



KONICA MINOLTA

Service Manual

PagePro 1300W/1350W

Product: Konica Minolta PagePro 1300W/1350W PagePro 1300W/1350W Service Repair Workshop Manual
Full Download: <https://www.amppaimanual.com/downloads/konica-minolta-pagepro-1300w-1350w-service-repair-workshop-manual/>

- When performing inspection and service procedures, observe the following precautions to prevent accidents and ensure utmost safety.
- * Depending on the model, some of the precautions given in the following do not apply.
- Different markings are used to denote specific meanings as detailed below.



WARNING

- Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

- Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.
- The following graphic symbols are used to give instructions that need to be observed.



Used to call the service technician attention to what is graphically represented inside the marking (including a warning).



Used to prohibit the service technician from doing what is graphically represented inside the marking.



Used to instruct the service technician to do what is graphically represented inside the marking.

1-1. Warning



WARNING

1. Always observe precautions.



- Parts requiring special attention in this product will include a label containing the mark shown on the left plus precautionary notes. Be sure to observe the precautions.
- Be sure to observe the “Safety Information” given in the Operator’s Manual.



WARNING

2. Before starting the procedures, be sure to unplug the power cord.



- This product contains a high-voltage unit and a circuit with a large current capacity that may cause an electric shock or burn.
- The product also contains parts that can jerk suddenly and cause injury.
- If this product uses a laser, laser beam leakage may cause eye damage or blindness.

3. Do not throw toner or the toner bottle into a fire.



- Do not throw toner or the Toner Bottle (Imaging Cartridge, Toner Cartridge) into a fire. Toner expelled from the fire may cause burns.

4. Use the specified parts.



- For replacement parts, always use the genuine parts specified in the manufacturer's parts manual. Installing a wrong or unauthorized part could cause dielectric breakdown, overload, or undermine safety devices resulting in possible electric shock or fire.
- Replace a blown electrical fuse or thermal fuse with its corresponding genuine part specified in the manufacturer's parts manual. Installing a fuse of a different make or rating could lead to a possible fire. If a thermal fuse blows frequently, the temperature control system may have a problem and action must be taken to eliminate the cause of the problem.

5. Handle the power cord with care and never use a multiple outlet.



- Do not break, crush or otherwise damage the power cord. Placing a heavy object on the power cord, or pulling or bending it may damage it, resulting in a possible fire or electric shock.
- Do not use a multiple outlet to which any other appliance or machine is connected.
- Be sure the power outlet meets or exceeds the specified capacity.
- Use only the power cord supplied in the package. If a power cord is not supplied, only use the power cord and plug that is specified in POWER CORD INSTRUCTION. Failure to use this cord could result in a fire or electrical shock.
- Use the power cord supplied in the package only for this machine and NEVER use it for any other product. Failure to observe this precaution could result in a fire or electrical shock.

6. Be careful with the high-voltage parts.



- A part marked with the symbol shown on the left carries a high voltage. Touching it could result in an electric shock or burn. Be sure to unplug the power cord before servicing this part or the parts near it.

7. Do not work with wet hands.



- Do not unplug or plug in the power cord, or perform any kind of service or inspection with wet hands. Doing so could result in an electric shock.



WARNING

8. Do not touch a high-temperature part.



- A part marked with the symbol shown on the left and other parts such as the exposure lamp and fusing roller can be very hot while the machine is energized. Touching them may result in a burn.
- Wait until these parts have cooled down before replacing them or any surrounding parts.

9. Maintain a grounded connection at all times.



- Connect the power cord to an electrical outlet that is equipped with a grounding terminal.

10. Do not remodel the product.



- Modifying this product in a manner not authorized by the manufacturer may result in a fire or electric shock. If this product uses a laser, laser beam leakage may cause eye damage or blindness.

11. Restore all parts and harnesses to their original positions.



- To promote safety and prevent product damage, make sure the harnesses are returned to their original positions and properly secured in their clamps and saddles in order to avoid hot parts, high-voltage parts, sharp edges, or being crushed.
- To promote safety, make sure that all tubing and other insulating materials are returned to their original positions. Make sure that floating components mounted on the circuit boards are at their correct distance and position off the boards.

1-2. Caution



CAUTION

1. Precautions for Service Jobs.



- A star washer and spring washer, if used originally, must be reinstalled. Omitting them may result in contact failure which could cause an electric shock or fire.
- When reassembling parts, make sure that the correct screws (size, type) are used in the correct places. Using the wrong screw could lead to stripped threads, poorly secured parts, poor insulating or grounding, and result in a malfunction, electric shock or injury.
- Take great care to avoid personal injury from possible burrs and sharp edges on the parts, frames and chassis of the product.
- When moving the product or removing an option, use care not to injure your back or allow your hands to be caught in mechanisms.



CAUTION

2. Precautions for Servicing with Covers and Parts Removed.



- Wherever feasible, keep all parts and covers mounted when energizing the product.
- If energizing the product with a cover removed is absolutely unavoidable, do not touch any exposed live parts and use care not to allow your clothing to be caught in the moving parts. Never leave a product in this condition unattended.
- Never place disassembled parts or a container of liquid on the product. Parts falling into, or the liquid spilling inside, the mechanism could result in an electric shock or fire.



- Never use a flammable spray near the product. This could result in a fire.
- Make sure the power cord is unplugged before removing or installing circuit boards or plugging in or unplugging connectors.
- Always use the interlock switch actuating jig to actuate an interlock switch when a cover is opened or removed. The use of folded paper or some other object may damage the interlock switch mechanism, possibly resulting in an electric shock, injury or blindness.

