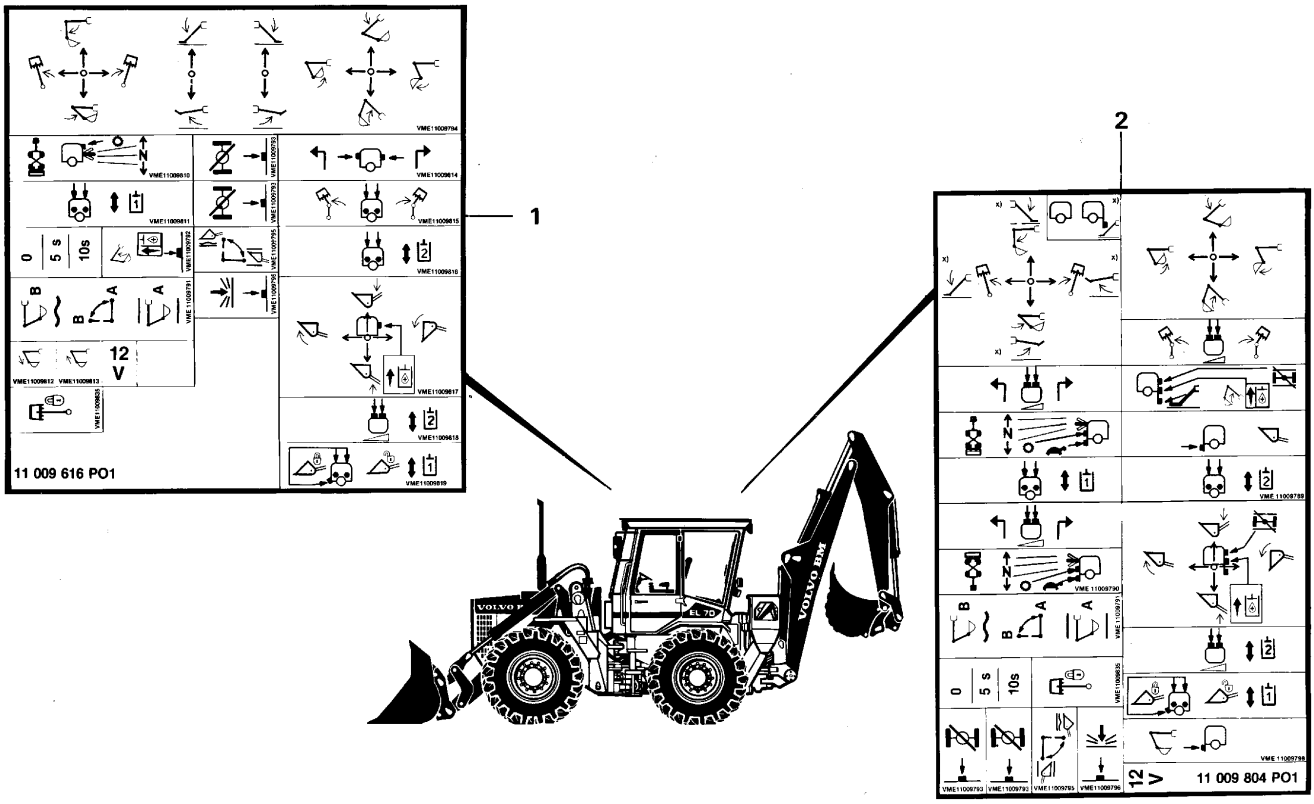
Product: EL70C Volvo Wheel Loaders BM Part Manual1
Full Download: https://www.arepairmanual.com/downloads/el70c-volvo-wheel-loaders-bm-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CB383**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**030/100**	**Product identification plate**



VME Parts AB
CB 383
PRINTED IN SWEDEN

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Assembly Sign Plate		
3									Driver's cab		
4									Engine sign plate		
5									Lifting Unit		
6									Power Transmission		
7									Drive axle front sign plate		
7									Drive axle rear sign plate		

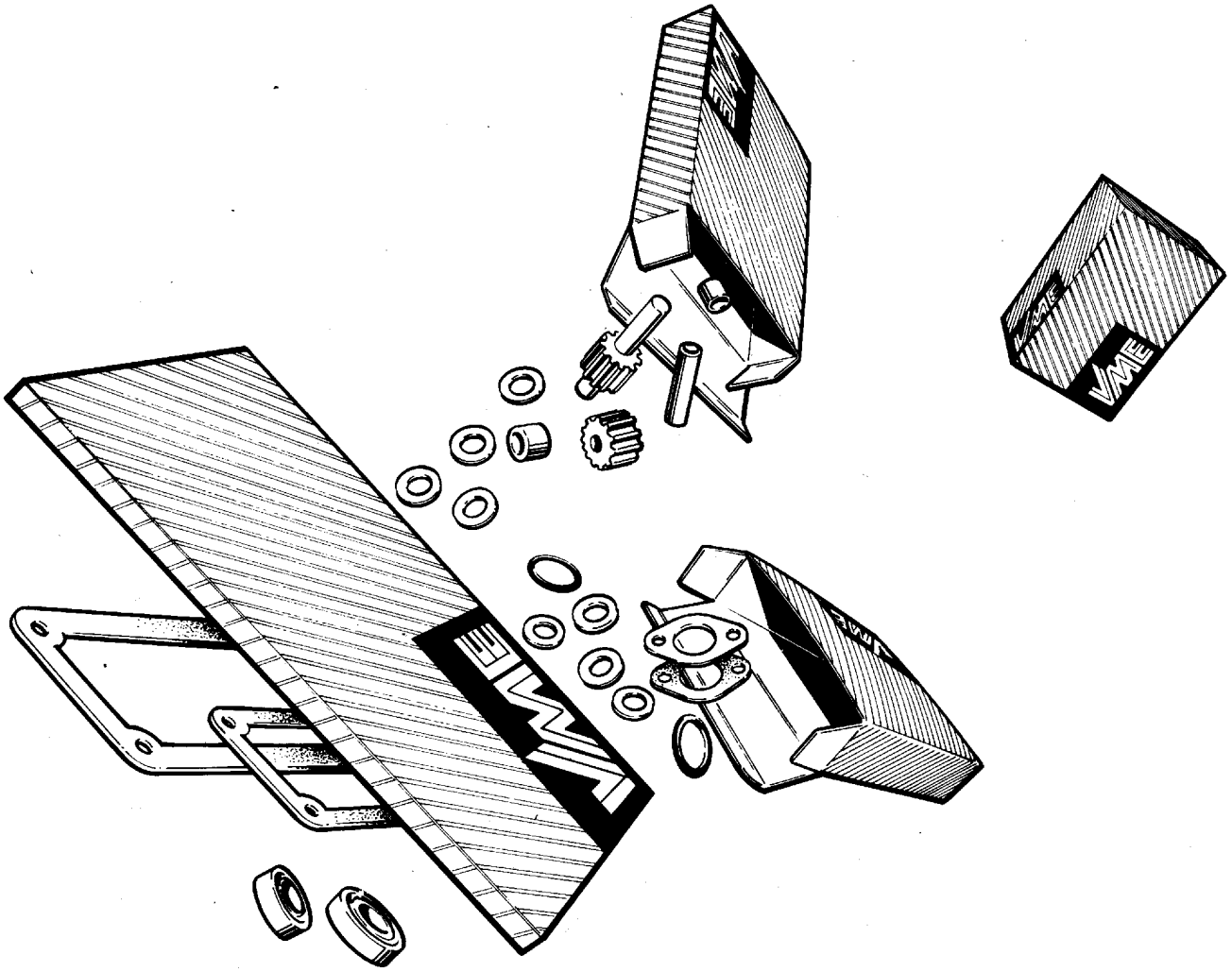
Sample manual. Download All 571 pages at:
https://www.arepairmanual.com/downloads/el70c-volvo-wheel-loaders-bm-part-manual1/

Product: EL70C Volvo Wheel Loaders BM Part Manual1
Full Download: https://www.arepairmanual.com/downloads/el70c-volvo-wheel-loaders-bm-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC342**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**210/100**	**Repair kits TD48GAE**



VME Parts AB
CC 342
PRINTED IN SWEDEN

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700627	1					SS		Gasket kit		
		1					NS		•Sealing ring		
	VOE20459900	1							•Sealing ring		(VOE11700466)
		6					NS		•Sealing ring		
	VOE11700354	15					SS		•O-ring		
		4					NS		•Sealing ring		
	VOE20405517	5							•Sealing ring		(VOE11700528)
	VOE20405595	1							•Gasket		(VOE11700556)
	VOE11700631	3							•Sealing ring		
	VOE20460061	3							•Sealing ring		(VOE11700632)

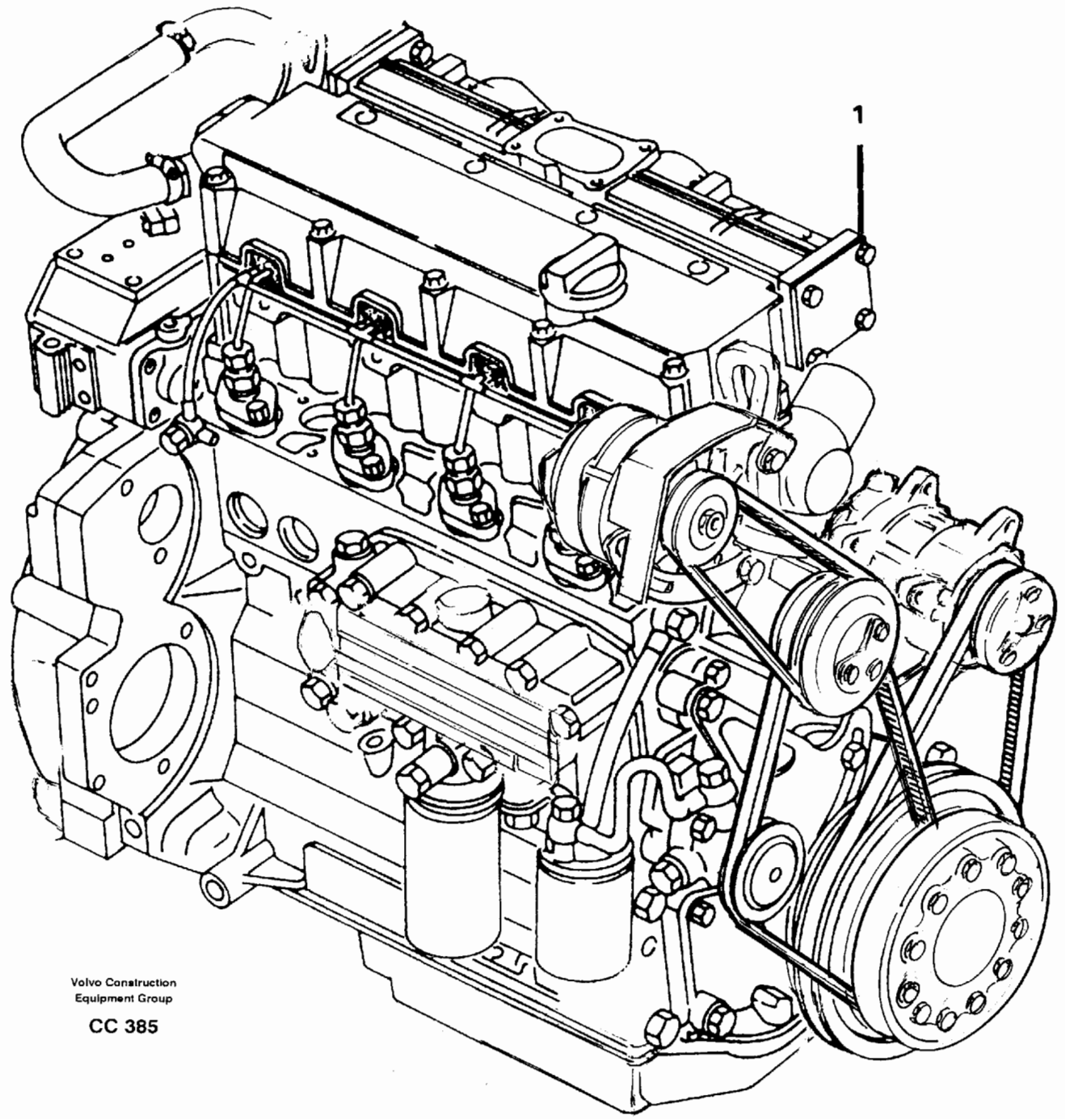
Sample manual. Download All 571 pages at:
https://www.arepairmanual.com/downloads/el70c-volvo-wheel-loaders-bm-part-manual1/

