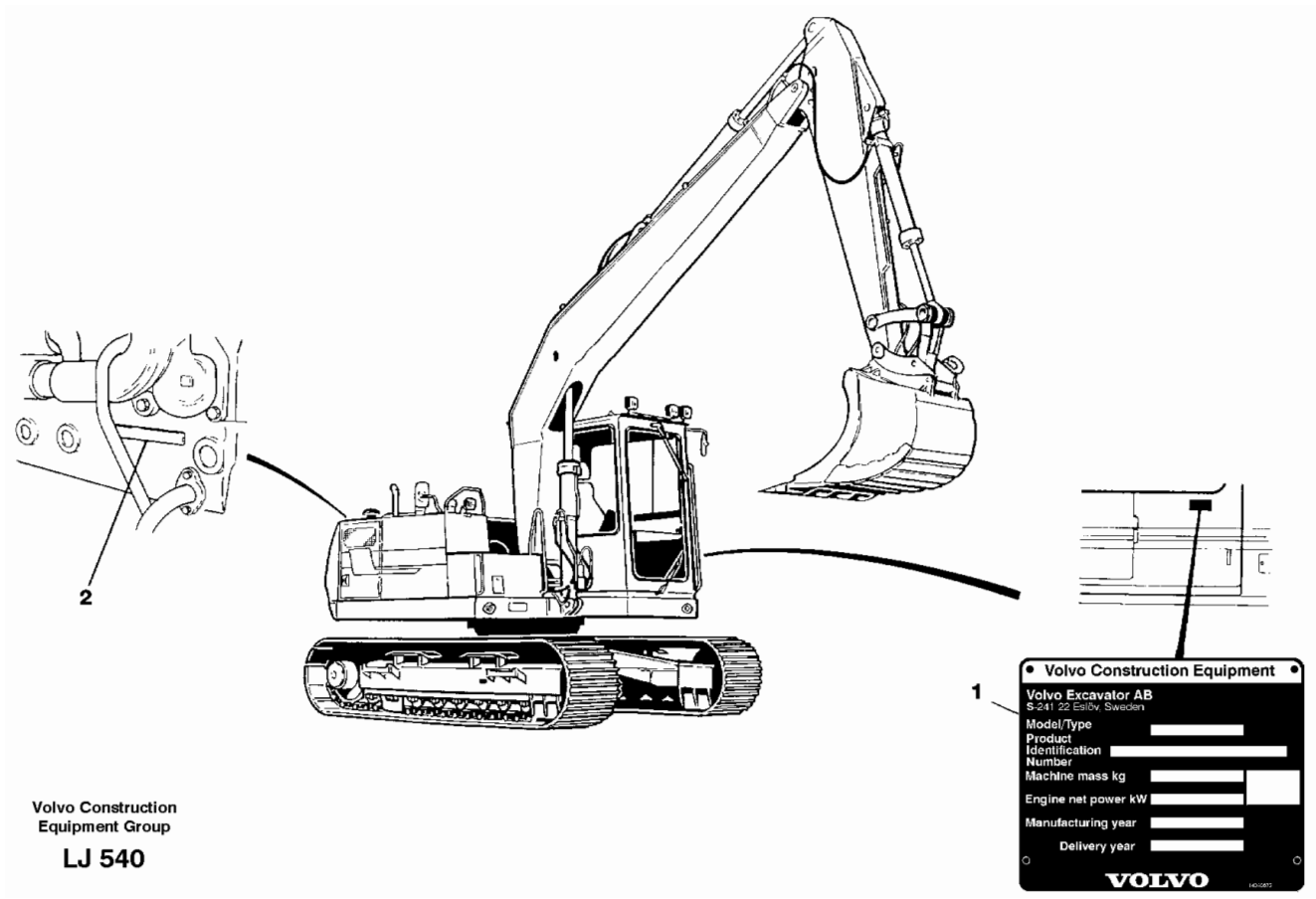
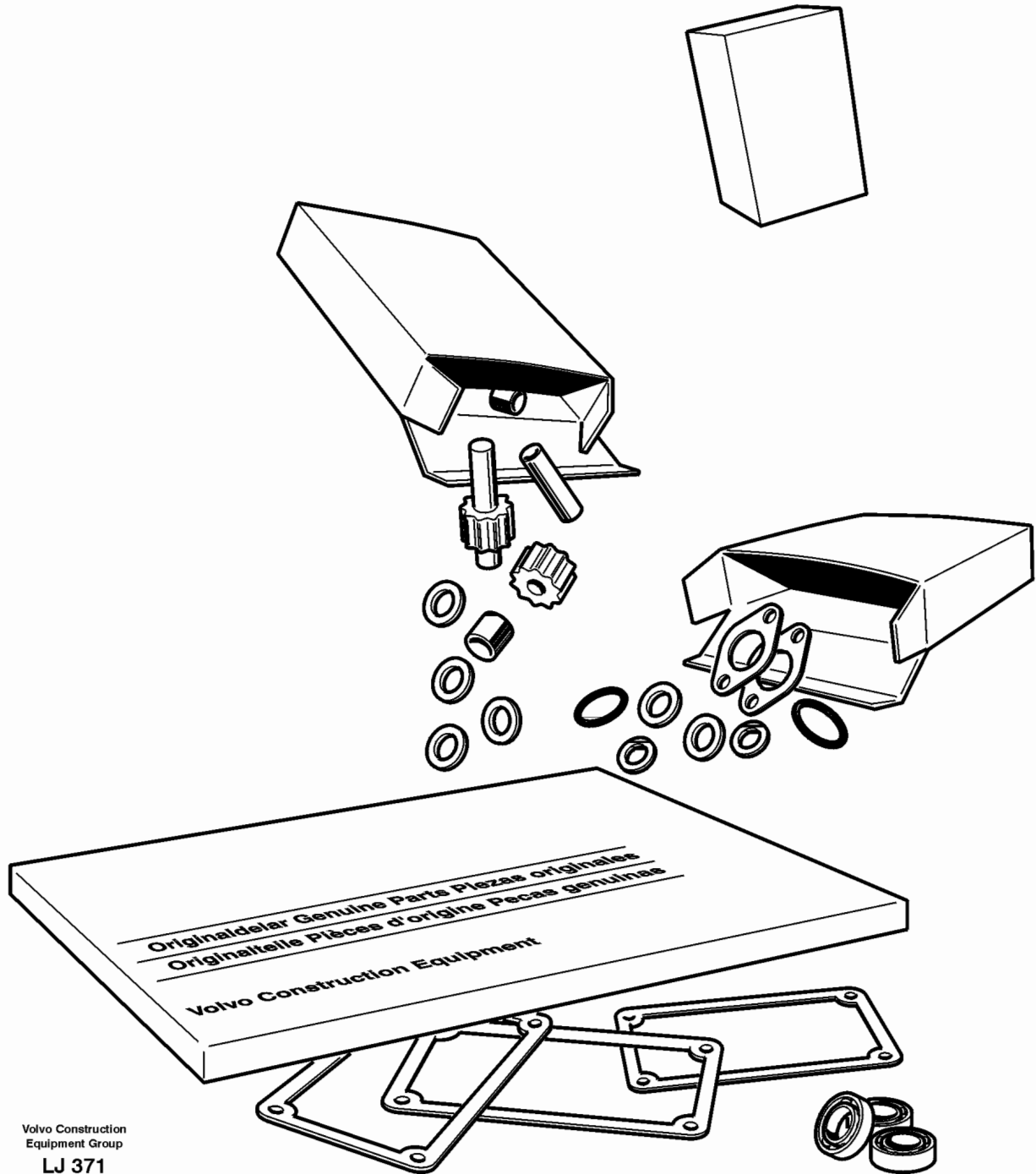


Date: 11/12/2025	Image id: LJ540	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 030/100	Title: Product identification plate



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Engine sign plate		

Date: 11/12/2025	Image id: LJ371	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 210/100	Title: Repair kits for engine



Volvo Construction
Equipment Group
LJ 371

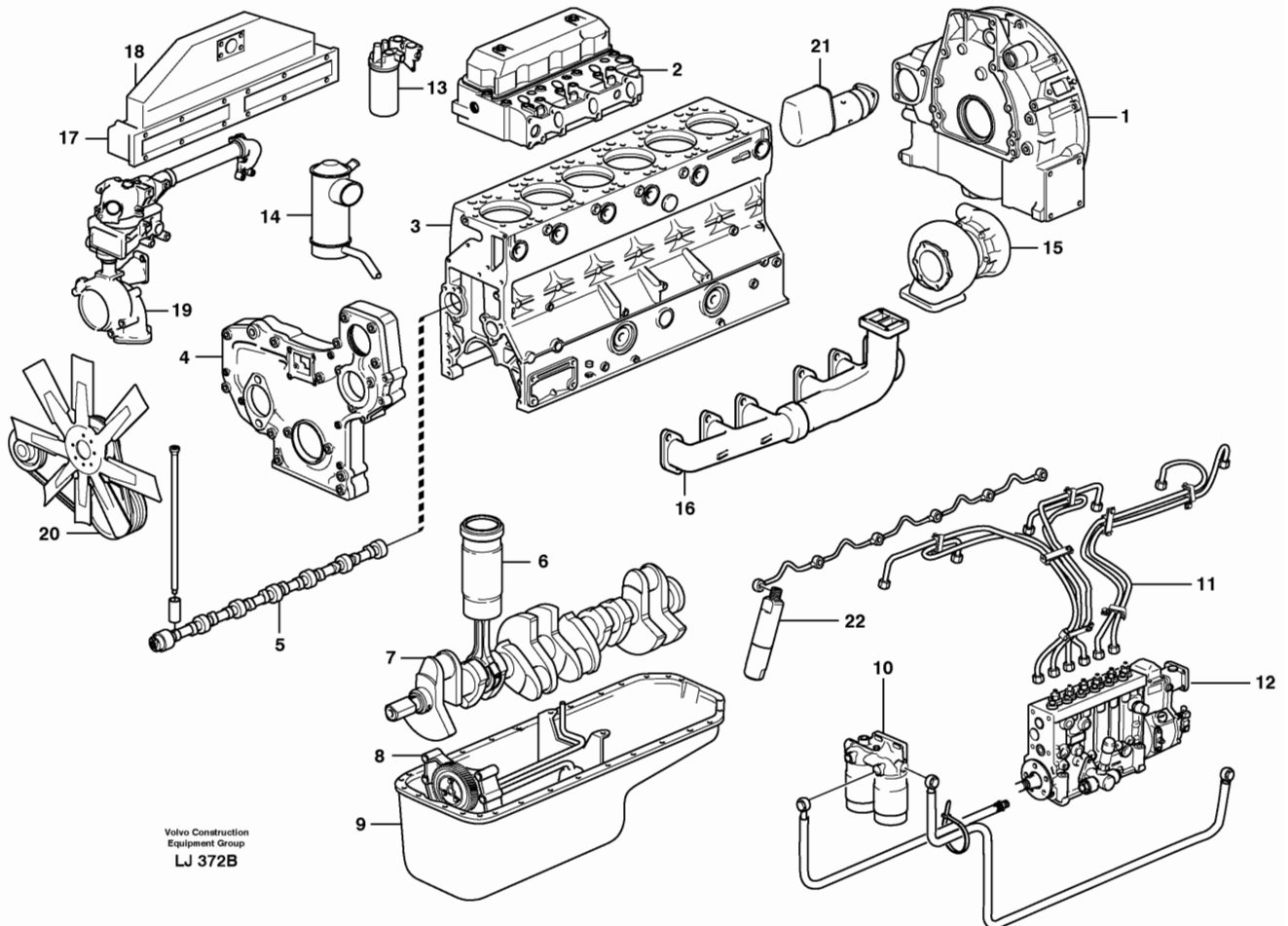
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE276821	2							Gasket kit		FOR CYLINDER HEAD / FÖR CYLINDERLOCK

