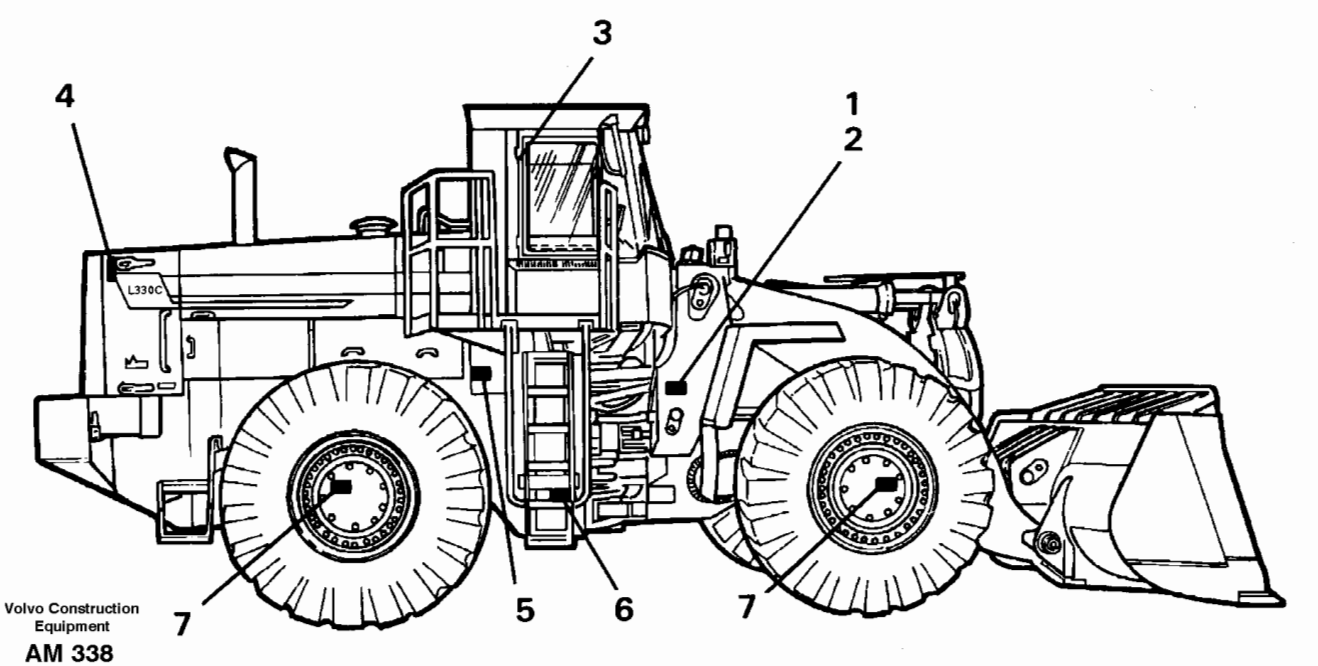
Product: L330C LL Volvo Wheel Loaders BM Part Manual1
Full Download: https://www.arepairmanual.com/downloads/l330c-ll-volvo-wheel-loaders-bm-part-manual1/

VOLVO

PROSIS Part Information

Date: **6/9/2026**	Image id: **AM338**	Catalogue: **97762**	Model: **L330C LL**
Brand: **Volvo BM**	Serial: **60001-60189**	Group/Section: **030/100**	Title: **Product identification plate**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Assembly Sign Plate		
3									Driver's cab		
4									Engine sign plate		
5									Trq Converter		
6									Power Transmission		
7									Drive axle front sign plate		
7									Drive axle rear sign plate		

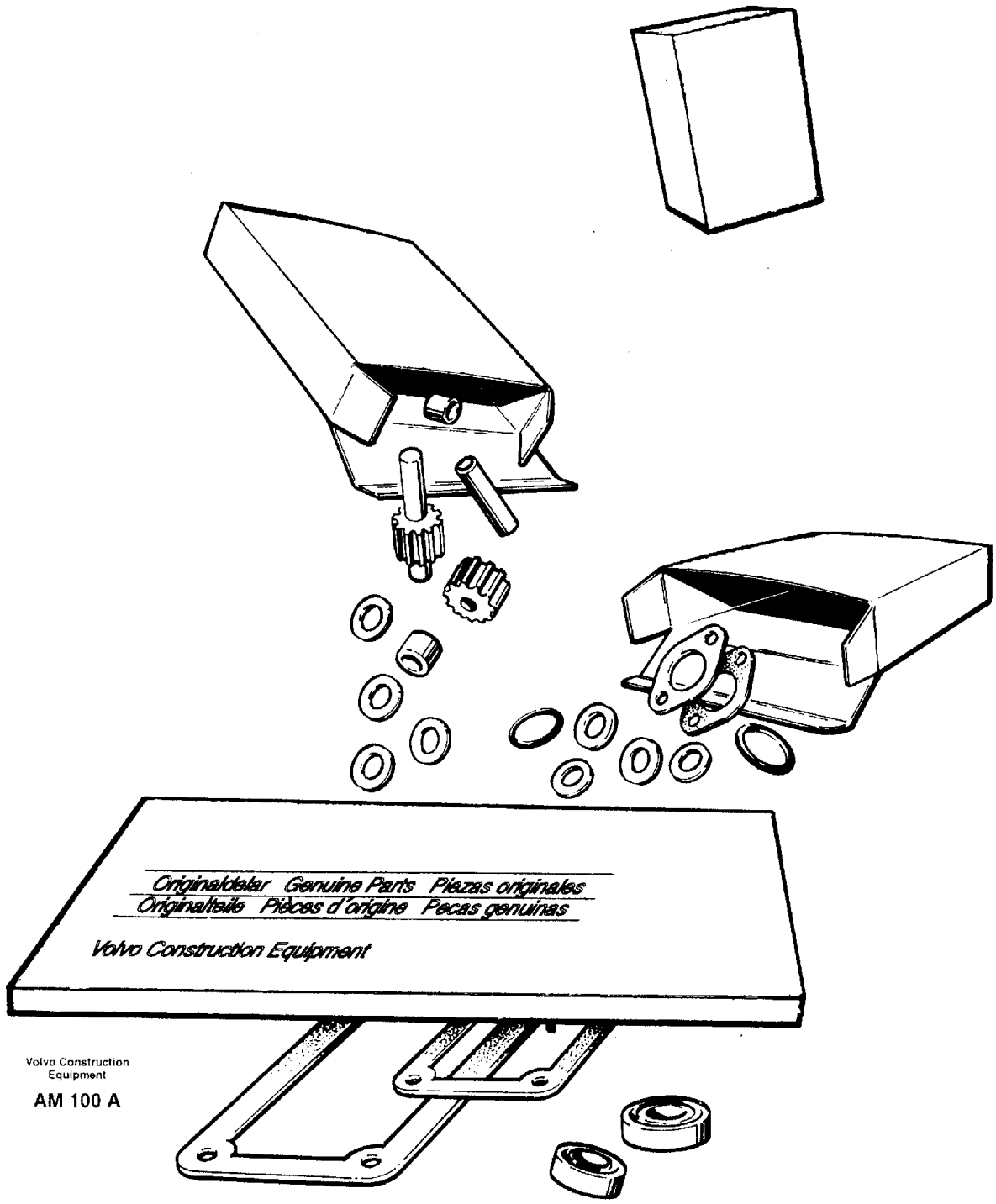
Sample manual. Download All 513 pages at:
https://www.arepairmanual.com/downloads/l330c-ll-volvo-wheel-loaders-bm-part-manual1/

Product: L330C LL Volvo Wheel Loaders BM Part Manual1
Full Download: https://www.arepairmanual.com/downloads/l330c-ll-volvo-wheel-loaders-bm-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM100A**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**210/100**	**Repair kits for engine**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE271085	6							Gasket kit		See ref 211/100
									For cylinder head		

Sample manual. Download All 513 pages at:
https://www.arepairmanual.com/downloads/l330c-ll-volvo-wheel-loaders-bm-part-manual1/

	VOE276836	6							Repair kit		See ref 211/100
									Sleeve,injector		
	VOE11703762	6					SS		Cylinder liner kit		See ref 213/100
	VOE270935	6							•Sealing kit		See ref 213/100
	VOE276840	6							•Piston ring kit		See ref 213/100
		6							Big end bearing kit		See ref 216/100
		7							Mn bearing kit		See ref 216/100
		1							Thrust washer kit		See ref 216/100
	VOE276150	1					CS		Repair kit		See ref 221/100
									Oil pump		
	VOE276636	1					CS		Repair kit		See ref 262/150
									Water pump		
	VOE11990043	1							Repair kit		See ref 262/250
									Extra water pump		
	VOE11999879	1					CS		Gasket kit		See footnote 452)
									Cylinder block		
	VOE420641	2					SS		•Gasket		
	VOE421158	1							•Sealing ring		
	VOE22194880	1							•Sealing ring		(VOE421629)
	VOE468094	1							•Sealing ring		
	VOE469327	1							•Gasket		(VOE468461)
	VOE468463	4							•Gasket		
	VOE468947	1							•Sealing ring		
	VOE1556907	4							•Gasket		(VOE469328)
	VOE469482	1							•Sealing ring		
	VOE469606	7							•Sealing ring		
	VOE3979052	2							•Gasket		
	VOE469662	1							•Gasket		
	VOE425695	2							•O-ring		(VOE469668)
	VOE469846	1							•Sealing ring		
	VOE13925095	1							•O-ring		
	VOE925096	1							•O-ring		
	VOE925266	1							•O-ring		
	VOE13947281	4							•Gasket		
	VOE13947282	3							•Gasket		
	VOE947620	19							•Gasket		
	VOE13947621	2							•Plane gasket		
	VOE13947622	3							•Plane gasket		
	VOE13947624	2							•Plane gasket		

