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SERVICE MANUAL

DC180.B CRAWLER DOZER



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DC180.B

CRAWLER DOZER

Workshop manual

Print No. 603.67.091.00 English



THIS ALERT SYMBOL SIGNALS IMPORTANT MESSAGES INVOLVING YOUR SAFETY.

Read and heed carefully the safety instructions listed and follow the precautions recommended to avoid potential risks and to safeguard your health and your safety.

You will find this symbol in the text of this Manual referred to the following key words:

WARNING - Cautions directed to avoid improper repair interventions involving potential consequences for the safety of the personnel performing the repairs.

DANGER - These warnings qualify specifically potential dangers for the safety of the operator or other persons directly or indirectly involved.

IMPORTANT NOTICE

All maintenance and repair interventions explained in this Manual **must be performed exclusively by the Service Organisation of the Manufacturer**, observing strictly the instructions explained using, whenever necessary, the recommended specific tools.

Whoever performs the operations reported without following exactly the precautions is responsible on his own, for the damages that may result.

Neither the Factory nor any Organisations in its Distribution Network, including but not limited to national, regional or local distributors, are responsible for any liability arising from any damage resulting from defects caused by parts and/or components not approved by the Factory for use in maintaining and/or repairing products manufactured or merchandised by the Factory.

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AVOID ACCIDENTS

Most accidents, whether they occur in industry, on the farm, at home or on the road, are caused by the failure of some individuals to follow simple and fundamental safety rules and precautions. For this reason MOST ACCIDENTS CAN BE PREVENTED by recognising the real cause and doing something about it before the accident occurs.

Regardless of the care used in the design and construction of any type of equipment, there are many conditions that cannot be completely safeguarded against without interfering in the reasonable accessibility and efficient operation.

A careful operator is the best insurance against an accident. The complete observance of one simple rule would prevent many serious accidents.

The rule is simple: never attempt to clean, lubricate or maintain a machine while it is in motion.



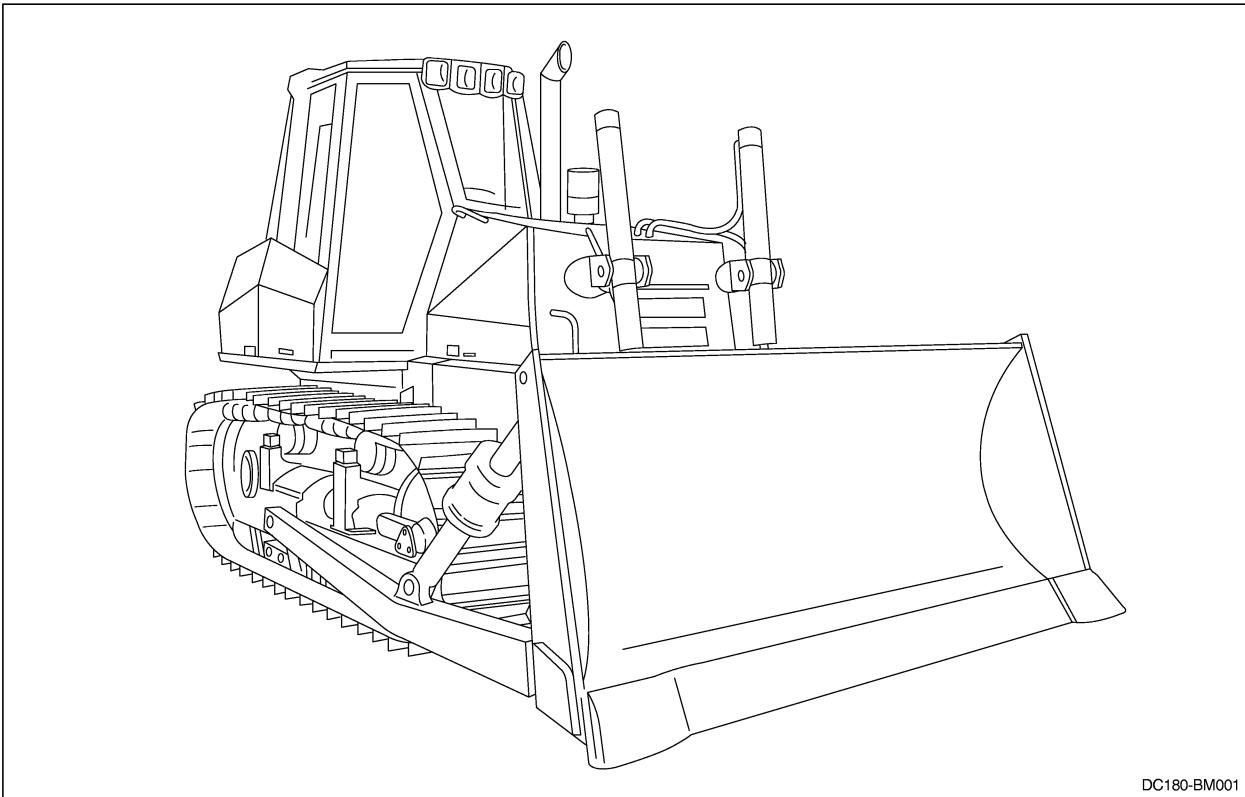
WARNING

Prior to engaging in any maintenance, adjustment or repair operation on machines having hydraulically, mechanically, and/or cable controlled equipment (such as shovels, loaders, dozers, excavators etc.) be certain the equipment is lowered to the ground.

If it is necessary to have the equipment partially or fully raised to gain access to certain items, be sure the equipment is suitably supported by means other than the devices used for controlling the equipment.

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SECTION 0

GENERALITIES

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WARNING

Study carefully this Manual before starting, operating, maintaining, fuelling or servicing the machine.

Read and heed all safety rules before any intervention.

GENERALITIES

- Do not allow unauthorised personnel to operate service or maintain this machine.
- Do not wear rings, wrist watches, jewellery, loose or hanging apparels, such as ties, torn clothing, scarves, unbuttoned or unzipped jackets that can catch on moving parts. Wear proper safety equipment as recommended for the job. Examples: hard hat, heavy gloves, ear protection, safety glasses or goggles, reflector vests, respirator. Consult your employer for specific safety equipment requirements.
- Keep operator's compartment, stepping points, grab-rails and handles clear of foreign objects, oil, grease, mud or snow accumulation to minimise the danger of slipping or stumbling. Clean mud or grease from shoes before attempting to mount or operate the machine.
- Do not jump on or off the machine. Keep two hands and one foot, or two feet and one hand in contact with step grab rails and handles at all times.
- Do not use controls or hoses as hand holds when climbing on or off machine. Hoses and controls are movable and do not provide a solid support. Also, controls may be inadvertently moved causing accidental machine or equipment movement.
- Never attempt to operate the machine or its tools from any position other than seated in the operator's seat.
- Keep head, body, limbs, hands and feet inside operator's compartment at all times, to reduce exposure to hazards outside the operator's compartment.
- Be careful of slippery conditions on stepping points, hand rails, and on the ground. Wear safety boots or shoes that have a high slip resistant sole material.
- Do not leave the machine until it is completely stopped.
- Check the seat safety belt at least twice a year. If there are signs of wear or fraying or other signs of weakness that could lead to failure, replace it.

STARTING

- NEVER START NOR OPERATE AN UNSAFE MA-

CHINE. Before operating a machine, always ensure that any unsafe condition has been satisfactorily remedied.

- Check brakes, steering and attachment controls before moving. Advise the proper maintenance authority of any malfunctioning part or system.
- Be sure all protective guards or panels are in place, and all safety devices provided are in place and in good operating conditions.
- Be sure exposed personnel in the area of operation are clear of the machine before moving it or its attachments. WALK COMPLETELY AROUND the machine before mounting. Sound horn.
- Before starting machine, check, adjust and lock the operator's seat for maximum comfort and control of the machine.
- Fasten your seat belt (when provided).
- Obey all flag signals and signs.
- Due to the presence on the machine of flammable fluids, never check or fill fuel reservoirs or batteries near open flames, smoking materials or sparks.
- REMEMBER THAT STARTING FLUID IS FLAMMABLE. Follow strictly the recommendations printed on containers and in the Operation and Maintenance Manual.
- DO NOT PUNCTURE OR BURN CONTAINERS.
- Containers must be stored in fresh, well ventilated places, out of reach of unauthorised persons. Follow strictly the instructions provided by the Manufacturer.
- Never use these products near open flames, smoking materials or sparks.

