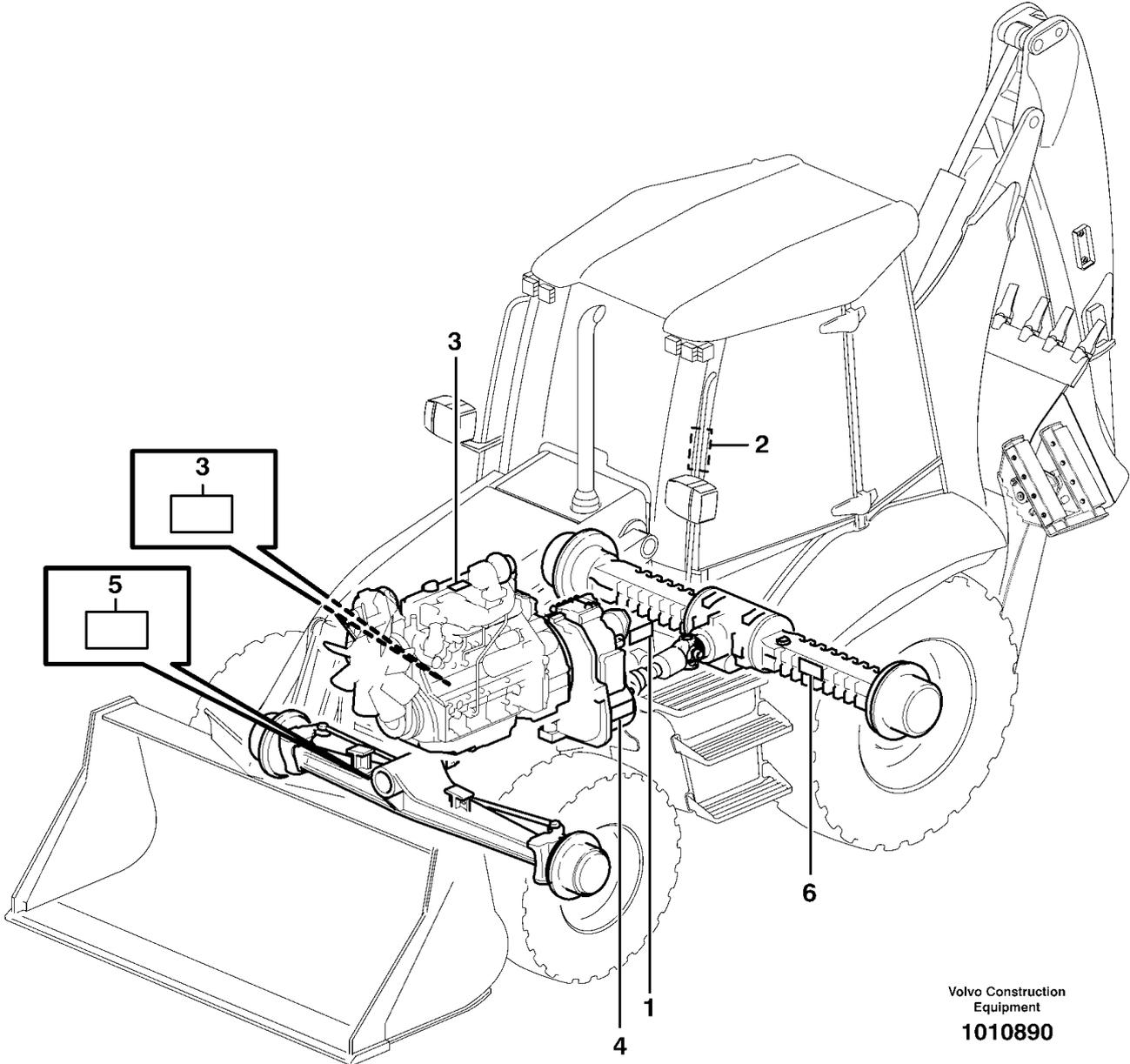


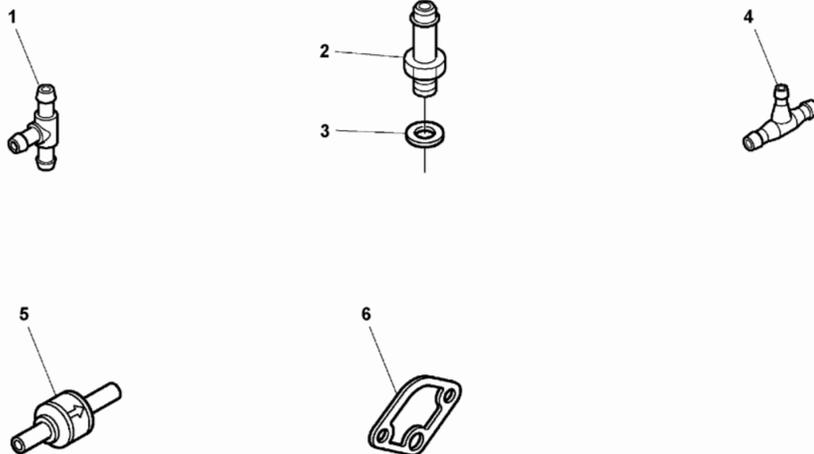
Date: 4/13/2025	Image id: 1010890	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 030/100	Title: Product identification plate



Volvo Construction
Equipment
1010890

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Driver's cab		
3									Engine sign plate		
4									Power Transmission		
5									Drive axle front sign plate		
6									Drive axle rear sign plate		

Date: 4/13/2025	Image id: 1067810	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 210/50	Title: Repair kits for engine 16207083

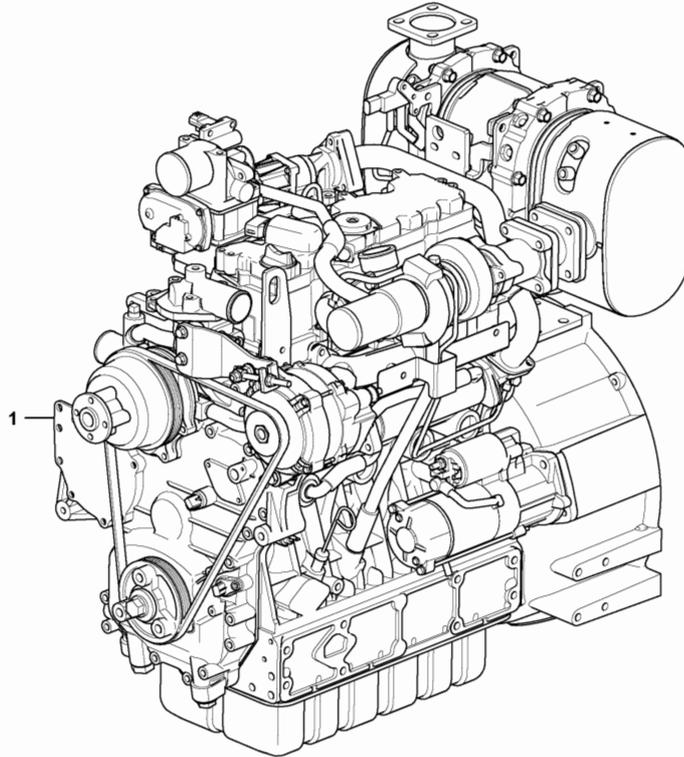


Volvo Construction
Equipment
1067810

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16672966	1							Connector		
2	VOE16672795	1							Pipe connection		
3	VOE16668783	1							Gasket		
4	VOE16672971	1							Joint		
5	VOE17230310	1							Valve		
6	VOE16669808	1							Gasket		

Date: 4/13/2025	Image id: 1067811	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 210/100	Title: Engine 11895678



