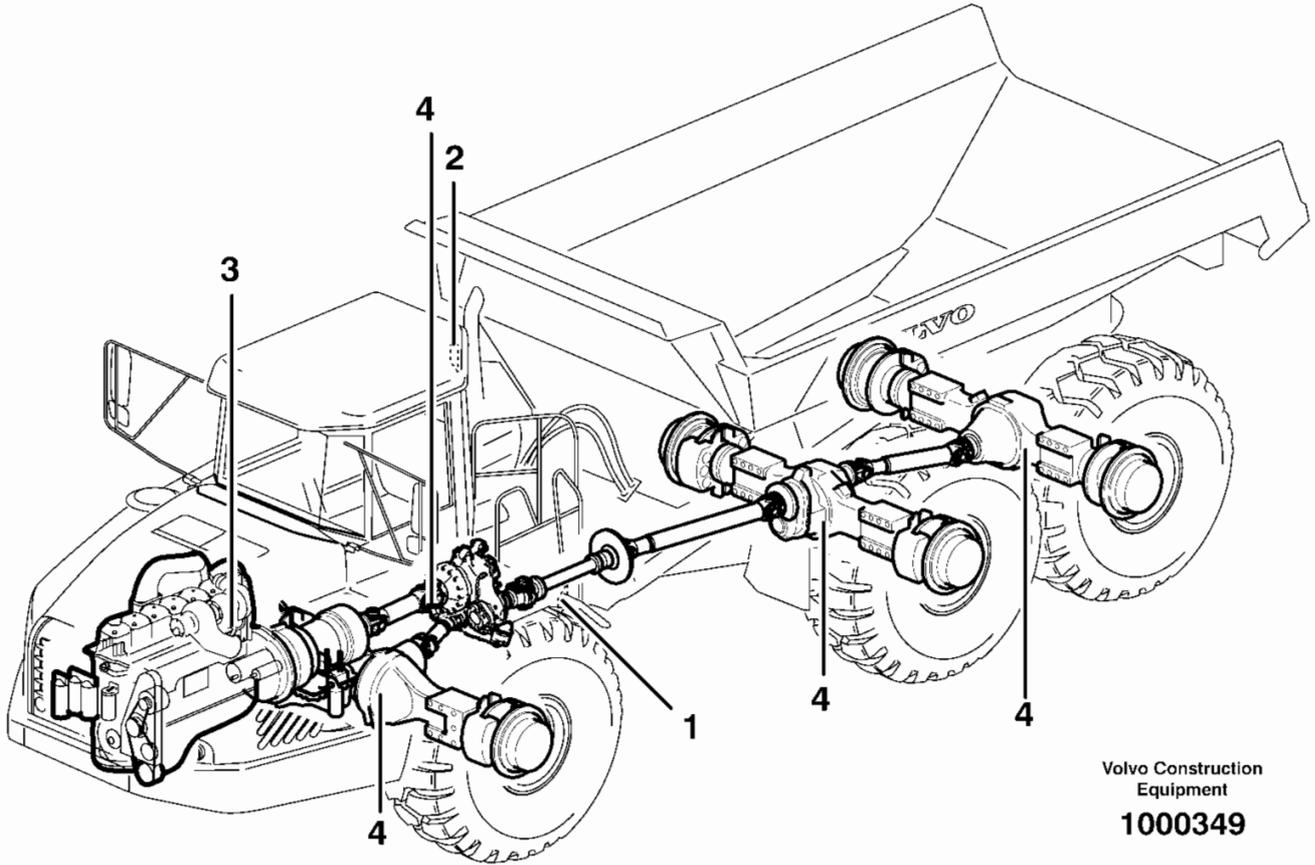


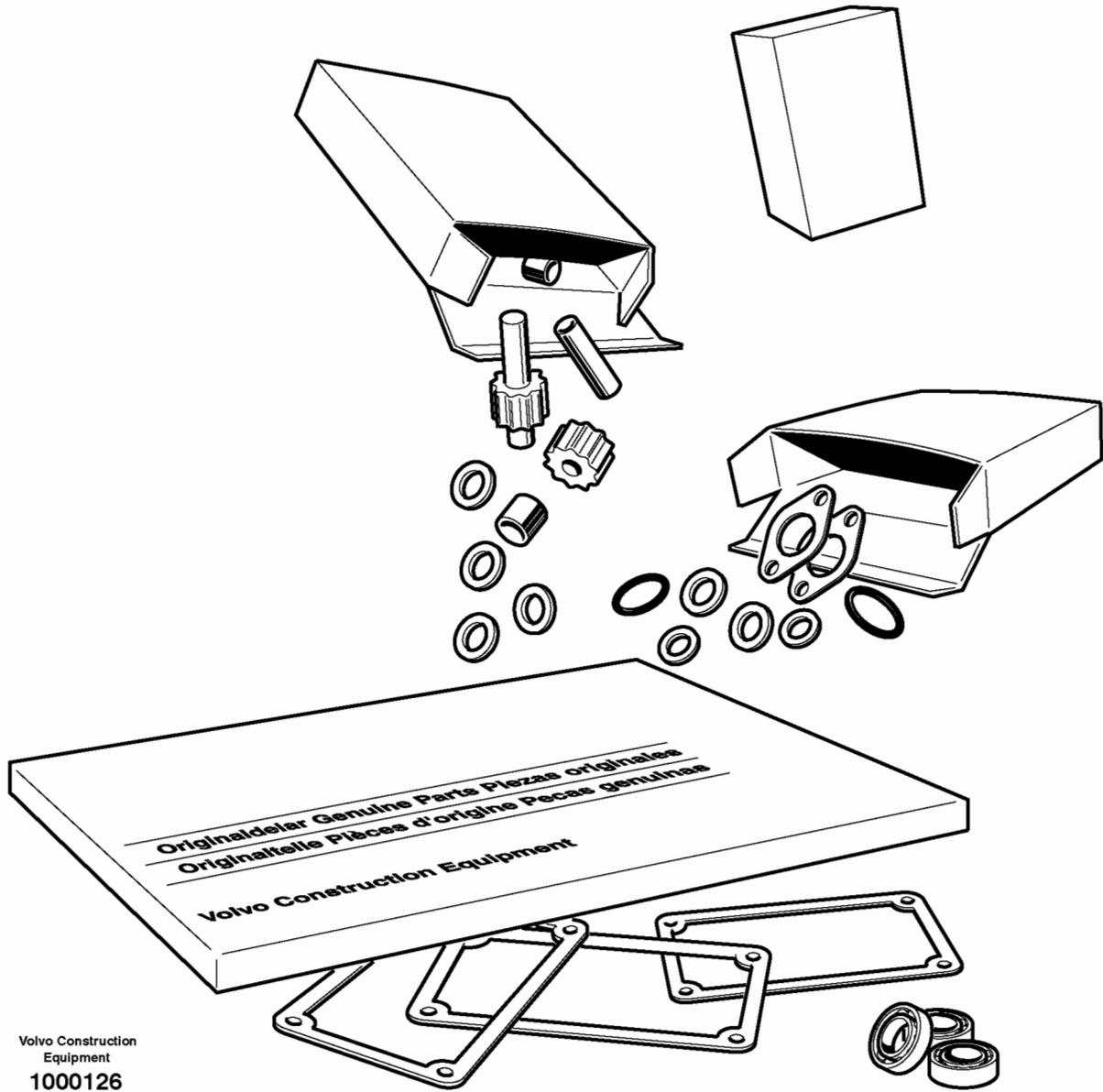
Date: <b>2/24/2025</b>	Image id: <b>1000349</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>030/100</b>	Title: <b>Product identification plate</b>



Volvo Construction  
Equipment  
**1000349**

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Driver's cab		
3									Engine sign plate		
4									Power Transmission		
4									Axle Number		

Date: <b>2/24/2025</b>	Image id: <b>1000126</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>210/100</b>	Title: <b>Repair kits for engine 8188151, 8188152</b>

