



NEW HOLLAND

MIDI CRAWLER EXCAVATOR

E70

SERVICE MANUAL

87360603 NA

Issued 01-2006



SHOP MANUAL

E70

HYDRAULIC EXCAVATOR

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E70 SHOP MANUAL

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SHOP MANUAL - SECTION 1

E70
HYDRAULIC EXCAVATOR

STANDARD SPECIFICATIONS AND MAINTENANCE

SECTION 1 - STANDARD SPECIFICATIONS AND MAINTENANCE

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STANDARD SPECIFICATIONS AND MAINTENANCE

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CHAPTER 1

E70

HYDRAULIC EXCAVATOR

**GENERAL INFORMATION AND
SAFETY**

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SECTION 1 - STANDARD SPECIFICATIONS AND MAINTENANCE
CHAPTER 1 - GENERAL INFORMATION AND SAFETY

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CHAPTER 1

GENERAL INFORMATION AND SAFETY

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NOTES

1.1 GENERAL SAFETY INFORMATION



CAUTION: Do not operate or perform any maintenance on this machine until all instructions in the *OPERATOR'S MANUAL* and this *MANUAL* have been thoroughly read and understood.



WARNING: Improper operation or maintenance of this machine may cause accidents and could result in serious injury or death.



CAUTION: Always keep the manual in storage.
If it is missing or damaged, place an order with an authorized Distributor for a replacement.
If you have any questions, please consult your dealer.

CAUTION: Always keep the manual in storage.
If it is missing or damaged, place an order with an authorized Distributor for a replacement.
If you have any questions, please consult your dealer.

1. Most accidents, which occur during operation, are due to neglect of precautionary measures and safety rules. Sufficient care should be taken to avoid these accidents. Erroneous operation, lubrication or maintenance services are very dangerous and may cause injury or death of personnel. Therefore all precautionary measures, NOTES, DANGERS, WARNINGS and CAUTIONS contained in the manual and on the machine should be read and understood by all personnel before starting any work with or on the machine.
2. Operation, inspection, and maintenance should be carefully carried out, safety must be given the first priority. The safety information contained in the manual is intended only to supplement safety codes, insurance requirements, local laws, rules and regulations.

3. Messages of safety appear in the manual and on the machine:

All messages of safety are identified by either word of DANGER, WARNING, or CAUTION.



DANGER: Shows an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING: Shows a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION: Shows a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against possible damage to the machine and its components.

4. It is very difficult to foresee every danger that may occur during operation. However, safety can be ensured by fully understanding proper operating procedures for this machine according to methods recommended.
5. While operating the machine, be sure to perform work with great care, so no damage to the machine or accidents will occur.
6. Continue studying the manual until all Safety, Operation and Maintenance procedures are completely understood by all persons working with the machine.

1.2 SAFETY PRECAUTIONS



WARNING: *The proper lubrication and maintenance for this machine are outlined in the OPERATOR'S MANUAL.*



WARNING: *Improper lubrication and maintenance procedures are dangerous and could result in injury or death. Read and understand the MANUAL before performing maintenance or adding/changing lubricants.*



WARNING: *Do not operate this machine unless you have read and understand the instructions in the OPERATOR'S MANUAL. Improper machine operation is dangerous and could result in injury or death.*

The serviceman may be unfamiliar with many of the systems on this machine. This makes it important to use caution when performing service work. A knowledge of the system and or components is important before the removal or disassembly of any component.

Because of the size of some of the machine components, the serviceman should check the weights noted in this manual. Use proper lifting procedures when removing any components. Weight of components table is shown in the SPECIFICATIONS section.

The following is a list of basic precautions that must always be observed.

1. Read and understand all Warning plates and decals on the machine before Operating, Maintaining or Repairing machine.
2. Always wear protective glasses and protective shoes when working around machines. Wear protective glasses when using hammers, punches or drifts on any part of the machine or attachments. Use welders gloves, hood/goggles, apron and the protective clothing appropriate to the welding job being performed. Do not wear loose fitting or torn clothing. Remove all rings from fingers, loose jewelry, confine long hair and loose clothing before working on this machinery.
3. Disconnect the battery and hang a "Do Not Operate" tag in the Operators Compartment. Remove ignition keys.
4. If possible, make all repairs with the machine parked on a level, hard surface. Block the machine so it does not roll while working on or under the machine. Hang a "Do Not Operate" tag in the Operators Compartment.
5. Do not work on any machine that is supported only by jacks or a hoist. Always use blocks or jack stands capable of supporting the machine.
6. Relieve all pressure in air, oil, or water systems before any lines, fittings, or related items are disconnected or removed. Always make sure all raised components are blocked correctly and be alert for possible pressure when disconnecting any device from a system that utilizes pressure.
7. Lower the bucket, dozer, or other attachments to the ground before performing any work on the machine. If this cannot be done, make sure the bucket, dozer, ripper or other attachment is blocked correctly to prevent it from dropping unexpectedly.
8. Use steps and grab handles when mounting or dismounting a machine. Clean any mud or debris from steps, walkways or work platforms before using. Always face to the machine when using steps, ladders, and walkways. When it is not possible to use the designed access system, provide ladders, scaffolds, or work platforms to perform safe repair operations.
9. To avoid back injury, use a hoist when lifting components which weigh 20 kg (45 lbs) or more. Make sure all chains, hooks, slings, etc., are in good condition and are the correct capacity. Be sure hooks are positioned correctly. Lifting eyes are not to be side loaded during a lifting operation.
10. To avoid burns, be alert for hot parts on machines which have just been stopped and hot fluids in lines, tubes and compartments.
11. Be careful when removing cover plates. Gradually back off the last two capscrews or nuts located at opposite ends of the cover or device and carefully pry cover loose to relieve any spring or other pressure, before removing the last two capscrews or nuts completely.
12. Be careful when removing filler caps, breathers and plugs on the machine. Hold a rag over the cap or plug to prevent from being sprayed by liquids under pressure. The danger is even greater if the machine has just been stopped because fluids can be hot.