VOE276929	6								Cylinder liner kit		See ref 213/100
VOE271161	6								•Sealing ring kit		
VOE276310	6								•Piston ring kit		
VOE270139	6								Piston Bearing		STD See ref 216/100
VOE270140	6								Big End Brg Kit		0,25 O SZ
VOE270141	6								Big End Brg Kit		0,50 O SZ
VOE270142	6						CS		Big End Brg Kit		0,75 O SZ
VOE271230	7								Main bearing kit		STD
VOE271231	7								Main bearing kit		0,25 O SZ
VOE271232	7								Main bearing kit		0,50 O SZ
VOE271233	7						CS		Main bearing kit		0,75 O SZ
VOE271234	7						CS		Main bearing kit		1,00 O SZ
VOE276751	1								Thrust washer kit		STD
VOE276752	1								Thrust washer		0,1 O SZ
VOE276753	1						CS		Thrust washer		0,2 O SZ
VOE276152	1						CS		Repair kit		FOR OIL PUMP / FÖR OLJEPUMP
VOE276804	1						SS		Water pump kit		
VOE11990043	1								Repair kit		
VOE11997139	1						CS		Overhaul kit		Step 1 / steg 1
VOE276821	2								•Gasket kit		
VOE275776	1								•Gasket kit		Supplementary for decar - bonizing the engine / tillägg för sotning
VOE1661993	1								•Thermostat		
VOE471682	3								•Gasket		(VOE424619)
VOE420538	6								•Gasket		
VOE420618	2								•Gasket		
VOE11997140	1						CS		Overhaul kit		Step 1 supplement / steg 1 tillägg
VOE465158	6								•Valve seat		
VOE465155	6						CS		•Valve seat		
VOE420553	6						SS		•Inlet valve		

VOE8192143	6							•Exhaust valve		(VOE465549)
VOE477792	12							•Valve guide		
VOE270575	6					SS		•Repair kit		
VOE11997143	1					CS		Overhaul kit		
VOE270139	6							•Piston Bearing		
VOE876199	6							•Cylinder liner kit		
VOE465815	12							•Screw		
VOE11030778	1							•Gasket		
VOE11997145	1					CS		Overhaul kit		Step 3 / steg 3
VOE271230	7							•Main bearing kit		
VOE276751	1							•Thrust washer kit		
VOE11997140	1					CS		•Overhaul kit		
VOE11997136	1					CS		•Gasket kit		
VOE11997136	1					CS		Gasket kit		Supplementary set for major overhaul of engine /
										Tilläggsats för helreparering
VOE420641	1					SS		•Gasket		
VOE420643	1							•Gasket		
VOE20591544	2							•Gasket		(VOE421121)
VOE845515	2							•Gasket		
VOE862619	2							•Gasket		
VOE1275379	1							•Gasket		(VOE940096)
VOE947620	14							•Gasket		
VOE4804167	1							•Gasket		
VOE11030013	1							•Gasket		
VOE13947281	6							•Gasket		
VOE13947282	2							•Gasket		
VOE13969011	14							•Gasket		
VOE13947627	3							•Plane gasket		(VOE947627)
VOE949329	1							•Gasket		
VOE957171	1							•Gasket		
VOE13947624	3							•Plane gasket		
VOE13947625	1							•Plane gasket		
VOE421158	1							•Sealing ring		
VOE22194880	1							•Sealing ring		(VOE421629)
VOE925094	1							•O-ring		(VOE465058)
VOE469455	6							•Sealing ring		
VOE469483	2							•Sealing ring		
VOE470383	2							•Sealing ring		

VOE471321	1								•Sealing ring		
VOE471626	3								•Sealing ring		
VOE471637	2								•Sealing ring		
VOE471708	2								•Sealing ring		
VOE471856	5								•Sealing ring		
VOE471956	6								•Sealing ring		
VOE477118	1								•Sealing ring		
VOE11030751	2								•Sealing ring		
VOE477059	1								•O-ring		
VOE925057	2								•O-ring		
VOE977015	1								•O-ring		(VOE925092)
VOE925094	1								•O-ring		
VOE925256	1								•O-ring		
VOE925257	1								•O-ring		
VOE13925095	1								•O-ring		
VOE13948981	1								•O-ring		
VOE13949656	2								•O-ring		
VOE13949722	1								•O-ring		
VOE13975610	1								•O-ring		
VOE477119	1								•Crankshaft seal		

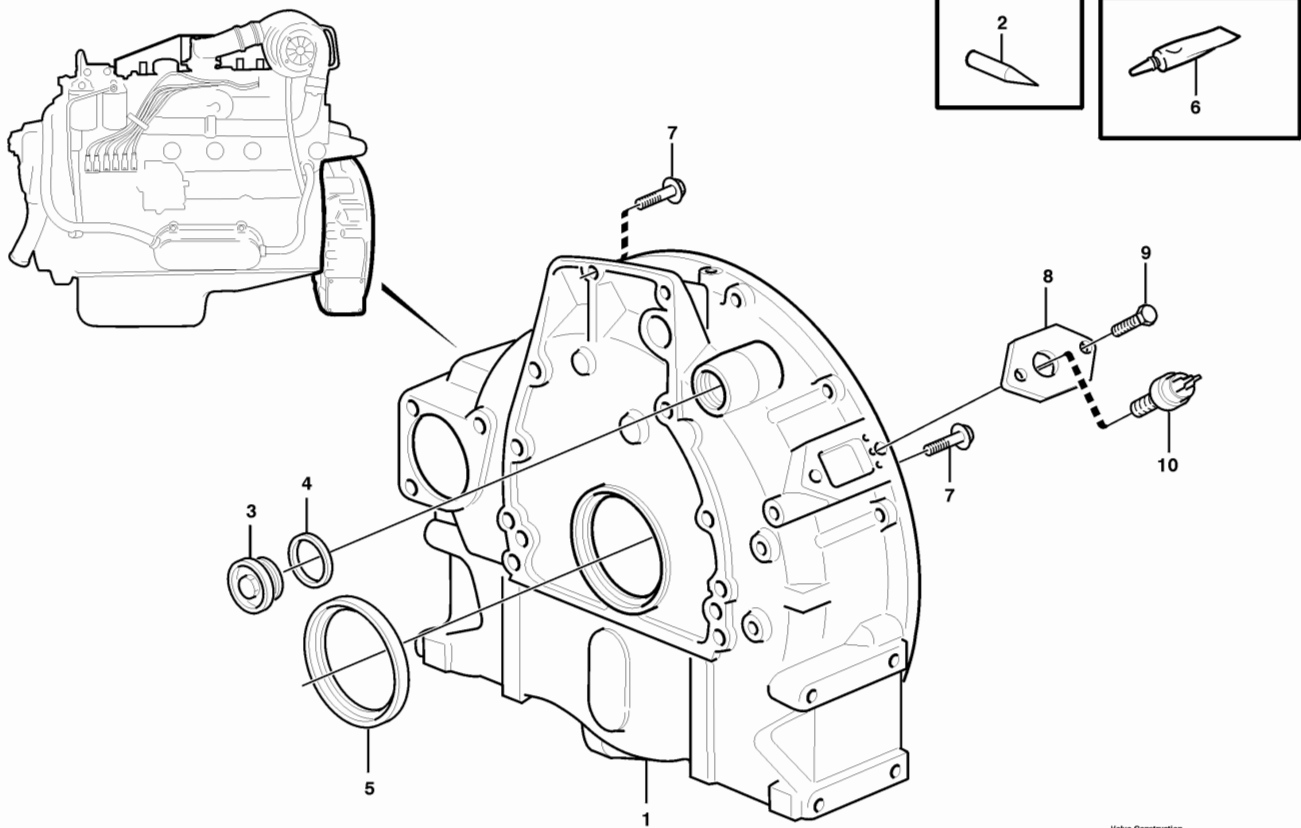
Date: 11/12/2025	Image id: LJ372B	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 210/150	Title: Engine Td 63 Kie



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15004131	1					CS		Engine		(VOE8188110), REMAN VOE9008188110, VOE9015004131
1		1							•Flywheel housing		See ref 210/200
2		1							•Cylinder head		See ref 211/100
3		1							•Cylinder block		See ref 212/100
4		1							•Timing gear casing		See ref 215/100
5		1							•Camshaft		See ref 215/150
6		1							•Cylinder liner		See ref 213/100
7		1							•Crank mechanism		See ref 216/100
8		1							•Oil pump		See ref 221/100
9		1							•Oil sump		See ref 217/100
10		2							•Fuel filter		See ref 233/150
11		11							•Delivery pipe		See ref 237/100
12		1							•Injection pump		See ref 236/300

13		1							•Oil filter housing		See ref 222/100
14		1							•Oil trap		See ref 251/170
15		1							•Turbocharger		See ref 255/200
16		1							•Exhaust pipe		See ref 251/200
17		1							•Charge air cooler		See ref 251/160
18		1							•Inlet manifold		See ref 251/170
19		1							•Water pump		See ref 262/100
20		1							•Fan		See ref 263/100
21		1							•Starter motor		See ref 330/100
22		6							•Injector		See ref 237/150

