

BW28, BW38 REPAIR MANUAL COMPLETE CONTENTS

SECTION A - DISTRIBUTION SYSTEMS	2
SECTION B - POWER PRODUCTION	23
SECTION C - POWER TRAIN	32
SECTION D - TRAVELLING	33
SECTION E - BODY AND STRUCTURE	45
SECTION K - CROP PROCESSING	56

The following pages are the collation of the contents pages from each section and chapter of the BW28, BW38 Repair manual. Complete Repair part # 87693295.

The sections used through out all New Holland product Repair manuals may not be used for each product. Each Repair manual will be made up of one or several books. Each book will be labeled as to which sections are in the overall Repair manual and which sections are in each book.

The sections listed above are the sections utilized for the BW28, BW38 Bale Wagons.

DISTRIBUTION SYSTEMS - A

BOOK 1 - 87693296

Primary Hydraulic Power System - 10

CONTENTS

Section	Description	Page
	Introduction	7
	Filtration	7
	Component Location	8
	Reading Diagram Symbols	9
	System Diagram	13
	Piston Pump Manifold	15
	Gear Pump Manifold	16
	Closed-center System (Main Piston Pump)	17
	Functions Controlled	17
	Load Sensing	17
	Specifications	17
	Pump	17
	Relief Valves	17
	System Oil Flow	17
	Closed Center	18
	System Diagram	18
	System Operation	19
	Pump	19
	Cooling Fan	19
	Fan-reversing	19
	First Table	20
	Second Table	21
	Tie Spikes	21
	Load Rack	21
	Rolling Rack	22
	Push-off Feet	22
	Piston Pump Valve Manifold (PPM)	23
	Introduction	23
	Components	23
	Service Parts	23
	Valve Identification Codes	24
	Component Identification and Location	25

DISTRIBUTION SYSTEMS - A

BOOK 1 - 87693296

Primary Hydraulic Power System - 10 (Continued)

CONTENTS

Section	Description	Page
	Left-hand (LH) View	25
	Front View	26
	Right-hand (RH) View	27
	Rear View	28
	Plan View	29
	Bottom View	30
	Component Information	31
	Circuit Diagrams	32
	Load-holding Manifold Valve	53
	Introduction	53
	Components	53
	Service Parts	53
	Identification Codes	53
	Component Identification And Location	54
	Component Information	54
	Fan-reversing Valve	55
	Introduction	55
	Components	55
	Service Parts	55
	Identification Codes	55
	Component Identification And Location	56
	Component Information	56
	Open-Center System (Double Gear Pump)	57
	Functions Controlled	57
	Specifications	57
	Pump	57
	Motors	57
	Relief Valves	57
	Back-pressure Valve	57
	System Oil Flow	57
	System Operation	58

DISTRIBUTION SYSTEMS - A

BOOK 1 - 87693296

Primary Hydraulic Power System - 10 (Continued)

CONTENTS

Section	Description	Page
	Motor Circuit	58
	Steering/Brake Circuit	59
	Gear Pump Valve Manifold (GPM)	60
	Introduction	60
	Components	60
	Service Parts	60
	Identification Codes	61
	Component Identification and Location	62
	Left-hand (LH) View	62
	Front View	63
	Right-hand (RH) View	64
	Rear View	65
	Plan View	66
	Component Information	67
	Circuit Diagrams	68
	Spool Valve	74
	Introduction	74
	Solenoid Coil	76
	Replacement	76
	Removal	77
	Electrical Schematic - Main Manifold	80
	Electrical Schematic - Hydraulics	81
	Installation	82
	Valve Assembly	83
	Removal	83
	Installation	84
	Valve	85
	Disassemble	85
	Assemble	86
	Cartridge Valves (Solenoid-operated)	88
	Introduction	88

DISTRIBUTION SYSTEMS - A

BOOK 1 - 87693296

Primary Hydraulic Power System - 10 (Continued)

