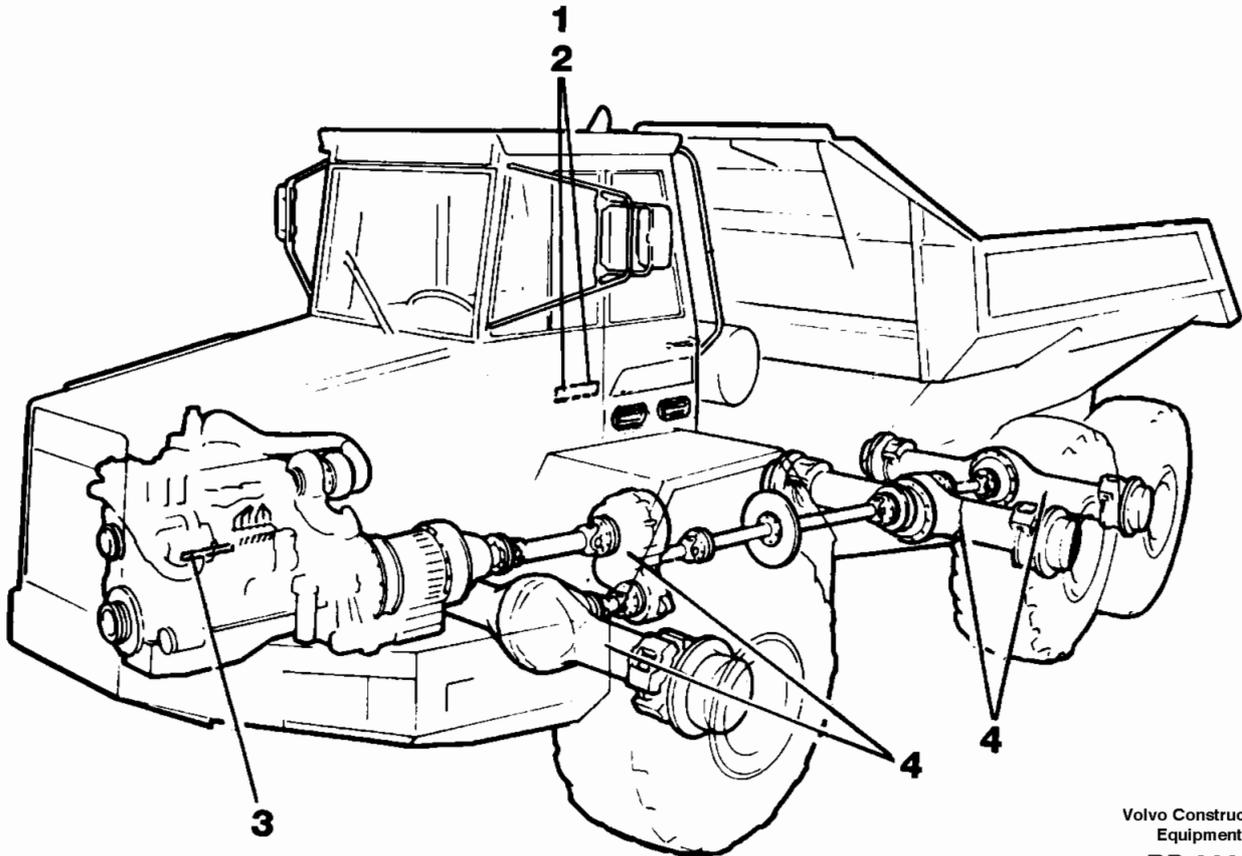


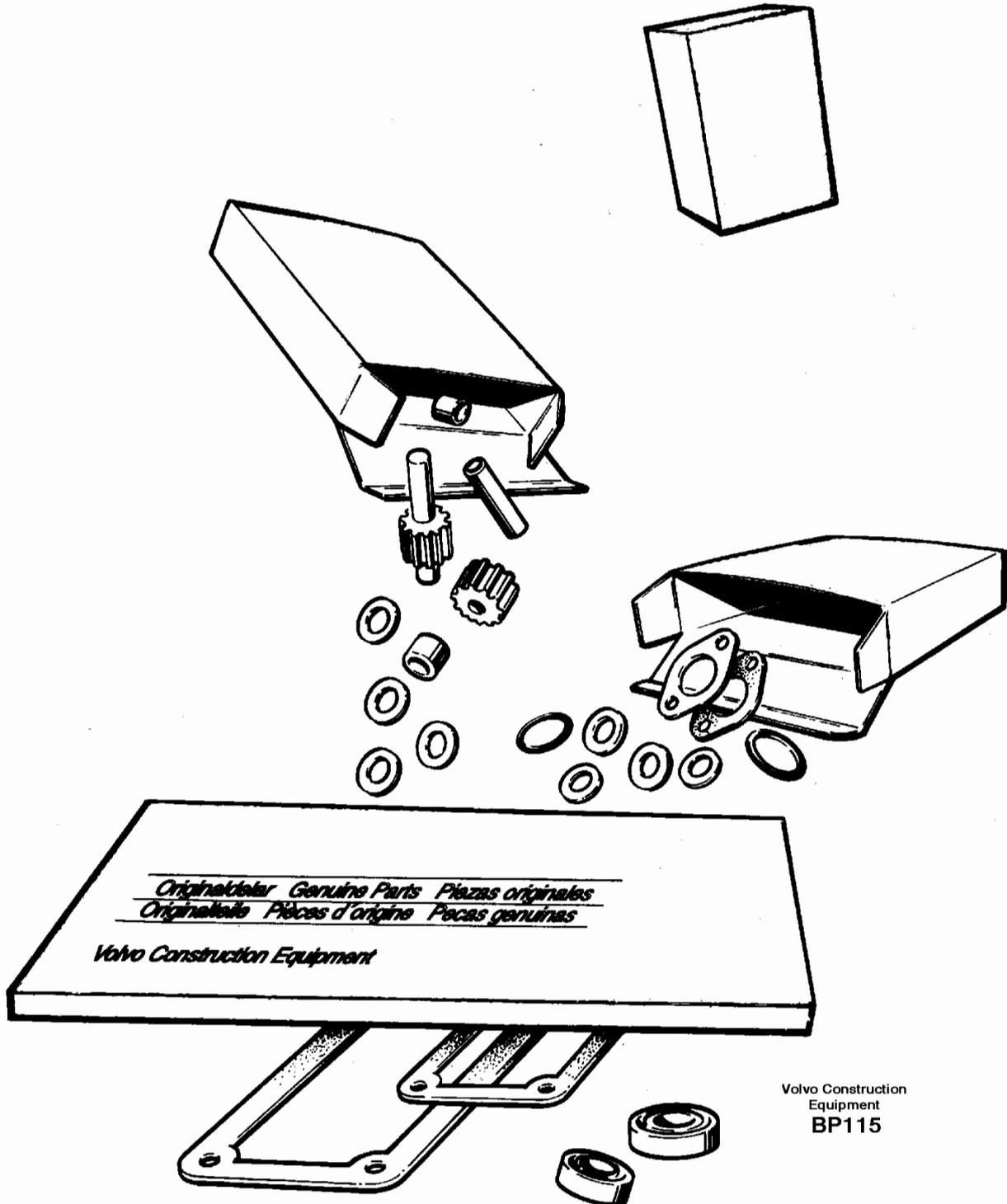
Date: <b>3/13/2025</b>	Image id: <b>BP339</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>030/100</b>	Title: <b>Product identification plate</b>



Volvo Construction  
Equipment  
**BP 339**

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Driver's cab		
3									Engine sign plate		
4									Power Transmission		
4									Axle Number		

Date: <b>3/13/2025</b>	Image id: <b>BP115</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>210/100</b>	Title: <b>Repair kits for engine</b>



Q1-Q5	Option	Option description	
Q1-TD103KBE			

Q2 TD104KAE			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE270789	6	6						Gasket kit		See ref 211/100
									•Cylinder head		
	VOE270946	6	6						Repair kit		See ref 211/100
									•Sleeve,injector		
	VOE3827150	6							Cylinder liner kit		(VOE275647) See ref 213/100
	VOE271157	6							•Sealing kit		See ref 213/100
	VOE11705058		6						Cylinder liner kit		See ref 213/100
	VOE276197	6					CS		Piston ring kit		See ref 213/100
	VOE276851		6						Piston ring kit		See ref 213/100
		6	6						Big end bearing kit		See ref 216/100
		7	7						Mn bearing kit		See ref 216/100
		1	1						Thrust washer kit		See ref 216/100
	VOE276035	1	1						Gasket kit		
	VOE424693	6	6						•Gasket		
	VOE424694	6	6						•Gasket		
	VOE479260	6	6						•Gasket		
	VOE478074	12	12						•Valve cap		
	VOE13941907	24	24						•Washer		
	VOE11990356	1	1						Gasket kit		Inlet/Exhaust
	VOE469829	6	6						•Sealing ring		
	VOE479107	6	6						•Gasket		(VOE479107)
	VOE1542781	1	1						•Sealing ring		
	VOE3979052	1	1						•Gasket		
	VOE469662	1	1						•Gasket		
	VOE425695	2	2						•O-ring		(VOE469668)
	VOE925094	2	2						•O-ring		
	VOE11700221	1	1						Overhaul kit		See ref 221/150
	VOE11700108	1	1						Repair kit		See ref 262/150
									•Water pump		
	VOE11701979	1	1				CS		Gasket kit		See footnotes 452),

