

Document Title: <b>Description, complete machine</b>	Function Group: <b>000</b>	Information Type: <b>Service Information</b>	Date: <b>4/10/2025</b>
Profile: <b>A40G Volvo</b>			

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## Complete machine, descriptions

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
A40G Volvo	Braås	322001	329999
A40G Volvo	Braås	332001	339999
A40G Volvo	Braås	342001	349999
A40G Volvo	Braås	352001	359999
A40G Volvo	Pederneiras	752001	759999

The machine consists of two main sections, the tractor unit and the load unit. The two units are joined by the frame joint, which allows movement about a vertical bearing for steering. The frame joint also allows twisting of the units in relation to each other along a horizontal axis.

### Engine

The machine is equipped with a straight six cylinder, four-stroke, turbocharged diesel engine with direct injection and intercooler (charge-air cooler). The engine has an overhead camshaft and each cylinder has one unit injector. The cylinder head is common for all cylinders and has four valves per cylinder.

#### D13J and D16J

The engines comply with US Tier 4 final and California Tier 4 final emission requirements and EU Stage IV emission requirements.

Engines intended for EU and built after 1 January 2019 comply with the EU Stage V emission requirements.

These require low sulphur content in the fuel.

The engines feature external, cooled exhaust recirculation (EGR - Exhaust Gas Recirculation) and an exhaust aftertreatment system (EATS - Exhaust AfterTreatment System).

EATS consists of a diesel particulate filter (DPF), catalysts, and injection of AdBlue®/DEF. The system has a built-in cleaning function, regeneration, which uses increased temperature to clean the EATS.

EATS is monitored and controlled by the aftertreatment control module (ACM).

#### D13F and D16F

The engines meet emission requirements for Stage II. The engines can handle fuels with higher sulphur content than engines D13J and D16.

#### D16E

The engines only apply to the markets in Brazil, LAM, and China.

### Electrical system

Machines with engine alternative D13J and D16J have eight control units (ECU).

Machines with engine alternative D13F and D16F have six control units (ECU).

Machines with engine alternative D16E have seven control units (ECU).

#### ○ V-ECU

Located on the left side in the cab in front of the circuit board. The V-ECU is the upper of the two ECUs.

Handles brakes, gearshifting, steering, and cooling fan control on the machine.

#### ○ V2-ECU

Located on the left side in the cab in front of the circuit board. The V2-ECU is the lower of the two ECUs.

Handles dumping system, brake cooling system, ATC, and differential locks.

Sample of manual Download All 6743 pages at

<https://www.arepairmanual.com/downloads/volvo-a40g-articulated-haulers-service-manual/>

Product: Volvo A40G Articulated Haulers Service Manual

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Handles Full Suspension, when applicable.

- **W-ECU**  
Located on the left side in the cab over the circuit board.  
Handles CareTrack. (Telematic system for remote monitoring of information from the machine).
- **HMIM**  
Located on the left side in the cab over the circuit board.  
Handles information for the operator via instrumentation, information display unit, warning lights, and instruments.
- **ECC**  
Located in the cab on the right side under the gear selector.  
Handles the climate control system.

#### Applies to machines with engine alternative D13J and D16J:

- **ECM (E-ECU)**  
Located on the left side of the engine.  
Handles the engine.
- **ACM**  
Located under the engine hood on the leading edge of the right front fender.  
Handles the exhaust aftertreatment system.
- **Engine Gateway**  
Located on the front cab wall under the left instrument panel.  
Handles communication between the engine system and the machine system.

#### Applies to machines with engine alternative D13F and D16F:

- **E-ECU**  
Located on the left side of the engine.  
Handles the engine.

#### Applies to machines with engine alternative D16E:

- **E-ECU**  
Located on the left side of the engine.  
Handles the engine.
- **Engine Gateway**  
Located on the front cab wall under the left instrument panel.  
Handles communication between the engine system and the machine system.

#### Power transmission

The **transmission** is fully automatic and of the planetary gear type. It has a torque converter with free-wheel stator and automatic direct clutch (Lock-up) in all gears. The transmission has nine forward gears and three reverse gears.

The **dropbox** has a differential type which distributes torque equally between the front axle and rear axles, reducing tire and road wear, as well as fuel consumption. The longitudinal differential features a lock function.

**ATC**, Automatic Traction Control, automatically controls engagement and disengagement of the longitudinal differential lock and 6-wheel drive as needed.

The **drive axles** are equipped with a differential and planetary gear hub reductions. All drive axles have differential lock.

#### Brake system

##### Engine brake

Depending on setting of switches, an engine brake is available to reduce wear of the brakes.

##### Service brake

The service brake is operated hydraulically. All wheel axles are equipped with sealed, wet multi-disc brakes and external oil cooler.

The brake system and hydraulic system have a common oil tank. The brake cooling system has a separate oil tank.

##### Parking brake

The hydraulic parking brake acts on the propeller shaft to the front bogie axle, and on the front axle as well through the dropbox.

The longitudinal differential lock in the dropbox is engaged at the same time as the parking brake is applied, which means that the propeller shaft locks the front axle and the front bogie axle.

[Sample of manual. Download All 6743 pages at:](https://www.arepairmanual.com/downloads/volvo-a40g-articulated-haulers-service-manual/)

<https://www.arepairmanual.com/downloads/volvo-a40g-articulated-haulers-service-manual/>

### **Steering system**

The steering system is self-compensating, hydromechanical with secondary steering function. A ground-dependent pump on the dropbox means that the steering works even if the engine stops as long as the machine is rolling forward.

### **Full Suspension (FS-system)**

Machines with the designation FS feature **Full Suspension**, which is an all-hydraulic suspension system. Machines with Full Suspension do not have standard bogie beams, rubber springs, and shock absorbers. Instead the machine's frame and wheel axles are connected using six double-acting hydraulic cylinders. Each wheel has a position sensor, enabling adaptation of the suspension to ground conditions and load, which increases productivity and operator comfort.

### **Cab**

The cab features an automatically controlled heating and ventilation system with defroster system for the windows. Air conditioning is standard. The cab has three emergency exits, the door and the front side windows on both right and left side. These are broken with the hammer in the cab if evacuation is necessary that way.

### **FOPS and ROPS**

The cab is approved as a protective cab according to FOPS and ROPS standards, see page [CE-marking, EMC-directive](#). FOPS is an abbreviation of Falling Objects Protective Structure (roof protection) and ROPS is an abbreviation of Roll Over Protective Structure (roll over protection).

If any part of the cab's protective design features is affected by plastic deformation or cracks, the cab must be replaced immediately.

Never make any unauthorized changes to the cab, e.g., lowering the roof height, drilling, welding on of brackets for fire extinguishers, radio antenna, or other equipment without first discussing the modifications, via a dealer, with personnel at Volvo CE's design and engineering department. They will decide if the modification can lead to the approval becoming invalid.

### **Hydraulics**

The hydraulic system consists of five hydraulic pumps of the piston pump type with continuously variable displacement. Two of these pumps are used for the steering and dump system, two for fan drive, and one is a ground-depend pump mounted on the dropbox. Of the two pumps for fan drive, one is for the intercooler's cooling fan, which also is used when dumping, and one is for the radiator's cooling fan. The radiator's fan pump is also used for charging of brake pressure. The ground-dependent hydraulic pump is mounted on the dropbox and delivers oil, via a non-return valve, to the steering system when the machine is rolling forward.

Machines with FS (Full Suspension) have an extra hydraulic pump for the FS-system.

### **Dumping system**

The machine features an electric dump lever which sends an electric signal to two electro-hydraulic valves. These send a hydraulic signal to the dumping valve which controls the load body's movement. The machine has damping at the upper and lower load body positions.

