

Product: 2006 TEREX TA25 G7 Articulated Truck Workshop Parts Manual[PN15502564]

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TEREX

Publication Part Number: **15502564**

PARTS BOOK

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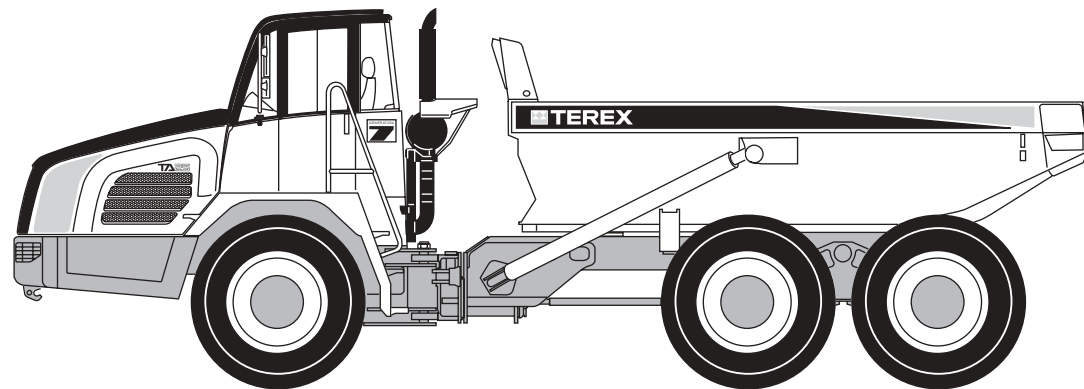
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P11066



TA25 G7 Articulated Truck

Cummins QSC8 Tier3 280hp with ZF 6WG210 Trans. (non-retarder)

Serial Nos. A8741011 and above

Date: June 2006

Revised: April 2007

Sample of manual. Download All 386 pages at:

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WARRANTY ON PARTS AND ATTACHMENTS

Terex Equipment Limited warrants that for a period of six months or 1000 hours, whichever comes first, after the sale of new Terex replacement parts or attachments by an authorised Terex dealer it will repair, or at its option, replace any defective or malfunctioning part or attachment. This warranty covers only malfunctions resulting from defects in material or workmanship.

This warranty does not cover malfunctions resulting from negligence, alteration, accident or overloading; use for a purpose for which the part or attachment is not designed or approved by Terex; loss of time, inconvenience, loss of use of the vehicle or other consequential damages; or labour for removal or reinstallation of defective or malfunctioning parts or attachments.

Repairs or replacements qualifying under this warranty will be performed by any authorised Terex dealer within a reasonable time following delivery of the malfunctioning part or attachment to the dealer's place of business.

Defective or malfunctioning parts or attachments must be delivered to an authorised Terex dealer's place of business during regular business hours for warranty repairs or replacements. The dealer must be furnished with the purchaser's copy of the sales slip or repair order to validate date of purchase.

* * * * *

SOLE WARRANTY

This is the only express warranty applicable to new Terex parts and attachments sold by Terex dealers and Terex neither assumes nor authorises anyone to assume for it any other obligation or liability in connection with such parts or attachments.

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INSTRUCTIONS FOR USE OF TEREX PARTS BOOK

This Parts Book is divided into Major Sections which cover components corresponding to specific areas of the machine.

Printed at the top left hand corner of each Parts Page is an Index Code which includes three numbers - the first of these relates to a Major Section, the second indicates a Sub-section within a Major Section and the last the model PLI number. Certain Major Sections may not apply to the particular model covered in this Parts Book and, consequently, will be omitted.

An illustrated Index page shows all the Major Component Section numbers included in the book. For example -

SECTION 100 - CHASSIS

SECTION 140 - FRONT AXLE GROUP

SECTION 230 - BODY HOIST SYSTEM etc.

Major Component Sections are listed in the 'Table Of Contents' pages together with Sub-section headings.

For example to locate the serviceable items of a Steering Cylinder -

1. The Table of Contents shows the steering components to be in Major Section 220.
2. The steering cylinder is listed in Major Section 220, Sub-section 0120
3. Select the Parts Page Code that applies to the unit Serial number for which parts are needed and locate the Page with reference number.

EXAMPLE - 220-0120.

SERIAL NUMBERS - Each Parts Book covers a particular range of unit Serial Numbers.

It is important that unit Serial Numbers are quoted on all orders for Parts.

PARTS LISTS - Parts Forms usually consist of detailed parts information listed on one page together with a parts illustration on the opposite page. The parts list is printed in the order of the reference numbers shown on the parts illustration. The first column lists Note Letters; the second lists the reference numbers; the third shows quantity required and the fourth gives the parts descriptions. Parts which are part of an assembly have their descriptions indented beneath the assembly description.

ILLUSTRATIONS - These show typical assemblies and individual piece parts. They are intended for general reference only and may not always show exact details of parts. Parts are identified on each illustration with an item number. Note the item number of the part required and locate it in the parts list. The part number opposite the item number is the part to order.

INDENTATIONS - Parts which are indented under another part are Sub-groups of a Major Assembly or Sub-assembly. Parts which are not indented are major assemblies or individual component parts which do not belong to a major assembly.

EXAMPLE - 1 9052564 Pump Assy.
 2 9058512 . Shaft
 3 9024169 . Ring
 4 9058132 . Control Assy.
 5 9058135 . . Spring
 6 9072162 Gasket

- If you order Item 1, you will receive Items 1 - 5.
- If you order Item 4, you will receive Items 4 and 5.
- If you order Item 6, you will receive only Item 6.

NOTES - Whenever there is an alphabetical symbol to the left of the item number, refer to the corresponding note at the bottom of the form for information regarding ordering or application of the particular part number(s) noted.