	VOE948885	1							•Plane gasket		
	VOE13948888	2							•O-ring		
	VOE949329	1							•Gasket		
	VOE13949332	2							•O-ring		(VOE949332)
	VOE949659	1							•O-ring		
	VOE13949722	1							•O-ring		
	VOE955981	6							•O-ring		
	VOE958811	1							•Sealing ring		
	VOE968971	1							•O-ring		
	VOE13969011	21							•Gasket		
	VOE13980236	1							•O-ring		
	VOE1543360	1							•Gasket		
	VOE8192189	16							•Sealing ring		(1543566)
	VOE1543572	9							•Sealing ring		
	VOE1543576	8							•Sealing ring		
	VOE8192187	11							•Sealing ring		(1543577)
	VOE1543578	1							•Sealing ring		
	VOE1556905	2							•Sealing ring		
	VOE11702307	13							•Sealing ring		(1543580)
	VOE1543896	1					SS		•Sealing ring		
	VOE1546221	1							•Sealing ring		
	VOE1556064	24							•Sealing ring		
	VOE1556389	1							•Sealing ring		
	VOE1556397	1							•Sealing ring		
	VOE1556412	1							•Ring		
	VOE1556612	1							•O-ring		
	VOE968725	1							•O-ring		(VOE1661687)
	VOE1676432	1							•Sealing ring		
	VOE3825051	1							•Sealing ring		
	VOE4804167	2							•Gasket		
	VOE11999874	1							Overhaul kit		Stage 1/Steg 1/Etapa 1/ Etape 1/Etappe 1
	VOE271085	6							•Gasket kit		See ref 211/100
	VOE276638	1							•Gasket kit		
	VOE8149182	2							•Thermostat		(VOE1676306)82 DEG
	VOE470323	4							•Sealing ring		
	VOE11987587	6					SS		•Gasket		
	VOE20784537	1							•Gasket		(VOE470939)
	VOE11000236	2							•Sealing ring		
	VOE1544710	2							•Sealing ring		
	VOE1543172	6							•Sealing ring		
	VOE11999875	1					CS		Overhaul kit		See footnote 1094)
	VOE1556148	12							•Valve seat		
	VOE1556149	12							•Valve seat		
	VOE1556813	12							•Inlet valve		(VOE1556470)

	VOE1556896	12							•Exhaust valve		(VOE1556473)
	VOE20355012	12					CS		•Valve guide		(VOE1556607)
	VOE1556604	12					SS		•Valve guide		
	VOE276836	6							•Repair kit		See ref 211/100
	VOE11999876	1					CS		Overhaul kit		Stage 2/Steg 2/Etapa 2/ Etape 2/Etappe 2
	VOE270796	6							•Piston Bearing		
	VOE11703762	6					SS		•Cylinder liner kit		See ref 213/100
	VOE1543035	12							•Screw		
	VOE3827274	1							•Gasket		(VOE864775)
	VOE11999877	1					CS		Overhaul kit		Stage 3/Steg 3/Etapa 3/ Etape 3/Etappe 3
	VOE270792	7							•Main bearing kit		
	VOE270929	1					SS		•Thrust washer kit		
	VOE1543078	48							•Valve sleeve		
	VOE11999875	1					CS		•Overhaul kit		
	VOE11999879	1					CS		•Gasket kit		

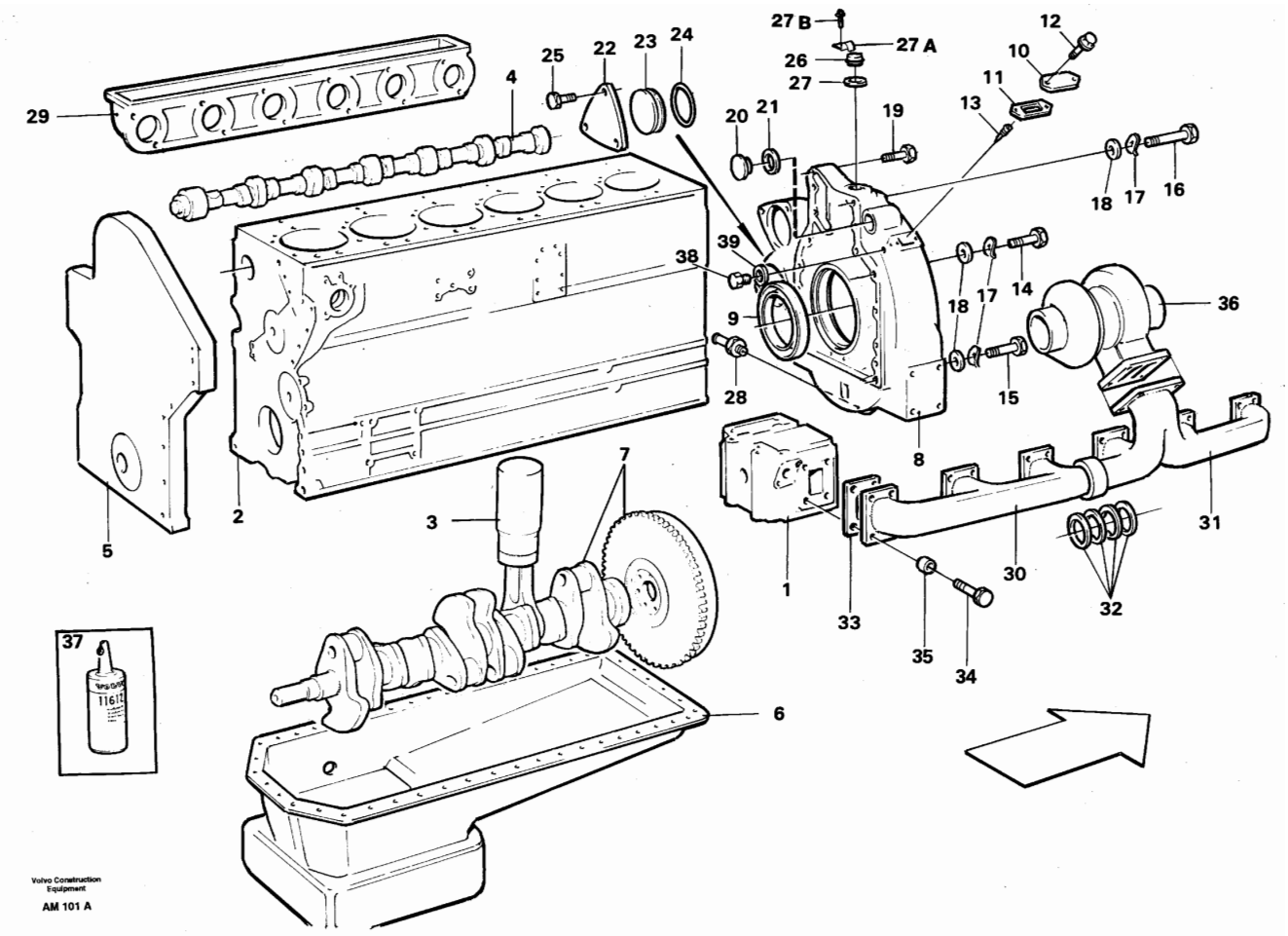
452) Supplementary kit for major overhaul of engine.

1094) Add. kit for stage 1.

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM101A**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**210/150**	**Engine with fitting parts**



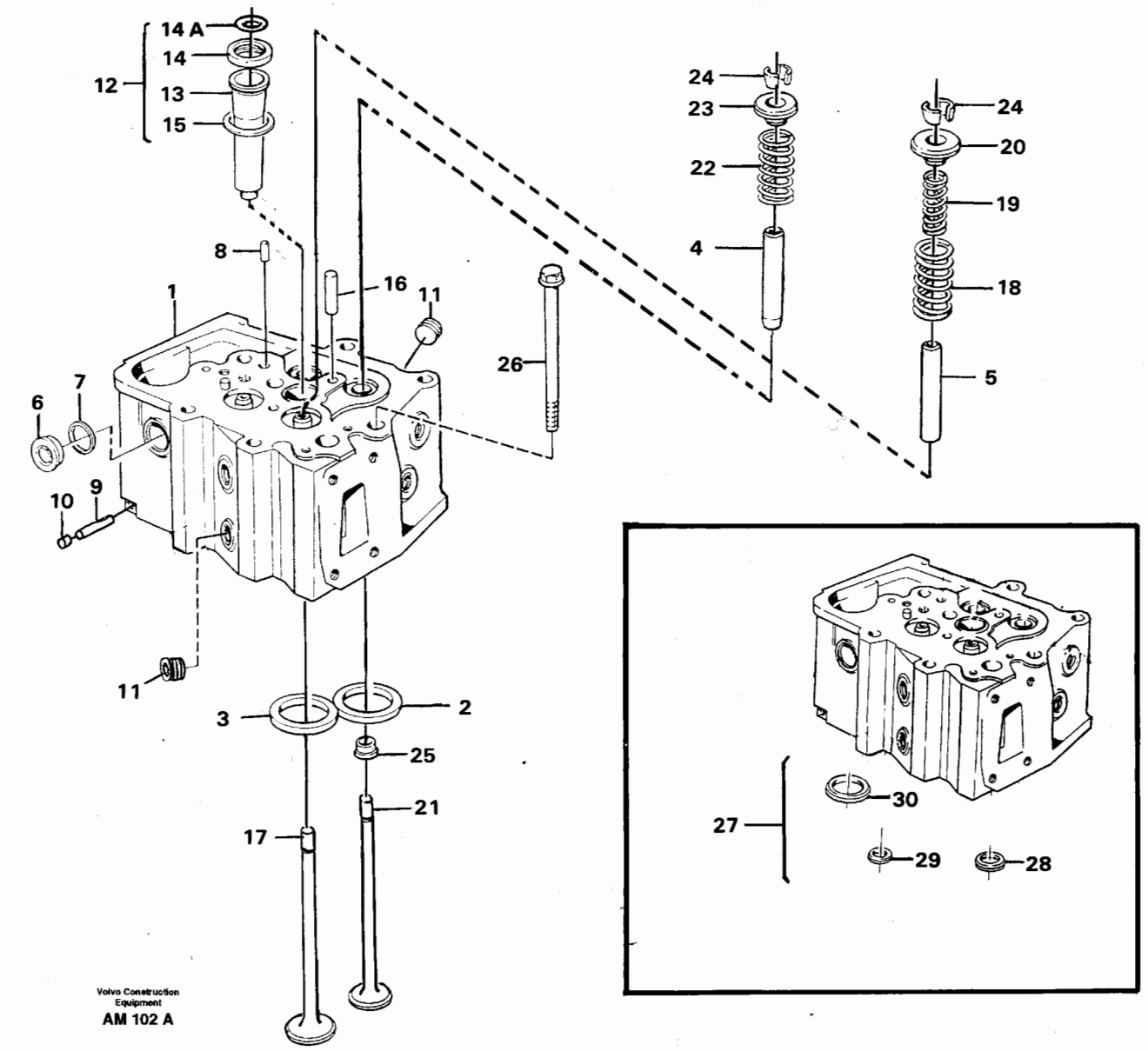
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15004535	1					CS		Engine		(VOE497773)TD 164 KAE, REMAN VOE9000497773, VOE9015004535, VOE9115004535 (CLASSIC)
1		1							•Cylinder head		See ref 211/100
2		1							•Cylinder block		See ref 212/100
3		1							•Cylinder liner		See ref 213/100
4		1							•Valve mechanism		See ref 214/100
		1							•Camshaft		See ref 215/100
5									•Timing gear casing		See ref 215/100
		1							••••and gears		
6		1							•Oil sump		See ref 217/100
7		1							•Crankshaft		See ref 216/100