		24					NS		•Sealing strip		
	VOE13969011	14							•Gasket		(VOE11700485)
	VOE957179	6							•Gasket		(VOE11700531)
	VOE13947622	2							•Plane gasket		(VOE11700479)
	VOE13947624	2							•Plane gasket		(VOE11700303)
		2					NS		•Sealing ring		
	VOE13947628	1							•Plane gasket		(VOE11700613)
	VOE11700380	2							•Sealing ring		
	VOE11700260	1					CS		•O-ring		
	VOE20412588	1							•Gasket		(VOE11700340)
	VOE20405886	4							•Rubber Seal		(VOE11700487)
	VOE11700348	8							•O-ring		
	VOE11700291	8					CS		•Sealing ring		
	VOE20742661	1							•Gasket		(VOE11700265)
	VOE20460218	1							•O-ring		(VOE11700634)
		1					NS		•O-ring		
		1					NS		•Gasket		
	VOE20405888	1							•Gasket		(VOE11700391)
	VOE20405843	1							•Gasket		(VOE11700305)
		1					NS		•O-ring		
		1					NS		•Sealing ring		
	VOE20405728	1							•Sealing ring		(VOE11700603)
		4					NS		•O-ring		
		8					NS		•O-ring		
	VOE11700426	4							•Sealing ring		
	VOE21815267	4							•Gasket		(VOE11700501)
	VOE20405536	2							•Sealing ring		(VOE11700490)
	VOE20460317	1					SS		•O-ring		(VOE11700641)
		1					NS		•Gasket		
	VOE20875134	1							•Gasket		(VOE11700494)
	VOE11700499	1					CS		•Gasket		
	VOE11700540	4					SS		•Gasket		
	VOE20460297	1					CS		•Gasket		(VOE11700541)
	VOE11700565	2					CS		•O-ring		
	VOE21242584	1							•Plane gasket		(VOE20405790)
	VOE11700280	24					SS		•Sealing ring		
		1							Big end brg kit		See ref 213/100
		REQ							Thrust washer kit		See ref 213/100
		5							Mn bearing kit		See ref 216/100
		1					NS		Mounting Kit		
	VOE11099120	1					CS		•Gear		TD48GAE See ref 527/200
	VOE20460516	1							•Gasket		(VOE11099235) See ref 527/200
	VOE11099249	1					CS		•Water separator		See ref 233/200
	VOE11099286	1							•Relay		See ref 371/1300

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC385**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**210/150**	**Engine TD48GAE**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	

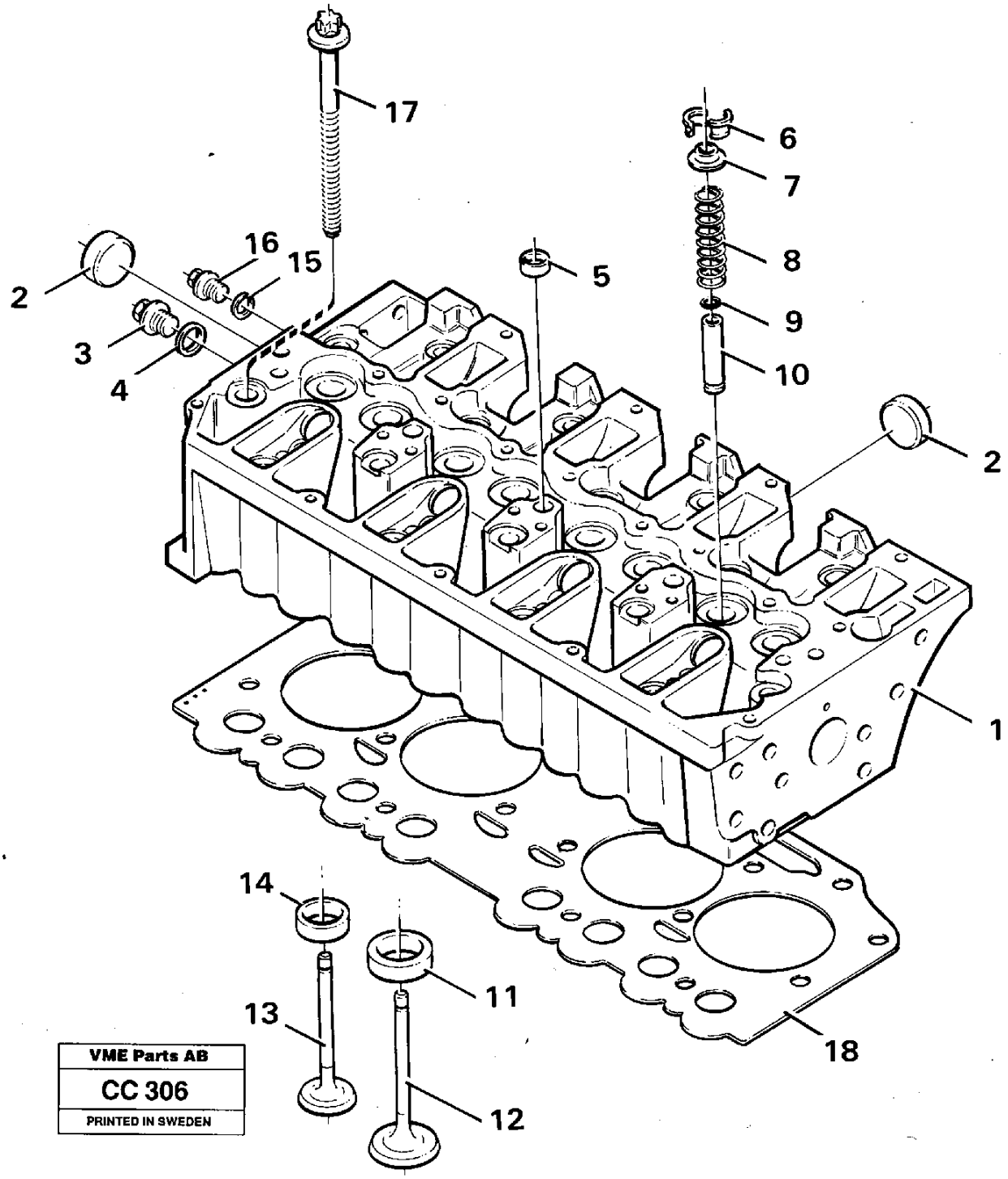
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark

1	VOE11033865						CS		Engine		(11033921) TD48GAE, REMAN VOE9011033865
		1							•Cylinder head		See ref 211/100
		1							•Cylinder block		See ref 212/100
		1							•Crankcase ventilation		See ref 212/200
		1							•Cylinder liner		See ref 213/100
		1							•Valve mechanism		See ref 215/100
		1							•Timing gear casing		See ref 215/200
		1							•Crankshaft		See ref 216/100
		1							•Oil sump		See ref 217/100
		1							•Flywheel housing		See ref 218/100
		1							•Lubricating system		See ref 220/100
		1							•Oil pump		See ref 220/100
		1							•Oil cooler		See ref 223/100
		1							•Fuel system		See ref 230/100
		1							•Feed pump		See ref 233/100
		1							•Slurry separator		See ref 233/200
		1							•Injection pump		See ref 236/100
		1							•Regulator		See ref 236/200
		1							•Control rod		See ref 236/300
		1							•Delivery pipe		See ref 237/100
		1							•Injector		See ref 237/100
		1							•Exhaust system		See ref 252/100
		1							•Inlet system		See ref 256/100
		1							•Intercooler		See ref 256/100
		1							•Water pipe		See ref 260/100
		1							•Water pump and		See ref 262/100
		1							••Thermostat Housing		See ref 262/100
		1							•Stop solenoid		See ref 273/100
		1							•Pre-heater		See ref 333/100

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC306**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**211/100**	**Cylinder head**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	

