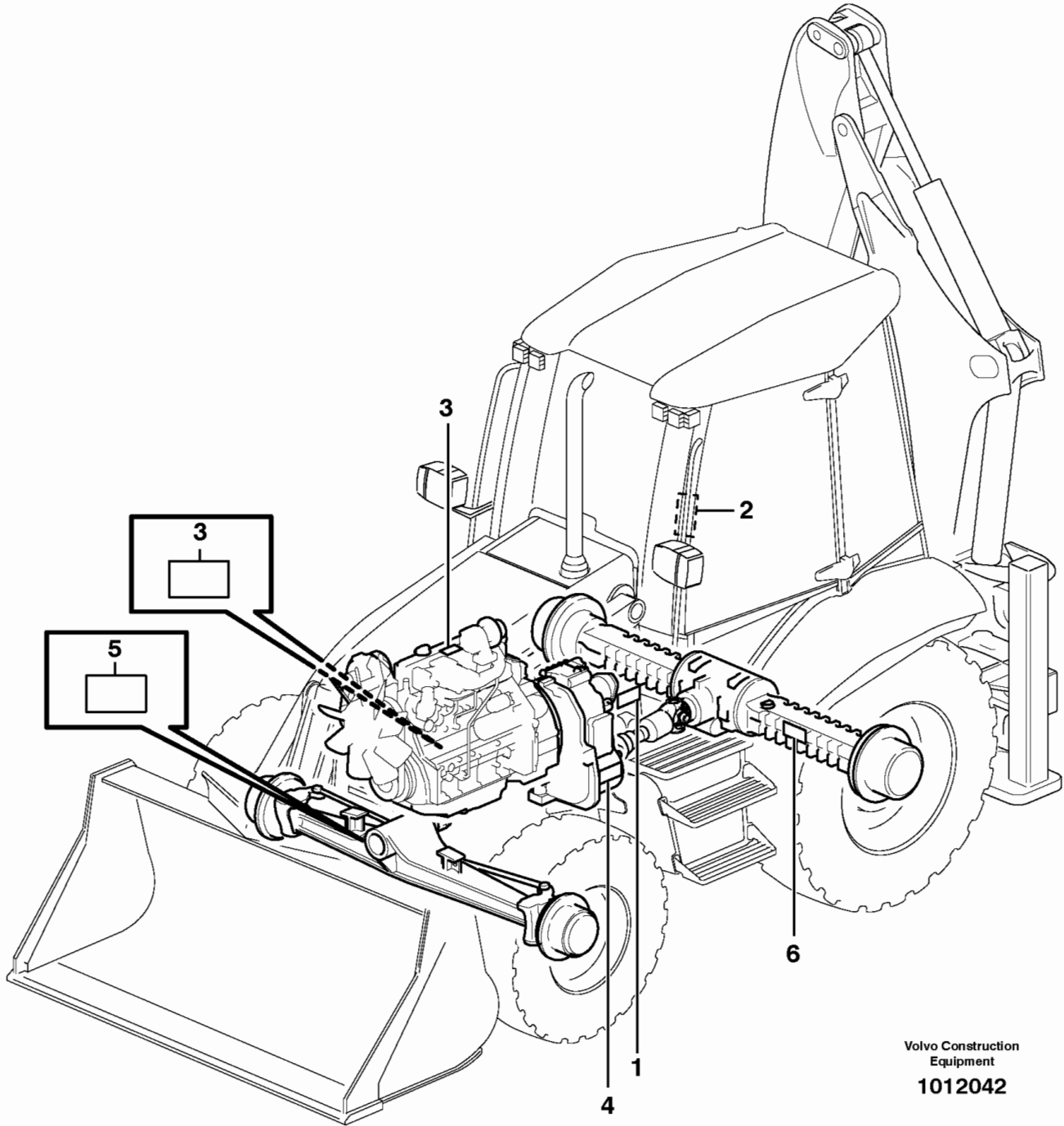




Date: <b>4/15/2025</b>	Image id: <b>1012042</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>030/100</b>	Title: <b>Product identification plate</b>



Volvo Construction  
Equipment  
**1012042**

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Driver's cab		
3									Engine sign plate		
4									Power Transmission		
5									Drive axle front sign		

Sample of manual. Download All 533 pages at:

<https://www.arepairmanual.com/downloads/volvo-bl61b-backhoe-loaders-part-manual/>

Product: Volvo BL61B Backhoe Loaders Part Manual

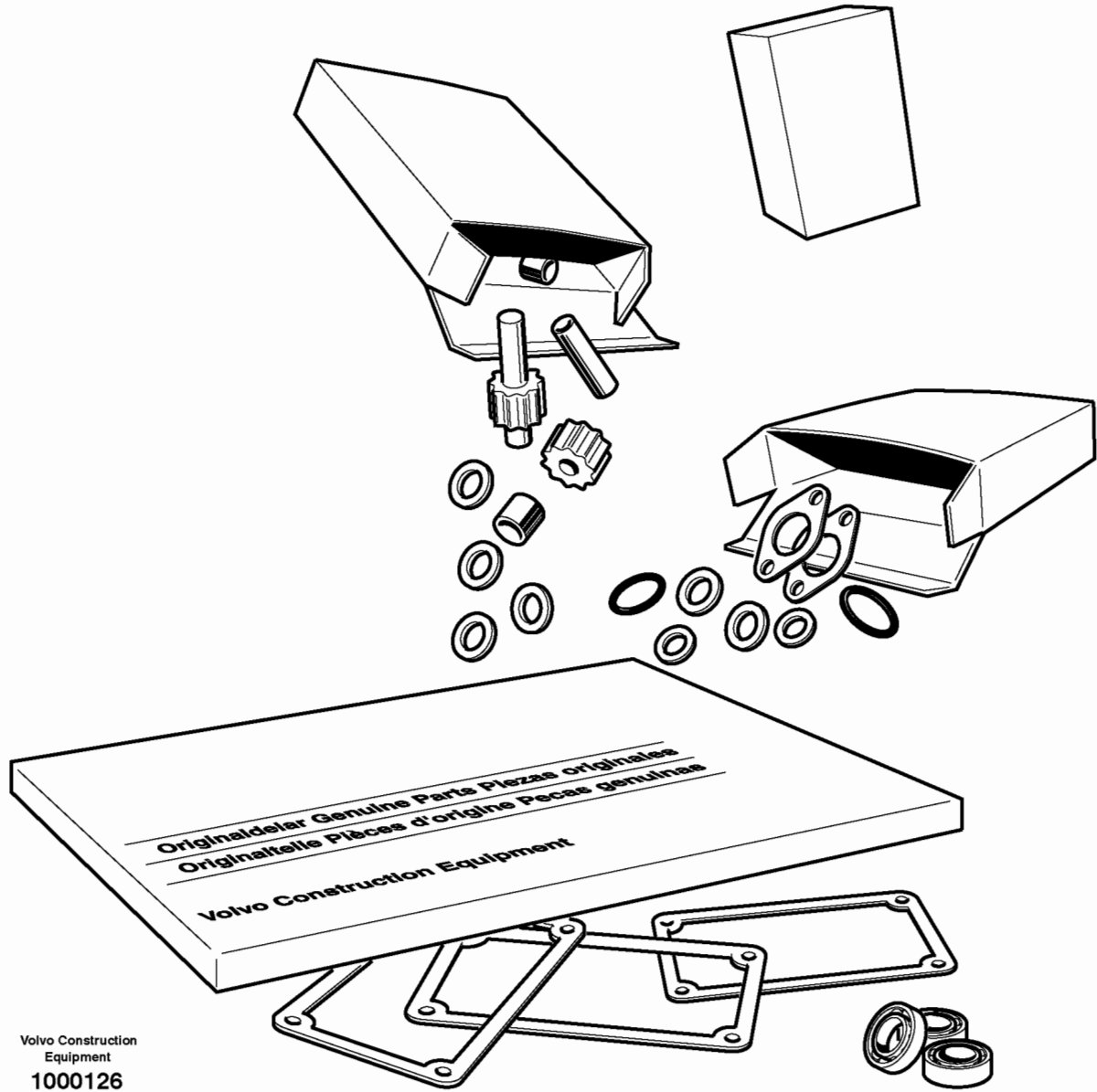
Full Download: <https://www.arepairmanual.com/downloads/volvo-bl61b-backhoe-loaders-part-manual/>

6									plate		
									Drive axle rear sign plate		

Sample of manual. Download All 533 pages at:

<https://www.arepairmanual.com/downloads/volvo-bl61b-backhoe-loaders-part-manual/>