8	VOE11701055	1					SS		Flywheel housing		(11032062)
9	VOE1543896	1					SS		•Sealing ring		
10	VOE4772168	2							Cover		
11	VOE4804167	2							Gasket		
12	VOE60113070	4							Flange screw		(VOE13946934)
13	VOE4772141	1					SS		Setting indicator		
14	VOE997967	10							Hexagon screw		(VOE13971003)M14x70
15	VOE971005	2							Hexagon screw		(VOE13971005)M14x80
16	VOE13971008	2					CS		Hexagon screw		M14x110
17	VOE60112793	14							Spring Washer		(VOE941911)
18	VOE955899	14							Plain washer		
19	VOE13965181	1							Screw		M8x70
20	VOE15134976	1							Plug		(VOE467367)
21	VOE1556907	1							Gasket		(VOE469328)
22	VOE849135	1					CS		Cover		
23	VOE11032027	1							Cover		
24	VOE13925095	1							O-ring		
25	VOE13959253	3					CS		Allen Hd Screw		
26	VOE11031785	1							Plug		
27	VOE421158	1							Sealing ring		
27A	VOE11032071	1					CS		Clamp		
27B	VOE994383	1							Flange screw		(VOE13944926)
28		1							Nipple		See ref 421/200
29		1							Inlet manifold		See ref 258/100
30	VOE1543534	1							Exhaust pipe		
31	VOE11032263	1							Exhaust pipe		
32	VOE470323	4							Sealing ring		
33	VOE11987587	6					SS		Gasket		
34	VOE60113104	24							Flange screw		(VOE13965189)
35	VOE1546517	24							Spacer sleeve		
36		1							Turbocharger		See ref 255/100
37	VOE11713514	REQ							Sealant		(VOE1161231)
38	VOE180761	1					CS		Plug		
39	VOE7011996	1							Gasket		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM102A**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**211/100**	**Cylinder head**



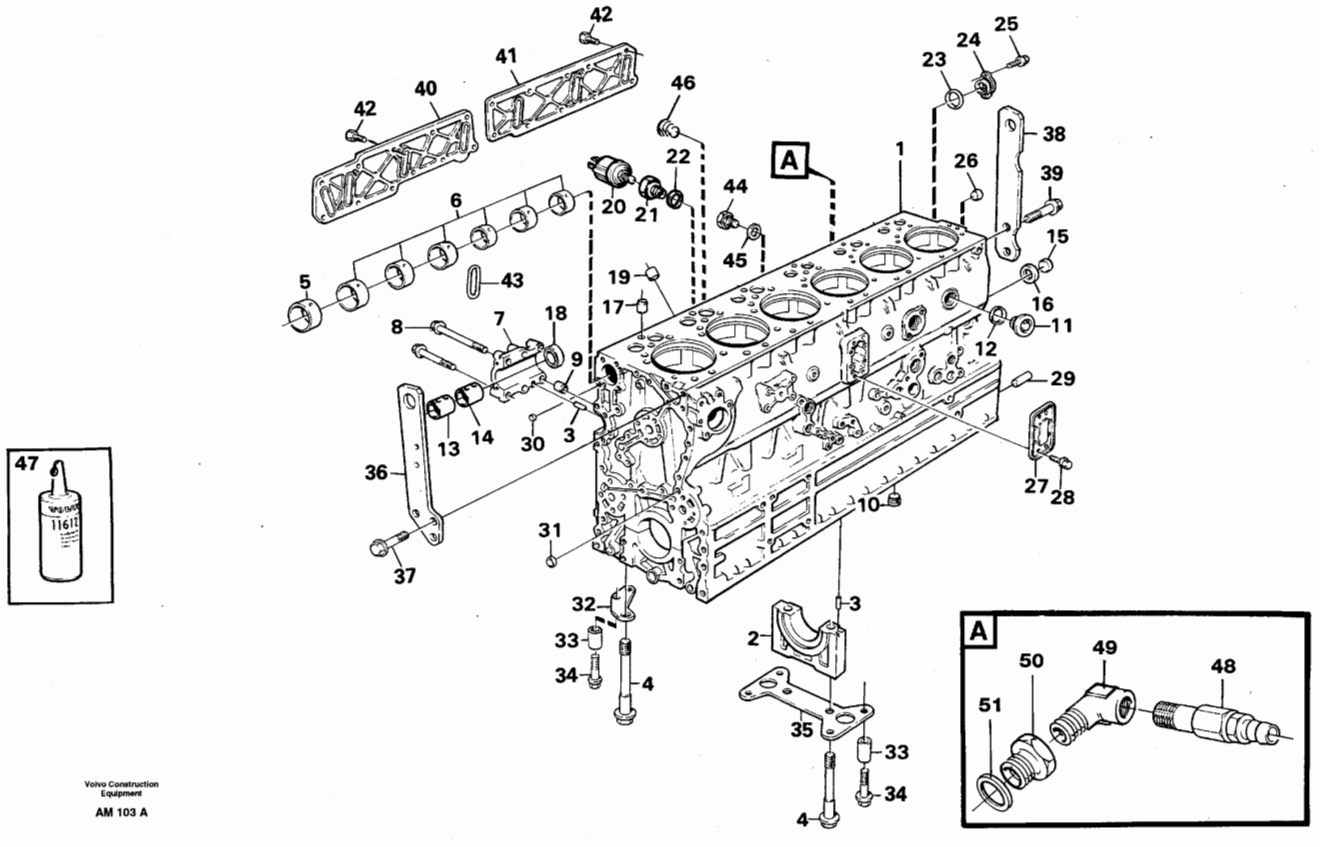
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE1556599	6							Cylinder head		REMAN VOE9001556599
1		6					SE		•Cylinder head		
2	VOE1556148	12							••Valve seat		
3	VOE1556149	12							••Valve seat		
4	VOE20355012	12					CS		••Valve guide		(VOE1556607)
5	VOE1556604	12					SS		••Valve guide		
6	VOE1556989	24							••Core plug		(VOE1543937)
7	VOE468463	24							••Gasket		
8	VOE14025455	12							••Cylinder Pin		

9	VOE1543492	6							••Pin		
10	VOE955077	6							••Plug		
11	VOE1543941	12					SS		••Plug		
12	VOE276836	6							••Repair kit		
13		6					NS		•••Sleeve		
14		6					NS		•••Ring		
14A	VOE1543574	6							•••Ring		
15		6					NS		•••Sealing ring		
16	VOE1556073	12							•Pin		
17	VOE1556896	12							•Exhaust valve		(VOE1556473)
18	VOE1543870	12							•Valve spring		
19	VOE1543871	12							•Valve spring		
20	VOE1543866	12					CS		•Spring washer		
21	VOE1556813	12							•Inlet valve		(VOE1556470)
22	VOE1543872	12							•Valve spring		
23	VOE1543046	12							•Spring washer		
24	VOE1543078	48							•Valve sleeve		
25	VOE1556064	24							•Sealing ring		
26	VOE1556956	36							Screw		
27	VOE271085	6							Gasket kit		
28	VOE8192189	12							•Sealing ring		(VOE1543566)
29	VOE1543576	6							•Sealing ring		
30	VOE11702307	12							•Sealing ring		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM103A**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**212/100**	**Cylinder block**



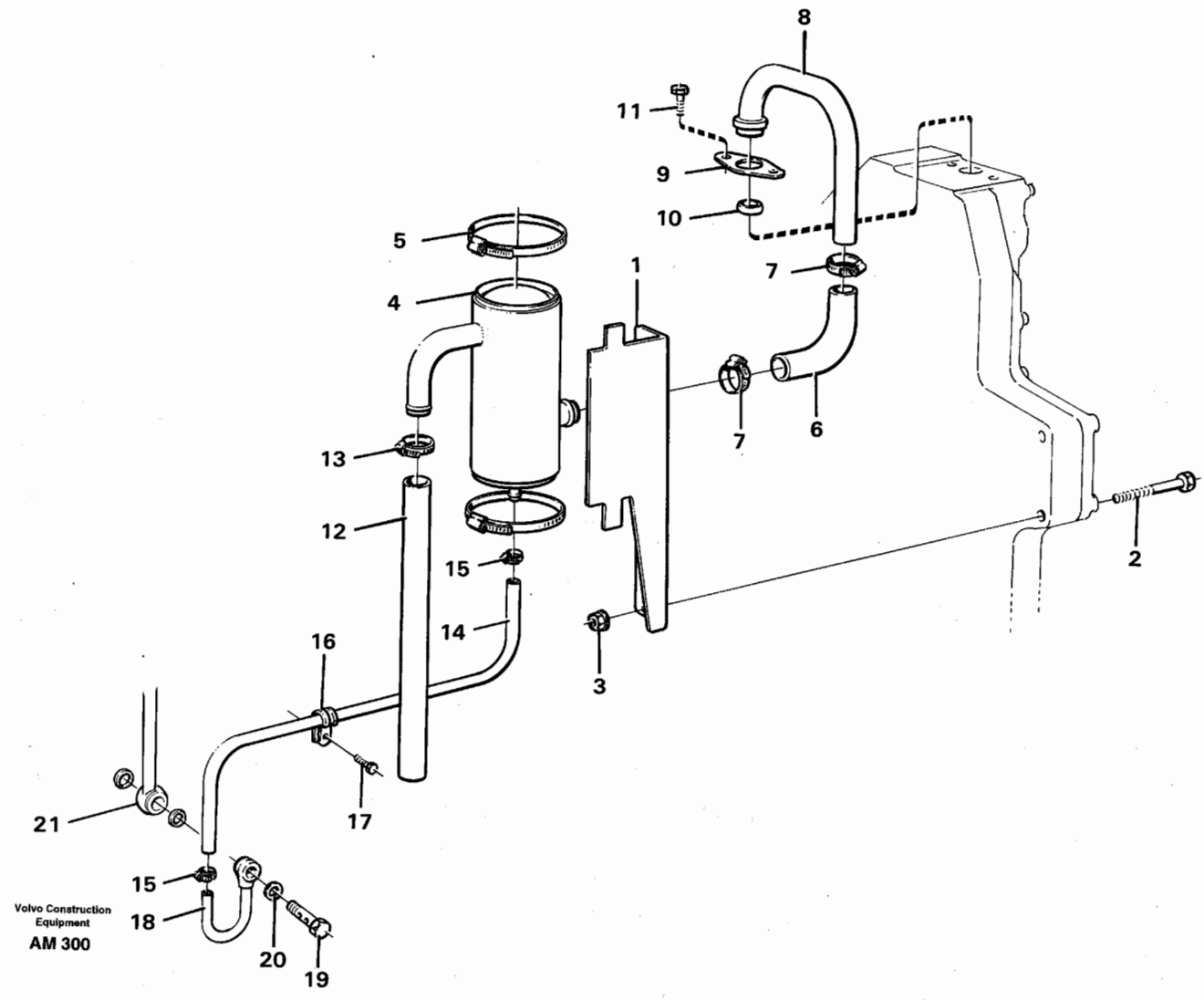
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE1556300	1					SS		Cylinder block		ENG - 16319
	VOE1556500	1					CS		Cylinder block		ENG 16320 -
1		1					NS		•Cylinder block		
2		1					NS		•Cap		
		4					NS		•Cap		
		1					NS		•Cap		
		1					NS		•Cap		
3	VOE422426	8							•Pin		
4	VOE1543412	14							•Screw		
5	VOE1556514	1							•Bushing		
6	VOE1556515	6							•Bushing		
7	VOE1556678	1					CS		•Bearing housing		
8	VOE13975102	4							•Flange screw		
	VOE13975105	1							•Flange screw		
	VOE13975107	1							•Flange screw		
9	VOE1543693	1							•Guide sleeve		
10	VOE13952079	1							•Plug		(VOE952079)
11	VOE15134976	3							•Plug		(VOE467367)