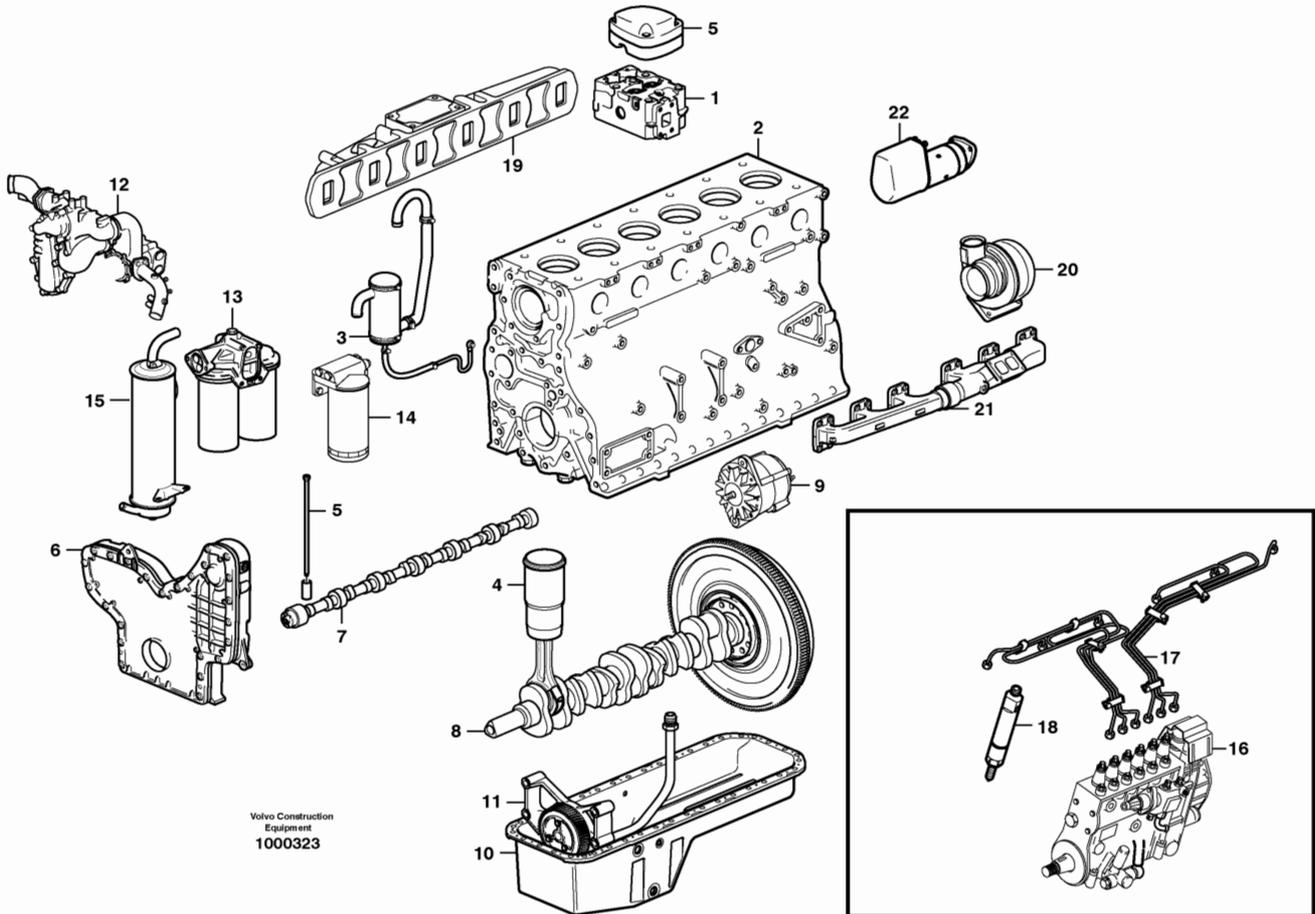


Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE17514588	1							Spare parts kit		
	VOE21057449	6							•Connecting rod		See ref 216/100
	VOE11705058	6							•Cylinder liner kit		See ref 213/100
	VOE270124	6							•Big End Brg Kit		See ref 216/100

VOE276758	1								•Thrust washer kit		See ref 216/100
VOE270789	6								•Gasket kit		
VOE479260	6								•Gasket		
VOE479486	1								•Gasket		
VOE13943353	28								•Rivet		
VOE420991	41								•Rubber cushion		
VOE479421	38								•Flange screw		
VOE424693	6								•Gasket		
VOE424694	6								•Gasket		
VOE994868	12								•Plain washer		
VOE8149182	1								•Thermostat		
VOE11000236	1								•Sealing ring		
VOE1544710	1								•Sealing ring		
VOE1664473	1								•O-ring		
VOE422076	1								•Bushing		
VOE422077	1								•Bushing		
VOE422078	1								•Bushing		
VOE422079	1								•Bushing		
VOE422080	1								•Bushing		
VOE422081	1								•Bushing		
VOE422082	1								•Bushing		
VOE469829	6								•Sealing ring		
VOE479107	6								•Gasket		
VOE11162442	2								•Gasket		
VOE22416685	1								•Reduction valve		
VOE469846	1								•Sealing ring		
VOE949658	1								•O-ring		

Date: <b>2/24/2025</b>	Image id: <b>1000323</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>210/150</b>	Title: <b>Engine</b>

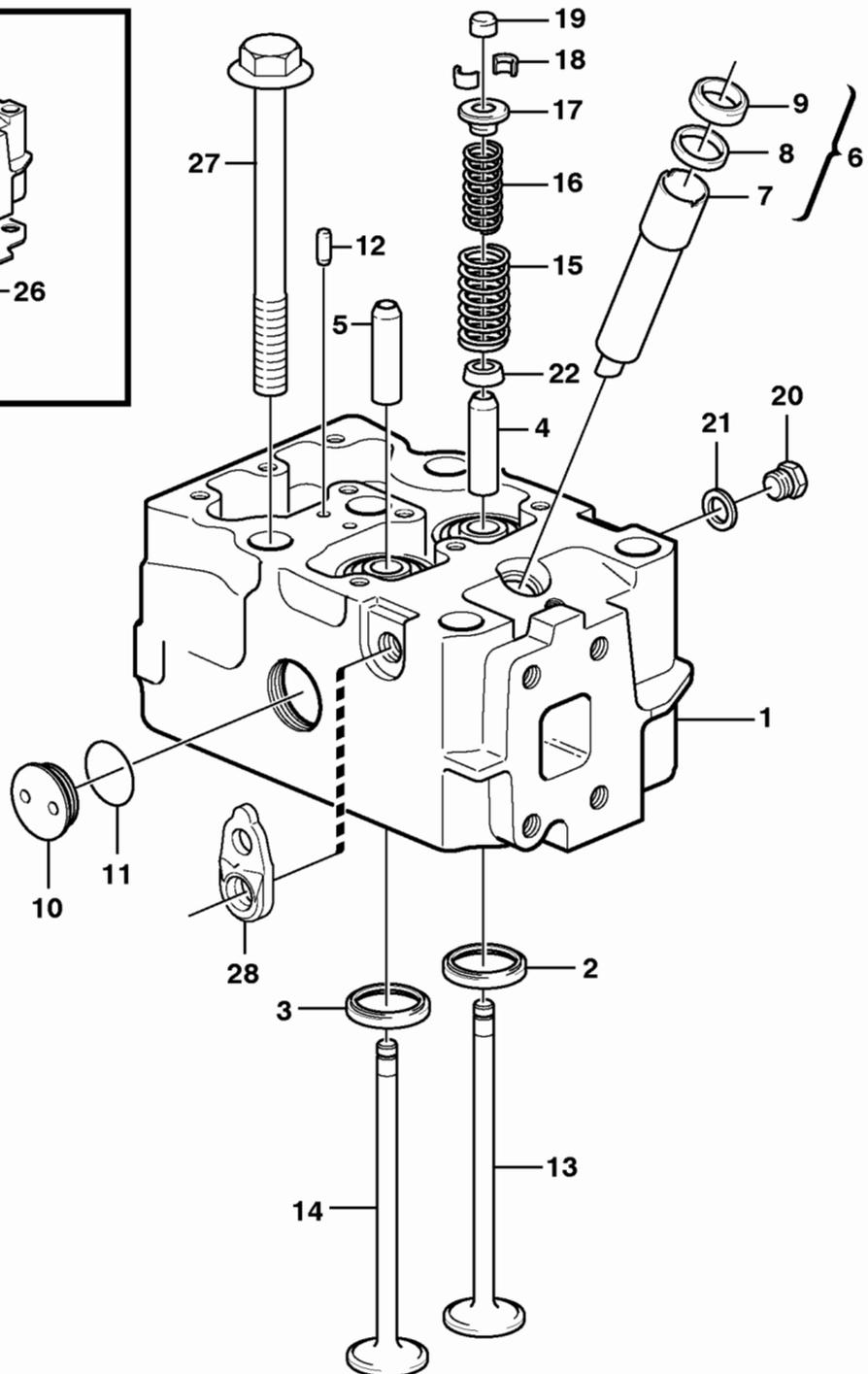
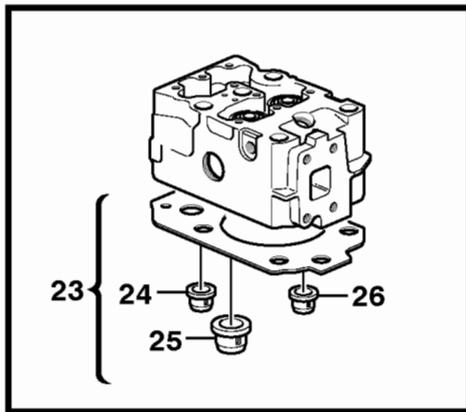


Section option	Kit	Option description
VOE15004215		Engine D10BACE2
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
		1					NS		Engine	VOE81057	D10BADE2 REPL BY - 8188151
	VOE15004215	1					CS		Engine	VOE81056	(VOE8188151) D10BACE2, REMAN VOE9008188151, VOE9015004215
1		2							•Cylinder head		See ref 211/100
2		1							•Cylinder block		See ref 212/100
3		1							•Crankcase ventilation		See ref 212/200
4		6							•Cylinder liner		See ref 213/100

5		1							•Valve mechanism		See ref 214/100
6		1							•Timing gear casing		See ref 215/100
7		1							•Camshaft		See ref 215/150
8		1							•Crankshaft		See ref 216/100
9		1							•Alternator with fitti		See ref 321/100
10		1							•Oil sump		See ref 217/100
11		1							•Oil pump		See ref 221/150
12		1							•Water pump and thermo		See ref 262/100
13		1							•Oil filter		See ref 222/100
14		1							•Oljefilter by pass		See ref 222/200
15		1							•Oil cooler		See ref 223/100
16		1							•Injection pump with f		See ref 236/100
17		1							•Fuel lines, injectors		See ref 237/100
18		1							•Injector		See ref 237/150
19		1							•Inlet pipe		See ref 251/100
20		1							•Turbocharger		See ref 255/100
21		1							•Exhaust pipe		See ref 251/100
22		1							•Starter motor		See ref 331/100

Date: <b>2/24/2025</b>	Image id: <b>BU220</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>211/100</b>	Title: <b>Cylinder head</b>