13. Always use the proper tools that are in good condition and that are suited for the job. Be sure you understand how to use them before performing any service work.
14. Reinstall all fasteners with the same part number. Do not use a lesser quality fastener if replacements are necessary.
15. Repairs which require welding should be performed by personnel adequately trained and knowledgeable in welding procedures. Determine type of metal being welded and select correct welding procedure and electrodes, rods or wire to provide a weld strength equivalent at least to that of the parent metal. Make sure to disconnect battery before any welding procedures are attempted.
16. Do not damage wiring during removal operations. Reinstall the wiring so it will not be damaged during operation of the machine by contacting sharp corners, or by rubbing against some object or hot surface.
17. Be sure all protective devices including guards and shields are properly installed correctly before starting repair. If a guard or shield must be removed to perform the repair work, replace the guard or shield after repair is completed.
18. Performing maintenance or repair work with the bucket raised is dangerous due to the possibility of it falling. Lower the attachment and place the bucket on the ground before starting the work.
19. Loose or damaged fuel, lubricant and hydraulic lines, tubes and hoses can cause fires. Do not bend or strike high pressure lines or install ones which have been bent or damaged. Inspect lines, tubes and hoses carefully. Do not check for leaks with your hands. Very small (pinhole) leaks can result in a high velocity oil stream that will be invisible close to the hose. This oil can penetrate the skin and cause personal injury. Use cardboard or paper to locate pinhole leaks.
20. Tighten connections to the correct torque. Make sure that all heat shields, clamps and guards are installed correctly to avoid excessive heat, vibration or rubbing against other parts during operation. Shields that protect against oil spray onto hot exhaust components in event of a line, tube or seal failure must be installed correctly.
21. Do not operate a machine if any rotating part is damaged or contacts any other part during operation. Any high speed rotating component that has been damaged or altered should be checked for balance before reusing.
22. Be careful when servicing or separating the tracks. Chips can fly when removing or installing a track pin. Wear safety glasses and long sleeve protective clothing. Tracks can unroll very quickly when separated. Keep away from front and rear of machine. The machine can move unexpectedly when both tracks are disengaged from the sprockets. Block the machine to prevent it from moving.

1.3 GENERAL PRECAUTIONS FOR REPAIRS

1.3.1 PREPARATION BEFORE DISASSEMBLING



1. Understand operating procedure

Read OPERATOR'S MANUAL and this MANUAL carefully prior to operating the machine.

2. Cleaning machines

Remove soil, mud, and dust from the machine before service. This will prevent loss of work efficiency, damaged parts, and difficulty in rust prevention and dust protection while reassembling.

3. Inspecting machines

Identify the parts to be disassembled before starting work, determine the disassembling procedure considering the workshop situations etc., request necessary parts in advance.

4. Record the following items

- A. Inspection date and place.
- B. Model name, applicable machine number, and hour meter reading.
- C. Trouble condition, place and cause.
- D. Visible oil leakage, water leakage and damage.
- E. Clogged filters, oil level, oil quality, oil contamination and loose connections.
- F. Is it a recurring fault at approximately the same amount of operating hours.

5. Arrangement and cleaning in service shop

- A. Tools required for repair work.
- B. Prepare space to place the disassembled parts.
- C. Prepare oil containers for draining oil etc.

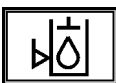
1.3.2 SAFETY IN DISASSEMBLING AND ASSEMBLING



1. Wear appropriate clothes with long sleeves, safety shoes, safety helmet and protective glasses.
2. Suspend warning tag DO NOT OPERATE from the doorknob or the operating lever.
3. Stop the engine before starting inspection and maintenance.

4. Identify the location of a first-aid kit and a fire extinguisher, also who to contact in case of an emergency.
5. Choose a hard, level and safe place, and place the attachment on the ground securely.
6. Use a hoist to remove heavy parts (20 kg [45 lbs] or more) from the machine.
7. Use proper tools and replace or repair defective tools.
8. Support the machine and attachment with supports or blocks if the work is performed in the lifted condition.

1.3.3 DISASSEMBLING AND ASSEMBLING HYDRAULIC EQUIPMENT



1. Removing hydraulic equipment

- A. Before disconnecting pipes, release the hydraulic pressure in the system.
- B. Carefully drain oil of the removed pipes into a containers without spilling on the floor.
- C. Install plugs or caps on the pipe ends to avoid oil spillage and contamination.
- D. Clean off the external surface of the equipment before disassembling, drain hydraulic and gear oil before placing component on the workbench.