3. Precautions for the Working Environment.



- The product must be placed on a flat, level surface that is stable and secure.
- Never place this product or its parts on an unsteady or tilting workbench when servicing.
- Provide good ventilation at regular intervals if a service job must be done in a confined space for a long period of time.
- Avoid dusty locations and places exposed to oil or steam.
- Avoid working positions that may block the ventilation ports of the product.

4. Precautions for Handling Batteries. (Lithium, Nickel-Cadmium, etc.)



- Replace a rundown battery with the same type as specified in the manufacturer's parts manual.
- Before installing a new battery, make sure of the correct polarity of the installation or the battery could burst.
- Dispose of used batteries according to the local regulations. Never dispose of them at the user's premises or attempt to try to discharge one.

5. Precautions for the Laser Beam. (Only for Products Employing a Laser)



- Removing the cover marked with the caution label could lead to possible exposure to the laser beam, resulting in eye damage or blindness. Be sure to unplug the power cord before removing this cover.
- If removing this cover while the power is ON is unavoidable, be sure to wear protective laser goggles that meet specifications.
- Make sure that no one enters the room when the machine is in this condition.
- When handling the laser unit, observe the "Precautions for Handling Laser Equipment."

6. Precautions for storing the toner or imaging cartridge.



- Be sure to keep the toner or imaging cartridge out of the reach of children. Licking the imaging cartridge or ingesting its contents is harmful to your health.

1-3. Used Batteries Precautions

ALL Areas

CAUTION

Danger of explosion if battery is incorrectly replaced.

Replace only with the same or equivalent type recommended by the manufacturer.

Dispose of used batteries according to the manufacturer's instructions.

Germany

VORSICHT!

Explosionsgefahr bei unsachgemäßem Austausch der Batterie.

Ersatz nur durch denselben oder einen vom Hersteller empfohlenen gleichwertigen Typ.

Entsorgung gebrauchter Batterien nach Angaben des Herstellers.

France

ATTENTION

Il y a danger d'explosion s'il y a remplacement incorrect de la batterie.

Remplacer uniquement avec une batterie du même type ou d'un type équivalent recommandé par le constructeur.

Mettre au rebut les batteries usagées conformément aux instructions du fabricant.

Denmark

ADVARSEL!

Lithiumbatteri - Eksplosionsfare ved fejlagtig håndtering.

Udskiftning må kun ske med batteri af samme fabrikat og type.

Levér det brugte batteri tilbage til leverandøren.

Finland, Sweden

VAROITUS

Paristo voi räjähtää, jos se on virheellisesti asennettu.

Vaihda paristo ainoastaan laitevalmistajan suosittelemaan tyyppiin.

Hävitä käytetty paristo valmistajan ohjeiden mukaisesti.

VARNING

Explosionsfara vid felaktigt batteribyte.

Använd samma batterityp eller en ekvivalent typ som rekommenderas av apparattillverkaren.

Kassera använt batteri enligt fabrikantens instruktion.

Norway

ADVARSEL

Eksplosjonsfare ved feilaktig skifte av batteri.

Benytt samme batteritype eller en tilsvarende type anbefalt av apparatfabrikanten.

Brukte batterier kasseres i henhold til fabrikantens instruksjoner.

1-4. Other Precautions

- When handling circuit boards, observe the “HANDLING of PWBs”.
- The PC Drum is a very delicate component. Observe the precautions given in “HANDLING OF THE PC DRUM” because mishandling may result in serious image problems.
- Note that replacement of a circuit board may call for readjustments or resetting of particular items, or software installation.

1-5. Precautions for Service

- When performing inspection and service procedures, observe the following precautions to prevent mishandling of the machine and its parts.
- * Depending on the model, some of the precautions given in the following do not apply.

1. Precautions Before Service

- When the user is using a word processor or personal computer from a wall outlet of the same line, take necessary steps to prevent the circuit breaker from opening due to overloads.
- Never disturb the LAN by breaking or making a network connection, altering termination, installing or removing networking hardware or software, or shutting down networked devices without the knowledge and express permission of the network administrator or the shop supervisor.

2. How to Use this Book

DIS/REASSEMBLY, ADJUSTMENT

- To reassemble the product, reverse the order of disassembly unless otherwise specified.

TROUBLESHOOTING

- If a component on a PWB or any other functional unit including a motor is defective, the text only instructs you to replace the whole PWB or functional unit and does not give troubleshooting procedures applicable within the defective unit.
- All troubleshooting procedures contained herein assume that there are no breaks in the harnesses and cords and all connectors are plugged into the right positions.
- The procedures preclude possible malfunctions due to noise and other external causes.

3. Precautions for Service

- Keep all disassembled parts in good order and keep tools under control so that none will be lost or damaged.
- After completing a service job, perform a safety check. Make sure that all parts, wiring and screws are returned to their original positions.
- Do not pull out the toner hopper while the toner bottle is turning. This could result in a damaged motor or locking mechanism.
- If the product is to be run with the front door open, make sure that the toner hopper is in the locked position.
- Do not use an air gun or vacuum cleaner for cleaning the ATDC Sensor and other sensors, as they can cause electrostatic destruction. Use a blower brush and cloth. If a unit containing these sensors is to be cleaned, first remove the sensors from the unit.