VOE420641	1	1					SS		•Gasket		
VOE421158	1	1							•Sealing ring		
VOE8194365	1	1							•Gasket		(VOE422779)
VOE423123	2	2							•Sealing ring		
VOE424621	1	1							•Gasket		
VOE468463	1	1							•Gasket		
VOE1556907	5	5							•Gasket		
VOE1556907	6	6							•Gasket		
VOE469455	6	6							•Sealing ring		
VOE469483	2	2							•Sealing ring		
VOE469487	1	1							•Gasket		
VOE3979052	2	2							•Gasket		
VOE469662	1	1							•Gasket		
VOE425695	2	2							•O-ring		
VOE469823	3	3							•Gasket		
VOE469829	6	6							•Sealing ring		
VOE469846	1	1							•Sealing ring		
VOE470383	4	4							•Sealing ring		
VOE470993	1	1							•Gasket		
VOE471219	1	1							•Sealing ring		
VOE471321	1	1							•Sealing ring		
VOE471856	6	6							•Sealing ring		
VOE471956	4	4							•Sealing ring		
VOE479107	6	6							•Gasket		
VOE925059	1	1							•O-ring		
VOE925064	1	1							•O-ring		
VOE925094	2	2							•O-ring		
VOE925257	1	1							•O-ring		
VOE1275379	2	2							•Gasket		(VOE940096)
VOE942703	5	5							•Gasket		
VOE947620	15	15							•Gasket		
VOE949329	1	1							•Gasket		
VOE13949657	1	1							•O-ring		
VOE13949657	1	1							•O-ring		
VOE949658	1	1							•O-ring		
VOE957181	1	1							•Gasket		
VOE13975675	1	1							•O-ring		
VOE1542781	1	1							•Sealing ring		
VOE1544710	2	2							•Sealing ring		
VOE1545109	2	2							•Sealing ring		
VOE1546221	1	1							•Sealing ring		
VOE1664473	3	3							•O-ring		
VOE3825051	1	1							•Sealing ring		
VOE7011996	4	4							•Gasket		
VOE13947624	4	4							•Plane gasket		(VOE7011998)
VOE7018666	2	2							•Gasket		

	VOE11000236	1	1							•Sealing ring		
	VOE11030013	3	3							•Gasket		
	VOE11030751	2	2							•Sealing ring		
	VOE11031009	1	1							•Gasket		
	VOE1545696	1	1							•Gasket		(VOE11031047)
	VOE13925095	1	1							•O-ring		
	VOE13947281	2	2							•Gasket		
	VOE13947282	12	12							•Gasket		
	VOE13947621	6	6							•Plane gasket		
	VOE13947624	1	1							•Plane gasket		
	VOE13947625	3	3							•Plane gasket		
	VOE13947627	1	1							•Plane gasket		
	VOE13949656	3	3							•O-ring		
	VOE13949657	2	2							•O-ring		
	VOE13969011	22	22							•Gasket		
	VOE13975610	1	1							•O-ring		
	VOE11997107	1	1							Overhaul kit		Stage 1/Steg 1/Etapa 1/ Etape 1/Etape 1
	VOE270789	6	6							•Gasket kit		
	VOE276035	1	1							•Gasket kit		
	VOE8149182	2	2							•Thermostat		(VOE1676306)82 DEG
	VOE469662	1	1							•Gasket		
	VOE424618	2	2							•Gasket		
	VOE479107	6	6							•Gasket		(VOE479107)
	VOE8194365	1	1							•Gasket		(VOE422779)
	VOE1544710	1	1							•Sealing ring		
	VOE11000236	2	2							•Sealing ring		
	VOE469829	6	6							•Sealing ring		
	VOE11701970	1						CS		Overhaul kit		See footnotes 1094), 1095)
	VOE467474	6								•Valve seat		
	VOE1545886	6								•Valve seat		
	VOE479204	6								•Inlet valve		
	VOE467855	6								•Exhaust valve		
	VOE11129092	12								•Valve guide		(VOE1545135)
	VOE270946	6								•Repair kit		
	VOE11705368		1							Overhaul kit		See footnotes 1094), 1095)
	VOE467474		6							•Valve seat		
	VOE8194296		6							•Valve seat		
	VOE8194223		6							•Inlet valve		
	VOE8194224		6							•Exhaust valve		
	VOE11129092		12							•Valve guide		(VOE1545135)
	VOE270946		6							•Repair kit		

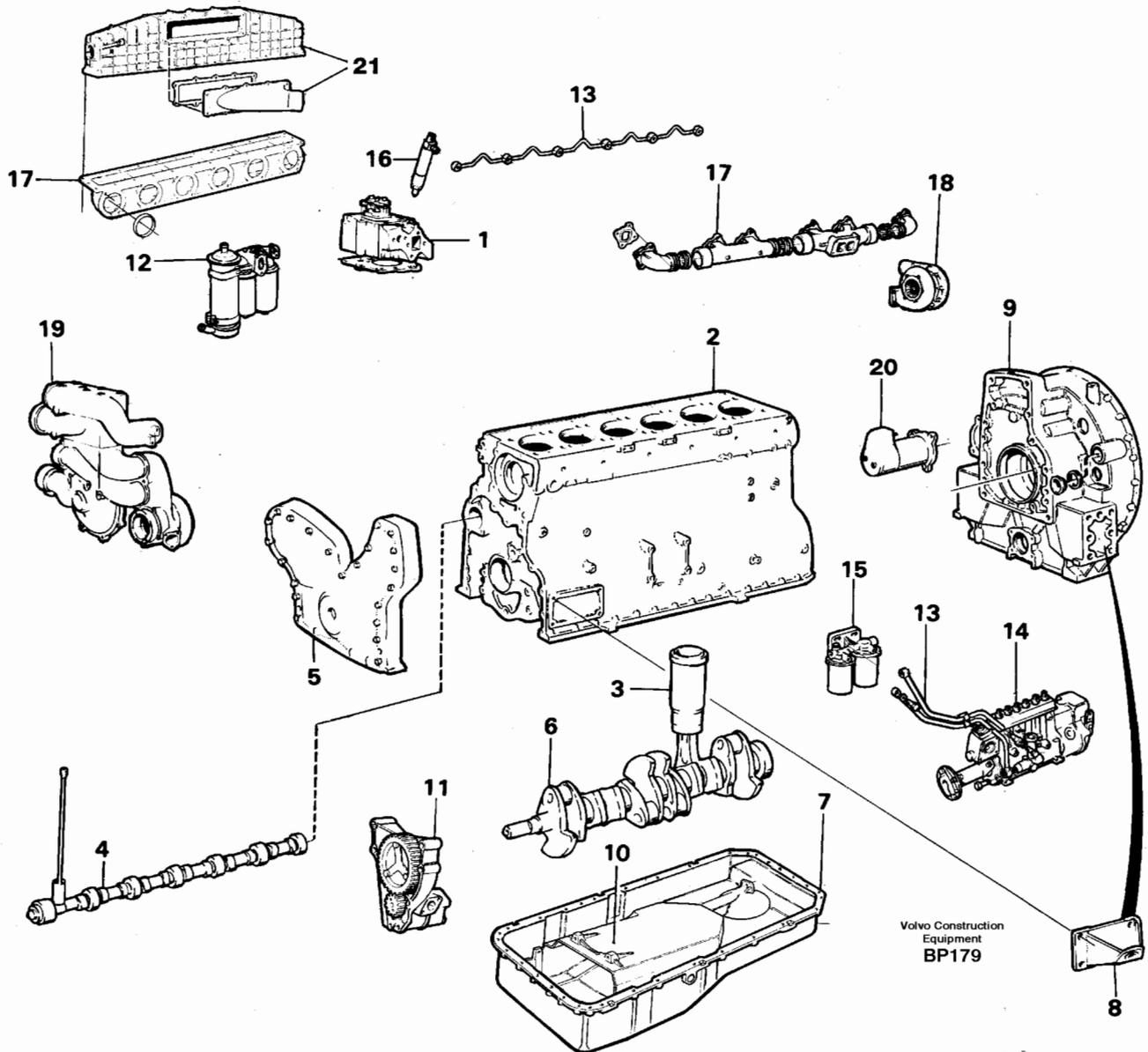
	VOE11701972	1					CS		Overhaul kit		Stage 2/Steg 2/Etapa 2/ Etape 2/Etape 2
	VOE270124	6							•Big End Brg Kit		
	VOE3827150	6							•Cylinder liner kit		(VOE275647)
	VOE1545479	12							•Screw		
	VOE1545696	1							•Gasket		(VOE11031047)
	VOE11705367	1					CS		Overhaul kit		Stage 2/Steg 2/Etapa 2/ Etape 2/Etape 2
	VOE270124	6							•Big End Brg Kit		
	VOE11705058	6							•Cylinder liner kit		
	VOE1545479	12							•Screw		
	VOE1545696	1							•Gasket		(VOE11031047)
	VOE11701981	1					CS		Overhaul kit		Stage 3/Steg 3/Etapa 3/ Etape 3/Etape 3
	VOE11701979	1					CS		•Gasket kit		
	VOE11701970	1					CS		•Overhaul kit		
	VOE270438	7							•Main bearing kit		
	VOE276758	1							•Thrust washer kit		
	VOE478074	12							•Valve cap		
	VOE11705370	1					CS		Overhaul kit		Stage 3/Steg 3/Etapa 3/ Etape 3/Etape 3
	VOE270438	7							•Main bearing kit		
	VOE276758	1							•Thrust washer kit		
	VOE478074	12							•Valve cap		
	VOE11705368	1							•Overhaul kit		
	VOE11701979	1					CS		•Gasket kit		

452) Supplementary kit for major overhaul of engine.

1094) Add. kit for stage 1.

1095) Included in stage 3.

Date: <b>3/13/2025</b>	Image id: <b>BP179</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>210/150</b>	Title: <b>Engine</b>



