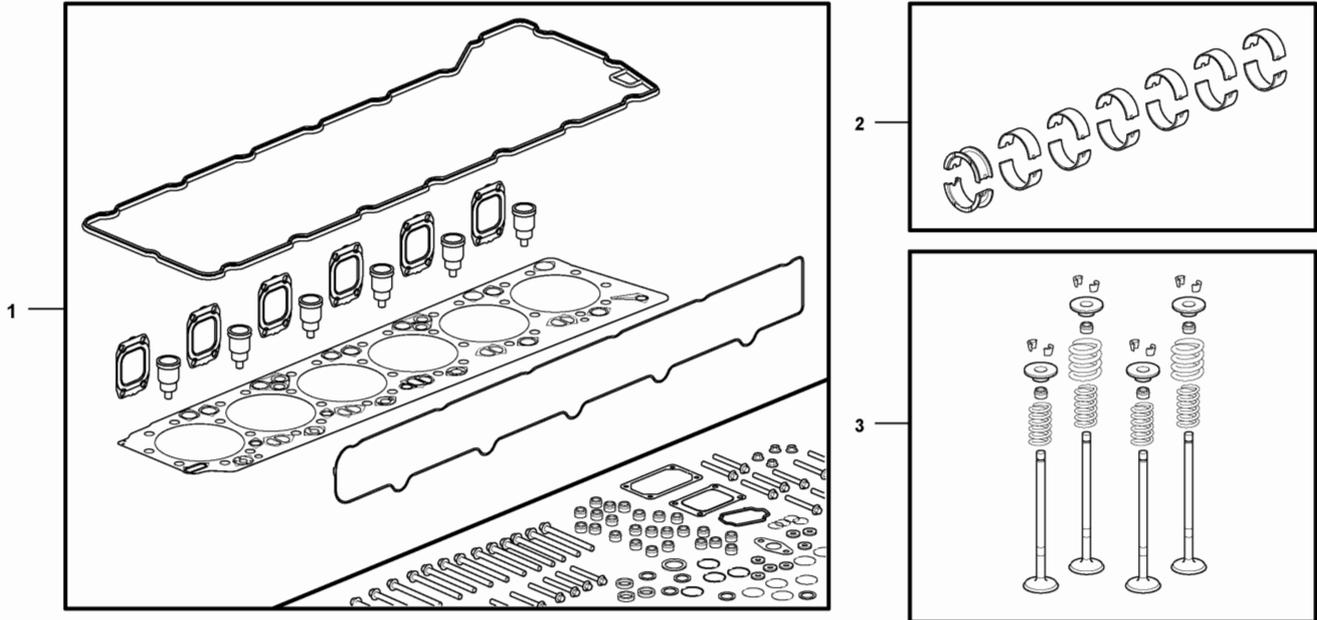


Date: 4/1/2025	Image id: 1124926	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/50	Title: Repair kits for engine, upper 17430743



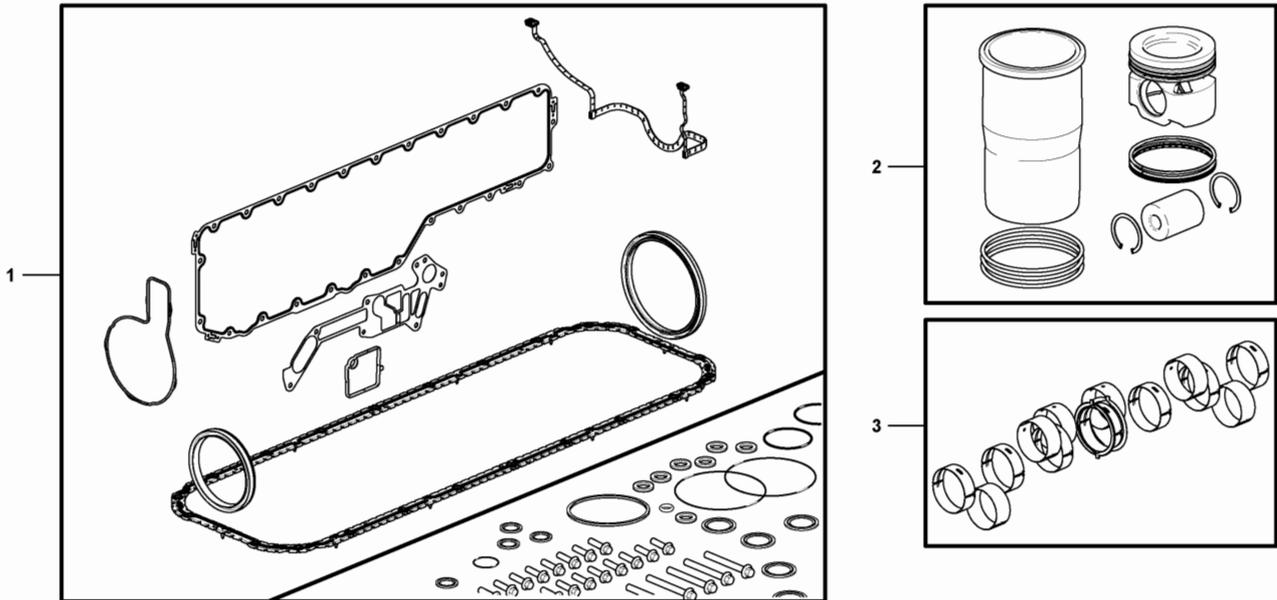
Volvo Construction
Equipment
1124926

Section option	Kit	Option description
VOE17430743		Engine D13F STAGEII

Section footnote 5494) The illustration is general and not an exact representation of the parts

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE53474871	1							Gasket kit		
	VOE21510072	1							•Cylinder head gasket		
	VOE21345131	38							•Flange screw		
	VOE20981856	6							•Sleeve		
	VOE20536487	6							•O-ring		
	VOE1547252	2							•Sealing ring		
	VOE13947281	1							•Gasket		
	VOE21990221	24							•Valve stem seal		
	VOE21344778	12							•Flange screw		

Date: 4/1/2025	Image id: 1127755	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/60	Title: Repair kits for engine, lower 17430743



Volvo Construction
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1127755

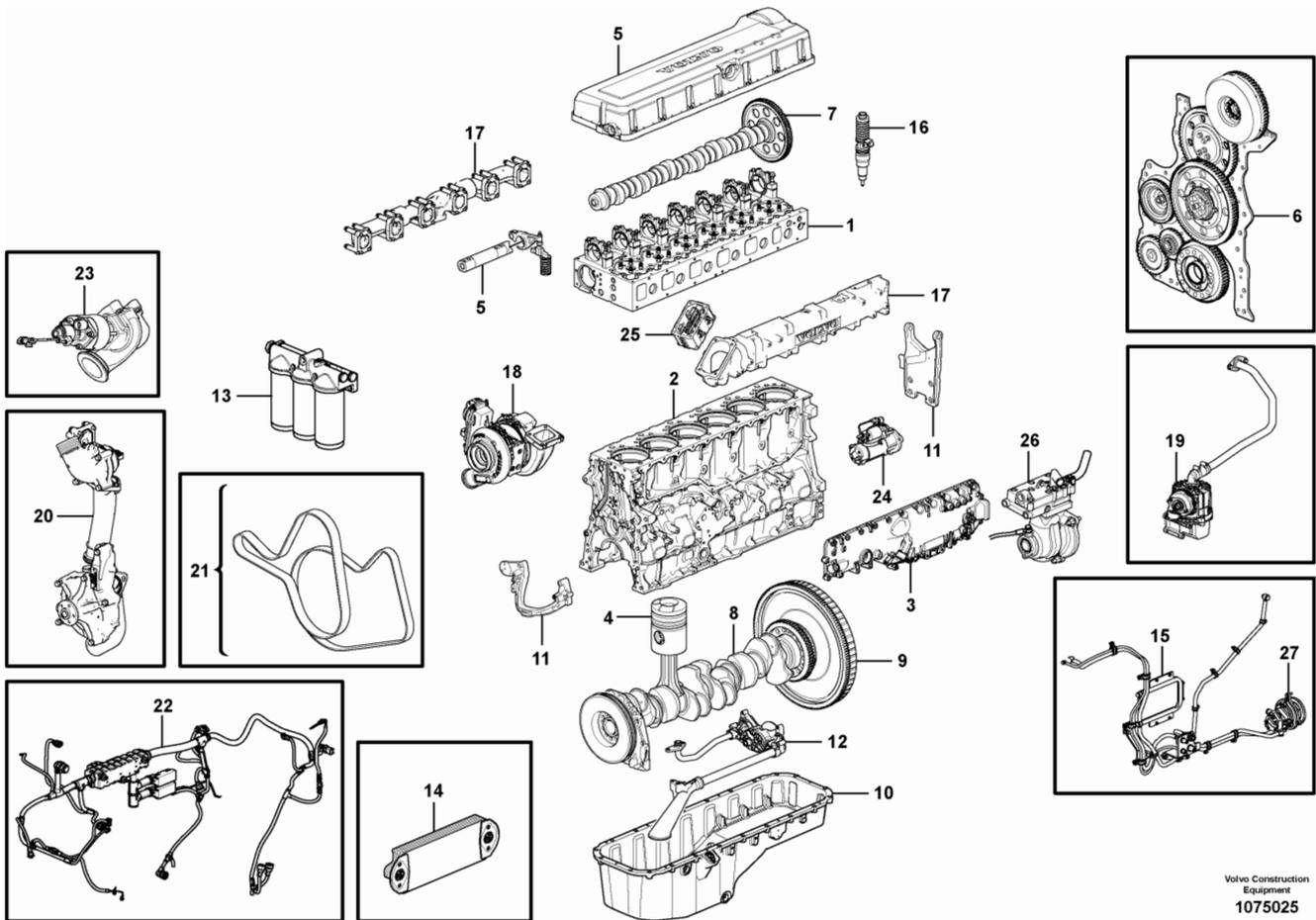
Section option	Kit	Option description
VOE17430743		Engine D13F STAGEII

