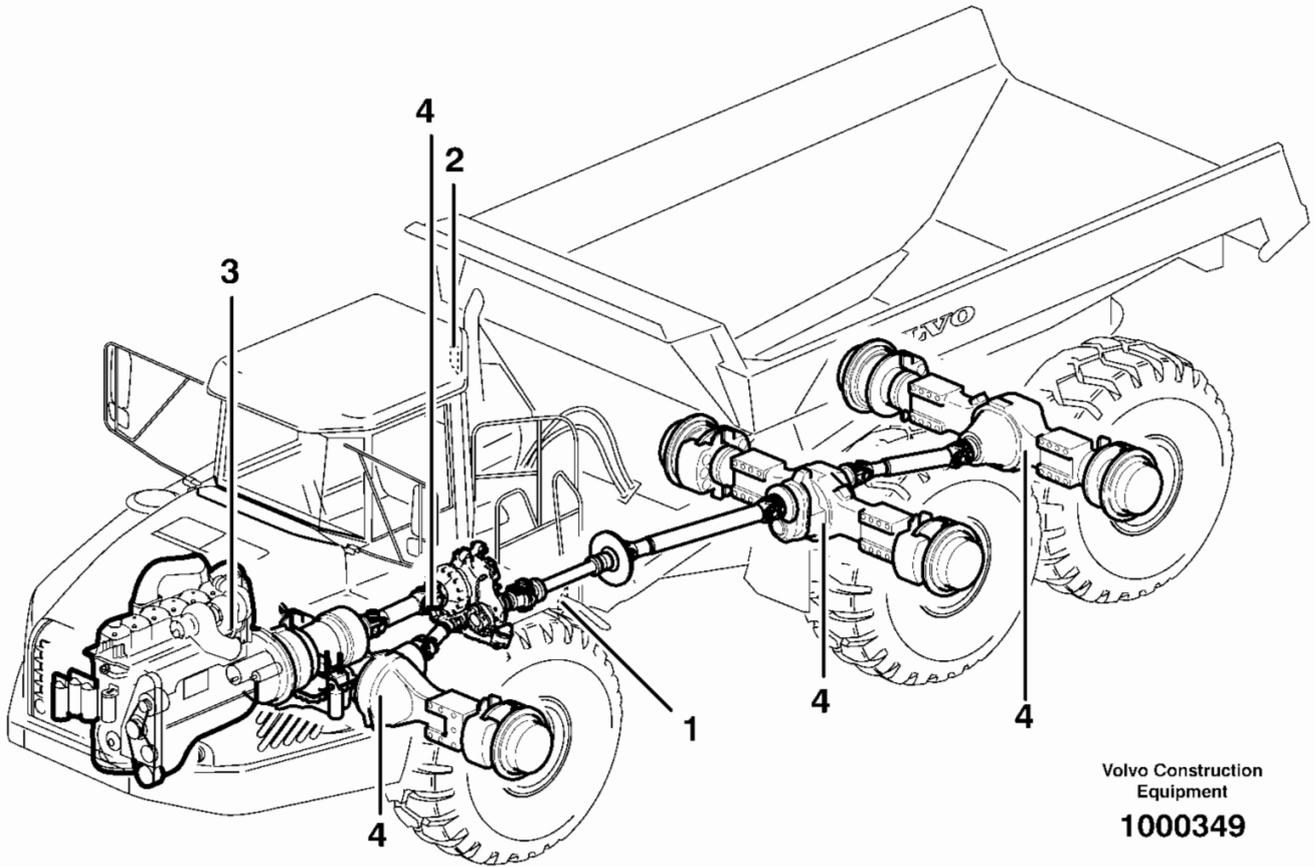


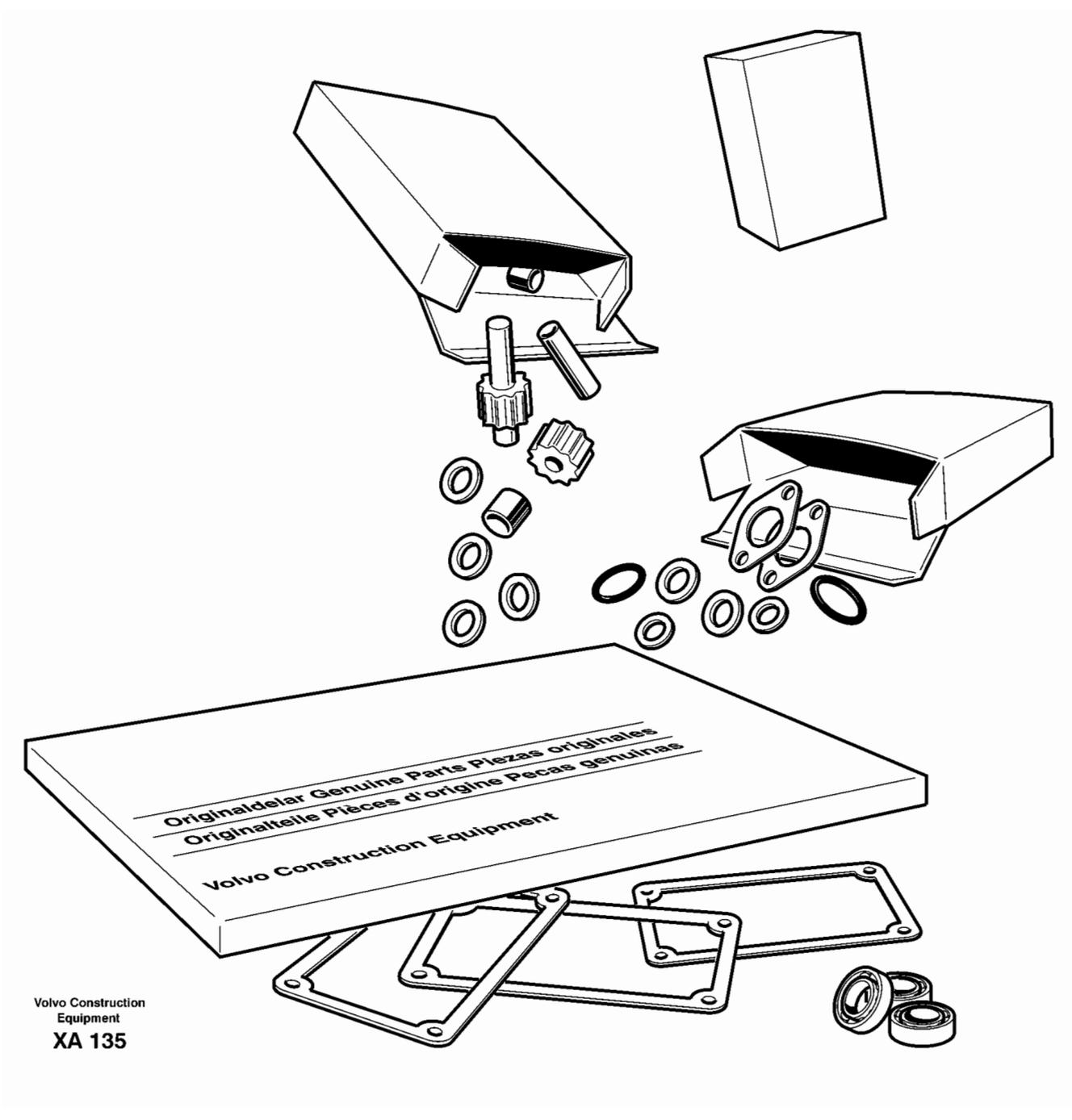
Date: 2/26/2025	Image id: 1000349	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 030/100	Title: Product identification plate



Volvo Construction
Equipment
1000349

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Driver's cab		
3									Engine sign plate		
4									Power Transmission		
4									Axle Number		

Date: 2/26/2025	Image id: XA135	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 210/50	Title: Repair kits for engine

