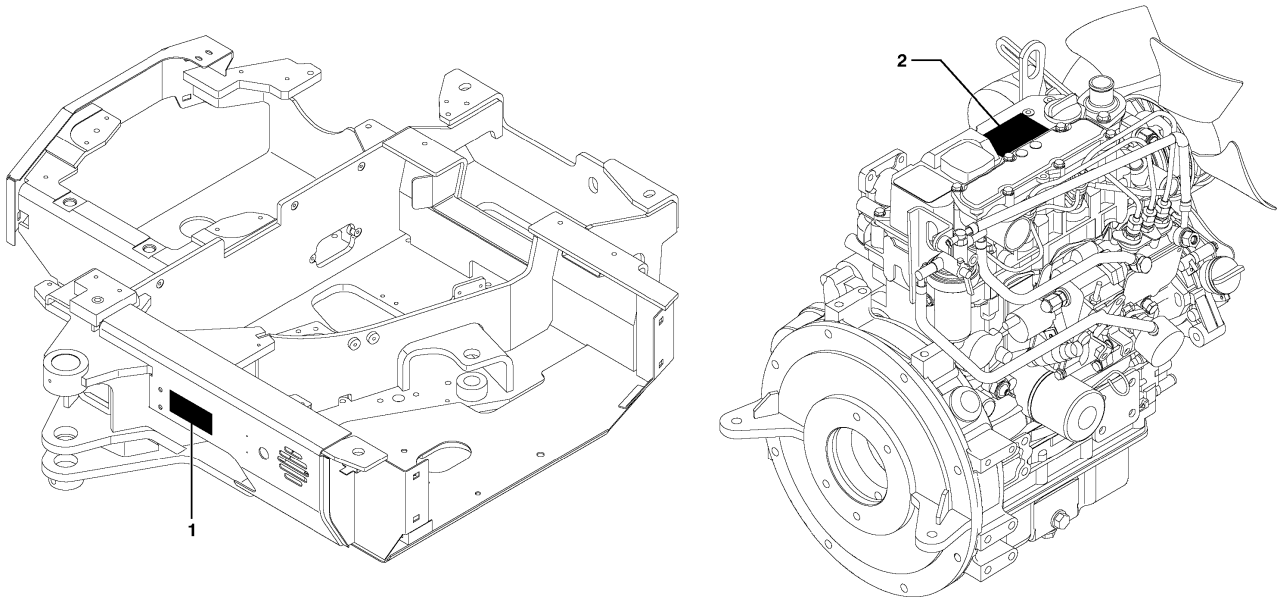
Product: ECR28 Volvo Compact Excavators Part Manual1
Full Download: https://www.arepairmanual.com/downloads/ecr28-volvo-compact-excavators-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1010447**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**030/100**	**Product identification plate**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Engine sign plate		

Sample manual. Download All 389 pages at:
https://www.arepairmanual.com/downloads/ecr28-volvo-compact-excavators-part-manual1/

Product: ECR28 Volvo Compact Excavators Part Manual1
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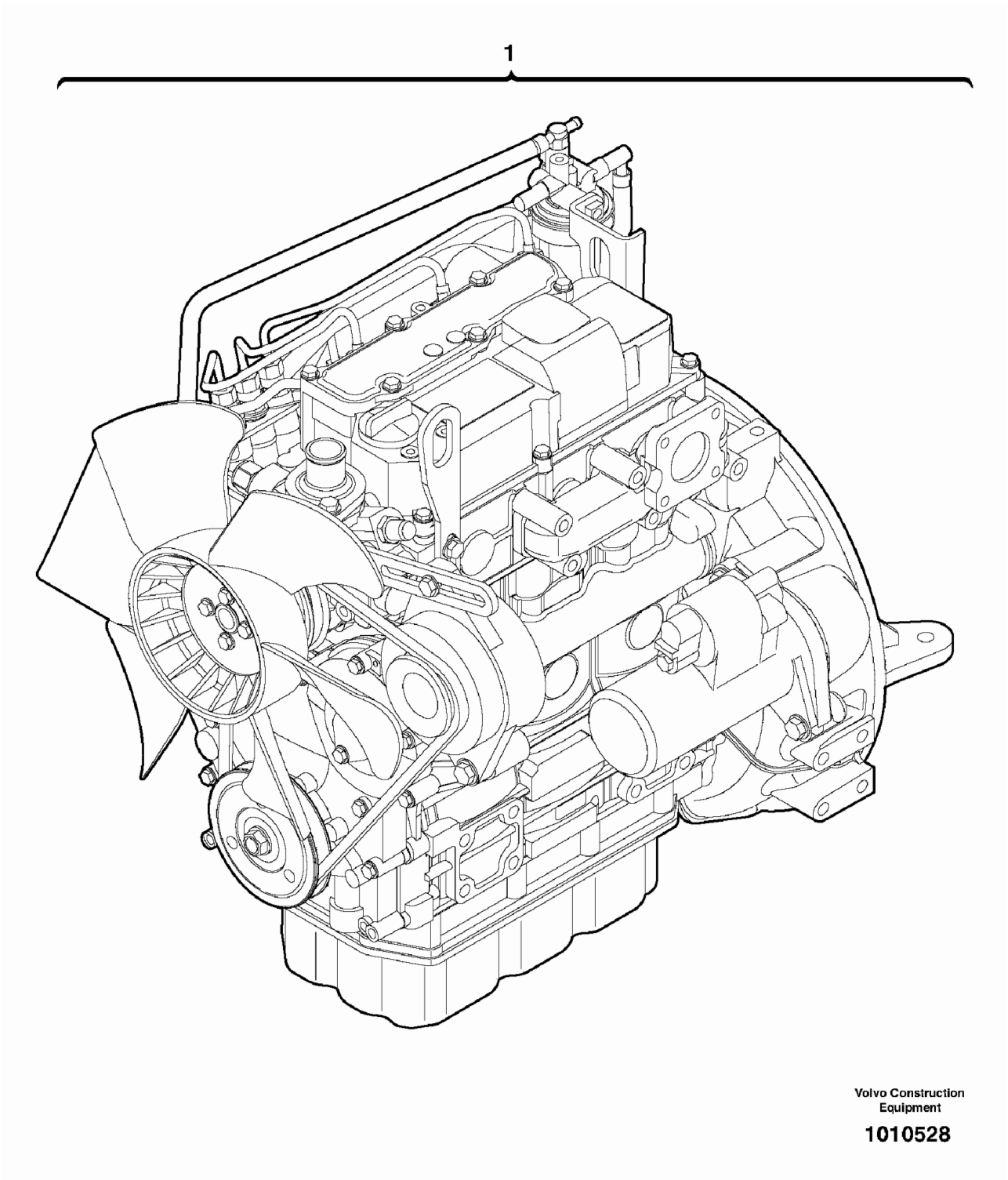
VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1010528**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-60199999**	**210/100**	**Equipped engine**



Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614788			

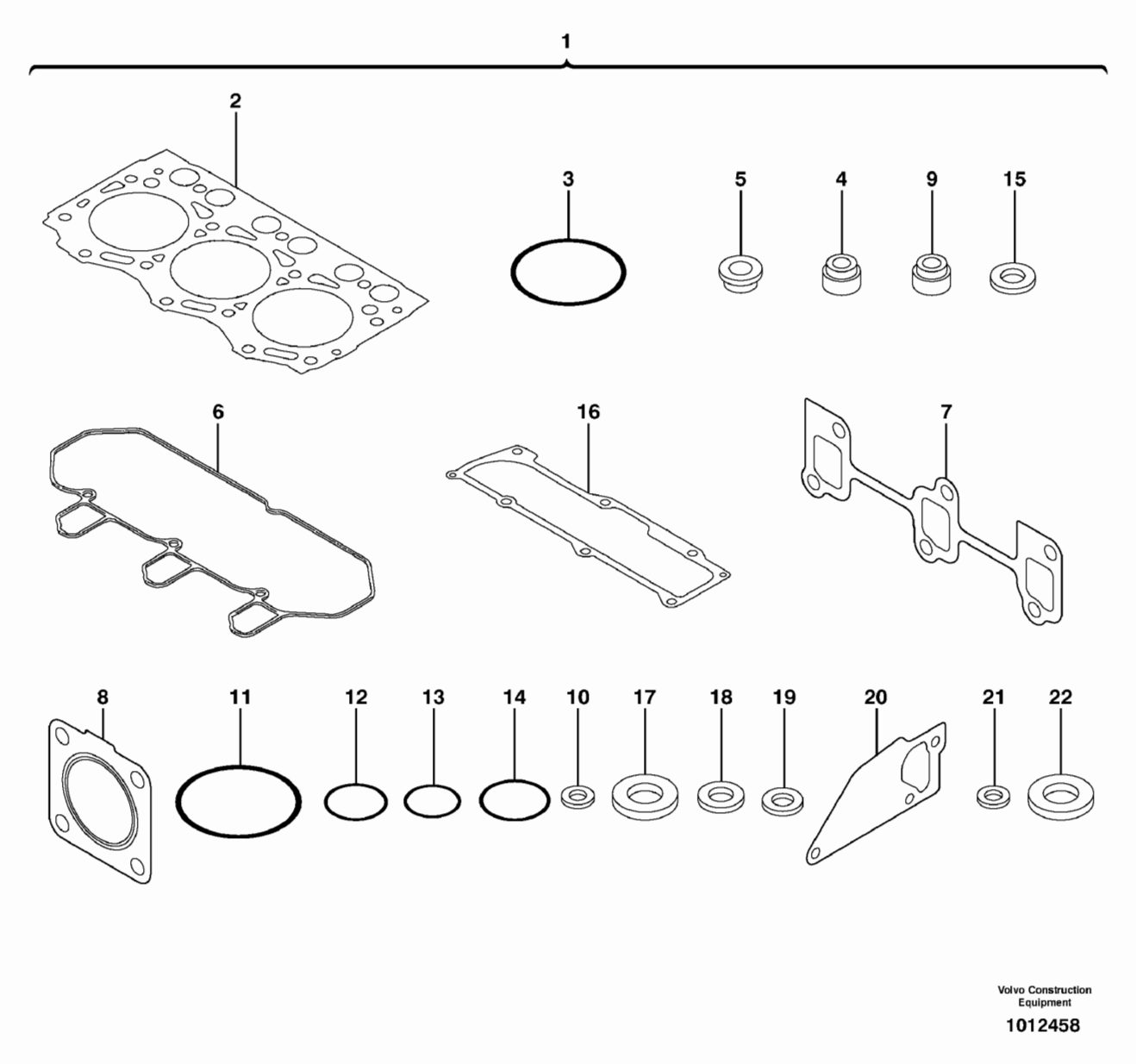
Sample manual. Download All 389 pages at:
https://www.arepairmanual.com/downloads/ecr28-volvo-compact-excavators-part-manual1/

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11801174	1							Engine		REMAN VOE9011801174
1	VOE15614793		1						Engine		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012458**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-60199999**	**210/500**	**Engine gasket kit**



Q1-Q5	Option	Option description	
Q1 11801174			

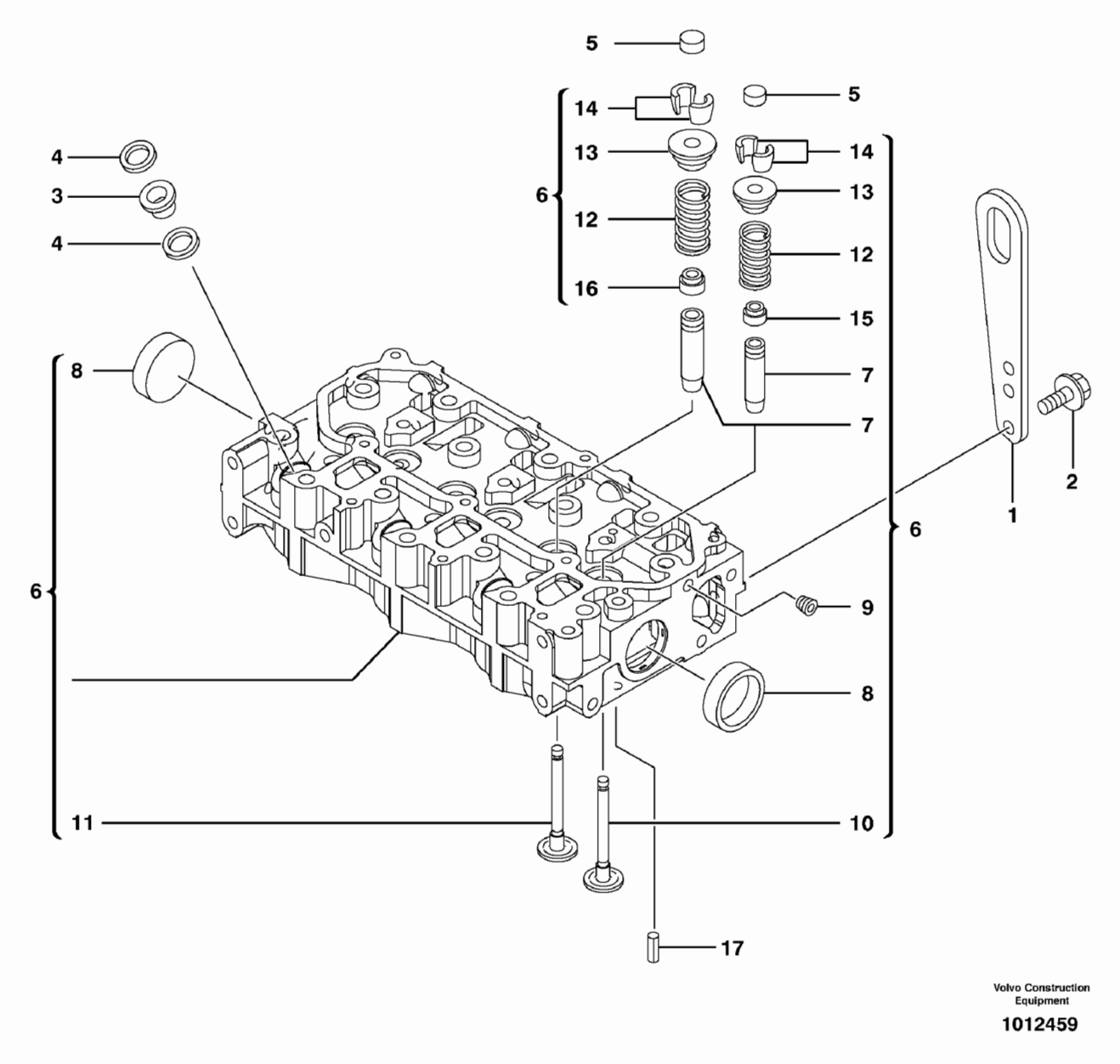
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713294	1							Gasket kit		
2	VOE11713295	1							•Cylinder head gasket		
3	VOE11713305	1							•O-ring		
4	VOE11713306	3							•Seal		

5	VOE11713307	3							•Protection		
6	VOE11713296	1							•Gasket		
7	VOE11713297	1							•Gasket		
8	VOE11713298	1							•Gasket		
9	VOE11713308	3							•Seal		
10	VOE11714476	4							•Sealing washer		(SA8240-01020)
11	VOE11714371	2							•O-ring		(SA8210-08880)
12	VOE11713304	1							•O-ring		
13	VOE11713309	1							•O-ring		
14	VOE11713310	3							•O-ring		
15	VOE11713311	6							•Gasket		
16	VOE11713299	1							•Gasket		
17	VOE11713312	1							•Seal		
18	VOE11713313	4							•Seal		
19	VOE11713314	3							•Gasket		
20	VOE11713315	1							•Gasket		
21	VOE11714477	1							•Gasket		(SA8210-05580)
22	VOE11714478	2							•Gasket		(SA8210-03370)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012459**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**211/100**	**Cylinder head**



Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

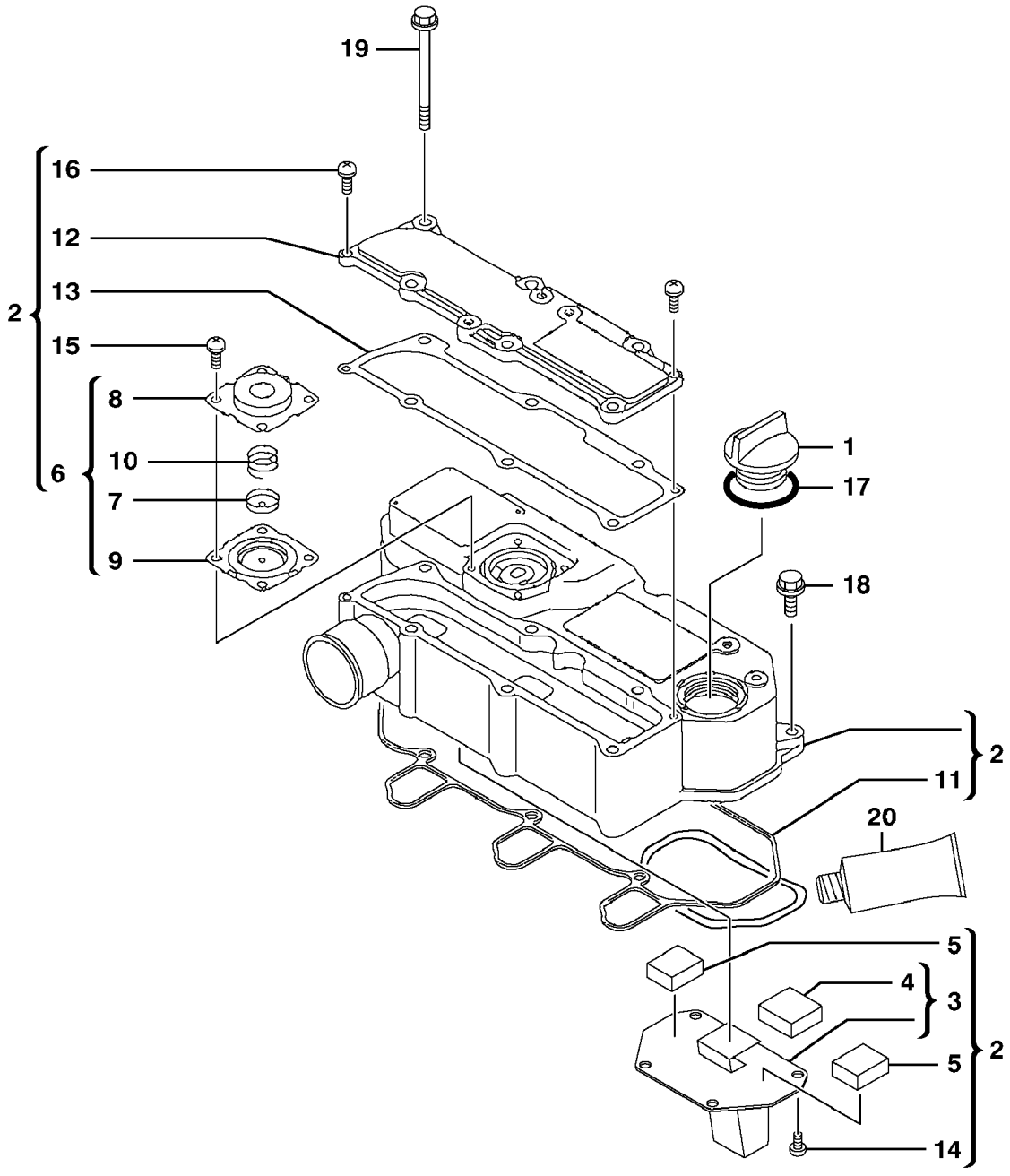
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11714378	1	1						Lifting bracket		(SA8210-04400)
2	VOE14525410	2	2						Bolt		
3	VOE11713307	3	3						Protection		
4	VOE11713311	6	6						Gasket		

5	VOE11713536	6	6						Cap		
6	VOE11713377	1	1						Cylinder head		
7		6	6				NS		•Guide		
8		2	2				NS		•Plug		
9		1	1				NS		•Plug		
10	VOE11713534	3	3						•Valve		
11	VOE11713535	3	3						•Valve		
12		6	6				NS		•Spring		
13		6	6				NS		•Washer		
14	VOE11713537	12	12						•Valve sleeve		
15	VOE11713306	3	3						•Seal		
16	VOE11713308	3	3						•Seal		
17	VOE11714387	2	2						Spring pin		(SA8240-01340)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012460**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**211/200**	**Valve cover**



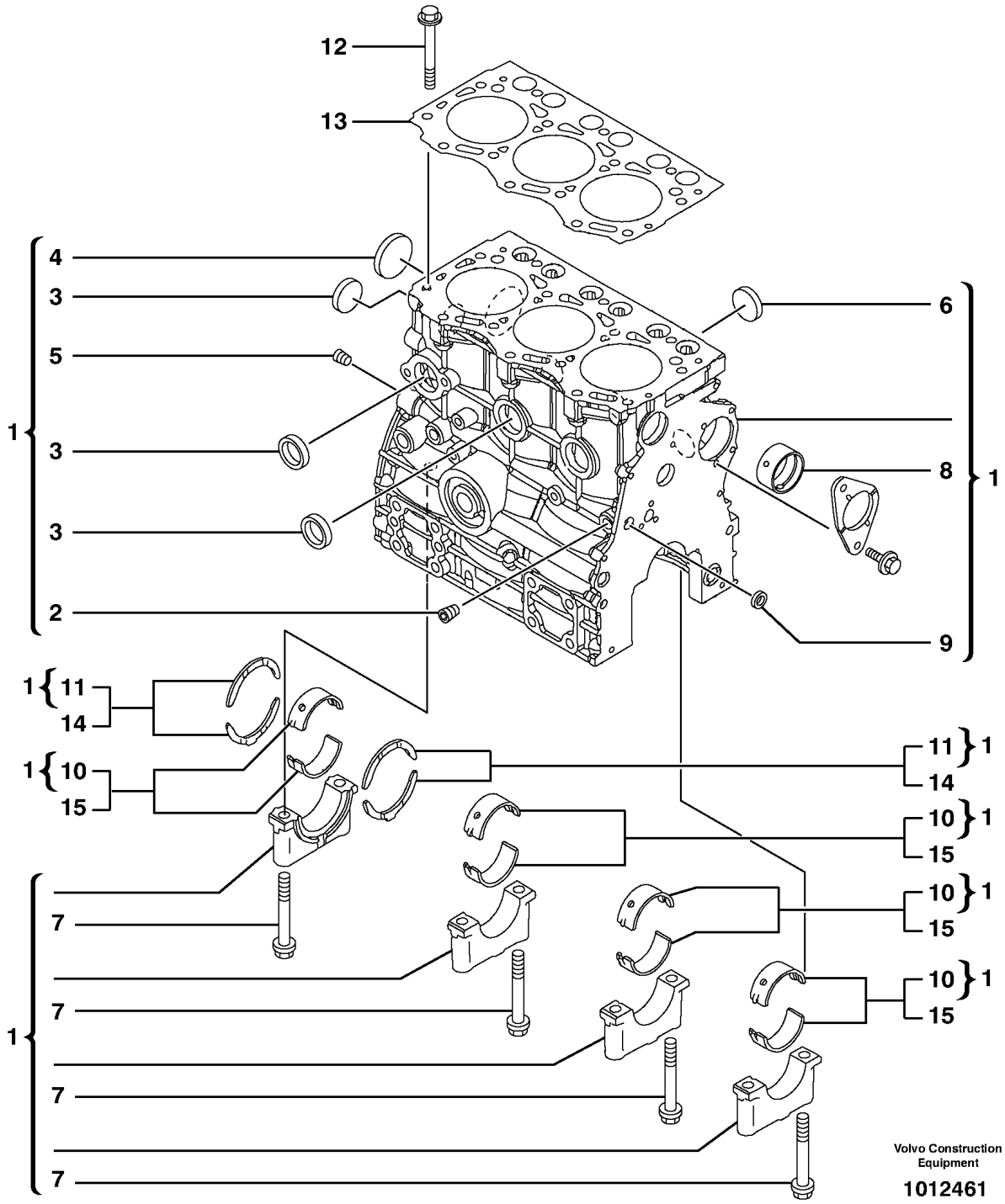
Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11714383	1	1						Cap		(SA8210-03240)
2	VOE11713382	1	1						Valve cover		
3	VOE11713403	1	1						•Plate		
4	VOE11713404	1	1						••Baffle		
5	VOE11713404	2	2						•Baffle		
6	VOE11713383	1	1						•Diaphragm housing		
7		1	1				NS		••Diaphragm		ORDER ITEM NO 6
8		1	1				NS		••Cover		ORDER ITEM NO 6
9		1	1				NS		••Plate		ORDER ITEM NO 6
10		1	1				NS		••Spring		ORDER ITEM NO 6
11	VOE11713296	1	1						•Gasket		
12	VOE11713402	1	1						•Cover		
13	VOE11713299	1	1						•Gasket		
14	SA8210-08850	4	4						•Screw		
15	SA8210-08850	4	4						•Screw		
16	VOE11713405	2	2						•Screw		
17	VOE11714371	1	1						O-ring		(SA8210-08880)
18	VOE14521577	3	3						Bolt		
19	VOE11713385	6	6						Bolt		
20	VOE14543857	1	1						Gasket		(SA8240-02760)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012461**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**212/100**	**Cylinder block**