CONTENTS

Section	Description	Page
	Valve Styles and Functions	89
	Two-way Two-position Poppet Valves	89
	Normally Closed	89
	Normally Open	91
	Three-way Two-position Spool Valves	92
	Solenoid Coil	93
	Removal	93
	Electrical Schematic - Main Manifold	96
	Electrical Schematic - Hydraulics	97
	Electrical Schematic - Fan Relay	98
	Installation	100
	Cartridge	102
	Replacement	102
	Cartridge Valves (Pressure- or Pilot-operated)	104
	Introduction	104
	Brake-pressure Valve (BPV)	105
	Load-sensing Shuttle Valve (LSSV)	106
	Load-holding Valve	107
	Non-solenoid Cartridge Valve	108
	Replacement	108
	Adjustment	108
	Relief Valves	109
	Fan Sensing Relief (FSRV) – 76 bar (1100 psi)	110
	Rolling Rack Relief (RRRV) – 76 bar (1100 psi)	110
	Second Table Relief (STRV) – 145 bar (2100 psi)	110
	Fan-Reversing Relief – 110 bar (1600 psi)	110
	Motor Relief (MRV) – 158 bar (2300 psi)	110
	Power Steering Relief (PSRV) – 158 bar (2300 psi)	110
	Adjustment	111
	Flow Dividers	112
	Check Valves	113

DISTRIBUTION SYSTEMS - A

BOOK 1 - 87693296

Primary Hydraulic Power System - 10 (Continued)

CONTENTS

Section	Description	Page
	Orifices	118
	Gear Pump	123
	Removal	123
	Repair Information	123
	Tools Required	123
	Disassemble	125
	Inspection	129
	General	129
	Gear Assembly	129
	Inspection	129
	Frontplate and Backplate	129
	Inspection	129
	Pump Body	129
	Inspection	129
	Assemble	130
	Installation	135
	Start-up Procedure	135
	Piston Pump	136
	How Load Sensing Works	137
	Repair Information	151
	Required Standard Tools	151
	Special Tools	151
	Removal	153
	Disassemble	154
	Front Shaft Bearing	156
	Removal	156
	Inspection	156
	Replacement	157
	Installation	158
	Compensator	159
	Disassemble	159

DISTRIBUTION SYSTEMS - A

BOOK 1 - 87693296

Primary Hydraulic Power System - 10 (Continued)

CONTENTS

Section	Description	Page
	Inspection	159
	Assemble	160
	Rotating Group	161
	Disassemble	161
	Inspection	162
	Assemble	162
	Piston Pump	163
	Assemble	163
	Shaft Bearing Preload	167
	Adjustment	167
	Pintle Bearing Preload	168
	Adjustment	168
	Piston Pump	170
	Installation	170
	Start-up Procedure	171
	Compensator	172
	Adjustment	172
	System Testing	173
	Pressure	173
	Flow	174
	Pump Output Test	175
	Open-center Circuit (Gear Pump)	175
	Closed-center Circuit (Piston Pump)	176
	Case Drain Flow (Piston Pump)	179
	Troubleshooting	180
	Open-center System (Gear Pump)	180
	No Functions Will Operate	180
	All Functions are too Slow	180
	All Functions are too Fast	180
	Closed-center System (Piston Pump)	181
	System Not Developing Adequate Pressure	181

DISTRIBUTION SYSTEMS - A

BOOK 1 - 87693296

Primary Hydraulic Power System - 10 (Continued)

CONTENTS

Section	Description	Page
	System Not Developing Adequate Flow	182
	Hydraulic System Overheating	182
	Cooling Fan Stops Before Achieving Full Operating Speed	183
	Specifications	184
	Pumps	184
	Valve Manifold and Components	184
	Flow Dividers	184
	Motor Flow Divider (MFD)	185
	Relief Valves	185
	Load Rack Valve	185
	Filters	185
	Capacity	185
	Oil	185
	Hydraulic System Cycle Times	186
	Labor Guide	187
	Spool Valve	187
	Cartridge Valve	187
	Relief Valve	187
	Flow Divider	187
	Check Valve	187
	Orifice	187
	Load Holding Valve	187
	Gear Pump	187
	Piston Pump	188
	Orbit Motors	188
	Cylinders	188
	Reservoir	188
	Testing	188

