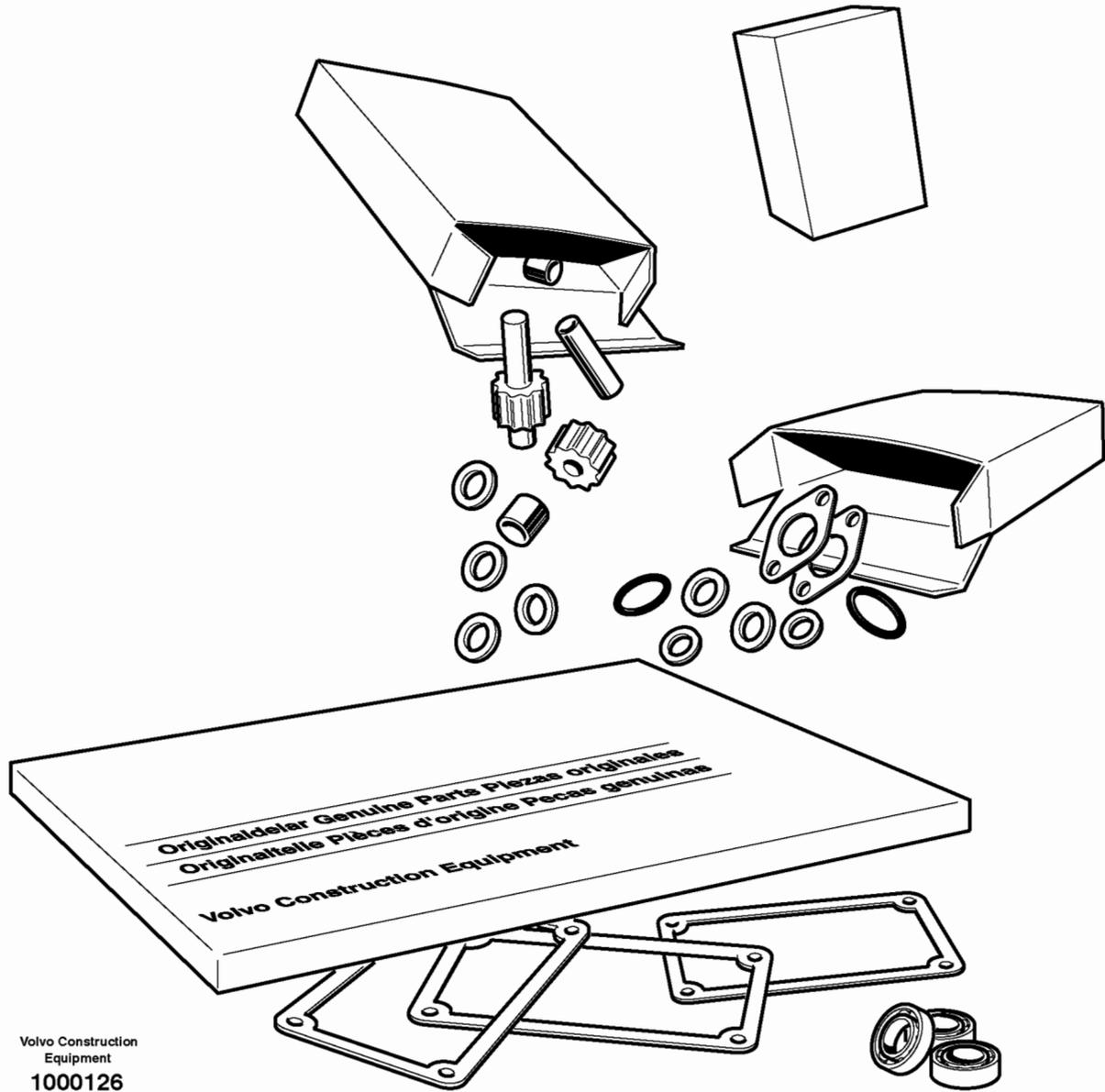


Date: <b>3/12/2025</b>	Image id: <b>1000126</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>173/200</b>	Title: <b>Service kit BASIC 500H</b>



Volvo Construction  
Equipment  
**1000126**

Section footnote 5131) Oil and fuel filters

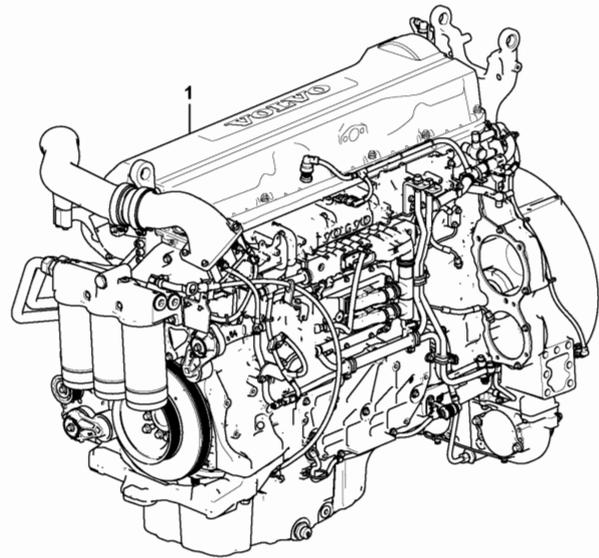
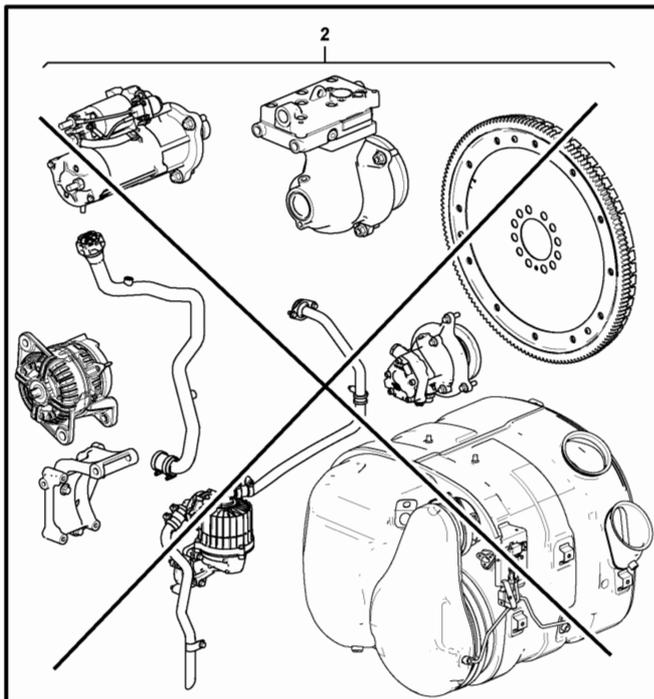
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17448163								Kit		BASIC
	VOE11110683	1							•Fuel filter		
	VOE17533661	2							•Oil filter		
	VOE17533661	1							•Oil filter		