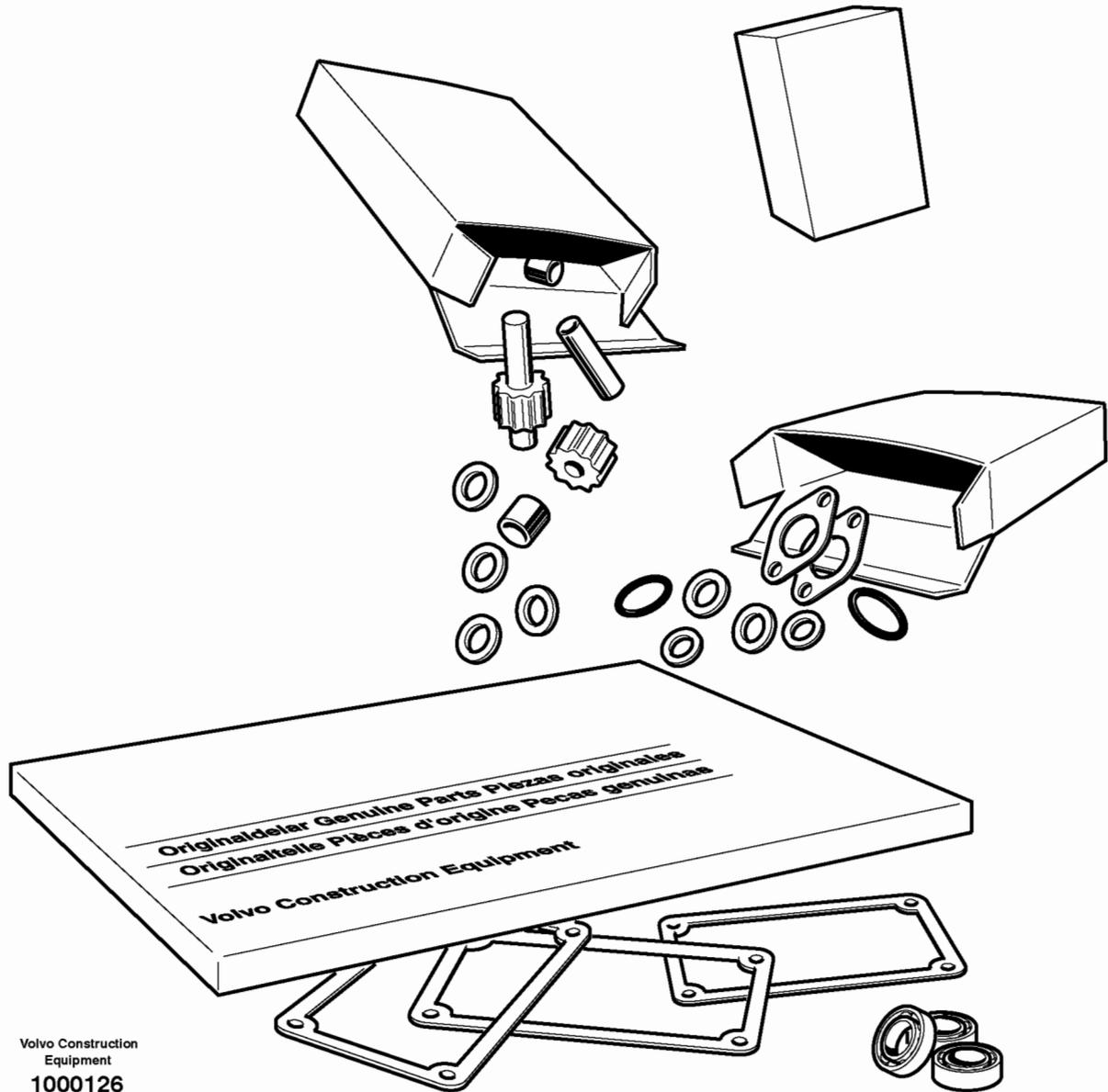


Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE21440994	1							Camshaft bearing kit		(VOE85103719)AXIAL Camshaft
	VOE81503723	6							Brg Shell Kit		STD Camshaft
	VOE20867178	7							Main bearing kit		(VOE85103707)STD Crankshaft
	VOE20867751	7							Main Bearing		(VOE85103708)0,25 MM U SZ
	VOE20867757	7							Main bearing kit		(VOE85103709)0,50 MM U SZ
	VOE85103710	7							Mn Bearing Kit		0,75 MM U SZ
	VOE20867761	7							Main Bearing Ki		(VOE85103711)1,00 MM U SZ
	VOE20867762	7					CS		Bearing shell		(VOE85103712)1,25 MM U SZ
	VOE85103713	6							Bearing kit		STD Crankshaft
	VOE85103714	6							Bearing arrangement		0,25 MM U SZ
	VOE85103715	6							Bearing		0,50 MM U SZ
	VOE85103716	6					CS		Bearing		0,75 MM U SZ
	VOE20867670	6							Bearing kit		(VOE85103717)1,00 MM U SZ
	VOE85103718	6					CS		Bearing		1,25 MM U SZ
	VOE24124156	1							Thrust washer kit		(VOE3093651)STD Crankshaft
	VOE3093652	1							Thrust washer kit		0,1 MM U SZ
	VOE3093653	1							Thrust washer kit		0,2 MM U SZ
	VOE3093654	1							Thrust washer kit		0,3 MM U SZ
	VOE85103176	6					CS		Repair kit		Injector
	VOE276935	6							Sealing ring kit		Injector
	VOE85103938	1							Gasket kit		Air compressor
	VOE15178147	1							Overhaul kit		
	VOE15178154	1							•Cylinder head kit		
	VOE21313544	1							••Cylinder head gasket		(VOE20495935) Cylinder head
	VOE20905400	24							••Valve guide		
	VOE21990221	24							••Valve stem seal		(VOE20864662)
	VOE8148729	1							••Connector		
	VOE982721	2							••Gasket		
	VOE982723	6							••Gasket		
	VOE982724	8							••Gasket		
	VOE3161465	1							••Gasket		
	VOE420641	1					SS		••Gasket		
	VOE420643	1							••Gasket		
	VOE8148172	6					SS		••Gasket		
	VOE8194365	1							••Gasket		
	VOE925073	1							••O-ring		
	VOE20536487	6							••O-ring		

	VOE977299	4							•Stud		
	VOE15134976	1							•Plug		(VOE467367)
	VOE996102	1							•Plug		(VOE968060)
	VOE13968062	2							•Plug		
	VOE1546528	1							•Plug		
	VOE20567779	1							•Plug		
	VOE20451868	1							•Plug		
	VOE8131145	2							•Guide sleeve		
	VOE20485996	2							•Guide sleeve		
	VOE20718731	1							•Yoke		
	VOE11127965	1							•Ring		

Date: 2/26/2025	Image id: 1000126	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 210/60	Title: Repair kits for engine

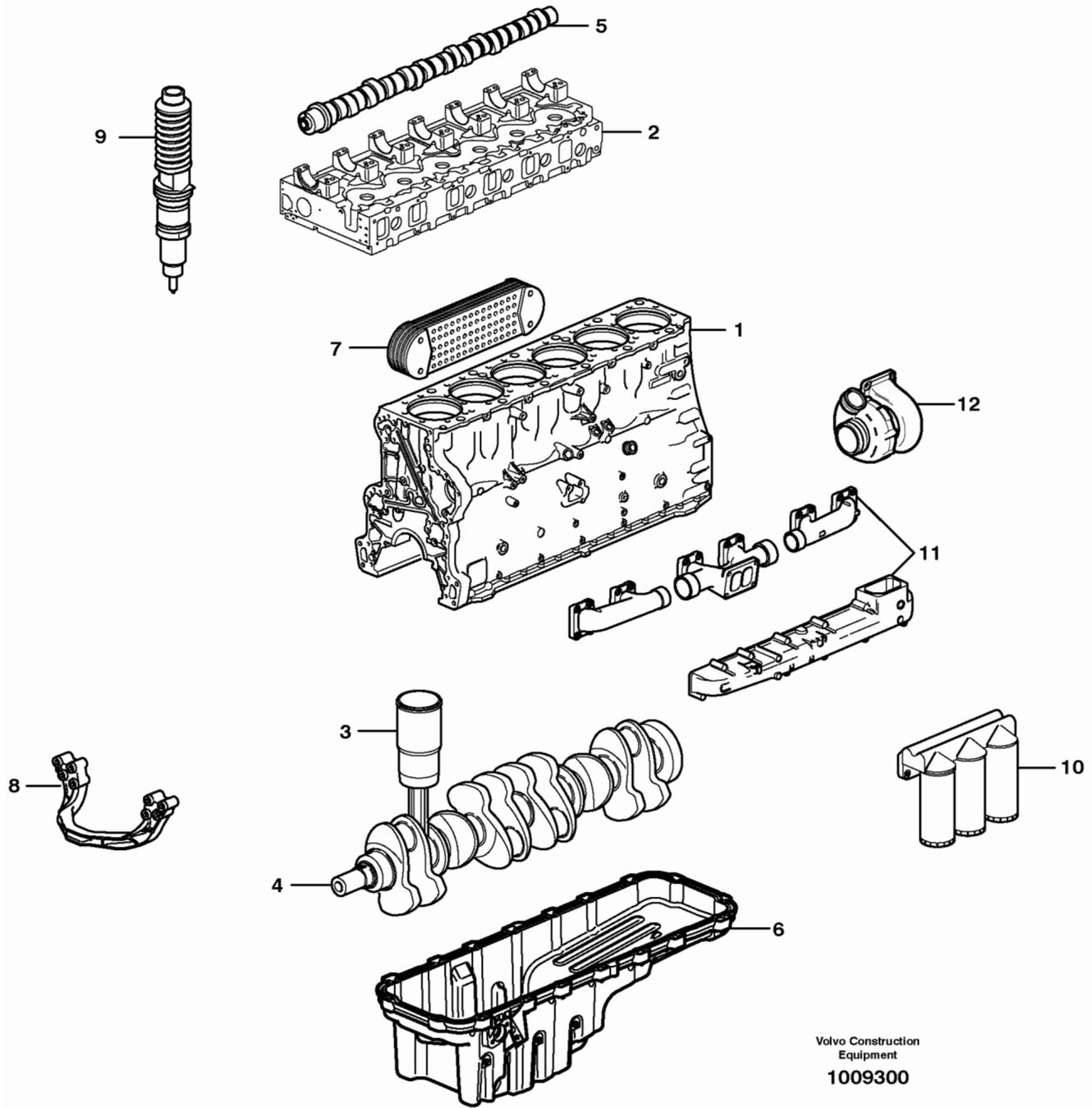


Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17514587	1							Spare parts kit		
	VOE21057449	6							•Connecting rod		See ref 216/100

