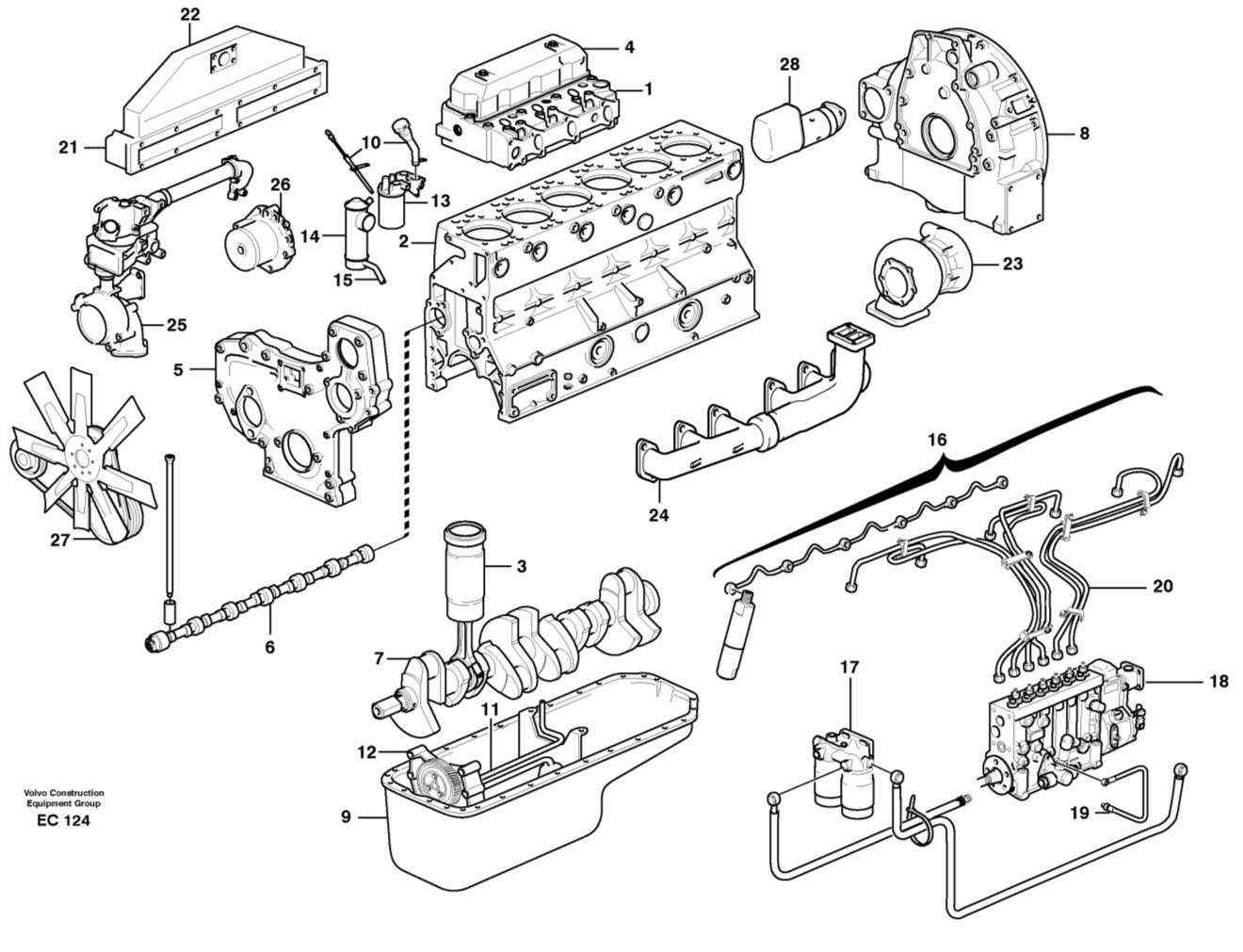
	VOE471321	1							••Sealing ring		
	VOE471626	3							••Sealing ring		
	VOE471637	2							••Sealing ring		
	VOE471708	2							••Sealing ring		
	VOE471856	5							••Sealing ring		
	VOE471956	6							••Sealing ring		
	VOE477118	1							••Sealing ring		
	VOE11030751	2							••Sealing ring		
	VOE477119	1							••Crankshaft seal		
	VOE477059	1							••O-ring		
	VOE925057	2							••O-ring		
	VOE977015	1							••O-ring		(VOE925092)
	VOE925094	2							••O-ring		
	VOE925256	1							••O-ring		
	VOE925257	1							••O-ring		
	VOE13925095	1							••O-ring		
	VOE13948981	1							••O-ring		
	VOE13949656	2							••O-ring		
	VOE13949722	1							••O-ring		
	VOE13975610	1							••O-ring		
	VOE465815	12							••Screw		
		REQ							Shim		FOR CYLINDER LINER / FÖR CYLINDERFODER See ref 213/100
	VOE276152	1					CS		Repair kit		FOR OLJEPUMP/ FÖR OIL PUMP See ref 221/150
	VOE11998056	1					CS		Repair kit		FOR TURBOCHARGER/ FÖR TURBOKOMPRESSOR See ref 255/150
	VOE85107763	1							Water pump kit		(VOE276943)FOR WATER PUMP / FÖR VATTENPUMP See ref 262/200
	VOE11990043	1							Repair kit		FOR EX. WATER PUMP / FÖR EXTRA VATTENPUMP See ref 262/250

2) Set of gasket for decarbonizing the engine.

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC124**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**210/150**	**Engine**



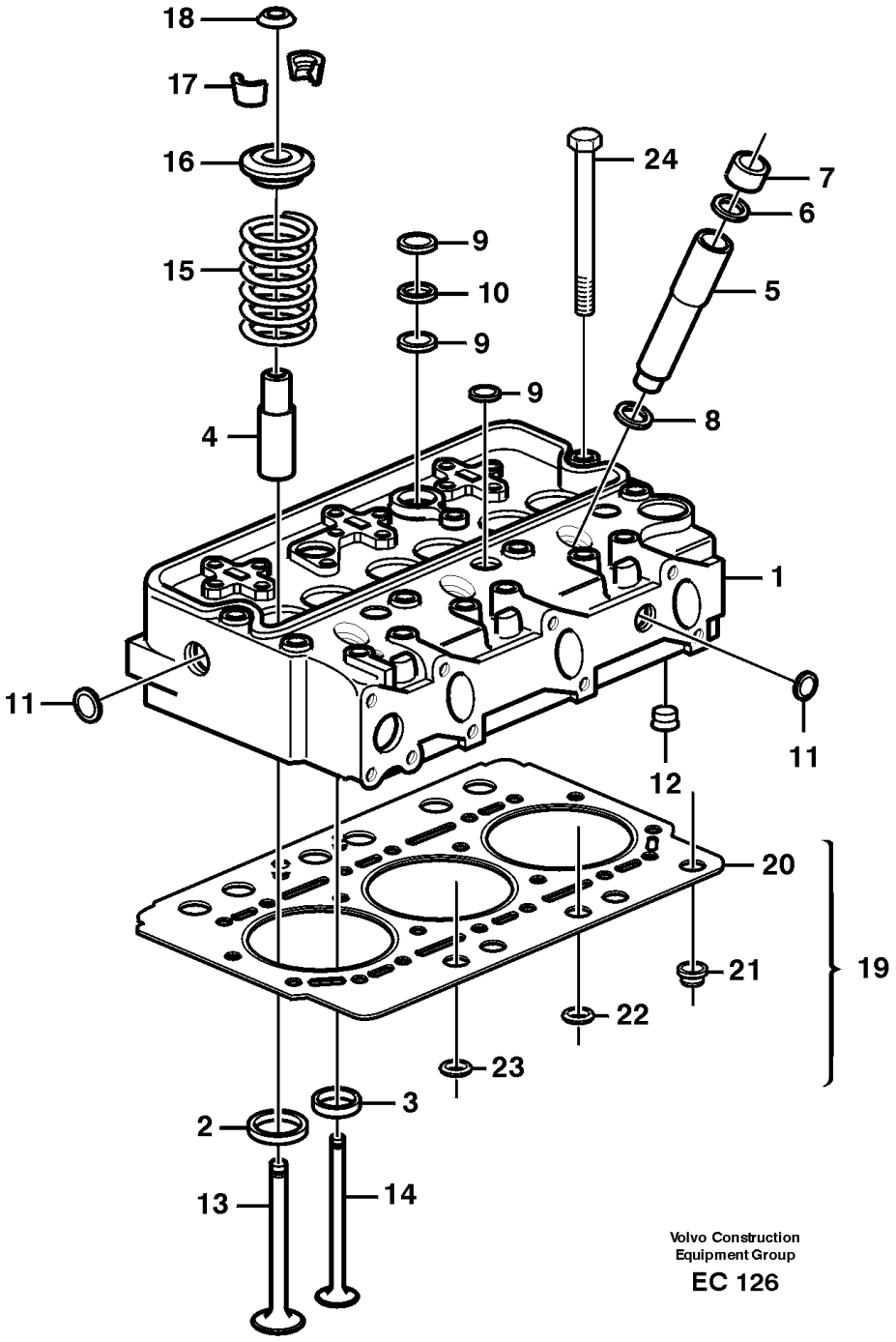
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15004122	1							Engine		(VOE8188103)TD 63 KGE, REMAN VOE9008188103, VOE9015004122, VOE9115004122 (CLASSIC)
	VOE15004127	1							Engine	VOE80510, VOE93661	(VOE8188105)TD 63 KGE, REMAN VOE9008188105, VOE9015004127, VOE9115004127 (CLASSIC), VOE9415004127 (SHORT BLOCK), VOE9515004127 (LONG BLOCK)
1		2							•Cylinder head		See ref 211/100

