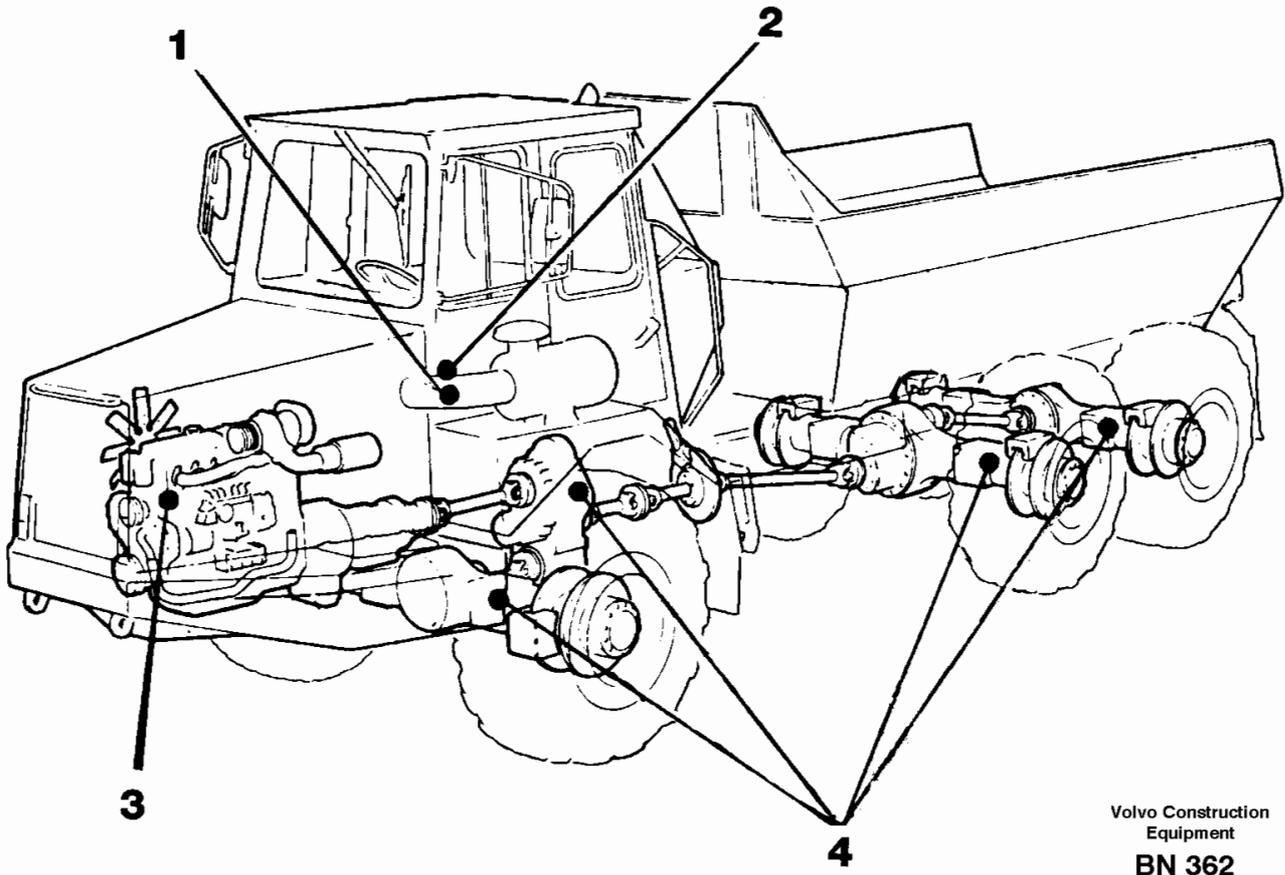
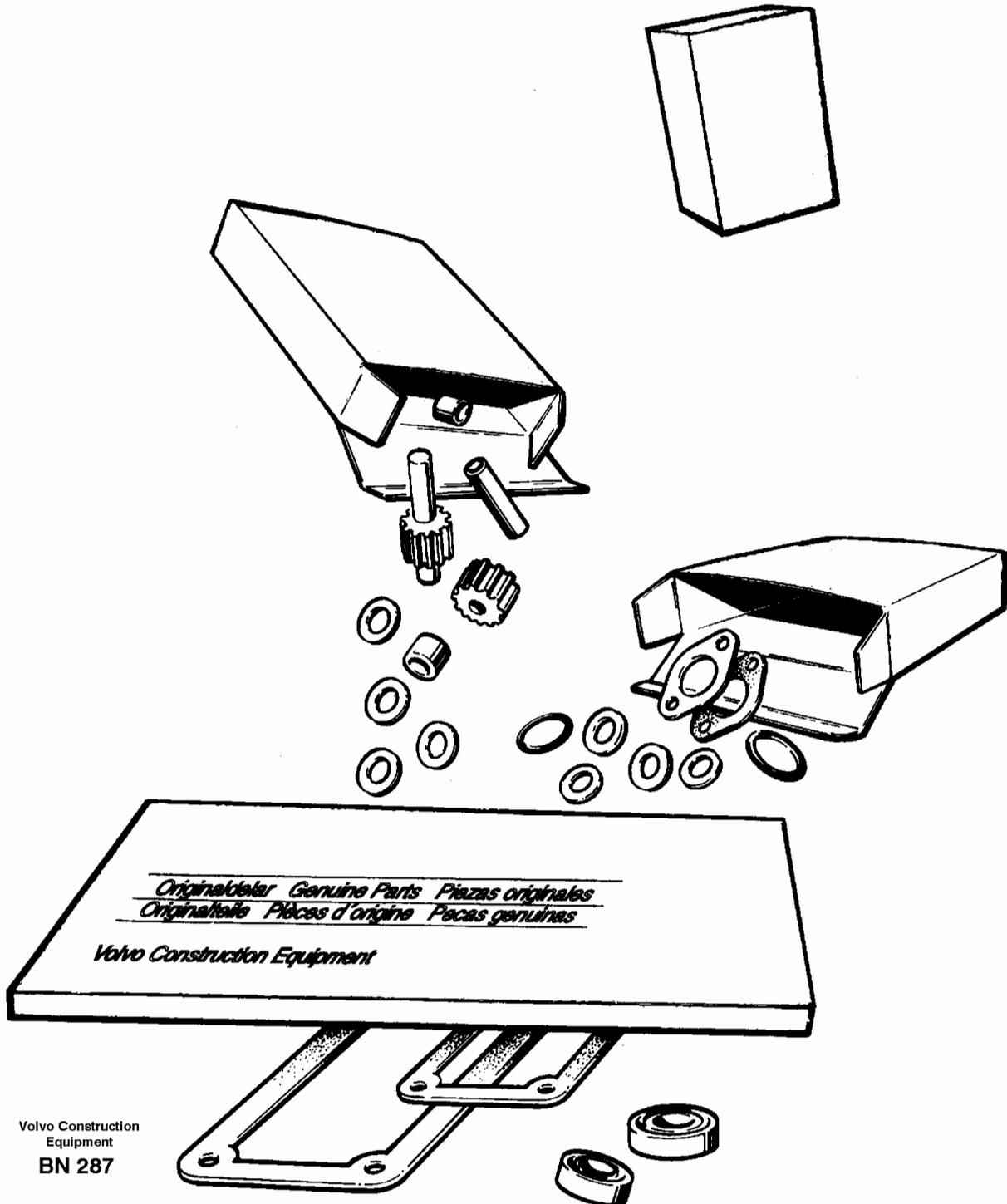


Date: 1/12/2024	Image id: BN362	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 030/100	Title: Product identification plate



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1									Product sign plate		
2									Driver's cab		
3									Engine sign plate		
4									Power Transmission		
4									Axle Number		

Date: 1/12/2024	Image id: BN287	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 210/100	Title: Repair kits for engine



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE276816	2							Gasket kit		See ref 210/150

									•Cylinder head		
VOE465784	12								••Seal		
VOE422413	2								••Sealing ring		
VOE466421	16								••Sealing ring		
VOE276038	1						CS		De-carbonizing kit		
									•Decarb kit		
VOE469982	4								••Sealing ring		
VOE471520	2								••Gasket		
VOE471637	2								••Sealing ring		
VOE471708	2								••Sealing ring		
VOE471788	1								••Sealing ring		
VOE471856	4								••Sealing ring		
VOE477059	2								••O-ring		
VOE1544710	1								••Sealing ring		
VOE477449	12								••Valve cap		
VOE21501189	12								••Valve stem seal		(VOE859171)
VOE11998685	1								Gasket kit		
									•Inlet - exhaust		
VOE471650	6								••Gasket		
VOE862620	1								••Gasket		
VOE3829433	2								••Gasket		(VOE424612)
VOE1545109	6								••Sealing ring		
VOE421544	1								••Ring retainer		
VOE276130	6								Repair kit		See ref 211/100
									•Sleeve,injector		
VOE477928	6								••Socket		
VOE466405	6								••Sealing ring		
VOE466420	6								••Ring		
VOE466922	6								••Sealing ring		
	6								Cylinder liner kit		See ref 213/100
	6								Sealing kit		See ref 213/100
									•Cylinder liner		
	6								Piston ring kit		See ref 213/100
	6								Big end bearing kit		See ref 216/100
	7								Mn bearing kit		See ref 216/100
	1								Thrust washer kit		See ref 216/100
VOE274122	1								Repair kit		See ref 255/150

