Product: EW140 Volvo Excavators Part Manual1
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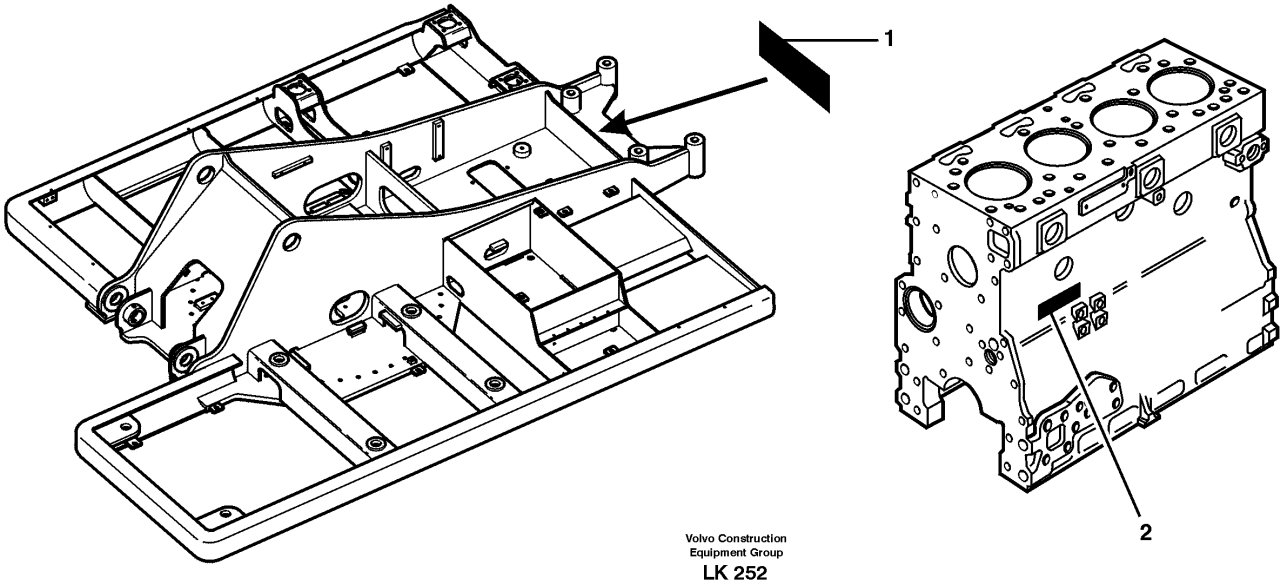
VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK252**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**030/100**	**Product identification plate**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Engine sign plate		

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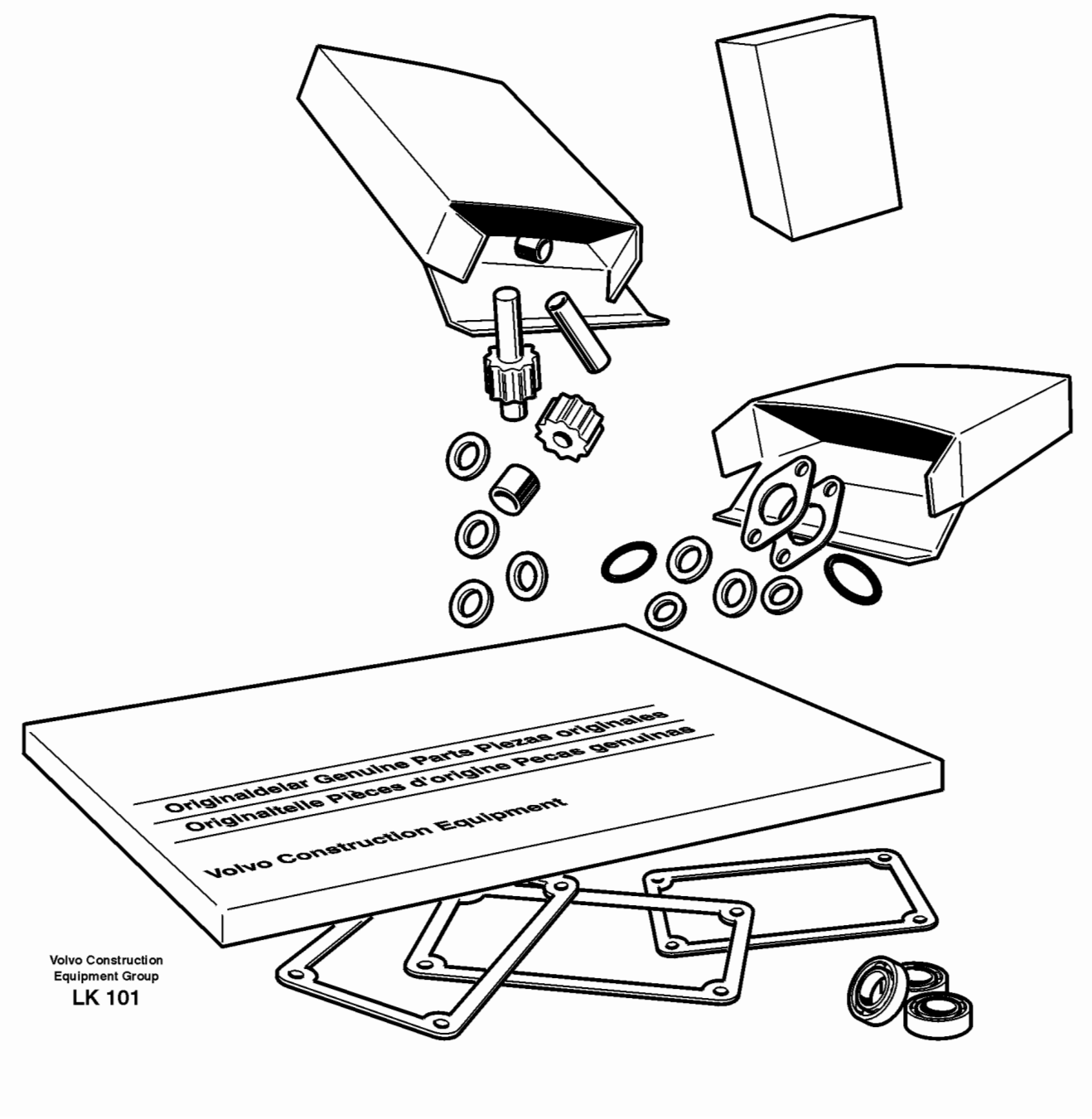
VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK101**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**210/100**	**Repair kits for engine**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE14371017	1					CS		Diesel engine		SER NO - 1362 TD 40 GHE, REMAN VOE9014371017
	VOE14373450	1							Diesel engine		SER NO 1363 - TD 40 GHE, REMAN VOE9014371017, VOE9014373450

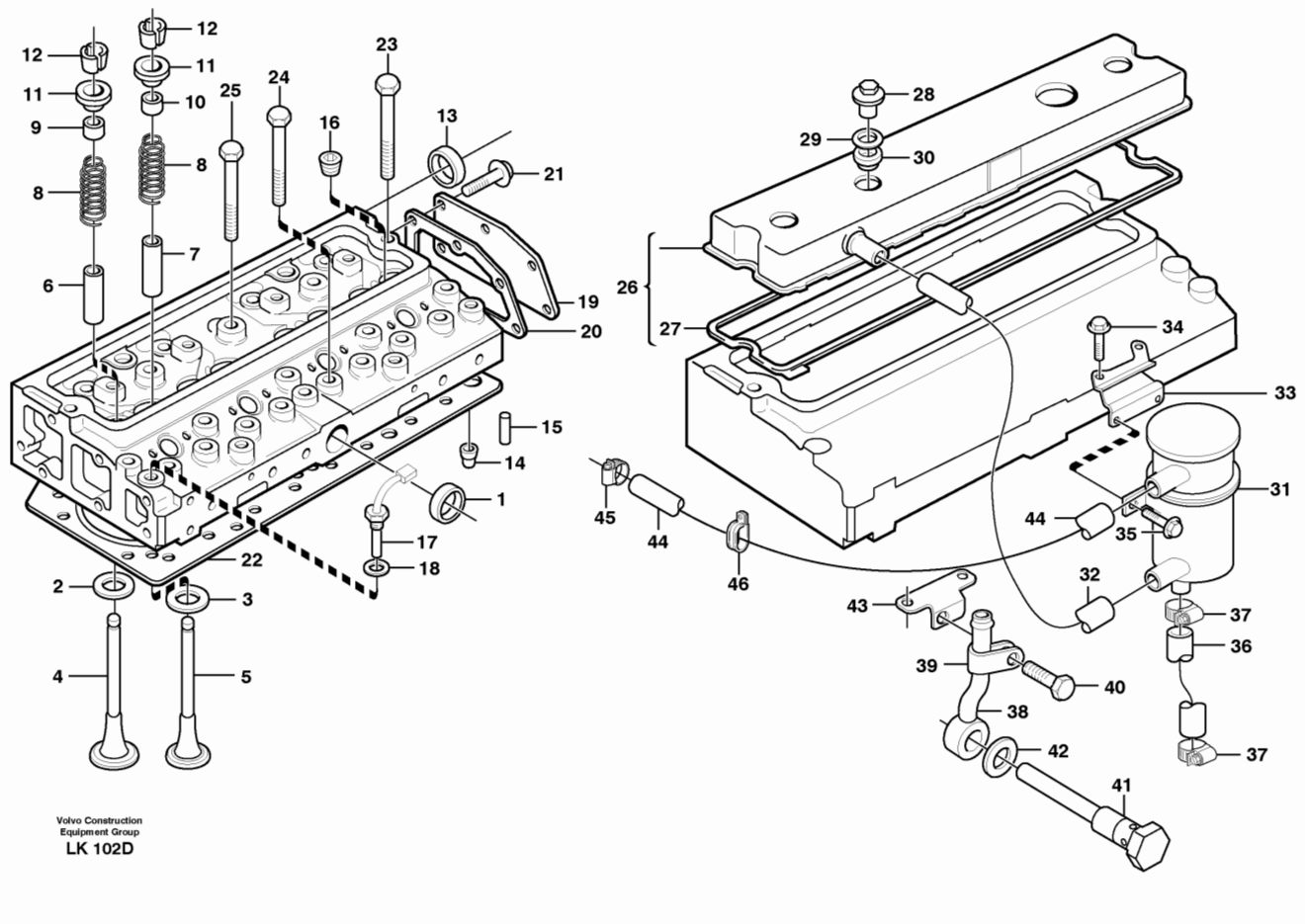
Sample manual. Download All 473 pages at:
https://www.arepairmanual.com/downloads/ew140-volvo-excavators-part-manual1/