ABBREVIATIONS - The abbreviations in this book have the following meanings -

Amps Amperes
As R As Required
Assy Assembly
Brkt Bracket
Cad-Pltd Cadmium Plated
Comm Commencement of production
E.S.N Elastic Stop Nut
Ftgs Fittings

Hsg Housing
I.D Inside Diameter
L.H Left Hand
L.W Lockwasher
Lg Long
Lkg Linkage
Mtg Mounting
N.C Note Code

N.I Not Illustrated
N.L.A No Longer Available
N.S.S Not Sold Separately
O.D Outside Diameter
Pr Pair
P.T.O Power-Take-Off
R.H Right Hand
Std Standard



Articulated Truck



TRACTOR SECTIONS



CHASSIS

100



ENGINE

110



TRANSMISSION

120



DRIVELINE

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FRONT AXLE

140



BRAKE PARTS

165



SUSPENSION SYSTEM

180



ELECTRICAL SYSTEM

190



FUEL SYSTEM

200



COOLING SYSTEM

210



MAIN HYDRAULIC VALVE

215



STEERING SYSTEM

220



BODY HOIST SYSTEM

230



BRAKING SYSTEM

250



CAB

260



DECALS

290



MISCELLANEOUS

300



NOTE: -SECTIONS SHOWN IN BOLD ITALIC ARE ADDITIONS AND/OR REVISIONS SINCE LAST UPDATE

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REVISED 04/07

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100-0030-8751	SOUND INSULATION		
100-0040-8751	HOOD AND MOUNTING		R1 10/06
100-0070-8751	FENDERS AND MOUNTING		
100-0135-8751	ROCK AND SUMP GUARDS		
SECTION 110	ENGINE		
110-0020-8751	ENGINE ORDERING INSTRUCTIONS		
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110-0050-8751	AIR CLEANER		
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110-0070-8751	EXHAUST AND MOUNTING		
110-0080-8751	EXHAUST BRAKE AND AIR LINES		R1 10/06
110-0140-8751	ENGINE COUPLING		
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120-0020-8751	TRANSMISSION BREAKDOWN		
120-0070-8751	TRANSMISSION SHIFT CONTROL		
120-0100-8751	FILTER		
120-0110-8751	OIL LINES-TRANSMISSION		
120-0220-8751	OIL PUMP		
120-0390-8751	TORQUE CONVERTER		
120-0400-8751	LUBRICATION PIPES		
120-0410-8751	INDUCTIVE TRANSMITTER		
120-0430-8751	ELECTRIC SHIFT CONTROL VALVE		
120-0440-8751	GEARSHIFT		
120-0450-8751	GEARBOX HOUSING		
120-0455-8751	COUPLING K1		
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120-0640-8751	FILLER NECK		
120-0900-8751	LOOSE PARTS-TRANSMISSION		R1 10/06
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190-0080-8751	BATTERY MOUNTING		
190-0085-8751	ECU-HYD.SYSTEM MONITORING		
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190-0270-8751	SWITCHES AND SENSORS		
190-0300-8751	RADIO CASSETTE AND SPEAKERS		
190-0310-8751	ELECTRICAL HORN		