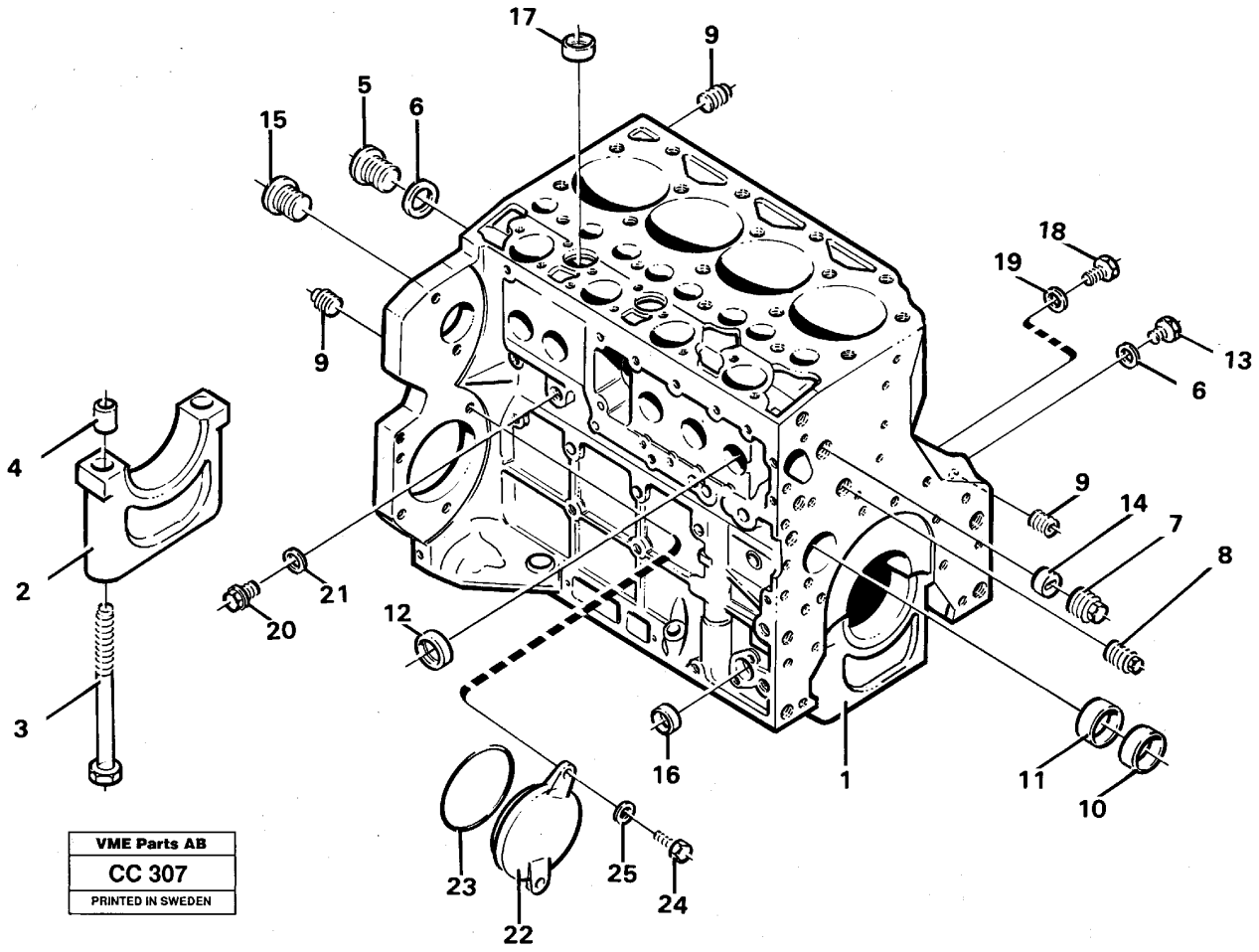
Q1 11033865	VOE11033865	Low emission engine TD48GAE	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700343	1							Cylinder head		
2	VOE11700258	4					SS		•Plug		
3	VOE11700287	1					CS		•Plug		
4	VOE11700280	1					SS	K	•Sealing ring		
5	VOE20412745	3							•Core plug		(VOE11700344)
6	VOE11700345	16							•Valve sleeve		
7	VOE11700346	8							•Washer		
8	VOE11700347	8							•Valve spring		
9	VOE11700348	8						K	•O-ring		
10	VOE23935512	8							•Valve guide		(VOE11700349)
11	VOE20459962	4							•Valve seat		(VOE11700350)Inlet/ Insug
12	VOE11700351	4					SS		•Inlet valve		Inlet/Insug
13	VOE11700352	4					SS		•Exhaust valve		Outlet/Avgas
14	VOE20459963	4							•Valve seat		(VOE11700353)Outlet/ Avgas
15	VOE11700354	1					SS		•O-ring		
16	VOE20508662	1					CS		•Plug		(VOE11700355)
17	VOE11700334	18							Screw		
18	VOE23178165	1						K	Cylinder head gasket		(VOE11700335) THICK=1,54 mm
	VOE24042464	1						K	Cylinder head gasket		(VOE11700336) THICK=1,64 mm
	VOE11700337	1						K	Cylinder head gasket		THICK=1,74 mm

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC307**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**212/100**	**Cylinder block**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	

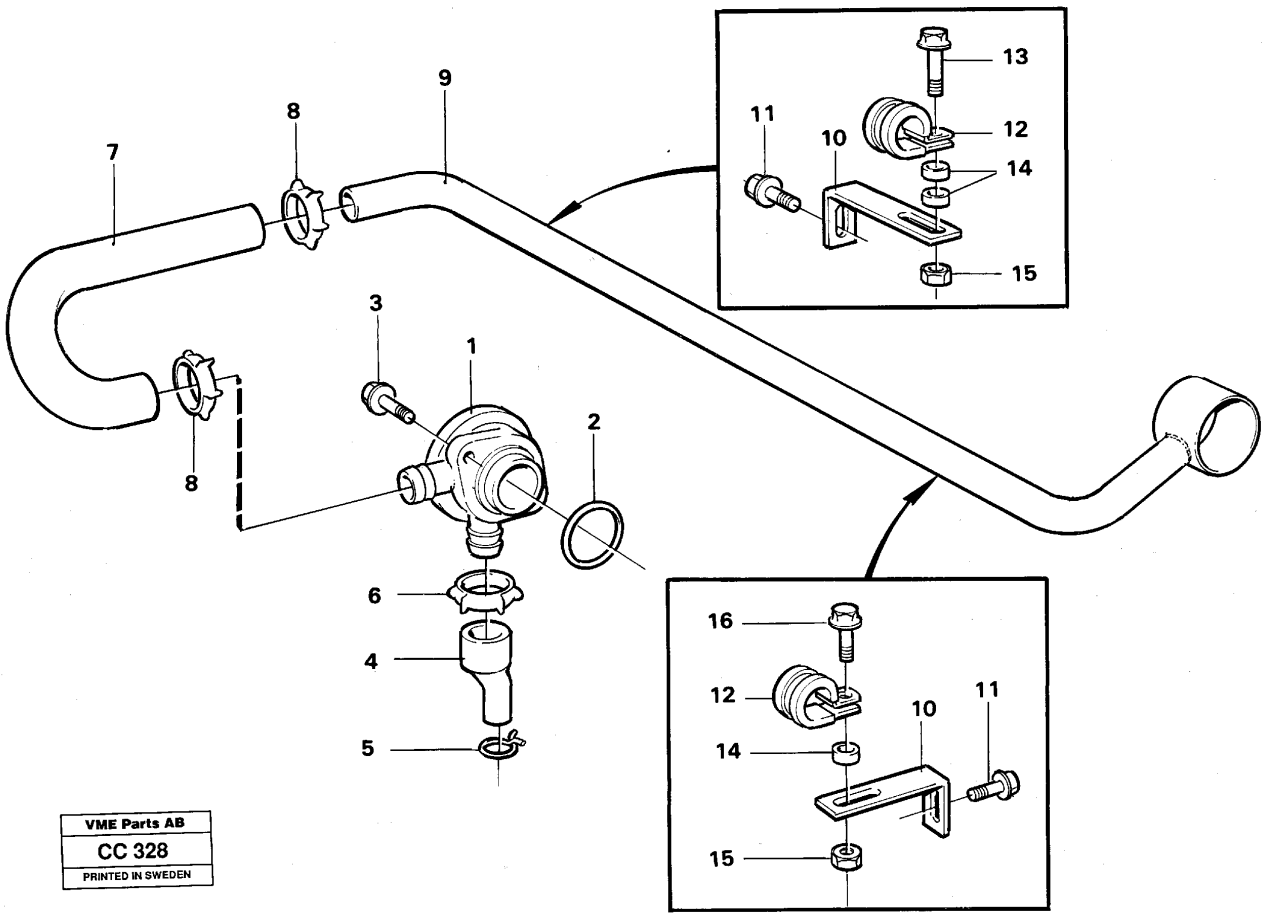
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700276	1					CS		Cylinder block		
2		5					NS		•Bearing carrier		
3	VOE11700277	10					CS		•Bolt		
4	VOE11700278	10							•Bushing		
5	VOE20460000	1							•Plug		(VOE11700279)
6	VOE11700280	2					SS	K	•Sealing ring		
7	VOE11700281	1					CS		•Plug		
8	VOE11700282	1					CS		•Plug		
9	VOE20405718	3							•Plug		(VOE11700283)

10	VOE11700284	4							•Bearing bushing		
11	VOE11700285	1							•Bearing bushing		
12	VOE20405721	6							•Core plug		(VOE11700286)
13	VOE11700287	1					CS		•Plug		
14	VOE20405584	1							•Guide sleeve		(VOE11700288)
15	VOE21041648	1					CS		•Plug		(VOE11700289)
16	VOE11700258	1					SS		•Plug		
17	VOE11700600	1					CS		•Plug		
18	VOE11700552	1					SS		•Plug		
19	VOE11700280	1					SS		•Sealing ring		
20	VOE11700552	1					SS		Plug		
21	VOE11700280	1					SS		Sealing ring		
22		1					NS		Cover		
23	VOE11700620	1					CS		O-ring		
24	VOE11700621	2							Screw		
25	VOE11700618	2					CS		Washer		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC328**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**212/200**	**Crankcase ventilation**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	