2. Disassembling hydraulic equipment

- A. Do not modify the hydraulic equipment without the permission of the manufacturer. Manufacturer will not be responsible for the performance and function of the product after modification.
- B. When disassembling and reassembling for repair, refer the work to qualified personnel who have the knowledge or have completed the service training.
- C. Provide aligning marks to facilitate reassembly.
- D. Before starting the work, read the manual for disassembly procedures and decide whether the work can be performed by yourself or if assistance is required.
- E. Use the special jig or tools if they are specified.

- F. If it is hard to remove a part according to the procedure, do not force it, investigate the cause.
- G. Place the removed parts in order and attach tags to facilitate the reassembly.
- H. Note the location and quantity of parts commonly applied to multiple locations.
3. Inspecting parts
- A. Make sure that the disassembled parts are free from seizure, interference, and uneven contact.
- B. Measure and record wear condition of parts and clearance.
- C. If the problem is found in a part, repair or replace it.
4. Reassembling hydraulic equipment
- A. Turn ON the ventilation fan or open windows to maintain good ventilation prior to cleaning parts.
- B. Perform rough and finish cleaning before assembling.
- C. Remove solvent by air and apply clean hydraulic or gear oil for assembling.
- D. Always replace the removed O-rings, backup rings, and oil seals with new ones by applying grease in advance.
- E. Remove dirt and moisture from and perform degreasing on the surface where liquid gasket are to be applied.
- F. Remove rust preventive agent from the new parts before use.
- G. Fit bearings, bushings and oil seals using proper tools.
- H. Assemble the parts utilizing matching marks.
- I. Make sure all the parts are completely assembled after the work.

5. Installing hydraulic equipment

- A. Make sure hydraulic fluid and lubricants are at proper levels.
- B. Perform air bleeding when:
- Hydraulic fluid changed
 - Parts of suction piping replaced
 - Hydraulic pump installed
 - Slewing motor installed
 - Travel motor installed
 - Hydraulic cylinder installed



WARNING: *Operation of the hydraulic equipment without filling hydraulic fluid or lubricant or without performing air bleeding will result in damage to the equipment.*

- C. Perform air bleeding of the hydraulic pump and slewing motor after loosening the upper drain plug, start and run the engine at low idle.

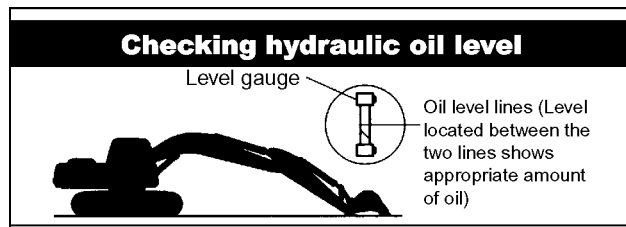
Air bleeding is completed when clear hydraulic fluid is visible, tighten plug.

- D. Perform air bleeding of the travel motor and the hydraulic cylinders by running the engine for more than 5 minutes at low speed without load.

NOTE: *Do not allow hydraulic cylinders to bottom out on the stroke end just after maintenance.*

- E. Perform air bleeding of pilot line by performing a series of digging, slewing, and travel operations.

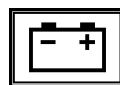
- F. Check the hydraulic fluid level after putting the attachment in the check hydraulic fluid position. Add hydraulic fluid if required.



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Figure 1

1.3.4 ELECTRICAL EQUIPMENT



1. Turn the key OFF prior to connecting and disconnecting connectors.
2. Disconnect the connector by holding it and pressing the lock. Do not pull on the wires to separate connectors.
3. Connect the connector and make sure it is completely locked.
4. Turn the key OFF prior to touching the terminal of starter or generator.
5. Remove the ground terminal of battery when handling tools around the battery or its relay.
6. Do not splash water on the electrical equipment and connectors during machine washing.
7. Check for moisture inside the waterproof connector after disconnecting it. If moisture is found, dry it completely before reconnecting.

WARNING: Battery electrolyte is hazardous.

Battery electrolyte is diluted sulfuric acid. Exposure of skin or eyes will cause burning or loss of eyesight.

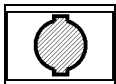
If the exposure occurs, take the following emergency measures and seek the advice of a medical specialist.

- When skin exposed:
Wash with water and soap sufficiently.
- When eyes exposed:
Immediately wash away with water continuously for more than 10 minutes.
- If a large spill occurs:
Neutralize with sodium bicarbonate or wash away with water.
- When swallowed:
Drink a large amount of milk or water.
- When clothes exposed:
Immediately undress and wash.



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1.3.5 HYDRAULIC PARTS



1. O-ring

- Make sure O-rings have elasticity and are not damaged before use.
- Use only approved O-rings. O-rings are made of materials having different hardness to apply to a variety of parts, such as the part for moving or fixed portion, subjected to high pressure, and exposed to corrosive fluid, even if the size is the same.
- Install the O-rings without distortion.
- Replace floating seals as a pair.

2. Flexible hose

- Use only approved parts.
- Tighten the fittings to the specified torque.
- Make sure there are no tight curls, twists, bends, tension, interference, or leaks.