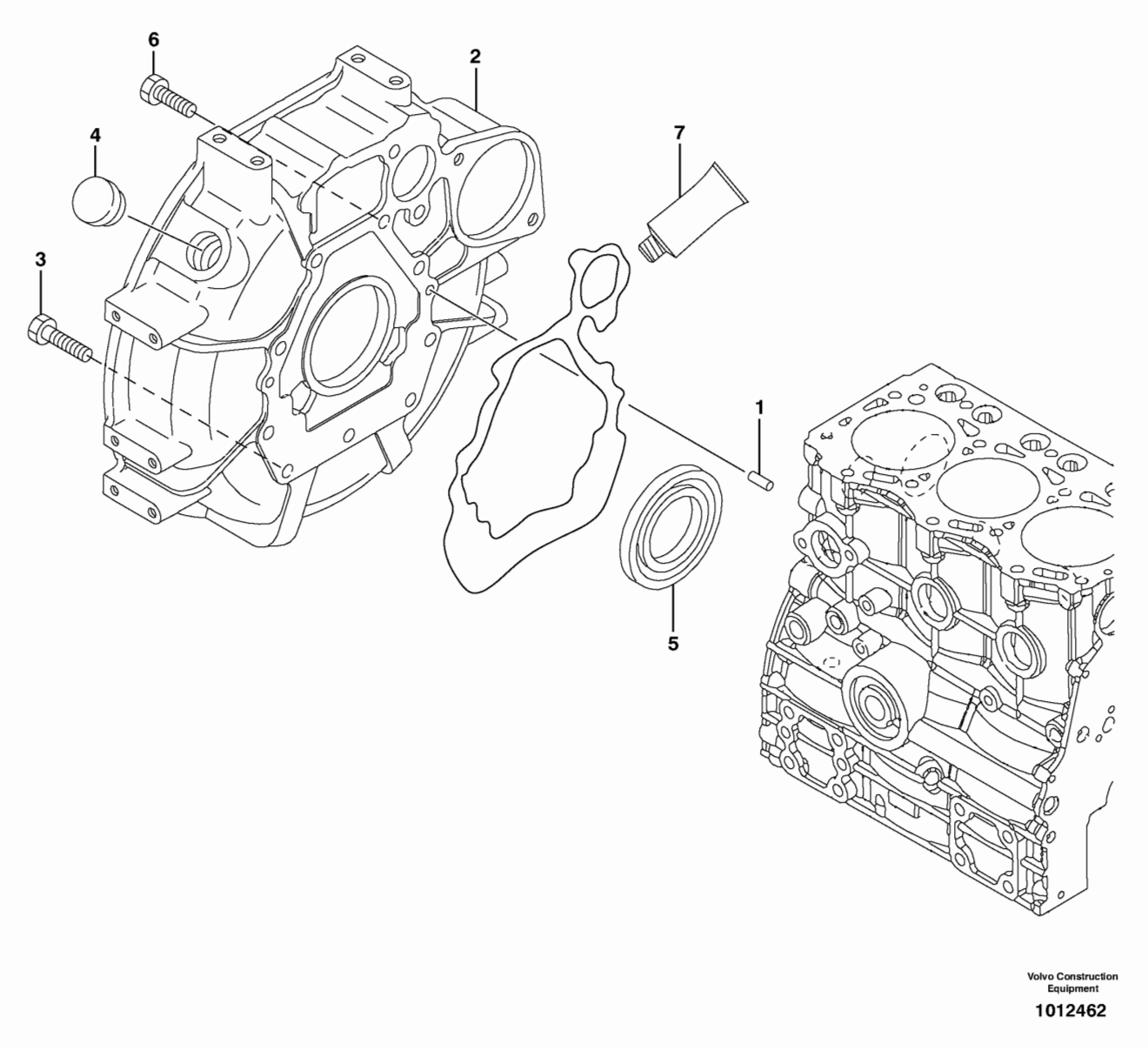
Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713316	1	1						Cylinder block		
2	VOE11713317	1	1						•Plug		
3	VOE11713318	4	4						•Plug		
4	VOE11713319	1	1						•Plug		
5	VOE11713320	1	1						•Plug		
6	VOE11713322	3	3						•Plug		
7	VOE11713327	8	8						•Bolt		
8	VOE11713328	1	1						•Camshaft bushing		
9	VOE11713329	1	1						•Plug		
10	VOE11713330	4	4						•Main bearing shell		STD SZ
11	VOE11713331	2	2						•Thrust bearing		STD SZ
12	VOE11713332	14	14						Bolt		
13	VOE11713295	1	1						Cylinder head gasket		
14	VOE11713333	2	2						Thrust bearing		0,25mm/0.0098in
15	VOE11713334	4	4						Bushing half		0,25mm/0.0098in

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012462**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-60199999**	**212/500**	**Flywheel housing**



Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

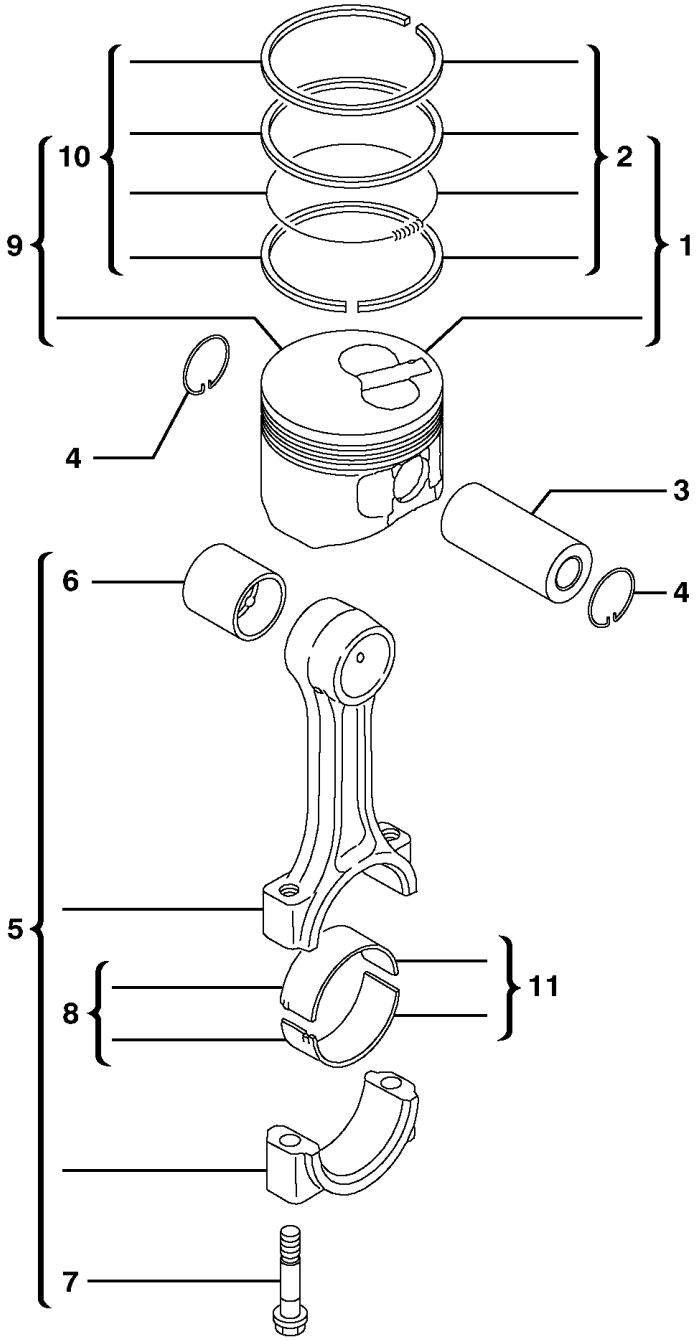
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11714376	2	2						Pin		(SA8210-03530)
2	VOE11713370	1	1						Housing		
3	VOE11713371	3	3						Bolt		
4	VOE11713372	1	1						Cap		
5	VOE11713364	1	1						Seal		

6	VOE11713373	7	7						Bolt		
7	VOE14543857	1	1						Gasket		(SA8240-02760)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012463**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-60199999**	**213/100**	**Connecting rod and piston**