VOE20801975	6								•Cylinder liner kit		See ref 213/100
VOE85103713	6								•Bearing kit		
VOE20867178	7								•Main bearing kit		See ref 216/100
VOE24124156	1								•Thrust washer kit		(VOE21948261) See ref 216/100
VOE21313544	1								•Cylinder head gasket		(VOE20495935)
VOE21185132	2								•Seal		
VOE20817742	1								•Gasket		
VOE20812484	1								•Sealing strip		
VOE22859766	34								•Flange screw		
VOE20804638	1								•Sealing strip		
VOE21440994	1								•Camshaft bearing kit		See ref 215/150
VOE22879254	1								•Camshaft bearing kit		See ref 215/150
VOE22275838	2								•Sealing ring		
VOE21092243	3								•Sealing ring		
VOE469846	1								•Sealing ring		
VOE22416685	1								•Reduction valve		
VOE471956	4								•Sealing ring		
VOE13948610	1								•O-ring		
VOE21613426	1								•Thermostat		
VOE1547254	2								•Sealing ring		
VOE3161465	1								•Gasket		
VOE21503575	1								•Sealing ring		
VOE21482601	6								•Gasket		
VOE3979639	2								•Gasket		

Date: 2/26/2025	Image id: 1009300	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 210/100	Title: Engine

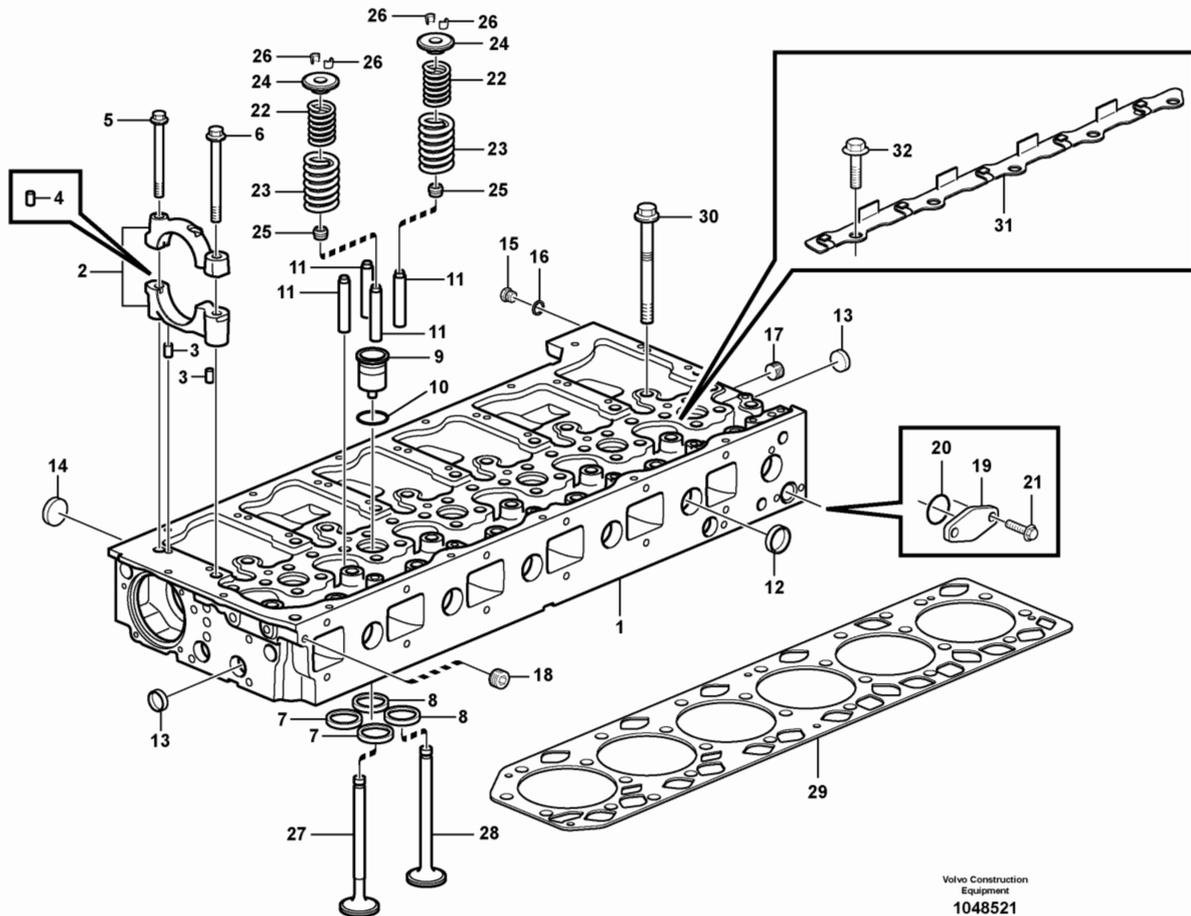


Section option	Kit	Option description
VOE37097		Articulated hauler A25E 6X6
VOE81277		U.s. certified engine (epa, Carb)
VOE81345		Eu certified engine
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3

VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE8188710	1					SS		Engine	VOE81277	D9BAAE3 S/N - 13109 S/N - 73050, REMAN VOE9008188710, VOE9008188717
	VOE8188717	1					CS		Engine	VOE81277	D9B S/N 13110 - S/N 73051 -, REMAN VOE9008188717
	VOE8188711	1					SS		Engine	VOE81345	D9BABE3 S/N - 13109 S/N - 73090, REMAN VOE9008188711, VOE9008188718
	VOE8188718	1					CS		Engine	VOE81345	D9B S/N 13110 - S/N 73091 -, REMAN VOE9008188718
1		1							•Cylinder block		See ref 212/100
2		1							•Cylinder head		See ref 211/100
3		6							•Cylinder liner,piston		See ref 213/100
4		1							•Crankshaft		See ref 216/100
5		1							•Camshaft		See ref 215/150
6		1							•Oil sump		See ref 217/100
7		1							•Oil cooler		See ref 223/100
8		1							•Engine mounting		See ref 218/100
9		1							•Injector		See ref 237/100
10		1							•Oil filter		See ref 222/100
11		1							•Inlet, exhaust syst.		See ref 251/100
12		1							•Turbocharger		See ref 255/100

Date: 2/26/2025	Image id: 1048521	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 211/100	Title: Cylinder head



Volvo Construction
Equipment
1048521

Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Q1-Q5	Option	Option description	
Q1 ENG - 172733			
Q2 ENG 172734 -			

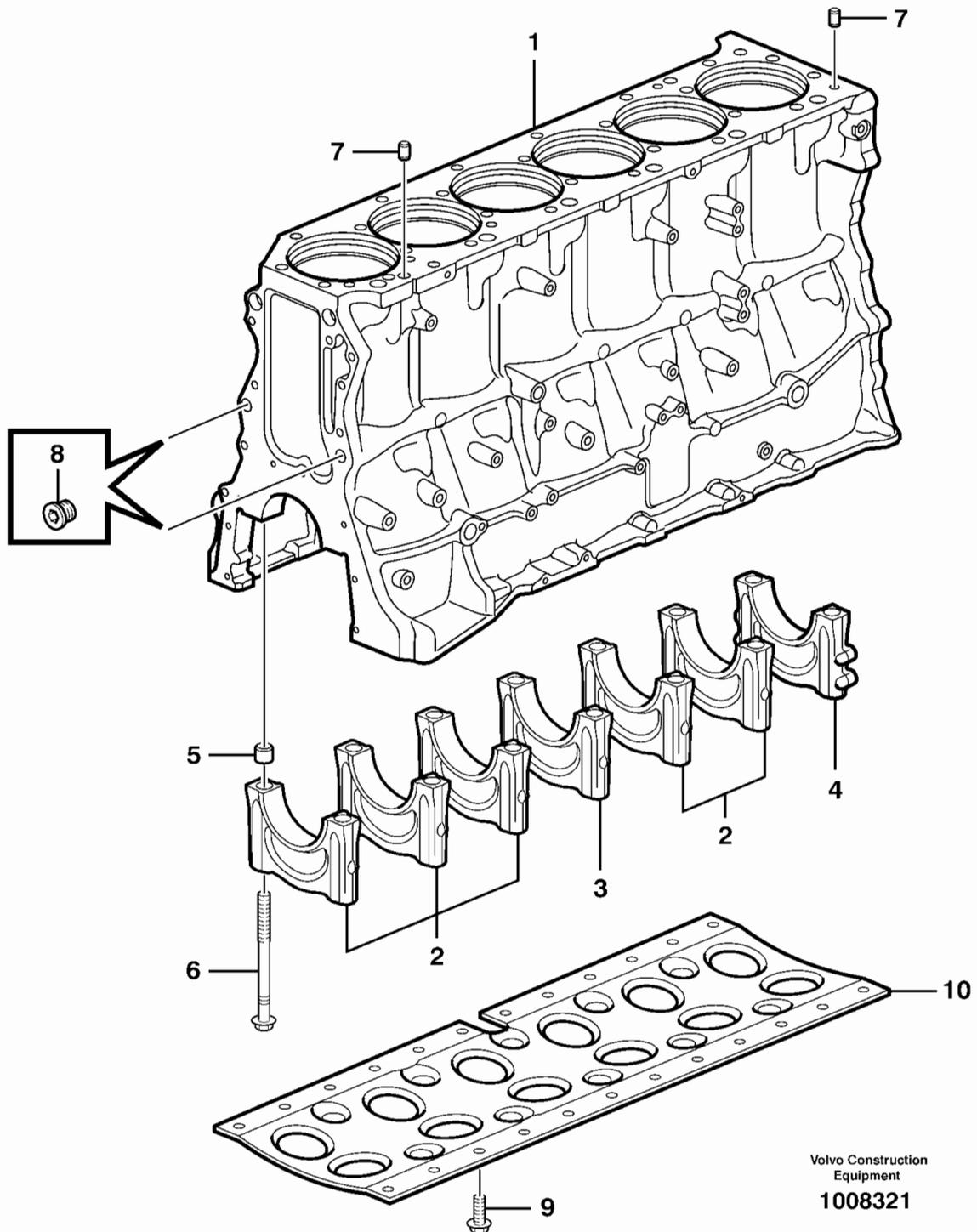
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20805355	1					SS		Cylinder head		REMAN VOE9020805355, VOE9021347082
1	VOE21347082		1				SS		Cylinder head		REMAN VOE9021347082, VOE9021576294
2	VOE20411303	1	1				SS		•Bearing housing		KIT