12	VOE1556907	3							•Gasket		(VOE469328)
13	VOE1556353	1							•Bushing		(VOE1556199)
14	VOE1556372	1					CS		•Bushing		
15	VOE1547671	1					CS		•Plug		
16	VOE469327	1							•Gasket		(VOE468461)
17	VOE1543693	6							Guide sleeve		
18	VOE1546221	1							Sealing ring		
19	VOE417588	1							Guide sleeve		
20	VOE11039249	1							Pressure monitor		SE16
21	VOE421528	1							Reduction		
22	VOE13947622	1							Plane gasket		
23	VOE968971	1							O-ring		
24	VOE1542242	1							Cover		
25	VOE60113080	2							Flange screw		(VOE13946173) (13969599)
26	VOE946778	1							Cap plug		
27	VOE1543593	1							Hatch		
28	VOE13965175	8							Screw		
29	VOE191171	2							Pin		(VOE7191171)
30	VOE13967853	1							Cap plug		(VOE955081)
31	VOE13955083	2							Cap plug		(VOE955083)
32	VOE1543589	4							Stiffening plate		
33	VOE11999695	28					CS		Spacer sleeve		
34	VOE60113109	28							Flange screw		(VOE13965192)
35	VOE1556797	5							Stiffener		(VOE1543590)
36	VOE1543652	1							Tensioner		
37	VOE984815	3							Flange screw		(VOE13965191)
38		1					NS		Lifting eye		
39	VOE60113126	2							Flange screw		(VOE13968436)
40	VOE1543486	1							Hatch		
41	VOE1543488	1							Hatch		
42	VOE60113081	18							Flange screw		(VOE13945444)
	VOE60113095	2							Flange screw		(VOE13946752)
	VOE946470	1							Flange screw		
43	VOE469606	7							Sealing ring		(VOE1556388)
44	VOE960631	1							Plug		M16 x 12
45	VOE13947622	1							Plane gasket		
46	VOE13968063	1							Plug		M16
47	VOE11713514	REQ							Sealant		(VOE1161231)
48	VOE13974320	1							Tap		
49	VOE13977409	1							Elbow nipple		
50	VOE13948867	1							Nipple		
51	VOE13947627	1							Plane gasket		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM300**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**212/150**	**Crankcase ventilation**



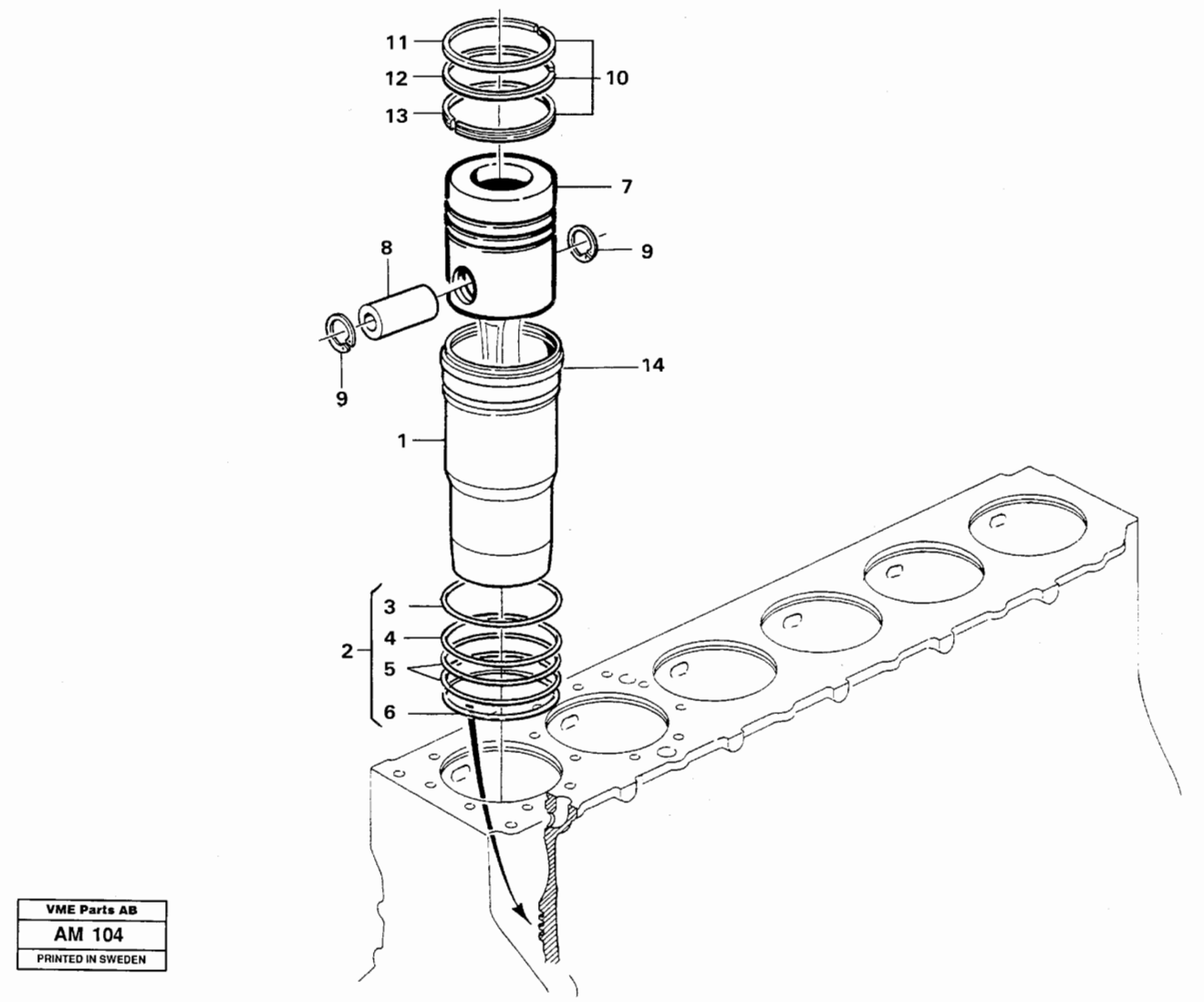
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11032101	1							Bracket		
2	VOE60113119	2							Flange screw		(VOE13965197)
3	VOE60113142	2							Flange nut		(VOE13971096)
4	VOE11033878	1							Oil trap		
5	VOE961676	2							Hose clamp		(VOE977135)
6	VOE11032106	1							Hose		
7	VOE943475	2							Hose clamp		
8	VOE11032102	1							Pipe		
9	VOE11032105	1							Washer		
10	VOE22194880	1							Sealing ring		(VOE421629)
11	VOE984733	2							Flange screw		(VOE946440)
12	VOE927661	REQ							Rubber hose		L = 1400 MM

13	VOE943475	1							Hose clamp		
14	VOE983342	REQ							Hose		(VOE977316)L=900 MM
15	VOE943470	2							Hose clamp		
16	VOE13949747	2							Clamp		
17	VOE946470	2							Flange screw		M8 x 35
	VOE60113072	1							Flange screw		(VOE13948356)M6 x 30, ENG 22257 -
18	VOE11030944	2							Pipe		
19	VOE978197	1							Hollow screw		
20	VOE13969011	1							Gasket		
21		1							Pipe		See ref 236/100

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM104**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**213/100**	**Cylinder liner and piston**