OPERATION

- Do not run the engine of this machine in closed areas without proper ventilation to remove deadly exhaust gases.
- Roll Over Protective Structures are required on loaders, dozers, graders, excavators. NEVER OPERATE machines without ROPS.

SAFETY RULES

- Make sure the Operator's compartment is free of foreign objects, especially if not firmly secured. Never use the machine to transport objects, unless proper securing points are provided.
- Check monitoring instruments at start-up and frequently during operations. in case the brake pressure gauge shows a pressure lower than the minimum operating pressure, stop immediately the machine .
- **DO NOT CARRY RIDERS ON MACHINE**
- Study and familiarise with escape routes alternate to normal exit routes.
- Seat belts are required by current regulations to be provided with Roll Over Protection Structures or cabs. Keep safety belts fastened around you during operation.
- For your personal protection, do not climb on or off machine while machine is in motion.
- Make sure that exposed persons in the area of operation are clear of the machine, before starting the engine and operating the equipment. Sound horn. Obey all indications provided by flags and signals.
- **NEVER COAST** the machine down grades and slopes with the transmission in neutral or neutralised.

Choose and shift into the most appropriate gear to keep the speed required, thus preventing any loss of control.
- Do not operate machinery in a condition of extreme fatigue or illness. Be especially careful towards the end of working shift.
- Do not operate machine with brakes out of adjustment.
- Operate the machine at speeds slow enough to ensure complete control at all times.
- Travel slowly over rough terrain, on slopes or near drop-offs, in congested areas or on ice or slippery surfaces.
- When backing, always look to where the machine is to be moved. Be alert to the position of exposed personnel. **DO NOT OPERATE** if exposed personnel enter the immediate work area. **STOP THE MACHINE.**
- Maintain a safe distance from other machines. Provide sufficient clearance for ground and visibility conditions. Yield right-of-way to loaded machines.
- Maintain clear vision of areas of travel or work. Keep cab windows clean and repaired.
- When machines are operating in tandem, the pusher (rear) must be equipped with the appropriate deflectors to protect the unit in front from the air stream coming from the radiator.
- When pulling or towing through a cable or chain, do not start suddenly at full throttle; take-up slack carefully. Inspect carefully for flaws or troubles before using.
- Avoid kinking chains or cables. Do not pull through a kinked chain or cable to the high stresses and possibility of failure of the kinked area. Always wear heavy gloves when handling chains or cables.
- Be sure chains and cables are anchored and the anchor points are strong enough to handle the expected load. Keep exposed personnel clear of anchor points and cables or chains.
- **DO NOT PULL UNLESS OPERATOR's COMPARTMENT OF MACHINES INVOLVED ARE PROPERLY GUARDED AGAINST POTENTIAL CABLE OR CHAIN BACKLASH.**
- Be alert to soft ground conditions close to newly constructed walls. The fill material and weight of the machine may cause the wall collapse under the machine.
- In darkness, check area of operation carefully before moving in with machine. Use all lights provided. Do not move into area of restricted visibility.
- If engine has a tendency to stall for any reason under load or idle, report this for adjustment to proper maintenance authority immediately. Do not continue to operate machine, until condition has been corrected.
- On machines supplied with suction radiator fans, be sure to periodically check engine exhaust parts for leaks, as exhaust fumes are dangerous to the operator.
- In case of closed type cabs, always keep an opening with the outside, to ensure a constant air circulation.
- Operators must know thoroughly the performances of the machine they are operating. When working on slopes or near sudden level drops of the terrain, avoid areas where ground is loose or soft since rolling-over or loss of control of machine could result.
- Where noise exposure exceeds 90 dBA for 8 hours, wear approved ear protection.
- When counterweights are provided, do not work machine if they have been removed.

SAFETY RULES

- Overtaking manoeuvres must be performed only when absolutely necessary and unavoidable. Beware of possible uneven terrains, poor visibility conditions, the presence of other machinery or persons out of sight.
- Operate the machine at a speed adequate to the working conditions in the site and slow enough to ensure complete control at all times.
- Never use the machine as a work platform or scaffolding, nor other inappropriate operations (i.e. pushing railway cars, trucks or other machines).
- Be alert of people in the operating area of the machine.
- When operating a machine, know in advance what clearances will be encountered, overhead doors, cables, pipes, bearing load limitations of ground, bridges, floors or ramps.
- When roading, find-out what conditions are likely to be encountered, clearances, traffic congestion, type of road surfacing, etc. Beware of fog, smoke or dust elements that obscure visibility.
- When crossing gullies or ditches, move at an angle with reduced speed after ensuring ground conditions will permit a safe traverse.
- Explore the working area to identify potential risks such as: slopes, overhangs, pits, demolition rubble, fires, ravines, ditches, soft terrain, heavy traffic, crowded parking areas, closed ambients. In such conditions, proceed with extreme care.
- Whenever possible, avoid going over obstacles such as rough terrain, rocks, logs highly irregular ground, steps, ditches, railroad tracks. When obstructions must be crossed, do so with extreme care at an angle, if possible. Reduce speed, shift-down. Ease up to the break over point, pass the balance point slowly on the obstruction and ease down on the other side.
- In steep down-hill operation, do not allow engine to over-speed. Select proper gear before starting down grade.
- Avoid side hill travel, whenever possible. Drive up and down the slope. Should the machine slipping sideways, turn it immediately downhill.
- The grade of slope you should attempt will be limited by factors such as condition of the ground, load being handled, type of machine, speed of machine and visibility.
- There is no substitute for good judgement when working on slopes.
- Avoid operating equipment too close to an overhang or high wall, either above or below the machine. Be on the look-out for caving edges, falling objects and slides. Beware of concealment by brush and undergrowth of these danger.
- When pushing-over trees, the machine must be equipped with proper overhead guarding. Never allow a machine to climb up on the root structure particularly while the tree is being felled. Use extreme care when pushing over any tree with dead branches.
- When pushing trees with dead limbs, proceed with extreme care. Avoid brush piles, logs or rocks.
- NEVER DRIVE OVER THEM or other surface irregularities that brake traction with the ground, especially when on slopes or near drop-offs.
- Be alert to avoid changes in traction conditions that could cause loss of control. DO NOT DRIVE on ice or frozen ground conditions when working the machine on steep slopes or near drop-offs.
- Working in virgin and rough terrains is characterised by the presence of all the perils and risks listed above. In these conditions, it is emphasised the danger represented by large tree limbs (possibly falling on the machine), large roots (acting as a leverage under the machine when up-rooted causing the roll-over of the unit) etc..

STOPPING

- When the machine is stopped for whatever reason, follow the instructions of chapters "**Stopping the machine**" and "**Stopping the engine**" of the Operation and Maintenance Instruction Manual.
- Always remember to position the transmission drive control in neutral and engage the control lock to secure the machine.
- The parking brake is automatically set, when the transmission safety lever is lowered.
- NEVER LEAVE THE MACHINE UNATTENDED with the engine running.
- Always, before leaving the operator's seat and after making sure all people are clear of the machine, slowly lower the attachments or tools flat to the ground in a positive ground support position.
- Return the controls to rest position. Place the gearshift

SAFETY RULES

lever in neutral. Disconnect the master switch and extract the key.

- Park in a non-operating and no-traffic area or as instructed. Park on firm level ground if possible. Where not possible, position machine at a right angle to the slope, making sure there is no danger of uncontrolled sliding movements.
- If parking in traffic lanes cannot be avoided, provide appropriate flags, barriers, flares and signals as required. Also provide advance warning signals in the traffic lane of approaching traffic.
- Keep head, body, limbs, feet, fingers or hands away from bucket, blade or ripper when in raised position.
- Always disconnect the master switch before any intervention (i.e. cleaning, repairing, maintaining, refuelling etc.). Do the same when parking for prolonged periods of time to avoid accidental or unauthorised starting.
- Never lower attachments or tools other than seated in operator's seat. Sound horn. Make sure area near the attachment is clear. Lower the attachment slowly. **DO NOT USE FLOAT POSITION** of hydraulic system.
- Place master switch in **OFF**, securely block the machine and lock it every time you leave it unattended. Return keys to authorised security. Heed all shut-down operations of the Operation and Maintenance Instruction Manual are followed.

