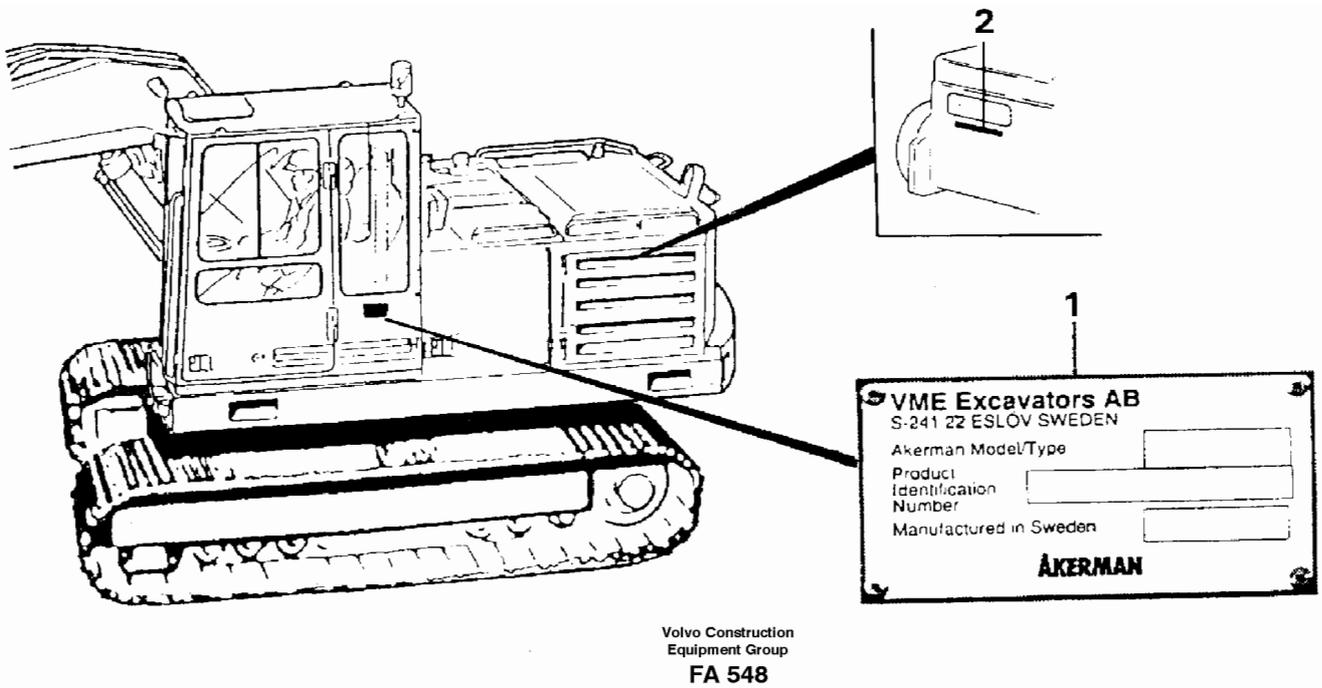
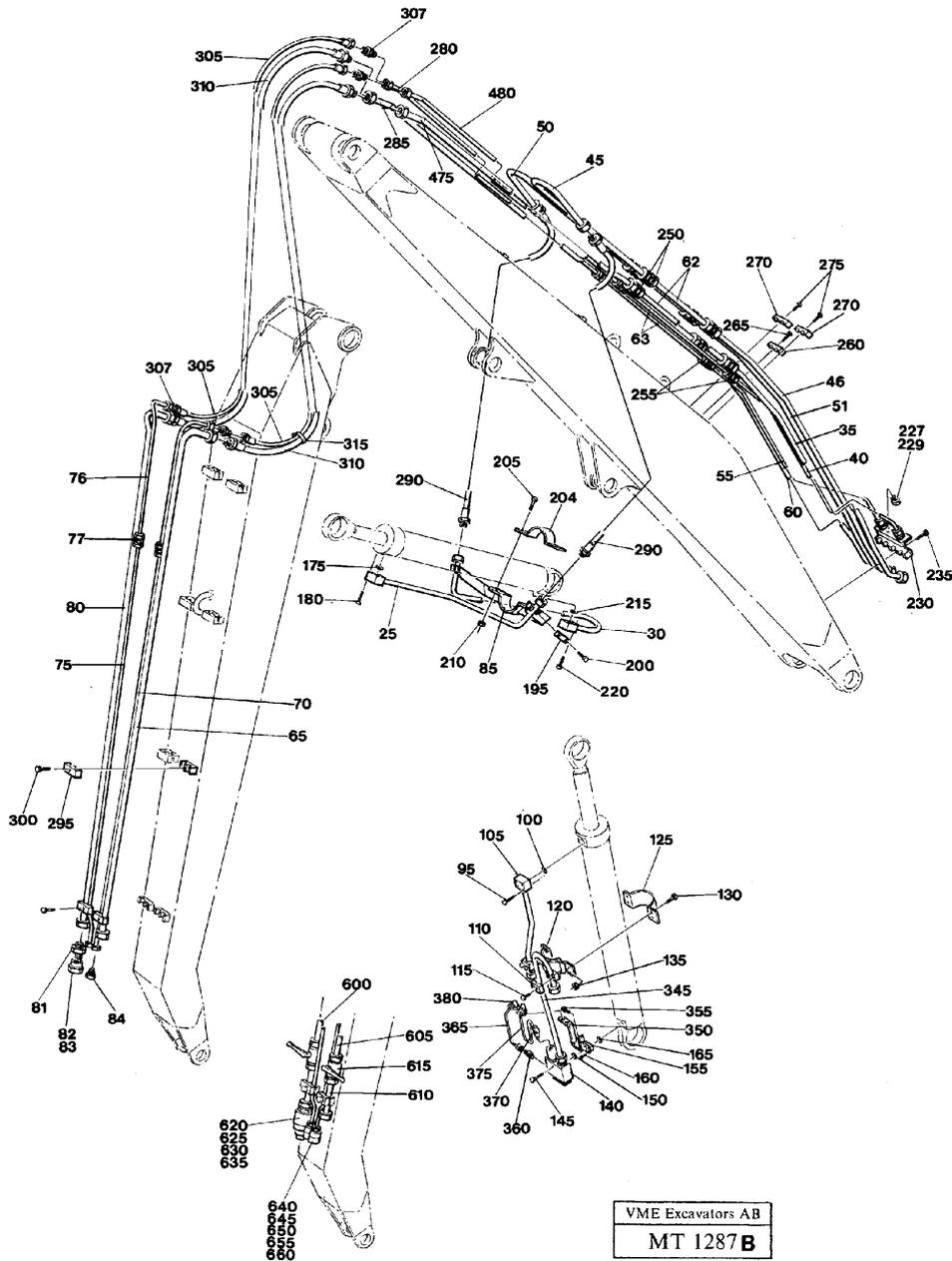


Date: 11/11/2025	Image id: FA548	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 030/100	Title: Product identification plate



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Engine sign plate		

Date: 11/11/2025	Image id: 1287B	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 10/100	Title: Materials handl. equipm. boom 6,00 m, dipper 4,40 boom 6,75 m, dipper 5,15



Q1-Q5	Option	Option description	
Q1 14258081 6	VOE14258081	Materials handling equipment 6.0m boom EC230B SER NR 4105-EW230B SER NR 1369-	

