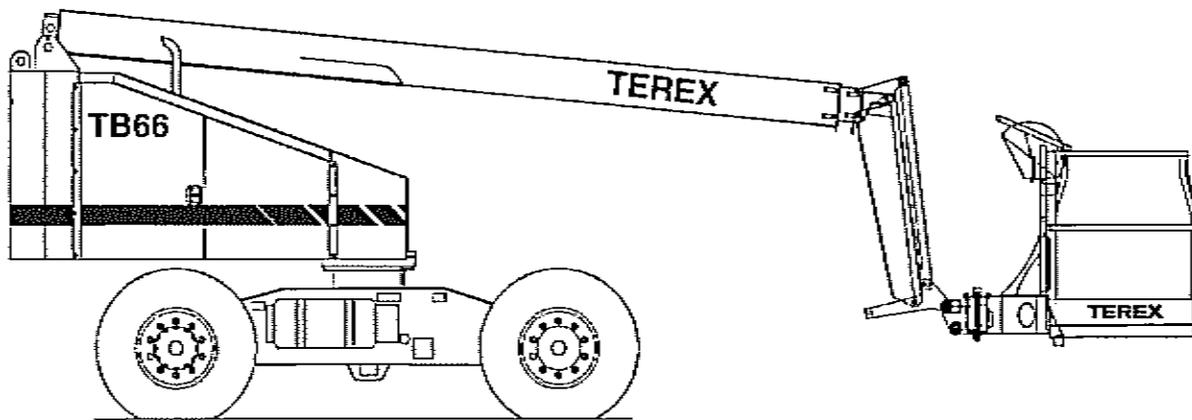
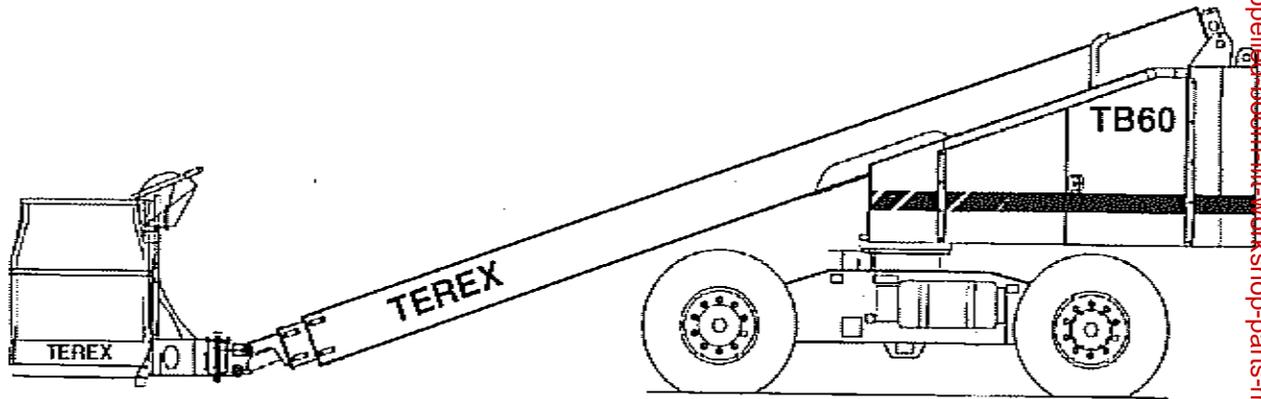




TEREX AERIALS

Product: 1993-2002 Terex Aerials Model TB60/66 Self-Propelled Boom Lift Workshop Parts Manual
Full Download: <https://www.atepairmanual.com/downloads/1993-2002-terex-aerials-model-tb6066-self-propelled-boom-lift-workshop-parts-manual/>

SELF-PROPELLED BOOM LIFT MODEL TB60/TB66



PARTS MANUAL

Terex Worldwide Parts Distribution Center
8800 Rostin Road
Southaven, MS 38671-0923
(662) 393-1351 or (662) 393-1353

Issued: 1 April 93
Revised: August 2002

P/N 17162

Product: 1993-2002 Terex Aerials Model TB60/66 Self-Propelled Boom Lift Workshop Parts Manual
Full Download: <https://www.aresairmanual.com/downloads/1993-2002-terex-aerials-model-tb6066-self-propelled-boom-lift-workshop-parts-manual/>

INTRODUCTION

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1.2	TABLE OF CONTENTS
1.8	HOW TO USE THE PARTS MANUAL
1.10	HOW TO ORDER PARTS
1.12	ABBREVIATIONS AND SYMBOLS

DISCLAIMER

Terex Aerials strives to include in the Parts Manual, information and illustrations that are accurate, complete, and current. Due to on-going changes and revisions by our many suppliers, it is often impossible to show all variations of a given assembly. Therefore, this information is subject to change without notice.

NOTICE

The Parts Manual, though sometimes helpful in the process of assembly / disassembly, is NOT intended to be assembly / disassembly instructions.

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HOW TO USE THE PARTS MANUAL

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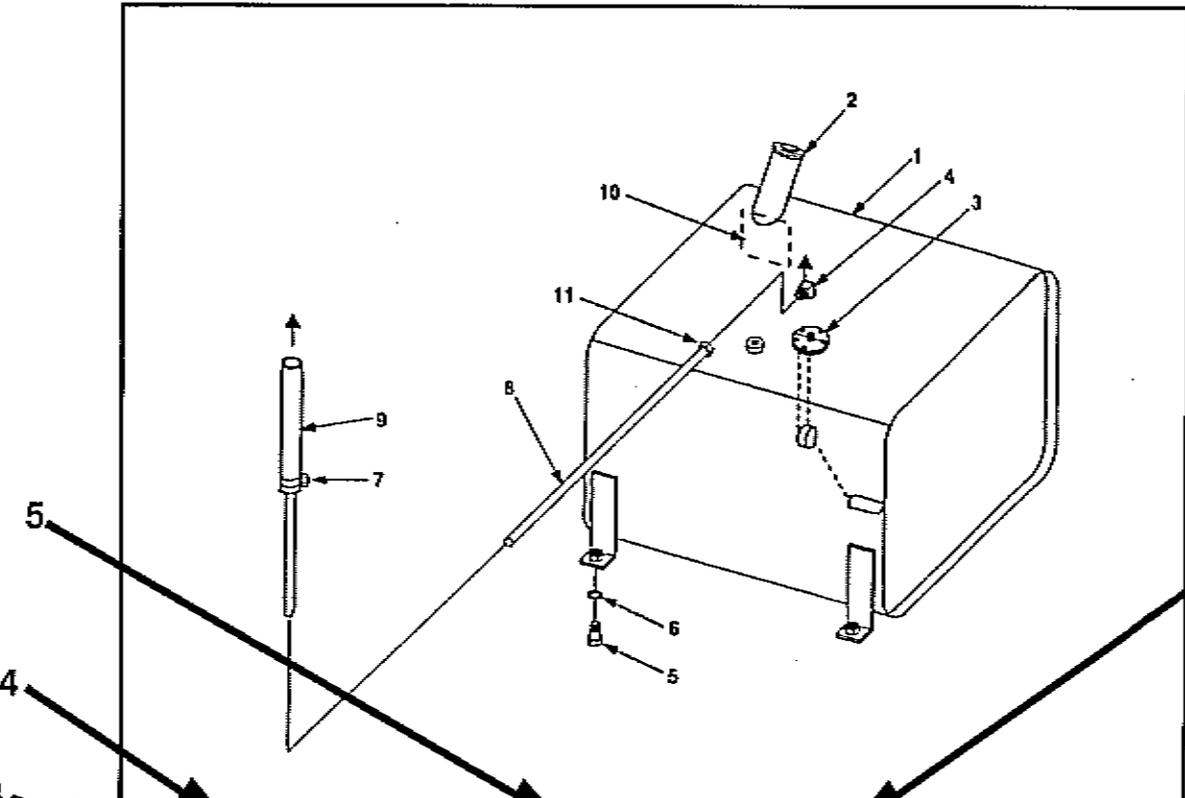
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TEREX AERIALS

