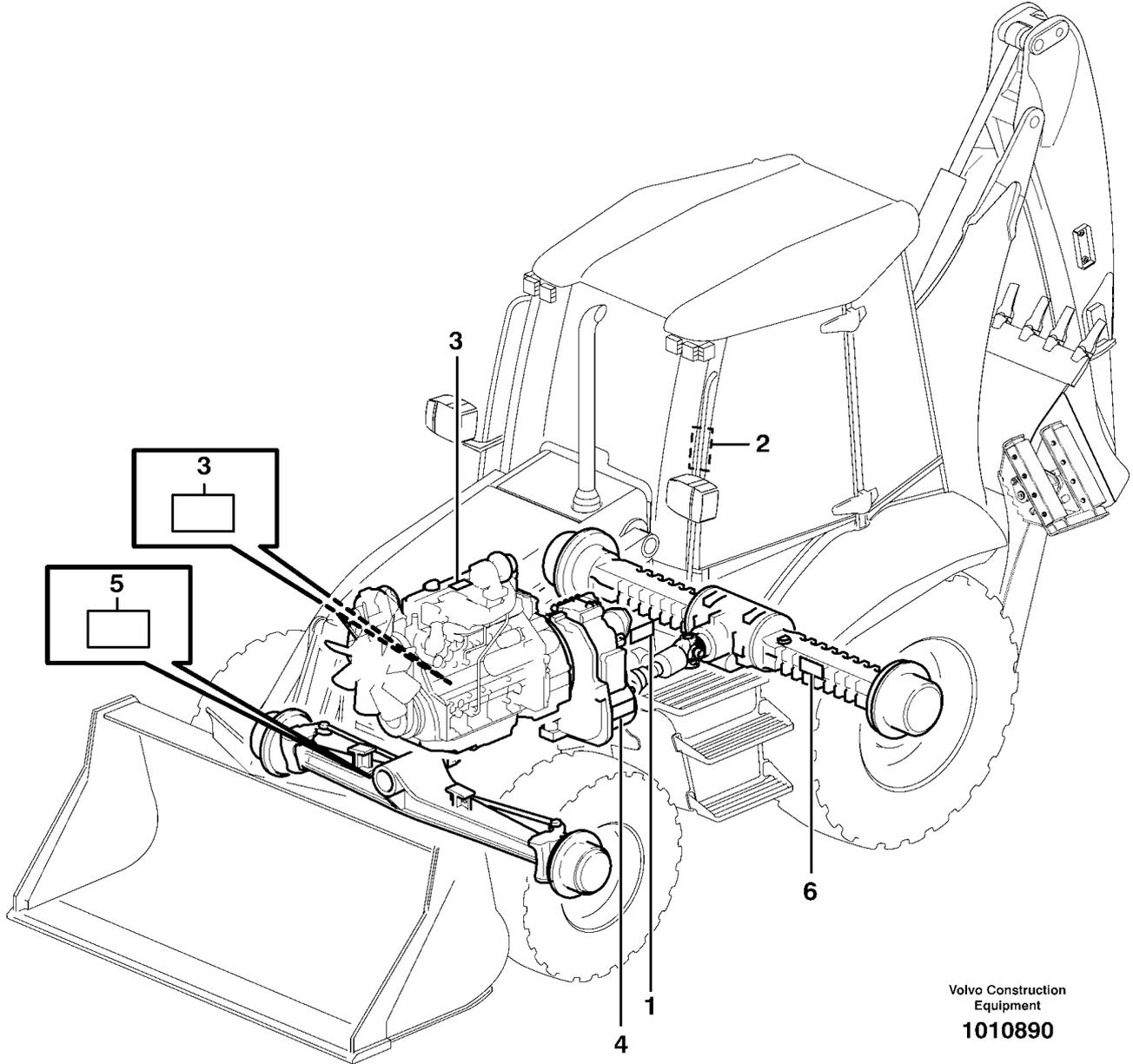


Date: <b>4/17/2025</b>	Image id: <b>1010890</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>030/100</b>	Title: <b>Product identification plate</b>

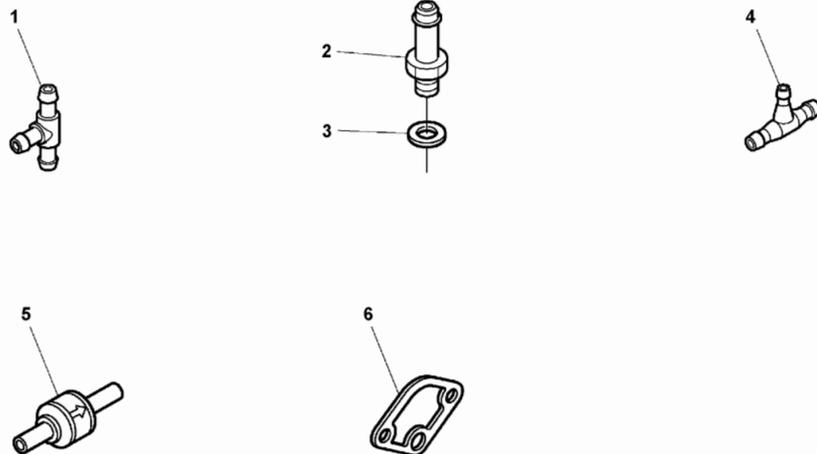


Volvo Construction  
Equipment  
**1010890**

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Driver's cab		
3									Engine sign plate		
4									Power Transmission		
5									Drive axle front sign plate		
6									Drive axle rear sign plate		



Date: <b>4/17/2025</b>	Image id: <b>1067810</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>210/50</b>	Title: <b>Repair kits for engine 16207040, 16207083</b>

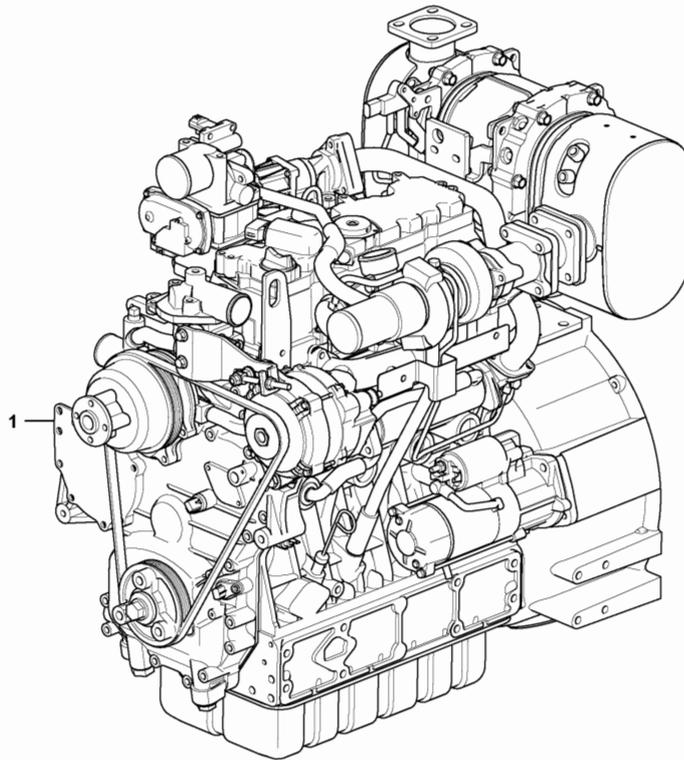


Volvo Construction  
Equipment  
1067810

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16672966	1							Connector		
2	VOE16672795	1							Pipe connection		
3	VOE16668783	1							Gasket		
4	VOE16672971	1							Joint		
5	VOE17230310	1							Valve		
6	VOE16669808	1							Gasket		