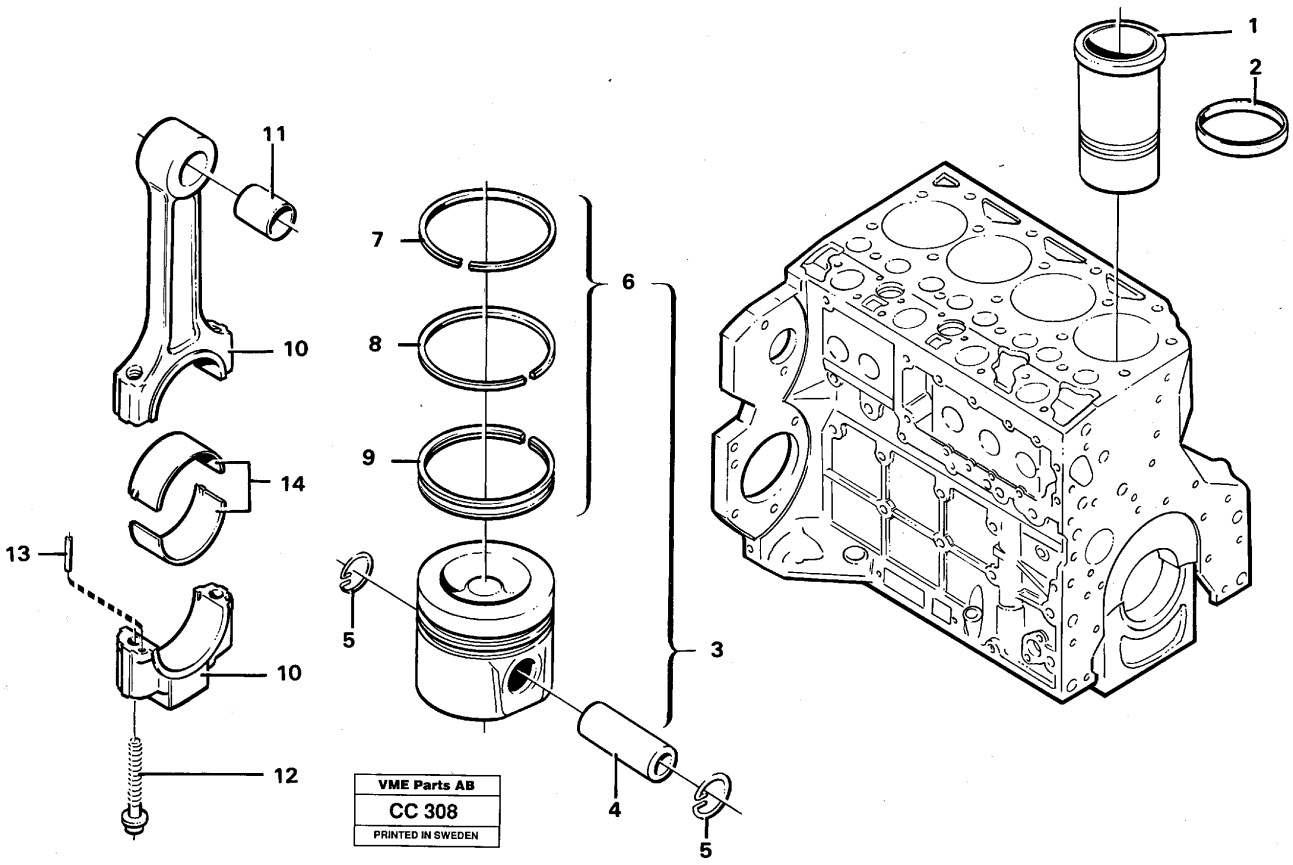
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700259	1					CS		Pressure regulator		
2	VOE11700260	1					CS	K	O-ring		
3	VOE996811	2							Flange screw		(VOE11700261)
4	VOE11700262	1					SS		Rubber hose		
5	VOE11700263	1					CS		Hose clamp		
6	VOE13943472	1							Hose clamp		(VOE11700264)
7	VOE20405629	1							Hose		(VOE11700297)
8	VOE13943472	3							Hose clamp		(VOE11700264)
9	VOE11700296	1					CS		Pipe		
10	VOE20450726	1							Bracket		(VOE11700295)
11	VOE20405885	2							Screw		(VOE11700292)

12	VOE20405532	2							Clamp		(VOE11700294)
13	VOE11700299	1					CS		Screw		
14	VOE20450730	3							Bushing		(VOE11700300)
15	VOE20501349	2							Hexagon nut		(VOE11700293)
16	VOE11700298	1							Screw		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC308**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**213/100**	**Cylinder liner, piston and connecting rod**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	

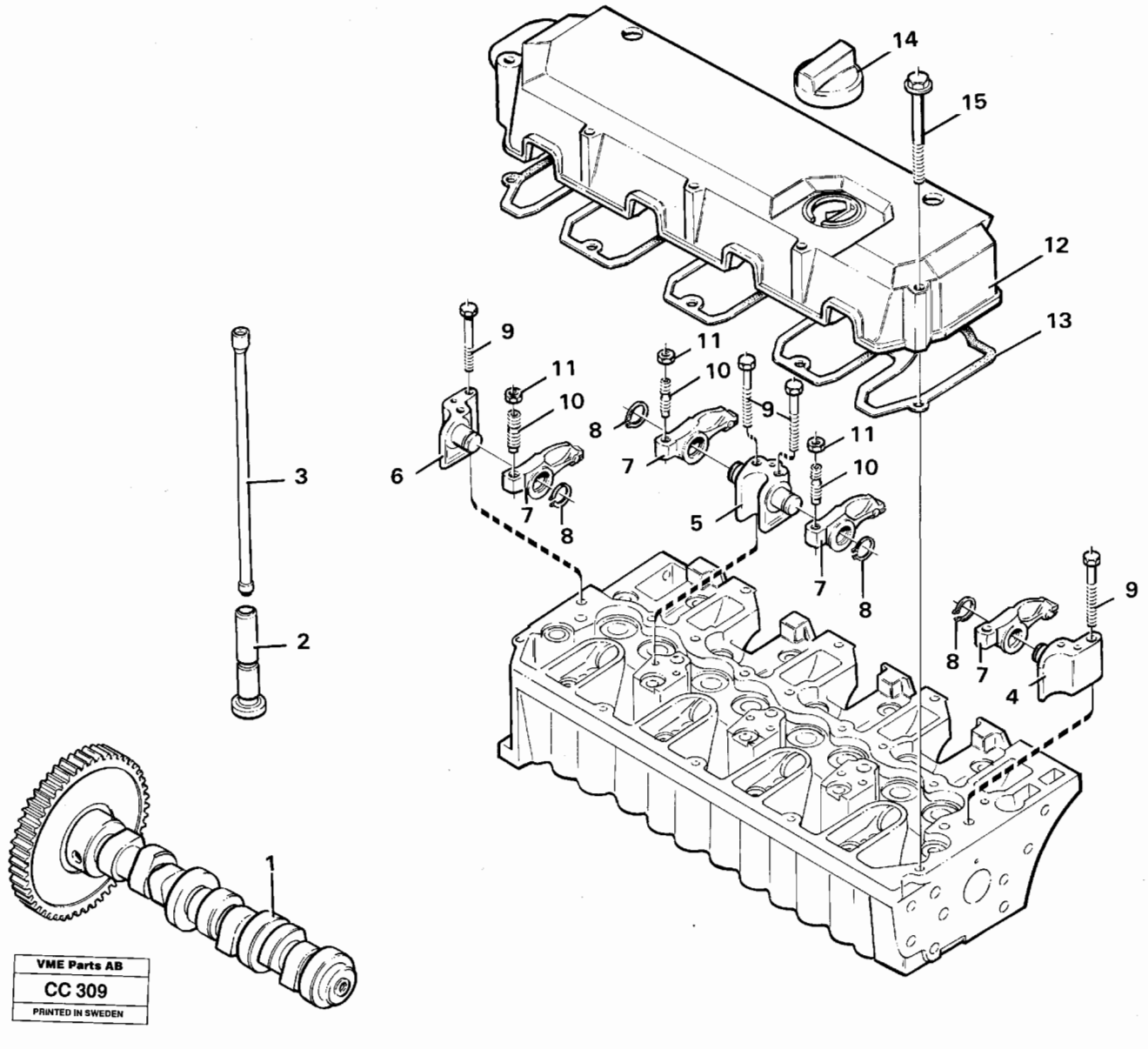
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700290	4					SS		Cylinder liner		
2	VOE11700291	8					CS	K	Sealing ring		
3	VOE11715845	4					CS		Piston kit		(VOE11700328)
4	VOE20405577	4							•Gudgeon pin		(VOE11700329)
5	VOE11700330	8					CS		•Snap ring		
6	VOE20405571	4							•Piston ring set		(VOE11700331)
7		4					NS		••Compression ring		
8		4					NS		••Compression ring		
9		4					NS		••Oil scraper ring		
10	VOE20585982	4							Connecting rod		(VOE11700324)
11	VOE11700325	4							•Bushing		
12	VOE11700326	8							•Bolt		

13	VOE11700327	8					SS		•Locating pin		
		1							Crankshaft		See ref 216/100
14	VOE20565150	4							•Bearing		(VOE11700316)
15	VOE11700317	4					SS		•Big End Brg Kit		67,75 mm USZ
16	VOE20565188	4							•Big-end Bearing		(VOE11700318)67,50 mm USZ
17	VOE20405899	REQ					SS		•Thrust Washer		(VOE11700314)STD
18	VOE21141963	REQ							•Thrust washer		(VOE11700315) THICK=3,1

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC309**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**215/100**	**Valve mechanism**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	

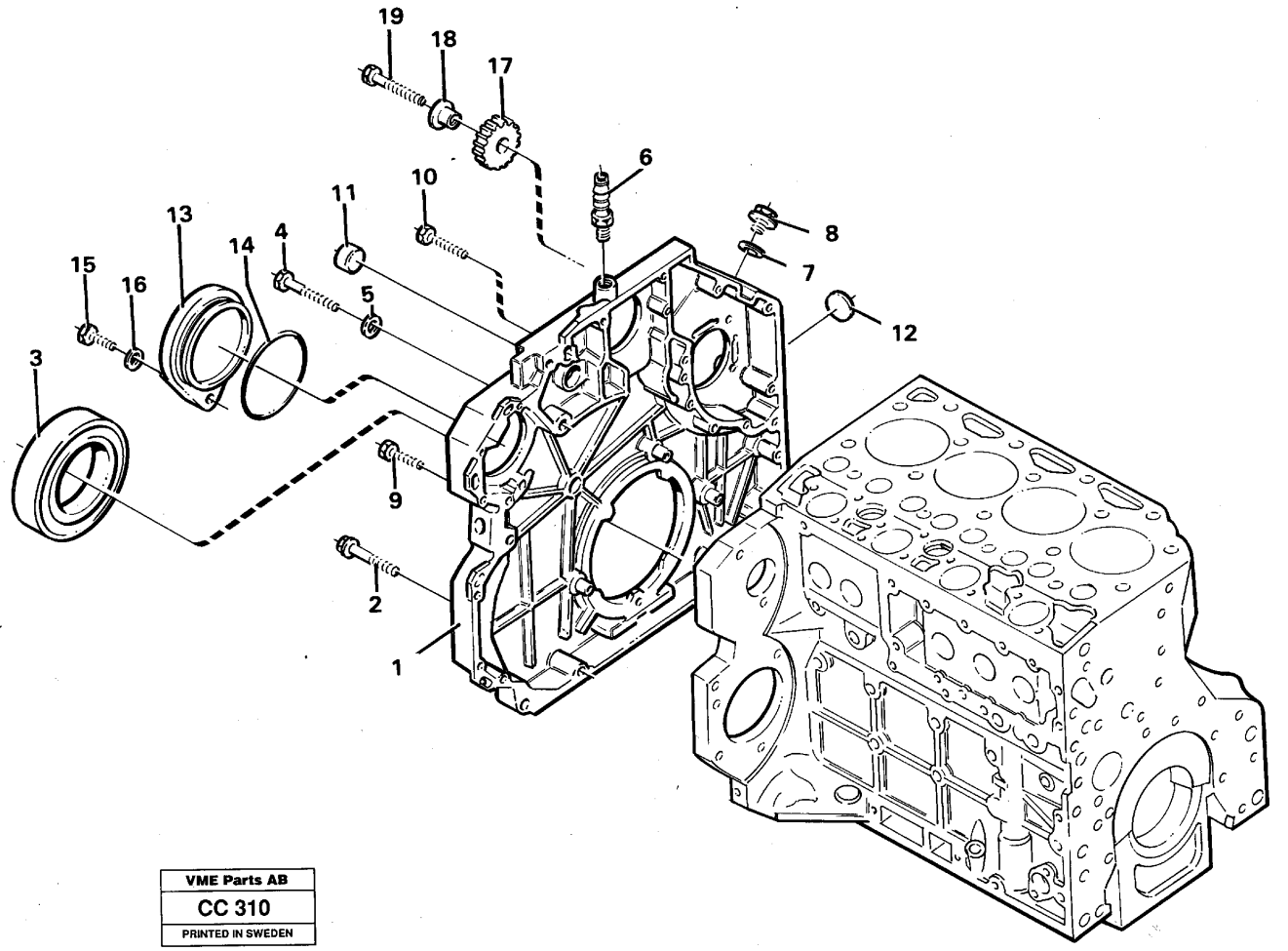
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21272771	1					CS		Camshaft		(VOE11700364)
2	VOE11700366	8							Tappet		BUY POS 3 AS WELL
3	VOE21456429	8							Push rod		(VOE11700365)BUY POS 2 AS WELL