DISTRIBUTION SYSTEMS - A

BOOK 2 - 87693297

Electrical Power System - 30

CONTENTS

Section	Description	Page
	General Electrical	8
	Definition of Terms	8
	Ground System	10
	Introduction	10
	Ground Points	10
	Ground Point Locations	11
	Ground H	11
	Ground 1	12
	Ground 2	12
	Ground 3	13
	Ground 4	13
	Ground 10	13
	Electrical System Components	14
	Electrical Panel Locations	14
	Access to Rear Electrical Panel (Near Engine)	14
	Junction Block (W-01)	14
	Junction Block (W-01) Connections	15
	Access to Cab Console Panel	15
	Fuses	15
	Fuse Removal	15
	Circuit Breakers	16
	Relays	16
	Relay Operation	16
	Mini Relays	17
	Micro Relays	17
	Fuses	18
	Circuit Breakers	18
	Relays	18
	Fuses	19
	Circuit Breakers	19
	Relays	19
	Junction Box	19

DISTRIBUTION SYSTEMS - A

BOOK 2 - 87693297

Electrical Power System - 30 (Continued)

CONTENTS

Section	Description	Page
	Relay	20
	Removal	20
	Test Procedure	20
	Switches	20
	Button Switch	20
	Rocker Switch	21
	Momentary Rocker Switch	21
	Multi-Function Handle (MFH) Switches	21
	Diodes	22
	Test Procedure	22
	Electro-hydraulic Solenoid Valve Coils	23
	Electrical System Components Chart	24
	Distribution Systems, Electrical Power System	29
	Introduction	29
	Connectors	29
	Harness Splices	29
	Fuses, Relays, and Switches	29
	Switch and Relay Contacts	29
	Grounds	29
	Power Sources	29
	Wire Harness Identification	29
	Wire Color Codes	30
	Wiring Harness - Component Diagram	31
	Connector X001 - Transmission Speed Sensor	31
	Connector X002 - Turbine Speed Sensor	32
	Connector X003 - Engine Speed Sensor	33
	Connector X004 - Transmission INPUT/OUTPUT	34
	Connector X007 - Transmission Controller	35
	Connector X008 - Transmission Controller	36
	Connector X010 - Right Console Harness (RC) to Main Harness (MH)	37
	Connector X011 - Check Transmission Indicator	39
	Connector X012 - Range Inhibit Indicator	40

DISTRIBUTION SYSTEMS - A

BOOK 2 - 87693297

Electrical Power System - 30 (Continued)

CONTENTS

Section	Description	Page
	Connector X013 - Speedometer	41
	Connector X014 - Diagnostics Connector	42
	Connector X015 - Piston Pump Manifold (PPM)	43
	Connector X016 - Piston Pump Manifold (PPM)	44
	Connector X017 - Piston Pump Manifold (PPM)	45
	Connector X018 - Right Side Sensor	46
	Connector X019 - Bale Loader Down Sensor	47
	Connector X020 - 1st Table Up Limit Sensor	48
	Connector X021 - Gear Pump Manifold (GPM)	49
	Connector X022 - Fuel Solenoid	50
	Connector X023 - 2nd Table 50° Sensor	51
	Connector X024 - 2nd Table Up Sensor	52
	Connector X025 - 2nd Table Down Sensor	53
	Connector X026 - Left Push-Off Feet Home Sensor	54
	Connector X027 - Electronic Controller	55
	Connector X028 - Electronic Controller	56
	Connector X029 - Electronic Controller	57
	Connector X030 - Gate Switch	58
	Connector X033 - AC Blower Resistor	59
	Connector X034 - AC Blower Motor	59
	Connector X038 - Fan Reverse Solenoid (if equipped)	60
	Connector X039 - Fuel Level Indicator	61
	Connector X040 - Park Brake Indicator	62
	Connector X041 - Alternator Indicator	63
	Connector X042 - Oil Pressure Indicator	64
	Connector X043 - Throttle Position Sensor	65
	Connector X045 - Start Solenoid Motor	65
	Connector X048 - Ignition Switch	66
	Connector X050 - Operator Panel	67
	Connector X054 - Cab Interior Light	68
	Connector X055 - Cab Interior Light	69
	Connector X062 - Engine Temperature Indicator	70

DISTRIBUTION SYSTEMS - A

BOOK 2 - 87693297

Electrical Power System - 30 (Continued)