Section footnote 5494) The illustration is general and not an exact representation of the parts

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE53487634	1							Gasket kit		
	VOE21294062	1							•Gasket		
	VOE979099	1							•Gasket		
	VOE20532891	1							•Gasket		
	VOE20852764	6							•Sealing ring		
	VOE943177	1							•O-ring		
	VOE997790	1							•O-ring		
	VOE21779548	1							•Crankshaft Seal		
	VOE15021582	14							•Flange screw		
	VOE990249	1							•O-ring		

	VOE21383310	1							•Gasket		
	VOE17460059	2							•Sleeve		
	VOE21293367	1							•Sealing strip		
	VOE949329	1							•Gasket		
	VOE13948610	1							•O-ring		
	VOE982509	6							•Gasket		
	VOE21092243	4							•Sealing ring		
	VOE22275838	2							•Sealing ring		
	VOE969445	24							•Flange screw		
	VOE471626	6							•Sealing ring		
	VOE22194880	1							•Sealing ring		
	VOE20787167	1							•Gasket		
	VOE21940610	1							•Sealing ring		
	VOE993235	3							•X-ring		
	VOE944126	1							•O-ring		
	VOE20551483	2							•Sealing ring		
	VOE977030	1							•O-ring		
	VOE7011996	6							•Gasket		
	VOE471708	1							•Sealing ring		
	VOE20430678	1							•Sealing ring		
	VOE975697	1							•O-ring		
	VOE13975675	1							•O-ring		
	VOE22658275	1							•Rubber moulding		
	VOE992065	1							•O-ring		
2		REQ							Cylinder Liner		See ref 213/120
3		REQ							Main Bearings		See ref 216/120

Date: 4/1/2025	Image id: 1075025	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/200	Title: Engine



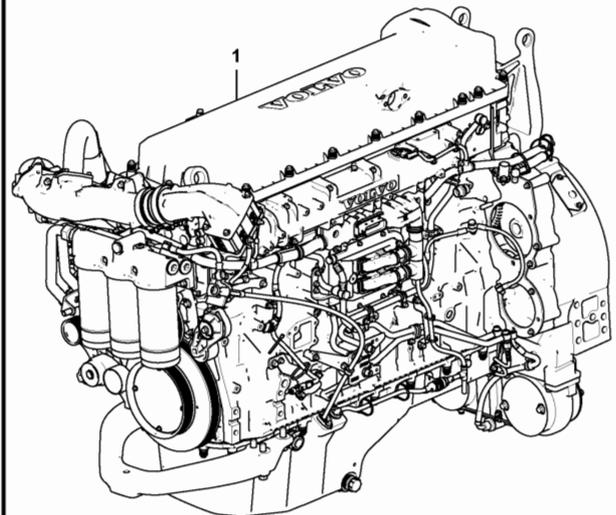
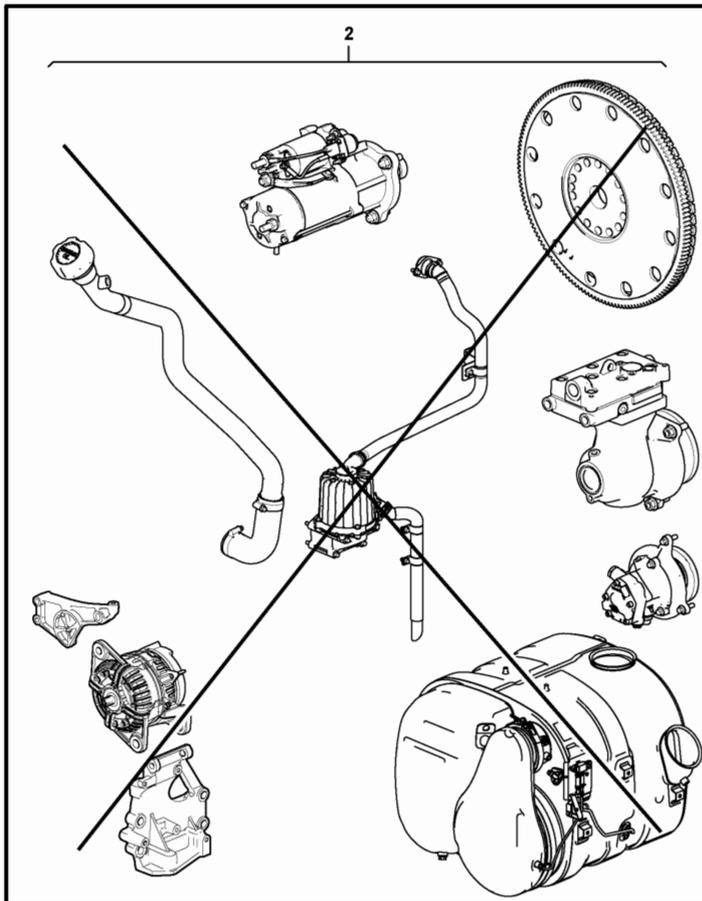
Volvo Construction
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Q1-Q5	Option	Option description	
Q1 11371620	VOE11371620	Engine Installation TIER4F	
Q2 11371931	VOE11371931	Engine Installation D13J TIER4F	
Q3 11372106	VOE11372106	Engine Installation TIER 4F	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17430745	1							Engine		D13J TIER 4F See ref 210/220
	VOE17479199		1	1					Engine		D13J TIER 4F See ref 210/240
1		1	1	1					Cylinder head		See ref 211/100
2		1	1	1					Cylinder Block		See ref 212/100
3		1	1	1					Cap		See ref 212/200
4		1	1	1					Cylinder liner,piston		See ref 212/100
5		1	1	1					Valve mechanism		See ref 214/100

6		1	1	1					Timing gear casing		See ref 215/100
7		1	1	1					Camshaft		See ref 215/200
8		1	1	1					Crankshaft		See ref 216/100
9		1	1	1					Flywheel		See ref 216/200
10		1	1	1					Oil sump		See ref 217/100
11		1	1	1					Engine mounting		See ref 218/200
12		1	1	1					Lubricating system		See ref 221/100
13		1	1	1					Oil filter		See ref 222/100
14		1	1	1					Oil cooler		See ref 223/100
15		1	1	1					Fuel system		See ref 235/200
16		1	1	1					Injector		See ref 237/100
17		1	1	1					Inlet, exhaust syst.		See ref 251/100
18		1	1	1					Turbocharger		See ref 255/100
19		1	1	1					Crankcase Venti		See ref 212/300
20		1	1	1					Cooling System		See ref 262/100
21		1	1	1					Belt transmission		See ref 263/100
22		1	1	1					Cable harness		See ref 286/100
23		1	1	1					EGR valve		See ref 293/100
24		1	1	1					Starter Motor		See ref 331/100
25		1	1	1					Starter Element		See ref 333/100
26		1	1	1					Compressor		See ref 561/100
27		1	1	1					Pump Unit		See ref 482/200

Date: 4/1/2025	Image id: 1118942	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/220	Title: Engine 11371620