MAINTENANCE

GENERALITIES

- Before operating or performing any intervention on the machine:
 - read carefully all the rules contained by this Manual;
 - read and obey all safety related plates and instructions located on the machine.
- Do not allow unauthorised personnel to perform any maintenance operation. Do not perform maintenance operation without prior authorisation. Follow all recommended maintenance and service procedures.
- Keep operator's compartment free of all loose objects that are not properly secured.
- Do not wear rings, wrist watches, jewellery, loose or hanging apparels, such as ties, torn clothing, scarves,

unbuttoned or unzipped jackets that can catch on moving parts. Wear proper safety equipment as recommended for the job. Examples: hard hat, heavy gloves, ear protection, safety glasses or goggles, reflector vests, respirator. Consult your employer for specific safety equipment requirements.

- Do not use controls or hoses as hand holds when climbing on or off machine. Hoses and controls are movable and do not provide a solid support. Also, controls may be inadvertently moved causing accidental machine or equipment movement.
- Do not jump on or off the machine. Keep two hands and one foot, or two feet and one hand in contact with step grab rails and handles at all times.
- Do not perform any service operation on the machine with a person seated in the operator's compartment, unless he is an authorised operator co-operating in the operation to be performed.
- Keep operator's compartment, stepping points, grab-rails and handles clear of foreign objects, oil, grease, mud or snow accumulation to minimise the danger of slipping or stumbling.

Clean mud or grease from shoes before attempting to mount or operate the machine.

- Keep shoes free of mud or grease before climbing or driving the machine.
- Never attempt to operate the machine or its tools from any position other than seated in the operator's seat.
- When maintenance operations require moving hydraulically operated attachments by means of machine's hydraulic system remember that all manoeuvres must be made only when seated in the operator's seat. Before starting machine or moving attachment or tools, set brakes, sound horn and call for an all clear. Raise attachment slowly.
- Always block booms or parts of the machine which must be raised to perform interventions under them with external devices. Do not allow persons to move into the vicinities nor standing under equipment not being blocked. Unless you are totally sure about your safety, avoid staying under raised equipment, even in case it is blocked.
- Do not place the body, limbs or fingers into sharp articulation uncontrolled openings of the machine and without proper protections, unless they are blocked in a safe manner.

SAFETY RULES

- Never perform interventions with engine running, except as called for in a Manual. Do not wear loose clothing or jewellery near moving parts.
- When servicing or maintenance require access to areas that cannot be reached from the ground, use a ladder or step platform that meet local and national regulations, to reach the service point. If such ladder or platform are not available, use the machine hand holds and steps as provided. Perform all service or maintenance carefully.
- Shop and/or field service platforms or ladders must be constructed and maintained in accordance with local and national regulations.
- Disconnect batteries and tag all controls according to current regulations to warn that work is in progress. Block machine and all attachments that must be raised according to current regulations.

Due to the presence of flammable fluids, never check or fill fuel tanks, batteries, nor use starting fluid near lighted smoking materials or open flames.

- BRAKES ARE INOPERATIVE when manually released for servicing. Provisions must be made to maintain control of the machine by blocking or other means.
- The fuel filling nose must be kept constantly inside the filling neck. Keep this contact from the beginning to the end of the fuelling operation to avoid the possibility that sparks due to static electricity are generated.
- Use only designated towing or attaching points. Use care in making attachments. Make sure pins and/or locks are secure before pulling. Stay clear of drawbars, cables or chains under load.
- To move a disabled machine, use a trailer or a low-boy, if available. In case towing is needed, use all necessary signals required by local and national regulations, and follow the directions provided in this Manual.
- To load/unload a machine from transporter, choose a level surface ensuring firm support to the wheels of truck or trailer. Use strong access ramps, with adequate height and angle. Keep surface free of mud, oil or slippery materials.
- Anchor the machine securely to the bed of truck or trailer and block wheels or tracks with appropriate wedges.
- Never align holes with fingers or hands; always use appropriate aligning tools.
- Eliminate all sharp edges and burrs from re-worked parts.

- Use only approved grounded auxiliary power sources for heaters, chargers, pumps and similar equipment to reduce the hazards of electrical shocks.
- Lift and handle heavy parts with a lifting device of proper capacity. Be sure parts are supported by proper slings and hooks. Use lifting eyes if provided. Watch-out for people in the vicinity.
- Never pour gasoline or diesel fuel into open, wide and low containers. Never use gasoline, solvent or other flammable fluid to clean parts. Use exclusively qualified, non-flammable, non-toxic commercial solvents.
- When using compressed air for cleaning parts, use safety glasses with side shields or goggles. Limit pressure to 2 bar, in accordance with local and national regulations.
- Do not run the engine in closed areas without proper ventilation to remove deadly exhaust fumes.
- Do not smoke or permit any open flames or spark near when re-fuelling or handling flammable materials.
- Do not use an open flame as a light source to look for leaks or for inspection anywhere on the machine.
- Make sure that all mechanic's tools are in good conditions. NEVER USE tools with mushroomed heads or frayed. Always wear eye protections.
- Move with extreme care when working under the machine, its attachments and or on or near them. Always wear protective safety equipment as required, such as hard hat, goggles, safety shoes, ear plugs.
- When performing operations requiring running of the engine, have a qualified operator in the operator's seat at all times with the mechanic on sight. Place the transmission in neutral and set the brakes and safety lock.
- **KEEP HANDS AND CLOTHING AWAY FROM MOVING PARTS.**
- For field service, move machine to level ground, if possible, and block it. If work on an incline is absolutely necessary, first block machine and its attachments securely, than move it to level ground as soon as possible.
- Do not trust worn and /or kinked chains and cables: do not use them for lifting or pulling operations. To handle them, always use heavy gloves.
- Be sure chains and cables are anchored and the anchor points are strong enough to handle the expected load. Keep exposed personnel clear of anchor points and cables or chains.

SAFETY RULES

- No bystanders are allowed near the hooking points, chains or cables.
- DO NOT PULL UNLESS OPERATOR's COMPARTMENT OF MACHINES INVOLVED ARE PROPERLY GUARDED AGAINST POTENTIAL CABLE OR CHAIN BACKLASH.
- Keep the area where maintenance operations are performed CLEAN and DRY. Eliminate immediately all water and oil spillages.
- Do not pile oily or greasy rags; they represent a fire hazard. Store in closed metal container.
- Before starting machine, check, adjust and lock the operator's seat for maximum comfort and control of the machine. Be sure exposed personnel in the area of operation are clear of the machine before moving it or its attachments. Sound horn.
- Rust inhibitors are volatile and flammable Use only in well ventilated areas. Keep open flames away - DO NOT SMOKE - Store containers in a cool well ventilated place, secure against unauthorised personnel.
- Do not carry loose objects in pockets that might fall unnoticed into open compartments.
- Wear proper protective equipment such as safety goggles or safety glasses with side shields, hard hat, safety shoes, heavy gloves when metal or other particles are apt to fly or fall.
- Wear welders protective equipment such as dark safety glasses, helmets, protective clothing, gloves and safety shoes, when welding or burning. Wear dark safety glasses near welding zones.

DO NOT LOOK AT ARC WITHOUT PROPER EYE PROTECTION.

- Know your jacking equipment and its capacity. Be sure the jacking point used on the machine is appropriate for the load to be applied. Be sure the support of the jack at the machine and under jack is appropriate and stable.
- The load lifted by jacks is always dangerous: it is necessary to transfer loads to appropriate blocking as a safety measure, before proceeding with service or maintenance work, according to local or national regulations.
- Steel cables are frayed after prolonged use; always wear appropriate protections (heavy gloves, goggles etc.).

- Handle all parts carefully. Keep hands and fingers away from structures, gears or moving parts. Use and wear always the appropriate protections
- Compressed air systems can have water deposits created by moisture condensation due to changes of atmospheric conditions. If required, discharge deposits, as instructed.

STARTING

- Do not run the engine in closed areas without proper ventilation to remove deadly exhaust fumes.
- Do not place head, body, limbs, feet, hands or fingers, near rotating fans or belts. Be especially alert near pusher fans.

ENGINE

- Loosen the radiator cap very slowly, to release pressure from the system, before removing it. All coolant level top-ups must be performed with engine OFF.
- Avoid that flammable materials touch exhaust parts. Should this be possible, provide the necessary protections.
- Do not run engine when refuelling and use care if the engine is hot due to the increased possibility of a fire if fuel is spilled.
- Never attempt to check or adjust fan belts when engine is running.
- Do not adjust engine fuel pump when machine is moving.
- Do not lubricate the machine with engine running.
- Do not run the engine with air intakes, door or protections open.

ELECTRICAL SYSTEM

- Disconnect batteries prior to any intervention on machine or electrical system (cleaning, repair, maintenance).