CONTENTS

Section	Description	Page
	Connector X066 - RH Shifter	71
	Connector X067 - Fuel Sender	72
	Connector X068 - Fuel Gauge	73
	Connector X069 - Oil Pressure Gauge	74
	Connector X069 - Oil Pressure Sensor	75
	Connector X070 - Alternator Bias Resistor	76
	Connector X071 - Alternator	76
	Connector X075 - Turn Signal - High/Low Beam Switch	77
	Connector X078 - Axle Range Switch	78
	Connector X080 - Tachometer	79
	Connector X082 - Voltmeter	80
	Connector X083 - Load Rack Down Sensor	81
	Connector X089 - AC High Pressure Switch	82
	Connector X090 - AC Compressor Clutch	83
	Connector X092 - Cell Phone Jack	84
	Connector X093 - Communication Radio Jack	84
	Connector X094 - HVAC Mode Select Switch	85
	Connector X095 - Fan Speed Switch	86
	Connector X104 - Heater Motor (if equipped)	86
	Connector X105 - AC Blower Motor	87
	Connector X106 - Thermostat Switch	87
	Connector X107 - AC Low Pressure Switch	88
	Connector X110 - Windshield Wiper Switch (if equipped)	88
	Connector X111 - Windshield Wiper Motor (if equipped)	89
	Connector X113 - Brake Light Switch	89
	Connector X114 - Brake Flow Switch	90
	Connector X115 - Brake Boost Motor	90
	Connector X116 - Flasher Module	91
	Connector X117 - Hazard Lights Switch	92
	Connector X118 - Road/Field Light Switch	93
	Connector X119 - Console Overhead Light	94
	Connector X120 - Right Front Work Light	95

DISTRIBUTION SYSTEMS - A

BOOK 2 - 87693297

Electrical Power System - 30 (Continued)

CONTENTS

Section	Description	Page
	Connector X121 - Left Front Work Light	96
	Connector X122 - Left Rear Work Light	97
	Connector X123 - Side Work Light	98
	Connector X124 - Rear Work Light	99
	Connector X125 - Left Brake Light	100
	Connector X126 - Right Brake Light	101
	Connector X127 - Left Headlamp	102
	Connector X128 - Right Headlamp	103
	Connector X131 - Water/Coolant Level Switch	104
	Connector X133 - Engine Coolant Temperature Gauge	105
	Connector X134 - Water Temperature Sensor	106
	Connector X136 - Axle Range Motor	107
	Connector X137 - Right Rear Work Light (if equipped)	108
	Connector X144 - Left Side Hazard Light	109
	Connector X145 - Right Side Hazard Light	110
	Connector X146 - Front Left Hazard Light	111
	Connector X147 - Front Right Hazard Light	112
	Connector X148 - Rear Left Hazard Light	113
	Connector X149 - Rear Right Hazard Light	114
	Connector X150 - Rear Left Turn Light	115
	Connector X151 - Rear Right Turn Light	116
	Connector X152 - Main Harness to Rear Load Rack Harness	117
	Connector X153 - Cab Dash Harness to Right Console Harness	118
	Connector X154 - Tie Spike Sensor (BW28)	119
	Connector X154 - Tie Spike Sensor (BW38)	120
	Connector X155 - 1st Table Left Trip Sensor	121
	Connector X157 - Multifunction Handle (MFH)	122
	Connector X159 - Indicator Panel, LH Turn	123
	Connector X160 - Indicator Panel, Hazard Lights	124
	Connector X161 - Indicator Panel, High Beam	125
	Connector X162 - Indicator Panel, Right Turn	126
	Connector X171 - Air Seat Assembly	127

DISTRIBUTION SYSTEMS - A

BOOK 2 - 87693297

Electrical Power System - 30 (Continued)