1	VOE11703956	1					SS		Gasket kit		
									•For upper engine part		
	VOE3976803	1							••Gasket		(VOE11704237)
	VOE11708206	1							••Gasket		(VOE11705297)
	VOE11703915	1							••Gasket		
	VOE11703916	1							••Gasket		
	VOE11703925	1							••Gasket		
	VOE11703934	1							••Gasket		
	VOE3976779	1							••Gasket		
	VOE3976568	1					CS		••Washer		
	VOE11708052	1							••Gasket		(VOE3976776)
	VOE11703877	1							••Valve seal		
	VOE11703879	1					CS		••Valve seal		
	VOE483510	2							••Sealing ring		
	VOE11703957	1					SS		Gasket kit		
	VOE11997997	1							Gasket		
	VOE11998167	1							Gasket		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK102D**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**211/100**	**Cylinder head**



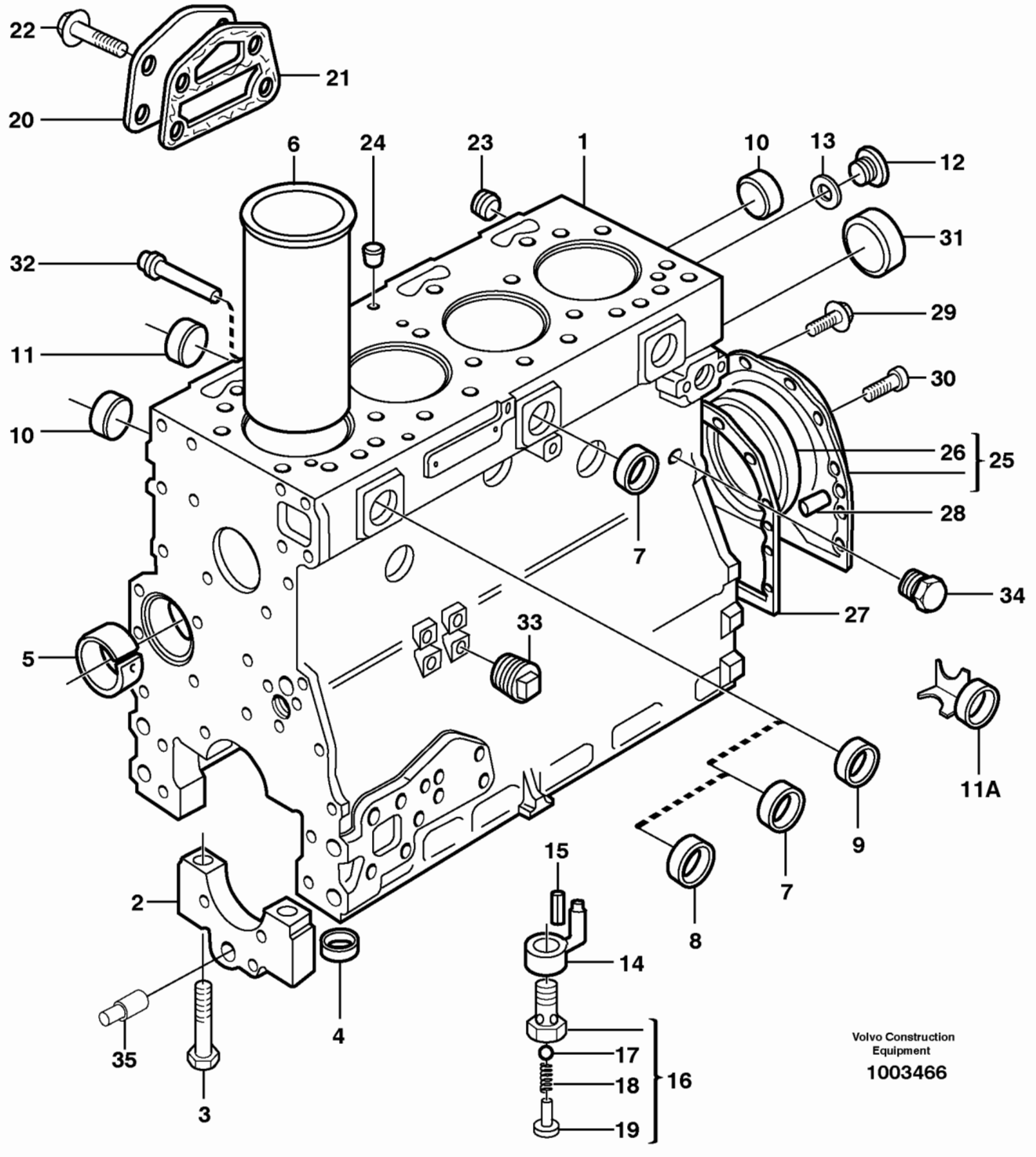
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11706970	1					CS		Cylinder head		(VOE11704236)
1	VOE483898	1					CS		•Plug		
2	VOE3976534	4							•Valve seat		
3	VOE3976535	4					CS		•Valve seat		
4	VOE3976536	4							•Valve		
5	VOE11703878	4							•Exhaust valve		
6	VOE11709760	4					SS		•Valve guide		(VOE3976537)
7	VOE11706969	4							•Valve guide		(VOE3976729)
8	VOE3976538	8					CS		•Valve spring		(VOE11703876)
9	VOE11703877	4							•Valve seal		
10	VOE11703879	4					CS		•Valve seal		
11	VOE3976540	8					CS		•Valve spring washer		
12	VOE3976541	16							•Valve sleeve		
13	VOE11997807	1					CS		Plug		
14	VOE11703880	2							Dowel		
15	VOE950562	2							Pin		

16	VOE11997843	1							Plug		
17	VOE14378636	1					SS		Temperature sensor		B4
17A	VOE14370860	1							•Cable terminal		
	VOE25560440	1							•Wedge		(VOE14370881)
	VOE14370761	1							•Connector		
18	VOE7011996	1							Gasket		
19		1					NS		Cover		
20	VOE11703915	1							Gasket		
21		6					NS		Screw		
22	VOE3976803	1							Gasket		(VOE11704237)
23	VOE11997844	2					CS		Screw		
24	VOE11997845	8							Bolt		
25	VOE11997846	12							Bolt		
26	VOE11706635	1					SS		Valve cover		(VOE11705456)
27	VOE11708206	1							Gasket		(VOE3976592)
28	VOE11988395	3					CS		Nut		(VOE11999025)
29	VOE11997049	3							Sealing ring		
30	VOE13955900	3							Washer		
31	VOE11705553	1					CS		Ventilation unit		
	VOE11707285	1							•Strainer		
32	VOE11705554	1					CS		Hose		
33	VOE11705555	1					CS		Bracket		
34	VOE946441	2							Flange screw		
35	VOE60113071	2							Flange screw		(VOE13947542)
36	VOE11706636	1					CS		Hose		
37	VOE13943472	2							Hose clamp		
38	VOE11705557	1					CS		Pipe		
39	VOE11705561	1					CS		Clamp		
40	VOE984733	1							Flange screw		(VOE946440)
41	VOE11705559	1					CS		Pipe		
42	VOE11705558	2					CS		Washer		
43	VOE11705560	1					CS		Bracket		
44		1							Hose		SER NO - 1362 See ref 256/150
		1							Hose		SER NO 1363 - See ref 252/200
45	VOE13943474	2							Hose clamp		(VOE943473)
46	VOE11708213	1					CS		Clamp		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**1003466**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**212/100**	**Cylinder block**



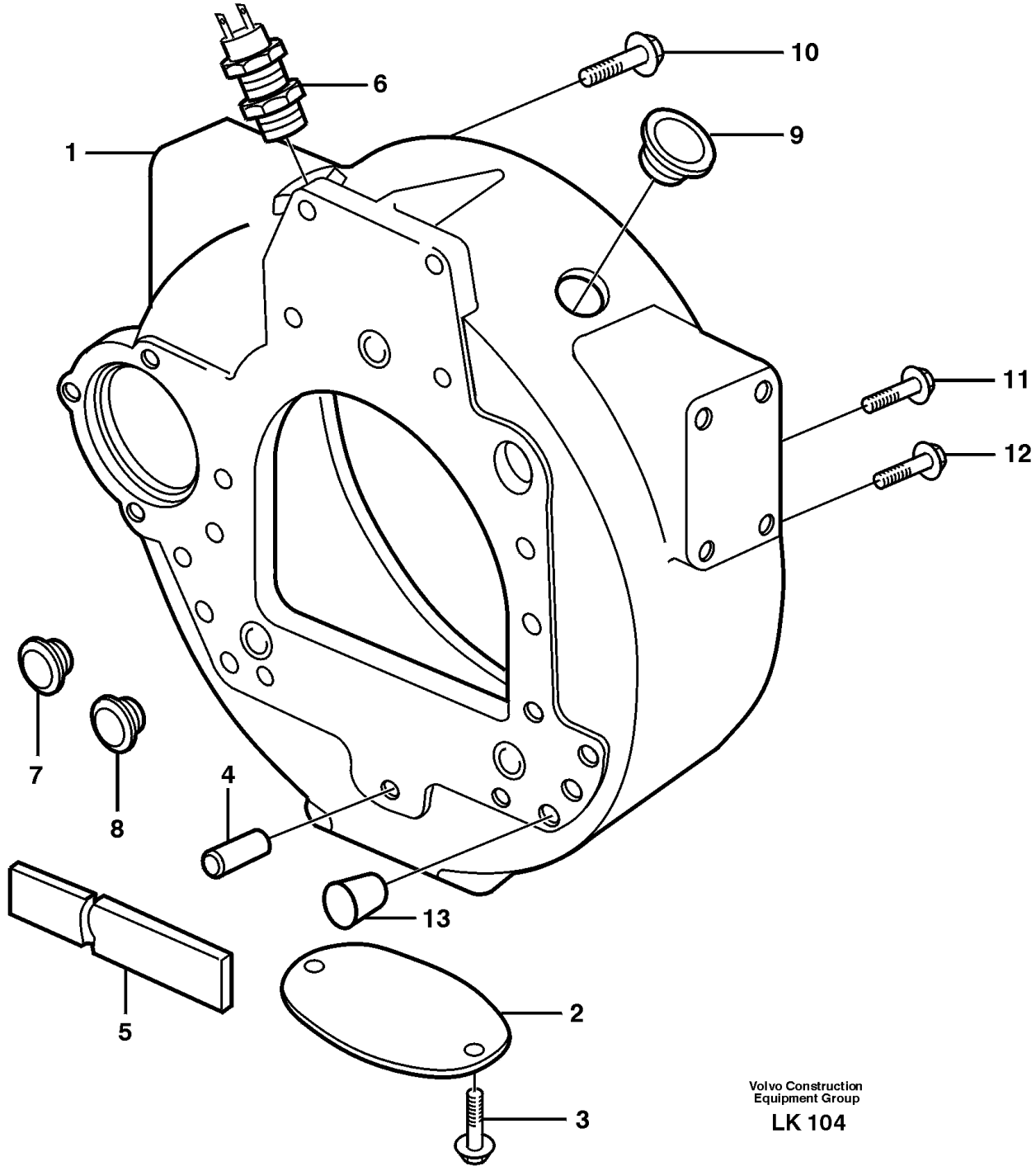
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11704870	1					SS		Cylinder block		
2		5					NS		•Bearing carrier		
3	VOE6210370	10					CS		•Screw		

