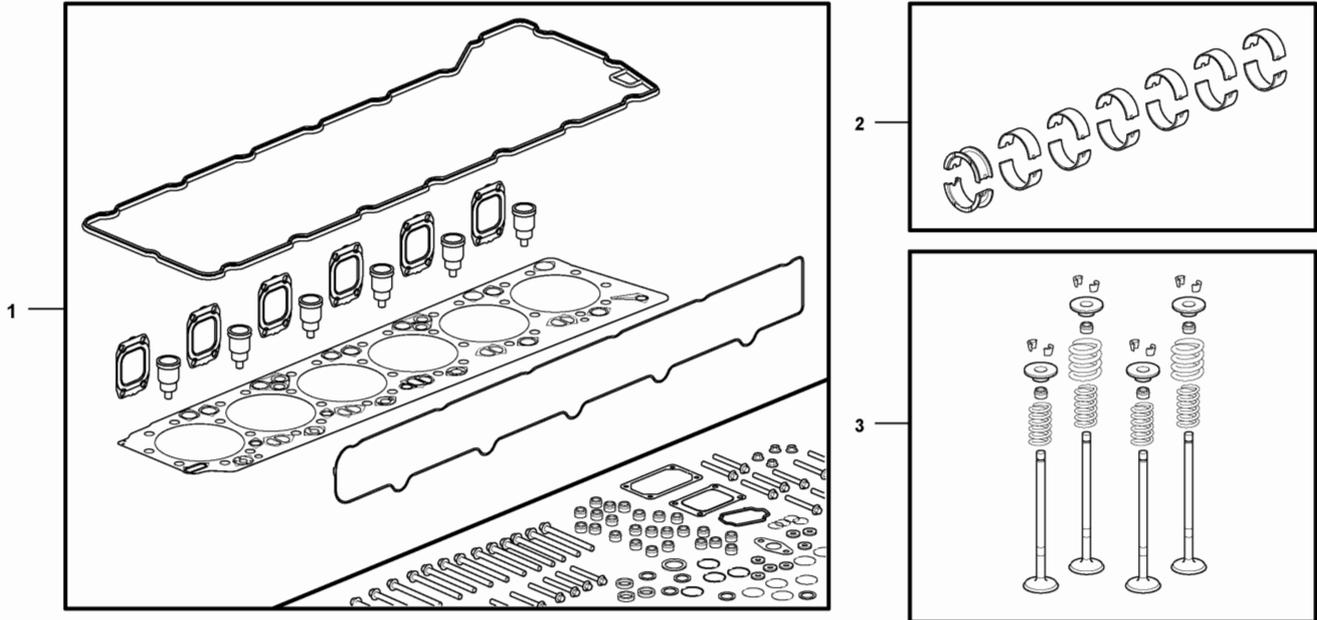


Date: <b>4/10/2025</b>	Image id: <b>1124926</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001-, 340001-340145, 350001-</b>	Group/Section: <b>210/50</b>	Title: <b>Repair kits for engine, upper 15185582</b>



Volvo Construction  
Equipment  
1124926

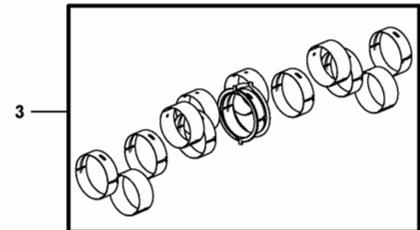
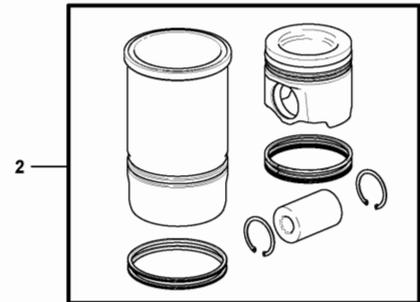
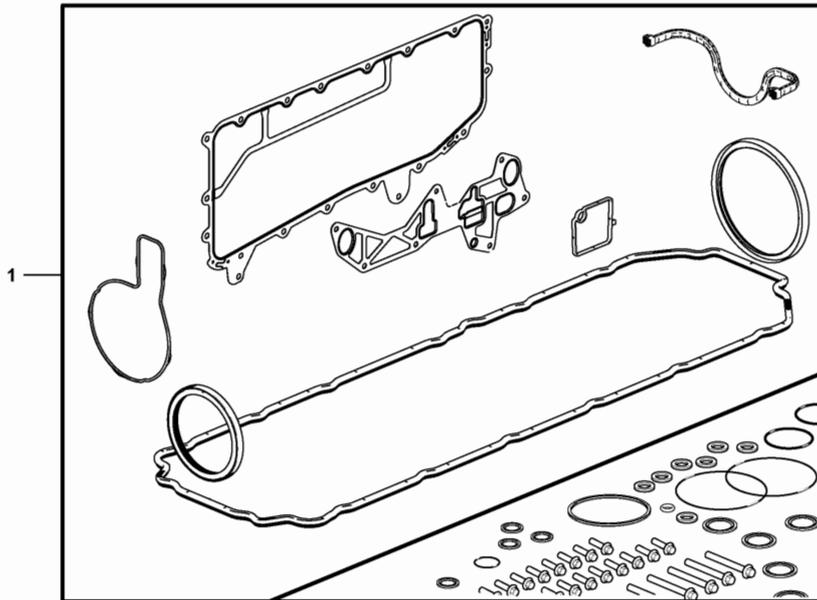
Section option	Kit	Option description
VOE15185582		Engine D16F STAGEIIA

Section footnote 5494) The illustration is general and not an exact representation of the parts

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE53254548	1							Repair kit		See footnote 4869)
	VOE21575727	1							•Gasket		
	VOE23836339	38							•Flange screw		
	VOE471708	1							•Sealing ring		
	VOE20981856	6							•Sleeve		
	VOE20536487	6							•O-ring		
	VOE1547252	2							•Sealing ring		
	VOE13947281	2							•Gasket		
	VOE21121914	1							•Gasket		
	VOE20924435	24							•Valve stem seal		



Date: <b>4/10/2025</b>	Image id: <b>1125553</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001-, 340001-340145, 350001-</b>	Group/Section: <b>210/60</b>	Title: <b>Repair kits for engine, lower 15185582, ENG -120950</b>



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Section option	Kit	Option description
VOE15185582		Engine D16F STAGEIIA

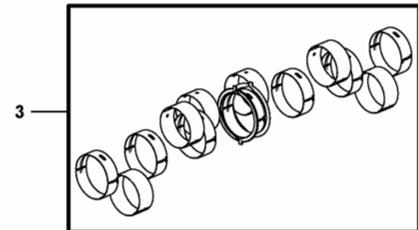
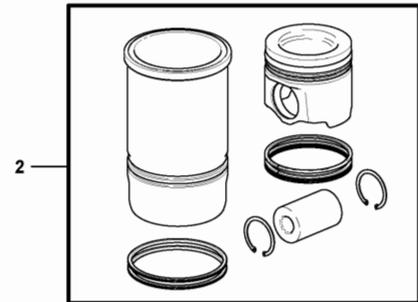
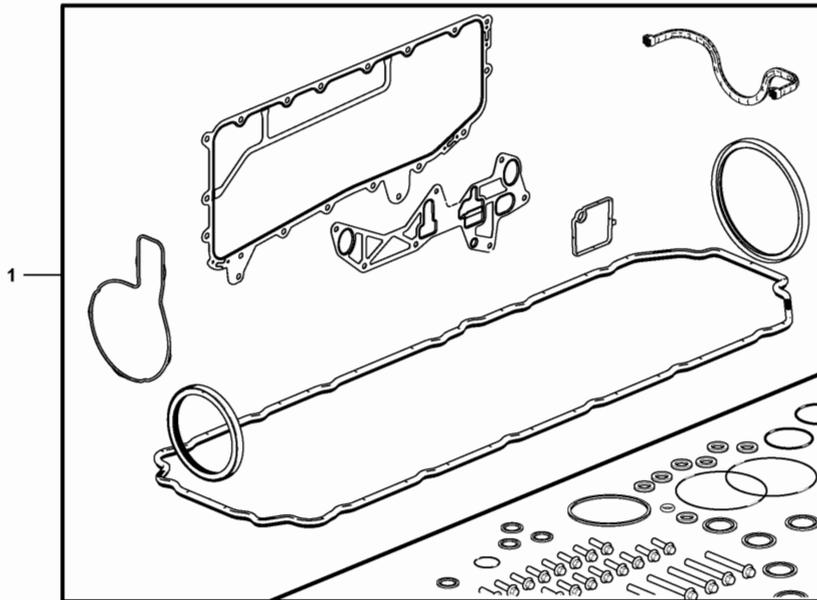
Section footnote 5494) The illustration is general and not an exact representation of the parts

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE53471623	1							Kit		See footnote 4869)
	VOE20532891	1							•Gasket		
	VOE21302234	1							•Gasket		
	VOE20852764	10							•Sealing ring		
	VOE943177	1							•O-ring		
	VOE994447	25							•Flange screw		
	VOE983762	1							•Hex. socket screw		
	VOE997790	1							•O-ring		
	VOE85108352	1							•Crankshaft seal		
	VOE21347087	1							•Crankshaft seal		