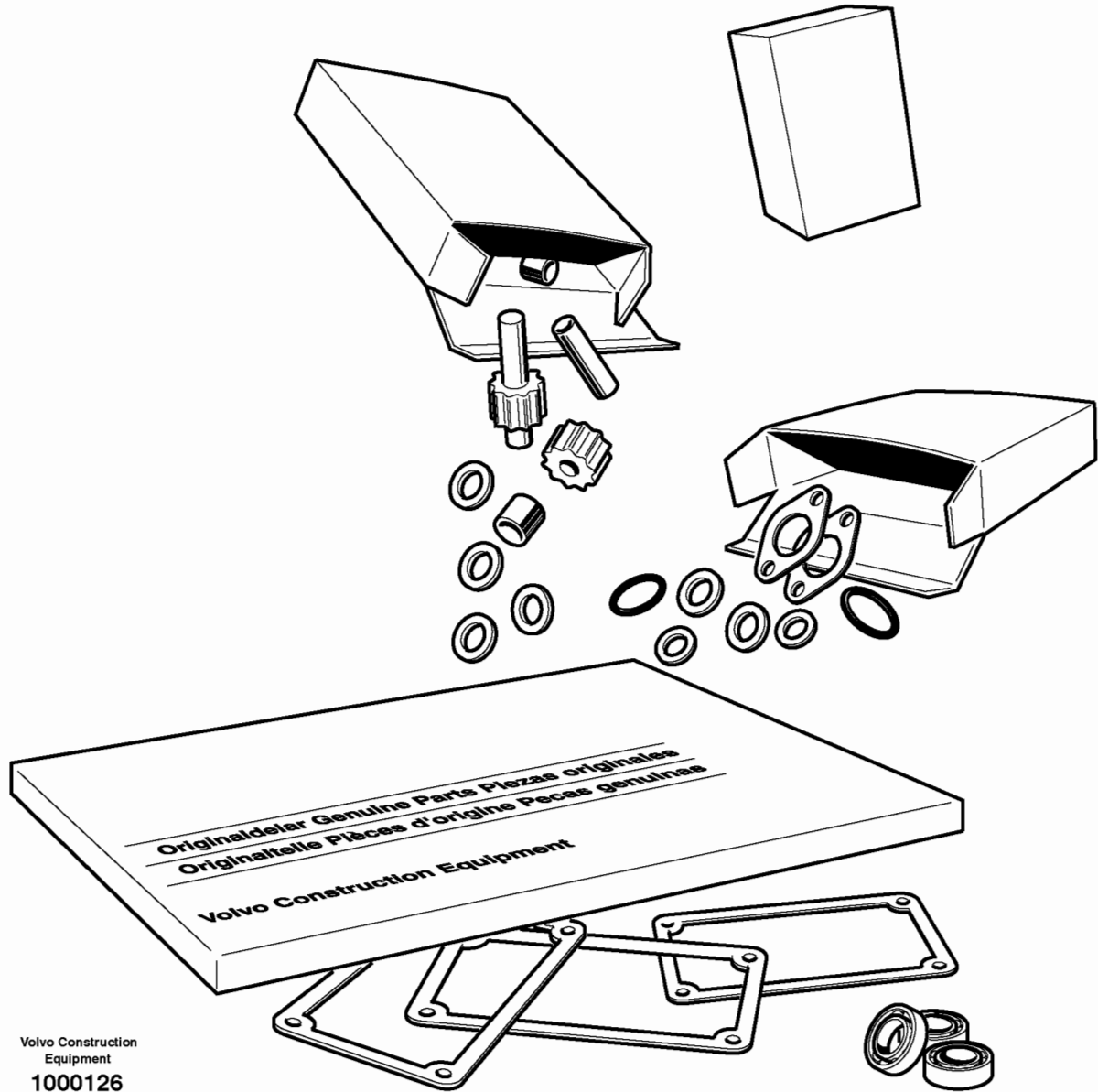
Date: <b>4/15/2025</b>	Image id: <b>1000126</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>210/50</b>	Title: <b>Repair kits for engine</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15038635	1							Overhaul kit		
	VOE15038630	1							•Cylinder head kit		See ref 210/60
	VOE20865990	1							•Cyl Liner Kit		See ref 213/100
	VOE20405747	1							•Gasket		
	VOE20405843	1							•Gasket		
	VOE20405888	1							•Gasket		
	VOE21306356	1							•Lip seal		(VOE21486084)
	VOE21486081	1							•Lip seal		
	VOE21679835	1							•Gasket		

VOE20792162	2								•O-ring		
VOE20798076	1								•O-ring		
VOE20405691	1								•Gasket		
VOE20405728	1								•Sealing ring		
VOE20405907	4								•Sealing ring		

Date: <b>4/15/2025</b>	Image id: <b>1000126</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>210/60</b>	Title: <b>Repair kits for engine</b>

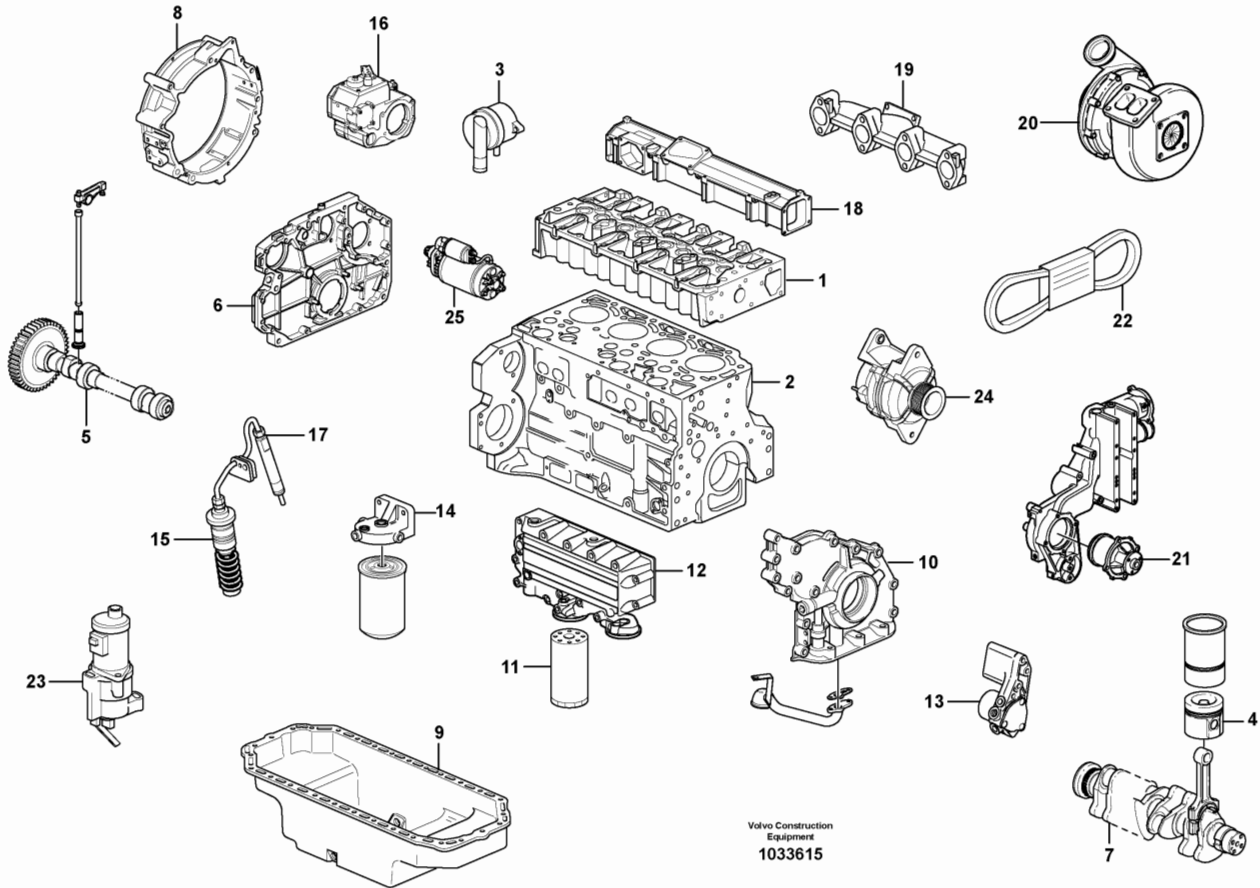


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15038630								Cylinder head kit		
	VOE11700334	18							•Screw		
	VOE11700348	8							•O-ring		
	VOE13947281	4							•Gasket		
	VOE13947621	2							•Plane gasket		
	VOE23935512	8							•Valve guide		(VOE20405897)See footnote 4914)
	VOE20459172	1							•Sealing ring		
	VOE20505959	8							•Hexagon nut		