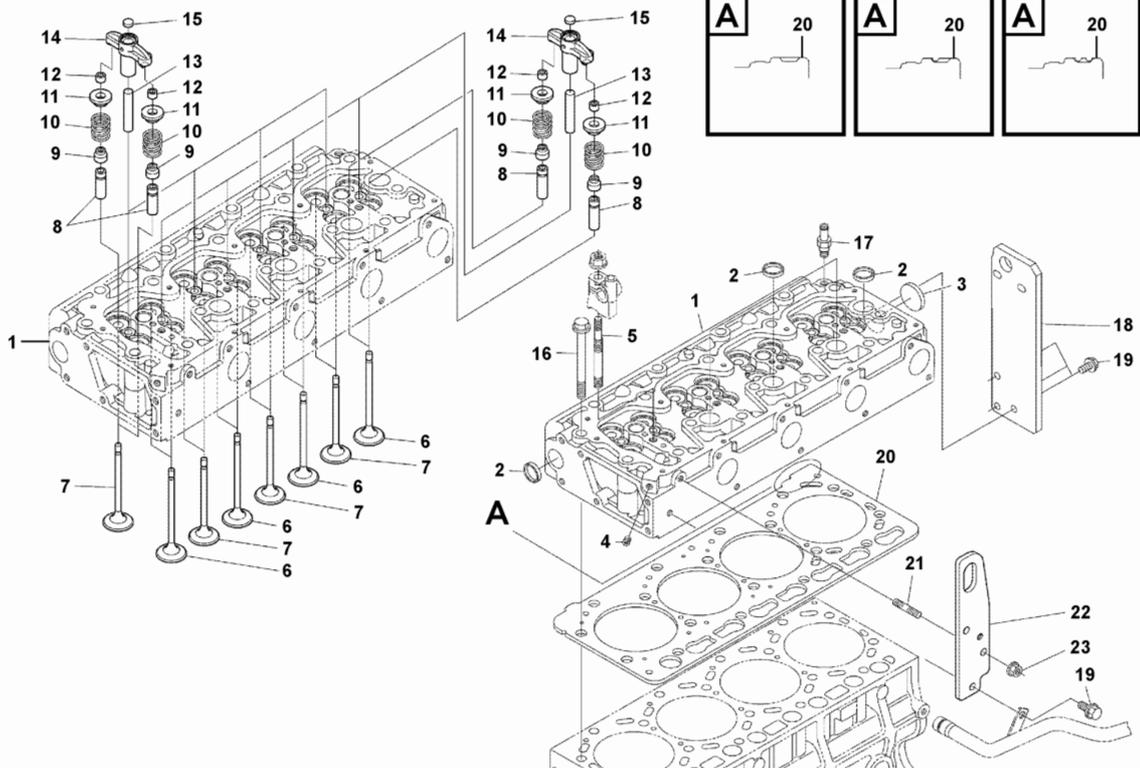
Volvo Construction
Equipment
1067811

Section option	Kit	Option description
VOE11895678		Engine Installation 91 HPD3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1					NS		Engine		See footnote 932)
1	VOE16207083	1					SS		Engine		See footnote 1) D3.8H TIER 4I US, REMAN VOE9016207083, VOE9017459398
1	VOE17459398	1							Engine		(VOE16207083)91 HP D3.8H TIER 4I US, REMAN VOE9016207083, VOE9017459398

- 1) Replacement version
932) Production version.

Date: 4/13/2025	Image id: 1066154	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 211/100	Title: Cylinder head 16207083

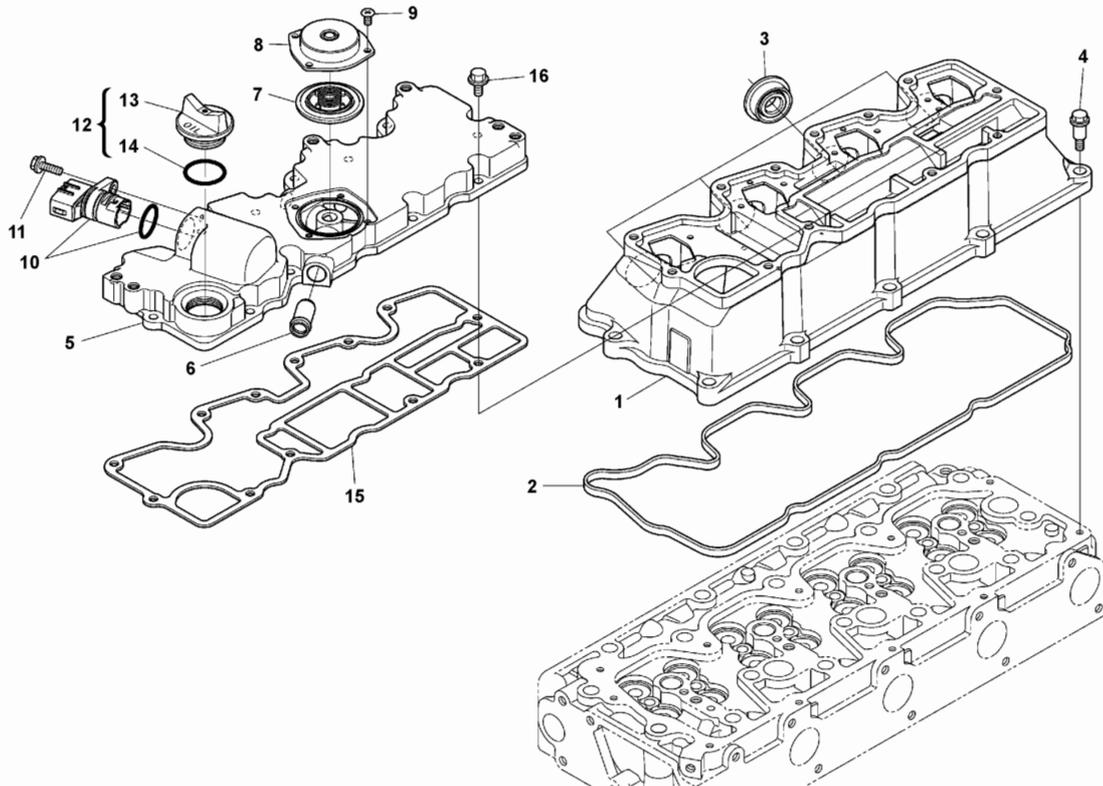


Volvo Construction
Equipment
1066154

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17248719	1							Cylinder head		
2	VOE16658959	5							•Cap		
3	VOE16658973	1							•Cap		
4	VOE16658765	1							•Plug		
5	VOE16672694	4							•Stud		
6	VOE23423385	8							•Valve		(VOE16671280)
7	VOE23423983	8							•Valve		(VOE16671268)
8	VOE16669834	16							•Guide		
9	VOE16670182	16							•Valve stem seal		
10	VOE16670202	16							•Valve spring		
11	VOE16669831	16							•Retainer		
12	VOE16668838	16							•Collet		SET
12	VOE16668857	16							•Collet		SET

Date: 4/13/2025	Image id: 1066156	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 211/200	Title: Valve cover 16207083