4	VOE11700367	1							Bearing bracket		
5	VOE11700368	3							Bearing bracket		
6	VOE11700369	1							Bearing bracket		
7	VOE21432929	8							Rocker Arm		(VOE11700370)
8	VOE945495	8							Snap ring		(VOE11700371)
9	VOE20555068	10							Screw		
10	VOE11700372	8					CS		Adjusting screw		
11	VOE11700373	8							Nut		
12	VOE20412587	1					SS		Valve Cover		(VOE11700338)
13	VOE20412588	1						K	Gasket		(VOE11700340)
14	VOE20412589	1							Filler cap		
15	VOE22278501	9							Hexagon screw		(VOE11700342)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC310**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**215/200**	**Timing gear casing and gears**



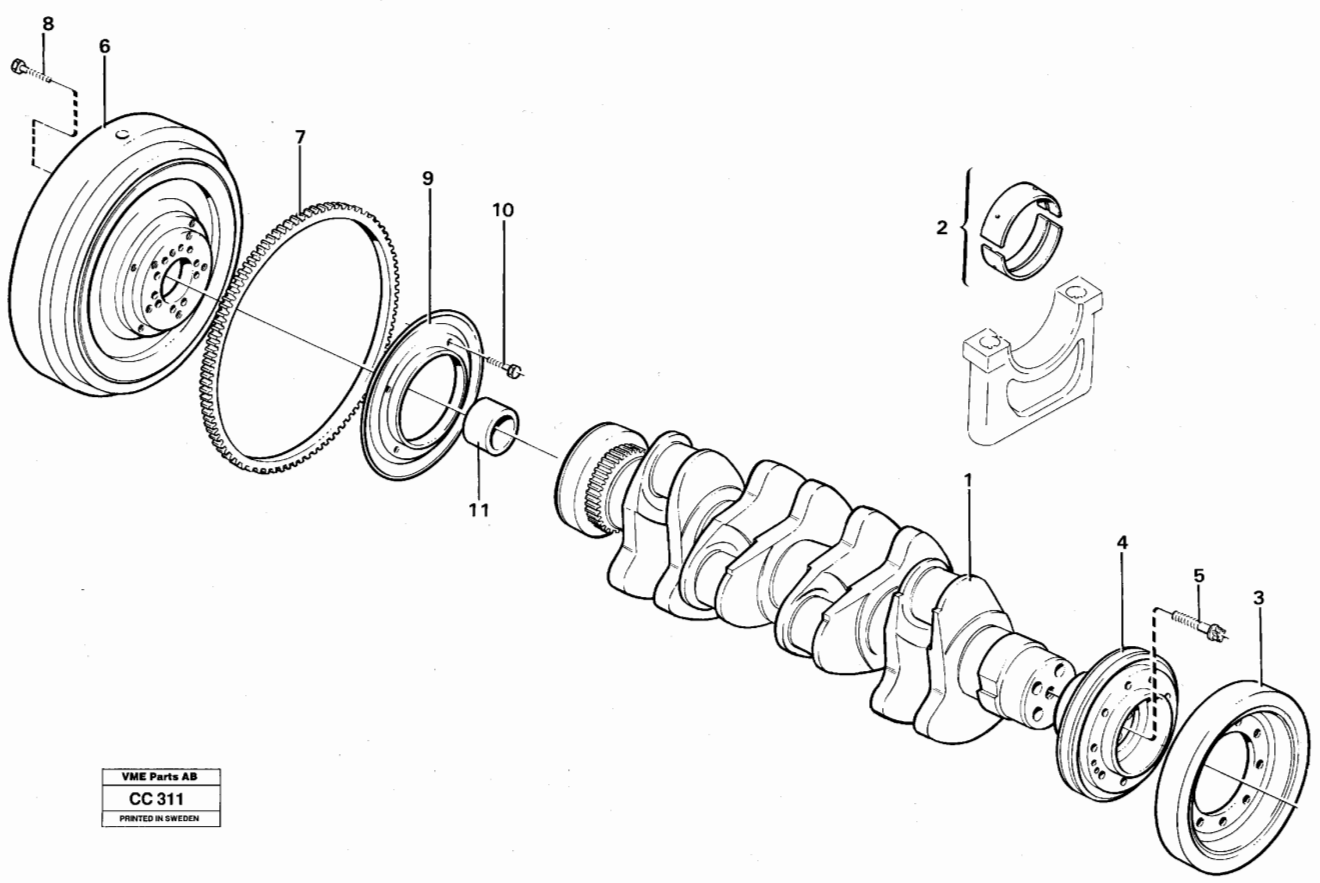
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20743680	1							Timing gear cover		(VOE11700356)
2	VOE20412324	12							Screw		(VOE11700357)
3	VOE21306356	1							Lip seal		(VOE11700358)
4	VOE20534597	2							Screw		(VOE11700359)
5	VOE13955900	2							Washer		(VOE11700360)
6	VOE20405532	1							Clamp		(VOE11700361)
7	VOE11700280	2					SS	K	Sealing ring		
8	VOE20479599	2					SS		Plug		(VOE11700362)
9	VOE11700363	3							Screw		
10	VOE20405706	1							Screw		(VOE11700583)
11	VOE20558927	1					CS		Plug		(VOE11700584)
12	VOE11700553	1							Cover		
13		1					NS		Cover		
14	VOE20405652	1							O-ring		(VOE11700625)
15	VOE13949578	1					SS		Screw		(VOE11700390)

16	VOE20460127	1							Washer		(VOE11700626)
17	VOE11700502	1					CS		Gear		
18	VOE20758272	1							Pivot pin		(VOE11700504)
19	VOE11700503	1					CS		Screw		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC311**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**216/100**	**Crankshaft - balancing**

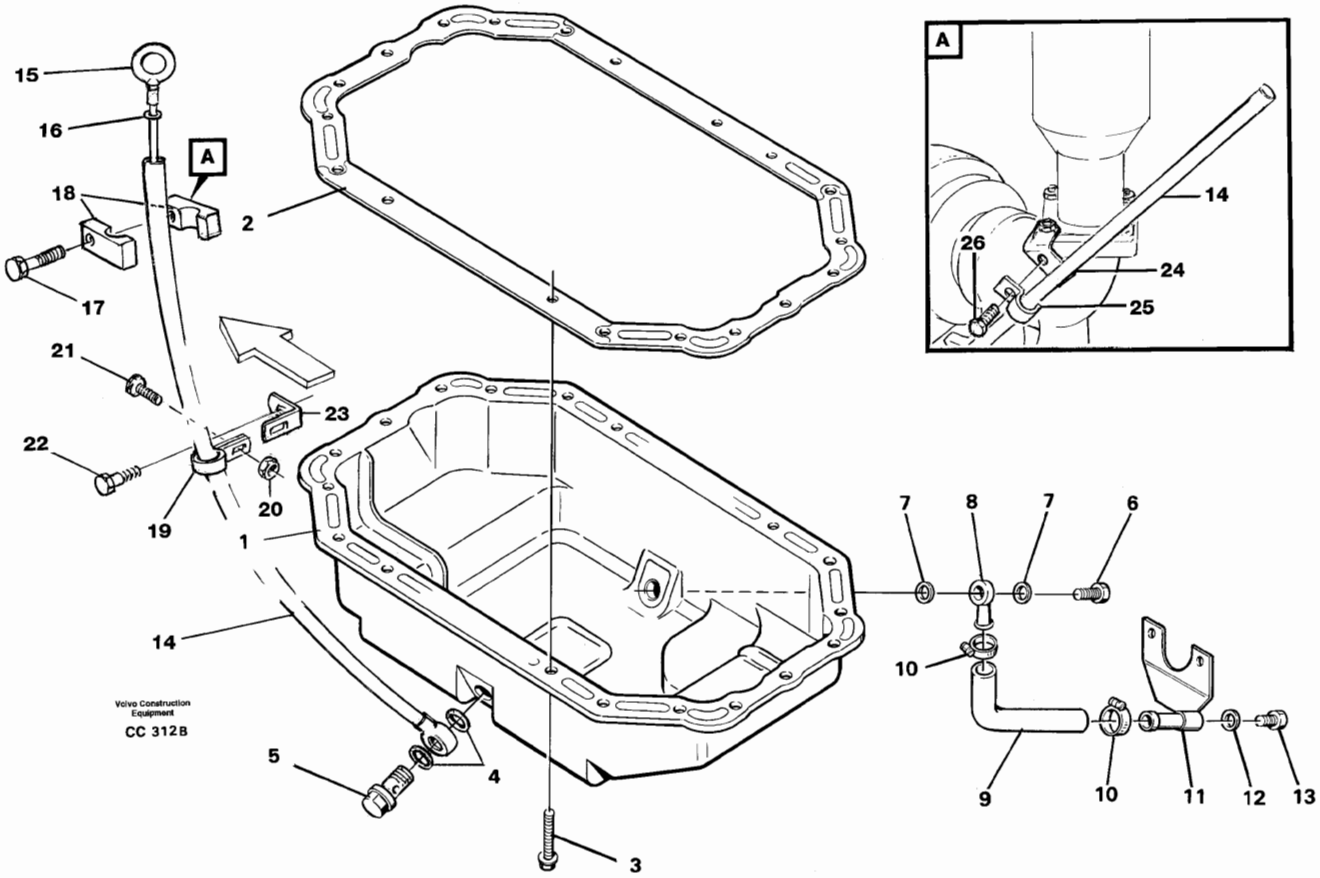


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700310	1					CS		Crankshaft		
2	VOE21141948	5							•Main bearing		(VOE11700311)STD
	VOE21234191	REQ							•Main bearing		(VOE11700312)84,75 mm U SZ
	VOE20405541	REQ							•Main bearing		(VOE11700313)84,50 mm U SZ
3	VOE20460800	1							Washer		(VOE11700306)
4	VOE11700308	1					CS		Pulley		
5	VOE20405724	6							Screw		(VOE11700309)
6	VOE11700319	1					CS		Flywheel		
		1							•Gear ring		
7	VOE24212708	1							•Ring gear		(VOE11700320)
8	VOE20450835	10							Screw		(VOE11700307)
9	VOE20918003	1							Ring		(VOE11700321)
10	VOE20450834	4							Screw		(VOE11700322)
11	VOE11700323	1							Bearing bushing		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC312B**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**217/100**	**Oil sump**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	
Q2 STD			

