

NEW HOLLAND

Repair Manual - TM Series Tractors

CONTENTS - VOLUME 1

GENERAL

SECTION 00

General Instructions and Health and Safety

Chapter 1

ENGINE

SECTION 10

Separating and Removing The Engine

Chapter 1

Section	Description	Page
	Torques	2
	Special Tools	3
10 100	Separating Front Axle and Front Support from Engine	4
	Separating Engine and Front Support from Transmission	14
10 100	Engine Removal	21

7.5L CNH Engine

Chapter 2

Section	Description	Page
10 000	Specifications	2
	Greases and Sealants	8
	Tightening Torques	10
	Special Tools	12
	Fault Finding	13
	Description and Operation	17
10 001	Engine Overhaul-Introduction	24
	Injection Pump Timing Check	25
10 100	Engine Disassembly and Overhaul:-	
10 101	Cylinder Head, Valves and Related Parts	28
10 101	Hydraulic Tappets-Adjustment	38
10 106	Front Cover and Timing Gears	40
10 102	Oil Pan	44
10 103	Flywheel	45
10 102	Rear Cover Plate	46
10 102	Oil Pump	47

Section	Description	Page
10 102	Oil Pressure Relief Valve	49
10 106	Camshaft, Tappets and Camshaft Bearings	50
10 105	Pistons and Cylinder Block	53
10 103	Crankshaft	62
10 003	Crankshaft Front Seal Installation	66
10 001	Engine compression test	67
10200	Cooling System	
	Description of Operation	68
	Troubleshooting	70
	Specifications	71
	Overhaul	72

Fuel System

Chapter 3

Section	Description	Page
10 200	Specifications	2
	Torques	2
	Special Tools	3
	Description and Operation	4
	Bosch VE Type Mechanically Controlled Fuel Injection System - Removal	8
	Bosch VE Type Pump Timing and Installation	9
	Bosch VP Electronically Controlled Fuel Injection System - Removal	13
	Bosch VP Electronically Controlled Fuel Injection System - Timing Check	14
	Injection System Bleeding	17
	Injection System Testing and Overhaul	18
10 210	Electric Lift Pump - Removal	23
	Electric Lift Pump - Testing	23
10 250	Turbocharger - Removal	24
	Turbocharger - Dissassembly	25
	Turbocharger - Inspection - Reassembly- Installation	25
10 202	Air Cleaner - Removal - Overhaul	28
10 216	Main Fuel Tank - Removal and Installation	31
	Auxiliary Fuel Tank - Removal and Installation	32
	Crankcase Ventilation	32
10 220	Foot Throttle Cable - Replacement and Adjustment	33
	Hand Throttle Cable - Replacement and Adjustment	33

CLUTCHES**SECTION 18****Clutches****Chapter 1**

Section	Description	Page
18 000	Specifications	1
	Tightening Torques	2
	Sectional Views	3
	Special Tools	4
	Description and Operation	4
	Troubleshooting	4
18 110	Clutch Removal-Installation	6
18 104	Hydraulic Control Assembly Removal-Installation	8
	Hydraulic Control Assembly Disassembly-Reassembly	10

TRANSMISSION SYSTEM**SECTION 21****Semi-Powershift Transmission (Range Command)****Chapter 1**

Section	Description	Page
21 000	Specifications	1
	Tightening Torques	3
	Special Tools	5
	Sectional Views	9
	Description and Operation	12
	Pressure Testing	20
	Calibration	24
	Fault Finding	see Section 55
21 111	Removal - Installation - Overhaul	27

**Power Command 30 and 40 kph Transmission, 120 - 155 Models
(Full Powershift)****Chapter 2**

Section	Description	Page
21 000	Specifications	2
	Tightening Torques	5
	Special Tools	10
	Transmission Cross Section	13
	Description and Operation and Power Flows	16
	Clutch Calibrations	34
	Pressure Testing	39
	Error Codes and Fault Finding	42
	Limp Home Tool	46
21 113	Transmission Removal and Installation	47
21 155	Transmission Overhaul - Disassembly	53
21 155	Transmission Overhaul - Reassembly	78

Power Command Transmission, 175 - 190 Models (Full Powershift)

Chapter 3

Section	Description	Page
21 000	Specifications	2
	Tightening Torques	5
	Special Tools	7
	Description and Operation	10
	Power Flows	18
	Input Sensors and Output Devices	24
	Controls	27
	Clutch Calibration	40
	Pressure Testing	44
	Error Codes and Fault Finding	47
	Limp Home	51
21 113	Transmission Housing - Removal and Installation	52
21 155	Transmission Disassembly	59
21 155	Oil Manifold Bushes, Removal and Installation	72
21 155	Transmission Upper Speed Shaft End Float Adjustment	73
21 155	Clutch Overhaul	74
21 155	Transmission Rear Housing - Disassembly	86
21 155	Transmission Reassembly	88
21 155	Output Shaft End Flow Adjustment	96
21 155	Medium Shaft End Float Adjustment	97

Dual Command Transmission (HI-LO)

Chapter 4

Section	Description	Page
21 000	Specifications	1
	Tightening Torques	4
	Special Tools	6
	Sectional Views	10
	Description and Operation	12
	Clutch and Synchroniser Calibration	16
	Pressure Testing	19
	Error Codes and fault Finding	22
	Limp Home	28
21 112	Transmission Removal and Installation	29
	Transmission Overhaul	32
	Shuttle Gear Bearing Adjustment	46
	Range Input and Output Shaft Bearing Adjustment	48
21 134	HI LO Transmission Valve - Overhaul	51
21 134	HI LO Transmission Control Assembly	54