Q2 14258084 6 75 m	VOE14258084	Materials handling equipment 6.75m boom EC230B SER NR 4105-EW230B SER NR 1369-	
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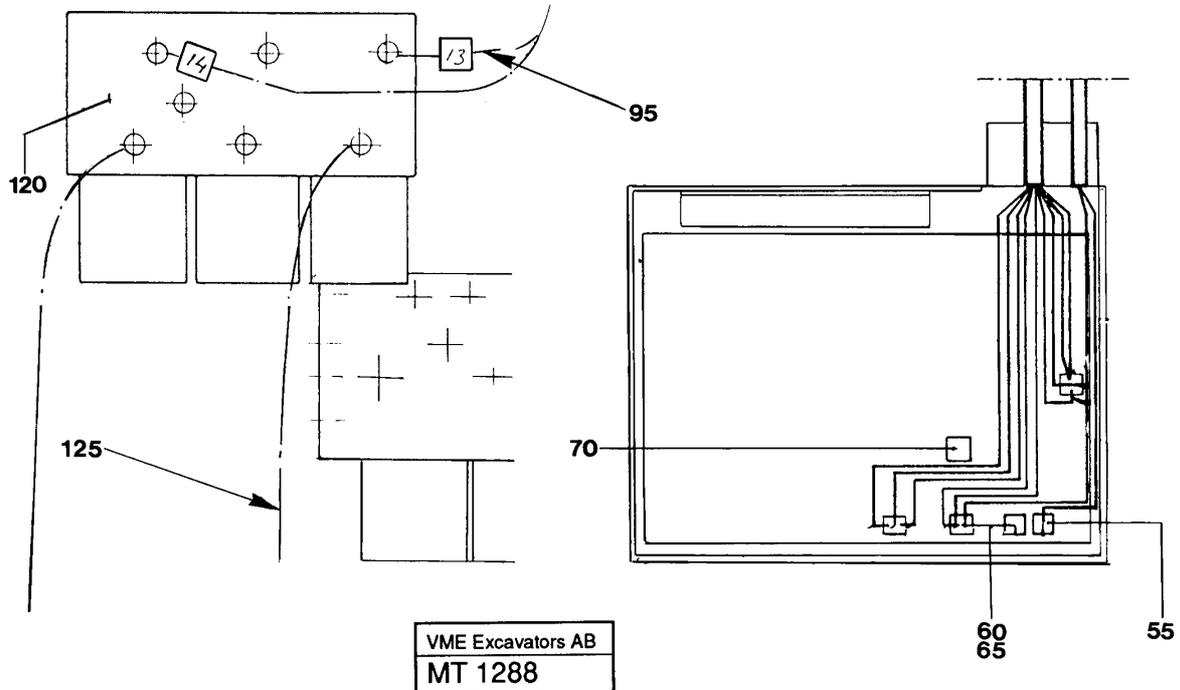
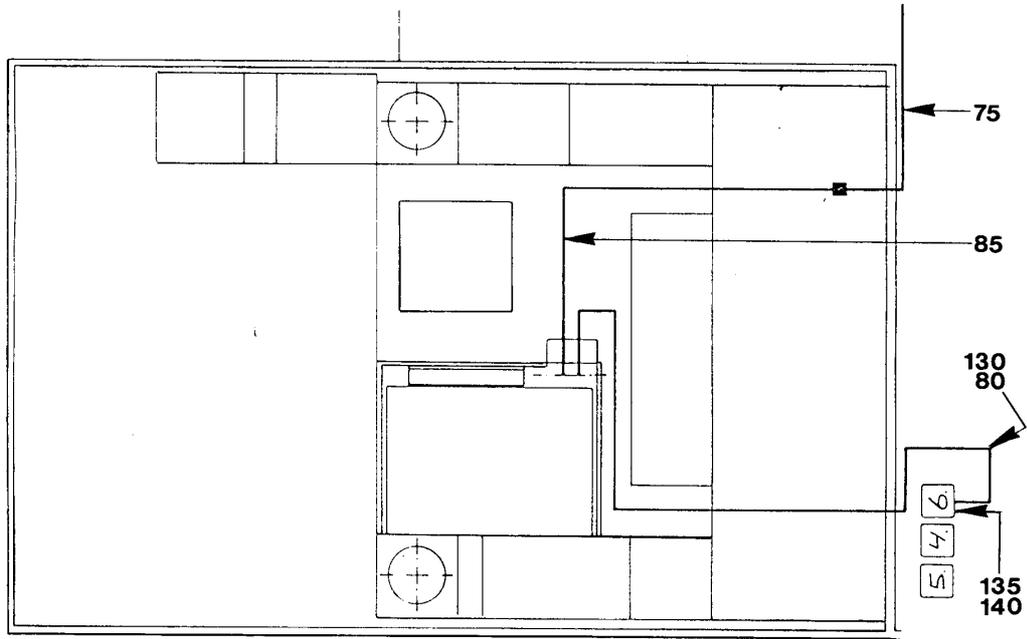
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
									Boom		
5	VOE14237967	1					CS		Handling boom		
5	VOE14253088		1				CS		Handling boom		
20	VOE14234149	1	1				CS		Retainer		
35	VOE14237984	1	1				CS		Tube Assembly		
40	VOE14237985	1	1				CS		Tube Assembly		
45	VOE14237986	1	1				CS		Tube Assembly		
46	VOE14238359	1	1				CS		Tube Assembly		
50	VOE14237987	1	1				CS		Tube Assembly		
51	VOE14238390	1					CS		Tube Assembly		
51	VOE14238360		1				CS		Tube Assembly		
55	VOE14237989	1	1				CS		Tube Assembly		
60	VOE14237990	1	1				CS		Tube Assembly		
62	VOE14253813		4				CS		Tube Assembly		
63	VOE14253814		2				CS		Tube Assembly		
225	VOE14012472	2	2				CS		Fitting		
227	VOE13964090	2	2						Closure		(VOE14012462)
229	VOE14012452	2	2						Nut		
230	VOE14053936	1	1				CS		Tube Clamp		
235	VOE973244	2	2						Hexagon screw		(VOE14014610)
250	VOE14012409	4	8				CS		Fitting		
255	VOE14012404	2	4				SS		Fitting		
260	VOE14048563	3	3				CS		Tube Clamp		
265	VOE997448	3	3						Hexagon screw		(VOE14014621)
270	VOE14230078	12	12				CS		Cap		
275	VOE60111905	12	12						Hexagon screw		(VOE14014620)
280	VOE14237994	1	1				CS		Tube Assembly		
285	VOE14237992	1	1				CS		Tube Assembly		
475	VOE14237991	1	1				CS		Tube Assembly		
480	VOE14237993	1	1				CS		Tube Assembly		
									Dipper Arm		
10	VOE14237955	1					CS		Handling Arm		
10	VOE14253216		1				CS		Handling Arm		
65	VOE14237995	1					CS		Tube Assembly		
65	VOE14253815		1				CS		Tube Assembly		
70	VOE14244884	1					CS		Tube Assembly		
70	VOE14254856		1				CS		Tube Assembly		
71	VOE14238363	1					CS		Tube Assembly		
75	VOE14244884	1					CS		Tube Assembly		
75	VOE14254856		1				CS		Tube Assembly		
76	VOE14238364	1	1				CS		Tube Assembly		
77	VOE14012404	2	2				SS		Fitting		
80	VOE14237996	1					CS		Tube Assembly		

80	VOE14253816		1				CS		Tube Assembly		
81	VOE14012404	2	2				SS		Fitting		
82	VOE13964090	2	2						Closure		(VOE14012462)
83	VOE14012452	2	2						Nut		
84	VOE14230147	2	2				CS		Tube Plug		
295	VOE14230078	8	8				CS		Cap		
300	VOE60111905	8	8						Hexagon screw		(VOE14014620)
600	VOE14244887	1					CS		Tube Assembly		
600	VOE14237996		1				CS		Tube Assembly		
605	VOE14244886	1					CS		Tube Assembly		
605	VOE14237995		1				CS		Tube Assembly		
610	VOE14244885	2					CS		Tube Assembly		
610	VOE14254489		2				CS		Tube Assembly		
615	VOE14210903	2	2				CS		Ball valve		
620	VOE14210940	2	2				CS		Engaging sleeve		
625	VOE14210942	2	2						Dust cover		
630	VOE14210941	2	2				CS		Insert nipple		
635	VOE14210943	2	2						Dust cover		
640	VOE14012423	2	2				CS		Fitting		
645	VOE4854134	2	2						Snap-on coupling		
650	VOE11147583	2	2						Dust cover		(VOE4881358)
655	VOE4880624	2	2						Snap-on coupling		(VOE14211490)
660	VOE11147584	2	2						Dust cover		(VOE4724493)
									Boom Cylinder		
90	VOE14247900	1	1				SS		Hydraulic cylinder		See ref 8/500, REMAN VOE9014265464, VOE9014265464
95	VOE970978	4	4						Hexagon screw		(VOE13970978)
100	VOE949659	1	1						O-ring		(VOE14012288)
105	VOE14254493	1	1				CS		Tube Assembly		
110	VOE14041530	2	2				CS		Tube Clamp		
115	VOE997933	4	4						Hexagon screw		(VOE13970949)
120	VOE14049033	1	1				CS		Tube Retainer		
125	VOE14043502	1	1				CS		Clamp		
130	VOE14014624	4	4				SS		Screw		
135	VOE997409	4	4						Hexagon nut		(VOE14015042)
140	VOE14230297	1	1				CS		Line Brk Valve		See ref 8/150
145	VOE13970948	4	4						Hexagon screw		(VOE14014608)
150	VOE925063	1	1						O-ring		(VOE14012282)
155	VOE14231577	1	1				CS		Spacer		
160	VOE14023268	4	4						Screw		
165	VOE949659	1	1						O-ring		(VOE14012288)
345	VOE14254496	1	1				CS		Tube Assembly		
350	VOE14053877	1	1				CS		Bracket		
355	VOE14023245	2					SS		Screw		
355	VOE13955295		2						Screw		(VOE14014597)
360	VOE14012413	1	1				CS		Fitting		

365	VOE14053878	1	1				CS		Tube Assembly		
370	VOE14012474	1	1						Banjo fitting		
375	VOE14053879	1	1				CS		Tube Assembly		
380	VOE14012500	2	2				CS		Fitting		
25	VOE14238055	1	1				CS		Tube Assembly		
30	VOE14238054	1	1				CS		Tube Assembly		
85	VOE14238053	1	1				CS		Tube Retainer		
170	VOE14053353	1	1				CS		Hydraulic cylinder		See ref 8/516, REMAN VOE9014053353
175	VOE949659	1	1						O-ring		(VOE14012288)
180	VOE13970954	4	4						Hexagon screw		(VOE14014612)
195	VOE14041530	2	2				CS		Tube Clamp		
200	VOE997933	4	4						Hexagon screw		(VOE13970949)
204	VOE14053441	1	1				CS		Clamp		
205	VOE997446	4	4						Hexagon screw		(VOE14014618)
210	VOE997409	4	4						Hexagon nut		(VOE14015042)
215	VOE949659	1	1						O-ring		(VOE14012288)
220	VOE13970954	4	4						Hexagon screw		(VOE14014612)
									Connection		
									Boom - Boomcylinder		
									Boom Cyl.- superstruct		
440	VOE14047952	2	2						Pin		
445	VOE14041132	4	4						Sealing ring		
446	VOE14244221	REQ	REQ						Spacer		THICK 0.5mm
447	VOE14043289	REQ	REQ						Spacer		THICK 1.0mm
450	VOE14041545	2	2						Fitting		
455	VOE14014069	2	2						Lubricating nipple		
460	VOE14059294	2	2						Lock washer		
465	VOE14059397	2	2				CS		Striker plate		
470	VOE997446	4	4						Hexagon screw		(VOE14014618)
									Connection		
									Boom - Superstructure		
									Boom - Dipper		
									Dipper Cyl. - Boom		
									Dipper Cyl. - Dipper		
305	VOE14056270	2	2				CS		Hydraulic hose		
307	VOE14012404	4	4				SS		Fitting		
310	VOE14046384	2	2				CS		Hydraulic hose		
315	VOE4881440	4	4						Cable tie		(VOE14026436)
385	VOE14260146	6	6				CS		Pin		(VOE14044166)
390	VOE14042987	REQ	REQ						Spacer		THICK 1.0mm
395	VOE14047688	REQ	REQ				CS		Spacer		THICK 0.5mm
400	VOE914552	8	8						Retaining ring		(VOE14013021)
405	VOE6624649	4	4						Spherical plain bearing		(VOE14042998)