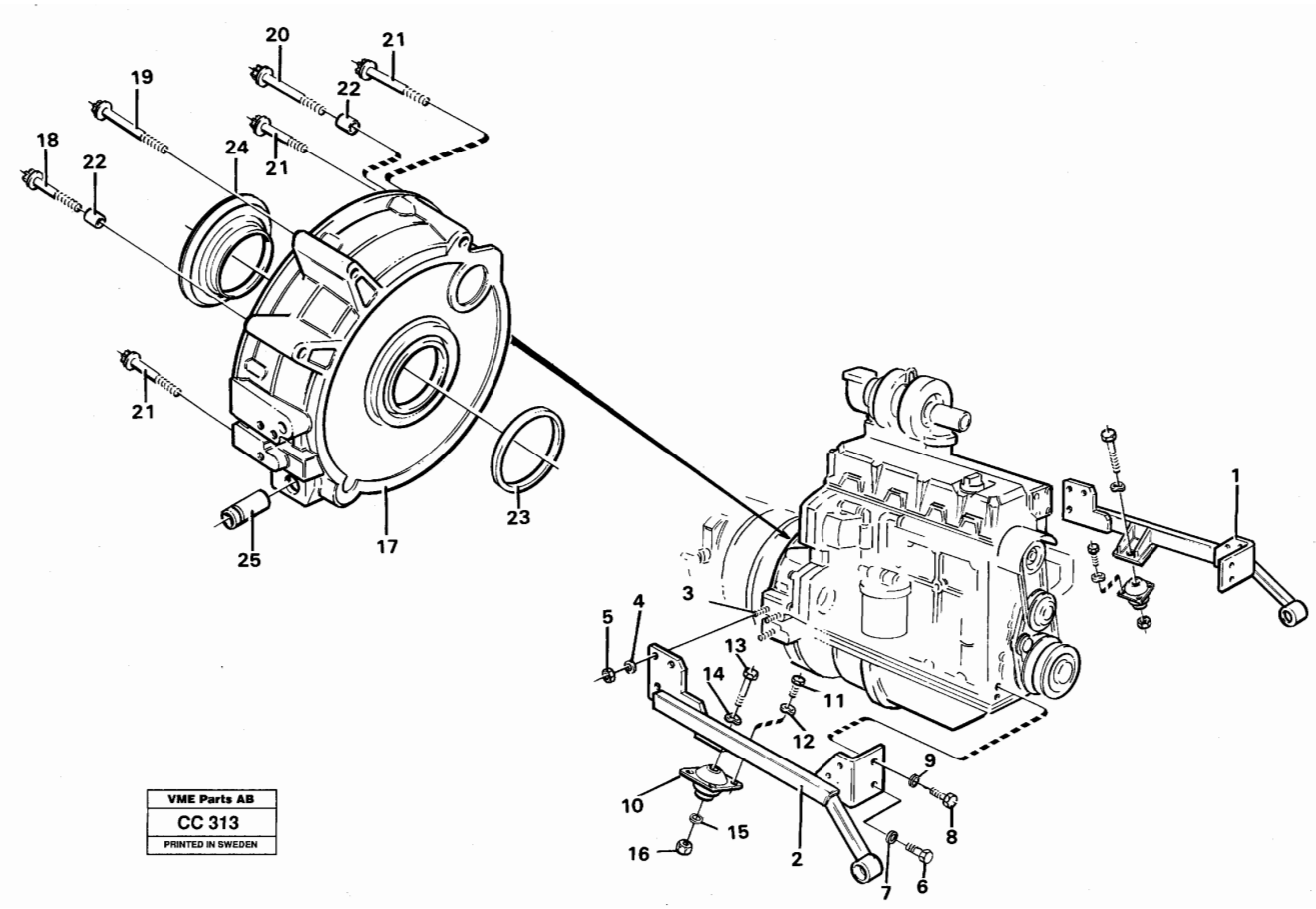
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700301	1							Oil pan		
	VOE20476106	2					SS		•Plug		(VOE11700302)
	VOE13947624	2							•Plane gasket		(VOE11700303)
2	VOE20405843	1						K	Gasket		(VOE11700305)
3	VOE20460023	26					SS		Screw		(VOE11700304)
4	VOE13947624	2						K	Plane gasket		(VOE11700303)
5	VOE11701099	1							Hollow screw		
6	VOE190714		1						Hollow screw		
7	VOE13947624		2						Plane gasket		
8	VOE1598053		1				CS		Banjo nipple		
9	VOE13961192		REQ						Hydraulic hose		L=430 mm

10	VOE13943474		2						Hose clamp		(VOE943473)
11			1				NS		Nipple		
12	VOE14013069		1						Sealing washer		(VOE943908)
13	VOE944507		1						Plug		
14	VOE11701098	1					CS		Tube		
15	VOE11700807	1					CS		Dipstick		
16	VOE20460218	1							•O-ring		(VOE11700634)
17	VOE11701105	1							Hexagon screw		
18	VOE11701104	1					SS		Retainer		E-PROD
19	VOE11701101	1							Clamp		
20	VOE11700560	1					CS		Nut		
21	VOE20460055	1							Screw		(VOE11701100)
22	VOE20460386	1					SS		Screw		(VOE11701102)L-PROD
23	VOE11701103	1					CS		Anchorage		L-PROD
24	VOE11701744	1					CS		Anchorage		L-PROD
25	VOE11701745	1					CS		Clamp		L-PROD
26	VOE15056755	1					CS		Screw		(VOE11701746)L-PROD

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC313**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**218/100**	**Engine support and flywheel housing**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 STD			
Q2 11033865	VOE11033865	Low emission engine TD48GAE	

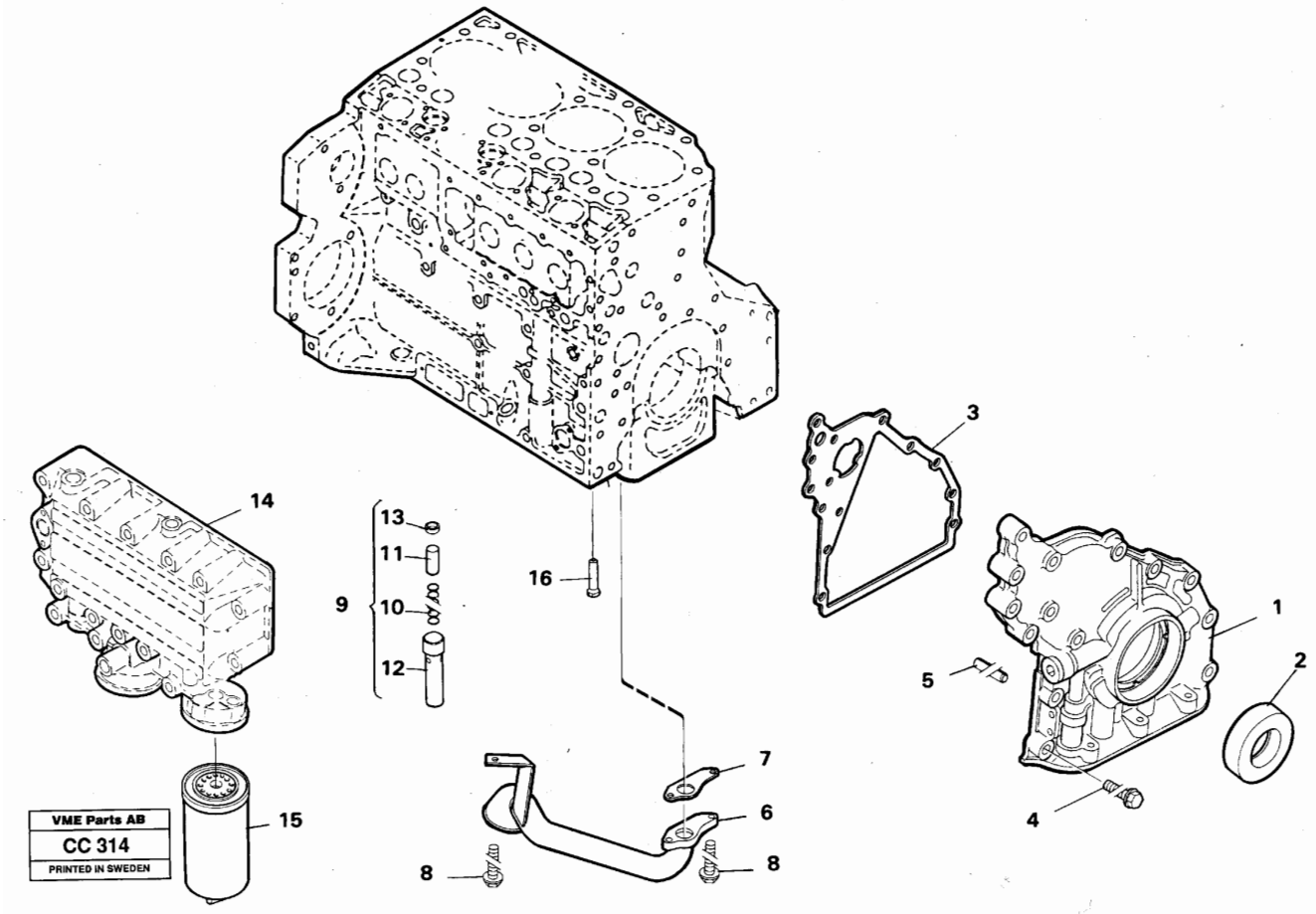
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11099123	1					CS		Bracket		LH
2	VOE11099124	1					CS		Bracket		RH
3	VOE953098	6							Stud		
4	VOE60110353	6							Plain washer		(VOE13955897)
5	VOE13971084	6							Lock nut		
6	VOE997460	2							Hexagon screw		(VOE955364)
7	VOE13955900	2							Washer		
8	VOE997446	2							Hexagon screw		(VOE13970970)
9	VOE60110353	2							Plain washer		(VOE13955897)
10	VOE11099280	2					CS		Rubber cushion		