1.3.6 WELDING REPAIR

1. Refer welding repair to qualified personnel.
2. Disconnect the ground cable of the battery before starting the repair. Failure to do so will cause damage to the electrical equipment.
3. Move away the articles in advance that may cause fire if exposed to sparks.
4. Before starting the repair of the attachment, cover the plated surface of the piston rod with flameproof sheet to prevent it from being exposed to sparks.

1.3.7 ENVIRONMENTAL PROTECTION

1. Run the engine in a place that has sufficient ventilation.

2. Industrial waste disposal

Dispose of the following parts according to the relevant regulations:

- Waste oil and waste container
- Battery

3. Precautions for handling hydraulic fluid

Exposure of eyes to hydraulic fluid will cause inflammation. Wear protective glasses before handling to avoid an accident. If eyes are exposed to the oil, take the following emergency measures:

When eyes are exposed:

- Immediately wash away with water until stimulative feeling vanishes.

When swallowed:

- Do not vomit, seek medical treatment immediately.

When skin exposed:

- Wash with water and soap sufficiently.

4. Others

Use genuine replacement parts and lubricants authorized by the manufacturer.

1.4 INTERNATIONAL UNIT CONVERSION SYSTEM

1.4.1 INTRODUCTION

NOTE: Information based on MARKS' STANDARD HANDBOOK FOR MECHANICAL ENGINEERS.

Although this manual includes International System of Unit and Foot-Pound System of Units, if you need SI unit, refer to the following international system of units.

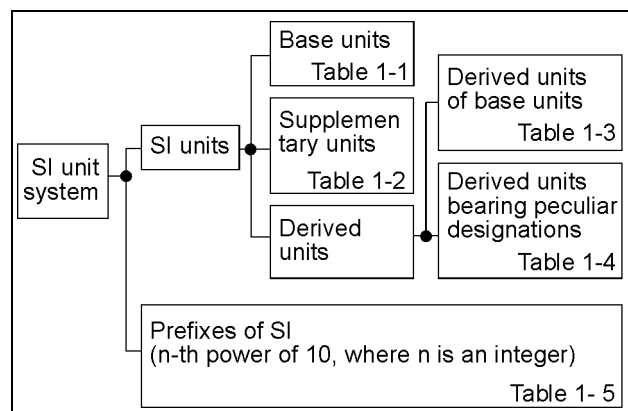
Given is an excerpt of the units that are related to this manual.

1. Etymology of SI Unites

French: Le Systeme International d' Unites

English: International System of Units

2. Construction of SI Unit System



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Figure 2

1.4.2 TABLES

1.4.2.1 BASE UNITS

QUANTITY	UNIT	SYMBOL
Length	meter	m
Mass	kilogram	kg
Time	second	s
Electric current	ampere	A
Thermodynamic temperature	kelvin	K
Amount of substance	mol	mol
Luminous intensity	candela	cd

TABLE 1-1

1.4.2.2 DERIVED UNITS

QUANTITY	UNIT	SYMBOL
Area	square meter	m ²
Volume	cubic meter	m ³
Velocity	meter per second	m/s
Acceleration	meter per second squared	m/s ²
Density	kilogram per cubic meter	kg/m ³

TABLE 1-2

1.4.2.3 SUPPLEMENTARY UNITS

QUANTITY	UNIT	SYMBOL
Plane angle	radian	rad
Solid angle	steradian	sr

TABLE 1-3

1.4.2.4 DERIVED UNITS BEARING PECULIAR DESIGNATIONS

QUANTITY	UNIT	SYMBOL	FORMULA
Frequency	hertz	Hz	1/s
Force	newton	N	kg · m/s ²
Pressure and Stress	pascal	Pa	N/m ²
Energy, Work and Quantity of heat	joule	J	N·m
Power	watt	W	J/s
Quantity of electricity	coulomb	C	A·s
Electric potential difference, Voltage, and Electromotive force	volt	V	W/A
Quantity of static electricity and Electric capacitance	farad	F	C/V
Electric resistance	ohm	Ω	V/A
Celsius temperature	Celsius degree or degree	°C	(t+273.15)K
Illuminance	lux	lx	l m/m ²

TABLE 1-4

1.4.2.5 PREFIXES OF SI

PREFIX	SYMBOL	MULTIPLICATION FACTORS
giga	G	10 ⁹
mega	M	10 ⁶
kilo	k	10 ³
hecto	h	10 ²
deca	da	10
deci	d	10 ⁻¹
centi	c	10 ⁻²
milli	m	10 ⁻³
micro	μ	10 ⁻⁶
nano	n	10 ⁻⁹
pico	p	10 ⁻¹²

TABLE 1-5

1.4.2.6 UNIT CONVERSION

QUANTITY	GRAVITATIONAL	SI	CONVERSION FACTOR
Mass	kg	kg	
Force	kgf	N	1 kgf=9.807 N
Torque	kgf.m	Nm	kgf.m=9.807 N.m
Pressure	kgf/cm ²	MPa	1 kgf/cm ² =0.09807 MPa
Motive Power	PS	kW	1 PS=0.7355 kW
Revolution	rpm	min ⁻¹	r/min *1
*1 Units that are allowed to use.			