4	VOE483302	10					CS		•Guide sleeve		
5	VOE3976506	1							•Bushing		
6		4							•Cylinder liner		See ref 213/100
7	VOE483898	6					CS		•Plug		
8	VOE11700782	1					CS		•Plug		
9	VOE11997805	1					CS		•Plug		
10	VOE11997807	6					CS		•Plug		
11	VOE3976594	3							•Plug		
11A	VOE11709818	1					CS		•Plug		ENG U201724H -
12	VOE11997843	1							•Plug		
13	VOE11988634	1					CS		•Washer		(VOE11997810)
14	VOE11714691	4							•Nozzle		(VOE3976817)
15	VOE11997816	1							••Dowel		
16	VOE11997817	4							•Valve		
17	VOE11997818	1					CS		••Ball		
18	VOE11997819	1					CS		••Spring		
19	VOE11997820	1					CS		••Retainer		
20		1					NS		•Cover		
21	VOE11998009	1							•Gasket		(VOE11998163)
22	VOE11998031	4					CS		•Screw		
23	VOE968147	1							•Plug		
24	VOE483645	1					CS		Plug		
25	VOE11998999	1					CS		Cover		ENG - U176356H
26	VOE6212971	1							•Sealing ring		
	VOE11709507	1					CS		Crankshaft seal		ENG U176357H -
	VOE11709508	1					CS		Wear sleeve		ENG U176357H -
27	VOE11706327	1							Gasket		(VOE11997013)
28	VOE480219	2					CS		Pin		
29	VOE60113080	12							Flange screw		(VOE13946173)
30	VOE11997812	2					CS		Screw		
31	VOE3976749	1							Plug		
32	VOE11997808	1					CS		Plug		
33	VOE7016325	1							Plug		
34	VOE482291	2					CS		Plug		
35	VOE11988321	1					CS		Shaft		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK104**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**212/200**	**Flywheel housing**



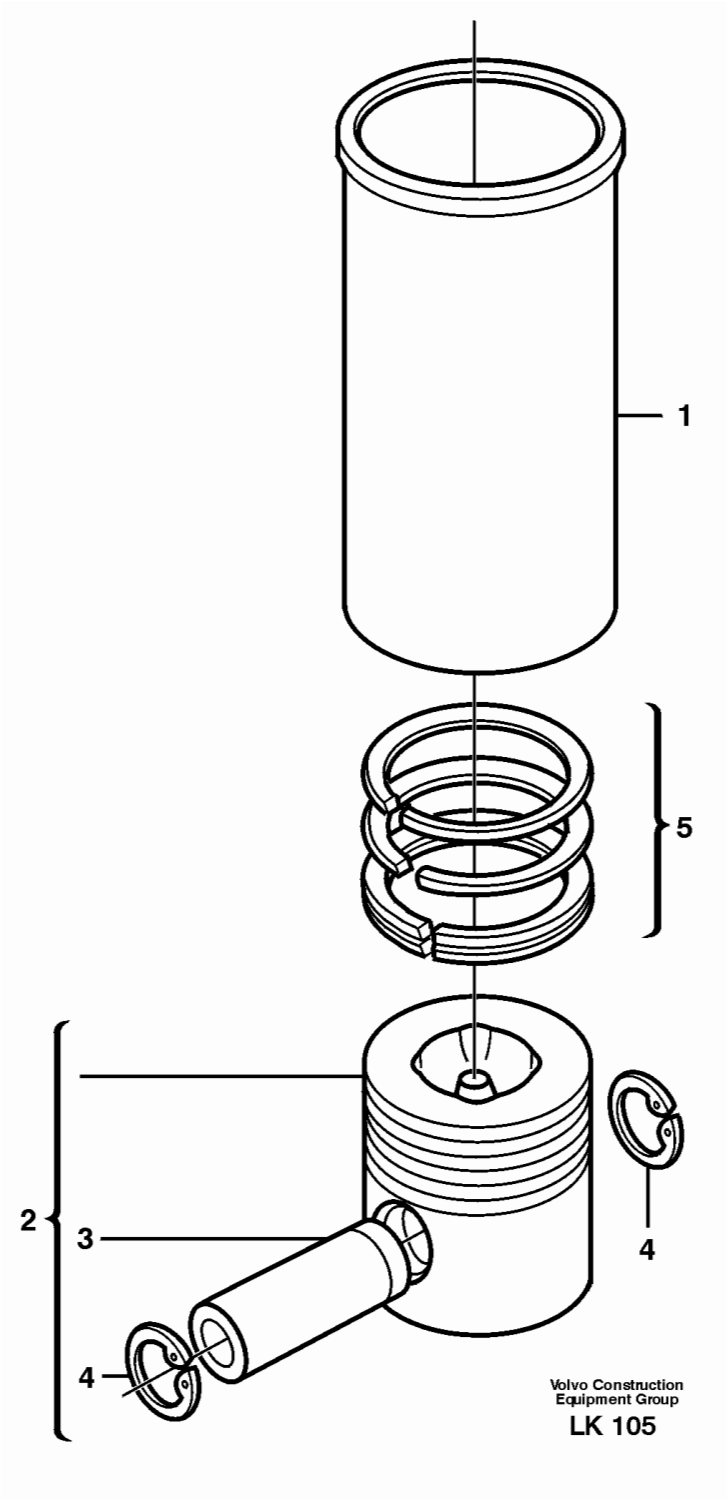
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11705304	1					CS		Flywheel housing		
2		1					NS		Plate		
3	VOE13965175	2							Screw		

4	VOE483449	2							Pin		
5	VOE6211401	1							Gasket		(VOE11702569)
6	VOE17388722	1							Induction sensor		
7	VOE11709238	1							Plug		(VOE11702143)
8	VOE11705305	1					CS		Plug		
9	VOE11997943	1					CS		Plug		
10	VOE984815	2							Flange screw		(VOE13965191)
11	VOE11701723	6					SS		Screw		
12	VOE946471	3							Flange screw		
13	VOE11701655	6					CS		Plug		

VOLVO

PROSIS Part Information

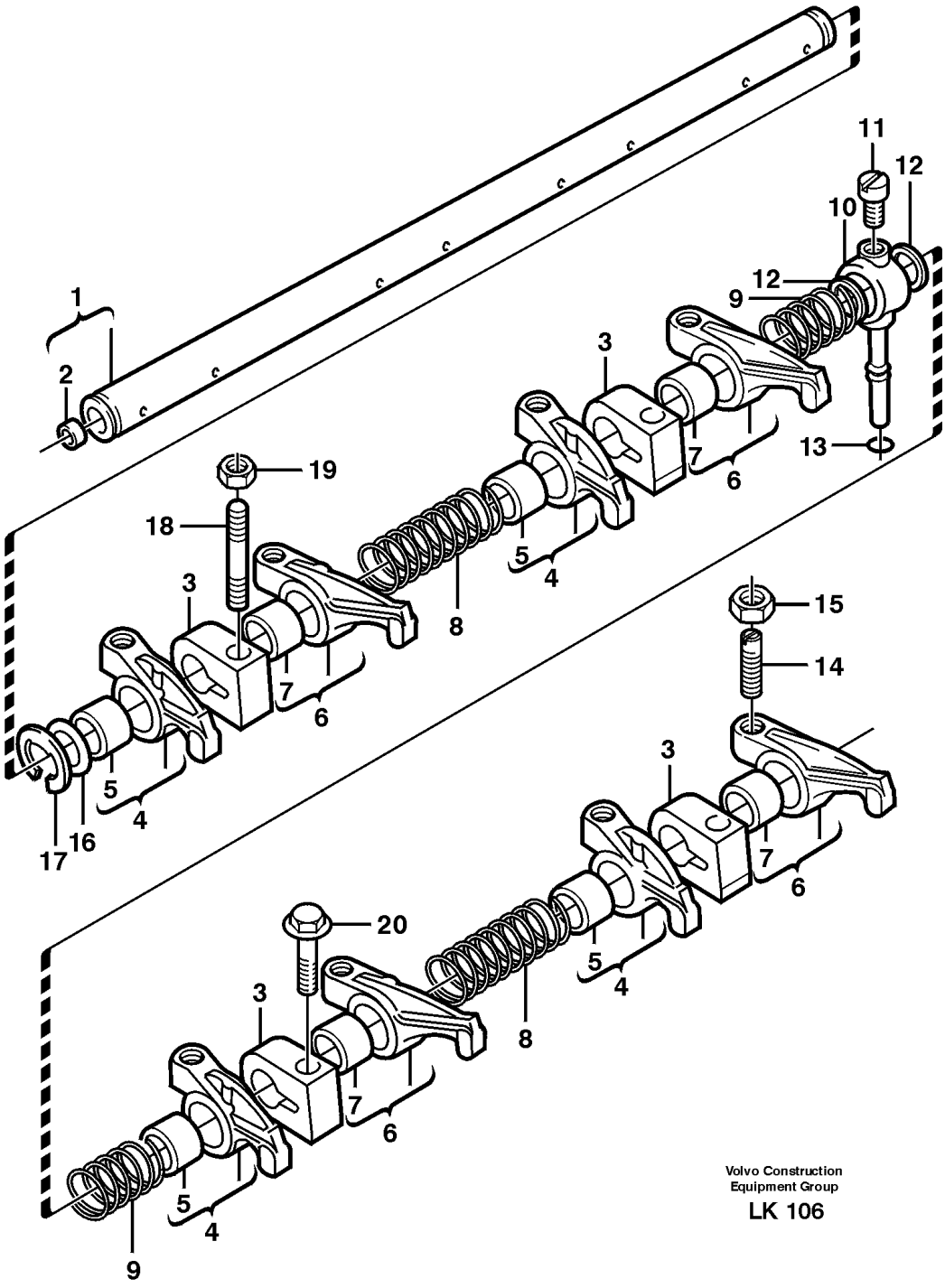
Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK105**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**213/100**	**Cylinder liner and piston**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11998997	4					CS		Cylinder liner		
2	VOE3976526	4					CS		Piston kit		(VOE11703873)
3		4					NS		•Piston pin		