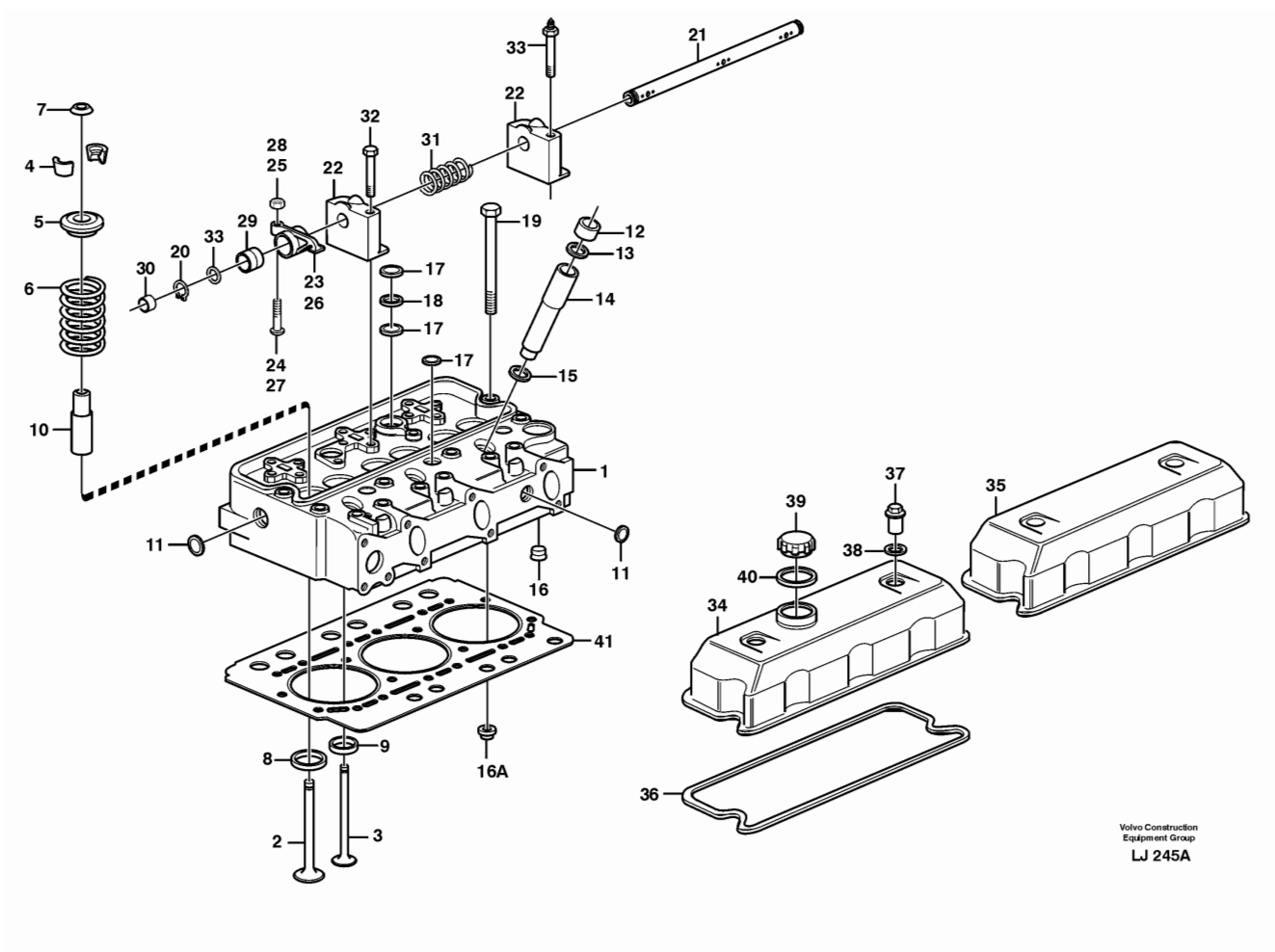
Date: 11/12/2025	Image id: LJ246B	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 210/200	Title: Flywheel housing



Volvo Construction
Equipment Group
LJ 246B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11701518	1					SS		Flywheel housing		
2	VOE864494	1							Setting indicator		
3	VOE15134976	1							Plug		(VOE467649)
4	VOE1556907	1							Gasket		(VOE469328)
5	VOE477119	1							Crankshaft seal		
6	VOE1161277	REQ							Sealant		20 g
7	VOE13966361	6							Flange screw		L = 55
	VOE984858	2							Flange screw		(VOE13966363)L = 65
	VOE968753	2					CS		Flange screw		L = 75
8	VOE14254562	1					CS		Attachment		
9	VOE1395272	2							Screw		
10	VOE14215228	1							Tachometer sensor		

Date: 11/12/2025	Image id: LJ245A	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 211/100	Title: Cylinder head

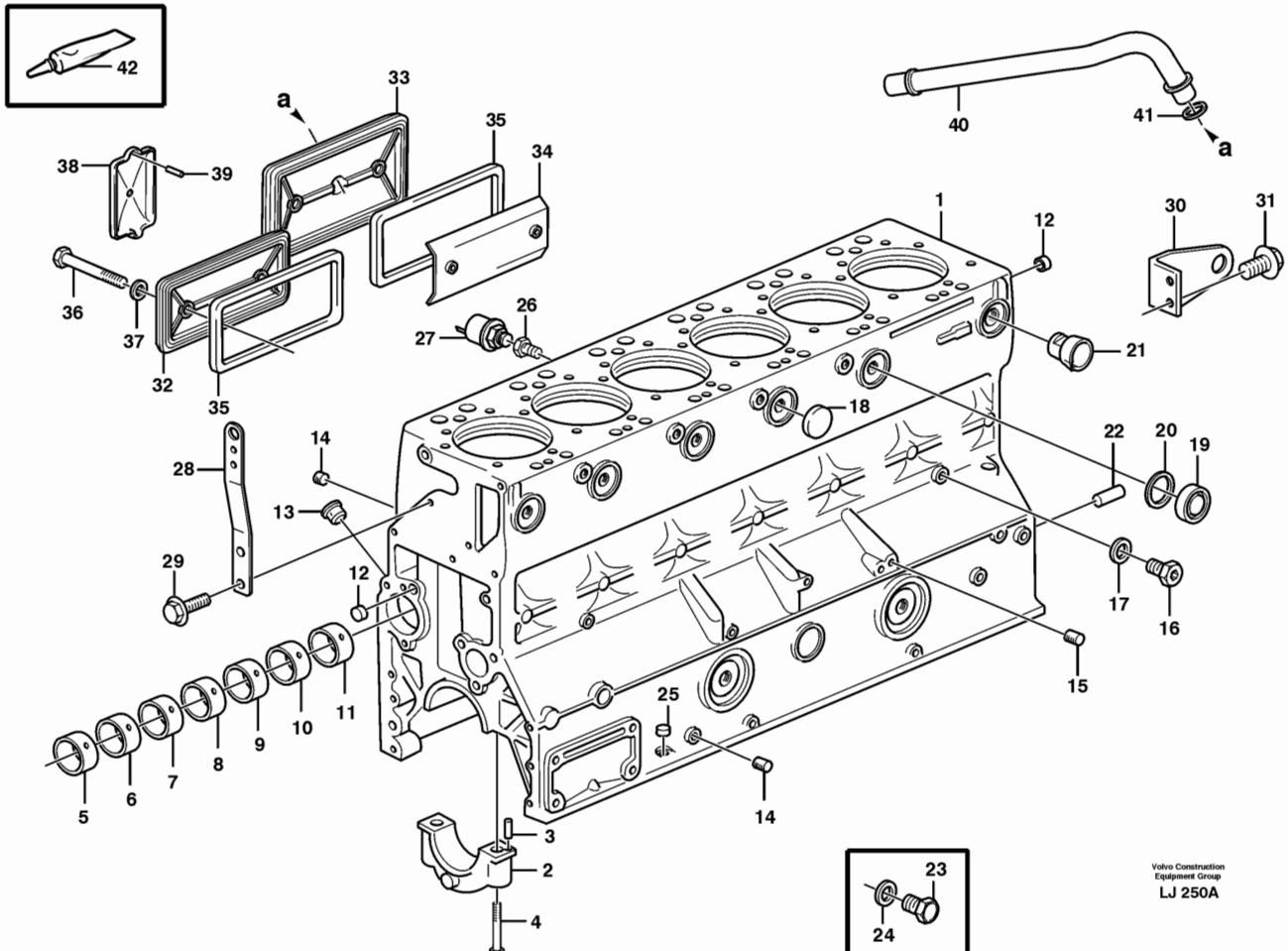


Volvo Construction
Equipment Group
LJ 245A

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE420878	2					CS		Cylinder head		REMAN VOE9000420878
2	VOE420553	6					SS		•Inlet valve		
3	VOE8192143	6							•Exhaust valve		
4	VOE1677875	24							•Valve sleeve		
5	VOE465550	12							•Washer		
6	VOE465233	12							•Valve spring		
7	VOE465551	12							•Protecting sleeve		
8	VOE420874	6							•Valve seat		
9	VOE420875	6							•Valve seat		
10	VOE477792	12							•Valve guide		
11	VOE477024	8							•Expansion plug		
12	VOE466420	6							•Ring		
13	VOE466405	6							•Sealing ring		
14	VOE8192085	6							•Sleeve		

15	VOE466922	6							•Sealing ring		
16	VOE465420	4							•Nozzle		
16A	VOE422413	2							•Sealing ring		ID = 10
	VOE466421	16							•Sealing ring		ID = 15
	VOE465784	12							•Seal		ID = 25
17	VOE477026	14							•Expansion plug		
18	VOE947626	4							•Gasket		
19	VOE465840	40							•Screw		
		2					NS		•		
20	VOE914456	4							••Retaining ring		
21	VOE465791	2							••		
22	VOE1665204	6					CS		••Bearing Bracket		
23	VOE7420129	3							••Rocker arm		
24	VOE422993	3					SS		•••Bolt		
25	VOE940175	3							•••Nut		
26	VOE420132	3							••Rocker arm		
27	VOE422993	3					SS		•••Bolt		
28	VOE940175	3							•••Nut		
29	VOE420125	12							•••Bushing		
30	VOE13955083	4							••Cap plug		
31	VOE411139	4							••Spring		
32	VOE471513	8							••Screw		
33	VOE471512	4							••Screw		
34	VOE8192015	1					CS		••Valve cover		
35	VOE8192016	1					CS		••Valve cover		
36	VOE8192009	2					CS		••Sealing strip		
37	VOE8148488	4							••Lock nut		
38	VOE8192526	4					CS		••Bushing		
39	VOE421753	1							••Filler cap		
40	VOE1275379	1							••Gasket		(VOE940096)

Date: 11/12/2025	Image id: LJ250A	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 212/100	Title: Cylinder block