TABLE 1-6

CHAPTER 2

E70

HYDRAULIC EXCAVATOR

SPECIFICATIONS

Issued 01-2006

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SECTION 1 - STANDARD SPECIFICATIONS AND MAINTENANCE
CHAPTER 2 - SPECIFICATIONS

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All data given in this publication is subject to production variations. Dimensions and weights are only approximate. Illustrations do not necessarily show products in standard condition. For exact information about any particular product, please consult your Dealer

Revision History			
Issue	Issue Date	Applicable Machines	Remarks
First Edition	01-2006	E70	

CHAPTER 2

SPECIFICATIONS

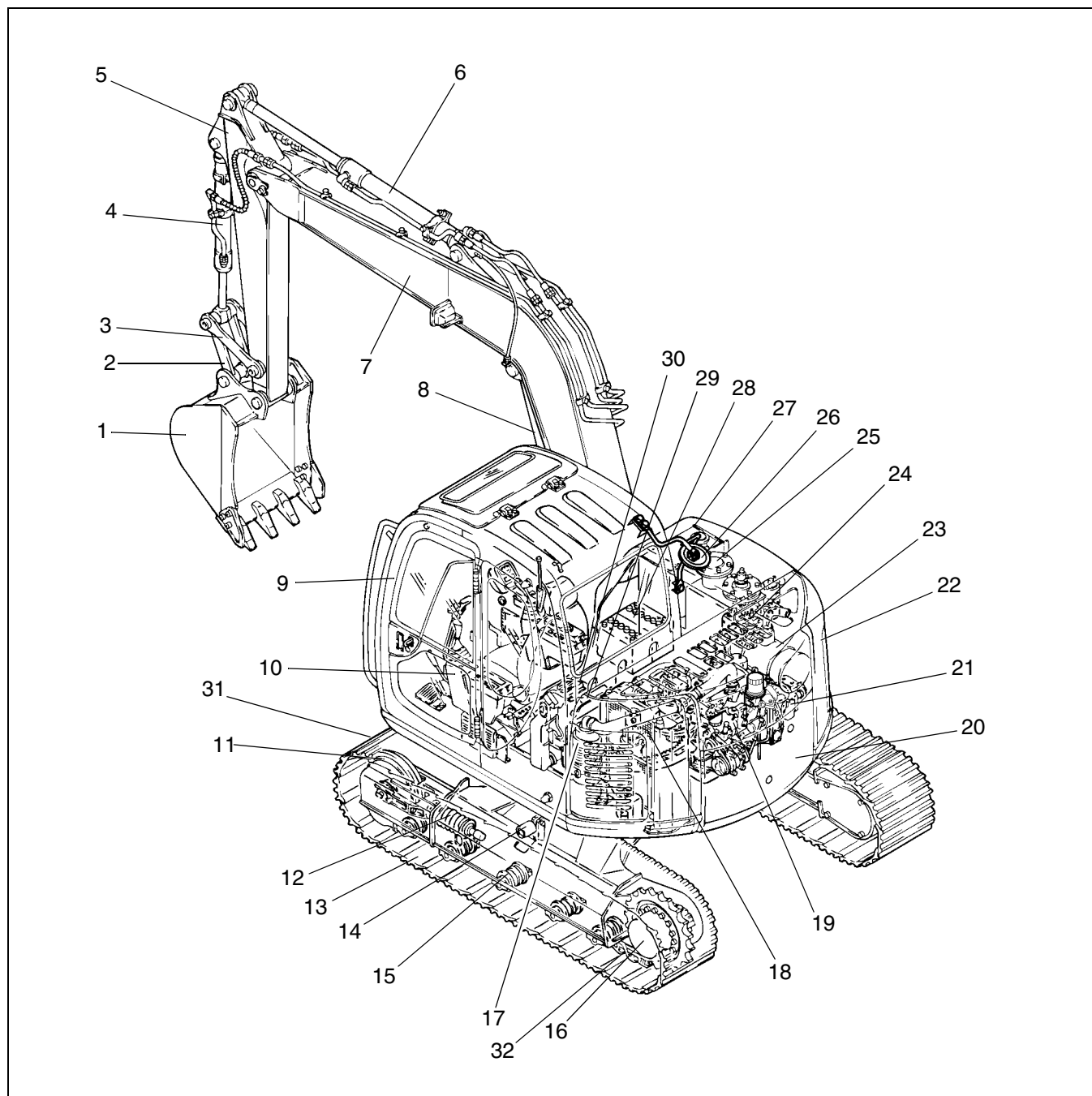
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NOTES