CONTENTS

Section	Description	Page
	Connector X171 - Radio (if equipped)	128
	Connector X171 - Radio (if equipped)	129
	Connector X173 - Right Speaker	130
	Connector X173 - Right Push-off Feet Home Sensor	131
	Connector X174 - Left Speaker	132
	Connector X174 - Front CAN Termination Resistor	133
	Connector X202 - Fan Gear Pump Oil Solenoid	134
	Connector X207 - Fuel Gauge	135
	Connector X209 - Fuel Gauge	136
	Connector X210 - Fuel Gauge	137
	Connector X211 - Voltmeter	138
	Connector X212 - Voltmeter	139
	Connector X214 - Water Temperature Gauge	140
	Connector X215 - Water Temperature Gauge	141
	Connector X216 - Water Temperature Gauge	142
	Connector X217 - Engine Oil Pressure Gauge	143
	Connector X218 - Engine Oil Pressure Gauge	144
	Connector X219 - Engine Oil Pressure Gauge	145
	Connector X220 - Turn Signal/High-Low Beam Switch	146
	Connector X221 - Right Console to Overhead Instruments	147
	Connector X222 - Right Console to Overhead Instruments	148
	Connector X224 - Diode Module	149
	Connector X226 - Main Harness to Transmission Harness	150
	Connector X232 - Alternator (Bosch)	151
	Connector X233 - Alternator (Bosch)	151
	Connector X234 - Neutral Start/Backup Switch	152
	Connector X236 - AC High Pressure Switch	153
	Connector X237 - Fuel Sender	154
	Connector X238 - Junction Block	155
	Connector X239 - Junction Block	156
	Connector X240 - Junction Block	157
	Connector X241 - Junction Block	158

DISTRIBUTION SYSTEMS - A

BOOK 2 - 87693297

Electrical Power System - 30 (Continued)

CONTENTS

Section	Description	Page
	Connector X242 - Junction Block	159
Battery	Battery	160
	Battery Size and Rating	160
	How a Battery Works	160
	Troubleshooting	160
	Determining the Cause of Battery Failure	161
	Battery Application and Installation	161
	Battery Service History	161
	Visual Inspection	161
	Battery Age and Date Coding	162
	Overcharging and Undercharging	162
	Battery Case	162
	Electrolyte	162
	Intercell Connections and Terminal Posts	162
	Positive Plates	162
	Negative Plates	163
	Sulfation	163
	Troubleshooting Summary	163
Testing the Battery - General	Testing the Battery - General	164
	Battery State of Charge - Open Circuit Voltage	164
	Battery Capacity Test (Load Test) - High Rate Discharge	165
	"Key Off" Current Drain	165
	Voltage Drop Test	166
Charging the Battery	Charging the Battery	167
	Determining Battery Charge Procedure	167
	Slow Charge Procedure: for Batteries With Charges Below 11.0 V	167
Selecting Battery Charging Method	Selecting Battery Charging Method	168
Slow Charge Procedure	Slow Charge Procedure	169
	Standard Charge Procedure: Preferred Method for Batteries With Voltage Of 11 - 12.5 V	170
	Fast Charge Procedure: Alternative Method for Batteries With Voltages of 11 - 12.5 V	170
	Battery Charging Precautions	171

DISTRIBUTION SYSTEMS - A

BOOK 2 - 87693297

Electrical Power System - 30 (Continued)

CONTENTS

Section	Description	Page
	Battery Specifications	171
	Charging System	172
	Introduction	172
	Charging System Excitation Circuit	173
	Alternator	173
	Maintenance	173
	Belt Tension	173
	Alternator Drive Belt	173
	Removal	173
	Alternator Connections (Bosch)	174
	Alternator Connections (ISKRA)	174
	Bosch Technical Data	174
	Bosch Torque Specifications	174
	ISKRA Technical Data	175
	ISKRA Torque Specifications	175
	Field Excitation Resistor (R-06)	175
	Alternator and Voltage Regulator Precautions	175
	Alternator Removal and Installation	176
	Alternator	176
	Removal	176
	Installation	177
	Testing	178
	Test Procedure 1: Continuity Test for Open Circuits	179
	Test Procedure 2: Continuity Test for Short to Ground	180
	Test Procedure 3: Resistance Test for Electrical Components	181
	Test Procedure 4: Voltage Measurement	182
	Troubleshooting	183
	Battery is Overcharged	183
	Battery is Undercharged	183
	No Output Check	184
	Rated Output Check	185
	Electrical Schematics	186