SAFETY RULES

- Should booster batteries be used, remember to connect both ends of the booster cables in the proper manner (+) with (+) and (-) with (-). Avoid short-circuits of the terminals. Follow thoroughly the instructions of this Manual.
- Before any intervention, make sure that the main switch is OFF.
- BATTERY GAS IS HIGHLY FLAMMABLE. Leave battery box open to improve ventilation when recharging batteries. Never check charge by placing metal objects across the posts. Keep sparks or open flames away from batteries. Do not smoke near battery to guard against the possibility of causing an explosion.
- Before any intervention, make sure that there are no fuel or electrolyte leakages; eliminate them before proceeding with further work. When recharging batteries in closed ambients, make sure that there is appropriate ventilation to prevent possible accidental explosions due to the accumulation of gases generated during the recharge.

HYDRAULIC SYSTEM

- Fluid escaping under pressure from a very small hole can be almost invisible and can have sufficient force to penetrate the skin. Use a piece of cardboard or wood to search for suspected pressure leaks. DO NOT USE HANDS. If injured by escaping fluid, see a doctor at once. Serious infection or reaction can develop if proper medical treatment is not administered immediately.
- Stop the engine and release all pressures in the system before removing panels, housings, plugs or covers.
- In case pressures must be measured, use instruments of adequate capacity. Always follow the recommended procedures.

TOOLS

- Keep head, body, limbs, feet, fingers or hands away from bucket, blade or ripper when in raised position.
- Prior to any intervention, install all safety devices according to current rules and regulations.
- In case equipment on the machine must be operated by hydraulic systems, remember to proceed only after seating in the operator's compartment. Make sure that there are no persons in the operating area of the machine. Alert people before operating using the horn and by voice. Move the equipment very carefully.
- Do not use machine to transport loose objects, unless proper devices for this purpose are provided.
- Clutches and brakes of this machine and eventual auxiliary equipment and attachments (such as operating cylinder or winches control valves) must always be properly adjusted in accordance with the instructions provided by the Manuals of the Manufacturer.
- Never perform adjustments with engine running, except when called for by the above instructions.

When changing work shift, check that wheel or rim securing screws and brackets are not loosen; if necessary, retighten to the prescribed torque.

WARNING

On machines having hydraulically, mechanically, and/or cable controlled equipment (such as shovels, loaders, dozers, excavators etc.) be certain the equipment is lowered to the ground before servicing, adjusting and/or repairing. If it is necessary to have the hydraulically, mechanically, and/or cable controlled equipment partially or fully raised to gain access to certain items, be sure the equipment is suitably supported by means other than the hydraulic lift cylinders, cable and/or mechanical devices used for controlling the equipment.

SAFETY RULES

SAFETY RULES FOR SEALS

VITON SEALS (fluoroelastomer)

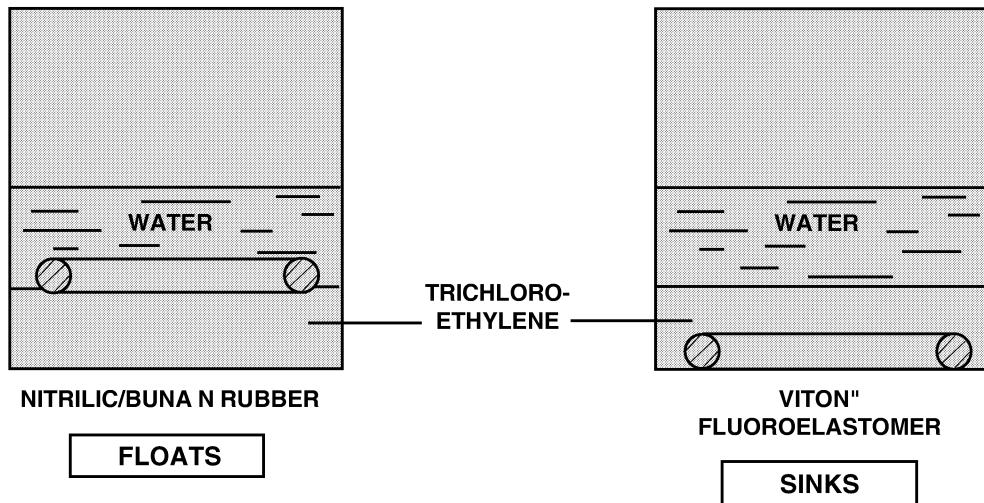
Seals, especially VITON O-Rings, (normally coloured red) are used in systems operating at high temperatures, since this material resists the effects of heat. However, in the event this material is subject to heat exceeding 315 °C (599 °F) (in practice, only in case of fire or when using welding flames) fluoridic acid is generated. **This acid is highly corrosive and could cause severe burns**, if in contact with the skin.

Every time it is necessary to intervene on components equipped with VITON rings, for which an exposure to excessive temperatures is suspected, the following procedures must be applied:

- 1) inspect visually, without touching them, all seals showing signs of damage due to high temperature. They look black and tacky;

- 2) identify the type of material of the seals, if they are VITON, performing the test illustrated below, on the spare parts;
- 3) in case it is verified, or there is a reasonable doubt that the components are made of VITON, the contaminated area **MUST** be decontaminated before proceeding with further operations;
- 4) wear neoprene rubber or PVC gloves and protection goggles or face screen, and wash accurately the contaminated zone with a solution of hydraulic lime (found at building stores) and water, so that a milky liquid is obtained. Rinse carefully with steam or running water;
- 5) dispose of the materials removed and the protective gloves in a safe manner, without burning them.

TEST FOR THE DISCRIMINATION OF RUBBER (BUNA N) MATERIALS AND "VITON" (FLUOROELASTOMER) MATERIAL



DC180.B

DOZERS

TECHNICAL DATA TABLES

IDENTIFICATION DATA

A. Engine data plate

The engine data plate is visible by opening the engine left side panel and it includes all the identification data and other important information related to the engine.

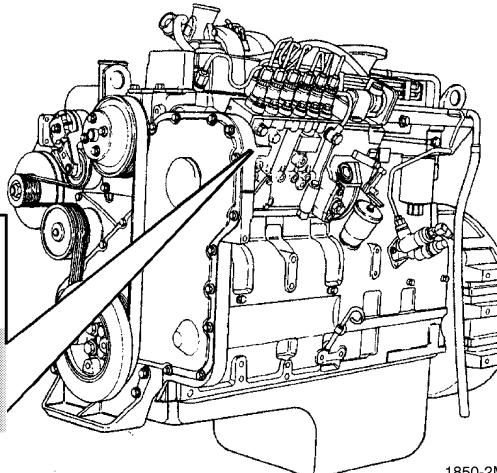
1. Engine serial number

(E.S.N. Engine Serial Number Cummins)

 Cummins Engine Company, Inc. Columbus, Indiana 47202-3005 Made in U.S.A.	Engine Cert. ID Certificat Identifiant	C.I.D./L Pouce Cubet.	Parity Famille	CPL	Model Modèle	FEL	EPA	CARB
3925422					Catalyst No. Catalyseur No.	NCX		
					Engine No. Numéro Moteur			
					PM			
	Timing-T.D.C. Moteur à l'apogée	Int. Adm.	Exh.	Ref. No.				
Valve lash cold Jeu des soupapes froid								
Valve lash hot Jeu des soupapes chaud								
Timing Order Ordre d'allumage					Fuel rate at rev. HP Débit combust. à puls. indiquée			
Idle Speed (r/min) Vitesse Régime	E.C.S.	Advertised HP Puiss. Indiquée (ch)			mm ³ /stroke			
Date of Mfg Date de Fabrication					at	cm ³		

IMPORTANT ENGINE INFORMATION
This engine conforms to 2003 U.S. EPA
And California Tier 2 and EU Stage II
regulations for heavy duty non-road
compression ignition diesel cycle
engines as applicable.