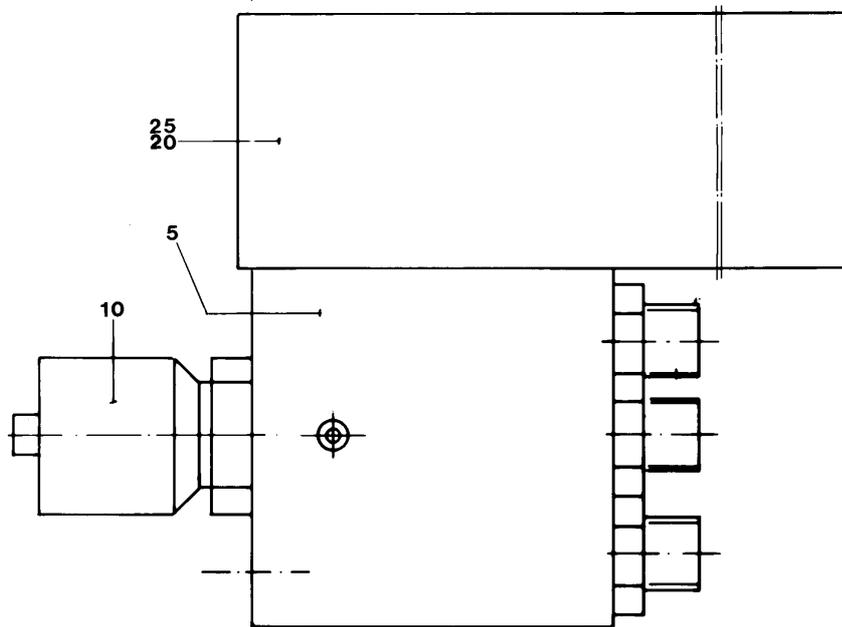
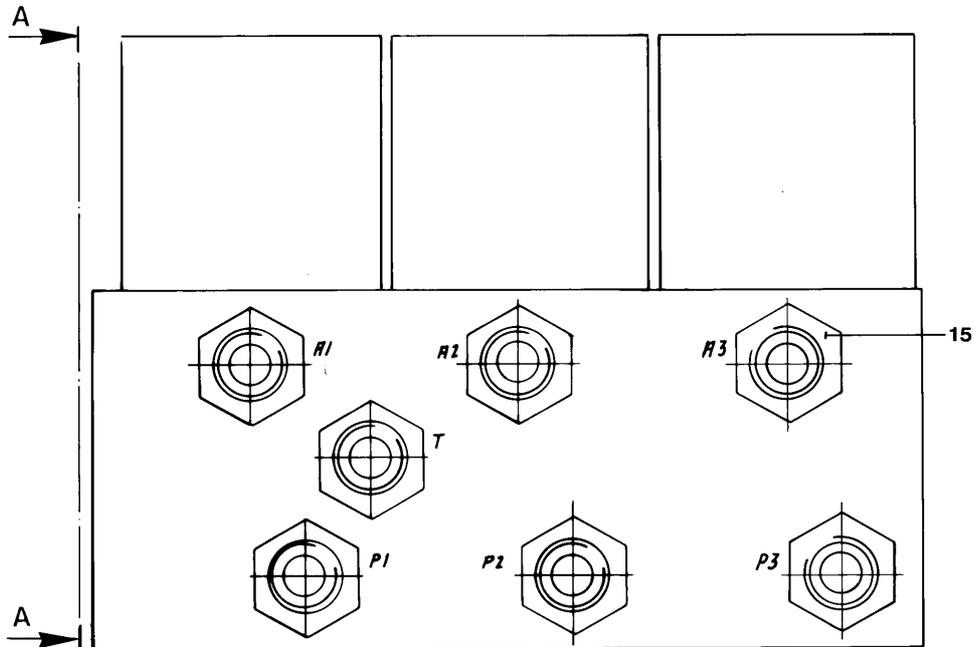
410	VOE14042986	12	12				CS		Sealing ring		
415	VOE14041545	6	6						Fitting		
417	VOE14012413	2	2				CS		Fitting		
422	VOE14012391	2	2				CS		Fitting		
425	VOE14059294	6	6						Lock washer		
430	VOE997446	12	12						Hexagon screw		(VOE14014618)
435	VOE14059397	6	6				CS		Striker plate		
									Connection		
									Bucket - Dipper		
15	VOE14231363	1	1				CS		Link		
320	VOE14048078	1	1						Pin		
325	VOE14040175	1	1				CS		Striker plate		
330	VOE997446	2	2						Hexagon screw		(VOE14014618)
335	VOE14013477	1	1				CS		Tube Plug		
340	VOE14014069	2	2						Lubricating nipple		
									Lubrication Lines		
505	VOE14012413	2	2				CS		Fitting		
510	VOE14014069	2	2						Lubricating nipple		
515	VOE14243838	1	1				SS		Tube Assembly		
520	VOE14243837	1	1				CS		Tube Assembly		
525	VOE14046604	1	1				CS		Tube Clamp		
530	VOE955275	2	2				SS		Hexagon screw		(VOE14014592)

Date: 11/11/2025	Image id: MT1288	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 10/200	Title: Hydraulic installation



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Nipple		

Date: 11/11/2025	Image id: MT1191	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 10/250	Title: Control block for end position damp

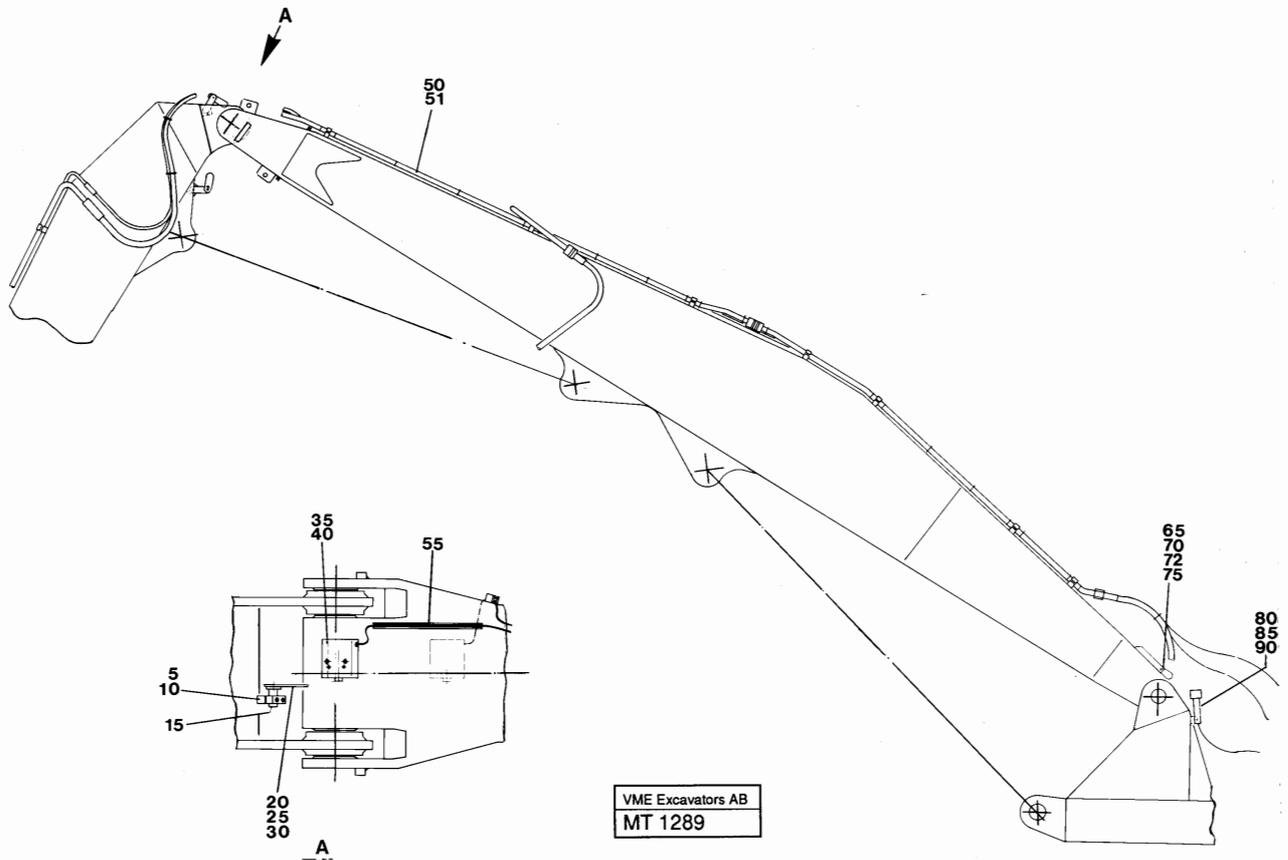


A—A
VME Excavators AB
MT 1191

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE14244435	1					CS		Valve body		
5	VOE14244434	1					CS		•Mounting plate		
10	VOE14212794	3					CS		•Restricting valve		

15	VOE14012413	7					CS		•Fitting		
20	VOE11716048	3							•Solenoid valve		(VOE14023992)
	VOE14016347	4							••O-ring		
25	VOE959197	12							Hex. socket screw		(VOE14024104)

