

TS100A, TS110A, TS115A, TS125A, TS130A AND TS135A REPAIR AND T6010, T6020, T6030, T6050, T6070 REPAIR

SECTION 00 - GENERAL	3
SECTION 01 - SEPARATING THE TRACTOR	3
SECTION 10 - ENGINE	7
SECTION 18 - CLUTCH	19
SECTION 21 - TRANSMISSION SYSTEMS	20
SECTION 23 - DRIVE LINES	28
SECTION 25 - MECHANICAL FRONT AXLE	29
SECTION 27 - MECHANICAL REAR WHEEL DRIVE	34
SECTION 31 - POWER TAKE-OFF	36
SECTION 33 - BRAKING SYSTEM	38
SECTION 35 - HYDRAULIC SYSTEMS	42
SECTION 41 - STEERING	67
SECTION 44 - FRONT AXLE AND WHEELS	69
SECTION 50 - AUXILIARY UNITS	71
SECTION 55 - ELECTRICAL SYSTEM	74

The following pages are the collation of the contents pages from each section and chapter of the TS100A, TS110A, TS115A, TS125A, TS130A, TS135A and T6010, T6020, T6030, T6050, T6070 Repair manual. Complete Repair part # 87693272.

The sections used through out all New Holland product Repair manuals may not be used for each product. Each Repair manual will be made up of one or several books. Each book will be labeled as to which sections are in the overall Repair manual and which sections are in each book.

The sections listed above are the sections utilized for the TSA Series and T6000 Series Tractors.

Sample of manual. Download All 4552 pages at:

<https://www.arepairmanual.com/downloads/new-holland-ts100a-ts110a-ts115a-ts125a-ts130a-ts135a-t6010t6020-t6030-t6050-t6070-tractor-service-repair-manual/>

Some sections of this Repair Manual have been revised to include the New T6000 Delta and Plus Series Models T6010, T6020, T6030, T6050, and T6070.

Please note the following to locate new T6000 Tractor Model Repair information:

For complete engine repair information for the new T6000 Series Tractors use Engine Repair Manual # 87661796.

Most all repairs can be carried out by following the Tractor's systems and specific product configurations in the repair manual. Example; 16 x16 Transmission, Air Conditioning and TSA Standard Series Closed Center Hydraulic System.

"TSA Standard" Repair Information also applies to the New T6000 Delta Series Models.

Where specific T6000 Tractor Models are not identified use the following TSA to T6000 cross reference:

T6000 Tractor Models	Use TSA tractor Model
T6010	TS100A
T6020	TS110A
T6030	TS115A
T6050	TS125A
T6070	TS135A

INFORMATION

With the introduction of the T6000 Series Tractors, controller identifications codes have changed. Also, the location of the diagnostic connector has changed. The updated Repair Manual # 87693272 does not contain the new controller ID's or the new location of the diagnostic connector. This page shows the T6000 Series controller identification codes and the diagnostic connector location.

NOTE: Please insert a copy of this page in the front of each Repair Manual Volume for your reference.

Models covered are:

T6000 DELTA TRACTORS
T6020, T6030, T6050

T6000 PLUS SERIES TRACTORS
T6010, T6020, T6030, T6050, T6070

CONTROLLER IDENTIFICATION CODES

The controller identifiers change with the introduction of the T6000 range of tractors, eg., Controller DA for TS-A will become Controller DR for T6000 range. This is required to be remembered throughout this Repair Manual. See table below:

Identifier	Identifier	Controller Function(s)
<u>TS-A</u>	<u>T6000</u>	
DA	DR	24x24 Transmission, Electronic Draft Control, Rear PTO, Differential Lock, Four Wheel Drive
DB	DS	16x16 Transmission, Electronic Draft Control, Rear PTO, Differential Lock, Four Wheel Drive
DD	DU	(Options) Front PTO, Front Hitch, Front Axle Suspension, Electronic Hydraulic Remotes
EDC7	EDC16	Engine Control (Engine Side)
HA	HJ	Enhanced Analogue Digital Instrument Cluster (ADIC)
HB	HK	Basic ADIC
GA		12x12 PTO Controller - Rear PTO, Differential Lock, Four Wheel Drive
JA		Keypad