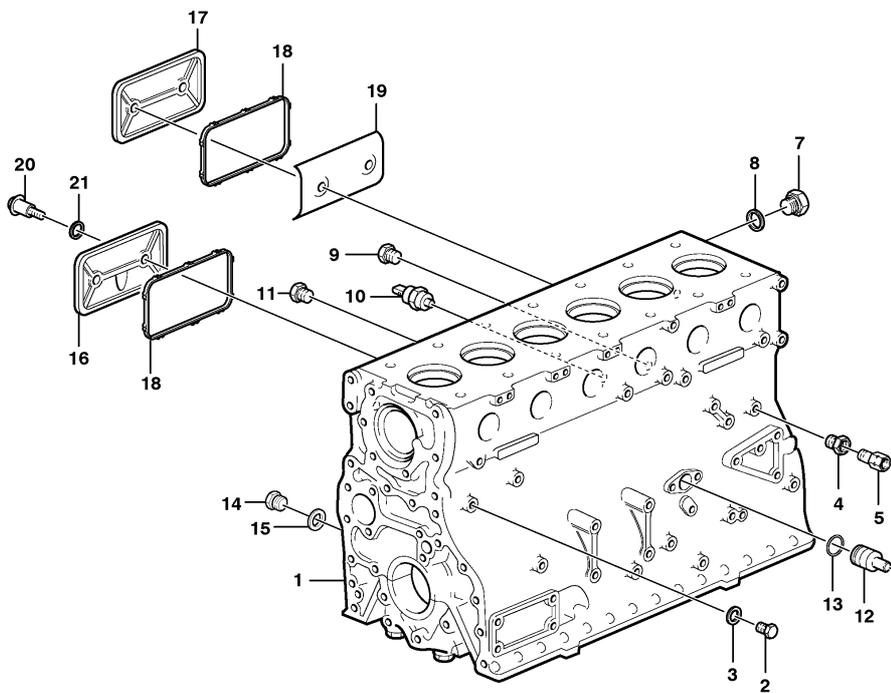
Volvo Construction  
Equipment  
**BU 220**

Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE8194497	1							Cylinder head		REMAN VOE9008194497
		1					NS		•Cylinder head		
1	VOE8194496	1					CS		••Cylinder head		
2	VOE467474	6							••Valve seat		STD SZ, Inlet
	VOE467590	6							••Valve seat		0,2 MM, O SZ, Inlet
3	VOE8194296	6							••Valve seat		STD SZ, Outlet
	VOE8194297	6							••Valve seat		0,2 MM, O SZ, Outlet
4	VOE11129092	6							••Valve guide		See footnote 1)
5	VOE11129092	6							••Valve guide		See footnote 1)
6	VOE270946	6							••Repair kit		
7	VOE479163	6							•••Sleeve		
8	VOE466405	6							•••Sealing ring		
9	VOE466420	6							•••Ring		
10	VOE8194467	12							••Plug		
11	VOE13949762	12							••O-ring		
12	VOE14025455	12							••Cylinder Pin		
13	VOE8194223	6							•Inlet valve		
14	VOE8194224	6							•Exhaust valve		
15	VOE467334	12							•Valve spring		
16	VOE467335	12							•Valve spring		
17	VOE467506	12							•Washer		
18	VOE468305	24							•Valve sleeve		
19	VOE478074	12							•Valve cap		
20	VOE941876	12							•Plug		
21	VOE7018666	12							•Gasket		
22	VOE864860	12							Valve seal		
23	VOE270789	6							Gasket kit		
24	VOE422413	6							•Sealing ring		OD = 11 MM
25	VOE422414	12							•Sealing ring		OD = 32 MM
26	VOE422415	12							•Sealing ring		OD = 18 MM
27	VOE422086	24							Screw		
28	VOE479260	6							Gasket		

1) Replacement version

Date: <b>2/24/2025</b>	Image id: <b>BU221</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>212/100</b>	Title: <b>Cylinder block</b>



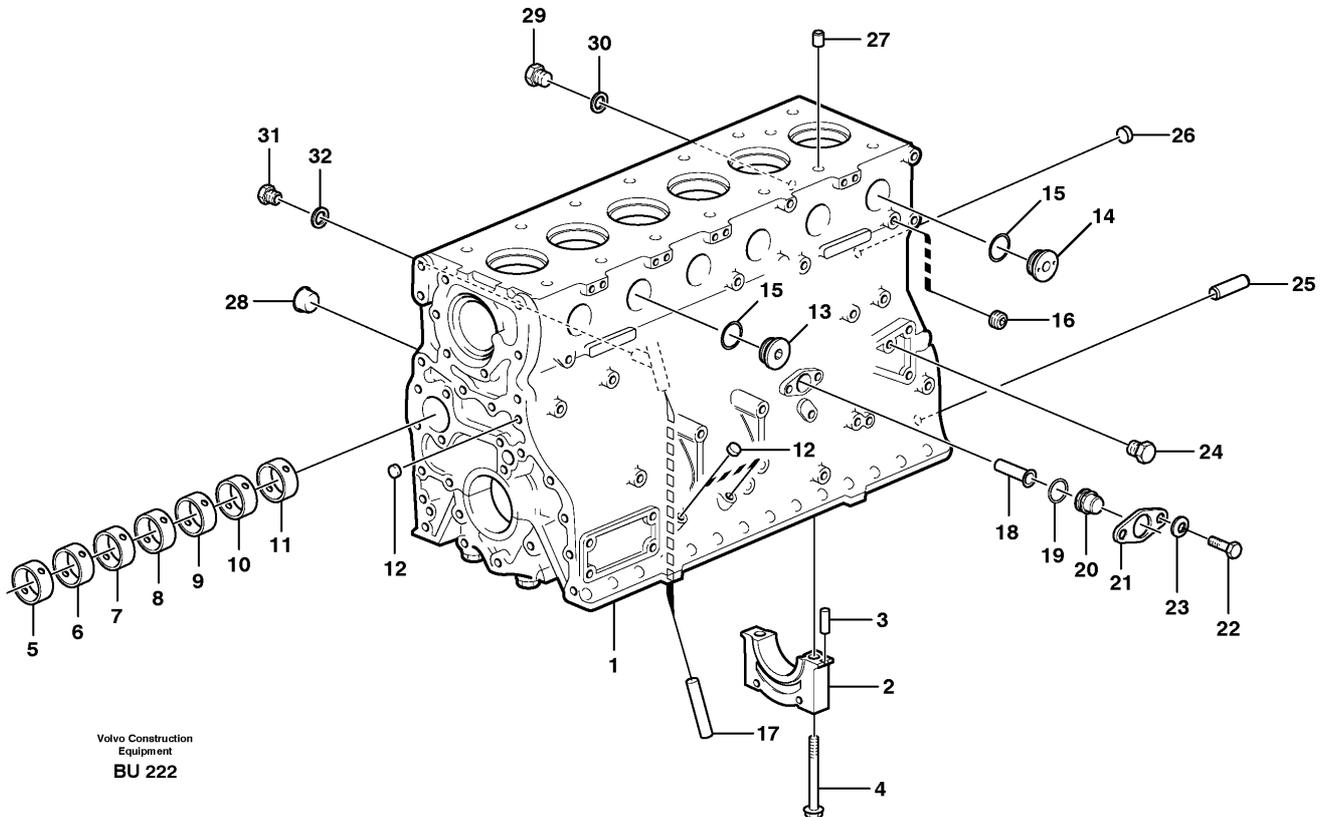
Volvo Construction  
Equipment  
BU 221

Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Cylinder block		See ref 212/150
2	VOE864865	1							Plug		
3	VOE7011996	1							Gasket		
4	VOE479954	1							Nipple		
5	VOE997641	1							Shut-off Cock		(VOE949918)
6		1							Reduction valve		
7	VOE422550	1							Fitting		
8	VOE468463	1							Gasket		
9	VOE13947814	1							Plug		
10	VOE1077574	1							Sensor		
11	VOE479979	5							Plug		
12	VOE8125388	1							Piston cooling valve		
	VOE466653	1							•Compression spring		

13	VOE13949656	1							O-ring		
14	VOE13948187	2							Plug		
15	VOE13947625	2							Plane gasket		
16	VOE423121	1							Hatch		
17	VOE423120	2							Hatch		
18	VOE469823	3							Gasket		
19	VOE422542	1							Splash plate		
20	VOE422541	6							Screw		
21	VOE471856	6							Sealing ring		

Date: <b>2/24/2025</b>	Image id: <b>BU222</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>212/150</b>	Title: <b>Cylinder block</b>

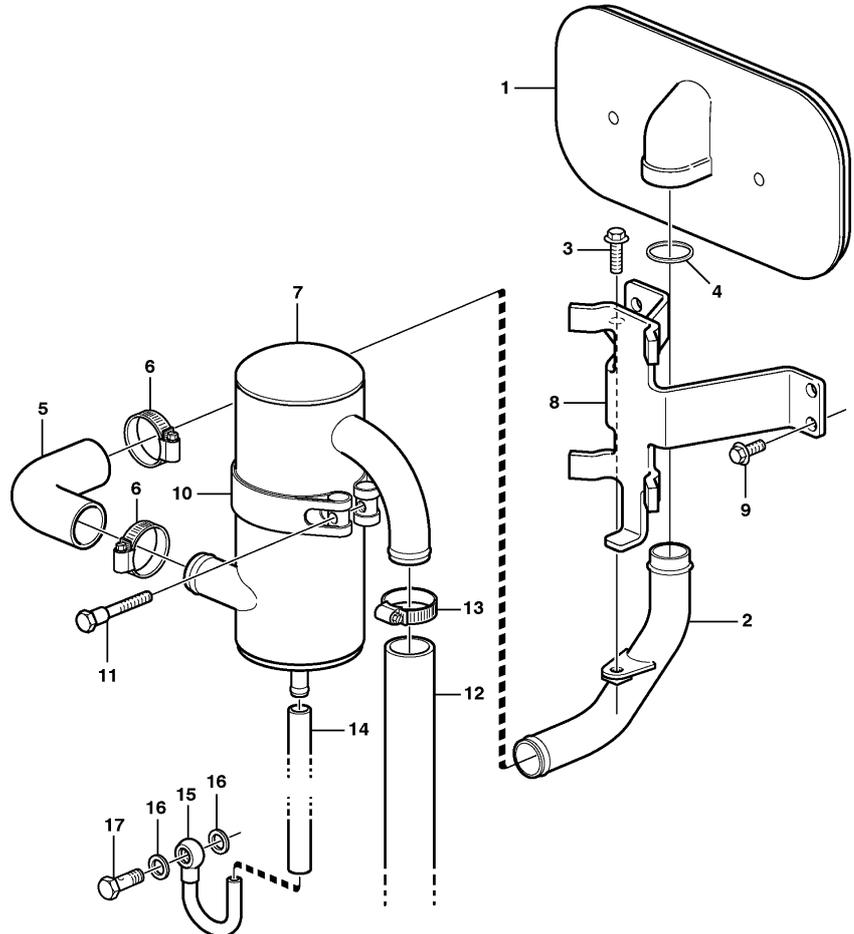
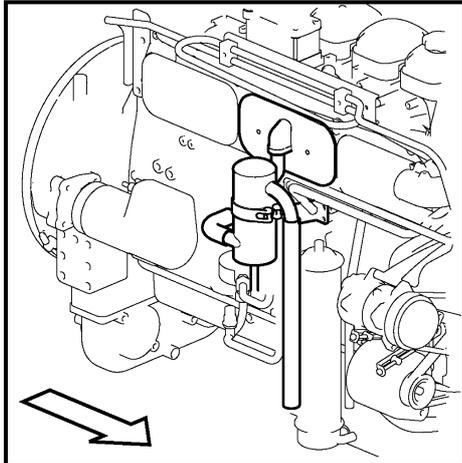


Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE8194668	1					CS		Cylinder block		
1		1					NS		•Cylinder block		
2		7					NS		•Cap		
3	VOE422426	1							•Pin		
4	VOE422067	14							•Screw		(VOE7422067)
5	VOE422076	1							•Bushing		
6	VOE422077	1							•Bushing		
7	VOE422078	1							•Bushing		
8	VOE11000014	1							•Bushing		
9	VOE422080	1							•Bushing		
10	VOE422081	1							•Bushing		
11	VOE422082	1							•Bushing		
12	VOE955082	4							•Cap plug		

13	VOE15134976	5							•Plug		(VOE467367)
14	VOE821335	1							•Plug		
15	VOE1556907	6							•Gasket		
16	VOE952075	1							•Plug		
17		1					NS		•Tube assembly		
18	VOE424801	1							•Tube		
19	VOE13949657	1							•O-ring		
20	VOE424715	1							•Plug		
21	VOE424714	1							•Flange		
22	VOE955513	2							•Hexagon screw		
23	VOE13941906	2							•Washer		
24	VOE479979	7							•Plug		
25	VOE191171	2							•Pin		
26	VOE13955083	2							•Cap plug		
27	VOE14025455	12							•Cylinder Pin		
28	VOE422369	2							•Plug		
29	VOE13961892	1							•Plug		
30	VOE13947621	1							•Plane gasket		
31	VOE8194662	1							•Plug		
32	VOE7011996	1							•Gasket		

Date: <b>2/24/2025</b>	Image id: <b>BU223</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>212/200</b>	Title: <b>Crankcase ventilation</b>



Volvo Construction  
Equipment  
BU 223

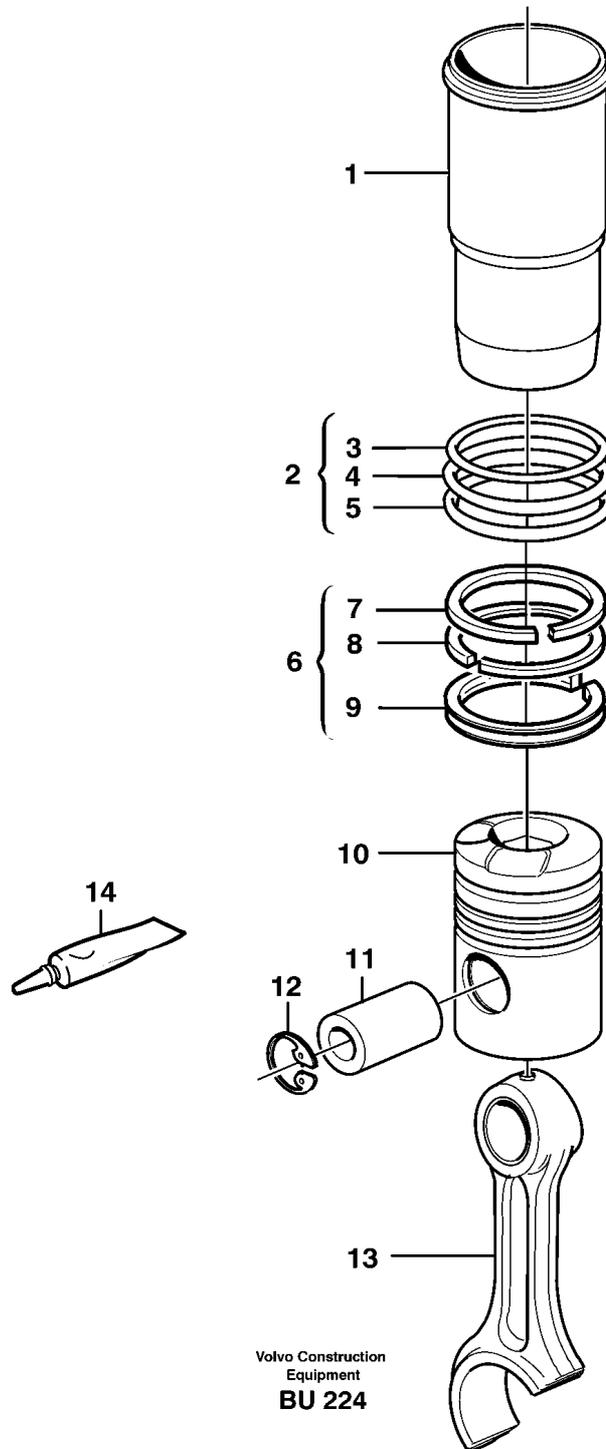
Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Q1-Q5	Option	Option description	
Q1 8188151	VOE8188151	Engine	
Q2 37090	VOE37090	Articulated hauler A25D	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Hatch		See ref 212/100
2	VOE11162641	1							Tube		
3	VOE60113080	1							Flange screw		(VOE13946173)
4	VOE421158	1							Sealing ring		
5	VOE11128756	1							Hose		L=350
6	VOE943475	2							Hose clamp		
7	VOE11033878	1							Oil trap		

8		1					NS		Anchorage		
9	VOE13940114	3							Screw		
10	VOE1545256	1							Tensioning band		
11	VOE1545257	1							Screw		
12	VOE941799		REQ						Hose		L=550
13	VOE60112443		1						Hose clamp		(VOE11059294)
14	VOE983342	REQ							Hose		L=350
15	VOE11030944	1							Pipe		
16	VOE976929	2							Gasket		
17	VOE978197	1							Hollow screw		

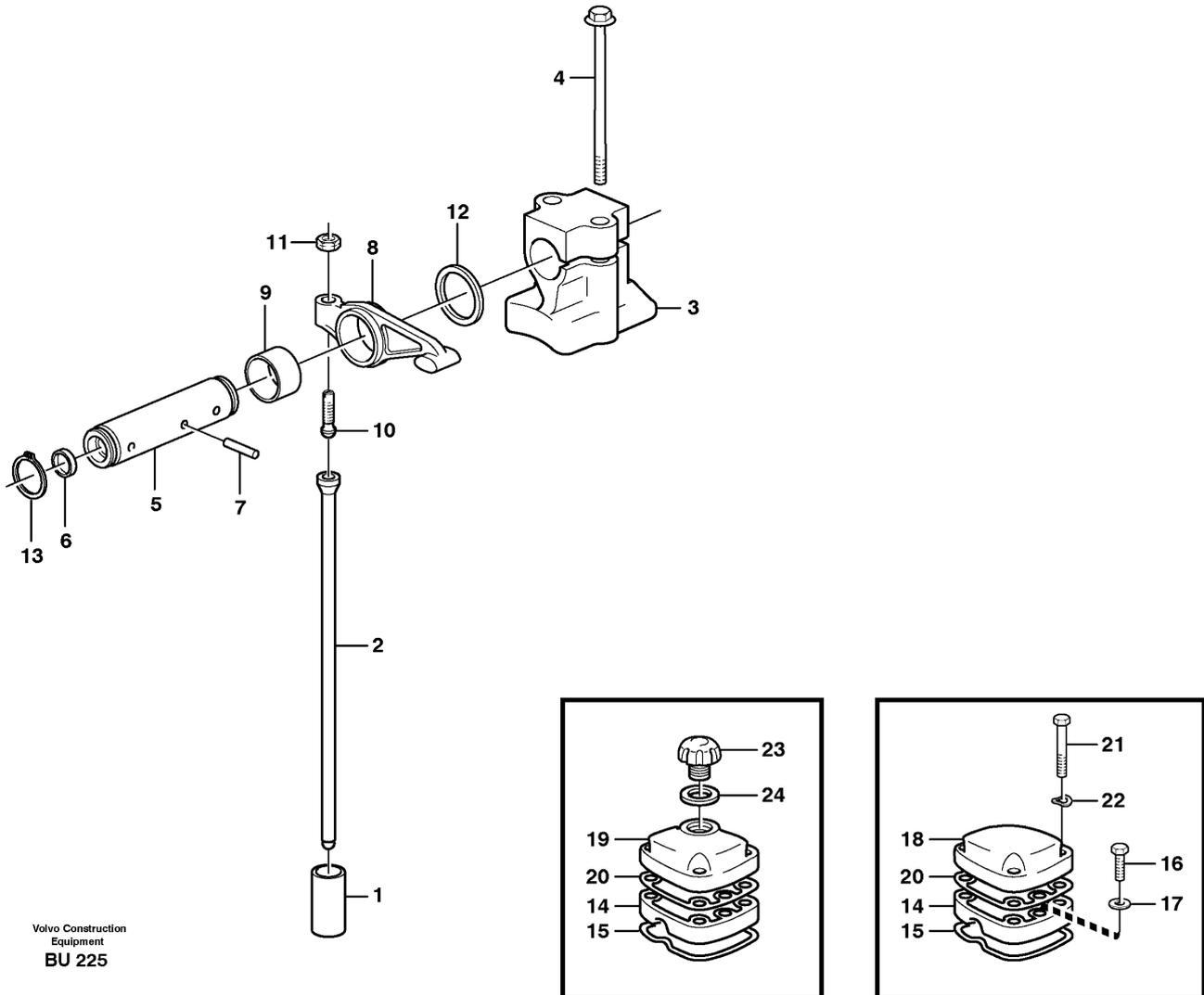
Date: <b>2/24/2025</b>	Image id: <b>BU224</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>213/100</b>	Title: <b>Cylinder liner and piston</b>



Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11705058	6							Cylinder liner kit		
1	VOE8194050	6					CS		•Cylinder liner		
2	VOE271157	6							••Sealing kit		
3		6					NS		••Sealing ring		UPPER
4		6					NS		••Sealing ring		CENT
5		6					NS		••Sealing ring		LOW
6	VOE276851	6							•Piston ring kit		
7		6					NS		••Compression ring		UPPER
8		6					NS		••Compression ring		LOW
9		6					NS		••Compression ring		
10		6					NS		•Piston		
11	VOE8194586	6							•Gudgeon pin		
12	VOE914529	12							•Retaining ring		
13		6							Connecting rod		See ref 216/100
14	VOE1161277	REQ							Sealant		20 GRAM

Date: <b>2/24/2025</b>	Image id: <b>BU225</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>214/100</b>	Title: <b>Valve mechanism</b>

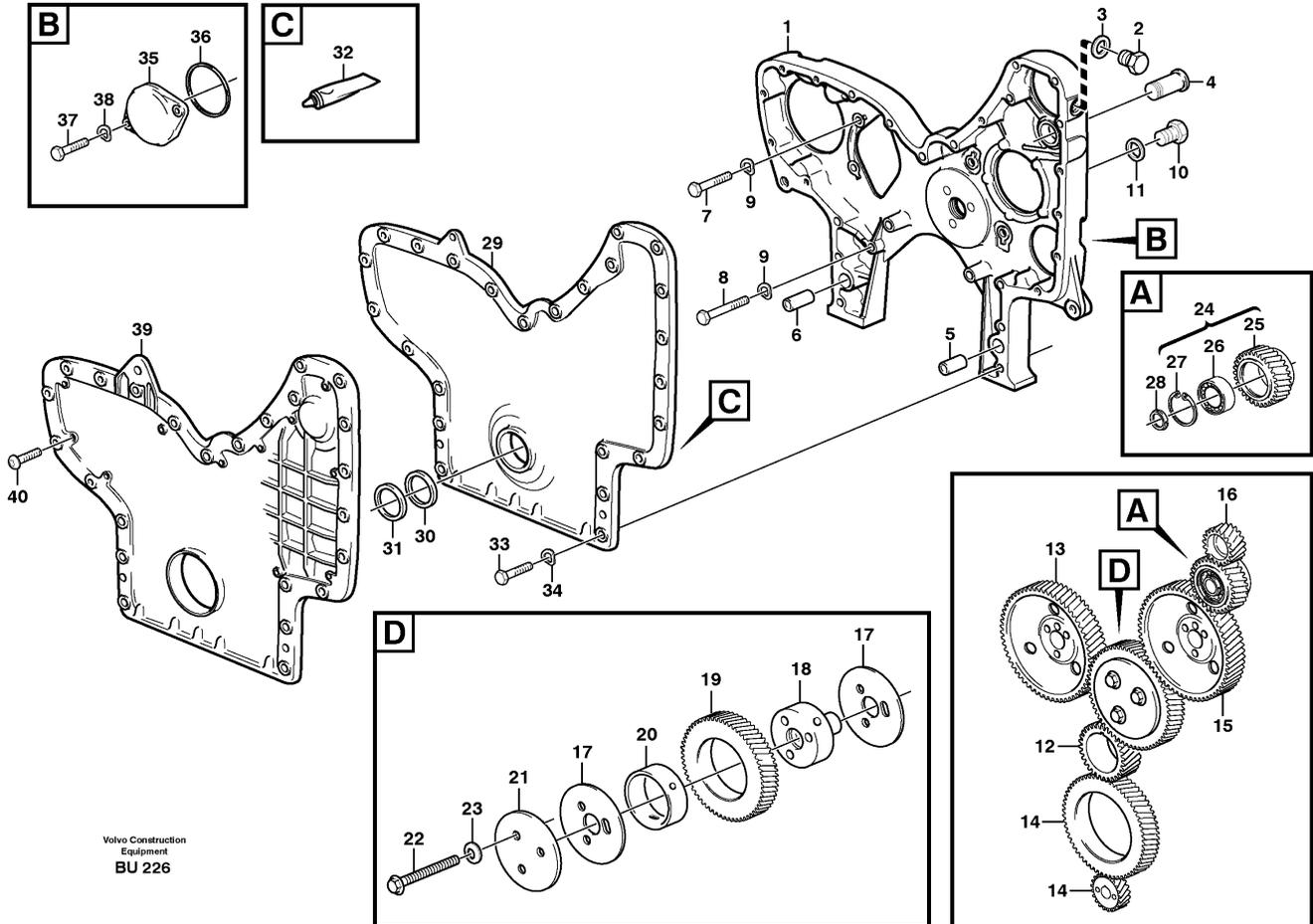


Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE479863	12							Tappet		
2	VOE467820	12							Push rod		
3	VOE422018	6							Bearing Bracket		
4	VOE7422428	12							Screw		
5	VOE422020	6							Shaft		
6	VOE946778	12							Cap plug		
7	VOE950499	6							Pin		

8	VOE422063	12							Rocker arm		
9	VOE422066	12							•Bushing		
10	VOE422993	12					SS		•Bolt		
11	VOE940175	12							•Nut		
12	VOE941488	12							Washer		
13	VOE914459	12							Retaining ring		
14	VOE469431	6							Cover		
15	VOE424693	6							Gasket		
16	VOE13940159	12							Screw		
17	VOE994868	12							Plain washer		(VOE13955894)
18	VOE469432	5							Cover		
19	VOE469457	1							Cover		
20	VOE424694	6							Gasket		
21	VOE955530	22							Hexagon screw		L = 83 MM
	VOE955532	2							Hexagon screw		L = 95 MM
22	VOE13941907	24							Washer		
23	VOE3547599	1					SS		Oil filler cap		
24	VOE1275379	1							Gasket		

Date: <b>2/24/2025</b>	Image id: <b>BU226</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>215/100</b>	Title: <b>Timing gear casing and gears</b>

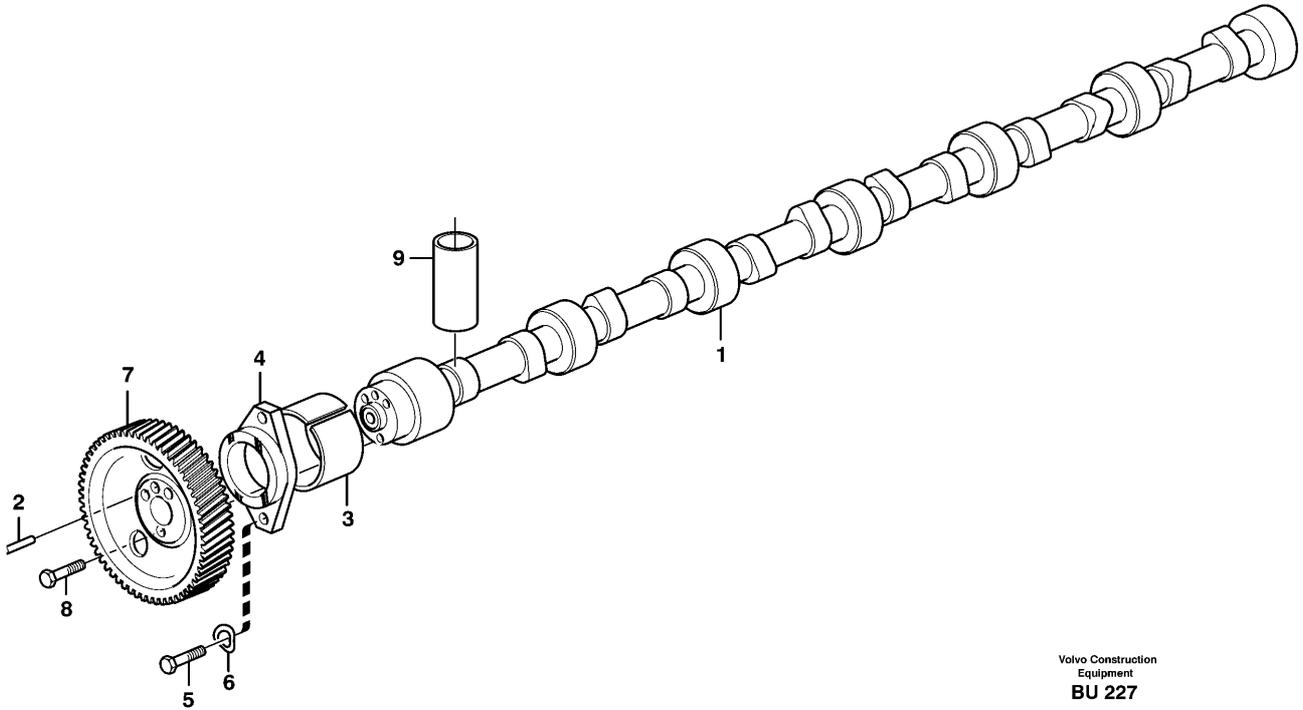


Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE8194639	1							Timing gear casing		
2	VOE13960633	2							•Plug		
3	VOE13947625	2							•Plane gasket		
4	VOE8194626	1							•Pin		
5	VOE13941510	1							•Pin		
6	VOE13941511	1							•Pin		
7	VOE102045	4					CS		Hexagon screw		L = 28,6 MM
8	VOE955537	1							Hexagon screw		L = 51 MM
9	VOE13942336	5							Spring washer		
10	VOE7192114	1							Plug		
11	VOE13947627	1							Plane gasket		