DISTRIBUTION SYSTEMS - A

BOOK 3 - 87693298

Lighting System - 40

CONTENTS

Section	Description	Page
	General Information	4
	Lamp Replacement Chart	4
	Wiring Diagrams	5
	Wire Harnesses and Connectors	6
	OI Wire Harness	6
	RC Wire Harness	8
	Light Indicator Tower	10
	MH/Wire Harness (Rear)	13
	Road vs. Work Lights	16
	Operation	16
	Headlights	16
	Operation	16
	Removal	17
	Adjustment	18
	Work Lights	18
	Operation	18
	Front Work Lights Removal	19
	Side Work Lights Removal	20
	Rear Work Lights Removal	20
	Replacement	21
	Adjustment	22
	Hazard/Warning Lights	22
	Operation	22
	Rear Hazard/Warning Lights Removal	23
	Cab Hazard/Warning Lights Removal	24
	Cab Turn Signal\Flasher Bulb Replacement	25
	Turn Signal Lights	26
	Operation	26
	Removal	26
	Flasher Module	27
	Operation	27

DISTRIBUTION SYSTEMS - A

BOOK 3 - 87693298

Lighting System - 40 (Continued)

CONTENTS

Section	Description	Page
	Brake Lights	27
	Operation	27
	Removal	28
	Brake Light Switch Adjustment	28
	Dome Light	28
	Operation	28
	Removal	29
	Console Light	30
	Operation	30
	Removal	31
	Indicator Light Panel	31
	Operation	31
	Removal	32
	Lighting System Switch Replacement	33
	Road/work Light Switch (S-25)	33
	Hazard Light Switch (S-24)	33
	Turn Signal/Hi-Lo Beam Switch (S-14)	34
	Brake Light Switch (S-22)	34
	Circuit Descriptions	35
	Headlights (Low-beam)	35
	Path 1 (To Marker Light Fuse F-25)	35
	Path 2 (To High Beam Relay K-06)	36
	Headlights (High-beam)	36
	Work Lights	38
	Path 1 (Loader Work Light E-21)	38
	Path 2 (Top LH Work Light E-19)	39
	Path 2 (Top RH Work Light E-18)	39
	Path 3 (LH Second Table Work Light E-20)	39
	Path 3 (RH Second Table Work Light E-08) If Equipped	39
	Path 3 (RH Console Light E-17)	40
	Path 4 (Rear Work Light E-22)	40

DISTRIBUTION SYSTEMS - A

BOOK 3 - 87693298

Lighting System - 40 (Continued)

CONTENTS

Section	Description	Page
	Hazard Lights	40
	Flasher Module (A-02) Left-Grouped Circuits	41
	LH Front Hazard Light (E-34)	41
	LH Side Hazard Light (E-32)	41
	LH Rear Hazard Light (E-36)	41
	Flasher Module (A-02) Right-Grouped Circuits	41
	RH Front Hazard Light (E-35)	41
	RH Side Hazard Light (E-33)	42
	RH Rear Hazard Light (E-37)	42
	Turn Signal Lights	42
	Left-grouped Circuits	42
	Right-grouped Circuits	43
	Brake Lights	43
	Interior Lights	43
	RH Console Light (E-17)	43
	Dome Light (E-41)	44
	Indicator Lights	44
	Light Indicator Display (E-40)	44
	Troubleshooting	55

DISTRIBUTION SYSTEMS - A

BOOK 3 - 87693298

Electronic System - 50

CONTENTS

Section	Description	Page
	Electronic Control System	4
	General Information	4
	Operation	4
	Start Up	4
	Important!	6
	Bale Loader	6
	Cross Conveyor and First Table	6
	Tie Spikes (BW28)	8
	Tie Spikes (BW38)	9
	Second Table	9
	Standard Tiers	9
	Tie Tiers	10
	Stacking	11
	Machine Interlocks	11
	Electronic Controller (ECU-02)	11
	Electronic Controller (ECU-02) Connections	12
	Connector X027 J-1	13
	Connector X028 J-2	14
	Connector X029 J-3	15
	Electronic Controller	16
	Removal	16
	Loading and Unloading Controls	17
	Multi-function Handle (MFH) (S-29)	17
	Stack Command™ Display	19
	Stack Command™ Control Keys	20
	First Table	20
	Spikes	20
	Second Table	20
	Other Keys	20
	Display	21
	Removal	21