VOE20559834	1					SS		•Gasket		
VOE21456567	8					SS		•Stud		
VOE20591706	2					SS		•Gasket		
VOE20798827	4							•O-ring		
VOE20799064	4							•Sealing ring		
VOE20847865	8							•Spacer Sleeve		
VOE23479847	1							•Gasket		(VOE20858564)
VOE20933261	4							•Gasket		
VOE20970720	1							•Cylinder head gasket		
VOE20970725	1							•Cylinder head gasket		
VOE20972267	1							•Valve gasket		
VOE21108676	2							•Sealing ring		(VOE21022796)
VOE21027485	1							•Gasket		
VOE21364297	2							•Pressure pipe		
VOE21364344	1							•Pressure pipe		
VOE21364346	1							•Pressure pipe		
VOE21364335	2							•Pressure pipe		
VOE993677	1							•Gasket		
VOE11700426	4							•Sealing ring		
VOE20405567	4							•Delivery pipe		
VOE20405769	1							•Sealing ring		
VOE20412325	2							•Sealing ring		
VOE20729227	4							•Sealing ring		
VOE21087699	2							•O-ring		
VOE21108673	3							•Sealing ring		
VOE21154146	1							•Sleeve		

4914) The final machining of the valve guides needs to be performed in combination with the related cylinder head and valves.

Date: <b>4/15/2025</b>	Image id: <b>1033615</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>210/100</b>	Title: <b>Engine 11895376, 11895377</b>



Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

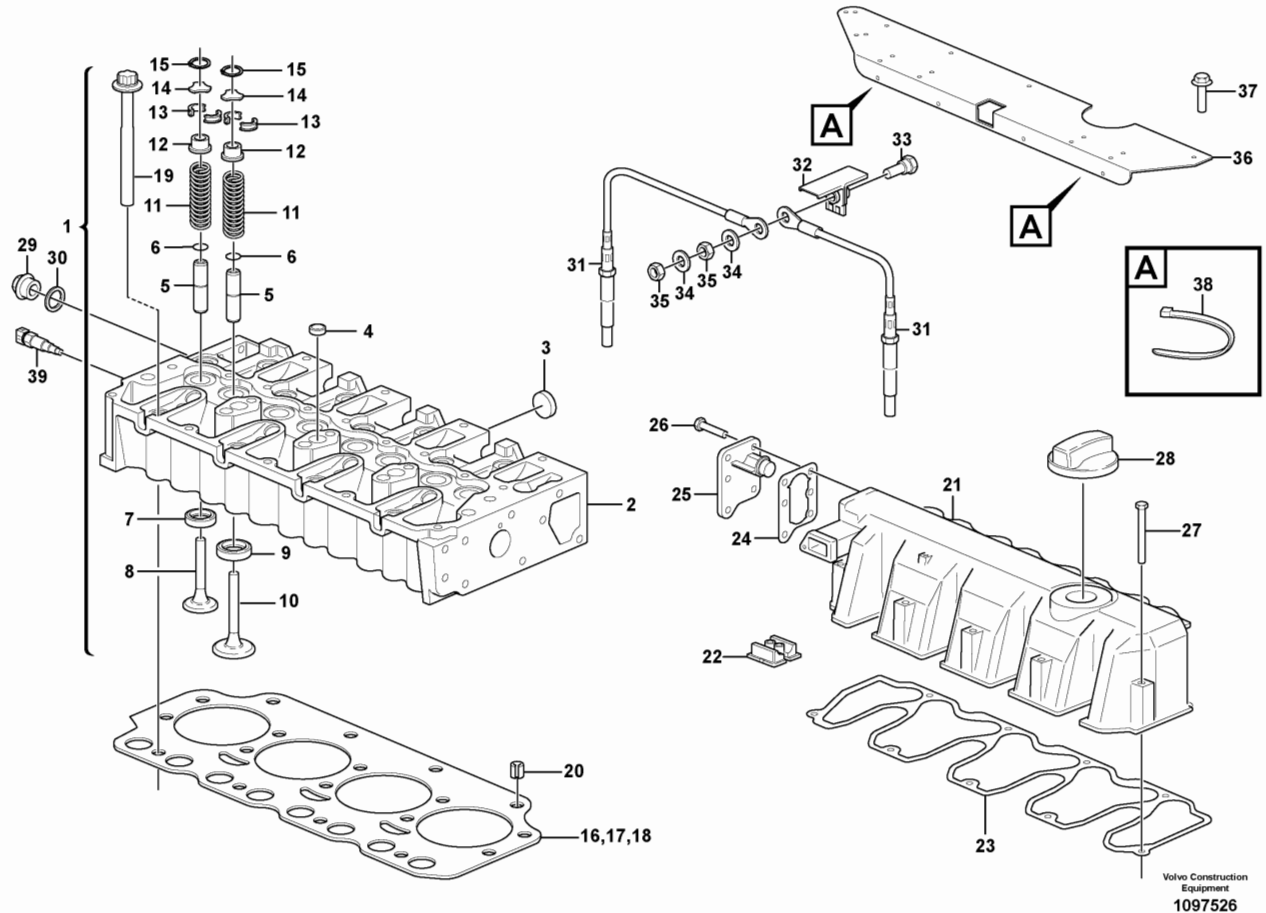
Q1-Q5	Option	Option description	
Q1 11895376	VOE11895376	Engine D5D CCE3, 62KW/83HP	
Q2 11895377	VOE11895377	Engine D5D CDE3, 68KW/91HP	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE16212920	1							Engine		D5D CCE3, REMAN VOE9016212920
	VOE17216538		1				SE		Engine		See footnote 932) D5D CDE3
	VOE16212922		1						Engine		See footnote 1) D5D CDE3, REMAN VOE9016212922

1		1	1						•Cylinder head		See ref 211/100
2		1	1						•Crankcase		See ref 212/100
3		1	1						•Crankcase ventilation		See ref 212/150
4		1	1						•Piston		See ref 213/100
5		1	1						•Valve mechanism		See ref 214/100
6		1	1						•Timing gear casing		See ref 215/100
7		1	1						•Crankshaft		See ref 216/100
8		1	1						•Flywheel Hsg		See ref 216/150
9		1	1						•Oil sump		See ref 217/100
10		1	1						•Lubricating system		See ref 221/100
11		1	1						•Oil filter		See ref 222/100
12		1	1						•Oil cooler		See ref 223/100
13		1	1						•Fuel pump		See ref 233/100
14		1	1						•Fuel Filter		See ref 233/150
15		1	1						•Injection pump		See ref 236/100
16		1	1						•Regulator		See ref 236/150
17		1	1						•Injector		See ref 237/100
18		1	1						•Inlet Manifold		See ref 251/100
19		1	1						•Exhaust pipe		See ref 251/100
20		1	1						•Turbocharger		See ref 255/100
21		1	1						•Coolant Pump		See ref 262/100
22		1	1						•Belt Xmsn		See ref 263/300
23		1	1						•Stop solenoid		See ref 273/100
24		1	1						•Alternator		See ref 321/100
25		1	1						•Starter motor		See ref 331/100

- 1) Replacement version  
932) Production version.

Date: <b>4/15/2025</b>	Image id: <b>1097526</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head 11895376, 11895377</b>