2		1							•Cylinder block		See ref 212/100
3		6							•Cylinder liner		See ref 213/100
4		1							•Valve mechanism		See ref 214/100
5		1							•Timing gear casing		See ref 215/100
6		1							•Camshaft		See ref 215/150
7		1							•Crankshaft		See ref 216/100
8		1							•Flywheel housing		See ref 216/150
9		1							•Oil sump		See ref 217/100
10		1							•Oil filler and oil		
									••••dipstick		See ref 217/150
11		1							•Lubricating system		See ref 221/100
12		1							•Oil pump		See ref 221/150
13		1							•Oil filter		See ref 222/100
14		1							•Oil cooler		See ref 223/100
15		1							•Oil cooler with hoses		
									••••Nipple		See ref 223/150
16		1							•Fuel system		See ref 230/100
17		1							••Fuel pipe		See ref 235/150
18		1							••Injection pump		See ref 236/100
19		1							••Oil pipe		See ref 236/300
20		1							••Fuel pipe		See ref 237/100
21		1							•Inlet pipe		See ref 251/100
22		1							•Charge air cooler		See ref 258/100
23		1							•Turbocharger		See ref 255/100
24		1							•Exhaust pipe		See ref 251/100
25		1							•Water pump		See ref 262/100
26		1							•Extra water pump		See ref 262/150
27		1							•Belt transmission		See ref 263/250
28		1							•Starter motor		See ref 331/100

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC126**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**211/100**	**Cylinder head**



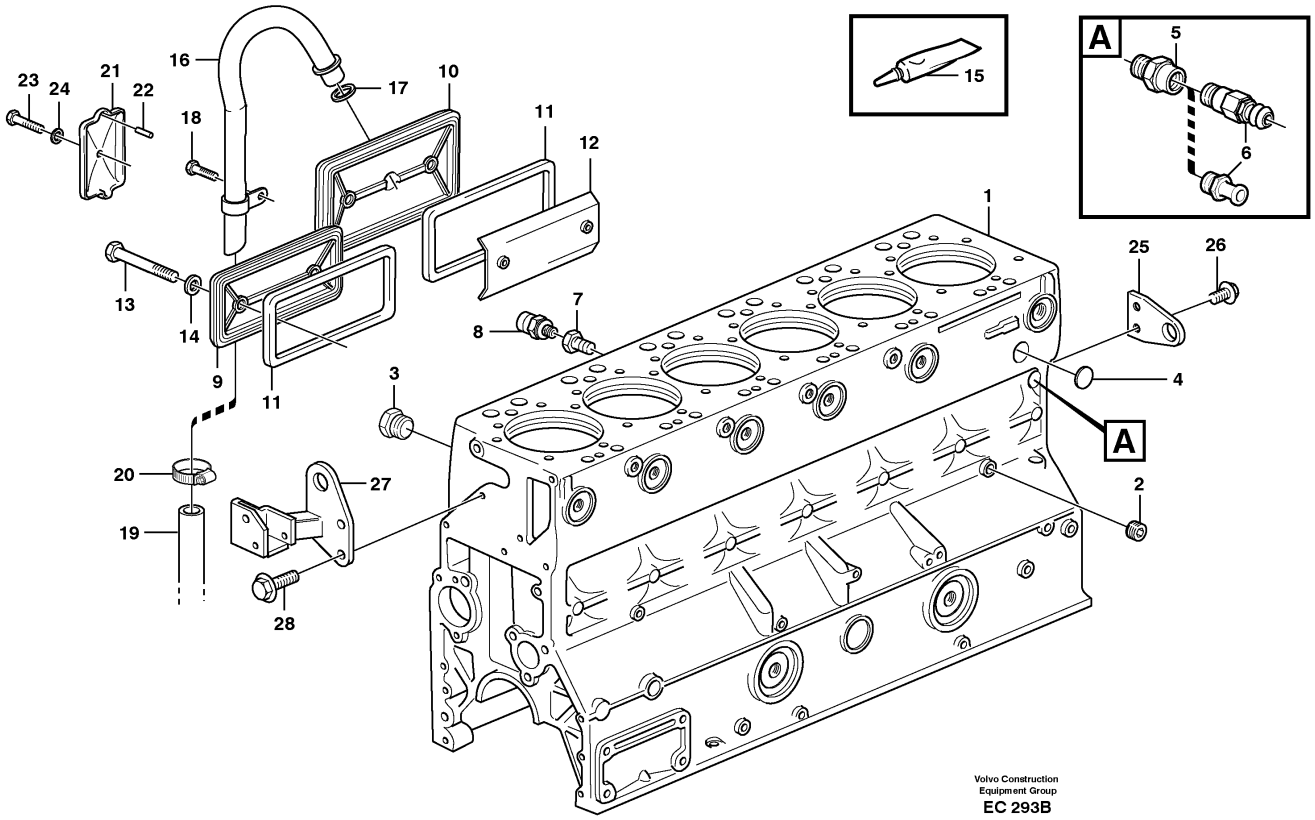
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE420878	2					CS		Cylinder head		REMAN VOE9000420878
1		2					NS		•Cylinder head		

2	VOE420874	6							••Valve seat		STD, INLET
	VOE420876	6					CS		••Valve seat		0,20 O SZ
3	VOE420875	6							••Valve seat		STD, EXHAUST
	VOE420877	6					CS		••Valve seat		0,20 O SZ
4	VOE477792	12							••Valve guide		
5	VOE8192085	6							••Sleeve		
6	VOE466405	6							••Sealing ring		
7	VOE466420	6							••Ring		
8	VOE466922	6							••Sealing ring		
9	VOE477026	14							••Expansion plug		
10	VOE947626	4							••Gasket		
11	VOE477024	8							••Expansion plug		
12	VOE465420	4							••Nozzle		
13	VOE420553	6					SS		•Inlet valve		
14	VOE8192143	6							•Exhaust valve		
15	VOE465233	12							•Valve spring		
16	VOE465550	12							•Washer		
17	VOE1677875	24							•Valve sleeve		
18	VOE465551	12							•Protecting sleeve		
19	VOE276821	2							Gasket kit		
20		2					NS		•Gasket		
21	VOE466421	16							•Sealing ring		
22	VOE465784	12							•Seal		
23	VOE422413	2							•Sealing ring		
24	VOE465840	40							Screw		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC293B**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**212/100**	**Cylinder block**