12		1							Crankshaft gear		See ref 216/100
13		1							Camshaft gear		See ref 221/150
14		2							Oilpump gear		See ref 221/150
15		1							Gear,inject.pump		See ref 236/150
16		1							Water pump ger		See ref 262/150
17	VOE478951	2							Thrust washer		
18	VOE8192636	1							Idler gear		
19	VOE479653	1							Idler gear		
20	VOE479687	1							•Bushing		
21	VOE478954	1							Bearing shield		
22	VOE468738	3							Screw		
23	VOE942180	3							Disc spring		
24	VOE478959	1							Idler gear		
25	VOE478773	1					CS		•Idler gear		
26	VOE478783	1							•Bearing		
27	VOE914532	1							•Retaining ring		
28	VOE478955	1							Round nut		
29	VOE11031091	1							Cover		
30	VOE941666	1							•Sealing ring		
31	VOE424983	1							•Sealing ring		
32	VOE1161277	REQ							Sealant		20 GRAM
	VOE11713514	REQ							Sealant		(VOE1161231)304 ML
33	VOE13940162	9							Screw		L = 38 MM
	VOE955540	2							Hexagon screw		L = 70 MM
	VOE955542	6							Hexagon screw		L = 83 MM
	VOE955544	4							Hexagon screw		L = 95 MM
	VOE955536	2							Hexagon screw		
	VOE60113093	1							Flange screw		(VOE946329)
	VOE820506	3					CS		Spacer sleeve		
34	VOE13942336	21							Spring washer		
35	VOE468093	1							Cover		
36	VOE468094	1							Sealing ring		
37	VOE60113425	2							Hexagon screw		(VOE955535)
38	VOE13942336	2							Spring washer		
39	VOE479652	1							Noise shield		
40	VOE60113463	16							•Six Point Socket Screw		(VOE13972542)

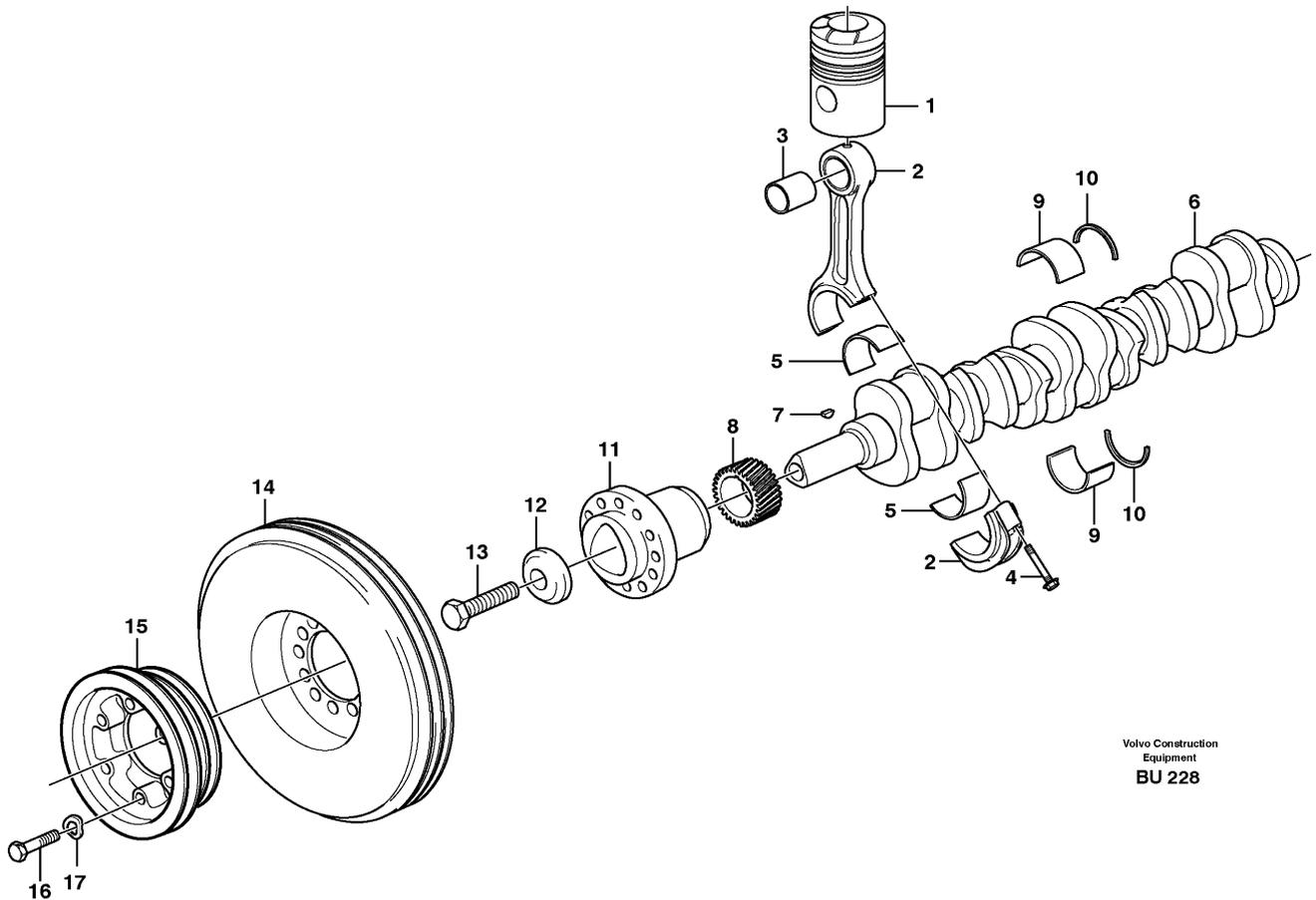
Date: <b>2/24/2025</b>	Image id: <b>BU227</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>215/150</b>	Title: <b>Camshaft</b>



Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE8194480	1							Camshaft		
2	VOE950588	1							•Pin		
3		7							Bearing bushing		See ref 212/150
4	VOE465789	1							Flange		
5	VOE13940115	2							Screw		
6	VOE13942336	2							Spring washer		
7	VOE478297	1							Gear		
8	VOE471555	3							Screw		
9		12							Tappet		See ref 214/100

Date: <b>2/24/2025</b>	Image id: <b>BU228</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>216/100</b>	Title: <b>Crankshaft and related parts</b>