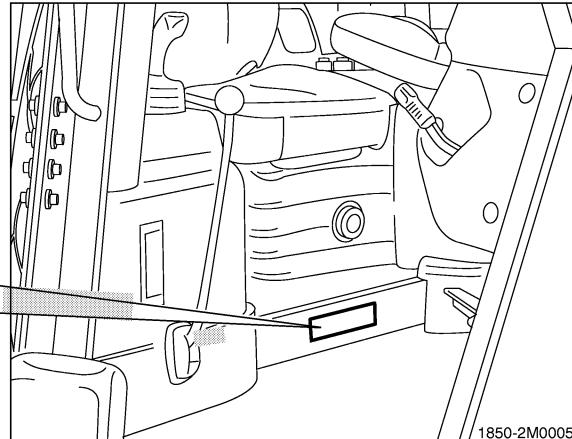
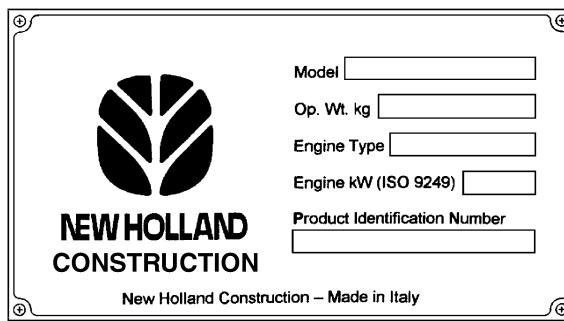
THIS ENGINE IS CERTIFIED TO OPERATE
ON DIESEL FUEL



1850-2M0003

B. Machine identification plate

The identification plate includes the main data of the machine and it is visible under the operator's seat.



C. Marking and serial number

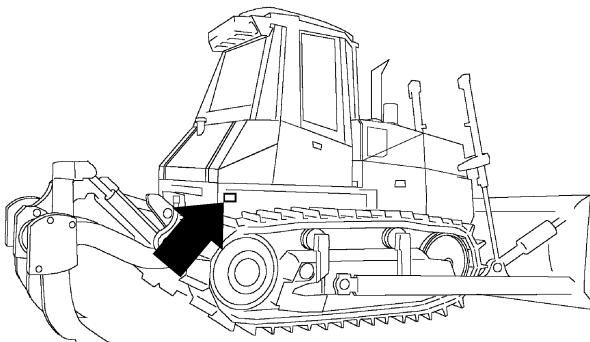
On the right side of the transmission housing it is possible to read the MARKING of the machine, composed of:

In the lower part:

- manufacturer code (the first three digits) FHH;
- machine code 0D1815;
- machine serial number (last eight digits) xxxxxxxx

According to the machine configuration, the marking will be one of the following:

MODEL	MARKING
DC180 LT T2 (Power Steering)	★FNH0D181Sxxxxxx★
DC180 XLT T2 (Power Steering)	★FNHD181STxxxxxx★
DC180 LGP T2 (Power Steering)	★FNHD181SPxxxxxx★



D150-2M004

TABLE OF FLUID CAPACITIES

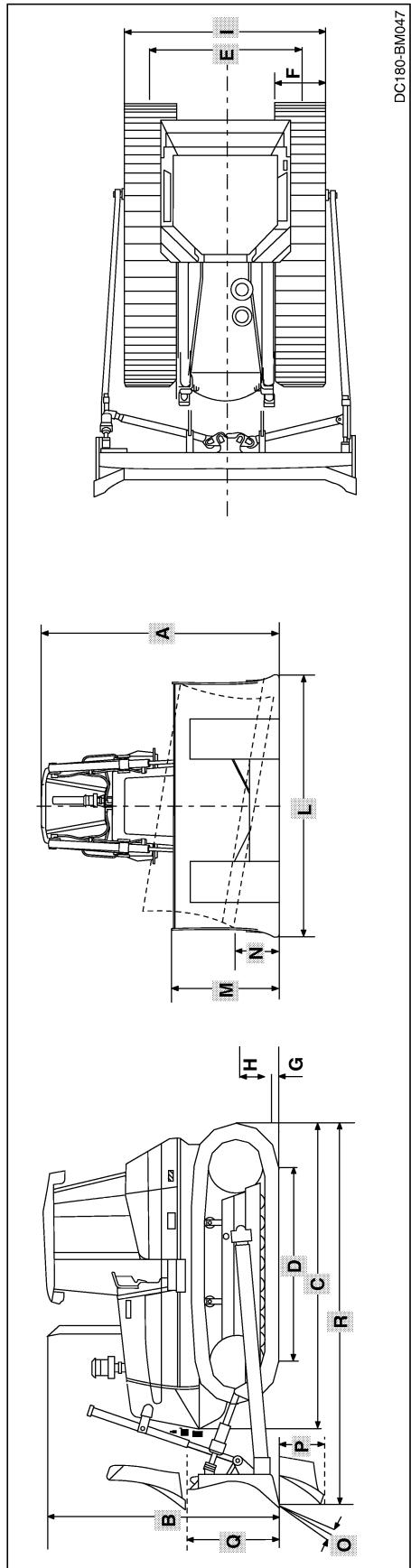
ITEM	QUANTITY (Litres)	Fluids and lubricants Ambra	VISCOSEY GRADE	Outdoor temperatures of reference	International Classification
Cooling system	28 (30)	Agriflù	Agriflù mixed with 50 % water protects down to - 35° C (- 31° F)	Down to - 35° C (-31 °F)	Mixture of water and antifreeze at 50%. The mixture provides oxidation, foaming, corrosion, scaling and freezing protection properties down to -35 °C (-31° F).
Fuel reservoir	400	—	—	—	DIESEL FUEL ASTM No. 2D Grade TT of reputable quality and make
Engine	16 (19)	Super Gold	SAE 15W - 40 SAE 10W - 30	- 15 to 40 °C (-5 to 104° F) -25 to 20° C (-13 to 68° F)	API CF-4/SG or MIL-L-2104 E
Torque converter Transmission	31 (40)	Hydropower	SAE 10W	All season	ATF Type A Suffix A
Transmission housing steering/brakes	46 (60)	Super Gold	SAE 15W - 40 SAE 10W - 30	- 15 to 40 °C (-5 to 100 °F) - 25 to 20° C (-13 to 68° F)	API CF-4/SG or MIL-L-2104 E
Hydraulic system "BULLDOZER" equipment DC180.B DC180.B LGP	110 (130) 110 (130)	HI-TECH 46	ISO 46	(- 4 to 122° F)	DIN 51524 PART - 2 ISO VG 46
Final drives (each)	33	Hypoide 90	SAE 80W - 90	All season	API GL5 or MIL-L-2105
Idlers	7	Super	SAE 15W - 40 SAE 10W - 30	- 15 to 40° C (5 to 104° F) - 25 to 20° C (-13 to 68° F)	API CE or MIL-L-2104 E
Grease fittings		MG2	NLGI2 consistency	All season	—
Cab tilting pump	0.5	Hydropower	SAE 10W	All season	ATF Type A Suffix A

Note: Oil quantities indicated are those required for periodical changes.
- (*) First supply quantity.

If the content of sulphur of the fuel exceeds 0.5 %,
change the engine oil as follows:

Down to 0,5 % sulphur	Periodical change
from 0,5 to 1 %	Half normal interval
Over 1 %	One quarter normal interval