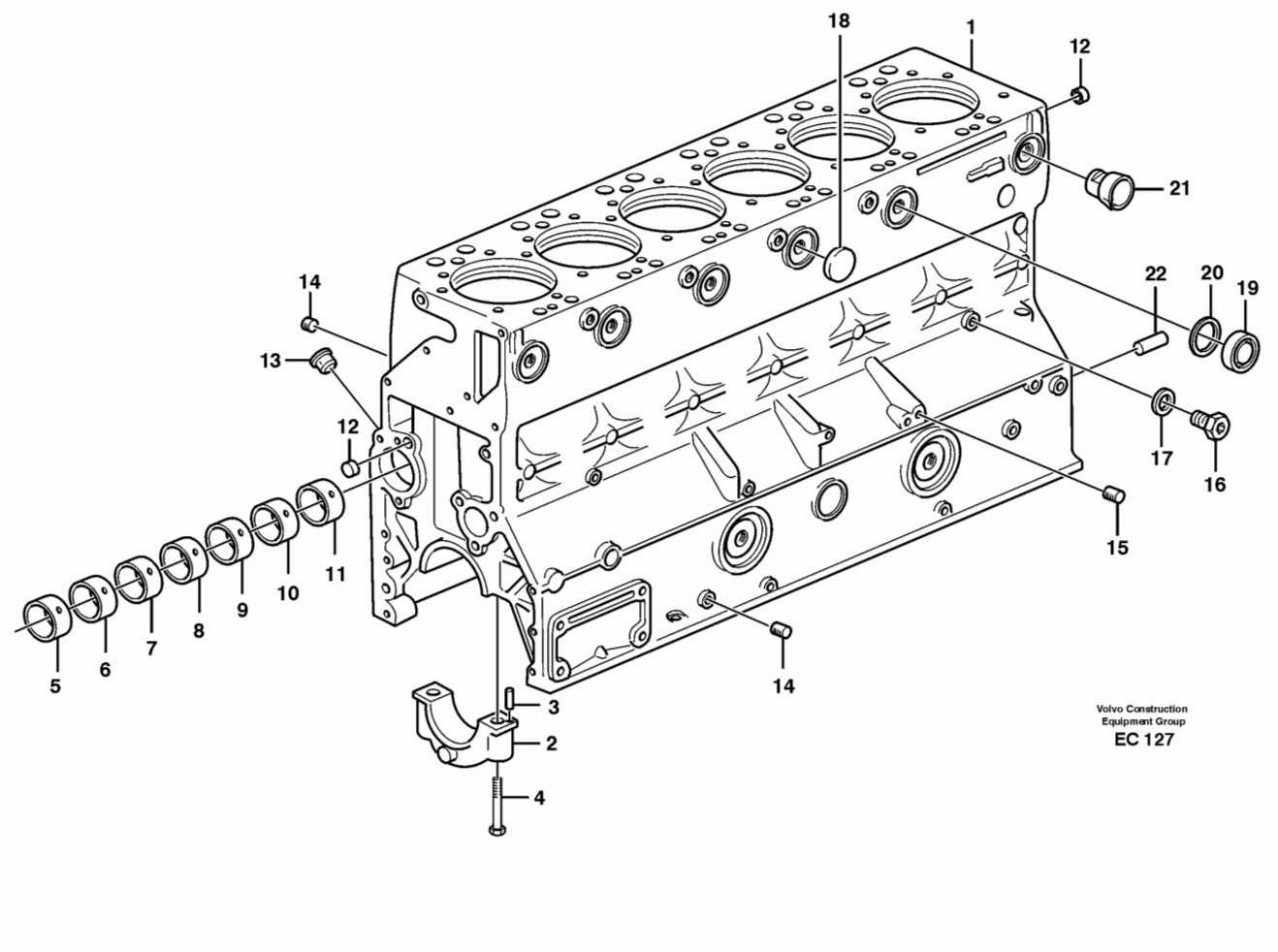
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE420990	1					CS		Cylinder block		See ref 212/150
2	VOE996102	1							Plug		(VOE968060)
3	VOE479979	4							Plug		
4	VOE420589	1							Expansion plug		
5	VOE479954	1							Nipple		
6	VOE13947893	1					CS		Crane		
	VOE192555	1							Nipple	VOE80408	
7	VOE11030986	1					CS		Nipple		
8	VOE11039575	1							Pressure sensor		SE202
8	VOE11039249	1							Pressure monitor	VOE33160	SE16
9	VOE420120	1					CS		Inspection lid		
10	VOE420121	1							Hatch		
11	VOE20591544	2							Gasket		(VOE421121)
12	VOE3978045	1					CS		Splash plate		(VOE471858)
13	VOE471855	4							Screw		
14	VOE471856	4							Sealing ring		
15	VOE1161277	REQ							Sealant		20 GRAM
16	VOE848497	1					CS		Breather pipe		
17	VOE421158	1							Sealing ring		

18	VOE984733	1							Flange screw		(VOE946440)
19	VOE927661	REQ							Rubber hose		L = 340 MM
20	VOE943475	1							Hose clamp		
21	VOE471854	1					CS		Cover		
22	VOE13951973	1							Spring pin		
23	VOE471855	1							Screw		
24	VOE471856	1							Sealing ring		
25	VOE11030731	2							Bracket		
26	VOE984815	4							Flange screw		(VOE13965191)
27	VOE11127774	1							Bracket		See ref 262/150
		1					NS		Bracket	VOE80510, VOE93661	
28	VOE984815	2							Flange screw		(VOE13965191)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC127**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**212/150**	**Cylinder block**



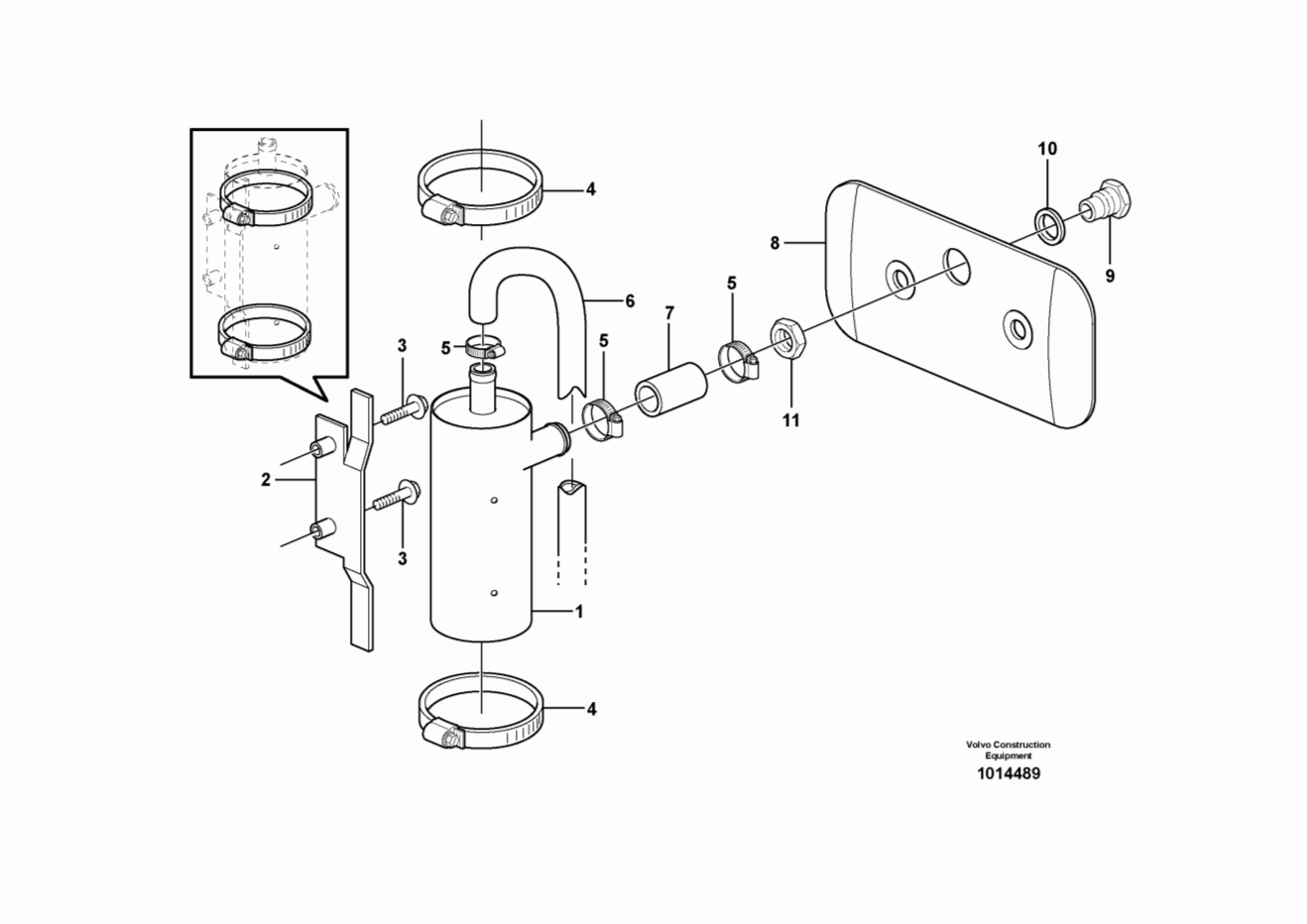
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE420990	1					CS		Cylinder block		
1		1					NS		•Cylinder block		
2		7					NS		•Cap		
3	VOE422426	7							••Pin		
4	VOE465899	14					CS		••Screw		
5	VOE422076	1							•Bushing		
6	VOE422077	1							•Bushing		
7	VOE422078	1							•Bushing		
8	VOE11000014	1							•Bushing		
9	VOE422080	1							•Bushing		
10	VOE422081	1							•Bushing		
11	VOE422082	1							•Bushing		
12	VOE955082	6							•Cap plug		
13	VOE422369	2							•Plug		
14	VOE952075	2							•Plug		

15	VOE968145	3							•Plug		
16	VOE13965768	1							•Plug		
17	VOE13947281	1							•Gasket		
18	VOE13968955	4							•Expansion plug		
19	VOE15134976	2							•Plug		(VOE467367)
20	VOE1556907	2							•Gasket		
21	VOE421154	6							•Nozzle		
22	VOE191171	2							•Pin		