CONTROLLER FUNCTIONS

	Electronic Module				
Model/Type	24x24	16x16	24x24 16x16	12x12	24x24 16x16
Function	DA(DR)	DB(DS)	DD(DU)	GA	EDC7 (EDC16)
Rear PTO	✓	✓		✓	
Differential Lock	✓	✓		✓	
Four Wheel Drive	✓	✓		✓	
Engine Control (vehicle side)	✓	✓			
Auto Headland Turn Sequence (HTS)	✓	✓			
Electronic Draft Control	✓	✓			
Front Suspension			✓		
Front PTO			✓		
Front Lift			✓		
Electro-Hydraulic Remotes			✓		
Transmission 24x24	✓				
Transmission 16x16		✓			
Engine Control (engine side)					✓

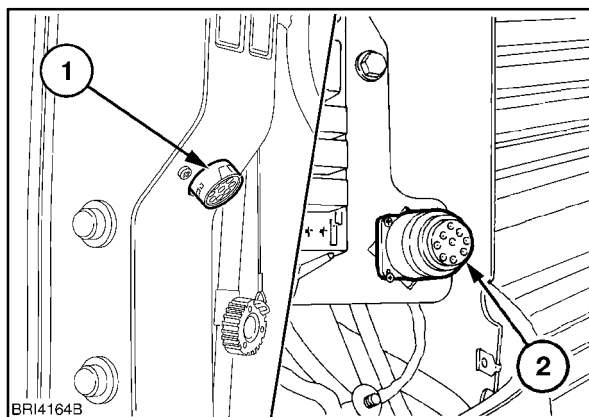
The controller type is identified by a code which is attached to each module. The code, for example, 'DB/DS' identifies it as the module used on a tractor with a 16x16 transmission controlling those functions highlighted in the table above.

All the modules on the tractor are linked by the CAN harness and this also links in the instrument cluster, gear display (16x16 only) and diagnostic connector.

Refer to the system diagrams in Section 55, Chapter 1 of this repair manual for full controller details and inter connectivity.

DIAGNOSTIC CONNECTORS (ADDITIONAL "C" PILLAR LOCATION)

A single diagnostic port, 2, located behind the trim under the transmission control levers, or on the right hand "C" pillar, 1, to interrogate all of the controllers is incorporated into the wiring harness. With the aid of special service tool **380000843**, the port can be used to gain access to the on-board H-menu diagnostics, see Section 55, Chapter 1 of this Repair Manual for full details, to download software or to connect in more specialized diagnostic equipment such as the E.S.T. (Electronic Service Tool).



SECTION 00 - GENERAL

BOOK 1 - 87515312

Chapter 1 - General Information

CONTENTS

Section	Description	Page
00 000	General Instructions	2
	Precautionary Statements	3
	Health and Safety	7
	Ecology and the Environment	15
	Product Identification	16
	International Symbols	19
	Specifications - Plus/Deluxe Models	20
	General Dimensions	20
	Specifications - Standard Models	27
	General Dimensions	27
	Minimum Hardware Tightening Torques	34

SECTION 01 - SEPARATING THE TRACTOR

BOOK 1 - 87515312

Chapter 1 - Separating Front Axle and Front Support from the Engine

CONTENTS

Section	Description	Page
	Tightening Torques	2
	Special Tools	2
	Overhaul	3
10 001	Front Axle and Front Support	3
	Removal	3
	Installation	10
	Front Axle to Support Shim Thickness Calculation	17

SECTION 01 - SEPARATING THE TRACTOR

BOOK 1 - 87515312

Chapter 2 - Separating Engine and Front Support from the Transmission

CONTENTS

Section	Description	Page
	Tightening Torques	2
	Special Tools	2
	Overhaul	4
	Engine and Front Support from the Transmission	4
	Removal	4
	Installation	13

SECTION 01 - SEPARATING THE TRACTOR

BOOK 1 - 87515312

Chapter 3 - Separating Transmission, Engine and Front Support from the Rear Axle

CONTENTS

Section	Description	Page
	Tightening Torques	2
	Special Tools	2
	Overhaul	3
	Transmission, Engine and Front Support from the Rear Axle	3
	Removal	3
	Installation	8