									•Turbocharger		
	VOE276835	1					SS		Repair kit		Water pump 477397, 477770 11030933 See ref 262/350
									•Water pump		
	VOE468249	1							••Shaft		
	VOE469982	4							••Sealing ring		(VOE471635)
	VOE471493	1							••Lock ring		
	VOE471495	1					CS		••Lock spring		
	VOE471497	1							••O-ring		
	VOE471626	1							••Sealing ring		
	VOE471637	1							••Sealing ring		
	VOE471708	1							••Sealing ring		
	VOE477059	1							••O-ring		
		1					NS		••Shaft		
	VOE958811	1							••Sealing ring		
	VOE975673	1							••O-ring		
	VOE3183650	1					CS		••Cover		(VOE1674237)
	VOE3183683	1					CS		••Impeller		(VOE1675808)
	VOE1676432	1							••Sealing ring		
	VOE13925095	1							••O-ring		
	VOE11990043	1							Repair kit		Water pump 11030802 See ref 262/370
									•Water pump		
	VOE925262	1							••O-ring		
	VOE1675763	1							••Ball bearing		
	VOE1676432	1							••Sealing ring		
		1					NS		••Impeller		
		1					NS		••Shaft		
	VOE276039	1							Gasket kit		See footnotes 452), 1095)
	VOE420618	1							•Gasket		
	VOE420641	1					SS		•Gasket		
	VOE420643	1							•Gasket		
	VOE420991	36							•Rubber cushion		
	VOE20591544	2							•Gasket		(VOE421121)
	VOE421158	1							•Sealing ring		
	VOE22194880	1							•Sealing ring		(VOE421629)
	VOE423123	1							•Sealing ring		
	VOE466405	6							•Sealing ring		
	VOE466874	6							•Sealing ring		
	VOE466922	6							•Sealing ring		
	VOE1556907	1							•Gasket		(VOE469328)
	VOE469455	6							•Sealing ring		
	VOE469846	2							•Sealing ring		

VOE471321	1								•Sealing ring		
VOE471467	2								•Sealing ring		
VOE471626	1								•Sealing ring		
VOE471629	1								•Sealing ring		
VOE471637	1								•Sealing ring		
VOE471708	1								•Sealing ring		
VOE471816	1								•Sealing ring		
VOE471856	5								•Sealing ring		
VOE471956	10								•Sealing ring		
VOE477118	1								•Sealing ring		
VOE477119	1								•Crankshaft seal		
	1						NS		•Gasket		
VOE478712	1								•Sealing ring		(VOE467305)
VOE977015	1								•O-ring		(VOE925092)
VOE925257	1								•O-ring		
VOE1275379	1								•Gasket		(VOE940096)
VOE947620	16								•Gasket		
VOE947626	4								•Gasket		
VOE949329	1								•Gasket		
VOE949658	2								•O-ring		
VOE949659	4								•O-ring		
VOE957173	1								•Gasket		
VOE968759	1								•O-ring		
VOE1545109	6								•Sealing ring		
VOE1546221	1								•Sealing ring		
VOE13947624	1								•Plane gasket		(VOE7011998)
VOE11030779	1								•Gasket		(VOE424919)
VOE13925095	1								•O-ring		(VOE465058)
VOE13943353	20								•Rivet		
VOE13945512	1								•O-ring		
VOE13947281	5								•Gasket		
VOE13947282	2								•Gasket		
VOE13947622	2								•Plane gasket		
VOE13947624	1								•Plane gasket		
VOE13947627	2								•Plane gasket		(VOE947627)
VOE13947629	1								•Plane gasket		
VOE13949656	5								•O-ring		
VOE13949722	1								•O-ring		
VOE13969011	24								•Gasket		
VOE13975610	1								•O-ring		
VOE11997122	1								Overhaul kit		See footnote 1094) Stage 1/ steg 1/ etapa1/ etape 1/ Etappe 1 ENG - 97292
VOE276816	2								•Gasket kit		See ref 210/150
VOE276038	1						CS		•De-carbonizing kit		See ref 210/100

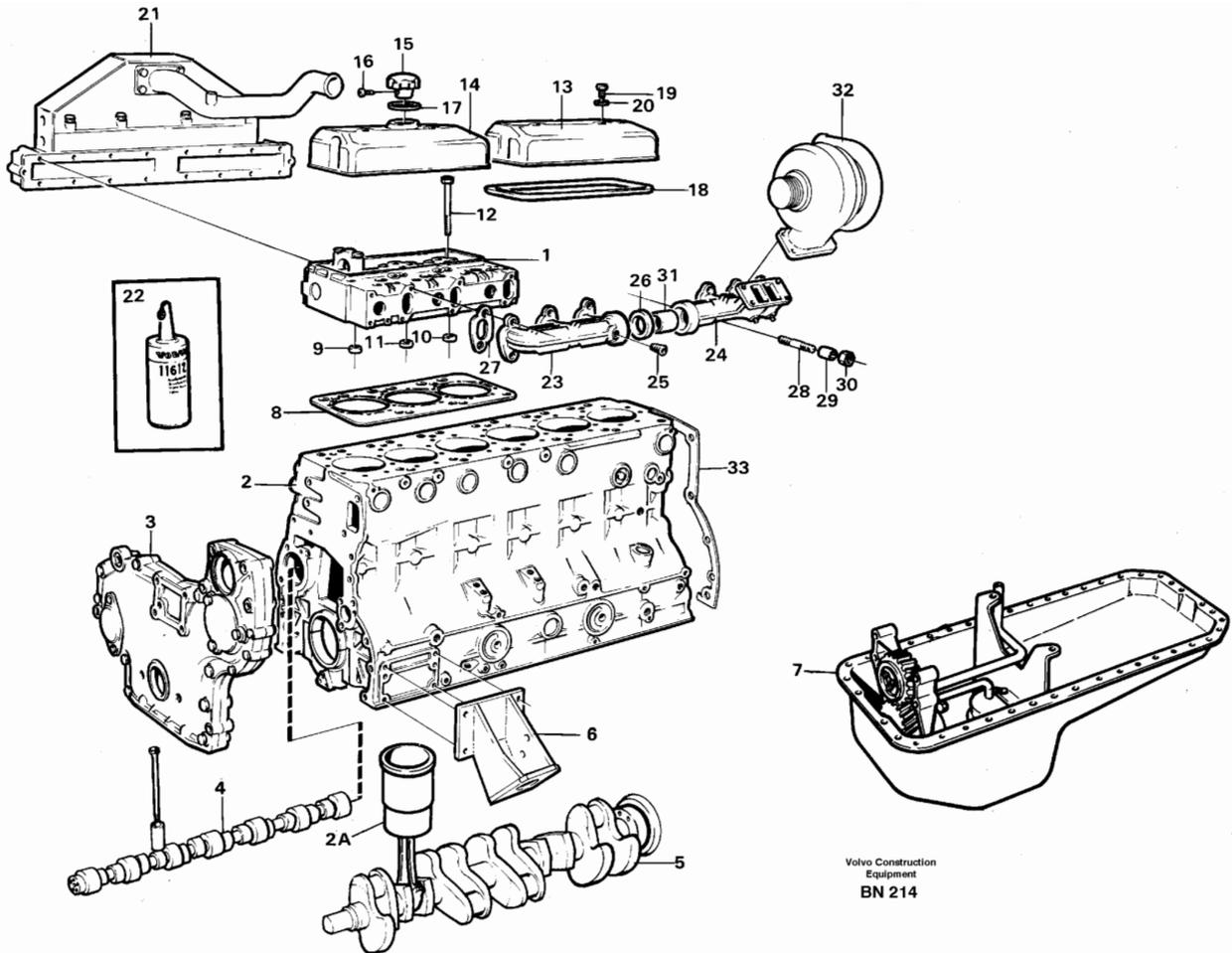
VOE8149182	1								•Thermostat		(VOE1676306)
VOE3829433	2								•Gasket		(VOE424612)
VOE471650	6								•Gasket		
VOE420618	1								•Gasket		
VOE11997123	1						CS		Overhaul kit		See footnotes 1094), 1095)
VOE477657	6								•Valve seat		
VOE477659	6								•Valve seat		
VOE3978768	6								•Inlet valve		(VOE477447)
VOE477443	6						SS		•Exhaust valve		
VOE477792	12								•Valve guide		
VOE276130	6								•Repair kit		Nozzlesleeve/ Spridarhylsa See ref 211/100
VOE11997124	1						CS		Overhaul kit		Stage 2/ steg 2/ etapa 2/ etape 2/ Etappe 2 ENG - 97293
VOE270115	6								•Big End Brg Kit		
VOE275641	6								•Cylinder liner kit		See ref 213/100
VOE465815	12								•Screw		
VOE11030779	1								•Gasket		
VOE11997128	1						CS		Overhaul kit		Stege 3/ steg 3/ etapa 3/ etape 3/ Etappe 3 ENG - 97292
VOE270432	7								•Main bearing kit		
VOE276754	1								•Thrust washer		
VOE477449	12								•Valve cap		
VOE11997123	1						CS		•Overhaul kit		See ref 210/100
VOE276039	1								•Gasket kit		See ref 210/100
VOE11704496	1						CS		Conversion kit		ENG 97293 -
VOE8192730	1						CS		•Cylinder block		
VOE276894	7								•Main bearing		
VOE276890	1								•Thrust washer		
VOE8192698	1								•Push rod		
VOE24424609	1						CS		•Crankshaft		(VOE8192695), REMAN VOE9008192695, VOE9024424609
VOE11032848	1								•Spacer		
VOE60110265	2								•Hexagon screw		(VOE980103)

452) Supplementary kit for major overhaul of engine.