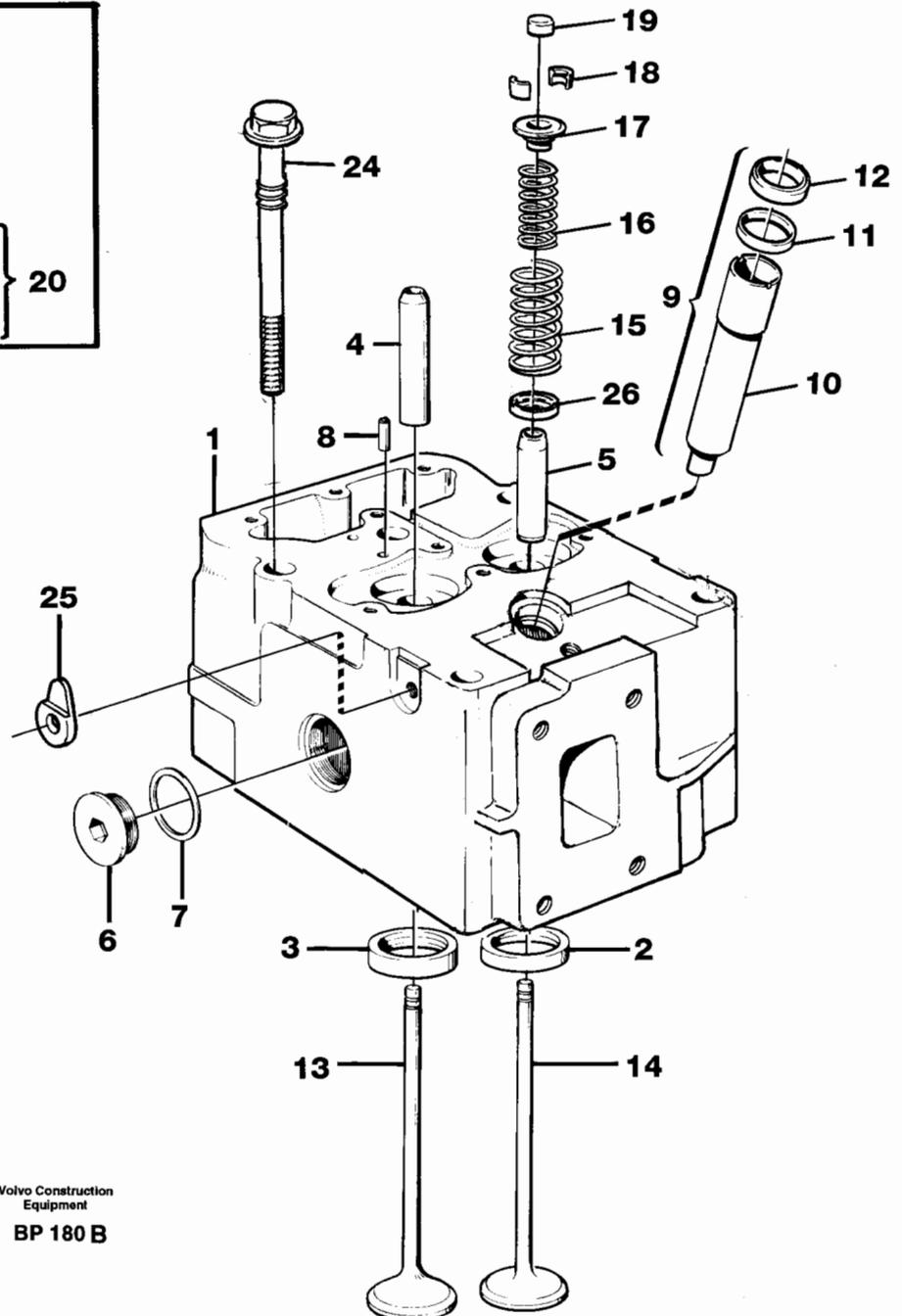
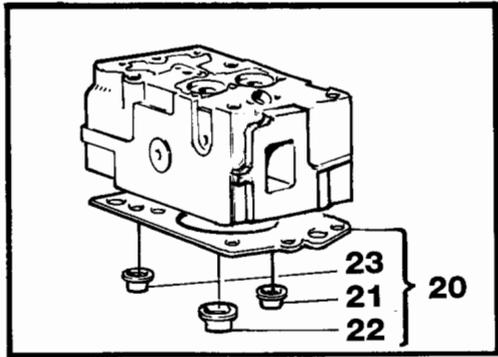
Q1-Q5	Option	Option description	
Q1 8188140			
Q2 8188143			
Q3 8188149			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15003709	1					CS		Engine		(VOE8188140)TD 103 KBE SER NO - 2958 SER NO - 60026 USA, REMAN

VOE9008188140,  
 VOE9015003709,  
 VOE9115003709  
 (CLASSIC),  
 VOE9515003709  
 (LONG BLOCK)

	VOE15003781		1				CS		Engine	(VOE8188143)TD 104 KAE SER NO 2959 - SER NO 60027 - 60393 USA, REMAN VOE9008188143, VOE9015003781, VOE9115003781 (CLASSIC)
	VOE15002936			1			CS		Engine	(VOE8188149)TD 104 KBE SER NO 60394 - USA, REMAN VOE9008188149, VOE9015002936, VOE9115002936 (CLASSIC), VOE9515002936 (LONG BLOCK)
1		6	6	6					Cylinder head	See ref 211/100
2		1	1	1					Cylinder block	See ref 212/100
3		6	6	6					Cylinder liner,piston	See ref 213/100
4		1	1	1					Valve mechanism	See ref 214/100
5		1	1	1					Timing gear casing	See ref 215/100
6		1	1	1					Crankshaft	See ref 216/100
7		1	1	1					Oil sump	See ref 217/100
8		1	1	1					Engine mounting	See ref 218/100
9		1	1	1					Flywheel housing	See ref 218/100
10		1	1	1					Lubricating system	See ref 221/100
11		1	1	1					Oil pump	See ref 221/150
12		1	1	1					Oil-cooler and filter	See ref 223/100
13		1	1	1					Fuel pipes	See ref 235/100
14		1	1	1					Injcection pump	See ref 236/100
15		1	1	1					Fuel filter	See ref 233/200
16		1	1	1					Injector	See ref 237/150
17		1	1	1					Inlet, exhaust syst.	See ref 251/100
18		1	1	1					Turbocharger	See ref 255/100
19		1	1	1					Water pump and	See ref 262/100
									•Thermostat Housing	
20		1	1	1					Starter motor	See ref 331/100
21		1	1	1					Intercooler	See ref 258/100

Date: <b>3/13/2025</b>	Image id: <b>BP180B</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head</b>

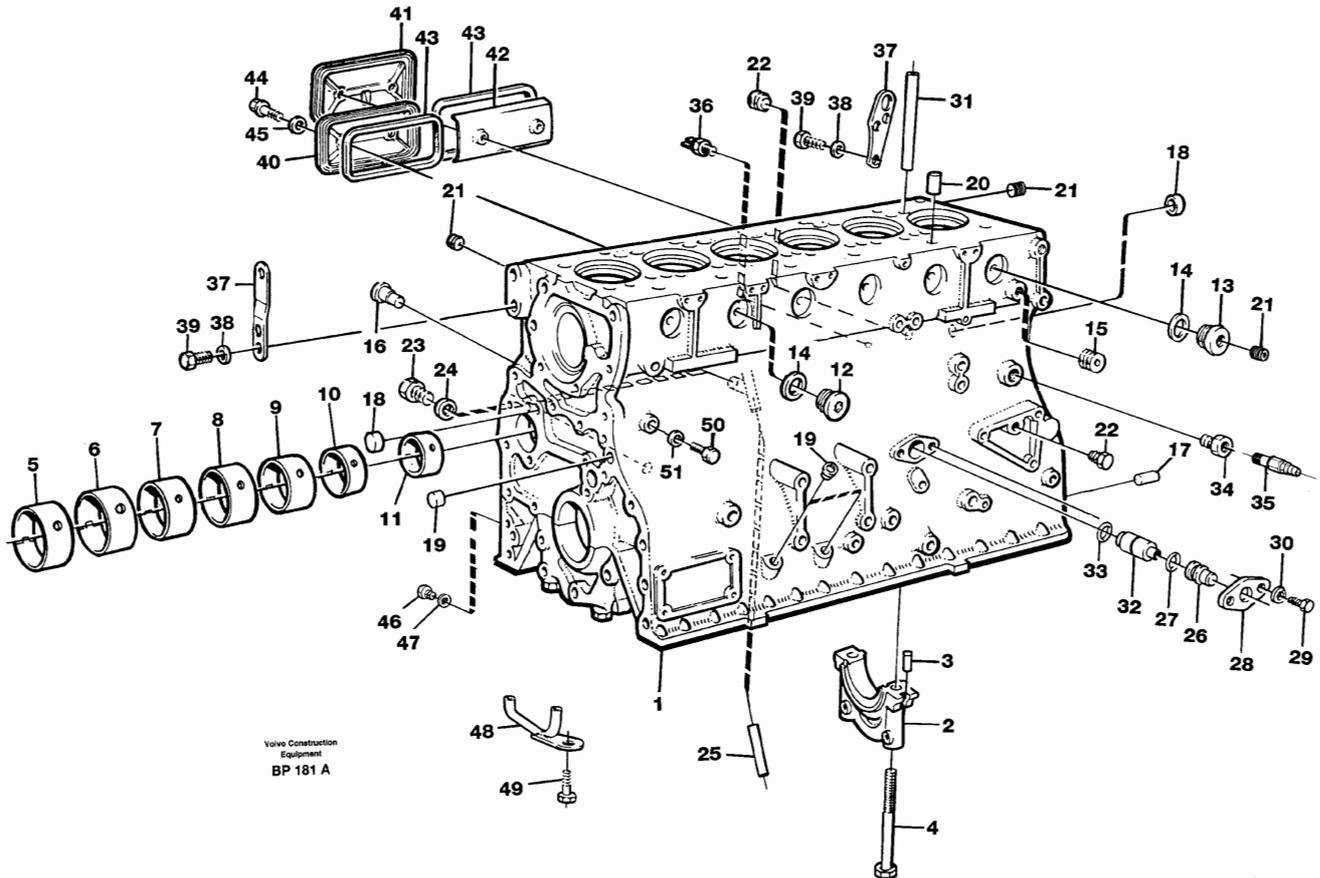


Volvo Construction  
Equipment  
**BP 180 B**

Q1-Q5	Option	Option description	
Q1 TD103KBE			
Q2 TD104KAE			
Q3 TD104KBE			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE8194452	6					CS		Cylinder head		REMAN VOE9008194452
	VOE8194497		6	6					Cylinder head		REMAN VOE9008194497
1		6					NS		•Cylinder head		
			6	6			NS		•Cylinder head		
2	VOE467474	6	6	6					••Valve seat		STD SZ, Inlet
	VOE467590	6	6	6					••Valve seat		0,2MM O SZ
3	VOE1545886	6							••Valve seat		STD SZ, Outlet
	VOE8194296		6	6					••Valve seat		STD SZ, Outlet
	VOE1545885	6					CS		••Valve seat		(VOE11987040)0,2MM O SZ
	VOE8194297		6	6					••Valve seat		0,2MM O SZ
4	VOE11129092	6	6	6					••Valve guide		(VOE1545135)
5	VOE11129092	6	6	6					••Valve guide		(VOE1545135)
6	VOE8194467	12	12	12					••Plug		
7	VOE13949762	12	12	12					•••O-ring		
8	VOE14025455	12	12	12					••Cylinder Pin		
9	VOE270946	6	6	6					••Repair kit		
10	VOE479163	6	6	6					•••Sleeve		
11	VOE466405	6	6	6					•••Sealing ring		
12	VOE466420	6	6	6					•••Ring		
13	VOE467855	6							•Exhaust valve		Outlet
	VOE8194224		6	6					•Exhaust valve		Outlet
14	VOE479204	6							•Inlet valve		Inlet
	VOE8194223		6	6					•Inlet valve		Inlet
15	VOE467334	12	12	12					•Valve spring		
16	VOE467335	12	12	12					•Valve spring		
17	VOE467506	12	12	12					•Washer		
18	VOE468305	24	24	24					•Valve sleeve		
19	VOE478074	12	12	12					•Valve cap		
20	VOE270789	6	6	6					Gasket kit		
21	VOE422413	6	6	6					•Sealing ring		
22	VOE422414	12	12	12					•Sealing ring		
23	VOE422415	12	12	12					•Sealing ring		
24	VOE422086	24	24	24					Screw		
25		6	6	6					Sealing strip		See ref 262/100
26	VOE417135	12	12	12					Protecting ring		