Shuttle Command (Mechanical Transmission)**Chapter 5**

Section	Description	Page
21 000	Specifications	2
	Tightening Torques	4
	Special Tools	6
	Sectional Views	10
	Description and Operation	14
	Troubleshooting	14
21 114	Mechanical Transmission Housing Removal - Installation	15
21 114	Mechanical Transmission Housing Removal - Overhaul	18
21 114	Mechanical Transmission Housing Adjustments	31
21 140	Mechanical Transmission Housing Removal - Installation 5th Speed Gear	35
21 130	Speed and Range Control Rail Assembly Removal - Installation	40
21 160	Creeper Gears Removal - Installation	42
21 160	Creeper Gears External Control Lever adjustment	43

DRIVE LINES (FWD ELECTRO-HYDRAULIC CLUTCH)**SECTION 23****Drive Lines-Tractors with Dual Command and Shuttle Command Transmissions****Chapter 1**

Section	Description	Page
23 000	Specifications	1
	Tightening Torques	2
	Special Tools	2
	Sectional Views	4
	Description and Operation	5
	Troubleshooting	5
	Hydraulic Flow Diagrams	6
23 101	Removal-Installation-Overhaul	8

Drive Lines-Tractors with Range Command and Power Command (Full Powershift) Transmissions**Chapter 2**

Section	Description	Page
23 000	Specifications	2
	Tightening Torques	2
	Special Tools	2
	Sectional Views	3
	Troubleshooting	4
	Description and Operation	5
	Hydraulic Flow Diagrams	6
23 101	Drive shaft Removal-Installation	8
23 202	Electro Hydraulic Clutch Removal-Installation-Overhaul	9

MECHANICAL FRONT AXLE**SECTION 25****Mechanical Front Axle****Chapter 1**

Section	Description	Page
25 000	Specifications	1
	Tightening Torques	2
	Special Tools	4
	Sectional Views	7
	Description and Operation	8
	Troubleshooting	11
25 100	Standard Axle – Removal/Installation	12
	Suspended Axle – Removal/Installation	15
	Supersteer Axle – Removal/Installation	20
	Hub Cassette Seal Replacement	24
	Front Axle Overhaul – All Options	28
	Dog Clutch Differential Lock – Disassembly/Reassembly	34
	Multi Wet Plate Differential Lock – Disassembly/Reassembly	36
25 102	Crown Wheel/Differential – Disassembly/Reassembly – All Options	38
	Pinion Shaft Removal – All Options	39
	Pinion Shaft Adjustment/Installation – All Options	42
	Crown Wheel Adjustments – All Options	50
	Swivel Pin & Potentiometer – Disassembly/Reassembly	53
	Axle Reassembly – All Options	57
	Checking the Alignment of Steering and Drive Wheels	58
	Refer to Brake Section Of Repair Manual For Overhaul Of Front Axle Brakes Where Fitted	

Terraglide (Front Axle Suspension)**Chapter 2**

Section	Description	Page
25 000	Specifications	2
	Tightening Torques	2
	Description and Operation	3
	System Schematics	6
	Suspended Front Axle Calibration Procedure	18
	Error Code Listing	20
25 100	Suspended Front Axle Assembly–Removal and Installation	22
25 100	Suspension Cylinder Removal and Overhaul	30
	Suspension Control Valve Assembly–Removal	34
	Suspension Control Valve Assembly–Overhaul	35

MECHANICAL REAR WHEEL DRIVE (Rear Axle)**SECTION 27****Mechanical Rear Wheel Drive (Models 120 - 155)****Chapter 1**

Section	Description	Page
27 000	Specifications	2
	Tightening Torques	4
	Special Tools	6
	Sectional Views	9
	Description and Operation	11
	Fault Finding	14
27 100	Rear Axle Housing - Removal and Installation	16
27 100	Rear Axle Housing - Overhaul	21
	Rear Axle Adjustments	30
	Pinion and Crown Wheel Adjustments	31
	Hydraulic Pump Idler Gear Bearing Adjustment	37
27 106	Hydraulic Differential Lock - Removal and Installation	40
27 110	Hydraulic Differential Lock Control Unit - Dog Type Clutch	44
27 110	Hydraulic Differential Lock Control Unit - Multi Plate Clutch	46
27 120	Final Drive Case - Removal and Installation	47
27 120	Drive Wheel Shaft - Removal and Installation	51

Mechanical Rear Wheel Drive (175-190 Models)**Chapter 2**

Section	Description	Page
27 000	Specifications	1
	Tightening Torques	3
	Special Tools	5
	Sectional Views	7
	Description and Operation	9
	Troubleshooting	11
27 100	Removal - Installation - Overhaul	13
	Rear Axle Adjustments	28
27110	Hydraulic Differential Lock Control	36
	50KPH Clutch	40
27120	Drive Wheel Shaft - Removal- Installation	49

POWER TAKE-OFF**SECTION 31****Rear Power Take-Off, 120-155 Models****Chapter 1**

Section	Description	Page
31 000	Specifications	1
	Tightening Torques	3
	Special Tools	3
	Sectional Views	4

Contents Continued:

	Description and Operation	6
	Hydraulic Flow Diagrams	11
	Fault Finding	14
31 100	Removal-Installation-Overhaul	16
	Ground Speed Interlock Switch Adjustment	27

Section	Description	Page
----------------	--------------------	-------------

Rear Power Take-Off, 175-190 Models

Chapter 2

Section	Description	Page
31 000	Specifications	2
	Tightening Torques	4
	Special Tools	5
	Sectional Views	6
	Description and Operation	8
	Hydraulic Operation of Power Take Off (PTO)	12
	Fault Finding	18
31 100	Removal-Installation-Overhaul	20
	Calibration	29

Hydraulic Front Lift and Power Take Off

Chapter 3

Section	Description	Page
31 000	Specifications	2
	Torques	2
	Description and Operation	
35 162	Front Hydraulic Lift.	3
31 146	Front P.T.O.	5
	Fault Finding	10
	Overhaul	
35 162	Front Hydraulic Lift	11
31 142	Front P.T.O..	16
	Hydraulic and Electrical Connections	24