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210-0040-8751	RADIATOR HEADER TANK AND HOSES		
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250-0020-8751	BRAKE LINES-HYDRAULIC		
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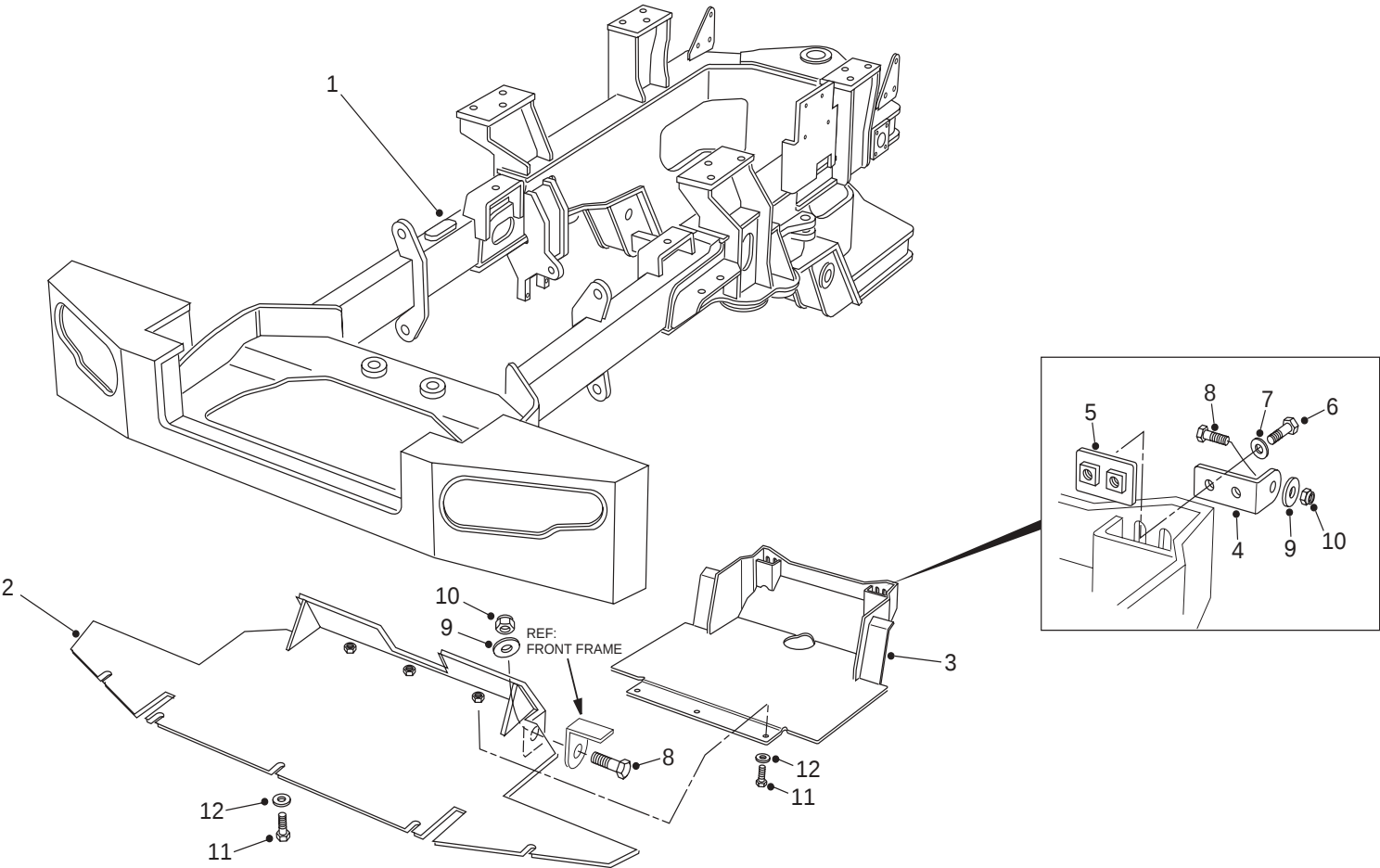
SECT-PAGE-PLI	DESCRIPTION	SERIAL NO. EFFECTIVITY	REVISION AND DATE
<u>SECTION 260</u>	<u>CAB</u>		
260-0010-8751	CAB ASSEMBLY		
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260-0140-8751	HEATER LINES AND WIRING		
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100-0010-8751 CHASSIS
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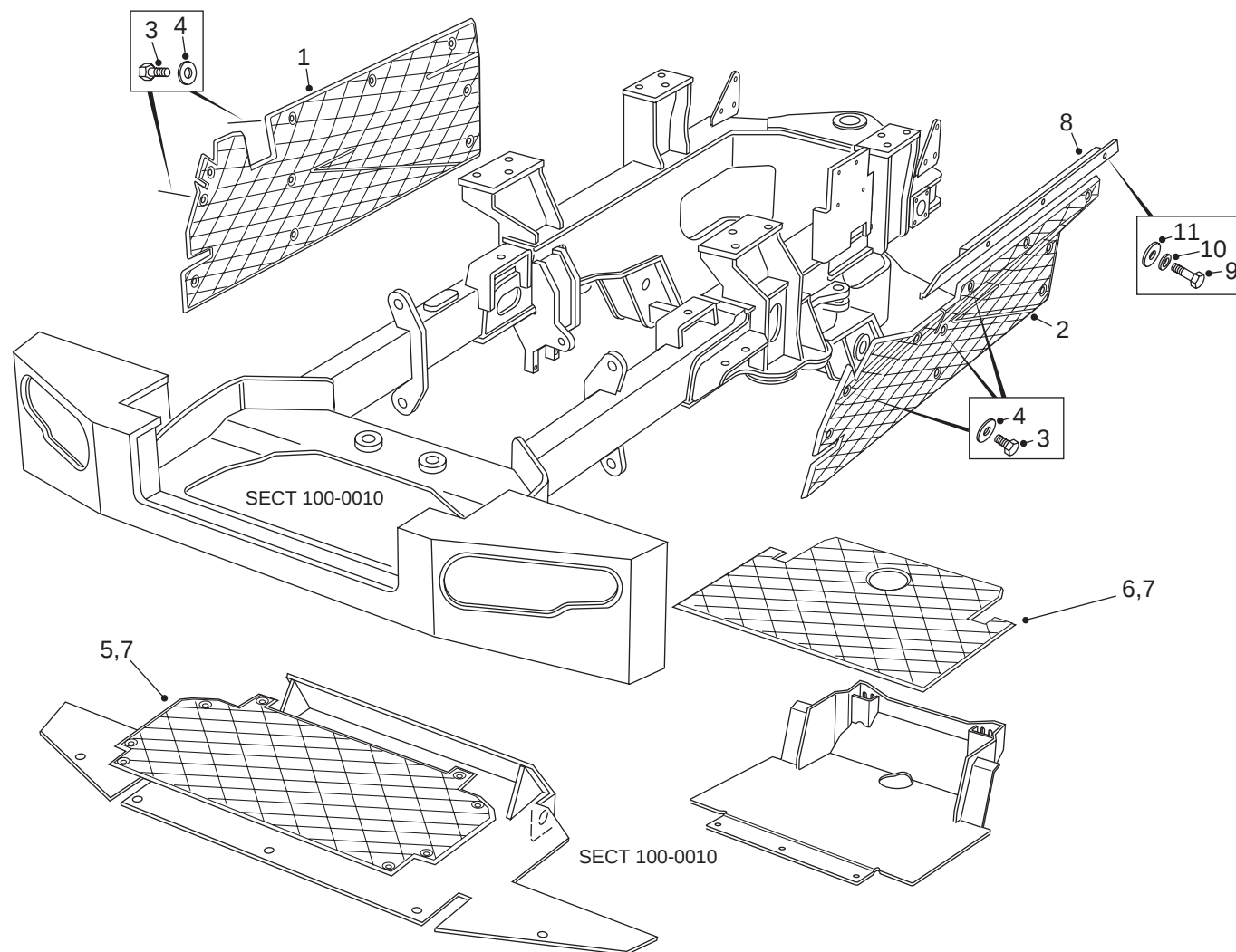
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P11004



100-0010-8751 CHASSIS
FROM SERIAL NO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15316364	FRAME ASSY-COMplete		
002	001		15314756	GUARD ASSY-CHASSIS		
003	001		15314799	GUARD ASSY-SUMP		
004	002		15314724	BRACKET-HINGE		
005	002		15314726	CLAMP PLATE		
006	004		06351655	BOLT		
007	004		09191594	WASHER		
008	004		06351670	BOLT		
009	004		07151630	WASHER		
010	004		06471601	LOCKNUT		
011	008		06351230	BOLT		
012	008		09217321	WASHER		