4. Precautions for Dis/Reassembly

- Be sure to unplug the copier from the outlet before attempting to service the copier.
- The basic rule is not to operate the copier anytime during disassembly. If it is absolutely necessary to run the copier with its covers removed, use care not to allow your clothing to be caught in revolving parts such as the timing belt and gears.
- Before attempting to replace parts and unplug connectors, make sure that the power cord of the copier has been unplugged from the wall outlet.
- Be sure to use the Interlock Switch Actuating Jig whenever it is necessary to actuate the Interlock Switch with the covers left open or removed.
- While the product is energized, do not unplug or plug connectors into the circuit boards or harnesses.
- Never use flammable sprays near the copier.
- A used battery should be disposed of according to the local regulations and never be discarded casually or left unattended at the user's premises.
- When reassembling parts, make sure that the correct screws (size, type) and toothed washer are used in the correct places.

5. Precautions for Circuit Inspection

- Never create a closed circuit across connector pins except those specified in the text and on the printed circuit.
- When creating a closed circuit and measuring a voltage across connector pins specified in the text, be sure to use the GND wire.

6. Handling of PWBs

During Transportation/Storage

- During transportation or when in storage, new P.W. Boards must not be indiscriminately removed from their protective conductive bags.
- Do not store or place P.W. Boards in a location exposed to direct sunlight and high temperature.
- When it becomes absolutely necessary to remove a Board from its conductive bag or case, always place it on its conductive mat in an area as free as possible from static electricity.
- Do not touch the pins of the ICs with your bare hands.
- Protect the PWBs from any external force so that they are not bent or damaged.

During Inspection/Replacement

- Avoid checking the IC directly with a multimeter; use connectors on the Board.
- Never create a closed circuit across IC pins with a metal tool.
- Before unplugging connectors from the P.W. Boards, make sure that the power cord has been unplugged from the outlet.
- When removing a Board from its conductive bag or conductive case, do not touch the pins of the ICs or the printed pattern. Place it in position by holding only the edges of the Board.
- When touching the PWB, wear a wrist strap and connect its cord to a securely grounded place whenever possible. If you cannot wear a wrist strap, touch a metal part to discharge static electricity before touching the PWB.
- Note that replacement of a PWB may call for readjustments or resetting of particular items.

7. Handling of Other Parts

- The magnet roller generates a strong magnetic field. Do not bring it near a watch, floppy disk, magnetic card, or CRT tube.

8. Handling of the PC Drum

* Only for Products Not Employing an Imaging Cartridge.

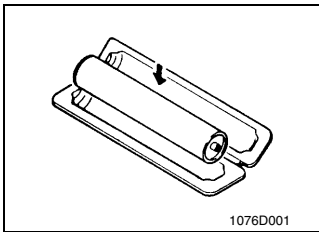
During Transportation/Storage

- Use the specified carton whenever moving or storing the PC Drum.
- The storage temperature is in the range between -20°C and $+40^{\circ}\text{C}$.
- In summer, avoid leaving the PC Drum in a car for a long time.

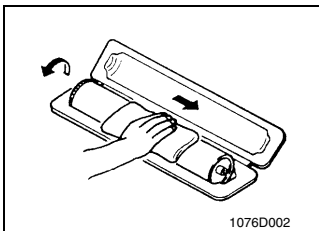
Handling

- Ensure that the correct PC Drum is used.
- Whenever the PC Drum has been removed from the copier, store it in its carton or protect it with a Drum Cloth.
- The PC Drum exhibits greatest light fatigue after being exposed to strong light over an extended period of time. Never, therefore, expose it to direct sunlight.
- Use care not to contaminate the surface of the PC Drum with oil-base solvent, fingerprints, and other foreign matter.
- Do not scratch the surface of the PC Drum.
- Do not apply chemicals to the surface of the PC Drum.
- Do not attempt to wipe clean the surface of the PC Drum.

If, however, the surface is contaminated with fingerprints, clean it using the following procedure.

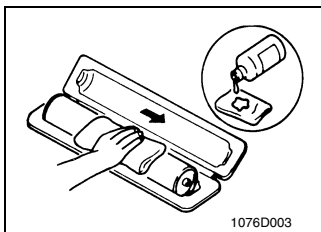


A. Place the PC Drum into one half of its carton.



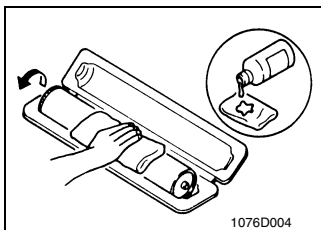
B. Gently wipe the residual toner off the surface of the PC Drum with a dry, Dust-Free Cotton Pad.

- Turn the PC Drum so that the area of its surface on which the line of toner left by the Cleaning Blade is present is facing straight up. Wipe the surface in one continuous movement from the rear edge of the PC Drum to the front edge and off the surface of the PC Drum.
 - Turn the PC Drum slightly and wipe the newly exposed surface area with a CLEAN face of the Dust-Free Cotton Pad. Repeat this procedure until the entire surface of the PC Drum has been thoroughly cleaned.
- * At this time, always use a CLEAN face of the dry Dust-Free Cotton Pad until no toner is evident on the face of the Pad after wiping.



- C. Soak a small amount of either ethyl alcohol or isopropyl alcohol into a clean, unused Dust-Free Cotton Pad which has been folded over into quarters. Now, wipe the surface of the PC Drum in one continuous movement from its rear edge to its front edge and off its surface one to two times.

* Never move the Pad back and forth.