1		1	1						Cylinder head		See ref 211/100
2		1	1						Cylinder Block		See ref 212/100
3		1	1						Cap		See ref 212/200
4		1	1						Cylinder liner,piston		See ref 213/100
5		1	1						Valve mechanism		See ref 214/100
6		1	1						Timing gear casing		See ref 215/100
7		1	1						Camshaft		See ref 215/200
8		1	1						Crankshaft		See ref 216/100
9		1	1						Flywheel		See ref 216/100
10		1	1						Oil sump		See ref 217/100
11		1	1						Engine mounting		See ref 218/200
12		1	1						Lubricating system		See ref 221/100
13		1	1						Oil filter		See ref 222/100
14		1	1						Oil cooler		See ref 223/100
15		1	1						Fuel system		See ref 235/200
16		1	1						Injector		See ref 237/100
17		1	1						Inlet, exhaust syst.		See ref 251/100
18		1	1						Turbocharger		See ref 255/100
19		1	1						Crankcase Venti		See ref 212/300
20		1	1						Cooling System		See ref 262/100
21		1	1						Belt transmission		See ref 263/100
22		1	1						Cable harness		See ref 286/100
23		1	1						EGR valve		See ref 293/100
24		1	1						Starter Motor		See ref 331/100
25		1	1						Starter Element		See ref 333/100
26		1	1						Compressor		See ref 561/100
27		1	1						Pump Unit		See ref 482/200
28		1	1						Exhaust Brake		See ref 253/100

Date: <b>3/12/2025</b>	Image id: <b>1117155</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/220</b>	Title: <b>Engine 11371615</b>



Volvo Construction  
Equipment  
1117155

Section option	Kit	Option description
VOE11371615		Engine Installation STAGE IV

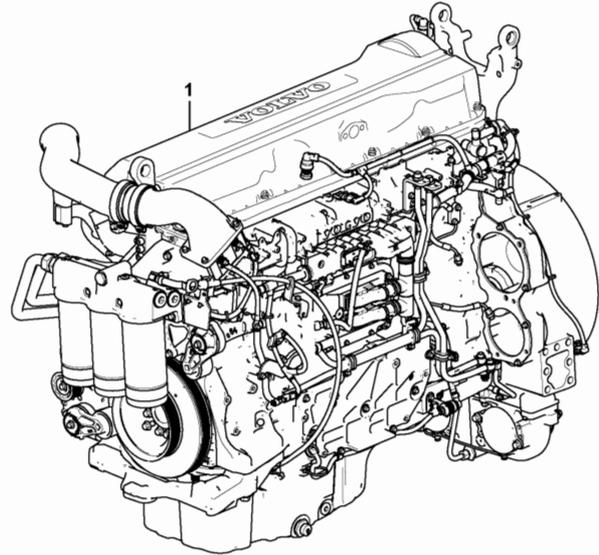
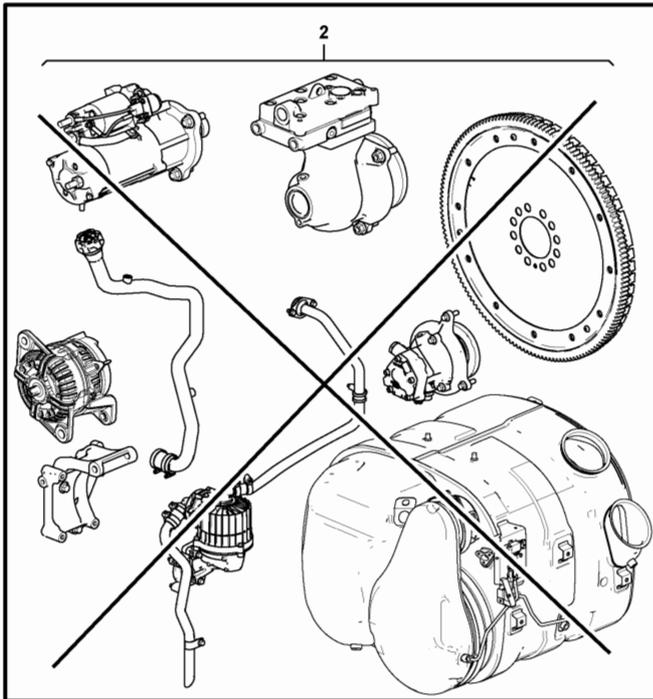
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17450103	1							Engine		D11L STAGE IV, REMAN VOE9017450103
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)

2									Crankcase ventilation		See footnote 3768)
2									Diesel Particulate Filter		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>3/12/2025</b>	Image id: <b>1117155</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/240</b>	Title: <b>Engine 11371616</b>



Volvo Construction  
Equipment  
1117155

Section option	Kit	Option description
VOE11371616		Engine Installation TIER4F

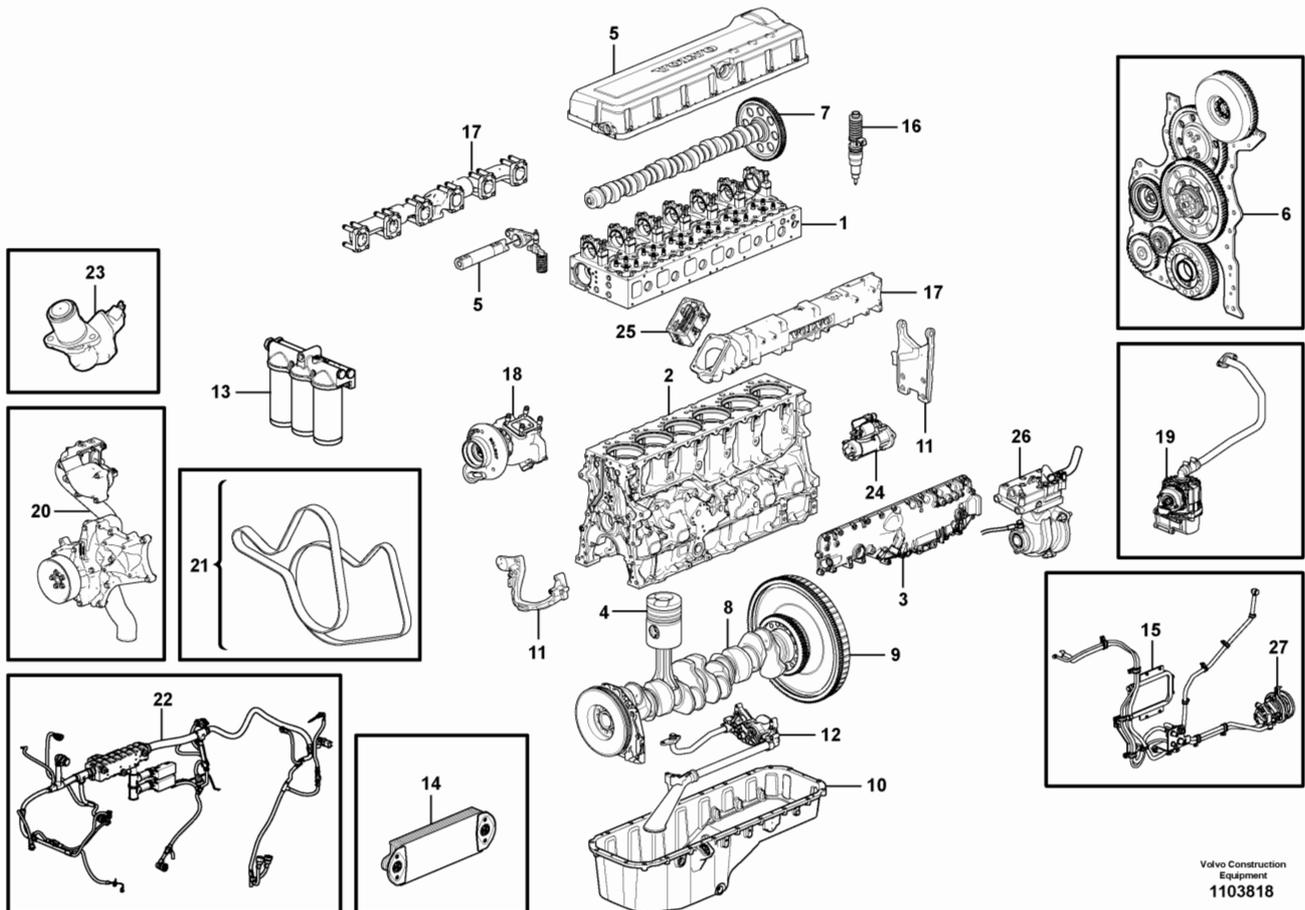
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17450104	1							Engine		D11L TIER 4F, REMAN VOE9017450104
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)