Date: <b>4/17/2025</b>	Image id: <b>1067811</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>210/100</b>	Title: <b>Engine 11895678, 11895679</b>



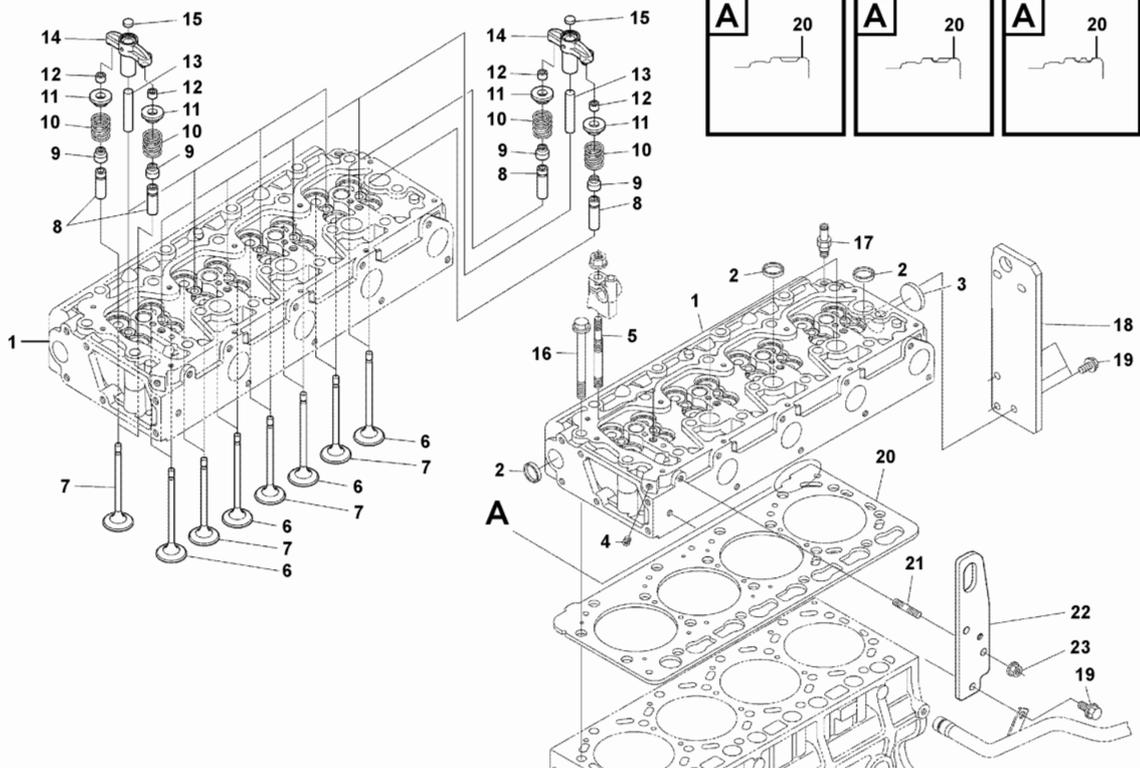
Volvo Construction  
Equipment  
1067811

Section option	Kit	Option description
VOE11895678		Engine Installation 91 HPD3.8H TIER 4I US
VOE11895679		Engine Installation 103 HPD3.8H TIER 4I US
VOE17459398		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1					NS		Engine		See footnote 932)
1	VOE16207083	1					SS		Engine		See footnote 1) D3.8H TIER 4I US, REMAN VOE9016207083, VOE9017459398
1	VOE17459398	1							Engine		(VOE16207083)91 HP D3.8H TIER 4I US, REMAN VOE9016207083, VOE9017459398
1	VOE16207040	1							Engine		103 HP D3.8H TIER 4I US

- 1) Replacement version
- 932) Production version.

Date: <b>4/17/2025</b>	Image id: <b>1066154</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head 16207040, 16207083</b>



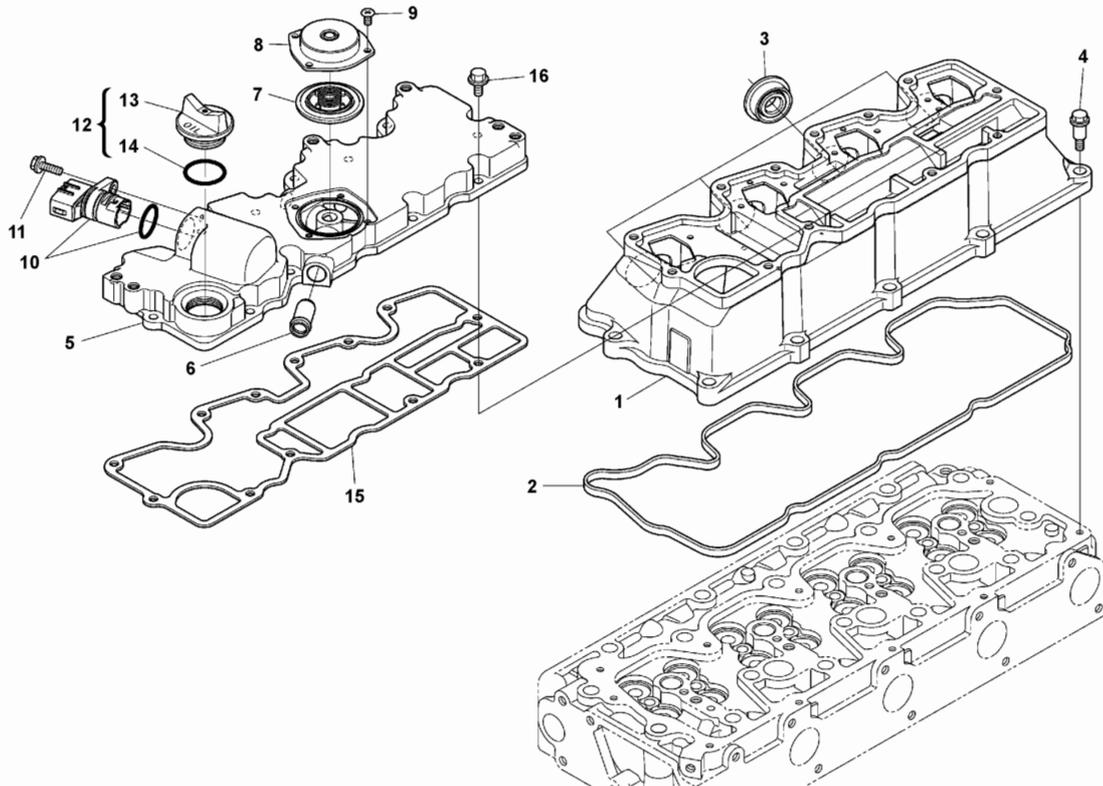
Volvo Construction  
Equipment  
1066154

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17248719	1							Cylinder head		
2	VOE16658959	5							•Cap		
3	VOE16658973	1							•Cap		
4	VOE16658765	1							•Plug		
5	VOE16672694	4							•Stud		
6	VOE23423385	8							•Valve		(VOE16671280)
7	VOE23423983	8							•Valve		(VOE16671268)
8	VOE16669834	16							•Guide		
9	VOE16670182	16							•Valve stem seal		
10	VOE16670202	16							•Valve spring		
11	VOE16669831	16							•Retainer		
12	VOE16668838	16							•Collet		SET



Date: <b>4/17/2025</b>	Image id: <b>1066156</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>211/200</b>	Title: <b>Valve cover 16207040, 16207083</b>