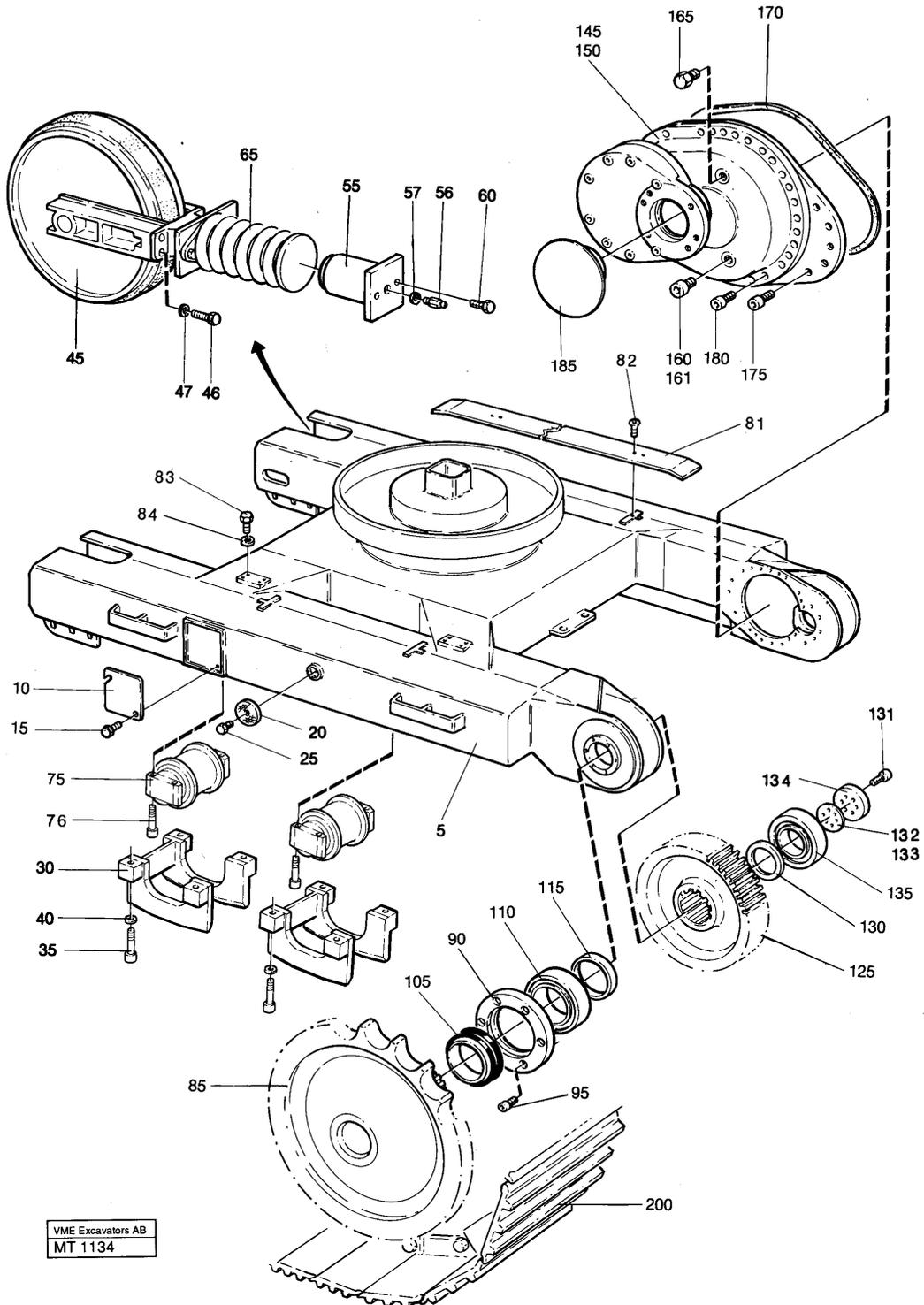
Date: 11/11/2025	Image id: MT1289	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 10/300	Title: Electric installation



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
5	VOE14042948	2					CS		Tube Assembly		
10	VOE970952	4							Hexagon screw		(VOE14023320)
15	VOE14239067	2					CS		Contact Arm		
20	VOE14239068	2					CS		Plate		
25	VOE997435	2							Hexagon screw		(VOE14014607)
30	VOE13971089	2							Lock nut		(VOE14023230)
35	VOE14237683	2					CS		Box		
40	VOE970952	4							Hexagon screw		(VOE14023320)
50	VOE14016673	20							Strip clamp		
51	VOE14255192	20					SS		Cable protection		
55	VOE14014206	2					CS		Rubber moulding		(VOE14239070)
65	VOE14239197	1					CS		Plate		
70	VOE60113214	1							Hexagon screw		(VOE14014601)
72	VOE11055612	REQ							Plain washer		(VOE14015144)
75	VOE963106	1							Lock nut		(VOE14023229)
80	VOE14243096	1					CS		Arm		

85	VOE13970948	1						Hexagon screw		(VOE14014608)
90	VOE13971089	1						Lock nut		(VOE14023230)

Date: 11/11/2025	Image id: MT1134	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 2/10	Title: Undercarriage Ec 230 Undercarriage Ec 229 14247975 14249529



Section option	Kit	Option description
VOE14247975	VOE14247975	Corner support for long undercarriage
VOE14249529	VOE14249529	Derailing shield, short undercarriage

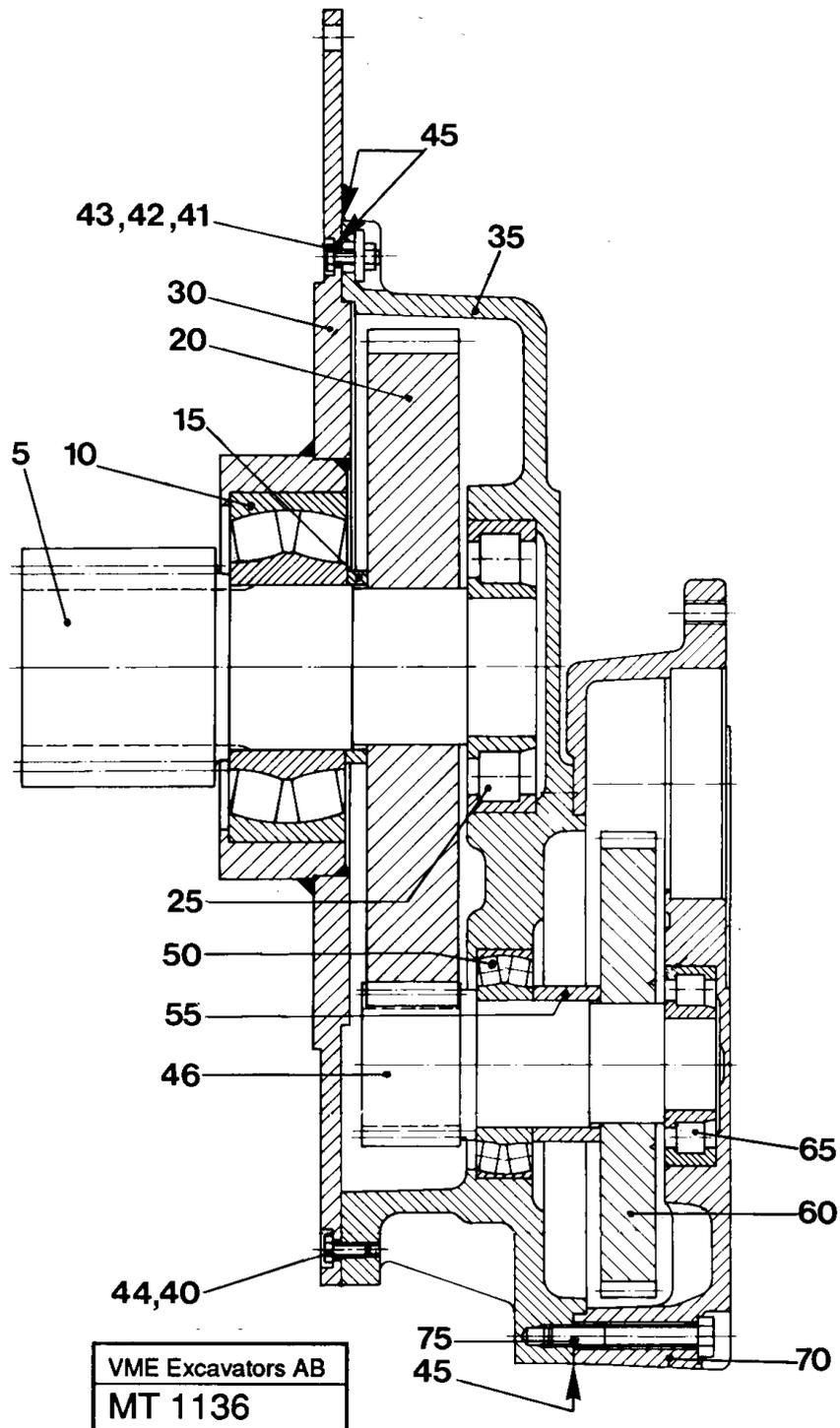
Q1-Q5	Option	Option description	
Q1 EC230			
Q2 EC229			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
5	VOE14054279	1					CS		Undercarriage		
5	VOE14235424		1				CS		Undercarriage		
10	VOE14054570	2					CS		Hatch		
10	VOE14041524		2				CS		Hatch		
15	VOE13970967	4	4						Hexagon screw		(VOE14016098)
20	VOE4780974	2	2						Side marker reflector		(VOE14023629)
25	VOE956092	2	2						Cross recessed screw		(VOE14023052)
30	VOE14247480	4	2				CS		De-rlg Protect		
	VOE14247481	4					CS		Support		
	VOE14273986	100					CS		Rectangle		
35	VOE963320	32	16						Hexagon screw		(VOE14025231)
40	VOE930845	32	16						Plain washer		(VOE14053461)
41	VOE997977		16						Hexagon screw		(VOE14023339)
42	VOE13955900		16						Washer		(VOE14015101)
45	VOE14016867	2	2				SS		Idler		See ref 2/110
46	VOE997460	4	4						Hexagon screw		(VOE14014632)
47	VOE14023774	4	4				CS		Spring washer		
55	VOE14213514	2	2				CS		Tension Cylinde		See ref 2/110
56	VOE14042668	2	2						Lubricating nipple		
57	VOE14042936	2	2						Sealing washer		(VOE14042936)
60	VOE60111905	4	4						Hexagon screw		(VOE14014620)
65	VOE9014230315	2	2				CS		Spring Assembly		See ref 2/110
75	VOE14043992	20	16				CS		Bottom roller		
76	VOE963320	80	64						Hexagon screw		(VOE14025231)
81	VOE14241259	2					CS		Slide rail		
81	VOE14240679		2				CS		Slide rail		SER NO 4135 -
82	VOE997460	8	8						Hexagon screw		(VOE14014632)
83	VOE955384	16					CS		Hexagon screw		(VOE14023350)
84	VOE955903	16							Plain washer		(VOE14015104)
		2	2						Top Roller		ALT See ref 2/130
85	VOE14247479	2	2				CS		Drive Gear		
	VOE14099512	1	1				CS		•Axle shaft		
	VOE14213623	1	1				CS		•Drive gear ring		
	VOE14092623	1	1				CS		•Article		
	VOE14092622	1	1				CS		•Ferrule		
90	VOE14044086	2	2				CS		Cover		
95	VOE959255	12	12						Hex. socket screw		(VOE14023265)
100	VOE14024151	REQ	REQ				CS		Sealant		
105	VOE14013313	2	2				CS		Face Sealing		
110	VOE14013587	2	2				CS		Roller bearing		