Date: <b>3/13/2025</b>	Image id: <b>BP181A</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>212/100</b>	Title: <b>Cylinder block</b>



Q1-Q5	Option	Option description	
Q1 479650			
Q2 8194668			

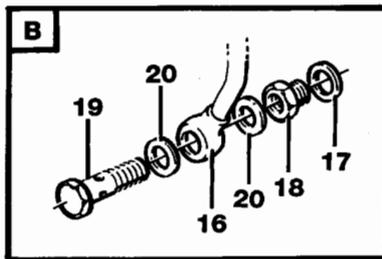
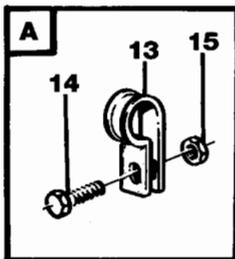
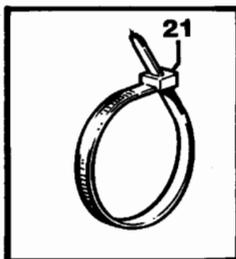
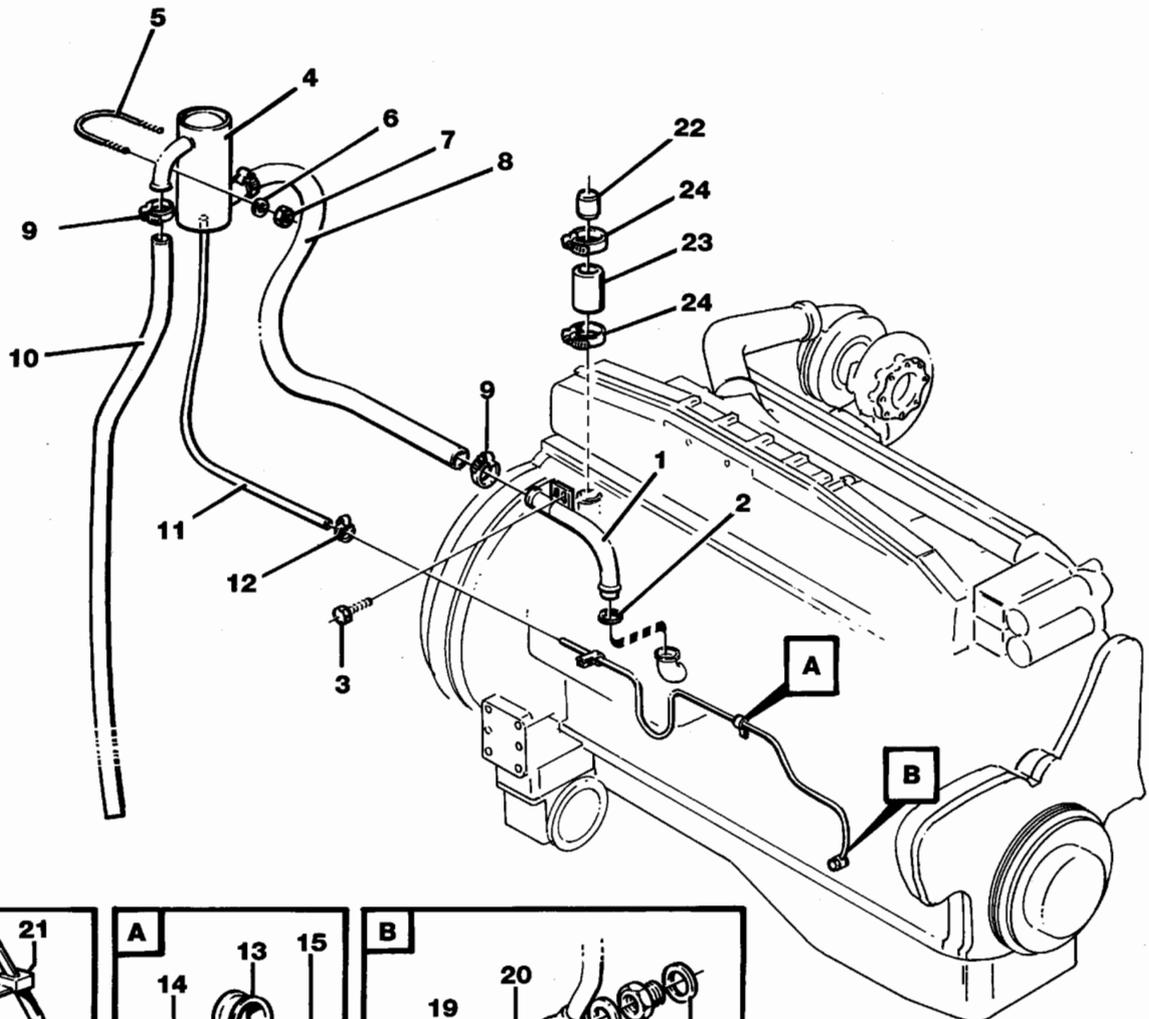
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE479650	1					SS		Cylinder block		See footnote 1206)
	VOE8194668		1				CS		Cylinder block		
1		1					NS		•Cylinder block		
			1				NS		•Cylinder block		
2		7	7				NS		•Cap		
3	VOE422426	1	1						•Pin		
4	VOE422067	14	14						•Screw		(VOE7422067)
5	VOE422076	1	1						•Bushing		
6	VOE422077	1	1						•Bushing		
7	VOE422078	1	1						•Bushing		
8	VOE11000014	1	1						•Bushing		

9	VOE422080	1	1						•Bushing		(VOE7422080)
10	VOE422081	1	1						•Bushing		
11	VOE422082	1	1						•Bushing		
12	VOE15134976	5	5						•Plug		(VOE467367)
13	VOE821335	1	1						•Plug		
14	VOE1556907	6	6						•Gasket		(VOE469328)
15	VOE952075	1	1						•Plug		
16	VOE422369	7	2						•Plug		
17	VOE191171	2	2						•Pin		(VOE7191171)
18	VOE13955083	2	2						•Cap plug		(VOE955083)OD 14.5MM
19	VOE955082	4	4						•Cap plug		OD 12,5MM
20	VOE14025455	12	12						•Cylinder Pin		
21	VOE479977	3					SS		•Plug		OD 14,3MM
	VOE8194662		1						•Plug		
	VOE7011996		1						•Gasket		
22	VOE479979	7	7						•Plug		OD 9,5MM
	VOE13947814	1							•Plug		OD 14,5MM
23	VOE13961892	1	1						•Plug		
24	VOE13947621	1	1						•Plane gasket		
25		1	1				NS		•Pipe		
26	VOE424715	1	1						•Plug		
27	VOE13949657	1	1						•O-ring		(949657)
28	VOE424714	1							•Flange		
29	VOE955513	2	2						•Hexagon screw		
30	VOE13941906	2	2						•Washer		(941906)
31		1					NS		•Pipe		
			1				NS		•Pipe		
32	VOE424801		1						•Tube		
	VOE8125388	1							Piston cooling valve		
33	VOE13949656	1	1						O-ring		(949656)
34	VOE479954	1	1						Nipple		
35	VOE997641	1	1						Shut-off Cock		(VOE13949918)
36	VOE11039249	1	1						Pressure monitor		SE16, TD103KBE ENG - 302126
	VOE11039575	1	1						Pressure sensor		SE16, TD103KBE ENG 302127 -
	VOE11039575	1	1						Pressure sensor		SE16, TD104KAE, TD104KBE
37	VOE422322	3	3						Lifting eye		
38	VOE940280	6	6						Spring washer		
39	VOE955561	6	6						Hexagon screw		
40	VOE423120	2	2						Hatch		
41	VOE423121	1	1						Hatch		
42	VOE422542	1	1						Splash plate		
43	VOE469823	3	3						Gasket		
44	VOE422541	6	6						Screw		
45	VOE471856	6	6						Sealing ring		

46	VOE180761	1	1						Plug		
47	VOE7011996	1	1						Gasket		
48	VOE864374	6	1						Piston cooling jet		
49	VOE13948587	6	6						Lock screw		(948587)
50	VOE180761	1	1						Plug		
51	VOE7011996	1	1						Gasket		

1206) When ordering cylinder block, O-ring 13949656 and valve 422836 must also be ordering plus fitted.