VOLVO

PROSIS Part Information

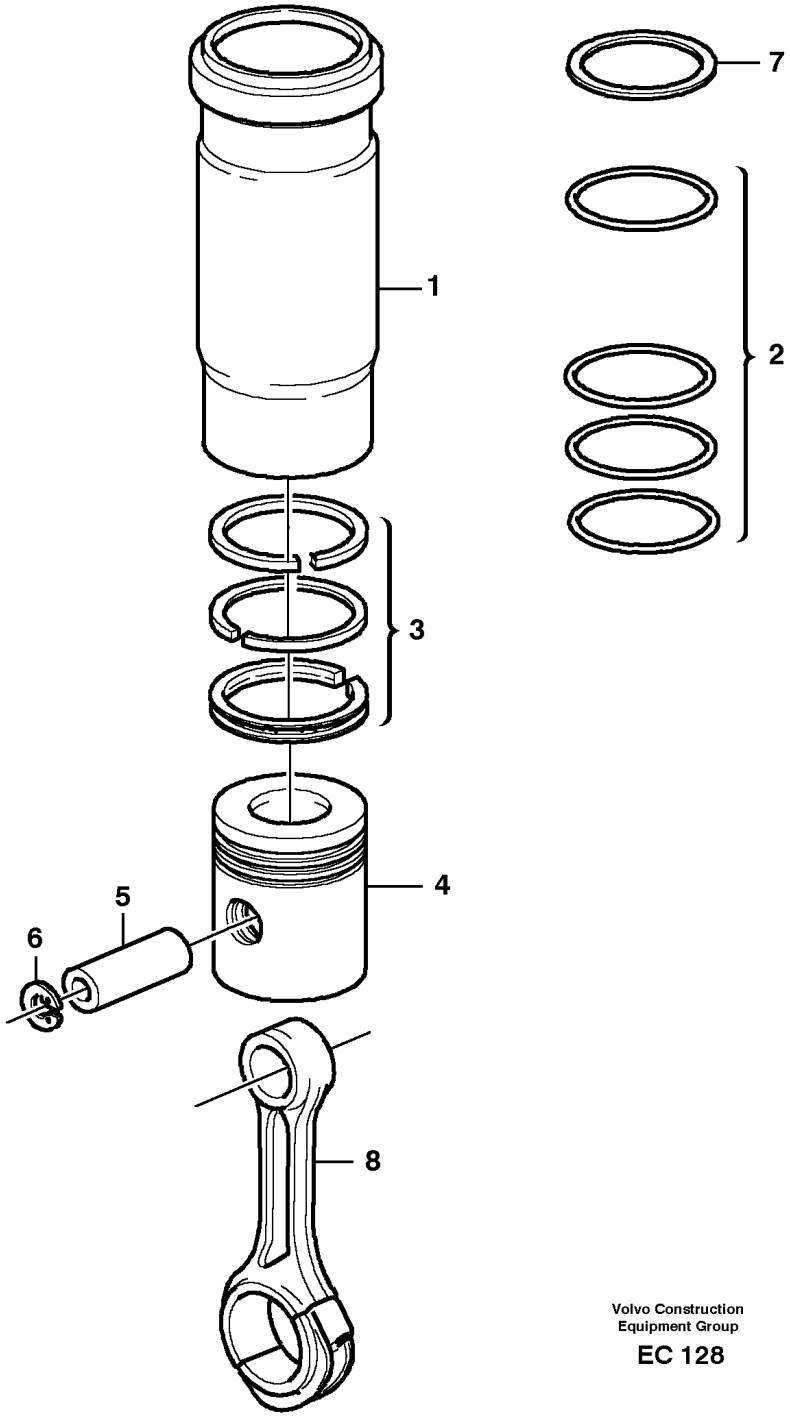
Date:	Image id:	Catalogue:	Model:
6/10/2026	**1014489**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**212/200**	**Oil trap, crankcase ventilation 80426**



Section option	Kit	Option description
VOE80426		Oil trap, crankcase ventilation

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11172666	1					CS		Oil trap		
2	VOE11147750	1					CS		Bracket		
3	VOE969225	2							Flange screw		
4	VOE943483	2							Hose clamp		
5	VOE943475	3							Hose clamp		
6	VOE13942707	REQ							Hose		L = 900MM
7	VOE13942707	REQ							Hose		L = 80MM
8	VOE11162160	1					CS		Inspection lid		
9	VOE11162161	1							Tube		
10	VOE468947	1							Sealing ring		
11	VOE468948	1							Nut		

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC128**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**213/100**	**Cylinder liner**



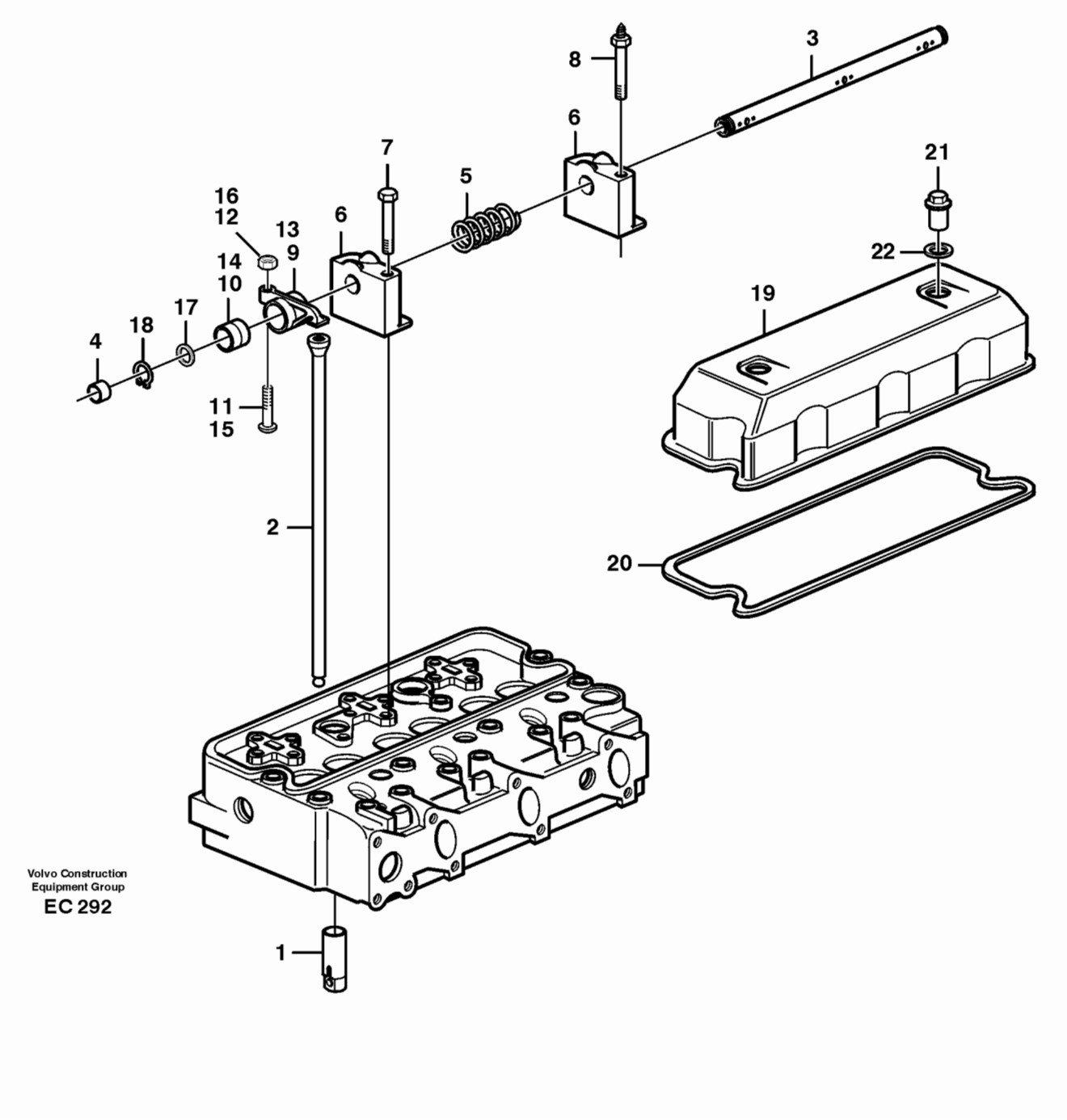
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE276929	6							Cylinder liner kit		
1		6					NS		•Cylinder liner		
2	VOE271161	6							•Sealing ring kit		

		6					NS		••Sealing strip		UPPER
		18					NS		••Sealing strip		LOW
3	VOE276310	6							•Piston ring kit		
4		6					NS		•Piston		
5	VOE3978023	6					CS		•Gudgeon pin		
6	VOE914523	12							•Retaining ring		
7	VOE465394	REQ							Shim		THICK = 0,20 MM
	VOE465395	REQ							Shim		THICK = 0,30 MM
	VOE465396	REQ							Shim		THICK = 0,50 MM
8		6							Connecting rod		See ref 216/100

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC292**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**214/100**	**Valve mechanism**