11	VOE13970948	4							Hexagon screw		
12	VOE60113865	4							Washer		(VOE13960148)
13	VOE959285	2					CS		Allen Hd Screw		
14	VOE13955900	2							Washer		
15	VOE11015657	2							Washer		(VOE4746470)
16	VOE945884	2							Lock nut		
17	VOE11700591		1				CS		Flywheel housing		
18	VOE20405714		1						Screw		(VOE11700595)
19	VOE20405715		1						Screw		(VOE11700596)
20	VOE20459996		1						Screw		(VOE11700597)
21	VOE22316507		3						Six point screw		(VOE11700598)
22	VOE20405887		2						Bushing		(VOE11700594)
23	VOE20450786		1						Sealing ring		(VOE11700599)
24	VOE20450784		1						Labyrinth ring		(VOE11700592)
25	VOE11700593		1				CS		Return pipe		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC314**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**220/100**	**Lubricating oil system**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11710941	1					CS		Oil pump		See footnote 1318)
2	VOE21486081	1							Lip seal		(VOE11700270)
3	VOE20742661	1						K	Gasket		(VOE11700265)
4	VOE20412324	14							Screw		(VOE11700266)
5	VOE11700267	1					CS		Spring pin		
6	VOE22421336	1							Suction pipe		(VOE11700389)
7	VOE20405888	1						K	Gasket		(VOE11700391)
8	VOE13949578	3					SS		Screw		(VOE11700390)
9	VOE11700271	1							Delivery valve		
10	VOE20405896	1							•Compression spring		(VOE11700272)

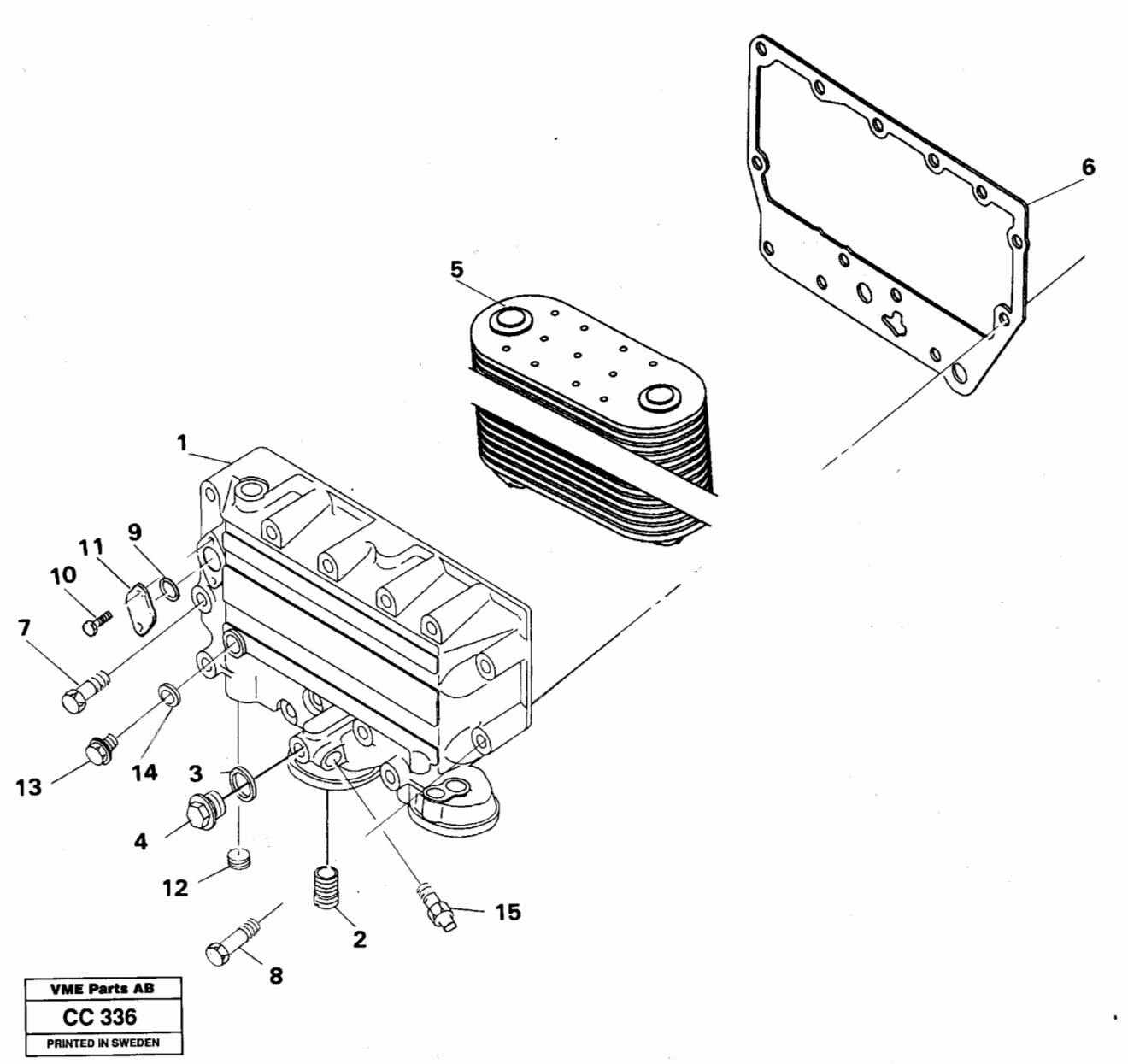
11		1					NS		•Valve peg		
12	VOE20405937	2							•Sleeve		
13	VOE20405904	1							•Ring		(VOE11700275)
14		1							Oil cooler		See ref 223/100
15	VOE11700375	1							Oil filter		
16	VOE20405561	4							Piston		(VOE11700268)

1318) Front cover with oil pump

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC336**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**223/100**	**Oil cooler**



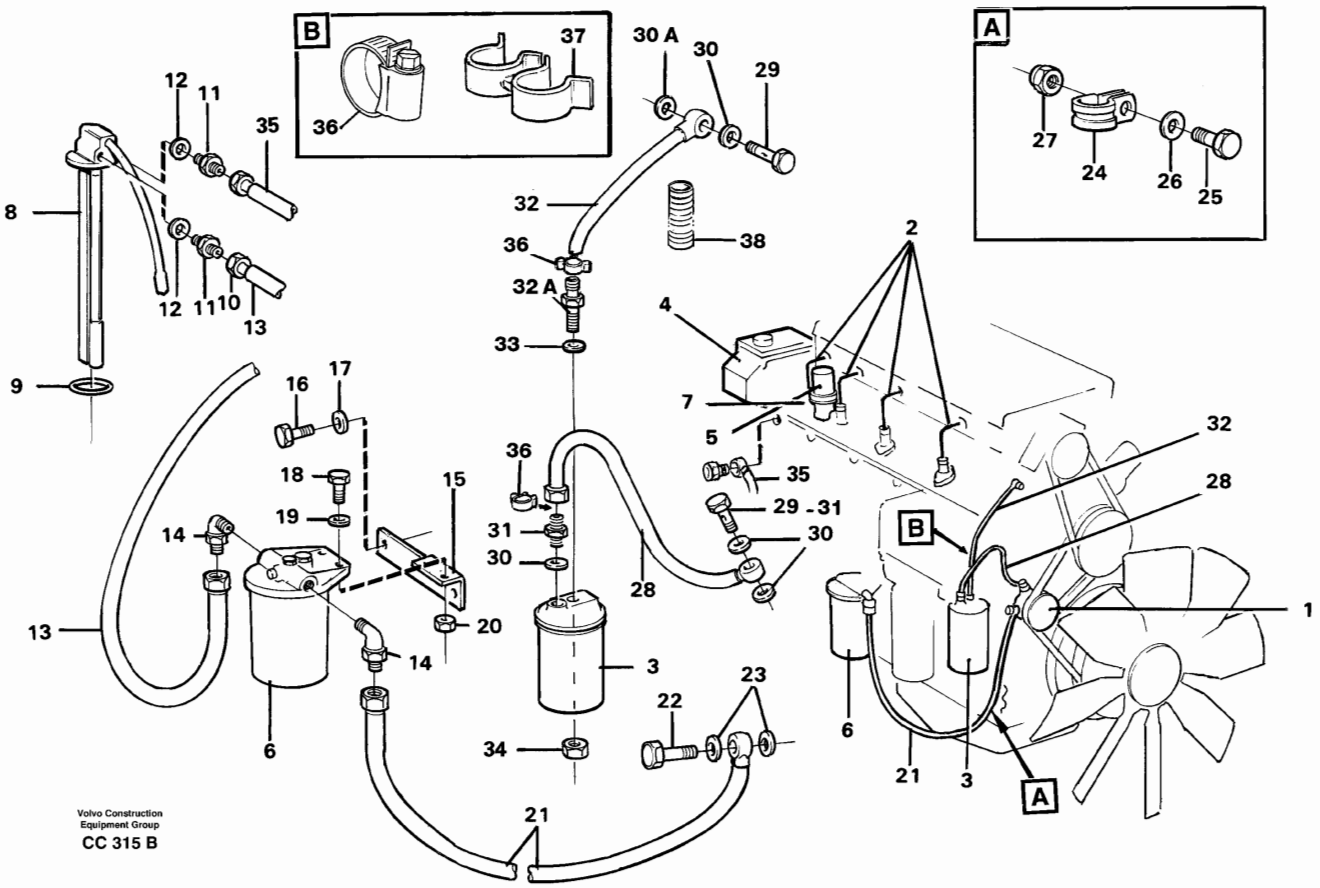
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700386	1					SS		Housing		
2	VOE11700387	1					CS		•Nipple		
3	VOE11700354	1					SS		•O-ring		
4	VOE980973	1							•Hollow screw		(VOE11700388)
5	VOE20715675	1							Oil Cooler		(VOE11700385)
6	VOE20405747	1							Gasket		(VOE11700382)
7	VOE996812	12							Flange screw		(VOE11700381)
8	VOE20405672	2							Screw		(VOE11700383)
9	VOE11700608	1					CS		O-ring		

10	VOE20460241	2							Screw		(VOE11700492)
11	VOE11700609	1							Cover		
12	VOE11700377	2					SS		Plug		
13	VOE20476106	1					SS		Plug		(VOE11700302)
14	VOE20476105	1					CS		Sealing ring		(VOE11700376)
15	VOE20555385	1							Sensor		(VOE11700574)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC315B**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**230/100**	**Fuel system**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	
Q2 STD			