2									Crankcase ventilation		See footnote 3768)
2									Diesel Particulate Filter		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>3/12/2025</b>	Image id: <b>1103818</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/250</b>	Title: <b>Engine</b>



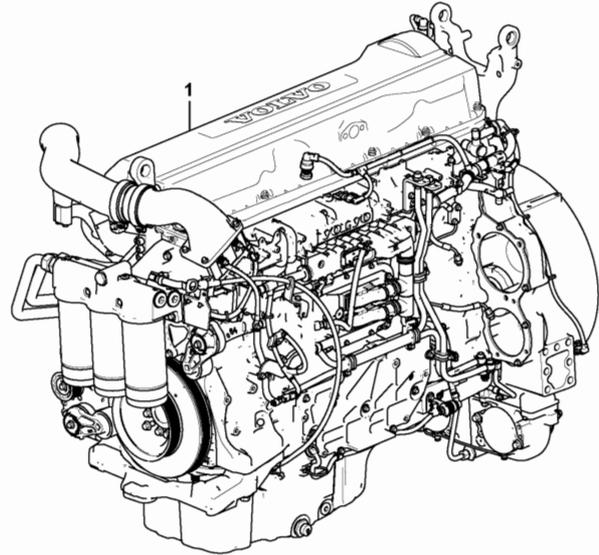
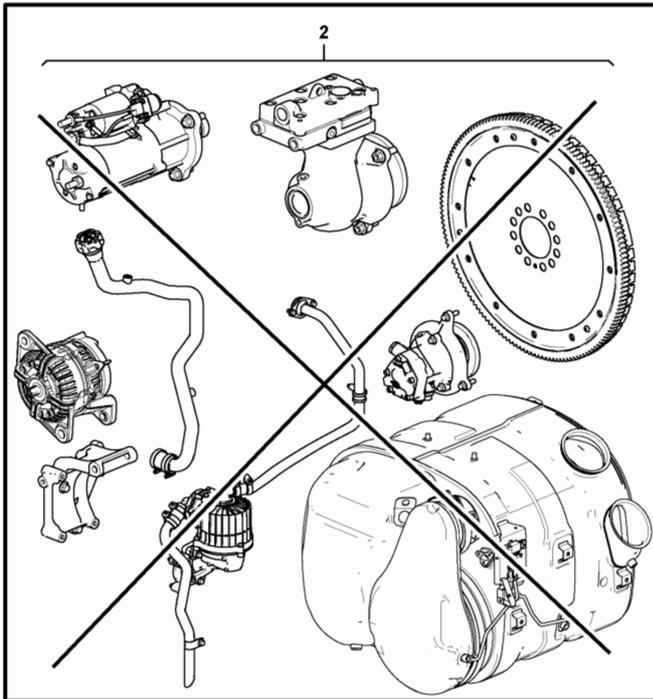
Section option	Kit	Option description
VOE11371886		Engine Installation STAGE V
VOE11371887		Engine Installation TIER 4F
VOE11372113		Engine Installation STAGE V
VOE11372117		Engine Installation TIER 4F

Q1-Q5	Option	Option description	
Q1 11371886	VOE11371886	Engine Installation STAGE V	
Q2 11371887	VOE11371887	Engine Installation TIER 4F	
Q3 11372113	VOE11372113	Engine Installation STAGE V	
Q4 11372117	VOE11372117	Engine Installation TIER 4F	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17479170	1					SE		Engine		D11M See ref 210/270

	VOE55195049	1		1					Engine		(VOE17479175)D11M See ref 210/270, REMAN VOE9055195049
	VOE17479171		1						Engine		D11M See ref 210/270
	VOE17479176		1		1				Engine		D11M See ref 210/270, REMAN VOE9055195048
1		1	1						Cylinder head		See ref 211/150
2		1	1						Cylinder Block		See ref 212/150
3		1	1						Cap		See ref 212/250
4		1	1						Cylinder liner,piston		See ref 213/150
5		1	1						Valve mechanism		See ref 214/150
6		1	1						Timing gear casing		See ref 215/150
7		1	1						Camshaft		See ref 215/250
8		1	1						Crankshaft		See ref 216/150
9		1	1						Flywheel		See ref 216/150
10		1	1						Oil sump		See ref 217/150
11		1	1						Engine mounting		See ref 218/300
12		1	1						Lubricating system		See ref 221/150
13		1	1						Oil filter		See ref 222/150
14		1	1						Oil cooler		See ref 223/150
15		1	1						Fuel system		See ref 235/250
16		1	1						Injector		See ref 237/150
17		1	1						Inlet, exhaust syst.		See ref 251/150
18		1	1						Turbocharger		See ref 255/150
19		1	1						Crankcase Venti		See ref 212/350
20		1	1						Cooling System		See ref 262/150
21		1	1						Belt transmission		See ref 263/105
22		1	1						Cable harness		See ref 286/150
23		1	1						EGR valve		See ref 293/120
24		1	1						Starter Motor		See ref 331/150
25		1	1						Starter Element		See ref 333/150
26		1	1						Compressor		See ref 561/150
27		1	1						Pump Unit		See ref 482/220

Date: <b>3/12/2025</b>	Image id: <b>1117155</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/270</b>	Title: <b>Engine</b>



Volvo Construction  
Equipment  
1117155

Section option	Kit	Option description
VOE11371886		Engine Installation STAGE V
VOE11371887		Engine Installation TIER 4F
VOE11372113		Engine Installation STAGE V
VOE11372117		Engine Installation TIER 4F