SECTION 01 - SEPARATING THE TRACTOR

BOOK 1 - 87515312

Chapter 4 - Engine Removal

CONTENTS

Section	Description	Page
	Tightening Torques	2
	Special Tools	2
	Overhaul	3
	Engine	3
	Removal	3
	Installation	15

SECTION 01 - SEPARATING THE TRACTOR

BOOK 1 - 87515312

Chapter 5 - Transmission Removal

CONTENTS

Section	Description	Page
	Tightening Torques	2
	Special Tools	2
	Overhaul	3
	Transmission	3
	Removal	3
	Installation	6

SECTION 01 - SEPARATING THE TRACTOR

BOOK 1 - 87515312

Chapter 6 - Cab Removal

CONTENT

Section	Description	Page
	Tightening Torques	2
	Tractors with Cab Suspension	2
	Tractors with Standard Cab	3
	Special Tools	3
	Overhaul	4
	Cab	4
90 150	Removal	4
	Installation	15

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 1 - CNH Engine - F4DE0484A (4 Cylinder Common Rail Electronic)

CONTENTS

Section	Description	Page
10 000	Specifications	4
	Tightening Torques	9
	Special Tools	14
	Description of Operation	15
	Cooling	15
	Lubrication	16
	Lubrication System Components	17
	Engine Overhaul	18
	Introduction	18
	Removal	18
	Disassembly	18
	Fuel System/Preparing Engine to Mount on Rotating Stand	18
	Fuel Rail	21
	Cylinder Head	21
	Crankcase – External Components	24
	Crank Shaft Seals	25
	Sump	28
	Rotating Counter Weights	28
	Crankshaft	29
	Camshaft	31
	Bushings	32
	Assembly	33
	Installing the Tappets – Camshaft	33
	Main Bearing Assembly	34
	Crankshaft Assembly	34
	Main Bearing Cap Assembly	35
	Connecting Rod and Piston Assembly	36
	Timing	37
	Crankshaft Seals and Covers	39
	Rotating Counter Weights	41
	Sump	43
	Flywheel	43

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 1 - CNH Engine - F4DE0484A (4 Cylinder Common Rail Electronic) (Continued)

CONTENTS

Section	Description	Page
	Oil Filter/Cooler	44
	Crankcase - External Components	45
	Cylinder Head/Fuel System	46
	Completing the Engine	55
	Checks, Dimensions and Repairs	57
	Cylinder Block	57
	Cylinder Head Mating Surface Check	58
	Tappets	58
	Crankshaft, Bearings	59
	Main Journal Assembly Clearance	61
	Crankshaft Thrust ring Clearance Check	63
	Timing System	64
	Camshaft	64
	Checking Cam Lift and Pin Alignment	64
	Bushings	65
	Pistons/Connecting Rods	66
	Measuring the Piston Diameter	67
	Piston Pins	68
	Conditions for Correct Pin-Piston Coupling	68
	Piston Rings	68
	Connecting Rods	70
	Bushings	71
	Checking Connecting Rods	71
	Checking Twisting	72
	Checking Bending	72
	Connecting Rod - Piston Assembly	73
	Fitting Piston Rings	74
	Connecting Rod Pin Assembly Clearance	74
	Checking Piston Protrusion	76
	Cylinder Head	77

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 1 - CNH Engine - F4DE0484A (4 Cylinder Common Rail Electronic) (Continued)

CONTENTS

Section	Description	Page
	Valve Disassembly	77
	Cylinder Head Hydraulic Seal Check	78
	Cylinder Head Mating Surface Check	78
	Valve Dimensions	79
	Decarbonizing, Checking and Grinding Valves	79
	Checking the Clearance between the Valve Stem and Guide and Valve Centring	80
	Valve Guides	80
	Regrinding – Replacing Valve Seats	80
	Valve Springs	82
	Valve Installation	83
	Installing the Cylinder Head	83
	Checking and Adjusting Tappet Clearance	85
	Fuel Supply Gear Pump	86
	Normal Operating Condition	86
	Condition of Overpressure at Outlet	86
	Bleed Conditions	86
	High-Pressure Pump CP3	87
	High-Pressure Pump Internal Structure	88
	Operating Principle	89
	Operation	91
	Rail (Pressure Accumulator)	92
	Pressure Relief Valve	93
	Electro-Injector	94
	InjectionStart	94
	Injection End	94
	Fuel Return Pressure Limiter	95