MAIN DIMENSIONS



TRACTOR DIMENSION

	LGP	XLT	Angolabile (HA)	Straight (HSU)	Straight (HA)	Straight (HS)
A Height over cab	mm 3235 (127.4 in)	mm 3235 (127.4 in)	mm 3235 (197.8 ft ³)	mm 5.6 (197.8 ft ³)	mm 3.18 (112.3 ft ³)	mm 3.7 (130.5 ft ³)
B Height over muffler	mm 3170 (124.8 in)	mm 3170 (124.8 in)	mm 3170 (112.3 ft ³)	mm 3460 (136.2 in)	mm 4000 (157.5 in)	mm 3900 (153.5 in)
C Tractor length	mm 4210 (165.7 in)	mm 4210 (165.7 in)	mm 4210 (112.3 ft ³)	mm 3650 (143.7 in)	mm 3650 (143.7 in)	mm 3900 (153.5 in)
D Length of track on ground	mm 2700 (106.2 in)	mm 3205 (126.2 in)	mm 3205 (112.3 ft ³)	mm 1030 (40.5 in)	mm 1030 (40.5 in)	mm 1110 (43.7 in)
E Gauge	mm 1900 (74.8 in)	mm 1900 (74.8 in)	mm 1900 (112.3 ft ³)	mm 850 (33.5 in)	mm 850 (33.5 in)	mm 836 (32.9 in)
F Track shoes width	mm 560-610 (22-24 in)	mm 560-610 (22-24 in)	mm 560-610 (112.3 ft ³)	mm 550 (21.6 in)	mm 550 (21.6 in)	mm 550 (21.6 in)
G Shoe grouser height	mm 71,5 (2.8 in)	mm 71,5 (2.8 in)	mm 71,5 (112.3 ft ³)	deg 10°	deg 10°	deg 10°
H Ground clearance	mm 390 (15.3 in)	mm 390 (15.3 in)	mm 3385 (133.3 in)	mm 472 (18.5 in)	mm 452 (17.8 in)	mm 472 (18.5 in)
I Overall width with shoes 560 (22 in)	mm 2460 (96.8 in)	mm 2460 (96.8 in)	mm 1215 (47.8 in)	mm 1100 (43.3 in)	mm 1148 (45.2 in)	mm 1100 (43.3 in)
J Overall width with shoes 610 (24 in)	mm 2510 (98.8 in)	mm 2510 (98.8 in)	mm 758 (29.9 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	mm 5440 (214.1 in)
K Overall width with shoes 760 (30 in)	mm 17290 (38117.9 lb)	mm 17290 (38117.9 lb)	mm 1030 (40.5 in)	mm 21630 (44753.8 lb)	mm 19650 (43320.8 lb)	mm 21400 (47178.9 lb)
L Overall width with shoes 915 (36 in)	mm 17290 (38117.9 lb)	mm 17290 (38117.9 lb)	mm 758 (29.9 in)	mm 21630 (44753.8 lb)	mm 19650 (43320.8 lb)	mm 21400 (47178.9 lb)
M Overall width with shoes 760 (30 in)	mm 17290 (38117.9 lb)	mm 17290 (38117.9 lb)	mm 550 (21.6 in)	mm 550 (21.6 in)	mm 550 (21.6 in)	mm 550 (21.6 in)
N Overall width with shoes 915 (36 in)	mm 17290 (38117.9 lb)	mm 17290 (38117.9 lb)	mm 550 (21.6 in)	mm 550 (21.6 in)	mm 550 (21.6 in)	mm 550 (21.6 in)
O Overall width with blade***	mm 17290 (38117.9 lb)	mm 17290 (38117.9 lb)	mm 550 (21.6 in)	mm 550 (21.6 in)	mm 550 (21.6 in)	mm 550 (21.6 in)
P Shipping weight w blade**	kg 19410 (42791.7 lb)	kg 19410 (42791.7 lb)	kg 18390 (40543 lb)	kg 18390 (40543 lb)	kg 18390 (40543 lb)	kg 18390 (40543 lb)

BLADES DIMENSIONS

	Blade capacity SAE J1265	Width of blade	Height of blade	Max. tilt	Max. pitch	Digging depth	Max. lift above ground	Overall length with blade**	Operating weight with blade*
A	m ³ 5.6 (197.8 ft ³)	mm 318 (112.3 ft ³)	mm 4000 (157.5 in)	mm 3385 (133.3 in)	deg 10°	mm 472 (18.5 in)	mm 472 (18.5 in)	mm 452 (17.8 in)	kg 19410 (42791.7 lb)
B	mm 3460 (136.2 in)	mm 1425 (56.1 in)	mm 3650 (143.7 in)	mm 1215 (47.8 in)	mm 10°	mm 1100 (43.3 in)	mm 1100 (43.3 in)	mm 1148 (45.2 in)	kg 19410 (42791.7 lb)
C	mm 850 (33.5 in)	mm 1030 (40.5 in)	mm 550 (21.6 in)	mm 758 (29.9 in)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
D	deg 10°	mm 472 (18.5 in)	mm 1100 (43.3 in)	mm 5440 (214.1 in)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
E	mm 1100 (43.3 in)	mm 5487 (216 in)	mm 5316 (209.3 in)	mm 5440 (214.1 in)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
F	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
G	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
H	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
I	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
J	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
K	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
L	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
M	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
N	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
O	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
P	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
Q	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
R	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
S	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
T	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
U	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
V	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
W	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
X	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
Y	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)
Z	mm 5487 (216 in)	mm 20530 (45260.9 lb)	mm 19650 (43320.8 lb)	mm 20300 (44753.8 lb)	mm 10°	mm 5440 (214.1 in)	mm 5440 (214.1 in)	mm 5316 (209.3 in)	kg 19410 (42791.7 lb)

- * Includes ROPS Cab, 610 mm (24 in) shoes (915 mm (36 in) for LGP), fuel oil and operator, for unit with ROPS canopy deduct 300 kg (661.4 lb).
- ** With ripper raised, add 935 mm (36.8 in) to dozer length.
- *** Includes ROPS Cab, 610 mm (24 in) shoes (915 mm (36 in) for LGP), 10% fuel, blade lift cylinders, lubricants, coolant.

TECHNICAL DATA DC180.B

TECHNICAL	DATAS					LT/XLT	LGP		
PERFORMANCES	Max. speeds								
	FORWARD		km/h (mph)		4.1 (2.6)	4.3 (2.7)			
	1 st		km/h (mph)		7.1 (4.4)	7.0 (4.3)			
	2 nd		km/h (mph)		11.1 (6.9)	10.8 (6.7)			
	3 rd								
	REVERSE								
	1 st		km/h (mph)		5.3 (3.3)	5.3 (3.3)			
	2 nd		km/h (mph)		8.5 (5.3)	8.6 (5.3)			
	3 rd		km/h (mph)		13.2 (8.2)	13.2 (8.2)			
	Max. towbar pulling effort								
	FORWARD		kN (lb x 1000)		282 (63.3)	297.0 (66.7)			
	1 st		kN (lb x 1000)		160 (36)	168.7 (37.9)			
	2 nd		kN (lb x 1000)		90.5 (20.3)	95.8 (21.5)			
	3 rd								
	REVERSE								
	1 st		kN (lb x 1000)		221.7 (49.8)	233.9 (52.6)			
	2 nd		kN (lb x 1000)		124.7 (28.0)	131.8 (29.6)			
	3 rd		kN (lb x 1000)		69.5 (15.6)	73.7 (16.6)			
		TRACK ON GROUND mm (in)	SHOES mm (in)	WEIGHT Kg (lb)	CONTACT AREA cm ² (in ²)	GROUND PRESSURE kPa (psi)			
LT	2700 (106.3)	560 (22)	610 (24)	20377 (44923.6)	20530 (45260.9)	30240 (4687.2)	32940 (5105.7)	66.1 (9.6)	61.1 (8.9)
XLT	3200 (125.9)	560 (22)	610 (24)	21458 (47306.8)	21630 (47685.9)	35840 (5555.2)	39040 (6051.2)	58.7 (8.5)	54.4 (7.9)
LGP	3200 (125.9)	762 (30)	915 (36)	22204 (48951.4)	22730 (50111.1)	48768 (7559.1)	58560 (9076.8)	44.7 (6.4)	38.1 (5.5)
Climbing capacity (FWD)									
LT/XLT		LGP							
1 st	3 km/h (1.87 mph)	3.3 km/h (2.1 mph)		%		60			
2 nd	5 km/h (3.1 mph)	5.6 km/h (3.5 mph)		%		30			
3 rd	9.0 km/h (5.6 mph)	9.6 km/h (6.2 mph)		%		10			
Front equipment cycle times (ref. semi-U blade)									
Raising time (from ground to max. height)				sec		2.9			
Power down (from max. height to ground)				sec		1.4			
Floating				sec		1.4			
Noise									
Outside (2000/14/CE)LwA				dB(A)		111			
SAFETY DEVICES	Back-up alarm. Left safety lever. It blocks the equipment, cuts-off the transmission and engages the parking brake. Right safety lever. It blocks the equipment, cuts-off the transmission and engages the parking brake.								