4	VOE11998877	8					CS		•Snap ring		
5	VOE3976736	4							Piston ring kit		

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK106**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**214/100**	**Valve mechanism**



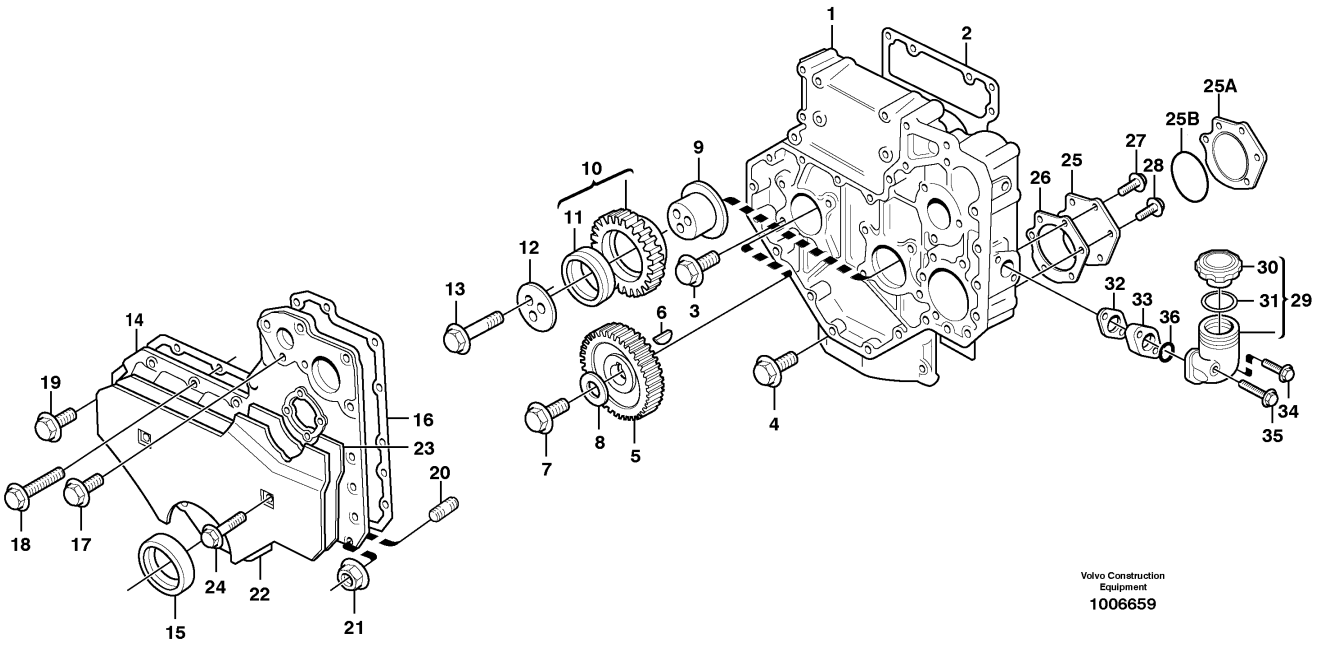
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE3976548	1					CS		Rocker arm shaft		
2	VOE6613201	2					CS		•Plug		
3	VOE11997850	4					CS		Bearing bracket		

4	VOE11703882	4					SS		Rocker arm		
5	VOE11988424	4					CS		•Bushing		(VOE3976738)
6	VOE11703883	4					SS		Rocker arm		
7	VOE11988424	4					CS		•Bushing		(VOE3976738)
8	VOE483363	2					CS		Spring		
9	VOE483364	2					CS		Spring		
10	VOE11997853	1					CS		Pipe		
11	VOE11997854	1					CS		Screw		
12	VOE11997855	2					CS		Shim		
13	VOE483510	1							Sealing ring		
14	VOE3976859	8					CS		Stud		(VOE6616717)
15	VOE940175	8							Nut		
16	VOE11703884	2							Washer		
17	VOE483470	2							Lock ring		
18	VOE11997857	3					CS		Stud		
19	VOE60113142	3							Flange nut		(VOE13971096)
20	VOE11997858	1							Screw		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**1006659**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**215/100**	**Timing gear casing**



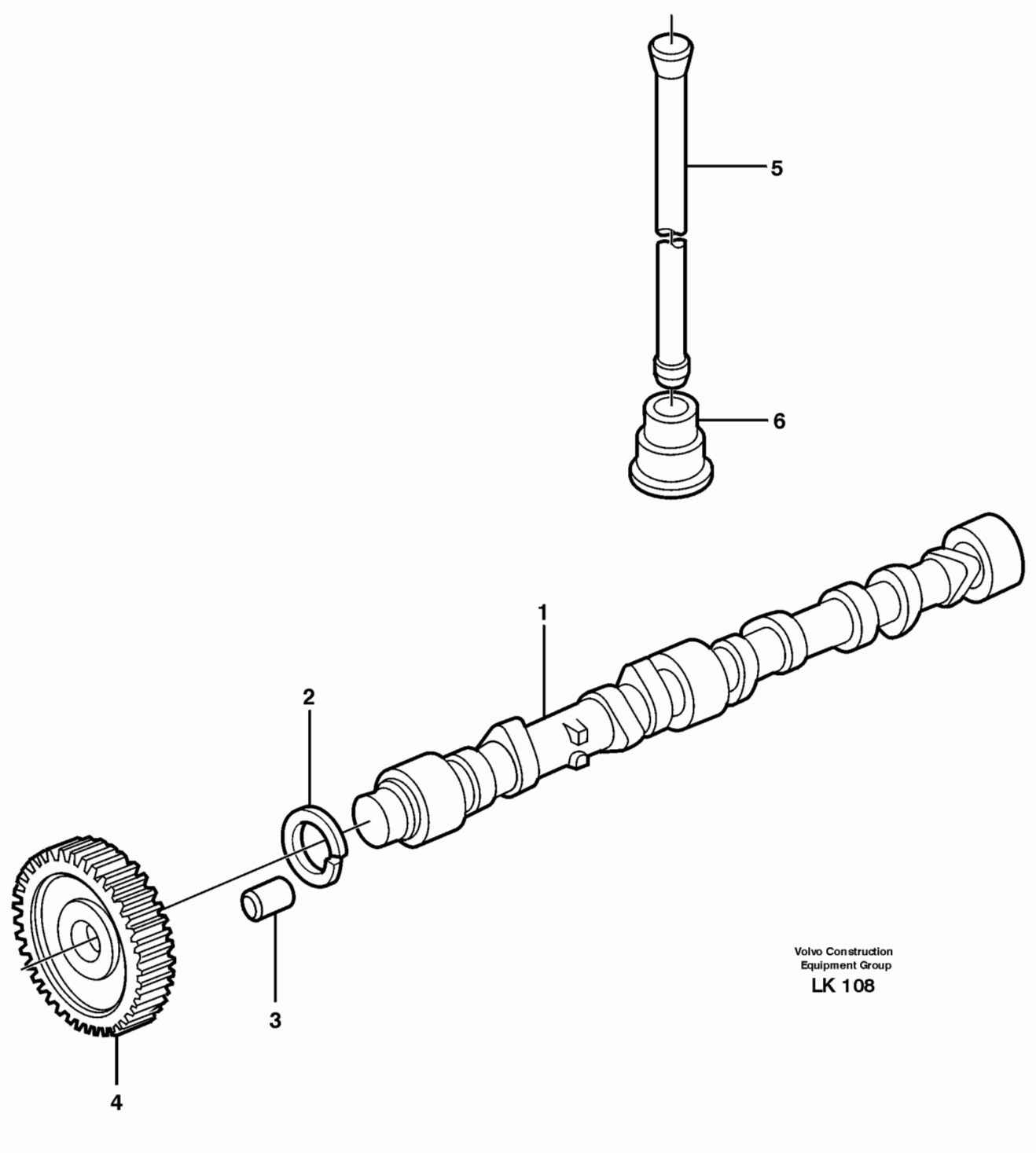
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE15017034	1					CS		Timing gear casing		(VOE11703885)
	VOE11708981	1					CS		Plug		
2	VOE11711203	1							Gasket		(VOE11997879)
3	VOE60113080	8							Flange screw		(VOE13946173)
4	VOE60113081	4							Flange screw		(VOE13945444)
5	VOE11700783	1					CS		Gear		
6	VOE483448	1							Key		
7	VOE11701555	1							Screw		
8	VOE11997885	1							Washer		
9	VOE6642825	1					SS		Hub		
10	VOE11997886	1					CS		Gear		
11	VOE6642824	1							•Bearing Bushing		
12	VOE11701556	1					SS		Plate		
13	VOE60113100	3							Flange screw		(VOE13965187)
14	VOE11707751	1					SS		Cover		(VOE11703887)
15	VOE6212928	1							Sealing ring		
16	VOE11988377	1							Gasket		(VOE11703888)
17	VOE13965181	6							Screw		
18	VOE60113081	1							Flange screw		(VOE13945444)
19	VOE60113082	7							Flange screw		(VOE11997901)
20	VOE11997915	2							Stud		
21	VOE60113140	2							Flange nut		(VOE13945408)
22	VOE3976562	1					CS		Noise shield		