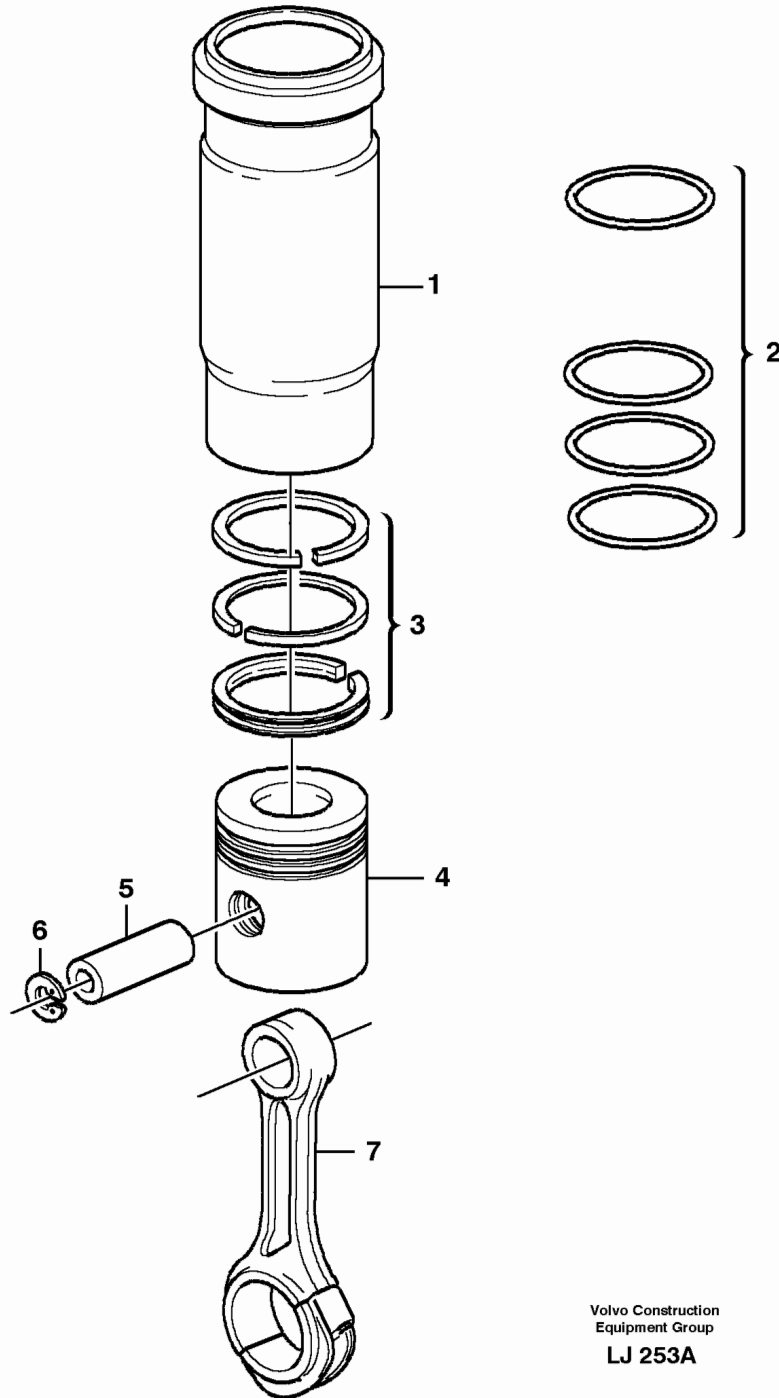


Volvo Construction
Equipment Group
LJ 250A

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE420990	1					CS		Cylinder block		
1		1					NS		•Cylinder block		
2		7					NS		•Cap		
3	VOE422426	1							•Pin		
4	VOE465899	14					CS		•Screw		
5	VOE422076	1							•Bushing		
6	VOE422077	1							•Bushing		(VOE7422077)
7	VOE422078	1							•Bushing		
8	VOE11000014	1							•Bushing		(VOE422079)
9	VOE422080	1							•Bushing		(VOE7422080)
10	VOE422081	1							•Bushing		
11	VOE422082	1							•Bushing		
12	VOE955082	6							•Cap plug		

13	VOE422369	2							•Plug		
14	VOE479979	5							•Plug		1/8"NPTF
15	VOE952076	3					SS		•Plug		3/8"NPTF
16	VOE13965768	1							•Plug		
17	VOE13947281	1							•Gasket		
18	VOE13968955	4							•Expansion plug		
19	VOE15134976	2							•Plug		(VOE467649)
20	VOE1556907	2							•Gasket		(VOE469328)
21	VOE421154	6							•Nozzle		
22	VOE191171	2							•Pin		(VOE191171)
23	VOE960630	1							Plug		
24	VOE13969011	1							Gasket		
25	VOE955082	2							Cap plug		
26	VOE835980	1							Nipple		
27	VOE864415	1					CS		Oil pressure sensor		
28		1					NS		Iron		Front / främre
29	VOE984815	2							Flange screw		(VOE13965191)
30		2					NS		Lifting eye		Rear / bakre
31	VOE984815	4							Flange screw		(VOE13965191)
32	VOE420120	1					CS		Inspection lid		
33	VOE420121	1							Hatch		
34	VOE3978045	1					CS		Splash plate		(VOE471858)
35	VOE20591544	2							Gasket		(VOE421121)
36	VOE471855	5							Screw		
37	VOE471856	5							Sealing ring		
38	VOE471854	1					CS		Cover		
39	VOE951974	1							Spring pin		
40	VOE11032901	1					CS		Breather pipe		
41	VOE421158	1							Sealing ring		
42	VOE1161277	REQ							Sealant		20 g

Date: 11/12/2025	Image id: LJ253A	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 213/100	Title: Cylinder liner and piston

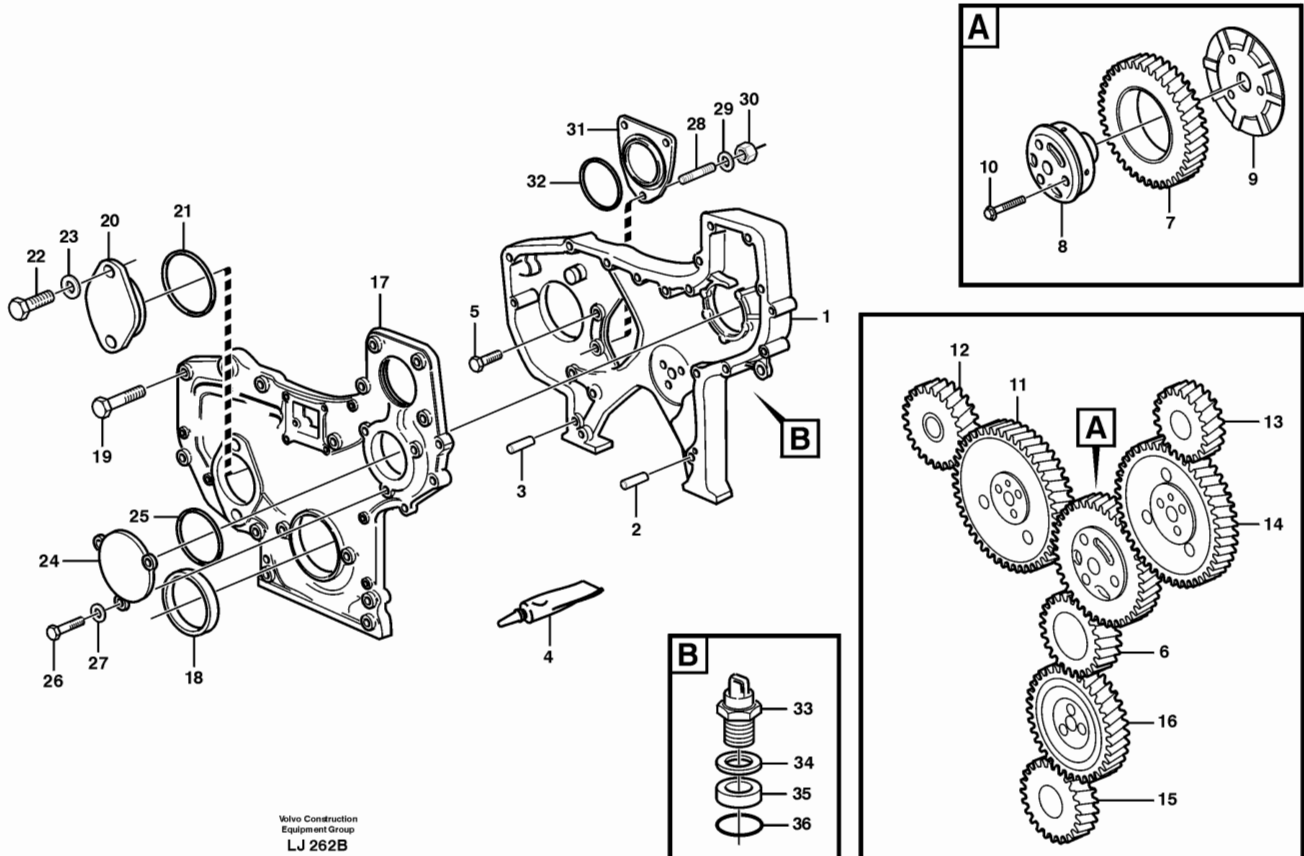


Volvo Construction
Equipment Group
LJ 253A

Q1-Q5	Option	Option description	
Q1 TD 61 GE			
Q2 TD 63 KIE			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE276929	6							Cylinder liner kit		
1		6					NS		•Cylinder liner		
2	VOE271161	6							•Sealing ring kit		
3	VOE276310	6							•Piston ring kit		
4		6					NS		•Piston		
5	VOE3978023	6					CS		•Piston Pin		
6	VOE914523	12							•Retaining ring		
7		6							Connecting rod		See ref 216/100

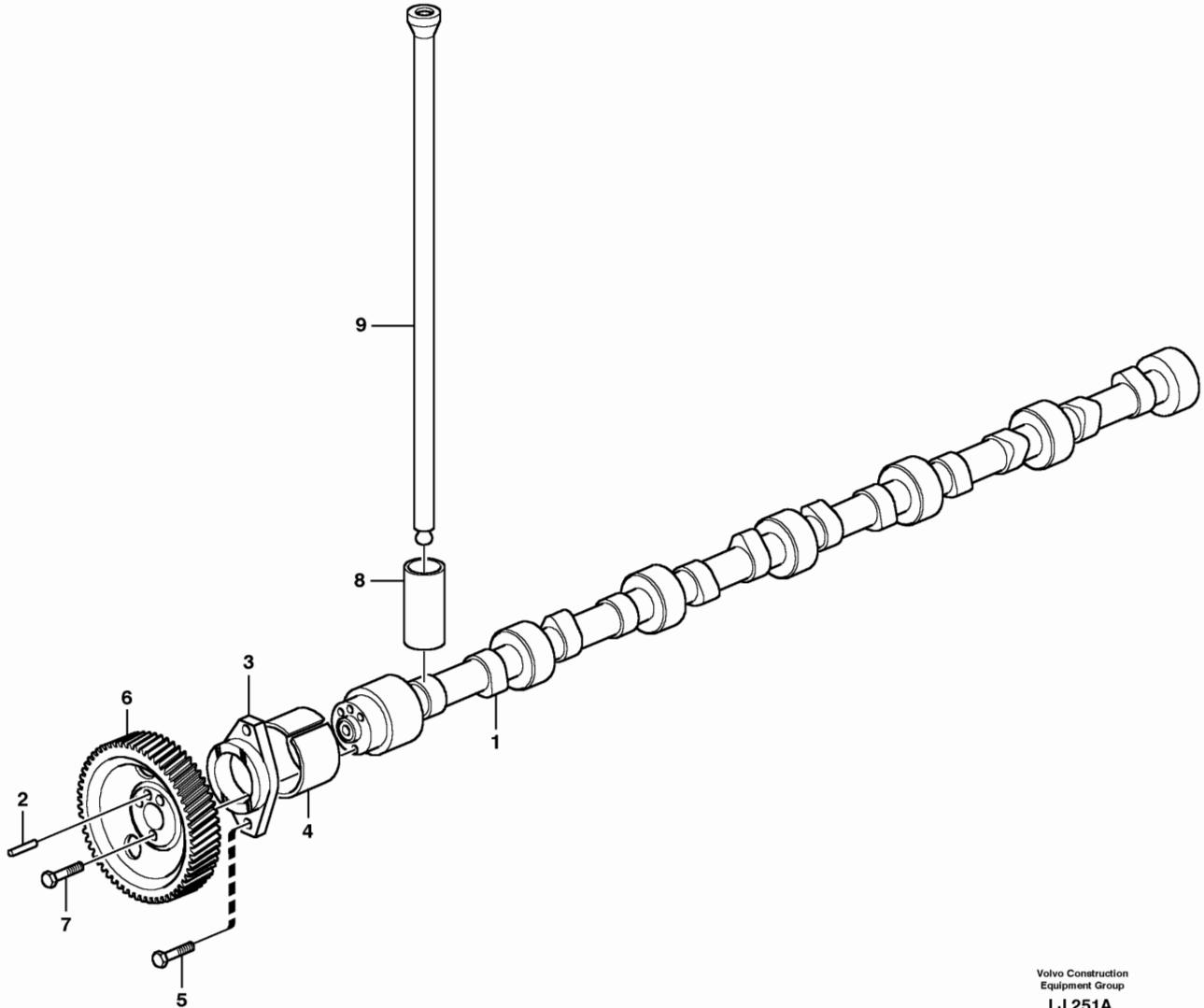
Date: 11/12/2025	Image id: LJ262B	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 215/100	Title: Timing gear casing