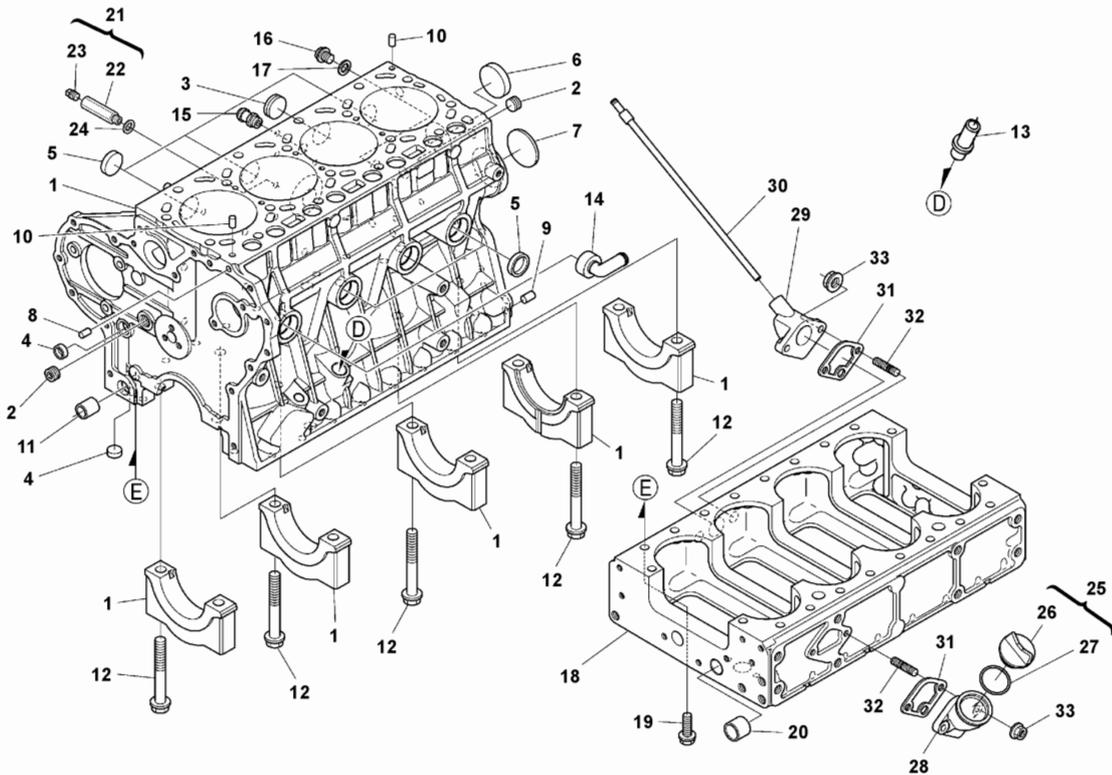


Volvo Construction
Equipment
1066156

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE22673450	1							Valve cover		
2	VOE17248668	1							•Gasket		
3	VOE16671389	4							•Seal		
4	VOE16660484	10							•Bolt		
5	VOE16672097	1							Cover		
6	VOE16669827	1							•Joint		
7	VOE16671670	1							•Breather		
8	VOE16659180	1							•Breather		
9	VOE16668337	4							•Screw		
10	VOE16672775	1							•Connector		
11	VOE16668223	1							•Bolt		
12	VOE16668456	1							•Plug		
13	VOE16672982	1							••Plug		

Date: 4/13/2025	Image id: 1067782	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 212/100	Title: Cylinder block 16207083

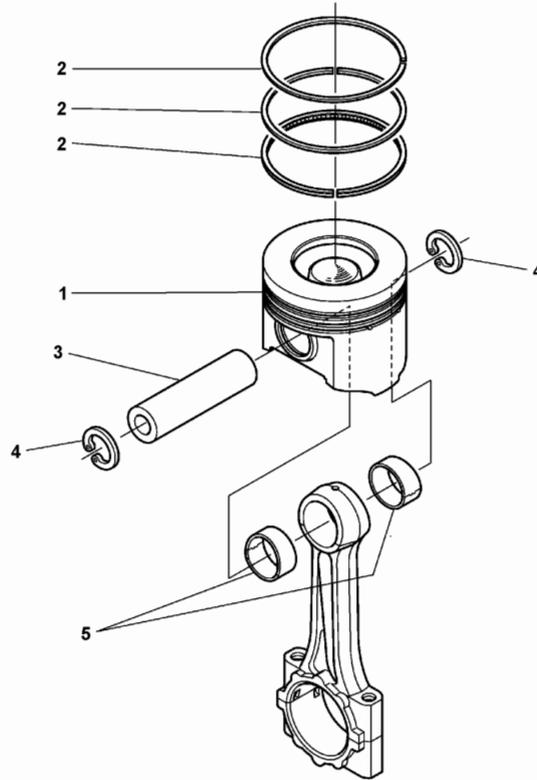


Volvo Construction
Equipment
1067782

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1					NS		Crankcase		
2		2					NS		•Plug		
3	VOE16670005	1							•Plug		
4	VOE16668823	2							•Cap		
5	VOE16658808	6							•Cap		
6		1					NS		•Cap		
7		1					NS		•Plug		
8	VOE16668615	1							•Pin		
9	VOE16668623	4							•Pin		
10	VOE16658862	2							•Pin		
11	VOE16670452	1							•Pin		
12	VOE16670174	10							•Bolt		
13	VOE16671427	1							Oil pipe		

Date: 4/13/2025	Image id: 1066195	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 213/100	Title: Cylinder liner and piston 16207083

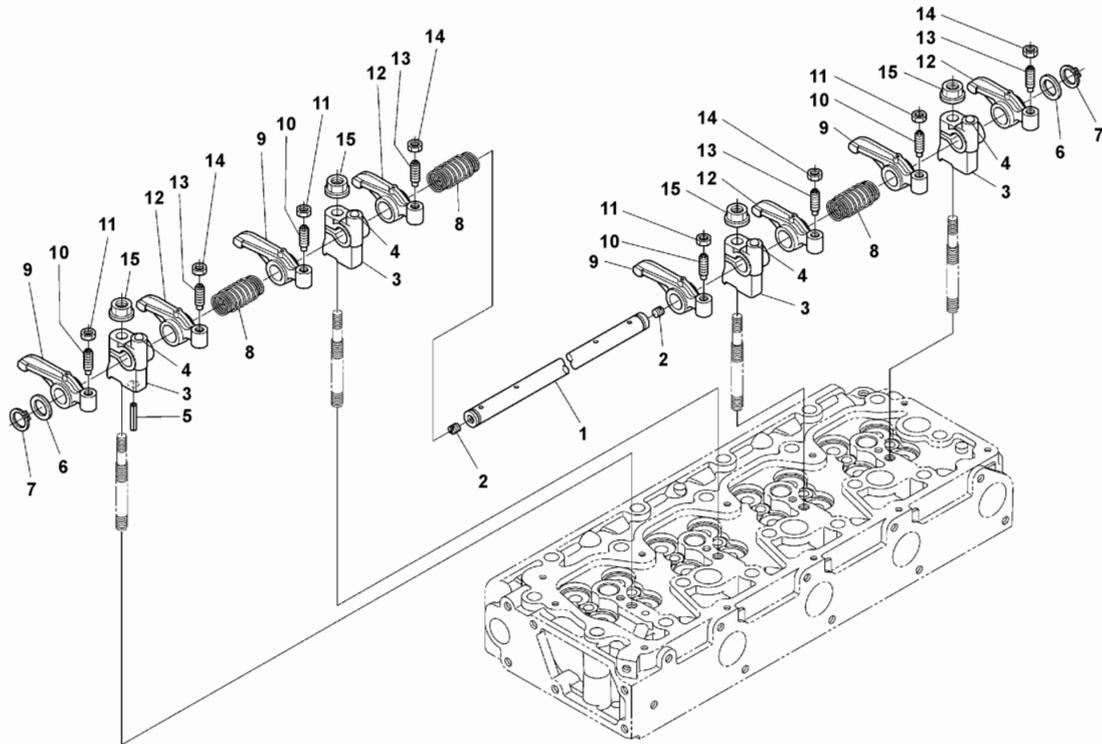


Volvo Construction
Equipment
1066195

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE23610760	4							Piston kit		(VOE16672209)STD
	VOE16672211	4					SS		Piston kit		+0.50mm
1	VOE16672728	4					SS		•Piston		STD
1	VOE16672731	4					SS		•Piston		+0.50mm
2	VOE16672199	4							•Piston ring		STD
2	VOE16672205	4							•Piston ring		+0.50mm
3	VOE16670234	4							•Gudgeon pin		
4	VOE16668352	8							•Circlip plier		
5	VOE16672733	8							•Bushing		

Date: 4/13/2025	Image id: 1066155	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 214/100	Title: Rocker arm shaft 16207083

