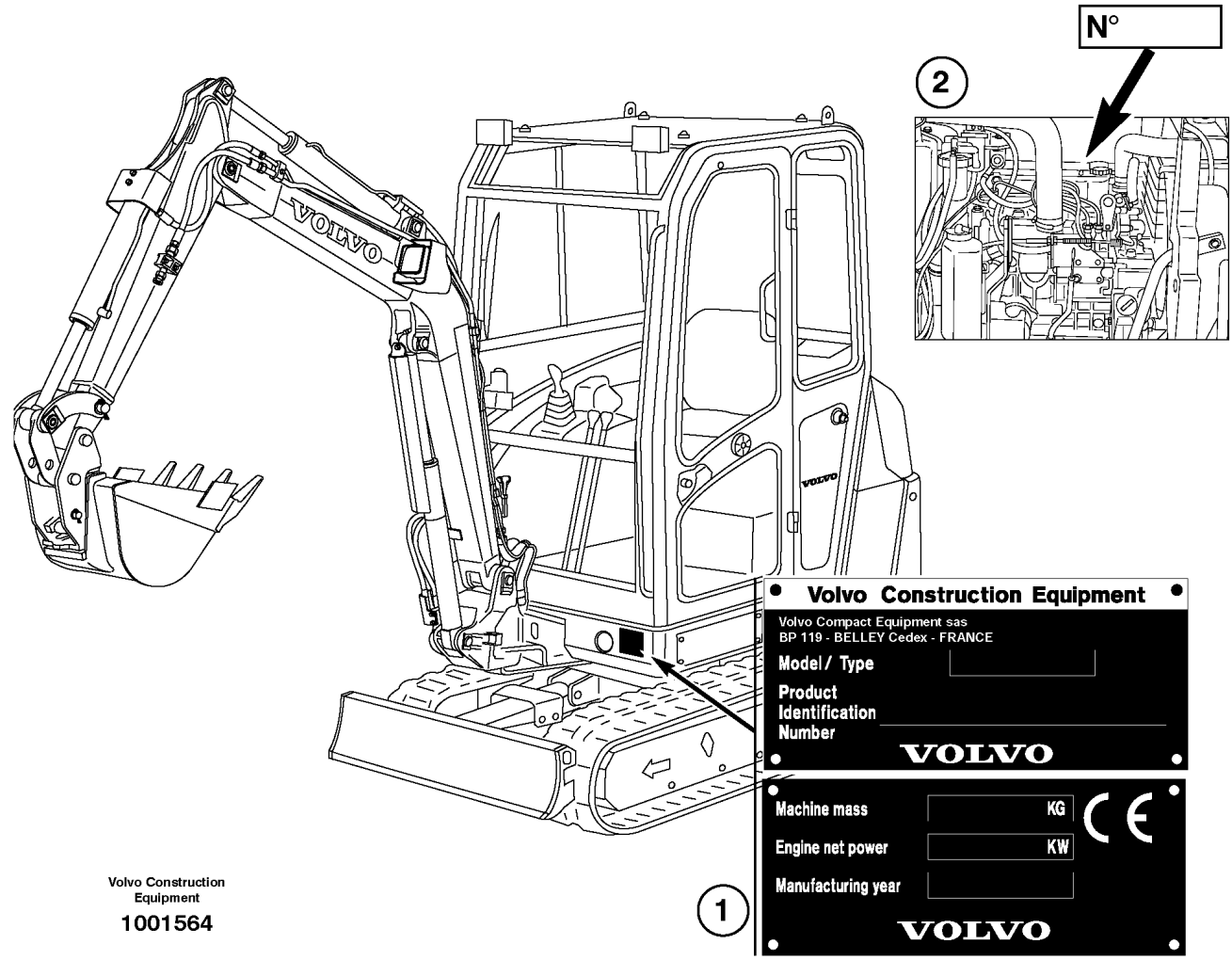
Product: EC15 XR Volvo Compact Excavators Part Manual1
Full Download: https://www.arepairmanual.com/downloads/ec15-xr-volvo-compact-excavators-part-manual1/

VOLVO

PROSIS Part Information

Date: **5/29/2026**	Image id: **1001564**	Catalogue: **10002**	Model: **EC15 XR**
Brand: **Volvo**	Serial: **10151-14000, 14010-99999**	Group/Section: **030/100**	Title: **Product identification plate**



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Engine sign plate		

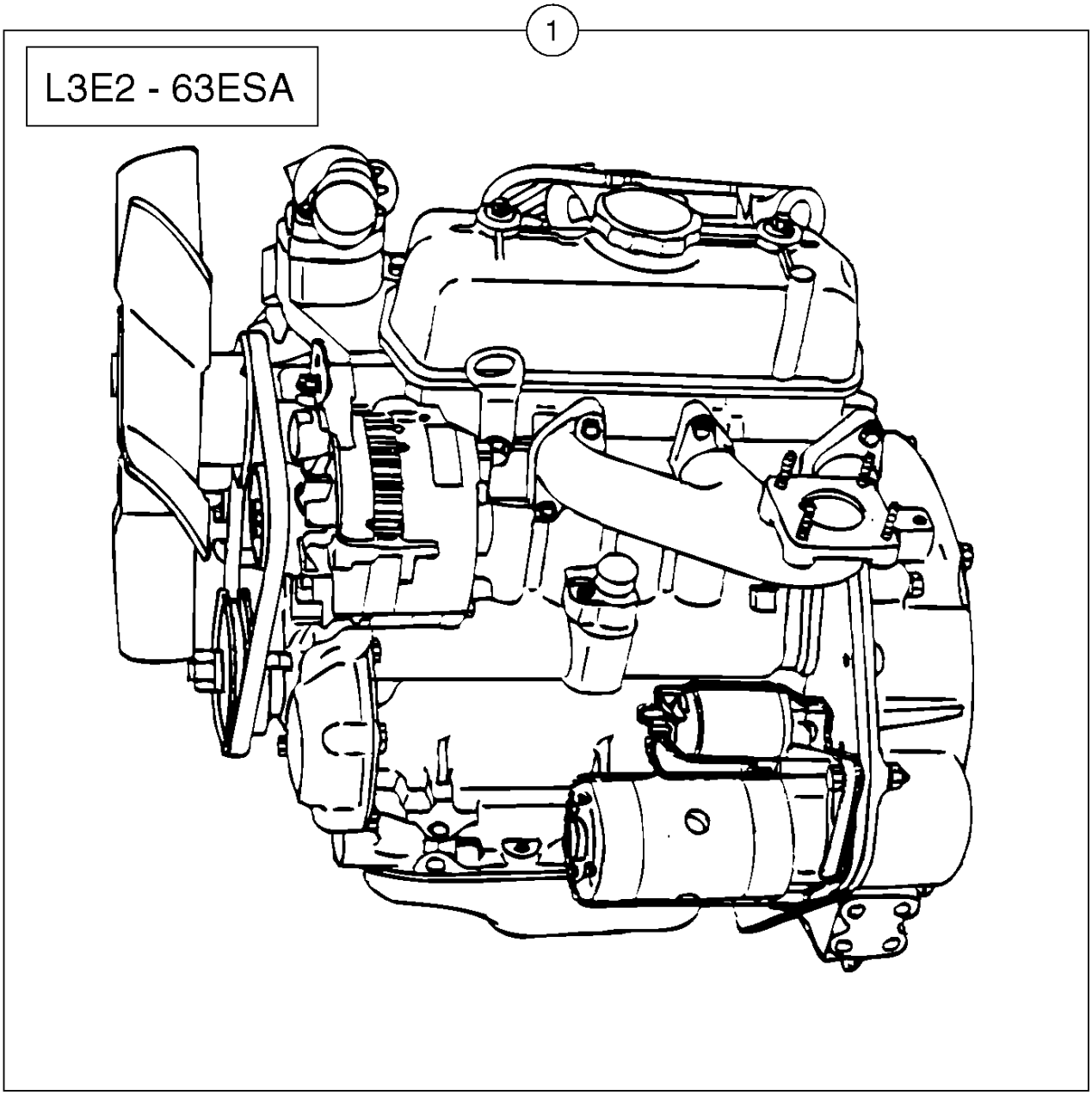
Sample manual. Download All 309 pages at:
https://www.arepairmanual.com/downloads/ec15-xr-volvo-compact-excavators-part-manual1/

Product: EC15 XR Volvo Compact Excavators Part Manual1
Full Download: https://www.arepairmanual.com/downloads/ec15-xr-volvo-compact-excavators-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/29/2026	**210X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**210/100**	**Equipped engine L3E2-63ESA**

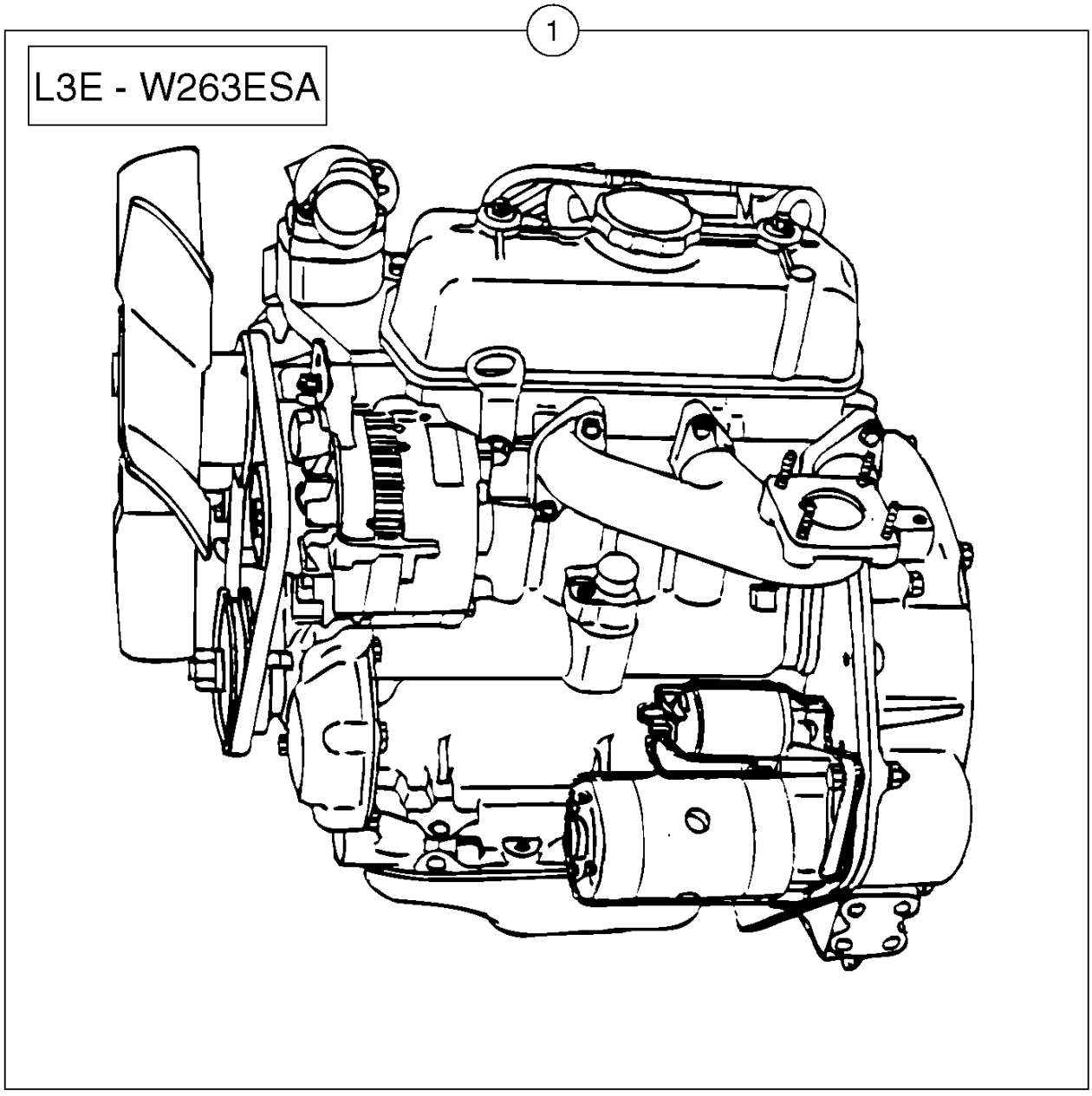


Q1-Q5	Option	Option description	
Q1 265.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417009	1					SS		Engine, cpl.		L3E2-63ESA