- D. Using the SAME face of the Pad, repeat the procedure explained in the latter half of step 3 until the entire surface of the PC Drum has been wiped. Always OVERLAP the areas when wiping. Two complete turns of the PC Drum would be appropriate for cleaning.

NOTES

- Even when the PC Drum is only locally dirtied, wipe the entire surface.
- Do not expose the PC Drum to direct sunlight. Clean it as quickly as possible even under interior illumination.
- If dirt remains after cleaning, repeat the entire procedure from the beginning one more time.

9. Handling of the Imaging Cartridge and Print Unit

* Only for Products Employing an Imaging Cartridge and Print Unit.

During Transportation/Storage

- The storage temperature is in the range between -20°C and $+40^{\circ}\text{C}$.
- In summer, avoid leaving the Imaging Cartridge and Print Unit in a car for a long time.

Handling

- Store the Imaging Cartridge and Print Unit in a place that is not exposed to direct sunlight.

Precautionary Information on the PC Drum Inside the Imaging Cartridge and Print Unit.

- Use care not to contaminate the surface of the PC Drum with oil-base solvent, fingerprints, and other foreign matter.
- Do not scratch the surface of the PC Drum.
- Do not attempt to wipe clean the surface of the PC Drum.

1-6. Safety information

(1) Laser Safety

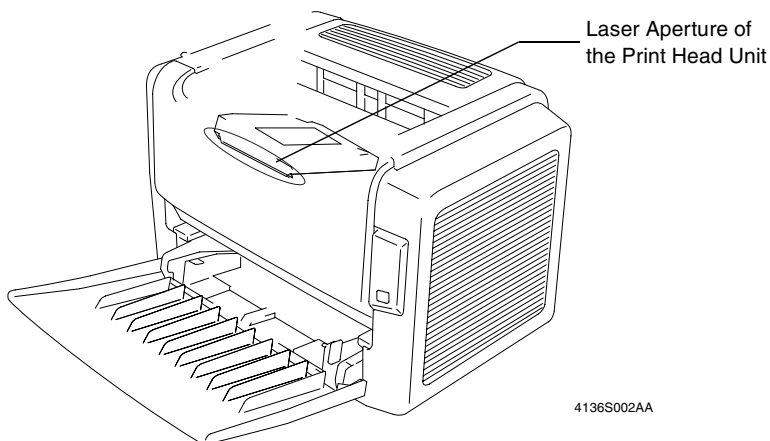
- This is a digital machine certified as a class 1 laser product. There is no possibility of danger from a laser, provided the machine is serviced according to the instruction in this manual.

(2) Internal Laser Radiation

semiconductor laser	
Maximum power of the laser diode	15 mW
Maximum average radiation power(*)	36.903 μ W
Wavelength	770-800 nm

*:at laser aperture of the Print Head Unit

- This product employs a Class 3b laser diode that emits an invisible laser beam. The laser diode and the scanning polygon mirror are incorporated in the print head unit.
- The print head unit is **NOT A FIELD SERVICE ITEM**. Therefore, the print head unit should not be opened under any circumstances.



This figure shows the view inside the Front Cover with the Toner Cartridge and the Drum Cartridge removed.

**the U.S.A., Canada
(CDRH Regulation)**

- This machine is certified as a Class I Laser product under Radiation Performance Standard according to the Food, Drug and Cosmetic Act of 1990. Compliance is mandatory for Laser products marketed in the United States and is reported to the Center for Devices and Radiological Health (CDRH) of the U.S. Food and Drug Administration of the U.S. Department of Health and Human Services (DHHS). This means that the device does not produce hazardous laser radiation.
- The label shown to page 13 indicates compliance with the CDRH regulations and must be attached to laser products marketed in the United States.

CAUTION

Use of controls, adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

semiconductor laser	
Maximum power of the laser diode	15 mW
Wavelength	770-800 nm

All Areas

CAUTION

Use of controls, adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

semiconductor laser	
Maximum power of the laser diode	15 mW
Wavelength	770-800 nm

Denmark

ADVARSEL

Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion.
Undgå udsættelse for stråling. Klasse 1 laser produkt der opfylder IEC60825 sikkerheds kravene.

halvlederlaser	
Laserdiodens højeste styrke	15 mW
bølgelængden	770-800 nm

Finland, Sweden

LUOKAN 1 LASERLAITE
KLASS 1 LASER APPARAT

VAROITUS!

Laitteen käyttäminen muulla kuin tässä käyttöohjeessa mainitulla tavalla saattaa altistaa käyttäjän turvallisuusluokan 1 ylittävälle näkymättömälle lasersäteilylle.

puolijohdelaser	
Laserdiodin suurin teho	15 mW
aallonpituus	770-800 nm

WARNING!

Om apparaten används på annat sätt än i denna bruksanvisning specificerats, kan användaren utsättas för osynlig laserstrålning, som överskrider gränsen för laserklass 1.

halvledarlaser	
Den maximala effekten för laserdioden	15 mW
våglängden	770-800 nm

VARO!

Avattaessa ja suojalukitus ohitettaessa olet alttiina näkymättömälle lasersäteilylle. Älä katso säteeseen.

WARNING!

Osynlig laserstrålning när denna del är öppnad och spärren är urkopplad. Betrakta ej strålen.