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE8192775	1					SS		Timing gear casing		
2	VOE13941511	1							Pin		(941511)
3	VOE13941510	1							Pin		(941510)
4	VOE1161277	REQ							Sealant		20 g
5	VOE471534	2							Screw		L = 28
	VOE471535	2							Screw		L = 58
6		1							Gear		Crankshaft / vevaxel See ref 216/100
7	VOE8192518	1					CS		Idler gear		
		1					NS		•Bushing		(VOE471552)
8	VOE11704619						CS		Axle		
9	VOE478951	1							Thrust washer		(VOE467529)
10	VOE471554	3					CS		Screw		
11		1							Gear		Camshaft / kamaxel See ref 215/150
12		1							Gear		Servopump/Servo.p See ref 914/700

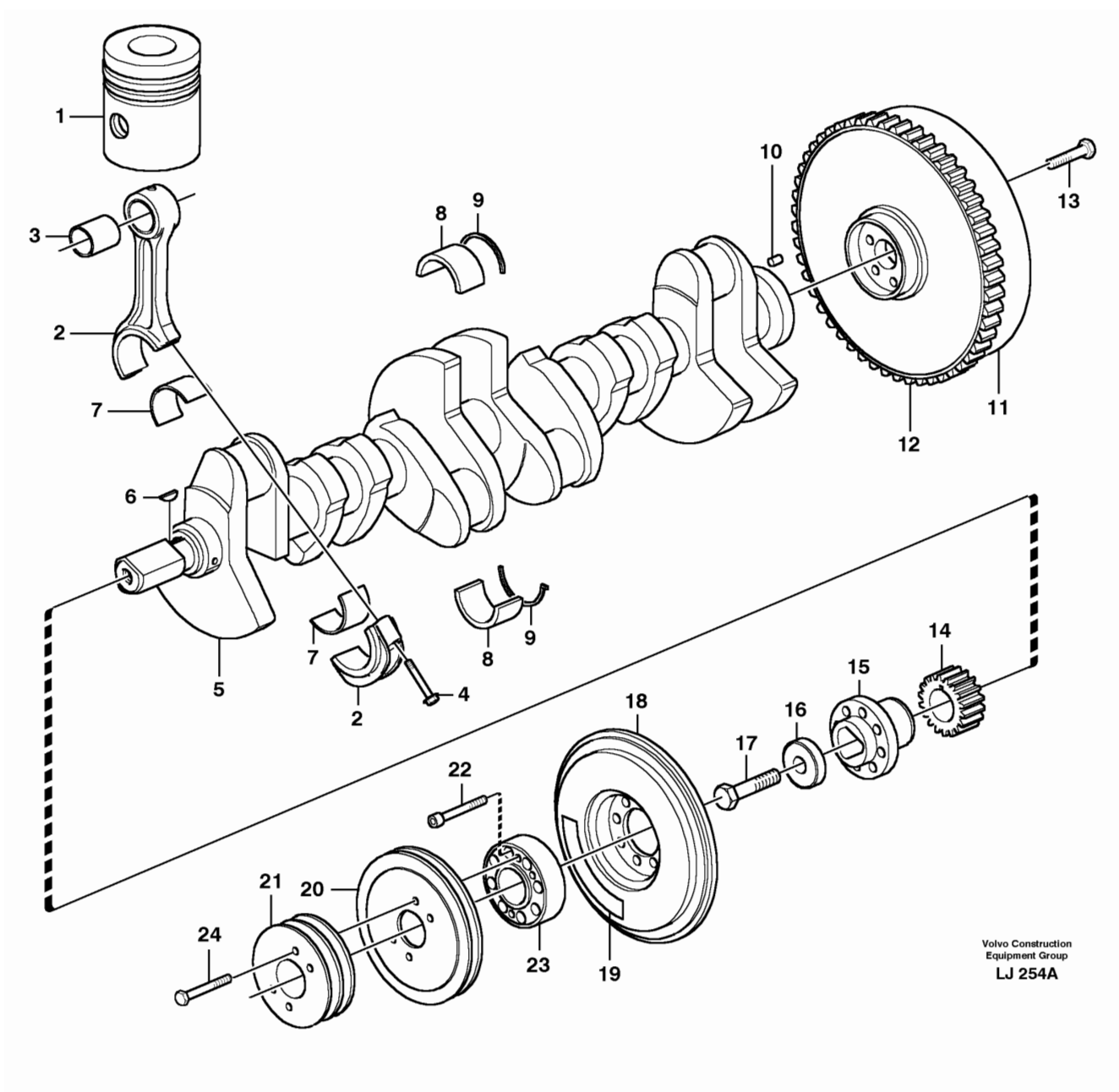
13		1							Gear		Waterpump/ Vattenpump See ref 262/100
14		1							Gear		Injct.pump/ Insprpump See ref 236/300
15		1							Gear		Oil pump / oljepump See ref 221/100
16		1							Gear		Oil pump/Oljepump See ref 221/100
17	VOE8192590	1						CS	Timing gear cover		
18	VOE477118	1							Sealing ring		
19	VOE60113084	7							Flange screw		(VOE13947760)L = 40: (947760)
	VOE60113085	2							Flange screw		(VOE13948217)L = 45: (948217)
	VOE13965216	1							Screw		L = 55: (965216)
	VOE60113091	6							Flange screw		(VOE13965182)L = 80: (965182)
	VOE60113248	2							Flange screw		(VOE13965183)L = 90: (965183)
	VOE965225	1							Flange screw		M12, L = 35
20	VOE465735	1							Cover		
21	VOE925094	1							O-ring		
22	VOE60113094	2							Flange screw		(VOE946472)L = 30
	VOE60113100	2							Flange screw		(VOE13965187)L = 60: (965187)
23	VOE60111980	2							Plain washer		(VOE955895)
24	VOE471559	1							Cover		
25	VOE925257	1							O-ring		
26	VOE60113081	3							Flange screw		(VOE945444)
27	VOE13941907	3							Washer		(VOE941907)
28	VOE967951	3							Stud		
29	VOE955899	3							Plain washer		
30	VOE60113142	3							Flange nut		(VOE965484)
31	VOE420178	1							Cover		
32	VOE13975610	1							O-ring		(VOE413619)
33	VOE1502028	1						CS	Tachometer sensor		
34	VOE13947624	1							Plane gasket		
35	VOE863412	1						CS	Sleeve		
36	VOE925059	1							O-ring		(14012270)

Date: 11/12/2025	Image id: LJ251A	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 215/150	Title: Camshaft



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE465787	1							Camshaft		
2	VOE950588	1							•Pin		
3	VOE465789	1							Flange		
4		7							Bearing bushing		See ref 212/100
5	VOE471509	2					CS		Screw		
6	VOE471528	1					CS		Gear		
7	VOE471554	3					CS		Screw		
8	VOE421067	12							Tappet		
9	VOE420021	12					CS		Rod		

Date: 11/12/2025	Image id: LJ254A	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 216/100	Title: Crankshaft and related parts