Sample manual. Download All 309 pages at:
https://www.arepairmanual.com/downloads/ec15-xr-volvo-compact-excavators-part-manual1/

Date: **5/29/2026**	Image id: **210NX1**	Catalogue: **10002**	Model: **EC15 XR**
Brand: **Volvo**	Serial: **10151-14000, 14010-99999**	Group/Section: **210/200**	Title: **Equipped engine (us) L3E-W263ESA**



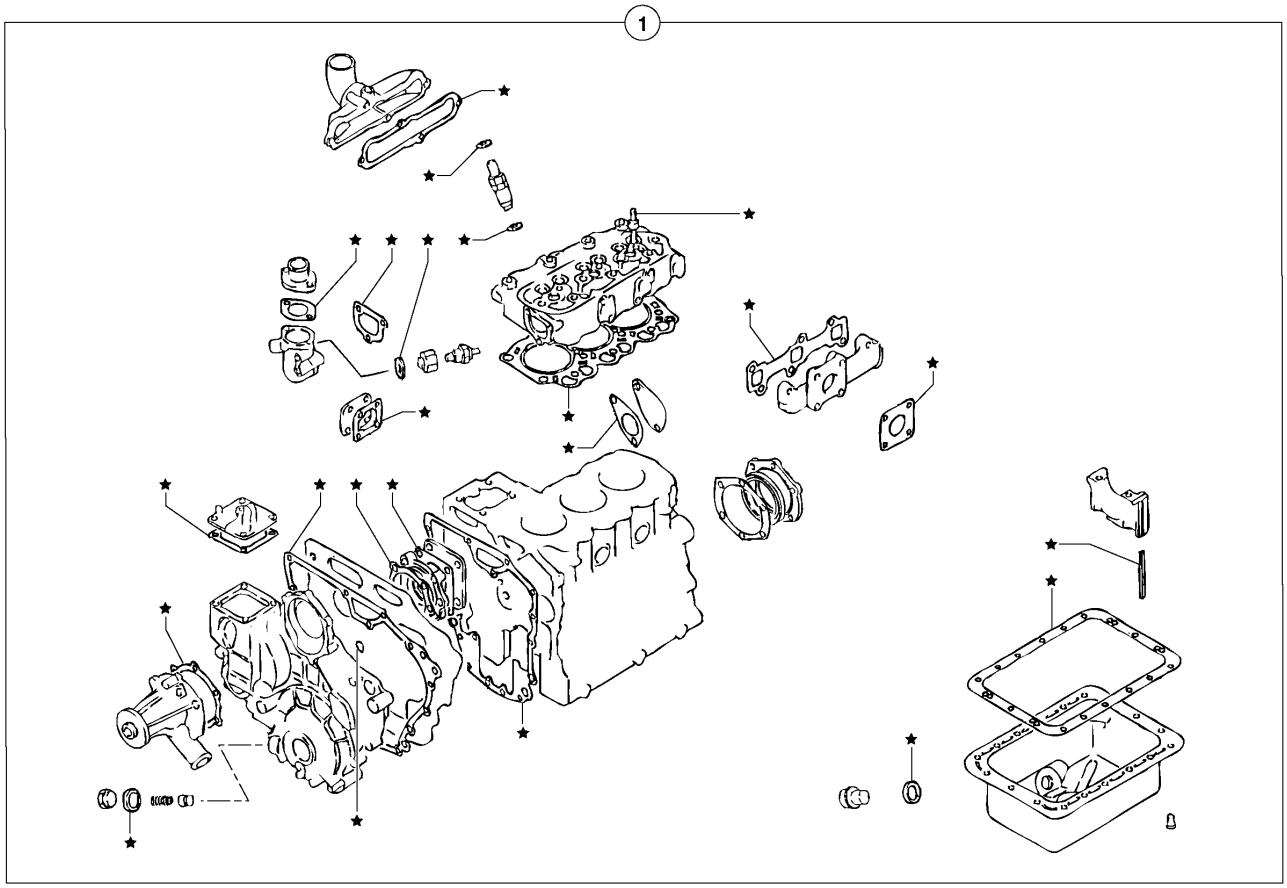
Q1-Q5	Option	Option description	
Q1 265.14010 US			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ5370259	1					CS		Engine		(PJ5370244)L3E-W263ESA, (NAFTA)

VOLVO

PROSIS Part Information

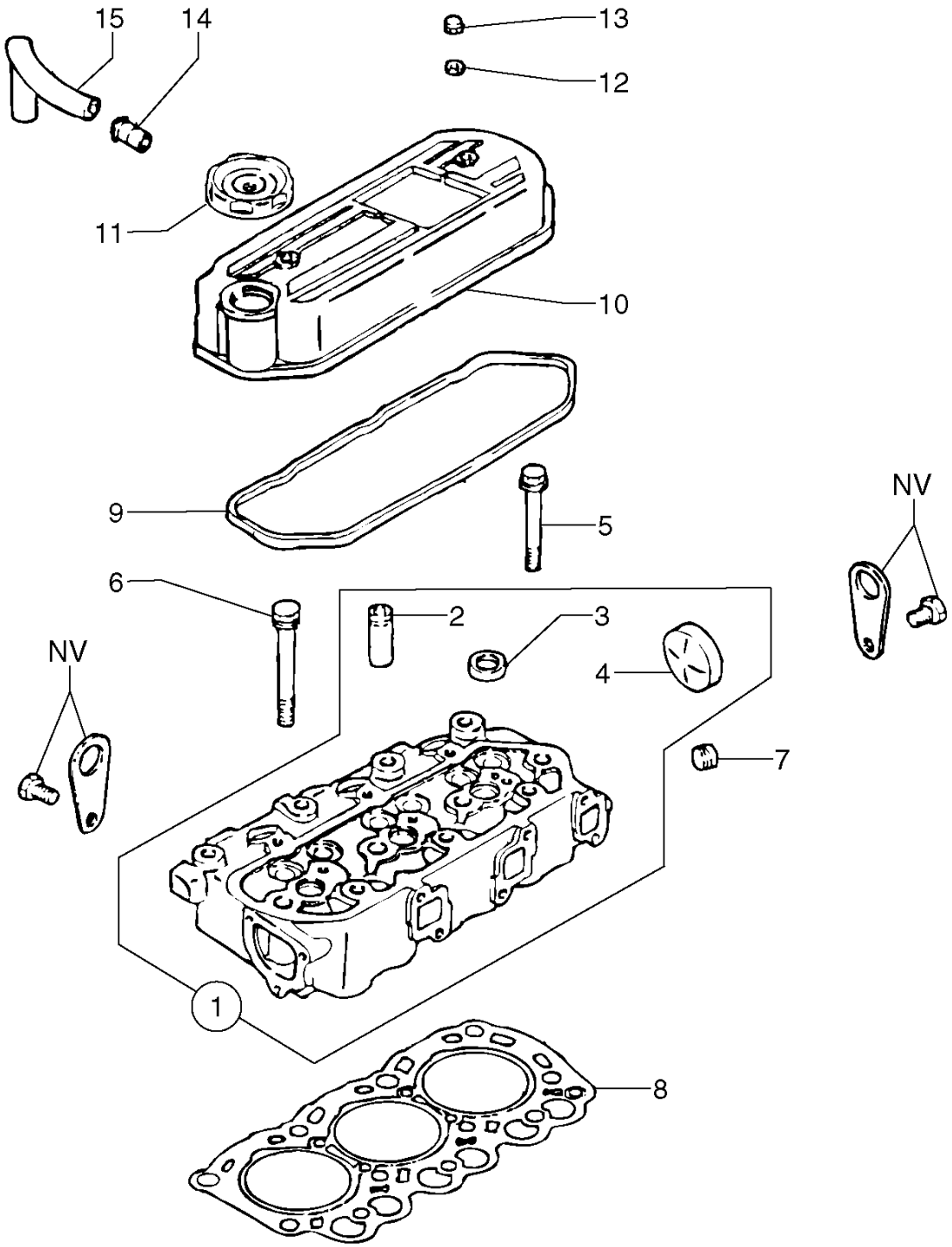
Date:	Image id:	Catalogue:	Model:
5/29/2026	**2101X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**210/300**	**Engine gasket kit**



Q1-Q5	Option	Option description	
Q1 265.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7418513	1					CS		Seal kit		(PJ7412985)

Date: **5/29/2026**	Image id: **211X1**	Catalogue: **10002**	Model: **EC15 XR**
Brand: **Volvo**	Serial: **10151-14000, 14010-99999**	Group/Section: **211/100**	Title: **Cylinder head**