2		1	1				NS	••Bearing Housing		
2		6	6				NS	••Bearing Housing		
3	VOE422426	14	14					••Pin		
4	VOE950542	7	7					••Pin		
5	VOE13975105	7	7					•Flange screw		
6	VOE20412482	7	7					•Flange screw		
7	VOE20522783	12	12					•Valve seat		INLET
8	VOE20528265	12						•Valve seat		
8	VOE21087847		12					•Valve seat		EXHAUST
	VOE21098621	6	6				SS	•Injector sleeve		
9	VOE20981856	6	6					••Sleeve		
9	VOE21515329		6					••Injector sleeve		See footnote 4233)
10	VOE20536487	6	6					•••O-ring		
	VOE21261987	6	6					••Washer		See footnote 2624)
11	VOE20905400	24	24					•Valve guide		
12	VOE24426722	6	6					•Expansion plug		OD = 40 MM
13	VOE24426721	18	18					•Expansion plug		OD = 29 MM
14	VOE24426723	5	5					•Expansion plug		OD = 50 MM
15	VOE960628	1	1					•Plug		
16	VOE13947281	1	1					•Gasket		
17	VOE13968062	2	2					•Plug		
18	VOE996102	1	1					•Plug		(VOE968060)
19	VOE20451868	1	1					•Plug		
20	VOE949658	1	1					•O-ring		
21	VOE984733	1	1					•Flange screw		(VOE946440)L = 16 MM
21	VOE60113080	1	1					•Flange screw		(VOE13946173)L = 20 MM
22	VOE3183211	24	24					•Valve spring		
23	VOE22691232	24	24					•Valve spring		(VOE21310068)
24	VOE20510743	24	24					•Valve spring washer		
25	VOE21501189	24						•Valve stem seal		(VOE859171)
25	VOE21990221		24					•Valve stem seal		(VOE20864662)
26	VOE20510747	48	48					•Valve cotter		
27	VOE20528113	12	12					•Inlet valve		
28	VOE20570965	12						•Exhaust valve		
28	VOE21430916		12					•Exhaust valve		(VOE20564039)
29	VOE21313544	1	1					Cylinder head gasket		(VOE20495935)
30	VOE21345131	26	26					Flange screw		(VOE1547419)
31	VOE20563234	1	1					Bracket		
32	VOE994383	5	5					Flange screw		(VOE13944926)

2624) Not shown

4233) Only for cylinderhead 22142783 and 22082820 (conical injectors)

Date: 2/26/2025	Image id: 1008321	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 212/100	Title: Cylinder block



Volvo Construction
Equipment
1008321

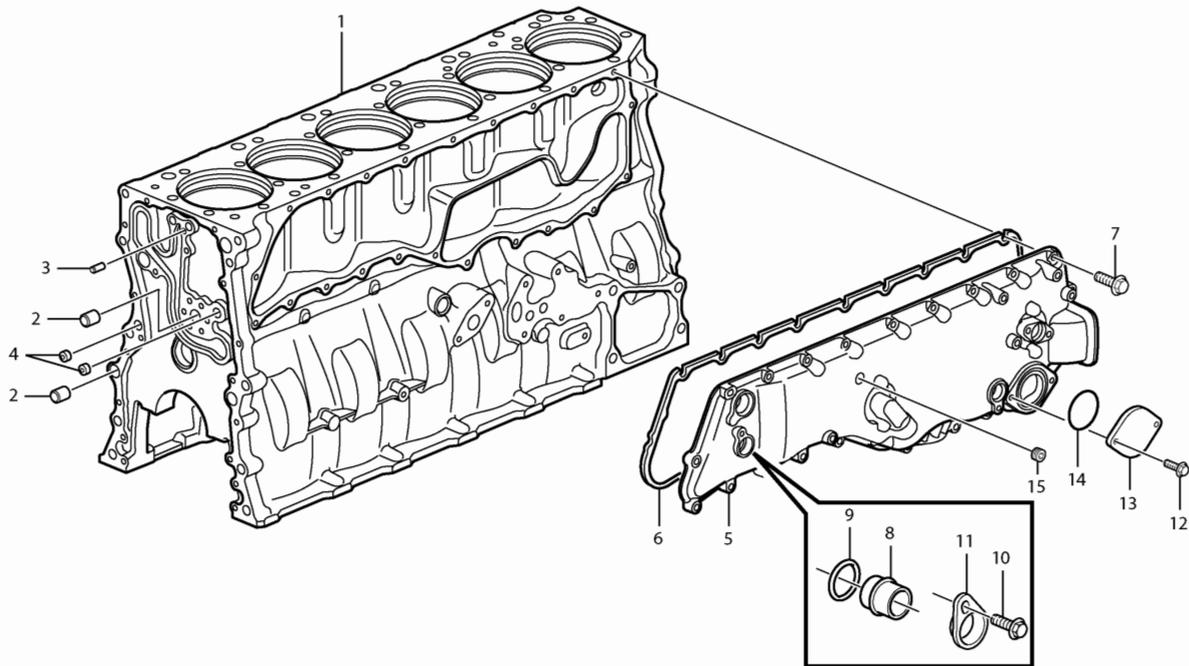
Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3

VOE8188717		Engine D9B
VOE8188718		Engine D9B

Q1-Q5	Option	Option description	
Q1 ENG - 164316			
Q2 ENG 164317 - E PROD			
Q3 L PROD			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE24426731	1	1				SS		Cylinder block		
	VOE21236687			1			SS		Cylinder block		
1		1	1				NS		•Cylinder Block		
1				1			NS		•Cylinder Block		
2	VOE20524963	5	5	5			CS		•Bearing cap		
3	VOE20524959	1	1	1			CS		•Bearing cap		
4	VOE20524961	1	1	1			CS		•Bearing cap		
5	VOE20441430	14	14	14			CS		•Guide sleeve		
6	VOE23836339	14	14	14					•Flange screw		(VOE1547040)
7	VOE20485996	2	2	2					Guide sleeve		
8	VOE984793	5	5	5					Plug		
9	VOE60113094	16	16	16					Flange screw		(VOE946472)
10	VOE20533652	1							Frame		
	VOE20575260		1	1			SS		Frame		

Date: 2/26/2025	Image id: 1019490	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 212/150	Title: Cylinder block