100-0030-8751 SOUND INSULATION
FROM SERIAL NO A8741011

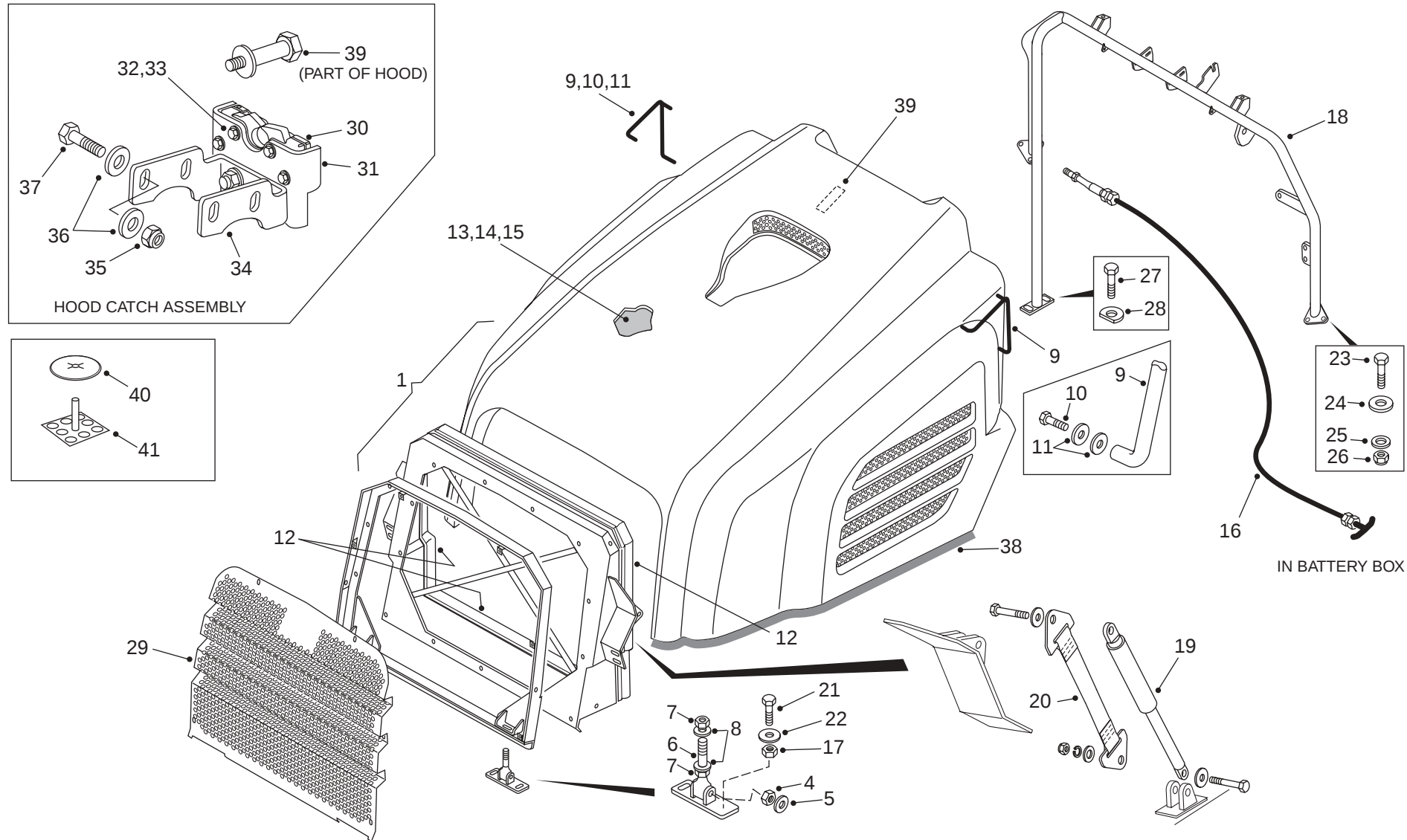
NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15323970	QUILT-RH WHEEL ARCH		
002	001		15323971	QUILT-LH WHEEL ARCH		
003	015		06351230	BOLT		
004	015		15234758	WASHER		
005	001		15316801	QUILT-SUMP GUARD FT		
006	001		15316803	QUILT-SUMP GUARD REAR		
007	ASR		09079599	ADHESIVE		
008	001		15316672	PLATE-QUILT MTG		
009	003		06351225	BOLT		
010	003		07161230	LOCKWASHER		
011	003		07151220	WASHER		

R1 10/06 (SER CORR)

100-0040-8751 HOOD AND MOUNTING
FROM SERIAL NO A8741011

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P11817



100-0040-8751 HOOD AND MOUNTING
FROM SERIAL NO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15331377	HOOD ASSY		
002	002		15313176	.HINGE ASSY		
003	002		06351675	.BOLT		
004	002		15252584	.NUT		
005	002		07151630	.WASHER		
006	002		15313179	.ROD-ADJUSTMENT		
007	004		06432001	.NUT		
008	004		09250715	.WASHER-HARDENED		
009	002		15315116	.HANDLE-HOOD		
010	006		15309253	.BOLT		
011	012		15307237	.WASHER		
012	ASR		15244364	.SEAL-BULK		
013	001		15324159	INSULATION QUILT-LHS		
014	001		15324160	INSULATION QUILT-RHS		
015	001		15324161	INSULATION PANEL-TOP		
016	001		15314415	CABLE-HOOD CATCH		
017	004		06471601	LOCKNUT		
018	001		15321679	GOALPOST WELDMENT		
019	002		15313446	GAS STRUT		
020	002		15313472	STRAP-HOOD RETAINING		
021	004		06351655	BOLT		
022	004		09191596	WASHER		
023	006		06351250	BOLT		
024	006		09217321	WASHER		
025	006		09267660	WASHER		
026	006		06471201	LOCKNUT		
027	002		06351230	BOLT		
028	002		15309558	WASHER-D SHAPE		
029	001		15313814	GRILLE		
030	001		15320830	HOOD CATCH		
031	001		15320980	BRACKET ASSY		
032	004		06350630	BOLT		
033	004		00147577	WASHER		
034	001		15323699	BRACKET-HOOD CATCH		
035	004		06471201	LOCKNUT		
036	008		00116060	WASHER		
037	004		06351240	BOLT		
038	ASR		15319946	LIP SEAL		
039	001		15320831	STRIKER BOLT		