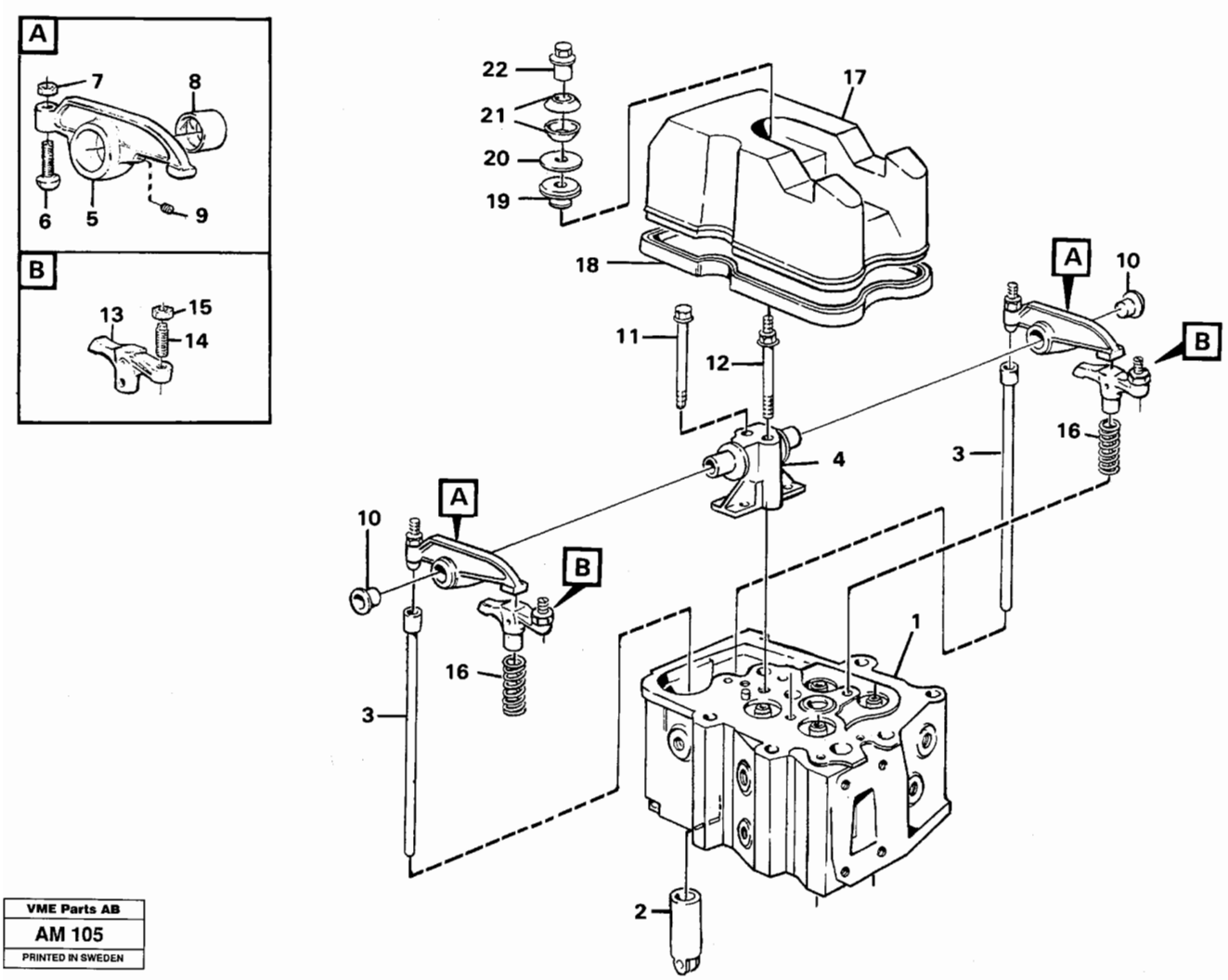
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11703762	6					SS		Cylinder liner kit		
1		6					NS		•Cylinder Liner		
2	VOE270935	6							•Sealing kit		
3		6					NS		••Sealing ring		
4		6					NS		••Sealing ring		
5		12					NS		••Sealing ring		
6	VOE1543373	6					CS		••Sealing ring		
7		6					NS		•Piston		
8	VOE1556939	6							•Gudgeon pin		(VOE11999697)
9	VOE914532	12							•Retaining ring		
10	VOE276840	6							•Piston ring kit		
11		6					NS		••Compression ring		

12		6					NS		••Compression ring		
13		6					NS		••Compression ring		
14	VOE1548125	REQ							Shim		THICK = 0,20 MM
	VOE1548126	REQ							Shim		THICK = 0,30 MM
	VOE1548127	REQ							Shim		THICK = 0,50 MM

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM105**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**214/100**	**Valve mechanism**



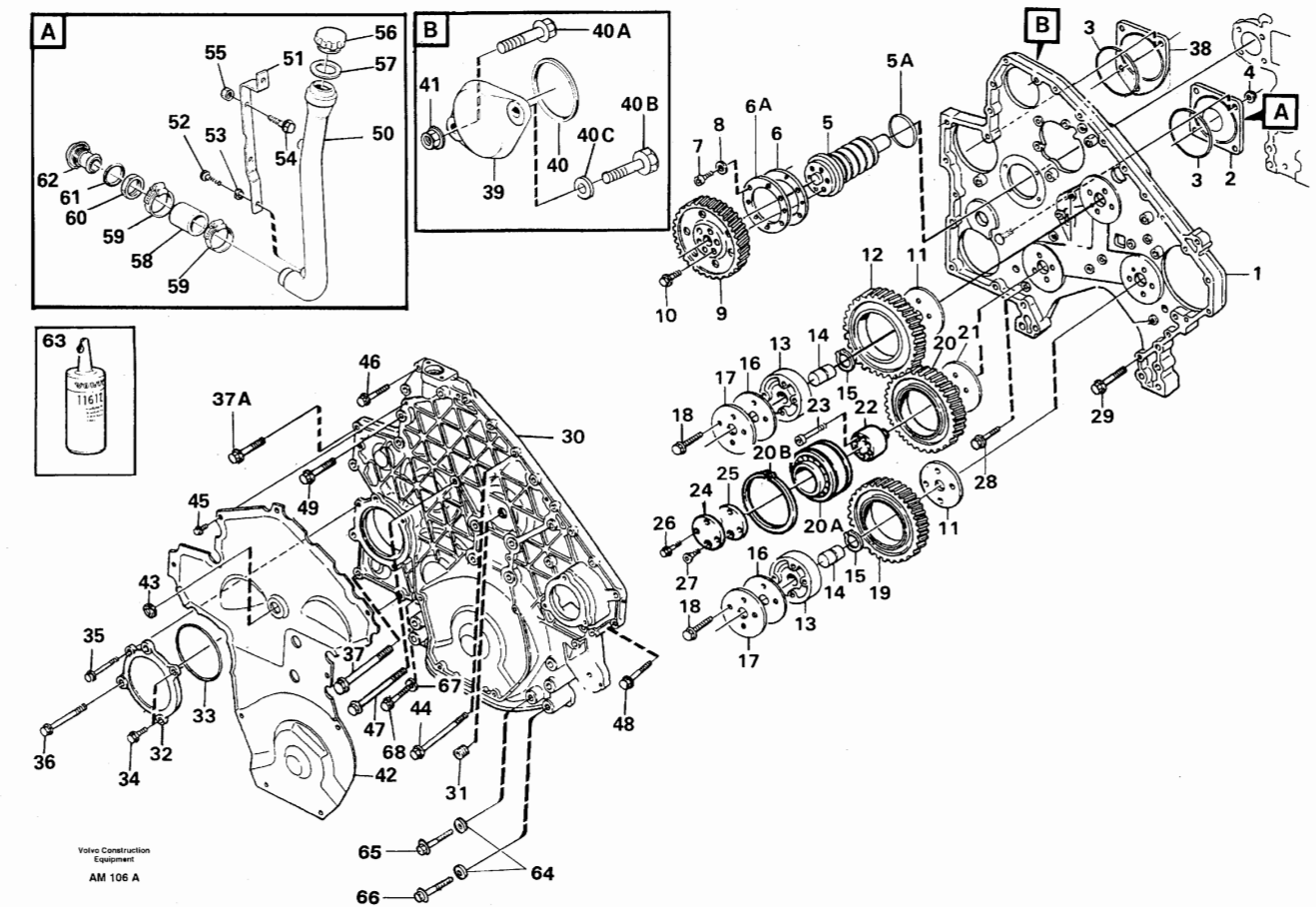
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Cylinder head		See ref 211/100
2	VOE1556947	12							Tappet		(1556662)
3	VOE1543048	12					SS		Push Rod		
4	VOE1543476	6							Bearing bracket		
5	VOE1543441	12							Rocker arm		
6	VOE1543372	12							•Screw		
7	VOE60111964	12							•Hexagon nut		(VOE13946911)
8	VOE1543443	12							•Bushing		
9		24					NS		Jet		
10	VOE1543508	12							Lock plug		
11	VOE13975105	6							Flange screw		
12	VOE11999700	6					CS		Stud		
13	VOE1556167	12							Yoke		

14	VOE1543368	12							•Adjusting screw		
15	VOE60111964	12							•Hexagon nut		(VOE13946911)
16	VOE1543981	12					CS		Compression spring		
17	VOE1543469	6							Valve cover		
18	VOE1543581	6							Sealing strip		
19	VOE1543582	6							Ring		
20	VOE1543657	6							Washer		
21	VOE13943819	12							Disc spring		
22	VOE1543654	6							Cap nut		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM106A**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**215/100**	**Timing gear casing and gears**



Q1-Q5	Option	Option description	
Q1 1556640			
Q2 1556660			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE1556640	1							Timing gear casing		ENG - 16319
	VOE1556660		1				CS		Timing gear casing		ENG 16320 -
2	VOE1556209	1	1						Cover		ENG - 17437
	VOE11032078		1						Cover		ENG 17438 -
3	VOE13948888	2	2						O-ring		
4	VOE60113142	3	3						Flange nut		(VOE13971096)
5	VOE1638201	1	1				CS		Injection timing device		
5A	VOE13980236	1	1						O-ring		
6	VOE11999704	1					CS		Thrust washer		
	VOE1556700		1						Thrust washer		
6A	VOE11999824		1						Washer		
7	VOE959223	4							Hex. socket screw		