115	VOE14232707	2	2				CS	Spacer		
125	VOE14232704	2	2				CS	Gear		
130	VOE14040089	2	2				CS	Spacer		
131	VOE60110032	6	6					Hexagon screw		(VOE14014633)
132	VOE14040190	REQ	REQ				CS	Adjusting washer		
133	VOE14040191	REQ	REQ				CS	Adjusting washer		
134	VOE14239976	2	2				CS	Washer		
135	VOE14013636	2	2				CS	Roller bearing		
145	VOE14237554	1	1				CS	Transmission		See ref 2/100
150	VOE14237555	1	1				CS	Transmission		See ref 2/100
160	VOE14023409	8	8					Plug		
161	VOE14023409	4	4					Plug		
165	VOE14044202	2	2				CS	Overpress.plug		
170	VOE14016535	2	2				CS	V-ring		
175	VOE13968816	40	40					Allen Hd Screw		(VOE14023280)
180	VOE959255	10	10					Hex. socket screw		(VOE14023265)
185	VOE14044827	2	2				CS	Washer		
190	VOE14024151	REQ	REQ				CS	Sealant		
195	VOE14024293	REQ	REQ				CS	Locking fluid		
200								Track,compl.		See ref 2/300

5	VOE60110350	36						Washer		(VOE14046090)
10	VOE963340	36					CS	Hexagon screw		(VOE14024109)
15	VOE13949657	36						O-ring		(VOE14012274)
20	VOE14023045	1					CS	Bushing		
25	VOE14013475	1					CS	Tube Plug		
30	VOE14013480	1					SS	Tube Plug		
35	VOE14238199	1					SS	Tensioning band		
40	VOE14042980	1					CS	Bridge		
45	VOE14044030	1						Sealing moulding		
50	VOE14044743	1					CS	Cover		
55	VOE13955900	8						Washer		(VOE14015101)
60	VOE997460	8						Hexagon screw		(VOE14014632)
65	VOE14233513	1					CS	Hose Passage		

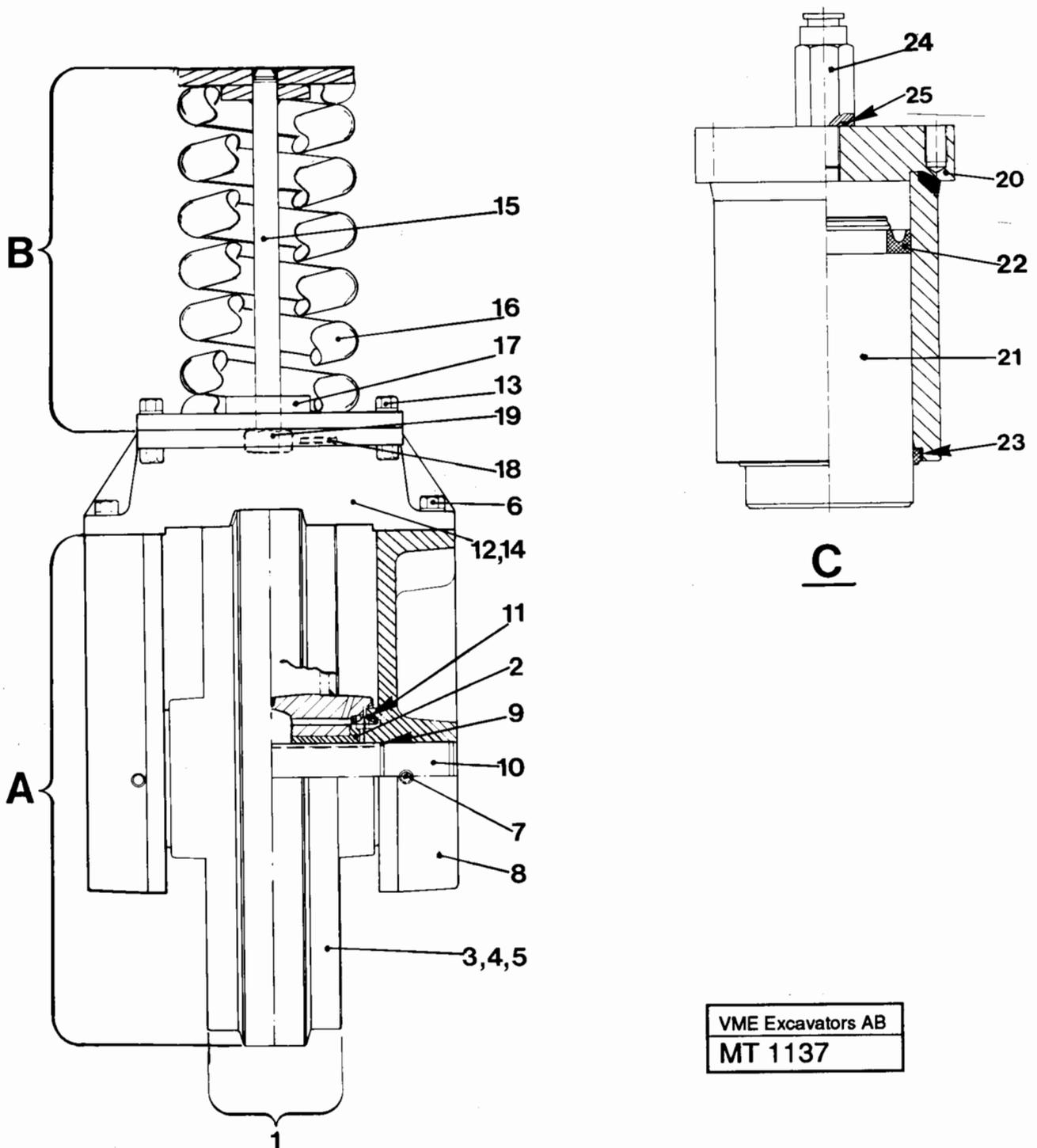
Date: 11/11/2025	Image id: MT1136	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 2/100	Title: Gear box



Q1-Q5	Option	Option description	
Q1 14237554			
Q2 14237555			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE14237554	1					CS		Transmission		LH
	VOE14237555		1				CS		Transmission		RH
5	VOE14230052	1	1				CS		•Gear		
10	VOE14101089	1	1				CS		•Roller bearing		
15	VOE14052659	1	1						•Spacer sleeve		
20	VOE14048756	1	1						•Gear		
25	VOE6241672	1	1				CS		•Roller bearing		(VOE14013634)
30	VOE14047043	1	1				CS		•Cap		
35	VOE14233061	1	1				CS		•Gear housing		
40	VOE13955295	4	4						•Screw		(VOE14014597)
41	VOE60111877	3	3						•Hexagon screw		(VOE14014599)
42	VOE11055612	3	3						•Plain washer		(VOE14015144)
43	VOE60110331	3	3						•Hexagon nut		(VOE14015040)
44	VOE14024293	REQ	REQ				CS		•Locking fluid		
45	VOE14024151	REQ	REQ				CS		•Sealant		
46	VOE14040086	1	1				CS		•Gear		
50	VOE14013568	1	1				CS		•Roller bearing		
55	VOE14040091	1	1						•Spacer		
60	VOE14237556	1	1				CS		•Gear		
65	VOE14013633	1	1				CS		•Roller bearing		
70	VOE14236592	1	1						•Gear housing		
75	VOE997453	8	8						•Hexagon screw		(VOE13970980)