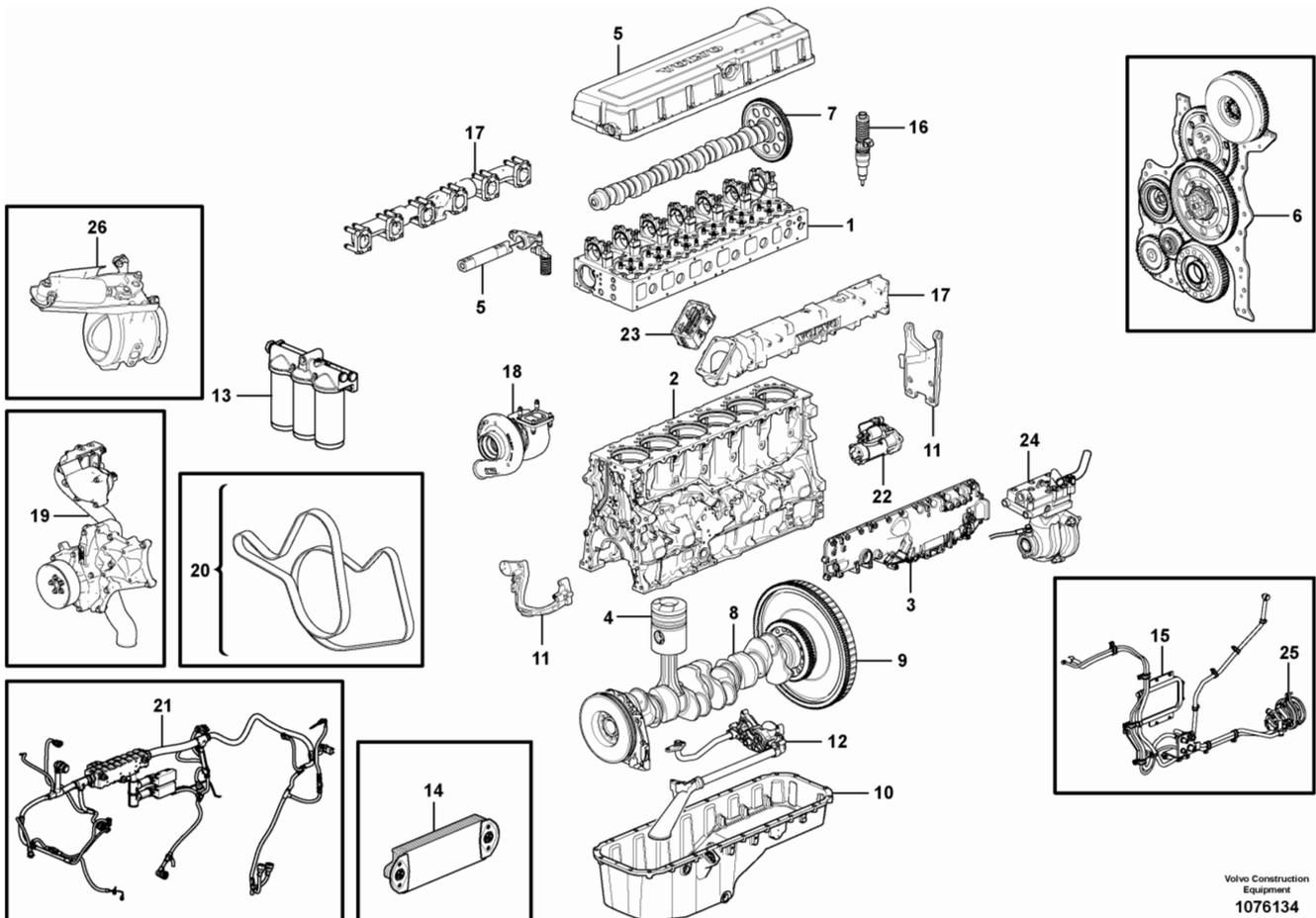
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17510353	1							Engine	VOE174791 70	D11M STA5 EU, REMAN VOE9017510353
1	VOE55195049	1							Engine	VOE174791 75	D11M STAGE V, REMAN VOE9055195049

1	VOE17510354	1							Engine	VOE174791 71	D11M T4F US, REMAN VOE9017510354
1	VOE55195048	1							Engine	VOE174791 76	D11M T4F, REMAN VOE9055195048
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Diesel Particulate Filter		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>3/12/2025</b>	Image id: <b>1076134</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/300</b>	Title: <b>Engine 11371614</b>

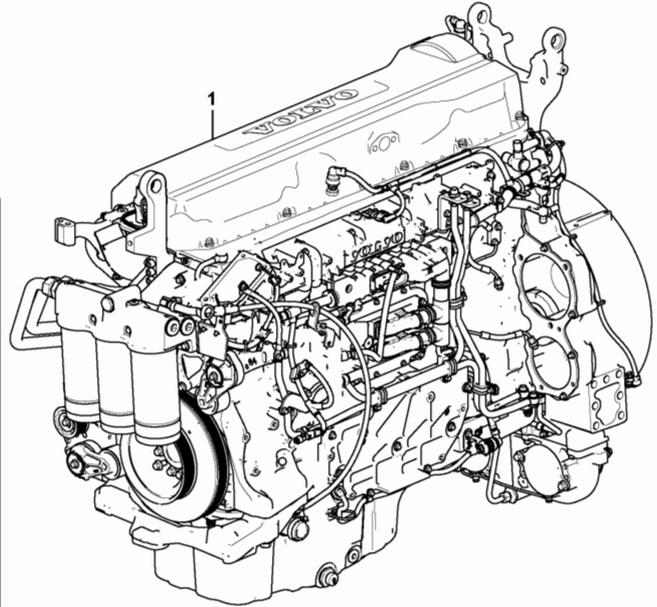
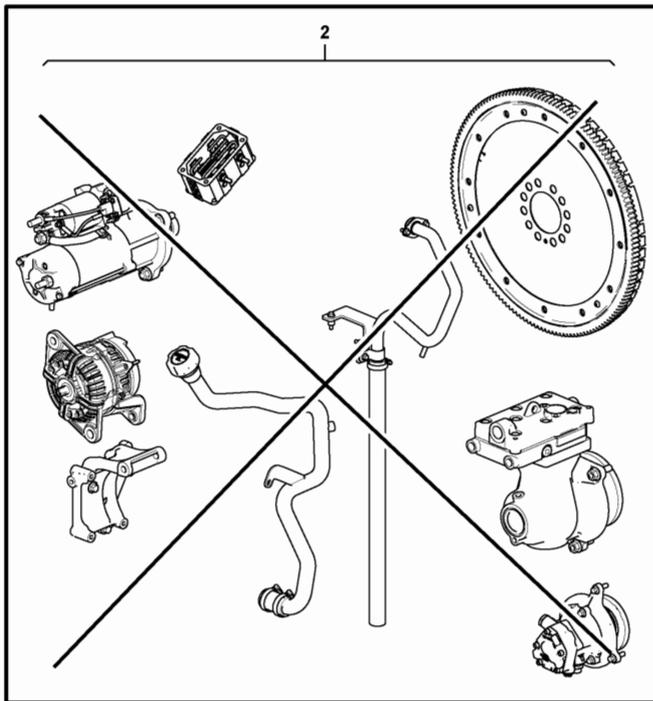


Section option	Kit	Option description
VOE11371614		Engine Installation STAGE II

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17438190	1					SE		Engine		D11F See ref 210/320
	VOE17479177	1							Engine		D11F See ref 210/330, REMAN VOE9055195044
1		1							Cylinder head		See ref 211/120
2		1							Cylinder Block		See ref 212/100
3		1							Cap		See ref 212/200
4		1							Cylinder liner,piston		See ref 213/120
5		1							Valve mechanism		See ref 214/100