BRAKING SYSTEM

SECTION 33

Tractor Brakes

Chapter 1

Section	Description	Page
33 000	Specifications	2
	Special Tools	3
	Tightening Torques	5
	Sectional Views	5
	Description and Operation	8
	Operation, Power Brake Coloured Diagrams	11
	Fault Finding	15
	Tasks Before Carrying Out Brake Overhaul	17

Contents Continued:

33 202	Removal-Installation-Overhaul, Service Brakes Models 120-155	17
33 202	Removal-Installation-Overhaul, Service Brakes Models 175-190	21
33 202	Removal-Installation-Overhaul, Front Brakes All Models	26
33 202	Removal-Installation, Service Brake Master Cylinder	32
33 202	Pedal Adjustments, Service Brakes	33
33 202	Removal-Installation, Front Brake Booster	35
33 202	Overhaul, Front Brake Booster	37
33 202	Hydraulic Brake System, Air Bleeding	38
33 110	Removal-Installation-Overhaul, Parking Brake Assembly	42
33 110	Handbrake Control-Travel Adjustment	46

Pneumatic Trailer Brakes

Chapter 2

Section	Description	Page
33 000	Specifications	1
	Tightening Torques	2
	Description and Operation	3
	Fault Finding	13
33 000	Removal and Installation	15
33 000	Overhaul	20
	Pressure Testing	30

CONTENTS - VOLUME 2

HYDRAULIC SYSTEMS

SECTION 35

Introduction

Chapter 1

Section	Description	Page
35 000	Introduction and Circuit Identification	2
	Closed Centre Load Sensing High Pressure Hydraulic Circuits	8
	Open Centre High Pressure Hydraulic Circuit	22
	Low Pressure Hydraulic Circuits	
	Tractors with Power Command Transmission – 175 and 190 Models	27
	Tractors with Power Command Transmission – 120 to 155 Models	35
	Tractors with Range Command Transmission	41
	Tractors with Dual Command Transmission	45
	Tractors with Shuttle Command Transmission	50
	General Hydraulic Fault Finding	54
	Initial Fault Finding Check	54
	Transmission Low Pressure Warning Light 'ON'	55
	Charge Pressure Light	56
	Intake Filter Restriction Warning Light	56
	Power Steering	57
	Trailer Brakes	57
	Hydraulic Lift	58
	Remote Control Valves	59

Variable Flow Hydraulic Pump Assembly 120 to 155 Models

Chapter 2

Section	Description	Page
35 000	Special Tools	1
	Specifications	2
	Tightening Torques	3
	Description and Operation	4
	Hydraulic Circuit Operation	12
	Low Pressure Standby	14
	High Pressure Circuit High Demand	16
	High Pressure Circuit Low Demand	17
	Controlling Maximum System Pressure	18
	Fault Finding	19
	Initial Fault Finding Check	19
	Transmission Low Pressure Warning Light 'ON'	21
	Charge Pressure Light	23
	Intake Filter Restriction Warning Light	23
	Power Steering	24
	Trailer Brakes	24

Contents Continued:

	Hydraulic Lift	25
	Remote Control Valves	26
	Pump Pressure and Flow Testing	27
	Low Pressure Standby	27
	High Pressure Standby	28
	Load Sensing Circuit Test	29
	Charge Pressure Test	29
	Variable Flow Piston Pump Flow Test	30
	Steering Pump/Low Pressure Pump Test	31
	Hydraulic Pump Leak Test	32
35 106	Overhaul	33
	Charge Pressure Valve	34
	Charge Pressure Filter Dump Valve	34
	Steering Flow Control Valve	35
	Pressure and Flow Compensating Valve	36
	Pump Removal and Installation	38
	Steering Pump Overhaul	41
	Charge Pump Overhaul	43
	Variable Flow Piston Pump Overhaul	45
	Pump Drive Gear and Bearing Overhaul	48

Variable Flow Hydraulic Pump Assembly 175 to 190 Models

Chapter 3

Section	Description	Page
35 000	Special Tools	2
	Specifications	3
	Tightening Torques	4
	Description and Operation	6
	Hydraulic Circuit Operation	14
	Generating Low Pressure Standby	16
	Regulating Low Pressure Standby	18
	High Pressure Circuit High Demand	20
	High Pressure Circuit Low Demand	22
	Limiting Maximum System Pressure	24
	Low Pressure Regulating valve operation	26
	Fault Finding	29
	Initial Fault Finding Check	29
	Transmission Low Pressure Warning Light 'ON'	30
	Charge Pressure Light	31
	Intake Filter Restriction Warning Light	31
	Power Steering	32
	Trailer Brakes	32
	Hydraulic Lift	33
	Remote Control Valves	34
	Pump Pressure and Flow Testing	36
	Low Pressure Standby	36
	High Pressure Standby	37
	Load Sensing Circuit Test	38
	Charge Pressure Test	38
	Variable Flow Piston Pump Flow Test	39
	Steering Pump/Low Pressure Pump Test	40
	Hydraulic Pump Leak Test	41
35 106	Overhaul	42
	Steering Pump Overhaul	43
	Steering Flow Control Valve	45
	Pressure and Flow Compensating Valve	46
	Pump Removal and Installation	48
	Charge Pump Overhaul	52
	Variable Flow Piston Pump Overhaul	54

Hydraulic Lift Assembly with Electronic Draft Control**Chapter 4**

Section	Description	Page
35 000	Specifications	2
	Special Tools	2
	Tightening Torques	3
	Description and Operation	4
	Principal of Draft Control	4
	Components	7
	Operation of Draft Control	13
	Hydraulic Operation of Lift Control Valve	16
	Trouble Shooting and Calibration	24
	Overhaul	
35 138	Electronic Draft Control Valve – Removal and Installation	33
35 138	Disassembly	35
35 130	Load Sensing Pin Replacement	40
35 134	Hydraulic Lift Cover – Removal and Installation (120 to 155 Models Only)	41
35 134	Disassembly	44