	VOE11158482	14							•Screw		
	VOE21185132	2							•Seal		
	VOE17460059	1							•Sleeve		
	VOE990249	1							•O-ring		
	VOE20815558	1							•Sealing strip		
	VOE20734156	1							•Sealing strip		
	VOE949329	1							•Gasket		
	VOE982509	6							•Gasket		
	VOE13948610	1							•O-ring		
	VOE976012	6							•O-ring		
	VOE1543578	2							•Sealing ring		
	VOE22194880	2							•Sealing ring		
	VOE13947282	7							•Gasket		
	VOE21497512	1							•Gasket		
	VOE993235	3							•X-ring		
	VOE20551483	2							•Sealing ring		
	VOE7011996	6							•Gasket		
	VOE21940615	1							•Sealing ring		
	VOE21103569	1							•Rubber moulding		
	VOE13975675	1							•O-ring		
	VOE977030	1							•O-ring		
	VOE992065	1							•O-ring		
	VOE471708	1							•Sealing ring		
2		REQ							Cylinder liner kit		See ref 213/120
3		REQ							Main Bearings		See ref 216/100

4869) Gasket kit

Date: <b>4/10/2025</b>	Image id: <b>1125553</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001-, 340001-340145, 350001-</b>	Group/Section: <b>210/61</b>	Title: <b>Repair kits for engine, lower 15185582, ENG 120951-</b>



Volvo Construction  
Equipment  
1125553

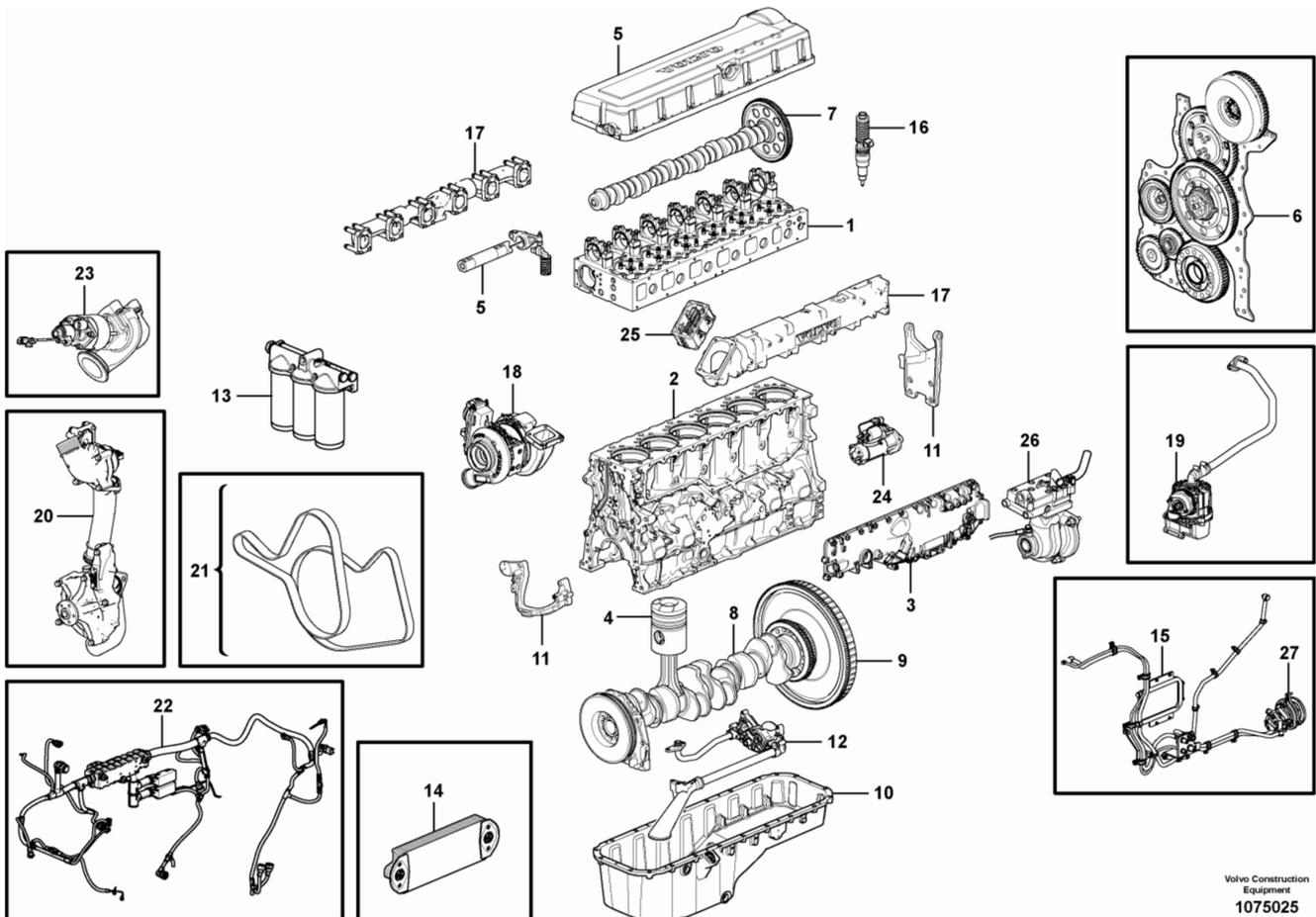
Section option	Kit	Option description
VOE15185582		Engine D16F STAGEIIA

Section footnote 5494) The illustration is general and not an exact representation of the parts

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE54231085	1							Gasket kit		
	VOE20532891	1							•Gasket		
	VOE21302234	1							•Gasket		
	VOE20852764	10							•Sealing ring		
	VOE943177	1							•O-ring		
	VOE994447	25							•Flange screw		
	VOE983762	1							•Hex. socket screw		
	VOE997790	1							•O-ring		
	VOE85108352	1							•Crankshaft seal		
	VOE21779548	1							•Crankshaft Seal		

	VOE11158482	14							•Screw		
	VOE21185132	2							•Seal		
	VOE17460059	1							•Sleeve		
	VOE990249	1							•O-ring		
	VOE20815558	1							•Sealing strip		
	VOE20734156	1							•Sealing strip		
	VOE949329	1							•Gasket		
	VOE982509	6							•Gasket		
	VOE13948610	1							•O-ring		
	VOE976012	6							•O-ring		
	VOE1543578	2							•Sealing ring		
	VOE22194880	2							•Sealing ring		
	VOE13947282	7							•Gasket		
	VOE21497512	1							•Gasket		
	VOE993235	3							•X-ring		
	VOE20551483	2							•Sealing ring		
	VOE7011996	6							•Gasket		
	VOE21940615	1							•Sealing ring		
	VOE21103569	1							•Rubber moulding		
	VOE13975675	1							•O-ring		
	VOE977030	1							•O-ring		
	VOE992065	1							•O-ring		
	VOE471708	1							•Sealing ring		
2		REQ							Cylinder liner kit		See ref 213/120
3		REQ							Main Bearings		See ref 216/100

Date: <b>4/10/2025</b>	Image id: <b>1075025</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>210/200</b>	Title: <b>Engine</b>



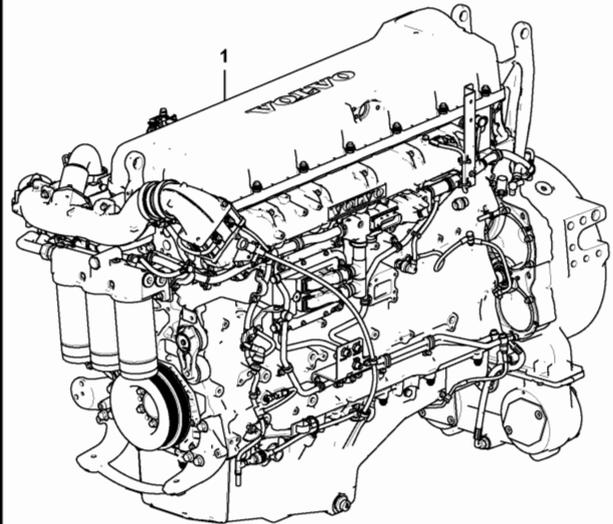
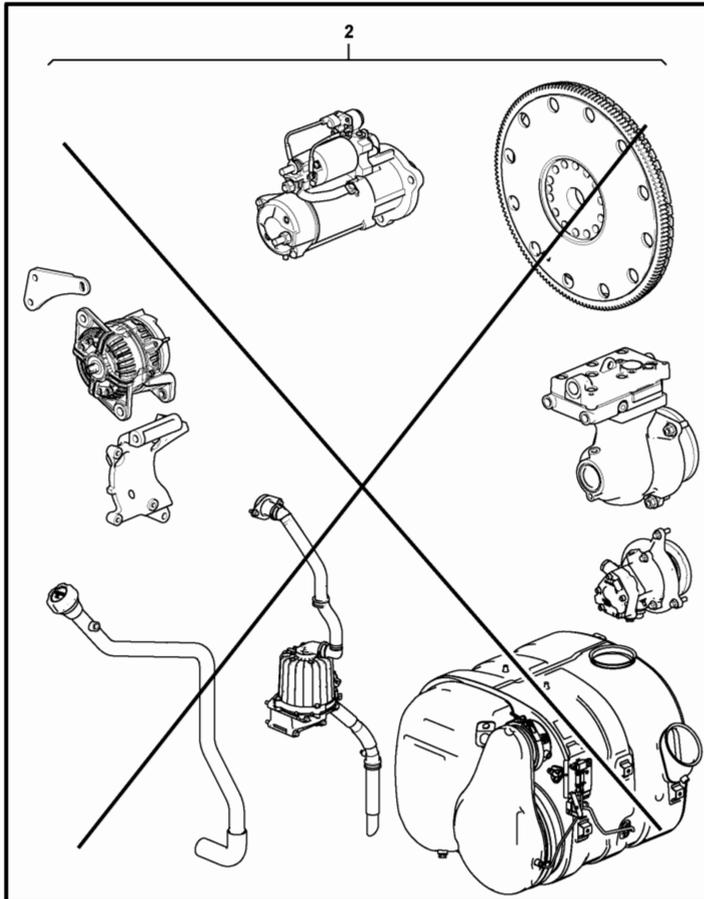
Volvo Construction  
Equipment  
1075025