6		1							Timing gear casing		See ref 215/100
7		1							Camshaft		See ref 215/220
8		1							Crankshaft		See ref 216/100
9		1							Flywheel		See ref 216/100
10		1							Oil sump		See ref 217/120
11		1							Engine mounting		See ref 218/200
12		1							Lubricating system		See ref 221/100
13		1							Oil filter		See ref 222/100
14		1							Oil cooler		See ref 223/100
15		1							Fuel system		See ref 235/220
16		1							Injector		See ref 237/120
17		1							Inlet, exhaust syst.		See ref 251/120
18		1							Turbocharger		See ref 255/120
19		1							Cooling System		See ref 262/120
20		1							Belt transmission		See ref 263/100
21		1							Cable harness		See ref 286/120
22		1							Starter Motor		See ref 331/100
23		1							Starter Element		See ref 333/100
24		1							Compressor		See ref 561/100
25		1							Pump Unit		See ref 482/200
26		1							Exhaust Brake		See ref 253/120

Date: <b>3/12/2025</b>	Image id: <b>1117144</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/320</b>	Title: <b>Engine 11371614</b>



Volvo Construction  
Equipment  
1117144

Section option	Kit	Option description
VOE11371614		Engine Installation STAGE II

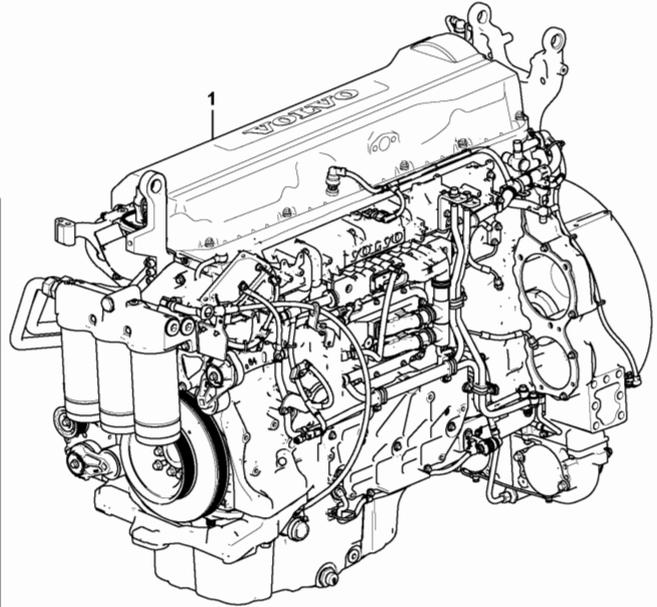
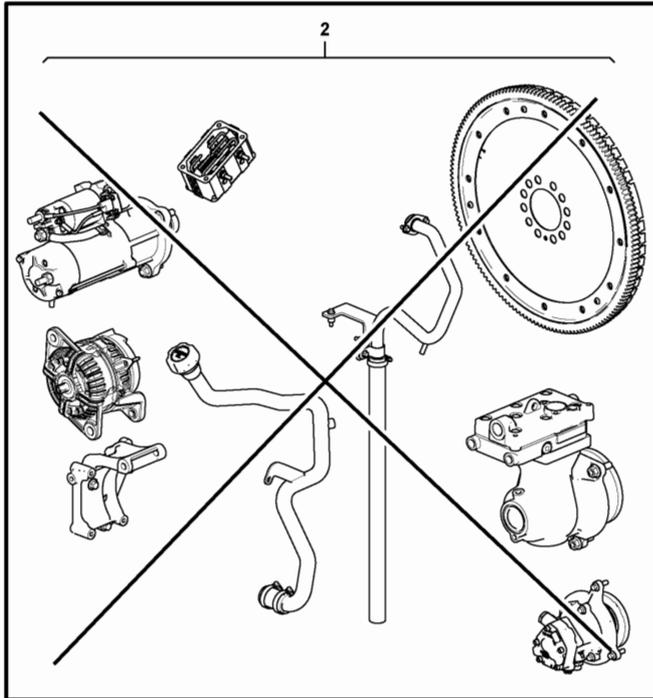
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17450102	1							Engine	VOE174381 90	D11F STAGEIIA, REMAN VOE9017450102
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Starter Element		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)

2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>3/12/2025</b>	Image id: <b>1117144</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/330</b>	Title: <b>Engine 11371614</b>



Volvo Construction  
Equipment  
1117144

Section option	Kit	Option description
VOE11371614		Engine Installation STAGE II

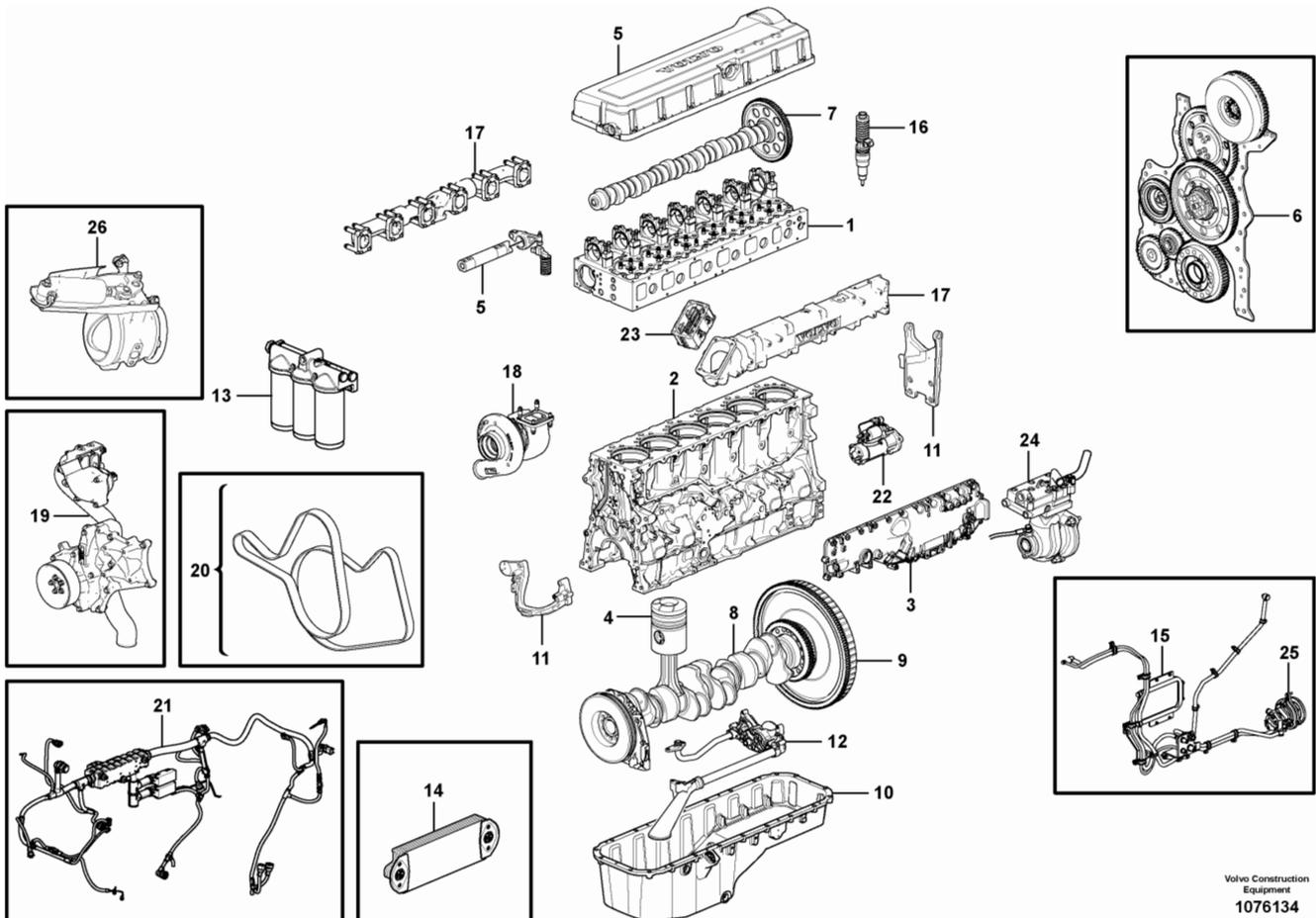
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE55195044	1							Engine	VOE174791 77	D11F STAGEIIA, REMAN VOE9055195044
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Starter Element		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)