Volvo Construction Equipment

1012463

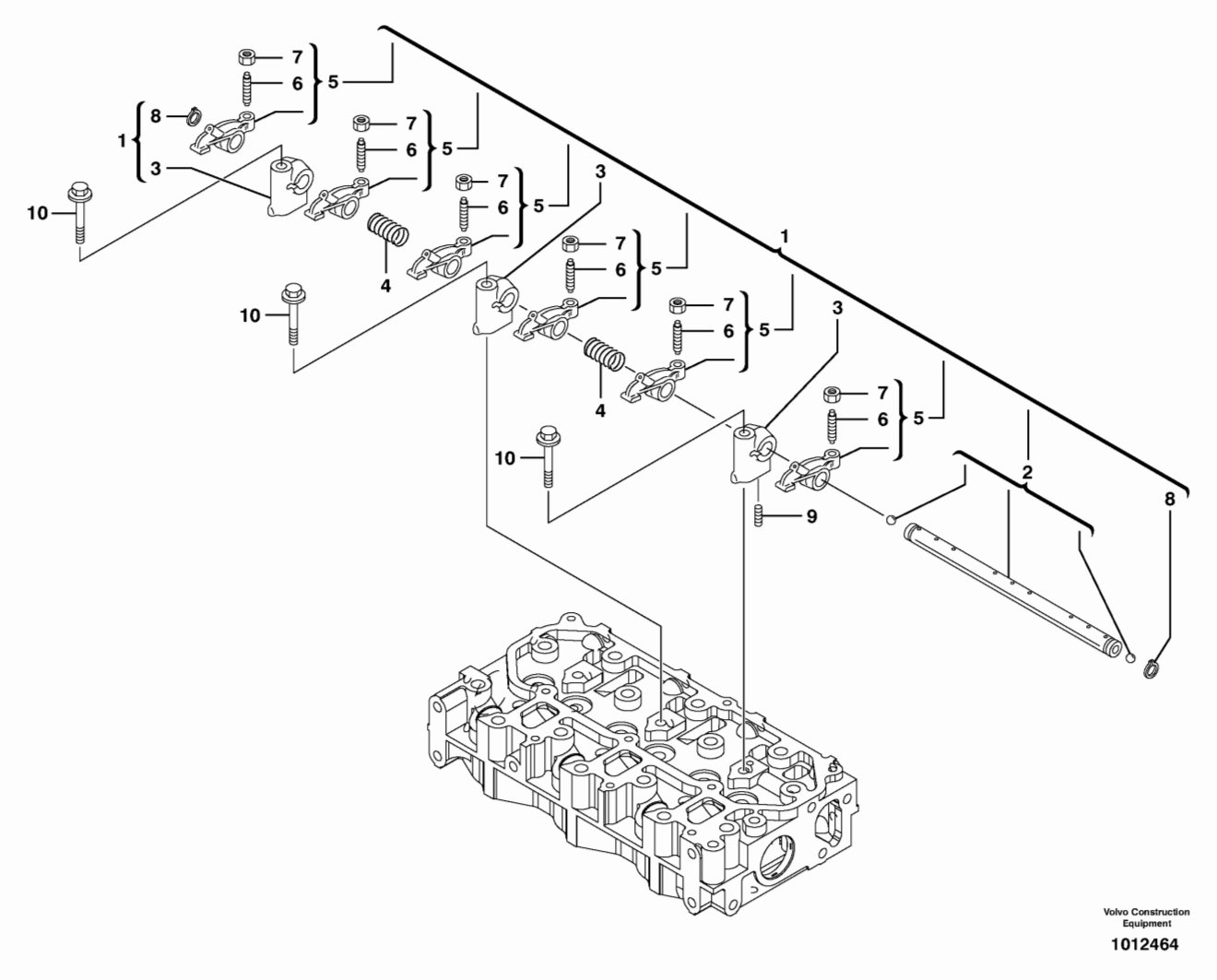
Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713423	3	3						Piston		
2	VOE11713424	3	3						•Piston ring		STD SZ
3	VOE11713425	3	3						Pin		
4	VOE11713426	6	6						Snap ring		
5	VOE11713428	3	3						Rod		
6		3	3				NS		•Bushing		ORDER ITEM NO 5
7	VOE11713429	6	6						•Bolt		
8	VOE11713430	3	3						•Bearing shell kit		STD SZ
9	VOE11713432	3	3						Piston		
10	VOE11713433	3	3						•Piston ring		0,25mm/0.0098in
11	VOE11713434	3	3						Bearing shell kit		0,25mm/0.0098in

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012464**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**214/100**	**Rocker arm**



Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

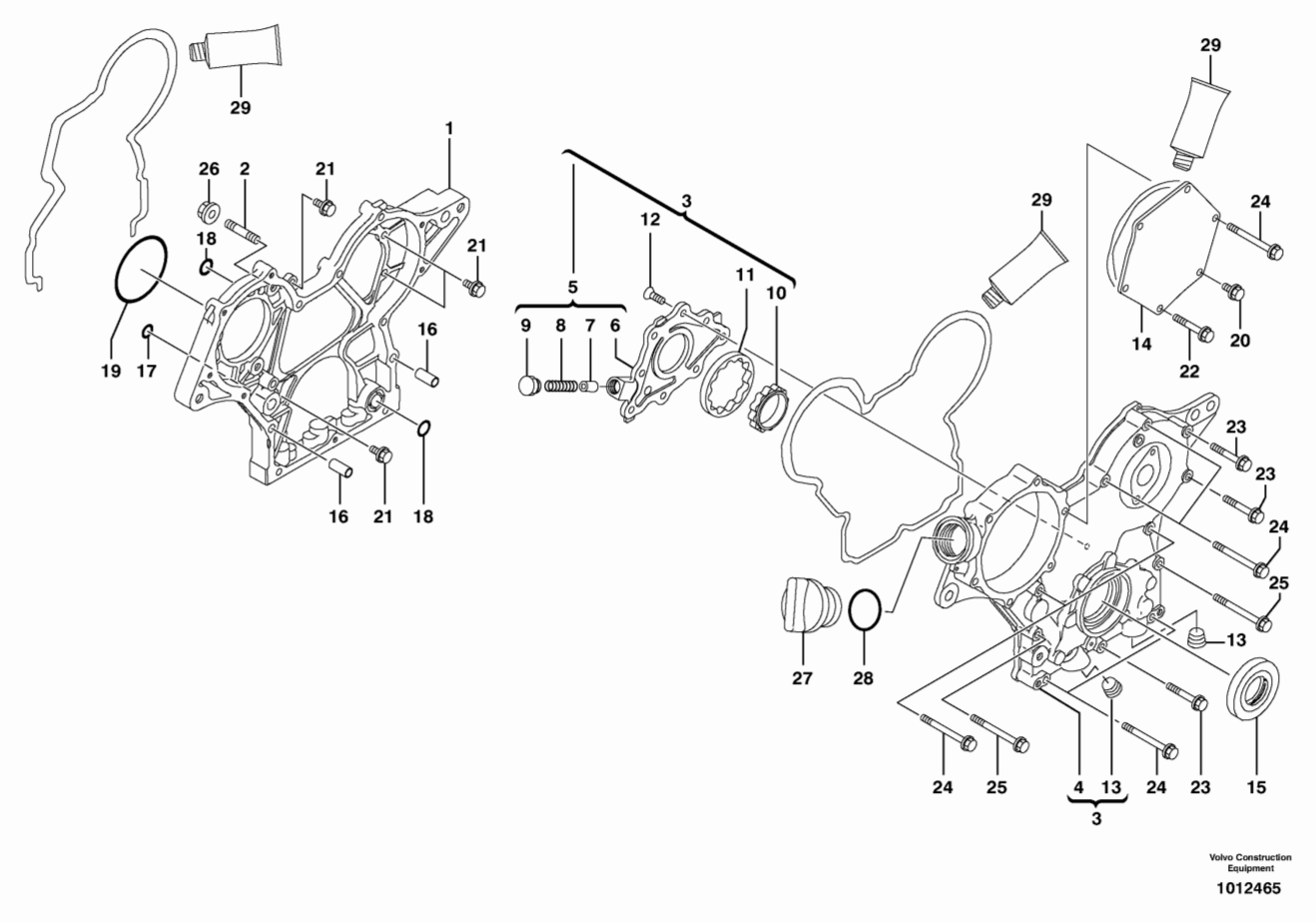
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713378	1	1						Rocker arm kit		
2		1	1				NS		•Rocker Arm Shaft		ORDER ITEM NO 1
3		3	3				NS		•Support		ORDER ITEM NO 1
4	VOE11713380	2	2						•Spring		
5	VOE11713379	6	6						•Rocker arm		
6		6	6				NS		••Screw		ORDER ITEM NO 5
7		6	6				NS		••Nut		ORDER ITEM NO 5
8	VOE11713390	2	2						•Snap ring		

9	VOE11713381	1	1						•Screw		
10	VOE11714487	3	3						Bolt		(SA8240-01710)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012465**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**215/100**	**Timing gear casing**



Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

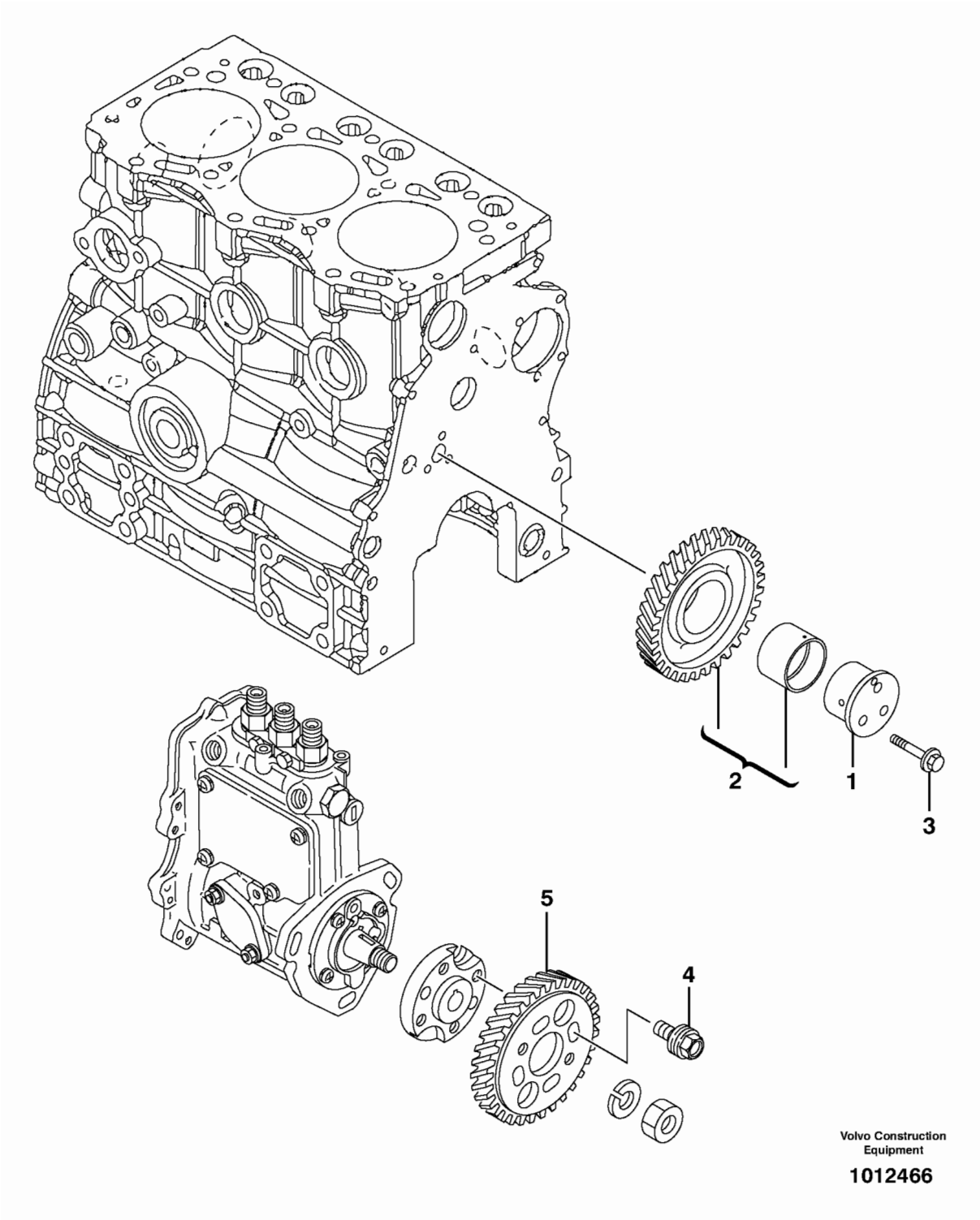
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713335	1	1						Timing gear casing		
2	VOE11713336	3	3						Stud		
3	VOE11713345	1	1						Timing gear casing		
4	VOE11713346	1	1						•Timing gear casing		
5	VOE11713347	1	1						•Oil pump housing		
6	VOE11713348	1	1						••Oil pump housing		
7	VOE11713349	1	1						••Valve		
8	VOE11713350	1	1						••Spring		
9	VOE11713351	1	1						••Plug		
10	VOE11713352	1	1						•Oil pump wheel		
11	VOE11713354	1	1						•Oil pump wheel		
12	VOE11713356	8	1						•Screw		

13	VOE14521504	2	1						•Plug		
14	VOE11713357	1	1						Cover		
15	VOE11713358	1	1						Seal		
16	VOE11713359	4	4						Pin		
17	VOE11713309	1	1						O-ring		
18	VOE11713310	3	3						O-ring		
19	VOE11713305	1	1						O-ring		
20	VOE11713360	1	1						Bolt		
21	VOE11714374	4	4						Bolt		(SA8240-01600)
22	VOE11713361	4	4						Bolt		
23	VOE11713361	3	3						Bolt		
24	VOE11713362	7	7						Bolt		
25	VOE11713363	2	2						Bolt		
26	VOE14521543	3	3						Nut		
27	VOE11714383	1	1						Cap		(SA8210-03240)
28	VOE11714371	1	1						O-ring		(SA8210-08880)
29	VOE14543857	1	1						Gasket		(SA8240-02760)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012466**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-60199999**	**215/300**	**Timing gear**



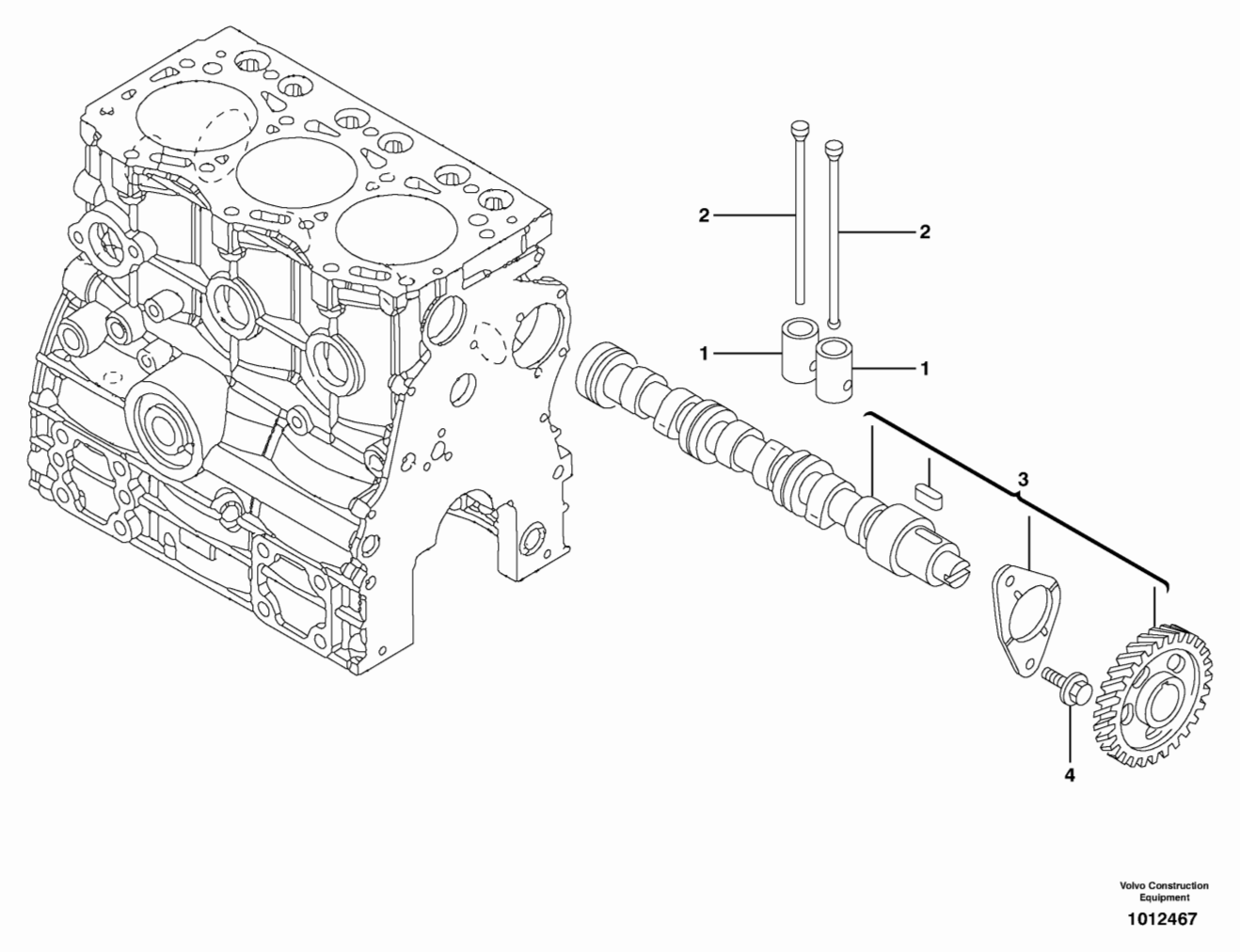
Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713412	1	1						Shaft		
2	VOE11713413	1	1						Gear		
3	VOE11713414	3	3						Bolt		
4	VOE11713415	4	4						Bolt		
5	VOE11713416	1	1						Gear		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012467**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**215/400**	**Camshaft**