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 2 - CNH Engine - F4DE0684A/F4DE0684B (6 Cylinder Common Rail Electronic)

CONTENTS

Section	Description	Page
10 000	Specifications	2
	Tightening Torques	7
	Special Tools	12
	Description of Operation	13
	Cooling	13
	Lubrication	14
	Overhaul	15
	Engine	15
	Checks, Repairs, Dimensions and Adjustments	15
	Camshaft Timing Operations	15
	Fitting the Cylinder Head	16
	Repairs - Cylinder Block	18
	Checks and Measurements	18
	Cylinder Head Mating Surface Check	19
	Tappets	19
	Crankshaft	20
	Main and Connecting Rod Journal Dimensions	20
	Timing System	23
	Camshaft	23
	Checking Cam Lift and Pin Alignment	23
	Bushings	24
	Connecting Rod-Piston Assembly	25
	Connecting Rods	26
	Bushings	26
	Cylinder Head	27
	Cylinder Head Mating Surface Check	27
	Valves	27
	Valve Guides	27
	Valve Seats	28
	Rocker Arm-Spindle	30
	Adjusting Tappet Clearance	30
	High-Pressure Pump CP3	31

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 3 - CNH Engine - F4CE0484B/F4CE0454*D/F4CE0484*D/ (4 Cylinder Mechanical Engine)

CONTENTS

Section	Description	Page
10 000	Specifications	4
	Tightening Torques	9
	Special Tools	13
	Description of Operation	14
	Mechanical Grid Heater Operation	14
	Cooling	15
	Lubrication	16
	Lubrication System Components	17
	Overhaul	18
	Introduction	18
	Removal	18
	Disassembly	18
	Preparing Engine for Installation on Rotary Stand	18
	Thermostat Housing	20
	Turbocharger	20
	Fuel System	20
	Cylinder Head	24
	Crankshaft Seals	28
	Sump	31
	Rotating Counter Weights	31
	Crankshaft	32
	Bushings	33
	Camshaft	34
	Assembly	35
	Installing the Tappets – Camshaft	35
	Fitting the Oil Nozzles	36
	Main Bearing Assembly	37
	Crankshaft Assembly	37
	Main Bearing Cap Assembly	37
	Fitting the Connecting Rod Half Bearings	39
	Fitting the Piston – Connecting Rod Assemblies in the Cylinder Liners	39
	Fitting the Connecting Rod Caps	40

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 3 - CNH Engine - F4CE0484B/F4CE0454*D/F4CE0484*D/ (4 Cylinder Mechanical Engine) (Continued)

CONTENTS

Section	Description	Page
	Camshaft Timing Operations	40
	Fitting the Timing Gear Casing	41
	Fitting the Coolant Pump	42
	Fitting the Oil Pump	43
	Fitting the Oil Sump Seal	45
	Fitting the Counterweights	45
	Counterweight Timing Operations	46
	Fitting the Oil Sump	47
	Fitting the Flywheel	47
	Fitting the Oil Filter Mounting	48
	Fitting the Alternator	49
	Fitting the Cylinder Heads	50
	Fitting the Rocker Arm Assembly	51
	Fitting the Injectors	52
	Fitting the Tappet Covers	53
	Fitting the Exhaust Manifold	53
	Fitting the Thermostat	54
	Fitting the Fan Pulley Mounting	54
	Fitting the Alternator Belt	55
	Fitting the Intake Manifold	55
	Fitting the Priming Pump	56
	Fitting the Fuel Pipes	57
	Fitting the Fuel Filter	58
	Fitting the Turbo-Blower	59
	Completing the Engine	59
	Checks, Dimensions and Repairs	60
	Cylinder Block	60
	Cylinders	60
	Cylinder Head Mating Surface Check	61
	Tappets	62

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 3 - CNH Engine - F4CE0484B/F4CE0454*D/F4CE0484*D/ (4 Cylinder Mechanical Engine) (Continued)