	VOE1556747		8						Screw		(VOE13979666)ENG - 20558
	VOE1556747		8						Screw		ENG 20559 -
8	VOE13941907	4							Washer		
9	VOE1556635	1	1				CS		Gear		
10	VOE13975204	6	6				CS		Flange screw		
11	VOE1543598	2	2						Thrust washer		
12	VOE1543897	1	1						Idler		
13	VOE11999702	2	2						Hub		
14	VOE1543597	2	2						•Pin		
15	VOE914459	2	2						•Retaining ring		
16	VOE11999703	2	2						Thrust washer		
17	VOE1543901	2	2						Bearing shield		
18	VOE471513	8	8						Screw		
19	VOE1543445	1	1				CS		Idler		
20	VOE1556170	1							Idler gear		
	VOE1556652		1						Idler gear		
20A	VOE1556440	1							•Roller bearing		
20B	VOE13943467	1							•Snap ring		
21	VOE1543598		1						Thrust washer		
22	VOE1556545	1							Hub		
	VOE1556649		1				CS		Hub		
23	VOE13974113	4					CS		Allen Hd Screw		
	VOE13974111		4				SS		Allen Hd Screw		
24	VOE1556386	1							Bearing shield		
	VOE1556650		1						Bearing shield		
25	VOE1556651		1						Thrust washer		
26	VOE13969986	3					CS		Flange screw		
	VOE13975204		3				CS		Flange screw		
27	VOE1556539	1							Allen Head Screw		
	VOE13944830		1						Allen Head Screw		
28	VOE13978266	14	14						Flange screw		
29	VOE13978267	1	1						Flange screw		
30	VOE1556413	1	1				CS		Timing gear cover		
31	VOE1543941	1	1				SS		Plug		
32	VOE1556347	1	1						Hatch		
33	VOE1556612	1	1						O-ring		
34	VOE60113080	2	2						Flange screw		(VOE946173)
35	VOE60113091	1	2						Flange screw		(VOE13965182)
36	VOE60113121	2	1						Flange screw		(VOE13946474) M12x120
	VOE997955		1						Hexagon screw		(VOE13970986) M12x140
37	VOE60113118	2	2						Flange screw		(VOE946473)M12x90
37A	VOE60113119	3	3						Flange screw		(VOE13965197) M12x100
38	VOE1556208	1	1						Cover		
39	VOE468093	1	1						Cover		

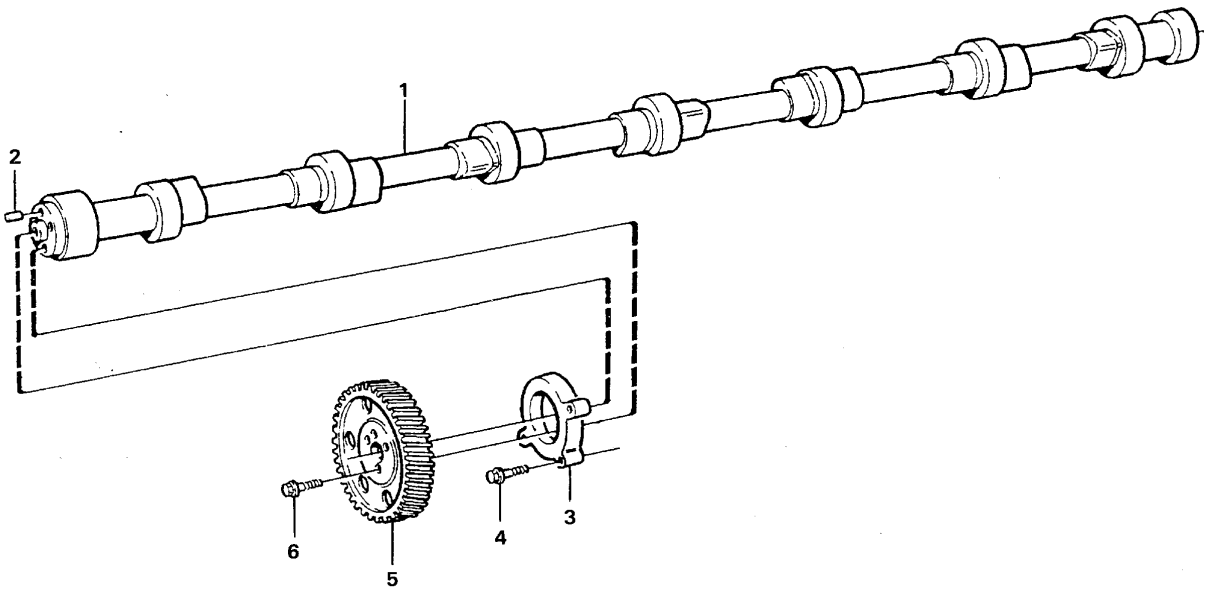
40	VOE468094	1	1						Sealing ring		
40A	VOE60113104	1	1						Flange screw		(VOE13965189)
40B	VOE997445	1	1						Hexagon screw		(VOE13970961)
40C	VOE190509	1	1						Washer		
41	VOE60113141	2	2						Flange nut		(VOE13971095)
42	VOE1556176	1	1						Noise shield		
43	VOE943920	1	1						Plug		
44	VOE60113091	2	2						Flange screw		(VOE13965182)
45	VOE13946501	9	9						Screw		
46	VOE60113084	6	6						Flange screw		(VOE13947760)
47	VOE60113103	3	3						Flange screw		(VOE13947790)
48	VOE60113085	1	1						Flange screw		(VOE13948217)
49	VOE13965220	1	1						Screw		
50	VOE822885	1	1						Filler pipe		
51	VOE11031693	1	1						Bracket		
52	VOE13955523	2	2						Screw		
53	VOE13941907	2	2						Washer		
54	VOE60113080	2	2						Flange screw		(VOE946173)
55	VOE60113140	2	2						Flange nut		(VOE13945408)
56	VOE3547599	1	1				SS		Oil filler cap		(721753)
57	VOE1275379	1	1						•Gasket		(VOE940096)
58	VOE942711	REQ	REQ						Hose		L=45 MM
59	VOE943478	2	2						Hose clamp		(VOE13961671)See footnote 1155)
60	VOE468948	1	1						Nut		
61	VOE468947	1	1						Sealing ring		
62	VOE468940	1	1						Hose connection		
63	VOE11713514	REQ	REQ						Sealant		(VOE1161231)
64	VOE60112793		7						Spring Washer		(VOE941911)
65	VOE13971010		2				CS		Hexagon screw		
66	VOE13971012		5				CS		Hexagon screw		
67	VOE13969011		1						Gasket		
68	VOE13970993		1						Hexagon screw		

1155) Stainless

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM107**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**215/150**	**Camshaft**



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AM 107
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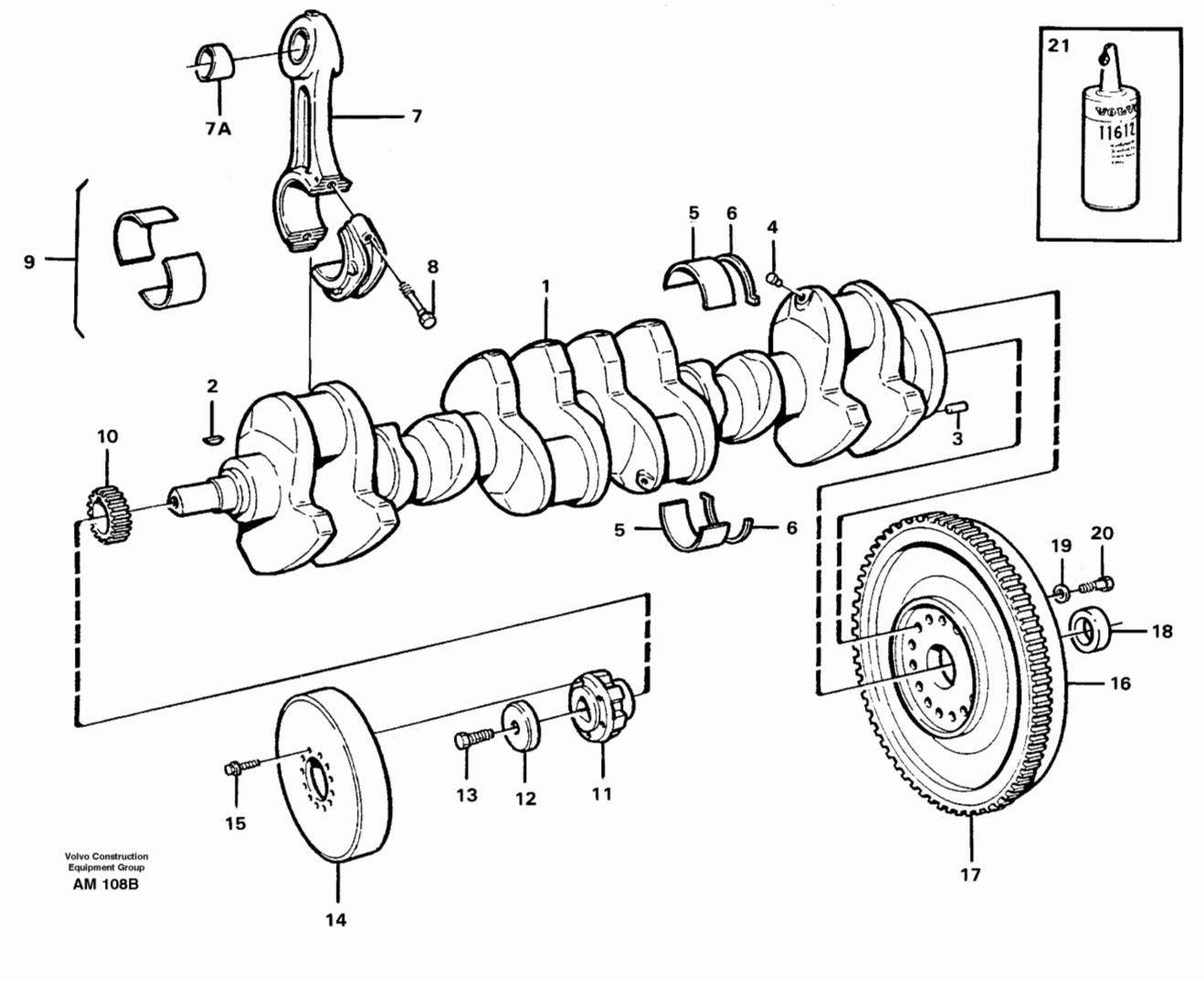
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE1543704	1							Camshaft		
2	VOE950588	1							•Pin		
3	VOE1543839	1							Thrust bearing		
4	VOE60113082	3							Flange screw		(VOE946671)
5	VOE1543899	1							Gear		
6	VOE13965220	3							Screw		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM108B**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**216/100**	**Crankshaft and related parts**