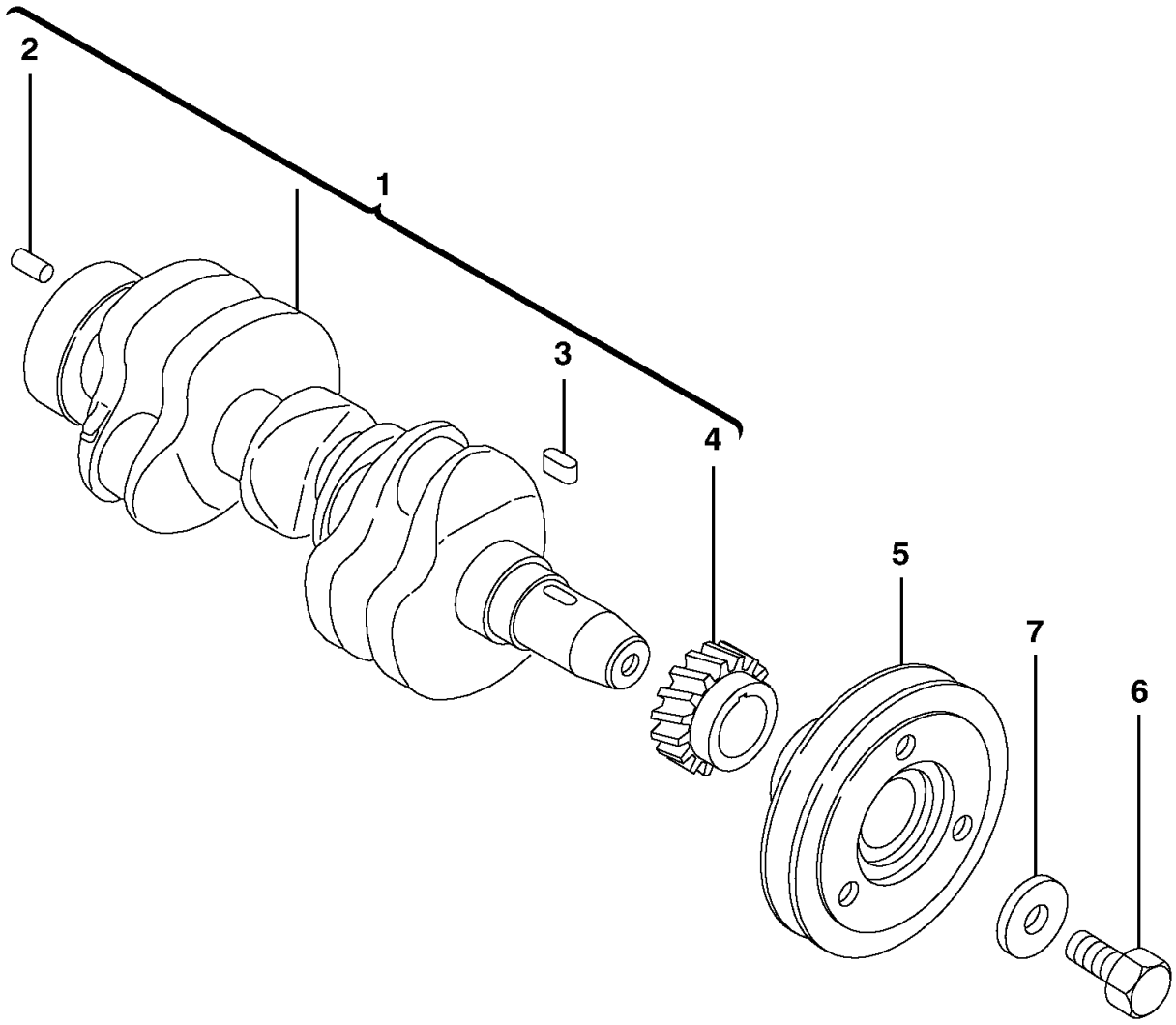
Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713409	6	6						Tappet		
2	VOE11713410	6	6						Rod		
3	VOE11713411	1	1						Camshaft		
4	VOE11713360	2	2						Bolt		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012468**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**216/100**	**Crankshaft**



Volvo Construction Equipment

1012468

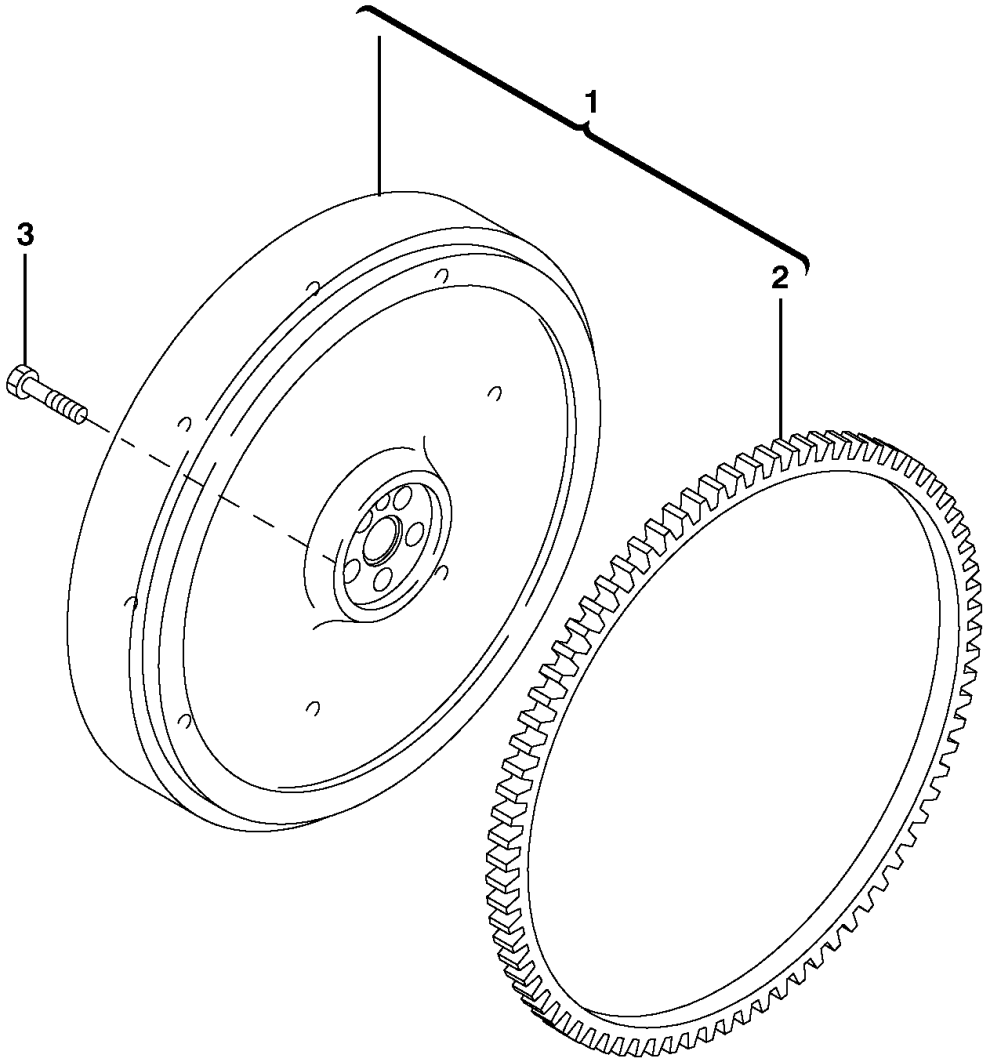
Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713417	1	1						Crankshaft		
2	VOE11714376	1	1						•Pin		(SA8210-03530)
3		1	1				NS		•Key		ORDER ITEM NO 1
4		1	1				NS		•Gear		ORDER ITEM NO 1
5	VOE11713420	1	1						Pulley		
6	VOE11713421	1	1						Bolt		
7	VOE11713422	1	1						Washer		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012469**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**216/200**	**Flywheel**