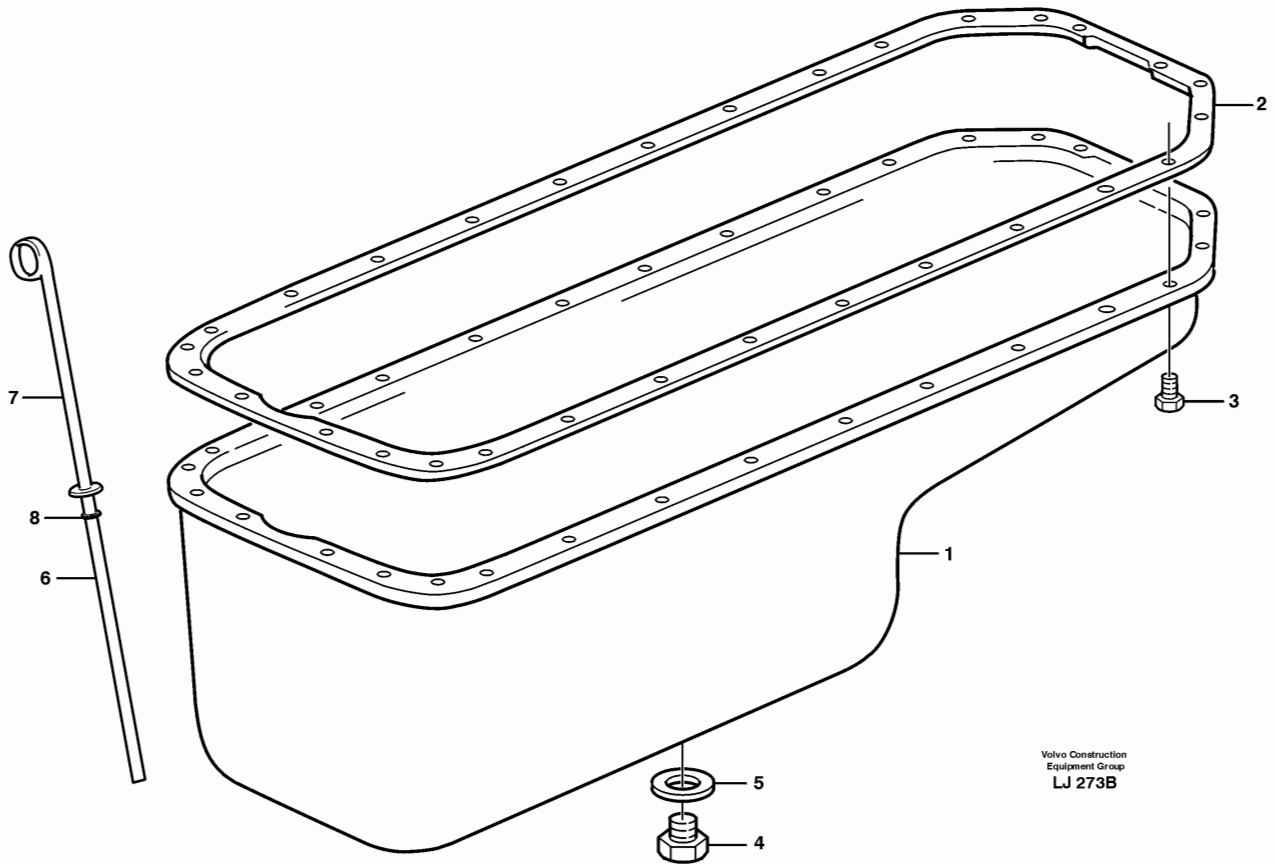


Volvo Construction
Equipment Group
LJ 254A

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		6							Cylinder liner kit		See ref 213/100
2	VOE8192120	6					SS		Connecting rod		
3	VOE465816	6							•Bushing		
4	VOE465815	12							•Screw		
5	VOE8192122	1					SS		Crankshaft		REMAN VOE9008192122, VOE9024427376
6	VOE422253	1							•Key		

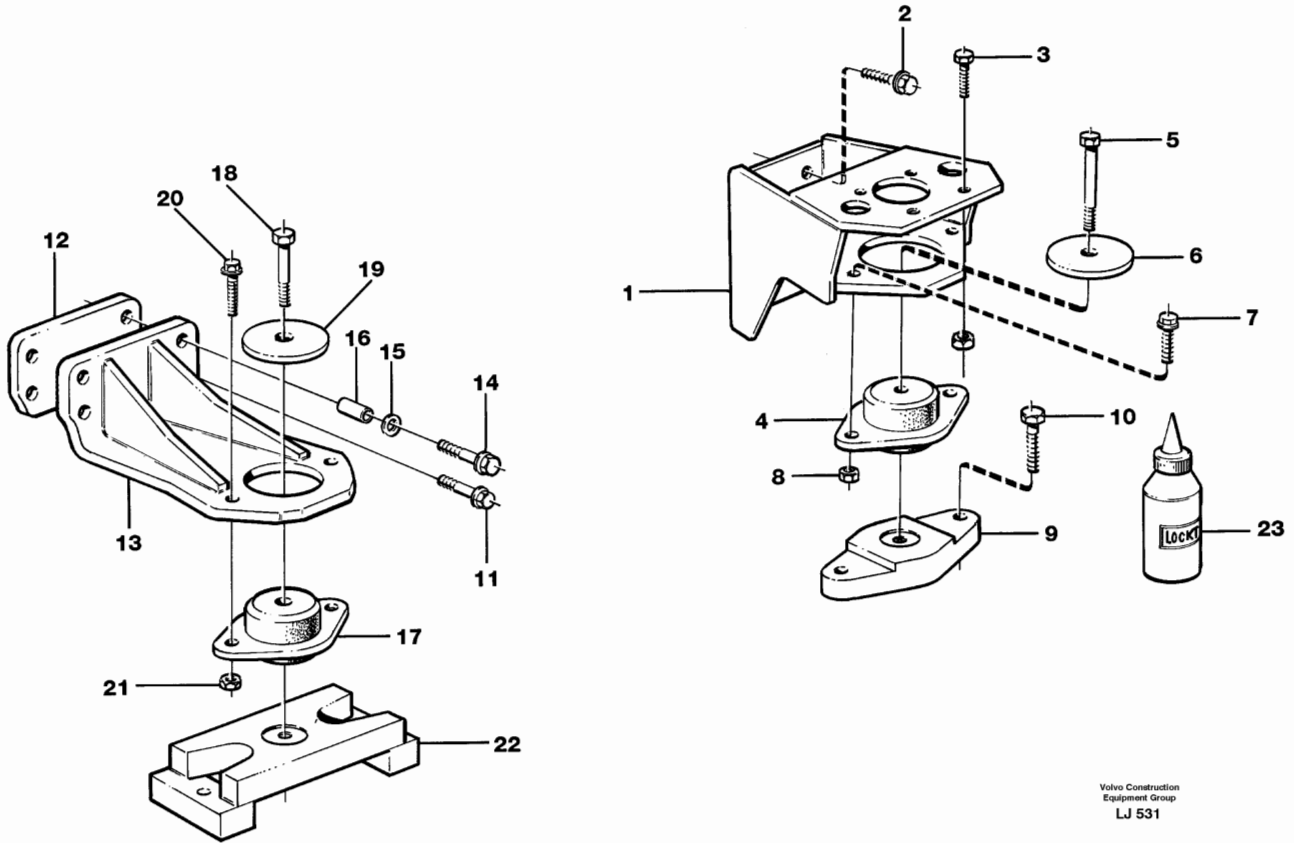
7		6						Big end brg kit		See ref 210/100
8		7						Mn bearing kit		See ref 210/100
9		1						Thrust washer kit		See ref 210/100
10	VOE950677	1						Pin		
11	VOE864260	1					CS	Flywheel		ENG - 106089, 6 hole
	VOE3825732	1					CS	Flywheel		ENG 106090 -, 9 hole
12	VOE420314	1						•Gear ring		(VOE420067)
13	VOE465825	6-9						Screw		
14	VOE471528	1					CS	Gear		
15	VOE4772218	1						Hub		
16	VOE420124	1					CS	Washer		
17	VOE470366	1						Screw		
18	VOE421515	1					CS	Vibration damper		
19	VOE467834	1						Sign		
20	VOE4772217	1						Pulley		
21	VOE4772236	1						Pulley		
22	VOE4772247	8					CS	Screw		
23	VOE465779	1						Hub		
24	VOE60113100	4						Flange screw		(VOE13965187)

Date: 11/12/2025	Image id: LJ273B	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 217/100	Title: Oil sump



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11162235	1					CS		Oil pan		(VOE465622)
2	VOE11030778	1							Gasket		(865341)
3	VOE984733	34							Flange screw		(VOE946440)
4	VOE13949175	1							Magnetic plug		(949175)
5	VOE949329	1							Gasket		
6	VOE862055	1					CS		Tube		
7	VOE11030836	1					CS		Oil dipstick		
8	VOE955984	1							O-ring		

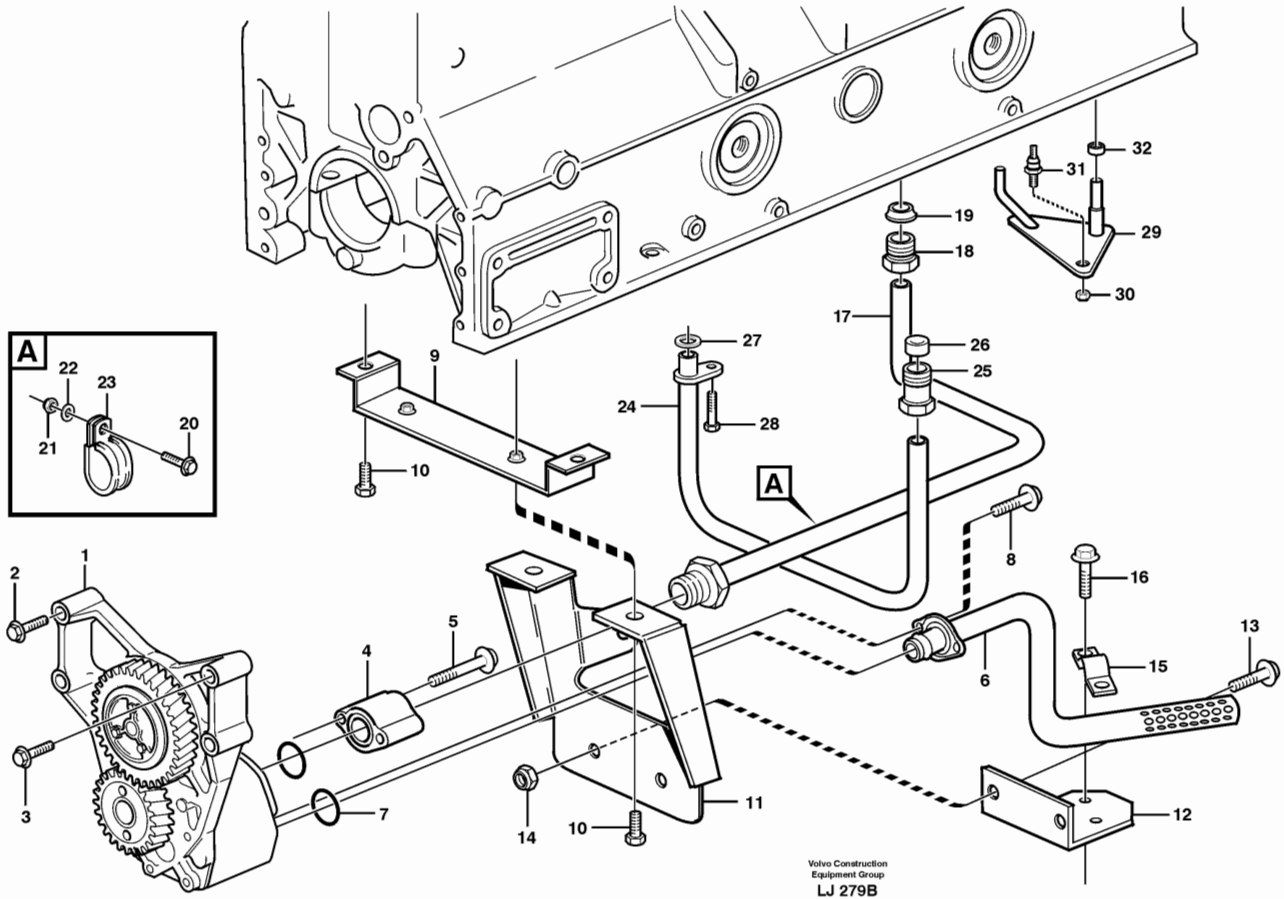
Date: 11/12/2025	Image id: LJ531	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 218/200	Title: Engine mounting