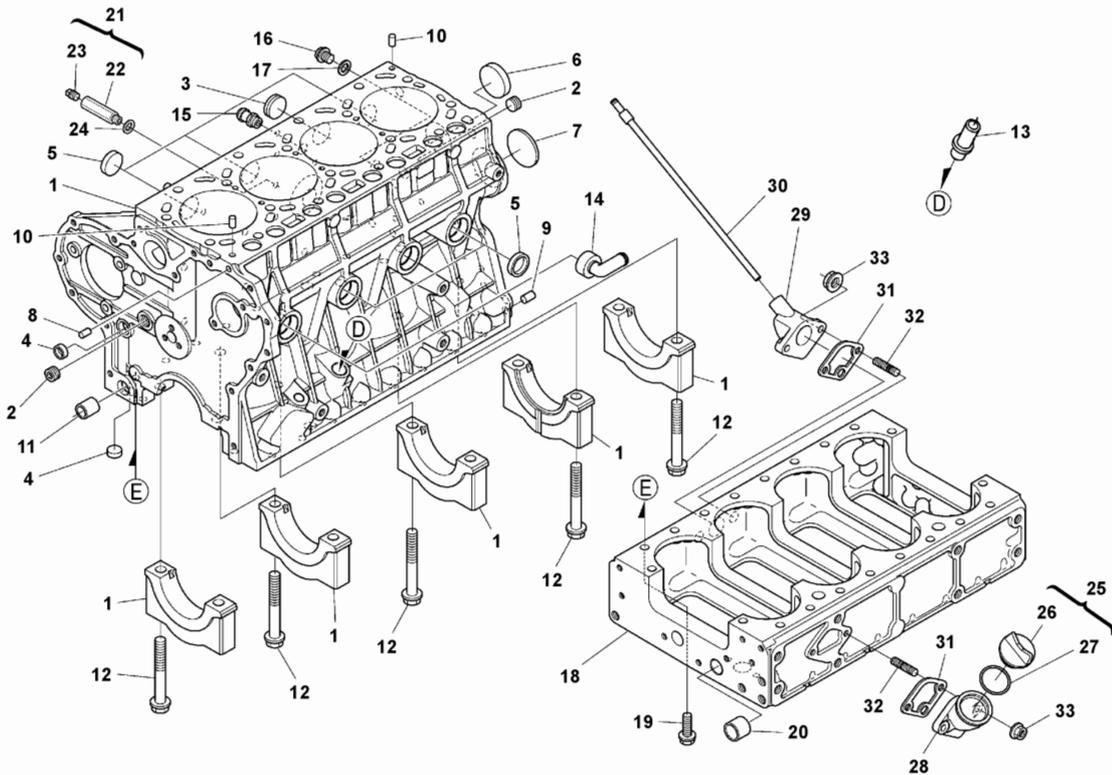
Volvo Construction  
Equipment  
1066156

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE22673450	1							Valve cover		
2	VOE17248668	1							•Gasket		
3	VOE16671389	4							•Seal		
4	VOE16660484	10							•Bolt		
5	VOE16672097	1							Cover		
6	VOE16669827	1							•Joint		
7	VOE16671670	1							•Breather		
8	VOE16659180	1							•Breather		
9	VOE16668337	4							•Screw		
10	VOE16672775	1							•Connector		
11	VOE16668223	1							•Bolt		
12	VOE16668456	1							•Plug		



Date: <b>4/17/2025</b>	Image id: <b>1067782</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>212/100</b>	Title: <b>Cylinder block 16207040, 16207083</b>



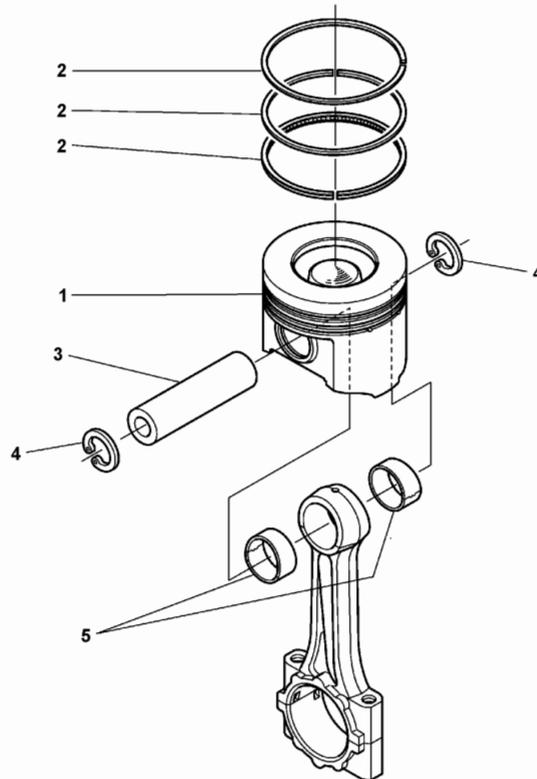
Volvo Construction  
Equipment  
1067782

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1					NS		Crankcase		
2		2					NS		•Plug		
3	VOE16670005	1							•Plug		
4	VOE16668823	2							•Cap		
5	VOE16658808	6							•Cap		
6		1					NS		•Cap		
7		1					NS		•Plug		
8	VOE16668615	1							•Pin		
9	VOE16668623	4							•Pin		
10	VOE16658862	2							•Pin		
11	VOE16670452	1							•Pin		
12	VOE16670174	10							•Bolt		



Date: <b>4/17/2025</b>	Image id: <b>1066195</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>213/100</b>	Title: <b>Cylinder liner and piston 16207040, 16207083</b>

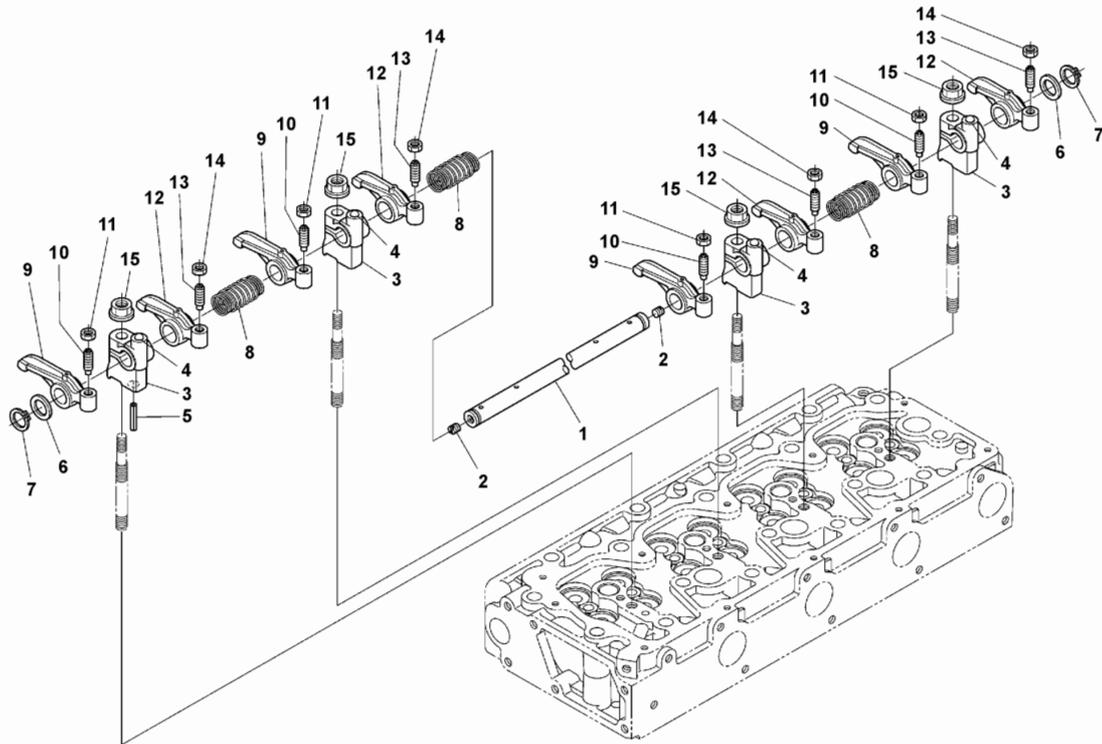


Volvo Construction  
Equipment  
1066195

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE23610760	4							Piston kit		(VOE16672209)STD
	VOE16672211	4					SS		Piston kit		+0.50mm
1	VOE16672728	4					SS		•Piston		STD
1	VOE16672731	4					SS		•Piston		+0.50mm
2	VOE16672199	4							•Piston ring		STD
2	VOE16672205	4							•Piston ring		+0.50mm
3	VOE16670234	4							•Gudgeon pin		
4	VOE16668352	8							•Circlip plier		
5	VOE16672733	8							•Bushing		