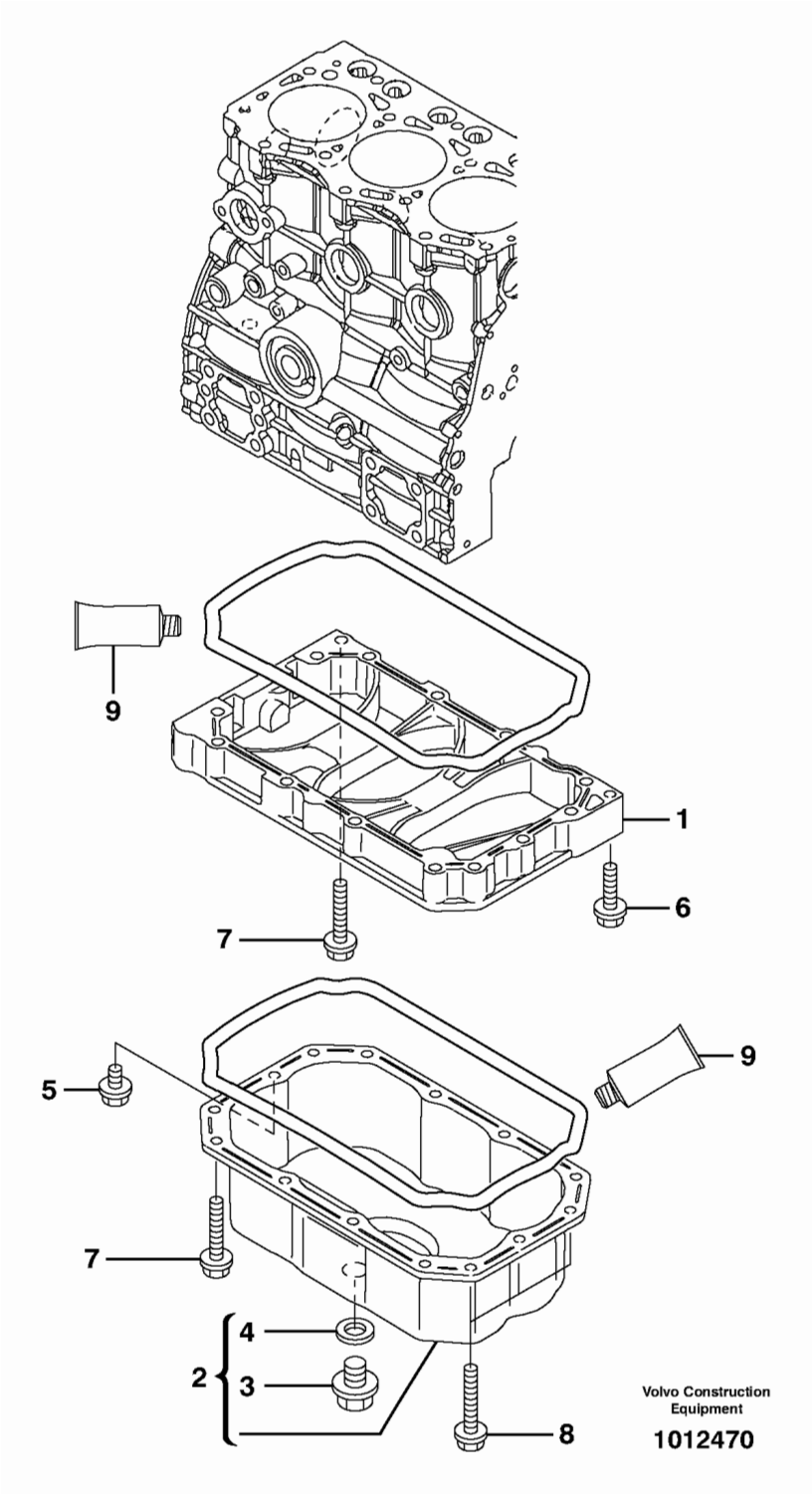
Volvo Construction Equipment

1012469

Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713418	1	1						Flywheel		
2	VOE11713419	1	1						•Starter gear ring		
3	VOE11713431	5	5						Bolt		

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1012470**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-6019999 99**	**217/100**	**Oil sump**



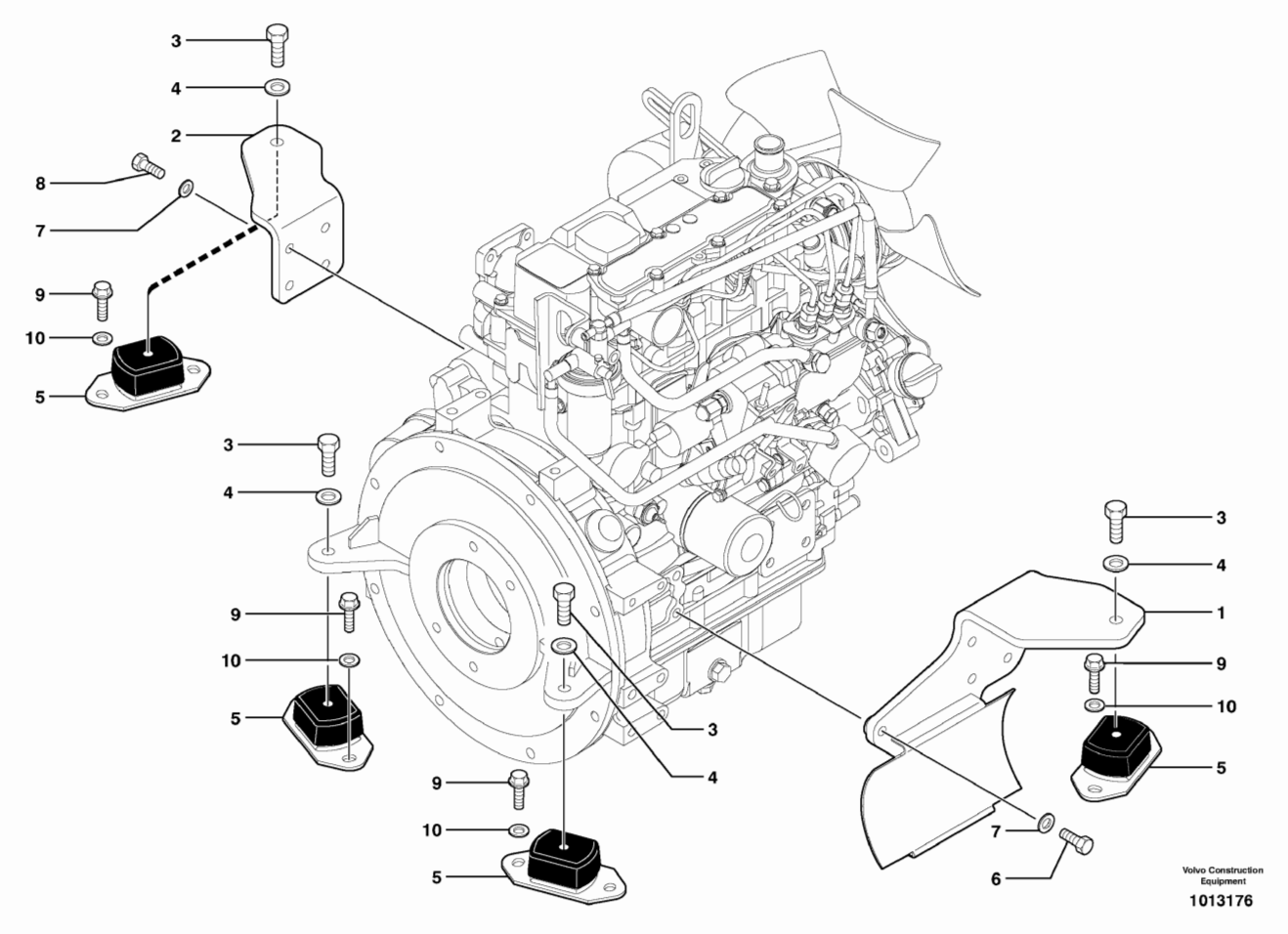
Q1-Q5	Option	Option description	
Q1 11801174			
Q2 15614793			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11713365	1	1						Spacer		
2	VOE11713366	1	1						Sump		
3	VOE11713367	1	1						•Plug		
4	VOE11713312	1	1						•Seal		
5	VOE11714490	1	1						Bolt		(SA8240-01670)
6	VOE60113082	1	1						Flange screw		(SA8210-08890)
7	VOE11714377	11	11						Bolt		(SA8240-01720)
8	VOE11713374	3	3						Bolt		
9	VOE14543857	1	1						Gasket		(SA8240-02760)

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
6/1/2026	**1013176**	**20047**	**ECR28**
Brand:	Serial:	Group/Section:	Title:
Volvo	**60110151-60199999**	**218/100**	**Engine mounts**



Q1-Q5	Option	Option description	
Q1 601.10151 601.10687			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11801272	1							Support		
2	VOE11801274	1							Support		
3	VOE997446	4							Hexagon screw		(VOE978932)ALT , M12X30
3	VOE978933	4							Hexagon screw		ALT , M12X40
4	VOE60110353	4							Plain washer		(VOE11050693)
5	VOE11800449	4							Rubber stop		
6	VOE997436	5							Hexagon screw		(VOE983252)
7	VOE960148	9					SS		Plain washer		
8	VOE983251	4							Hexagon screw		
9	VOE997434	8							Hexagon screw		(VOE983250)

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10	VOE11802401	8							Washer		

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