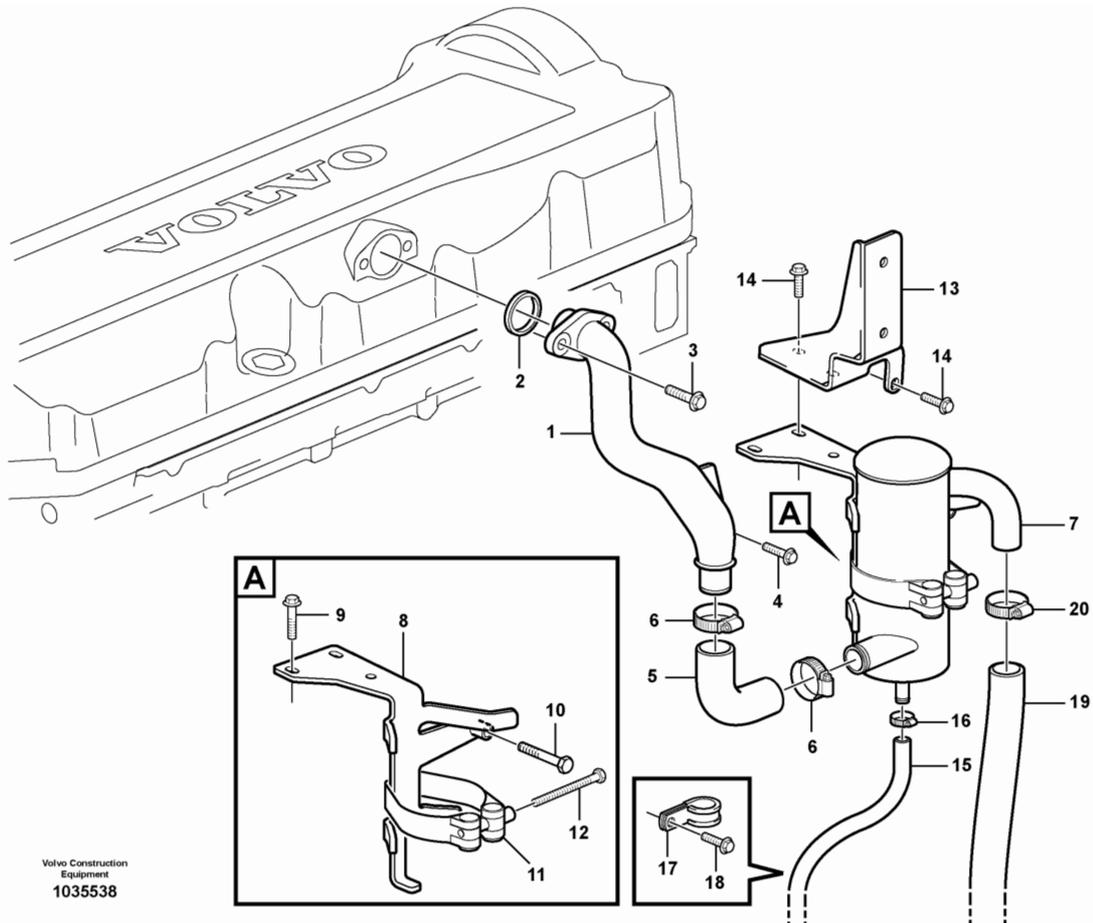
Volvo Construction
Equipment
1019490

Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder Block		See ref 212/100
2	VOE8131145	2							Guide sleeve		
3	VOE950588	1							Pin		
4	VOE984793	3							Plug		
5	VOE21447015	1							Cover		(VOE20910025)ENG - 90156210
	VOE21447015	1							Cover		(VOE21112050)ENG 90156211 -
6	VOE20584639	1							Sealing strip		
7	VOE60113082	22							Flange screw		(VOE946671)

8	VOE1546528	1							Plug		
9	VOE1547252	1							Sealing ring		
10	VOE60113080	1							Flange screw		(VOE13946173)
11	VOE20718731	1							Yoke		
12	VOE60113081	2							Flange screw		(VOE13945444)
13	VOE3177470	1							Flange		
14	VOE13975675	1							O-ring		
15	VOE13968063	1							Plug		
16	VOE15134976	1							Plug		(VOE467367)

Date: 2/26/2025	Image id: 1035538	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 212/200	Title: Crankcase ventilation



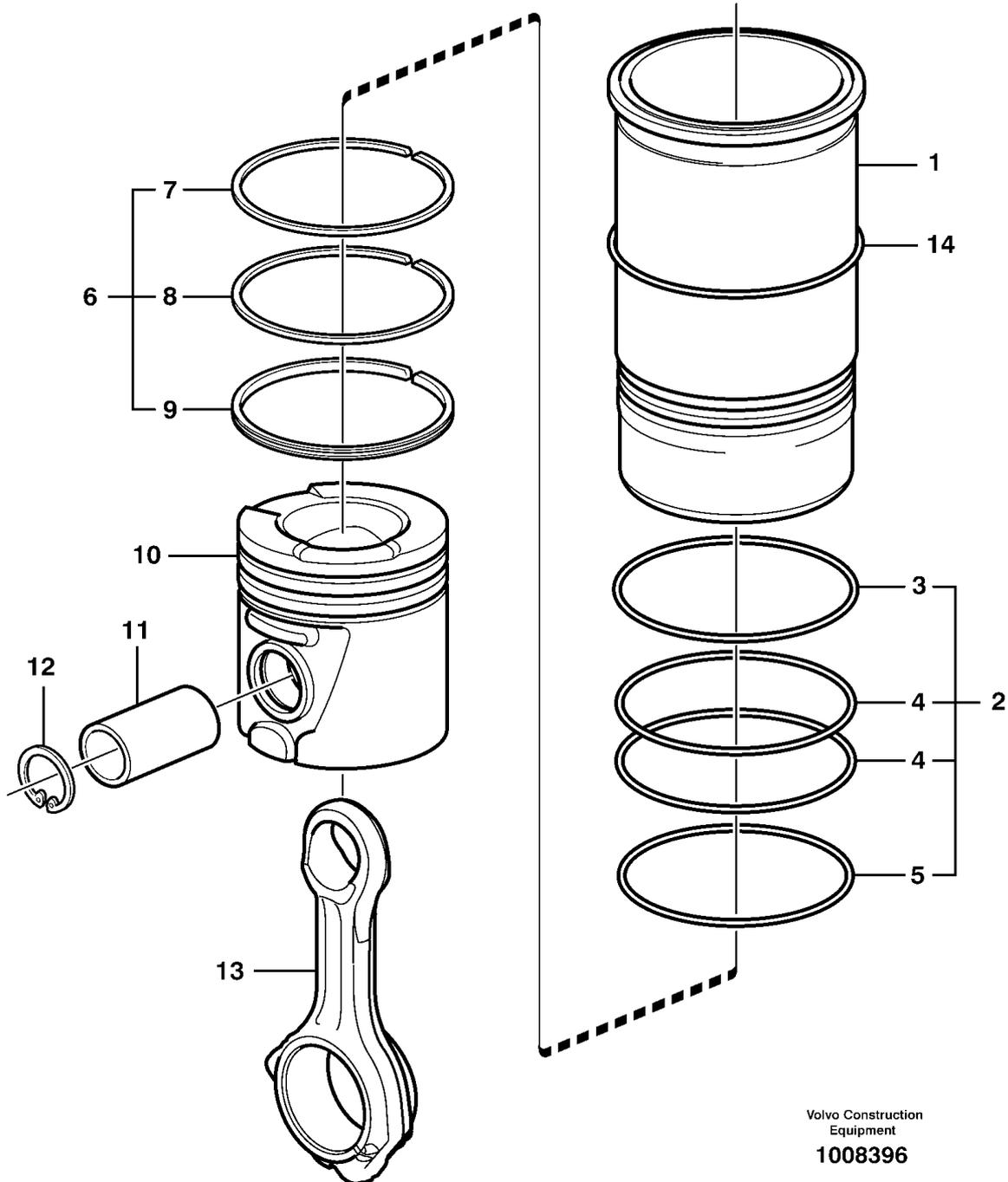
Volvo Construction
Equipment
1035538

Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20397944	1							Pipe		
2	VOE22194880	1							Sealing ring		(VOE421629)
3	VOE60113081	2							Flange screw		(VOE13945444)
4	VOE984733	1							Flange screw		(VOE946440)
5	VOE11128756	1							Hose		
6	VOE943476	2							Hose clamp		
7	VOE11033878	1							Oil trap		
8	VOE11129260	1							Bracket		
9	VOE60113082	1							Flange screw		(VOE946671)

10	VOE955302	1							Hexagon screw		
11	VOE1545256	1							Tensioning band		
12	VOE1545257	1							Screw		
13	VOE15104334	1							Bracket		(VOE11128077)
14	VOE984733	2							Flange screw		(VOE946440)L = 16 MM
	VOE946173	1					SS		Flange screw		L = 20 MM
15	VOE983342	REQ							Hose		L = 1100 MM
16	VOE943470	2							Hose clamp		
17	VOE942810	3							Clamp		
18	VOE60113081	3							Flange screw		(VOE13945444)
19	VOE13942707	REQ							Hose		L = 700 MM
20	VOE943476	1							Hose clamp		

Date: 2/26/2025	Image id: 1008396	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 213/100	Title: Cylinder liner and piston