Section option	Kit	Option description
VOE11371669		Engine Installation TIER 4F
VOE11371670		Engine Installation STAGE IV
VOE11371936		Engine Installation D16J STAGE V
VOE11371937		Engine Installation D16J TIER4F
VOE11372104		Engine Installation STAGE V
VOE11372109		Engine Installation TIER 4F

Q1-Q5	Option	Option description	
Q1 11371670	VOE11371670	Engine Installation STAGE IV	
Q2 11371936 11372104	VOE11371936	Engine Installation D16J STAGE V	
Q3 11371669	VOE11371669	Engine Installation TIER 4F	
Q4 11371937 11372109	VOE11371937	Engine Installation D16J TIER4F	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15185584	1							Engine		D16J STAGE IV See ref 210/220
	VOE17479230		1				SS		Engine		D16J STAGE V See ref 210/240
				1			NS		Engine		D16J TIER 4F See ref 210/260
	VOE17479231				1				Engine		D16J TIER 4F See ref 210/280
1		1	1	1	1				Cylinder head		See ref 211/100
2		1	1	1	1				Cylinder Block		See ref 212/100
3		1	1	1	1				Cap		See ref 212/200
4		1	1	1	1				Cylinder liner,piston		See ref 213/100
5		1	1	1	1				Valve mechanism		See ref 214/100
6		1	1	1	1				Timing gear casing		See ref 215/100
7		1	1	1	1				Camshaft		See ref 215/200
8		1	1	1	1				Crankshaft		See ref 216/100
9		1	1	1	1				Flywheel		See ref 216/200
10		1	1	1	1				Oil sump		See ref 217/100
11		1	1	1	1				Engine mounting		See ref 218/200
12		1	1	1	1				Lubricating system		See ref 221/100
13		1	1	1	1				Oil filter		See ref 222/100
14		1	1	1	1				Oil cooler		See ref 223/100
15		1	1	1	1				Fuel system		See ref 235/200
16		1	1	1	1				Injector		See ref 237/100
17		1	1	1	1				Inlet, exhaust syst.		See ref 251/100
18		1	1	1	1				Turbocharger		See ref 255/100
19		1	1	1	1				Crankcase Venti		See ref 212/300
20		1	1	1	1				Cooling System		See ref 262/100
21		1	1	1	1				Belt transmission		See ref 263/100
22		1	1	1	1				Cable harness		See ref 286/100
23		1	1	1	1				EGR valve		See ref 293/100
24		1	1	1	1				Starter Motor		See ref 331/100
25		1	1	1	1				Starter Element		See ref 333/100
26		1	1	1	1				Compressor		See ref 561/100
27		1	1	1	1				Pump Unit		See ref 482/200

Date: <b>4/10/2025</b>	Image id: <b>1118972</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>210/220</b>	Title: <b>Engine 11371670</b>



Volvo Construction  
Equipment  
1118972

Section option	Kit	Option description
VOE11371670		Engine Installation STAGE IV

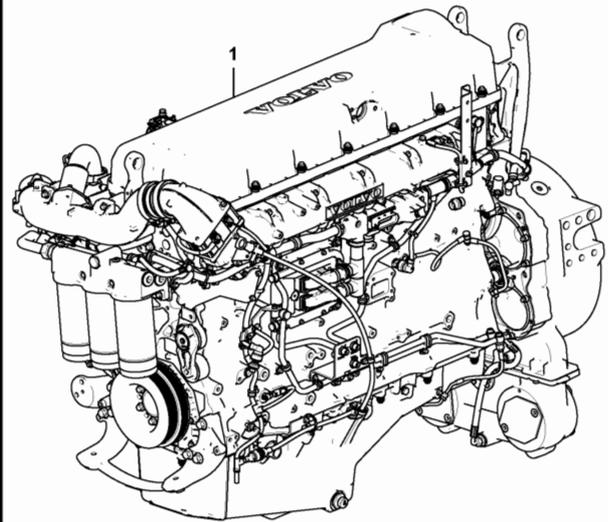
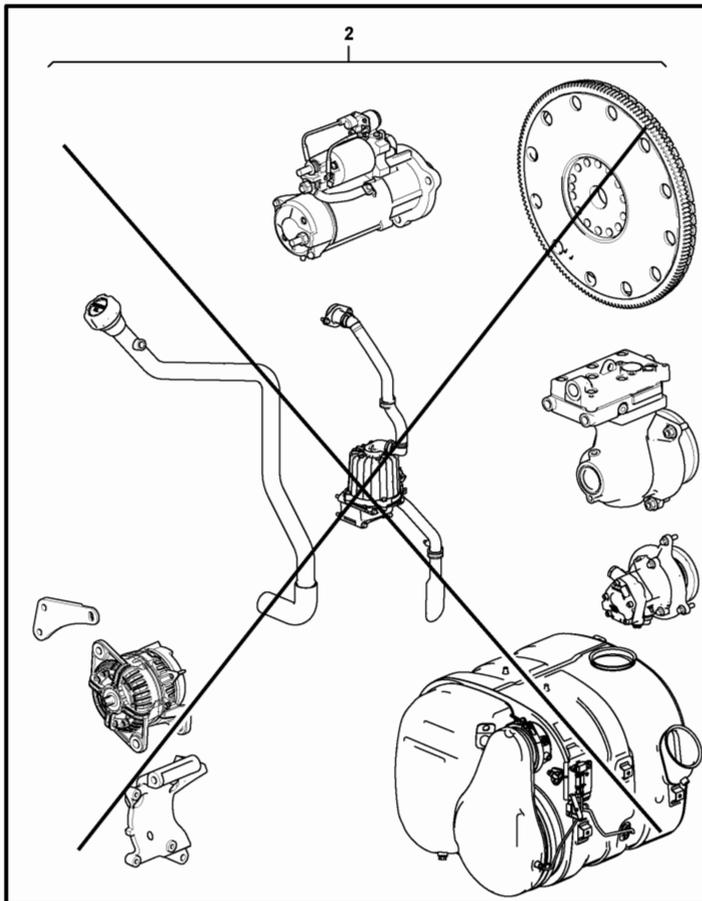
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17451253	1							Engine		D16J STAGE IV, REMAN VOE9017451253
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Separator		See footnote 3768)
2									Diesel Particulate		See footnote 3768)

									Filter	
2									Oil Filler Pipe	See footnote 3768)

3768) Not included

Date: <b>4/10/2025</b>	Image id: <b>1119201</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001-, 340001-340145, 350001-</b>	Group/Section: <b>210/240</b>	Title: <b>Engine 11371936, 11372104</b>



Volvo Construction  
Equipment  
1119201

Section option	Kit	Option description
VOE11371936		Engine Installation D16J STAGE V
VOE11372104		Engine Installation STAGE V