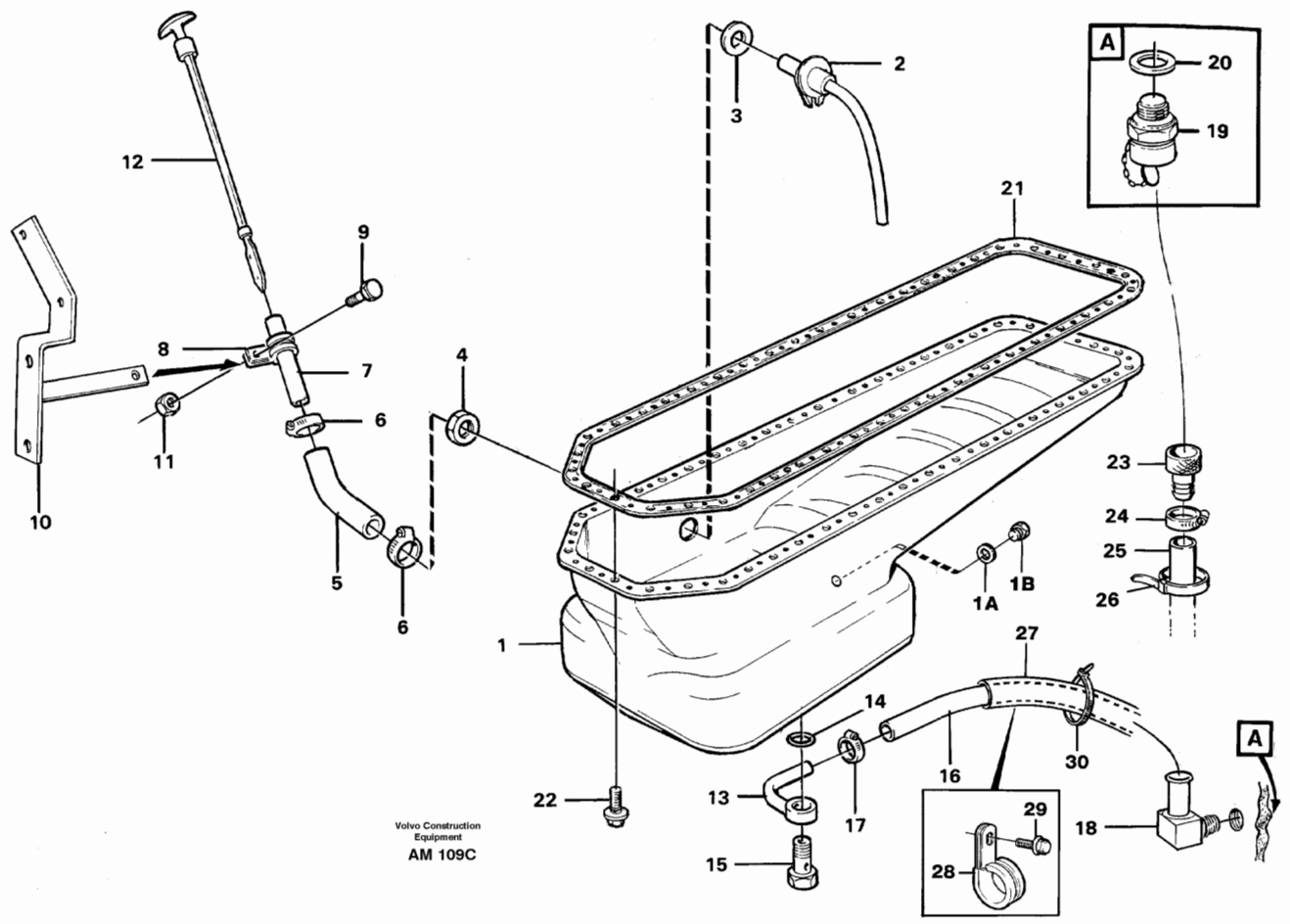
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE24424603	1					CS		Crankshaft		REMAN VOE9024424603
2	VOE422253	1							•Key		
3	VOE950644	1							•Pin		
4	VOE13978130	6							•Plug		
5	VOE270792	7							Main bearing kit		STD SZ
	VOE270793	7							Main bearing kit		0.25 MM U SZ
	VOE270794	7							Main bearing kit		0.50 MM U SZ
	VOE270795	7							Main bearing kit		0.75 MM U SZ
6	VOE270929	1					SS		Thrust washer kit		STD SZ
	VOE270930	1							Thrust washer kit		0.10 MM O SZ
	VOE270931	1					CS		Thrust washer kit		0.20 MM O SZ
	VOE270932	1							Thrust washer kit		0.30 MM O SZ

7	VOE1556319	6					CS		Connecting rod		
7A	VOE1556321	6							•Bushing		
8	VOE1543035	12							•Screw		
9	VOE270796	6							Piston Bearing		STD SZ
	VOE270797	6							Piston Bearing		0.25 MM U SZ
	VOE270798	6					CS		Piston Bearing		0.50 MM U SZ
	VOE270799	6							Piston Bearing		0.75 MM U SZ
10	VOE1556173	1					CS		Gear		
11	VOE11031976	1					SS		Hub		(VOE1556172)
12	VOE422124	1							Washer		
13	VOE1543316	1							Screw		
14	VOE1543834	1					CS		Vibration damper		
15	VOE13965220	6							Screw		ENG - 22374
	VOE13965220	12							Screw		ENG 22375 -
16	VOE11032159	1					CS		Flywheel		(VOE11031837)
17	VOE20711957	1							•Ring gear		(VOE471532)
18	VOE11031838	1					CS		•Sleeve		
19	VOE1677893	14							Screw		
20	VOE1543563	14							Washer		
21	VOE11713514	REQ							Sealant		(VOE1161231)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM109C**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**217/100**	**Oil sump**



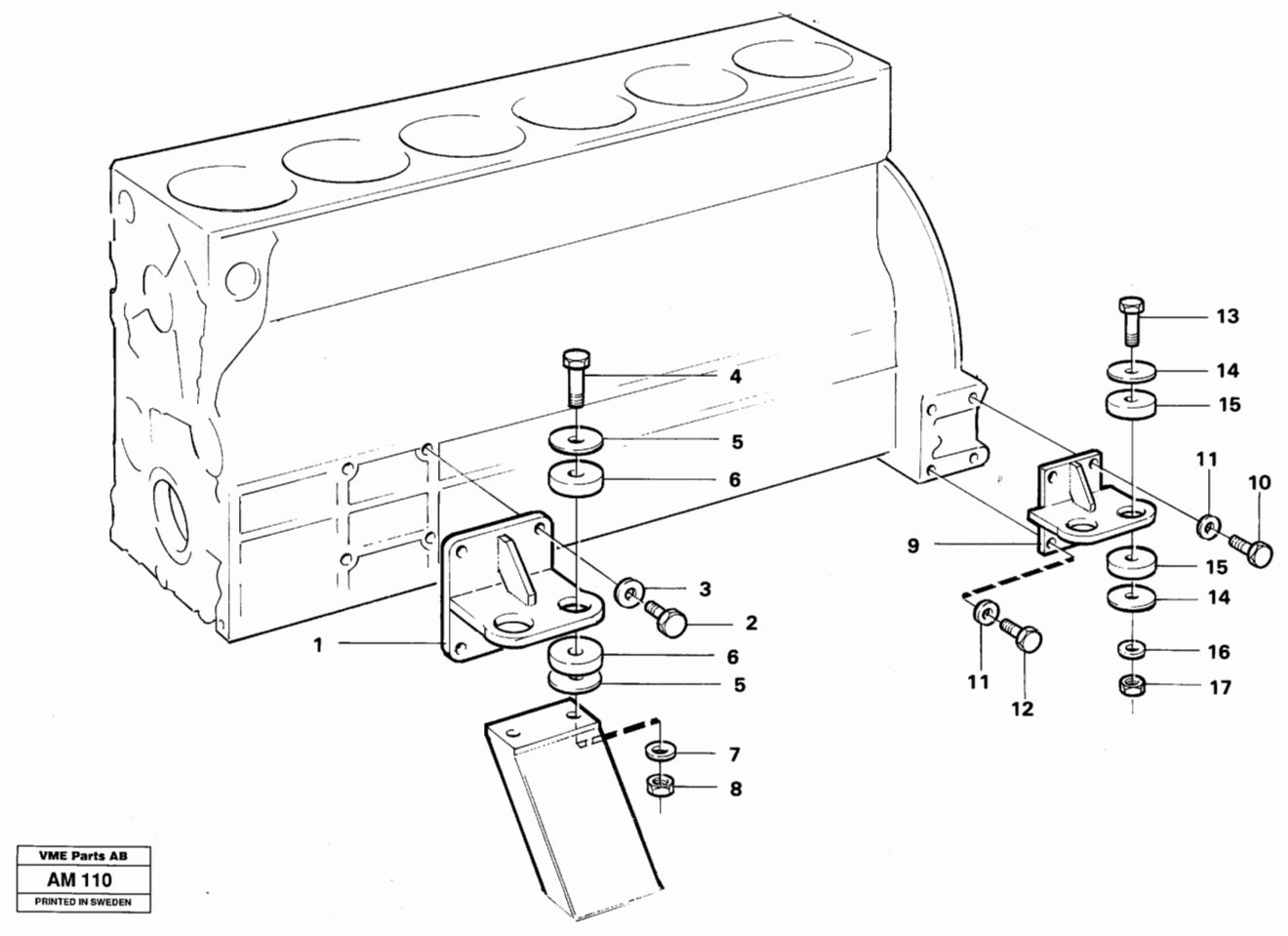
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE848833	1					SS		Oil pan		STD, E PROD
	VOE11032172	1					CS		Oil pan		(VOE3825323)STD, L PROD
	VOE11046763	1					CS		Oil pan	VOE94664, VOE94665	
1A	VOE949329	1							Gasket		L PROD
1B	VOE946086	1							Plug		L PROD
2	VOE11032215	1							Tube		(VOE11032167) (11032088)
3	VOE468947	1							Sealing ring		
4	VOE468948	1							Nut		
5	VOE8149606	1							Rubber hose		(8149244)
6	VOE13943472	2							Hose clamp		(VOE943472)
7	VOE11032079	1							Plastic pipe		
8	VOE13949747	1							Clamp		
9	VOE984733	1							Flange screw		(VOE946440)