FUEL TANK (METAL)

(FORD ENGINE)



Ref.	Part No.	Description	Qty	Remarks
	212645	Fuel Tank Assembly (Ford Engine)	1	Incl. items 1 thru 11
1	211929	Tank, Fuel (Metal)	1	40 Gal.
2	69763	Cap (2-1/2" O.D.)	1	3" O.D. Use P/N600730
3	69764	Sender, Fuel	1	
4	81536	Adapter	1	
5	1200-61	Capscrew, 3/8" x 1-1/4"	4	
6	1209-89	Flatwasher	4	
7	1240-100	Clamp	2	
8	212836	Tube	1	
	20082007-2	Clamp	4	
	1205-45	Locknut, 3/8"	4	
	1209-4	Flatwasher, 3/8"	4	
9	160091-63	Hose	1	
10	161829	Decal, Gas Fuel	1	
11	80008-6	Adapter	1	

WHEN ORDERING PARTS, SPECIFY MODEL NUMBER, SERIAL NUMBER AND DESCRIPTION OF PART REQUIRED

WHEN ORDERING PARTS, SPECIFY MODEL NUMBER, SERIAL NUMBER AND DESCRIPTION OF PART REQUIRED

TEREX AERIALS **HOW TO USE THE** **PARTS MANUAL**

Model TB60/66

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PART MANUAL FORMAT

1. **SECTION** refers to the major divisions of the Parts Manual.
2. **PAGE** indicates the page number of the illustration or parts list.
3. The **REF.** number shown in the first column of the parts list corresponds to the callout in the illustration on the same page or facing page.
4. The Terex Aerials **PART NUMBER** is shown in the second column for items that are serviceable.
5. **DESCRIPTION** of the part or assembly is shown in the third column.
6. **QUANTITY** indicated the quantity of items used in the assembly or sub-assembly directly above.
 - A. Ref. indicated the item is not serviceable or is part of another assembly.
 - B. AR indicates the item is used as required. Some quantities may be specified "For Machine".
7. Indented items are items that are included in the subassembly directly above. See the example below for the indenture system used in this manual.

EXAMPLE:

Ref.	Part No.	Description	Qty
	123456	Assembly	Ref.
1	234567	Part of Assembly	1
2	345678	Subassembly	1
	456789	Part of Subassembly	2

8. Common abbreviations and symbols that are used throughout this manual are shown on page 1.12 for reference.
9. **REMARKS** are shown in the fifth or far right column. The Remark column will include page number references for more detailed breakdowns, keyed items included in Kits indicated by symbols * ^ , sizes & special information.

TEREX AERIALS

HOW TO ORDER PARTS

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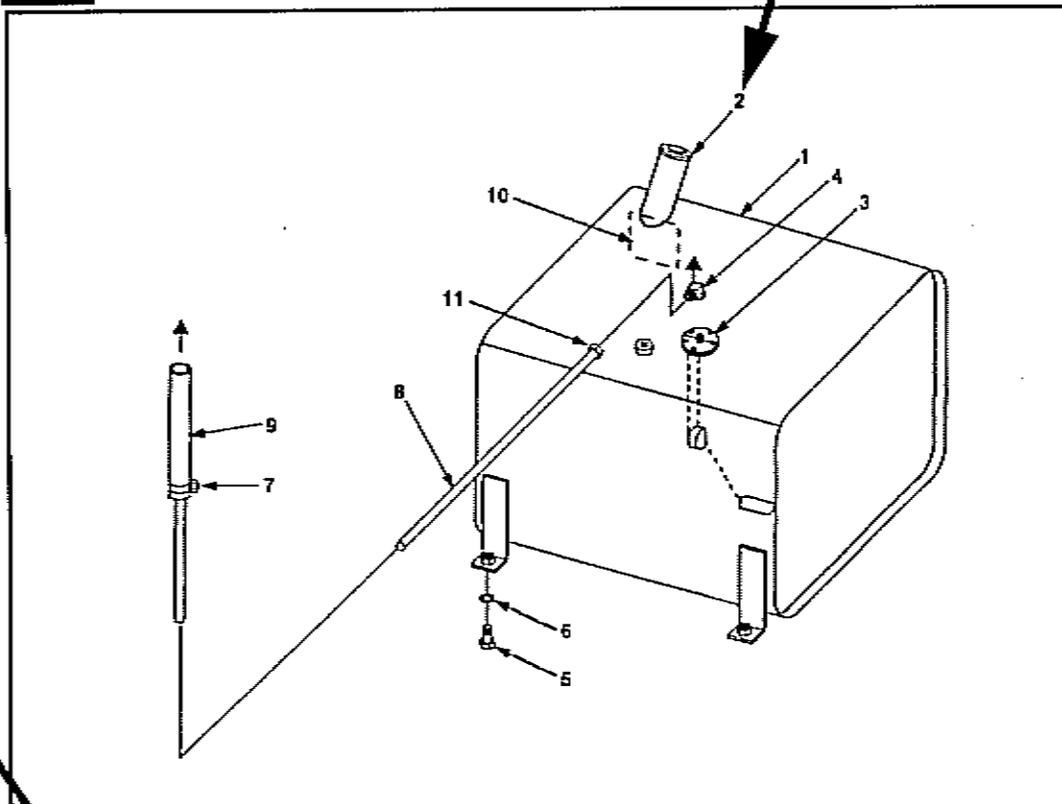
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TEREX AERIALS