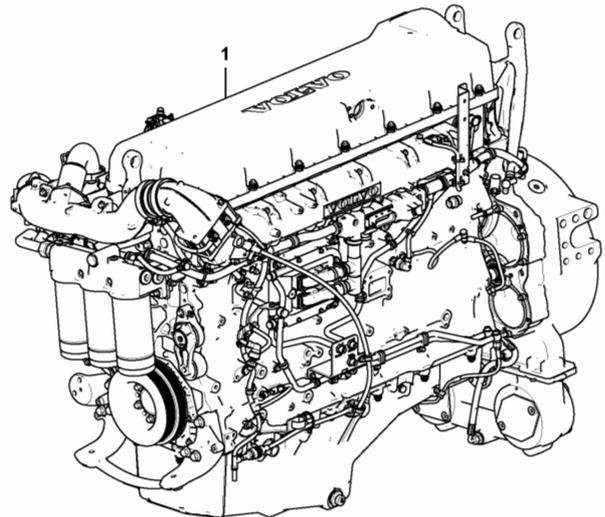
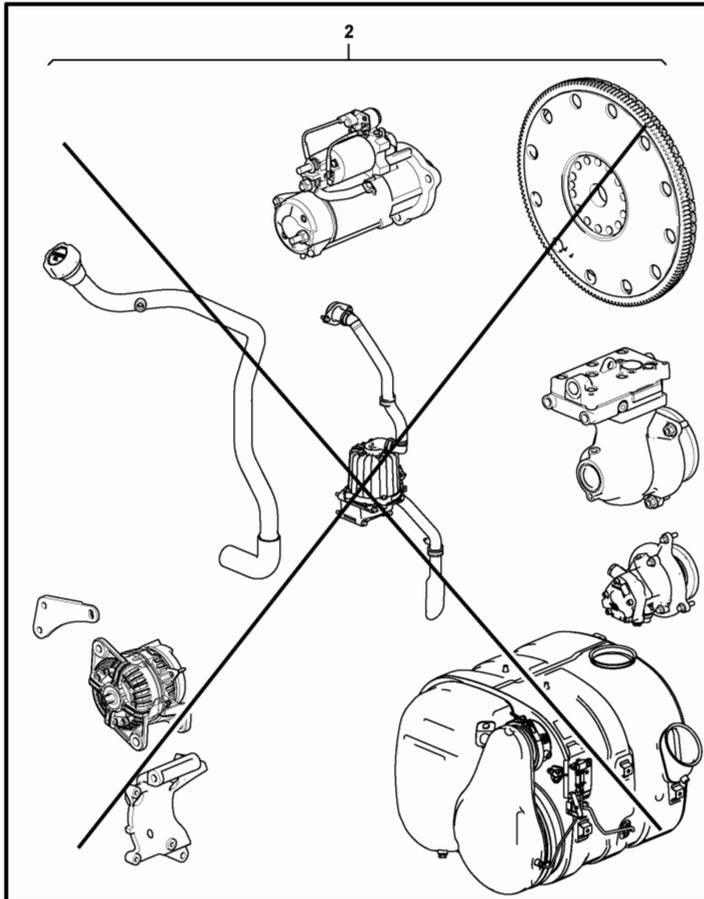
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17510362	1					SS		Engine		D16J STAGE V, REMAN VOE9017510362, VOE9053054338
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)

2									Oil Separator		See footnote 3768)
2									Diesel Particulate Filter		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>4/10/2025</b>	Image id: <b>1119160</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>210/260</b>	Title: <b>Engine 11371669</b>



Volvo Construction  
Equipment  
1119160

Section option	Kit	Option description
VOE11371669		Engine Installation TIER 4F

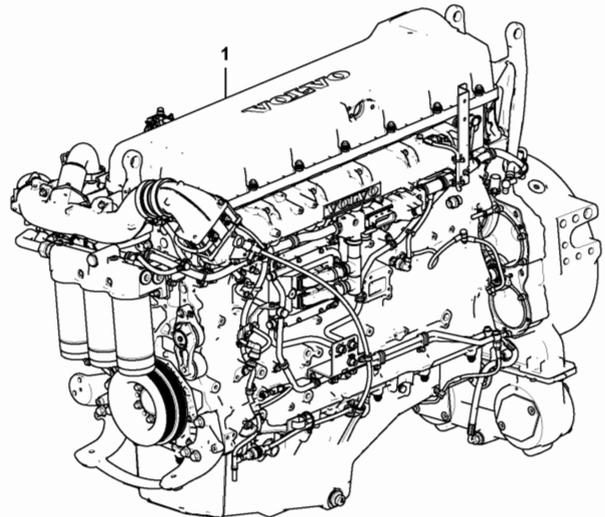
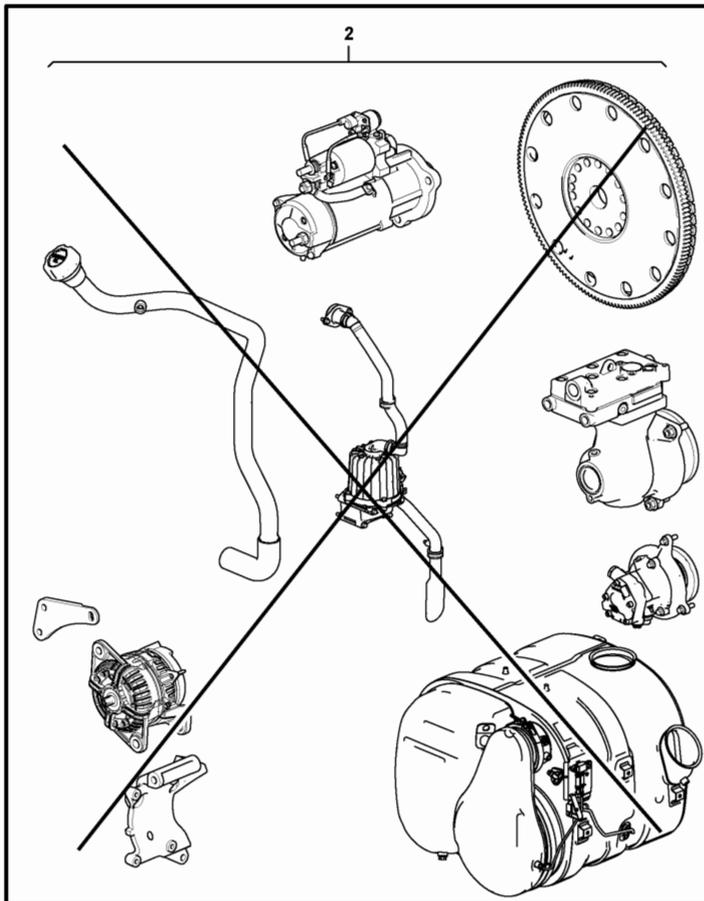
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17451254	1							Engine		D16J TIER 4F, REMAN VOE9017451254
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Separator		See footnote 3768)
2									Diesel Particulate		See footnote 3768)

									Filter	
2									Oil Filler Pipe	See footnote 3768)

3768) Not included

Date: <b>4/10/2025</b>	Image id: <b>1119160</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001-, 340001-340145, 350001-</b>	Group/Section: <b>210/280</b>	Title: <b>Engine 11371937, 11372109</b>



Volvo Construction  
Equipment  
1119160

Section option	Kit	Option description
VOE11371937		Engine Installation D16J TIER4F
VOE11372109		Engine Installation TIER 4F

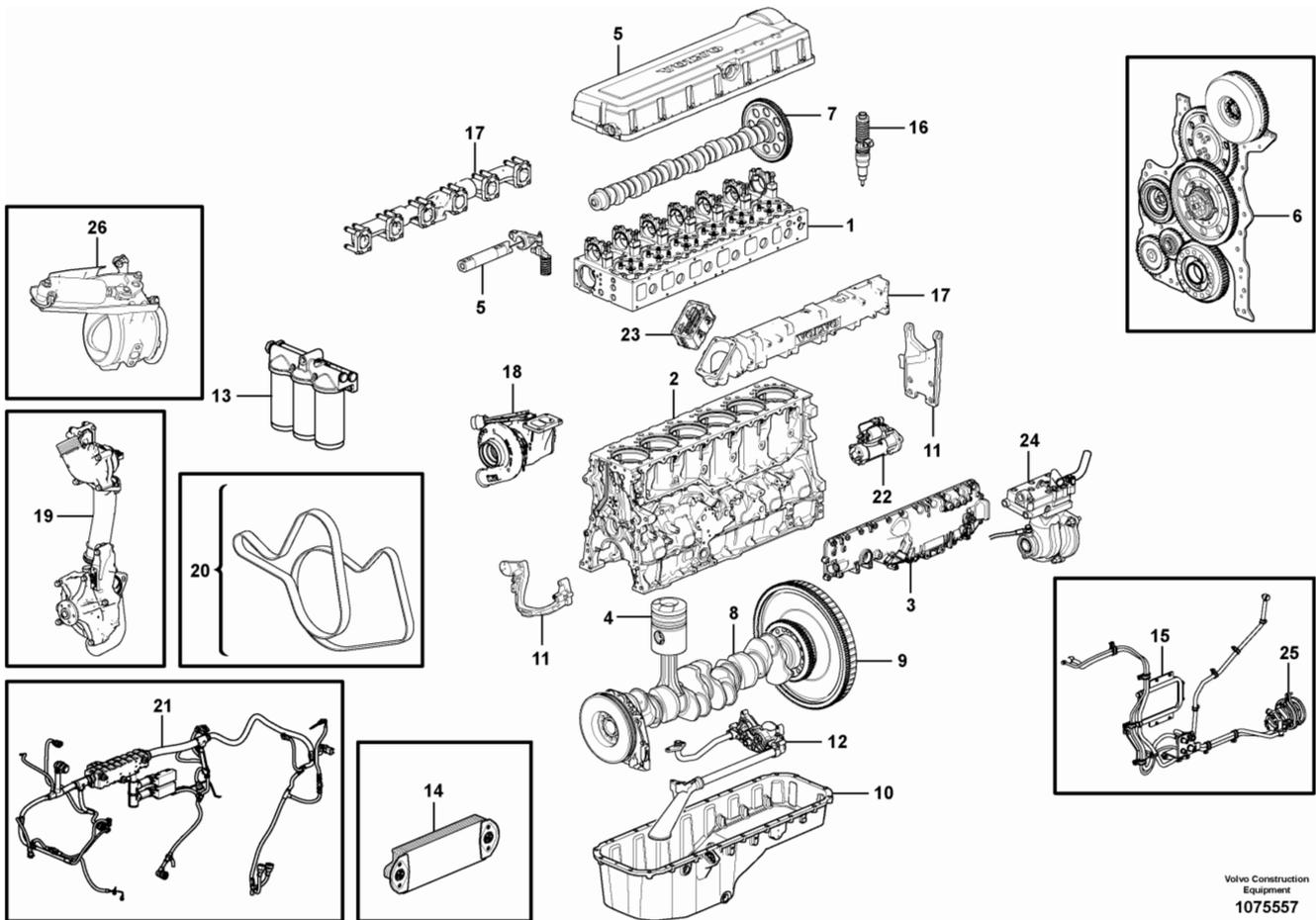
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17510368	1							Engine		D16J TIER 4F, REMAN VOE9017510368
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Separator		See footnote 3768)