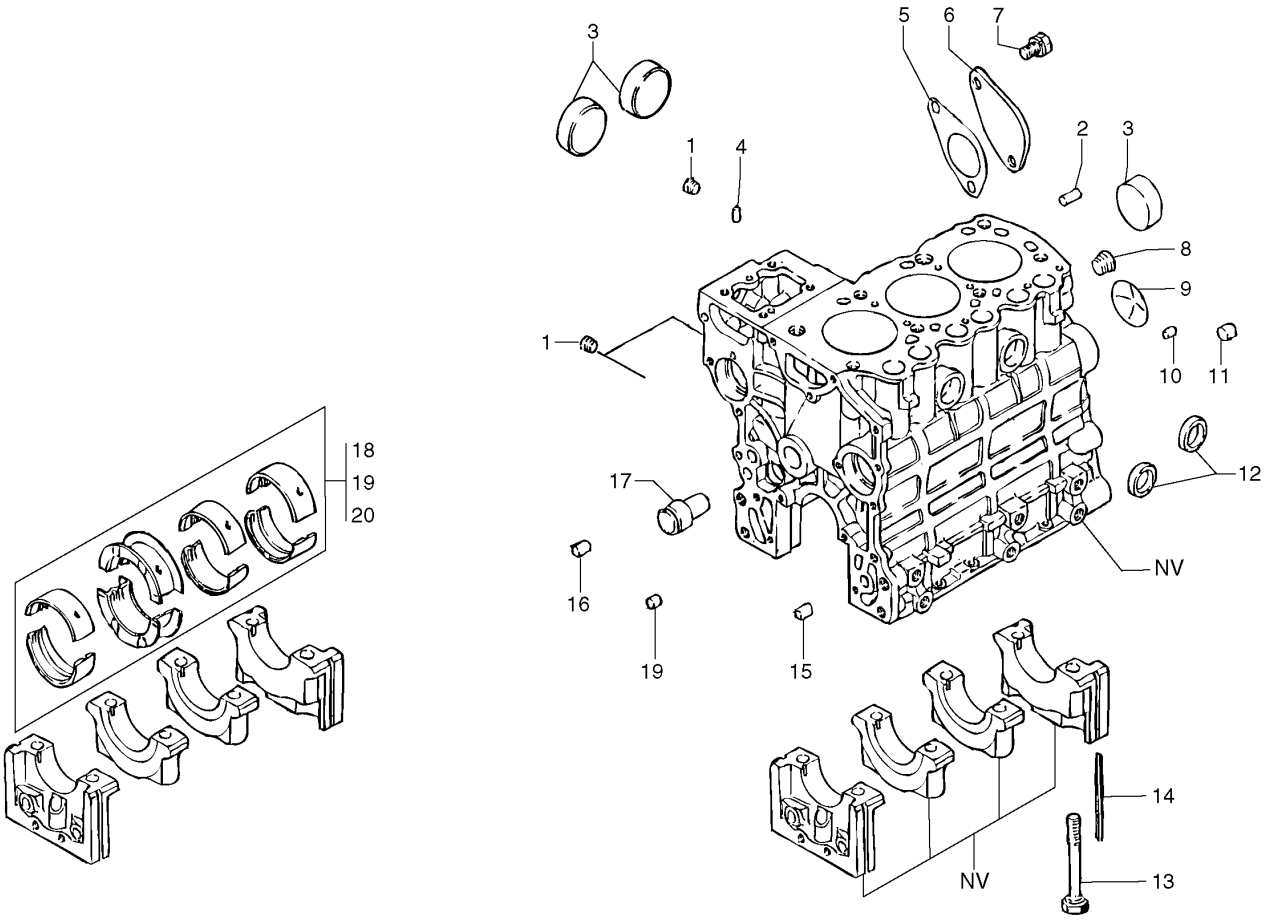
Q1-Q5	Option	Option description	
Q1 265.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415180	1					SS		Cylinder head		L3E2-63ES, ENG - 65214
1	PJ7417039	1					SS		Cylinder head		L3E2-63ESA, ENG 65215 -
1	PJ7412995	1					CS		Cylinder head		L3E-W263ESA, (NAFTA)
2	PJ7410611	6					CS		•Guide		
3	PJ7410609	3					SS		•Seal		
4	PJ7410577	1					SS		•Plug		
5	PJ7410587	3					CS		Bolt		
6	PJ7410619	8					SS		Bolt		L3E2-63ES, ENG - 65214
6	PJ7417085	8					CS		Bolt		L3E2-63ESA, ENG 65215 -
6	PJ7417085	8					CS		Bolt		L3E-W263ESA, (NAFTA)
7	PJ7410691	1							Plug		
8	PJ7415738	1					CS		Cyl Head Gasket		
9	PJ7412914	1					CS		Seal		
10	PJ7414919	1					CS		Cover		
11	VOE11712227	1					CS		Cap		(PJ7414925)
12	PJ7410123	2					SS		Washer		
13	PJ7410599	2					CS		Nut		
14	VOE15043675	1							Pipe		(PJ7410034)
15	PJ7410665	1							Tube		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/29/2026	**212X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**212/100**	**Cylinder block**



Q1-Q5	Option	Option description	
Q1 265.10151			

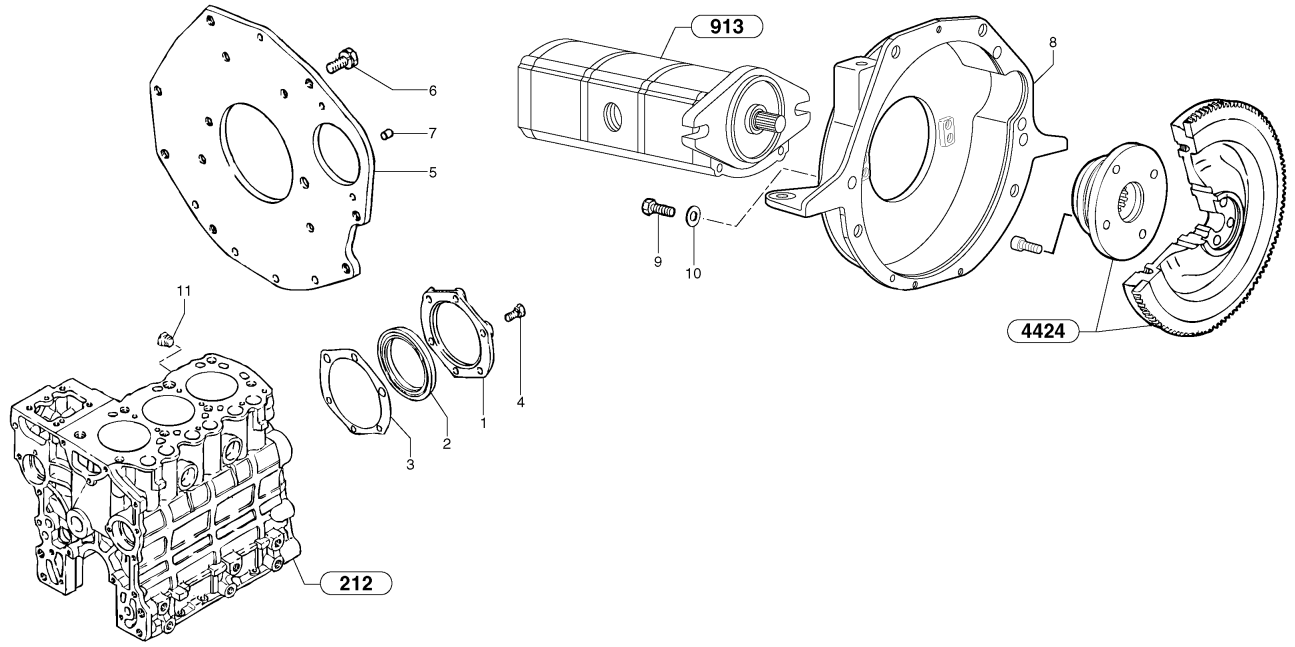
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410584	3					SS		Plug		L3E2-63ES, ENG - 65214
1	PJ7417041	3					CS		Plug		L3E2-63ESA, ENG 65215 -
1	PJ7417041	3					CS		Plug		L3E-W263ESA, (NAFTA)
2	PJ7410129	1					CS		Centraliser		
3	PJ7410577	3					SS		Plug		
4	PJ7410287	2					CS		Centraliser		
5	PJ7410640	1					SS		Seal		
6	PJ7410639	1					CS		Plate		
7	PJ7410097	2					SS		Screw		
8	PJ7410692	1					CS		Plug		

9	PJ7410608	1					CS		Plug		
10	PJ7410688	2					CS		Bushing		
11	PJ7410690	3					CS		Bushing		
12	PJ7410144	2							Plug		
13	PJ7410583	8					CS		Bolt		
14	PJ7410625	4					CS		Seal		
15	PJ7410689	1					CS		Bushing		
16	PJ7410404	2					CS		Bushing		L3E2-63ES, ENG - 65214
16	PJ7410688	2					CS		Bushing		L3E2-63ESA, ENG 65215 -
16	PJ7410688	2					CS		Bushing		L3E-W263ESA, (NAFTA)
17	PJ7415739	1					CS		Shaft		
18	PJ7413155	1					CS		Bearings (kit)		STD SZ
19	PJ7413156	1					CS		Bearings (kit)		0,25 mm, 0.0098 in
20	PJ7413157	1					CS		Bearings (kit)		0,50 mm, 0.0197 in

VOLVO

PROSIS Part Information

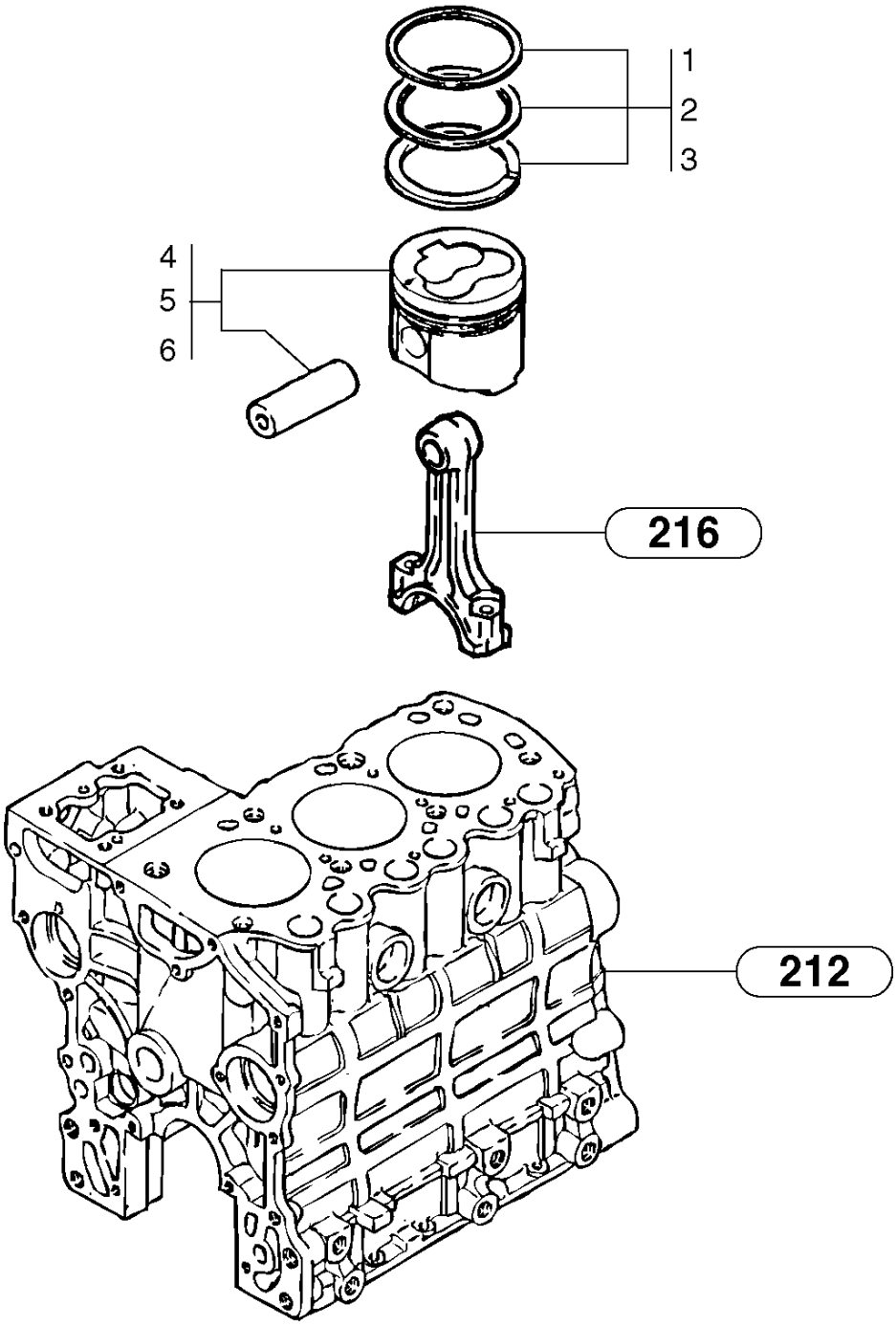
Date:	Image id:	Catalogue:	Model:
5/29/2026	**219X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**212/500**	**Flywheel housing**