Document Title: <b>Product identification plates</b>	Function Group: <b>000</b>	Information Type: <b>Service Information</b>	Date: <b>4/10/2025</b>
Profile: <b>A40G Volvo</b>			

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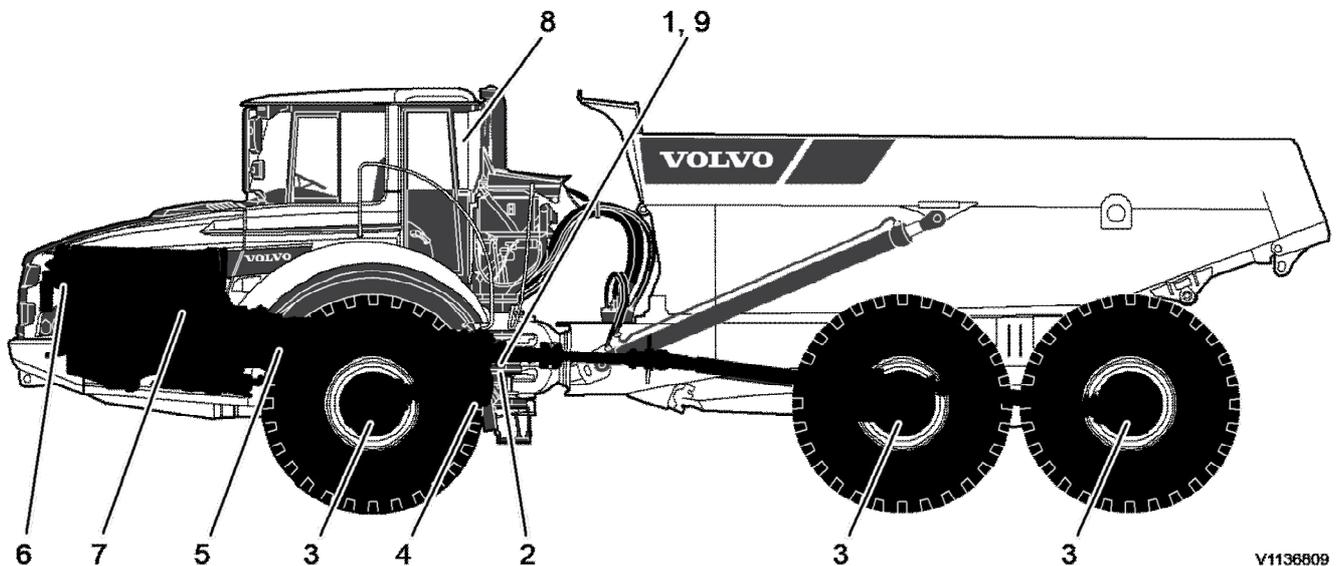
## Product plates

Showing Selected Profile

Valid for serial numbers			
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A40G Volvo	Braås	322001	329999
A40G Volvo	Braås	332001	339999
A40G Volvo	Braås	342001	349999
A40G Volvo	Braås	352001	359999
A40G Volvo	Pederneiras	752001	759999

The illustration and text below show the product plates that should be found on the machine.

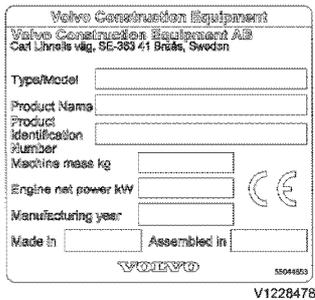
When ordering spare parts and when making enquiries by telephone or correspondence, the model designation and **Product Identification Number (PIN)** should be stated.



V1138809

**Figure 1**

1. The data plate is located on the left side of the tractor unit's frame by the steering joint. The data plate varies depending on the market. The information is indicated as follows:



**Figure 2**

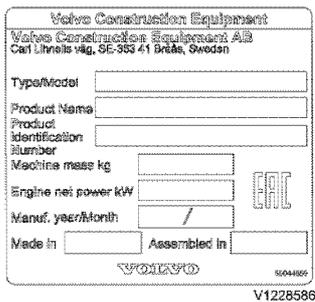
Data plate for countries within the EU/EEC

- manufacturer's name and address
- type/model for complete machine
- product name
- **Product Identification Number (PIN)**
- machine weight (machine's most common configuration)
- motor power
- year of manufacture
- month of manufacture (only countries within Eurasian Customs Union)
- country of manufacture
- assembled in



**Figure 3**

UKCA identification plate



**Figure 4**

Data plate for countries within Eurasian Customs Union



**Figure 5**  
Data plate for China

环保信息标签	
达到国家GB 20691-2014 第三阶段排放标准	
生产日期: / /	
信息公开编号: / /	
基本 信息	VOLVO 轮式装载机 工程机械
	生产厂家 Volvo Construction Equipment AB
	发动机型号 Volvo Construction Equipment AB
	燃料/能源系统型式 柴油/电
环保关键零部件 ECJ, 增压器, 中冷器, 喷油泵, 喷油器, 空气滤清器, 散热器, 排气消声器	

V1187107

**Figure 6**  
Additional eco label for China

Volvo Construction Equipment	
Volvo Construction Equipment AB Carl Linnés väg, SE-383 41 Bräås, Sweden	
Type/Model:	
Product Name:	
Product Identification Number:	
Machine mass kg:	
Engine net power kW:	
Manufacturing year:	
Made in:	Assembled in:

VOLVO 59044545  
V1228596

**Figure 7**  
Data plate for rest of the world

Volvo Equipamentos de Construção Latin America Ltda. Av. Lions Club 2470 - CEP 17.280-000 Pederneiras - São Paulo, Brasil CNPJ: 29.307.609/0001-90	
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10949623  
V1210148

**Figure 8**  
Additional sign with Brazilian address

2. The machine's serial number is stamped into the frame on the left side of the tractor unit, by the steering joint.
3. The drive axles' serial numbers are located on the axle housing.
4. The dropbox's serial number is located at the front, on its right side.
5. The transmission's type designation and serial number are located on its left side.
6. The decal "Important Engine Information" is located on the front of the engine and on the left side of the tractor unit's frame by the steering joint.
7. The engine's type designation, part number, and serial number are stamped into the engine on both sides.
8. Cab type, type approval, and serial number are located on the left side in the cab, on the pillar to the left of the door (seen from inside the cab), closest to the rear window.
9. Engine and exhaust decal with the engine's type designation and component number.

Document Title: <b>Information and warning decals</b>	Function Group: <b>000</b>	Information Type: <b>Service Information</b>	Date: <b>4/10/2025</b>
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## Information and safety decals

Showing Selected Profile

<b>Valid for serial numbers</b>			
<b>Model</b>	<b>Production site</b>	<b>Serial number start</b>	<b>Serial number stop</b>
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A40G Volvo	Braås	342001	349999
A40G Volvo	Braås	352001	359999
A40G Volvo	Pederneiras	752001	759999