2									Diesel Particulate Filter		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>4/10/2025</b>	Image id: <b>1075557</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001-, 340001-340145, 350001-</b>	Group/Section: <b>210/300</b>	Title: <b>Engine 11371490</b>



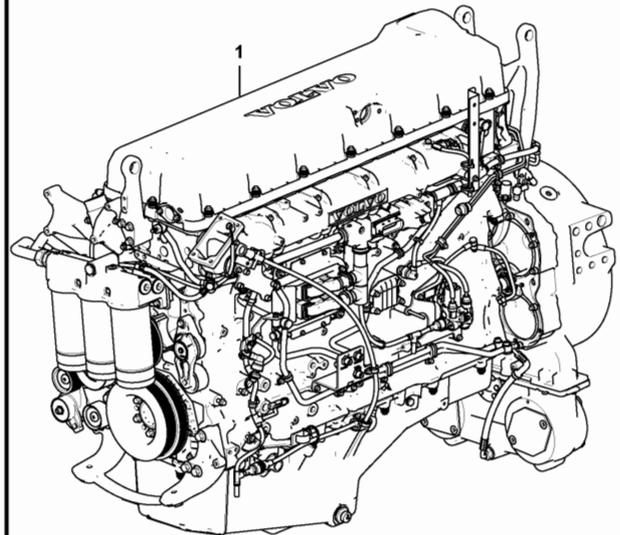
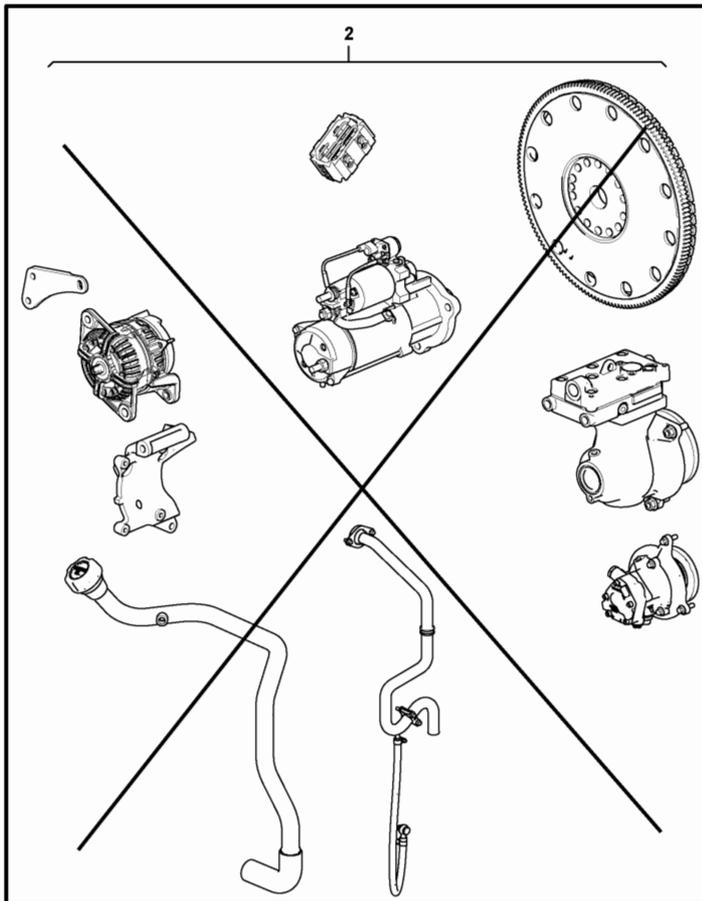
Volvo Construction  
Equipment  
1075557

Section option	Kit	Option description
VOE11371490		Engine Installation STAGE II
VOE15185582		Engine D16F STAGEIIA
VOE54177458		Engine Installation D16F STAGE II

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15185582	1					SE		Engine		D16F STAGE II See ref 210/320
1		1							Cylinder head		See ref 211/120
2		1							Cylinder Block		See ref 212/100
3		1							Cap		See ref 212/220
4		1							Cylinder liner,piston		See ref 213/120
5		1							Valve mechanism		See ref 214/120
6		1							Timing gear casing		See ref 215/100
7		1							Camshaft		See ref 215/220

8		1							Crankshaft		See ref 216/100
9		1							Flywheel		See ref 216/200
10		1							Oil sump		See ref 217/120
11		1							Engine mounting		See ref 218/200
12		1							Lubricating system		See ref 221/100
13		1							Oil filter		See ref 222/120
14		1							Oil cooler		See ref 223/120
15		1							Fuel system		See ref 235/220
16		1							Injector		See ref 237/120
17		1							Inlet, exhaust syst.		See ref 251/120
18		1							Turbocharger		See ref 255/120
19		1							Cooling System		See ref 262/120
20		1							Belt transmission		See ref 263/100
21		1							Cable harness		See ref 286/120
22		1							Starter Motor		See ref 331/100
23		1							Starter Element		See ref 333/100
24		1							Compressor		See ref 561/100
25		1							Pump Unit		See ref 482/200
26		1							Exhaust Brake		See ref 253/100

Date: <b>4/10/2025</b>	Image id: <b>1119334</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>210/320</b>	Title: <b>Engine 11371490</b>



Volvo Construction  
Equipment  
1119334

Section option	Kit	Option description
VOE11371490		Engine Installation STAGE II
VOE54177458		Engine Installation D16F STAGE II

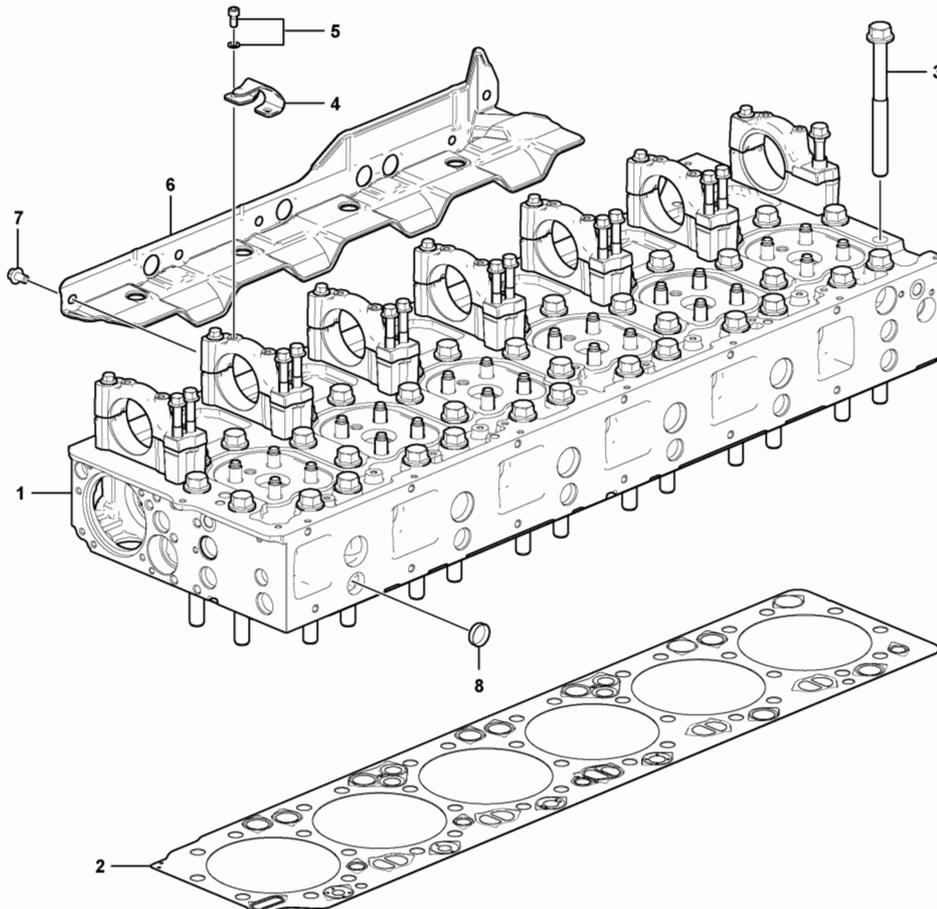
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17451233	1							Engine		D16F STAGE II, REMAN VOE9017451233
2									Alternator		See footnote 3768)
2									Starter motor		See footnote 3768)
2									Pre heater		See footnote 3768)
2									Compressor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase Venti		See footnote 3768)