FUEL TANK (METAL)

(FORD ENGINE)

1B



1D

1C

Ref.	Part No.	Description	Qty	Remarks
	212645	Fuel Tank Assembly (Ford Engine)	Ref.	Incl. Items 1 thru 11
1	211929	Tank, Fuel (Metal)	1	40 Gal.
2	69763	Cap (2-1/2" O.D.)	1	3" O.D. Use P/N600730
3	69764	Sender, Fuel	1	
4	81536	Adapter	1	
5	1200-61	Capscrew, 3/8 x 1-1/4	4	
6	1209-89	Flatwasher	4	
7	1240-100	Clamp	2	
8	212836	Tube	1	
	200B2007-2	Clamp	4	
	1205-45	Locknut, 3/8	4	
	1209-4	Flatwasher, 3/8	4	
9	160091-63	Hose	1	
10	181829	Decal, Gas Fuel	1	
11	80008-6	Adapter	1	

WHEN ORDERING PARTS, SPECIFY MODEL NUMBER, SERIAL NUMBER AND DESCRIPTION OF PART REQUIRED

TEREX AERIALS

HOW TO ORDER PARTS

Model TB60/66

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1. Find the TEREX AERIALS Part Number.
 - A. Using the Table of Contents, find the Section and Page Number.
 - B. Match the required part to the illustration and note the callout number.
 - C. Find the corresponding Reference number in the parts list below the illustration or on the facing page.
 - D. Use the Terex Aerials Part Number listed next to the Ref. number when ordering.
 - E. Always include the complete part number, as shown in the Parts Manual, along with the description of the part and specify the quantity of the part you wish to order.
 - F. Anticipate your spare parts requirements.
 - G. Place orders early in the day.
 - H. Keep a supply of normal maintenance and recommended spare parts in stock.
 - I. Obtain recommended parts stocking requirements from Terex Aerials or your Terex Aerials Distributor.

2. Customer Ordering:

Genuine Terex Aerials parts are available worldwide and must be ordered through your local Terex Aerials Distributor. For your nearest Terex Aerials Distributor contact the Parts Sales Center at the numbers listed below.

3. Distributor Ordering: Listed below in the respective order of preference, are the methods of ordering parts.

- A. ON LINE (Preferred)
- B. FAX: (601) 393-1751
- C. PHONE: (601) 393-1351
- D. MAIL: Terex - Southaven
8800 Rostin Road
P.O. Box 923
Southaven, MS 38671-0923

NOTE: If your Parts Department is not ON-LINE, contact the PARTS SALES CENTER for information on using this system.

4. Any errors, comments, or suggestions should be forwarded to the Service Support Manager at the following address:

Terex Aerials
106 12th Street S.E.
Waverly, IA 50677
Facsimile: (319) 352-9395

TEREX AERIALS

ABBREVIATIONS AND SYMBOLS

2WD	2-WHEEL DRIVE	"	INCHES
4WD	4-WHEEL DRIVE	INT	INTERNAL
AC	ALTERNATING CURRENT	INV	INVERTED
ADPTR	ADAPTER	LG	LENGTH
AMP	AMPERE	LH	LEFT HAND
APPROX	APPROXIMATELY	MAX	MAXIMUM
AR	AS REQUIRED	MIN	MINIMUM
AVAIL	AVAILABLE	MM	MILLIMETER
BRG	BEARING	MTG	MOUNTING
BRKT	BRACKET	P/N	PART NUMBER
CCW	COUNTER CLOCKWISE	NO	NUMBER
CFM	CUBIC FEET PER MINUTE	NSS	NOT SOLD SEPARATELY
CHRG	CHARGING	OD	OUTSIDE DIAMETER
CTSK	COUNTERSUNK	OSC	OSCILLATING AXLE
CVR	COVER	PTO	POWER TAKE-OFF
CW	CLOCKWISE	#	POUND
CYL	CYLINDER	RD	ROUND
°	DEGREE	REF	REFERENCE
DC	DIRECT CURRENT	RH	RIGHT HAND
DIA	DIAMETER	ROT	ROTATION
DRV	DRIVE	RPM	REVOLUTIONS PER MINUTE
ENG	ENGINE	SL	SLOTTED
EXH	EXHAUST	SM	SMALL
EXT	EXTERNAL	SPD	SPEED
GR	GRADE	SS	STAINLESS STEEL
GSK	GASKET	STD	STANDARD
HD	HEAD	T	TOOTH
HEX	HEXAGON	THK	THICK
HP	HORSEPOWER	THRU	THROUGH
HSG	HOUSING	V	VOLT
HT	HEAT TREATED	VAC	VOLT ALTERNATING CURRENT
HYD	HYDRAULIC	VARI	VARIABLE
HZ	HERTZ	VS	VARIABLE SPEED
ID	INSIDE DIAMETER	W/	WITH
INCL	INCLUDES	W/O	WITHOUT
'	FEET		