23	VOE3976563	1					CS		Sound absorber		
24	VOE60113237	2							Flange screw		(VOE13945358)
25	VOE11709021	1					CS		Cover		(VOE11703637)E PROD
26	VOE11998164	1							Gasket		E PROD
25A	VOE11709021	1					CS		Cover		L PROD
25B	VOE11709022	1					CS		•O-ring		L PROD
27	VOE11703644	5					CS		Screw		
28	VOE946441	1							Flange screw		
29	VOE11703905	1					CS		Housing		
30	VOE11701706	1					CS		•Cap		
31	VOE11999028	1					CS		••O-ring		
32	VOE11997997	2							Gasket		
33	VOE11707643	1					CS		Spacer		(VOE11703906)
34	VOE13965181	1							Screw		
35	VOE969189	1							Flange screw		(VOE11997968)
36	VOE11999029	1							O-ring		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK108**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**215/200**	**Camshaft**



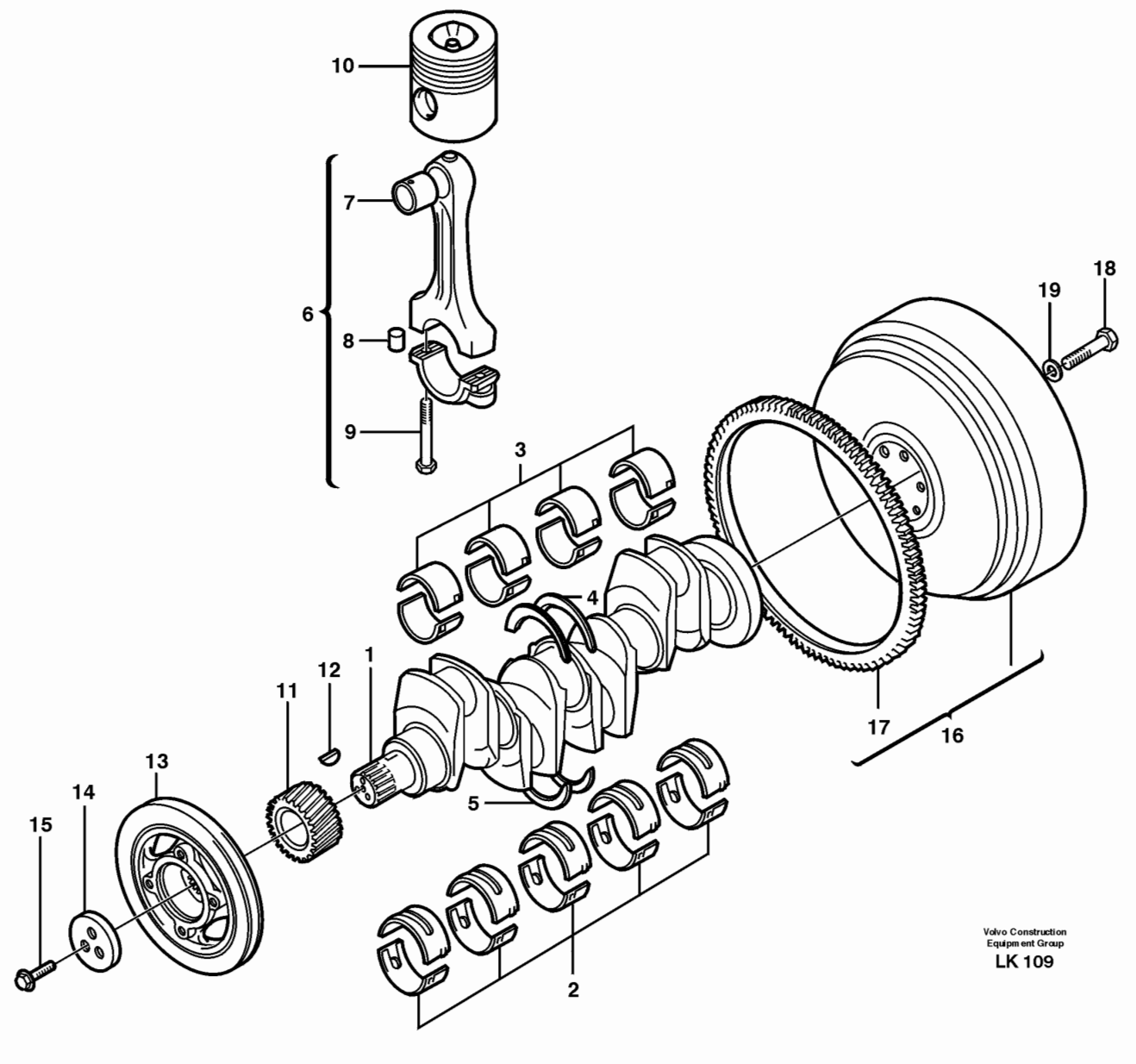
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17264438	1					CS		Camshaft		(VOE11703886)
2	VOE11997882	1					CS		Washer		
3	VOE6210552	1					CS		Pin		

4		1							Gear		See ref 215/100
5	VOE483371	8							Push rod		
6	VOE3976551	8							Tappet		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK109**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**216/100**	**Crankshaft and related parts**



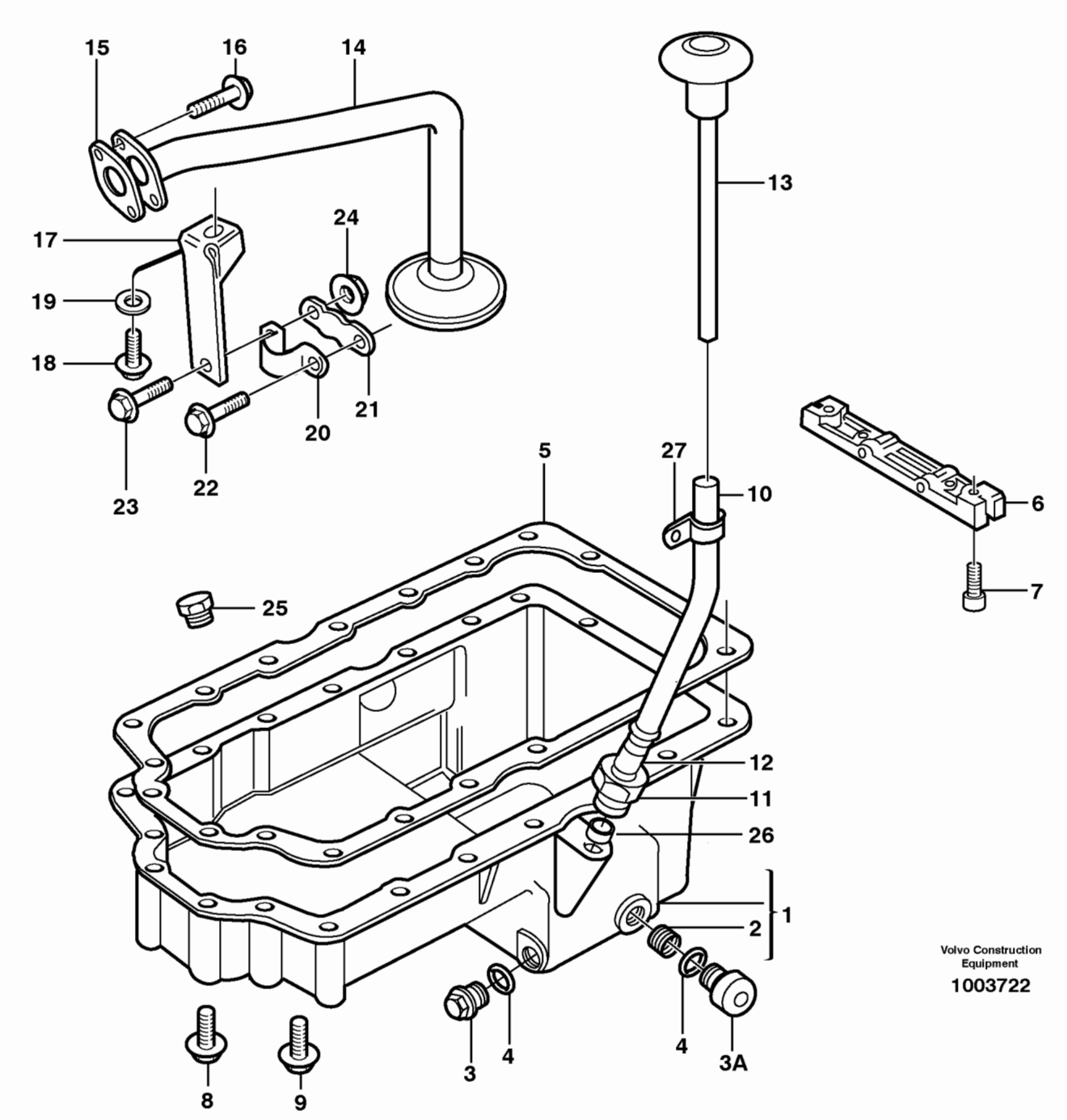
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11994472	1					SS		Crankshaft		
2	VOE483350	1					SS		Main bearing kit		STD SZ
	VOE17406904	1					CS		Main bearing kit		(VOE483351)0,25MM U SZ
	VOE483352	1							Main bearing kit		0,50MM U SZ
	VOE483353	1					CS		Main bearing kit		0,75MM U SZ
3	VOE11997824	1							Big End Brg Kit		STD SZ
	VOE11997825	1					CS		Big End Brg Kit		0,25MM U SZ
	VOE11997826	1					CS		Big End Brg Kit		0,50MM U SZ

	VOE11997827	1					CS		Big End Brg Kit		0,75MM U SZ
4	VOE483336	2							Thrust washer		STD SZ
	VOE483338	2					CS		Thrust washer		0,19MM O SZ
5	VOE483337	2							Thrust washer		STD SZ
	VOE483339	2					CS		Thrust washer		0,19MM O SZ
6	VOE11703872	4					SS		Connecting rod kit		
7	VOE3976525	4					SS		•Bushing		
8	VOE11999005	8					CS		•Sleeve		
9	VOE11999004	8							•Screw		
10		4							Piston kit		See ref 213/100
11	VOE11997833	1					CS		Gear		
12	VOE483448	1							Key		
13	VOE11707258	1					CS		Pulley		
14	VOE11997970	1					CS		Block		
15	VOE11997971	3					CS		Screw		
16	VOE11705274	1					CS		Flywheel		
17	VOE11997947	1							•Gear ring		
18	VOE11997945	6					CS		Bolt		
19	VOE11997946	6							Washer		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**1003722**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**217/100**	**Oil sump**