Volvo Construction  
Equipment  
1097526

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

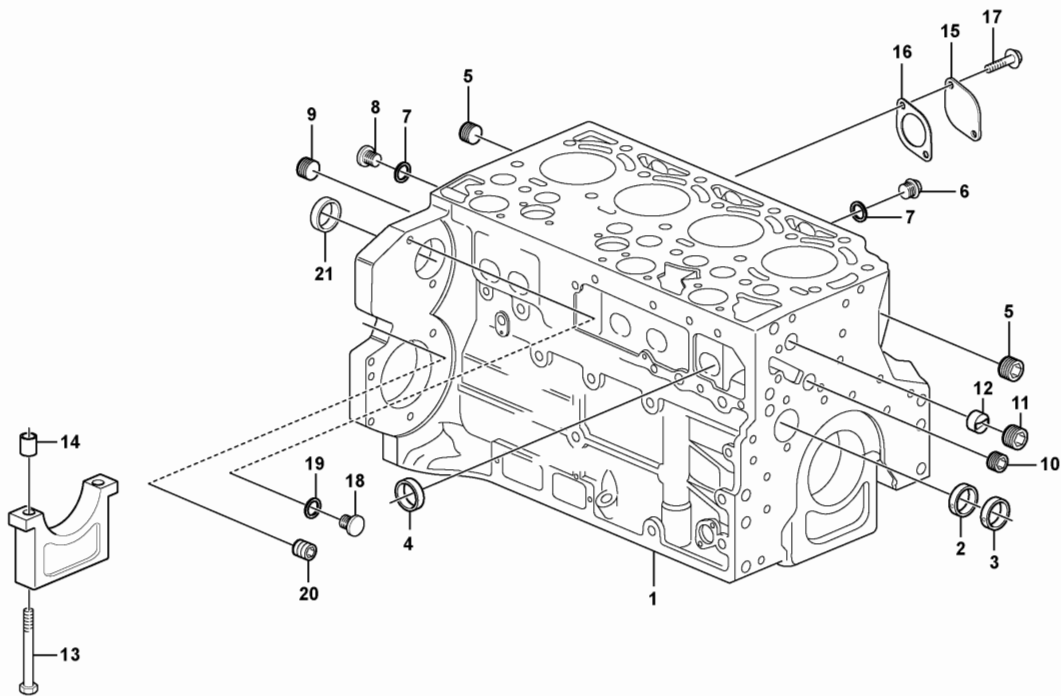
Q1-Q5	Option	Option description	
Q1 ENG -12224643			
Q2 ENG 12224644-			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21147059	1					SS		Cylinder head		REMAN VOE9021147059, VOE9023095566
1	VOE23095566		1						Cylinder head		REMAN VOE9023095566
2		1					NS		•Cylinder head		

2	VOE23095579		1						•Cylinder head		
3	VOE20799722	3							••Plug		
4	VOE20412733	3							••Core plug		
5	VOE23935512	8							••Valve guide		(VOE20405897)See footnote 4914)
6	VOE11700348	8							••O-ring		
7	VOE20845144	4	4						•Valve seat		
8	VOE21739130	4	4						•Exhaust valve		(VOE20755883)
9	VOE20459962	4	4						•Valve seat		
10	VOE20758481	4	4						•Inlet valve		
11	VOE11700347	8	8						•Valve spring		
12	VOE20847155	8	8						•Retainer		
13	VOE11700345	16	16						•Valve sleeve		
14	VOE20840807	8	8						•Thrust washer		
15	VOE20840772	8	8						•Lock ring		
16		1	1				NS		Cyl Head Gasket		1 BORE THICK = 1,4 MM
17	VOE20970720	1	1						Cylinder head gasket		2 BORES THICK = 1,5 MM
18	VOE20970725	1	1						Cylinder head gasket		3 BORES THICK = 1,6 MM
19	VOE11700334	18	18						Screw		
20	VOE20405521	2	2						Guide pin		
21	VOE21455723	1	1				SS		Valve cover		(VOE21134652)
22	VOE20412600	1	1						•Cap		
23	VOE20972267	1	1						•Valve gasket		
24	VOE20840801	1	1						•Gasket		
25	VOE20933359	1	1						•Oil Separator		
26	VOE20797542	6	6						•Hexagon screw		
27	VOE22278501	9	9						•Hexagon screw		(VOE21145471)
28	VOE20412589	1	1						Filler cap		
29	VOE960628	1	1						Plug		
30	VOE13947281	1	1						Gasket		
31	VOE21291286	1	1						Glow plug		(VOE20924080)
32	VOE20711847	1	1						Cable Clamp		
33	VOE20580716	1	1						Terminal Screw		
34	VOE60113297	2	2						Washer		(VOE973494)
35	VOE20460344	2	2						Hexagon nut		
36	VOE21088654	1	1						Cover plate		
37	VOE20460055	2	2						Screw		
38	VOE4881440	6	6						Cable tie		
39	VOE20924086	1	1						Sensor		

4914) The final machining of the valve guides needs to be performed in combinati on with the related cylinder head and valves.

Date: <b>4/15/2025</b>	Image id: <b>1105398</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>212/100</b>	Title: <b>Cylinder block 11895376, 11895377 ENG -12676767</b>



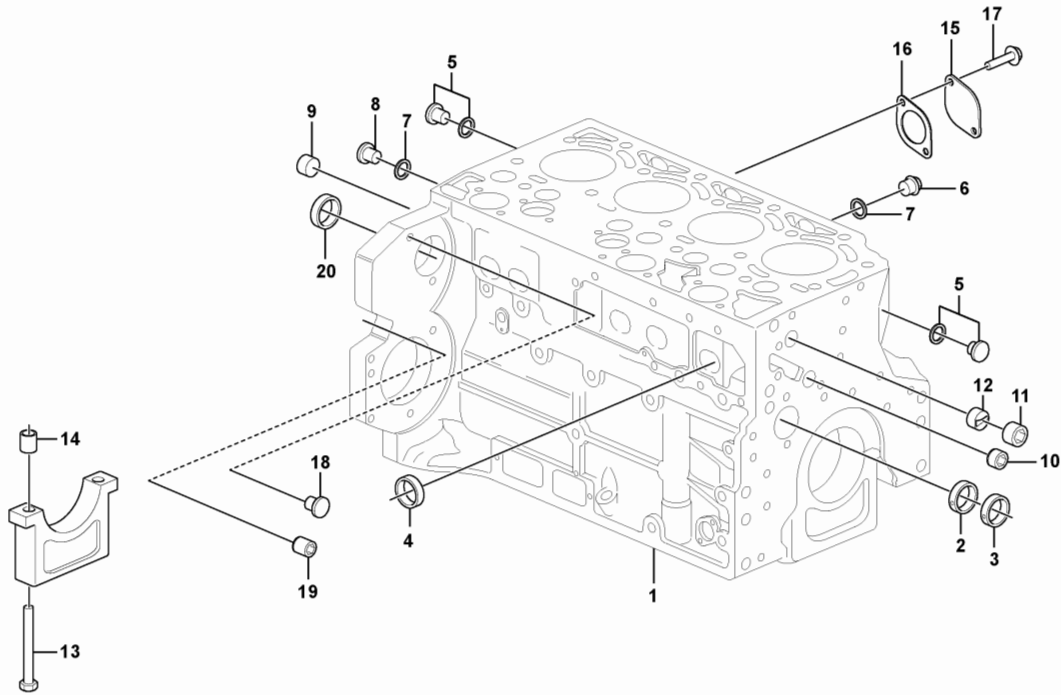
Volvo Construction  
Equipment  
1105398

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20555442	1							Crankcase		
2	VOE11700285	1							•Bearing bushing		
3	VOE11700284	4							•Bearing bushing		
4	VOE20405721	6							•Core plug		
5	VOE20508600	2							•Plug		
6	VOE20405716	2							•Plug		
7	VOE13969011	4							•Gasket		
8	VOE945065	2							•Plug		
9	VOE20785813	1							•Plug		
10	VOE20405719	1							•Plug		

11	VOE20405717	1							•Plug		
12	VOE20405584	1							•Guide sleeve		
13	VOE20405583	10							•Bolt		
14	VOE11700278	10							•Bushing		
15	VOE21180405	1							Flange		
16	VOE20412341	1							Gasket		
17	VOE20405885	2							Screw		
18	VOE20441859	2							Plug		ENG -12473875
18		2					NS		Plug		ENG 12473876-
19	VOE13947281	2							Gasket		ENG -12473875
20	VOE20459970	1							Set screw		
21	VOE20793501	1							Plug		ENG -12473875
21	VOE60112856	1							Cap plug		ENG 12473876-

Date: <b>4/15/2025</b>	Image id: <b>1115285</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>212/110</b>	Title: <b>Cylinder block 11895376, 11895377 ENG 12676768-</b>