TECHNICAL DATA DC180.B

ENGINE AND ACCESSORIES	Engine manufacturer	-	Cummins		
	Engine model	-	6CTAA - 8.3		
	Engine type: Direct injection, 4-stroke turbocharged, after-cooling				
	Bore and stroke	mm (in)	114x135 (4.5x5.3)		
	Total displacement	lt (gal.)	8.3 (2.2)		
	Number of cylinders	-	6		
	LT/XLT	Kw		HP	
	Net power	rated @ 2000 rpm	peak @ 1700 rpm	rated @ 2000 rpm	peak @ 1700 rpm
	DIN 6270	136	142	182	190
	SAE J1349	134	140	180	187
	ISO9249	135	141	182	189
	EEC 80/1269	136	142	182	190
	LGP	Kw		HP	
	Net power	rated @ 2000 rpm		rated @ 2000 rpm	
	DIN 6270	147		197	
	SAE J1349	145		194	
	ISO9249	146		196	
	EEC 80/1269	147		197	
	Torque limit	deg		45	
	Fuel consumption (MAX. POWER)	kg/h (lb/h)		30.7 (67.7)	
	Starting capacity				
	Standard configuration	°C (°F)		-12 (10)	
	With cold starting system	°C (°F)		-25 (-13)	
	Electrical system				
	System voltage	Volt		24	
	Capacity of starter motor	kW (HP)		7.8 (10.5)	
	Capacity of alternator	Amp		70	
	Radiator				
	Dimensions of transmission heat exchanger	-		-	
	Dimensions of body (coolant)	mm (in)		454x1040x114 (18x41x4.5)	
	Material of body (Inclined and stacked brass tubes with copper fins)	-		-	
	No of tubes per line	-		6	
	Gauge of fins	mm (in)		3.5 (0.1)	
	Cap pressure	bar (psi)		1.0 (14.5)	
	Air radiator/air				
	Fan diameter	mm (in)		500 (19.7)	
	N. hoses			32	
	Pitch			2.8	
	Radiant surface	dm ² (in ²)		31.3 (485.1)	
	Operating pressure	bar (psi)		2 (29)	

TECHNICAL DATA DC180.B

ENGINE AND ACCESSORIES	Water pump flow (at normal speed)	lt/min (gpm)	270 (71.3)
	Fan (Blowing) / Soundproof blowing fan		TRUFLO ABB
	Fan diameter	mm (in)	762 (30) 704 (27.7)
	Blade pitch	deg	26 27
	Number of blade	-	6 6
	Dimension of blades	mm (in)	178x258 (7x10.2) -
	Drive ratio (fan/engine)	-	0.87:1 0.87:1
	Air cleaner		
	Brand		Donaldson
	Type		FHG12-0345
FUEL TANK	Dry type, two stages with safety element and centrifugal separator.		
	Setting of clogging indicator	bar (in H ₂ O)	0.062 (25)
	Initial clogging (@ 13 m ³ /min) Cummins limit : 0.037 bar (15 in H ₂ O)	bar (in H ₂ O)	0.023 (9.4)
	Dust containment capacity (@ 13 m ³ /min) Cummins limit : 25 gr./CFM	gr./CFM	21
	Dimensions	mm (in)	304.8 (12)
	Pre-cleaner		
	Rotor/centrifuge assembly, it uses centrifugal force to separate contaminants carried by the air	efficiency	85%
TORQUE CONVERTER AND HOUSING	Recommended operation range	lt/min (CFM)	9910.9 to 19821.8 (350 to 700)
	Silencer		Donaldson
	Horizontal type. Under hood.		
	Dimensions	mm (in)	209x292x600 (8.2x11.5x23.6)
	Max. counter-pressure (Cummins limit: 76 mmHg, 1.46 psi)	bar (mmHg)	0.10 (75)
	Total volume	lt (gal.)	400 (106)
	Specifications of filler cap		-
	Brand:	Twin Disc	
	Model:	15" MS 335	
	Type:	Single stage, single phase	
	Stall ratio	-	2.28 : 1
	Nominal diameter	mm (in)	381 (15)
	Setting of pressure relief valve @ 10 lt/min (2.642 gpm)	bar (psi)	10.5 (152.3)
	Nominal flow of transmission pump @ 17 bar (246.5 psi)	lt/min (gpm)	66.0 (17.4)
	Nominal flow of TC @ 3 bar (43.5 psi)	lt/min (gpm)	116.0 (30.6)
	Wet TC housing with scavenger pump		

TECHNICAL DATA DC180.B

TRANSMISSION	Type:	countershafts			
	Model:	TM 200			
	Make:	New Holland Construction			
	Specifications:	3 + 3 speeds, speeds and direction modulation valves electronic controls + automatic mode integrated CPU and TM control.			
	PTO capacity				
	Max. torque @ 0 rpm	daNm (lb.ft.)	169 (1246)		
	Max. speed @ 0 torque	rpm	2183		
	Specifications:				
	Clockwise rotation (from rear of machine) driven by Torque Converter.				
	Shaft specifications:				
PROPELLER SHAFT	Number of teeth	-	21		
	Module	mm (in)	1.58 (0.06)		
	Outer diameter	mm (in)	34.87 (1.37)		
	Filters:				
	Suction:				
	Metal mesh + magnetic rod	mesh	100		
	Line:				
	Screwed-on	Micron	25 abs.		
	Setting of by-pass valve	bar (psi)	3.44 (49.9)		
	Collecting capacity @ 3.44 bar (49.9 psi) (ISO 4572)	gr. (lb)	50 (0.1)		
	Filtering area	cm ² (in ²)	3075 (476.6)		
	Loss of charge @ 80lt/min (21.1 gpm)	bar (psi)	0.71 (10.3)		
	Nominal pressure of element	bar (psi)	34.5 (500.4)		
	Rupture pressure of element	bar (psi)	70 (1013.3)		
	Setting of transmission regulation valve @ 66lt/min (17.4 gpm)	bar (psi)	17 (246.6)		
	Oil radiator body in aluminium	mm (in)	310x1010x150 (12.2x39.8x5.9)		
	Controls:				
	Finger tip type, FNR pivoting control, shift up-down switches, neutral switch.				
	Safety levers.				
	Description of auto mode				
	AL	Down-shifting of transmission when the engine slows down to a pre-determined speed.			
	AS	Allows the operator to pre-select the 1 st speed in forward and the 2 nd in reverse at direction changes.			
	Dimension of shaft				
	Mechanical 7C				
	Nominal length	mm (in)	425 (16.7)		

TECHNICAL DATA DC180.B

BEVEL GEAR GROUP	Gleason type, modular pinion assembly. Forced lube pinion bearings.		
	Ratio	17/36	
	Module	mm (in)	10 (0.4)
	<p>The machine uses a differential steering system; this consists of a hydraulic pump, a hydraulic motor, controls, two planetary modules and a steering gear train.</p> <p>The rear transmission has two power inlets. One from the bevel gear for the speed and Forward reverse, the other from the motor, to turn.</p> <p>The steering system is actuated by two "finger tip" (potentiometric levers), located on the left side of the operator's seat.</p>		
	<p>The levers send an electric signal to the microprocessor controlling the two proportional solenoid valves; these valves convert the electric signal into a hydraulic one, piloting the steering section of the main valve.</p> <p>This section controls the pump flow to the hydraulic motor that through the steering gear train, actuates the two planetary modules and the right track chain.</p>		
	The open hydrostatic circuit includes:		
	<ul style="list-style-type: none"> - main pump the same of the equipment (see hydraulic system) 	cm ³ /rev	130
	<ul style="list-style-type: none"> - hydraulic motor Bent axis design, axial pistons, fixed displacement motor (with bolt-on movement control valve) 		
STEERING SYSTEM	Displacement	cm ³ /rev	90
	Max. operating pressure	bar (psi)	350 (5076)
	<ul style="list-style-type: none"> - Steering control valve Closed centre. This section is included in the implement control valve 		
	<ul style="list-style-type: none"> - Steering control Electro-Hydraulic control with two proportional valves Integrated CPU for steering and TM control 		
	<ul style="list-style-type: none"> - Priority valve It provides priority to the steering over the equipment control (blade raising) 		
	<ul style="list-style-type: none"> - Make-up valve It provides pressure to both equipment control pilot valves and to the proportional solenoid valves 	bar (psi)	30 (435.1)
	<ul style="list-style-type: none"> - Oil radiator Aluminium body 	mm (in)	590x179x63 (23.2x7x2.5)
	By-pass setting	bar (psi)	5 (72.5)
	Planetary modules		
	See "power train" diagram		
	Gear ratio straight travel conditions	-	1.44
	Steering line		
	See "power train" diagram		

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STEERING SYSTEM	Gear ratio	-	1.92
	Hydraulic motor to sprocket	-	
	Performance		
	Min. steering radius	m (in)	1.0 (39.4)
BRAKES	Max. differ. track chain speed, no load condition	km/h (mph)	4.0 (2.5)
	Max. differ. track chain torque at 350 bar (5076.3 psi)	daNm (lb.ft.)	0.72 (5.3)
	Steering filters		
	Suction		
	Metal mesh + magnetic rod	mesh	100
	Aligned filters:		
	Screwed-on	Micron	25 abs.
	Setting of by-pass valve	bar (psi)	3.44 (49.9)
	Collecting capacity @ 3.44 bar (49.9 psi) (ISO 4572)	gr. (lb)	50 (0.11)
	Filtering area	cm ² (in ²)	3075 (476.6)
SECTION STEER./BRAKES	Loss of charge @ 80 lt/min (21.1 gpm)	bar (psi)	0.71 (1029.7)
	Nominal pressure of element	bar (psi)	34.5 (500.4)
	Rupture pressure of element	bar (psi)	70 (1015.3)
	Multiple discs, spring actuated, oil released, oil cooled		
	No. of clutch discs	-	5
	Outer diameter	mm (in)	350 (13.8)
	Inner diameter	mm (in)	280 (11)
	Total friction area	cm ² (in ²)	2771 (429.5)
	Friction material	-	sintered
	No of springs	-	20
FINAL DRIVE	Max. braking torque	daN (lb)	1016 (2284)
	Pump flow (@engine max. speed)	lt/min (gpm)	50 (13.21)
	System pressure	bar (psi)	25 (362.6)
SPROCKET	Segments. 9 Elements.		
TRACK FRAME	No. of teeth	-	27
	Pitch diameter	mm (in)	880.25 (34.6)
	Fabricated structure with two sealed boxes.		
	Sealed track tensioner compartment.		