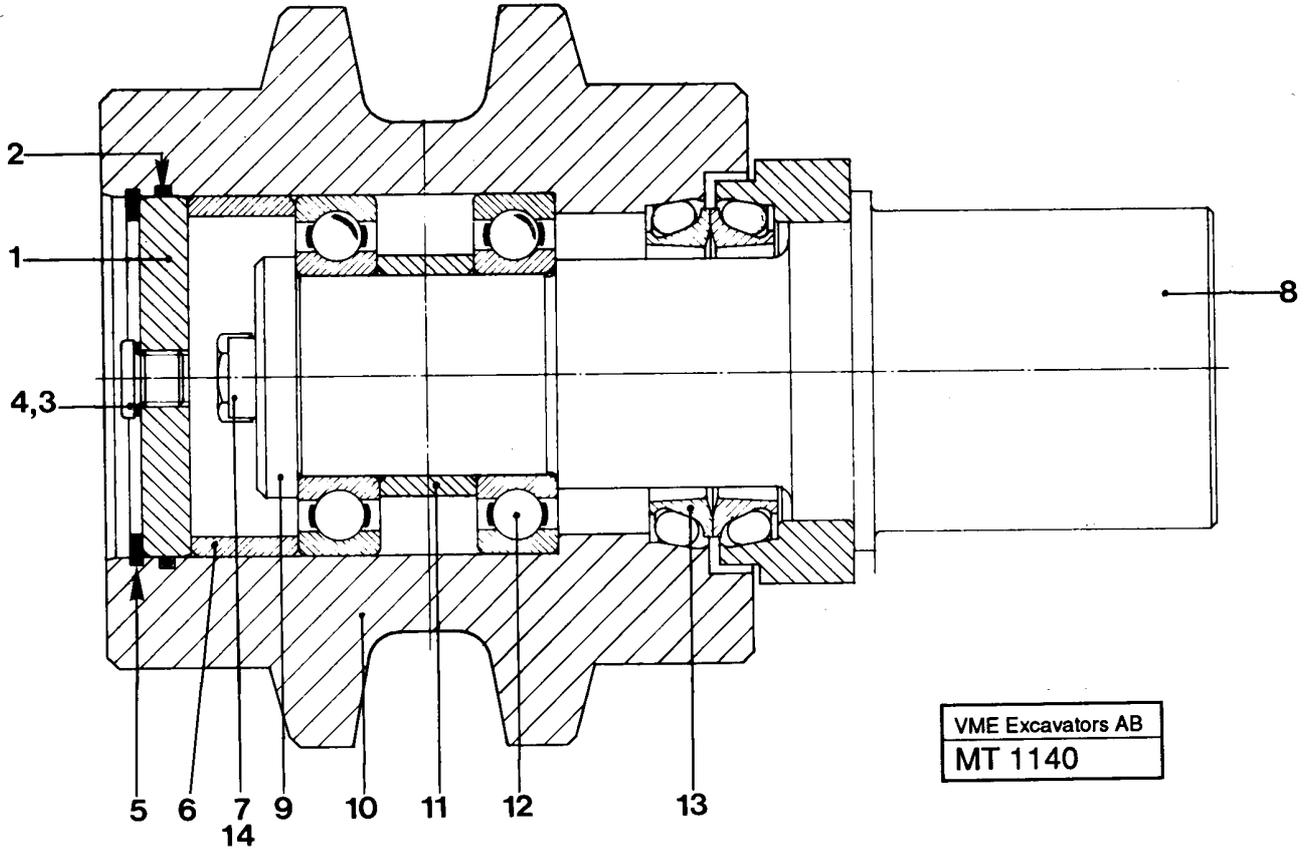
Date: 11/11/2025	Image id: MT1137	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 2/110	Title: Front idler, Spring package and Tension cylinder



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
A	VOE14016657	1					CS		Idler		
1	VOE14016870	1					SS		•Idler		
2	VOE14043228	2					CS		••Bushing		

3	VOE14016871	1					CS	••Idler		
4	VOE14024068	1					CS	••Tube Plug		
5	VOE14024293	REQ					CS	••Locking fluid		
6	VOE14016634	4					CS	•Chain link		
7	VOE14016869	2					CS	•Tightener pin		
8	VOE14043222	2					CS	•Guide		
9	VOE14043506	2					CS	•O-ring		
10	VOE14043227	1					CS	•Pin		
11	VOE14042620	2					CS	•Face Sealing		
12	VOE14016658	1					CS	•Brace		
13	VOE13955366	4						•Screw		(VOE14014634)
B	VOE14230315	1					CS	Spring assembly		Incl. protection
15	VOE14043225	1						•Spring retainer		
16	VOE14213513	1					SS	•Spring		
17	VOE14043224	1					CS	•Washer		
18	VOE14016802	1					CS	•Spring pin		
19	VOE14016995	1					CS	•Nut		
C	VOE14213514	1					CS	Tension Cylinde		
20	VOE14213515	1					CS	•Cylinder		
21	VOE14213516	1					CS	•Piston		
22	VOE14213517	1					CS	•Seal		
23	VOE14024725	1						•Scraper		
24	VOE14042668	1						Lubricating nipple		
25	VOE14042936	1						Sealing washer		(VOE14042936)

Date: 11/11/2025	Image id: MT1140	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 2/130	Title: Top roller 14255666

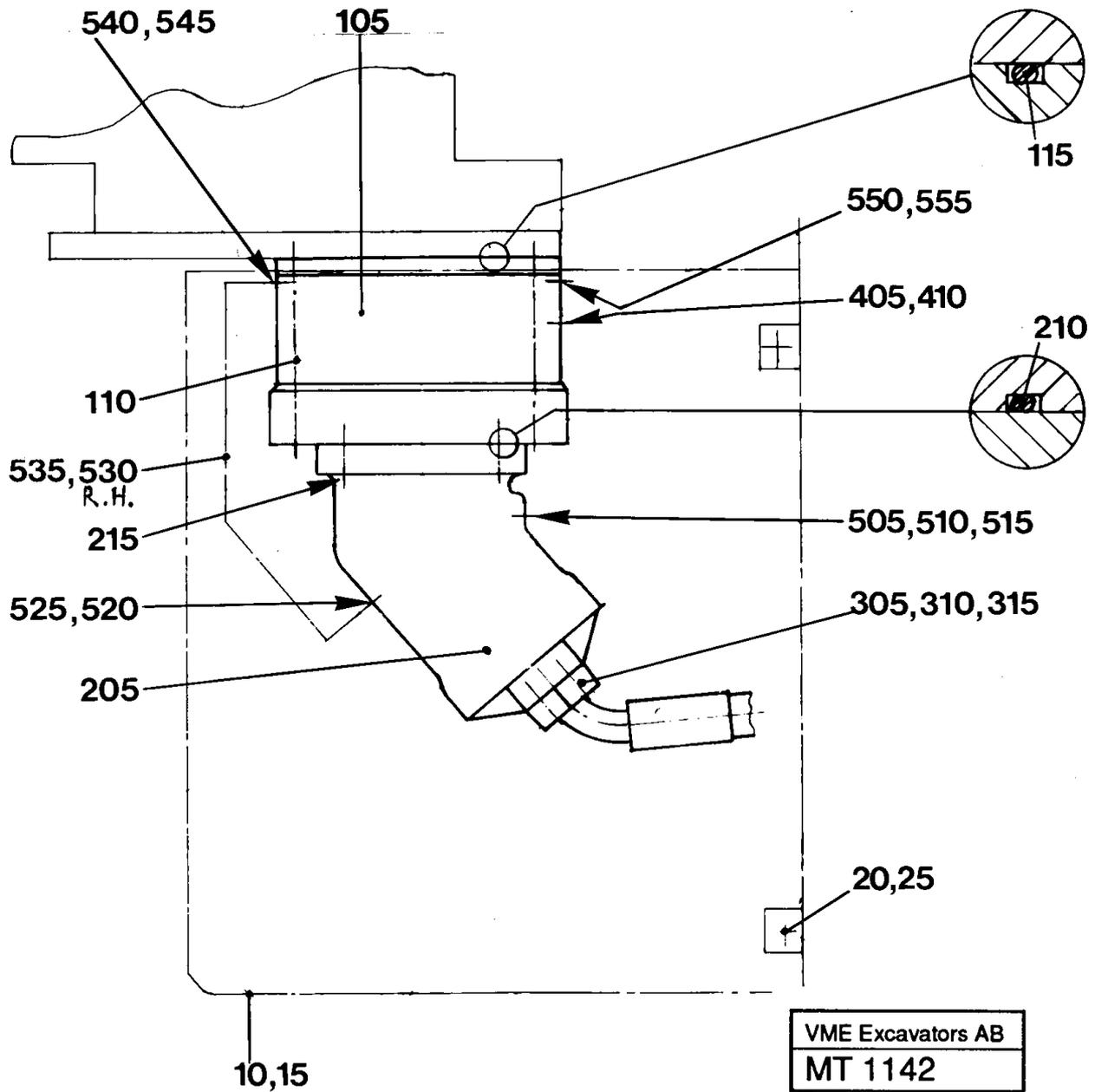


Section option	Kit	Option description
VOE14255666	VOE14255666	Top rollers

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11716548	1					CS		Top roller		(VOE14053958)
1	VOE14044025	1					CS		•Cover		
2	VOE925257	1							•O-ring		(VOE14012318)
3	VOE14043176	1					CS		•Tube Plug		
4	VOE13947621	1							•Plane gasket		(VOE14042661)
5	VOE914544	1							•Retaining ring		(VOE14013016)
6	VOE14044026	1					CS		•Spacer		
7	VOE955562	2							•Hexagon screw		(VOE14014914)
8	VOE14044029	1					CS		•Pin		
9	VOE14044027	1					CS		•End washer		
10		1					NS		•Top Roller		
11	VOE14044028	1					CS		•Spacer		
12	VOE7011017	2							•Ball bearing		(VOE14013538)
13	VOE14016508	1					CS		•Face Sealing		

14	VOE14044033	1					CS		•Striker plate		
	VOE14255280	1					CS		Roller cage		
	VOE997977	4							Hexagon screw		(VOE14023339)
	VOE13955900	4							Washer		(VOE14015101)

Date: 11/11/2025	Image id: MT1142	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 2/200	Title: Hydraulics in undercarriage