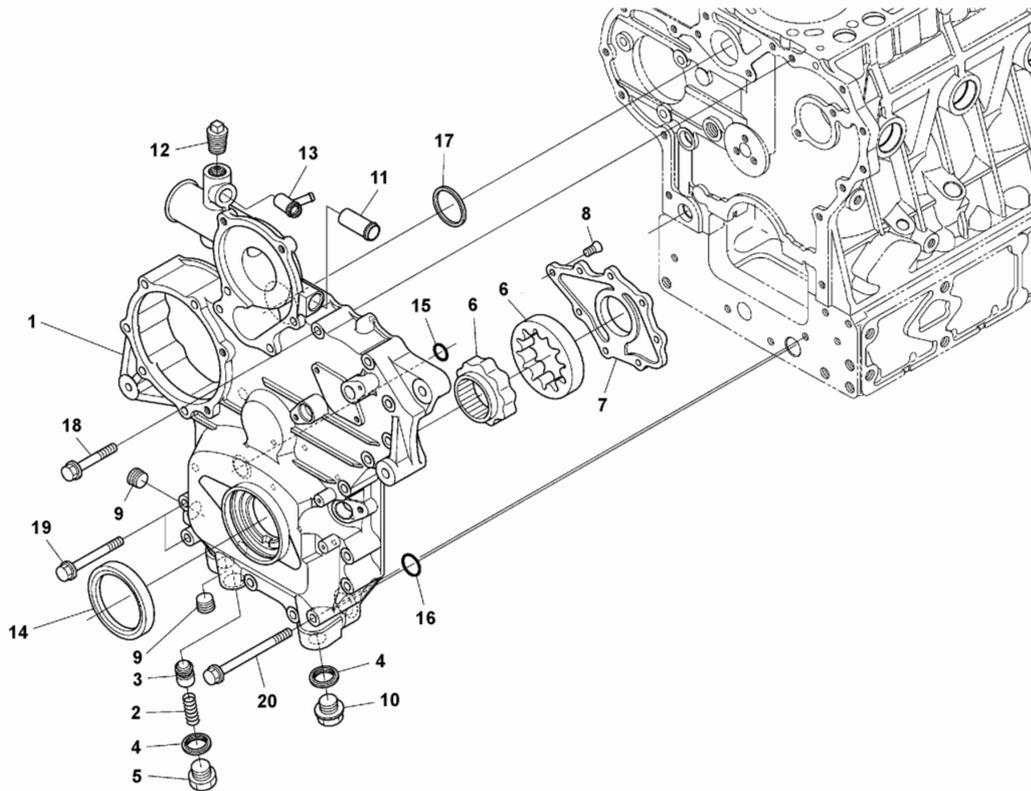


Volvo Construction
Equipment
1066155

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16671300	1							Shaft		
2		2					NS		Screw		
3	VOE16672708	4							Bracket		
4	VOE16668658	4							Ball		
5	VOE16660344	1							Spring pin		
6	VOE16670219	2							Washer		
7	VOE16668375	2							Circlip plier		
8	VOE16671313	3							Spring		
9	VOE16671287	4							Rocker arm		
10	VOE16660807	4							•Screw		
11	VOE16660801	4							•Nut		
12	VOE16671306	4							Rocker arm		
13	VOE16660807	4							•Screw		

Date: 4/13/2025	Image id: 1067785	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 215/100	Title: Timing gear casing 16207083

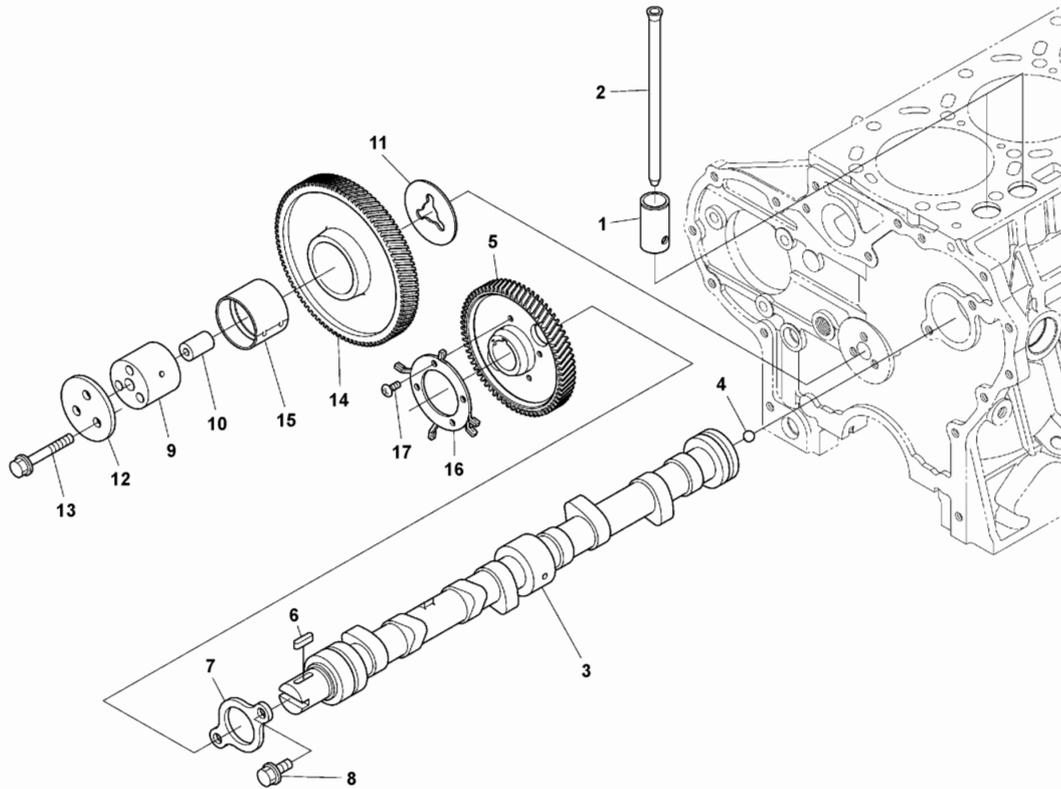


Volvo Construction
Equipment
1067785

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1					NS		Gear		
2	VOE16670495	1							•Spring		
3	VOE16670489	1							•Valve		
4	VOE16668443	2							•Gasket		
5	VOE16670499	1							•Plug		
6	VOE16670458	1							•Rotor		
7	VOE16670466	1							•Cover		
8	VOE17259404	8							•Screw		
9	VOE16671235	2							•Plug		
10	VOE16669993	1							•Plug		
11	VOE16669827	1							•Joint		
12		1					NS		•Plug		
13		4					NS		•Pipe		

Date: 4/13/2025	Image id: 1067786	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 215/300	Title: Camshaft 16207083