Date: <b>3/13/2025</b>	Image id: <b>BP182</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>212/150</b>	Title: <b>Crankcase ventilation</b>

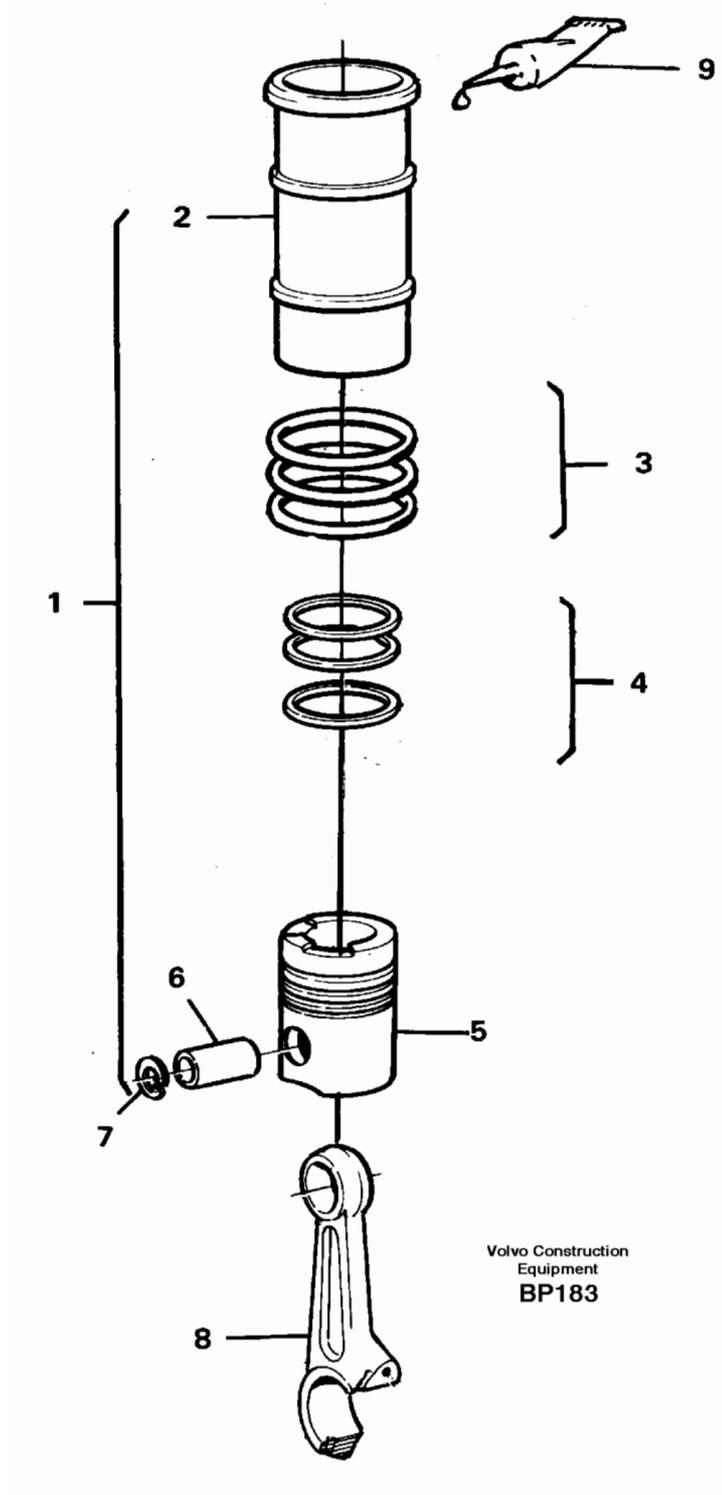


Volvo Construction  
Equipment  
BP182

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11062838	1							Pipe		
2	VOE421158	1							Sealing ring		
3	VOE942402	1							Flange screw		
4	VOE11033878	1							Oil trap		
5	VOE11062977	1							Brace		
6	VOE13960141	2							Washer		(VOE13960141)
7	VOE60113140	2							Flange nut		(VOE13945408)
8	VOE941799	REQ							Hose		L=500MM

9	VOE943476	3							Hose clamp		
10	VOE941799	REQ							Hose		L=1000MM
11	VOE943706	REQ							Rubber hose		L=600MM
12	VOE943470	2							Hose clamp		
13	VOE952624	1							Clamp		
14	VOE13946934	1							Screw		
15	VOE13945407	1							Nut		
16	VOE11062935	1					CS		Pipe		
17	VOE13947625	1							Plane gasket		(VOE18818)
18	VOE11031931	1							Reduction nipple		
19	VOE60113509	1							Hollow screw		(VOE7025167)
20	VOE13969011	2							Gasket		
21	VOE4881440	2							Cable tie		
22	VOE11062531	1							Plug		
23	VOE941799	REQ							Hose		L=60MM
24	VOE943476	2							Hose clamp		

Date: <b>3/13/2025</b>	Image id: <b>BP183</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>213/100</b>	Title: <b>Cylinder liner, piston</b>

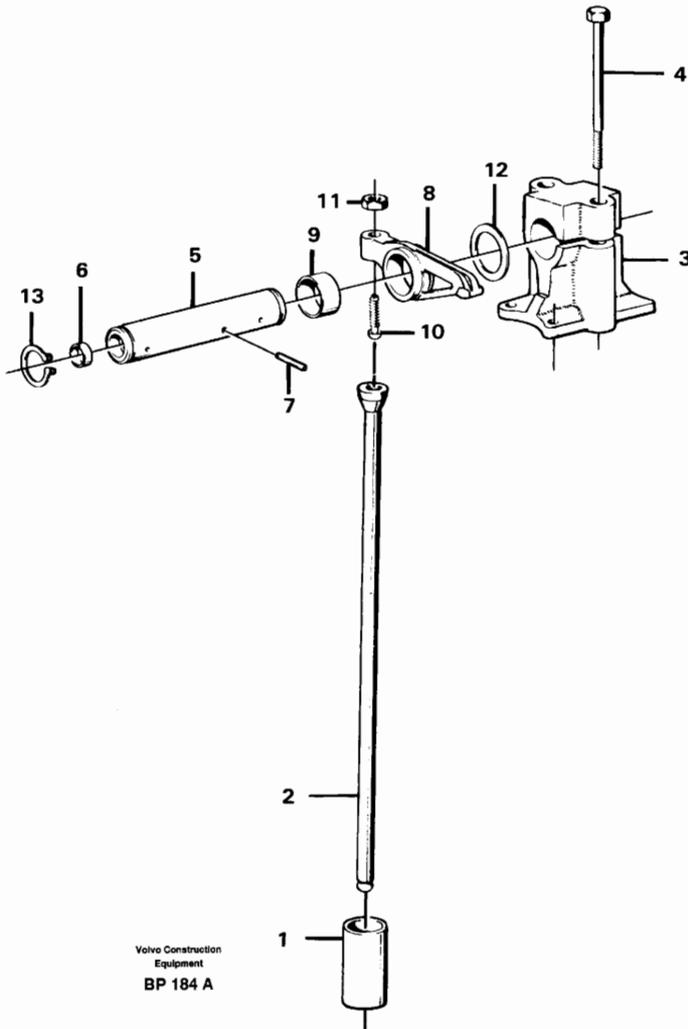


Q1-Q5	Option	Option description	
Q1 TD103KBE			

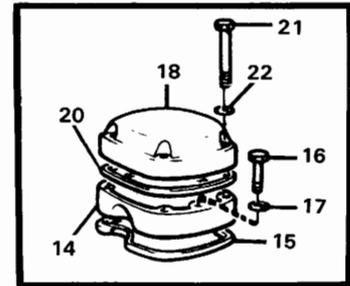
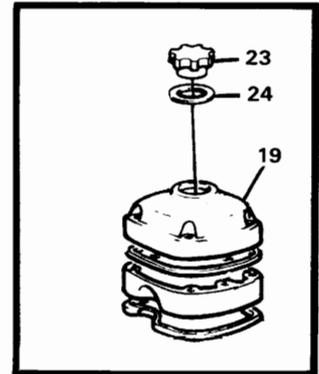
Q2 TD104KAE			
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Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE3827150	6							Cylinder liner kit		(VOE276859)
	VOE11705058		6						Cylinder liner kit		
2		6					NS		•Cylinder liner		
	VOE8194050		6				CS		•Cylinder liner		
3	VOE271157	6	6						•Sealing kit		
4	VOE276197	6					CS		•Piston ring kit		
	VOE276851		6						•Piston ring kit		
5		6					NS		•Piston		
			6				NS		•Piston		
6	VOE8194586	6	6						•Gudgeon pin		
7	VOE914529	12	6						•Retaining ring		
8		6	6						Connecting rod		See ref 216/100
9	VOE1161277	REQ	REQ						Sealant		20 GRAM
	VOE11713514	REQ	REQ						Sealant		(VOE1161231)304 ML

Date: <b>3/13/2025</b>	Image id: <b>BP184A</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>214/100</b>	Title: <b>Valve mechanism</b>



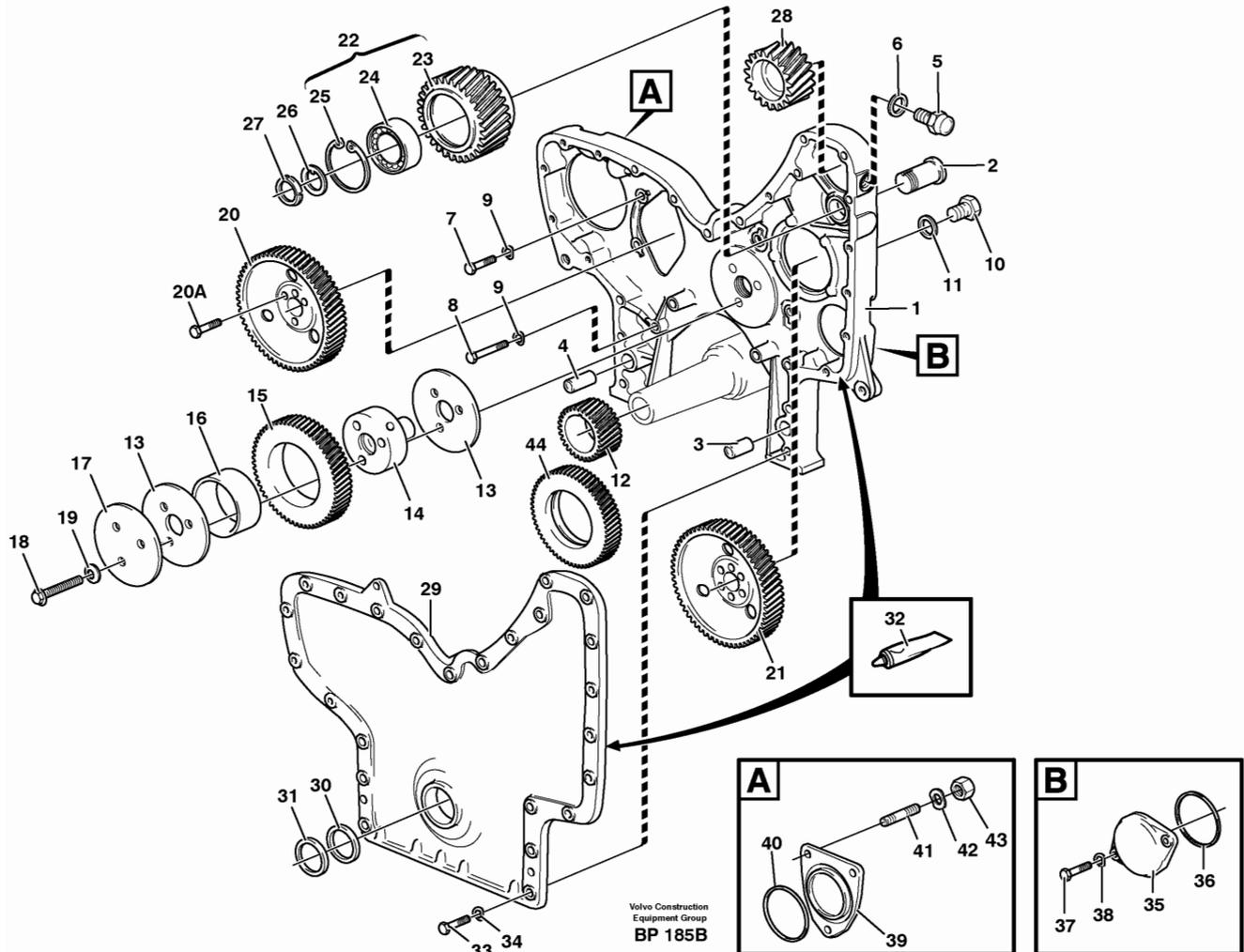
Volvo Construction  
Equipment  
BP 184 A