2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>3/12/2025</b>	Image id: <b>1076134</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/400</b>	Title: <b>Engine</b>

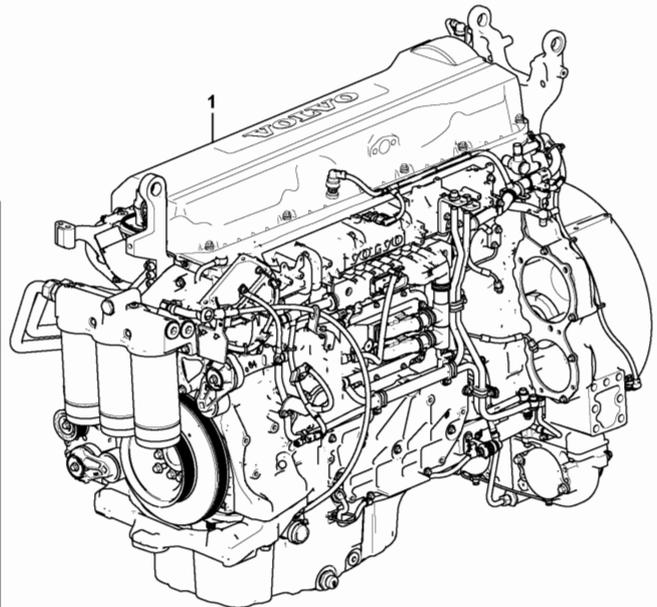
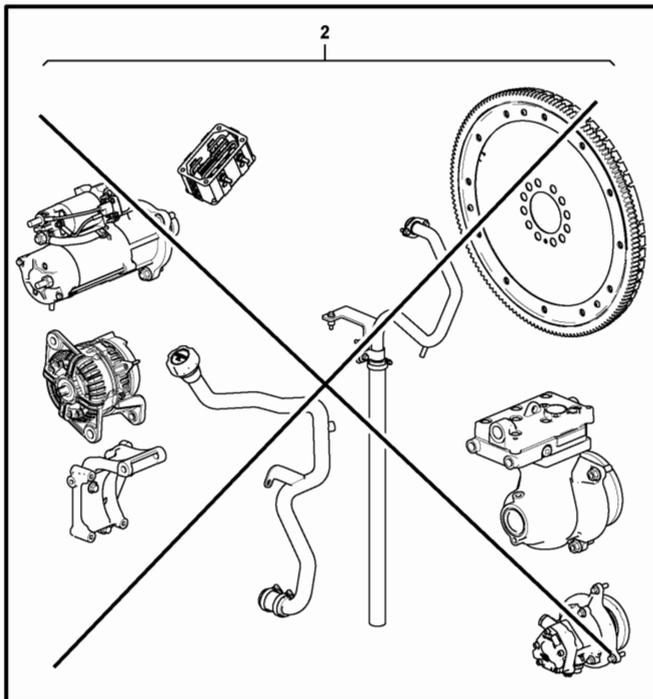


Volvo Construction  
Equipment  
1076134

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17452175	1					SE		Engine	VOE113718 52	D11E See ref 210/420
	VOE17479178	1							Engine	VOE113718 52, VOE113721 10	D11E See ref 210/430, REMAN VOE9055195047
1		1							Cylinder head		See ref 211/120
2		1							Cylinder Block		See ref 212/100
3		1							Cap		See ref 212/200
4		1							Cylinder liner,piston		See ref 213/100
5		1							Valve mechanism		See ref 214/140
6		1							Timing gear casing		See ref 215/100

7		1							Camshaft		See ref 215/240
8		1							Crankshaft		See ref 216/100
9		1							Flywheel		See ref 216/100
10		1							Oil sump		See ref 217/120
11		1							Engine mounting		See ref 218/200
12		1							Lubricating system		See ref 221/100
13		1							Oil filter		See ref 222/100
14		1							Oil cooler		See ref 223/100
15		1							Fuel system		See ref 235/240
16		1							Injector		See ref 237/140
17		1							Inlet, exhaust syst.		See ref 251/140
18		1							Turbocharger		See ref 255/140
19		1							Cooling System		See ref 262/140
20		1							Belt transmission		See ref 263/100
21		1							Cable harness		See ref 286/140
22		1							Starter Motor		See ref 331/100
23		1							Starter Element		See ref 333/100
24		1							Compressor		See ref 561/100
25		1							Pump Unit		See ref 482/200
26		1							Exhaust Brake		See ref 253/140

Date: <b>3/12/2025</b>	Image id: <b>1117144</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/420</b>	Title: <b>Engine 11371852</b>



Volvo Construction  
Equipment  
1117144

Section option	Kit	Option description
VOE11371852		Engine Installation STAGE IIIA