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1118942

Section option	Kit	Option description
VOE11371620		Engine Installation TIER4F

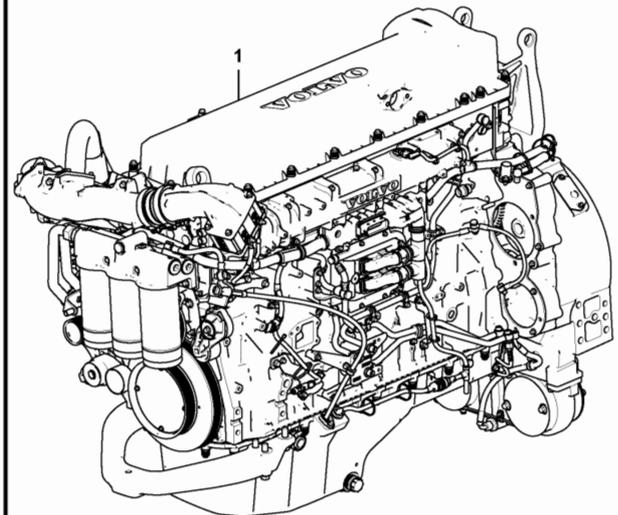
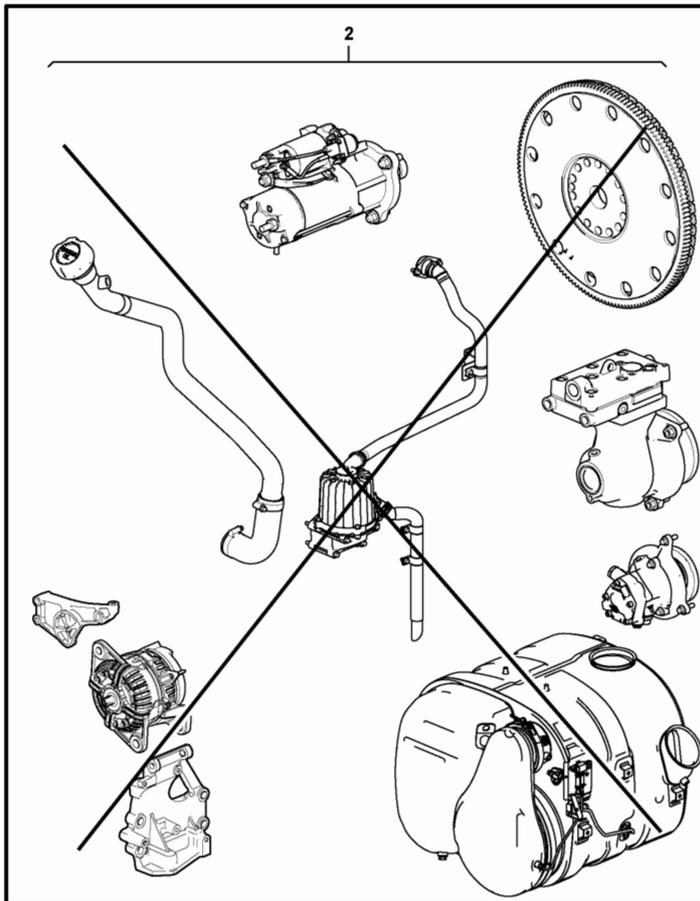
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17450023	1							Engine		D13J TIER 4F, REMAN VOE9017450023
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Separator		See footnote 3768)
2									Diesel Particulate		See footnote 3768)

									Filter	
2									Oil Filler Pipe	See footnote 3768)

3768) Not included

Date: 4/1/2025	Image id: 1118942	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/240	Title: Engine 11371931, 11372106



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Section option	Kit	Option description
VOE11371931		Engine Installation D13J TIER4F
VOE11372106		Engine Installation TIER 4F

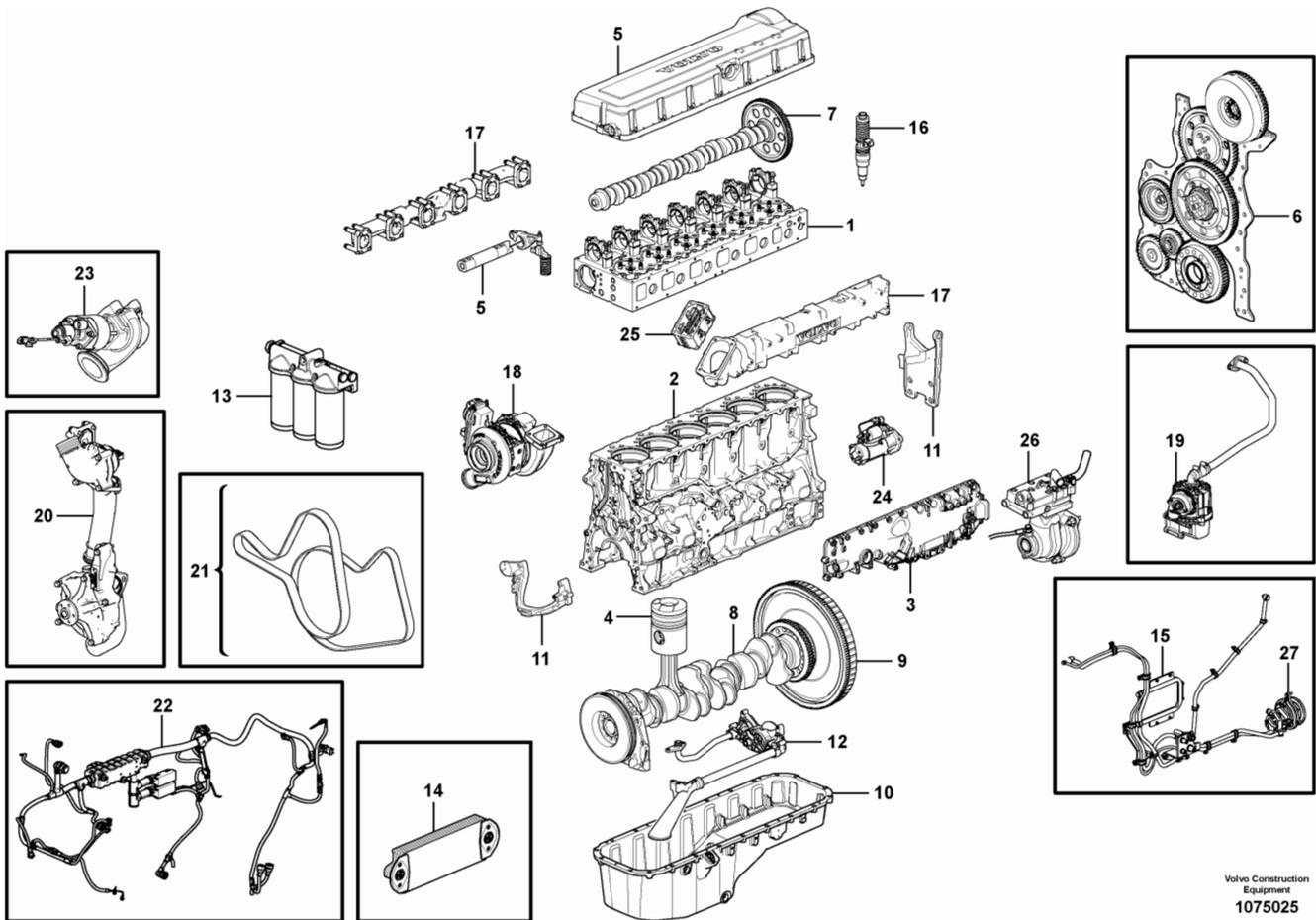
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17510355	1							Engine		D13J TIER 4F, REMAN VOE9017510355
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Separator		See footnote 3768)

2									Diesel Particulate Filter		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: 4/1/2025	Image id: 1075025	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/300	Title: Engine