2									Oil Filler Pipe		See footnote 3768)
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3768) Not included

Date: <b>4/10/2025</b>	Image id: <b>1075370</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head with fitting parts 15185584, 15185585</b>

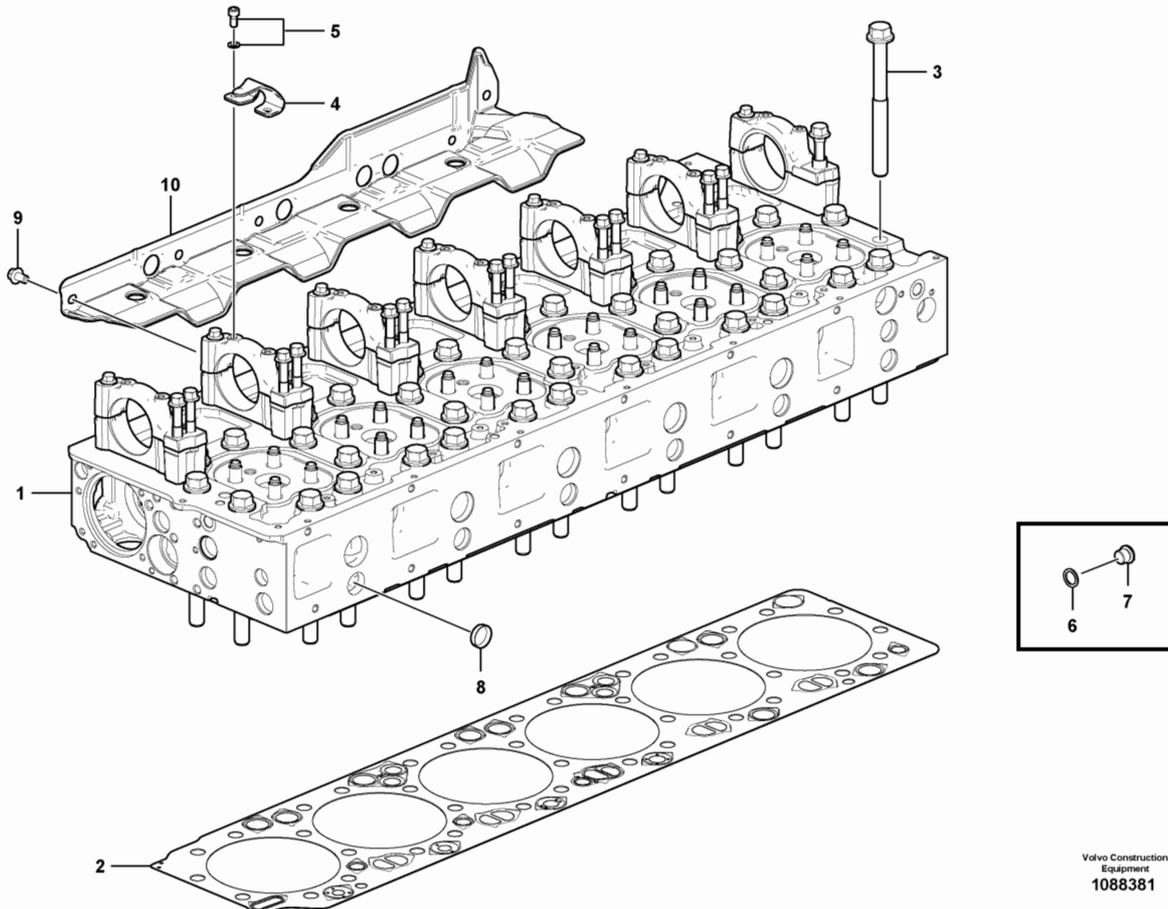


Volvo Construction  
Equipment  
1075370

Section option	Kit	Option description
VOE15185584		Engine D16J STAGEIV
VOE15185585		Engine D16J TIER4F

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder head		See ref 211/200
2	VOE21575727	1							Gasket		
3	VOE23836339	38							Flange screw		(VOE21345129)
4	VOE20724250	6							Leaf spring		
5	VOE20775507	12							Hex. socket screw		
6	VOE22063557	1							Heat shield		
7	VOE984751	5							Flange screw		
8	VOE24426721	16							Expansion plug		

Date: <b>4/10/2025</b>	Image id: <b>1088381</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>211/120</b>	Title: <b>Cylinder head with fitting parts 15185582</b>

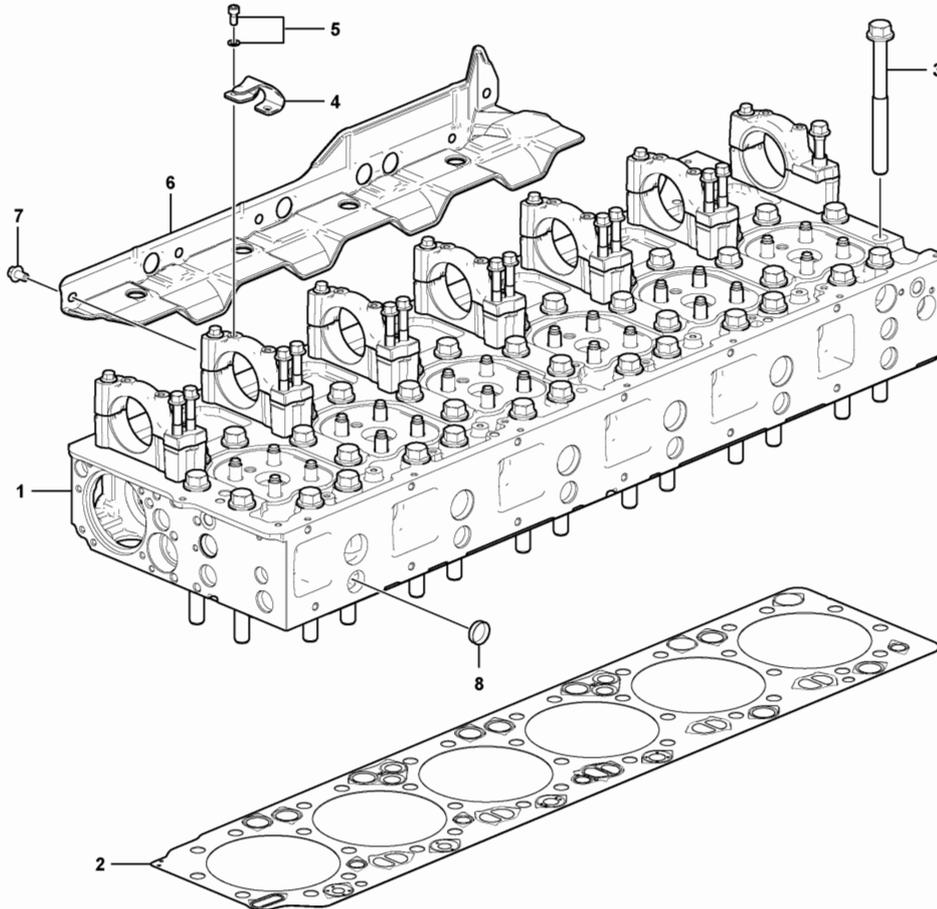


Volvo Construction  
Equipment  
1088381

Section option	Kit	Option description
VOE15185582		Engine D16F STAGEIIA

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder head		See ref 211/220
2	VOE21575727	1							Gasket		
3	VOE23836339	38							Flange screw		(VOE21345129)
4	VOE20724250	6							Leaf spring		
5	VOE20775507	12							Hex. socket screw		
6	VOE21121914	1							Gasket		
7	VOE13966143	1							Plug		
8	VOE24426721	16							Expansion plug		
9	VOE984751	3							Flange screw		
10	VOE22063557	1							Heat shield		

Date: <b>4/10/2025</b>	Image id: <b>1075370</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>211/140</b>	Title: <b>Cylinder head with fitting parts 17479230, 17479231</b>