1094) Add. kit for stage 1.

1095) Included in stage 3.

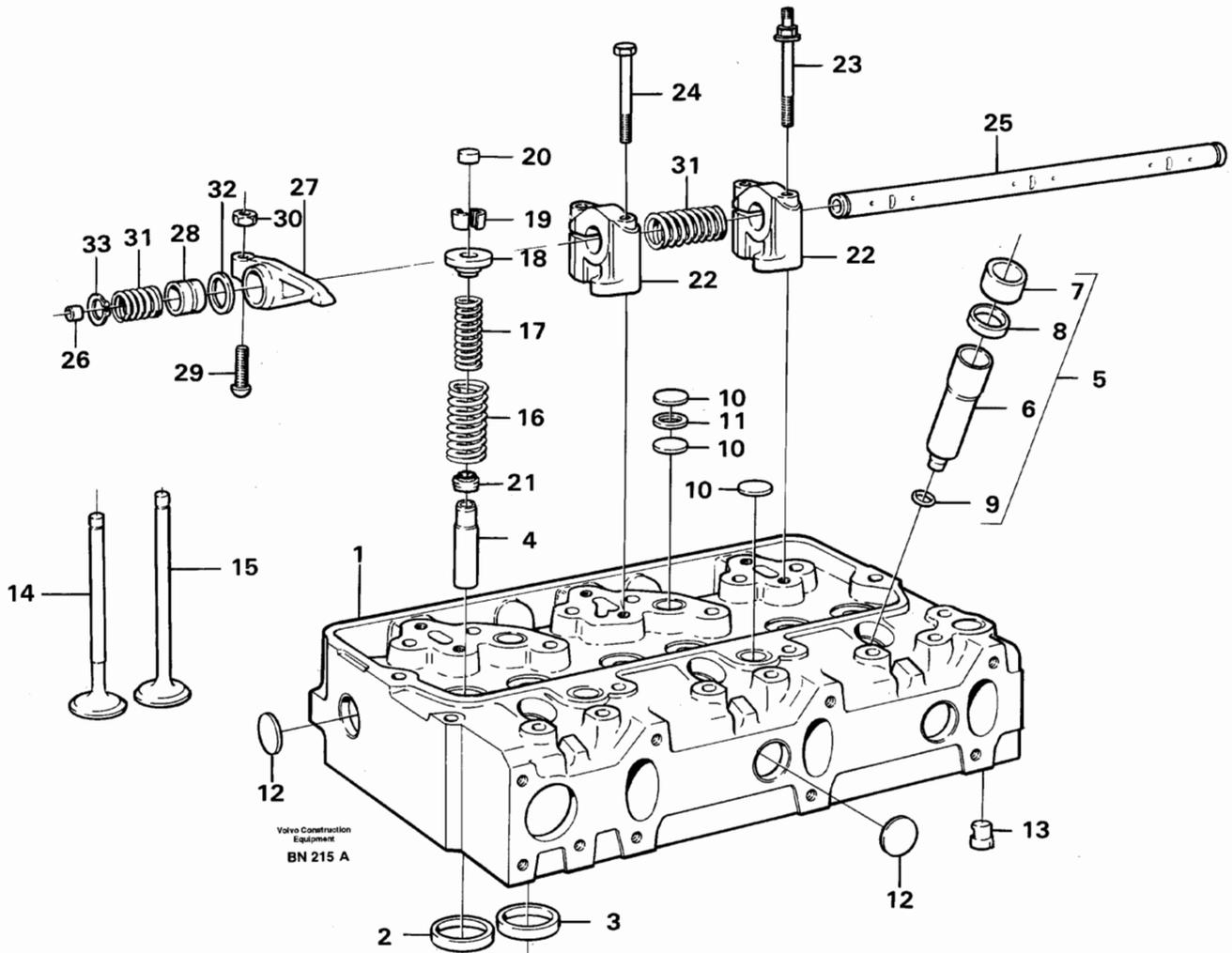
Date: 1/12/2024	Image id: BN214	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 210/150	Title: Engine with fitting parts



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE15003928	1					CS		Engine		(VOE8188125)TD 73KCE, REMAN VOE9008188125, VOE9015003928, VOE9115003928 (CLASSIC), VOE9415003928 (SHORT BLOCK), VOE9515003928 (LONG BLOCK)
1		2							Cylinder head		See ref 211/100
2		1							Cylinder block		See ref 212/100
2A		1							Cyl. liner a piston		See ref 213/100
3		1							Timing gear casing		See ref 215/100
4		1							Camshaft		See ref 215/150

5		1							Crankshaft		See ref 216/100
6		1							Engine mounting		See ref 218/100
7		1							Lubricating system		See ref 221/100
	VOE276816	2							Gasket kit		
8		2					NS	K	•Gasket		
9	VOE465784	12						K	•Seal		
10	VOE466421	16						K	•Sealing ring		
11	VOE422413	2						K	•Sealing ring		
12	VOE471481	40							Screw		
13	VOE471426	1					CS		Valve cover		
14	VOE471813	1							Valve cover		
15	VOE421753	1							Filler cap		
16	VOE955126	1							•Cross recessed screw		
17	VOE1275379	1						K	Gasket		(VOE940096)
18	VOE471520	2						K	Gasket		
19	VOE465961	4							Cap nut		
20	VOE471856	4						K	Sealing ring		
21		1							Inlet pipe		See ref 258/100
22	VOE1161277	REQ							Sealant		20g
23	VOE3978602	1							Exhaust pipe		(VOE471618)
24	VOE3978601	1					CS		Exhaust pipe		(VOE471619)
25	VOE13947814	1							Plug		
26	VOE1545109	6							Sealing ring		
27	VOE471650	6							Gasket		
28	VOE953077	12							Stud		
29	VOE422217	12							Spacer sleeve		
30	VOE1543499	12							Flange nut		(VOE471622)
31	VOE421544	1							Ring retainer		
32		1							Turbocharger		See ref 255/100
33	VOE424620	1							Gasket		

Date: 1/12/2024	Image id: BN215A	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 211/100	Title: Cylinder head



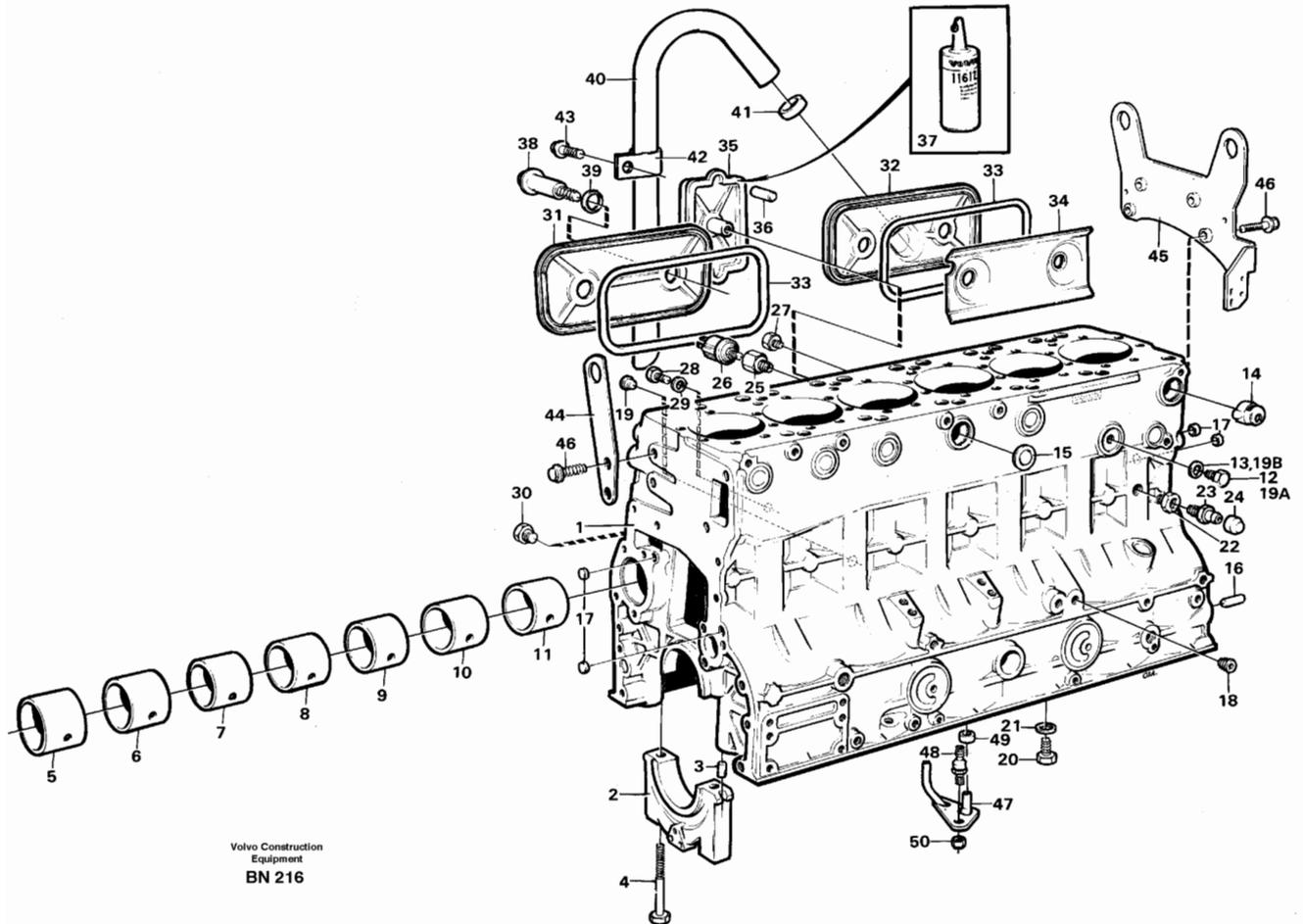
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE477797	1					CS		Cylinder head		See footnote 1) , REMAN VOE9000477797
1		1					NS		•Cylinder head		
2	VOE477657	3							••Valve seat		STD
	VOE477658	3					CS		••Valve seat		0,20 MM O SZ
3	VOE477659	3							••Valve seat		STD
	VOE477667	3					CS		••Valve seat		0,20 MM O SZ
4	VOE477792	6							••Valve guide		
5	VOE276130	3							••Repair kit		See footnote 183)
6	VOE477928	3							•••Socket		
7	VOE466420	3							•••Ring		
8	VOE466405	3							•••Sealing ring		