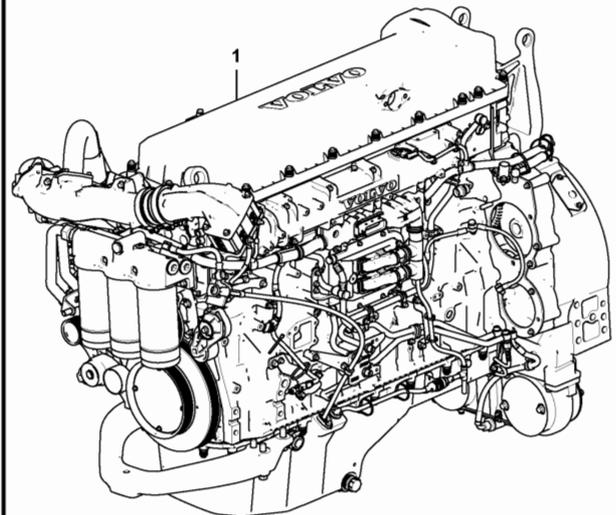
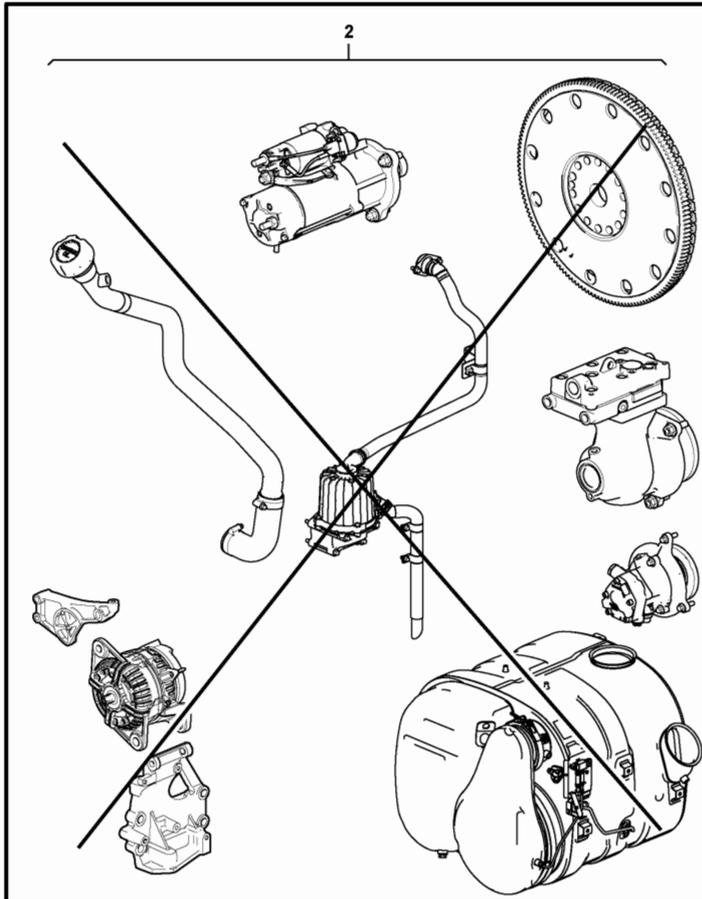
Volvo Construction
Equipment
1075025

Q1-Q5	Option	Option description	
Q1 11371625	VOE11371625	Engine Installation STAGE IV	
Q2 11371930	VOE11371930	Engine Installation D13J STAGEV	
Q3 11372101	VOE11372101	Engine Installation STAGE V	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17430744	1					SE		Engine		D13J STAGE IV See ref 210/320
			1	1			NS		Engine		D13J STAGE V See ref 210/340
1		1	1	1					Cylinder head		See ref 211/100
2		1	1	1					Cylinder Block		See ref 212/100
3		1	1	1					Cap		See ref 212/200
4		1	1	1					Cylinder liner,piston		See ref 213/100
5		1	1	1					Valve mechanism		See ref 214/100

6		1	1	1					Timing gear casing		See ref 215/100
7		1	1	1					Camshaft		See ref 215/200
8		1	1	1					Crankshaft		See ref 216/100
9		1	1	1					Flywheel		See ref 216/200
10		1	1	1					Oil sump		See ref 217/100
11		1	1	1					Engine mounting		See ref 218/200
12		1	1	1					Lubricating system		See ref 221/100
13		1	1	1					Oil filter		See ref 222/100
14		1	1	1					Oil cooler		See ref 223/100
15		1	1	1					Fuel system		See ref 235/200
16		1	1	1					Injector		See ref 237/100
17		1	1	1					Inlet, exhaust syst.		See ref 251/100
18		1	1	1					Turbocharger		See ref 255/100
19		1	1	1					Crankcase Venti		See ref 212/300
20		1	1	1					Cooling System		See ref 262/100
21		1	1	1					Belt transmission		See ref 263/100
22		1	1	1					Cable harness		See ref 286/100
23		1	1	1					EGR valve		See ref 293/100
24		1	1	1					Starter Motor		See ref 331/100
25		1	1	1					Starter Element		See ref 333/100
26		1	1	1					Compressor		See ref 561/100
27		1	1	1					Pump Unit		See ref 482/200

Date: 4/1/2025	Image id: 1118942	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/320	Title: Engine 11371625



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1118942

Section option	Kit	Option description
VOE11371625		Engine Installation STAGE IV

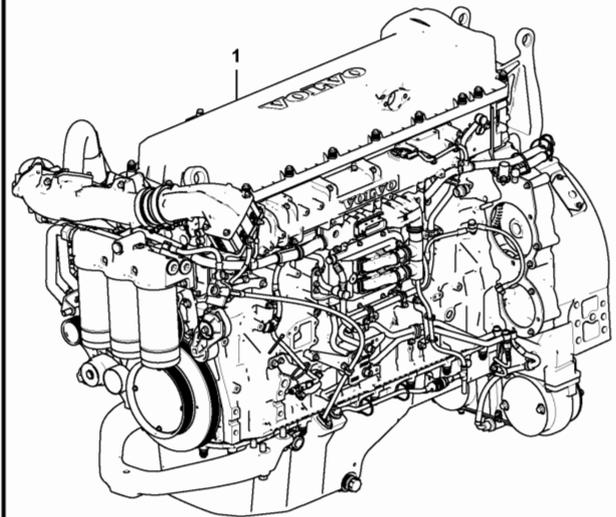
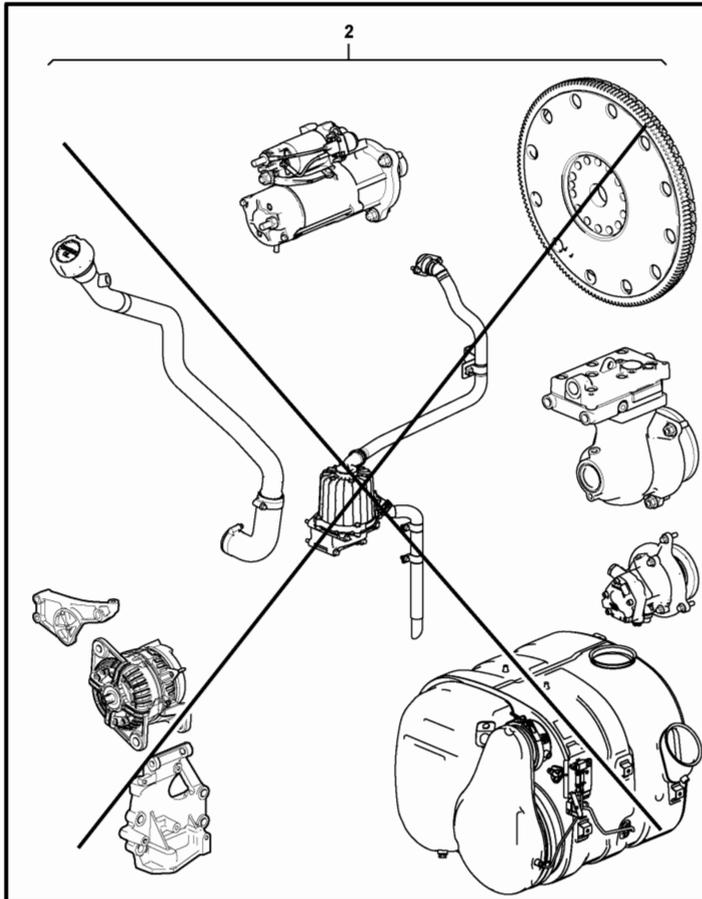
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17450022	1							Engine		D13J STAGE IV, REMAN VOE9017450022
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Separator		See footnote 3768)
2									Diesel Particulate		See footnote 3768)

									Filter	
2									Oil Filler Pipe	See footnote 3768)

3768) Not included

Date: 4/1/2025	Image id: 1118942	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/340	Title: Engine 11371930, 11372101



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Section option	Kit	Option description
VOE11371930		Engine Installation D13J STAGEV
VOE11372101		Engine Installation STAGE V