Norway

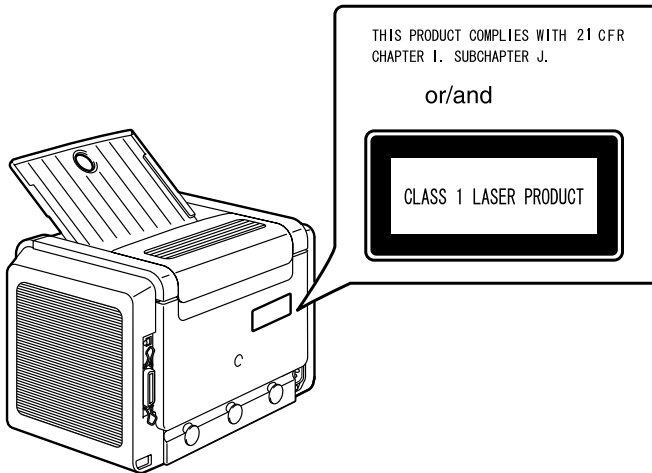
ADVERSEL

Dersom apparatet brukes på annen måte enn spesifisert i denne bruksanvisning, kan brukeren utsettes for usynlig laserstrålning, som overskrider grensen for laser klass 1.

halvleder laser	
Maksimal effekt till laserdiode	15 mW
bølgelengde	770-800 nm

1-7. Laser Safety Label

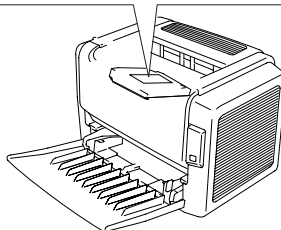
- A laser safety label is attached to the machine as shown below.



4136S505AB

1-8. Laser Caution Label

- A laser caution label is attached to the inside of the machine as shown below.



4136S001AA

1-9. PRECAUTIONS FOR HANDLING THE LASER EQUIPMENT

- When laser protective goggles are to be used, select ones with a lens conforming to the above specifications.
- When a disassembly job needs to be performed in the laser beam path, such as when working around the printerhead and PC Drum, be sure first to turn the printer OFF.
- If the job requires that the printer be left ON, take off your watch and ring and wear laser protective goggles.
- A highly reflective tool can be dangerous if it is brought into the laser beam path. Use utmost care when handling tools on the user's premises.
- The Print Head are not to be disassembled or adjusted in the field. Replace the Unit or Assembly including the Control Board. Therefore, remove the Laser Diode, and do not perform Control Board trimmer adjustment.

INDEX

GENERAL
TROUBLESHOOTING

MECHANICAL/ELECTRICAL

MAINTENANCE

DIS/REASSEMBLY,
ADJUSTMENT

CONTROL PANEL/SERVICE
MODE DESCRIPTIONS

CONTENTS

GENERAL

1. SPECIFICATIONS	G-1
2. PRECAUTIONS FOR INSTALLATION	G-3
2-1. Installation Site	G-3
2-2. Power Source	G-3
2-3. Installation Space	G-4
3. PRECAUTIONS FOR USE	G-5
3-1. To Ensure the Printer is Used in an Optimum Condition	G-5
3-2. Operating Environment	G-5
3-3. Power Requirements	G-5
3-4. Miscellaneous Precautions	G-5
4. HANDLING OF THE CONSUMABLES	G-6
5. PARTS IDENTIFICATION	G-7

MECHANICAL/ELECTRICAL

1. COMPONENTS LAYOUT	M-1
2. PAPER PATH	M-2
3. ELECTRICAL COMPONENTS LAYOUT	M-3
3-1. Printer	M-3
4. OPERATING SEQUENCE	M-4
4-1. Print Start Sequence	M-4
4-2. Print End Sequence	M-4
5. PRINT HEAD (PH)	M-5
5-1. Construction	M-5
5-2. Laser Exposure Process	M-6
5-3. Laser Emission Timing	M-7
5-4. Laser Emission Area	M-8
(1) Main scanning direction	M-8
(2) Sub-scanning direction	M-8
5-5. Cooling of the Printer Interior	M-9
6. DRUM CHARGE	M-10
(1) Overview	M-10
(2) Construction	M-10
7. IC (IMAGING CARTRIDGE) SECTION	M-11
7-1. Overview	M-11
7-2. PC Drum	M-13
7-3. Developing System	M-14
7-4. Detection of Toner Cartridge	M-15
(1) Installation detection	M-15
(2) Detection of a new Toner Cartridge	M-15
(3) Toner near empty and empty detection	M-15
8. IMAGE TRANSFER	M-16
8-1. Overview	M-16
9. FUSING UNIT	M-17
9-1. Overview	M-17
9-2. Fusing Unit Temperature Control	M-18

(1) Temperature change	M-18
(2) Temperature control	M-18
(3) Temperature control mode	M-19
(4) Fusing temperature in each mode	M-19
10. PAPER TAKE-UP SECTION	M-20
10-1. Multipurpose Tray	M-20
(1) Paper take-up mechanism	M-20
(2) Double feed preventive mechanism	M-20
(3) Paper empty detection	M-21
(4) Paper take-up retry function	M-21
11. PAPER EXIT	M-22
11-1. Paper Exit Mechanism	M-22

MAINTENANCE

1. MAINTENANCE SCHEDULE	E-1
1-1. Guidelines for Life Specifications Values by Unit	E-2
(1) Near life values	E-2
(2) Life values	E-2
2. REPLACEMENT/CLEANING OF PARTS	E-3
(1) Cleaning of the Paper Take-Up Roll	E-3
(2) Replacement of the Paper Take-Up Roll	E-3
(3) Replacement of the Image Transfer Roller	E-4
3. REPLACEMENT OF UNITS	E-5
(1) Replacement of the Toner Cartridge	E-5
(2) Replacement of the Drum Cartridge	E-7
(3) Replacement of the Fusing Unit	E-8