 **TEREX AERIALS**
FINAL ASSEMBLY

Model TB60/66

Revised 8-2001

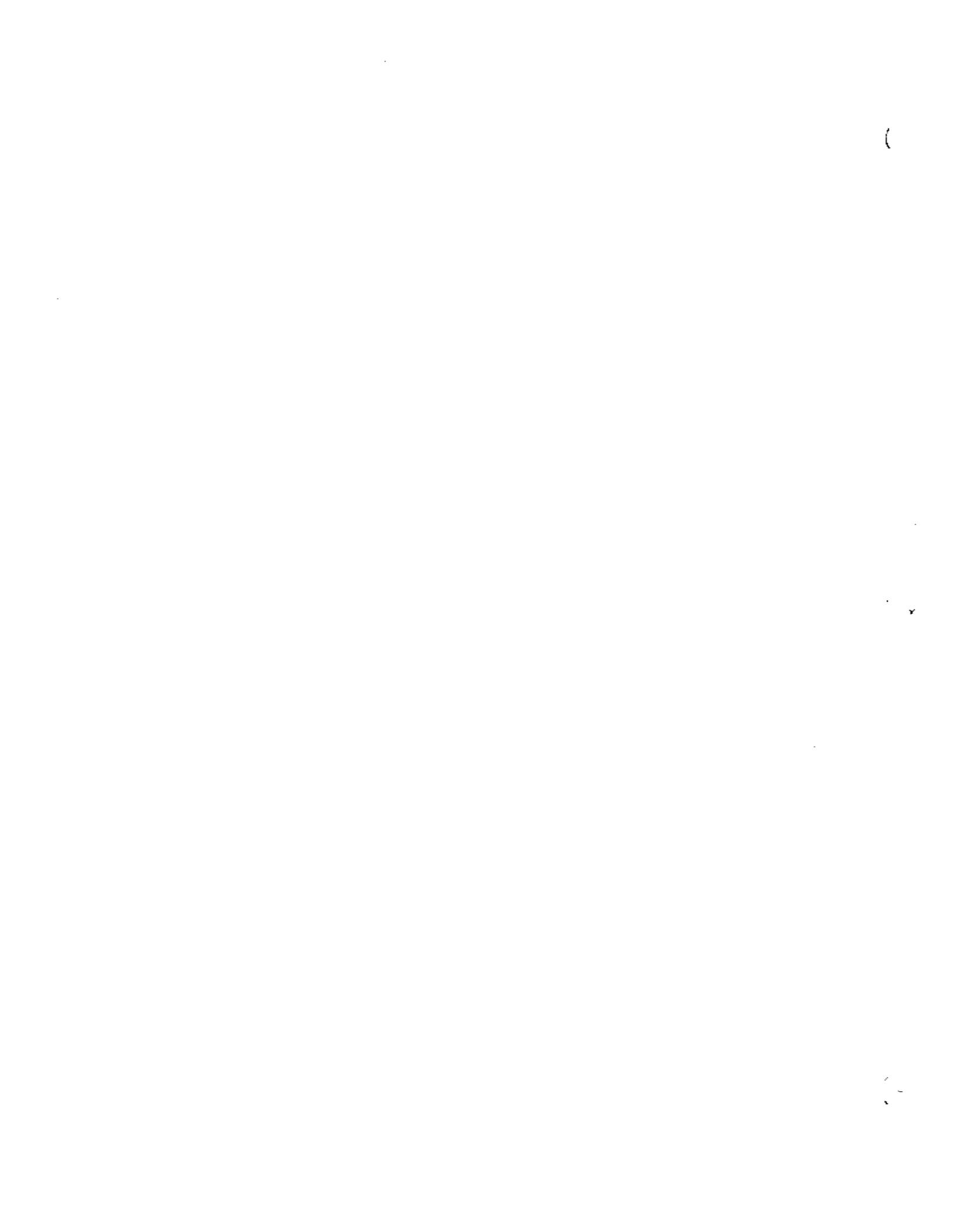
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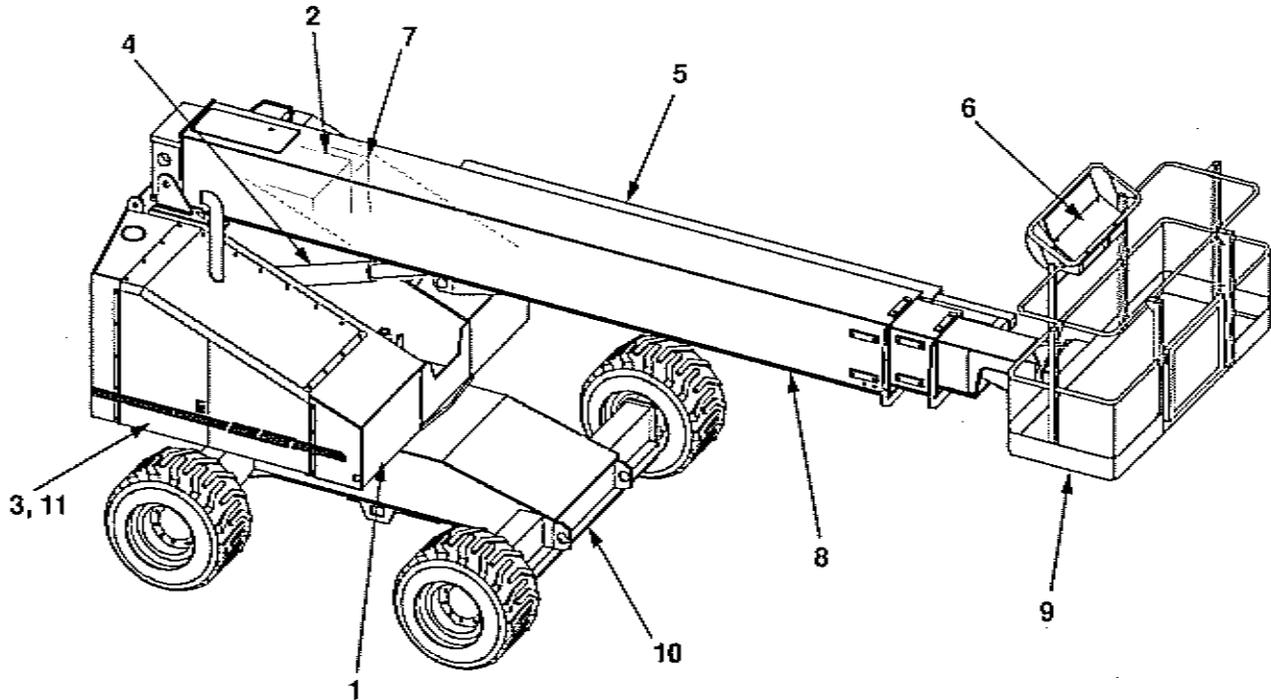
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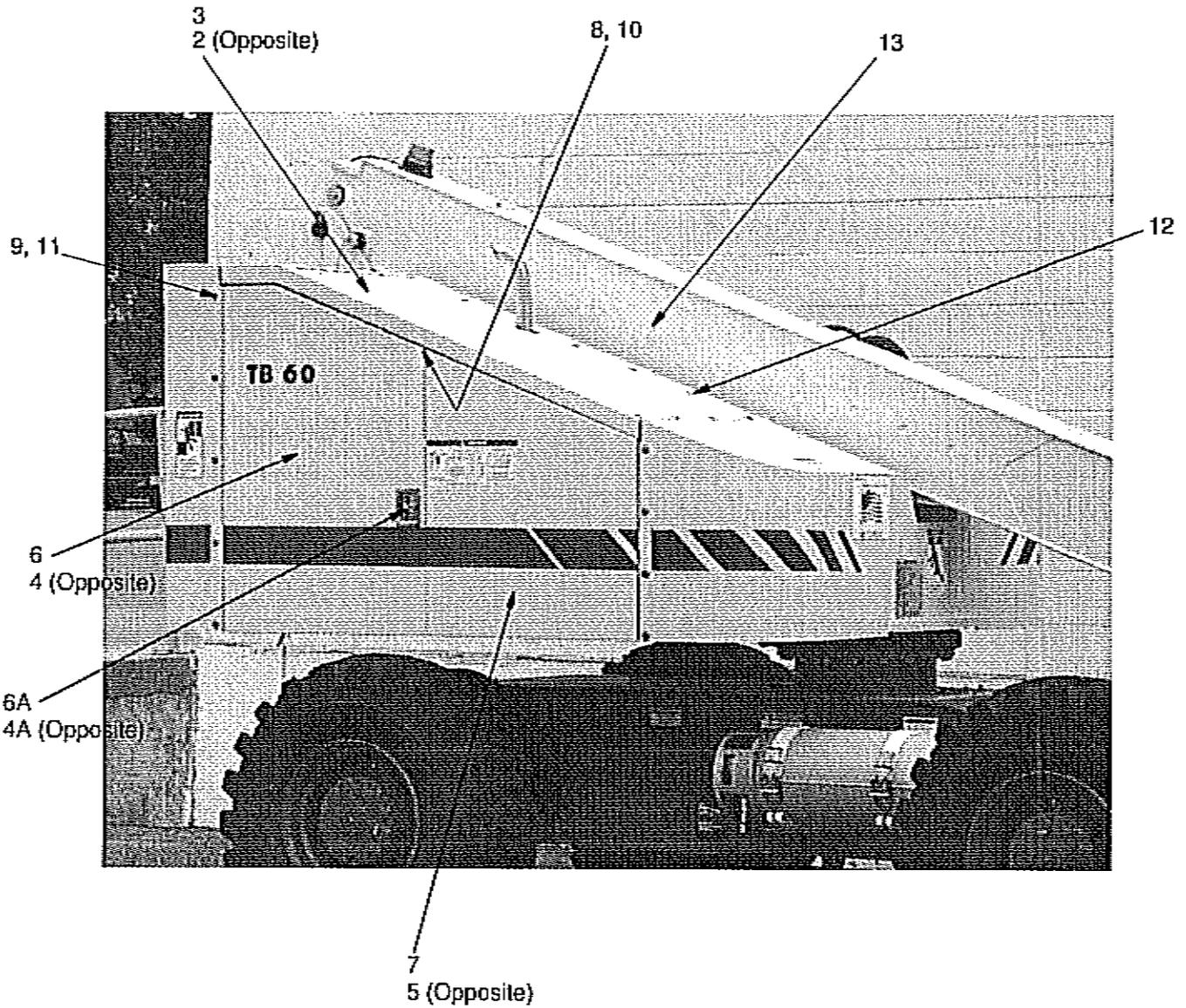
SECTION 2 "FINAL ASSEMBLY" CONTAINS:

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2.1	FINAL ASSEMBLY
2.2	SHEET METAL
2.4	DECALS - TB60
2.6	DECALS - TB66
2.8	FILTER KITS





Ref.	Part No.	Description	Qty	Remarks
	200149	Final Assembly - TB60	Ref.	Includes Items 1 thru 11
	200151	Final Assembly - TB66	Ref.	Includes Items 1 thru 11
	213272	Final Assembly - TB60CE	Ref.	Includes Items 1 thru 8
	213281	Final Assembly - TB66CE	Ref.	Includes Items 1 thru 8
1	213524	Turret	1	See Page 4.2 for Details
2	212043-1	Turret Hydraulic Ass'y	1	See Page 4.34 for Details
3	212038	Sheet Metal Ass'y	1	See Page 2.2 for Details
4	212070	Boom Installation Ass'y	1	See Page 5.1 for Details
5	213502	PowerTrack Ass'y	1	See Page 5.24 for Details
6	213516	Aerial Control Box Ass'y - TB60/66	1	See Page 6.4 for Details
	213518	Aerial Control Box Ass'y - TB60/66CE	1	See Page 6.6 for Details
7	213517	Ground Control Box - TB60/66	1	See Page 4.37 for Details
	213519	Ground Control Box - TB60/66CE	1	See Page 4.37 for Details
8	211685	Boom (TB60)	1	See Page 5.2 for Details
	212320	Boom (TB60CE)	1	See Page 5.6 for Details
	212258	Boom (TB66)	1	See Page 5.8 for Details
	212303	Boom (TB66CE)	1	See Page 5.13 for Details
9		Platform Ass'y	1	See Page 6.2 for Details
10	212029	Base Ass'y	1	See Page 3.2 for Details
11	212131	Turret Wiring Ass'y - TB60/66	1	See Page 4.35 for Details
	213292	Turret Wiring Ass'y - TB60/66CE	1	See Page 4.35 for Details
12		Filter Kits	Ref.	See Page 2.8 for Details