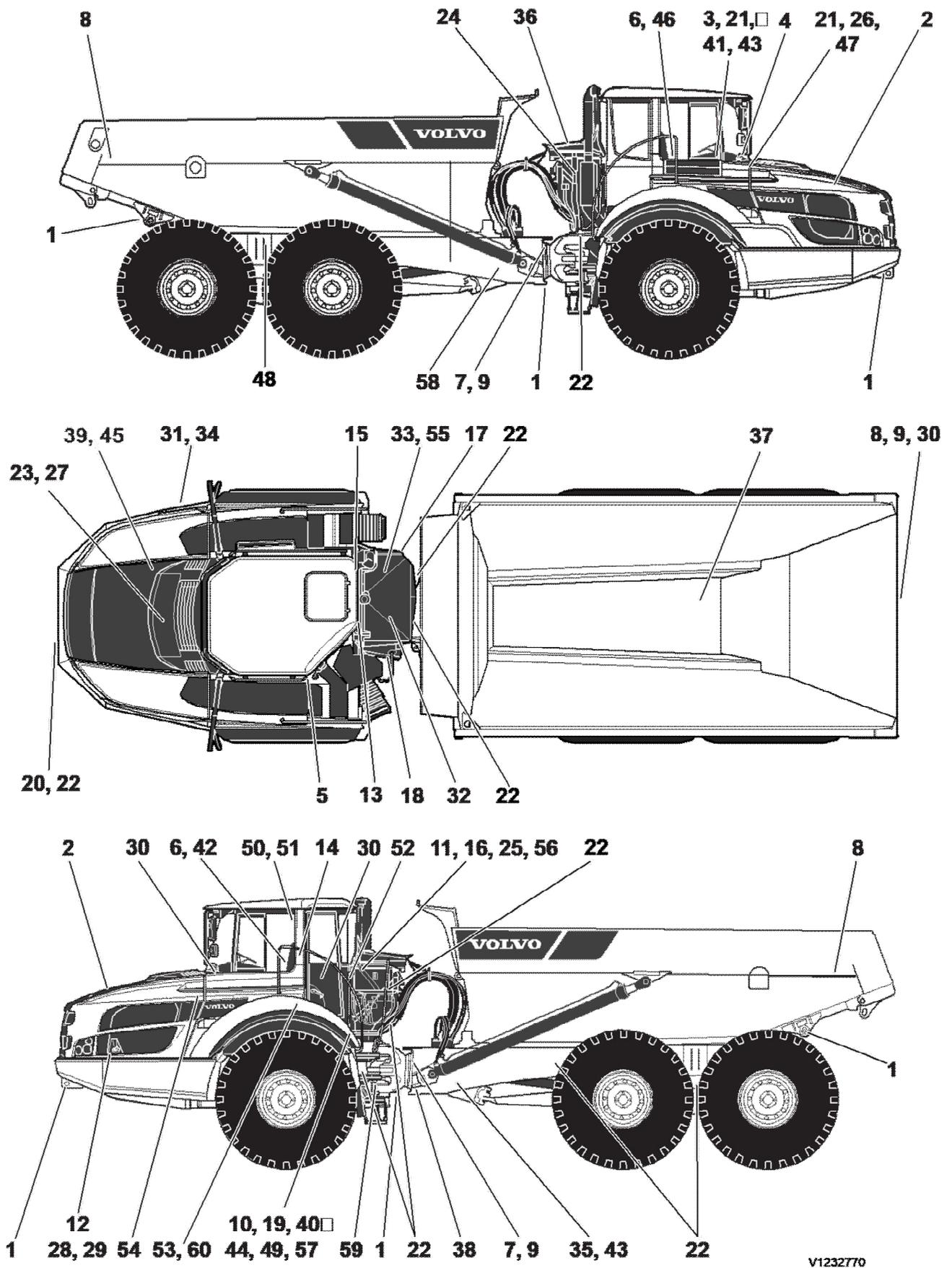
The machine operator should know and pay attention to the warnings and information on decals and plates. Decals may differ depending on the machine and the market.

The decals must be kept clean so that they can be read. Replace damaged, overpainted or missing decals and plates immediately.

The spare part number (order number) is shown on the decals/plates and in the part catalogue.

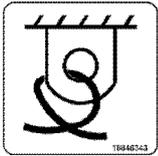
**NOTE!**

The text "WARNING" is shown on warning decals in North America.



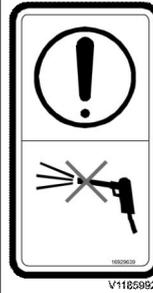
V1232770

Figure 1



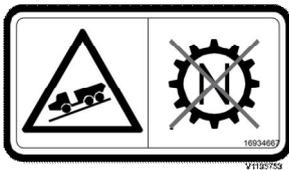
**Figure 2**

1. Attaching point for lashing  
Spare part number: 16846343



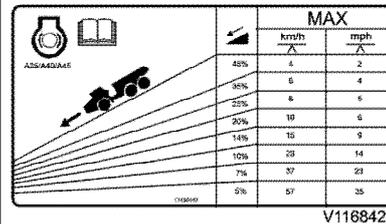
**Figure 3**

2. Avoid aiming water jets at sound absorbents  
Spare part number North America: 16929638  
Spare part number China: 16315803  
Spare part number, all other markets: 16929639



**Figure 4**

3. WARNING! Do not operate downhill with the gear selector in neutral. Only change gear with the accelerator released.  
Spare part number North America: 16929626  
Spare part number China: 16934522  
Spare part number, all other markets: 16934667



**Figure 5**

4. Retarder diagram  
Spare part number: 17450443



**Figure 6**

5. Oil fill point transmission  
Spare part number: 11197518



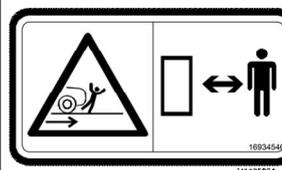
**Figure 7**

6. Emergency exit  
Spare part number: 11118814



**Figure 8**

7. WARNING! Risk of crushing – articulated frame steering  
Spare part number North America: 16929620  
Spare part number, all other markets: 16901162



**Figure 9**

8. WARNING! Do not stand within the work area of a reversing machine  
Spare part number North America: 16929627  
Spare part number, all other markets: 16934546



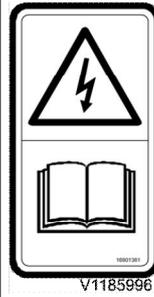
V1195752

**Figure 10**

9. WARNING! Do not lean in under raised load body unless it is blocked

Spare part number North America: 16929625

Spare part number, all other markets: 16934539



V1185996

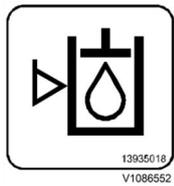
**Figure 11**

NOTE! Only the market.

10. WARNING! Before connecting start cables, read the Operator's Manual.

Spare part number North America: 16929621

Spare part number, all other markets: 16901361



13935018  
V1086552

**Figure 12**

11. Hydraulic oil

Spare part number: 13935018



11055037  
V1054186

**Figure 13**

12. Fuel

Spare part number: 11055037



V1054194

**Figure 14**

13. Sound pressure level (LpA) in cab

Spare part number 70 dB: 11180148

Spare part number 72 dB: 11180150



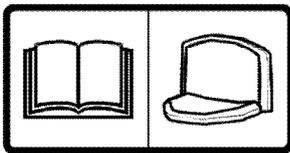
V1054192

**Figure 15**

14. Sound power level (LWA) outside machine

Spare part number 112 dB: 11180167

Spare part number 110 dB (optional equipment): 11180165

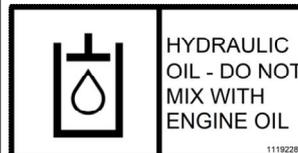


V1093411

**Figure 16**

15. Compartment for Operator's Manual

Spare part number: 15164402



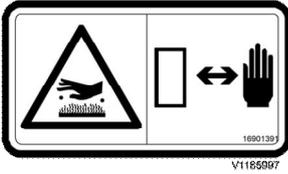
11192288  
V1093347

**Figure 17**

NOTE! Only North American market.