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE14341798	2					CS		Engine anchorage		
2	VOE984815	8							Flange screw		(VOE13965191)
3	VOE60113106	4							Flange screw		(VOE13946817)RH - REAR
4	VOE14343641	2					CS		Rubber cushion		
5	VOE997467	2							Hexagon screw		(VOE13955374)
6	VOE14342464	2					CS		Washer		
7	VOE60113109	4							Flange screw		(VOE13965192)
8	VOE13971090	8							Lock nut		
9	VOE14341801	2					CS		Adapter		
10	VOE13955366	4							Screw		
11	VOE60113113	7							Flange screw		(VOE13965194)
12	VOE14341881	2					CS		Spacer		
13	VOE14343182	2					CS		Engine anchorage		
14	VOE60113119	1							Flange screw		(VOE13965197)
15	VOE14015146	1							Washer		
16	VOE14252182	1					CS		Spacer		

17	VOE14343640	2					CS		Rubber cushion		
18	VOE997467	2							Hexagon screw		(VOE13955374)
19	VOE14342464	2					CS		Washer		
20	VOE60113109	4							Flange screw		(VOE13965192)
21	VOE13971090	4							Lock nut		
22	VOE14342044	2					CS		Adapter		
23	VOE14024293	ERF					CS		Locking fluid		

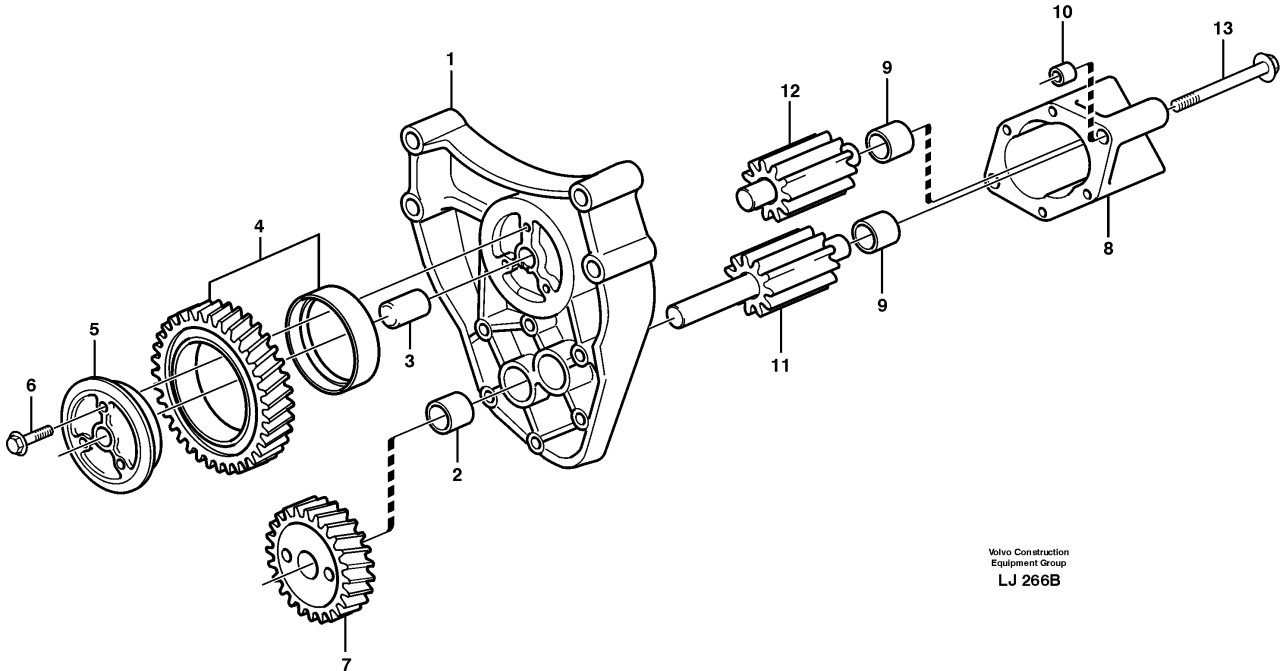
Date: 11/12/2025	Image id: LJ279B	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 220/100	Title: Lubricating oil system



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE477547	1							Oil pump		
2	VOE471513	4							Screw		
3	VOE471734	2							Screw		
4	VOE465846	1							Sleeve		
5	VOE968553	2							Flange screw		L = 115 mm
	VOE984744	2							Flange screw		(VOE13965184)L = 100 mm
	VOE969225	2							Flange screw		L = 120 mm
6	VOE11030734	1					CS		Suction pipe		
7	VOE470383	2							Sealing ring		
8	VOE60113248	2							Flange screw		(VOE13965183)
9	VOE11030718	1					CS		Bracket		
10	VOE984733	4							Flange screw		(VOE946440)
11	VOE11030725	1					SS		Baffle plate		
12	VOE11030720	1					CS		Bracket		
13	VOE984733	2							Flange screw		(VOE946440)

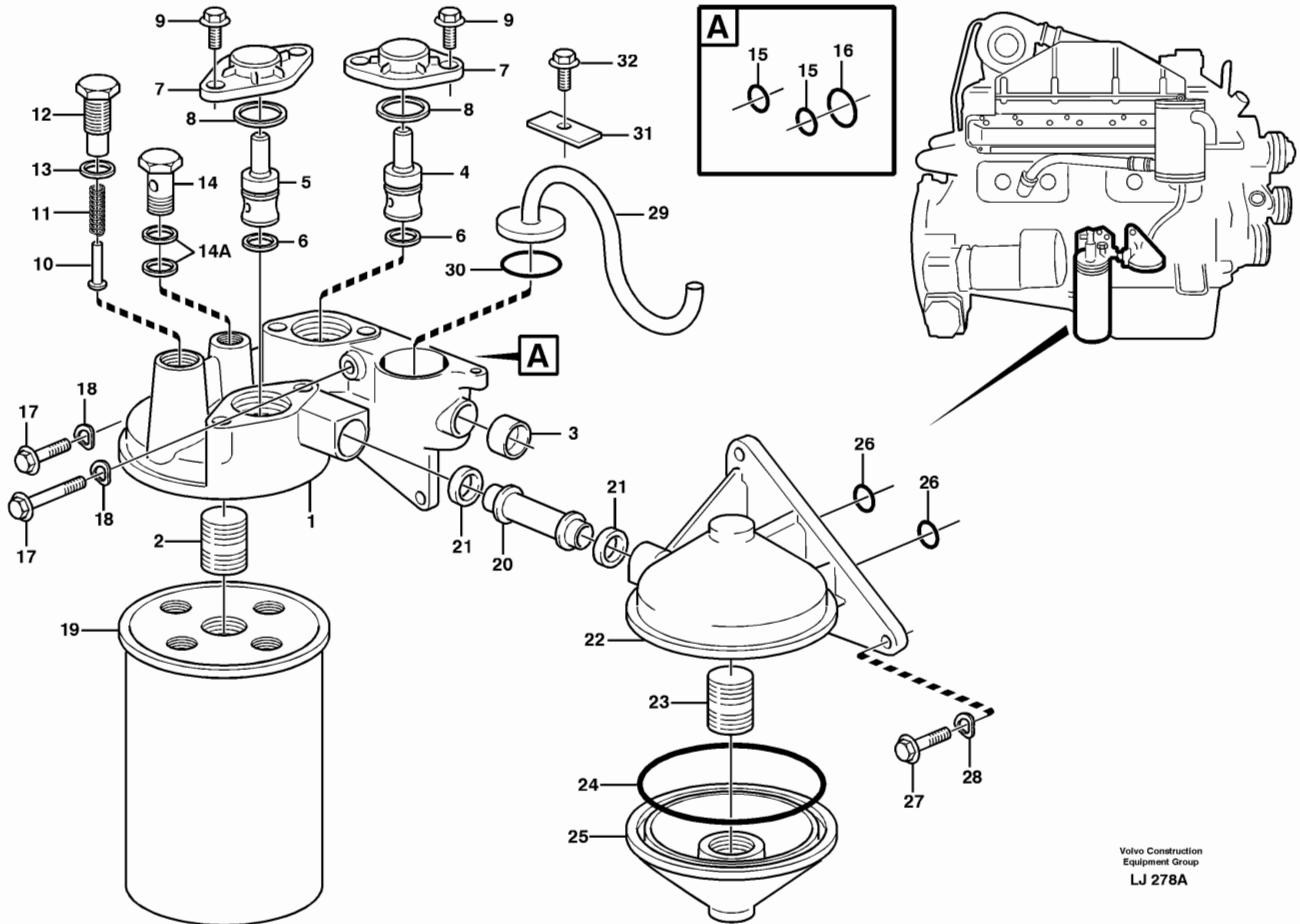
14	VOE946036	2							Lock nut		
15	VOE11030722	1							Clamp		
16	VOE60113069	2							Flange screw		(VOE13946544)
17	VOE420994	1					CS		Oil feed pipe		
18	VOE471588	1					CS		Connector		
19	VOE980786	1							Ferrule		
20	VOE984733	1							Flange screw		(VOE946440)
21	VOE60113140	1							Flange nut		(VOE13945408)
22	VOE994868	1							Plain washer		(VOE13955894)
23	VOE1545433	1					CS		Clamp		
24	VOE420996	1					CS		Oil feed pipe		
25	VOE471595	1					CS		•Connector		
26	VOE980786	1							•Ferrule		
27	VOE471956	1							Sealing ring		
28	VOE984733	1							Flange screw		(VOE946440)
29	VOE477437	6							Nozzle		
30	VOE13948570	6							Lock nut		
31	VOE471596	6							Stud		
32	VOE466874	6							Sealing ring		

Date: 11/12/2025	Image id: LJ266B	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 221/100	Title: Oil pump



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE477547	1							Oil pump		
	VOE471571	1					CS		•Bracket		
1		1					NS		••Bracket		
2	VOE470347	2						K	•••Bushing		
3	VOE191171	1							••Pin		(VOE191171)
4	VOE471942	1					CS		•Drive Gear		
5	VOE420048	1					CS		•Bearing sleeve		
6	VOE471586	1							•Screw		
7	VOE471941	1							•Drive Gear		
		1					NS		•Oil pump housing		
8		1					NS		••Housing		
9	VOE470347	2						K	•••Bushing		
10	VOE401146	1							••Guide sleeve		
11		1					NS	K	•Shaft		
12		1					NS	K	•Shaft		
13	VOE13965181	2							•Screw		(VOE965218)
	VOE276152	1					CS		Repair kit		

Date: 11/12/2025	Image id: LJ278A	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 222/100	Title: Oil filter