DIS/REASSEMBLY, ADJUSTMENT

1. PRECAUTIONS FOR DISASSEMBLY/ADJUSTMENTS	D-1
1-1. Parts That Must Not be Touched	D-1
(1) Variable resistors on board	D-1
2. DISASSEMBLY/REASSEMBLY	D-2
2-1. Identification of Exterior Parts and Removal Procedures for Them	D-2
(1) Removal of the Left Cover	D-3
2-2. Removal of Circuit Boards and Other Electrical Components	D-4
(1) Removal of the Controller/Mechanical Control Board	D-5
(2) Removal of the Control Panel	D-5
(3) Removal of the Power Unit	D-6
(4) Removal of the High Voltage Unit	D-6
2-3. Removal of Units	D-7
(1) Removal of the PH Unit	D-7
2-4. Disassembly of the Engine	D-8
(1) Removal of the Main Motor	D-8
(2) Removal of the Paper Empty Sensor	D-8
(3) Removal of the Paper Take-Up Solenoid	D-9
(4) Removal of the Paper Take-Up Clutch Gear	D-10
(5) Disassembly of the Fusing Unit	D-11

CONTROL PANEL/SERVICE MODE DESCRIPTIONS

1. Indicator functions	S-1
1-1. Explanation for the Button and function	S-1
1-2. Continuing a Print Job after an Error Message	S-1
1-3. Canceling a Print Job	S-1
1-4. Indication on the Control Panel	S-1
2. The kind of Indication	S-2
2-1. Status message	S-2
2-2. Error message	S-3
2-3. Service messages	S-4
3. Others	S-5
3-1. Configuration page	S-5

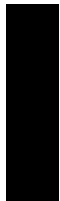
TROUBLESHOOTING

1. INTRODUCTION	T-1
1-1. Electric Components Check Procedures	T-1
(1) Sensors	T-1
(2) Switches	T-2
(3) Solenoids	T-2
(4) Motors	T-3
1-2. Overall Control Configuration	T-4
2. PAPER MISFEED	T-5
2-1. Initial Check Items	T-5
2-2. Locations of Misfeed Detection Sensors	T-6
2-3. Misfeed Detection Timing and Troubleshooting Procedures	T-7
(1) Paper Take-Up/Transport Misfeed	T-7
(2) Fusing/Exit Misfeed	T-8
3. MALFUNCTIONS/WARNING	T-9
3-1. List of Malfunctions	T-9
3-2. Malfunction Detection Timing and Troubleshooting Procedures	T-11
(1) Polygon Motor malfunction	T-11
(2) Laser malfunction	T-12
(3) Cooling Fan Motor malfunction	T-12
(4) Warm-up failure	T-13
(5) Abnormally low fusing temperature	T-14
(6) Abnormally high fusing temperature	T-15
(7) High voltage failure	T-15
(8) Controller-related malfunctions	T-16
4. MALFUNCTIONS RELATED TO POWER SUPPLY	T-17
4-1. Power is not Turned ON.	T-17
5. IMAGE QUALITY PROBLEMS	T-18
5-1. Troubleshooting Procedure by Image Quality Problem	T-18
(1) Blank print and black print	T-18
(2) Void areas	T-19
(3) Back marking	T-19
(4) Low image density	T-20
(5) Foggy background	T-21
(6) White lines, white bands	T-21

(7) Black lines, black bandsT-22

(8) OffsetT-22

(9) Uneven imageT-23



GENERAL

1. SPECIFICATIONS

Printer

Type	: Desktop Laser Beam Printer
Exposure System	: Laser diode + Polygon Mirror
Resolution	: 600 dpi (1200 dpi in half-speed mode)
Copy Paper Size	: A4, A5, B5 8.5 × 14, 8.5 × 11, 3 × 5, 5.5 × 8.5, 7 1/4 × 10 1/2
Media Type	: Plain paper (60 to 90 g/m ²) Recycled paper (60 to 90 g/m ²) OHP transparencies, letterhead, envelopes, labels Thick paper (91 to 163 g/m ²) Postcard, prepaid postcard (with no crease)
First Printing Time	: At 600 × 600 dpi: 13 sec. (A4L/Letter L) At 1200 × 600, 1200 × 1200 dpi: 21 sec. or less (A4L/Letter L)
Multi Print Speed	: PP1350W At 600 dpi: 20 prints/min. or more (A4L/Letter L) At 1200 dpi: 10 prints/min. or more (A4L/Letter L) PP1300W At 600 dpi: 16 prints/min. or more (A4L/Letter L) At 1200 dpi: 10 prints/min. or more (A4L/Letter L)
Warm-up Time	: 10 sec. or less (with the rated voltage supplied at 23 °C, from Pause to be ready for first print; 21 sec. or less for a condition immediately after power has been turned ON)
System Speed	: 115.098 mm/sec. (57.505 mm/sec. during half-speed control)
Paper Feeding System	: 1-way system (Multipurpose Tray)
Capacity (recommended paper)	: MP Tray = 150 sheets
Paper Exit System	: Face down (tray capacity: 100 sheets) (recommended paper)
Drum Charging System	: Rotating brush + pre-charge film
Developing System	: FMT single-component developing system
Image Transfer System	: Transfer Roller system
PC Drum	: OPC (organic photoconductor)
Drum Cleaning System	: Non-cleaner system
Paper Separating System	: Curvature separating system + Charge Neutralizing Needle
Fusing System	: Heated roller system
Dimensions	: 150-sheet-capacity printer Width: 386.8 mm Depth: 404.5 mm Height: 348 mm
Mass	: 7.8 kg (including DC/TC)
Power Requirements	: 100 V, 50/60 Hz ± 3 Hz, 9.2 A or less
Max. Power Consumption	: 900 W
Acoustic Noise	: Standby: 30 dB(A) or less Printing: 54 dB(A) or less
Operating Environment	: 10 to 35 °C, 15 to 85 %