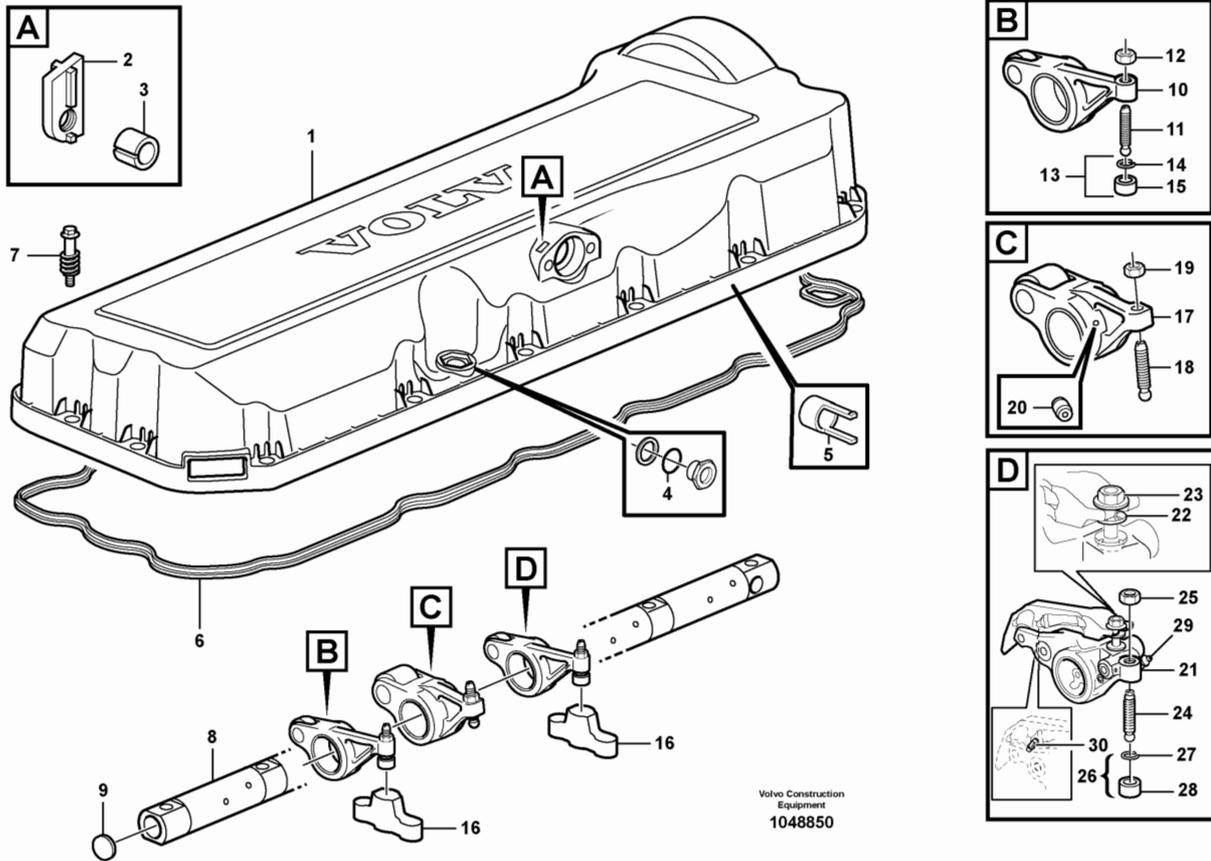
Volvo Construction
Equipment
1008396

Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3

VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE20801975	6							Cylinder liner kit		
1		6					NS		•Cylinder Liner		
2	VOE85103699	6							•Sealing kit		
3		6					NS		••Sealing ring		
4	VOE8148066	6							••Sealing ring		UPPER
5	VOE8148067	6							••Sealing ring		CENT
6	VOE20842165	6							•Piston ring kit		
7		6					NS		••Ring		UPPER
8		6					NS		••Ring		LOW
9		6					NS		••Ring		
10		6					NS		•Piston		
11	VOE3161285	6							•Gudgeon pin		
12	VOE21723152	12							•Snap ring		(VOE3161087)
13		6							Connecting rod		See ref 216/100
14	VOE20463853	REQ							Shim		THICK = 0,2 MM
	VOE20463854	REQ							Shim		THICK = 0,3 MM
	VOE20463855	REQ							Shim		THICK = 0,5 MM

Date: 2/26/2025	Image id: 1048850	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 214/100	Title: Valve mechanism



Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

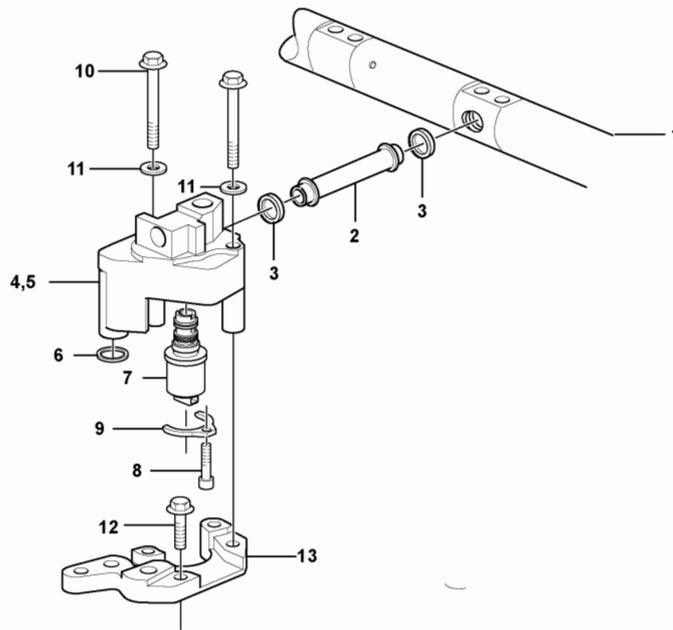
Q1-Q5	Option	Option description	
Q1 ENG - 155632			
Q2 ENG 155633 - 171894			
Q3 ENG 171895 -			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20567886	1	1				SS		Valve cover		
1	VOE20996688			1					Valve cover		
2	VOE24427518	2	2	2					•Nut washer		
3	VOE20450320	2	2	2					•Spacer sleeve		

4	VOE13949657	1	1	1					•O-ring		
5	VOE8131751	3	3	3					•Draining bowl		
6	VOE20804638	1	1	1					Sealing strip		
7	VOE22859766	16	16	16					Flange screw		(VOE20739547)
8	VOE21539423	1	1	1					Rocker arm shaft		(VOE20715792)
9	VOE980176	2	2	2					•Expansion plug		
10	VOE21271538	6	6	1					Rocker arm		(VOE21032586)
11	VOE1546458	6	6	6					•Ball stud		
12	VOE60111964	6	6	6					•Hexagon nut		(VOE13946911)
13	VOE21054149	6	6	6			CS		•Ball socket		
14	VOE944364	6	6	6					••O-ring		
15		6	6	6			NS		••Ball socket		
16	VOE20751464	12	12	12					Valve caliper		INLET, EXHAUST
17	VOE21089229	6	6	6					Rocker arm		(VOE21023450)
18	VOE1546775	6	6	6					•Ball stud		
19	VOE1677396	6	6	6					•Hexagon nut		
20	VOE3964817	6	6	6					•Jet		
	VOE1546685	6	6	6					•Bushing		See footnote 2624)
	VOE3155127	6	6	6			SS		•Bushing		See footnote 2624)
21	VOE21138998	6					SS		Rocker arm		(VOE21002574)
21	VOE21138998		6	6			SS		Rocker arm		(VOE21095602)
22	VOE20524954	6	6	6			CS		•Sleeve		
23	VOE20524958	6	6	6					•Nut		
24	VOE1546458	6	6	6					•Ball stud		
25	VOE60111964	6	6	6					•Hexagon nut		(VOE13946911)
26	VOE20441753	6							•Ball socket		
26	VOE21054149		6	6			CS		•Ball socket		
27	VOE944364	6	6	6					••O-ring		
28	VOE20441755	6					CS		••Ball socket		
28			6	6			NS		••Ball socket		
29	VOE20916960	6	6	6					•Nipple		
30	VOE3964817	6	6	6					•Jet		

2624) Not shown

Date: 2/26/2025	Image id: 1031788	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 214/150	Title: Valve mechanism



Volvo Construction
Equipment
1031788

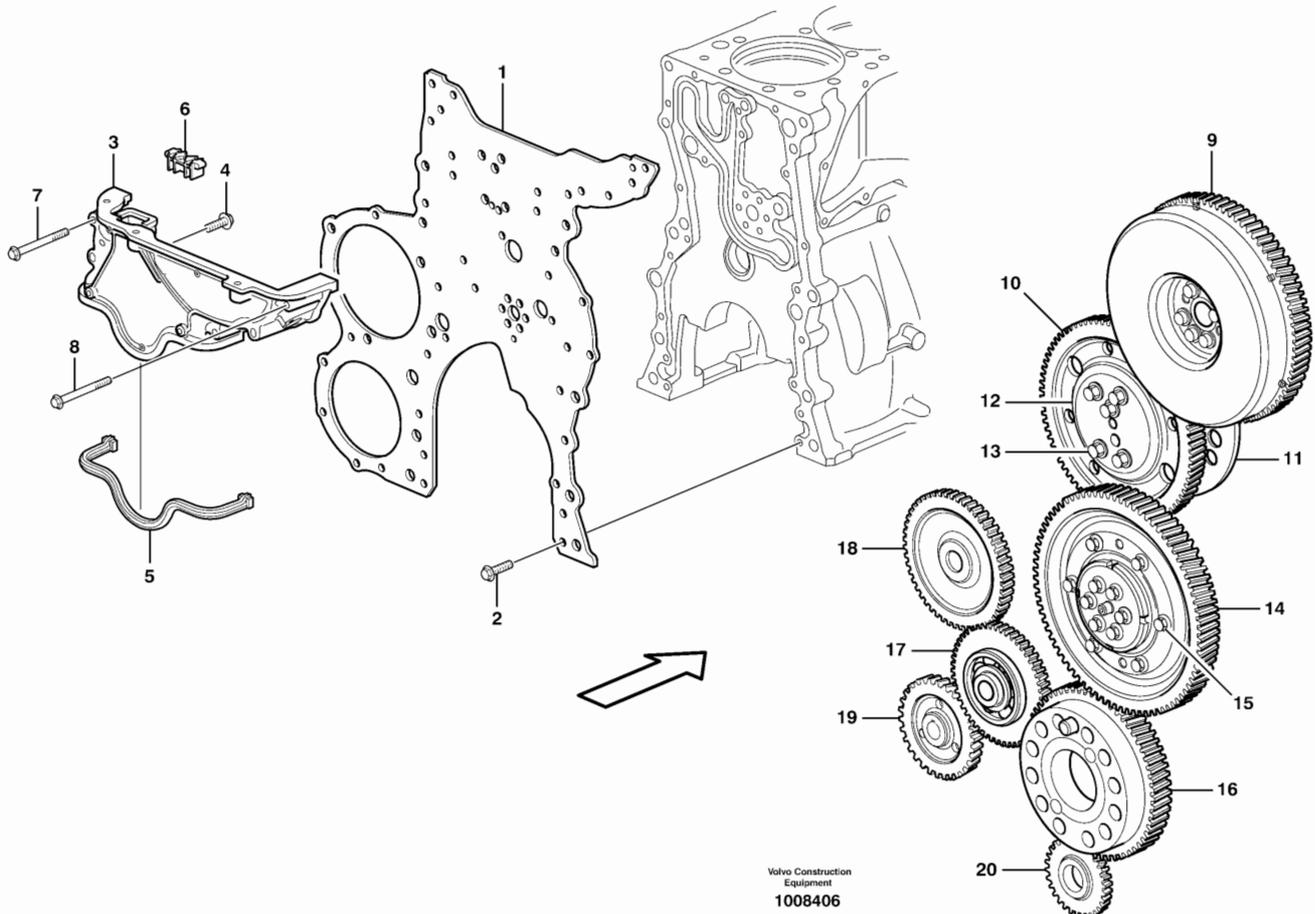
Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Q1-Q5	Option	Option description	
Q1 8188710	VOE8188710	Engine D9BAAE3	
Q2 8188711	VOE8188711	Engine D9BABE3	
Q3 8188717	VOE8188717	Engine D9B	
Q4 8188718	VOE8188718	Engine D9B	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1	1	1	1				Rkr Arm Shaft		See ref 214/100
2	VOE20786034	1	1						Connection pipe		
	VOE20951326			1	1				Connection pipe		
3	VOE1677370	2	2	2	2				Sealing ring		