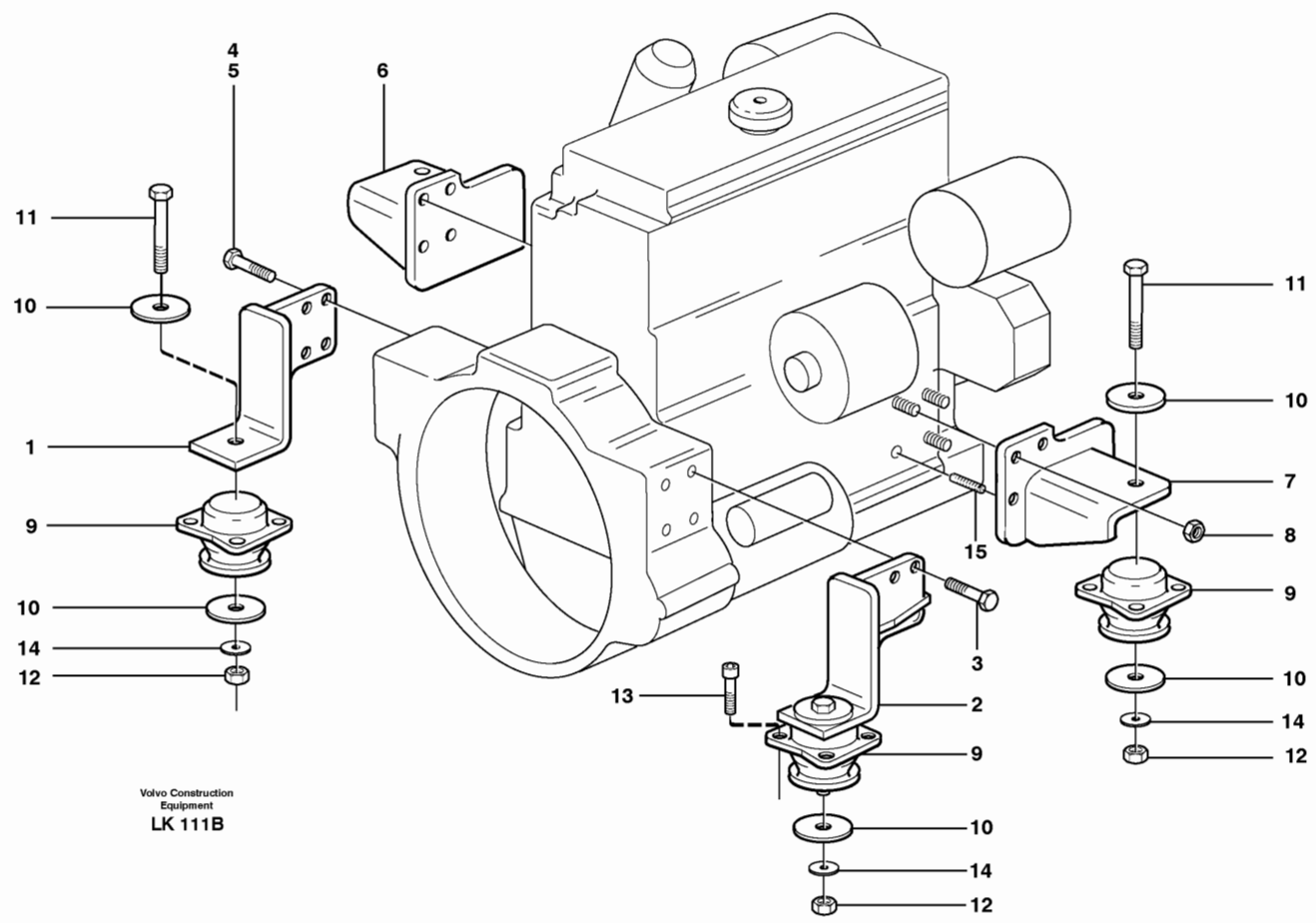
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11705550	1					CS		Oil pan		
2	VOE11997987	1					CS		•Insert sleeve		
3	VOE11997973	1					CS		Plug		
3A	VOE11707546	1					CS		Plug		
4	VOE11997974	2					CS		O-ring		

5	VOE11997979	1							Gasket		
6	VOE11701581	1					CS		Bridge		
7	VOE940326	2							Hex. socket screw		
8	VOE969189	6							Flange screw		(VOE11997968)
9	VOE60113080	14							Flange screw		(VOE13946173)
10	VOE11705551	1							Tube		
11		1					NS		•Nut		
12	VOE11997985	1					CS		O-ring		
13	VOE11705552	1					SS		Dipstick		
14	VOE11997040	1					CS		Oil pipe		
15	VOE11998167	1							Gasket		
16	VOE60113084	2							Flange screw		(VOE13947760)
17	VOE11997041	1					CS		Bracket		
18	VOE984733	1							Flange screw		(VOE946440)
19	VOE6639370	1					CS		Washer		
20	VOE11997043	1					CS		Clamp		
21	VOE11997042	1					CS		Plate		
22	VOE60113069	1							Flange screw		(VOE13946544)
23	VOE13965175	1							Screw		
24	VOE11998120	2					CS		Nut		
25	VOE11997975	1							Plug		
26	VOE11997985	1					CS		O-ring		
27	VOE11997045	1					CS		Clamp		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK111B**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**218/100**	**Engine mounting**

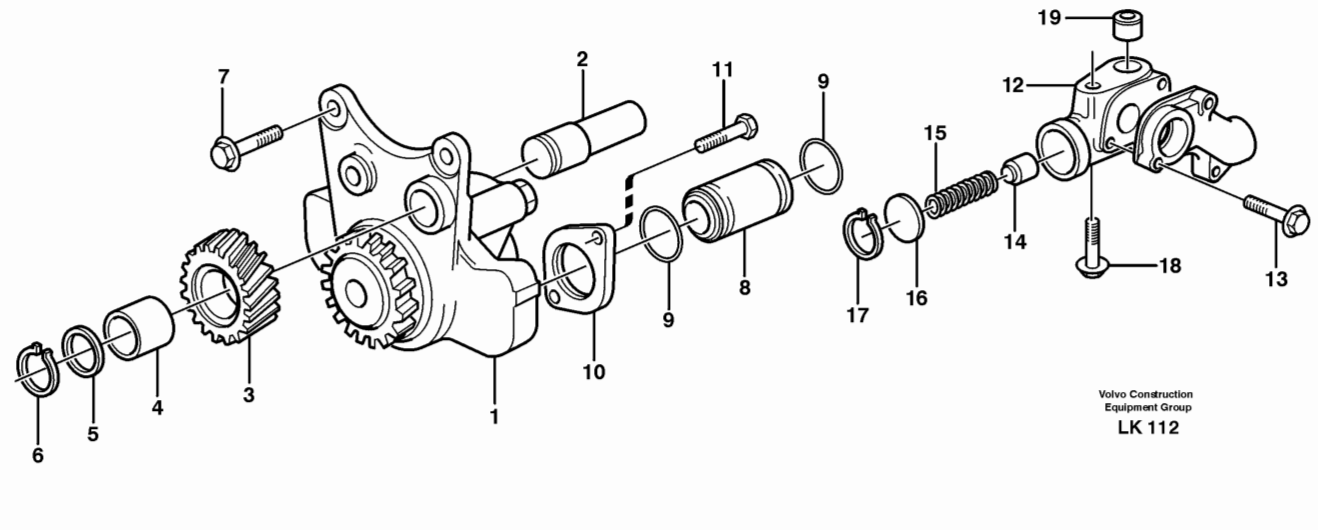


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE14370791	1					CS		Retainer		
2	VOE14370792	1					CS		Retainer		
3	VOE984815	4							Flange screw		(VOE13965191)
4	VOE984815	1							Flange screw		(VOE13965191)L = 35MM
5	VOE965225	3							Flange screw		L = 40MM
6	VOE14370793	1					CS		Retainer		
7	VOE14370794	1					CS		Retainer		
8	VOE60113142	8							Flange nut		(VOE13971096)
9	VOE14370226	4					CS		Rubber cushion		(VOE14341188)
10	VOE14370795	8					SS		Washer		
11	VOE5231649	4					CS		Hexagon screw		
12	VOE14371258	4					CS		Flange lock nut		
13	VOE14371995	16					CS		Lock screw		
14	VOE13955900	4							Washer		
15	VOE11998146	8					CS		Stud		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK112**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**221/100**	**Oil pump**