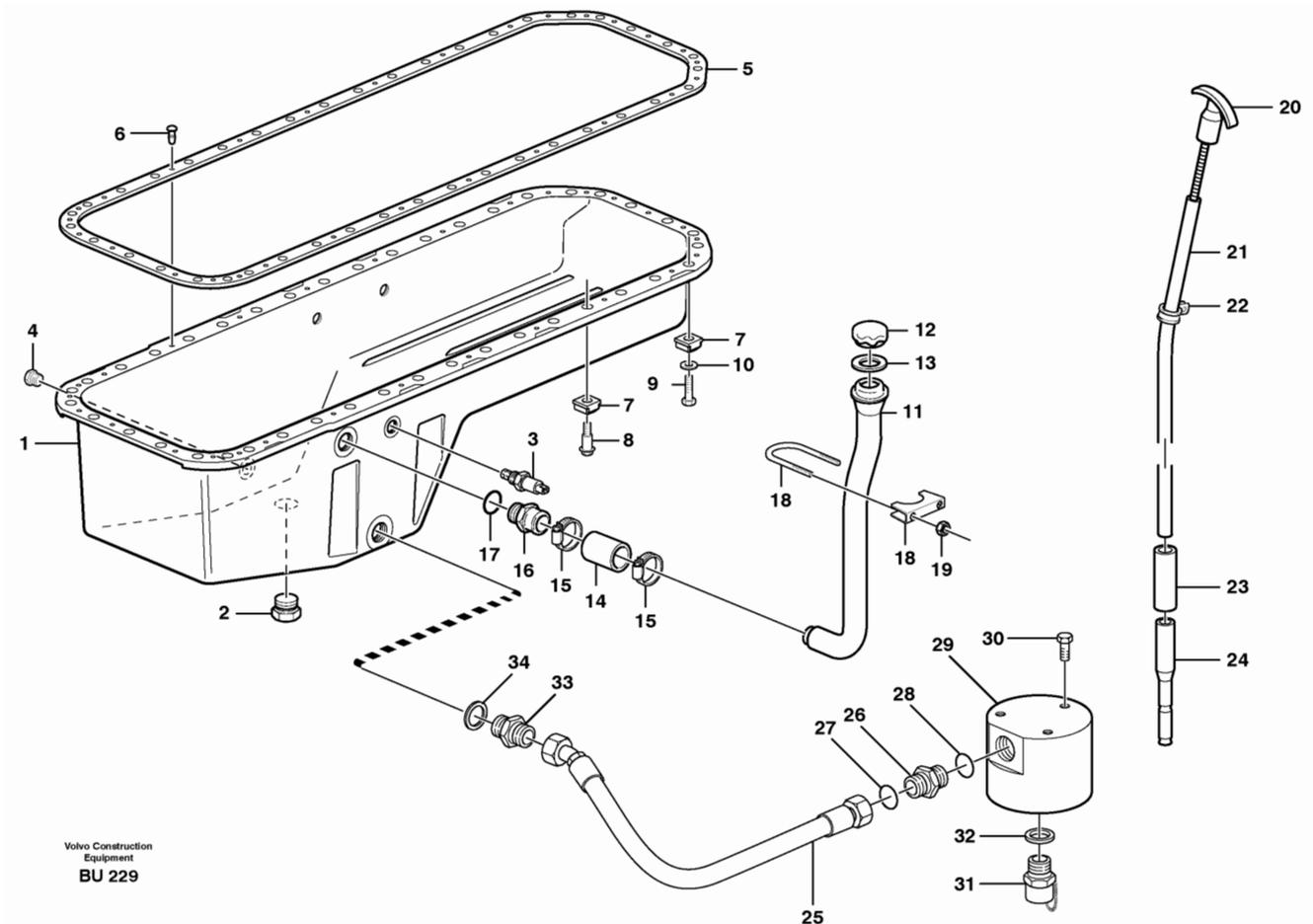
Volvo Construction  
Equipment  
BU 228

Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		6							Piston		See ref 213/100
2	VOE8194037	6							Connecting rod		
3	VOE8194039	6							•Bushing		
4	VOE1545479	12							•Screw		
5	VOE270124	6							Big End Brg Kit		STD
	VOE270125	6							Big End Brg Kit		0,25 MM U SZ
	VOE270126	6							Big End Brg Kit		0,50 MMU SZ
	VOE270127	6							Big End Brg Kit		0,75 MM U SZ
	VOE270128	6							Big End Brg Kit		1,00 MM U SZ
6	VOE20381957	1					SS		Crankshaft		REMAN VOE9008126780, VOE9020381957

7	VOE422253	1							•Key		
8	VOE423080	1							•Gear		
9	VOE270438	7							Main bearing kit		STD
	VOE270439	7							Main bearing kit		0,25 MM U SZ
	VOE270440	7							Main bearing kit		0,50 MM U SZ
	VOE270441	7							Main bearing kit		0,75 MM U SZ
	VOE270442	7							Main bearing kit		1,00 MM U SZ
	VOE270443	7							Main bearing kit		1,25 MM U SZ
10	VOE276758	1							Thrust washer kit		STD
	VOE276759	1							Thrust washer kit		0,1 MM O SZ
	VOE276760	1							Thrust washer kit		0,2 MM O SZ
	VOE276761	1							Thrust washer kit		0,3 MM O SZ
11	VOE478506	1					SS		Hub		
12	VOE422124	1							Washer		
13	VOE941494	1							Screw		
14	VOE422924	1							Vibration damper		
15	VOE470281	1							Pulley		
16	VOE955550	6							Hexagon screw		
17	VOE13941909	6							Washer		

Date: <b>2/24/2025</b>	Image id: <b>BU229</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>217/100</b>	Title: <b>Oil sump</b>



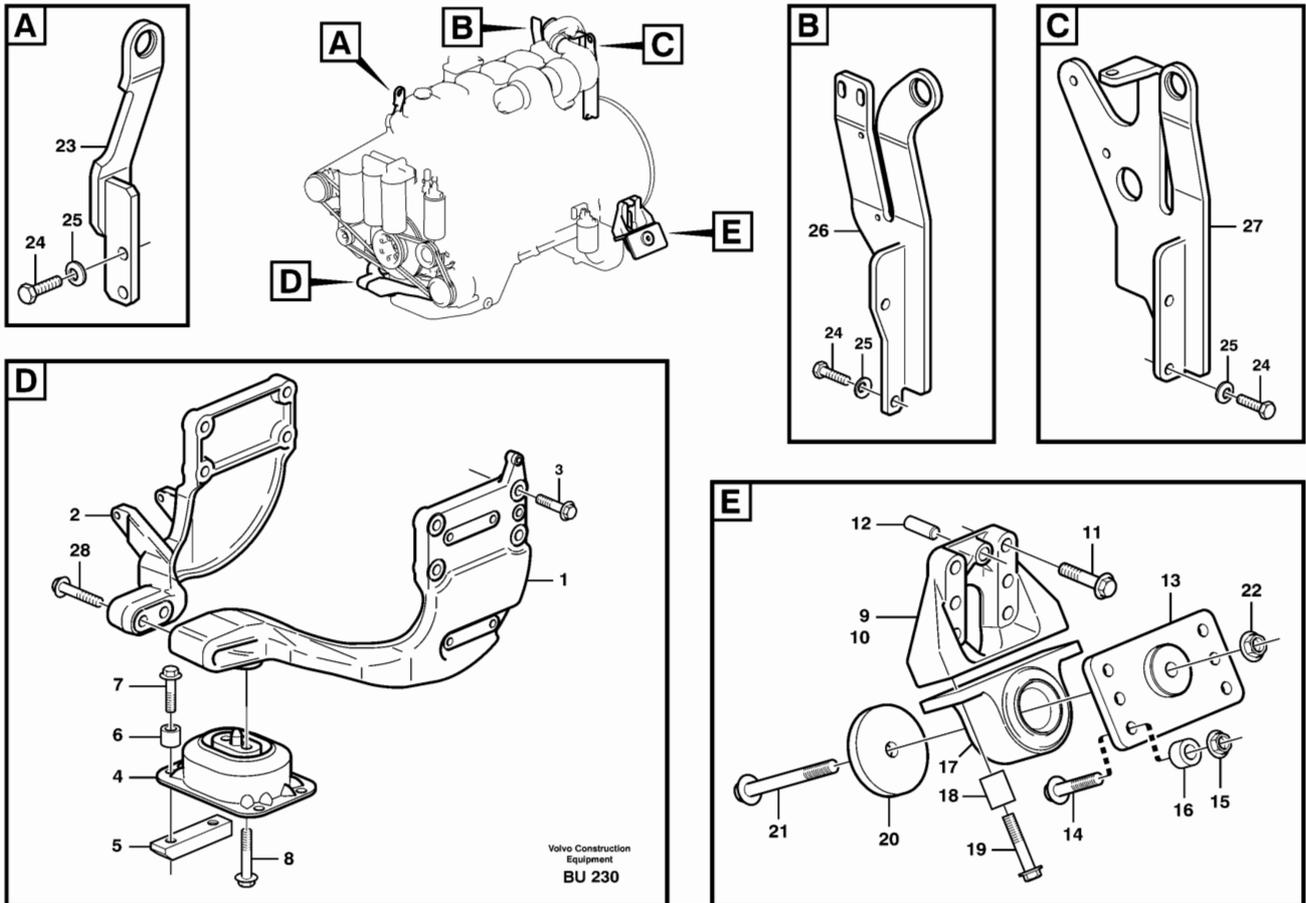
Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Q1-Q5	Option	Option description	
Q1 8188151	VOE8188151	Engine	
Q2 37090	VOE37090	Articulated hauler A25D	

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11162611	1					CS		Oil pan		
2	VOE13960638	1							Plug		
3	VOE15048183	1							Oil level sensor		(VOE11144494)SE2205
	VOE11713718	1							•O-ring		
4	VOE479956	1							Plug		
5	VOE479486	1							Gasket		
6	VOE13943353	28							Rivet		

7	VOE420991	41						Rubber cushion		
8	VOE479421	38						Flange screw		L = 42,5 MM
9	VOE940161	3						Hexagon screw		L = 45 MM
10	VOE13960141	3						Washer		(VOE976944)
11	VOE11162563	1					CS	Oil filler pipe		
12	VOE3547599	1					SS	Oil filler cap		
13	VOE1275379	1						•Gasket		
14	VOE11162126	1						Hose		
15	VOE943477	2						Hose clamp		
16	VOE11162582	1						Nipple		
17	VOE925064	1						O-ring		
18	VOE968129	2						Clamp		
19	VOE60110331	2						•Hexagon nut		(VOE955782)
20	VOE11162506	1						Dipstick		
21	VOE11031470	1					CS	Oil pipe		
22	VOE13949747	1						Clamp		
23	VOE8149606	1						Rubber hose		
24	VOE479328	1						Tube		
25	VOE11113583		1					Hose assembly		
26	VOE13933906		1					Nipple		
27	VOE981289		1					•O-ring		
28	VOE14211859		1					•Sealing ring		
29	VOE11115336		1					Block		
30	VOE60113080		3					Flange screw		(VOE13946173)
31	VOE11054692		1					Valve		
32	VOE949329		1					Gasket		
33	VOE11113569		1					Nipple		
	VOE11707464		1					•O-ring		
34	VOE13947630		1					Gasket		

Date: <b>2/24/2025</b>	Image id: <b>BU230</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>218/100</b>	Title: <b>Engine mounting</b>