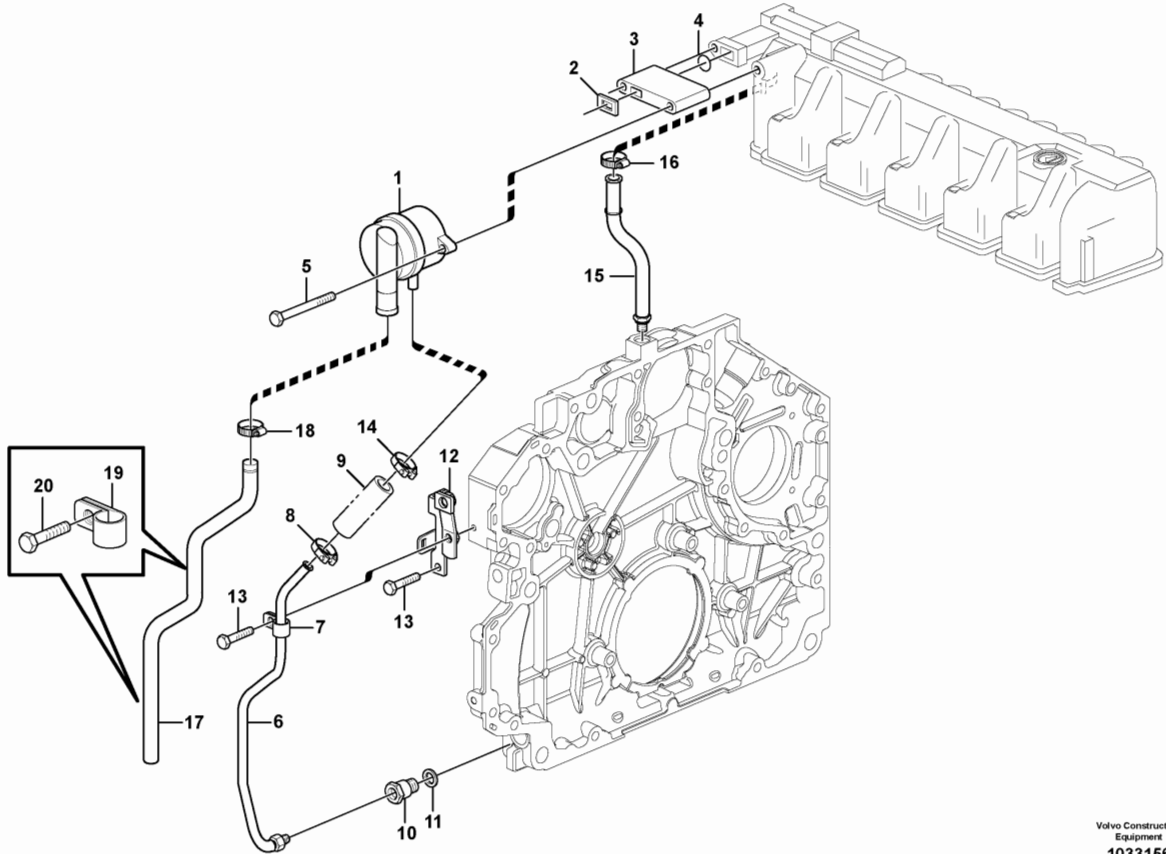
Volvo Construction  
Equipment  
1115285

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20555442	1							Crankcase		
2	VOE11700285	1							•Bearing bushing		
3	VOE11700284	4							•Bearing bushing		
4	VOE20405721	6							•Core plug		
5	VOE24131681	2							•Hollow screw		
5	VOE60114081	1							••Plug		
5	VOE993677	1							••Gasket		
6	VOE20405716	2							•Plug		
7	VOE13969011	3							•Gasket		
8	VOE945065	2							•Plug		

9	VOE20785813	1							•Plug		
10	VOE20405719	1							•Plug		
11	VOE20405717	1							•Plug		
12	VOE20405584	1							•Guide sleeve		
13	VOE20405583	10							•Bolt		
14	VOE11700278	10							•Bushing		
15	VOE21180405	1							Flange		
16	VOE20412341	1							Gasket		
17	VOE20405885	2							Screw		
18		2					NS		Plug		
19	VOE20459970	1							Set screw		
20	VOE60112856	1							Cap plug		

Date: <b>4/15/2025</b>	Image id: <b>1033156</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>212/150</b>	Title: <b>Crankcase ventilation 11895376, 11895377</b>



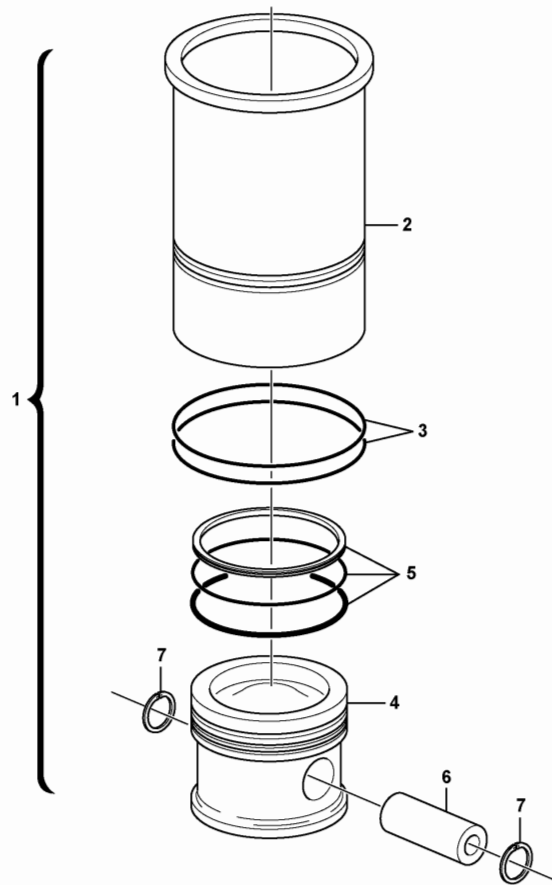
Volvo Construction  
Equipment  
1033156

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20930510	1							Oil separator		
2	VOE21038626	1							•Plane gasket		
3	VOE21248205	1							Adapter		
4	VOE21155195	1							Seal		
5	VOE20792140	2							Hexagon screw		
6	VOE22253983	1							Oil line		(VOE21155219)
7	VOE20798831	1							•Attaching clamp		
8	VOE20971607	2							•Hose clamp		
9	VOE20849878	1							•Hose		
10	VOE21496705	1							Drain valve		(VOE20841133)

11	VOE20460026	1							Sealing ring		
12	VOE21155220	1							Retaining plate		
13	VOE20405729	2							Screw		
14	VOE20971607	1							Hose clamp		
15	VOE20971646	1							Oil return pipe		
16	VOE20799673	1							Hose clamp		
17	VOE21155285	1							Tube		
18	VOE20405755	1							Clamping band		
19	VOE20798837	2							Attaching clamp		
20	VOE20405885	2							Screw		

Date: <b>4/15/2025</b>	Image id: <b>1026946</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>213/100</b>	Title: <b>Cylinder liner and piston 11895376, 11895377</b>