2.1 COMPONENTS

2.1.1 MACHINE COMPONENT NAMES



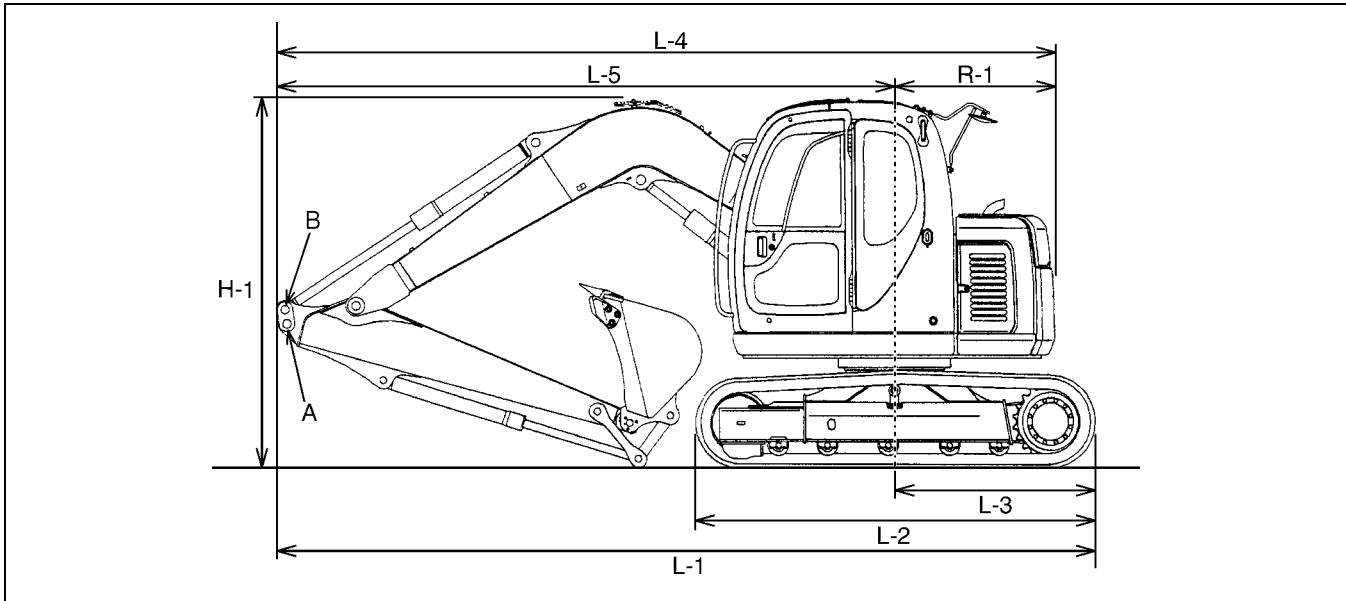
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Figure 2-1

- | | | | |
|--------------------|-----------------------|------------------------|-------------------------|
| 1. BUCKET | 9. CAB | 17. AIR CLEANER | 25. HYDRAULIC RESERVOIR |
| 2. BUCKET LINK | 10. OPERATOR CONTROLS | 18. RADIATOR | 26. MIRROR (REAR VIEW) |
| 3. IDLER LINK | 11. FRONT IDLER | 19. ENGINE | 27. FUEL TANK |
| 4. BUCKET CYLINDER | 12. IDLER ADJUSTER | 20. COUNTERWEIGHT | 28. BATTERY |
| 5. ARM | 13. TRACK SHOE | 21. HYDRAULIC PUMP | 29. SLEWING MOTOR |
| 6. ARM CYLINDER | 14. UPPER ROLLER | 22. ACCESS DOOR (PUMP) | 30. SWIVEL JOINT |
| 7. BOOM | 15. LOWER ROLLER | 23. ENGINE MUFFLER | 31. SHOE PLATE |
| 8. BOOM CYLINDER | 16. TRAVEL MOTOR | 24. CONTROL VALVE | 32. TRACK LINK |