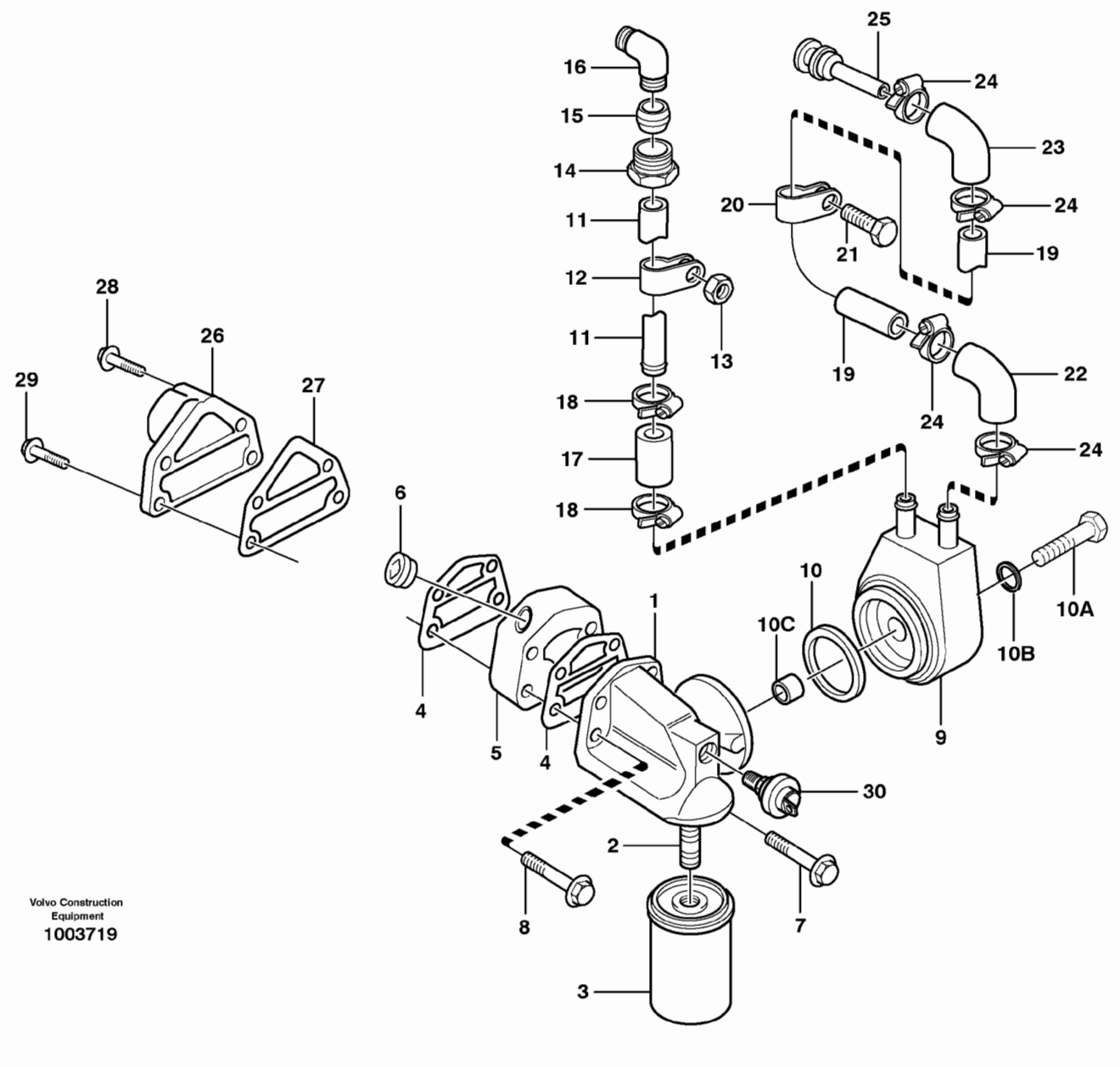


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11997020	1							Oil pump		
2	VOE11997006	1					CS		Shaft		
3	VOE11997897	1					CS		Gear		
4	VOE11997898	1					CS		•Bushing		
5	VOE11997899	1					CS		Washer		
6	VOE483469	1							Lock ring		
7	VOE60113082	3							Flange screw		(VOE946671)
8	VOE11997908	1					CS		Pipe		
9	VOE11997909	2							O-ring		
10	VOE11997910	1							Flange		
11	VOE60113081	2							Flange screw		(VOE13945444)
12	VOE11997902	1					SS		Overflow valve		
13	VOE60113072	3							•Flange screw		(VOE13948356)
14	VOE11997903	1					CS		•Piston		
15	VOE11708077	1					CS		•Spring		
16	VOE11997905	1					CS		•Cover		
17	VOE11997906	1					CS		•Lock ring		
18	VOE60113101	1							Flange screw		(VOE13965222)
19	VOE11701559	1							Sleeve		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**1003719**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**223/100**	**Oil cooler**



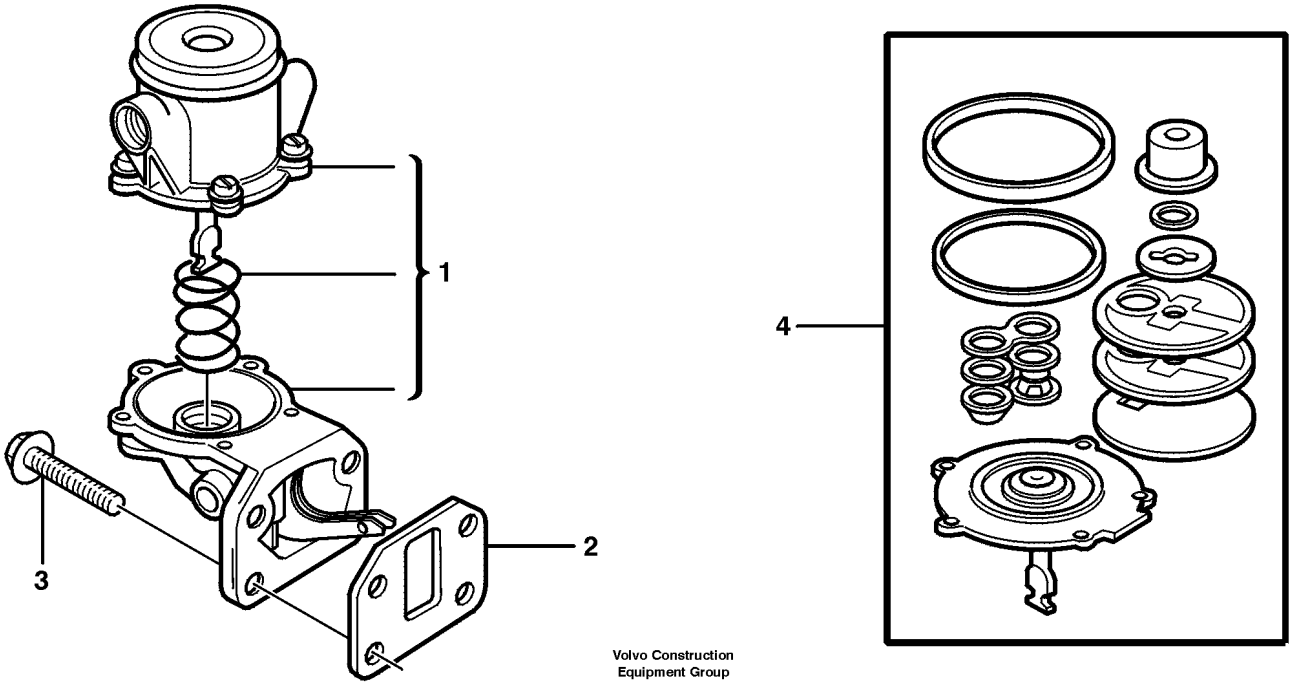
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11700790	1					CS		Filter housing		
2	VOE11999547	2							•Pipe connection		
3	VOE17262703	1							Oil Filter		(VOE3976603)
4	VOE11998009	2							Gasket		(VOE11998163)
5	VOE11998012	1					CS		Adapter		
6	VOE11997843	1							Plug		
7	VOE11700789	1							Screw		
8	VOE11998011	2							Screw		

9	VOE11712750	1					CS		Oil cooler		(VOE11700761)
10	VOE11998014	1					CS		•Gasket		
10A	VOE11700759	1					CS		•Screw		
10B	VOE11700760	1							•Gasket		
10C	VOE11997927	1					SS		Sealing ring		
11	VOE11714181	1					CS		Oil pipe		(VOE11705562)
12	VOE11999465	1					CS		Clamp		
13	VOE60113141	1							Flange nut		(VOE13971095)
14	VOE11998020	1							Nut		
15	VOE11998021	1							Ferrule		
16	VOE11991755	1					CS		Nipple		
17	VOE11998908	1					CS		Hose		
18	VOE11700788	2					CS		Hose clamp		
19	VOE11703910	1					CS		Hose		(VOE11705563)
20	VOE11998024	1					CS		Clamp		
21	VOE984733	1							Flange screw		(VOE946440)
22	VOE11998908	1					CS		Hose		
23	VOE11998026	1					CS		Hose		
24	VOE11700788	4					CS		Hose clamp		
25	VOE11988381	1					CS		Adapter		(VOE11998027)
26	VOE11998028	1							Adapter		
27	VOE11998009	1							Gasket		(VOE11998163)
28	VOE11998030	1					CS		Screw		
29	VOE11998031	3					CS		Screw		
30	VOE1606877	1							Switch		B3

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK115**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**233/100**	**Feed pump**

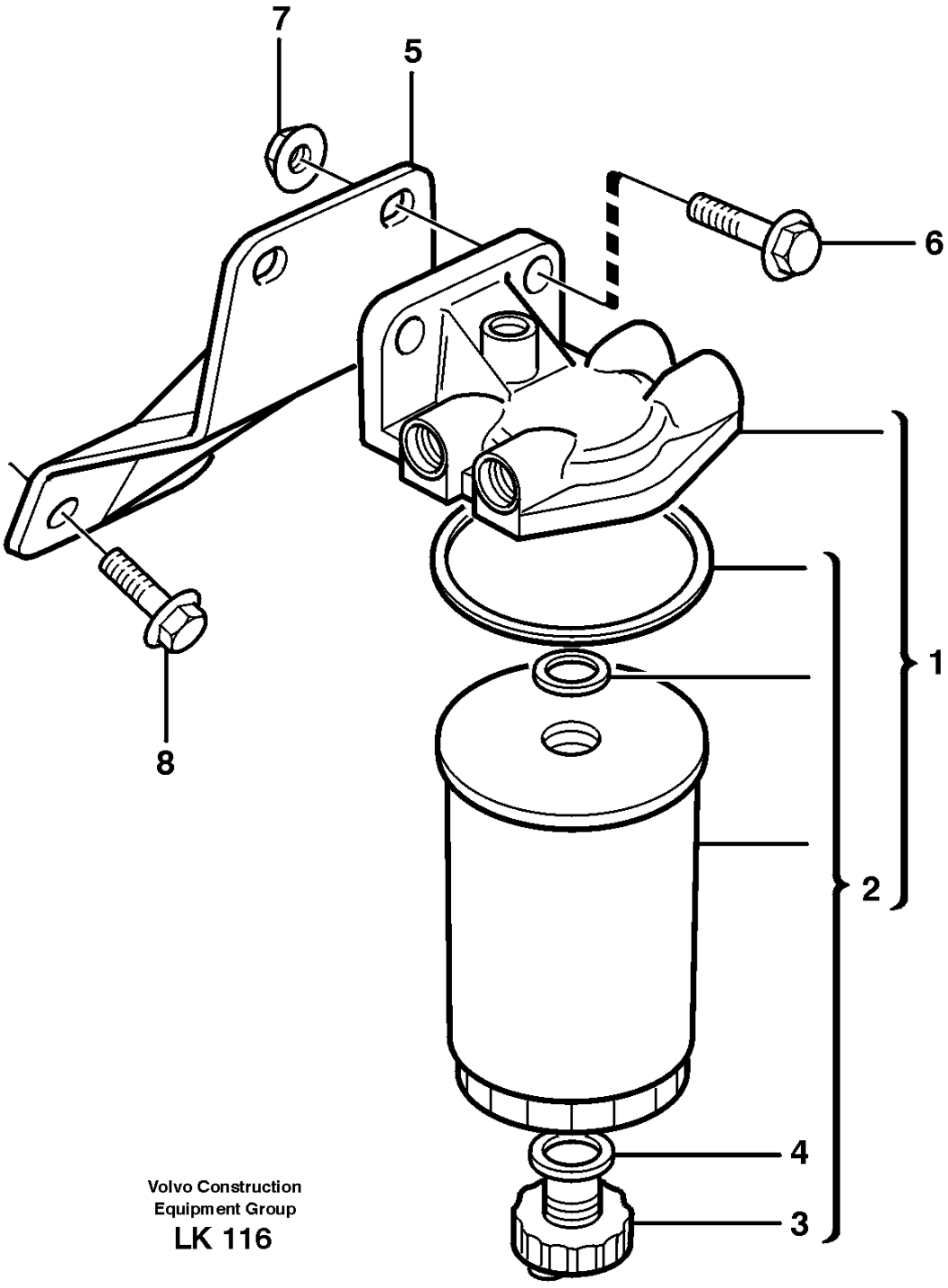


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11708207	1							Feed pump		(VOE11703353)
2	VOE11700965	1							•Gasket		(VOE3976652)
3	VOE60113080	4							Flange screw		(VOE13946173)
4	VOE11703354	1					CS		Repair kit		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK116**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**233/200**	**Fuel filter**