DISTRIBUTION SYSTEMS - A

BOOK 3 - 87693298

Electronic System - 50 (Continued)

CONTENTS

Section	Description	Page
	Alarm	22
	Removal	22
	Stack Command™ Operating Modes	24
	Diagnostic Modes	26
	Input Tests	26
	Testing Switches and Sensors	26
	Safety Gate	26
	MFH (S-29) Switches	27
	Proximity Sensors	28
	All Input Test Acronyms	29
	Output Tests	30
	Testing the Hydraulic Valve Functions Using the MFH (S-29) Keys	30
	MFH (S-29) Output Tests	31
	Testing the Hydraulic Valve Functions Using the Display Panel (ECU-04) Keys	32
	Display Panel Keys Output Tests	32
	Software Revision Level	33
	Switches and Sensors	33
	Safety Gate Switch (S-02)	33
	Safety Gate Circuit	34
	Safety Gate Switch (S-02)	36
	Replacement	36
	Proximity Sensors	36
	Introduction	36
	Operation	37
	Adjustment	38
	First Table Return Sensor (B-06)	38
	Adjustment	39
	First Table Left Trip Sensor (B-08)	39
	Adjustment	40
	First Table Right Trip Sensor (B-04)	40
	Adjustment	40

DISTRIBUTION SYSTEMS - A

BOOK 3 - 87693298

Electronic System - 50 (Continued)

CONTENTS

Section	Description	Page
	Tie Spike Sensor (B-07)	41
	BW28	41
	Adjustment	41
	BW38	41
	Second Table Sensors	42
	Second Table Down Sensor (B-11)	42
	Adjustment	43
	Second Table Intermediate Sensor (B-09)	43
	(Second Table 50°)	43
	Adjustment	43
	Second Table Return Sensor (B-10)	44
	Adjustment	44
	Bale Loader and First Table Interlock Sensor (B-05)	45
	Adjustment	45
	Push-off Foot Sensors (B-17 RH) (B-12 LH)	45
	Adjustment	46
	Load Rack Home Sensor (B-13)	46
	Adjustment	46
	Troubleshooting	47

POWER PRODUCTION - B

BOOK 4 - 87693299

Engine - 10

CONTENTS

Section	Description	Page
	Specifications	6
	Engine	6
	Fuel System	6
	Cooling System	7
	Tightening Torques	8
	Clearances	10
	Special Tools	17
	Troubleshooting	19
	Description of Operation	23
	Engine	24
	Removal	24
	Installation	40
	Overhaul	70
	Introduction	70
	Mounting on a Test Stand	71
	Removal from Test Stand	74
	Components	76
	Turbocharger	76
	Removal	76
	Fuel System	76
	Removal	76
	Fuel Pump	77
	Removal	77
	Injection Pump	78
	Removal	78
	Timing	81
	Engine Covers	87
	Removal	87
	Thermostat	87
	Removal	87
	Oil Cooler	88
	Removal	88

POWER PRODUCTION - B

BOOK 4 - 87693299

Engine - 10 (Continued)

CONTENTS

Section	Description	Page
	Water Pump	89
	Removal	89
	Cylinder Head	89
	Removal	89
	Front Housing	90
	Removal	90
	Oil Pump	91
	Removal	91
	Rear Housing	92
	Removal	92
	Oil Pan	93
	Removal	93
	Timing Gearbox	93
	Removal	93
	Flywheel Housing	94
	Installation	94
	Oil Pump	96
	Installation	96
	Water Pump	97
	Installation	97
	Front Cover	97
	Installation	97
	Crankshaft Pulley	99
	Installation	99
	Oil Pan	100
	Installation	100
	Oil Cooler	101
	Installation	101
	Cylinder Head	102
	Installation	102
	Valve Train	103
	Installation	103

POWER PRODUCTION - B

BOOK 4 - 87693299

Engine - 10 (Continued)