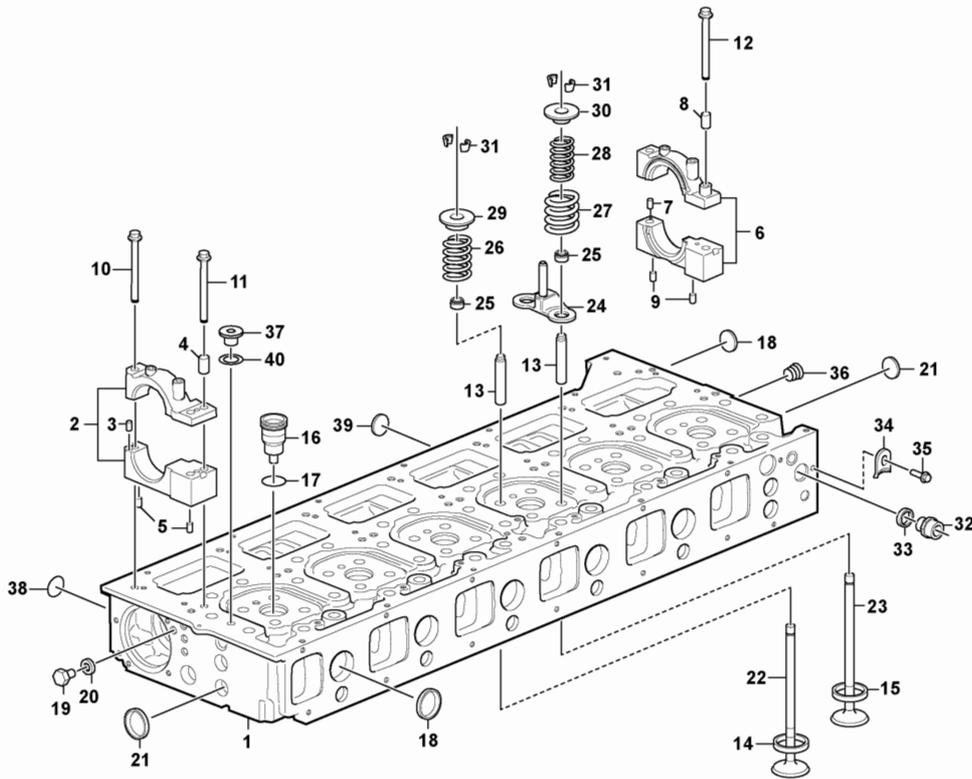


Volvo Construction  
Equipment  
1075370

Section option	Kit	Option description
VOE17479230		Engine D16J STAGEV
VOE17479231		Engine D16J TIER4F

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder head		See ref 211/240
2	VOE21575727	1							Gasket		
3	VOE23836339	38							Flange screw		(VOE21345129)
4	VOE20724250	6							Leaf spring		
5	VOE20775507	12							Hex. socket screw		
6	VOE22063557	1							Heat shield		
7	VOE984751	5							Flange screw		
8	VOE24426721	16							Expansion plug		

Date: <b>4/10/2025</b>	Image id: <b>1077547</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>211/200</b>	Title: <b>Cylinder head 15185584, 15185585</b>



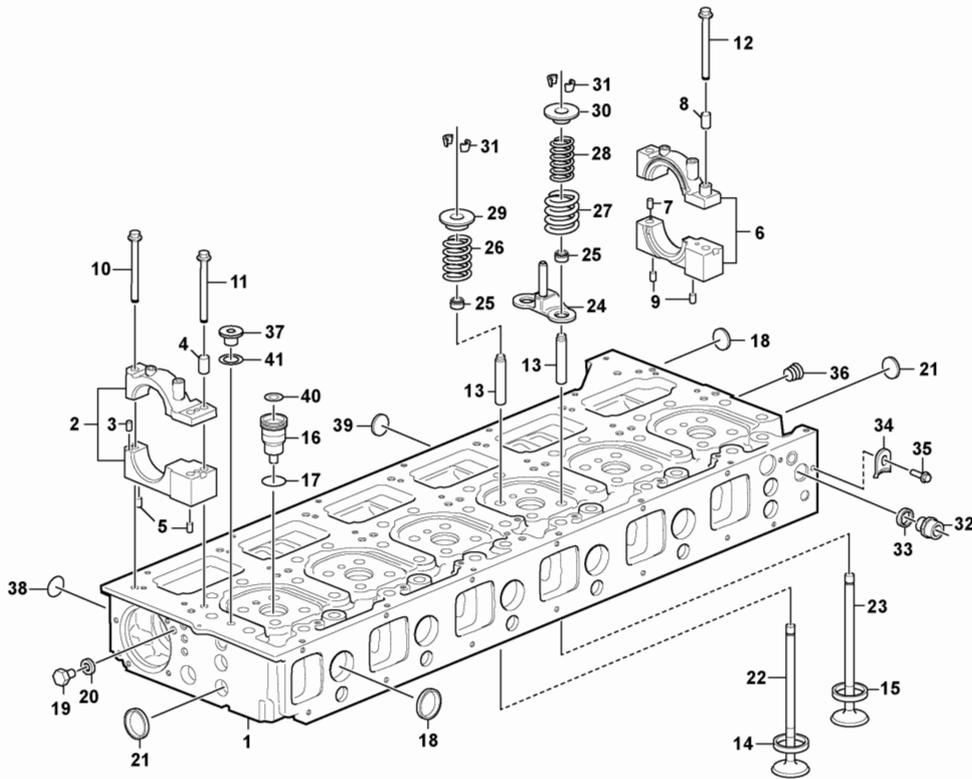
Volvo Construction  
Equipment  
1077547

Section option	Kit	Option description
VOE15185584		Engine D16J STAGEIV
VOE15185585		Engine D16J TIER4F

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE22215855						SS		Cylinder head		REMAN VOE9022215855, VOE9023001059
		1							•Cylinder head		
1		1					NS		••Cylinder head		
2	VOE21042335	6							••Bearing housing		
2		1					NS		•••Cap		
2		1					NS		•••Bearing housing		
3	VOE950542	1							•••Pin		
4	VOE950550	1							•••Pin		
5	VOE950562	2							•••Pin		

6	VOE21042355	1					SS		••Bearing housing		
6		1					NS		•••Cap		
6		1					NS		•••Bearing housing		
7	VOE950542	1							•••Pin		
8	VOE1636468	1							•••Sleeve		
9	VOE950562	2							•••Pin		
10	VOE13975105	7							••Flange screw		
11	VOE21344753	12							••Flange screw		
12	VOE20412482	1							••Flange screw		
13	VOE21632997	24							••Valve guide		(VOE21067953)
14	VOE21405798	12							••Valve seat		INLET
15	VOE21415972	12							••Valve seat		EXHAUST
16	VOE21515329	6							••Injector sleeve		
17	VOE20536487	6							•••O-ring		
18	VOE24426722	6							•Expansion plug		OD = 40 MM
19	VOE960628	1							•Plug		
20	VOE13947281	1							•Gasket		
21	VOE24426721	16							•Expansion plug		OD = 29 MM
22	VOE21428725	12							•Inlet valve		
23	VOE21428866	12							•Exhaust valve		
24	VOE23386005	6							•Guide		(VOE20554268)
25	VOE20924435	24							•Valve stem seal		
26	VOE22527820	12							•Valve spring		(VOE21326667)
27	VOE21564308	12							•Valve spring		
28	VOE21324296	12							•Valve spring		
29	VOE8131328	12							•Valve spring washer		
30	VOE20551396	12							•Valve spring washer		S/N - 89130
30	VOE8131835	12							•Valve spring washer		S/N 89131 -
31	VOE8170995	48							•Valve sleeve		
32	VOE20845995	1							•Plug		
33	VOE1547252	1							•Sealing ring		
34	VOE20844430	1							•Lock brace		
35	VOE984732	1							•Flange screw		
36	VOE13968062	1							•Plug		
37	VOE13966143	1							•Plug		
38	VOE21121914	1							•Gasket		
39	VOE24426723	5							•Expansion plug		OD = 50 MM
40	VOE21121914	1							•Gasket		

Date: <b>4/10/2025</b>	Image id: <b>1077548</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>211/220</b>	Title: <b>Cylinder head 15185582, ENG -168503</b>



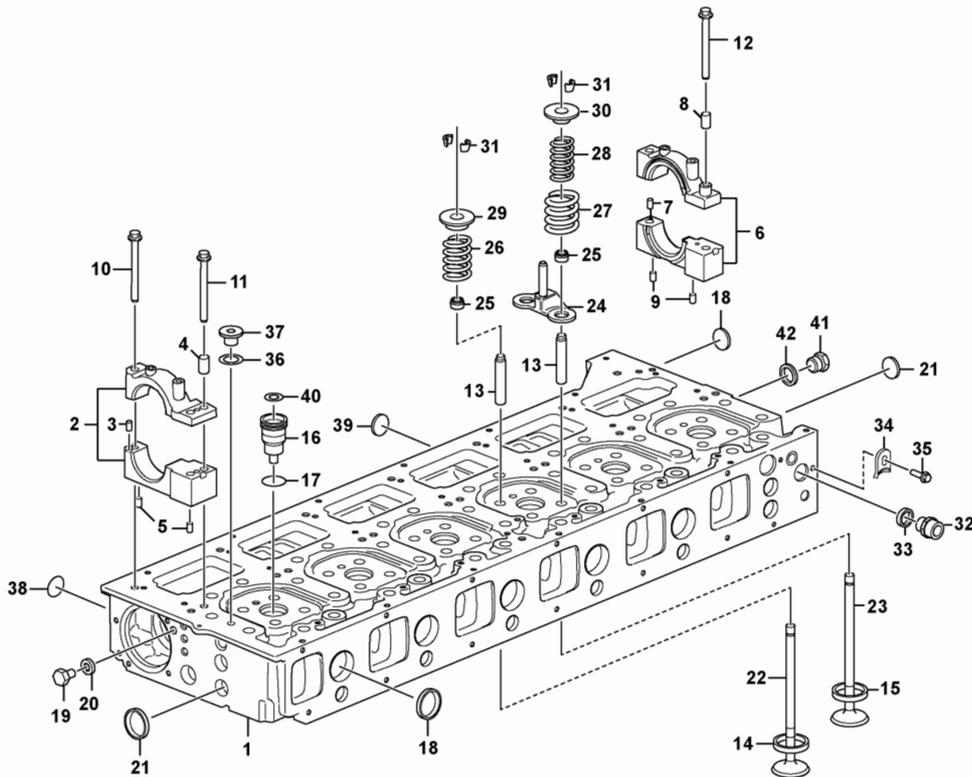
Volvo Construction  
Equipment  
1077548