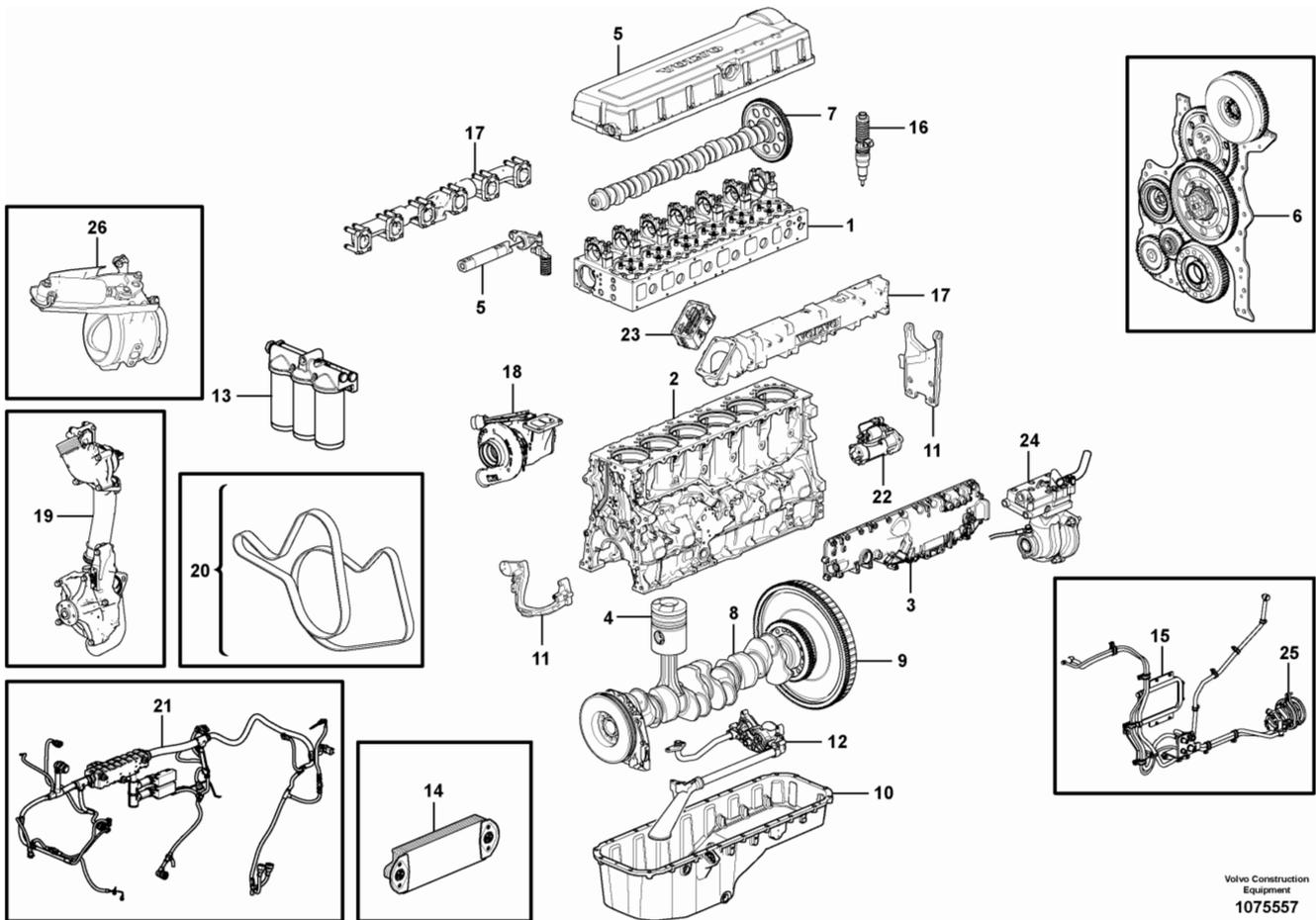
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17510358	1					SS		Engine		D13J STAGE V, REMAN VOE9017510358, VOE9053049391
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)

2									Oil Separator		See footnote 3768)
2									Diesel Particulate Filter		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: 4/1/2025	Image id: 1075557	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001- 342001-342140, 352001-	Group/Section: 210/400	Title: Engine 11371623

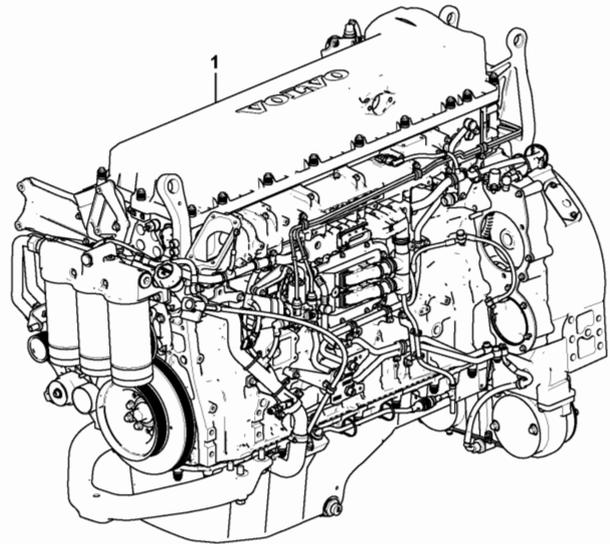
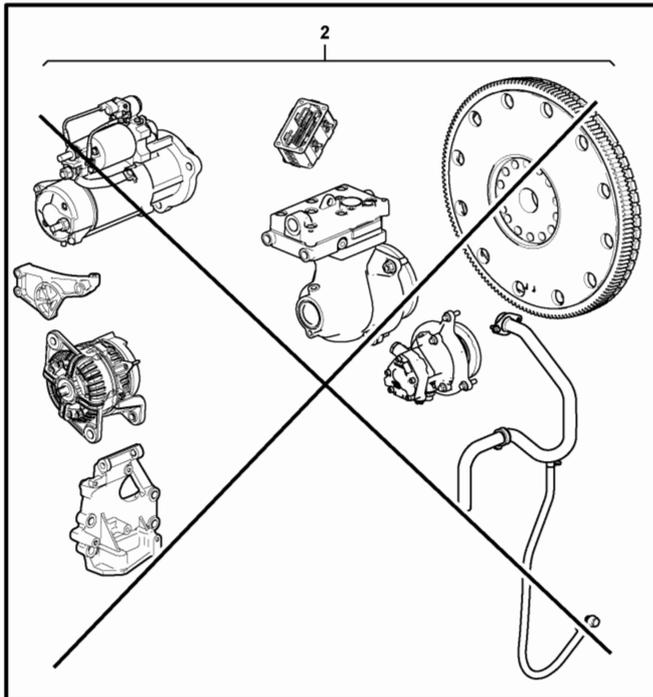


Section option	Kit	Option description
VOE11371623		Engine Installation STAGE II
VOE17430743		Engine D13F STAGEII

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17430743	1					SE		Engine		D13F See ref 210/420
1		1							Cylinder head		See ref 211/120
2		1							Cylinder Block		See ref 212/100
3		1							Cap		See ref 212/220
4		1							Cylinder liner,piston		See ref 213/120
5		1							Valve mechanism		See ref 214/120
6		1							Timing gear casing		See ref 215/120
7		1							Camshaft		See ref 215/220
8		1							Crankshaft		See ref 216/120
9		1							Flywheel		See ref 216/200

10		1							Oil sump		See ref 217/120
11		1							Engine mounting		See ref 218/200
12		1							Lubricating system		See ref 221/100
13		1							Oil filter		See ref 222/120
14		1							Oil cooler		See ref 223/120
15		1							Fuel system		See ref 235/220
16		1							Injector		See ref 237/120
17		1							Inlet, exhaust syst.		See ref 251/120
18		1							Turbocharger		See ref 255/120
19		1							Cooling System		See ref 262/120
20		1							Belt transmission		See ref 263/120
21		1							Cable harness		See ref 286/120
22		1							Starter Motor		See ref 331/100
23		1							Starter Element		See ref 333/100
24		1							Compressor		See ref 561/100
25		1							Pump Unit		See ref 482/200
26		1							Exhaust Brake		See ref 253/120

Date: 4/1/2025	Image id: 1117588	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 210/420	Title: Engine 11371623



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1117588

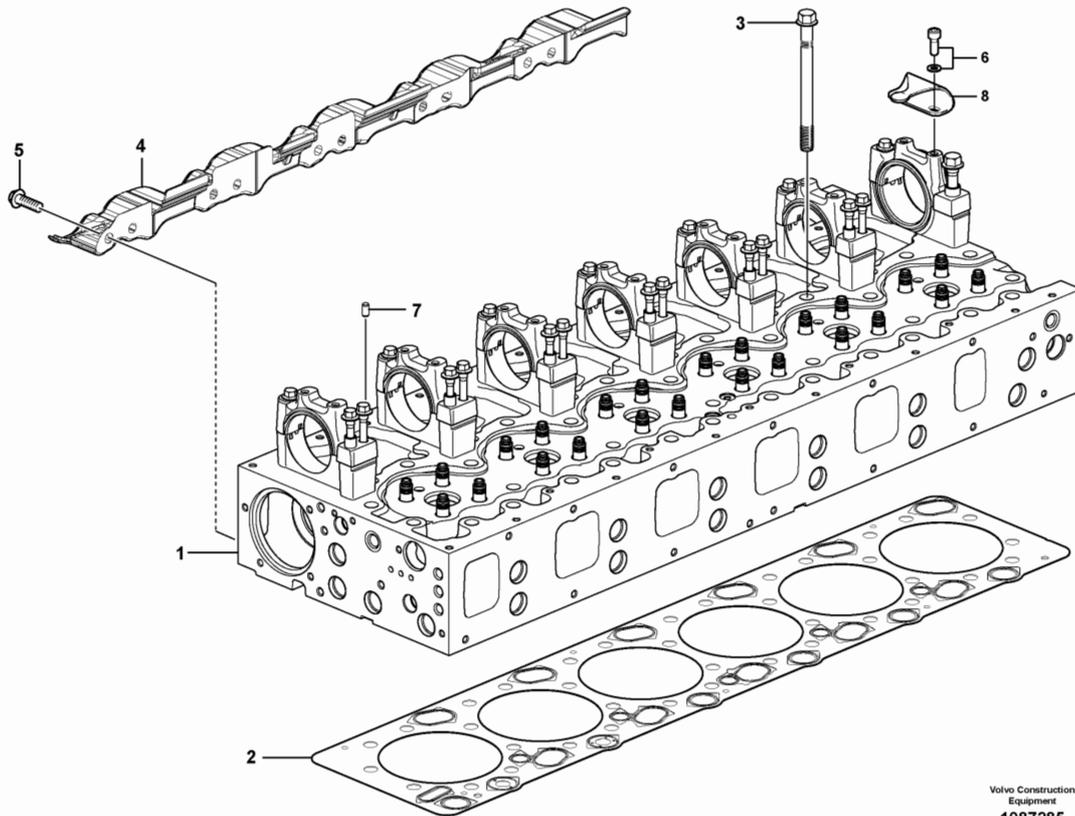
Section option	Kit	Option description
VOE11371623		Engine Installation STAGE II
VOE17430743		Engine D13F STAGEII

Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17450021	1							Engine		D13F STAGE II, REMAN VOE9017450021
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Pre heater		See footnote 3768)

3768) Not included

Date: 4/1/2025	Image id: 1087285	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 211/100	Title: Cylinder head with fitting parts 17430744, 17430745,17479199, 17479198

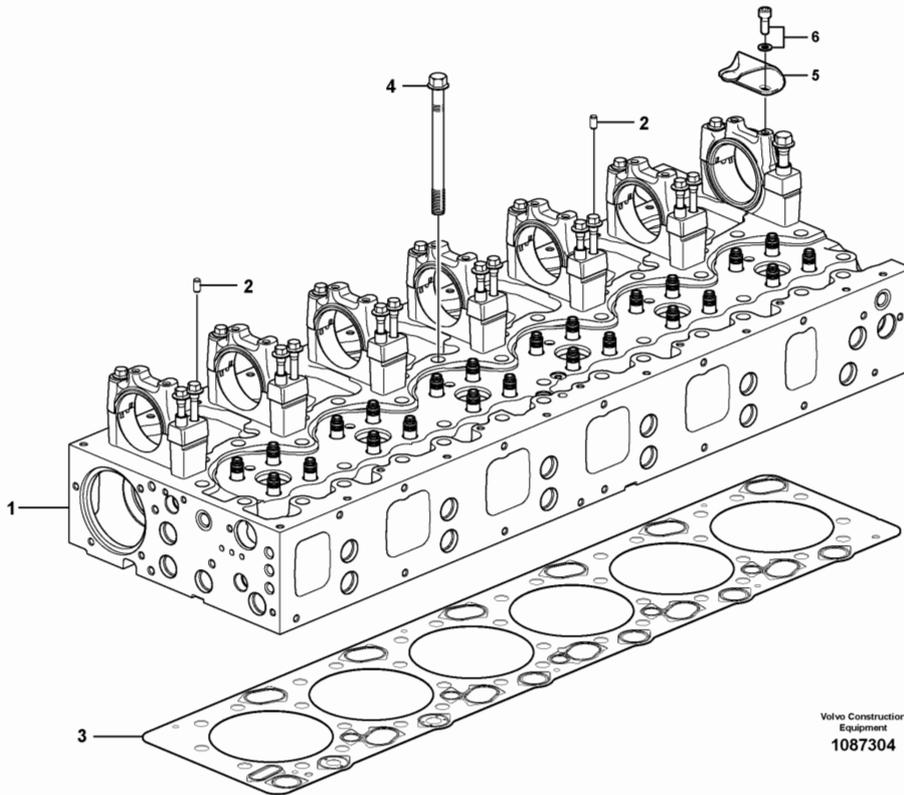


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1087285

Section option	Kit	Option description
VOE17430744		Engine D13J STAGEIV
VOE17430745		Engine D13J TIER4F
VOE17479198		Engine D13J STAGEV
VOE17479199		Engine D13J TIER4F

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder head		See ref 211/200
2	VOE21510072	1							Cylinder head gasket		
3	VOE21345131	38							Flange screw		
4	VOE22213933	1							Heat shield		
5	VOE984751	10							Flange screw		
6	VOE21344803	12							Hex. socket screw		
7	VOE20908338	2							Guide		
8	VOE20728004	6							Leaf spring		

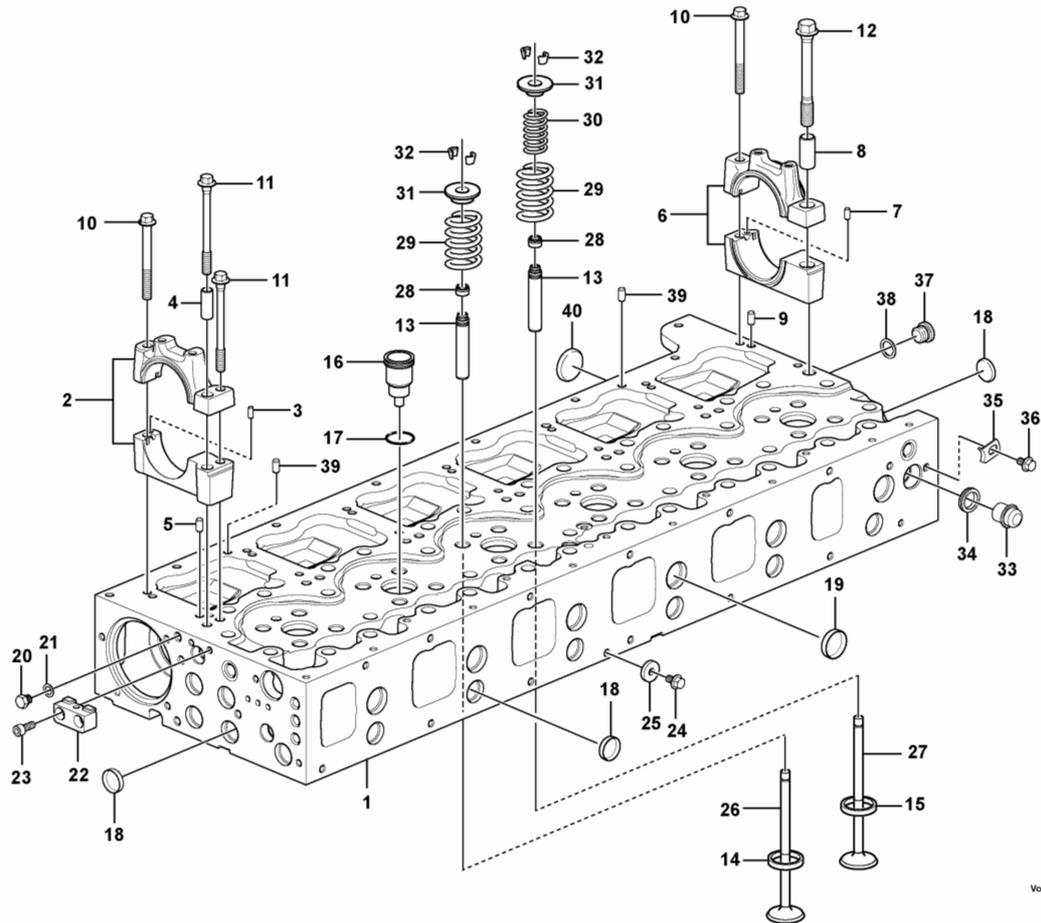
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Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 211/120	Title: Cylinder head with fitting parts 17430743



Section option	Kit	Option description
VOE17430743		Engine D13F STAGEII

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder head		See ref 211/220
2	VOE20908338	2							Guide		
3	VOE21510072	1							Cylinder head gasket		
4	VOE21345131	38							Flange screw		
5	VOE20728004	6							Leaf spring		
6	VOE21344803	12							Hex. socket screw		

Date: 4/1/2025	Image id: 1076996	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001-, 342001-342140, 352001-	Group/Section: 211/200	Title: Cylinder head 17430744, 17430745, 17479199, 17479198