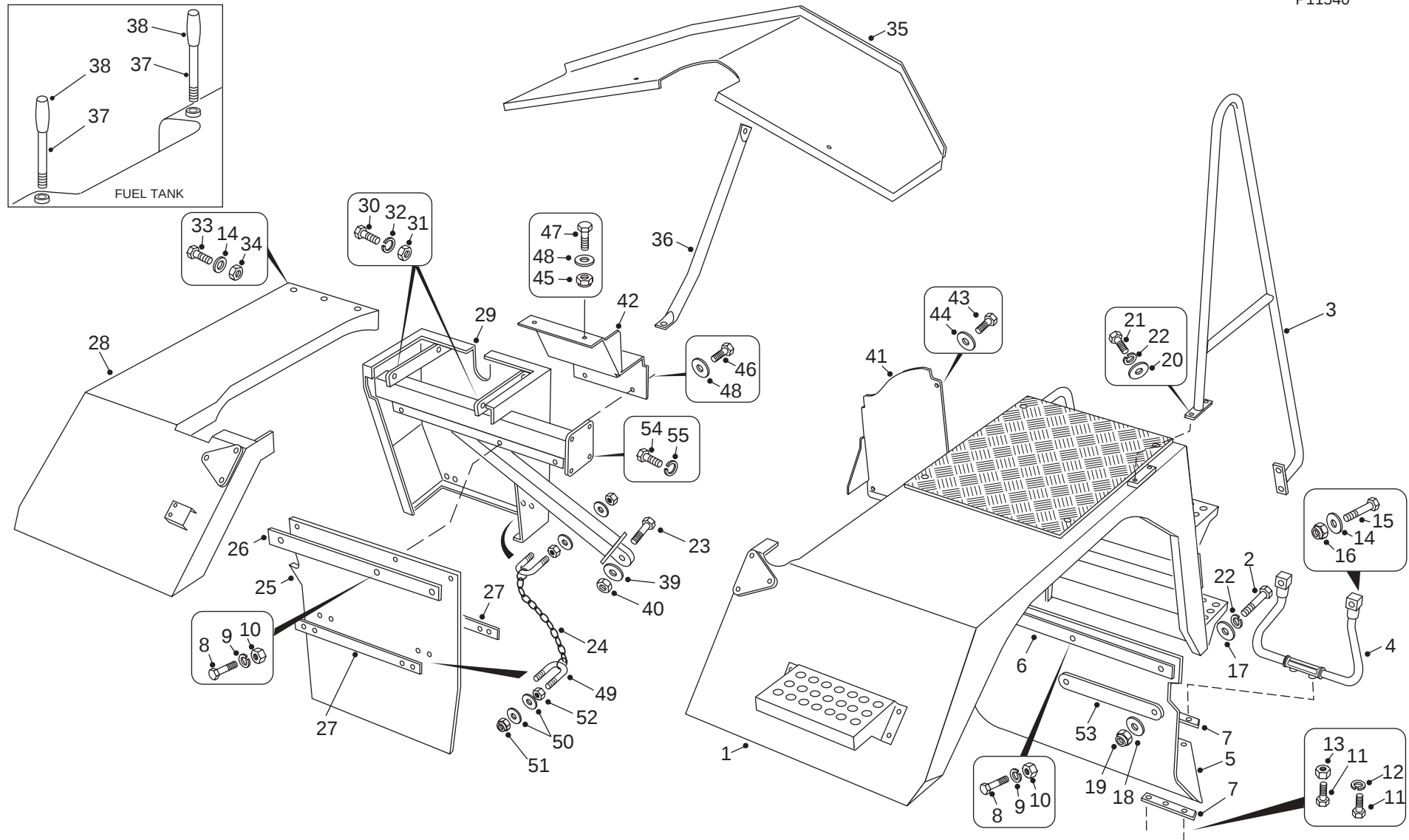
100-0040-8751 HOOD AND MOUNTING
FROM SERIAL NO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
040	ASR		15501136	CAP		
041	ASR		15503211	STUD 25MM LG		

100-0070-8751 FENDERS AND MOUNTING
FROM SERIAL NO A8741011

DRAWING NO. P11540

P11540



100-0070-8751 FENDERS AND MOUNTING
FROM SERIAL NO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001	15316871	LH FENDER PLATFORM			
002	002	15240002	BOLT			
003	001	15311946	HANDRAIL			
004	002	15311947	STEP ASSY-WIRE			
005	002	15318085	MUDFLAP-FRONT LH			
006	002	15311949	PLATE			
007	004	15303969	STIFFENER-MUDFLAP			
008	006	00179820	BOLT			
009	006	00103320	LOCKWASHER			
010	006	00102634	NUT			
011	006	06350825	BOLT			
012	004	07160830	LOCKWASHER			
013	002	06470801	NUT			
014	008	09267949	WASHER-HARDENED			
015	004	00179892	BOLT			
016	004	00274209	LOCKNUT			
017	002	07151220	WASHER			
018	002	15234758	WASHER			
019	002	06471201	LOCKNUT			
020	004	09267660	WASHER			
021	004	06351230	BOLT			
022	002	07161230	LOCKWASHER			
023	001	06372070	BOLT			
024	002	15317037	CHAIN-MUDFLAP STAY			
025	001	15318836	MUDFLAP-FRONT RH			
026	001	15318829	PLATE			
027	002	15316708	CLAMP PLATE			
028	001	15317173	PLATFORM-RH			
029	001	15318825	SIDE STEP ASSY-RH			
030	004	06442040	SCREW			
031	004	06472001	NUT			
032	004	07162030	LOCKWASHER			
033	003	06351240	BOLT			
034	003	06471201	LOCKNUT			
035	001	15331048	SPILL GUARD			
036	001	15331050	BRACE-SPILL GUARD			
037	002	15228110	TUBE			
038	002	09366021	GRIP			
039	001	09270005	WASHER-HARDENED			
049	001	06432001	NUT			

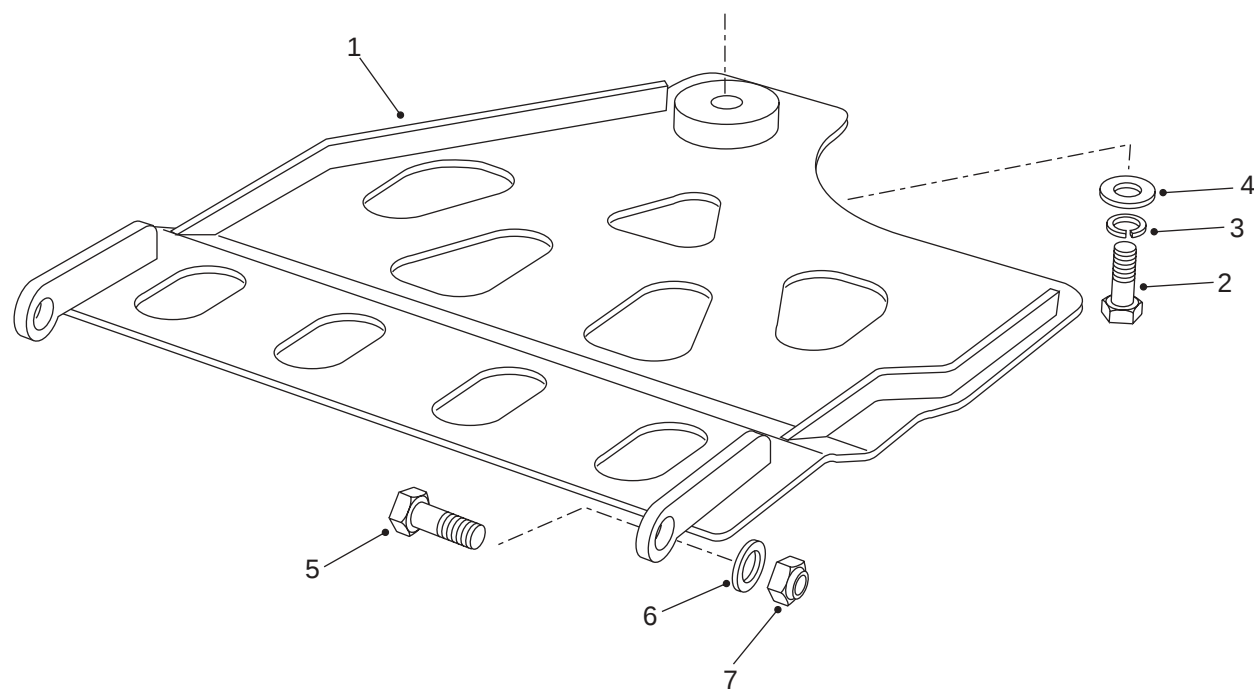
100-0070-8751 FENDERS AND MOUNTING
FROM SERIAL NO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
041	001	15316479	PANEL-INFILL LH			
042	001	15316656	PANEL-INFILL RH			
043	003	00179839	BOLT			
044	003	00106263	WASHER			
045	002	00274208	LOCKNUT			
046	002	00179837	BOLT			
047	002	00179839	BOLT			
048	004	00106263	WASHER			
049	004	15317030	U-BOLT			
050	008	07150815	WASHER			
051	008	06470801	NUT			
052	008	06430801	NUT			
053	001	15318086	PLATE-MUDFLAP CLAMPING			