4	VOE20574700	1	1				SS		Control valve		
	VOE20892735			1	1		SS		Control valve		
5		1	1	1	1		NS		•Housing		
6	VOE20526428	1	1	1	1				•Sealing ring		
7	VOE21596649	1	1						•Control valve		
				1	1		NS		•Control valve		
8	VOE20574688	1	1	1	1		CS		•Hex. socket screw		
9	VOE20574694	1	1	1	1		CS		•Retainer		
10	VOE969225	2	2	2	2				Flange screw		
11	VOE192288	2	2	2	2				Washer		
12	VOE60113080	3	3	3	3				Flange screw		(VOE13946173)
13	VOE20862692	1	1						Adapter		

Date: 2/26/2025	Image id: 1008406	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 215/100	Title: Timing gear casing and gears

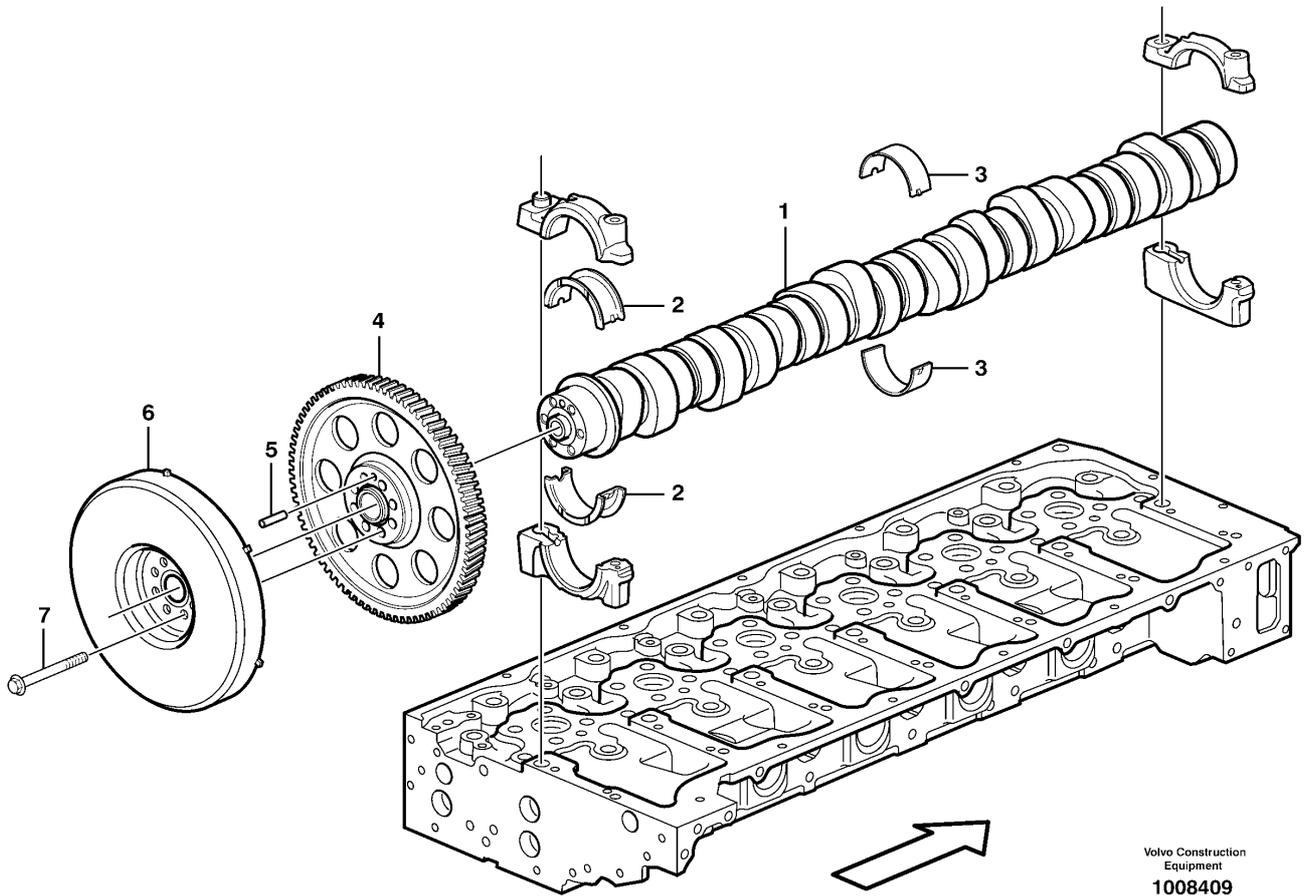


Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE21890407	1							Timing Gear Pla		(VOE3886444)
2	VOE13966378	24							Flange screw		
3	VOE20872880	1					SS		Timing gear cover		ENG - 90156210
4	VOE940326	4							•Hex. socket screw		
	VOE20764595	1							Timing gear cover		ENG 90156211 -
	VOE940326	4							•Hex. socket screw		
5	VOE20817742	1							Gasket		
6	VOE21185086	2					SS		Seal		(VOE20572441)
7	VOE60113088	2							Flange screw		(VOE13965180)

8	VOE60113091	2							Flange screw		(VOE13965182)
9		1							Gear		See ref 215/150
									••Camshaft		
10	VOE20849147	1							Idler gear		(VOE8148100)
11	VOE8131850	1							Thrust washer		
	VOE950588	1							Pin		
12	VOE21034938	1					SS		Hub		(VOE20520535)
13	VOE21015266	5							Flange screw		
14	VOE21060841	1					SS		Idler gear		
15	VOE20483919	6							Hex. socket screw		
16		1							Gear		See ref 216/100
									••Crankshaft		
17	VOE22356360	1							Idler gear		(VOE20714549)
	VOE914465	1							•Retaining ring		
	VOE13949656	1							O-ring		
18		1							Gear		See ref 561/100
									••Compressor		
19		1							Gear		See ref 482/250
									••Fuel pump		
20		1							Gear		See ref 221/200
									••Oil Pump		

Date: 2/26/2025	Image id: 1008409	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 215/150	Title: Camshaft