CONTENTS

Section	Description	Page
	Adjustment	103
	Injector	104
	Installation	104
	Valve Cover	105
	Installation	105
	Exhaust Manifold	105
	Installation	105
	Turbocharger	105
	Installation	105
	Thermostat	106
	Installation	106
	Intake Manifold	106
	Installation	106
	Fuel System	107
	Injector Lines	107
	Installation	107
	Dip Stick	108
	Installation	108
	Fuel Return Line	108
	Installation	108
	Injection Pump Electrical	108
	Installation	108
	Fuel Pump	109
	Installation	109
	Cylinder Block	111
	Disassemble	111
	Crankshaft	112
	Removal	112
	Oil Nozzle	113
	Removal	113
	Crankshaft	113
	Removal	113

POWER PRODUCTION - B

BOOK 4 - 87693299

Engine - 10 (Continued)

CONTENTS

Section	Description	Page
	Tappet	114
	Removal	114
	Cylinder Block	114
	Inspection	114
	Camshaft	115
	Inspection	115
	Tappets	117
	Inspection	117
	Installation	117
	Camshaft	117
	Installation	117
	Oil	118
	Installation	118
	Crankshaft	119
	Inspection	119
	Oil Pump Gear	121
	Inspection	121
	Removal	121
	Installation	121
	Main Bearing	121
	Inspection	121
	Piston	123
	Disassembly	123
	Inspection	124
	Piston Rings	126
	Inspection	126
	Connecting Rod	127
	Inspection	127
	Piston and Connecting Rod	130
	Assembly	130
	Piston Ring	131
	Installation	131

POWER PRODUCTION - B

BOOK 4 - 87693299

Engine - 10 (Continued)

CONTENTS

Section	Description	Page
	Piston	131
	Installation	131
	Rod Bearings	132
	Inspection	132
	Cylinder Head	134
	Disassembly	134
	Valve	134
	Removal	134
	Inspection	135
	Valves	136
	Inspection	136
	Valve Spring	139
	Inspection	139
	Rocker Arm	139
	Inspection	139
	Push Rods	139
	Inspection	139
	Camshaft	140
	Installation	140
	Oil Nozzles	141
	Installation	141
	Crankshaft	142
	Installation	142
	Piston and Connecting Rod	143
	Installation	143
	Timing Gearbox	145
	Installation	145
	Camshaft	146
	Timing	146
	Injection Pump	147
	Installation	147

POWER PRODUCTION - B

BOOK 4 - 87693299

Fuel and Injection System - 20

CONTENTS

Section	Description	Page
	Introduction	2
	Specifications	2
	Components	2
	Fuel Tank	2
	Removal	2
	Installation	4
	Fuel Pump	6
	Removal	6
	Installation	7
	Fuel Filter	7
	Replacement	7
	Fuel Injector Pump	8
	Removal	8
	Timing	15
	Fuel Injector Pump	20
	Installation	20
	Injector	29
	Removal	29
	Installation	30

POWER PRODUCTION - B

BOOK 4 - 87693299

Air Intake System - 30

CONTENTS

Section	Description	Page
	Specifications	2
	Air Flow	2
	Introduction	3

POWER PRODUCTION - B

BOOK 4 - 87693299

Air Intake System - 30 (Continued)

CONTENTS

Section	Description	Page
	Components	3
	Check Engine Air Filter Outer Element	3
	Removal	3
	Cleaning	5
	Installation	6
	Turbocharger	8
	Removal	8
	Installation	10
	Intercooler	13
	Removal	13
	Installation	15
	Intake Manifold	17
	Removal	17
	Installation	19

POWER PRODUCTION - B

BOOK 4 - 87693299

Exhaust System - 40

CONTENTS

Section	Description	Page
	Specifications	2
	Components	3
	Muffler	3
	Remove	3
	Installation	4
	Exhaust Manifold	5
	Removal	5
	Installation	8

BOOK 4 - 87693299

Engine Coolant System - 50

CONTENTS

Section	Description	Page
	Introduction	2
	Cooling System	2
	Cooling Fan Operation	4
	Engine Cooling System Parts	4
	Components	5
	Cooling Fan	5
	Removal	5
	Installation	6
	Fan Motor	7
	Removal	7
	Inspection	8
	Installation	9
	Radiator	10
	Removal	10
	Installation	15
	Cooling Assembly	21
	Removal	21
	Installation	30
	Troubleshooting	46