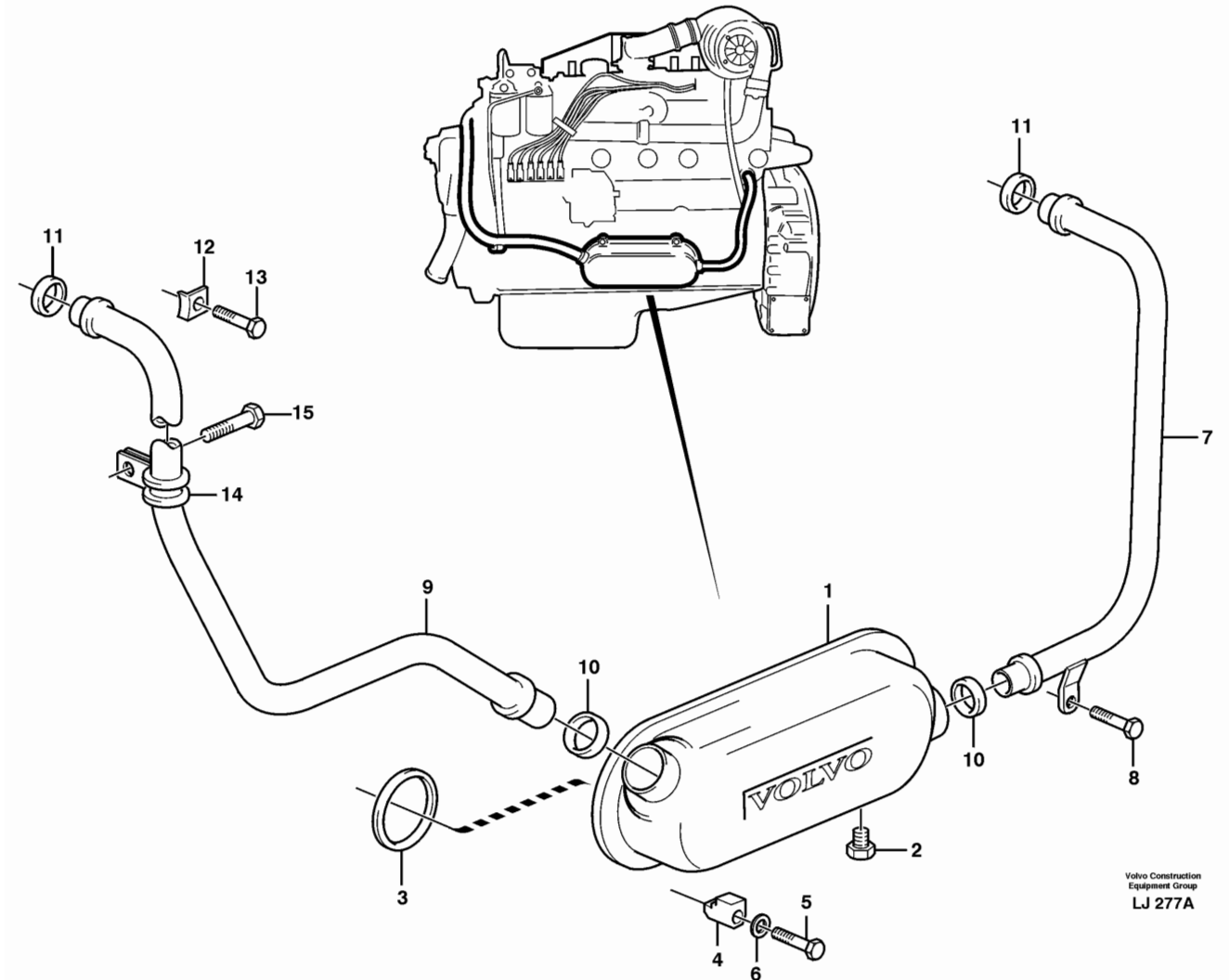


Volvo Construction
Equipment Group
LJ 278A

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE420928	1					CS		Oil filter housing		
1		1					NS		•Oil filter housing		
2	VOE466623	1							••Nipple		
3	VOE13948811	1							••Cap plug		
4	VOE471812	1							•Valve		BL
	VOE466445	1							••Compression spring		
5	VOE471640	1							•Reduction valve		RED
6	VOE469846	2							•Sealing ring		
7	VOE471648	2							•Cover		
8	VOE949659	2							•O-ring		
9	VOE60113069	4							•Flange screw		(VOE13946544)
10	VOE471085	1							•Valve cone		
11	VOE466653	1							•Compression spring		

12	VOE471598	1							•Plug		
13	VOE13947627	1							•Plane gasket		(VOE947627)
14	VOE941686	1							Hollow screw		See ref 255/100
14A	VOE7011996	2							Gasket		See ref 255/100
15	VOE13949656	2							O-ring		D = 19,2: (949656)
16	VOE13949722	1							O-ring		D = 36,2
17	VOE60113093	2							Flange screw		(VOE946329)L = 25
	VOE60113101	1							Flange screw		(VOE13965222)L = 65
18	VOE60112789	3							Spring washer		(VOE941908)
19	VOE21707134	1							Oil Filter		(VOE466634)
20	VOE465857	1					CS		Tube		
21	VOE471956	2							Sealing ring		
		1					NS		Housing		
22	VOE471601	1					CS		•Bracket		
23	VOE469904	1							•Nipple		
24	VOE13948981	1							O-ring		
25	VOE3812509	1					SS		Cover		(VOE848431)
26	VOE13949656	2							O-ring		
27	VOE60113093	3							Flange screw		(VOE946329)
28	VOE60112789	3							Spring washer		(VOE941908)
29	VOE11032938	1					CS		Oil return pipe		
30	VOE22194880	1							Sealing ring		(VOE421629)
31		1					NS		Sstiker plate		
32	VOE984733	1							Flange screw		(VOE946440)TD 63 KIE

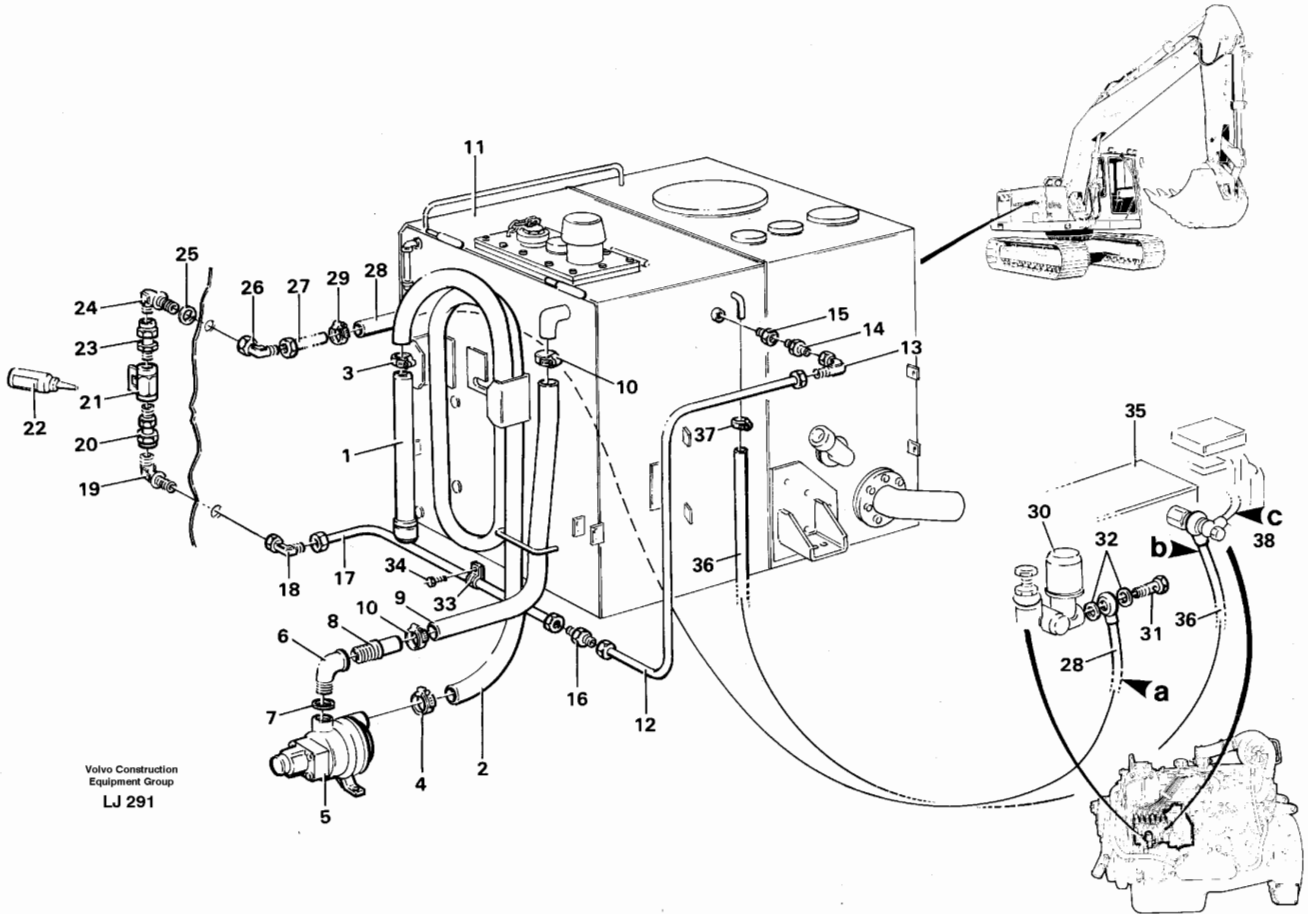
Date: 11/12/2025	Image id: LJ277A	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 223/100	Title: Oil cooler



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE1661254	1							Oil cooler		
2	VOE180759	1							•Plug		
3	VOE471467	2							Sealing ring		
4	VOE471804	4							Retainer		
5	VOE60113098	4							Flange screw		(VOE965186)
6	VOE60112789	4							Spring washer		(VOE941908)
7	VOE848467	1							Coolant pipe		
8	VOE984733	1							Flange screw		(VOE946440)
9	VOE849672	1					CS		Coolant pipe		
10	VOE471708	2							Sealing ring		
11	VOE471637	2							Sealing ring		

12	VOE421654	2							Clamp		
13	VOE60113523	1							Flange screw		(VOE13949846) (949846)
14	VOE968508	1							Clamp		
15	VOE984733	1							Flange screw		(VOE946440)

Date: 11/12/2025	Image id: LJ291	Catalogue: 99535	Model: EC230B
Brand: Volvo	Serial: 5252-9999	Group/Section: 230/100	Title: Fuel system



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE14041894	1					CS		Suction pipe		
	VOE925064	1							•O-ring		(14012285)
2	VOE14241993	1					SS		Hose		
3	VOE14211530	1					CS		Hose clamp		
4	VOE943476	1							Hose clamp		(14025800)
5		1							Fuel filling pump		See ref 234/150
6	VOE14013464	1					CS		Pipe bend		
7	VOE14213786	REQ					CS		Sealant		
8	VOE14041887	1					CS		Nipple		
9	VOE14049035	1					SS		Hose		
10	VOE943476	2							Hose clamp		(14025800)
11		1							Fuel tank		See ref 234/100
12	VOE14245807	1					CS		Tube Assembly		
	VOE956971	2							•Ferrule		(VOE14012366)
	VOE14012452	2							•Nut		
13	VOE14012395	1					CS		Fitting		