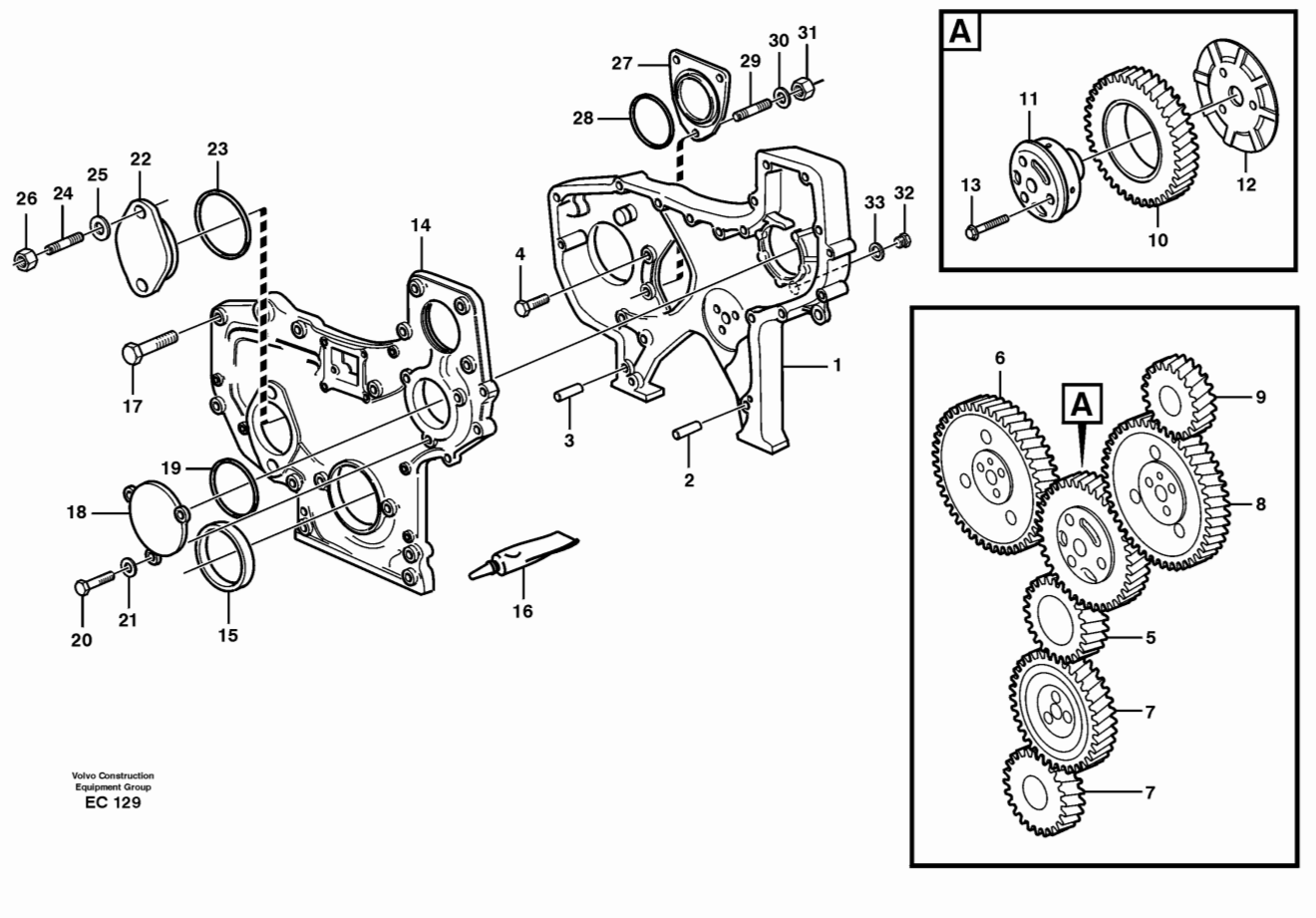
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE421067	12							Tappet		See ref 215/150
2	VOE420021	12					CS		Rod		
3	VOE465790	2					CS		Shaft		
4	VOE13955083	4							•Cap plug		
5	VOE411139	4							Spring		

6	VOE1665204	6					CS		Bearing Bracket		
7	VOE471513	8							Screw		
8	VOE471512	4							Screw		
	VOE7420129	6							Rocker arm		INLET
9		6					NS		•Rocker arm		
10	VOE420125	6							••Bushing		
11	VOE422993	6					SS		•Bolt		
12	VOE940175	6							•Nut		
	VOE420132	6							Rocker arm		EXHAUST
13		6					NS		•Rocker arm		
14	VOE420125	6							••Bushing		
15	VOE422993	6					SS		•Bolt		
16	VOE940175	6							•Nut		
17	VOE7400722	4							Shim		
18	VOE914456	4							Retaining ring		
19	VOE465951	2					CS		Valve cover		
20	VOE465952	2							Gasket		
21	VOE465961	4							Cap nut		
22	VOE471856	4							Sealing ring		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC129**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**215/100**	**Timing gear casing**



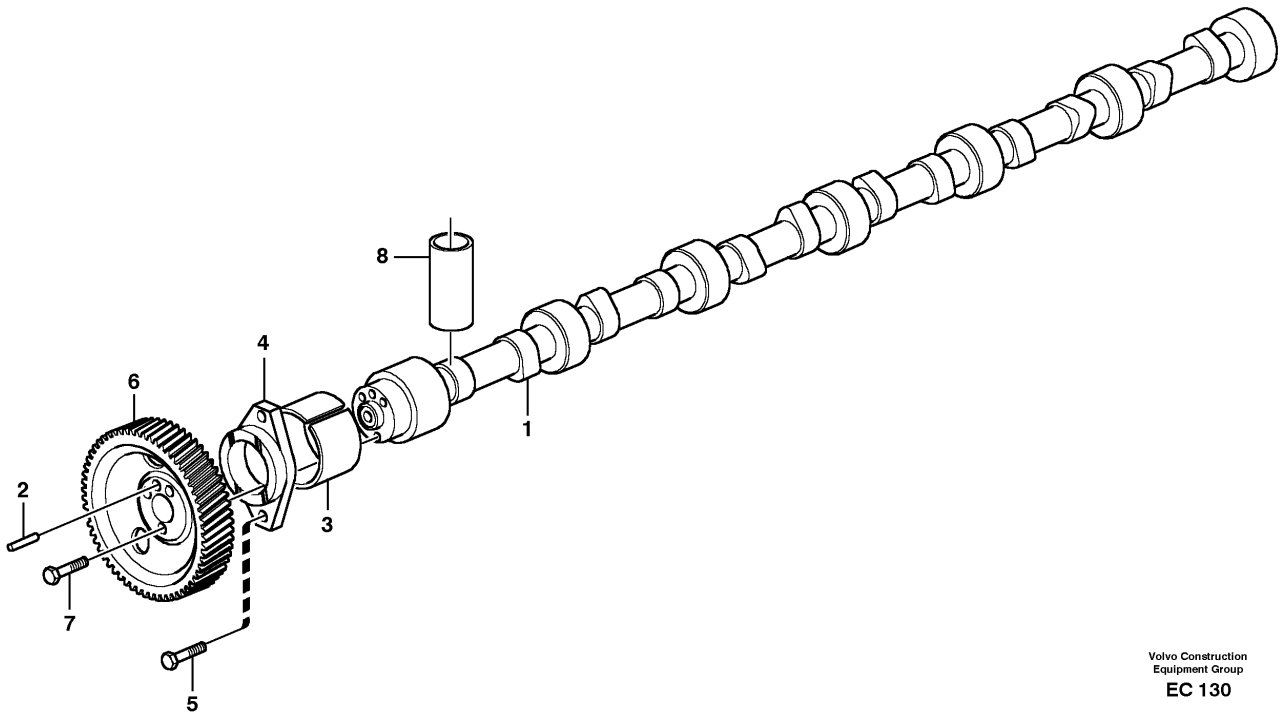
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE3978745	1					CS		Timing gear casing		
2	VOE13941510	1							Pin		
3	VOE13941511	1							Pin		
4	VOE471534	2							Screw		L = 28 MM
	VOE471535	2							Screw		L = 58 MM
5		1							Crankshaft gear		See ref 216/100
6		1							Camshaft gear		See ref 215/150
7		2							Oilpump gear		See ref 221/150
8		1							Gear,inject.pump		See ref 236/100
9		1							Water pump ger		See ref 262/200
10	VOE8192518	1					CS		Idler gear		
11	VOE11704619	1					CS		Axle		
12	VOE478951	1							Thrust washer		
13	VOE471554	3					CS		Screw		
14	VOE8192590	1					CS		Timing gear cover		
15	VOE477118	1							•Sealing ring		

16	VOE1161277	REQ							Sealant		20 GRAM
17	VOE60113084	7							Flange screw		(VOE13947760)M8 x 40 MM
	VOE60113085	2							Flange screw		(VOE13948217)M8 x 45 MM
	VOE13965216	1							Screw		M8 x 55 MM
	VOE60113091	6							Flange screw		(VOE13965182)M8 x 80 MM
	VOE60113248	1							Flange screw		(VOE13965183)M8 x 90 MM
	VOE965225	1							Flange screw		M12 x 35 MM
18	VOE471559	1							Cover		
19	VOE925257	1							O-ring		
20	VOE60113081	3							Flange screw		(VOE13945444)
21	VOE13941907	3							Washer		
22	VOE465735	1							Cover		
23	VOE925094	1							O-ring		
24	VOE479972	1							Stud		L = 45 MM
	VOE479973	1							Stud		L = 65 MM
25	VOE60111980	2							Plain washer		(VOE955895)
26	VOE60113141	2							Flange nut		(VOE13971095)
27	VOE420178	1							Cover		
28	VOE13975610	1							O-ring		
29	VOE967951	3							Stud		
30	VOE955899	3							Plain washer		
31	VOE60113142	3							Flange nut		(VOE13971097)
32	VOE13960632	2							Plug		
33	VOE13947624	2							Plane gasket		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC130**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**215/150**	**Camshaft**