Date: <b>4/17/2025</b>	Image id: <b>1066155</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>214/100</b>	Title: <b>Rocker arm shaft 16207040, 16207083</b>



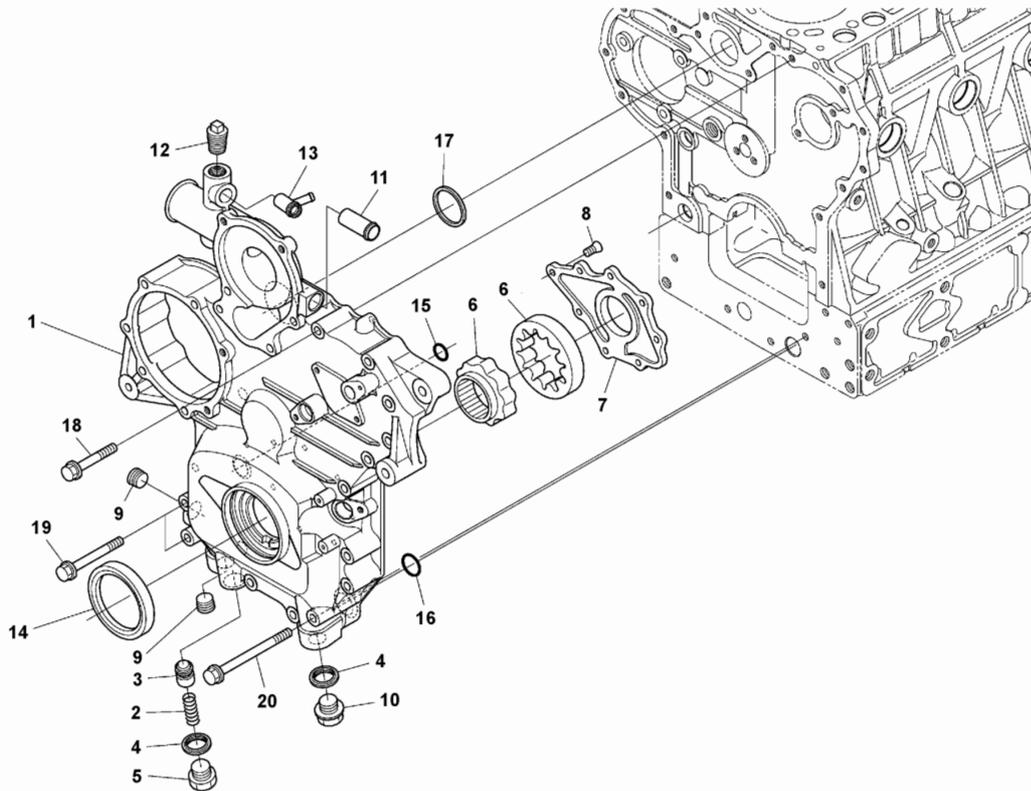
Volvo Construction  
Equipment  
1066155

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16671300	1							Shaft		
2		2					NS		•Screw		
3	VOE16672708	4							Bracket		
4	VOE16668658	4							Ball		
5	VOE16660344	1							Spring pin		
6	VOE16670219	2							Washer		
7	VOE16668375	2							Circlip plier		
8	VOE16671313	3							Spring		
9	VOE16671287	4							Rocker arm		
10	VOE16660807	4							•Screw		
11	VOE16660801	4							•Nut		
12	VOE16671306	4							Rocker arm		



Date: <b>4/17/2025</b>	Image id: <b>1067785</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>215/100</b>	Title: <b>Timing gear casing 16207040, 16207083</b>



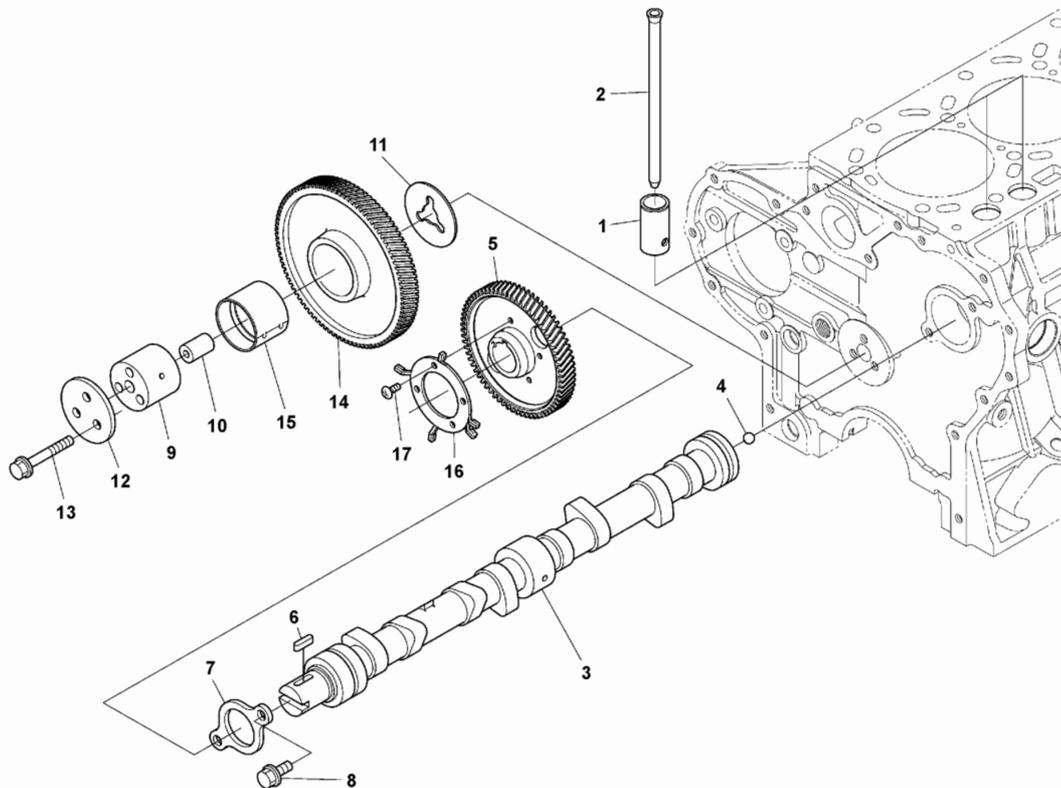
Volvo Construction  
Equipment  
1067785

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1					NS		Gear		
2	VOE16670495	1							•Spring		
3	VOE16670489	1							•Valve		
4	VOE16668443	2							•Gasket		
5	VOE16670499	1							•Plug		
6	VOE16670458	1							•Rotor		
7	VOE16670466	1							•Cover		
8	VOE17259404	8							•Screw		
9	VOE16671235	2							•Plug		
10	VOE16669993	1							•Plug		
11	VOE16669827	1							•Joint		
12		1					NS		•Plug		