9	VOE466922	3							•••Sealing ring		
10	VOE477026	7							••Expansion plug		
11	VOE947626	2							••Gasket		
12	VOE477024	4							••Expansion plug		
13	VOE465420	5							••Nozzle		
14	VOE3978768	3							•Inlet valve		(VOE477447)
15	VOE477443	3					SS		•Exhaust valve		
16	VOE466384	6							•Valve spring		
17	VOE466383	6							•Valve spring		
18	VOE477451	6							•Valve washer		
19	VOE1677875	12							•Valve sleeve		(VOE465284)
20	VOE477449	6							•Valve cap		
21	VOE21501189	6							•Valve stem seal		(VOE859171)
22	VOE477384	6					CS		Bearing Bracket		
23	VOE471512	4							Screw		
24	VOE471513	8							Screw		
25	VOE471518	2					CS		Rocker arm shaft		
26	VOE946778	4							•Cap plug		
27	VOE422063	12							Rocker arm		
28	VOE422066	12							•Bushing		
29	VOE422993	12					SS		•Bolt		
30	VOE940175	12							•Nut		
31	VOE421173	4					CS		Spring		
32	VOE941488	4							Washer		
33	VOE914459	4							Retaining ring		

1) Replacement version

183) Parts making up a kit must always be replaced simultaneously.

Date: 1/12/2024	Image id: BN216	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 212/100	Title: Cylinder block



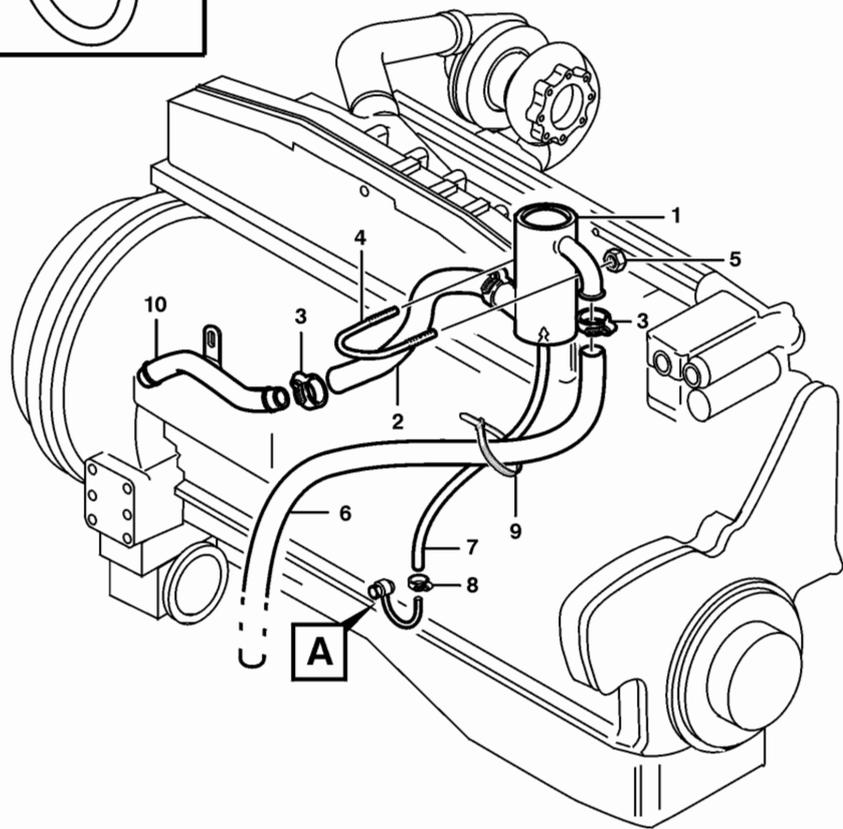
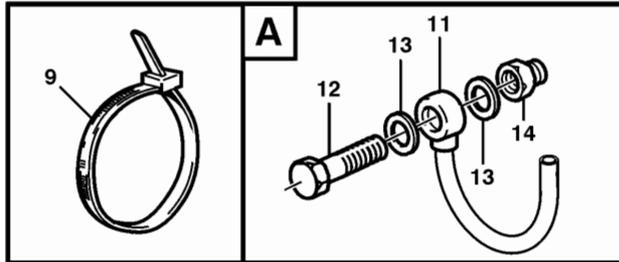
Q1-Q5	Option	Option description
Q1 477990		
Q2 8192730		

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE477990	1					CS		Cylinder block		ENG - 97292
	VOE8192730		1				CS		Cylinder block		ENG 97293 -
1		1					NS		•Cylinder block		
			1				NS		•Cylinder block		
2		1					NS		•Cap		MARKED: 1
		1					NS		•Cap		MARKED: 4
		5					NS		•Cap		MARKED: 2,3,5,6,7
			1				NS		•Cap		MARKED: 1
			1				NS		•Cap		MARKED: 4
			5				NS		•Cap		MARKED: 2,3,5,6,7

3	VOE422426	1	1						•Pin		
4	VOE465899	14					CS		•Screw		
	VOE8192738		14				CS		•Screw		
5	VOE422076	1	1						•Bushing		
6	VOE422077	1	1						•Bushing		(VOE7422077)
7	VOE422078	1							•Bushing		(VOE7422078)
	VOE8192676		1						•Bushing		
8	VOE1100014	1							•Bushing		(VOE422079)
	VOE8192677		1						•Bushing		
9	VOE422080	1							•Bushing		(VOE7422080)
	VOE8192678		1						•Bushing		
10	VOE422081	1							•Bushing		
	VOE8192679		1						•Bushing		
11	VOE422082	1	1						•Bushing		
12	VOE968145	1							•Plug		(VOE467649)
13	VOE1556907	1	1						•Gasket		(VOE468462)
14	VOE421154	6	6						•Nozzle		
15	VOE13968955	6	6						•Expansion plug		(VOE1542263)
16	VOE191171	2	2						•Pin		(VOE7191171)
17	VOE955082	6	6						•Cap plug		
18	VOE968145	1	1						•Plug		
19	VOE422369	2	2						•Plug		
19A	VOE15134976	1	1						Plug		(VOE467367)
19B	VOE1556907	1	1						Gasket		(VOE469328)
20	VOE13966146	1	1						Plug		
21	VOE13947629	1	1						Plane gasket		(VOE947629)
22	VOE479954	1	1						Nipple		(VOE7190130)
23	VOE13947893	1	1				CS		Crane		(VOE946121)
24	VOE476279	1	1						Protecting cap		E PROD
25	VOE835980	1	1						Nipple		See ref 222/100
26		1	1						Contact		See ref 222/100
27	VOE479979	5	5						Plug		L PROD
28	VOE960631	1	1						Plug		
29	VOE13947622	1	1						Plane gasket		(VOE947622)
30	VOE479976	1	1						Plug		
31	VOE420120	1	1				CS		Inspection lid		
32	VOE420121	1	1						Hatch		
33	VOE20591544	2	2						Gasket		(VOE421121)
34	VOE3978045	1	1				CS		Splash plate		(VOE471858)
35	VOE471854	1	1				CS		Cover		
36	VOE951974	1	1						Spring pin		
37	VOE1161277	REQ	REQ						Sealant		20 GRAM
	VOE11713514	REQ	REQ						Sealant		(VOE1161231)304 ML
38	VOE471855	5	5						Screw		
39	VOE471856	5	5						Sealing ring		
40	VOE471857	1	1				CS		Pipe		ENG - 99116
	VOE11063160	1	1				CS		Tube		ENG 99117 - See ref

41	VOE421158	1	1						Sealing ring		
42	VOE968124	1	1				CS		Clamp		
43	VOE990861	1	1						Flange screw		(VOE946472)
44		1	1				NS		Iron		
45		1	1				NS		Bracket		
46	VOE13965191	2	2						Screw		L = 30
47	VOE477437	6	6						Nozzle		(VOE466836)
48	VOE471596	6	6						Stud		
49	VOE466874	6	6						Sealing ring		
50	VOE13948570	6	6						Lock nut		(MI948570)

Date: 1/12/2024	Image id: BN376A	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 212/150	Title: Crankcase ventilation SER NO 10866 -