CONTENTS

Section	Description	Page
	Crankshaft, Bearings	62
	Main and Connecting Rod Journal Dimensions	62
	Main Bearing Assembly	65
	Main Journal Assembly Clearance	65
	Crankshaft Thrust Ring Clearance Check	67
	Timing System	67
	Camshaft	67
	Checking Cam Lift and Pin Alignment	67
	Bushings	68
	Piston/Connecting Rods	69
	Measuring the Piston Diameter	70
	Piston Pins	71
	Conditions for Correct Pin-Piston Coupling	71
	Piston Rings	71
	Connecting Rod Data	73
	Bushings	74
	Checking Connecting Rods	74
	Connecting Rod – Piston Assembly	76
	Fitting Piston Rings	77
	Fitting the Piston – Connecting Rod Assemblies in the Cylinder Liners	77
	Connecting Rod Pin Assembly Clearance	78
	Checking Piston Protrusion	80
	Cylinder Head	80
	Valve Disassembly	80
	Cylinder Head Hydraulic Seal Check	81
	Cylinder Head Mating Surface Check	81
	Valve Data	82
	Decarbonizing, Checking and Grinding Valves	82
	Checking the Clearance Between the Valve Stem and Guide and Valve Centring	83
	Valve Guides	83
	Valve Seats	83

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 3 - CNH Engine - F4CE0484B/F4CE0454*D/F4CE0484*D/ (4 Cylinder Mechanical Engine) (Continued)

CONTENTS

Section	Description	Page
	Valve Springs	85
	Assembling the Cylinder Head	85
	Installing the Cylinder Head	86
	Rocker Arm–Spindle	86
	Bosch Rotary Fuel Injection Pump	88
	Manifold Pressure Compensator (LDA)	88
	Electrical Cold-start Accelerator (KKSB)	90
	Injection Pump Removal	92
	Injection Pump Installation	94
	Checking Injection Pump Timing	94
	Final Checks	96

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 4 - CNH Engine - F4CE0684C/F4CE0684F*D (6 Cylinder Mechanical Engine)

CONTENTS

Section	Description	Page
10 000	Specifications	3
	Tightening Torques	8
	Special Tools	12
	Description of Operation	13
	Mechanical Grid Heater Operation	13
	Cooling	14
	Lubrication	15
	Overhaul	16
	Engine	16

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 4 - CNH Engine - F4CE0684C/F4CE0684F*D (6 Cylinder Mechanical Engine) (Continued)

CONTENTS

Section	Description	Page
	Checks, Repairs, Dimensions and Adjustments	16
	Camshaft Timing Operations	16
	Fitting the Cylinder Head	17
	Repairs - Cylinder Block	18
	Checks and Measurements	18
	Cylinder Head Mating Surface Check	19
	Tappets	19
	Crankshaft	20
	Main and Connecting Rod Journal Dimensions	20
	Timing System	23
	Camshaft	23
	Checking Cam Lift and Pin Alignment	23
	Bushings	23
	Connecting Rod-Piston Assembly	24
	Connecting Rods	25
	Bushings	26
	Cylinder Head	26
	Cylinder Head Mating Surface Check	26
	Valves	27
	Valve Guides	27
	Valve Seats	27
	Rocker Arm-Spindle	28
	Bosch Rotary Fuel Injection Pump	30
	Manifold Pressure Compensator (LDA)	30
	Electrical Cold-start Accelerator (KKSb)	32
	Injection Pump Removal	34
	Injection Pump Installation	36
	Checking Injection Pump Timing	36
	Final Checks	38

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 5 - Cooling

CONTENTS

Section	Description	Page
	Specifications	3
	Tightening Torques	3
	Description and Operation	4
	Mechanical Fuel Injected Engines	4
	Electronic Fuel Injected Engines	6
	Troubleshooting	8
	Overhaul	9
	Cooling System Drain	9
	Tractors with Cab Heater	9
	Tractors Less Cab Heater	9
	All Tractors	9
	Cooling System Refill	10
	Radiator Removal	10
	All Tractors	10
	Radiator Installation	13
	All Tractors	13
	Radiator Inspection and Repair	17
	Thermostat	17
	Electronic Fuel Injected Engines	17
	Mechanical Fuel Injection Engines	19
	Thermostat Inspection	22
	Coolant Temperature Sensor	22
	Electronic Fuel Injection Engines	22
	Mechanical Fuel Injection Engines	23
	Viscous Fan	24
	Removal	24
	Installation	25
	Fan Blade Removal	26
	Fan Blade Installation	26
	Fan Belt	27
	Removal	27
	Installation	27