2.2 MACHINE DIMENSIONS

2.2.1 2.07 M (6 FT 9 IN) ARM

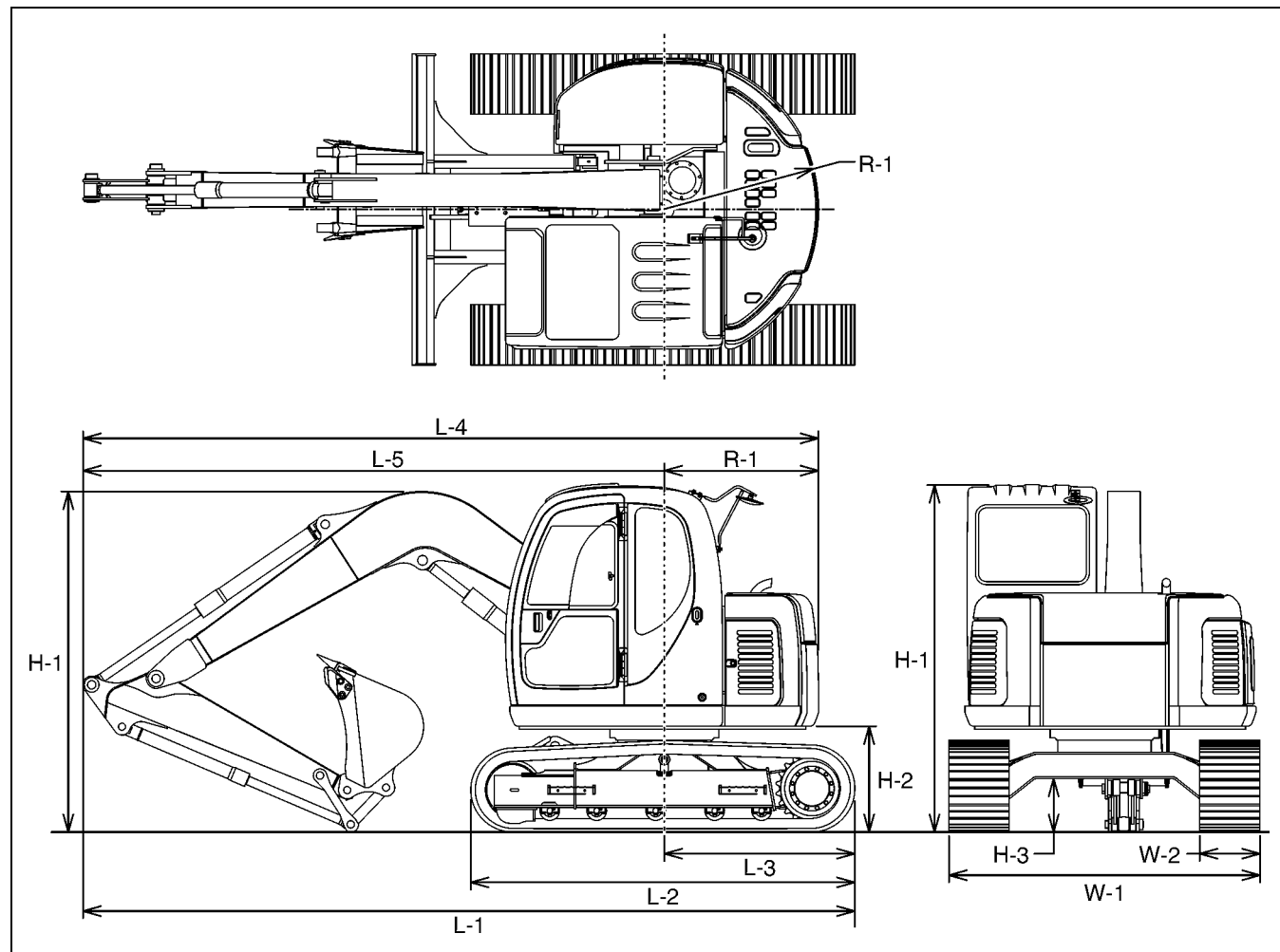


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Figure 2-2

Reference Number	Dimensions
A	Arm cylinder pin Position A (Working position)
B	Arm cylinder pin Position B (Transport position)
H-1	2 600 mm (8 ft 6 in)
L-1	5 780 mm (18 ft 10 in)
L-2	2 860 mm (9 ft 5 in)
L-3	1 440 mm (4 ft 9 in)
L-4	5 500 mm (18 ft)
L-5	4 340 mm (14 ft 3 in)
R-1	1 160 mm (3 ft 10 in)
Working height: 2920 mm (9 ft 7 in)	

2.2.2 1.65 M (5 FT 5 IN) ARM



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Figure 2-3

Reference Number	Dimensions
H-1	2 600 mm (8 ft 6 in)
H-2	750 mm (29.5 in) Does not include height of track shoe lug
H-3	380 mm (15 in) Does not include height of track shoe lug
L-1	5 780 mm (18 ft 10 in)
L-2	2 860 mm (9 ft 5 in)
L-3	1 440 mm (4 ft 9 in)
L-4	5 500 mm (18 ft 0 in)
L-5	4 340 mm (14 ft 3 in)
R-1	1 160 mm (3 ft 10 in)
W-1	2 320 mm (7 ft 7 in)
	2 470 mm (8 ft 1 in)
W-2	450 mm (17.7 in)
	600 mm (23.6 in)