Mechanical Rear Hydraulic Lift**Chapter 5**

Section	Description	Page
35 000	Specifications	1
	Tightening Torques	3
	Special Tools	5
	Sectional Views	6
	Description and Operation	9
	Troubleshooting	13
35 114	Removal – Installation – Overhaul	15
Section	Description	Page

Closed Centre Remote Control Valves**Chapter 6**

Section	Description	Page
35 000	Special Tools	2
	Specifications	2
	Tightening Torques	2
	Fault Finding and Pressure Testing Mechanical Remote Valves	3
	Fault Finding and Pressure Testing Electro-Hydraulic Remote Valves	4
	Electro-Hydraulic Remote Valve Fault Code list	6
	Description and Operation – Mechanical Remote Valves	7
	Oil Flow In Neutral	12
	Oil Flow in Raising (Cylinder Extend)	14
	Oil Flow in Lowering (Cylinder Retract)	16
	Oil Flow in Float	18

Contents Continued:

Section	Description	Page
	Operation of Detent Pressure Regulating Valve	20
	Operation of Two or More Control Valves Simultaneously	23
	Description and Operation – Electro-Hydraulic Remote Valves	25
	Re-Calibrating Remote Valve Levers	34
	Oil Flow In Neutral	40
	Oil Flow in Raising (Cylinder Extend)	42
	Oil Flow in Lowering (Cylinder Retract)	44
	Oil Flow in Float	46
	Operation of Two or More Control Valves Simultaneously	49
35 204	Overhaul – Mechanical Remote Valves	51
	Individual Valve Section Removal	51
	Complete Valve Stack Removal	53
	Remote Valve Disassembly	55
	Overhaul – Electro-Hydraulic Remote Valves	61
	Electro-Hydraulic Remote Valves Number Programming	62
	Electro-Hydraulic Remote Valves Removal and Installation	64
	Electro-Hydraulic Remote Valve Disassembly	68

Open Centre Remote Control Valves

Chapter 7

Section	Description	Page
35 000	Specifications –Tightening Torques	1
	Special Tools	2
	Sectional Views	3
	Description and Operation	6
35 204	Removal – Installation – Overhaul	11

External Lift Rams

Chapter 8

Section	Description	Page
	120 TO 155 MODELS	
35 000	Specifications	2
	Sectional Views	2
	Description and Operation	3
35 116	Removal – Installation – Overhaul	3
	Disassembly – Reassembly	3
	175 AND 190 MODELS	
35 000	Specifications	4
	Sectional Views	4
	Description and Operation	5
35 116	Removal – Installation – Overhaul	5
	Disassembly – Reassembly	6

Hydraulic Pressure Testing**Chapter 9**

Section	Description	Page
35 000	Introduction	3
	Special Tools	4
	Specifications	5
	Variable Displacement Hydraulic Pump Installation	6
	Open Centre Hydraulic Pump Installation	8
	Fault Finding	8
	Transmission Low Pressure Warning Light On	9
	Charge Pressure Light Flashing	11
	Intake Filter Restriction Light On	11
	Power Steering Not Working Correctly	12
	Trailer Brakes Not Working Correctly	13
	Hydraulic Lift Not Working Correctly	14
	Remote Control Valves Not Working	16
	Pump Pressure and Flow Testing	18
	Low Pressure Standby	18
	High Pressure Standby	19
	Lift Ram Pressure Test	20
	Load Sensing Circuit Test	21
	Charge Pressure Test	22
	Variable Flow Piston Pump Flow Test	23
	Hydraulic Pump Leak Test	24
	Steering Pump/Low Pressure Pump Test	25
	Steering Test	25
	Steering Circuit Pressure Test	25
	Steering Relief Valve Pressure Test	26
	Low Pressure Test	26
	Open Centre Lift Pressure Regulating Valve	29
	Power Command Transmission Clutch Pressure Test	30
	Range Command Transmission Clutch Pressure Test	34
	Dual Command Transmission Clutch Pressure Test	37
	Trailer Brake Testing and Troubleshooting	40
	Trailer Brake Valve Electro-Hydraulic Operation Diagram (Italy Only)	40
	Trailer Brake Disengagement Pressure Test (Italy Only)	41
	Trailer Brake System Pressure Test	42
	Trailer Brake System Leak Test	42
	Trailer Brake Engagement Test (Italy Only)	43
	Trailer Brake Circuit Safety Switch Test	43

Contents Continued:

Section	Description	Page
	Cooler By-pass Valve – Lubrication Pressure	44
	PTO Clutch lubrication (175 and 190 Models)	44
	Brake Booster Valve Pressure Test	44
	Power Brake Supply and Accumulator Test (175 and 190 Models)	45

Fixed Displacement Gear Pumps

Chapter 10

Section	Description	Page
35 000	Specifications	1
	Tightening Torques	3
	Special Tools	4
	Sectional Views – Description and Operation	5
	Troubleshooting	see Chapter 5
35 104	Removal – Installation – Overhaul	6

Trailer Brake Auxiliary Valves

Chapter 11

Section	Description	Page
35 000	Specifications	2
	Torques	2
	Special Tools	2
	Description and Operation	3
33 220	Italian Trailer Brakes	10
	Pressure Testing	17

Hydraulically Adjustable Right Hand Lift and Top Link Cylinders

Chapter 12

Section	Description	Page
35 000	Specifications	1
	Sectional Views	2
	Tightening Torques	3
	Description and Operation	4
	Removal – Installation – Overhaul	5

Mid Mount Remote Valves

Chapter 13

Section	Description	Page
	Specifications	2
	Torque Values	3
	Description and Operation	4
	Mid Mount Valve Hydraulic Circuit 120 – 155 Models	9
	Mid Mount Valve Hydraulic Circuit 175 – 190 Models	11
	Mid Mount Valve Removal	15
	Mid Mount Valve Disassembly	15
	Mid Mount Valve Overhaul	17

Contents Continued:

Mid Mount Valve Installation	20
Third Mid Mount Valve – Description and Operation	21
Removal	23
Disassembly	23
Re-assembly	24