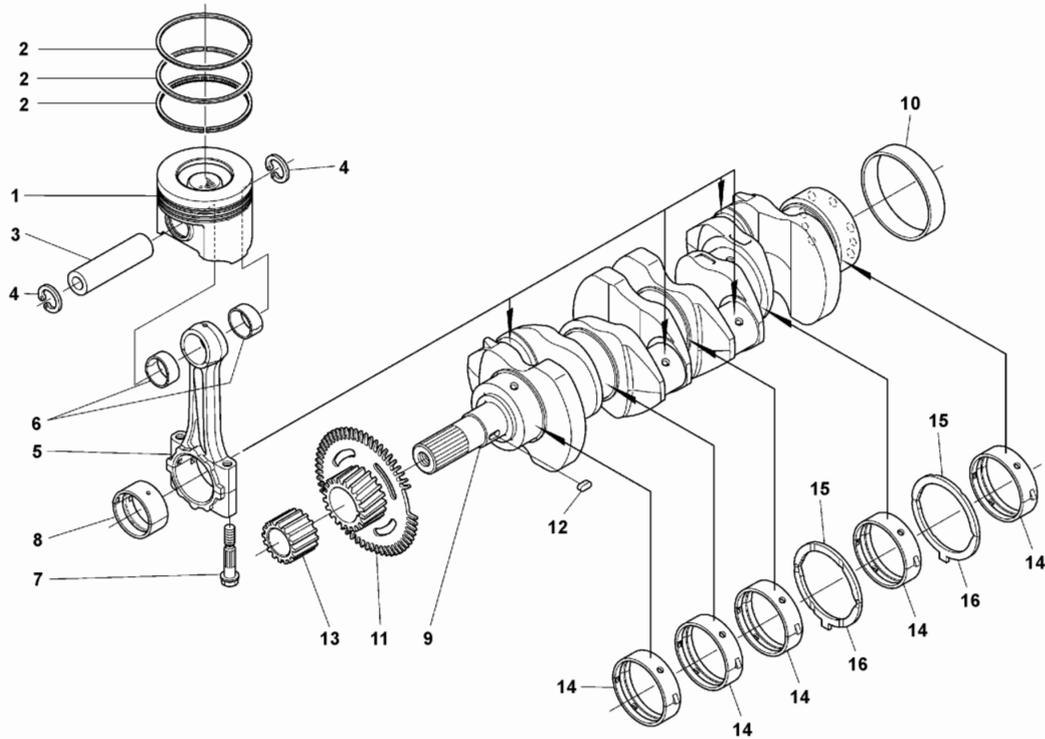


Volvo Construction
Equipment
1067786

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16659283	8							Tappet		
2	VOE16670222	8							Push rod		
3	VOE16672710	1							Camshaft		
4	VOE16668658	1							•Ball		
5	VOE16672714	1							•Gear		
6	VOE16668630	1							•Shaft key		
7		1					NS		•Lock plate		
8	VOE16668235	2							Bolt		
9		1					NS		Shaft		
10	VOE16670437	1							Pin		
11	VOE16670431	1							Collar		
12	VOE16670434	1							Collar		
13	VOE16660815	3							Bolt		

Date: 4/13/2025	Image id: 1066158	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 216/100	Title: Crankshaft and related parts 16207083



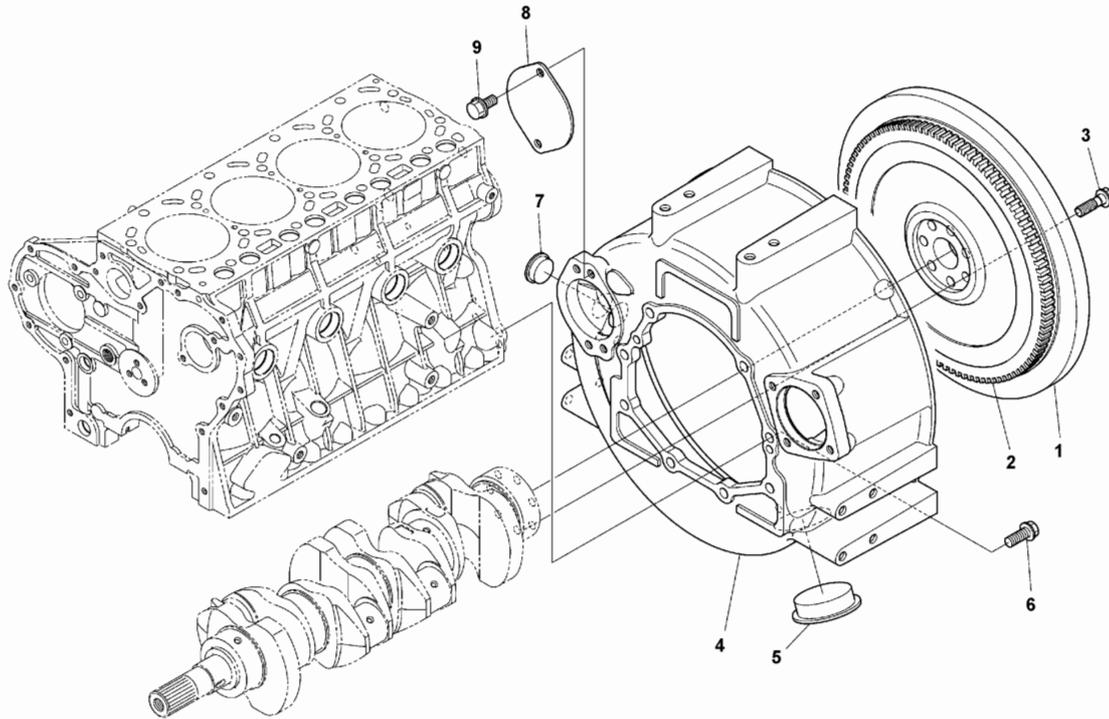
Volvo Construction
Equipment
1066158

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16672728	4					SS		Piston		STD
1	VOE16672731	4					SS		Piston		+0.50mm
2	VOE16672199	4							Piston ring		STD
2	VOE16672205	4							Piston ring		+0.50mm
3	VOE16670234	4							Gudgeon pin		
4	VOE16668352	8							Circlip plier		
5	VOE16672735	4							Connecting rod		
6	VOE16672733	8							•Bushing		
7	VOE16670241	8							•Bolt		
8	VOE16671316	4							•Bearing shell		STD/BLUE/SET
8	VOE16671333	4							•Bearing shell		STD/SET
8	VOE16671337	4							•Bearing shell		-0.20mm/GREEN/SET
8	VOE16671348	4							•Bearing shell		-0.40mm/RED/SET

9	VOE16671557	1							Crankshaft		
10	VOE16670250	1							•Sleeve		
11	VOE16671479	1							Gear		
12	VOE16668627	1							Shaft key		
13	VOE16671563	1							Oil pump drive		
14	VOE16671366	5							Bearing shell		STD/SET
14	VOE16671383	5							Bearing shell		-0.20mm/SET
14	VOE16671385	5							Bearing shell		-0.40mm/SET
15	VOE16670263	2							Thrust washer		STD
15	VOE16670398	2							Thrust washer		+0.20mm
15	VOE16670401	2							Thrust washer		+0.40mm
16	VOE16670267	2							Thrust washer		STD
16	VOE16670403	2							Thrust washer		+0.20mm
16	VOE16670406	2							Thrust washer		+0.40mm

Date: 4/13/2025	Image id: 1067787	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 216/150	Title: Flywheel 16207083

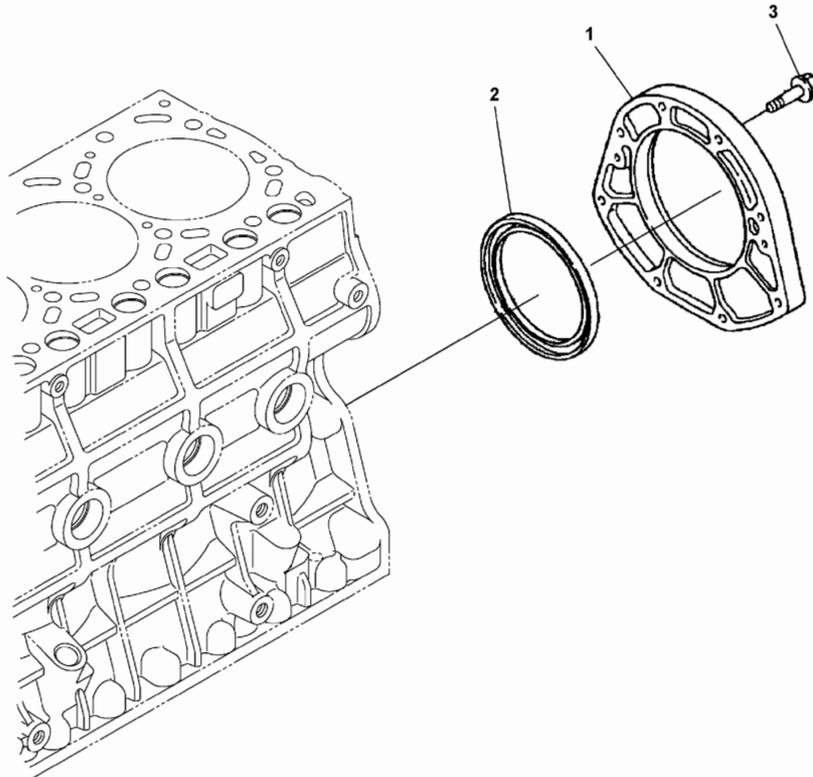


Volvo Construction
Equipment
1067787

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16671934	1							Flywheel		
2	VOE16671657	1							•Gear		
3	VOE16669670	7							Bolt		
4		1					NS		Flywheel housing		
5		1					NS		•Plug		
6	VOE16671659	8							Bolt		
7	VOE16659501	1							Cover		
8		1					NS		Cover		
9	VOE16668296	2							Bolt		