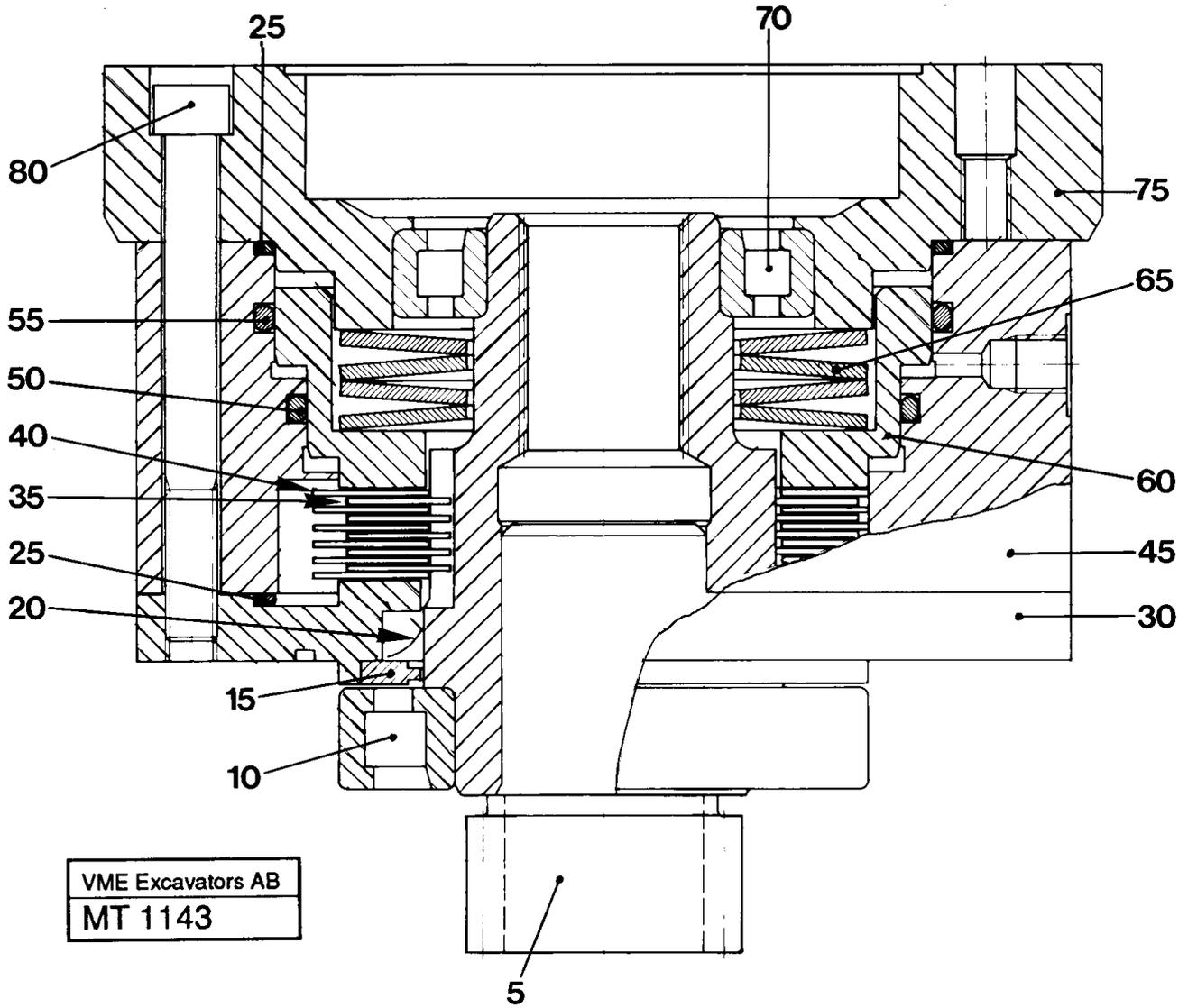


Q1-Q5	Option	Option description	
Q1 14254797 EC230			
Q2 14238085 EC229			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
10	VOE14250579	2					CS		Protection		

10	VOE14250578		2				CS		Protection		
20	VOE13955366	8	8						Screw		(VOE14014634)
25	VOE13955900	8	8						Washer		(VOE14015101)
105	VOE14237553	2	2				CS		Track Brake		See ref 2/220, REMAN VOE9014237553
110	VOE14024447	8	8				CS		Allen Hd Screw		
115	VOE925266	2	2						O-ring		(VOE14012334)
405	VOE14012413	2	2				CS		Fitting		
410	VOE14012391		2				CS		Fitting		
									Track Motors		
205	VOE14211155	2	2				CS		Hydraulic motor		REMAN VOE9014211155
206	VOE14013020	1	1				CS		•Snap ring		
207	VOE14211605	1	1				SS		•Radial Seal		
208	VOE14026311	1	1						•O-ring		
210	VOE925267	2	2						O-ring		
215	VOE14014624	8	8				SS		Screw		
									Working Lines		for travel motor
305	VOE14048189	8	8						Flange half		
310	VOE13948700	4	4				SS		O-ring		(VOE14012287)SER NO - 4254
310	VOE990756	4	4						Sealing ring		(VOE14215715)SER NO 4255 -
315	VOE60111905	16	16						Hexagon screw		(VOE14014620)
									Return/leak Lines		
505	VOE14012424	2	2						Fitting		
510	VOE14012439	2	2				CS		Fitting		
515	VOE14012391		2				CS		Fitting		
520	VOE14012424	2	2						Fitting		
525	VOE14012395	2	2				CS		Fitting		
530	VOE14238058	1	1				CS		Tube Assembly		RH
535	VOE14238059	1	1				CS		Tube Assembly		LH
540	VOE14012423	2	2				CS		Fitting		
545	VOE14012395	2	2				CS		Fitting		
550	VOE14012423	2	2				CS		Fitting		
555	VOE14012395		2				CS		Fitting		

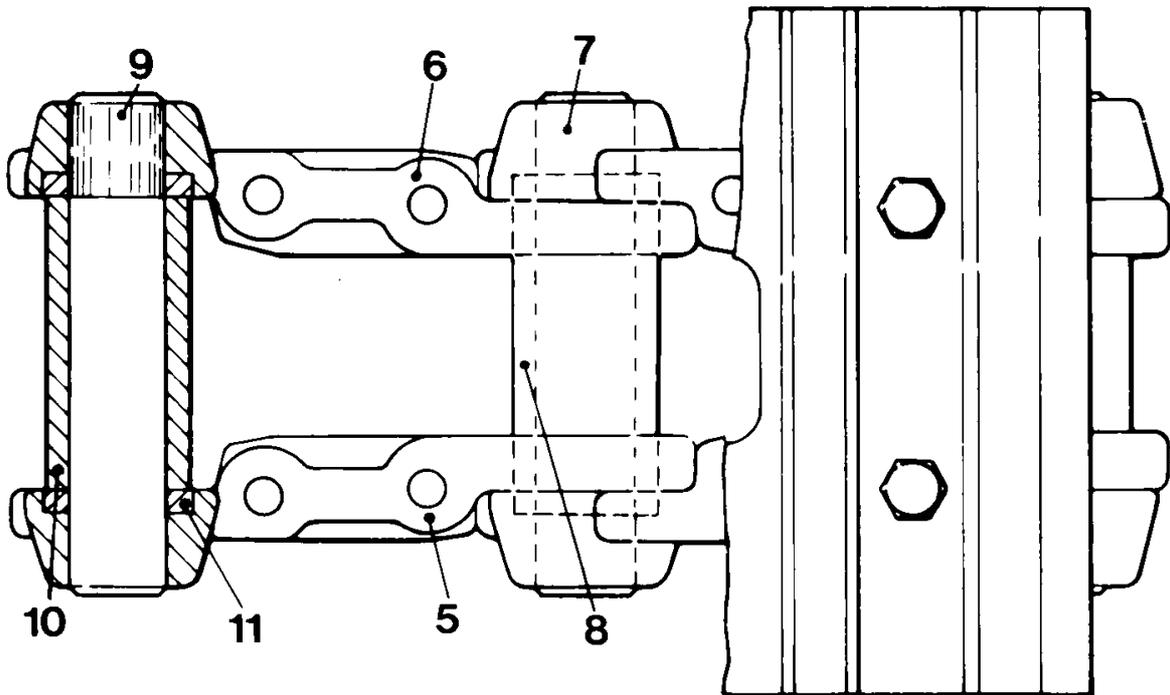
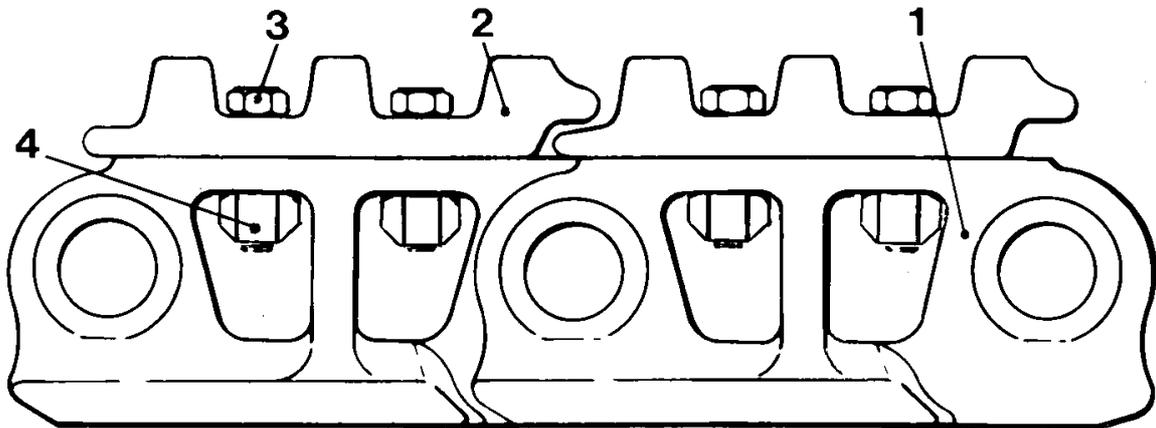
Date: 11/11/2025	Image id: MT1143	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 2/220	Title: Travel brake



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE14237553	1					CS		Track Brake		REMAN VOE9014237553
5	VOE14237550	1					CS		•Gear		
10	VOE14211105	1							•Roller bearing		
15	VOE14236540	1							•Back-up ring		
20	VOE14024195	1							•Radial Seal		
25	VOE14012340	2							•O-ring		
30	VOE14238163	1							•Cover		
35	VOE14012880	5							•Disc		
40	VOE14043070	6							•Steel disc		
45	VOE14263533	1							•Housing		(VOE14238164)