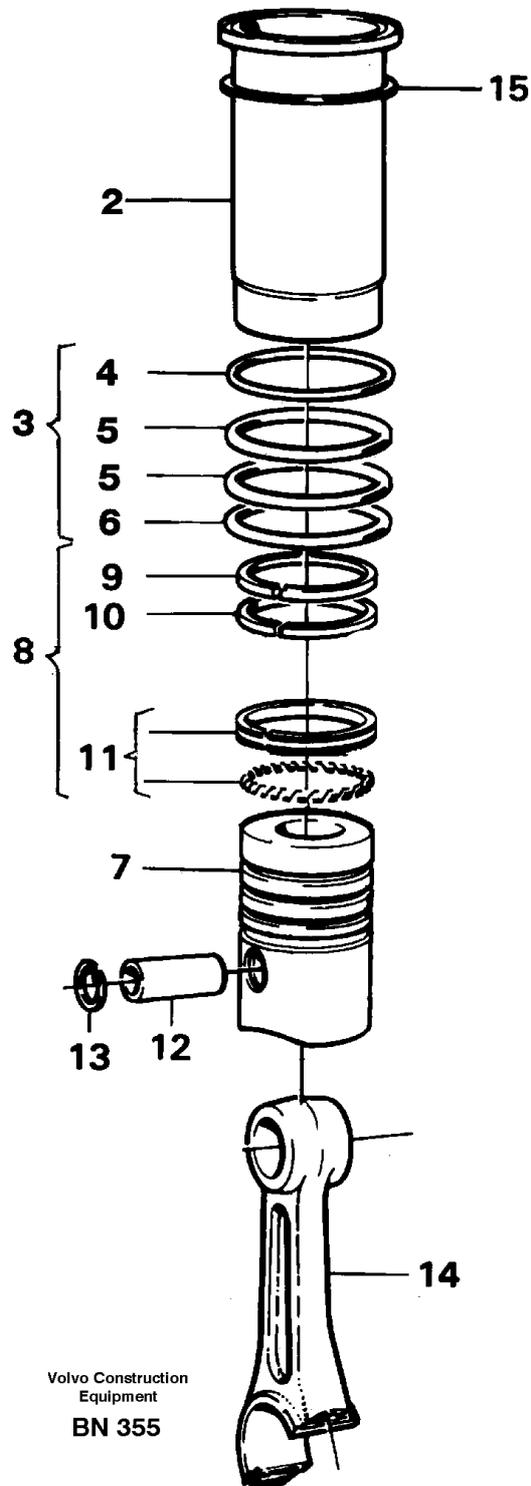


Volvo Construction
Equipment
BN 376A

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11033878	1							Oil trap		
2	VOE941803	1							Hose		
3	VOE943476	3							Hose clamp		
4	VOE11062977	1							Brace		
5	VOE60113140	2							Flange nut		(VOE13945408)
6	VOE941799	1							Hose		L=1300MM
7	VOE943706	1							Rubber hose		L=720MM
8	VOE943470	2							Hose clamp		
9	VOE4881440	2							Cable tie		

10	VOE11063160	1					CS		Tube		
11	VOE11032097	1					CS		Pipe		
12	VOE968178	1							Hollow screw		
13	VOE13947282	2							Gasket		
14	VOE11032100	1					CS		Nipple		

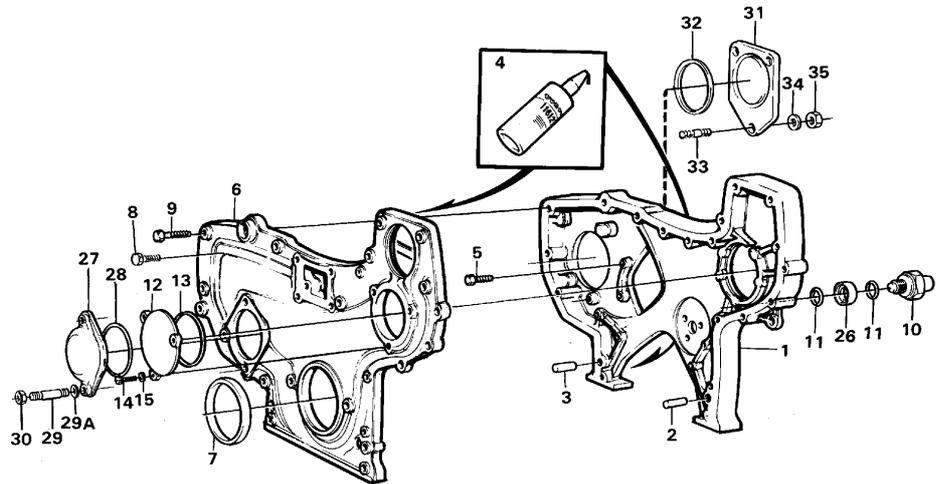
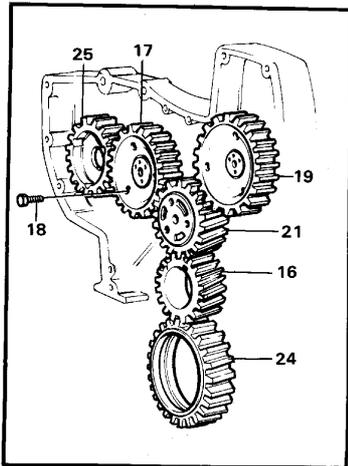
Date: 1/12/2024	Image id: BN355	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 213/100	Title: Cylinder liner and piston



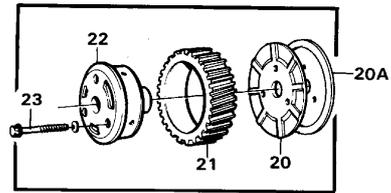
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE275641	6							Cylinder liner kit		ENG - 97292

	VOE276900	6						Cylinder liner kit		ENG 97293 -
2		6					NS	•Cylinder Liner		
3	VOE271159	6						•Sealing ring kit		
4		6					NS	••Sealing ring		
5		12					NS	••Oil feed pipe		
6		6					NS	••Sealing ring		
7		6					NS	•Piston		
8	VOE276037	6						•Piston ring kit		
9		6					NS	••Compression ring		
10		6					NS	••Compression ring		
11		6					NS	••Oil ring		
12	VOE3978589	6						•Gudgeon pin		
13	VOE914525	12						•Retaining ring		
14		6						Connecting rod		See ref 216/100
15	VOE466878	REQ						Shim		THICK = 0.12 MM
	VOE466114	REQ						Shim		THICK = 0.20 MM
	VOE466183	REQ						Shim		THICK = 0.30 MM
	VOE466184	REQ						Shim		THICK = 0.50 MM

Date: 1/12/2024	Image id: BN219	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 215/100	Title: Timing gear casing and gears