STEERING SYSTEMS

SECTION 41

Hydrostatic Steering Systems

Chapter 1

Section	Description	Page
41 000	Specifications	2
	Tightening Torques	3
	Special Tools	3
	Description and Operation	4
	Fault Finding	11
	System Testing	12
41 204	Steering Motor – Removal and Installation	14
	Steering Motor Overhaul	16
	Steering Column – Removal and installation	24
41 216	Two Wheel Drive Steering Cylinder – Removal and Installation	26
	Two Wheel Drive Steering Cylinder – Overhaul	27
	Four Wheel Drive Steering Cylinder – Removal and Installation	28
	Four Wheel Drive Steering Cylinder – Overhaul	29

FRONT AXLE

SECTION 44

Front Axle and Wheels

Chapter 1

Section	Description	Page
44 000	Specifications	1
	Tightening Torques	3
	Special Tools	5
	Description and Operation	5
	Troubleshooting	5
	Sectional Views	6
44 101	Removal – Installation – Overhaul	9
44 511	Front Wheel Camber and Toe-in (Standard Duty Axle)	20
	Front Wheel Camber and Toe-in (Heavy Duty Axle)	23

AUXILIARY UNITS

SECTION 50

Air Conditioning**Chapter 1**

Section	Description	Page
50 000	Specifications	2
	Tightening Torques	2
	Special Tools	2
	Safety Precautions	2
	Description and Operation	4
	Fault Finding and System Testing	15
	Leak Testing, Charging, Discharging and System Flushing	32
	Component Overhaul (excluding compressor)	37
50 200	Compressor Removal and Installation	44
50 200	Compressor Overhaul	44

ELECTRICAL SYSTEM**SECTION 55****Electrical Introduction****Chapter 1**

Section	Description	Page
55 100	Electrical System and Fuses Description	1
	Fuses and Relays	4
	Controllers	10
	Diagnostic Connectors	13
	System Precautions For Battery Charging and Welding	14
	Temporary Wiring Repair	15
	System Diagrams	17
	Electronic Management Unit and Digital Instrument Cluster (175 & 190 Models) ..	18
	Central Controller (XCM) (175 & 190 Models)	20
	Secondary Controller (EDC and Transmission) (175 & 190 Models)	22
	Engine Control Module (175 & 190 Models)	24
	Electro-Hydraulic Remote Valves (175 & 190 Models)	26
	Electronic Management Unit and Digital Instrument Cluster Power Command (120 to 155 Models)	28
	Secondary Controller (Power Command EDC and Transmission) (120 to 155 Models)	30
	General Control Module (GCM) (Power Command – Front Suspension) (120 to 155 Models)	32
	Small Control Module (Vistronic Fan) (All 120 to 155 Models)	34
	Electronic Management Unit and Digital Instrument Cluster Range Command (120 to 155 Models)	36
	General Control Module (GCM) (Range Command – EDC and Front Suspension) (120 to 155 Models)	38
	Transmission Control Module (TCM) (Range Command) (120 to 155 Models) ...	40
	Electronic Management Unit and Digital Instrument Cluster Dual Command (120 to 155 Models)	42
	General Control Module (GCM) (Dual Command – Transmission and EDC) (120 to 155 Models)	44

Electronic Management Unit (EMU)

Chapter 2

Section	Description	Page
55 440	Introduction	1
	Worklamp Operation	2
	Functions controlled by the Electronic Management Unit	2
	Electronic Management Unit with Terralock™	3
	Touch Panels™	5
	Calibrations	6
	Brake Switch Adjustment	7
	Removal and Installation	7
	Error Codes	8

Electronic Instrument Cluster

Chapter 3

Section	Description	Page
55 100	Introduction	2
	Senders and Sensors	9
	Programming Central LCD	21
	Programming Performance Monitor	23
	Serviceability	25
	Fault Codes	26
	Diagnostic Memory	27
	Instrument Panel Byte Level Set-up	28
	Software Revision Level Check	29

Analogue Electronic Instrument Cluster

Chapter 4

Section	Description	Page
55 100	Introduction	1
	Senders and Sensors	5
	Serviceability	11

Analogue Instrument Cluster

Chapter 5

Section	Description	Page
55 100	Introduction	1
	Senders, Sensors and Switches	4
	Serviceability	9

Starting System

Chapter 6

Section	Description	Page
55 000	Specifications	1
	Tightening Torques	1
	Description and Operation	2
	Fault Finding	5
	System Testing	6
55 201	Removal and Installation	8
	Overhaul	8
	Bench Tests	11

Charging System

Chapter 7

Section	Description	Page
55 000	Specifications	1
	Tightening Torques	1
	Description and Operation	2
	Fault Finding	4
55 301	Removal, Installation and Overhaul	10

Battery

Chapter 8

Section	Description	Page
55 000	Specifications	1
	Description and Operation	1
55 300	Removal and Installation	2
	Battery Maintenance and Testing	3
	Battery Charging	4
	Common Causes of Battery Failure	7

Wiring Diagrams

Chapter 9

Description	Page
Wiring Diagram Circuit Descriptions (All Models)	1
How To Use The Linear Wiring Diagrams	2
Symbols	4
Component Identification and Wiring Diagram Location Key	5
Wiring Diagrams:	
Full PowerShift Transmission 175 & 190 Models	13
Full PowerShift Transmission, 120 to 155 Models	73
Semi-PowerShift Transmission, 120 to 155 Models	133
Dual Command Transmission, 120 to 140 Models	193
Shuttle Command Transmission, 120 to 140 Models	253
Wire Identification Key	313