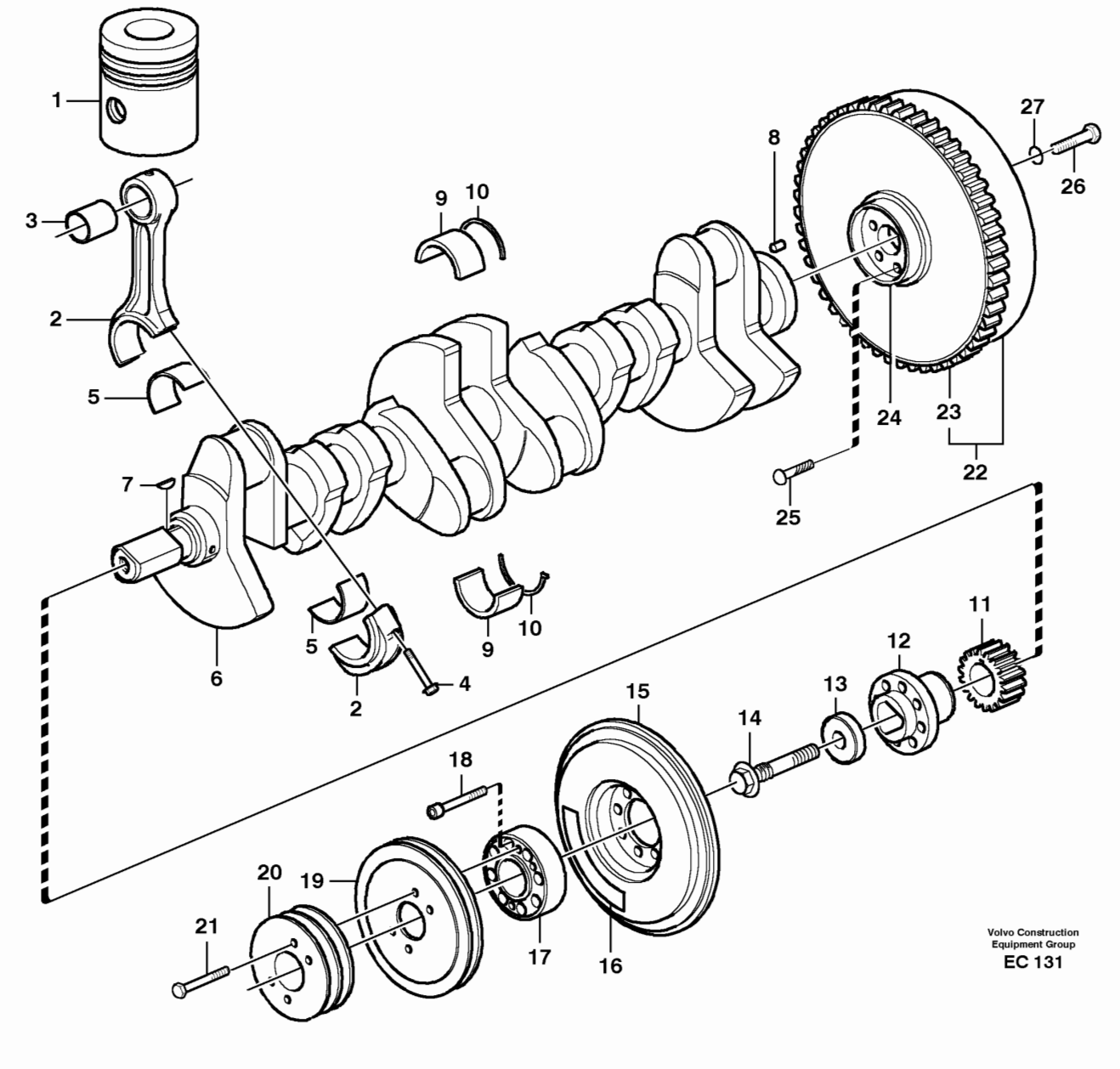


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE465787	1							Camshaft		
1		1					NS		•Camshaft		
2	VOE950588	1							•Pin		
3		7							Bearing bushing		See ref 212/150
4	VOE465789	1							Flange		
5	VOE471509	2					CS		Screw		
6	VOE478297	1							Gear		
7	VOE471555	3							Screw		
8		12							Tappet		See ref 214/100

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC131**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**216/100**	**Crankshaft and related parts**



Q1-Q5	Option	Option description	
Q1 STD			
Q2 80510	VOE80510	Noise reduction kit, Eu 2002/2006	

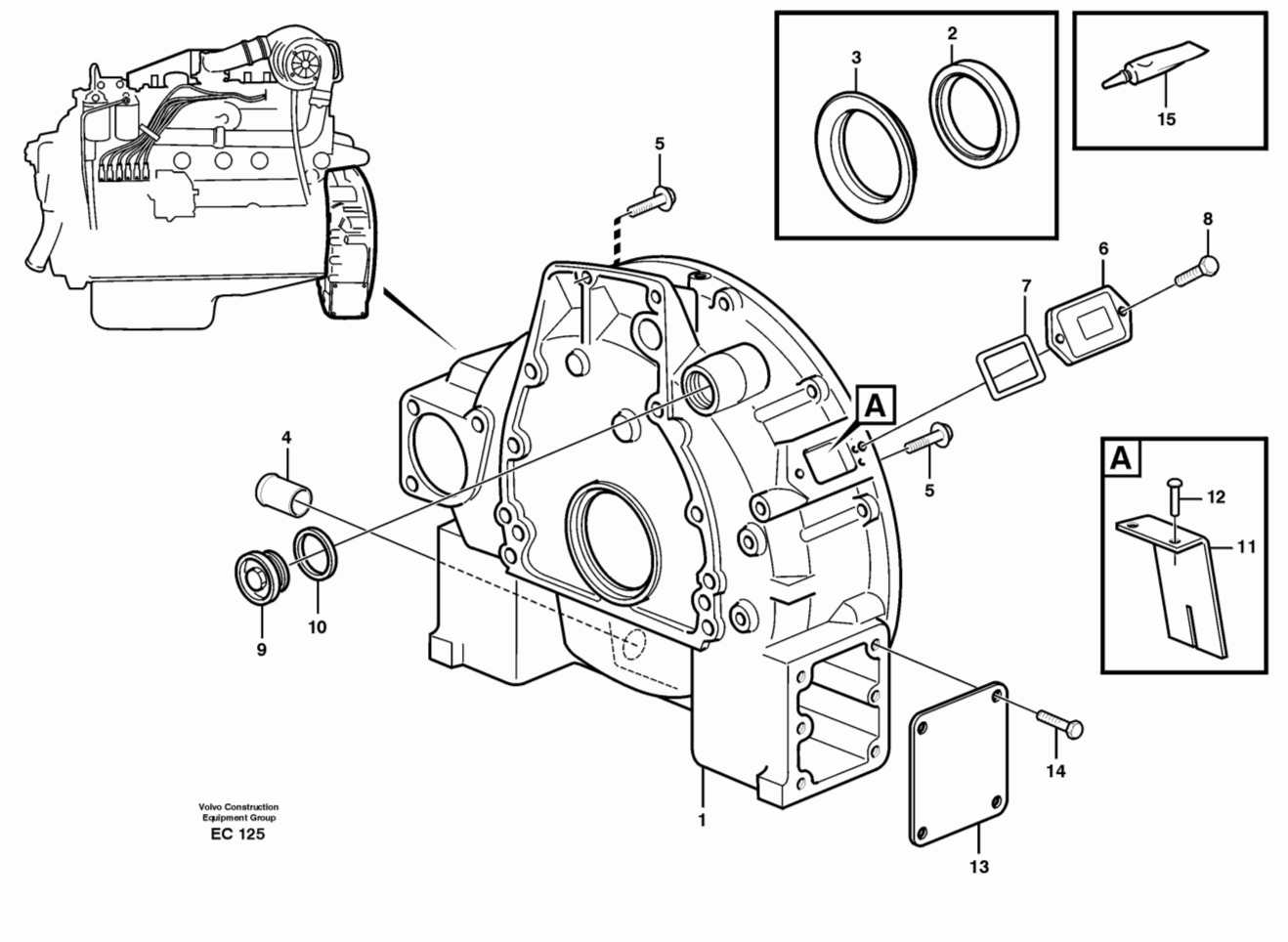
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		6	6						Piston		See ref 213/100
	VOE3092237	6	6				CS		Connecting rod		
2		6	6				NS		•Connecting rod		
3	VOE8192121	6	6						•Bushing		