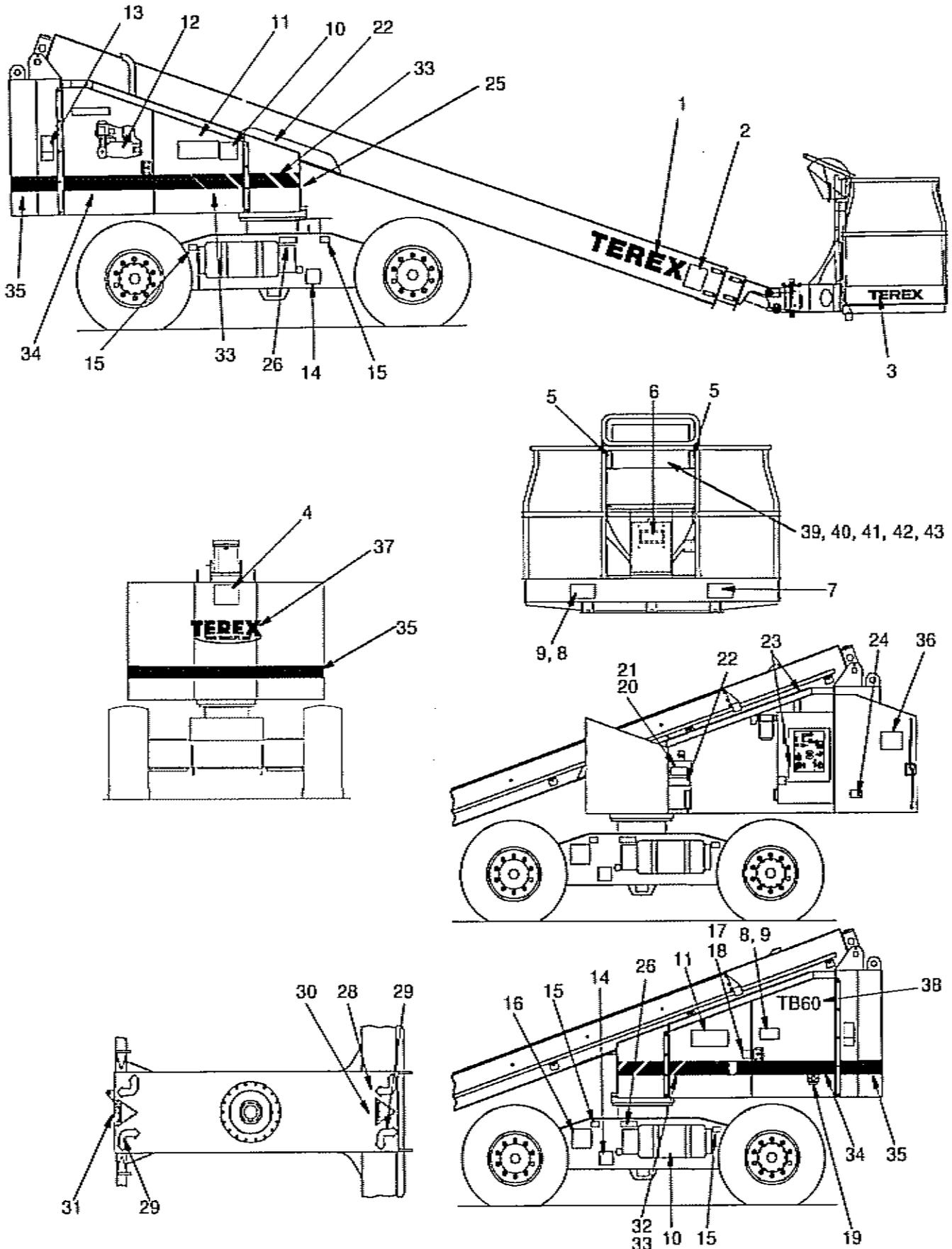
TEREX AERIALS **SHEET METAL**

Model TB60/66

Revised 8-2001

Ref.	Part No.	Description	Qty	Remarks
	212038	Sheet Metal Assembly	Ref.	Includes Items 1 thru 13
1	213005	Sheet Metal	1	Includes Items 2 thru 8
2	211970	Cover, Top Right	1	
3	213542	Cover, Top Left	1	
4	211972	Door, Right Front	1	
4A	69751	T-Handle Latch	2	
	300324	Hinge	3	
5	211973	Door, Right Rear	1	
	69750	T-Handle Latch	2	
	300323	Lanyard	1	
	300324	Hinge	2	
6	211974	Door, Left Front	1	
6A	69751	T-Handle Latch	2	
	300324	Hinge	3	
7	211975	Door, Left Rear	1	
7A	69750	T-Handle Latch	2	
	300323	Lanyard	1	
	300324	Hinge	2	
8	211993	Bracket	4	
9	1203-261	Bolt, Step 3/8 x 1 1/4	18	
	1222-343	Nut, Pal .38 Zinc	18	
10	1200-29	Capscrew, 5/16-18 x 3/4 Gr 5	8	
	1209-46	Flatwasher, 5/16	8	
	1210-17	Lockwasher, 5/16	8	
11	1209-89	Washer, 3/8	18	
	1205-45	Locknut	18	
12	1211-12	Screw, Thd 5/16-18 x 3/4	28	
	1209-24	Washer, .31 ID x 1.25 OD x 16 Ga	28	
13	213568	Plug, White	4	(Ford, Deutz)
		(Inserted far side top for Cummins Air Cleaner Bracket - Not Used)		