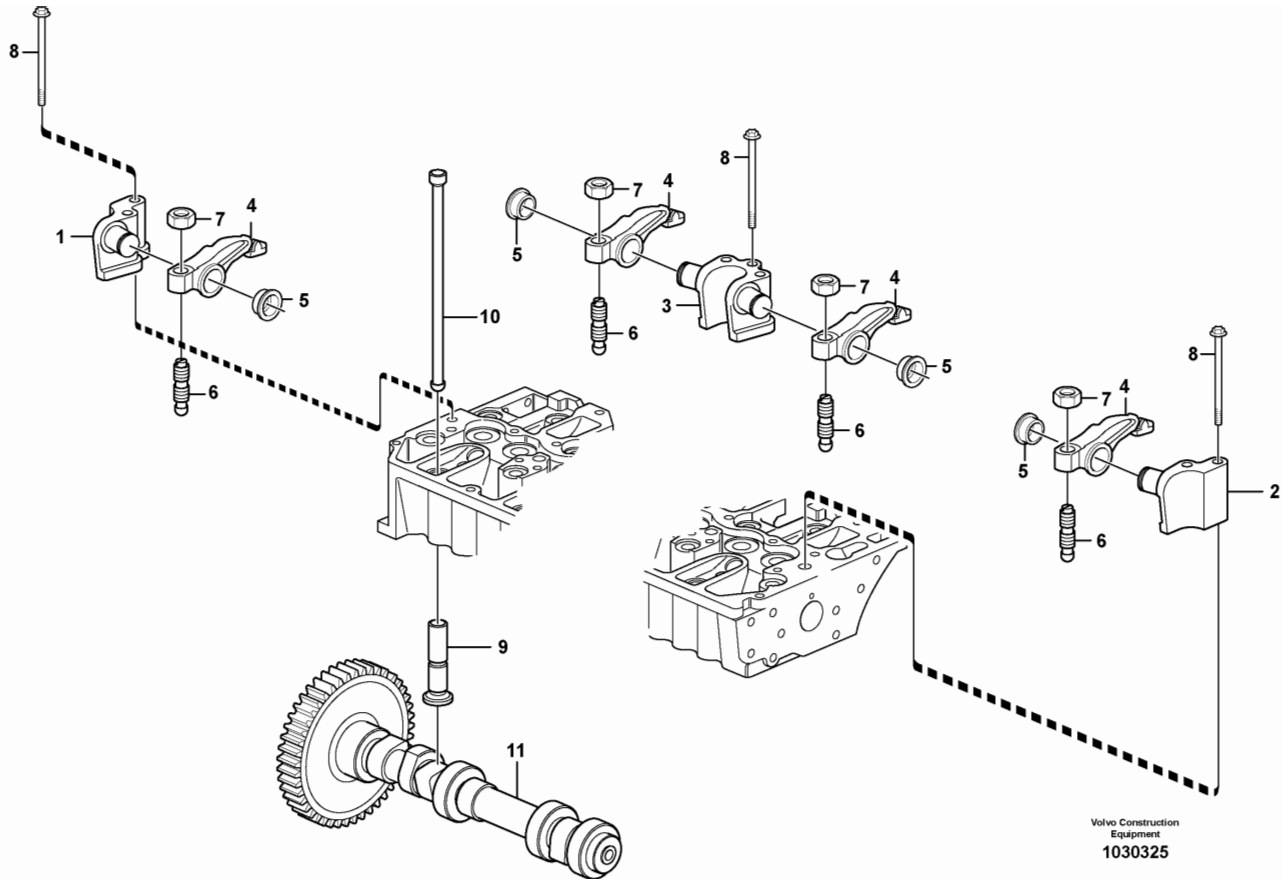


Volvo Construction  
Equipment  
1026946

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20865990	4							Cyl Liner Kit		
2		4					NS		•Cylinder Liner		
3	VOE20412762	8							•O-ring		
4		4					NS		•Piston		
5	VOE21299547	4							•Piston ring kit		(VOE20450775)
6	VOE20405577	4							•Gudgeon pin		
7	VOE20405576	8							•Snap ring		

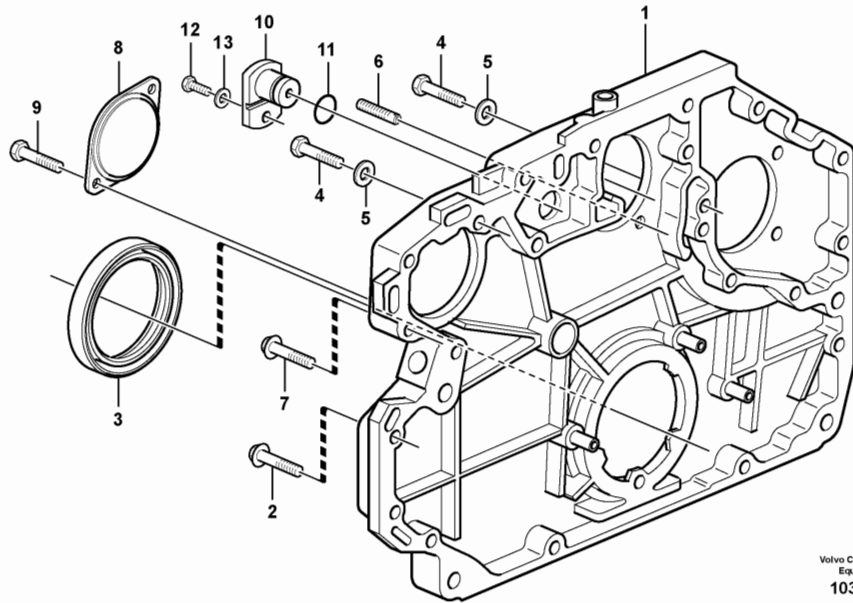
Date: <b>4/15/2025</b>	Image id: <b>1030325</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>214/100</b>	Title: <b>Valve mechanism 11895376, 11895377</b>



Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20805520	1					SS		Rocker arm shaft		
2	VOE23101955	1							Bracket		(VOE20805512)
3	VOE23102364	3							Bracket		(VOE20805516)
4	VOE21448926	8							Rocker arm		
5	VOE20794115	8							Retaining ring		
6	VOE20913851	8							Adjusting Screw		
7	VOE11700373	8							Nut		
8	VOE20405723	10							Screw		
9	VOE11700366	8							Tappet		
10	VOE21456429	8							Push rod		(VOE20405534)
11	VOE22380260	1							Camshaft		(VOE21147012)

Date: <b>4/15/2025</b>	Image id: <b>1033388</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>215/100</b>	Title: <b>Timing gear casing 11895376, 11895377</b>

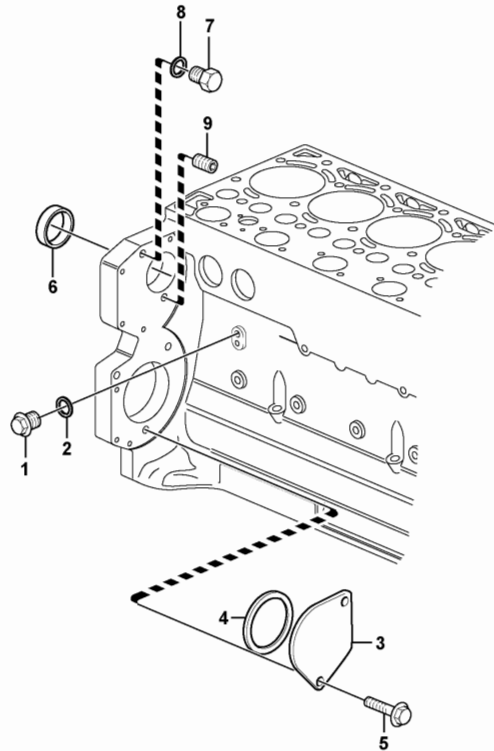


Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21155415	1							Flywheel housing		ENG -12312950
1		1					NS		Flywheel housing		ENG 12312951-
2	VOE20412324	12							Screw		
3	VOE21306356	1							Lip seal		(VOE21486084)
4	VOE20405653	2							Screw		
5	VOE13955900	2							Washer		
6	VOE20450795	1							Set screw		
7	VOE20405709	1							Screw		
8	VOE22610639	1							Cover		(VOE20950063)
8	VOE20405652	1							O-ring		

9	VOE20405709	2							Screw		
10	VOE20405553	1							Cover		
11	VOE20459904	1							Sealing ring		
12	VOE20450694	1							Screw		
13	VOE60113297	1							Washer		(VOE973494)

Date: <b>4/15/2025</b>	Image id: <b>1057681</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>215/300</b>	Title: <b>Pump drive power take-off 11895376, 11895377</b>

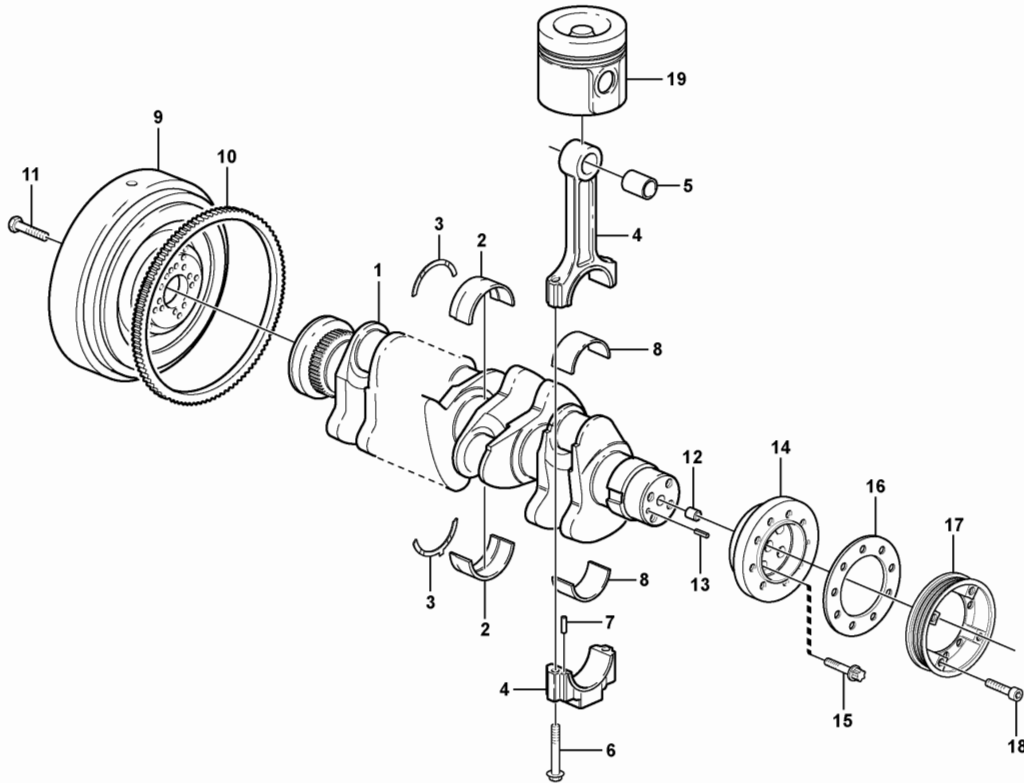


Volvo Construction  
Equipment  
1057681

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20405716	1							Plug		
2	VOE13947621	1							Plane gasket		
3	VOE24426064	1							Cover		
4	VOE20412359	1							O-ring		
5	VOE975108	2							Flange screw		(VOE888289)
6	VOE20450778	1							Core plug		
7	VOE20441859	1							Plug		
8	VOE13947281	1							Gasket		
9	VOE20459970	1							Set screw		