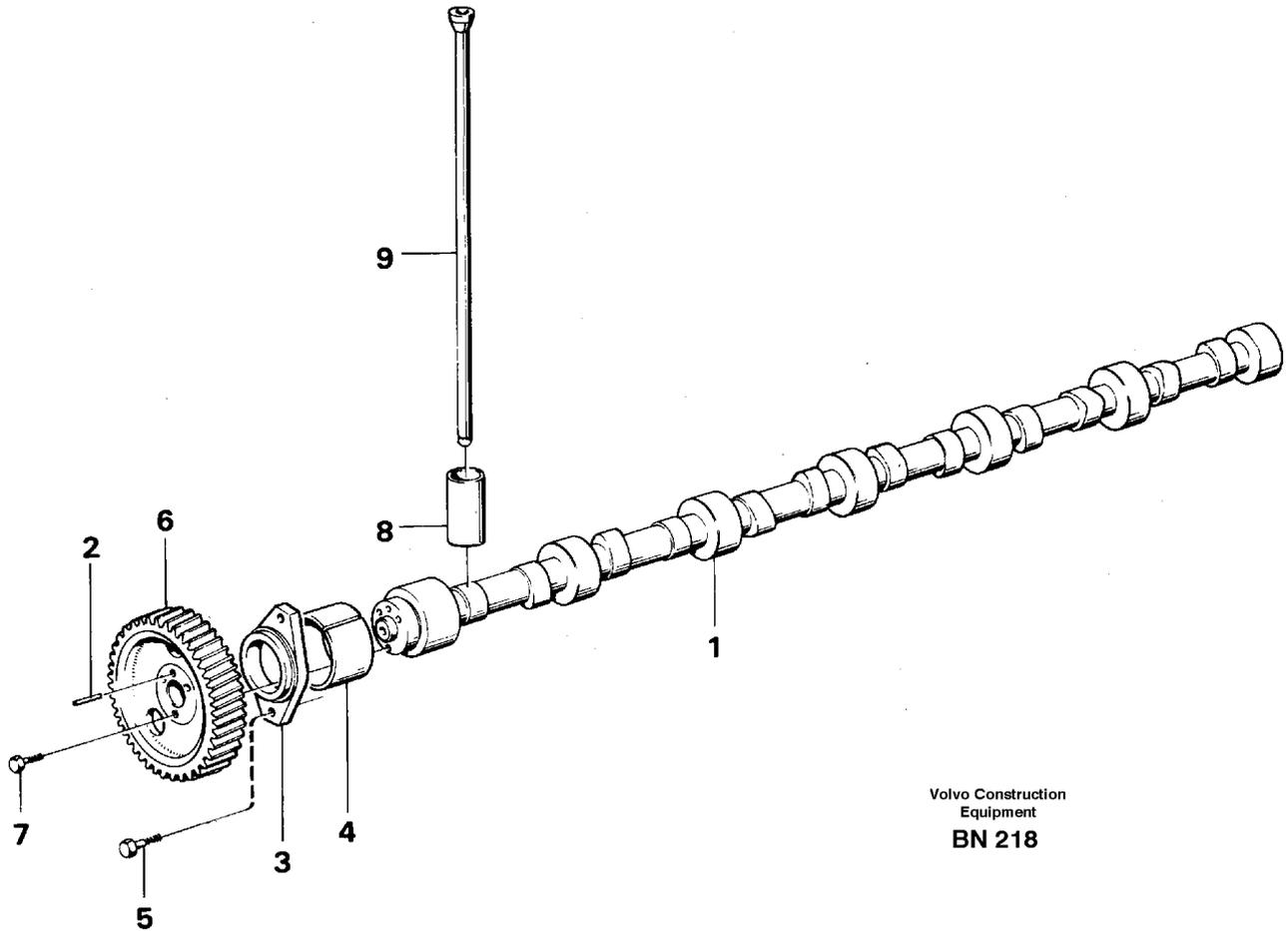
Volvo Construction
Equipment
BN 219



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE471505	1					CS		Timing gear casing		
2	VOE13941510	1							Pin		(VOE941510)
3	VOE13941511	1							Pin		(VOE941511)
4	VOE1161277	REQ							Sealant		20 g
5	VOE471534	2							Screw		L = 28
	VOE471535	2							Screw		L = 58
6	VOE8192590	1					CS		Timing gear cover		
		1					NS		•Timing gear cover		
7	VOE477118	1							•Sealing ring		
8	VOE965225	1							Flange screw		
9	VOE984738	5							Flange screw		(VOE13947760)L = 40
	VOE994385	2							Flange screw		(VOE13948217)L = 45
	VOE13965216	1							Screw		L = 55
	VOE60113091	6							Flange screw		(VOE13965182)L = 80
	VOE60113088	2							Flange screw		(VOE13965180)L = 60
	VOE60113248	1							Flange screw		(VOE13965183)L = 90
10	VOE1578698	1					CS		Tachometer sensor		GV3
11	VOE925059	2							O-ring		

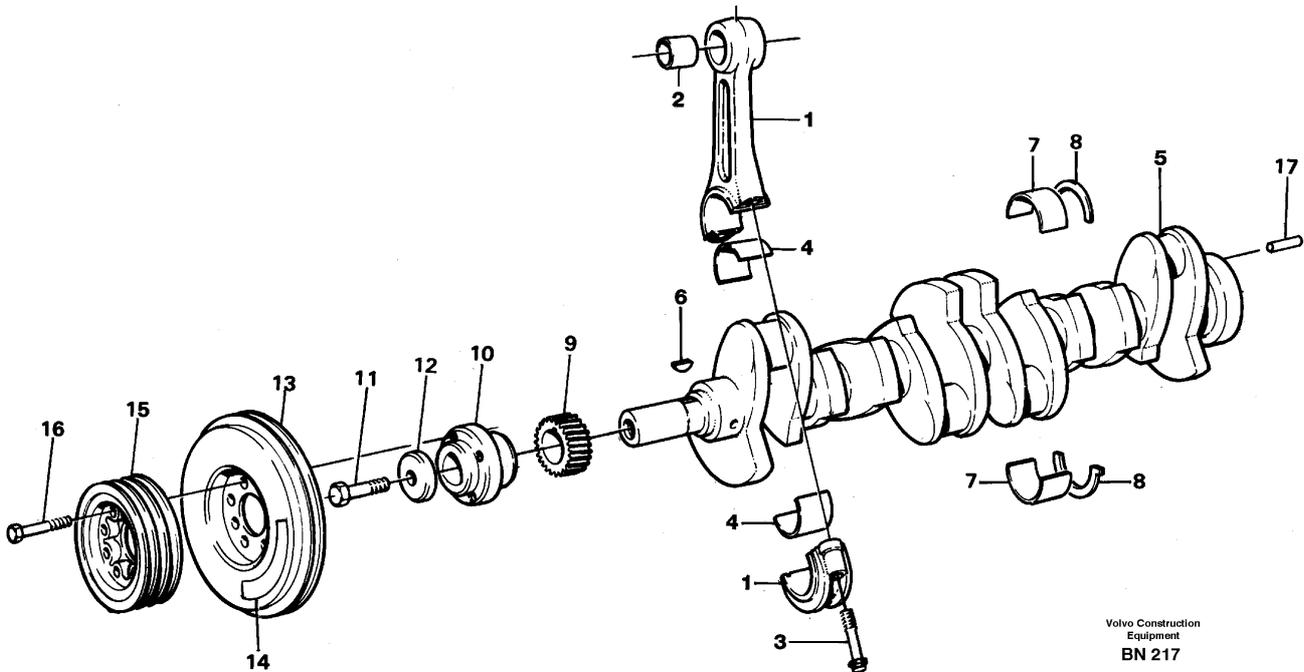
12	VOE471559	1							Cover		
13	VOE925257	1						K	O-ring		
14	VOE60113081	3							Flange screw		(VOE945444)
15	VOE13941907	3							Washer		(VOE941907)
16		1							Gear		See ref 216/100
17	VOE478297	1							Gear		
18	VOE471555	3							Screw		
19		1							Gear		(VOE470764) See ref 236/300
20	VOE478951	2							Thrust washer		
20A	VOE478954	1							Bearing shield		
21	VOE8192578	1							Idler gear		
	VOE479687	1							•Bushing		
22	VOE8192636	1							Idler gear		(VOE479779)
23	VOE8192579	3						CS	Screw		
23A	VOE942180	3							Disc spring		
24		1							Oilpump gear		See ref 221/150
25		1							Compressor gear		See ref 561/100
26	VOE865808	1							Spacer sleeve		
27	VOE465735	1							Cover		
28	VOE925094	1							O-ring		(VOE465058)
29	VOE479972	1							Stud		M10 x 45 x 30
	VOE479973	1							Stud		M10 x 80 x 65
29A	VOE60111980	2							Plain washer		(VOE955895)
30	VOE990941	2							Flange nut		(VOE13971095)
31	VOE420178	1							Cover		
32	VOE13975610	1							O-ring		
33	VOE967951	3							Stud		
34	VOE955899	3							Plain washer		
35	VOE971073	3							Hexagon Nut		(VOE13971073)

Date: 1/12/2024	Image id: BN218	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 215/150	Title: Camshaft



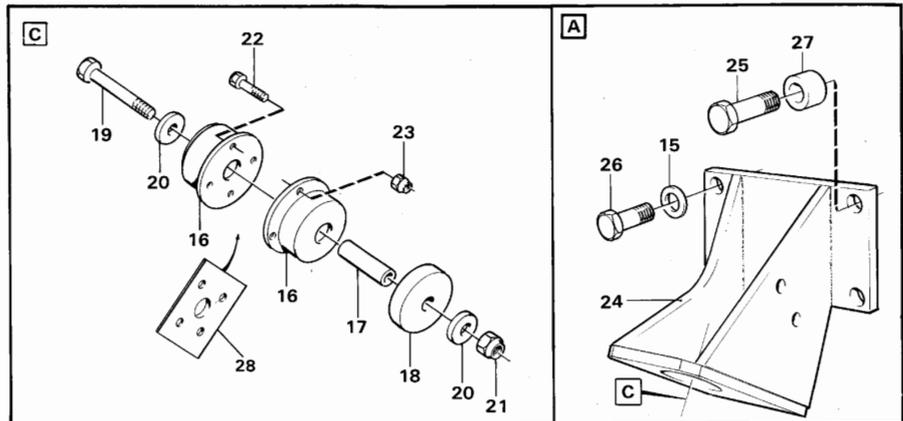
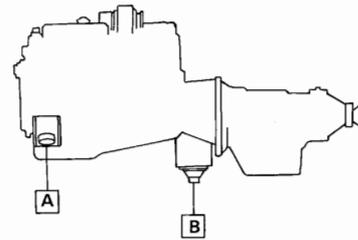
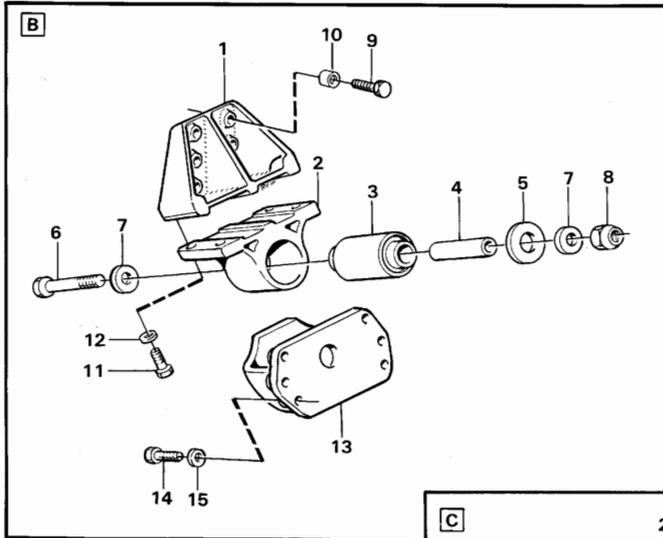
Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE477459	1					CS		Camshaft		ENG - 97292
	VOE8192784	1					CS		Camshaft		ENG 97293 -
2	VOE950588	1							•Pin		
3	VOE465789	1							Flange		
4		7							Bushing		See ref 212/100
5	VOE471509	2					CS		Screw		
6		1							Camshaft gear		See ref 215/100
7		3							Screw		See ref 215/100
8	VOE11030953	12							Tappet		
9	VOE421385	12							Push rod		ENG - 97292
	VOE8192698	12							Push rod		ENG 97293 -