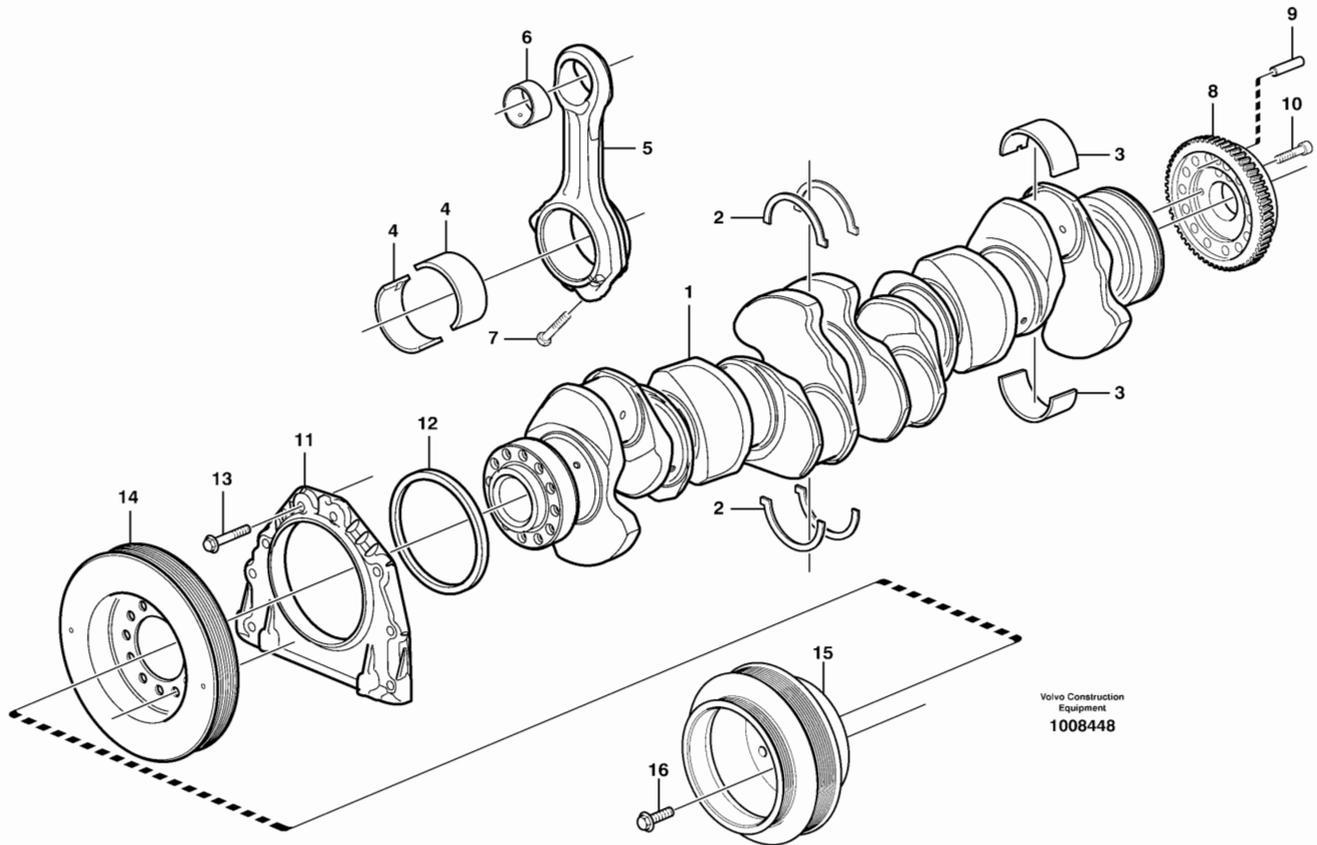
Volvo Construction
Equipment
1008409

Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE20708824	1							Camshaft		
2	VOE21440994	1							Camshaft bearing kit		(VOE85103719)STD
3	VOE22879254	6							Camshaft bearing kit		(VOE85103723)STD
4	VOE8131386	1					SS		Gear		
5	VOE950551	1							•Pin		
	VOE13949736	1							O-ring		
6	VOE20450049	1					SS		Vibration damper		

7	VOE21344774	6						Flange screw		(VOE8131597)
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Date: 2/26/2025	Image id: 1008448	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 216/100	Title: Crankshaft and related parts

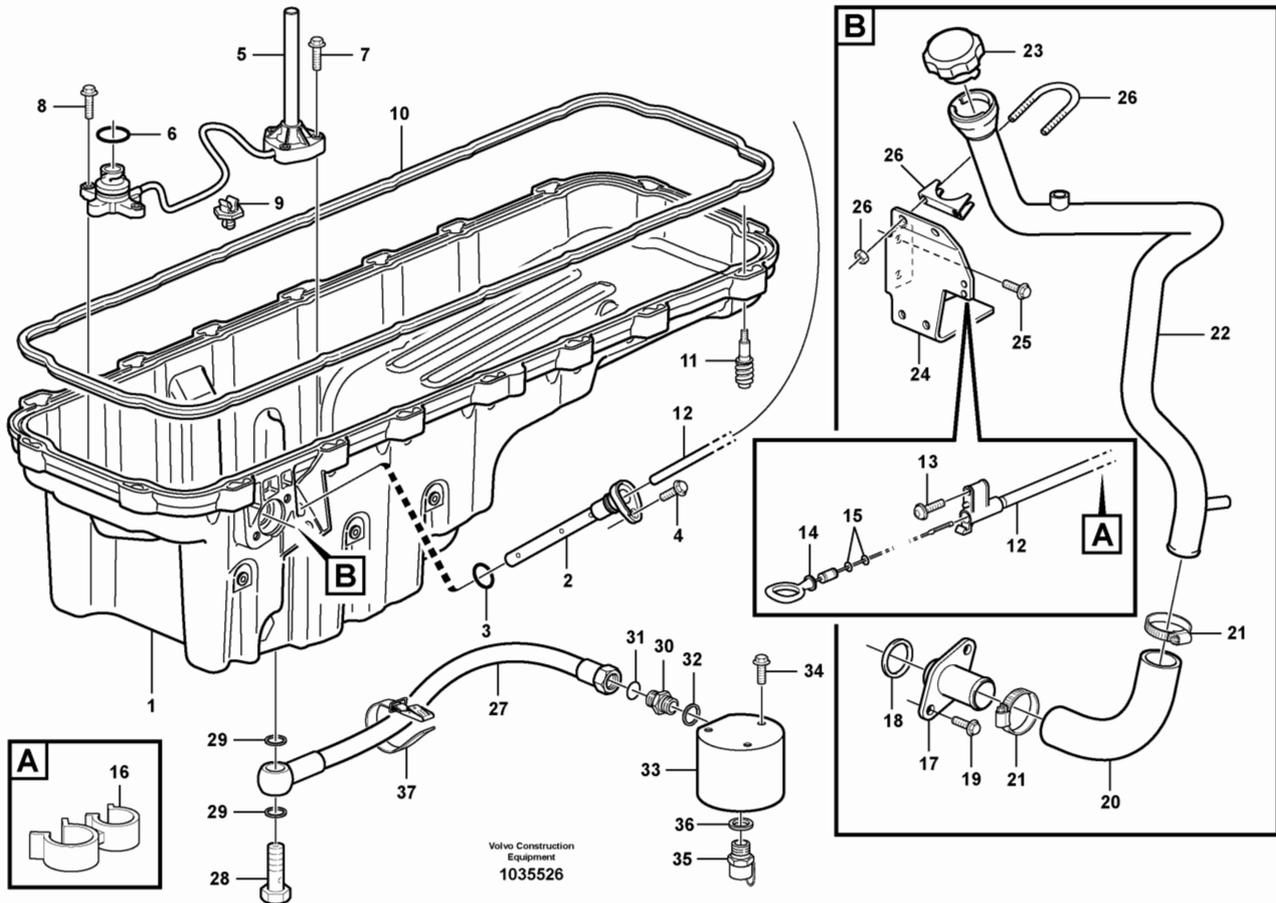


Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE22635402	1							Crankshaft		(VOE8148110), REMAN VOE9008148110, VOE9021022489
2	VOE24124156	1							Thrust washer kit		(VOE3093651)STD
	VOE3093652	1							Thrust washer kit		0,1 O SZ
	VOE3093653	1							Thrust washer kit		0,2 O SZ
	VOE3093654	1							Thrust washer kit		0,3 O SZ
3	VOE20867178	7							Main bearing kit		(VOE85103707)STD
	VOE20867751	7							Main Bearing		(VOE85103708)0,25 U SZ
	VOE20867757	7							Main bearing kit		(VOE85103709)0,50 U SZ

	VOE85103710	7						Mn Bearing Kit		0,75 U SZ
	VOE20867761	7						Main Bearing Ki		(VOE85103711)1,0 U SZ
	VOE20867762	7					CS	Bearing shell		(VOE85103712)1,25 U SZ
4	VOE85103713	6						Bearing kit		STD
	VOE85103714	6						Bearing arrangement		0,25 U SZ
	VOE85103715	6						Bearing		0,50 U SZ
	VOE85103716	6					CS	Bearing		0,75 U SZ
	VOE20867670	6						Bearing kit		(VOE85103717)1,00 U SZ
	VOE85103718	6					CS	Bearing		1,25 U SZ
5	VOE21057449	6						Connecting rod		(VOE20584675)
6	VOE20583429	6					CS	•Bushing		
7	VOE8192804	24						•Flange screw		
8	VOE21663213	1						Gear		(VOE8148111)
9		1					NS	•Pin		
10	VOE60111168	2						Hex. socket screw		(VOE941761)
11	VOE21054681	1					SS	Cover		(VOE20777233)
12	VOE85108423	1					SS	•Crankshaft seal		(VOE1549398)
13	VOE60113082	8						Flange screw		(VOE946671)
14	VOE20364131	1						Vib Damper		
15	VOE11127864	1						Pulley		
16	VOE60113111	6						Flange screw		(VOE13965193)

Date: 2/26/2025	Image id: 1035526	Catalogue: 20145	Model: A25E
Brand: Volvo	Serial: 13001-13939, 73001-73300	Group/Section: 217/100	Title: Oil sump



Section option	Kit	Option description
VOE8188710		Engine D9BAAE3
VOE8188711		Engine D9BABE3
VOE8188717		Engine D9B
VOE8188718		Engine D9B

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil Pan		See ref 217/150
2	VOE21523327	1							Pipe		(VOE20724256)
3	VOE13949656	1							O-ring		
4	VOE984733	1							Flange screw		(VOE946440)
5	VOE21042447	1					SS		Oil level sensor		SE2202, SE2205
6	VOE990719	1							O-ring		
7	VOE60113072	3							Flange screw		(VOE13948356)
8	VOE946934	2					SS		Flange screw		
9	VOE20700754	2							Retainer		

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