CONTENTS - VOLUME 3 & 4

Fault Codes

Chapter 10

Section	Description	Page
55 000	Introduction	3
	Special Tools	4
	Wiring Harness Repairs	4
	Digital Multi-Meter – Basic Operation	7
	Electrical Test Procedures	10
	Circuit Components – Basic Description	13
	Fault Code 'Logic' and Display Areas	24
	Displaying and Clearing Fault Codes	31
	Fault Code Lists	39
 Fault Code Charts 175 & 190 Models with Power Command Transmission		
.....	Power Command Transmission ('F' codes)	87
.....	Electronic Draft Control (No prefix)	301
.....	Suspended Front Axle ('L' codes)	399
.....	Power Take Off ('P' codes)	445
.....	Electronic Management Unit ('P' codes)	485
.....	Digital Instrument Cluster (No prefix)	519
.....	Electronic Hydraulic Remotes ('R' & 'Flash' codes)	551
.....	Hand throttle and PTO Torque ('T' codes)	683
.....	Engine ('T' codes)	735
 Fault Code Charts 120 to 155 Models with Power Command Transmission		
.....	Power Command Transmission ('F' codes)	953
.....	Electronic Draft Control (No prefix)	1129
.....	Suspended Front Axle ('L' codes)	1225
.....	Electronic Management Unit ('P' codes)	1269
.....	Digital Instrument Cluster (No prefix)	1349
 Fault Code Charts 120 to 155 Models with Range Command Transmission		
.....	Range Command Transmission ('F' codes)	1379
.....	Electronic Draft Control (No prefix)	1541
.....	Suspended Front Axle ('L' codes)	1635
.....	Electronic Management Unit ('P' codes)	1679
.....	Digital Instrument Cluster (No prefix)	1759

Contents Continued:

Section	Description	Page
	Fault Code Charts 120 to 155 Models with Dual Command Transmission	
	Dual Command Transmission ('E' codes)	1789
	Electronic Draft Control (No prefix)	1903
	Electronic Management Unit ('P' codes)	1995
	Digital Instrument Cluster (No prefix)	2075
	Fault Code Charts 120 to 140 Models with Suttle Command Transmission	
	Electronic Management Unit ('P' codes)	2105

CONTENTS - VOLUME 5

ELECTRICAL SYSTEM

SECTION 55

Diagnostic 'H' Routines

Chapter 11

Section	Description	Page
55 000	Introduction	2
	Power Command Transmission "H" Routine	3
	Range Command Transmission "H" Routine	18
	Dual Command Transmission "H" Routine	35
	Electronic Draft Control "H" Routine	49
	Central Controller (XCM) 175 and 190 Models and Front Suspension 120 to 155 Models	
	H-Routines, includes the following systems:-	
	Front Suspension, Electronic Engine Control, Electro-Hydraulic Remotes	
	and Rear PTO	57

Connectors and Harnesses Full Powershift 175 & 190 Models

Chapter 12A

Section	Description	Page
55 000	Wiring Harnesses	2
	Main Connectors	3
	Wire Identification and colour coding	4
	Lighting Harness	6
	Front Main (Engine) Harness	10
	Rear Main (Transmission) Harness,	16
	Cab Main Harness,	25
	Electronic Right Hand Console	34

MAIN HARNESS CONNECTORS FROM SERIAL NUMBER ACM263461 ONWARDS

Page

	Main Connectors	51
	Front Main (Engine) Harness	52
	Rear Main (Transmission) Harness,	54
	Cab Main and Right Hand Console Harnesses,	56

Connectors and Harnesses Full Powershift 120 to 155 Models

Chapter 12B

Section	Description	Page
55 000	Wiring Harnesses	2
	Main Connectors	3
	Wire Identification and colour coding	4
	Lighting Harness	6
	Front Main (Engine) Harness	10
	Rear Main (Transmission) Harness	17
	Cab Main Harness	25

MAIN HARNESS CONNECTORS FROM SERIAL NUMBER ACM262719 ONWARDS		Page
	Main Connectors	47
	Front Main (Engine) Harness	48
	Rear Main (Transmission) Harness	50
	Cab Main Harness	52

Connectors and Harnesses Semi-Powershift 120 to 155 Models

Chapter 12C

Section	Description	Page
55 000	Wiring Harnesses	2
	Main Connectors	3
	Wire Identification and colour coding	4
	Lighting Harness	6
	Front Main (Engine) Harness	10
	Rear Main (Transmission) Harness,	17
	Cab Main Harness,	25

MAIN HARNESS CONNECTORS FROM SERIAL NUMBER ACM263458 ONWARDS		Page
	Main Connectors	45
	Front Main (Engine) Harness	46
	Rear Main (Transmission) Harness,	48
	Cab Main Harness,	50

Connectors and Harnesses Dual Command 120 to 140 Models

Chapter 12D

Section	Description	Page
55 000	Wiring Harnesses	2
	Main Connectors	3
	Wire Identification and colour coding	4
	Lighting Harness	6
	Front Main (Engine) Harness	10
	Rear Main (Transmission) Harness,	17
	Cab Main Harness	25

MAIN HARNESS CONNECTORS FROM SERIAL NUMBER ACM262036 ONWARDSPage

Main Connectors	45
Front Main (Engine) Harness	46
Rear Main (Transmission) Harness,	48
Cab Main Harness	50

Calibration Procedures

Chapter 13

Section	Description	Page
55 100	Set Up Procedures	1
	Power Command (Full Powershift) Transmission Controller Configuration	2
	Calibration Error Codes ('U' Codes)	3
	Dual Command Transmission – Clutch and Synchroniser Calibration	6
	Range Command Transmission – Clutch and Synchroniser Calibration	8
	Power Command Transmission – Clutch Calibrations	11
	Electronic Draft Control – Calibration of Lift Lever/Arm Potentiometers	14
	Electronic Draft Control – Calibration of EDC Valve Solenoids	16
	Electronic Management Unit – Ground Speed/Steering Angle Calibration	18
	Digital Instrument Cluster – Ground Speed Calibration	19
	With Radar / Less Radar connector Selection	20
	Suspended Front Axle – Suspended Front Axle Calibration	21
	Electro-Hydraulic Remote Valve Lever Calibration	23
	Electro-Hydraulic Remote Valve Renumbering procedure	24
	P.T.O. Torque Sensor Calibration (175 & 190 Models only)	26
	P.T.O. Clutch Calibration (175 & 190 Models only)	28