Date: <b>4/15/2025</b>	Image id: <b>1055484</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>216/100</b>	Title: <b>Crankshaft and related parts 11895376, 11895377</b>



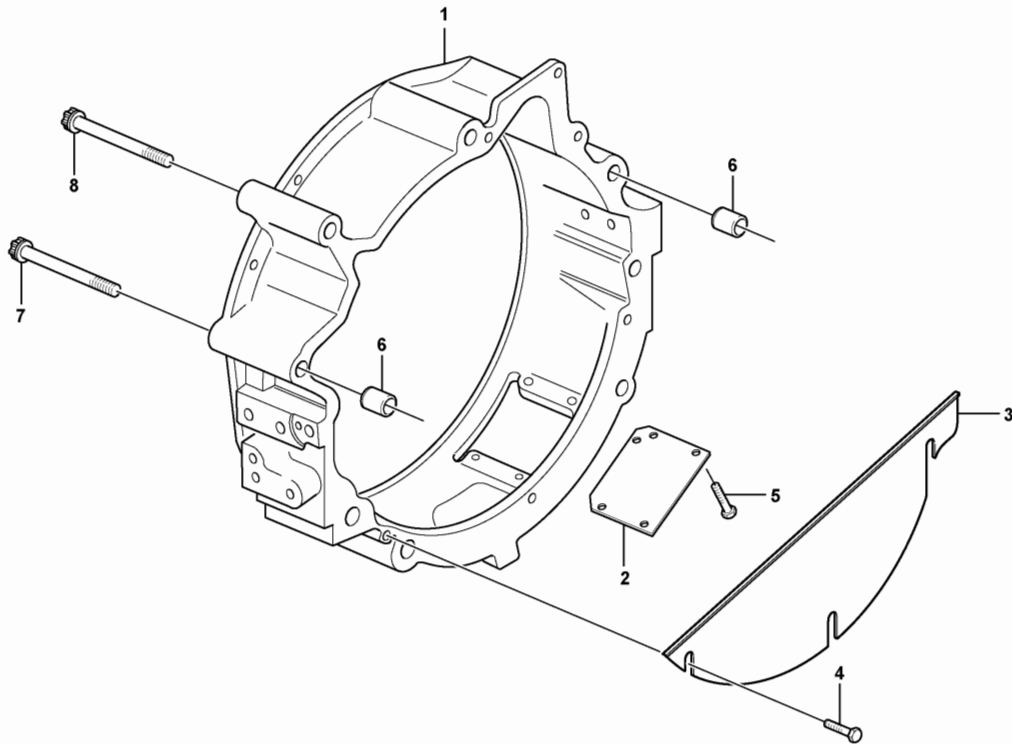
Volvo Construction  
Equipment  
1055484

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21264836	1							Crankshaft		REMAN VOE9021264836
2	VOE21141948	5							Main bearing		STD 85,00 MM
2	VOE21234191	REQ							Main bearing		U SZ 84,75 MM
2	VOE20405541	REQ							Main bearing		U SZ 84,50 MM
3	VOE21141955	2							Thrust washer		STD 2,9 MM
3	VOE21141963	REQ							Thrust washer		O SZ 3,1 MM
4	VOE20585982	4							Connecting rod		
5	VOE11700325	4							•Bushing		
6	VOE11700326	8							•Bolt		

7	VOE20459134	8							•Pin		
8	VOE20565150	REQ							Bearing		STD 68,00 MM LOCK ON SAME SIDES
8	VOE20766790	REQ							Big-end Bearing		STD 68,00 MM LOCK ON OPPOSITES SIDES
8	VOE20790423	REQ							Big-end Bearing		U SZ 67,75 MM
8	VOE20790428	REQ							Big-end Bearing		U SZ 67,50 MM
9	VOE20459124	1							Flywheel		
10	VOE23068179	1					SS		•Starter gear ring		
11	VOE20405654	10							Bolt		
12	VOE20405634	1							Spring pin		
13	VOE20450628	1							Pin		
14	VOE21025184	1							Flange		
15	VOE20405724	4							Screw		
16	VOE20460800	1							Washer		
17	VOE21025201	1							V-belt pulley		
18	VOE21025208	6							Hex. socket screw		
19		1							Piston		See ref 213/100

Date: <b>4/15/2025</b>	Image id: <b>1027113</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>216/150</b>	Title: <b>Flywheel housing 11895376, 11895377</b>

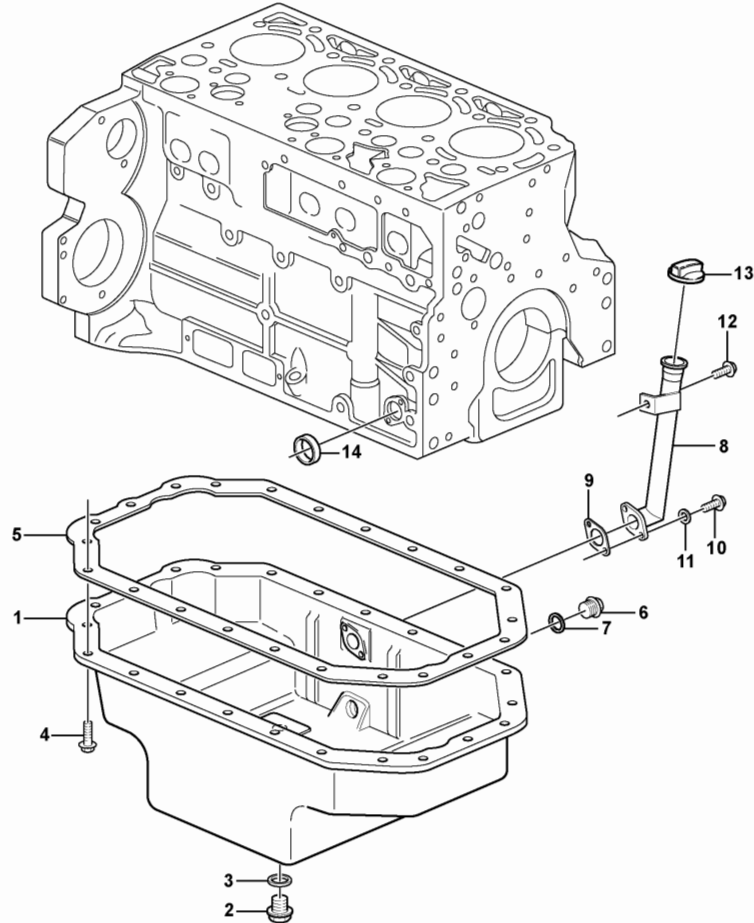


Volvo Construction  
Equipment  
1027113

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21044436	1							Flywheel housing		(VOE21018780)
2	VOE20547288	1							•Cover Plate		
3	VOE20459989	1							•Cover		
4	VOE20405729	3							•Screw		
5	VOE20405729	4							•Screw		
6	VOE21455862	2							Bushing		
7	VOE20405714	2							Screw		M12X160
8	VOE20405715	4							Screw		M16X150

Date: <b>4/15/2025</b>	Image id: <b>1033405</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>217/100</b>	Title: <b>Oil sump 11895376, 11895377</b>