Q1-Q5	Option	Option description	
Q1 265.10151			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410615	1					CS		Flange		
2	PJ7410585	1							Seal		
3	PJ7410626	1					CS		Seal		
4	PJ7410591	6					SS		Screw		
5	PJ7410672	1					CS		Plate		
6	PJ7410108	6					SS		Screw		
7	PJ7412990	1					CS		Centraliser		
8	PJ3810791	1					CS		Flywheel housing		
9	VOE11805710	6							Hexagon screw		(PJ4380172)HM12X20
10	VOE11804249	6							Washer		(PJ4490002)Z12
11	PJ7410039	1							Plug		

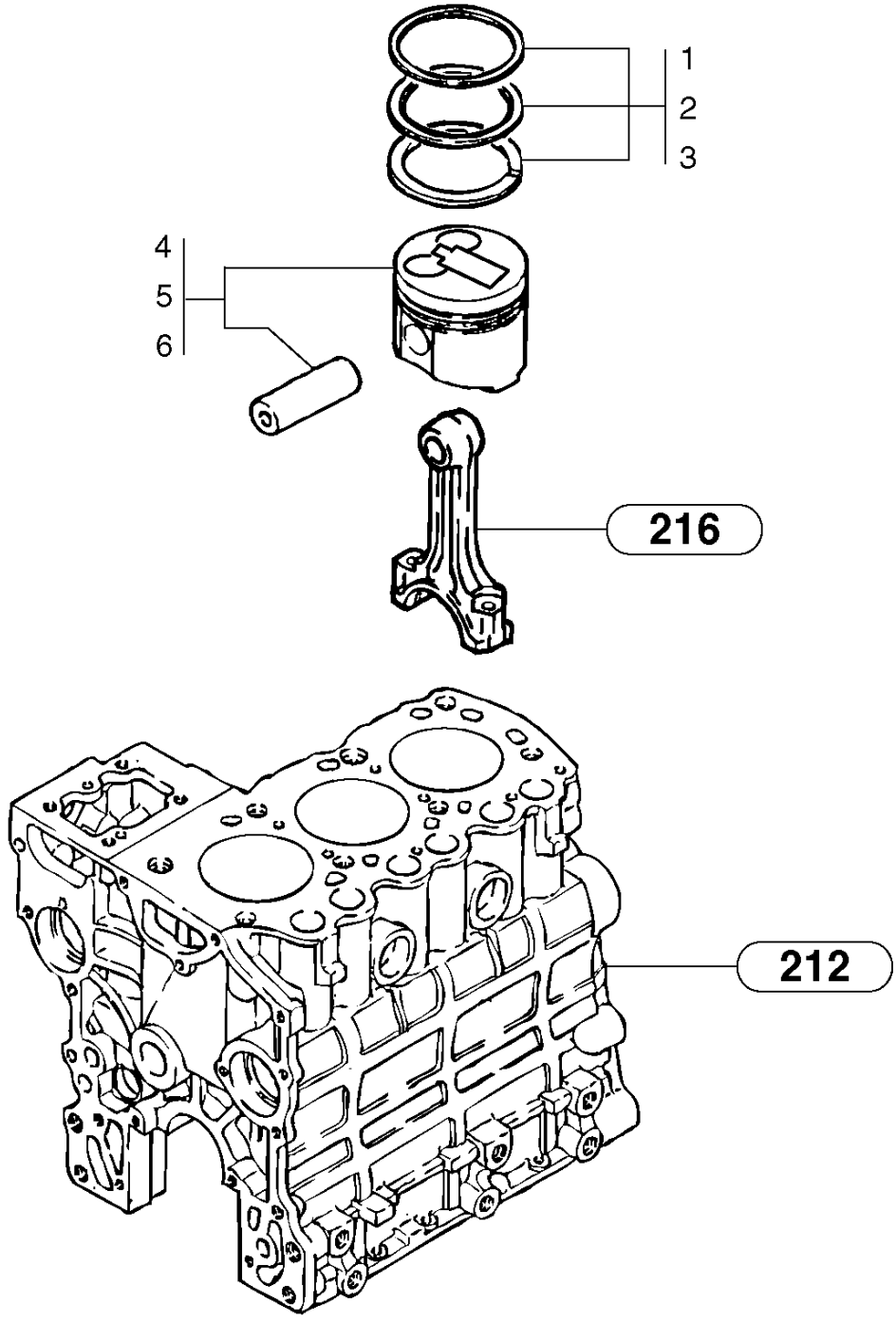
Date:	Image id:	Catalogue:	Model:
5/29/2026	**213X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**213/100**	**Pistons L3E2-63ES,ENG - 65214**



Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3					CS		Piston rings (kit)		STD SZ
2	PJ7411182	3					CS		Piston rings (kit)		0,25 mm, 0.0098 in
3	PJ7411183	3					CS		Piston rings (kit)		0,50 mm, 0.0197 in
4	PJ7415182	3					CS		Piston		STD SZ
5	PJ7415742	3					CS		Piston		0,25 mm, 0.0098 in
6	PJ7415743	3					CS		Piston		0,50 mm, 0.0197 in

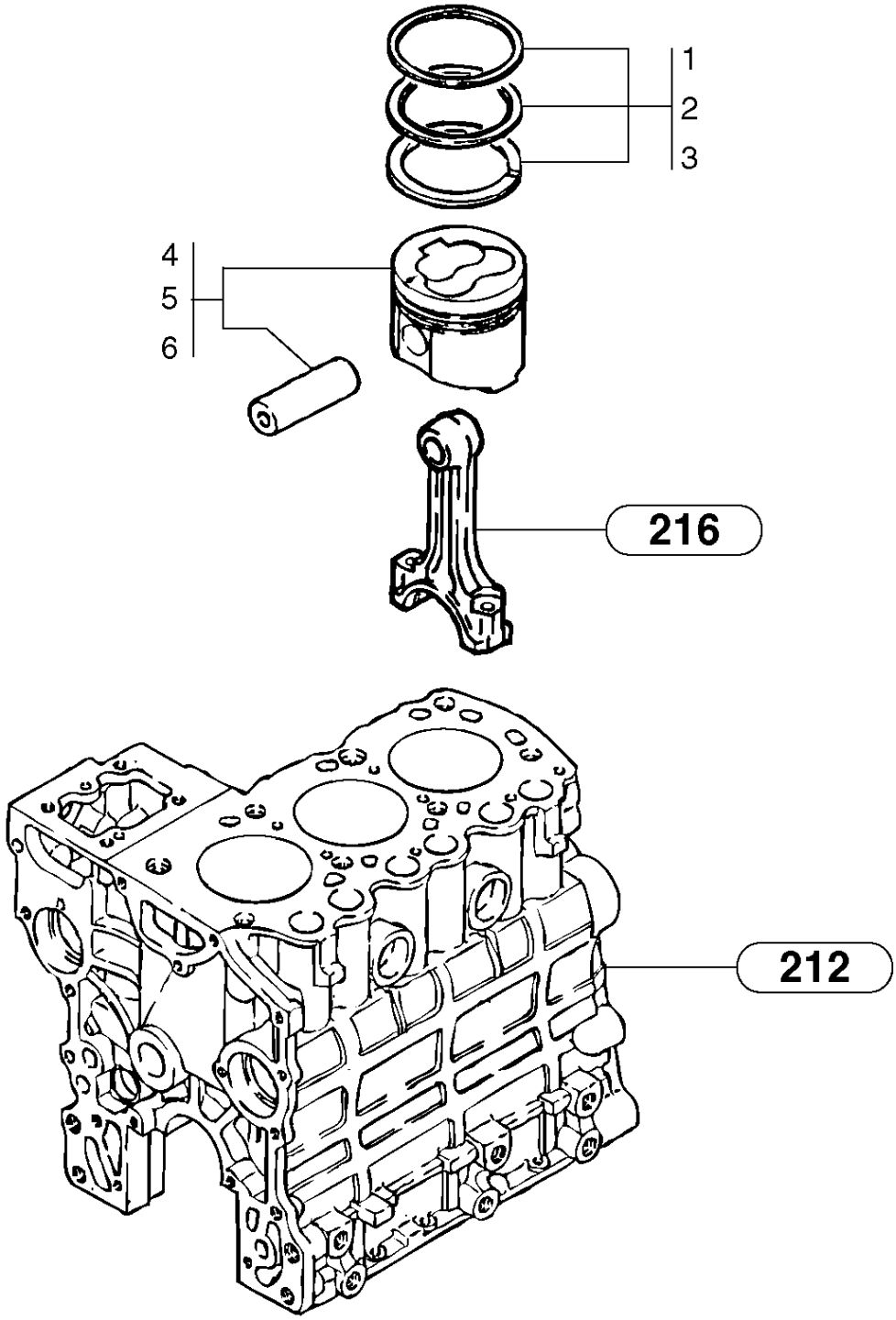
Date: **5/29/2026**	Image id: **213AX1**	Catalogue: **10002**	Model: **EC15 XR**
Brand: **Volvo**	Serial: **10151-14000, 14010-99999**	Group/Section: **213/200**	Title: **Pistons L3E2-63ESA,ENG 65215 -**



Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3					CS		Piston rings (kit)		STD SZ
2	PJ7411182	3					CS		Piston rings (kit)		0,25 mm, 0.0098 in
3	PJ7411183	3					CS		Piston rings (kit)		0,50 mm, 0.0197 in
4	PJ7417042	3					SS		Piston		STD SZ
5	PJ7417043	3					SS		Piston		0,25 mm, 0.0098 in
6	PJ7417044	3					SS		Piston		0,50 mm, 0.0197 in

Date: **5/29/2026**	Image id: **213NX1**	Catalogue: **10002**	Model: **EC15 XR**
Brand: **Volvo**	Serial: **10151-14000, 14010-99999**	Group/Section: **213/300**	Title: **Pistons (us) L3E-W263ESA**



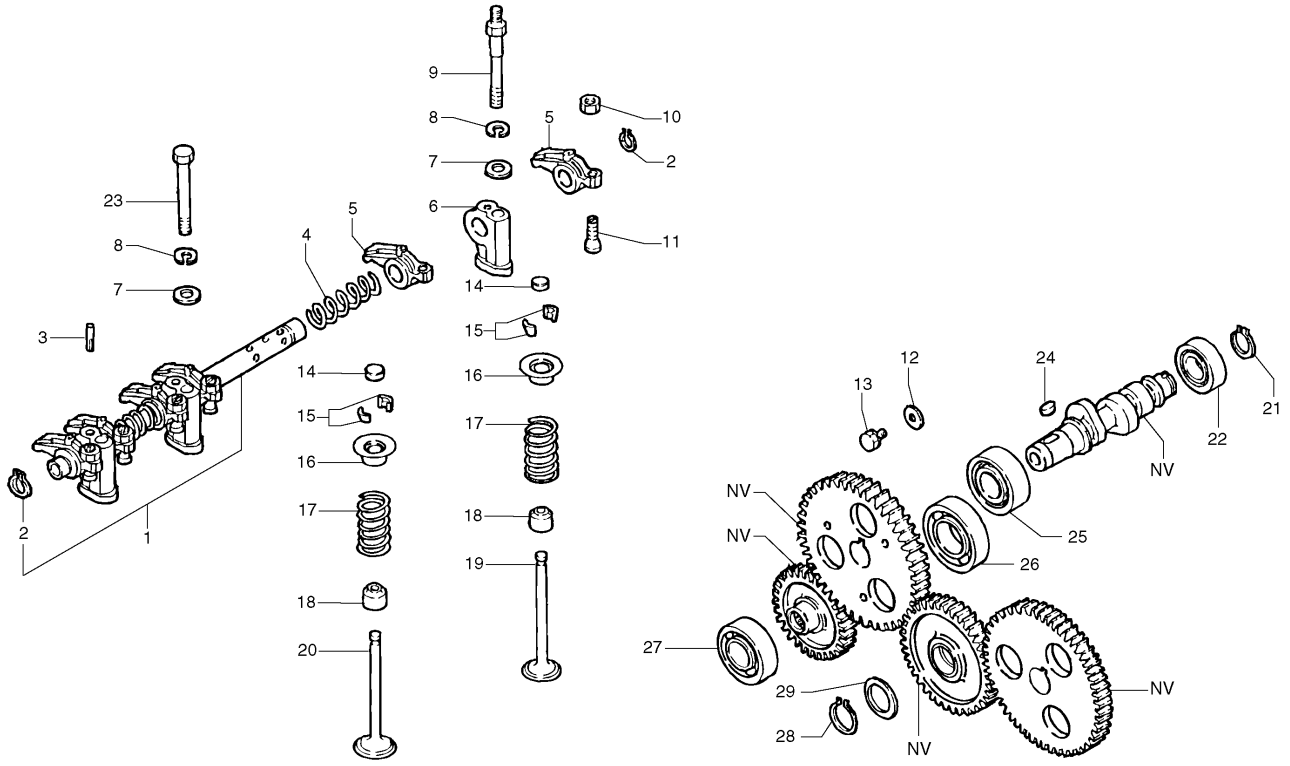
Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410666	3					CS		Piston rings (kit)		STD SZ
2	PJ7411182	3					CS		Piston rings (kit)		0,25 mm, 0.0098 in
3	PJ7411183	3					CS		Piston rings (kit)		0,50 mm, 0.0197 in
4	PJ7413020	3					CS		Piston		STD SZ
5	PJ7413021	3					CS		Piston		0,25 mm, 0.0098 in
6	PJ7413022	3					CS		Piston		0,50 mm, 0.0197 in

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/29/2026	**214X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**214/100**	**Timing gears**



Q1-Q5	Option	Option description	
Q1 265.10151			

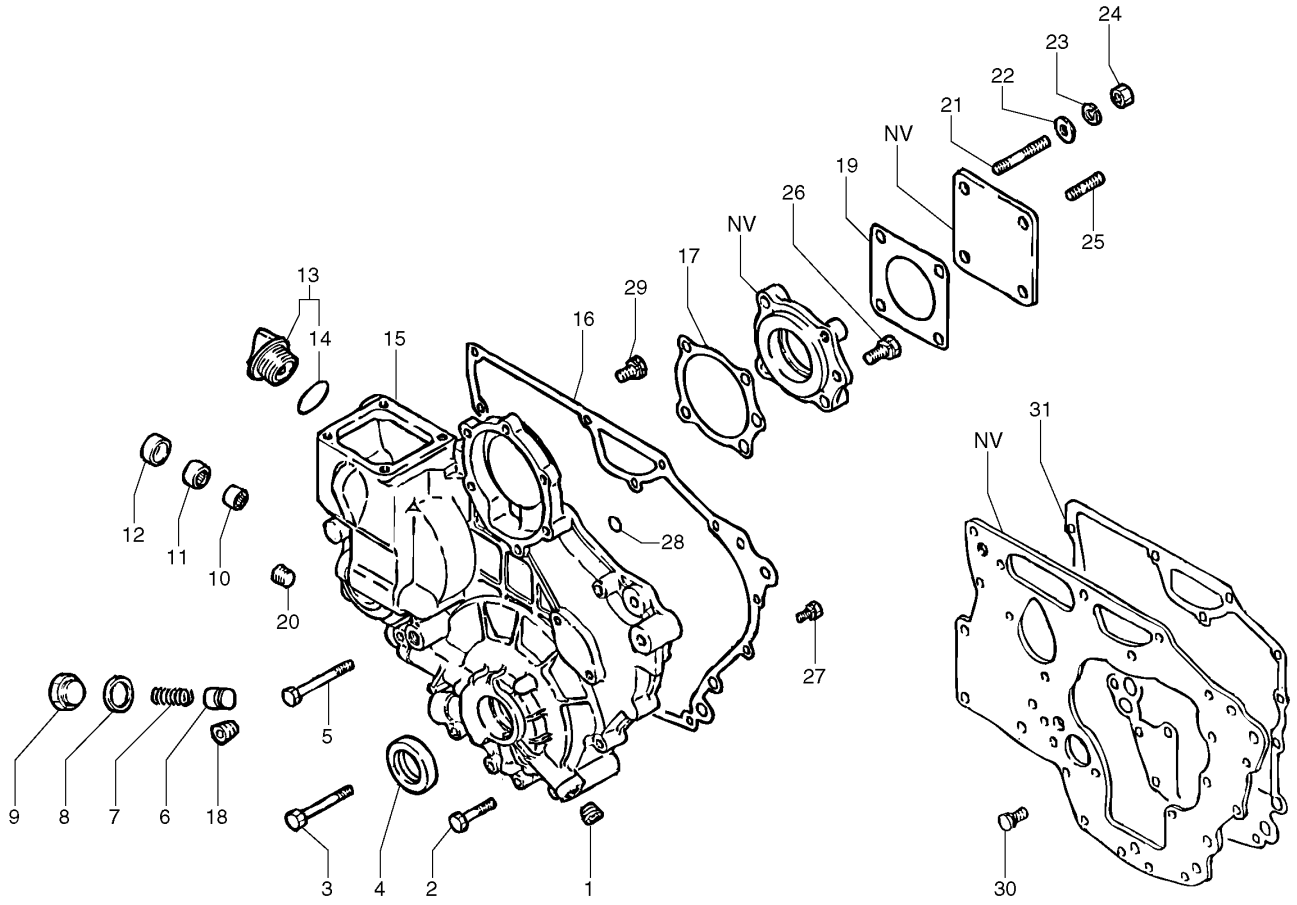
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7412983	1					CS		Rocker Arm Shaft		
2	PJ7410605	2					CS		•Snap Ring		
3	PJ7410622	1					CS		Pin		
4	PJ7410612	2					CS		Spring		
5	VOE15043547	6							Rocker arm		(PJ7410657)
6	PJ7410613	3					CS		Support		
7	PJ7410402	3							Washer		
8	PJ7410126	3					SS		Lock Washer		
9	VOE15043549	2					CS		Bolt		(PJ7410669)
10	PJ7410597	6					SS		Nut		
11	PJ7410658	6					CS		Screw		
12	PJ7410629	1					CS		Washer		
13	PJ7410100	1					SS		Screw		
14	PJ7414924	6					CS		Cap		
15	PJ7410056	12							Stop		
16	PJ7410655	6							Washer		

17	PJ7410638	6					CS		Spring		
18	PJ7410057	6					SS		Seal		L3E2-63ES, ENG - 65214
18	PJ7414430	6					CS		Seal		L3E2-63ESA, ENG 65215 -
18	PJ7414430	6					CS		Seal		L3E-W263ESA, (NAFTA)
19	PJ7410621	3					SS		Exhaust Valve		
20	PJ7410620	3					CS		Inlet valve		
21	PJ7410606	1					CS		Snap Ring		
22	PJ7410618	1					CS		Ball bearing		
23	PJ7410093	1					SS		Screw		
24	PJ7410131	1					CS		Key		
25	PJ7410617	1					CS		Ball bearing		
26	PJ7412982	1					CS		Ball bearing		L3E2-63ES, ENG - 65214
27	PJ7410617	1					CS		Ball bearing		L3E2-63ES, ENG - 65214
28	PJ7415178	1					CS		Snap Ring		
29	PJ7415183	1					CS		Washer		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/29/2026	**2151X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**215/100**	**Timing gear casing L3E2-63ES,ENG - 65214**