16. Hydraulic oil. Do not mix with engine oil

Spare part number: 11192288



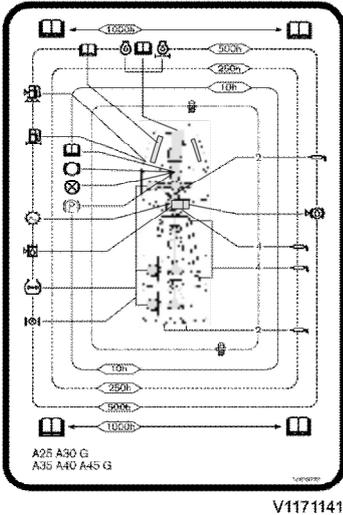
**Figure 18**

17. WARNING! Hot surfaces  
Spare part number North America: 16929623  
Spare part number, all other markets: 16901391



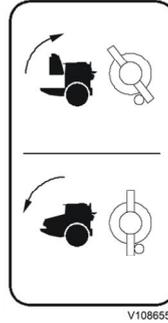
**Figure 19**

18. Oil fill point dropbox  
Spare part number: 15170937



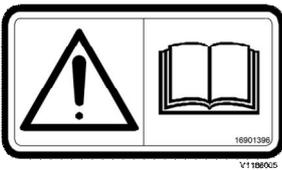
**Figure 20**

19. Service decal  
Spare part number: 16893723



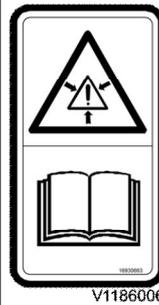
**Figure 21**

20. Engine hood  
Spare part number: 11116228



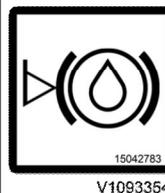
**Figure 22**

21. Read the Operator's Manual  
Spare part number North America: 16929624  
Spare part number, all other markets: 16901396



**Figure 23**

22. System/component with pressure  
Spare part number North America: 16929633  
Spare part number, all other markets: 16930663



**Figure 25**

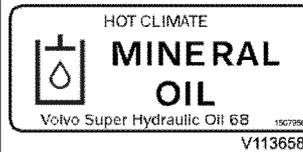
**Figure 24**

23. WARNING! Hot coolant  
Spare part number North America: 16948457  
Spare part number, all other markets: 16943076

24. Brake cooling oil  
Spare part number: 11116416



V1093357



V1136586

**Figure 26**

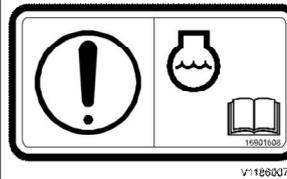
25. Synthetic ester  
Spare part number: 11411924

**Figure 27**

25. Mineral oil for warm climate  
Spare part number: 15079569



V1215618



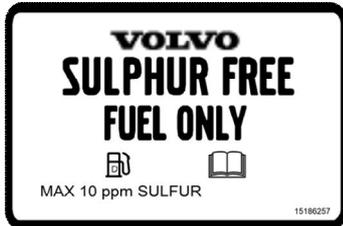
V1106007

**Figure 28**

26. The air conditioning system is filled with R134a.  
Spare part number: 1635465

**Figure 29**

27. WARNING! Only use Volvo coolant VCS – read the Operator's Manual  
Spare part number North America: 16902967  
Spare part number, all other markets: 16901608



15186257



V1093047

**Figure 30**

28. Fuel decal  
Max. 10 ppm SULPHUR (only EU).  
Spare part number: 15186257

**Figure 31**

29. Fuel decal  
Max. 15 ppm SULPHUR (only North America).  
Spare part number: 15152938



V1186008



V1186067

**Figure 32**

30. WARNING! The machine may not carry a heavier load

**Figure 33**

31. Do not step on this surface

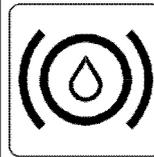
than that which is stated on the decal (only on machines with body extensions for light materials).  
Spare part number: 16929637, 16929636

Spare part number North America: 16929632  
Spare part number China: 16925043  
Spare part number, all other markets: 16901531



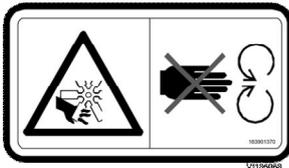
**Figure 34**

32. Hydraulic oil  
Spare part number: 4948103



**Figure 35**

33. Brake cooling oil  
Spare part number: 15042783



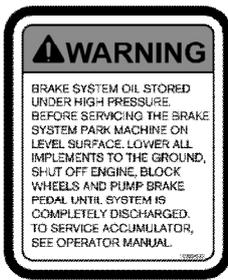
**Figure 36**

34. WARNING! Rotating parts  
Spare part number North America: 16929622  
Spare part number China: 16925041  
Spare part number, all other markets: 16901370

A40G		=39,000 kg (86,000 lb)	
Bridgestone	29.5 R25 VLT	350 kPa ( 51.0 psi)	450 kPa (65.0 psi)
Bridgestone	29.5 R25 VLTS	350 kPa ( 51.0 psi)	450 kPa (65.0 psi)
Goodyear	29.5 R25 TL-3A+	300 kPa (44.0 psi)	425 kPa ( 61.5 psi)
Goodyear	29.5 R25 GP-4D	300 kPa (44.0 psi)	425 kPa ( 61.5 psi)
Goodyear	875/65 R29 GP-4D	300 kPa (44.0 psi)	400 kPa (58.0 psi)
Michelin	29.5 R25 XADN+	375 kPa (54.5 psi)	450 kPa (65.0 psi)
Michelin	29.5 R25 XTRA DEF.	325 kPa ( 47.0 psi)	425 kPa ( 61.5 psi)
Michelin	875/65 R29 XAD65-1	275 kPa (40.0 psi)	375 kPa (54.5 psi)
Michelin	875/65 R29 XTRA DEF	250 kPa (36.5 psi)	325 kPa ( 47.0 psi)
Yokohama	29.5 R25 RT41	350 kPa ( 51.0 psi)	425 kPa ( 61.5 psi)
Trelleborg	29.5 R25 EMR 1030	325 kPa ( 47.0 psi)	450 kPa (65.0 psi)

**Figure 37**

35. Tyre pressure  
Spare part number A35G: 54656545  
Spare part number A40G: 53036362  
Spare part number A45G: 53036813



**Figure 38**

NOTE! Only North American market.  
36. WARNING! High pressure in the brake system  
Spare part number: 16929630



**Figure 39**

NOTE! Only North American market.  
37. WARNING! Spring under high pressure  
Spare part number: 4952177



**Figure 40**



**Figure 41**

NOTE! Only North American market.

**Figure 40**

NOTE! Only North American market.

38. Disconnect the steering joint lock before moving the machine

Spare part number: 16929628



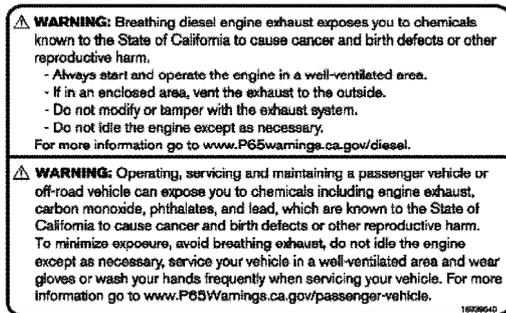
V1186013

**Figure 42**

NOTE! Only North American market.

40. Information compressed air system. Turn off the engine and depressurise the systems before checking and servicing.

Spare part number: 16929631



V1197392

**Figure 44**

NOTE! Only North American market.