100-0135-8751 ROCK AND SUMP GUARDS
FROM SERIAL NO A8741011

DRAWING NO. P11039

P11039



100-0135-8751 ROCK AND SUMP GUARDS
FROM SERIAL NO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
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001	001		15313507	GUARD-TRANS SUMP		
002	001		06351655	BOLT		
003	001		07161630	LOCKWASHER		
004	001		09191596	WASHER		
005	002		06351670	BOLT NSS		
006	002		07151630	WASHER		
007	002		06471601	LOCKNUT		

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CUMMINS ENGINE

THIS UNIT IS EQUIPPED WITH A CUMMINS DIESEL ENGINE.

TEREX DOES NOT SELL ENGINES OR ENGINE PARTS. THESE SHOULD BE OBTAINED FROM THE NEAREST ENGINE MANUFACTURER'S SALES AND SERVICE OUTLET.

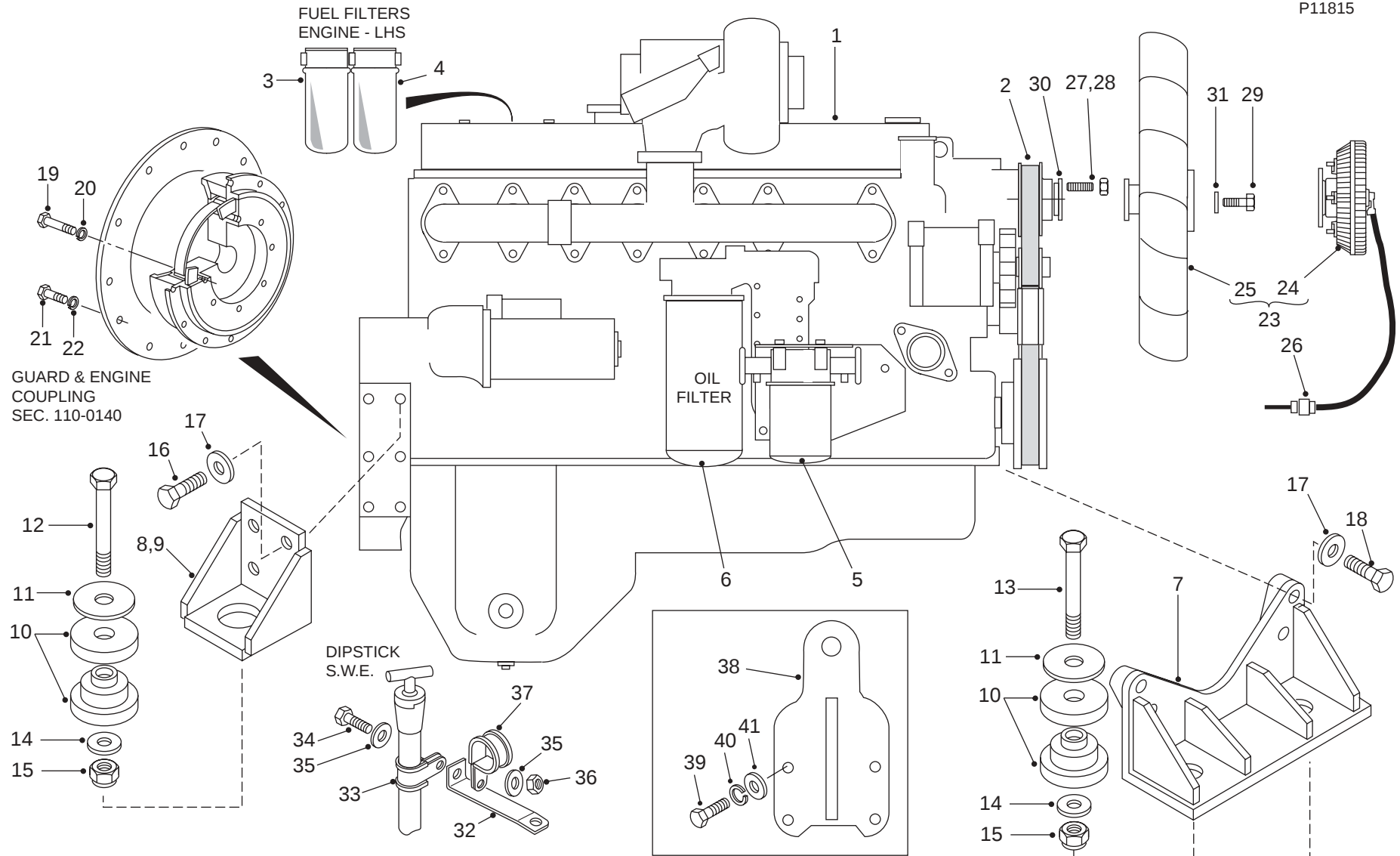
ILLUSTRATIONS AND PART NUMBERS OF ENGINE PARTS ARE OMITTED FROM THIS TEREX PARTS BOOK.