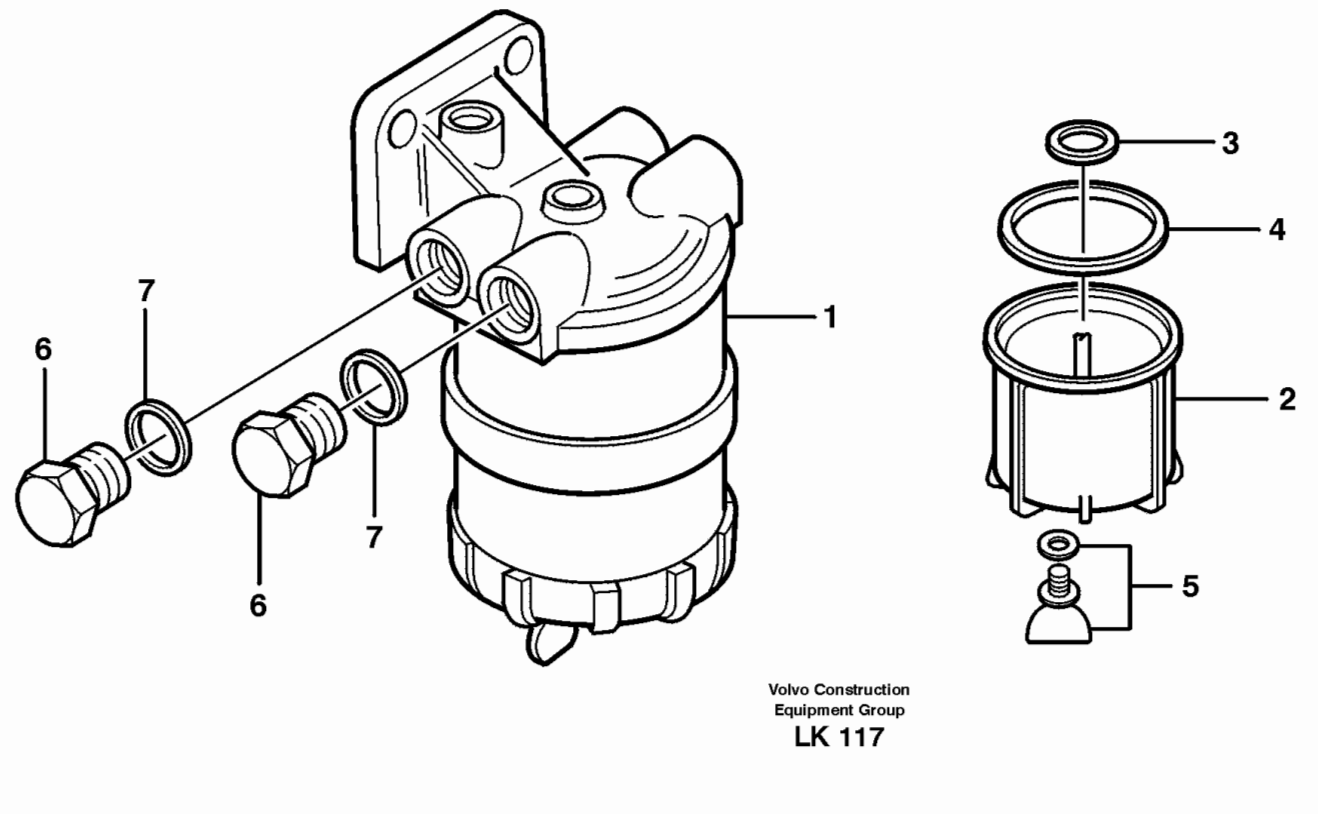
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE3976719	1					CS		Fuel filter		
2	VOE3976655	1							•Fuel filter		
3	VOE3976656	1					CS		•Plug		

4	VOE11998136	1							•Washer		
5	VOE11703950	1							Bracket		
6	VOE60113094	2							Flange screw		(VOE946472)
7	VOE60113141	2							Flange nut		(VOE13971095)
8	VOE946441	2							Flange screw		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**LK117**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**233/300**	**Water separator**



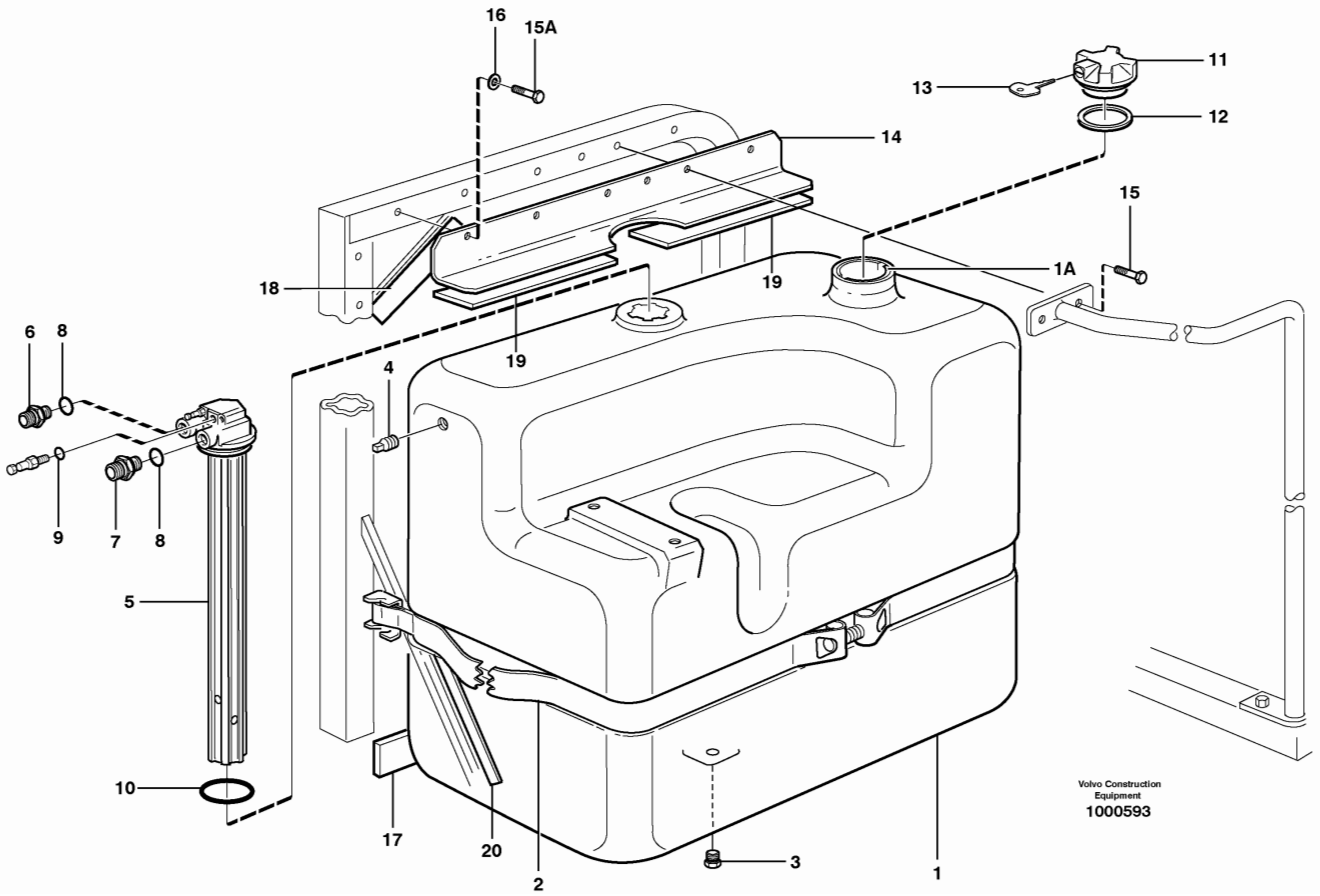
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11705419	1							Water separator		
2	VOE11705418	1					CS		•Reservoir		
3	VOE11701649	1							•Washer		
4	VOE11998131	1							•Gasket		
5	VOE11998137	1							•Lock screw		
6	VOE483933	2					CS		Plug		
7	VOE13947621	2							Plane gasket		

Product: EW140 Volvo Excavators Part Manual1
Full Download: https://www.arepairmanual.com/downloads/ew140-volvo-excavators-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/24/2026	**1000593**	**99536**	**EW140**
Brand:	Serial:	Group/Section:	Title:
Volvo	**1001-1487**	**234/50**	**Fuel tank with fitting parts**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE14371200	1					CS		Fuel tank		
1A	VOE11707193	1					CS		•Collar		
2	VOE14371488	1					CS		Strip clamp		
3	VOE14371019	1					CS		Drain valve		
4	VOE14013477	1					CS		Tube Plug		
5	VOE11715869	1					CS		Fuel level sensor		(VOE14373363)B9
6	VOE11705379	1							•Nipple		
7	VOE11705380	1							•Nipple		
8	VOE11705382	2					CS		•O-ring		
9	VOE11705383	2					CS		•O-ring		
10	VOE11705381	1							•O-ring		
	VOE14371035	1					CS		•Switch		
11	VOE1189577	1					SS		Filler cap		
12	VOE1698164	1							•Gasket		
13	VOE11991396	2					SS		•Key		See footnote 3)
14	VOE14373342	1					CS		Retainer		
15	VOE60113081	2							Flange screw		(VOE13945444)

Sample manual. Download All 473 pages at:
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