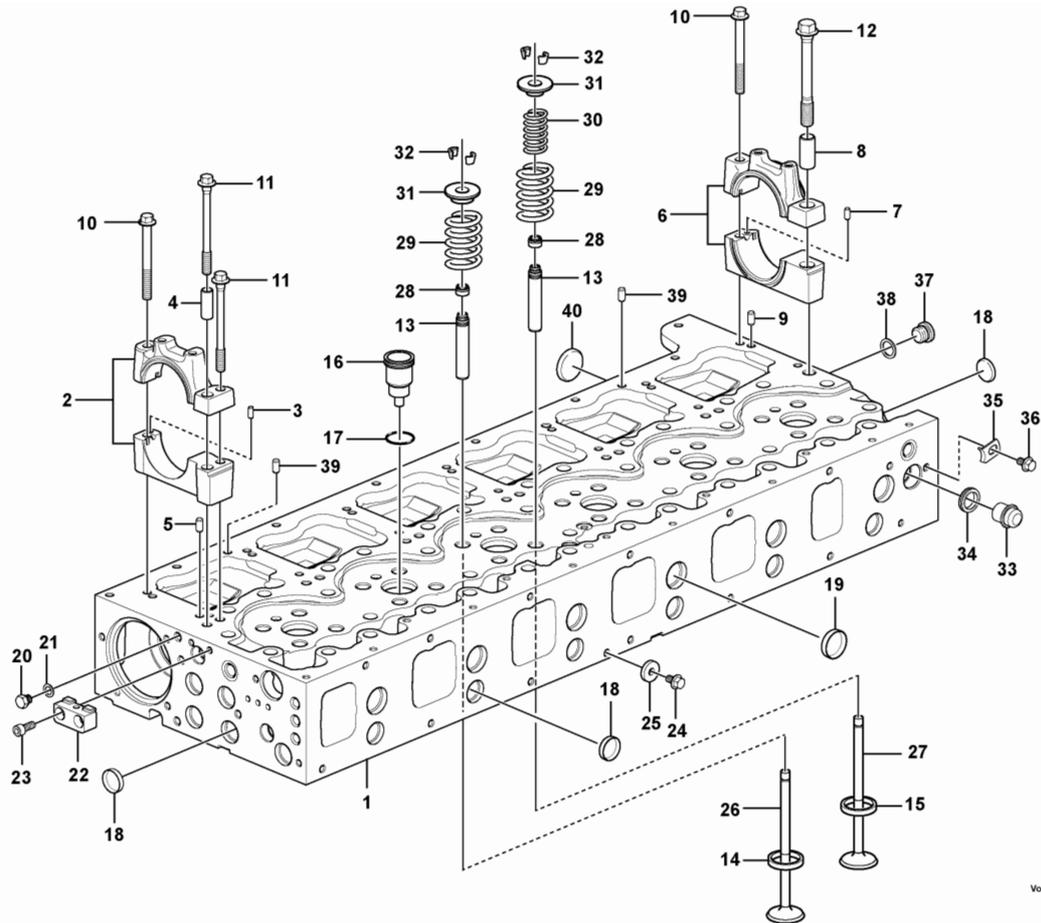
Volvo Construction
Equipment
1076996

Section option	Kit	Option description
VOE17430744		Engine D13J STAGEIV
VOE17430745		Engine D13J TIER4F
VOE17479198		Engine D13J STAGEV
VOE17479199		Engine D13J TIER4F

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE23943704	1							Cylinder head		(VOE22300167), REMAN VOE9022300167
1		1					NS		•Cylinder head		
1		1					NS		••Cylinder head		
2		6					NS		•••Bearing housing		1 - 6
3	VOE950542	6							•••Pin		
4	VOE1677189	6							•••Pin		
5	VOE950562	12							•••Pin		

6		1					NS		••Bearing housing		
7	VOE950542	1							•••Pin		
8	VOE1636468	1							•••Sleeve		
9	VOE950562	2							•••Pin		
10	VOE13975105	7							••Flange screw		
11	VOE21344778	12							••Flange screw		
12	VOE20412482	1							••Flange screw		
13	VOE20919484	24							••Valve guide		
14	VOE21405770	12							••Valve seat		INLET
15	VOE21405773	12							••Valve seat		EXHAUST
16	VOE21515329	6							••Injector sleeve		
16	VOE21401136	6							•••Sleeve		
17	VOE20536487	6							•••O-ring		
18	VOE24426721	16							••Expansion plug		OD = 29 mm
19	VOE24426722	6							••Expansion plug		OD = 40 mm
	VOE22618324	REQ							••Adhesive		(VOE1161370)50 ml
	VOE1161059	REQ					SS		••Sealant		LOCTIT 510
20	VOE960628	1							•Plug		
21	VOE13947281	1							•Gasket		
22		1					NS		•Bracket		
23	VOE994823	2							•Hex. socket screw		(VOE959220)
24	VOE994383	1							•Flange screw		
25	VOE60111976	1							•Washer		(VOE945583)
26	VOE23617410	12							•Inlet valve		(VOE21428672)
27	VOE22794343	12							•Exhaust valve		(VOE21428679)
28	VOE21990221	24							•Valve stem seal		(VOE20864662)
29	VOE22691232	24							•Valve spring		(VOE21310068)OUTER
30	VOE3183211	12							•Valve spring		EXHAUST, INNER
31	VOE20510743	24							•Valve spring washer		
32	VOE20510747	48							•Valve cotter		
33	VOE20845995	1							•Plug		
34	VOE1547252	1							•Sealing ring		
35	VOE1546531	1							•Lock brace		
36	VOE984732	1							•Flange screw		
37	VOE13966143	1							•Plug		
38	VOE13947622	1							•Plane gasket		
39	VOE20908338	2							•Guide		
40	VOE24426723	5							•Expansion plug		

Date: 4/1/2025	Image id: 1076996	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001- 342001-342140, 352001-	Group/Section: 211/220	Title: Cylinder head 17430743



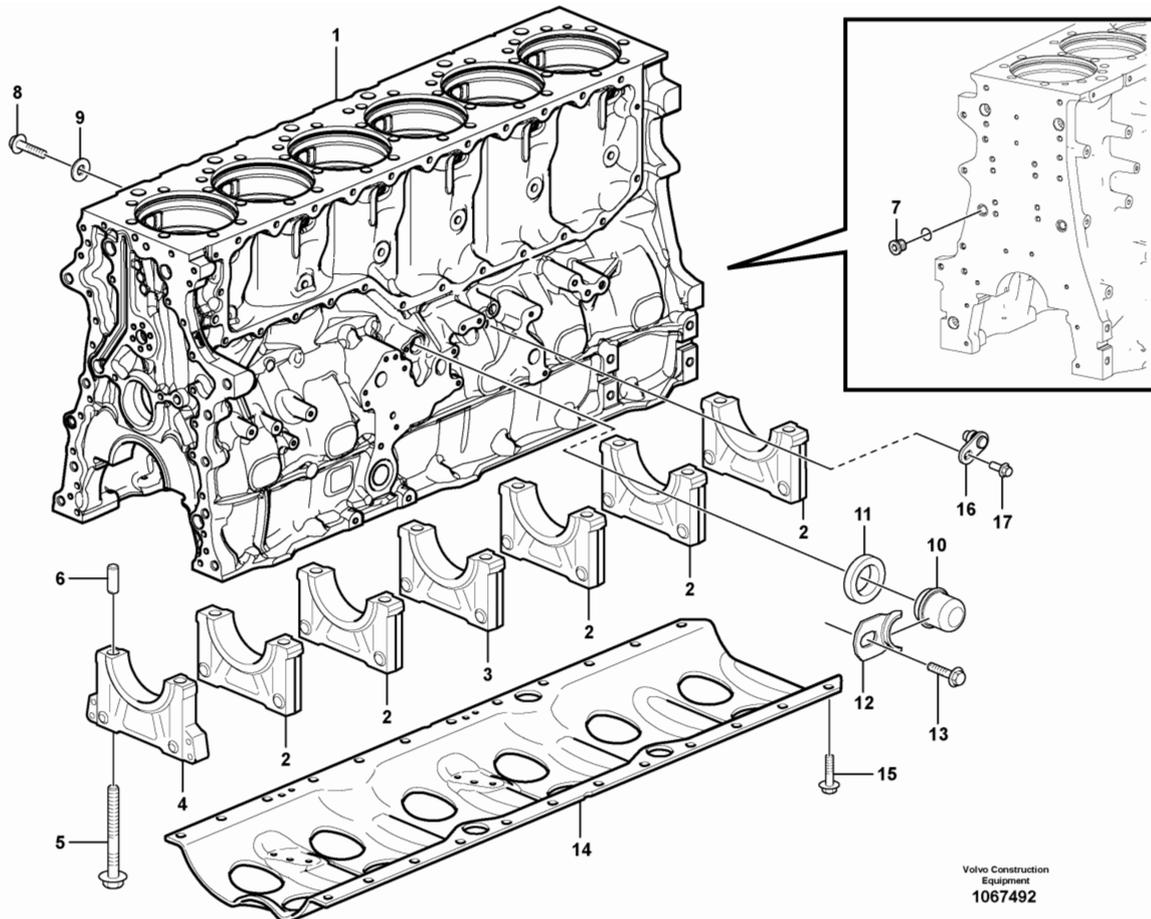
Volvo Construction
Equipment
1076996

Section option	Kit	Option description
VOE17430743		Engine D13F STAGEII

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE22250859	1					SS		Cylinder head		REMAN VOE9022250859, VOE9022498276
1		1					NS		•Cylinder head		
1		1					NS		••Cylinder head		
2		6					NS		•••Bearing housing		NO 1 - 6
2		6					NS		••••Bearing housing		
3	VOE950542	6							••••Pin		
4	VOE1677189	6							••••Pin		
5	VOE950562	12							••••Pin		
6		1					NS		••••Bearing housing		REAR
6		1					NS		•••••Bearing housing		