10	VOE11032083	1					CS		Anchorage		
11	VOE60113140	1							Flange nut		(VOE13945408)
12	VOE11032089	1							Oil dipstick		
13	VOE11093851	1					CS		Tube		SER NO - 60077
	VOE11109866	1					CS		Oil draining pipe		(VOE11109228)SER NO 60078 -
14	VOE13955997	2							O-ring		
15	VOE11024182	1					CS		Hollow screw		SER NO - 60077
	VOE11109227	1							Hollow screw		SER NO 60078 -
16	VOE13961191	REQ							Hydraulic hose		L = 1100 MM, SER NO - 60077
	VOE13961193	REQ							Hydraulic hose		L = 1450 MM, SER NO 60078 -
17	VOE13943472	2							Hose clamp		(VOE943472)SER NO - 60077
	VOE13943474	2							Hose clamp		(VOE943473)SER NO 60078 -
18	VOE11046317	1					CS		Fitting		SER NO - 60077
	VOE961611	1							Elbow nipple		SER NO 60078 -
19	VOE11054692	1							Valve		
20	VOE949329	1							Gasket		
21	VOE3827274	1							Gasket		(VOE864775)
22	VOE984733	44							Flange screw		(VOE946440)
23	VOE16027695	1							Nipple		(VOE11054659)SER NO 60144 -
24	VOE13943474	1							Hose clamp		(VOE943473)SER NO 60144 -
25	VOE13961193	REQ							Hydraulic hose		L = 600 MM, SER NO 60144-
26	VOE4881440	1							Cable tie		SER NO 60144 -
27	VOE11109855	1					CS		Hose		SER NO 60180 -
28	VOE981653	1							Clamp		(VOE13808104)SER NO 60180 -
29	VOE946441	1							Flange screw		SER NO 60180 -
30	VOE4881440	2							Cable tie		SER NO 60180 -

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM110**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**218/100**	**Engine mounting**



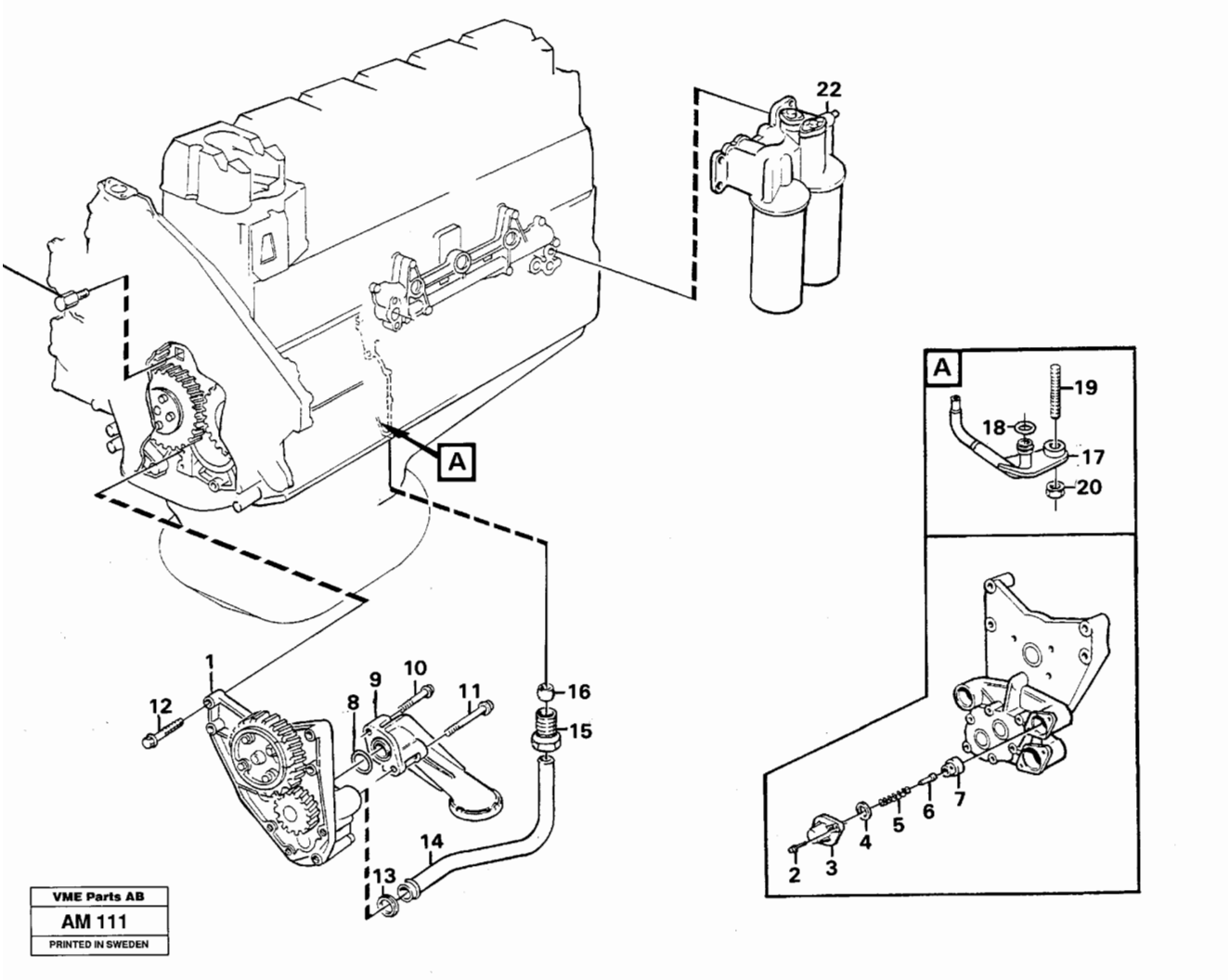
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11109447	2					CS		Support		(VOE11079609)SER NO - 60150
	VOE11109447	2					CS		Support		SER NO 60151 -
2	VOE13955366	8							Screw		
3	VOE2560247	16					CS		Washer		
4	VOE982234	4							Hexagon screw		(VOE13811156)
5	VOE12580854	8							Washer		
6	VOE1501227	8							Base		
7	VOE13811436	4							Washer		
8	VOE13811196	4							Lock nut		
9	VOE11079610	2					CS		Support		
10	VOE13955366	4							Screw		
11	VOE2560247	16					CS		Washer		
12	VOE997466	4							Hexagon screw		(VOE955373)
13	VOE982234	4							Hexagon screw		(VOE13811156)
14	VOE12580854	8							Washer		

15	VOE1529027	8							Rubber cushion		
16	VOE13811436	4							Washer		
17	VOE13811196	4							Lock nut		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM111**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**220/100**	**Lubricating oil system**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil pump		See ref 221/100
2	VOE60113081	2							Flange screw		(VOE13945444)
3	VOE1543608	1							Valve		
4	VOE949659	1							O-ring		
5	VOE1543630	1							Compression spring		
6	VOE1543610	1							Peg		
7	VOE1543964	1							Valve seat		
8	VOE13949722	1							O-ring		
9	VOE1543988	1							Oil strainer		
10	VOE60113088	1							Flange screw		(VOE13965180)
11	VOE60113248	1							Flange screw		(VOE13965183)
12	VOE60113098	4							Flange screw		(VOE965186)
13	VOE1543578	1							Sealing ring		

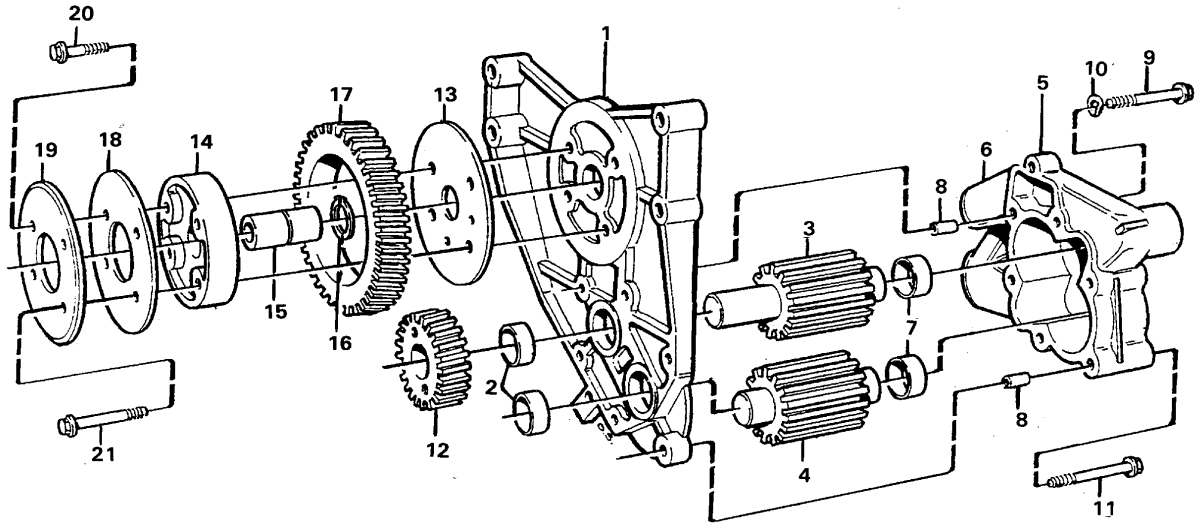
14	VOE1556464	1							Delivery pipe		
15		1					NS		•Fitting		
16	VOE956976	1							•Ferrule		
17	VOE1556430	6							Piston cooling jet		
18	VOE955981	6							•O-ring		
19	VOE1556434	6							Stud		
20	VOE60113140	6							Flange nut		(VOE948645)
21	VOE1556445	1					CS		Nozzle		
22									Oil filter housing		See ref 222/100

Product: L330C LL Volvo Wheel Loaders BM Part Manual1
Full Download: https://www.arepairmanual.com/downloads/l330c-ll-volvo-wheel-loaders-bm-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/9/2026	**AM112**	**97762**	**L330C LL**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**60001-60189**	**221/100**	**Oil pump**



VME Parts AB
AM 112
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE1556177	1					SS		Oil pump		
1	VOE1543965	1							•Bracket		
2	VOE1543978	2						K	••Bushing		
3		1					NS	K	•Gear		
4		1					NS	K	•Gear		
5	VOE1556019	1					CS		•Oil pump housing		
6		1					NS		••Housing		
7	VOE1543978	2						K	•••Bushing		
8	VOE401146	2							••Guide sleeve		
9	VOE100223	3							•Screw		
10	VOE13941907	3							•Washer		
11	VOE60113248	3							•Flange screw		(VOE13965183)
12	VOE1543452	1					CS		•Gear		
13	VOE1543598	1							•Thrust washer		
		1					NS		•Hub		
14	VOE11999702	1							••Hub		
15	VOE1543597	1							••Pin		
16	VOE914459	1							••Retaining ring		
17	VOE1543450	1					CS		•Idler gear		
18	VOE11999703	1							•Thrust washer		
19	VOE1543901	1							•Bearing shield		

Sample manual. Download All 513 pages at:
https://www.arepairmanual.com/downloads/l330c-ll-volvo-wheel-loaders-bm-part-manual1/