Date: 1/12/2024	Image id: BN217	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 216/100	Title: Crankshaft and related parts



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE471523	6					CS		Connecting rod		
2	VOE471364	1							•Bushing		
3	VOE465815	2							•Screw		
4	VOE270115	6							Big End Brg Kit		STD
	VOE270116	6							Big End Brg Kit		0,25 MM, U SZ
	VOE270117	6							Big End Brg Kit		0,50 MM, U SZ
	VOE270118	6					CS		Big End Brg Kit		0,75 MM, U SZ
	VOE270119	6					CS		Big End Brg Kit		1,00 MM, U SZ
5	VOE24424609	1					CS		Crankshaft		(VOE477870)ENG - 97292, REMAN VOE9000477870, VOE9024424609
	VOE24424609	1					CS		Crankshaft		(VOE8192695)ENG 97293 -, REMAN VOE9008192695, VOE9024424609
6	VOE422253	1							•Key		ENG - 97292
	VOE950681	1							•Pin		ENG 97293 -
7	VOE270432	7							Main bearing kit		STD D, ENG - 97292
	VOE270433	7							Main bearing kit		0,25 MM, U SZ,ENG - 97292
	VOE270434	7							Main bearing kit		0,50 MM, U SZ,ENG -

Date: 1/12/2024	Image id: BN220	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 218/100	Title: Engine mounting

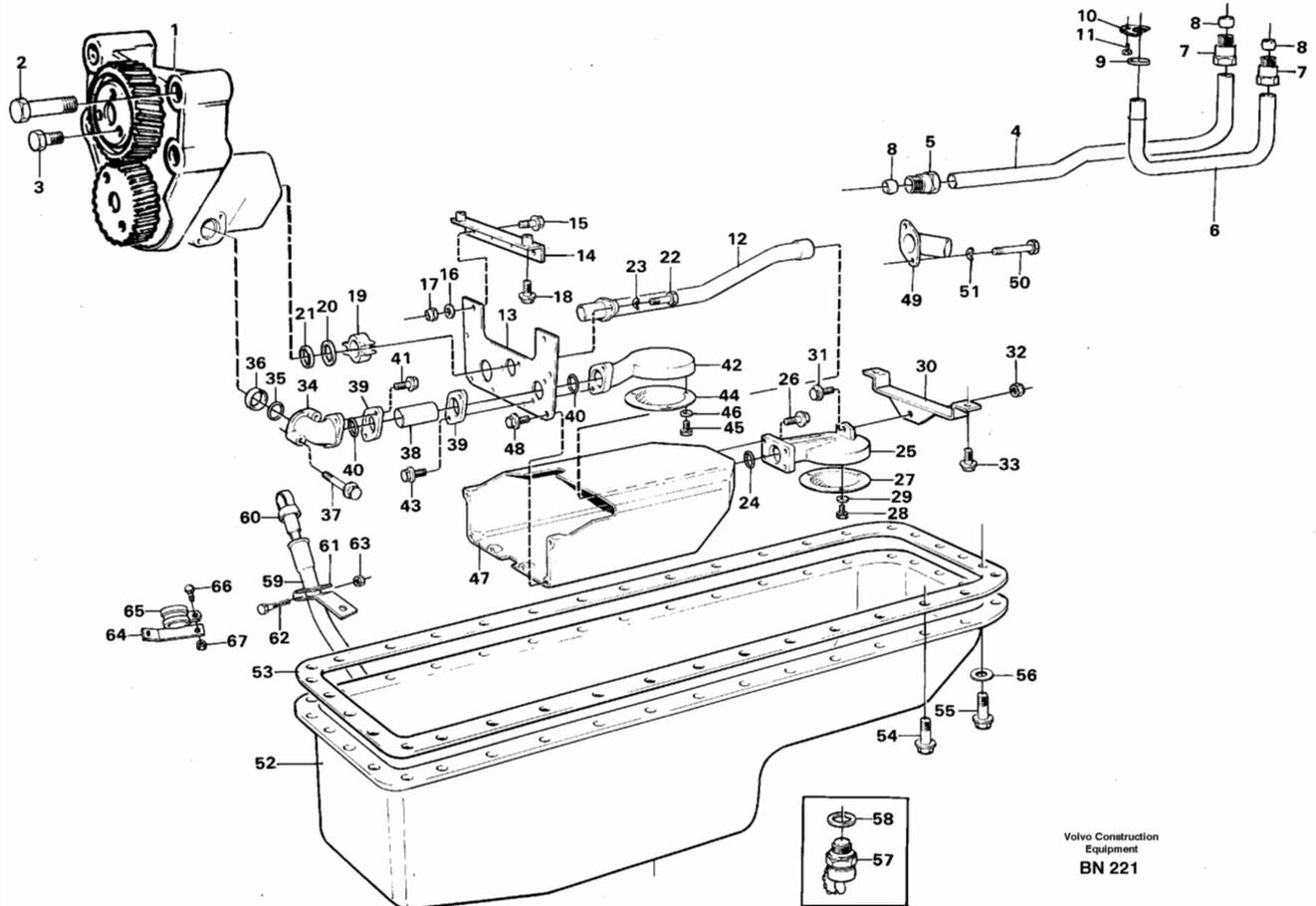


Volvo Construction
Equipment
BN 220

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE4823093	2					CS		Bracket		
2	VOE4823094	2					CS		Bracket		
3	VOE4737289	1							Rubber bushing		
4	VOE4737838	2							Shaft		
5	VOE4737260	2					CS		Washer		
6	VOE997473	2							Hexagon screw		(VOE955380)
7	VOE13955900	2							Washer		(VOE955900)
8	VOE13967934	2							Flange lock nut		
9	VOE955566	12							Hexagon screw		
10	VOE60113600	12							Spacer sleeve		(VOE4861316)
11	VOE965225	8							Flange screw		(VOE955341)
12	VOE4737842	8							Washer		
13	VOE4823092	2					CS		Bracket		
14	VOE60113110	12							Flange screw		(VOE13955343)
15	VOE990952	12							Flange lock nut		(VOE955897)

16	VOE1623745	4							Rubber cushion		
17	VOE1501002	2							Spacer sleeve		
18	VOE4737225	2							Plate		
19	VOE997471	2							Hexagon screw		(VOE955378)
20	VOE13955900	2							Washer		(VOE955900)
21	VOE13967934	2							Flange lock nut		
22	VOE60113081	8							Flange screw		(VOE945444)
23	VOE60113140	8							Flange nut		(VOE948645)
24	VOE4965045	2					CS		Bracket		
25	VOE60113115	7							Flange screw		(VOE13955348)
26	VOE60113110	1							Flange screw		(VOE13955348)
27	VOE60113600	7							Spacer sleeve		(VOE4861316)
28	VOE4941846	REQ					CS		Plate		

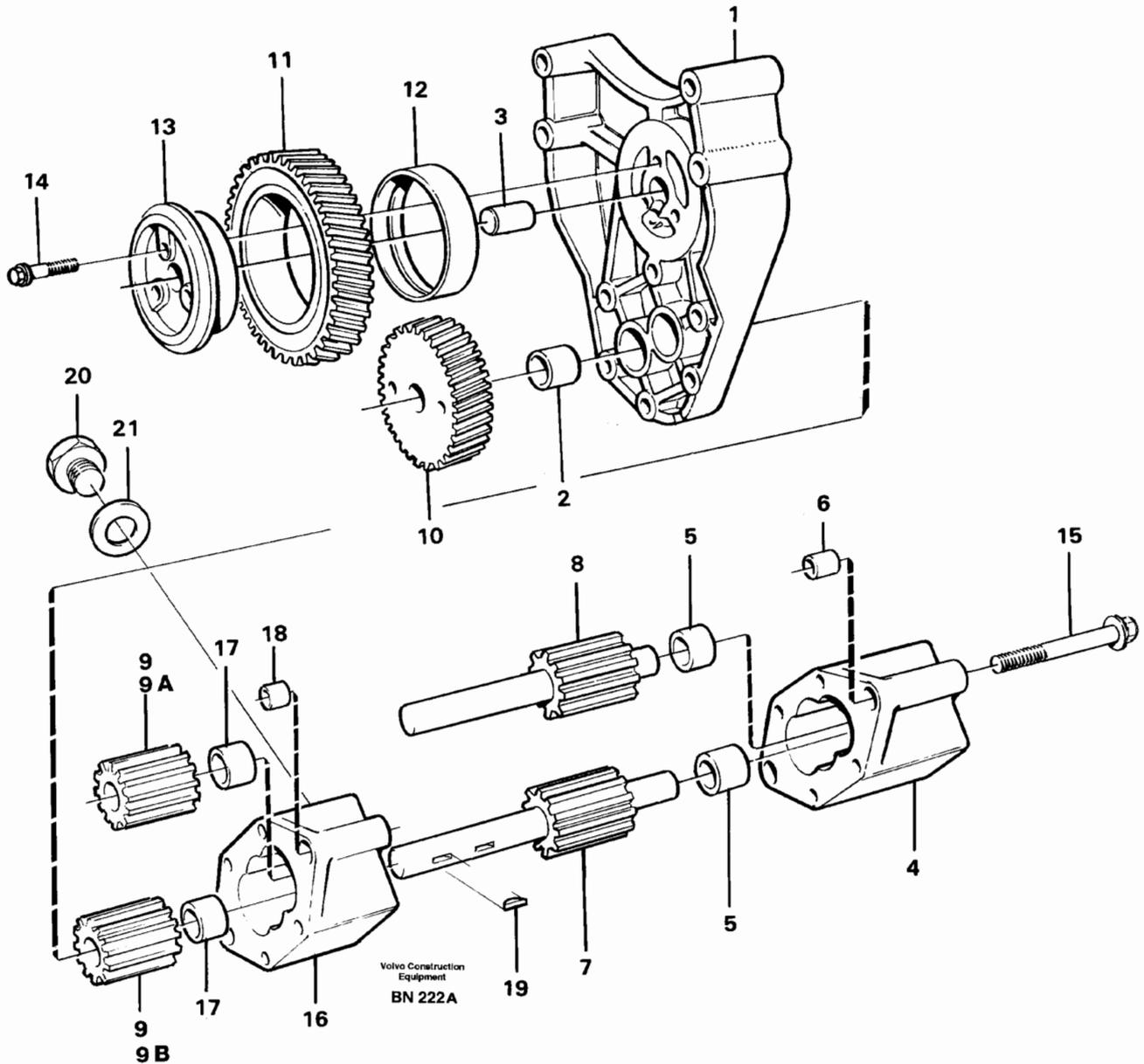
Date: 1/12/2024	Image id: BN221	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 221/100	Title: Lubricating oil system



Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1	VOE11030633	1					CS		Oil pump		See ref 221/150
2	VOE471734	2							Screw		
3	VOE471513	4							Screw		
4	VOE4772186	1							Oil feed pipe		ENG - 97292
	VOE11032847	1					CS		Oil feed pipe		ENG 97293 -
5	VOE471595	1					CS		Connector		
6	VOE4772187	1					CS		Oil feed pipe		
7	VOE471588	2					CS		Connector		
8	VOE980786	3							Ferrule		(VOE956972)
9	VOE471956	2							Sealing ring		ENG - 73435
10	VOE471746	1							Clamp		ENG - 73435
11	VOE984733	1							Flange screw		(VOE946440)ENG - 73435
12	VOE11030590	1					CS		Suction pipe		ENG - 97292
	VOE11032849	1					CS		Suction pipe		ENG 97293 -

58	VOE949329	1							Gasket		
59	VOE4772226	1							Pipe		
60	VOE4772239	1					CS		Oil dipstick		
61	VOE4772104	1					CS		Clamp		E PROD
62	VOE984728	1							Flange screw		(VOE13948356)E PROD
63	VOE13945407	1							Nut		E PROD
64	VOE11032627	1							Attachment		
65	VOE941950	1							Clamp		
66	VOE984733	1							Flange screw		(VOE946440)
67	VOE60113140	1							Flange nut		(VOE13945408)

Date: 1/12/2024	Image id: BN222A	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 221/150	Title: Oil pump

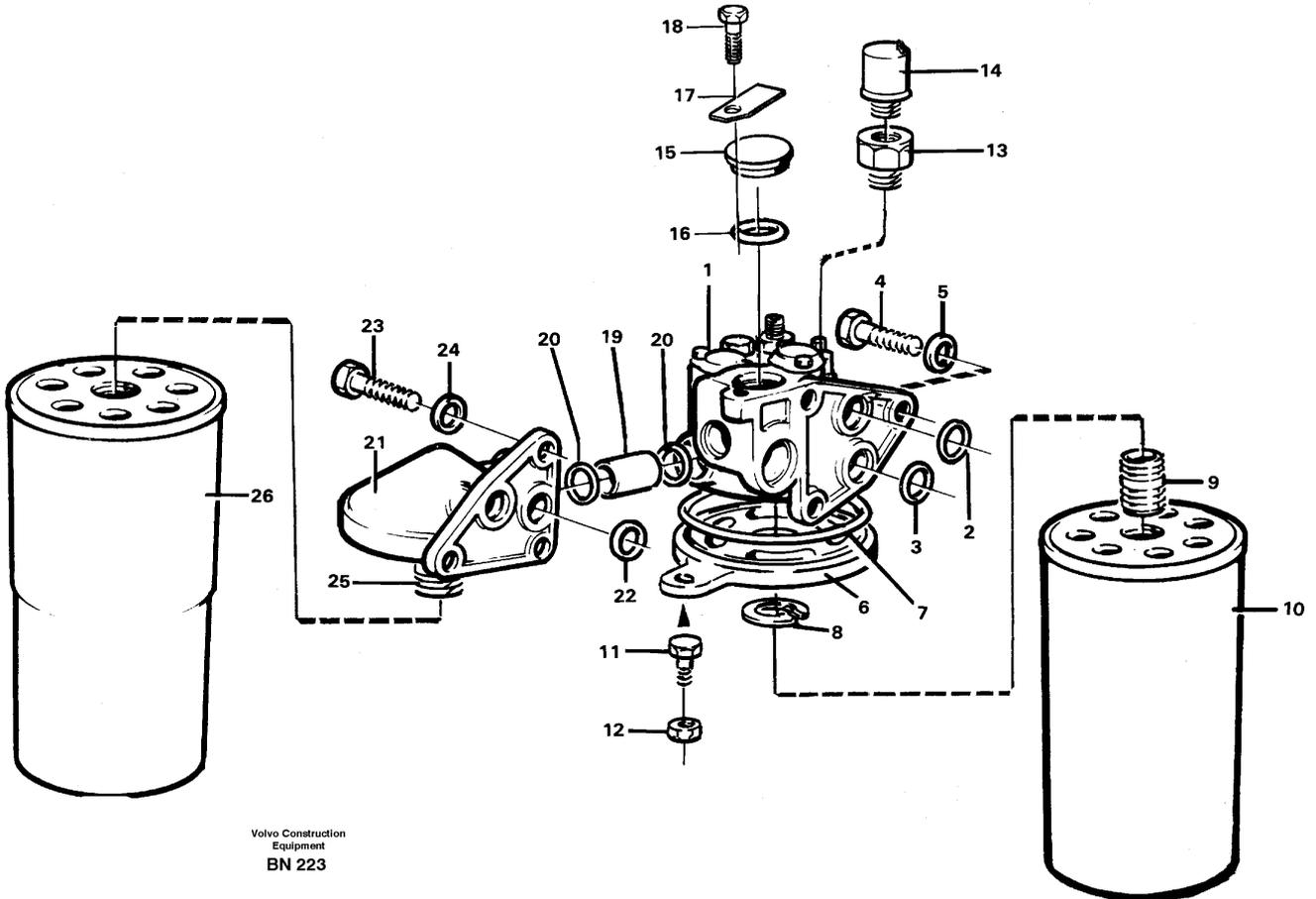


Q1-Q5	Option	Option description	
Q1 11030633			
Q2 11032844			

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
	VOE11030633	1					CS		Oil pump		ENG - 97292
	VOE11032844		1				CS		Oil pump		ENG 97293 -

1	VOE471571	1	1				CS		•Bracket		
2	VOE470347	2	2					K	••Bushing		
3	VOE191171	1	1						••Pin		(VOE7191171)
4		1					NS		•Oil pump housing		
			1				NS		•Oil pump housing		
5	VOE470347	2	2					K	••Bushing		
6	VOE401146	2	2						••Guide sleeve		(VOE7401146)
7		1					NS	K	•Shaft		
	VOE4778319		1						•Shaft		
8	VOE11030625	1					CS	K	•Shaft		
	VOE4778325		1						•Shaft		
9		2					NS	K	•Gear		
9A	VOE4778435		1						•Gear		
9B	VOE470353		1						•Pump rotor		
10	VOE471941	1	1						•Drive Gear		
11	VOE471942	1	1				CS		•Drive Gear		
12		1	1				NS		••Bushing		
13	VOE420048	1	1				CS		•Bearing sleeve		
14	VOE471586	1	1						•Screw		
15	VOE997931	2							•Hexagon screw		(VOE955311)
	VOE967825		2						•Hexagon screw		
16		1					NS		•Oil pump housing		
			1				NS		•Oil pump housing		
17	VOE470347	2	2					K	••Bushing		
18	VOE401146	2	2						••Guide sleeve		(VOE7401146)
19	VOE469730	1						K	•Key		
	VOE910115		1						•Woodruff key		
20	VOE13960632	1	1						•Plug		(VOE960632)
21	VOE13947624	1	1						•Plane gasket		(VOE947624)
	VOE11702289	1							Repair kit		

Date: 1/12/2024	Image id: BN223	Catalogue: 97792	Model: A25C
Brand: Volvo	Serial: 10257-13600, 60912-70158, 70159-70600	Group/Section: 222/100	Title: Oil filter



Volvo Construction
Equipment
BN 223

Pos	Part	Q1	Q2	Q3	Q4	Q5	PS	Kit	Description	Option(s)	Remark
1		1							Filter Housing		See ref 222/150
2	VOE13949656	2							O-ring		(VOE949656)
3	VOE13949722	1							O-ring		(VOE949722)
4	VOE60113093	2							Flange screw		(VOE946329)L = 25
	VOE60113101	1							Flange screw		(VOE13965222)L = 65
5	VOE60112789	3							Spring washer		(VOE941908)
6	VOE4771601	1							Plate		
7	VOE968759	1							O-ring		
8	VOE914461	1							Retaining ring		
9		1							Nipple		See ref 222/150
10	VOE21707134	1							Oil Filter		(VOE466634)
	VOE17533661	1							Oil filter		(VOE478736)ALT
11	VOE946471	1							Flange screw		
12	VOE13971074	1							Hexagon nut		(VOE961293)
13	VOE825980	1							Nipple		