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 5 - Cooling (Continued)

CONTENTS

Section	Description	Page
	Belt Tensioner	27
	Removal	27
	Installation	28
	Inspection and Repair	28
	Coolant Pump	28
	Removal	28
	Installation	28

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 6 - Fuel Tank Removal

CONTENTS

Section	Description	Page
10 216	Fuel Tank	2
	Removal	2
	Installation	4

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 7 - Fuel Injection Pump 4 Cylinder TS-A Delta Models (06-2005)/ T6010 Delta/ T6010 Plus, with Delphi Pumps (Refer to Chapters 3 and 4 for 6 cylinder TS-A Delta models)

CONTENTS

Section	Description	Page
	Specifications	2
	Torques	2
	Special Tools	2
	Description and Operation	3
	Delphi Rotary Fuel Pump Removal and Installation	5
	Removal	5
	Installation	7
	Checking Injection Pump Static Timing	8
	Injection Pump Static Timing - Adjustment	11
	Setting Pump Timing on an Untimed Pump	13

SECTION 10 - ENGINE

BOOK 2 - 87693273

Chapter 8 - CNH Engine - Tier 3 (T6000 Series Tractors)

CONTENTS

Section	Description	Page
	General specifications	2
	4 Cylinder Mechanical Engine - F4CE0484B*D / F4CE9484B*J600	2
	6 Cylinder Mechanical Engine - F4CE9684L*J600 / F4CE9684K*J601 / F4CE9684J*J601	3
	4 Cylinder Electronic Boosted Engine - F4DE9487B*J / F4DE9487A*J / F4DE9484A*J100	4
	4 Cylinder Electronic Un-Boosted Engine - F4DE9484E*J / F4DE9484D*J / F4DE9484B*J	5
	6 Cylinder Electronic Boosted Engine - F4DE9684R*J102 / F4DE9687X*J / F4DE9687J*J	6
	6 Cylinder Electronic Un-Boosted Engine - F4DE9684G*J101 / F4DE9684F*J100 / F4DE9687R*J	8

SECTION 18 - CLUTCH

BOOK 3 - 87515314

Chapter 1 - Clutch

CONTENTS

Section	Description	Page
	Specifications	2
	Tightening Torques	2
	Troubleshooting	3
	Description and Operation	5
	Overhaul	6
	Clutch	6
	Removal	6
	Inspection and Repair	7
	Hydraulic Release Bearing / Slave Cylinder	8
	Inspection	8
	Assembly Overhaul	8

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 1 - 16 x 16 Transmission

CONTENTS

Section	Description	Page
	Specifications	4
	Tightening Torques	5
	Special Tools	9
	Description and Operation	11
	Input Sensors	14
	Transmission Oil Temperature Sensor	14
	Clutch Pedal Potentiometer and Disconnect Switch	14
	Shuttle Lever	14
	Forward / Reverse and 1-4 / 5-8 Potentiometers	15
	Gear Shift Lever	15
	Gear Selector Switches	15
	Synchronizer Status Switches	16
	Parking Brake Switch	16
	Seat Switch	16
	Output Devices	17
	Clutch PWM Valves, C1, C2, C3 and C4	17
	Forward, Reverse, 1-4 and 5-8 PWM Valves	17
	Analogue Digital Instrument Cluster (ADIC)	17
	Control Device	18
	Controller	18
	16 x 16 Transmission	19
	Gear Shift Displays	19
	LED Gear Display	19
	Digital Gear Shift Display	20
	Speed Matching	20
	Sequential Powershifting	20
	Auto Shift Function (where fitted)	21
	Auto Take Off (ATO)	24
	Transmission Gear Teeth	25
	Power Flows - Neutral	26
	Power Flows - 1st Gear	27
	Power Flows - 2nd Gear	28

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 1 - 16 x 16 Transmission (Continued)