**Electrical Introduction
Semi-Powershift Models from Serial No.ACM265009**

Chapter 14A

Section	Description	Page
55 100	Electrical System and Fuses Description	1
	Fuses and Relays	4
	Controllers	8
	Diagnostic Connectors	10
	System Precautions For Battery Charging and Welding	11
	Temporary Wiring Repair	12
	System Diagrams	15

Wiring Diagrams

Chapter 14B

Full Powershift (175-190 Models) from Serial No. ACM263461
Full Powershift (120-155 Models) from Serial No. ACM262719
Semi-Powershift Models from Serial No. ACM263458 to ACM265009
Power Shuttle Models from Serial No. ACM262036
Mechanical Transmissions Models from Serial No. ACM262853

Description	Page
Wiring diagram circuit descriptions (All Models)	1
How to use the linear wiring diagrams	2
Symbols	4
Component identification and wiring diagram location key	5
Wiring Diagrams:	
Full Power Shift Transmission, 175 to 190 Models	13
Full Power Shift Transmission, 120 to 155 Models	73
Semi Power Shift Transmission, 120 to 155 Models	133
Power Shuttle Transmission, 120 to 140 Models	193
Mechanical Transmission, 120 to 140 Models	253
Wire identification key	313

Wiring Diagrams

Semi-Powershift Models from Serial No. ACM265009

Chapter 14C

Description	Page
Wiring diagram circuit descriptions (All Models)	1
How to use the linear wiring diagrams	2
Symbols	4
Component identification and wiring diagram location key	5
Wiring Diagrams:	
Semi Power Shift Transmission, 120 to 155 Models	xx
Wire identification key	xxx

Electrical Harnesses Semi-PowerShift Models From Serial No. ACM265009

Chapter 14D

(Processor reduction change)	Page
Cab Main Harness,	2
Right Hand Console Harness,	14

Diagnostic 'H' Routines - Semi-Powershift models from Serial No. ACM265009

Chapter 14E

Section	Description	Page
	Introduction	2
	Range Command Transmission (F - -) 'H' Routine	5
	Front Axle Suspension (L - -) 'H' Routine	23
	Electronic Draft Control (EDC) (H - -) 'H' Routine	33
	Power Take Off (PTO) (P - -) 'H' Routine	45
	Vistronic Fan (t - -) 'H' Routine	53

Fault Codes

Chapter 14F

Section	Description	Page
55 000	Full Powershift (175-190 Models) from Serial No. ACM263461 Full Powershift (120-155 Models) from Serial No. ACM262719 Semi-Powershift Models from Serial No. ACM263458 to ACM265009 Power Shuttle Models from Serial No. ACM262036 Mechanical Transmissions Models from Serial No. ACM262853 Refer to EST or RM CD	

Fault Codes

Chapter 14G

Section	Description	Page
55 000	Semi-Powershift Models from Serial No. ACM265009 Refer to EST or RM CD	

CAB

SECTION 90

Cab Removal

Chapter 1

Section	Description	Page
	Torques	2
	Special Tools	2
90 150	Cab Removal and Installation	3
90 150	Suspension Adjustment	11

GENERAL INSTRUCTIONS

IMPORTANT NOTICE

All maintenance and repair operations described in this manual should be carried out exclusively by authorised workshops. All instructions should be carefully observed and special equipment where indicated should be used. Anyone who carries out service operations described without carefully observing these instructions will be directly responsible for any damage caused.

NOTES FOR EQUIPMENT

Equipment shown in this manual is:

- designed expressly for use on these tractors;
- necessary to make a reliable repair;
- accurately built and strictly tested to offer efficient and long-lasting working life.

NOTICES

The words “front”, “rear”, “right hand”, and “left hand” refer to the different parts as seen from the operator’s seat oriented to the normal direction of movement of the tractor.

SAFETY RULES

PAY ATTENTION TO THIS SYMBOL



This warning symbol points out important messages involving personal safety. Carefully read the safety rules contained herein and follow advised precautions to avoid potential hazards and safeguard your safety. In this manual you will find this symbol together with the following key-words:

WARNING – it gives warning about improper repair operations and potential consequences affecting the service technician’s personal safety.

DANGER – it gives specific warning about potential dangers for personal safety of the operator or other persons directly or indirectly involved in the operation.



TO PREVENT ACCIDENTS

Most accidents and personal injuries taking place in workshops are due from non-observance of some essential rules and safety precautions.

The possibility that an accident might occur with any type of machines should not be disregarded, no matter how well the machine in question was designed and built.

A wise and careful service technician is the best precautions against accidents.

Careful observance of this basic precaution would be enough to avoid many severe accidents.

—————  **DANGER**  —————

Never carry out any cleaning, lubrication or maintenance operations when the engine is running.