Section option	Kit	Option description
VOE15185582		Engine D16F STAGEIIA

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE22114999								Cylinder head		REMAN VOE9022114999, VOE9023306121
		1							•Cylinder head		
1		1					NS		••Cylinder head		
2	VOE21042335	6							•••Bearing housing		
2		1					NS		••••Cap		
2		1					NS		•••••Bearing housing		
3	VOE950542	1							•••••Pin		
4	VOE950550	1							•••••Pin		
5	VOE950562	2							•••••Pin		
6	VOE21042355	1					SS		•••••Bearing housing		

6		1					NS		•••Cap		
6		1					NS		•••Bearing housing		
7	VOE950542	1							•••Pin		
8	VOE1636468	1							•••Sleeve		
9	VOE950562	2							•••Pin		
10	VOE13975105	7							••Flange screw		
11	VOE21344753	12							••Flange screw		
12	VOE20412482	1							••Flange screw		
13	VOE21632997	24							••Valve guide		(VOE21067953)
14	VOE21780358	12							••Valve seat		INLET
15	VOE22059584	12							••Valve seat		EXHAUST
16	VOE20981856	6							••Sleeve		
17	VOE20536487	6							••O-ring		
18	VOE24426722	6							•Expansion plug		OD = 40 MM
19	VOE960628	1							•Plug		
20	VOE13947281	1							•Gasket		
21	VOE24426721	16							•Expansion plug		OD = 29 MM
22	VOE20739057	12							•Inlet valve		
23	VOE20513285	12							•Exhaust valve		
24	VOE23386005	6							•Guide		(VOE20554268)
25	VOE20924435	24							•Valve stem seal		
26	VOE22527820	12							•Valve spring		(VOE21326667)
27	VOE21564308	12							•Valve spring		
28	VOE21324296	12							•Valve spring		
29	VOE8131328	12							•Valve spring washer		
30	VOE20551396	12							•Valve spring washer		S/N - 89130
30	VOE8131835	12							•Valve spring washer		S/N 89131 -
31	VOE8170995	48							•Valve sleeve		
32	VOE20845995	1							•Plug		
33	VOE1547252	1							•Sealing ring		
34	VOE20844430	1							•Lock brace		
35	VOE984732	1							•Flange screw		
36	VOE13968062	1							•Plug		
37	VOE13966143	1							•Plug		
38	VOE13947622	1							•Plane gasket		
39	VOE24426723	5							•Expansion plug		OD = 50 MM
40	VOE21261987	6							•Washer		
41	VOE21121914	1							•Gasket		

Date: <b>4/10/2025</b>	Image id: <b>1122180</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>211/230</b>	Title: <b>Cylinder head 15185582, ENG 168504-</b>



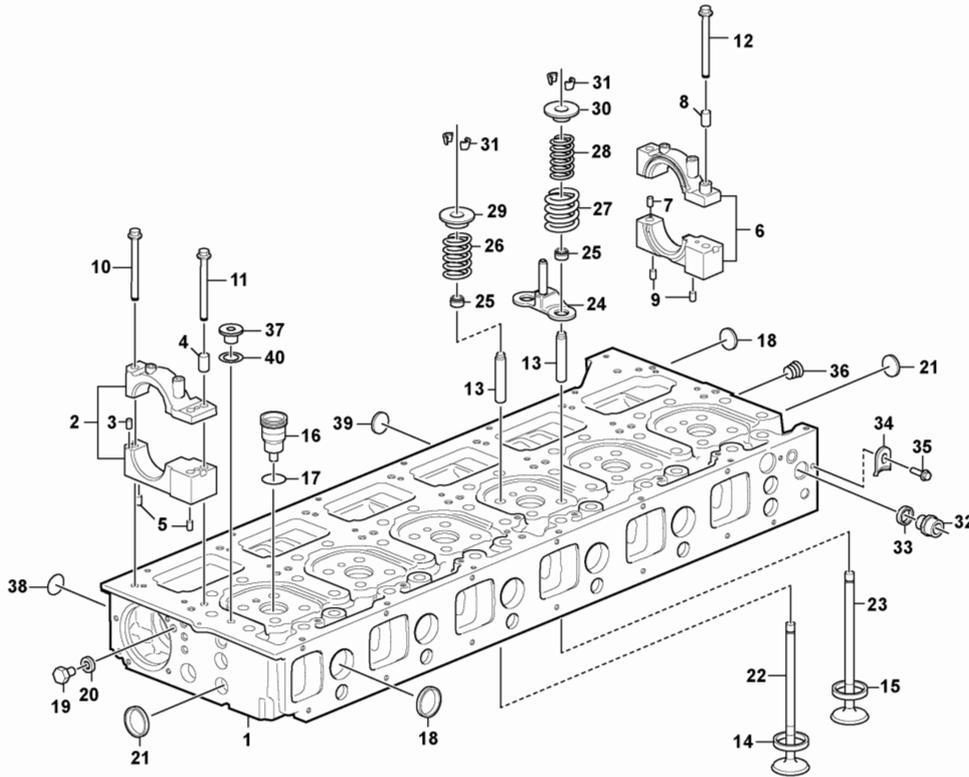
Volvo Construction  
Equipment  
1122180

Section option	Kit	Option description
VOE15185582		Engine D16F STAGEIIA

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE22114999								Cylinder head		REMAN VOE9022114999, VOE9023306121
		1							•Cylinder head		
1		1					NS		••Cylinder head		
2	VOE21042335	6							•••Bearing housing		
2		1					NS		••••Cap		
2		1					NS		•••••Bearing housing		
3	VOE950542	1							•••••Pin		
4	VOE950550	1							•••••Pin		
5	VOE950562	2							•••••Pin		
6	VOE21042355	1					SS		•••••Bearing housing		

6		1					NS		•••Cap		
6		1					NS		•••Bearing housing		
7	VOE950542	1							•••Pin		
8	VOE1636468	1							•••Sleeve		
9	VOE950562	2							•••Pin		
10	VOE13975105	7							••Flange screw		
11	VOE21344753	12							••Flange screw		
12	VOE20412482	1							••Flange screw		
13	VOE21632997	24							••Valve guide		(VOE21067953)
14	VOE21780358	12							••Valve seat		INLET
15	VOE22059584	12							••Valve seat		EXHAUST
16	VOE20981856	6							••Sleeve		
17	VOE20536487	6							••O-ring		
18	VOE24426722	6							•Expansion plug		OD = 40 MM
19	VOE960628	1							•Plug		
20	VOE13947281	1							•Gasket		
21	VOE24426721	16							•Expansion plug		OD = 29 MM
22	VOE20739057	12							•Inlet valve		
23	VOE20513285	12							•Exhaust valve		
24	VOE23386005	6							•Guide		(VOE20554268)
25	VOE20924435	24							•Valve stem seal		
26	VOE22527820	12							•Valve spring		(VOE21326667)
27	VOE21564308	12							•Valve spring		
28	VOE21324296	12							•Valve spring		
29	VOE8131328	12							•Valve spring washer		
30	VOE8131835	12							•Valve spring washer		
31	VOE8170995	48							•Valve sleeve		
32	VOE20845995	1							•Plug		
33	VOE1547252	1							•Sealing ring		
34	VOE20844430	1							•Lock brace		
35	VOE984732	1							•Flange screw		
36	VOE21121914	1							•Gasket		
37	VOE13966143	1							•Plug		
38	VOE13947622	1							•Plane gasket		
39	VOE24426723	5							•Expansion plug		OD = 50 MM
40	VOE21261987	6							•Washer		
41	VOE945065	1							•Plug		
42	VOE13969011	1							•Gasket		

Date: <b>4/10/2025</b>	Image id: <b>1077547</b>	Catalogue: <b>20783</b>	Model: <b>A60H</b>
Brand: <b>Volvo</b>	Serial: <b>320001- 340001-340145, 350001-</b>	Group/Section: <b>211/240</b>	Title: <b>Cylinder head 17479230, 17479231, ENG -168503</b>



Volvo Construction  
Equipment  
1077547

Section option	Kit	Option description
VOE17479230		Engine D16J STAGEV
VOE17479231		Engine D16J TIER4F

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE22215855						SS		Cylinder head		REMAN VOE9022215855, VOE9023001059
		1							•Cylinder head		
1		1					NS		••Cylinder head		
2	VOE21042335	6							••Bearing housing		
2		1					NS		•••Cap		
2		1					NS		•••Bearing housing		
3	VOE950542	1							•••Pin		
4	VOE950550	1							•••Pin		
5	VOE950562	2							•••Pin		

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