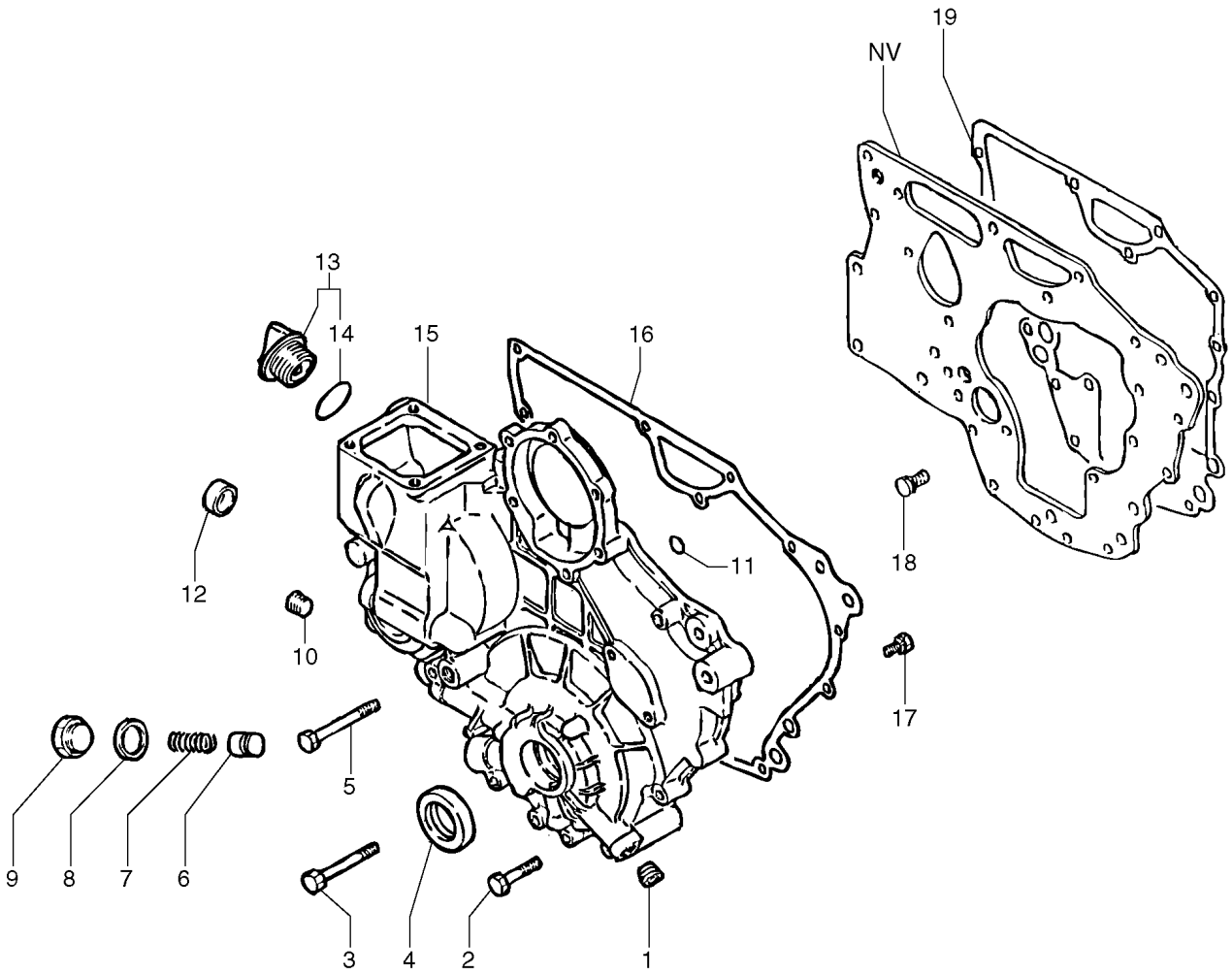


Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1					CS		Plug		
2	PJ7410592	3					CS		Screw		
3	PJ7410593	4					CS		Screw		
4	PJ7410580	1							Seal		
5	PJ7410594	1					CS		Screw		
6	PJ7410047	1							Plunger		
7	PJ7410659	1					CS		Spring		
8	VOE11715851	1							Seal		(PJ7410040)
9	PJ7410579	1					CS		Plug		
10	PJ7410623	1					CS		Needle bearing		
11	PJ7410624	1					CS		Needle bearing		
12	PJ7410627	1					CS		Plug		

13	VOE11716698	1							Oil filler cap		(PJ7410610)
14	PJ7410604	1					SS		•O-ring		
15	PJ7415741	1					CS		Oil Pan		
16	PJ7418368	1							Seal		(PJ7410652)
17	PJ7410636	1					CS		Seal		
18	PJ7410407	1					SS		Plug		
19	PJ7410177	1							Seal		
20	PJ7410691	1							Plug		
21	PJ7410401	3					CS		Stud		
22	PJ7410124	4					CS		Washer		
23	PJ7410126	4					SS		Lock Washer		
24	PJ7410117	4					SS		Nut		
25	PJ7410115	1					CS		Stud		
26	PJ7410102	1					SS		Screw		
27	PJ7410101	4					SS		Screw		
28	PJ7410603	2					CS		O-ring		
29	PJ7410097	3					SS		Screw		
30	PJ7410101	7					SS		Screw		
31	PJ7418432	1					CS		Seal		(PJ7410646)

Date:	Image id:	Catalogue:	Model:
5/29/2026	**2151AX1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**215/110**	**Timing gear casing L3E2-63ESA,ENG 65215 -**

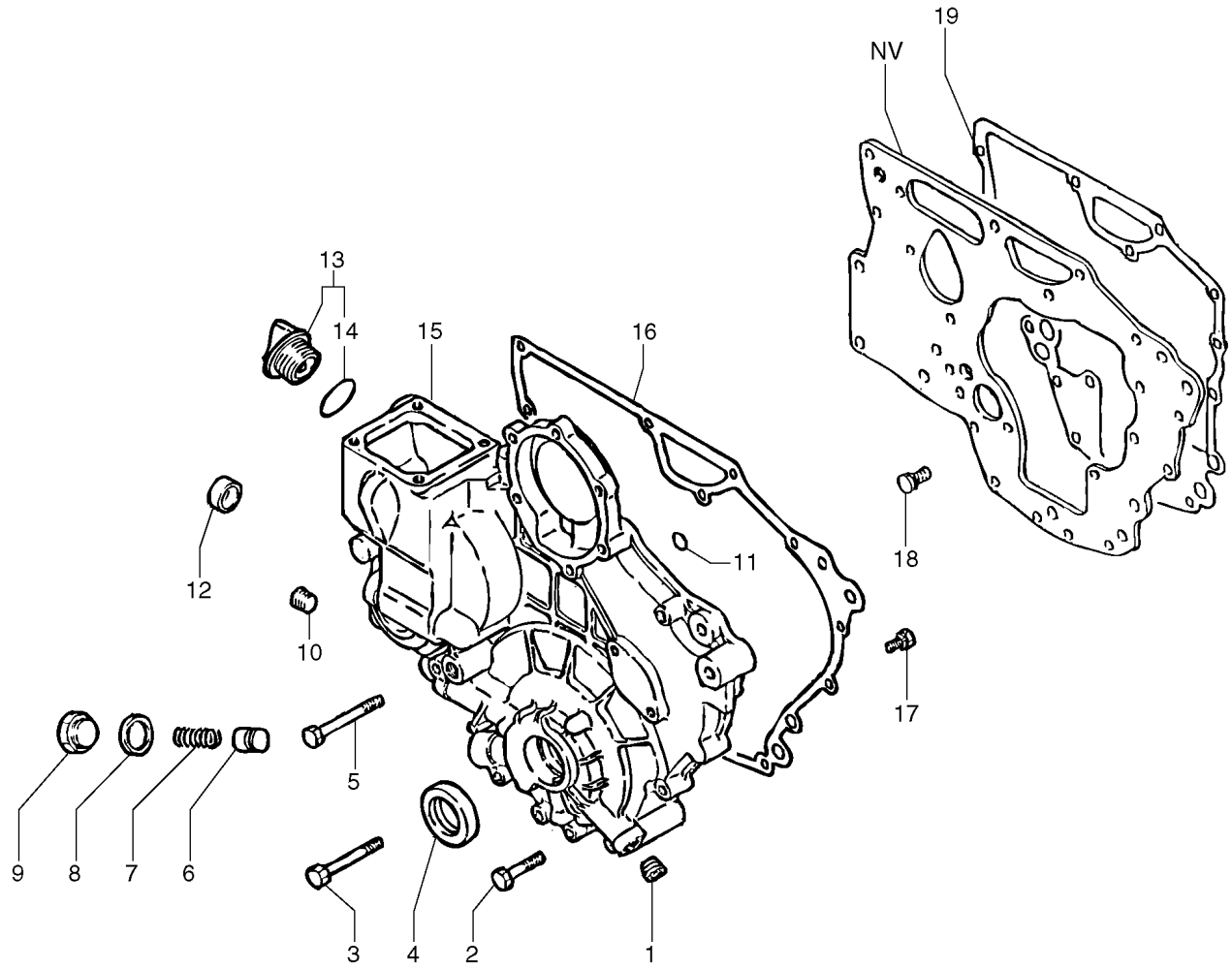


Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1					CS		Plug		
2	PJ7410592	3					CS		Screw		
3	PJ7410593	4					CS		Screw		
4	PJ7410580	1							Seal		
5	PJ7410594	1					CS		Screw		
6	PJ7410047	1							Plunger		
7	PJ7410659	1					CS		Spring		
8	VOE11715851	1							Seal		(PJ7410040)
9	PJ7410579	1					CS		Plug		

10	PJ7410627	1					CS		Plug		
11	PJ7410603	2					CS		O-ring		
12	PJ7410627	1					CS		Plug		
13	VOE11716698	1							Oil filler cap		(PJ7410610)
14	PJ7410604	1					SS		•O-ring		
15	PJ7415741	1					CS		Oil Pan		
16	PJ7418368	1							Seal		(PJ7410652)
17	PJ7410101	4					SS		Screw		
18	PJ7410101	7					SS		Screw		
19	PJ7418432	1					CS		Seal		(PJ7410646)

Date: **5/29/2026**	Image id: **2151NX1**	Catalogue: **10002**	Model: **EC15 XR**
Brand: **Volvo**	Serial: **10151-14000, 14010-99999**	Group/Section: **215/120**	Title: **Timing gear casing (us) L3E-W263ESA**