SAFETY RULES

Generalities

- Carefully follow specified repair and maintenance procedures.
- Do not wear rings, wristwatches, jewels, unbuttoned or flapping clothing such as ties, torn clothes, scarves, open jackets or shirts with open zips which could get caught on moving parts. Use approved safety clothing such as anti-slipping footwear, gloves, safety goggles, helmets, etc.
- Wear safety glasses with side guards when cleaning parts using compressed air.
- Damaged or frayed wires and chains are unreliable. Do not use them for lifting or towing.
- Wear suitable protection such as approved eye protection, helmets, special clothing, gloves and footwear whenever welding. All persons standing in the vicinity of the welding process should wear approved eye protection. **NEVER LOOK AT THE WELDING ARC IF YOUR EYES ARE NOT SUITABLY PROTECTED.**
- Never carry out any repair on the machine if someone is sitting on the operator's seat, except if they are qualified operators assisting in the operation to be carried out.
- Never operate the machine or use attachments from a place other than sitting at the operator's seat or at the side of the machine when operating the fender switches.
- Never carry out any operation on the machine when the engine is running, except when specifically indicated. Stop the engine and ensure that all pressure is relieved from hydraulic circuits before removing caps, covers, valves, etc.
- All repair and maintenance operations should be carried out with the greatest care and attention.
- Disconnect the batteries and label all controls to warn that the tractor is being serviced. Block the machine and all equipment which should be raised.
- Never check or fill fuel tanks or batteries, nor use starting liquid if you are smoking or near open flames as such fluids are flammable.
- The fuel filling gun should always remain in contact with the filler neck. Maintain this contact until the fuel stops flowing into the tank to avoid possible sparks due to static electricity build-up.
- To transfer a failed tractor, use a trailer or a low loading platform trolley if available.
- To load and unload the machine from the transportation means, select a flat area providing a firm support to the trailer or truck wheels. Firmly tie the machine to the truck or trailer platform and block wheels as required by the transporter.
- Always use lifting equipment of appropriate capacity to lift or move heavy components.
- Chains should always be safely fastened. Ensure that fastening device is strong enough to hold the load foreseen. No persons should stand near the fastening point.
- The working area should be always kept CLEAN and DRY. Immediately clean any spillage of water or oil.
- Never use gasoline, diesel oil or other flammable liquids as cleaning agents. Use non-flammable non-toxic proprietary solvents.
- Do not pile up grease or oil soaked rags, as they constitute a great fire hazard. Always place them into a metal container.

START UP

- Never run the engine in confined spaces which are not equipped with adequate ventilation for exhaust gas extraction.
- Never bring your head, body, arms, legs, feet, hands, fingers near fans or rotating belts.

ENGINE

- Always loosen the radiator cap very slowly before removing it to allow pressure in the system to dissipate. Coolant should be topped up only when the engine is stopped.
- Do not fill up fuel tank when the engine is running.
- Never adjust the fuel injection pump when the tractor is moving.
- Never lubricate the tractor when the engine is running.

ELECTRICAL SYSTEMS

- If it is necessary to use auxiliary batteries, cables must be connected at both sides as follows: (+) to (+) and (–) to (–). Avoid short-circuiting the terminals. GAS RELEASED FROM BATTERIES IS HIGHLY FLAMMABLE. During charging, leave the battery compartment uncovered to improve ventilation. Avoid sparks or flames near the battery area. Do no smoke.
- Do not charge batteries in confined spaces.
- Always disconnect the batteries before performing any type of service on the electrical system.

HYDRAULIC SYSTEMS

- Some fluid coming out from a very small port can be almost invisible and be strong enough to penetrate the skin. For this reason, NEVER USE YOUR HANDS TO CHECK FOR LEAKS, but use a piece of cardboard or a piece of wood for this purpose. If any fluid is injected into the skin, seek medical aid immediately. Lack of immediate

medical attention may result in serious infections or dermatitis.

- Always take system pressure readings using the appropriate gauges.

WHEELS AND TYRES

- Check that the tyres are correctly inflated at the pressure specified by the manufacturer. Periodically check for possible damage to the rims and tyres.
- Stay at the tyre side when inflating.
- Check the pressure only when the tractor is unloaded and tyres are cold to avoid wrong readings due to over-pressure.
- Never cut, nor weld a rim with the inflated tyre assembled.
- To remove the wheels, block both front and rear tractor wheels. Raise the tractor and install safe and stable supports under the tractor in accordance with regulations in force.
- Deflate the tyre before removing any object caught into the tyre tread.
- Never inflate tyres using flammable gases as they may originate explosions and cause injuries to bystanders.

REMOVAL AND INSTALLATION

- Lift and handle all heavy components using lifting equipment of adequate capacity. Ensure that parts are supported by appropriate slings and hooks. Use lifting eyes provided to this purpose. Take care of the persons near the loads to be lifted.

HEALTH AND SAFETY

CONTENT

Section	Description	Page
	HEALTH AND SAFETY PRECAUTIONS	4
	ACIDS AND ALKALIS	5
	ADHESIVES AND SEALERS – see Fire	5
	ANTIFREEZE – see Fire, Solvents e.g. Isopropanol, Ethylene Glycol, Methanol.	5
	ARC WELDING – see Welding.	5
	BATTERY ACIDS – see Acids and Alkalis.	5
	BRAKE AND CLUTCH FLUIDS (Polyalkylene Glycols) – see Fire.	6
	BRAZING – see Welding.	6
	CHEMICAL MATERIALS – GENERAL – see Legal Aspects.	6
	DO'S	6
	DO NOTS	6
	CORROSION PROTECTION MATERIALS – see Solvents, Fire.	6
	DUSTS	7
	ELECTRIC SHOCK	7
	EXHAUST FUMES	7
	FIBRE INSULATION – see Dusts.	7
	FIRE – see Welding, Foams, Legal Aspects.	7
	FIRST AID	7
	FOAMS – Polyurethane – see Fire.	7
	FUELS – see Fire, Legal Aspects, Chemicals – General, Solvents.	8
	GAS CYLINDERS – see Fire.	8
	GENERAL WORKSHOP TOOLS AND EQUIPMENT	9
	LEGAL ASPECTS	9
	LUBRICANTS AND GREASES	9
	PAINTS – see Solvents and Chemical Materials – General.	10
	SOLDER – see Welding.	10
	SOLVENTS – see Chemical Materials – General Fuels (Kerosene), Fire.	10
	SUSPENDED LOADS	11
	WELDING – see Fire, Electric Shock, Gas Cylinders.	11

HEALTH AND SAFETY PRECAUTIONS

Many of the procedures associated with vehicle maintenance and repair involve physical hazards or other risks to health. This section lists, alphabetically, some of these hazardous operations and the materials and equipment associated with

them. The precautions necessary to avoid these hazards are identified.

The list is not exhaustive and all operations and procedures and the handling of materials, should be carried out with health and safety in mind.