CONTENTS

Section	Description	Page
	Power Flows – 3rd Gear	29
	Power Flows – 4th Gear	30
	Power Flows – 5th Gear	31
	Power Flows – 8th Gear	32
	Power Flows – 16th Gear	33
	Power Flows – 2nd Reverse Gear	34
	Transmission Hydraulic Circuit Schematic Illustrations	35
	Transmission Schematic Key	35
	Start Up	36
	Gear 1 Selected, Inching Pedal Partially Raised	38
	Gear 1 Selected, Inching Pedal Fully Released	40
	Transmission Gear Teeth	42
	Troubleshooting Diagrams	45
	Diagram 1 – Tractor Does Not Drive in any Gear	46
	Diagram 2 – Tractor Drives in Ranges but has Following Fault:	47
	Powershift Function Operates but the Shift Sequence is Incorrect or Gears Missing	47
	Diagram 3 – The Powershifts are not Smooth or the Tractor Loses Drive Between Powershifts (in work tractor stops or could be jerky)	48
	Diagram 4 – Tractor Drives in all Gears but has the Following Fault:	49
	Poor Clutch Pedal Feathering / Inching Performance	49
	Diagram 5 – Clutch Pedal Potentiometer Calibration Check	50
	Diagram 6 – The Tractor Drives in all Gears and Ranges but has the Following Fault:	51
	Transmission Jumps out of Gear, Holds in Gear or Gears Clash when Shifting	51
	Diagram 7 – The Tractor Drives in all Gears and Ranges but has the Following Fault:	52
	Clutches Squeal / Whine During Inching	52
	Diagram 8 – The Tractor Drives in all Gears and Ranges but has the Following Fault:	53
	Transmission is Noisy in Operation	53
	Diagram 9 – The Tractor Drives in all Gears and Ranges but has the Following Fault:	53
	Transmission Clunks During Inching	53

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 1 - 16 x 16 Transmission (Continued)

CONTENTS

Section	Description	Page
	Overhaul	54
	Transmission Disassembly / Assembly Information	54
	Inspection	55
	Disassembly	56
	Front Section Removal	57
	Middle Section Removal	61
	Rear Section Removal	63
	Front Section Disassembly / Assembly	67
	Middle Section Disassembly / Assembly	82
	Rear Section Disassembly / Assembly	95
	Transmission Top Cover	115
	Removal	116
	Disassembly	116
	Inspection	116
	Assembly	117
	Installation	117
	Transmission Control Valve	118
	Removal	119
	Lubrication Valve	120
	Removal and Disassembly	120
	Inspection and Assembly	121
	Control Valve Cover	121
	Disassembly	121
	Inspection and Assembly	121
	Control Valve	122
	Assembly	122
	Installation	122
	Synchronizer	123
	Inspection	123
	Transmission Housing Transfer Tubes	124
	Removal / Installation	124

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 1 - 16 x 16 Transmission (Continued)

CONTENTS

Section	Description	Page
	Transmission	125
	Assembly	125
	Adjustments	130
	Forward / Reverse Synchronizer End-Float	130
	Forward / Reverse and Main (1-4 / 5-8) Synchronizers	136
	High / Low Range Cable	137
	High / Low Range Synchronizer	138

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 2 - 24 x 24 Transmission

CONTENTS

Section	Description	Page
	Specifications	4
	Tightening Torques	6
	Special Tools	8
	Description and Operation	10
	Valves	11
	Low Pressure Regulating Valve with Variable Displacement Load Sensing Hydraulic Pump	11
	Low Pressure Regulating Valve with Fixed Displacement Hydraulic Gear Pump	11
	Transmission Control Valve	12
	Lubrication Control Valve	12
	Input Sensors	12
	Transmission Oil Temperature Sensor	12
	Clutch Pedal Potentiometer and Disconnect Switch	13

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 2 - 24 x 24 Transmission (Continued)

CONTENTS

Section	Description	Page
	Shuttle Lever	13
	Forward / Reverse Potentiometer	13
	Upshift and Downshift Switches	14
	High / Medium Synchronizer Status Switch	14
	First / Second Synchronizer Status Switch	14
	Third / Fourth Synchronizer Status Switch	15
	Rear Axle Speed Sensor	15
	Parking Brake Switch	15
	Seat Switch	16
	Output Devices	16
	C1 and C2 Clutch PWM Solenoid Valves and Dump Solenoid Valve	16
	Forward / Reverse PWM Solenoid Valves	16
	Analogue Digital Instrument Cluster (ADIC)	17
	Control Device	17
	Controller	17
	Electrical Operation	18
	Neutral	18
	Gear Selection	18
	Inching / Feathering	18
	Gear Shifting	18
	Drive	18
	C1 (Under Drive) to C2 (Direct Drive)	18
	Auto Take Off (ATO)	19
	Hydraulic Operation	20
	Neutral	20
	Inching / Feathering	20
	Drive	20
	Gear Shifting	20
	C1 (Under Drive) to C2 (Direct Drive)	20
	Sectional Views	21