A SEPARATE CUMMINS ENGINE PARTS BOOK IS SUPPLIED WITH NEW UNITS FOR ENGINE PARTS COVERAGE.

ANY ADDITIONAL REQUESTS FOR THIS CUMMINS ENGINE PARTS BOOK OR ANY QUESTIONS ON ENGINE PARTS AND WARRANTY SHOULD BE DIRECTED TO THE ENGINE MANUFACTURER'S SALES AND SERVICE OUTLET.

110-0030-8751 ENGINE AND MOUNTING
FROM SERIAL NO A8741011

P11815



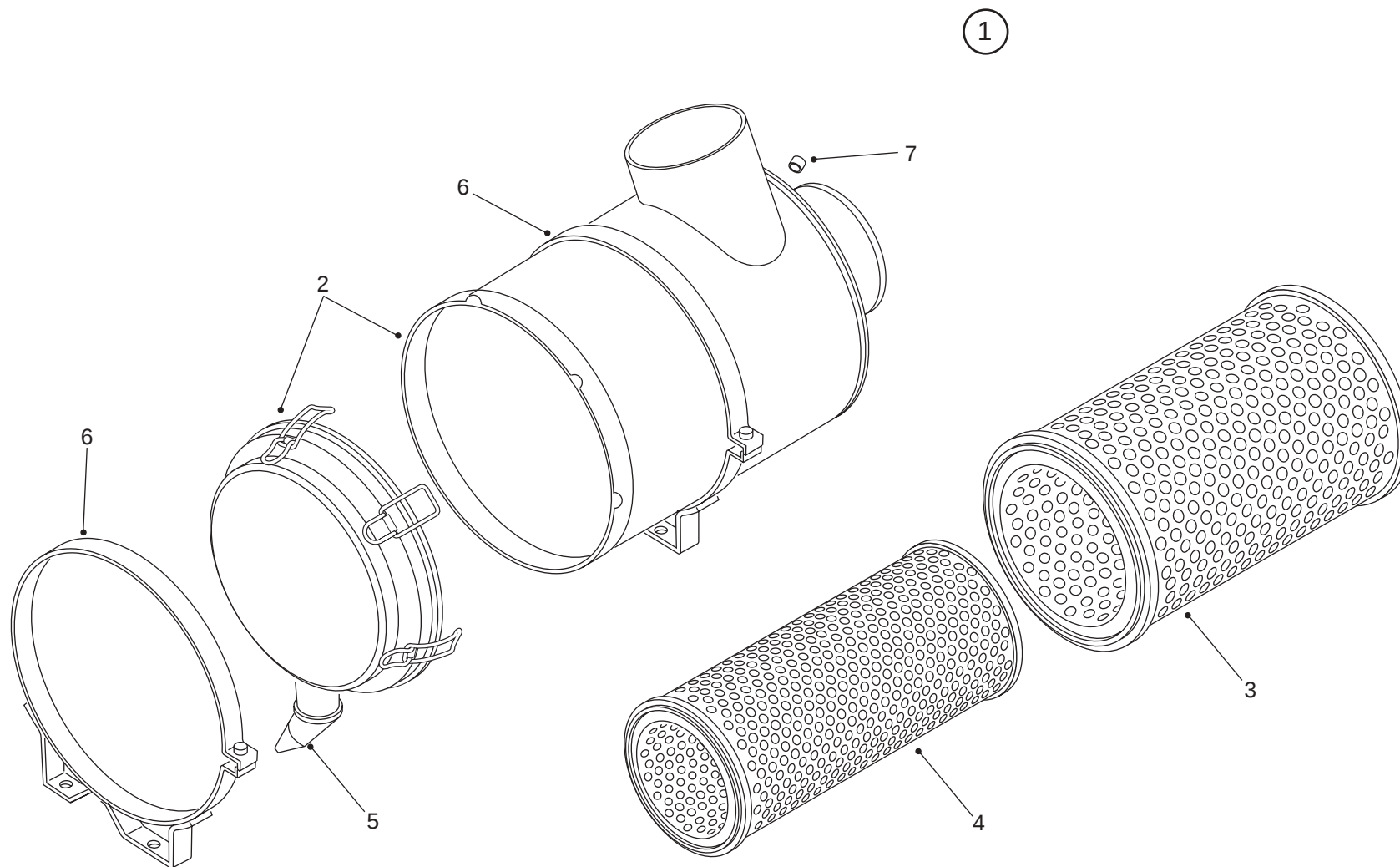
110-0030-8751 ENGINE AND MOUNTING
FROM SERIAL NO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
001	001		15321113	ENGINE-QSC8.3 TIER3		
002	001		15502807	.BELT DRIVE FAN/ALT		
003	001		15502806	.FILTER-FUEL PRI		
004	001		15502805	.FILTER-FUEL SEC		
005	001		15275737	.ELEMENT-WATER RESISTOR		
006	001		15500647	.FILTER-LUBE OIL		
007	001		15318521	BRACKET-ENG MTG FRONT		
008	001		15315653	BRACKET-ENG MTG RH		
009	001		15315647	BRACKET-ENG MTG LH		
010	004		15254931	ISOLATOR-ENG MOUNT		
011	004		15235607	WASHER-SNUBBING		
012	002		00271668	BOLT		
013	002		00271668	BOLT		
014	004		00106269	WASHER NSS		
015	004		00274098	LOCKNUT		
016	008		06621235	BOLT		
017	012		09267660	WASHER		
018	004		15313327	BOLT		
019	008		00186285	BOLT		
020	008		00108580	LOCKWASHER		
021	012		06351025	BOLT NSS(SUPPLY KIT QTY)		
022	012		07161030	LOCKWASHER		
023	001		15316839	FAN ASSY KIT-TA25		
024	001		15316664	.FAN CLUTCH		
025	001		15312178	.FAN-28"		
026	001		15501101	.CONNECTOR KIT		
027	004		15314451	STUD		
028	004		06431001	NUT		
029	004		06351035	BOLT		
030	001		15316859	FAN SPACER-3MM		
031	004		07151020	WASHER		
032	001		15323973	STEADY BKT-DIPSTICK		
033	001		09131857	CLIP-RUBBERISED		
034	001		06350820	BOLT		
035	002		07160830	WASHER		
036	001		06430801	NUT		
037	001		09174339	CLIP-RUBBERISED		
038	001		15315432	BKT-RAD STEADY		
039	004		06351030	BOLT		