42. Information diesel exhausts

Spare part number: 16939540



**Figure 46**

44. The machine is equipped with other fluids than normal for operating in temperatures down to -40 °C

Spare part number: 16814210

39. Do not use flammable gas in the air intake. Risk of fire.

Spare part number: 16929629

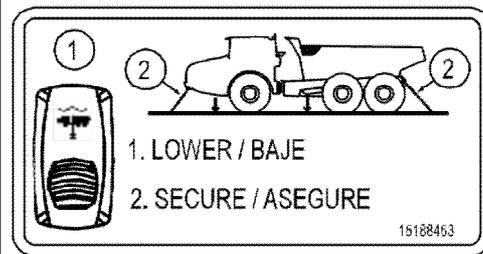


V1186014

**Figure 43**

41. Apply the parking brake before leaving the operator's seat

Spare part number: 16929634

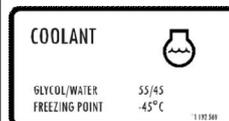


V1178504

**Figure 45**

43. For all lashing in connection with transport of FS-machine, lower the machine to bottom position

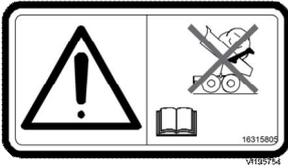
Spare part number: 15188453



**Figure 47**

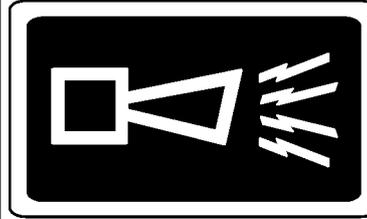
45. The machine has coolant with another mix ratio than normal for operating in temperatures down to -45 °C

Spare part number: 11192569



**Figure 48**

46. Overhung tailgate  
 Spare part number North America: 16929635  
 Spare part number China: 16315807  
 Spare part number, all other markets: 16315805



**Figure 49**

47. Strobe light and sound  
 Fire Suppression System (optional equipment)  
 Spare part number: 15126353

**FIRE SUPPRESSION SYSTEM**

The agent tank contains Forrex fire suppression liquid.  
 Working temperature from -30°C to +99°C.  
 The agent tank type SV-K is pressurised upon release only.  
 Handle the tank with care. The tank should be inspected and recharged according to the maintenance instructions.  
 The tank should be handled by authorised personnel only.

Typ / Type	Storlek (liter) / Size (litre)						Arbetsstryck / Working pressure
	5	10	12,5	15	20	25	
SV-K							20 bar

FILLING DATE CONTAINER      YEARLY INSPECTION CONTAINER      CE

REVISION DATE YEAR

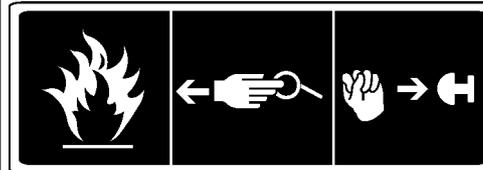
13	14	15	16	17	18
19	20	21	22	23	24

**VOLVO**      15149324

V1082254

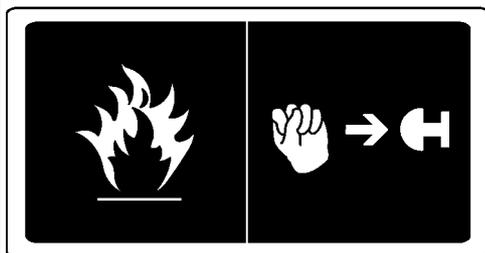
**Figure 50**

48. Extinguishing agent tank decal  
 Fire Suppression System (optional equipment)  
 Spare part number: 15149324



**Figure 51**

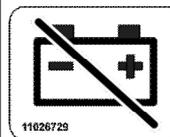
49. Manual activation  
 Fire Suppression System (optional equipment)  
 Spare part number: 15126559



V1082325

**Figure 52**

50. Inner activation button  
 Fire Suppression System (optional equipment)  
 Spare part number: 15126372



V1118495

**Figure 53**

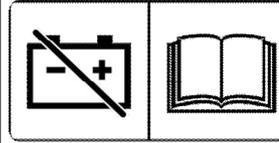
51. Battery disconnect  
 Fire Suppression System (optional equipment)  
 Spare part number: 11026729



V1082253

**Figure 54**

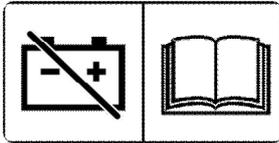
52. Handheld fire extinguisher  
Fire Suppression System (optional equipment)  
Spare part number: 15126327



V1151528

**Figure 55**

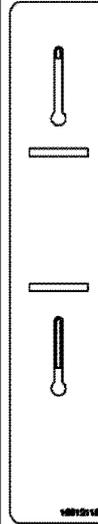
53. Emergency switch  
Spare part number: 55281792



V1151528

**Figure 56**

54. Service switch  
Spare part number: 16892452

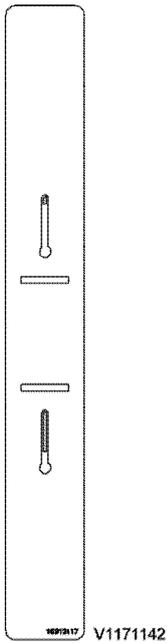


V1171137

V1171137

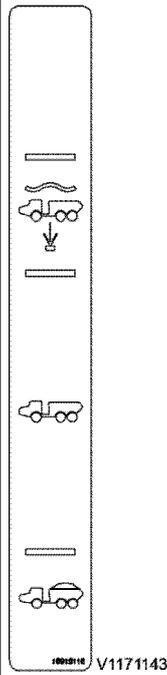
**Figure 57**

55. Brake cooling oil level  
Spare part number: 16912118



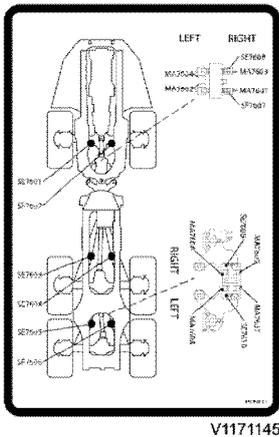
**Figure 58**

56. Hydraulic oil level, only applies to standard machine  
Spare part number: 16912117



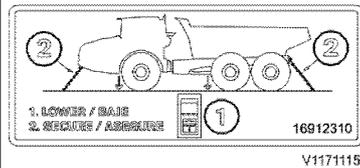
**Figure 59**

56. Hydraulic oil level, only applies to FS-machine  
Spare part number: 16912116



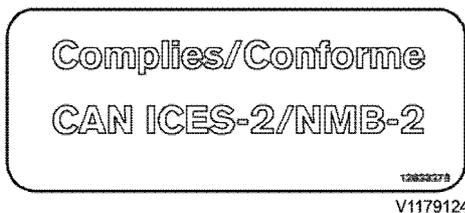
**Figure 60**

57. Hydraulic suspension, only applies to FS-machine  
Spare part number: 15084850



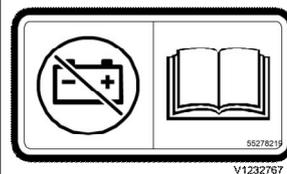
**Figure 61**

58. For all lashing in connection with transport of FS-machine, lower the machine to bottom position  
Spare part number: 16912310



**Figure 62**

NOTE! Only North American market.  
59. Meets Canadian EMC-requirements



**Figure 63**

60. Emergency switch  
Spare part number North America: 55278292  
Spare part number, all other markets: 55278219

Spare part number: 12833278

Document Title: <b>Weights</b>	Function Group: <b>030</b>	Information Type: <b>Service Information</b>	Date: <b>4/10/2025</b>
Profile: <b>A40G Volvo</b>			

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## Weights

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
A40G Volvo	Braås	322001	329999
A40G Volvo	Braås	332001	339999
A40G Volvo	Braås	342001	349999
A40G Volvo	Braås	352001	359999
A40G Volvo	Pederneiras	752001	759999

	kg (approx.)	lb.
Operating weight [T1] ⓘ	29860	65830
Engine, complete	1400	3086
Engine and transmission, complete	2160	4762
Transmission	468	1032
Dropbox	363	800
Front axle	1558	3435
Front bogie axle	1639	3613
Rear bogie axle	1533	3380

**[T1]** If the machine is equipped with body extensions for light materials, operating weight increases by 2420 kg (5335 lb).

Document Title: <b>Tyre equipment and recommended tyre pressures</b>	Function Group: <b>030</b>	Information Type: <b>Service Information</b>	Date: <b>4/10/2025</b>
Profile: <b>A40G Volvo</b>			

[Go back to Index Page](#)

## Tyre equipment and recommended tyre pressures

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
A40G Volvo	Braås	322001	329999
A40G Volvo	Braås	332001	339999
A40G Volvo	Braås	342001	349999
A40G Volvo	Braås	352001	359999
A40G Volvo	Pederneiras	752001	759999

If tyres other than those specified are used, contact the tyre manufacturer's dealer for information about correct rolling circumference and air pressure.