Date: 4/13/2025	Image id: 1066160	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 216/200	Title: Bearing case cover 16207083

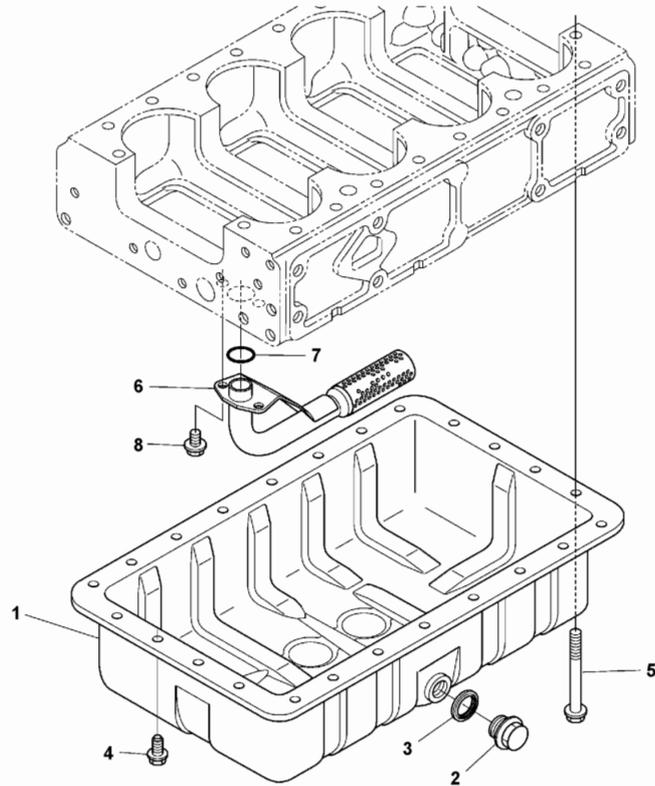


Volvo Construction
Equipment
1066160

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16670127	1							Cover		
2	VOE16668454	1							•Gasket		
3	VOE16660459	8							Bolt		

Date: 4/13/2025	Image id: 1066152	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 217/100	Title: Oil sump 16207083

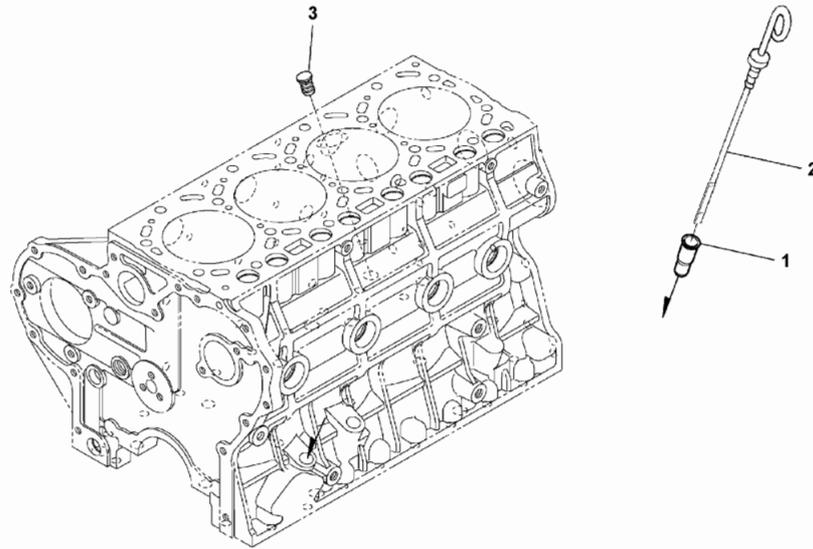


Volvo Construction
Equipment
1066152

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16671252	1							Oil pan		
2	VOE17230228	1							Drain plug		
3	VOE16668443	1							Gasket		
4	VOE16671186	20							Bolt		
5	VOE16668290	4							Bolt		
6	VOE16672656	1							Oil strainer		
7	VOE16668585	1							O-ring		
8	VOE16660409	2							Bolt		

Date: 4/13/2025	Image id: 1067784	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 217/200	Title: Oil dipstick 16207083

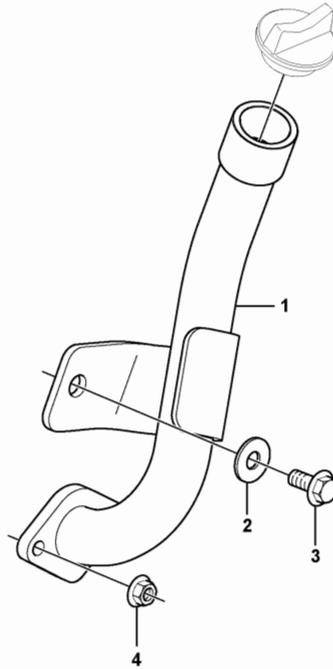


Volvo Construction
Equipment
1067784

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16670484	1							Guide		
2	VOE16671652	1							Gauge		
3	VOE16659071	1							Plug		

Date: 4/13/2025	Image id: 1071309	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 217/300	Title: Oil filler 11895678

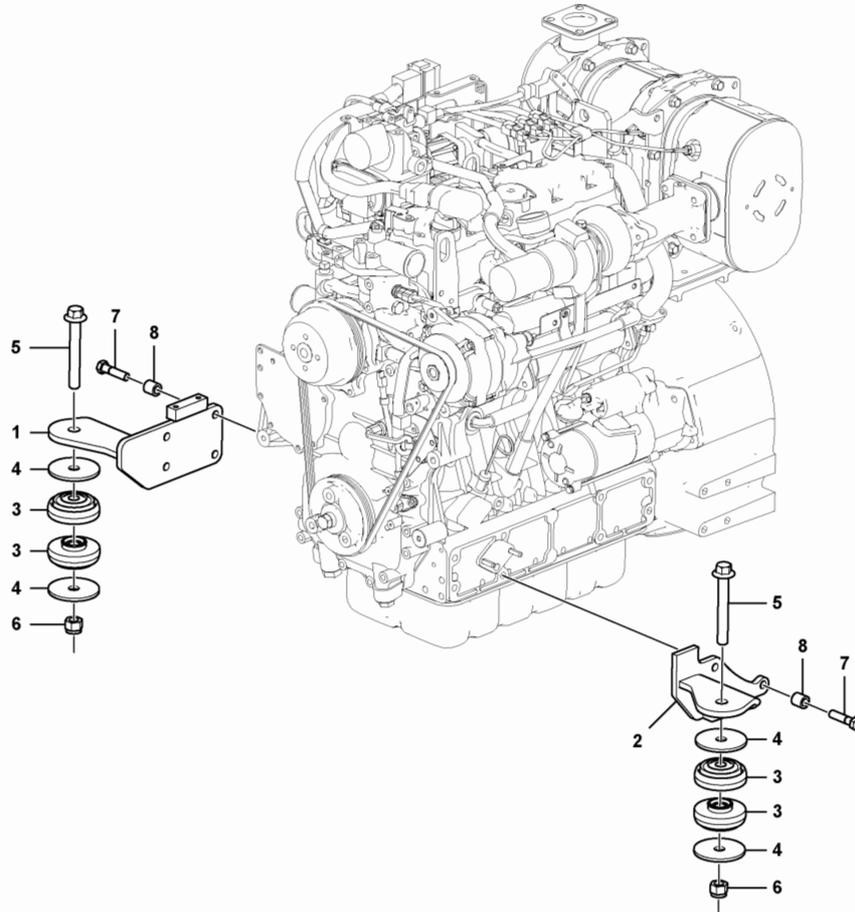


Volvo Construction
Equipment
1071309

Section option	Kit	Option description
VOE11895678		Engine Installation 91 HPD3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16224627	1							Oil filler pipe		
2	VOE60113311	1							Washer		(VOE13960143)
3	VOE979708	1							Flange screw		
4	VOE60113167	2							Flange lock nut		(VOE948645)

Date: 4/13/2025	Image id: 1067863	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 218/100	Title: Engine mounting 11895683, 11895351