Controller (GDI)

Control Panel	: LED × 1, SW × 1
ASIC	: N1-Chips (Naltec Original ASIC)
Memory Configuration	: Standard ROM: 64 KB (in ASIC) EEPROM: 1 Kilobit Flash ROM: 2 Megabits (250 KB) RAM: 8 MB (64-Megabit SDRAM: 64 Megabits × 1)
Interface	: IEEE1284 Parallel (Compatible/Nibble/ECP) USB 1.1
Resolution	: 600 × 600 dpi, 1200 × 600 dpi, 1200 × 1200 dpi (1200 × 600 dpi and 1200 × 1200 dpi are half speed)
Emulation	: None
Printer Driver	: Windows 98SE/2000/Me/XP
Test Print	: Configuration page

2. PRECAUTIONS FOR INSTALLATION

2-1. Installation Site

To ensure utmost safety and avoid breakdown, the printer should NOT be used in a place:

- Where it will be subjected to extremely high or low temperature or humidity.
- Where it will be subjected to sudden fluctuations in either temperature or humidity.
- Which is exposed to direct sunlight.
- Which is in the direct air stream of an air conditioner, heater, or ventilator.
- Which has poor ventilation or is dusty.
- Which does not have a stable, level floor or where it will receive undue vibration.
- Which is near any kind of heating device.
- Which is near volatile flammables (thinner, gasoline, etc.).
- Where it may be splashed with water and electric leakage is likely to occur.
- Which puts the operator in the direct stream of exhaust from the printer.
- Where ammonia gas might be generated.

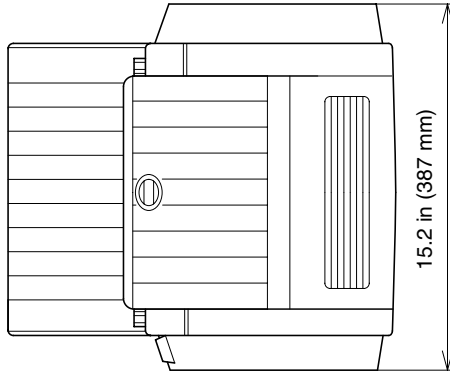
2-2. Power Source

- If any other electrical equipment is sourced from the same power outlet, make sure that the capacity of the outlet is not exceeded.
- Use a power source with little voltage fluctuation.
- Never connect by means of a multiple socket any other appliances or machines to the outlet being used for the printer.
- Ensure that the printer does not ride on the power cord or communications cable of other electric equipment, and that it does not become wedged into or underneath the mechanism.
- Make the following checks at frequent intervals:
 - * Is the power plug abnormally hot?
 - * Are there any cracks or scrapes in the cord?
 - * Has the power plug been inserted fully into the outlet?
 - * Does something, including the printer itself, ride on the power cord?

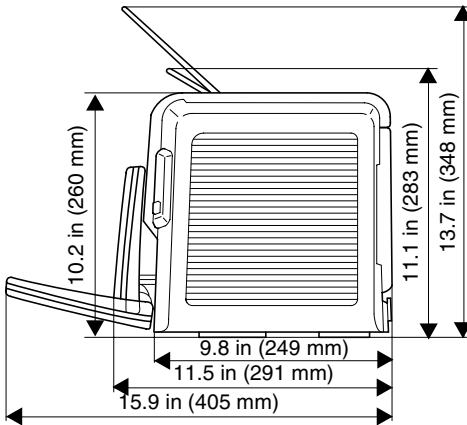
Use an outlet with a capacity of 100 V, 15 A or more.

2-3. Installation Space

- Always ground the printer to prevent receiving electric shocks in the case of electric leakage.
- Connect the ground wire to the ground terminal of the outlet or a grounding contact that complies with the local electrical standards.
- Never connect the ground wire to a gas pipe, the ground wire for a telephone, lightning arrester, or a water pipe for fear of fire and electric shock.



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3. PRECAUTIONS FOR USE

3-1. To Ensure the Printer is Used in an Optimum Condition

- Never place a heavy object on the printer or subject the printer to shocks.
- Insert the power plug all the way into the outlet.
- Do not attempt to remove any panel or cover that is secured while the printer is in a print cycle.
- Do not turn OFF the printer while it is in a print cycle.
- Provide good ventilation if the printer is to be used for a long time in a narrow room.
- Never use flammable sprays near the printer.
- If the printer becomes inordinately hot or produces abnormal noise, immediately turn it OFF and unplug it.
- Do not turn ON the power switch at the same time that you plug the power cord into the outlet.
- When unplugging the power cord, do not pull on the cord; hold the plug and pull it out.
- Do not bring any magnetized object near the printer.
- Do not place a vase or vessel containing water on the printer.
- Be sure to turn OFF the power switch at the end of the workday or upon power failure.
- Use care not to drop paper clips, staples, or other small pieces of metal into the printer.

3-2. Operating Environment

The operating environmental requirements of the printer are as follows.