### NOTE!

Avoid mixing tyres with different circumferences and type designations on the same axle. This may lead to unnecessary wear on the drive train and also other properties of the machine.

### NOTE!

Remember that changing to another type of tyre requires changes in the machine's software via the authorised service tool.

### NOTE!

For machines with load weighing (optional equipment), inspection of the equipment should take place in connection with changing wheels. Inspection of the cable and its attachment points as well as load cell must take place.

Tyre pressure in tyres at 39000 kg (86 000 lb) payload [T1] ⓘ			
Tyre equipment	Front kPa (psi)	Rear kPa (psi)	Parameter value for speedometer (QM). mm (in)
Bridgestone 29.5 R25 VLT	350 (51.0)	450 (65.0)	5700 (224)
Bridgestone 29.5 R25 VLTS	350 (51.0)	450 (65.0)	5700 (224)
Goodyear 29.5 R25 TL-3A+	300 (44.0)	425 (61.5)	5700 (224)
Goodyear 29.5 R25 GP-4D	300 (44.0)	425 (61.5)	5700 (224)
Goodyear 875/65 R29 GP-4D	300 (44.0)	400 (58.0)	5700 (224)
Michelin 29.5 R25 XADN+	375 (54.5)	450 (65.0)	5700 (224)
Michelin 29.5 R25 XTRA DEF.	325 (47.0)	425 (61.5)	5700 (224)
Michelin 875/65 R29 XAD65-1	275 (40.0)	375 (54.5)	5700 (224)
Michelin 875/65 R29 XTRA DEF.	250 (36.5)	325 (47.0)	5700 (224)
Yokohama 29.5 R25 RT41	350 (51.0)	425 (61.5)	5700 (224)
Trelleborg 29.5 R25 EMR 1030	325 (47.0)	450 (65.0)	5700 (224)

[T1]Specified payload is maximum load for a standard machine, also for individual occasions. Conversion of the machine or fitting optional equipment may require other tyre pressures. If this is the case then approval for use and recommended tyre

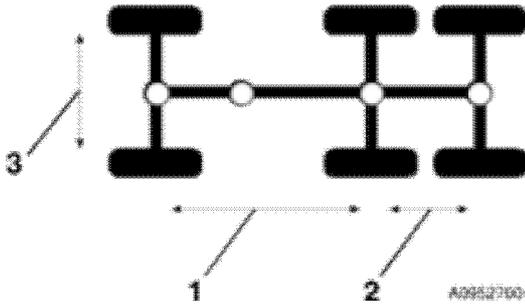
pressure for the changed conditions are obtained from the tyre supplier.

**Maximum permitted difference in rolling circumference**

If a situation should nevertheless arise where different types of tyre must be used, there are rules for how much difference in rolling circumference is permitted.

Different values apply, depending on where on the machine the tyre is fitted.

Different cases	Maximum permitted difference in rolling circumference
1	2% Tyres with greatest rolling circumference must be fitted on the front axle
2	1,5%
3	1,5%



**Figure 1**

**Example of calculation of difference in rolling circumference**

**Conditions**

Case 3 – tyres on the same axle

Rolling circumference according to the tyre supplier:

Goodyear 875/65 R29 GP-4D — 5666 mm

Goodyear 29.5 R25 GP-4D — 5637 mm

**Calculation:**  $5666/5637 \approx 1005$

**Answer:** 0.5%

**Conclusion:** Maximum permitted difference is 1.5% and the calculation result is 0.5%, which means that mixing these tyres is approved.

Document Title: <b>Engine, basic check</b>	Function Group: <b>090</b>	Information Type: <b>Service Information</b>	Date: <b>4/10/2025</b>
Profile: <b>A40G Volvo</b>			

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## Engine, basic check

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
A40G Volvo	Braås	322001	329999
A40G Volvo	Braås	332001	339999
A40G Volvo	Braås	342001	349999
A40G Volvo	Braås	352001	359999
A40G Volvo	Pederneiras	752001	759999

### **WARNING**

**Certain tests are performed with the parking brake released. Make sure that the machine does not start to roll when the parking brake is released.**

#### Basic check, purpose

The purpose of the basic check is to give quick and reliable information about the system general health.

The normal procedure is that after collecting basic information, reading faultcodes and parameter control perform the basic check (if the fault hasn't been previously determined).

#### Checklist before basic check

Before the basic check is executed it should be ruled out that the problems don't occur depending on any certain elementary faults.

Therefore always check:

Checking	Explanation	Reference
Fuses	FU71/72, F70	<a href="#">Wiring diagram WD306</a>
	FU17, FU23, FU24, FU30, FU31, FU40	<a href="#">Electrical distribution box, description</a>
Fuel	Level	
Engine stop, internal Engine stop (optional equipment)	May not be pressed in	
Gearshift selector	Shall be in position N	
Battery voltage	Shall be over 24 V	
Engine	Visual check of hoses, connections, cable harnesses and components.	
Parameters	Check settings for relevant parameters.	See: <a href="#">Software parameters, description</a>

**Op nbr 090-001**

**Total procedure time (hr): 0.70**

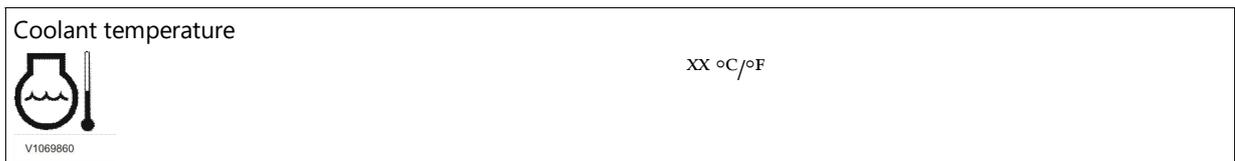
#### Basic check

This operation also includes required tools and times for applicable parts of the following operations:

- [Service positions](#)

## Engine off

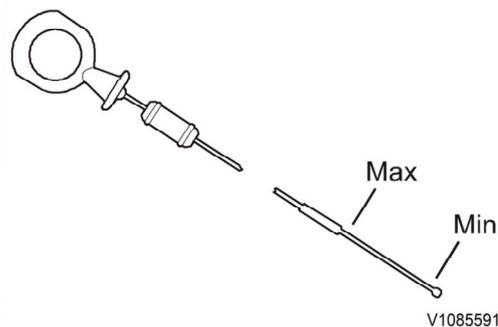
1. Place the machine in service position, see [Service positions](#).
2. Place the start key in position **1**.
3. Select "Service mode" in the information display unit. See: [Service mode description](#).
4. Check the **coolant temperature**.  
If the engine is cold, the coolant temperature should be the same as the ambient temperature.  
If the engine is at operating temperature, the coolant temperature should be 77–95 °C and the same as shown by the temperature gauge in the information display unit.



5. Check the **coolant level**. It should be over the MIN level. This is indicated by a symbol in the information display unit. Compare to the actual coolant level.