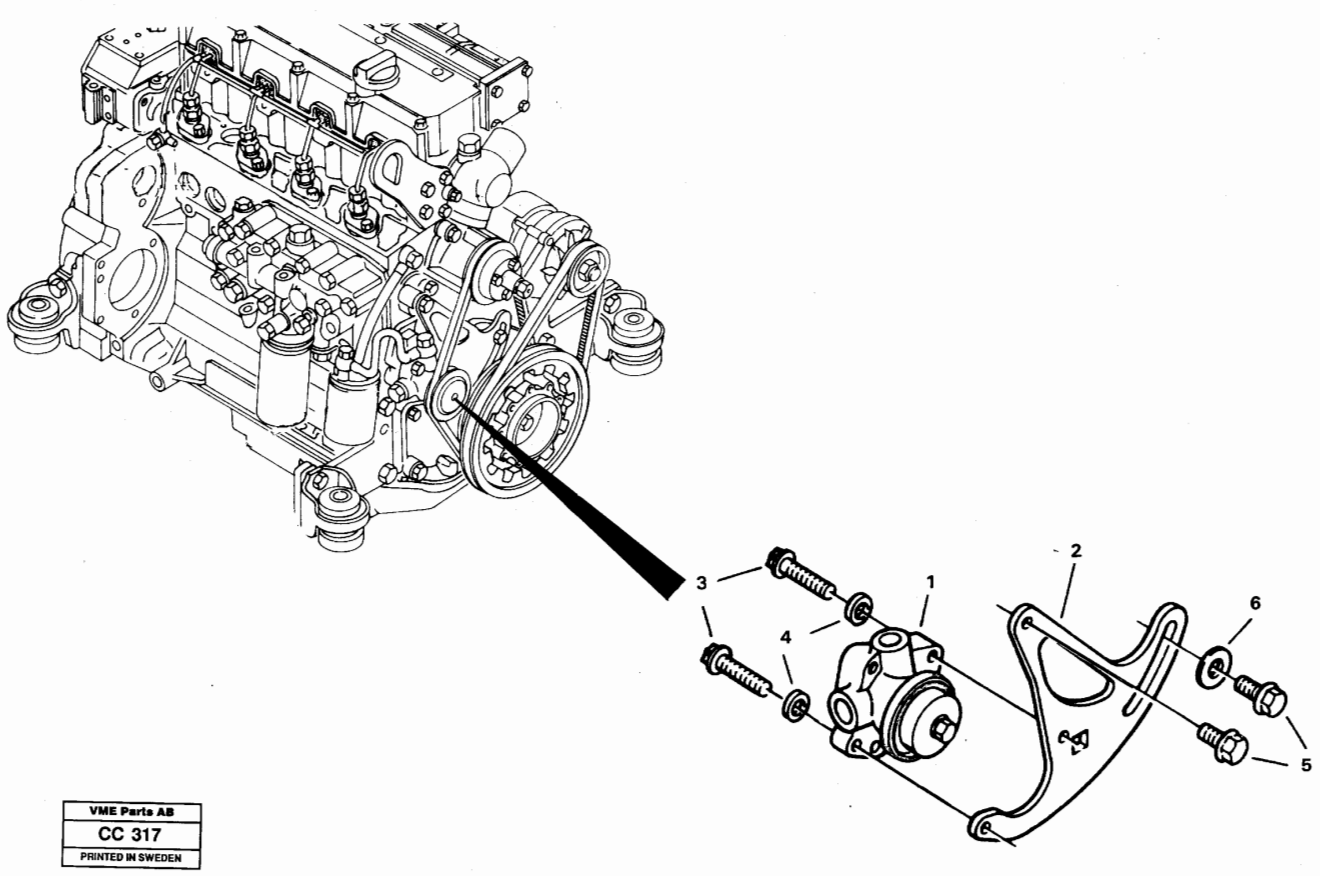
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Fuel pump		See ref 233/100
2		1							Pipe, injector		See ref 237/100
3	VOE466987	1							Fuel filter		(VOE11700463)
4		1							Regulator		See ref 236/200
5		1							Stop solenoid		See ref 273/100
6		1							Water separator		See ref 233/200
7		1							Control rod		See ref 236/300
8	VOE11039526		1				SS		Fuel level sensor		
9	VOE8151926		1						O-ring		
10	VOE13977692		2				CS		Nipple		

11	VOE13946602		2						Nipple		(VOE4935613)
12	VOE13969011		2						Gasket		
13	VOE11099129		1				CS		Fuel hose		
14	VOE13977772		2				CS		Elbow nipple		
15	VOE11099371		1				CS		Bracket		(VOE11099246)
16	VOE13955295		2						Screw		
17	VOE994868		2						Plain washer		(VOE13955894)
18	VOE997933		2						Hexagon screw		(VOE13970949)
19	VOE60113865		2						Washer		(VOE13960148)
20	VOE971071		2						Hexagon nut		
21	VOE11099254		1				CS		Fuel hose		
22	VOE941686		1						Hollow screw		
23	VOE13947622		2						Plane gasket		
24	VOE13949747		1						Clamp		
25	VOE60111877		1						Hexagon screw		(VOE955297)
26	VOE994868		1						Plain washer		(VOE13955894)
27	VOE946036		1						Lock nut		
28	VOE21175582	1							Fuel pipe		(VOE11702723)
29	VOE60113509	2							Hollow screw		(VOE11700477)E-PROD
	VOE21527801	1							Hollow screw		(VOE11702727)L-PROD
30	VOE11700280	5					SS	K	Sealing ring		E-PROD
	VOE11700280	3					SS		Sealing ring		L-PROD
30A	VOE20405769	1							Sealing ring		(VOE11702728)L-PROD
31	VOE11700481	1					CS		Nipple		E-PROD
	VOE20405767	2							Hose nipple		(VOE11702725)L-PROD
32	VOE11702726	1					SS		Fuel hose		
32A	VOE11702729	1					SS		Sleeve		L-PROD
33	VOE13947622	1						K	Plane gasket		(VOE11700479)
34	VOE11700480	1					CS		Nut		E-PROD
	VOE11702730	1					CS		Nut		L-PROD
35	VOE11099130	1					CS		Fuel hose		See ref 237/100
36	VOE20405568	3							Clip		(VOE11702724)L-PROD
37	VOE20515411	1							Hose retainer		(VOE11702731)L-PROD
38	VOE20405763	1							Tube		(VOE11702732)L-PROD

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/6/2026	**CC317**	**97768**	**EL70C**
Brand:	Serial:	Group/Section:	Title:
Volvo BM	**4001-5000**	**233/100**	**Feed pump**



Section option	Kit	Option description
VOE11033865		Low emission engine TD48GAE

Q1-Q5	Option	Option description	
Q1 11033865	VOE11033865	Low emission engine TD48GAE	

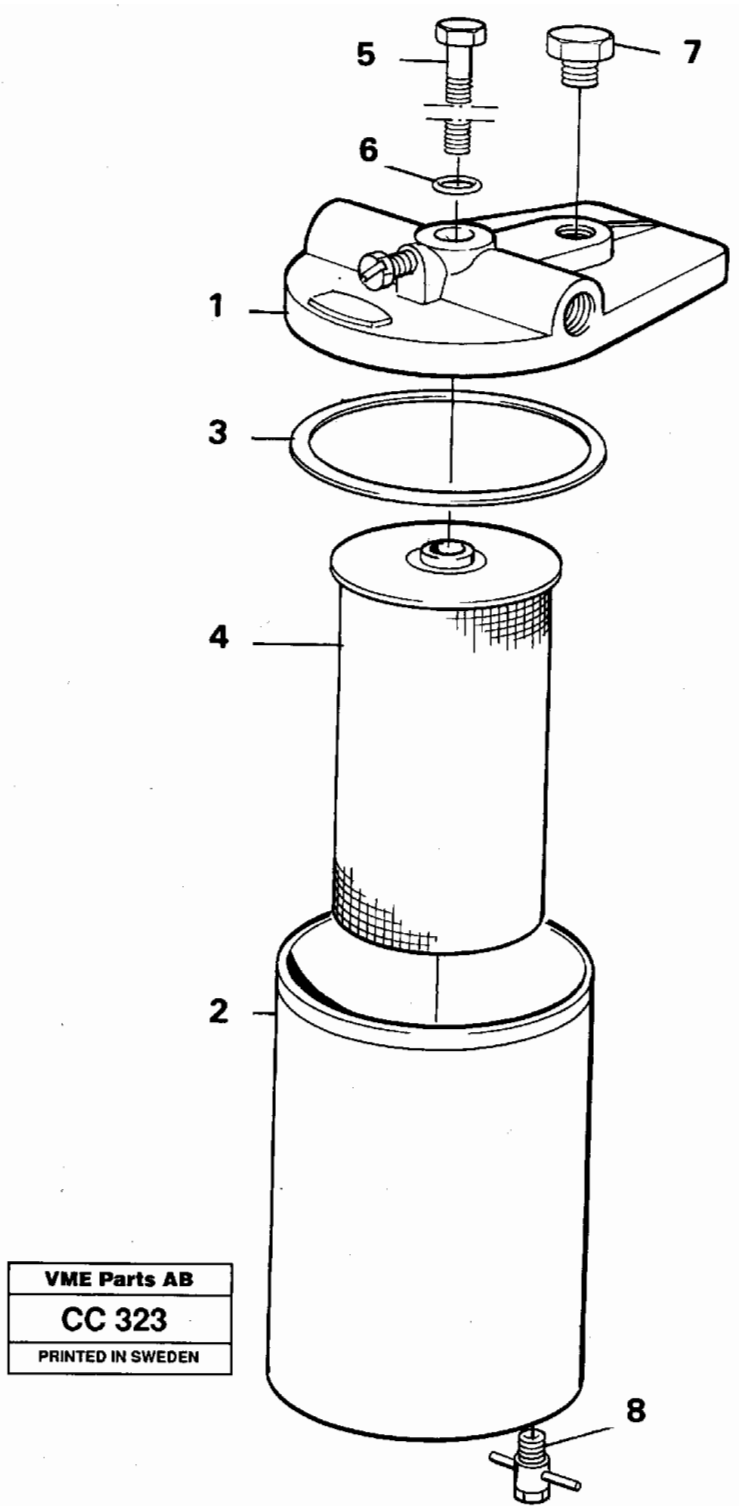
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21215474	1							Pump		(VOE11700472)
2		1					NS		Bracket		
3	VOE20797949	2							Hex. Socket Screw		(VOE11700474)
4	VOE20460063	2							Spring washer		(VOE11700475)
5	VOE20405885	2							Screw		(VOE11700292)
6	VOE20405734	1							Washer		(VOE11700464)

Product: EL70C Volvo Wheel Loaders BM Part Manual1
Full Download: https://www.arepairmanual.com/downloads/el70c-volvo-wheel-loaders-bm-part-manual1/

VOLVO

PROSIS Part Information

Date: **6/6/2026**	Image id: **CC323**	Catalogue: **97768**	Model: **EL70C**
Brand: **Volvo BM**	Serial: **4001-5000**	Group/Section: **233/200**	Title: **Slurry separator**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11099249	1					CS		Water separator		(VOE11700468)
2		1					NS		•Reservoir		
3	VOE20979125	1					CS		•Gasket		(VOE11700467)

Sample manual. Download All 571 pages at:
https://www.arepairmanual.com/downloads/el70c-volvo-wheel-loaders-bm-part-manual1/