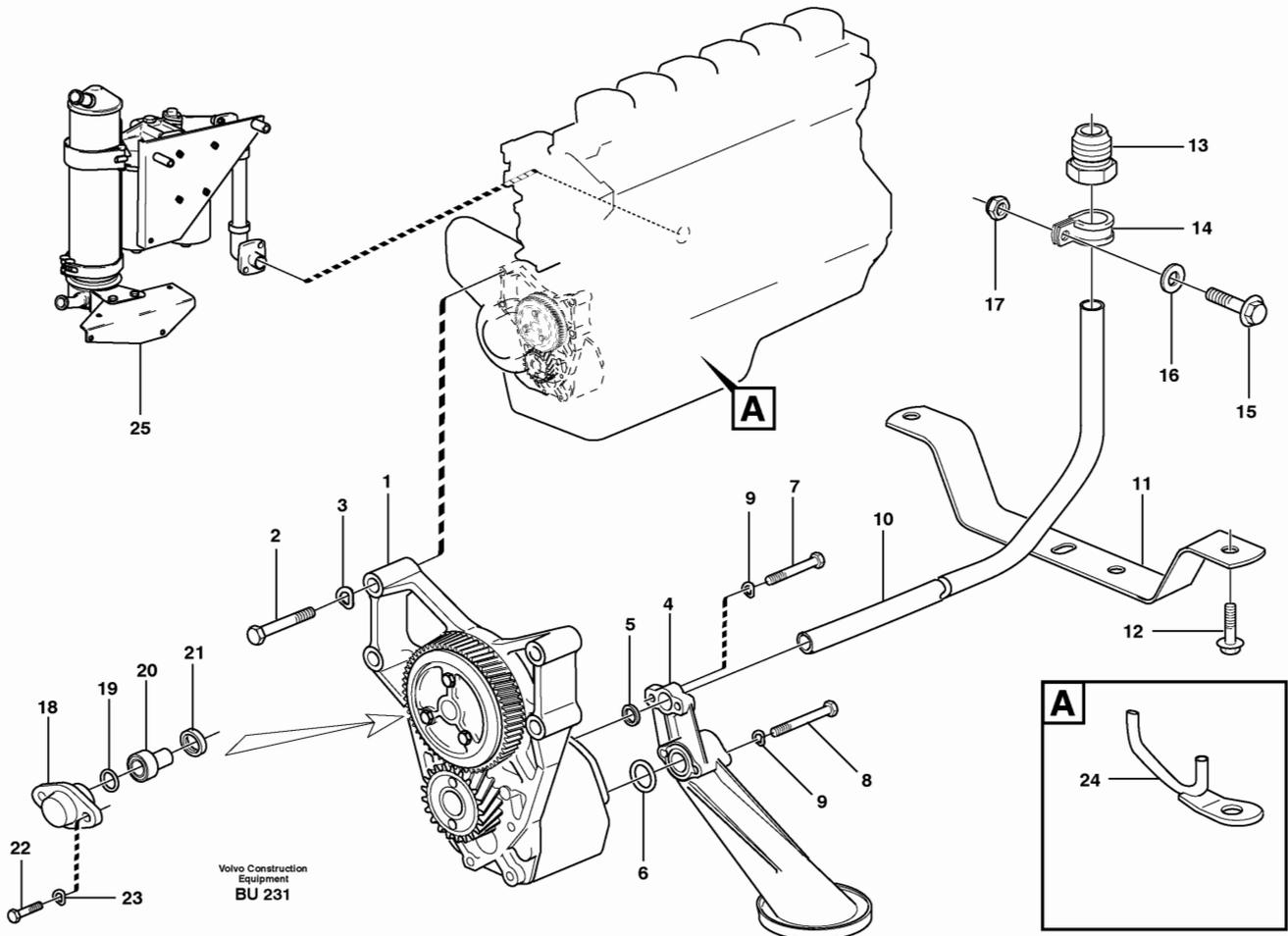
Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Q1-Q5	Option	Option description
Q1 37090	VOE37090	Articulated hauler A25D
Q2 8188151	VOE8188151	Engine

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11162628		1						Engine anchorage		(VOE11162463)
2	VOE11162630		1						Engine anchorage		(VOE11162464)
3	VOE1082353		8						Screw		
4	VOE20503551	1							Rubber cushion		(VOE1622825)
5	VOE15042661	2							Nut plate		(VOE11064169)
6	VOE60113600	4							Spacer sleeve		(VOE4861316)
7	VOE60113113	4							Flange screw		(VOE13965194)

	VOE60110353	4							Plain washer		(VOE13955897)
8	VOE60113123	2							Flange screw		(VOE13966362)
9	VOE11121799	1							Engine bracket		(VOE11114881)LH
10	VOE11121799	1							Engine bracket		(VOE11114881)RH
11	VOE968437	12							Flange screw		
12	VOE191171	2							Pin		
13	VOE11114264	2							Bracket		
14	VOE60113113	12							Flange screw		(VOE13965194)
15	VOE990952	12							Flange lock nut		(VOE13971099)
16	VOE60113600	12							Spacer sleeve		(VOE4861316)
17	VOE11113002	2							Rubber element		
18	VOE60113615	8							Spacer Sleeve		(VOE11118580)
19	VOE968437	8							Flange screw		
20	VOE11114265	2							Washer		
21	VOE60113137	2							Flange screw		(VOE968299)
22	VOE13967934	2							Flange lock nut		
23			1				NS		Lifting eye		
24	VOE955561		6						Hexagon screw		
25	VOE940280		6						Spring washer		
26			1				NS		Lifting eye		
27			1				NS		Lifting eye		
28	VOE968437		2						Flange screw		

Date: <b>2/24/2025</b>	Image id: <b>BU231</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>221/100</b>	Title: <b>Lubricating oil system</b>

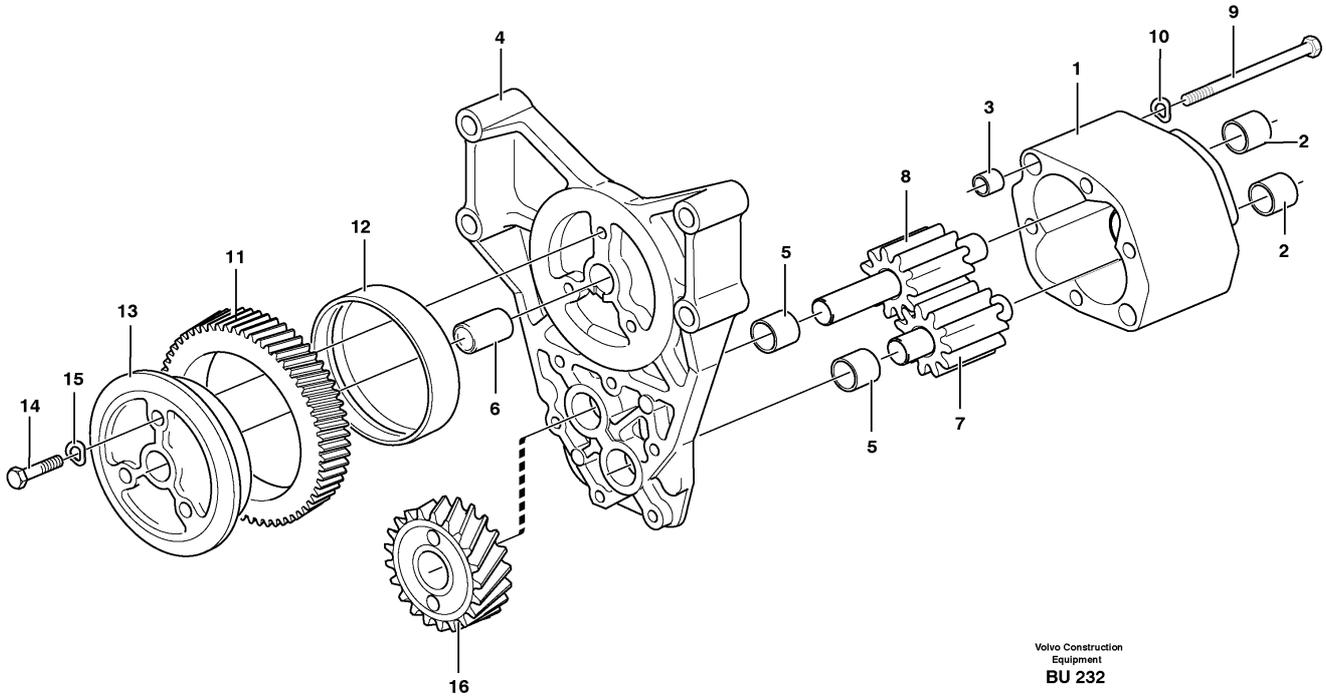


Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Oil pump		See ref 221/150
2	VOE955538	4							Hexagon screw		
3	VOE13942336	4							Spring washer		
4	VOE479325	1							Oil strainer		
5	VOE470263	1							Sealing ring		
6	VOE949659	1							O-ring		
7	VOE192546	2							Screw		
8	VOE959795	2							Hexagon screw		
9	VOE13941907	4							Washer		
10	VOE8125392	1							Oil feed pipe		
11	VOE470918	1							Bracket		

12	VOE942402	2							Flange screw		
13	VOE466908	1							Fitting		
14	VOE11000239	1							Clamp		
15	VOE942402	1							Flange screw		
16	VOE994868	1							Plain washer		(VOE13955894)
17	VOE945467	1							Lock nut		
18	VOE471752	1							Cover		
19	VOE949658	1							O-ring		
20	VOE22416685	1							Reduction valve		(VOE471707)
21	VOE469846	1							Sealing ring		
22	VOE940100	2							Hexagon screw		
23	VOE13941906	2							Washer		
24	VOE864374	6							Piston cooling jet		
25		1							Oil cooler		

Date: <b>2/24/2025</b>	Image id: <b>BU232</b>	Catalogue: <b>97836</b>	Model: <b>A25D</b>
Brand: <b>Volvo</b>	Serial: <b>11001-12999, 61001-61118</b>	Group/Section: <b>221/150</b>	Title: <b>Oil pump</b>



Section option	Kit	Option description
VOE8188151		Engine
VOE8188152		Engine D10BADE2

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE478649	1							Oil pump		
1		1					NS		•Oil pump housing		
2	VOE470347	2						K	••Bushing		
3	VOE401146	2							••Guide sleeve		
4		1					NS		•Bracket		
5	VOE470347	2						K	••Bushing		
6	VOE191171	1							••Pin		
7		1					NS	K	•Shaft		
8		1					NS	K	•Shaft		
9	VOE955531	2							•Hexagon screw		
10	VOE13941907	2							•Washer		
11	VOE422047	1							•Idler gear		
12	VOE422314	1							••Bushing		
13	VOE422313	1							•Bearing sleeve		
14	VOE940186	3							•Hexagon screw		
15	VOE13941907	3							•Washer		
16	VOE478232	1							•Drive Gear		

Product: Volvo A25D Articulated Haulers Part Manual

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VOE276156	1						Repair kit		
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