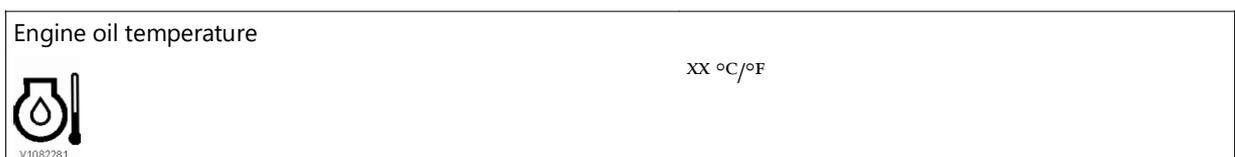


6. Check the **engine oil level**. It shall be between MAX and MIN lines on the oil dipstick.



**Figure 1**  
Oil dipstick

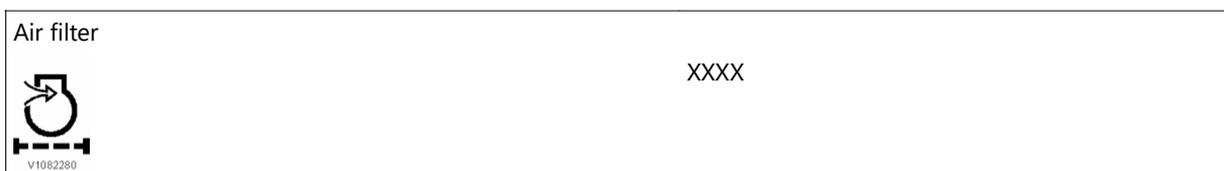
7. Check the **engine oil temperature**.  
If the engine is cold, the engine oil temperature should be the same as the ambient temperature.  
If the engine is at operating temperature, the temperature should be 0–10 °C below the coolant temperature.  
At abnormal temperature, troubleshoot the sensor and the cable harness.



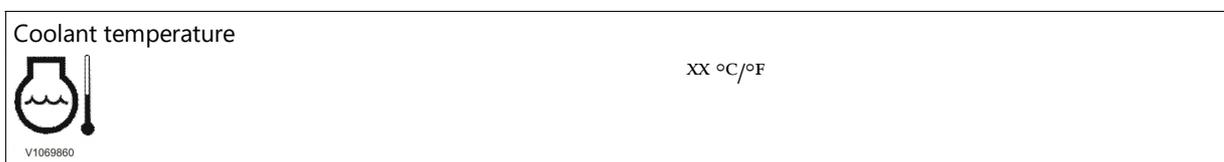
## Engine running

8. Start the engine.

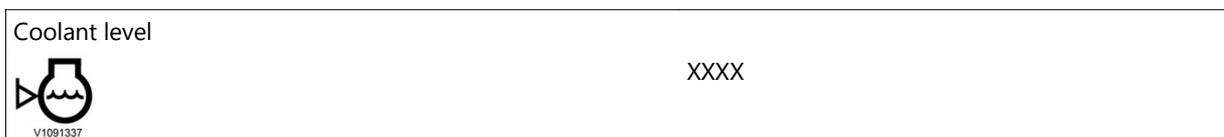
9. Check that there are no alarms related to the engine, see: [Information display, vehicle messages](#).
10. Run the engine to operating temperature (77–95 °C).
11. Check that the engine responds to throttle application.
12. Check the **pressure-drop indicator**. It shall indicate "clogged air filter" if the vacuum pressure after the filter is too high.  
Check the sensor by covering the air inlet before the filter housing with a stiff board that cannot be sucked in. The air supply before the filter is restricted and the sensor should now indicate "clogged air filter".



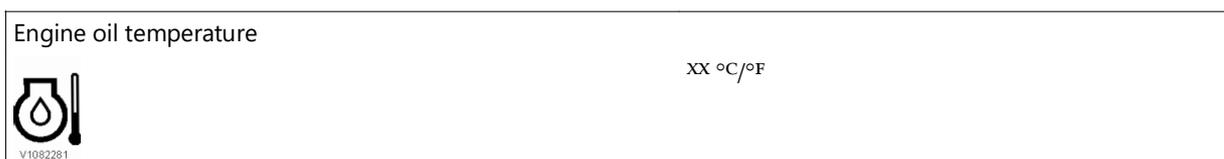
13. Check the **coolant temperature**. If the engine is at operating temperature, the coolant temperature should be between 77–95 °C and the same as shown by the temperature gauge in the information display unit.  
If the engine is cold, the coolant temperature should be the same as the ambient temperature.



14. Check the **coolant level**. It should be above the MIN level. Check if the level in the expansion tank has dropped after start.



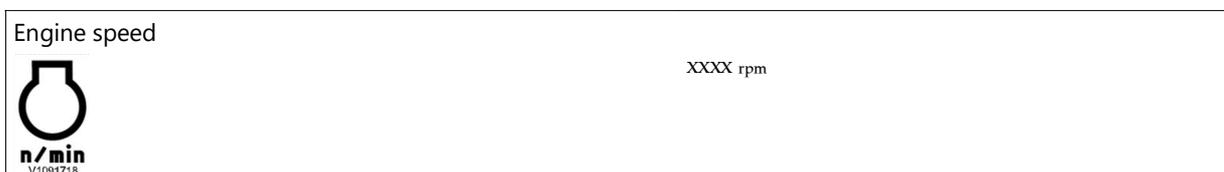
15. Check the **engine oil temperature**. At normal operating temperature, it should be approx. 0–10 °C below the coolant temperature.

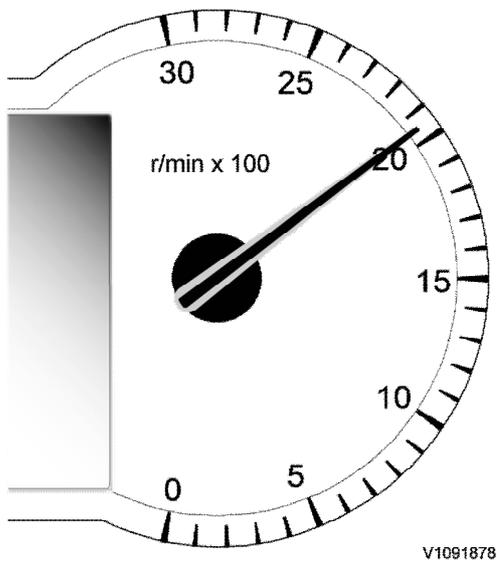


16. Check the **engine oil pressure** in the information display unit.



17. Check the **engine speed**. It shall match the tachometer. Check also that the values for low and high idle match the engine's specifications (parameters).





**Figure 2**  
Tachometer

18. Check that there is no noise or leakage.

Document Title: <b>Electrical system, basic check</b>	Function Group: <b>090</b>	Information Type: <b>Service Information</b>	Date: <b>4/10/2025</b>
Profile: <b>A40G Volvo</b>			

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## Electrical system, basic check

Showing Selected Profile

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
A40G Volvo	Braås	322001	329999
A40G Volvo	Braås	332001	339999
A40G Volvo	Braås	342001	349999
A40G Volvo	Braås	352001	359999
A40G Volvo	Pederneiras	752001	759999

### Basic check, purpose

The purpose of the basic check is to give quick and reliable information about the system general health.

The normal procedure is that after collecting basic information, reading faultcodes and parameter control perform the basic check (if the fault hasn't been previously determined).

### Checklist before basic check

Before the basic check is executed it should be ruled out that the problems don't occur depending on any certain elementary faults.

Therefore always check:

Checking	Explanation	Reference
Fuses	Check that all fuses are intact	<a href="#">Electrical distribution box, description</a>
Engine stop, internal Engine stop (optional equipment)	Shall not be activated (pressed in)	
Alternator	Checking belts and belt tension	<a href="#">Electrical system, special instructions for servicing, general</a>
Parameters	Check settings for relevant parameters.	<a href="#">Software parameters, description</a>

### Op nbr 090-002

#### Basic check

This operation also includes required tools and times for applicable parts of the following operations:

○ [Service positions](#)

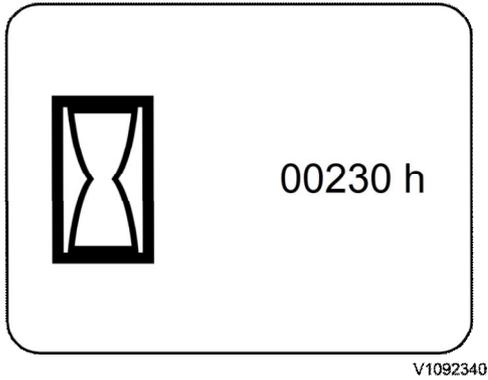
1. Place the machine in service position, see [Service positions](#).