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 2 - 24 x 24 Transmission (Continued)

CONTENTS

Section	Description	Page
	24x24 Transmission	25
	Transmission Gear Teeth	26
	Power Flows - Neutral	27
	Power Flows - 1st Gear	28
	Power Flows - 4th Gear	29
	Power Flows - 13th Gear	30
	Power Flows - 24th Gear	31
	Power Flows - Reverse 9th Gear	32
	Power Flows - Reverse 20th Gear	33
	Transmission Gear Teeth	34
	Troubleshooting	37
	Overhaul	40
	C1 / C2 Clutch Housing	40
	Removal	40
	Disassembly	43
	Inspection	52
	Assembly	53
	Clutch Plate Set	63
	Adjustment	63
	C1 Clutch Cluster Gear Shaft End FLoat	64
	Adjustment	64
	C1 / C2 Clutch Housing	66
	Installation	66
	Lubrication Oil Control Valve	70
	Disassembly / Assembly	70
	Transmission	71
	Disassembly	71
	Front Section Removal	73
	Rear Section Removal	75
	Middle Section Removal	77

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 2 - 24 x 24 Transmission (Continued)

CONTENTS

Section	Description	Page
	Transmission Component	80
	Disassembly / Assembly	80
	Front Section Disassembly / Assembly	84
	Rear Section Disassembly / Assembly	85
	Middle Section Disassembly / Assembly	88
	Synchronizer	92
	Inspection	92
	Transmission	93
	Assembly	93
	Output Shaft End FLoat	102
	Adjustment	102
	Gearshift Cable	104
	Adjustments	104

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 3 - 12 x 12 Transmission

CONTENTS

Section	Description	Page
	Specifications	2
	Tightening Torques	3
	Special Tools	5
	Description and Operation	7
	Main Shift Lever	7
	Range Lever	7
	Shuttle Lever	7
	12x12 Transmission	8
	Transmission Gear Teeth	9
	Power Flows - Neutral	10
	Power Flows - 1st Gear	11
	Power Flows - 2nd Gear	12
	Power Flows - 7th Gear	13
	Power Flows - 12th Gear	14
	Power Flows - Reverse 6th Gear	15
	Transmission Gear Teeth	16
	Troubleshooting	19
	Overhaul	21
	Transmission	21
	Disassembly	21
	Transmission Component	31
	Disassembly / Assembly	31
	Front Section Disassembly / Assembly	34
	Rear Section Disassembly / Assembly	36
	Middle Section Disassembly / Assembly	39
	Synchronizer	43
	Inspection	43
	Transmission	44
	Assembly	44
	Output Shaft End Float	55
	Adjustment	55
	Gearshift Cable	57
	Adjustments	57

SECTION 21 - TRANSMISSION SYSTEMS

BOOK 3 - 87515314

Chapter 4 - Reduction Units

CONTENTS

Section	Description	Page
	Specifications	2
	Sectional Views	2
	Description and Operation	4
	Troubleshooting	7
	Electro-Hydraulic Engaged Creeper	7
	Mechanical Engaged Creeper	8

SECTION 23 - DRIVE LINES

BOOK 4 - 87693274

Chapter 1 - Drive Lines

CONTENTS

Section	Description	Page
	Specifications	2
	Tightening Torques	3
	Special Tools	4
	Description and Operation	5
	Manual Four Wheel Drive	5
	Automatic Four Wheel Drive	5
	Four Wheel Drive Off	5
	Sectional Views	6
	Troubleshooting	12
	Overhaul	13
	Standard Front Axle Four Wheel Driveshaft	13
	Removal	13
	Installation	14
	Supersteer Front Axle Four Wheel Driveshaft	16
	Removal	16
	Installation	17