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE479863	12							Tappet		
2	VOE467820	12							Push rod		(VOE467820)
3	VOE422018	6							Bearing Bracket		(VOE7422018)
4	VOE7422428	12							Screw		
5	VOE422019	6							Rocker arm shaft		
6	VOE946778	12							•Cap plug		
7	VOE950499	6							•Pin		
8	VOE422063	12							Rocker arm		
9	VOE422066	12							•Bushing		
10	VOE422993	12					SS		•Bolt		
11	VOE940175	12							•Nut		

12	VOE941488	12							Washer		
13	VOE914459	12							Retaining ring		
14	VOE469431	6							Cover		
15	VOE424693	6							Gasket		
16	VOE13940159	12							Screw		
17	VOE60110236	12							Plain washer		(VOE955894)
18	VOE469432	4							Cover		
19	VOE469457	2							Cover		
20	VOE424694	6							Gasket		
21	VOE955530	24							Hexagon screw		
22	VOE13941907	24							Washer		(VOE941907)
23	VOE421753	1							Filler cap		
24	VOE1275379	1							Gasket		(VOE940096)

Date: <b>3/13/2025</b>	Image id: <b>BP185B</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>215/100</b>	Title: <b>Timing gear casing and gears</b>

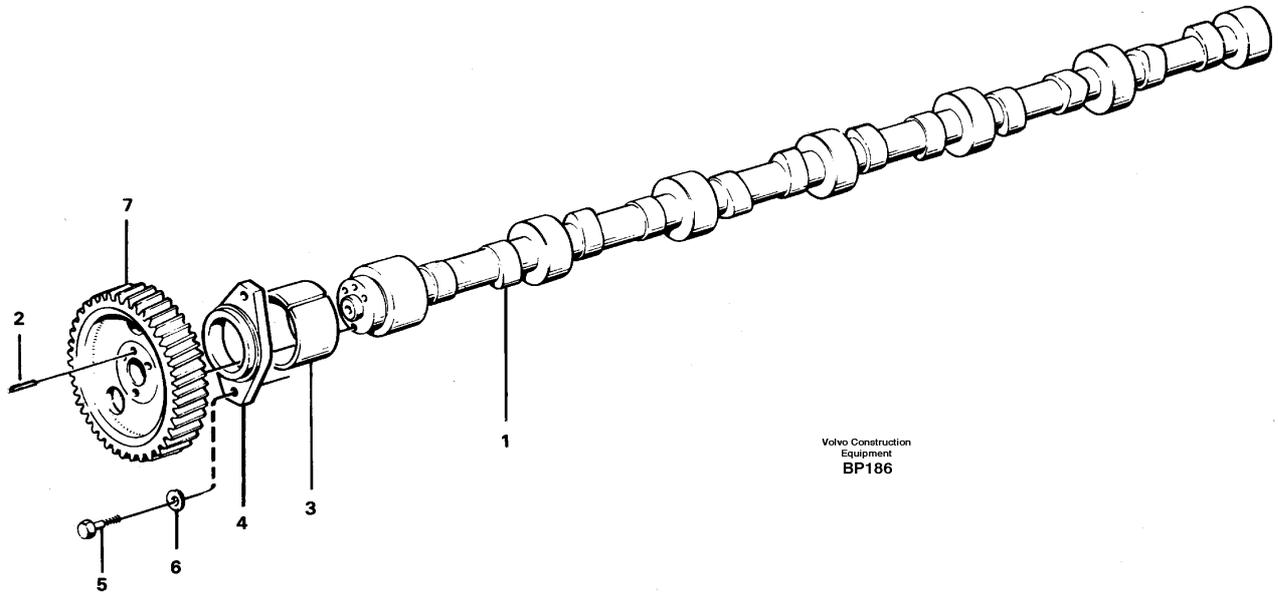


Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE479666	1					SS		Timing gear casing		
	VOE8194639	1							Timing gear casing		
2	VOE470219	1					SS		•Pin		ENG - 302126
	VOE8194626	1							•Pin		ENG 302127 -
3	VOE13941510	1							•Pin		
4	VOE13941511	1							•Pin		
5	VOE1591967	1					CS		Sensor		SE44
6	VOE925059	1							O-ring		
7	VOE941939	4							Screw		L=29MM
8	VOE955537	1							Hexagon screw		L=51MM
9	VOE13942336	5							Spring washer		(942336)

10	VOE7192114	1						Plug		7/8UNF
11	VOE13947627	1						Plane gasket		(VOE947627)
12		1						Gear, crank shaft		See ref 216/100
13	VOE478951	2						Thrust washer		(VOE467529)
14	VOE8192636	1						Idler gear		(VOE479779)
15	VOE479653	1						Idler gear		
16	VOE479687	1						•Bushing		
17	VOE478954	1						Bearing shield		
18	VOE468738	3						Screw		
19	VOE942180	3						Disc spring		
20	VOE478297	1						Gear		See ref 215/150
20A	VOE471555	3						Screw		
21		1						Gear, injection pump		See ref 236/100
22	VOE478959	1						Idler gear		
23	VOE478773	1					CS	•Idler gear		
24	VOE478783	1						•Bearing		
25	VOE914532	1						•Retaining ring		
26	VOE470427	1						Wear ring		ENG - 302126
27	VOE478955	1						Round nut		
28		1					NS	Gear, water pump		See ref 262/150
29	VOE11031091	1						Cover		
29	VOE479652	1						Noise shield		See footnote 2624)
30	VOE941666	1						•Sealing ring		
31	VOE424983	1						•Sealing ring		
32	VOE1161277	REQ						Sealant		20 GRAM
	VOE11713514	REQ						Sealant		(VOE1161231)304 ML
33	VOE13940162	10						Screw		L=38MM (940162)
	VOE955540	2						Hexagon screw		L=70MM
	VOE955542	10						Hexagon screw		L=83MM
34	VOE13942336	20						Spring washer		(942336)
35	VOE468093	1						Cover		
36	VOE468094	1						Sealing ring		
37	VOE60113425	2						Hexagon screw		(VOE955535)
38	VOE13942336	2						Spring washer		(942336)
39	VOE420178	1						Cover		
40	VOE13975610	1						O-ring		
41	VOE953346	3						Stud		
42	VOE941911	3						Spring washer		
43	VOE13955828	3						Nut		(955828)
44		1						Idle gear		See ref 221/150

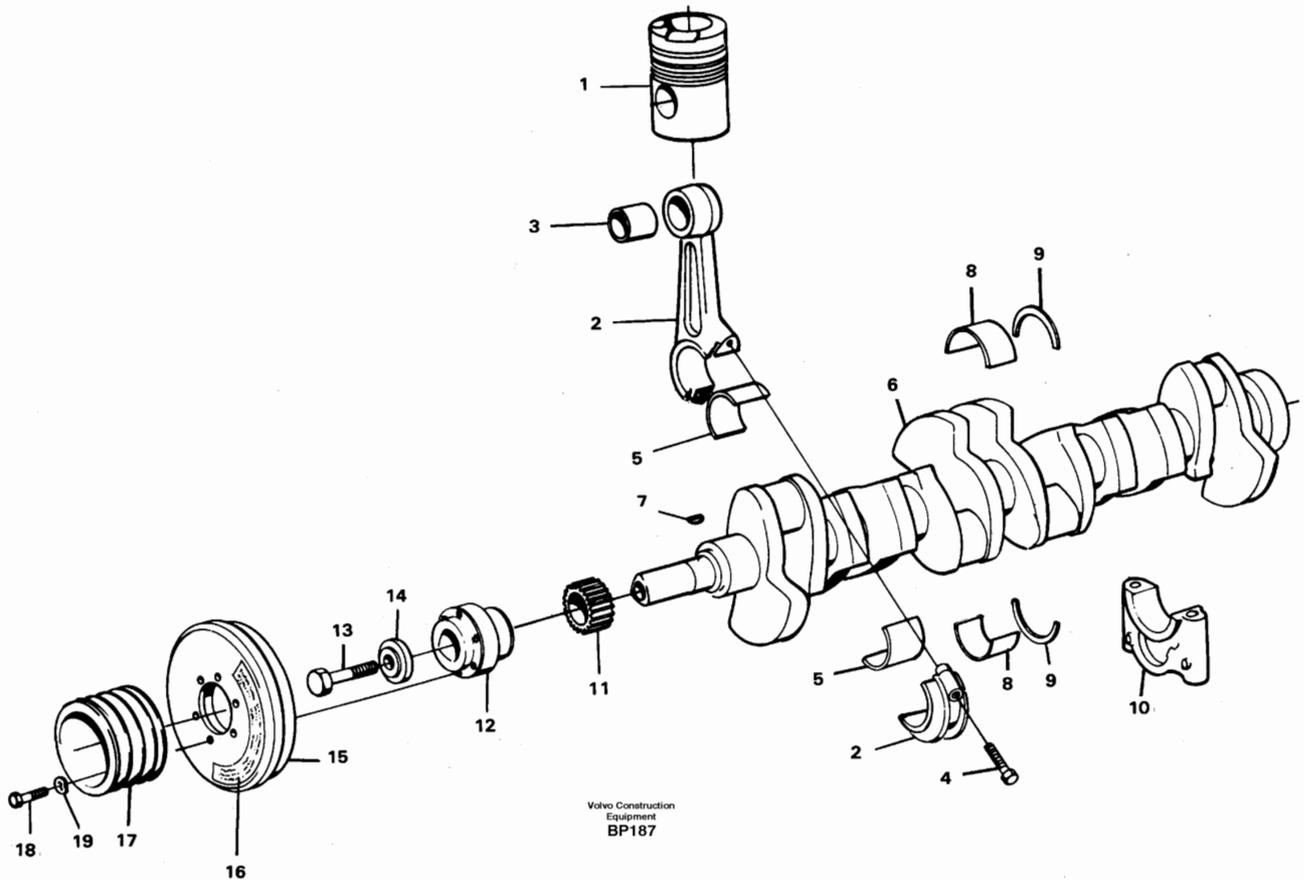
2624) Not shown

Date: <b>3/13/2025</b>	Image id: <b>BP186</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>215/150</b>	Title: <b>Camshaft</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE8194480	1							Camshaft		
2	VOE950588	1							•Pin		
3		7							Bushing		See ref 212/100
4	VOE465789	1							Flange		(VOE469324)
5	VOE13940115	2							Screw		(940115)
6	VOE13942336	2							Spring washer		(942336)
7		1							Camshaft gear		See ref 215/100