4	VOE465815	12	12						•Screw		
5	VOE270139	6	6						Piston Bearing		STD
	VOE270140	6	6						Big End Brg Kit		0,25 MM U SZ
	VOE270141	6	6						Big End Brg Kit		0,50 MM U SZ
	VOE270142	6	6				CS		Big End Brg Kit		0,75 MM U SZ
6	VOE8192122	1	1				SS		Crankshaft		REMAN VOE9008192122, VOE9024427376
7	VOE422253	1	1						•Key		
8	VOE950677	1	1						•Pin		
9	VOE271230	7	7						Main bearing kit		STD
	VOE271231	7	7						Main bearing kit		0,254 MM U SZ
	VOE271232	7	7						Main bearing kit		0,508 MM U SZ
	VOE271233	7	7				CS		Main bearing kit		0,762 MM U SZ
	VOE271234	7	7				CS		Main bearing kit		1,016 MM U SZ
10	VOE276751	1	1						Thrust washer kit		STD SZ
	VOE276752	1	1						Thrust washer		0,10 MM O SZ
	VOE276753	1	1				CS		Thrust washer		0,20 MM O SZ
11	VOE471528	1	1				CS		Gear		
12	VOE465779	1	1						Hub		
13	VOE420124	1	1				CS		Washer		
14	VOE1543035	1	1						Screw		
15	VOE421515	1	1				CS		Vibration damper		
16	VOE467834	1	1						Sign		
17	VOE4772218	1							Hub		
18	VOE4772247	8					CS		Screw		
19	VOE4772217	1							Pulley		
20	VOE11030942	1							Pulley		
	VOE11032882		1						Pulley		
21	VOE60113100	4							Flange screw		(VOE13965187)
	VOE471529		8						Screw		
22	VOE11030936	1	1				CS		Flywheel		
23	VOE420314	1	1						•Gear ring		
24	VOE786589	1	1						Deflector		
25	VOE905654	4	4						Drive screw		
26	VOE978899	9	9				CS		Hexagon screw		
27	VOE467773	9	9						Washer		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC125**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**216/150**	**Flywheel housing**



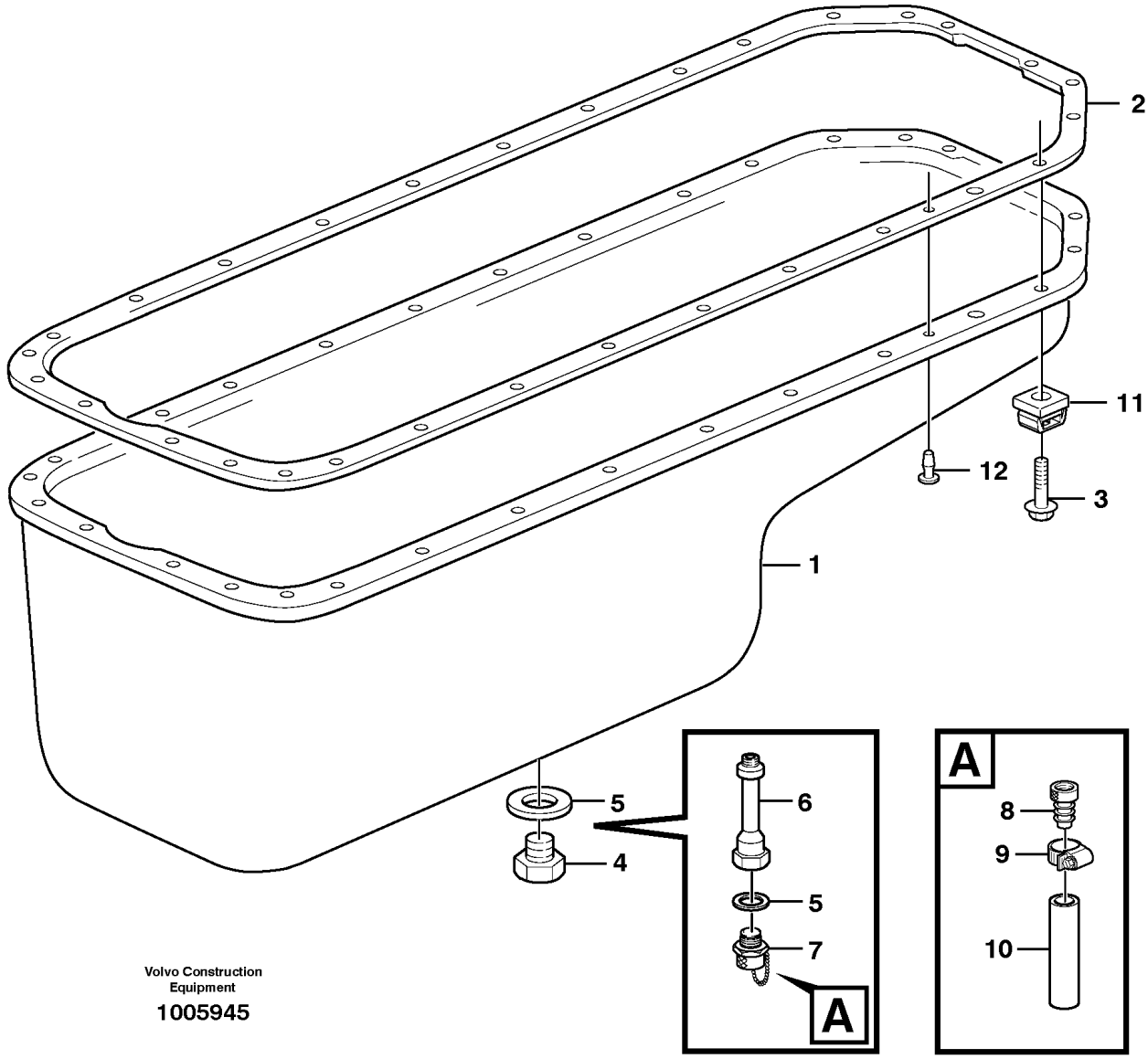
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11030715	1					CS		Flywheel housing		
2	VOE477119	1							•Crankshaft seal		
3	VOE4770016	1							•Oil Catcher		
4	VOE17229696	1							•Pipe		(VOE739393)
5	VOE13966361	2							Flange screw		L = 55 MM
	VOE984858	2							Flange screw		(VOE13966363)L = 65 MM
	VOE13966365	3							Flange screw		L = 80 MM
	VOE13966367	1							Flange screw		L = 100 MM
	VOE984867	1							Flange screw		(VOE13966371)L = 140 MM
	VOE979659	1					CS		Flange screw		L = 160 MM
6	VOE4772168	1							Cover		
7	VOE4804167	1							Gasket		
8	VOE60113069	2							Flange screw		(VOE13946544)
9	VOE15134976	1							Plug		(VOE467367)

10	VOE1556907	1							Gasket		
11	VOE4771328	1					CS		Setting indicator		
12	VOE905654	2							Drive screw		
13	VOE11030887	2					CS		Cover		
14	VOE60113106	8							Flange screw		(VOE13946817)
15	VOE1161277	REQ							Sealant		20 GRAM

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**1005945**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**217/100**	**Oil sump**



Section option	Kit	Option description
VOE93661		Noise reduction kit 'BLAUER ENGEL' 101 DB(A)

Q1-Q5	Option	Option description	
Q1 STD			
Q2 93661	VOE93661	Noise reduction kit 'BLAUER ENGEL' 101 DB(A)	