2.3 WEIGHT OF COMPONENTS

2.3.1 TABLE OF COMPONENT WEIGHTS

2.07 M (6 ft-9 in) Arm and 450 mm (17.7 in shoe). Numerical values marked * indicate the dry weight.

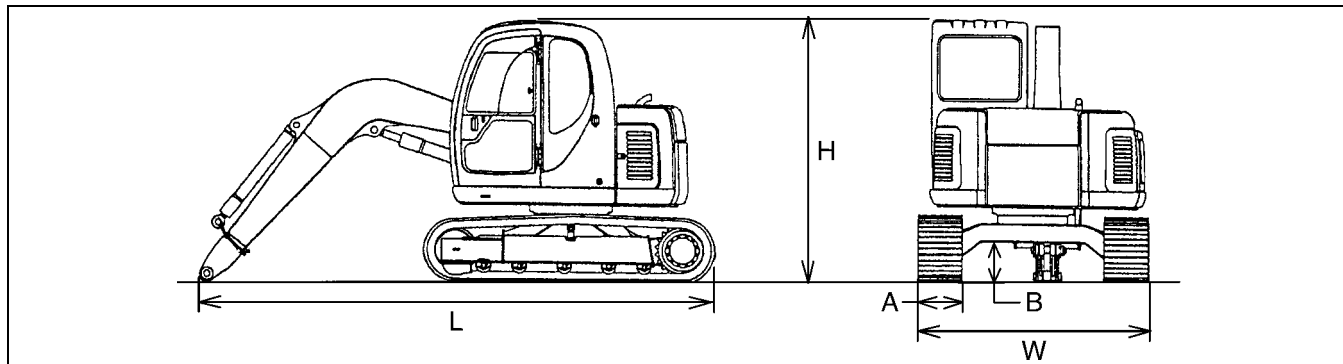
Items	Weight - kg (lbs)
Machine complete	7 190 (15 850)
1. Upper frame assembly (Including the following:)	3 196 (7 050)
1.1 Counterweight	820 (1 810)
1.1 Counterweight (Add-on)	400 (880)
1.2 Cab	191 (420)
1.3 Engine	*250 (550)
1.4 Hydraulic oil tank	*68 (150)
1.5 Fuel tank	*53 (120)
1.6 Slewing motor (including reduction unit)	67 (150)
1.7 Control valve	48 (106)
1.8 Boom cylinder	*92 (200)
1.9 Pin (2 pcs. for mounting boom)	14 (31)
1.10 Pump	44 (97)
1.11 Radiator	*39 (86)
2. Lower frame assy (including the following:)	2 854 (6 290)
2.1 Slewing bearing	115 (250)
2.2 Travel motor (including reduction unit)	90 (200) × 2
2.3 Upper roller	4 (9) × 2
2.4 Lower roller	15 (33) × 10
2.5 Front idler	44 (97) × 2
2.6 Track tension adjuster	29 (64) × 2
2.7 Sprocket	27 (59) × 2
2.8 Swivel joint	21 (46)
2.9 Dozer blade	305 (670)
2.10 Dozer blade cylinders	*55 (120)
2.11 Track link with 450 mm (17.7 in) shoes assy	421 (928) × 2
2.11 Track link with 600 mm (23.6 in) shoes assy	503 (1, 110) × 2
2.11 Track link with 600 mm (23.6 in) triangle shoes assy	470 (1 040) × 2
2.11.1 Track link assy	155 (340) × 2
3 Attachment {3.72 m (12 ft-2 in) Boom+2.07 m (6 ft-9 in) Arm+0.22 m ³ (0.28 cu•yd) Bucket}	982 (2 165)
3.1 Bucket assy	190 (420)
3.2 Arm assy (including the following:)	303 (670)
3.2.1 Arm	180 (400)
3.2.2 Bucket cylinder	48 (106)
3.2.3 Idler link	6 (13) × 2
3.2.4 Bucket link	8 (17) × 2
3.2.5 Pin (2 pcs. for mounting bucket cylinder / 2 pcs. for mounting bucket)	*17 (37)
3.3 Boom assy (including the following:)	490 (1 080)
3.3.1 Boom	390 (860)
3.3.2 Arm cylinder	72 (160)
3.3.3 Pin (Mounting arm Mounting arm cylinder)	16 (35)
4. Lubricant and water (including the following:)	161 (355)
4.1 Hydraulic oil	68 (150)
4.2 Engine oil	9 (20)
4.3 Fuel	71 (157)
4.4 Water	10 (22)

2.4 TRANSPORTATION DIMENSION AND WEIGHT

2.4.1 MACHINE OVERALL DIMENSIONS

See page 2-4 for the Machine Overall Dimensions.

2.4.2 MACHINE OVERALL DIMENSIONS WITHOUT ARM AND BUCKET

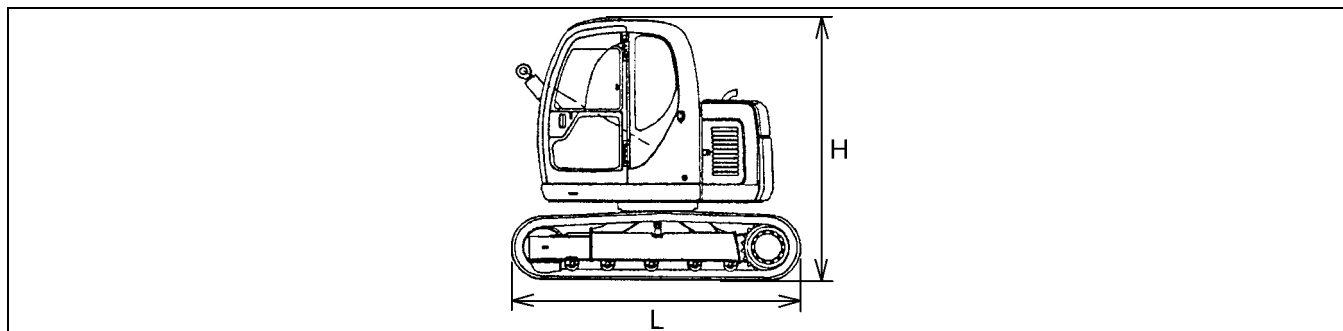


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Figure 2-4

A: Shoe width mm (ft-in)	B: Clearance mm (ft-in)	L: Length mm (ft-in)	H: Height mm (ft-in)	W: Width mm (ft-in)	Weight kg (lbs)
600 (23.6")	400 (15.7")	5 670 (18' 7")	2 600 (8' 6")	2 470 (8' 1")	6 440 (14 200)
450 (17.7")	400 (15.7")	5 670 (18' 7")	2 600 (8' 6")	2 320 (7' 7")	6 220 (13 715)

2.4.3 OVERALL DIMENSIONS WITHOUT BOOM, ARM, AND BUCKET



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Figure 2-5

A: Shoe width mm (ft-in)	L: Length mm (ft-in)	H: Height mm (ft-in)	W: Width mm (ft-in)	Weight kg (lbs)
600 (23.6")	2 860 (9' 5")	2 600 (8' 6")	2 470 (8' 1")	5 950 (13 120)
450 (17.7")	2 860 (9' 5")	2 600 (8' 6")	2 320 (7' 7")	5 730 (12 630)