Date: <b>4/17/2025</b>	Image id: <b>1067786</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>215/300</b>	Title: <b>Camshaft 16207040, 16207083</b>



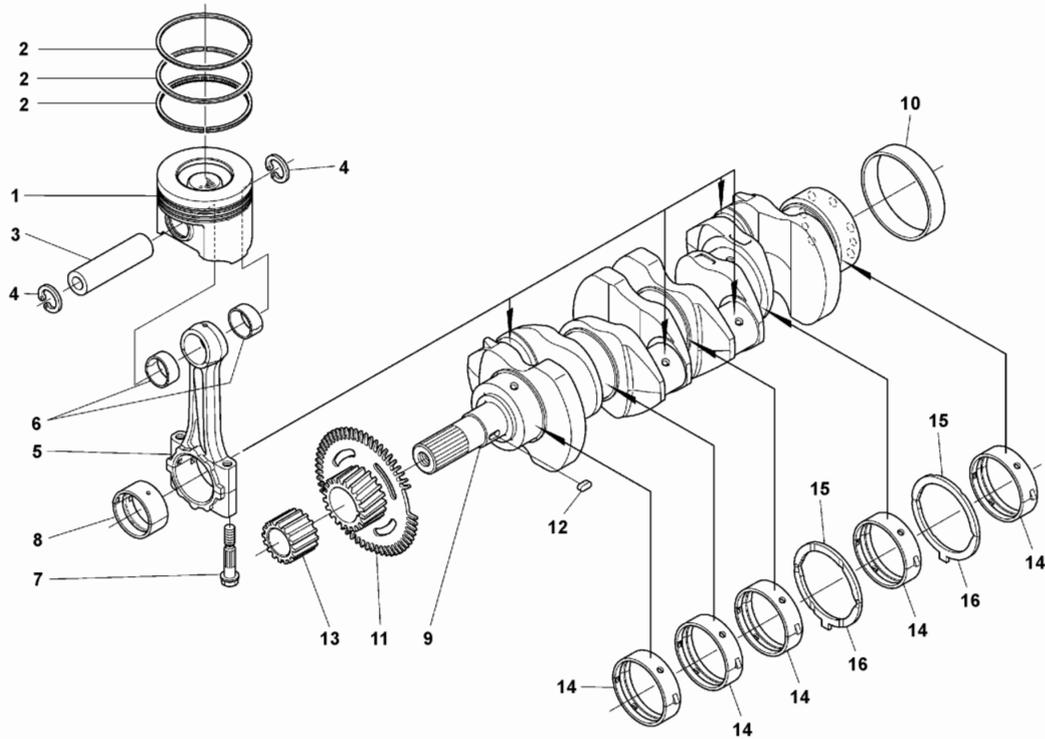
Volvo Construction  
Equipment  
1067786

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16659283	8							Tappet		
2	VOE16670222	8							Push rod		
3	VOE16672710	1							Camshaft		
4	VOE16668658	1							•Ball		
5	VOE16672714	1							•Gear		
6	VOE16668630	1							•Shaft key		
7		1					NS		•Lock plate		
8	VOE16668235	2							Bolt		
9		1					NS		Shaft		
10	VOE16670437	1							Pin		
11	VOE16670431	1							Collar		
12	VOE16670434	1							Collar		



Date: <b>4/17/2025</b>	Image id: <b>1066158</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>216/100</b>	Title: <b>Crankshaft and related parts 16207040, 16207083</b>



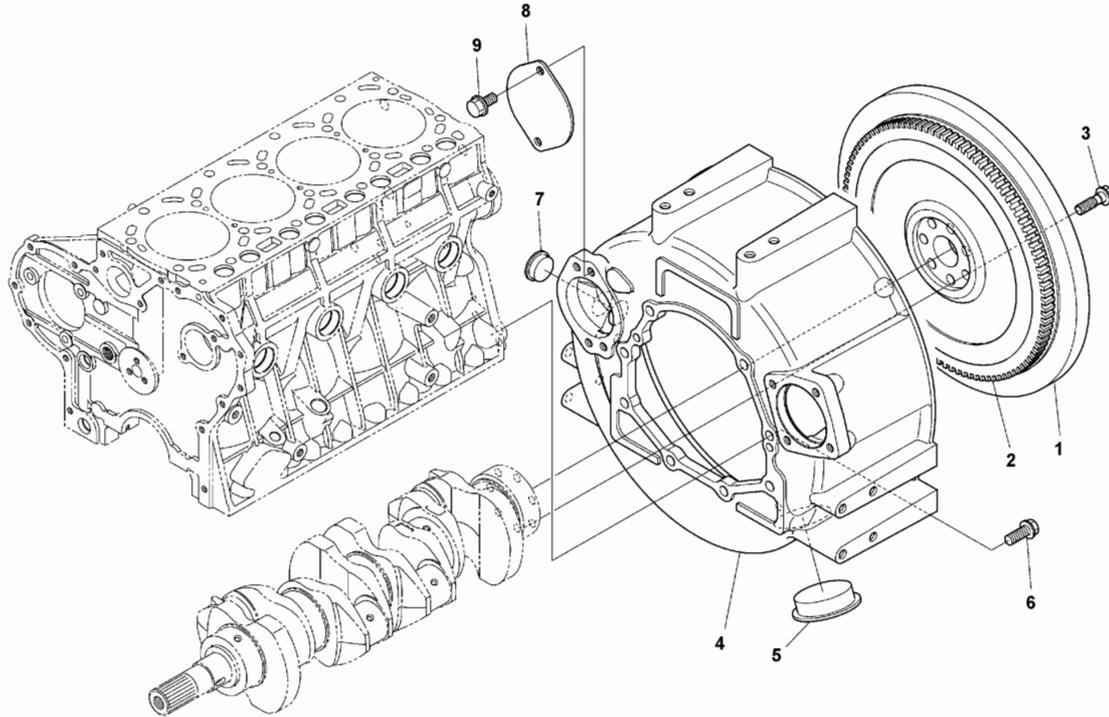
Volvo Construction  
Equipment  
1066158

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16672728	4					SS		Piston		STD
1	VOE16672731	4					SS		Piston		+0.50mm
2	VOE16672199	4							Piston ring		STD
2	VOE16672205	4							Piston ring		+0.50mm
3	VOE16670234	4							Gudgeon pin		
4	VOE16668352	8							Circlip plier		
5	VOE16672735	4							Connecting rod		
6	VOE16672733	8							•Bushing		
7	VOE16670241	8							•Bolt		
8	VOE16671316	4							•Bearing shell		STD/BLUE/SET
8	VOE16671333	4							•Bearing shell		STD/SET
8	VOE16671337	4							•Bearing shell		-0.20mm/GREEN/SET

8	VOE16671348	4							•Bearing shell		-0.40mm/RED/SET
9	VOE16671557	1							Crankshaft		
10	VOE16670250	1							•Sleeve		
11	VOE16671479	1							Gear		
12	VOE16668627	1							Shaft key		
13	VOE16671563	1							Oil pump drive		
14	VOE16671366	5							Bearing shell		STD/SET
14	VOE16671383	5							Bearing shell		-0.20mm/SET
14	VOE16671385	5							Bearing shell		-0.40mm/SET
15	VOE16670263	2							Thrust washer		STD
15	VOE16670398	2							Thrust washer		+0.20mm
15	VOE16670401	2							Thrust washer		+0.40mm
16	VOE16670267	2							Thrust washer		STD
16	VOE16670403	2							Thrust washer		+0.20mm
16	VOE16670406	2							Thrust washer		+0.40mm