7	VOE950542	1							•••Pin		
8	VOE1636468	1							•••Sleeve		
9	VOE950562	2							•••Pin		
10	VOE13975105	7							••Flange screw		
11	VOE21344778	12							••Flange screw		
12	VOE20412482	1							••Flange screw		
13	VOE20919484	24							••Valve guide		
14	VOE20900327	12							••Valve seat		INLET
15	VOE20900319	12							••Valve seat		EXHAUST
16	VOE20981856	6							•••Sleeve		
17	VOE20536487	6							•••O-ring		
18	VOE24426721	16							••Expansion plug		OD = 29 mm
19	VOE24426722	6							••Expansion plug		OD = 40 mm
20	VOE960628	1							•Plug		
21	VOE13947281	1							•Gasket		
22		1					NS		•Bracket		
23	VOE994823	2							•Hex. socket screw		(VOE959220)
24	VOE994383	1							•Flange screw		
25	VOE60111976	1							•Washer		(VOE945583)
26	VOE20740798	12							•Inlet valve		
27	VOE20768519	12					SS		•Exhaust valve		
28	VOE21990221	24							•Valve stem seal		(VOE20864662)
29	VOE22691232	24							•Valve spring		(VOE21310068) OUTER
30	VOE3183211	12							•Valve spring		
31	VOE20510743	24							•Valve spring washer		
32	VOE20510747	48							•Valve cotter		
33	VOE20845995	1							•Plug		
34	VOE1547252	1							•Sealing ring		
35	VOE1546531	1							•Lock brace		
36	VOE984732	1							•Flange screw		
37	VOE13966143	1							•Plug		
38	VOE13947622	1							•Plane gasket		
39	VOE20908338	2							•Guide		
40	VOE24426723	5							•Expansion plug		

Date: 4/1/2025	Image id: 1067492	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001- 342001-342140, 352001-	Group/Section: 212/100	Title: Cylinder block 17430743, 17430744, 17430745, 17479199 ENG -884730



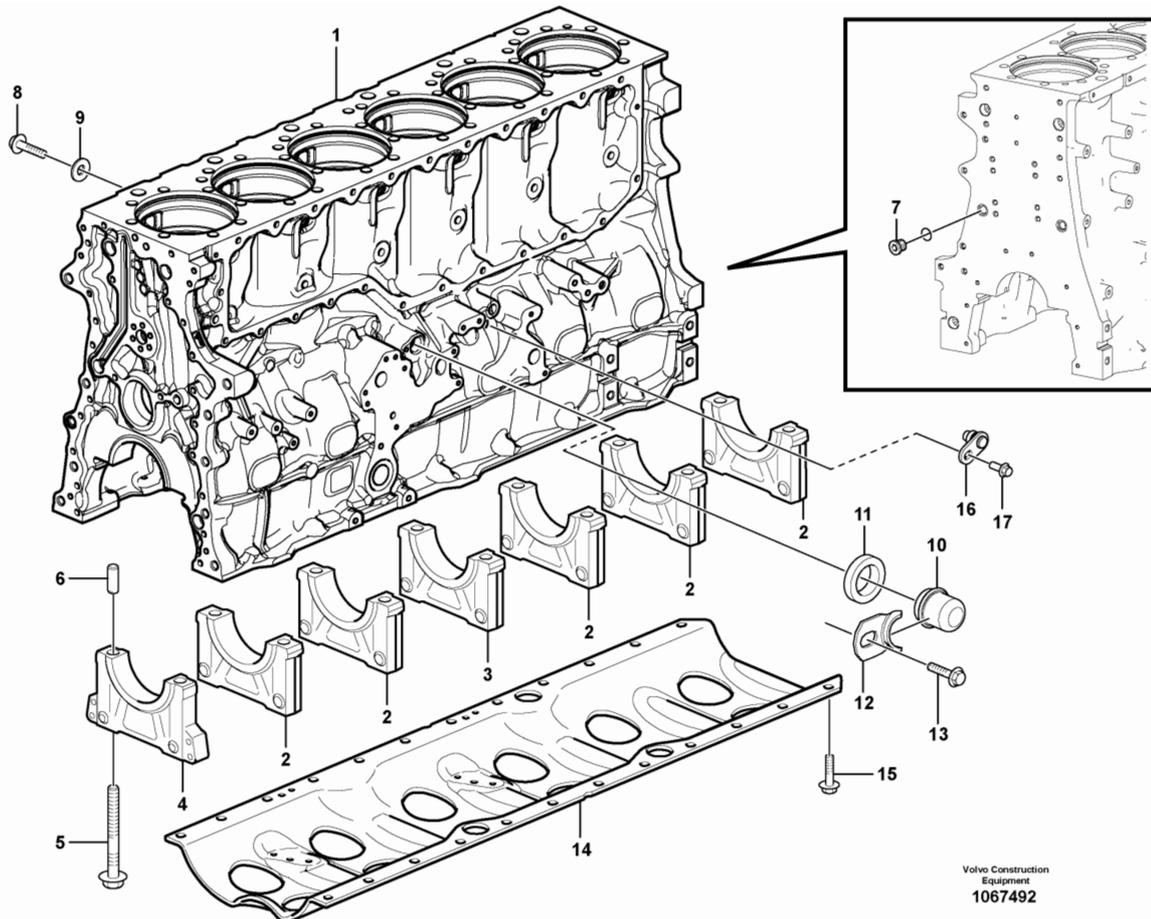
Volvo Construction
Equipment
1067492

Section option	Kit	Option description
VOE17430743		Engine D13F STAGEII
VOE17430744		Engine D13J STAGEIV
VOE17430745		Engine D13J TIER4F
VOE17479199		Engine D13J TIER4F

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE21907126	1							Cylinder block		
1		1					NS		•Cylinder Block		
2		5					NS		•Main bearing cap		1, 2, 3, 5, 6
3		1					NS		•Main bearing cap		4
4		1					NS		•Main bearing cap		7
5	VOE23836339	14							•Flange screw		(VOE21345129)
6	VOE422426	1							•Pin		
7	VOE984793	3							Plug		
8	VOE984752	2							Flange screw		

9	VOE994852	2							Washer		(VOE947541)S/N -721063
9	VOE994852	2							Washer		S/N 721064-
10	VOE20567779	2							Plug		
11	VOE21940615	1							Sealing ring		
12	VOE20844430	1							Lock brace		
13	VOE984733	1							Flange screw		
14	VOE21644620	1							Frame reinforcement		
15	VOE969445	24							Flange screw		
16	VOE22316718	1							Plug		
	VOE21940610	1							•Sealing ring		
17	VOE994446	1							Flange screw		

Date: 4/1/2025	Image id: 1067492	Catalogue: 20777	Model: A35G
Brand: Volvo	Serial: 322001- 342001-342140, 352001-	Group/Section: 212/105	Title: Cylinder block 17430743, 17430744, 17430745, 17479199 ENG 884731-



Section option	Kit	Option description
VOE17430743		Engine D13F STAGEII
VOE17430744		Engine D13J STAGEIV
VOE17430745		Engine D13J TIER4F
VOE17479199		Engine D13J TIER4F

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE23295509	1							Cylinder block		
1		1					NS		•Cylinder Block		
2		5					NS		•Main bearing cap		1, 2, 3, 5, 6
3		1					NS		•Main bearing cap		4
4		1					NS		•Main bearing cap		7
5	VOE23836339	14							•Flange screw		(VOE21345129)
6	VOE422426	1							•Pin		
7	VOE984793	3							Plug		
8	VOE984752	2							Flange screw		

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9	VOE994852	2							Washer		
10	VOE20567779	2							Plug		
11	VOE21940615	1							Sealing ring		
12	VOE20844430	1							Lock brace		
13	VOE984733	1							Flange screw		
14	VOE21644620	1							Frame reinforcement		
15	VOE969445	24							Flange screw		
16	VOE22316718	1							Plug		
	VOE21940610	1							•Sealing ring		
17	VOE994446	1							Flange screw		

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