Date: <b>3/13/2025</b>	Image id: <b>BP187</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>216/100</b>	Title: <b>Crankshaft and related parts</b>

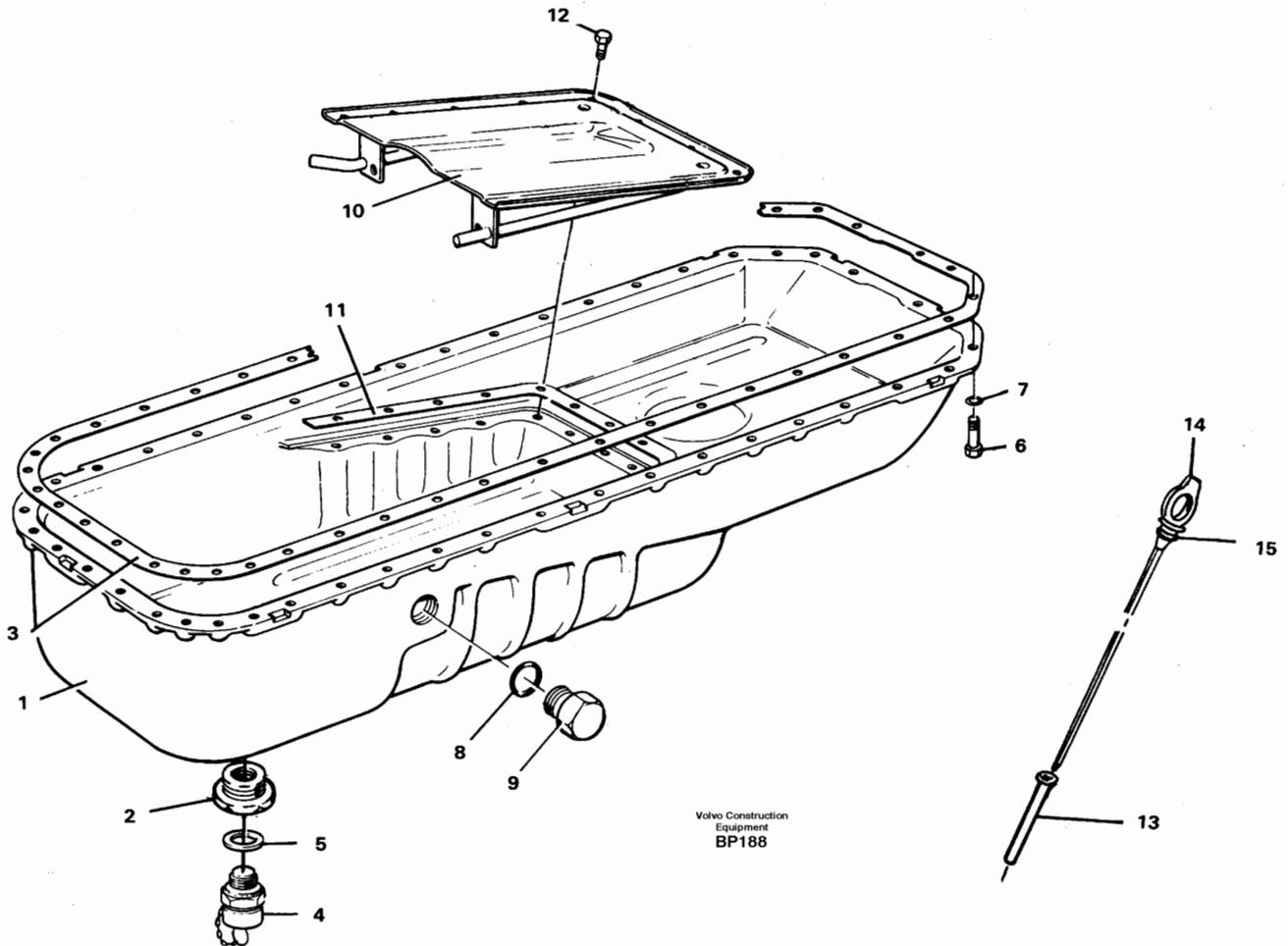


Q1-Q5	Option	Option description	
Q1 TD103KBE			
Q2 TD104KAE			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		6	6						Piston		See ref 213/100
2	VOE422706	6					CS		Connecting rod		
	VOE8194037		6						Connecting rod		
3	VOE422708	6							•Bushing		
	VOE8194039		6						•Bushing		
4	VOE1545479	12	12						•Screw		
5	VOE270124	6	6						Big End Brg Kit		STD
	VOE270125	6	6						Big End Brg Kit		0.25MM U SZ
	VOE270126	6	6						Big End Brg Kit		0.50MM U SZ
	VOE270127	6	6						Big End Brg Kit		0.75MM U SZ

	VOE270128	6	6						Big End Brg Kit		1.00MM U SZ
6	VOE20381957	1	1				SS		Crankshaft		(VOE478676), REMAN VOE9008125583, VOE9008126780, VOE9020381957
	VOE13978130	6	6						•Plug		
7	VOE422253	1	1						•Key		
8	VOE270438	7	7						Main bearing kit		STD
	VOE270439	7	7						Main bearing kit		0.25MM U SZ
	VOE270440	7	7						Main bearing kit		0.50MM U SZ
	VOE270441	7	7						Main bearing kit		0.75MM U SZ
	VOE270442	7	7						Main bearing kit		1.00MM U SZ
	VOE270443	7	7						Main bearing kit		1.25MM U SZ
9	VOE276758	1	1						Thrust washer kit		STD
	VOE276759	1	1						Thrust washer kit		0.1MM O SZ
	VOE276760	1	1						Thrust washer kit		(VOE7276760)0.2MM O SZ
	VOE276761	1	1						Thrust washer kit		(VOE7276761)0,3MM O SZ
10		7	7				NS		Cap		See ref 212/100
11	VOE423080	1	1						Gear		
12	VOE478506	1	1				SS		Hub		
13	VOE941494	1	1						Screw		
14	VOE422124	1	1						Washer		
15	VOE422924	1	1						Vibration damper		
16	VOE467834	1	1						Sign		
17	VOE468187	1	1						Pulley		
18	VOE955549	6	6				CS		Hexagon screw		
19	VOE13941909	6	6						Washer		(941909)

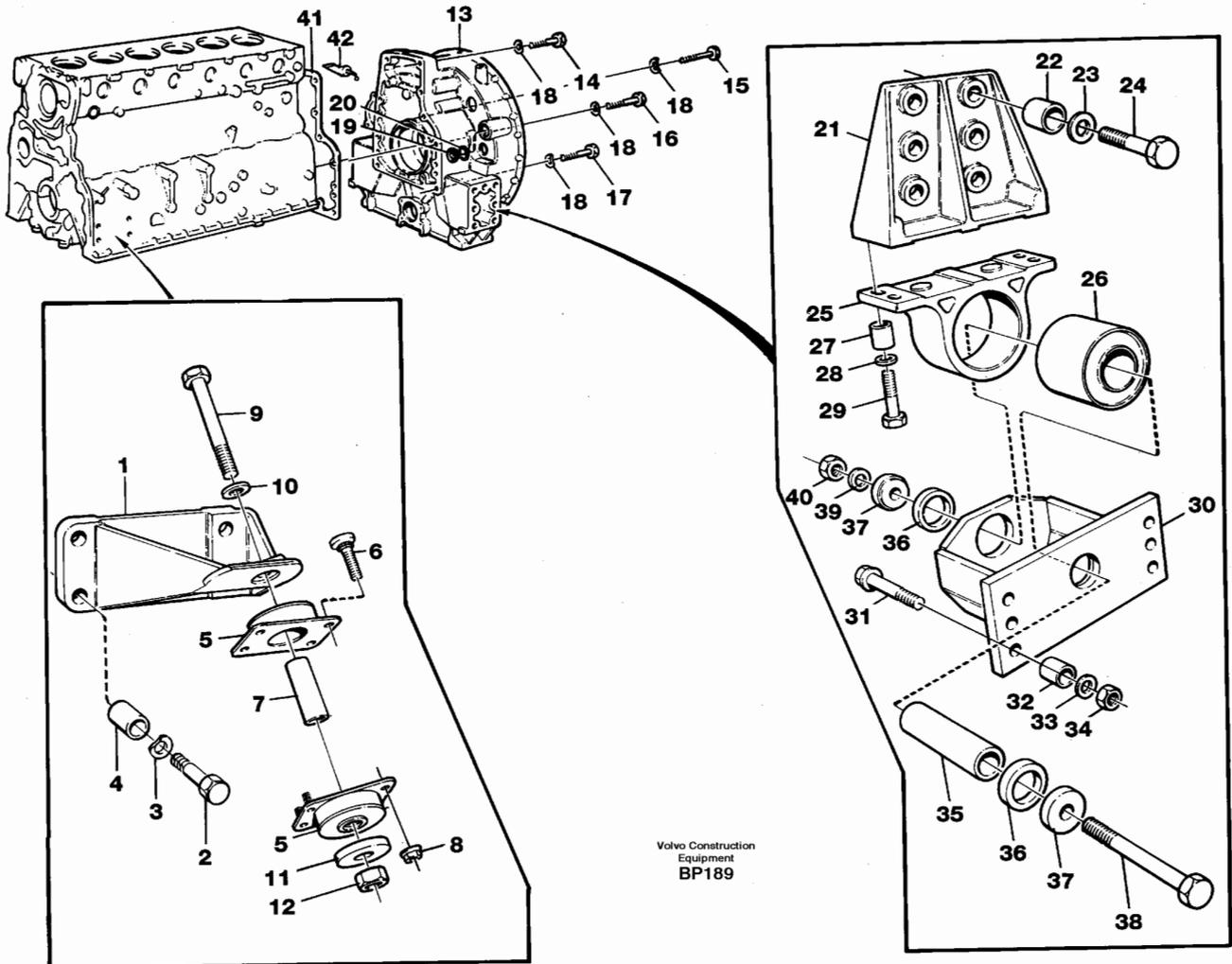
Date: <b>3/13/2025</b>	Image id: <b>BP188</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>217/100</b>	Title: <b>Oil sump</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11031046	1					CS		Oil pan		
2	VOE4771546	1							•Nipple		
3	VOE1545696	1							Gasket		(VOE11031047)
4	VOE11054692	1							Valve		
5	VOE949329	1							Gasket		
6	VOE940186	38							Hexagon screw		
	VOE13940159	2							Screw		
7	VOE60110236	38							Plain washer		(VOE13955894)
8	VOE925064	1							O-ring		
9	VOE13960638	1							Plug		
10	VOE11031240	1					CS		Baffle plate		
11	VOE11031009	1							Gasket		
12	VOE942402	11							Flange screw		
13	VOE4772103	1							Tube		