Date: <b>4/17/2025</b>	Image id: <b>1067787</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>216/150</b>	Title: <b>Flywheel 16207040, 16207083</b>

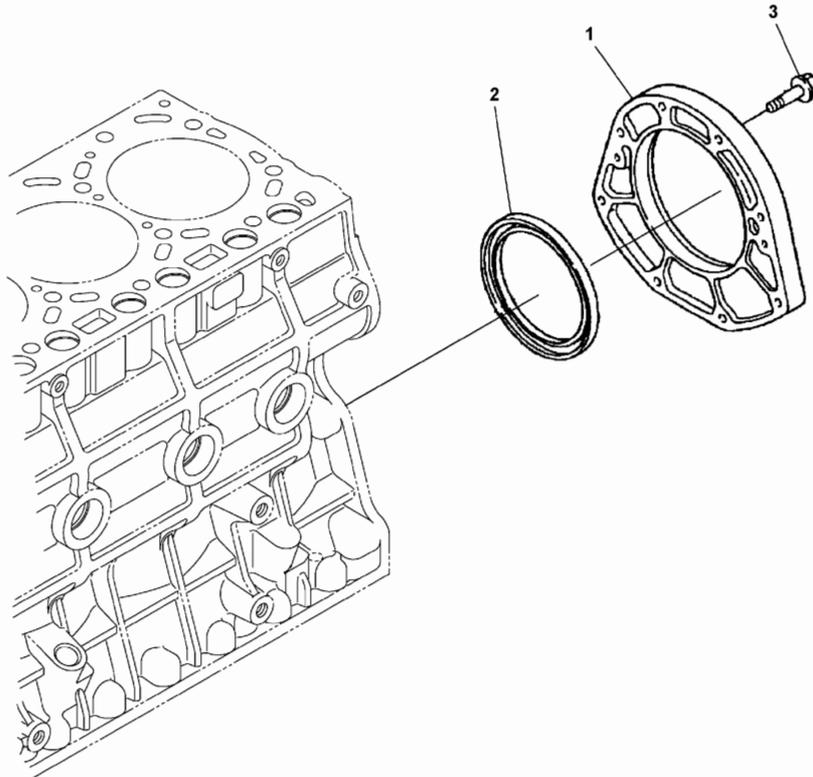


Volvo Construction  
Equipment  
1067787

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16671934	1							Flywheel		
2	VOE16671657	1							•Gear		
3	VOE16669670	7							Bolt		
4		1					NS		Flywheel housing		
5		1					NS		•Plug		
6	VOE16671659	8							Bolt		
7	VOE16659501	1							Cover		
8		1					NS		Cover		
9	VOE16668296	2							Bolt		

Date: <b>4/17/2025</b>	Image id: <b>1066160</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>216/200</b>	Title: <b>Bearing case cover 16207040, 16207083</b>

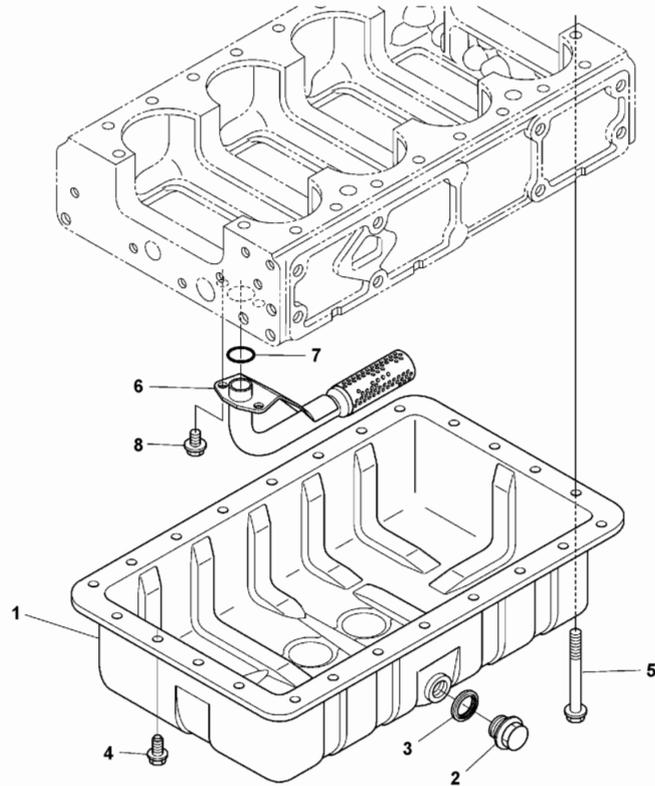


Volvo Construction  
Equipment  
1066160

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16670127	1							Cover		
2	VOE16668454	1							•Gasket		
3	VOE16660459	8							Bolt		

Date: <b>4/17/2025</b>	Image id: <b>1066152</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>217/100</b>	Title: <b>Oil sump 16207040, 16207083</b>

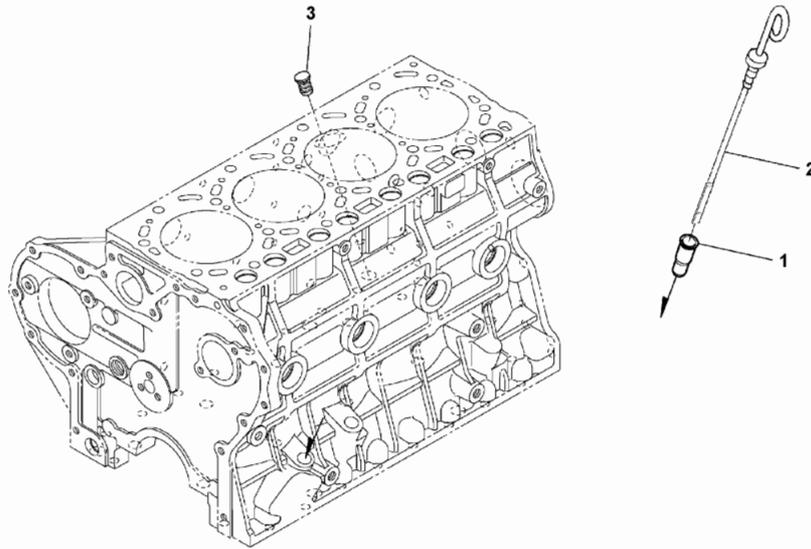


Volvo Construction  
Equipment  
1066152

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16671252	1							Oil pan		
2	VOE17230228	1							Drain plug		
3	VOE16668443	1							Gasket		
4	VOE16671186	20							Bolt		
5	VOE16668290	4							Bolt		
6	VOE16672656	1							Oil strainer		
7	VOE16668585	1							O-ring		
8	VOE16660409	2							Bolt		

Date: <b>4/17/2025</b>	Image id: <b>1067784</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>217/200</b>	Title: <b>Oil dipstick 16207040, 16207083</b>

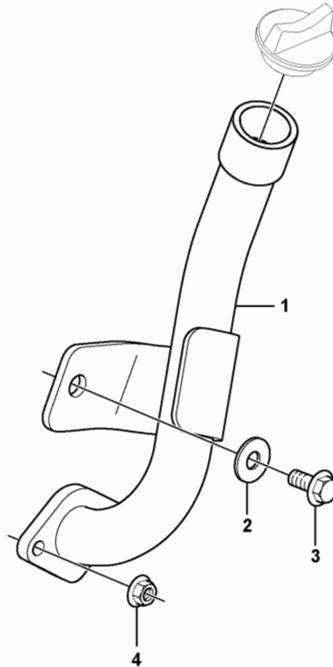


Volvo Construction  
Equipment  
1067784

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16670484	1							Guide		
2	VOE16671652	1							Gauge		
3	VOE16659071	1							Plug		