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		LT	XLT/LGP
UNDER-CARRIAGE	Link pitch	mm (in)	203 (8) 203 (8)
	No. of links	-	40 45
	Link height	mm (in)	128 (5) 128 (5)
	Shoe height	mm (in)	71.5 (2.8) 71.5 (2.8)
	Weight of shoes per metre	kg/m (lb/in)	38.2 (2.13) 38.2 (2.13)
	Width of standard shoe	mm (in)	560 (22) 915 (36)
	Width of optional shoes	mm (in)	610 (24) 762 (30)
TRACK TENSION SYSTEM		LT	XLT/LGP
	No. of track rollers	-	7 8
	Sequence of rollers from sprocket	-	SF-DF-SF-DF SF-DF-SF-DF -SF-DF-SF SF-SF-DF-SF
	Diameter of rollers	mm (in)	210 (8.3) 210 (8.3)
	No. of support rollers	-	2 2
	Diameter of rollers (support)	mm (in)	187.5 (7.4) 187.5 (7.4)
	Diameter of idler wheel	mm (in)	690 (27.2) 690 (27.2)
TRACK TENSION SYSTEM	Sliding idler guides with replaceable wear strips. Sealed track tensioner compartment. Grease piston for track tension adjustment. Single spring.		
	Nominal load of spring assembly	daN (lb)	19509 (430173)
	Outside diameter of spring	mm (in)	245 (9.6)
	Diameter of wire	mm (in)	53 (2.1)
	Diameter of grease piston	mm (in)	75 (2.9)
	Setting of relief valve	bar (psi)	900 (35.4)
	Pivot shaft (near sprocket) and fixed frond cross-member. All joints permanently sealed.		
TRACK SUSPENSION SYSTEM	Diameter of pivot shaft	mm (in)	120 (4.7)
	Thickness of cross-member	mm (in)	80 (3.1)
	Swing travel (track chain)	deg	± 3.5
	Idler travel (total)	mm (in)	255 (10)
COUNTER FRAME	Fabricated structure, with two main members. Bolted to steering compartment housing.		
	Width of main frame	mm (in)	1040 (40.9)
	Width of track frame	mm (in)	100 to 145 (3.9 to 5.7)
	Fabricated structure, with two main members. With integrated mudguards.		
	Total width of upper frame	mm (in)	1984 (78.1)

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HOOK FRAME	Bolted to steering compartment housing.		
	Pin diameter	mm (in)	45 (1.8)
	Shim of bar	mm (in)	90 (3.5)
HYDRAULIC SYSTEM	Load sensing system, splits the flow with piloted variable pump. The feeding valve provides pressure to both pilot valve controls and the proportional solenoid valves. A priority valve provides priority to the steering over the equipment control (blade raising).		
	System pressure		
	Setting of dual pressure relief valve (equipment/steering)	bar (psi)	160/350 (2320/5076)
	Pressure of piloting line	bar (psi)	30 to 32 (435 to 464)
	Main pump: axial pistons Governors: Constant power control Cut-off pressure Load sensing Brand Model		
	Constant power control	kW (HP)	90 (120.7) @ 1950 rpm
	Cut-off pressure	bar (psi)	350 (5076)
	Load sensing	bar (psi)	20 to 21 (290 to 304)
	Brand		Rexroth
	Model		A11V0130
Tool control valve:	Max. displacement	cm ³ /rev	130
	Pump speed at max. engine speed	rpm	1912
	Pump max. flow	lt/min (gpm)	249 (65.8)
	Min. displacement	cm ³ /rev	15
	Pressure stand-by	bar (psi)	33 to 37 (478.6 to 536.6)
	Tool control valve: Piloted, closed centre, flow partition, 4-speed, with unloading valve. Piloted.		
	Brand		Rexroth
	Model		4M7 - 22
	Nominal dimensions	mm (in)	22 (0.86)
	1 st spool Ripper (raising, lowering)		
Pilot valve	2 nd spool Blade tilt (left, right)		
	Max. delivery	lt/min (gpm)	70 (18.5)
	3 rd spool Blade (raising, controlled lowering, float, with hook)		
	4 th spool Steering motor		
	Single lever for 2 nd and 3 rd spool		
	Brand		Rexroth
	Model		5THF6

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HYDRAULIC SYSTEM	Auxiliary lever Single lever for 1 st spool Brand Model	Rexroth 2TH6
	Cylinders:	
	Blade 2-with quick-drop valves and stroke limitation valve	
	Bore mm (in)	95 (3.7)
	Rod diameter mm (in)	60 (2.4)
	Stroke mm (in)	1250 (49.2)
	Tilt (bulldozer blade)	
	Bore mm (in)	140 (5.5)
	Rod diameter mm (in)	70 (2.7)
	Stroke mm (in)	126 (4.9)
	Tilt (angledozer blade)	
	Bore mm (in)	110 (4.3)
	Rod diameter mm (in)	63 (2.5)
	Stroke mm (in)	124 (4.9)
	Ripper	
	Bore mm (in)	100 (3.9)
	Rod diameter mm (in)	56 (2.2)
	Stroke mm (in)	480 (18.9)
	Hydraulic tank	
	Total tank capacity lt (gal.)	90 (23.8)
	Oil tank volume lt (gal.)	70 (18.5)
	Capacity oil circuit lt (gal.)	130 (34.3)
	Strainer	
	Media Metallic mesh	
	Filtration capacity micron	250
	By-pass valve setting bar (psi)	0.2 (2.9)
	Max. nominal flow lt/min (gpm)	275 (72.6)
	Surface cm ² (in ²)	1480 (229.4)
	Pressure drop at max. flow bar (psi)	0.02 (0.29)
	Return filter	
	Media inorganic glass fibre paper -	
	Filtration capacity micron	10
	By-pass valve setting bar (psi)	2.5 (36.2)
	Differential switch setting bar (psi)	2.2 (31.9)
	Surface cm ² (in ²)	9000 (1395)
	Max. nominal flow lt/min (gpm)	440 (116.2)

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DRIVER'S COMPARTMENT	Cab: Fully enclosed cab, modular, tiltable to 60° on the left side. ROPS-FOPS structure with 4 posts. Two doors, two side windows. 4 resilient supports.
	Description of cab arrangement Left console: With fully adjustable armrest (satellite) including the Steering and Transmission controls. The console holds: Auto T/M switches, left safety lever, Climatization dashboard. Right console: Support for hydraulic joystick and 3 rd function lever, adjustable armrest, horn, ashtray, ignition key. Front control module: Monitor, control switches, throttle hand lever (RH). Pedal support: Central brake pedal, decelerator pedal (RH), footrest (2). Cab accessories: Rear mirror. Front window windshield wiper, door windshield wipers. Rear windshield wiper. Ashtray and cigarette light. Dom light (2). FM-AM Radio (12 Volt). Drink holder. 12 V socket (ACC.).
	No. of air ducts - 10
	Seat Make Kab Model 301 Adjustment range mm (in) 150 (5.9) Height adjustment mm (in) 60 (2.4) Other features Fabric coath, with safety belt and tie links
	Heater group Heating capacity (air inlet temp. -10 °C, 14 °F; air flow 600 m ³ /h, 2641.7 gpm; water inlet temp. 85 °C, 185 °F; water flow 800 l/h, 3.52 gpm). kW (HP) 10.4 (13.9) Filter: Media, inorganic glass fibre paper Efficiency % > 65 Capacity micron 0.3 Size cm ² (in ²) 19600 (3038)

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