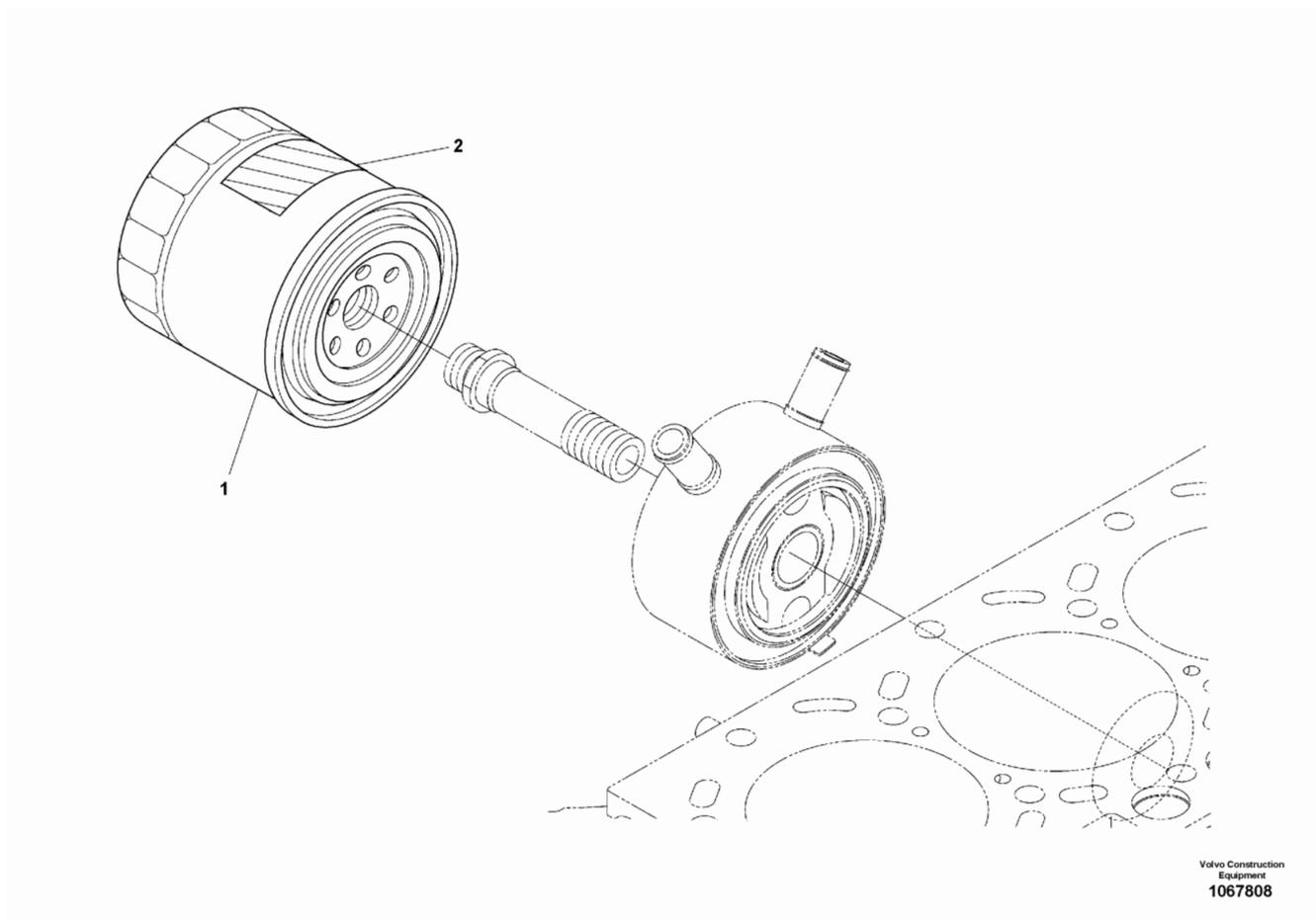


Volvo Construction
Equipment
1067863

Section option	Kit	Option description
VOE11895351		Transmission 4wd powershift
VOE11895683		Transmission 4wd powershuttle

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE16273635	1							Engine anchorage		
2	VOE16220036	1							Engine anchorage		
3	VOE15604957	4							Engine suspension		
4	VOE11884792	4							Washer		
5	VOE60113134	2							Flange screw		(VOE968593)
6	VOE13963110	2							Lock nut		
7	VOE60113356	7							Hexagon screw		(VOE15604682)
8	VOE16208762	7							Spacer		

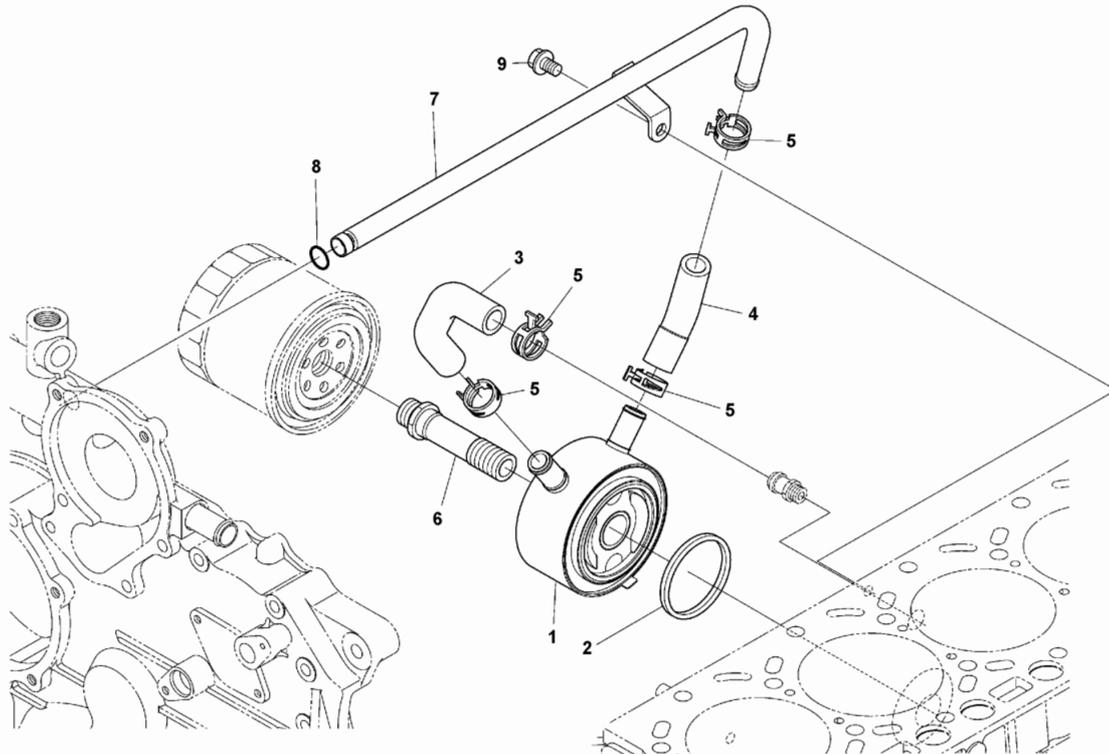
Date: 4/13/2025	Image id: 1067808	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 222/200	Title: Oil filter 16207083



Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	RM43977461	1					SS		Oil filter		
2		1					NS		Label		

Date: 4/13/2025	Image id: 1067807	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 223/100	Title: Oil cooler 16207083