TEREX AERIALS DECALS TB60



WHEN ORDERING PARTS, SPECIFY MODEL NUMBER, SERIAL NUMBER AND DESCRIPTION OF PART REQUIRED

TEREX AERIALS

DECALS

TB60

Model TB60/66

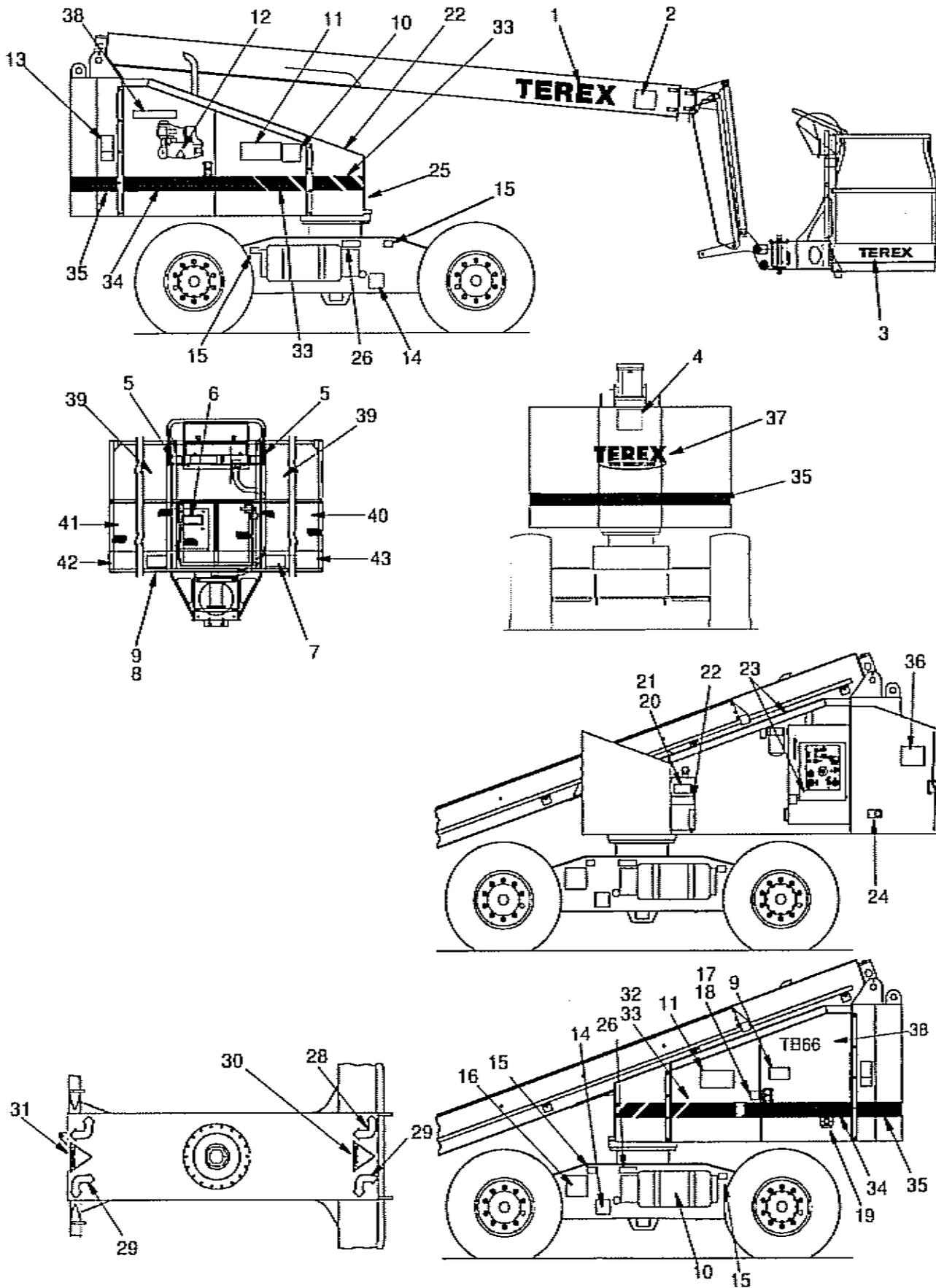
Revised 5-2001

Ref.	Part No.	Description	Qty	Remarks
	213389	Decal Assembly - TB60 & TB60CE	1	Incl. Items 1 thru 38
1	12400-766	Decal, Terex	1	
2	183522	Decal, Terex Crown	1	
3	182871	Decal, Terex	2	
4	12400-851	Decal, Flag	1	
5	213784	Decal, Caution Lanyard Attach Only	2	
6	181113	Decal, Operation & Maint.	1	
7	182307	Decal, Safety Belt First	1	
8	181320	Decal, Rated Load (8 Ft.)	2	
9	181322	Decal, Rated Load (6 Ft.)	2	
10	12400-905	Decal, Booster Cable	1	
11	182122	Decal, Death or Injury	2	
12	12260-701	Decal, Fan Warning	1	
13	12400-223	Decal, Danger	2	
14	20508	Decal, Transportation	2	
15	183101	Decal, Tire Replacement	4	
16	182865	Decal, Nameplate I.D. (TB60)	1	
	181128	Decal, Nameplate I.D. (TB60CE)	1	
17	181829	Decal, Gasoline	1	
18	181830	Decal, Diesel	1	
19	185707	Decal, Power 110 VAC.	1	
20	2020	Decal, Gas or Petrol	1	
21	2033	Decal, Diesel Fuel Only	1	
22	181321	Decal, No Smoking	1	
23	183502	Decal, Hyd. Sys. Fluid	2	
24	185702	Decal, Circuit Breaker	1	
25	182121	Decal, Danger Crushing	1	
26	182821	Decal, Liquid Tank	2	
27	12400-243	Decal, Caution No Step	2	
28	182710	Decal, Direction Arrow (Blue)	2	
29	182709	Decal, Direction Arrow (Green)	2	
30	20462	Decal, Forward Arrow	1	
31	20461	Decal, Forward Arrow	1	
32	183503	Decal, Chevron Stripe R.H.	1	
33	183504	Decal, Chevron Stripe L.H.	1	
34	12400-811	Decal, Stripe 5" Wide Cardinal Red (31" Lg.)	2	
35	12400-924	Decal, Stripe 5" Wide Cardinal Red (49" Lg.)	2	
36	183405	Decal, General Checkout & Operation	1	
37	12400-930	Decal, www.Terex	1	
38	183517	Decal, TB60 ID	2	
39	182839	Decal, Aerial Control Box (Inside Box)	1	Part of P/N 69449
40	182840-1	Decal, Aerial Control Box (Inside Box)	1	" " "
41	182840-2	Decal, Aerial Control Box (Inside Box)	1	" " "
42	182840-3	Decal, Aerial Control Box (Inside Box)	1	" " "
43	182840-4	Decal, Aerial Control Box (Inside Box)	1	" " "

TEREX AERIALS

DECALS

TB66



WHEN ORDERING PARTS, SPECIFY MODEL NUMBER, SERIAL NUMBER AND DESCRIPTION OF PART REQUIRED

TEREX AERIALS **DECALS** **TB66**

Model TB60/66

Revised 4-2001

Ref.	Part No.	Description	Qty	Remarks
	213378	Decal Assembly - TB66 & TB66CE	1	Incl. Items 1 thru 38
1	12400-766	Decal, Terex	1	
2	12400-843	Decal, Terex Crown	1	
3	182871	Decal, Terex	2	
4	12400-851	Decal, Flag	1	
5	213784	Decal, Caution Lanyard Attach Only	2	
6	181113	Decal, Operation & Maint.	1	
7	182307	Decal, Safety Belt First	1	
9	181322	Decal, Rated Load (6 Ft.)	2	
10	12400-905	Decal, Booster Cable	1	
11	182122	Decal, Death or Injury	2	
12	12260-701	Decal, Fan Warning	1	
13	12400-223	Decal, Danger	2	
14	20508	Decal, Transportation	2	
15	183101	Decal, Tire Replacement	4	
16	182866	Decal, Nameplate I.D. - TB60	1	
	181128	Decal, Nameplate I.D. - TB66CE	1	
17	181829	Decal, Gasoline	1	
18	181830	Decal, Diesel	1	
19	185707	Decal, Power 110 VAC.	1	
20	2020	Decal, Gas or Petrol	1	
21	2033	Decal, Diesel Fuel Only	1	
22	181321	Decal, No Smoking	1	
23	183502	Decal, Hyd. System Fluid	2	
24	185702	Decal, Circuit Breaker	1	
25	182121	Decal, Danger Crushing	1	
26	182821	Decal, Liquid Tank	1	
27	12400-243	Decal, Caution No Step	2	
28	182710	Decal, Direction Arrow (Blue)	2	
29	182709	Decal, Direction Arrow (Green)	2	
30	20462	Decal, Forward Arrow	1	
31	20461	Decal, Forward Arrow	1	
32	183503	Decal, Chevron Stripe R.H.	1	
33	183504	Decal, Chevron Stripe L.H.	1	
34	12400-811	Decal, Stripe 5" Wide Cardinal Red (31" Lg.)	2	
35	12400-924	Decal, Stripe 5" Wide Cardinal Red (49" Lg.)	2	
36	183405	Decal, General Checkout & Operation	1	
37	12400-930	Decal, www.Terex	1	
38	183518	Decal, TB66 ID	2	
39	182839	Decal, Aerial Control Box (Inside Box)	1	Part of P/N 69449
40	182840-1	Decal, Aerial Control Box (Inside Box)	1	" " "
41	182840-2	Decal, Aerial Control Box (Inside Box)	1	" " "
42	182840-3	Decal, Aerial Control Box (Inside Box)	1	" " "
43	182840-4	Decal, Aerial Control Box (Inside Box)	1	" " "