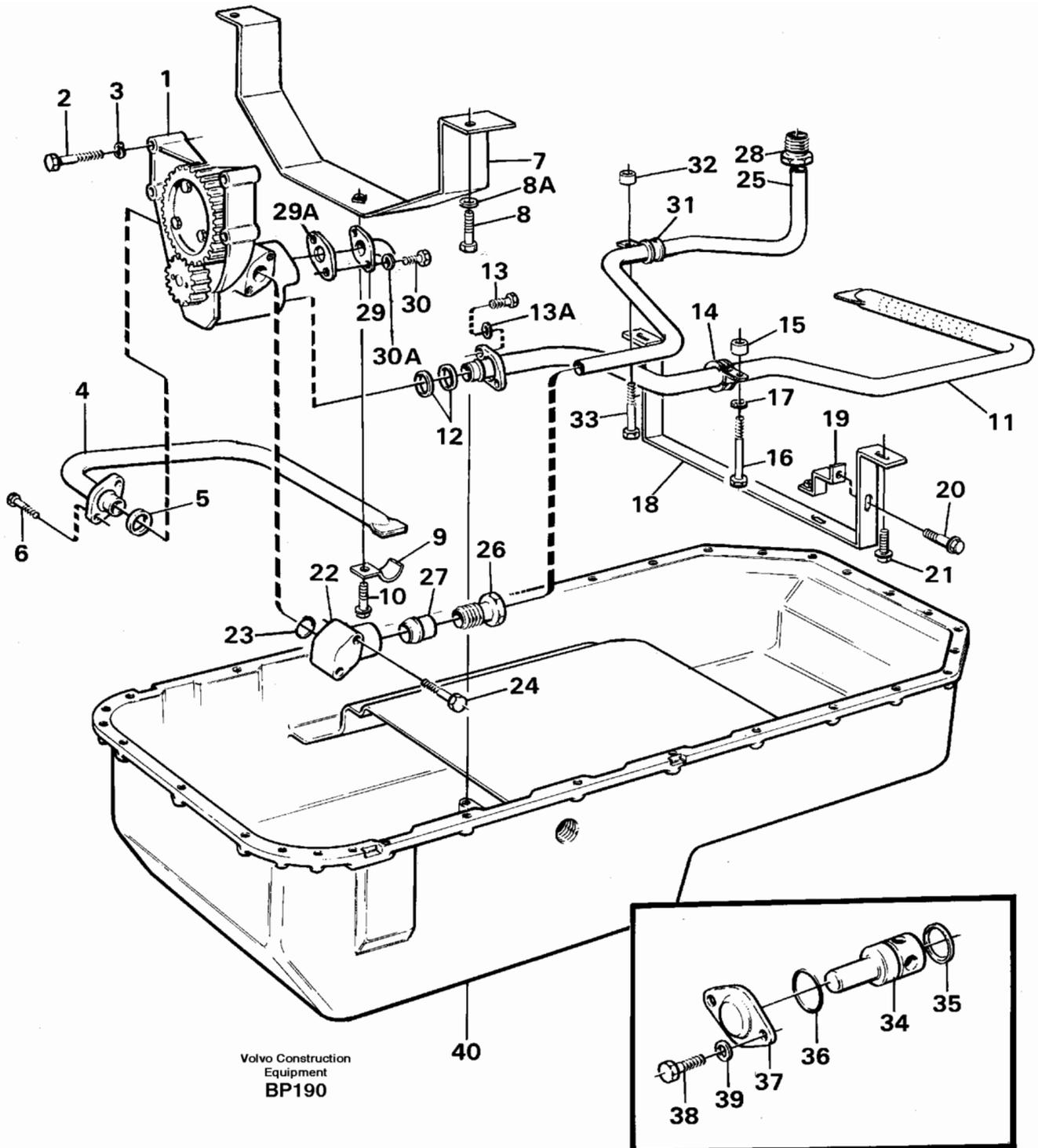
Date: <b>3/13/2025</b>	Image id: <b>BP189</b>	Catalogue: <b>97793</b>	Model: <b>A30C</b>
Brand: <b>Volvo</b>	Serial: <b>2276-2908, 2321-5000, 60001-62000</b>	Group/Section: <b>218/100</b>	Title: <b>Engine support and flywheel housing</b>



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE468317	1							Engine anchorage		LH
	VOE11987570	1					CS		Bracket		RH
2	VOE955581	8							Hexagon screw		
3	VOE955899	8							Plain washer		
4	VOE4778392	8					CS		Spacer sleeve		
	VOE11049782	4					CS		Rubber cushion		
5	VOE1623745	4							•Rubber cushion		
6	VOE13963101	8							•Press screw		
7	VOE1501002	2							Spacer sleeve		
8	VOE13971098	8							Flange nut		
9	VOE997471	2							Hexagon screw		(VOE13955378)
10	VOE13955900	2							Washer		

11	VOE4737225	2							Plate		
12	VOE945884	2							Lock nut		
13		1							Flywheel housing		See ref 482/100
14	VOE955582	2							Hexagon screw		L=70MM
15	VOE955580	8							Hexagon screw		L=57MM
16	VOE959820	3							Hexagon screw		L=140MM
17	VOE959824	2							Hexagon screw		L=190MM
18	VOE941911	15							Spring washer		
19	VOE15134976	1							Plug		(VOE467367)
20	VOE1556907	1							Gasket		(VOE469328)
21	VOE4943522	2					CS		Bracket		
22	VOE16803401	12							Spacer sleeve		(VOE4943178)
23	VOE13955900	12							Washer		
24	VOE997466	12							Hexagon screw		(VOE955373)
25	VOE4823094	2					CS		Bracket		
26	VOE4946937	2							Rubber bushing		
27	VOE4943382	8							Spacer ring		
28	VOE955899	8							Plain washer		
29	VOE13971001	8							Hexagon screw		
30	VOE11054896	2					CS		Engine anchorage		
31	VOE60113115	12							Flange screw		(VOE965195)
32	VOE60113600	12							Spacer sleeve		(VOE4861316)
33	VOE994870	12							Plain washer		(VOE955897)
34	VOE13971084	12							Lock nut		
35	VOE4863147	2					CS		Tubular shaft		
36	VOE4863148	4							Guide sleeve		
37	VOE4863149	4					CS		Washer		
38	VOE997985	2							Hexagon screw		(VOE13955382)
39	VOE13955900	2							Washer		
40	VOE945884	2							Lock nut		
41	VOE424621	1							Gasket		
42	VOE1161277	REQ							Sealant		10 GRAM

Date: 3/13/2025	Image id: BP190	Catalogue: 97793	Model: A30C
Brand: Volvo	Serial: 2276-2908, 2321-5000, 60001-62000	Group/Section: 221/100	Title: Lubricating oil system



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil pump		See ref 221/150
2	VOE955538	4							Hexagon screw		

Product: Volvo A30C Articulated Haulers Part Manual

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3	VOE13942336	4						Spring washer		(942336)
4	VOE11031197	1					CS	Suction pipe		
5	VOE470383	2						Sealing ring		
6	VOE984734	2						Flange screw		(VOE946173)
7	VOE11031290	1					CS	Bracket		
8	VOE955531	2						Hexagon screw		
8A	VOE60110236	2						Plain washer		(VOE13955894)
9	VOE11031206	1					CS	Clamp		
10	VOE60113069	1						Flange screw		(VOE13946544) (946544)
11	VOE11031199	1					CS	Suction pipe		
12	VOE470383	2						Sealing ring		
13	VOE13941678	2					CS	Hexagon screw		(941678)
13A	VOE60110236	2						Plain washer		(VOE13955894) (955894)
14	VOE977743	1						Clamp		
15	VOE60113555	1						Spacer sleeve		(VOE11053913)
16	VOE13940159	2						Screw		(940159)
17	VOE13941907	2						Washer		(941907)
18	VOE11031202	1					CS	Anchorage		
19	VOE11031203	1						Anchorage		
20	VOE60113069	2						Flange screw		(VOE13946544) (946544)
21	VOE942402	2						Flange screw		
22	VOE4778338	1						Flange		
23	VOE13949657	1						O-ring		(949657)
24	VOE13965216	2						Screw		(965216)
25	VOE865224	1					CS	Tube		
26	VOE470377	1					CS	Connector		
27	VOE956973	1					SS	Ferrule		
28	VOE466908	1						Fitting		
29	VOE4778425	1					CS	Pipe		
29A	VOE4778427	1						Flange		
30	VOE13941678	2					CS	Hexagon screw		(941678)
30A	VOE60110236	2						Plain washer		(VOE13955894) (955894)
31	VOE7190159	1						Clamp		
32	VOE60113555	1						Spacer sleeve		(VOE11053913)
33	VOE955525	1						Hexagon screw		
34	VOE22416685	1						Reduction valve		(VOE471707)
35	VOE469846	1						Sealing ring		
36	VOE949658	1						O-ring		
37	VOE471752	1						Cover		
38	VOE940100	2						Hexagon screw		
39	VOE13949607	2						Washer		(949607)
40		1						Oil sump		See ref 217/100

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