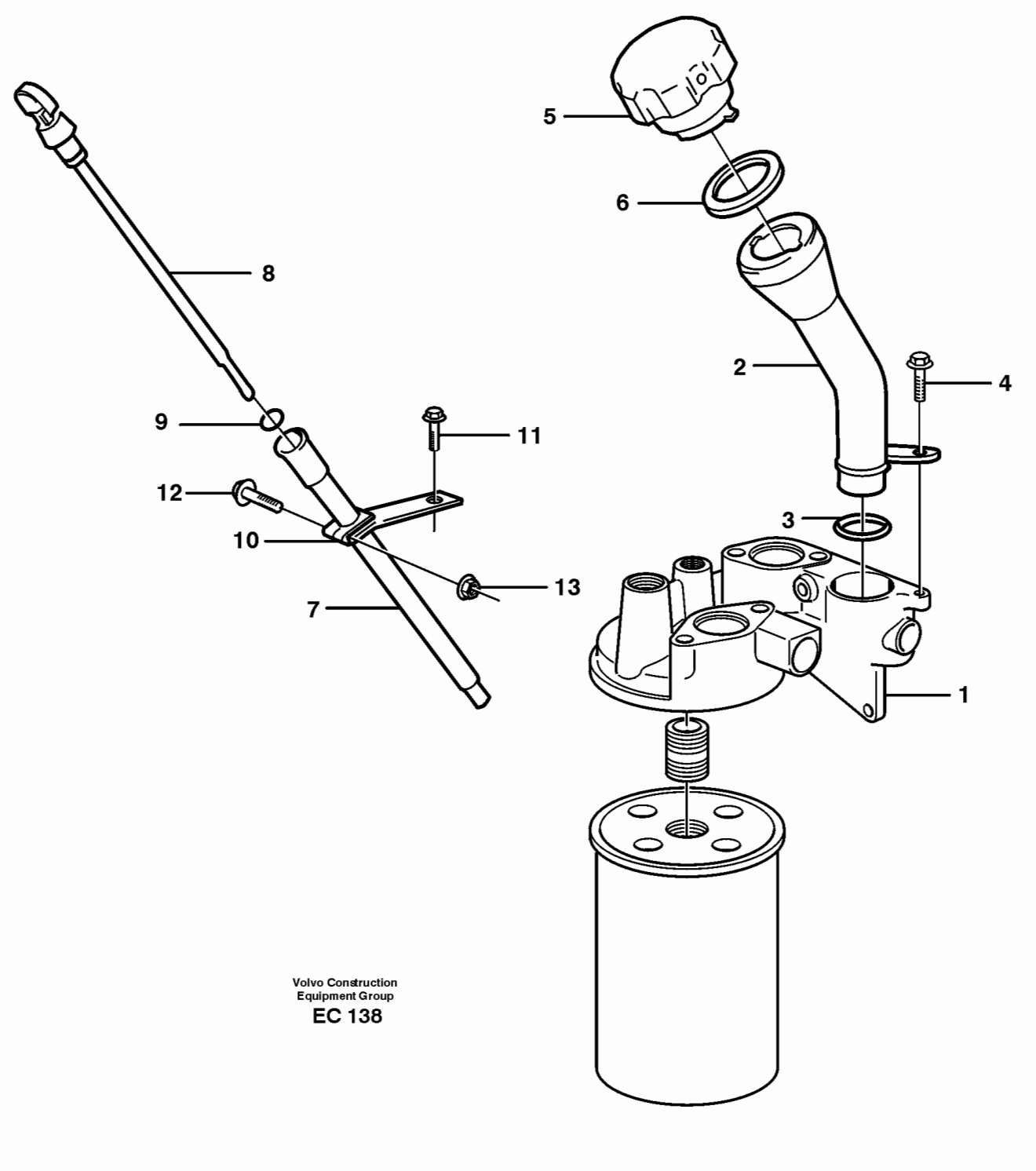
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11162235	1					CS		Oil pan		
	VOE11162236		1				CS		Oil pan		

2	VOE11030778	1							Gasket		
	VOE420941		1						Gasket		
3	VOE984733	34							Flange screw		(VOE946440)
	VOE1556083		34						Flange screw		
4	VOE13960635	1							Plug		
5	VOE949329	1	2						Gasket		
6	VOE11147378		1						Nipple		
7	VOE11054692		1						Valve		
8	VOE16027695		1						Nipple		(VOE11054659)
9	VOE13943474		1						Hose clamp		(VOE943473)
10	VOE11027418		1						Hose		L = 500MM
11	VOE420991		34						Rubber cushion		
12	VOE13943353		20						Rivet		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC138**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**217/150**	**Oil filler and dipstick**



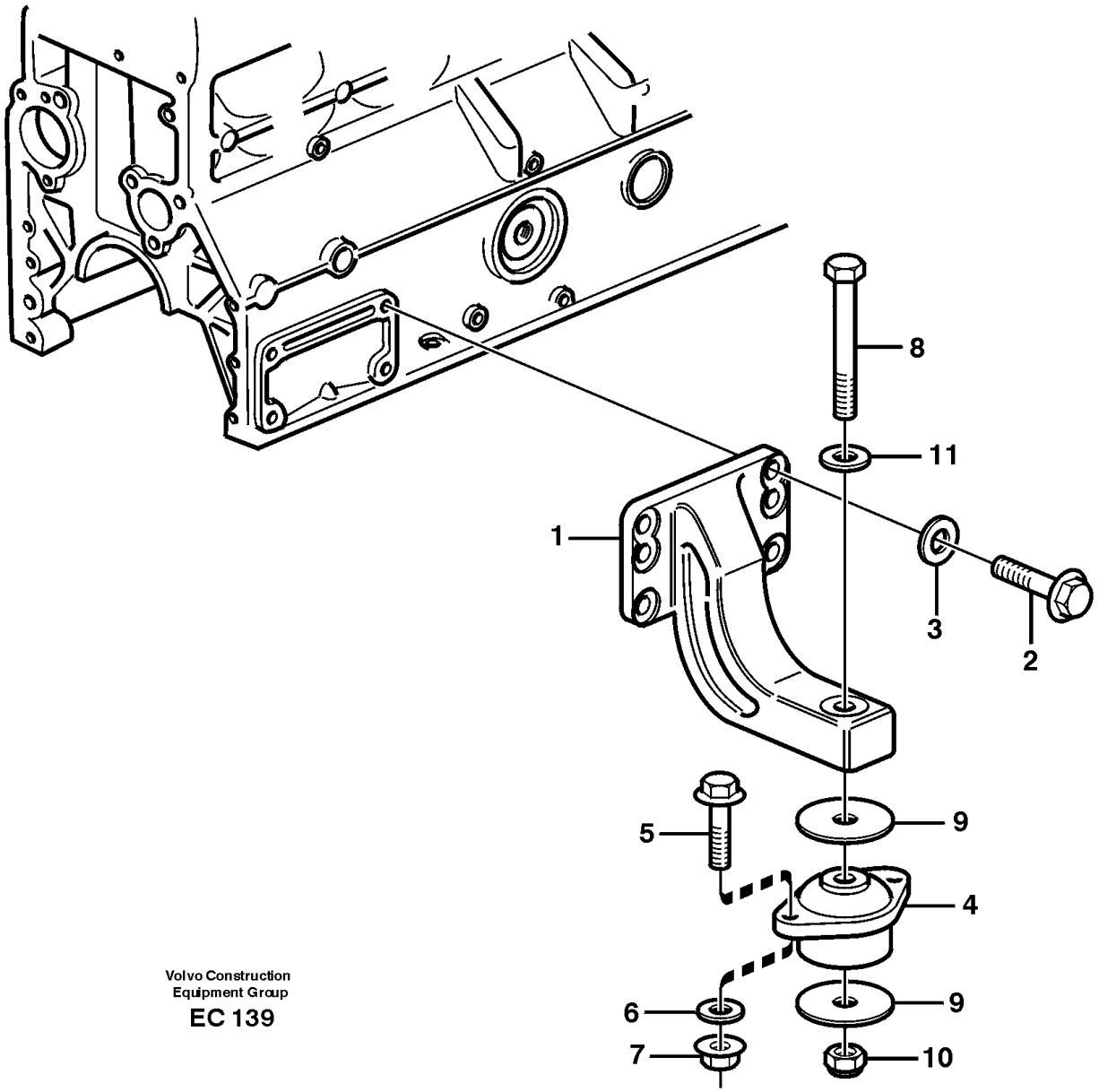
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil filter housing		See ref 222/100
2	VOE4772233	1							Oil filler pipe		
3	VOE22194880	1							Sealing ring		(VOE421629)

4	VOE60113080	1							Flange screw		(VOE13946173)
5	VOE3547599	1					SS		Oil filler cap		
6	VOE1275379	1							•Gasket		(VOE940096)
7	VOE11030765	1							Pipe		
8	VOE4772191	1							Dipstick		
9	VOE925054	1							•O-ring		
10	VOE4772104	1					CS		Clamp		
11	VOE60113246	1							Flange screw		(VOE947107)
12	VOE60113072	1							Flange screw		(VOE13948356)
13	VOE60113139	1							Flange nut		(VOE13945407)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/10/2026	**EC139**	**97810**	**L70D OR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**37001-37080**	**218/100**	**Engine mounting**



Q1-Q5	Option	Option description	
Q1 SER NO - 17892			
Q2 SER NO 17893 -			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark

Product: L70D OR Volvo Wheel Loaders Part Manual1
Full Download: https://www.arepairmanual.com/downloads/l70d-or-volvo-wheel-loaders-part-manual1/

1	VOE4856778	2	2				CS		Engine anchorage		
2	VOE13965227	8	8						Screw		
3	VOE60110353	8	8						Plain washer		(VOE13955897)
4	VOE342812	2							Rubber cushion		
	VOE11174162		2						Rubber cushion		
5	VOE60113096	4	4						Flange screw		(VOE13965185)
6	VOE60113311	4	4						Washer		(VOE13960143)
7	VOE13971098	4	4						Flange nut		
8	VOE997471	2							Hexagon screw		(VOE13955378)
	VOE60113135		2						Flange screw		(VOE968595)
9	VOE11015657	4							Washer		
	VOE11147828		4						Washer		
10	VOE13967934	2	2						Flange lock nut		
11	VOE13955900	2							Washer		

Sample manual. Download All 737 pages at:
https://www.arepairmanual.com/downloads/l70d-or-volvo-wheel-loaders-part-manual1/