Date: <b>4/17/2025</b>	Image id: <b>1071309</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>217/300</b>	Title: <b>Oil filler 11895678, 11895679</b>

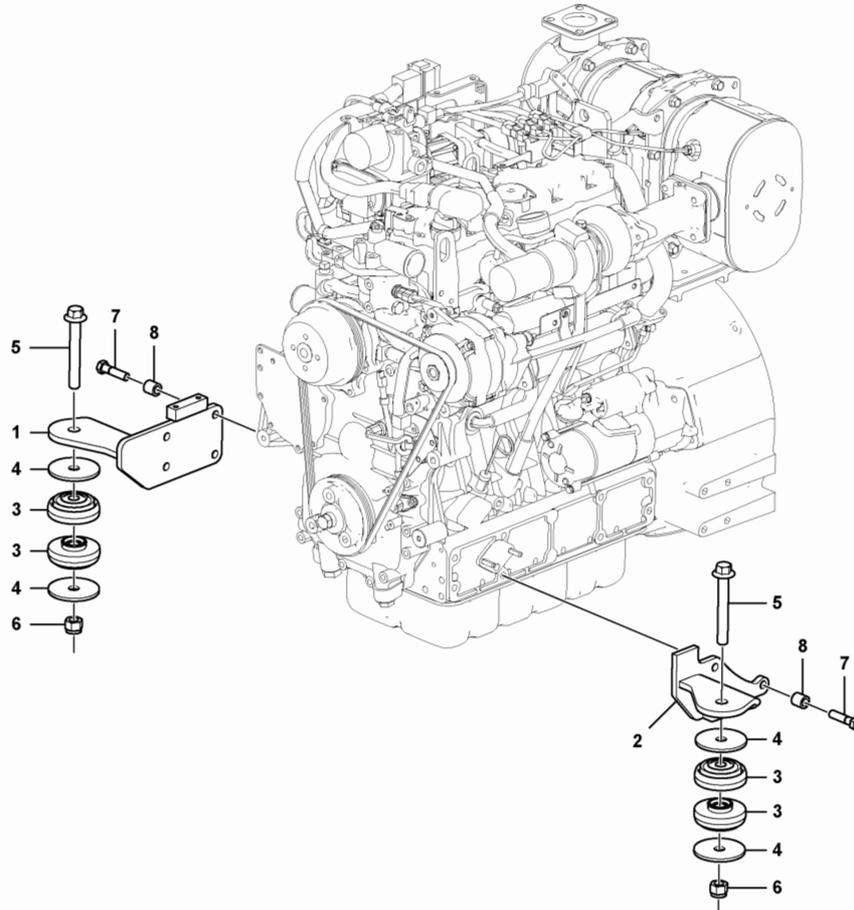


Volvo Construction  
Equipment  
1071309

Section option	Kit	Option description
VOE11895678		Engine Installation 91 HPD3.8H TIER 4I US
VOE11895679		Engine Installation 103 HPD3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16224627	1							Oil filler pipe		
2	VOE60113311	1							Washer		(VOE13960143)
3	VOE979708	1							Flange screw		
4	VOE60113167	2							Flange lock nut		(VOE948645)

Date: <b>4/17/2025</b>	Image id: <b>1067863</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>218/100</b>	Title: <b>Engine mounting 11895687, 11895688</b>

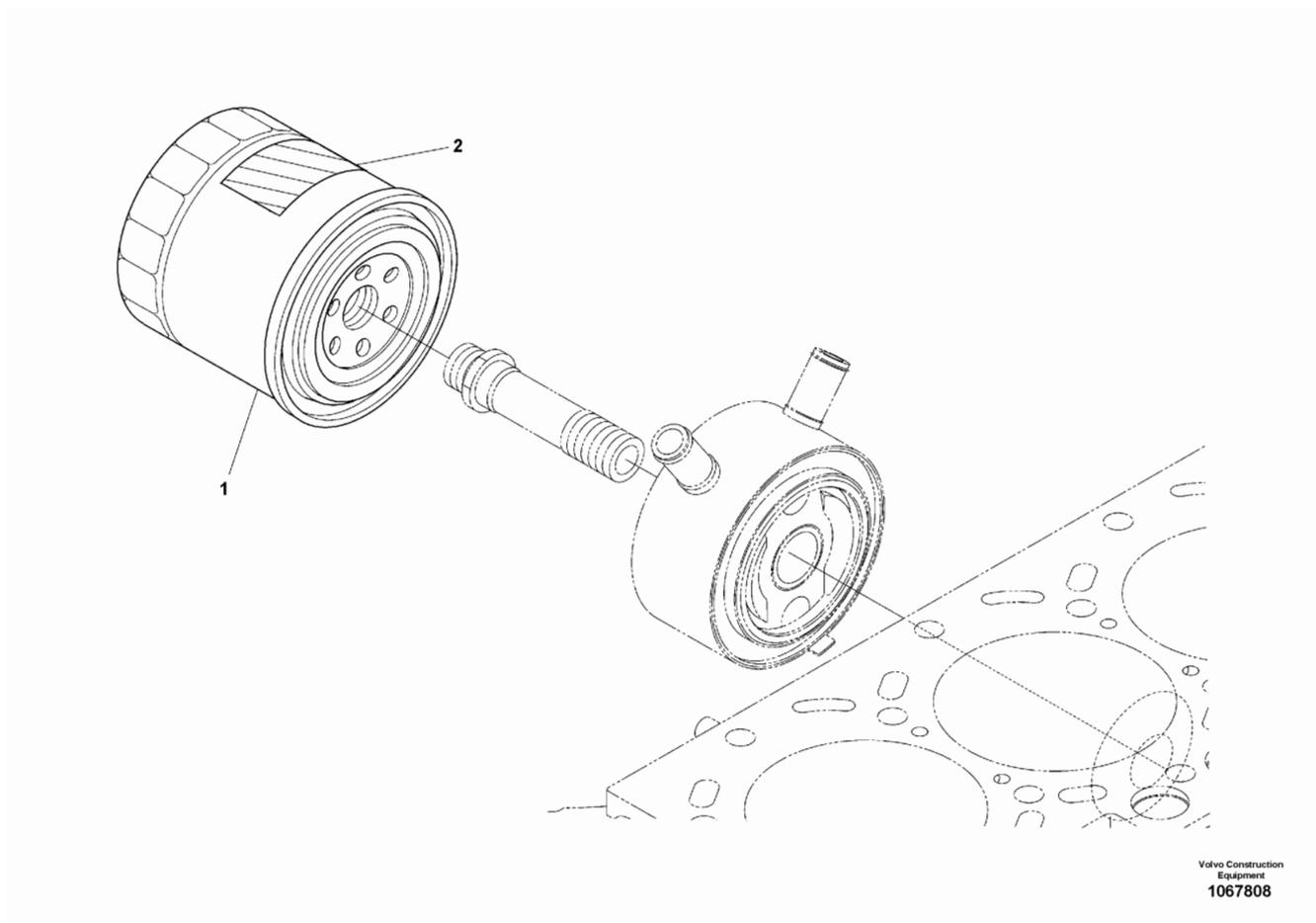


Volvo Construction  
Equipment  
1067863

Section option	Kit	Option description
VOE11895687		Transmission 4wd powershuttle
VOE11895688		Transmission 4wd powershift