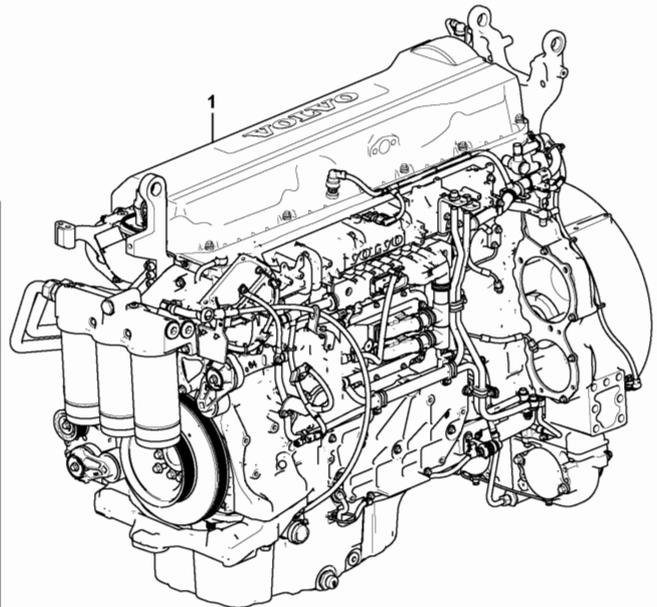
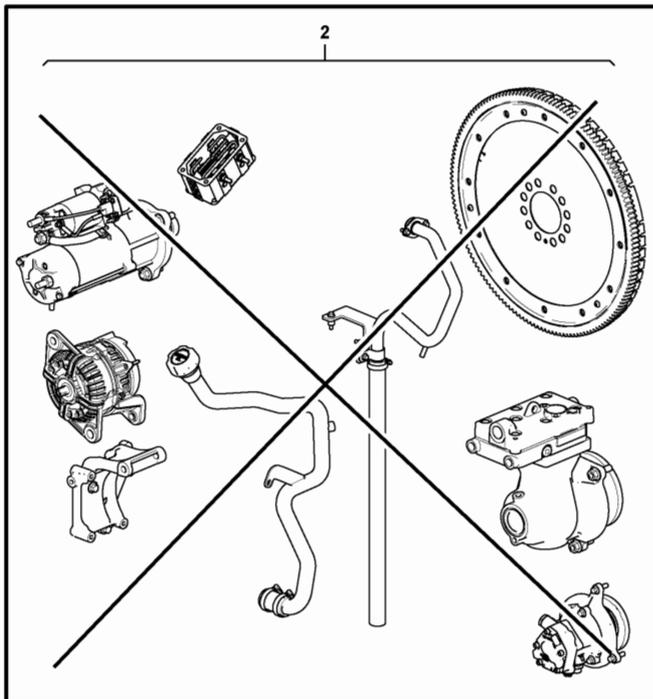
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE17491742	1							Engine	VOE174521 75	D11E STAGEIIIA, REMAN VOE9017491742
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)
2									Flywheel		See footnote 3768)

2									Crankcase ventilation		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>3/12/2025</b>	Image id: <b>1117144</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>210/430</b>	Title: <b>Engine 11371852, 11372110</b>



Volvo Construction  
Equipment  
1117144

Section option	Kit	Option description
VOE11371852		Engine Installation STAGE IIIA
VOE11372110		Engine Installation STAGE IIIA

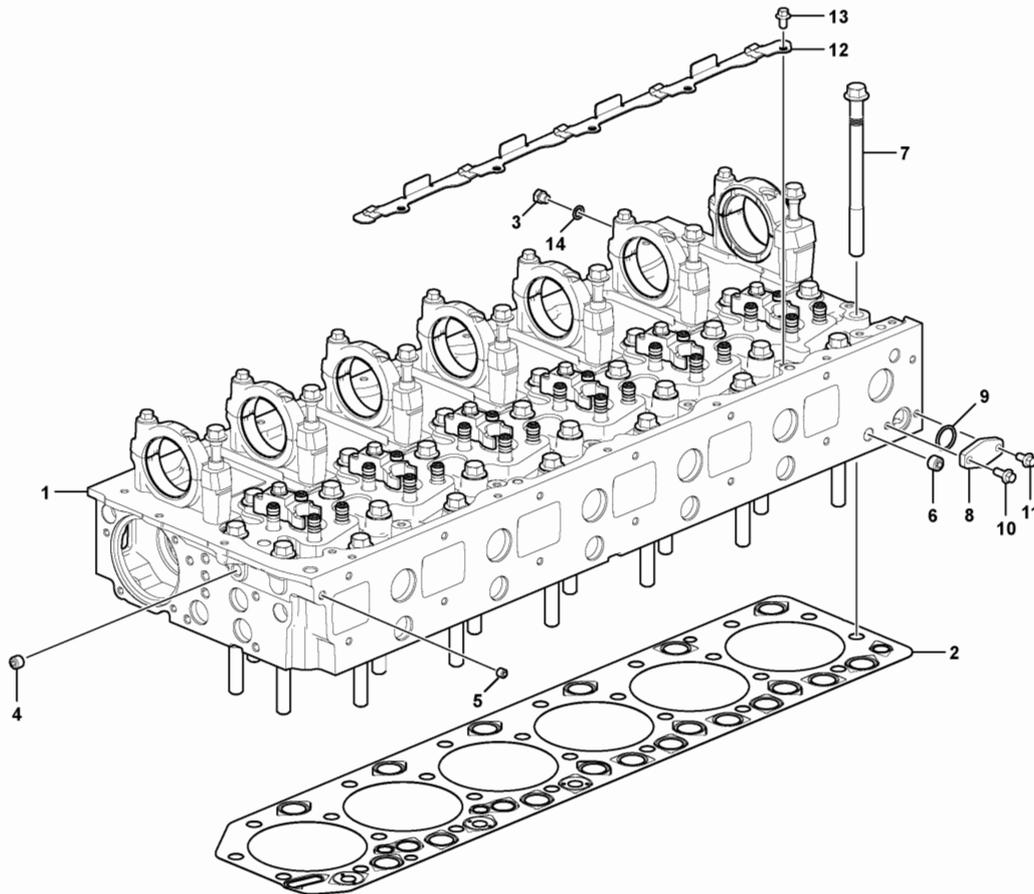
Section footnote 4902) Aftermarket engine (Replacement version)

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE55195047	1							Engine	VOE174791 78	D11E STAGEIIIA, REMAN VOE9055195047
2									Alternator		See footnote 3768)
2									Starter Motor		See footnote 3768)
2									Fuel pump		See footnote 3768)
2									Compressor		See footnote 3768)

2									Flywheel		See footnote 3768)
2									Crankcase ventilation		See footnote 3768)
2									Oil Filler Pipe		See footnote 3768)

3768) Not included

Date: <b>3/12/2025</b>	Image id: <b>1072745</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head with fitting parts 17438188, 17438189</b>