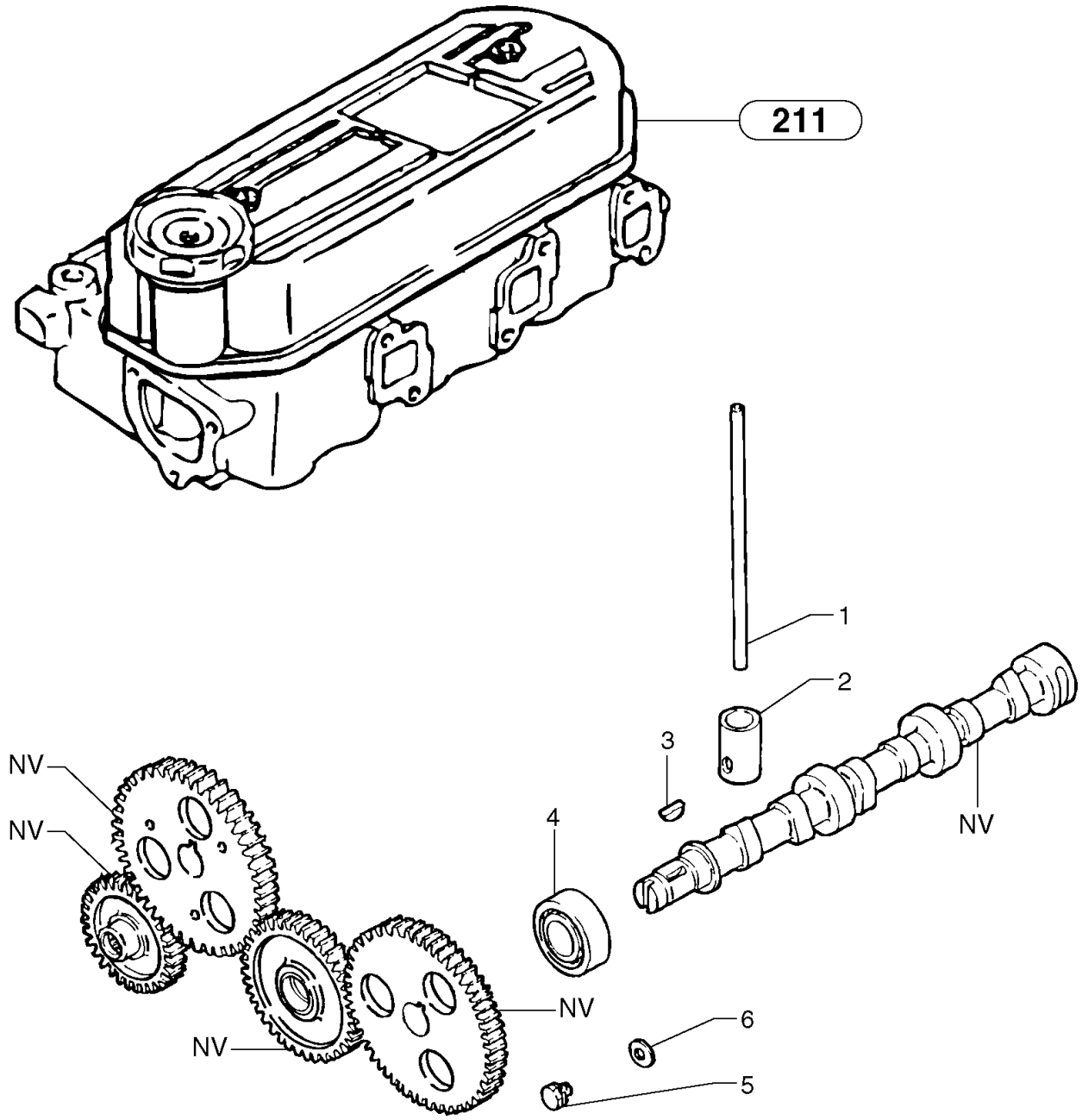


Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410408	1					CS		Plug		
2	PJ7410592	3					CS		Screw		
3	PJ7410593	4					CS		Screw		
4	PJ7410580	1							Seal		
5	PJ7410594	1					CS		Screw		
6	PJ7410047	1							Plunger		
7	PJ7410659	1					CS		Spring		
8	VOE11715851	1							Seal		(PJ7410040)
9	PJ7410579	1					CS		Plug		

10	PJ7410627	1					CS		Plug		
11	PJ7410603	2					CS		O-ring		
12	PJ7410627	1					CS		Plug		
13	VOE11716698	1							Oil filler cap		(PJ7410610)
14	PJ7410604	1					SS		•O-ring		
15	PJ7415741	1					CS		Oil Pan		
16	PJ7418368	1							Seal		(PJ7410652)
17	PJ7410101	4					SS		Screw		
18	PJ7410101	7					SS		Screw		
19	PJ7418432	1					CS		Seal		(PJ7410646)

Date: **5/29/2026**	Image id: **2154X1**	Catalogue: **10002**	Model: **EC15 XR**
Brand: **Volvo**	Serial: **10151-14000, 14010-99999**	Group/Section: **215/400**	Title: **Camshaft**



Q1-Q5	Option	Option description	
Q1 265.10151			

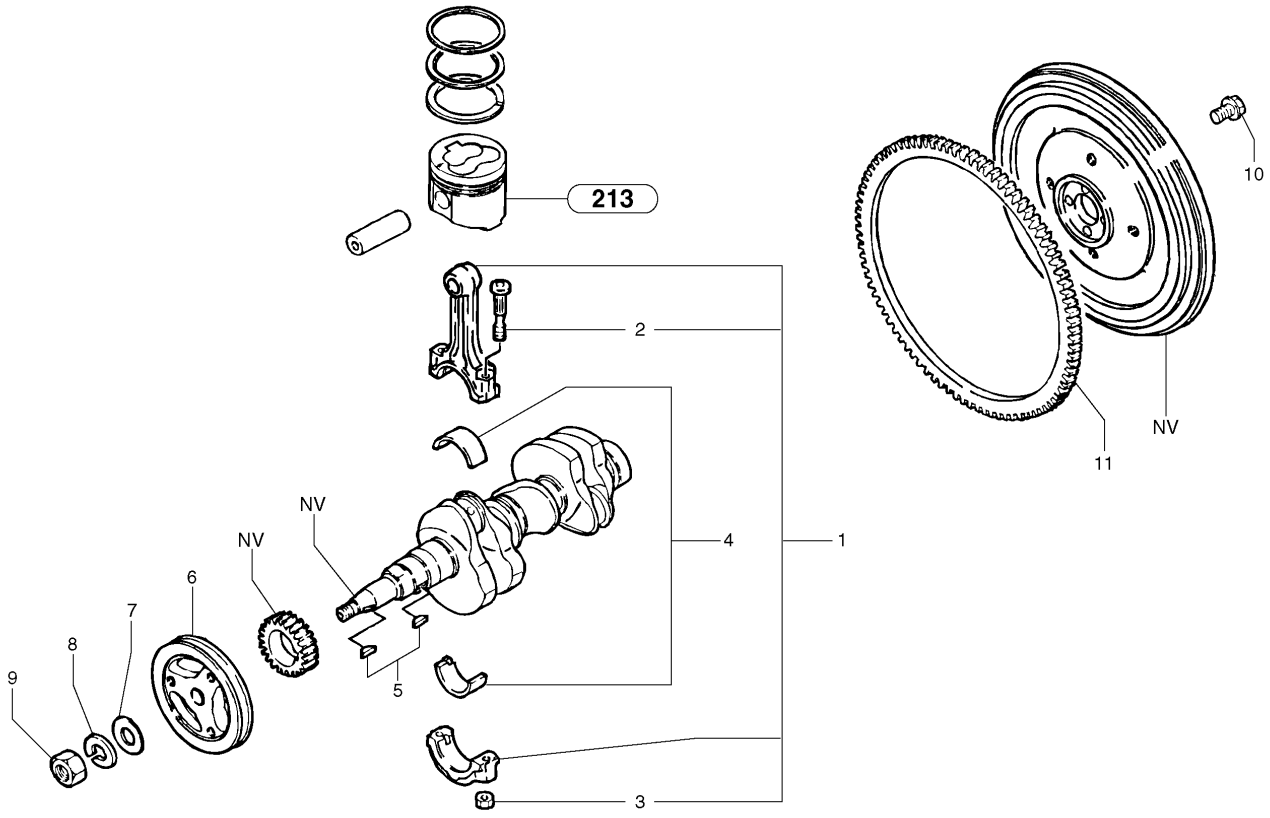
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7410656	6					CS		Rod		
2	PJ7410651	6					CS		Tappet		

3	PJ7410602	1					CS		Key		
4	PJ7410617	1					CS		Ball bearing		
5	PJ7410100	1					SS		Screw		
6	PJ7410629	1					CS		Washer		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/29/2026	**216X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**216/100**	**Connecting rods L3E2-63ES,ENG - 65214**



Q1-Q5	Option	Option description	
Q1 .			

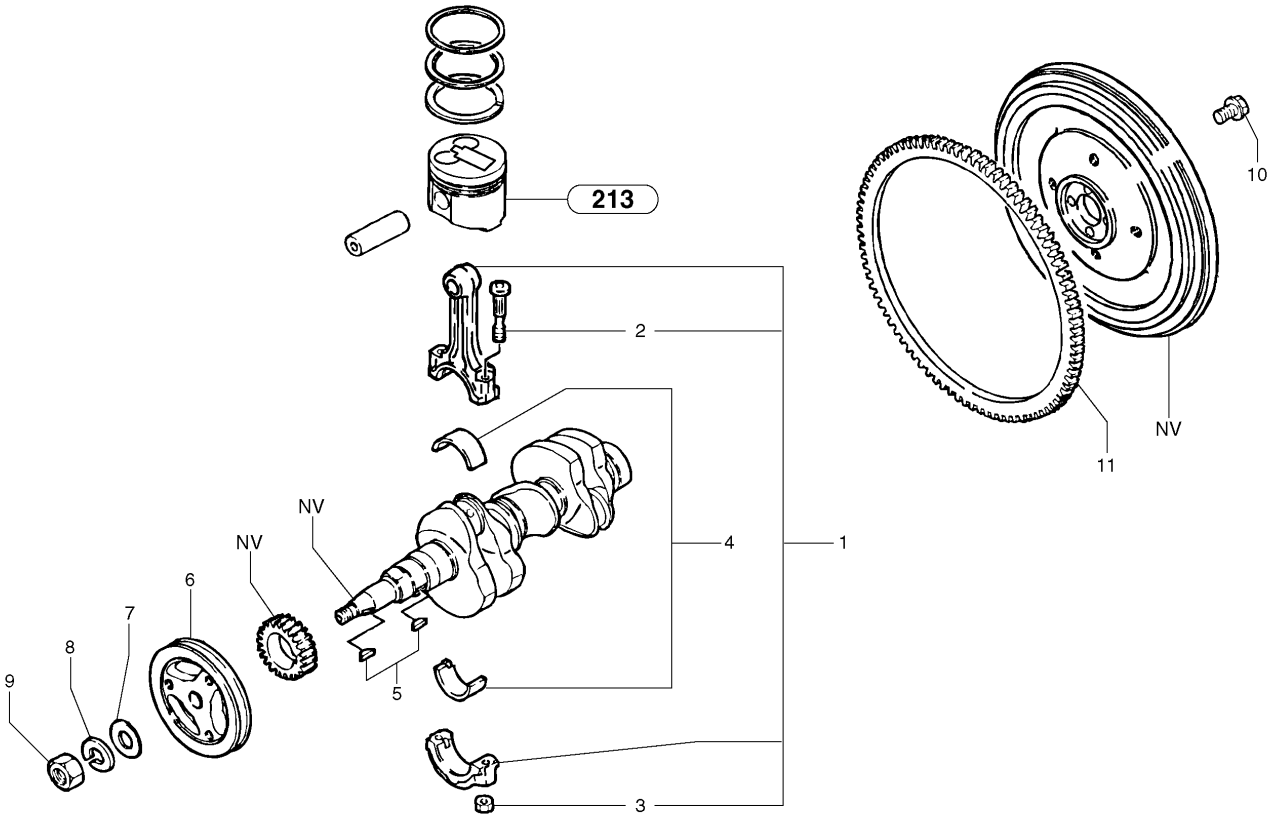
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7415744	3					SS		Piston rod		
2	PJ7415819	2					CS		•Screw		
3	PJ7410045	2					CS		•Nut		
4	VOE11716691	3							Connecting Rod		(PJ7413017)STD SZ
4	VOE11716692	3					CS		Connecting Rod		(PJ7413018)0,25 mm, 0.0098 in
4	VOE11716693	3					CS		Connecting Rod		(PJ7413019)0,50 mm, 0.0197 in
5	PJ7410602	2					CS		Key		
6	PJ7415745	1					CS		Pulley		
7	PJ7410600	1					CS		Washer		
8	PJ7410601	1					CS		Lock Washer		
9	PJ7410598	1					CS		Nut		
10	PJ7410589	4					SS		Screw		