50	VOE925032	1							•O-ring		
55	VOE925269	1							•O-ring		
60	VOE14234759	1					CS		•Piston		
65	VOE14210633	4							•Disc spring		
70	VOE4832635	1							•Roller bearing		(VOE14023420)
75	VOE14237551	1					CS		•Cap		
80	VOE60113001	2					CS		•Hex. socket screw		(VOE14023276)

Date: 11/11/2025	Image id: MT1138	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 2/300	Title: Crawler track Ec230 14249520 14250633 14251584 14251585 14257554 14249492



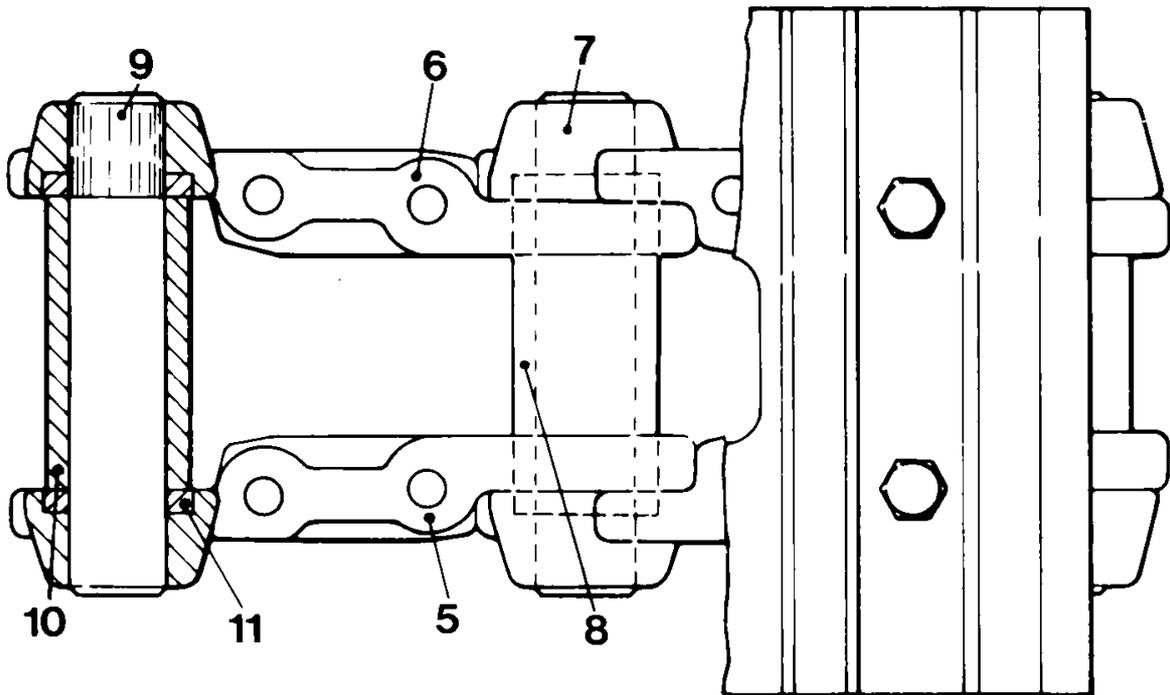
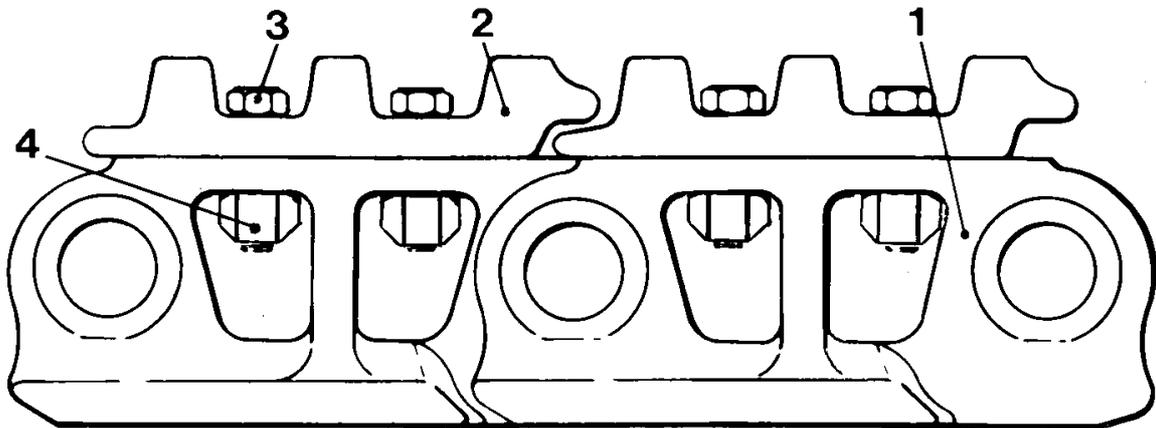
VME Excavators AB
MT 1138

Section option	Kit	Option description
VOE14249492	VOE14249492	Lc-crawler track kit Å3-b60- 600-o R -50
VOE14249520	VOE14249520	Lc-crawler track kit Å3-b60- 650-o R -50

VOE14250633	VOE14250633	Lc-crawler track kit Å3-b60- 750-s Ru-50
VOE14251584	VOE14251584	Lc-crawler track kit Å3-b60- 750-s R -50
VOE14251585	VOE14251585	Lc-crawler track kit Å3-b60- 900-s R -50
VOE14257554	VOE14257554	Lc-crawler track kit Å3-b60- 650-s R -50

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
A	VOE14247881	1					CS		Track Assembly		Å3-B60-650-S R -50
2	VOE14213611	50					CS		•Track Shoe		
B	VOE14247990	1					CS		Track Assembly		Å3-B60-600-OVR -50
2	VOE14213682	50					SS		•Track shoe		
B	VOE14247991	1					CS		Track Assembly		Å3-B60-600-OHR -50
2	VOE14213683	50					CS		•Track shoe		
C	VOE14249518	1					CS		Track Assembly		Å3-B60-650-OVR -50
2	VOE14214073	50					CS		•Track shoe		
C	VOE14249519	1					CS		Track Assembly		Å3-B60-650-OHR -50
2	VOE14214074	50					CS		•Track shoe		
D	VOE14250632	1					CS		Track Assembly		Å3-B60-750-S RU-50
2	VOE14215313	50					CS		•Track shoe		
	VOE14097446	4					CS		•Footstep		
E	VOE14247882	1					CS		Track Assembly		Å3-B60-750-S R -50
2	VOE14213612	50					CS		•Track Shoe		
	VOE14097446	4					CS		•Footstep		
F	VOE14247883	1					CS		Track Assembly		Å3-B60-900-S R -50
2	VOE14213613	50					CS		•Track shoe		
	VOE14097408	4					CS		•Footstep		
									For A, B, C, D, E, F		
1	VOE14213610	1							•Track Chain		
3	VOE14213614	200							•Screw		
4	VOE14213615	200					CS		•Nut		
									Spare Parts		for TRACK CHAIN
5	VOE14213616	50					CS		Link		LH
6	VOE14213617	50					CS		Link		RH
7	VOE14213618	49					CS		Track Bolt		
8	VOE14213619	49					CS		Bushing		
9	VOE14213622	1					CS		End Bolt		
10	VOE14213620	1					CS		End Bushing		
11	VOE14213621	2					CS		End washer		
									Link Kits		
	VOE14249044						CS		1-link Set		
	VOE14249043						CS		3-link set		

Date: 11/11/2025	Image id: MT1138	Catalogue: 99501	Model: EC230
Brand: Åkerman	Serial: 4105-4368	Group/Section: 2/310	Title: Crawler track Ec229 14249487 14249498 14251582 14251583 14257555



VME Excavators AB
MT 1138

Section option	Kit	Option description
VOE14249487	VOE14249487	Ec229-crawler track kit Å3-b60- 600-o R -44
VOE14249498	VOE14249498	Ec229-crawler track kit Å3-b60- 650-o R -44

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VOE14251582	VOE14251582	Ec229-crawler track kit Å3-b60- 750-s R -44
VOE14251583	VOE14251583	Ec229-crawler track kit Å3-b60- 900-s R -44
VOE14257555	VOE14257555	Ec229-crawler track kit Å3-b60- 650-s R -44

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
G	VOE14247878	1					CS		Track Assembly		K3-B60-650-S R -44
2	VOE14213611	44					CS		•Track Shoe		
H	VOE14247988	1					CS		Track Assembly		Å3-B60-600-OVR -44
2	VOE14213682	44					SS		•Track shoe		
H	VOE14247989	1					CS		Track Assembly		Å3-B60-600-OHR -44
2	VOE14213683	44					CS		•Track shoe		
K	VOE14249496	1					CS		Track Assembly		Å3-B60-650-OVR -44
2	VOE14214073	44					CS		•Track shoe		
K	VOE14249497	1					CS		Track Assembly		Å3-B60-650-OHR -44
2	VOE14214074	44					CS		•Track shoe		
L	VOE14247879	1					CS		Track Assembly		Å3-B60-750-S R -44
2	VOE14213612	44					CS		•Track Shoe		
	VOE14097446	4					CS		•Footstep		
M	VOE14247880	1					CS		Track Assembly		Å3-B60-900-S R -44
2	VOE14213613	44					CS		•Track shoe		
	VOE14097408	4					CS		•Footstep		
									For G, H, K, L, M		
1	VOE14213609	1					CS		•Track Chain		
3	VOE14213614	176							•Screw		
4	VOE14213615	176					CS		•Nut		
									Spare Parts		for TRACK CHAIN
5	VOE14213616	44					CS		Link		LH
6	VOE14213617	44					CS		Link		RH
7	VOE14213618	43					CS		Track Bolt		
8	VOE14213619	43					CS		Bushing		
9	VOE14213622	1					CS		End Bolt		
10	VOE14213620	1					CS		End Bushing		
11	VOE14213621	2					CS		End washer		
									Link Kits		
	VOE14249044						CS		1-link Set		
	VOE14249043						CS		3-link set		

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