TEREX AERIALS
FILTER KITS

	FORD - DUAL FUEL	FORD - GAS
FILTER KIT (Includes all items below)	216700	216701
PRIMARY FUEL (LONG)	216680	216680
SECONDARY FUEL (SHORT)	216681	216681
OIL	216682	216682
AIR (PRIMARY)	216704	216704
AIR (SAFETY)	216705	216705
HYDRAULIC OIL	69621	69621
LP	216683	N/A

	DUETZ	CUMMINS
FILTER KIT (Includes all items below)	216702	216703
PRIMARY FUEL (LONG)	216661	216679
SECONDARY FUEL (SHORT)	N/A	N/A
OIL	216662	215922
AIR (PRIMARY)	216663	207537
AIR (SAFETY)	N/A	N/A
HYDRAULIC OIL	69621	69621
LP	N/A	N/A

 **TEREX AERIALS**
BASE ASSEMBLY

Model TB60/66

Revised 6-2001

3

3.0

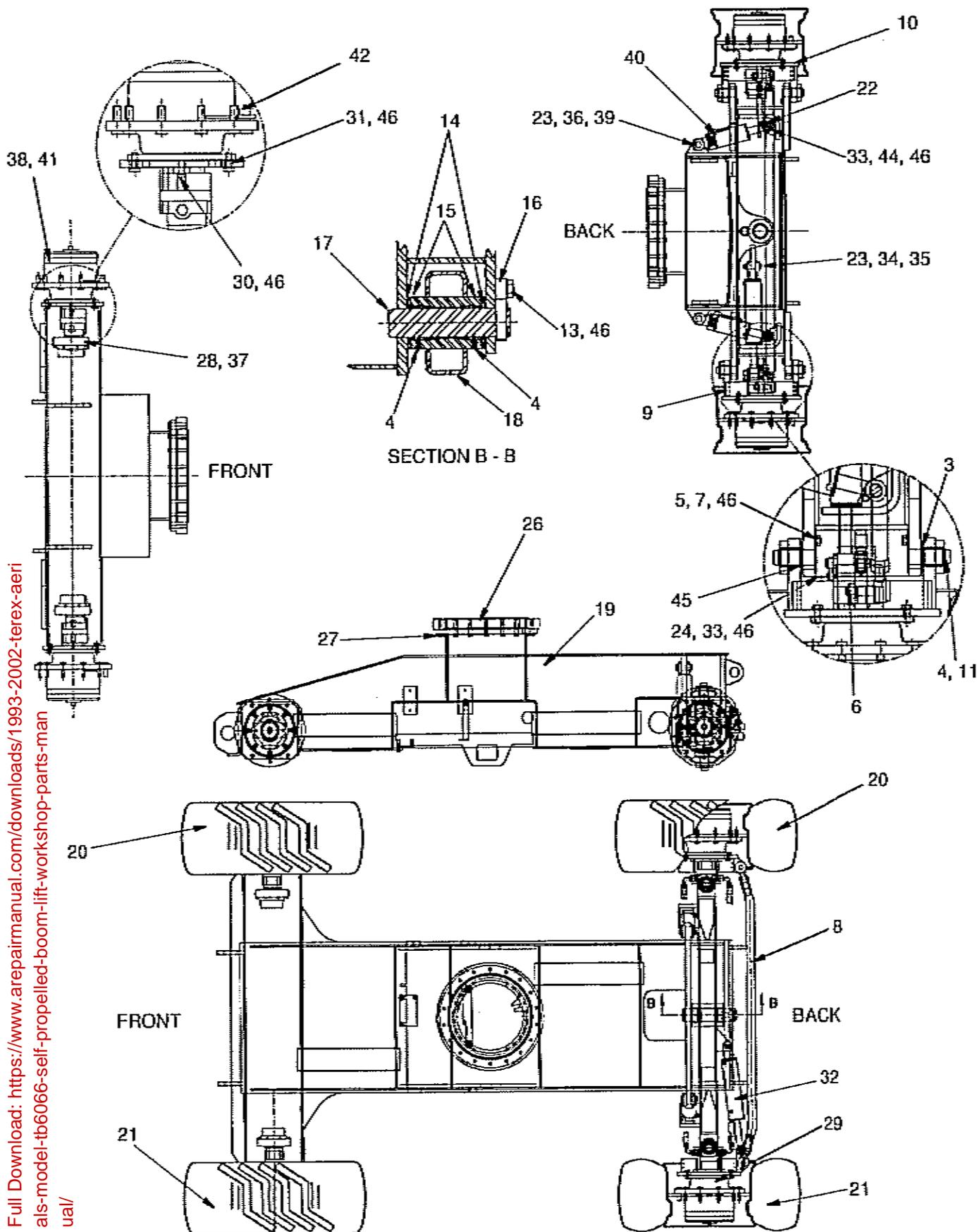
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SECTION 3 "BASE ASSEMBLY" CONTAINS:

<u>PAGE</u>	<u>TITLE</u>
3.2	BASE ASSEMBLY (4WD & OSCILLATING AXLE)
3.7	BASE HYDRAULICS (4WD & OSCILLATING AXLE)
3.9	TIE ROD ASSEMBLY
3.10	OSCILLATING AXLE CYLINDER
3.11	TORQUE HUB (FAIRFIELD)
3.13	TORQUE HUB (AUBURN GEAR)
3.15	DRIVE MOTOR (STANDARD)
3.17	PARKING BRAKE
3.18	WHEEL & TIRE ASSEMBLY
3.20	STEERING CYLINDER (ROSENBOOM)
3.21	FUNCTION VALVE (4WD)

TEREX AERIALS

BASE ASSEMBLY (4WD & OSC AXLE)



WHEN ORDERING PARTS, SPECIFY MODEL NUMBER, SERIAL NUMBER AND DESCRIPTION OF PART REQUIRED

Product: 1993-2002-Terex-Aerials-Model-TB60/66-Self-Propelled-Boom-Lift-Workshop-Parts-Manual
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