11	PJ7410588	1					CS		Tooth Wheel		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/29/2026	**216AX1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**216/200**	**Connecting rods L3E2-63ESA,ENG 65215 -**



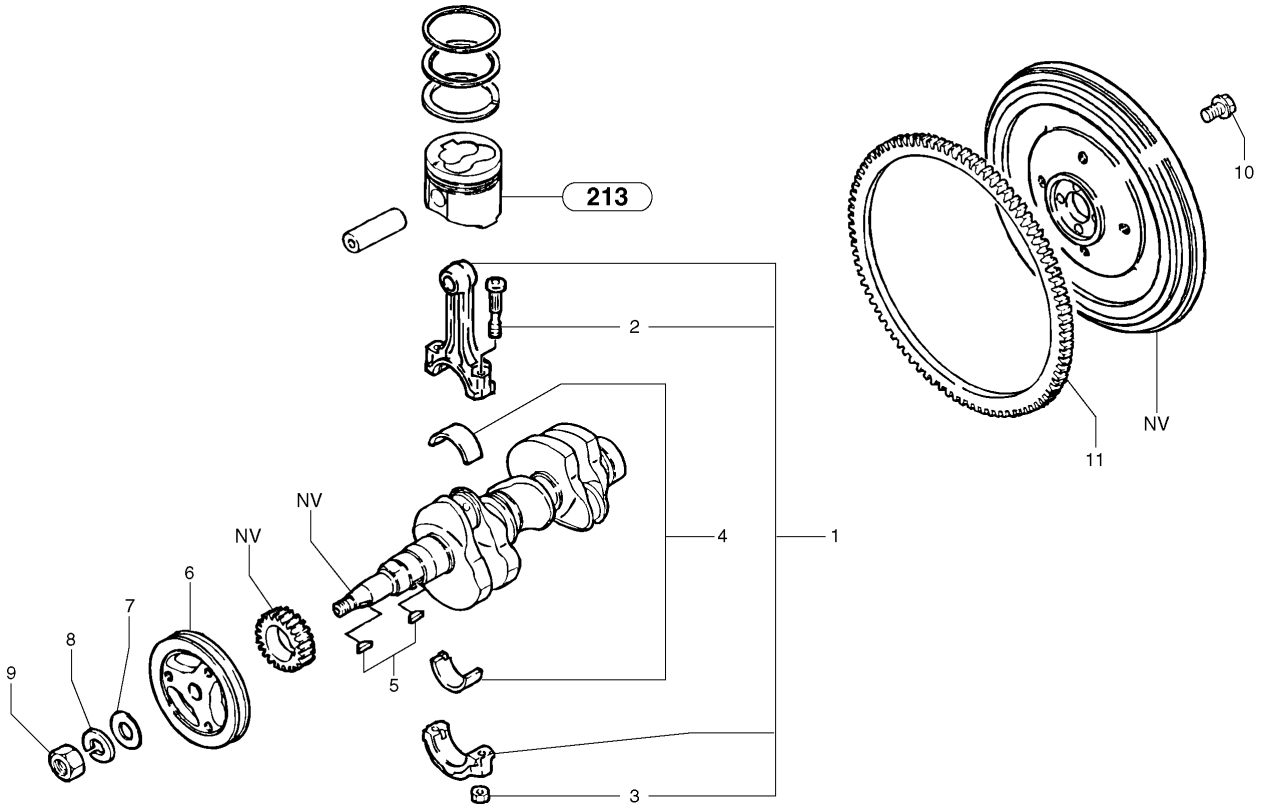
Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7417045	3					CS		Piston rod		
2	PJ7410578	2					CS		•Screw		
3	PJ7410045	2					CS		•Nut		
4	VOE11716691	3							Connecting Rod		(PJ7413017)STD SZ
4	VOE11716692	3					CS		Connecting Rod		(PJ7413018)0,25 mm, 0.0098 in
4	VOE11716693	3					CS		Connecting Rod		(PJ7411185)0,50 mm, 0.0197 in
5	PJ7410602	2					CS		Key		
6	PJ7415745	1					CS		Pulley		
7	PJ7410600	1					CS		Washer		
8	PJ7410601	1					CS		Lock Washer		
9	PJ7410598	1					CS		Nut		
10	PJ7410589	4					SS		Screw		
11	PJ7410588	1					CS		Tooth Wheel		

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/29/2026	**216NX1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**216/300**	**Connecting rods (us) L3E-W263ESA**



Q1-Q5	Option	Option description	
Q1 .			

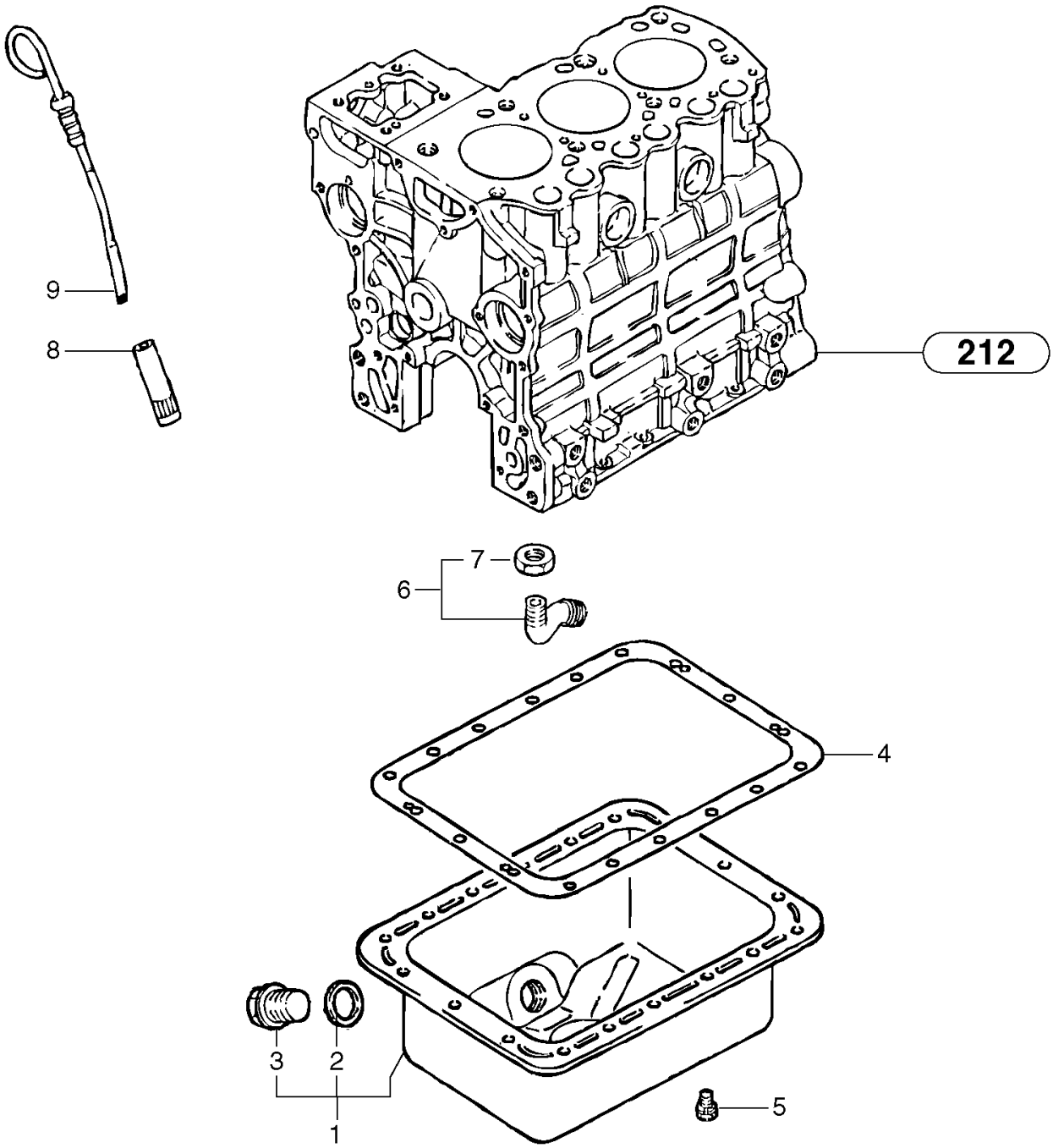
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7416244	3					CS		Piston rod		(PJ7418212)
2	PJ7410578	2					CS		•Screw		
3	PJ7410045	2					CS		•Nut		
4	VOE11716691	3							Connecting Rod		(PJ7413017)STD SZ
4	VOE11716692	3					CS		Connecting Rod		(PJ7413018)0,25 mm, 0.0098 in
4	VOE11716693	3					CS		Connecting Rod		(PJ7411185)0,50 mm, 0.0197 in
5	PJ7410602	2					CS		Key		
6	PJ7415745	1					CS		Pulley		
7	PJ7410600	1					CS		Washer		
8	PJ7410601	1					CS		Lock Washer		
9	PJ7410598	1					CS		Nut		
10	PJ7410589	4					SS		Screw		
11	PJ7410588	1					CS		Tooth Wheel		

Product: EC15 XR Volvo Compact Excavators Part Manual1
Full Download: https://www.arepairmanual.com/downloads/ec15-xr-volvo-compact-excavators-part-manual1/

VOLVO

PROSIS Part Information

Date:	Image id:	Catalogue:	Model:
5/29/2026	**217X1**	**10002**	**EC15 XR**
Brand:	Serial:	Group/Section:	Title:
Volvo	**10151-14000, 14010-99999**	**217/100**	**Lubrication oil sump L3E2-63ES,ENG - 65214**



Q1-Q5	Option	Option description	
Q1 .			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	PJ7413163	1							Oil pan		

Sample manual. Download All 309 pages at:
https://www.arepairmanual.com/downloads/ec15-xr-volvo-compact-excavators-part-manual1/