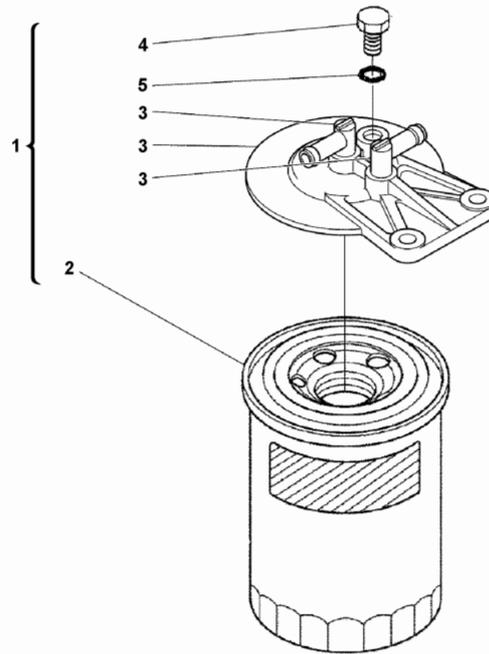


Volvo Construction
Equipment
1067807

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17248706	1							Oil cooler		
2	VOE16669718	1							•Gasket		
3	VOE16672575	1							Hose		
4	VOE16672581	1							Hose		
5	VOE16668745	4							Clamp		
6	VOE16672214	1							Joint		
7		1					NS		Pipe		
8	VOE16668602	1							O-ring		
9	VOE16660409	1							Bolt		

Date: 4/13/2025	Image id: 1066163	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 233/200	Title: Fuel filter 16207083

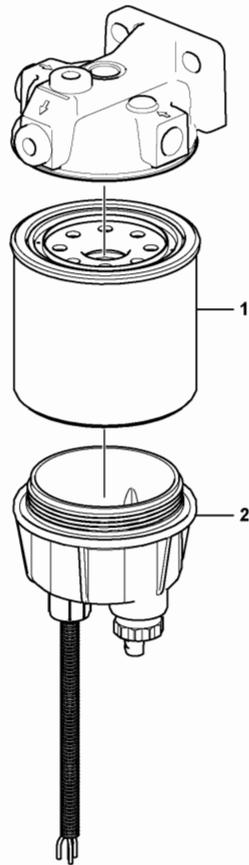


Volvo Construction
Equipment
1066163

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE22568176	1					SS		Fuel filter		(VOE16671938)
2	VOE16668474	1					SS		•Fuel filter		
3	VOE17259407	1							•Fuel filter housing		
4	VOE17399946	1							••Bolt		
5	VOE16671578	1							••Gasket		

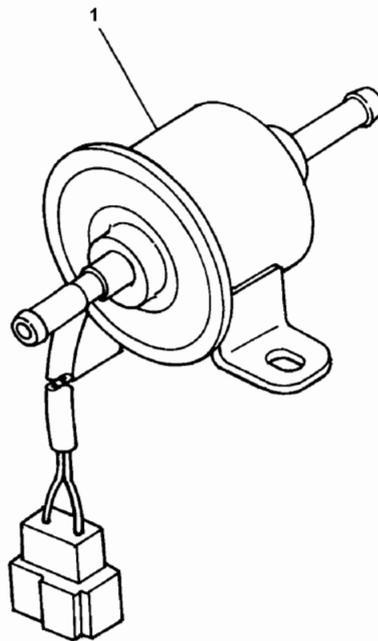
Date: 4/13/2025	Image id: 1067665	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 233/300	Title: Water separator.



Volvo Construction
Equipment
1067665

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17215020	1							Water separator		
1	VOE17201956	1							•Filter cartridge		
2	VOE17201959	1							•Bowl		
2	VOE54707565	1							••Sensor		

Date: 4/13/2025	Image id: 1067783	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 233/400	Title: Fuel pump 16207083

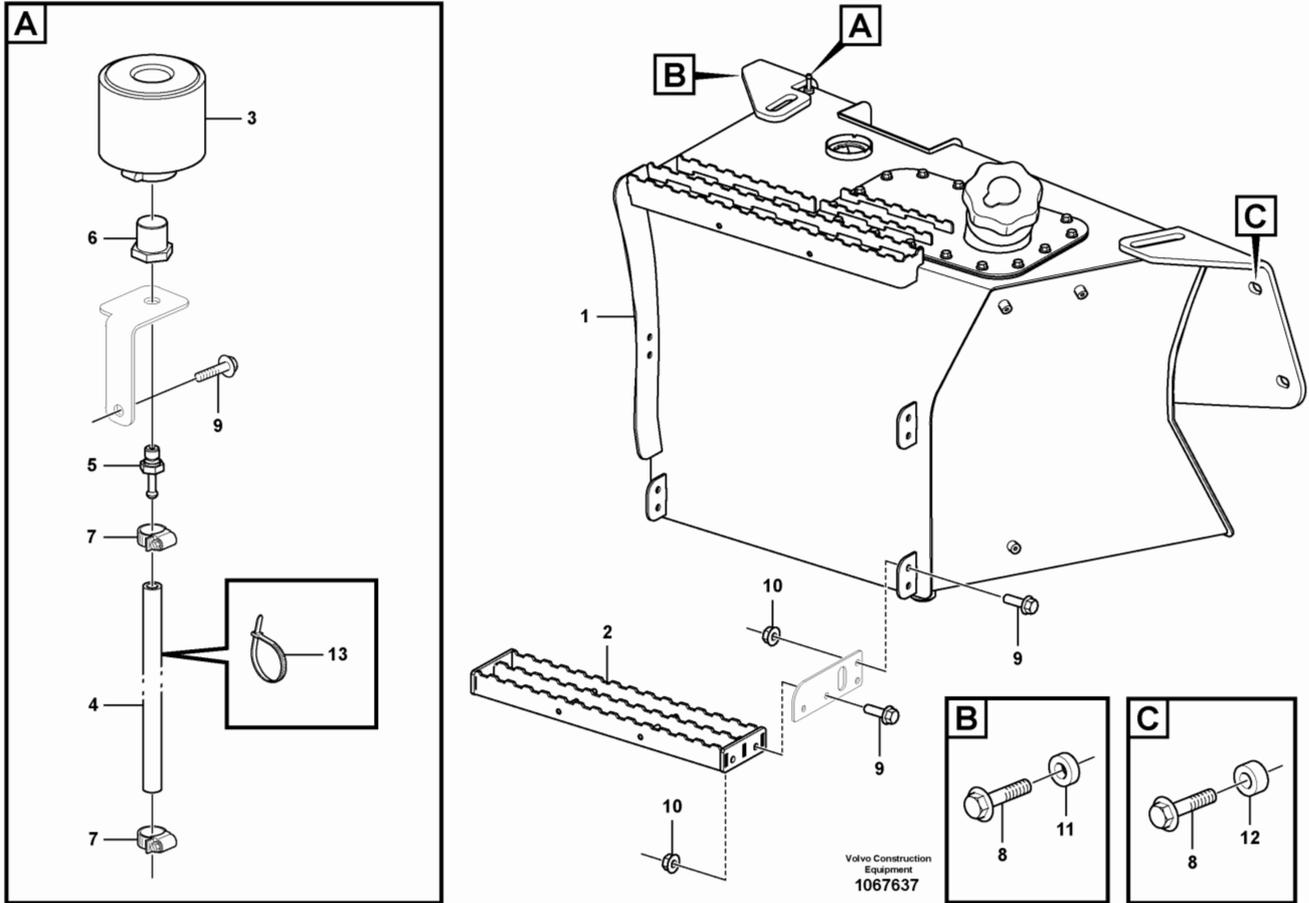


Volvo Construction
Equipment
1067783

Section option	Kit	Option description
VOE16207083		Engine D3.8H TIER 4I US

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17224270	1					SS		Fuel pump		REMAN VOE9022437050

Date: 4/13/2025	Image id: 1067637	Catalogue: 20671	Model: BL60B
Brand: Volvo	Serial: 130103-999999	Group/Section: 234/100	Title: Fuel tank with fitting parts



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE15674204	1							Fuel tank		See ref 234/200
2	VOE16205426	2							Footstep		
3	VOE11172907	1							Air filter		
4	VOE11024720	REQ							Plastic hose		L = 892 mm
5	VOE949221	1							Hose nipple		
6	VOE4854955	1							Nipple		
7	VOE943469	2							Hose clamp		
8	VOE60113128	4							Flange screw		(VOE968297)
9	VOE60113081	17							Flange screw		(VOE13945444)
10	VOE60113167	16							Flange lock nut		(VOE948645)
11	VOE16244227	2							Spacer ring		
12	VOE16244222	2							Spacer ring		
13	VOE4881440	2							Cable tie		