- Temperature: 10 to 30 °C
- Humidity: 15 to 85 %
- Rate of temperature change: 10 °C/h
- Rate of humidity change: 10 %/h

3-3. Power Requirements

The power source voltage requirements are as follows.

- Voltage fluctuation: AC100 V \pm 10 %
- Frequency fluctuation: 50/60 Hz \pm 3 Hz

3-4. Miscellaneous Precautions

Use the following precautions when performing service jobs for a printer that uses a laser.

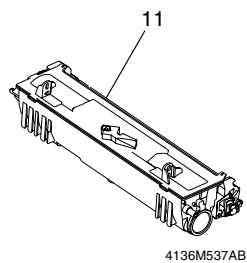
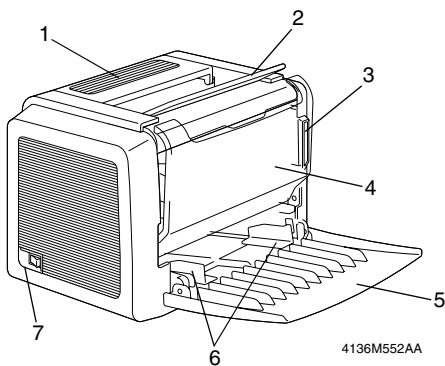
- When a service job needs to be performed in the laser beam path, such as when working around the Print Head Unit or PC Drum, be sure first to unplug the power cord of the printer from the outlet.
- If the service job requires that the power cord be left plugged in, observe the following precautions:
- Take off your watch, ring, and any other reflective object and wear laser protective goggles.
- Keep users away from the job site.
- Do not bring a highly reflective tool into the laser beam path during the service job.

4. HANDLING OF THE CONSUMABLES

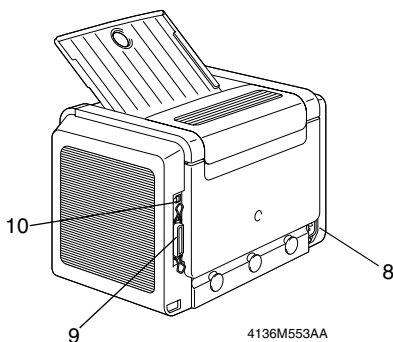
Before using any consumables, always read the label on its container carefully.

- Paper can easily damp. To prevent absorption of moisture, store paper in a place with little moisture.
- Keep consumables out of the reach of children.
- Do not touch the PC Drum with bare hands.
- The same sized paper is of two kinds, short grain and long grain. Short grain paper should only be fed through the printer crosswise, while long grain paper should only be fed lengthwise. The wrapper of the paper is properly marked.
- If your hands become soiled with toner, wash them with soap and water.
- Do not throw away any used consumables. They are to be collected.
- Do not burn, bury in the ground, or throw into the water any consumables.
- Do not store consumables in a place which:
 - * Is hot and humid.
 - * Is subject to direct sunlight.
 - * Has an open flame nearby.

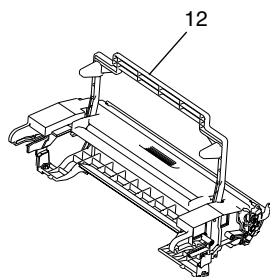
5. PARTS IDENTIFICATION



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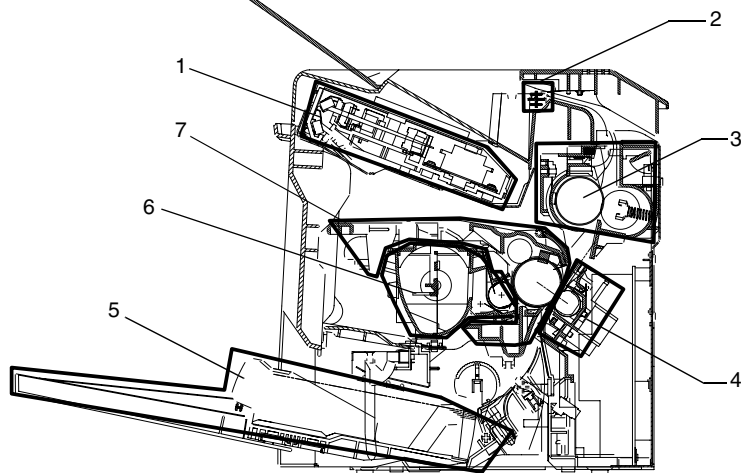
- | | |
|----------------------|---------------------------------|
| 1. Upper Cover | 7. Power Switch |
| 2. Face-down Tray | 8. Power Cord Socket |
| 3. Control Panel | 9. Parallel Interface Connector |
| 4. Front Door | 10. USB Interface Connector |
| 5. Multipurpose Tray | 11. Toner Cartridge |
| 6. Edge Guides | 12. Drum Cartridge |

MECHANICAL/ ELECTRICAL



1. COMPONENTS LAYOUT

Product: Konica Minolta PagePro 1300W/1350W PagePro 1300W/1350W Service F
Full Download: <https://www.arepairmanual.com/downloads/konica-minolta-pagepro-1300w-1350w-service-repair-workshop-manual/>



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1. Print Head (PH) Unit
2. Exit Roller
3. Fusing Unit
4. Image Transfer Section

5. Multipurpose (MP) Tray
6. Toner Cartridge
7. Drum Cartridge

Sample of manual. Download All 105 pages at:
<https://www.arepairmanual.com/downloads/konica-minolta-pagepro-1300w-1350w-p>