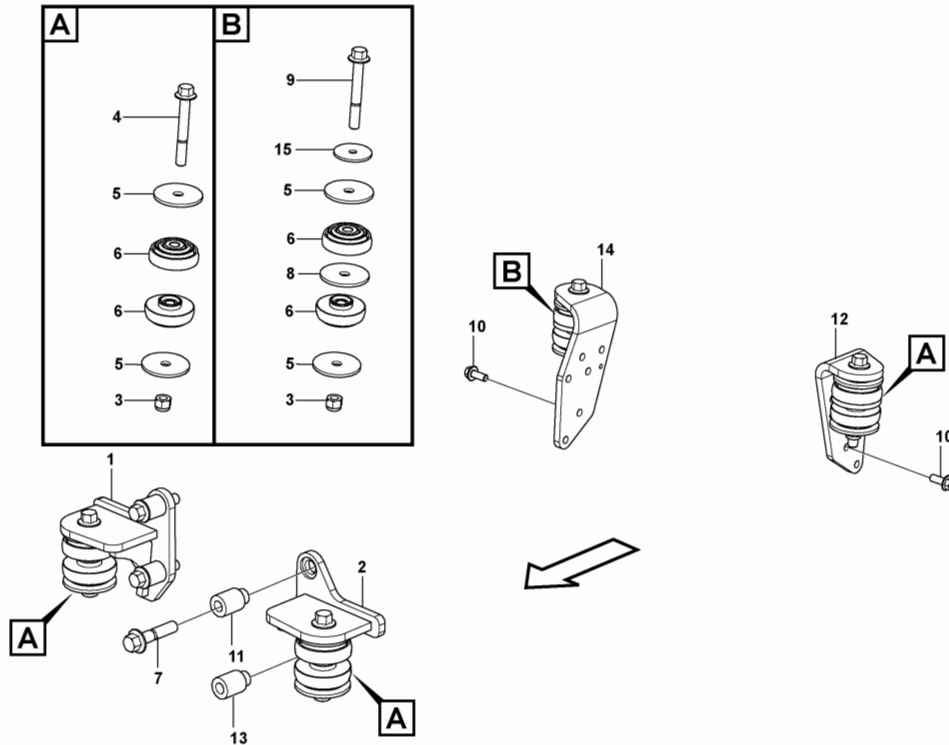
Volvo Construction  
Equipment  
1033405

Section option	Kit	Option description
VOE11895376		Engine D5D CCE3, 62KW/83HP
VOE11895377		Engine D5D CDE3, 68KW/91HP
VOE16212920		Engine D5DCCE3
VOE16212922		Engine D5DCDE3

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21024688	1							Oil pan		(VOE21099766)
2	VOE20515171	1							Plug		
3	VOE20828295	1							Sealing ring		
4	VOE20405792	26							Screw		
5	VOE20405843	1							Gasket		
6	VOE60112461	1							Plug		(VOE20405506)
6	VOE22879098	1							Drain valve		(VOE20450851)
7	VOE993679	1							Gasket		
8	VOE21155300	1							Filler		
9	VOE20405825	1							Gasket		

10	VOE13949578	2					SS		Screw		
11	VOE993278	2							Gasket		
12	VOE20405792	1							Screw		
13	VOE21147619	1							Filler cap		
14	VOE20412745	1							Core plug		

Date: <b>4/15/2025</b>	Image id: <b>1056991</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>218/100</b>	Title: <b>Engine mounting S/N - 1203075</b>



Volvo Construction  
Equipment  
1056991

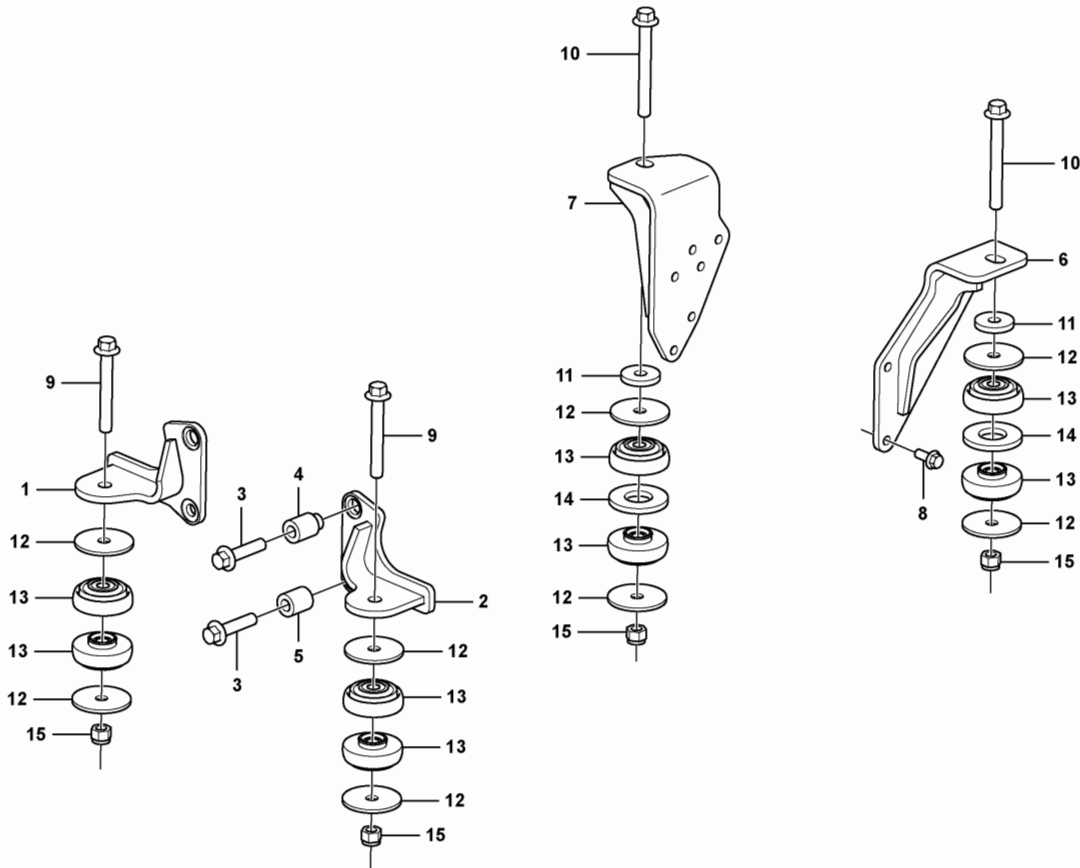
Section option	Kit	Option description
VOE11895347		Transmission 4wd powershuttle
VOE11895348		Transmission 4wd powershift

Q1-Q5	Option	Option description	
Q1 11895347	VOE11895347	Transmission 4wd powershuttle	
Q2 11895348	VOE11895348	Transmission 4wd powershift	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE15605379	1	1						Engine anchorage		
2	VOE15605382	1	4						Engine anchorage		
3	VOE963110	4	4				SS		Lock nut		
4	VOE60113134	2	2						Flange screw		(VOE968593)
5	VOE11884792	8	8						Washer		
6	VOE15604957	8	8						Engine suspension		
7	VOE60113129	4	4						Flange screw		(VOE13968302)
8	VOE15603105	4	4						Spacer plate		
9	VOE60113135	4	4						Flange screw		(VOE968595)
10	VOE965191	6	6				SS		Flange screw		
11	VOE15605372	2	2						Spacer		

12	VOE11884722	1							Bracket		
13	VOE15605374	2	2						Spacer		
14	VOE11885976	1	2						Bracket		
15	VOE11884725	1	2						Spacer		

Date: <b>4/15/2025</b>	Image id: <b>1070831</b>	Catalogue: <b>20596</b>	Model: <b>BL61B</b>
Brand: <b>Volvo</b>	Serial: <b>1202051-</b>	Group/Section: <b>218/150</b>	Title: <b>Engine mounting S/N 1203076 -</b>



Volvo Construction  
Equipment  
1070831

Section option	Kit	Option description
VOE11895347		Transmission 4wd powershuttle
VOE11895348		Transmission 4wd powershift

Q1-Q5	Option	Option description	
Q1 11895347	VOE11895347	Transmission 4wd powershuttle	
Q2 11895348	VOE11895348	Transmission 4wd powershift	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16224677	1	1						Engine anchorage		
2	VOE16224965	1	1						Engine anchorage		
3	VOE60113129	4	4						Flange screw		(VOE13968302)
4	VOE15605372	2	2						Spacer		
5	VOE15605374	2	2						Spacer		
6	VOE16224680	1							Gearbox mounting		
6	VOE16224688		1						Gearbox mounting		
7	VOE16224674	1	1						Gearbox mounting		

Product: Volvo BL61B Backhoe Loaders Part Manual

Full Download: <https://www.aresairmanual.com/downloads/volvo-bl61b-backhoe-loaders-part-manual/>

8	VOE984815	6	6						Flange screw		(VOE13965191)
9	VOE60113134	2	2						Flange screw		(VOE968593)
10	VOE60113135	2	2						Flange screw		(VOE968595)
11	VOE16248171	2	2						Washer		
12	VOE11884792	8	8						Washer		
13	VOE15604957	8	8						Engine suspension		
14	VOE15603105	2	2						Spacer plate		
15	VOE13963110	4	4						Lock nut		

Sample of manual. Download All 533 pages at:

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