**NOTE!**

Check that the main electric power is not on, that is, ignition is in position OFF (0).

2. Check the batteries' electric connections.
3. Turn on the main electric power by turning the ignition from position 0 to position R.
4. Check that the electrical system powers up (is supplied with voltage) and that start figure with machine hours is

shown in the information display unit.

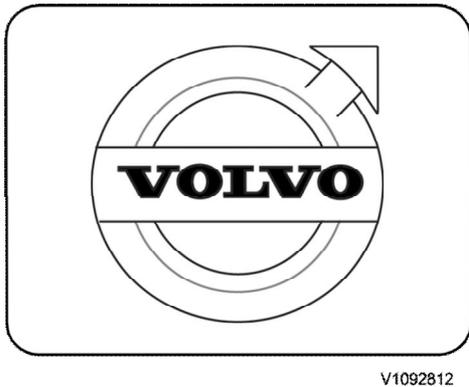


**Figure 1**  
Machine hours

5. Turn the ignition to position **1**. The control light test is run at the same time as a rotating Volvo logo is shown on the information display unit.

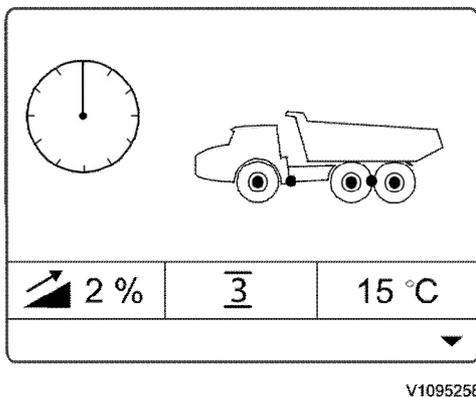
**NOTE!**

If the machine is equipped with theft protection, the display figure for entering the code is shown.



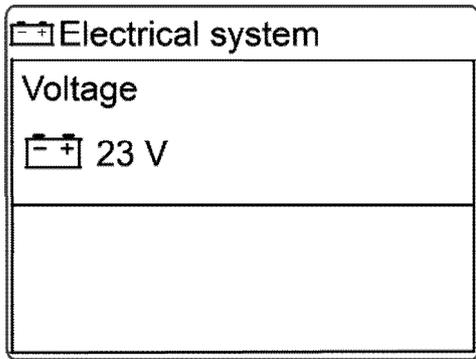
**Figure 2**  
Volvo logotype

6. Check that the electronics start and that the operating display is shown. The operating display that is shown is the same as when the electronics were shut down. The charging light (battery symbol) should be on constantly with a red light.



**Figure 3**  
Operating display 1, shown as default

7. Check that the system voltage is above 24 V by entering service mode and selecting "5 Electrical system". See [Service mode description](#).

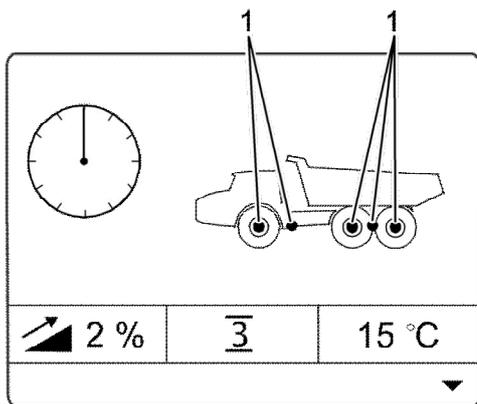


V1084827

**Figure 4**

System voltage

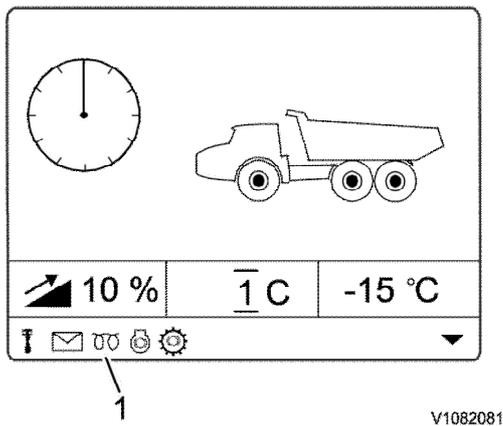
8. Activate headlights, high beams and flashing hazard lights. Walk around the machine and check that the lights are on/flash. Restore.
9. Activate and check interior lighting. Restore.
10. Activate and check the ventilation fan. Restore.
11. Activate the floor switch for differential locks (all) and check that the control lights are on. Restore.



V1093987

**Figure 5**

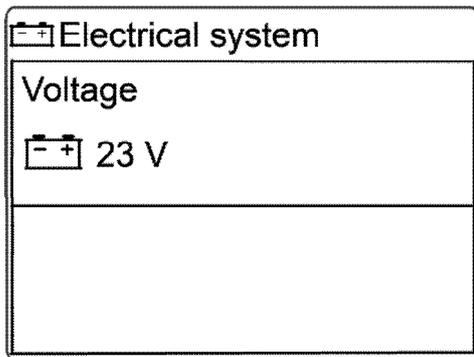
1. Control lights differential locks
12. Start the engine by turning the ignition to position 2. Check that:
    - The preheating symbol in the operating display first turns on and then turns off
    - The charging light turns off



V1082081

**Figure 6**

1. Symbol for preheating
13. Check that the system voltage increases to  $\approx 28$  V by entering service mode and selecting "5 Electrical system". See [Service mode, description](#).



V1084827

**Figure 7**

System voltage

14. Run up the load body. Then lower the load body by moving the dump lever to lowering position with hold function. Check that the dump lever remains in hold position (hold solenoid) until the load body is down. When the body is down, the dump lever returns to float position.

**NOTE!**

When lowering, check that the dump lever goes to float position when any of the following occurs:

- Ignition is turned to position **0**
- The operator stands up

15. Activate the load and dump brake and check that the symbols for the load and dump brake as well as service brake turn on. Reset by moving the gear selector from neutral position.



V1091764

**Figure 8**

Symbol for load and dump brake (amber)



**Figure 9**

Symbol for service brake (green)

16. **NOTE!**

Only applies to machines with hydraulic suspension.

Set the switch for the hydraulic suspension in normal position by pressing in the upper part of the switch.

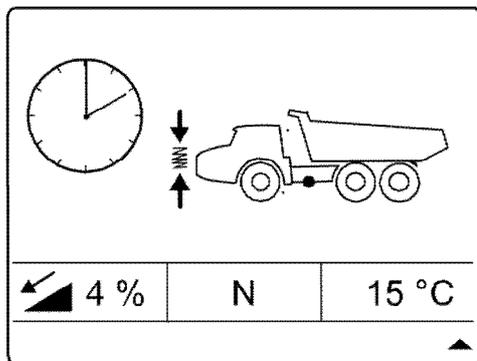
Check that the machine is being adjusted and that the operating display shows yellow arrows and spring. The arrows should flash at the same rate.

When normal position has been reached, check that the operating display shows green arrows and spring for approx. 10 seconds. Then the arrows and spring should disappear from the operating display.



**Figure 10**

Switch for hydraulic suspension



**Figure 11**

Adjusting towards normal position (yellow arrows and spring) and normal position reached (green arrows and spring)

17. **NOTE!**

Only applies to machines with hydraulic suspension.

Set the switch for the hydraulic suspension in bottom position by pressing in the lower part of the switch. To change the switch, the red lock device has to be slid down.

Check that the machine is being adjusted and that the operating display shows yellow arrow and spring. The arrow under the spring flashes.

When bottom position has been reached, check that the operating display shows green arrow and spring.