110-0030-8751 ENGINE AND MOUNTING
FROM SERIAL NO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
040	004		07161030	LOCKWASHER		
041	004		07151020	WASHER		

P11006



110-0050-8751 AIR CLEANER
FROM SERIAL NO A8741011

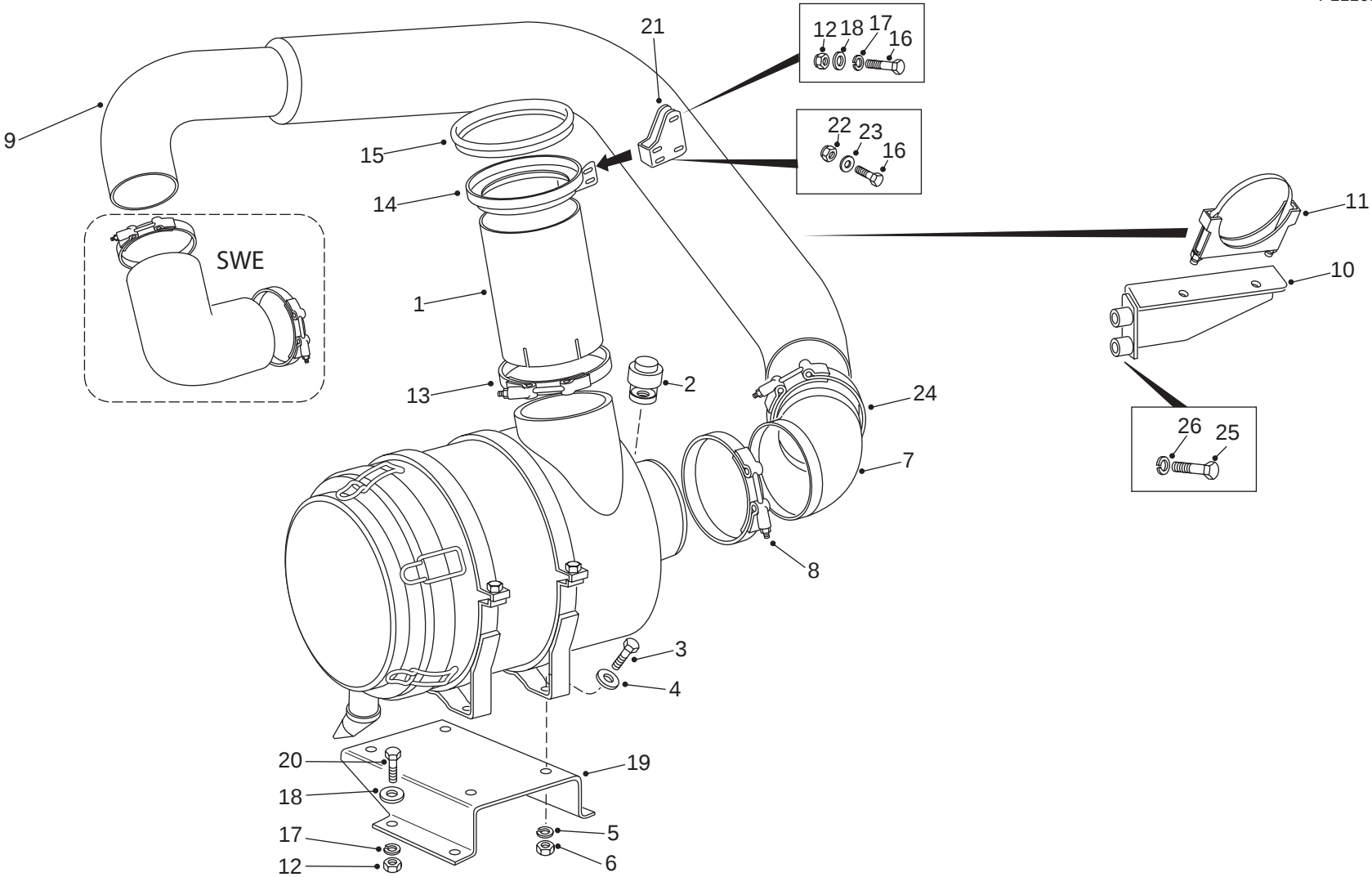
NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
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001	001		15312847	KIT-AIR CLEANER		
002	001		15304600	.AIR CLEANER		
003	001		15270188	..ELEMENT-MAIN		
004	001		15270189	..ELEMENT-SAFETY		
005	001		15273088	..VALVE-VACUATOR		
006	002		15254862	.BAND-MOUNTING		
007	001		00105410	.CAP		

110-0060-8751 AIR CLEANER PIPES AND HOSES
FROM SERIAL NO A8741011 TO A8741011

DRAWING NO. P11165

P11165



110-0060-8751 AIR CLEANER PIPES AND HOSES
FROM SERIAL NO A8741011 TO A8741011

NC	REF	QTY	PART NO.	DESCRIPTION	SER.NO. FROM	SER.NO. TO
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001	001		15314126	TUBE-AIR INTAKE		
002	001		09249022	INDICATOR		
003	004		00179839	BOLT		
004	004		00106263	WASHER		
005	004		00108580	LOCKWASHER		
006	004		00102635	NUT		
007	001		15026365	ELBOW		
008	001		09229246	CLAMP		
009	001		15324261	TUBE-AIR INTAKE		
010	001		15323702	BRACKET		
011	001		09017439	CLAMP		
012	002		06471001	LOCKNUT		
013	001		15304400	CLAMP		
014	001		15315850	BRACKET-RETAINING		
015	028		15229899	SEAL		
016	004		06351050	BOLT		
017	002		07161030	LOCKWASHER		
018	004		15244714	WASHER-HARDENED		
019	001		15315646	BRACKET-AIR CLEANER		
020	004		06351030	BOLT		
021	001		15315851	COUPLING-AIR INTAKE		
022	002		06431001	NUT		
023	002		07151020	WASHER		
024	001		09356044	CLAMP		
025	002		06351250	BOLT		
026	002		07161230	LOCKWASHER		

110-0060-8751 AIR CLEANER PIPES AND HOSES
FROM SERIAL NO A8741012

DRAWING NO. P11819

P11819