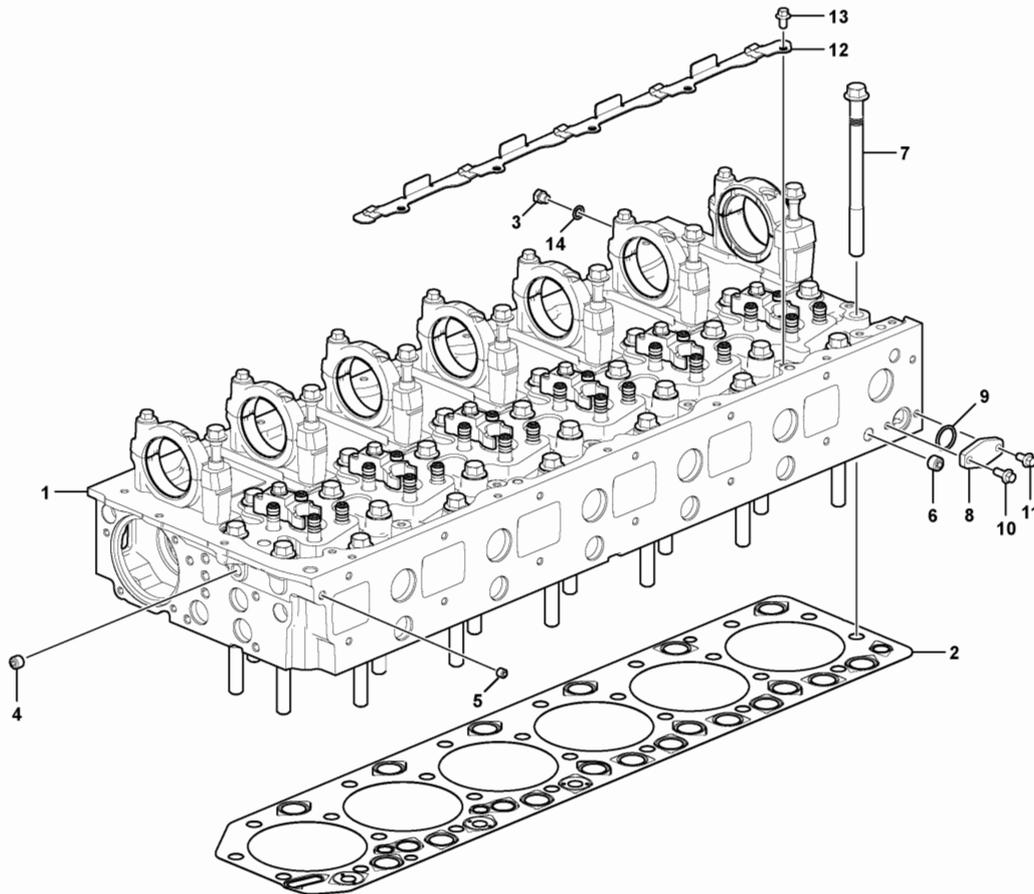
Volvo Construction  
Equipment  
1072745

Section option	Kit	Option description
VOE17438188		Engine D11L TIER4F
VOE17438189		Engine D11L STAGEIV

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder head		See ref 211/200
2	VOE21313544	1							Cylinder head gasket		(VOE20495935)
3	VOE960628	1							Plug		
4	VOE990830	2							Plug		
5	VOE996102	1							Plug		(VOE968060)
6	VOE13968063	1							Plug		
7	VOE21345131	26							Flange screw		
8	VOE20451868	1							Plug		



Date: <b>3/12/2025</b>	Image id: <b>1072745</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>211/120</b>	Title: <b>Cylinder head with fitting parts 17438190, 17452175</b>



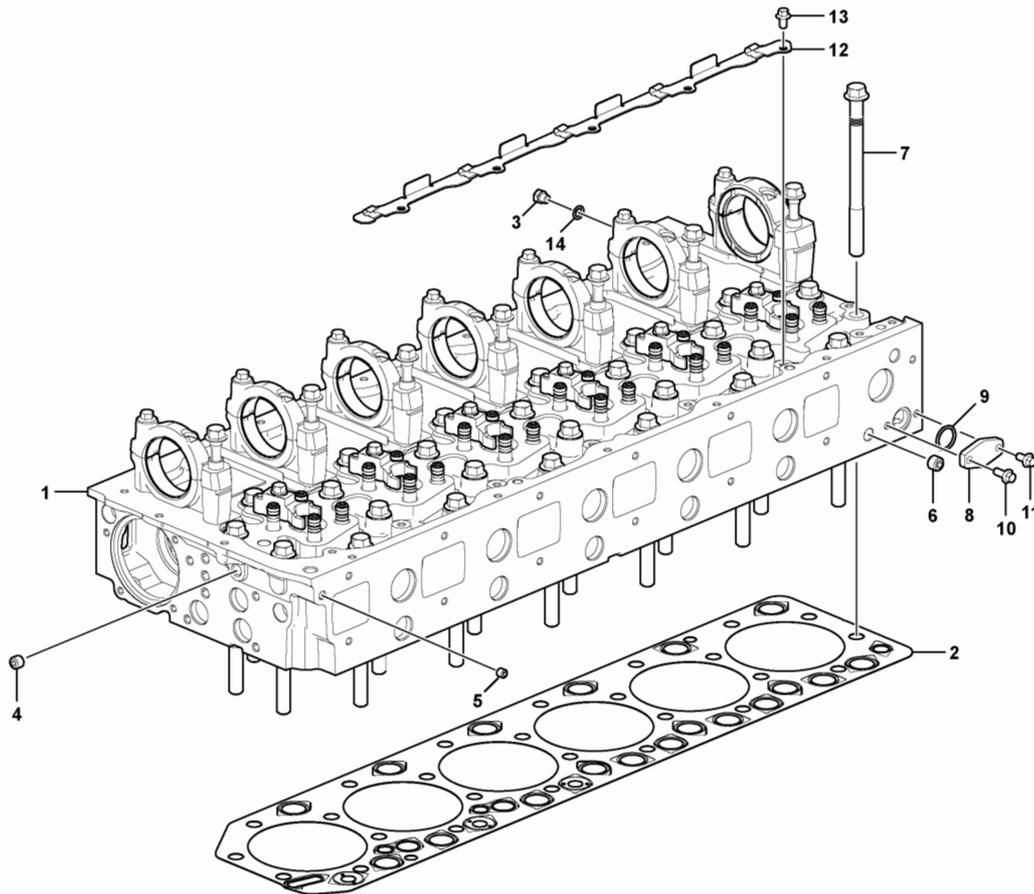
Volvo Construction  
Equipment  
1072745

Section option	Kit	Option description
VOE17438190		Engine D11F STAGEIIA
VOE17452175		Engine D11E STAGEIIIA

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder head		
2	VOE21313544	1							Cylinder head gasket		(VOE20495935)ENG -2022/FEB/06
2	VOE23240729	1							Gasket		ENG 2022/FEB/07-
3	VOE960628	1							Plug		
4	VOE990830	2							Plug		
5	VOE996102	1							Plug		(VOE968060)
6	VOE13968063	1							Plug		
7	VOE21345131	26							Flange screw		



Date: <b>3/12/2025</b>	Image id: <b>1072745</b>	Catalogue: <b>20775</b>	Model: <b>A25G</b>
Brand: <b>Volvo</b>	Serial: <b>322001-, 332001-, 342001-342564, 352001-, 722001-, 732001-, 742001-742457, 752001-</b>	Group/Section: <b>211/130</b>	Title: <b>Cylinder head with fitting parts 17479177, 17479178, ENG -2023/SEP/04</b>



Volvo Construction  
Equipment  
1072745

Section option	Kit	Option description
VOE17479177		Engine D11F STAGEIIA
VOE17479178		Engine D11E STAGEIIIA

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder head		
2	VOE21313544	1							Cylinder head gasket		ENG -2022/FEB/06
2	VOE23240729	1							Gasket		ENG 2022/FEB/07-
3	VOE960628	1							Plug		
4	VOE990830	2							Plug		
5	VOE996102	1							Plug		
6	VOE13968063	1							Plug		
7	VOE21345131	26							Flange screw		

Product: Volvo A25G Articulated Haulers Part Manual

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8	VOE20451868	1							Plug		
9	VOE949658	1							O-ring		
10	VOE984734	1							Flange screw		
11	VOE984733	1							Flange screw		
12	VOE20563234	1							Bracket		
13	VOE994383	5							Flange screw		
14	VOE13947281	1							Gasket		

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