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16273635	1							Engine anchorage		
2	VOE16220036	1							Engine anchorage		
3	VOE15604957	4							Engine suspension		
4	VOE11884792	4							Washer		
5	VOE60113134	2							Flange screw		(VOE968593)
6	VOE13963110	2							Lock nut		
7	VOE60113356	7							Hexagon screw		(VOE15604682)
8	VOE16208762	7							Spacer		

Date: <b>4/17/2025</b>	Image id: <b>1067808</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>222/200</b>	Title: <b>Oil filter 16207040, 16207083</b>

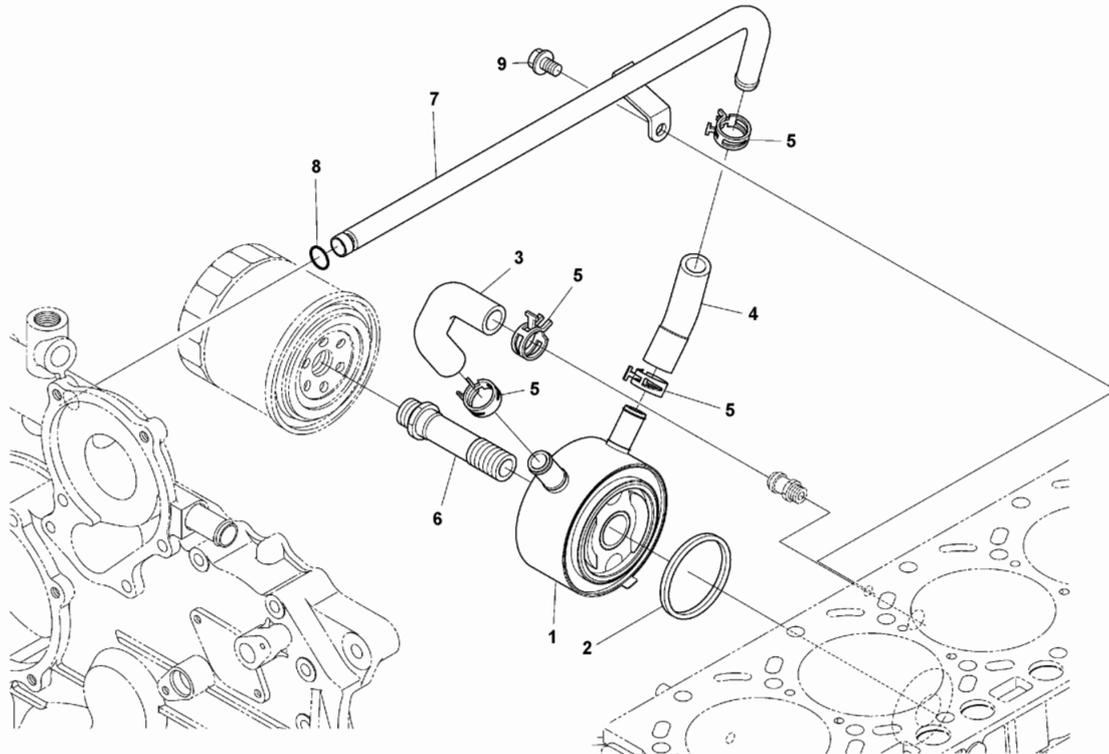


Volvo Construction  
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Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	RM43977461	1					SS		Oil filter		
2		1					NS		Label		

Date: <b>4/17/2025</b>	Image id: <b>1067807</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>223/100</b>	Title: <b>Oil cooler 16207040, 16207083</b>

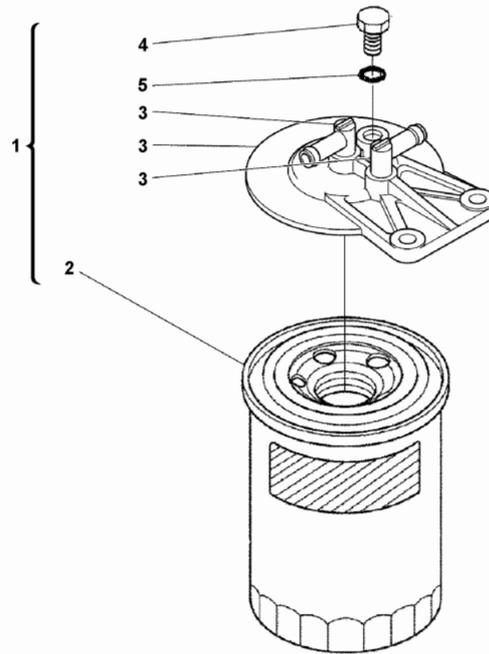


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Equipment  
1067807

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17248706	1							Oil cooler		
2	VOE16669718	1							•Gasket		
3	VOE16672575	1							Hose		
4	VOE16672581	1							Hose		
5	VOE16668745	4							Clamp		
6	VOE16672214	1							Joint		
7		1					NS		Pipe		
8	VOE16668602	1							O-ring		
9	VOE16660409	1							Bolt		

Date: <b>4/17/2025</b>	Image id: <b>1066163</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>233/200</b>	Title: <b>Fuel filter 16207040, 16207083</b>

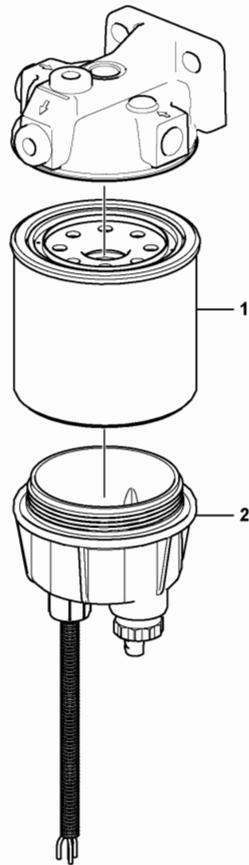


Volvo Construction  
Equipment  
1066163

Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE22568176	1					SS		Fuel filter		(VOE16671938)
2	VOE16668474	1					SS		•Fuel filter		
3	VOE17259407	1							•Fuel filter housing		
4	VOE17399946	1							••Bolt		
5	VOE16671578	1							••Gasket		

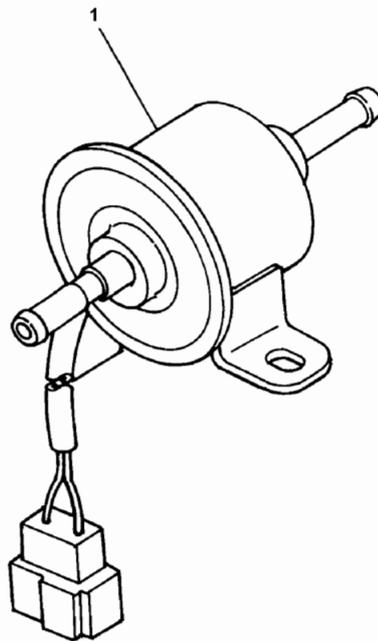
Date: <b>4/17/2025</b>	Image id: <b>1067665</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>233/300</b>	Title: <b>Water separator.</b>



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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17215020	1							Water separator		
1	VOE17201956	1							•Filter cartridge		
2	VOE17201959	1							•Bowl		
2	VOE54707565	1							••Sensor		

Date: <b>4/17/2025</b>	Image id: <b>1067783</b>	Catalogue: <b>20672</b>	Model: <b>BL70B</b>
Brand: <b>Volvo</b>	Serial: <b>330104-999999</b>	Group/Section: <b>233/400</b>	Title: <b>Fuel pump 16207040, 16207083</b>



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Section option	Kit	Option description
VOE16207040		Engine D3.8H TIER 4I US
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17224270	1					SS		Fuel pump		REMAN VOE9022437050