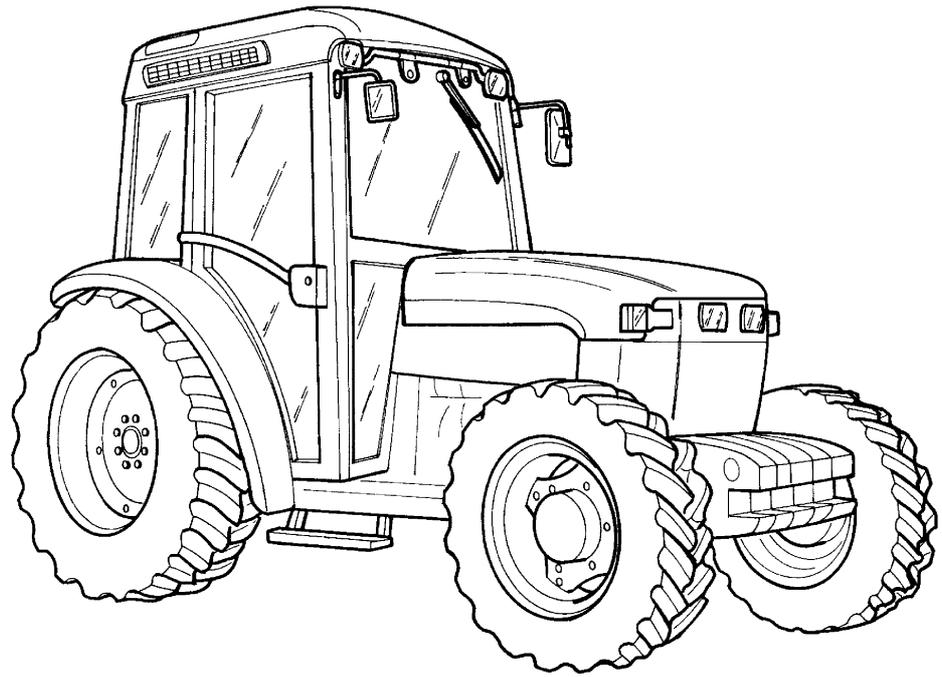




**NEW HOLLAND**



# **TN75FA – TN85FA – TN95FA TRACTORS SERVICE MANUAL**

## **SECTIONS**

<b>GENERAL GUIDELINES</b> .....	<b>00</b>
<b>ENGINE</b> .....	<b>10</b>
<b>CLUTCH</b> .....	<b>18</b>
<b>TRANSMISSIONS</b> .....	<b>21</b>
<b>DRIVE LINES</b> .....	<b>23</b>
<b>FRONT MECHANICAL TRANSMISSION</b> .....	<b>25</b>
<b>REAR MECHANICAL TRANSMISSION</b> .....	<b>27</b>
<b>POWER TAKE-OFF</b> .....	<b>31</b>
<b>BRAKES</b> .....	<b>33</b>
<b>HYDRAULIC SYSTEMS</b> .....	<b>35</b>
<b>STEERING</b> .....	<b>41</b>
<b>AXLE AND WHEELS</b> .....	<b>44</b>
<b>CAB AIR CONDITIONING SYSTEM</b> .....	<b>50</b>
<b>ELECTRICAL SYSTEM</b> .....	<b>55</b>
<b>PLATFORM, CAB, BODYWORK</b> .....	<b>90</b>

**T E C H N I C A L   S U P P O R T**

## INTRODUCTION

- *This manual is divided into sections identified by two-figure numbers and each section has independent page numbering.  
For easy reference, these sections have the same numbers and names as the Repairs Rate Book sections.*
- *The different sections can easily be found by consulting the table of contents on the following pages.*
- *The document number of the manual and the edition/update dates are given at the bottom of each page.*
- *Pages updated in the future will be identified by the same document number followed by a two-figure update number (e.g.: 1<sup>st</sup> Update 603.54.451.01; 2<sup>nd</sup> Update 603.54.451.02; etc.) and by the corresponding issue date.  
These pages will be supplemented by a reprint of the updated contents page.*
- *The information contained in this manual was current on the date printed on each section. As NEW HOLLAND constantly improves its product range, some information may be out of date subsequent to modifications implemented for technical or commercial reasons, or to meet legal requirements in different countries.  
In the event of conflicting information, consult the NEW HOLLAND Sales and Service Departments.*

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PRINTED IN ITALY

**CNH ITALIA S.p.A. – Viale delle Nazioni, 55 – 41100 MODENA – Italy**  
TECHNICAL SUPPORT – Technical Information  
Print No. **603.54.451.00** – 01 – 2004 – 200

## CONTENTS VOLUME 1

	Page	Date		Page	Date
<b>00 - GENERAL GUIDELINES</b>			Engine Disassembly - As-		
General instructions . . . . .	1-2	01-04	sembly . . . . .	37-38-39- 40-41-42- 43-44-45- 46-47-48- 49-50-51- 52-53-54- 55-56-57- 58-59	01-04
Safety regulations . . . . .	3-4-5	01-04	Checks and measure-	60-61	01-04
Consumables . . . . .	6	01-04	ments - cylinder block and liners . . . . .		
<b>10 - ENGINE</b>			Checks and measure-	62-63-64- 65	01-04
Summary . . . . .	1	01-04	ments - crankshaft, bear- ings and flywheel . . . . .		
General specifications . . . . .	2-3-4	01-04	Checks and measure-	66	01-04
Fuel system data . . . . .	5-12	01-04	ments - connecting rods .		
Injection pump calibration and engine performance data . . . . .	6-7-8-9- 10-11	01-04	Checks and measure-	67-68-69	01-04
Engine block data . . . . .	12	01-04	ments - pistons . . . . .		
Crankshaft data . . . . .	13-14	01-04	Checks and measure-	70-71-72	01-04
Connecting rod data . . . . .	14	01-04	ments - camshaft, tappets and valves . . . . .		
Piston data . . . . .	15	01-04	Checks and measure-	73	01-04
Timing gear data . . . . .	16	01-04	ments - cylinder heads . . .		
Timing gear data - Rotating counterweights main data .	17	01-04	Replacing valve guides . . .	74-75-76	01-04
Cylinder head data . . . . .	18	01-04	Re-facing valve seats . . . .	77	01-04
Lubrication and cooling system data . . . . .	19	01-04	Replacing injector sleeves and support . . . . .	78-79	01-04
Tightening torques . . . . .	20	01-04	Checks and measure-	80	01-04
Tools . . . . .	21-22	01-04	ments - rotating counter- weights . . . . .		
Cross-sectional views of engine . . . . .	23-24	01-04	Checks and measure-	81-82	01-04
Lubrication diagrams . . . . .	25	01-04	ments - lubrication system		
Engine cooling system dia- gram . . . . .	26	01-04	Checks and measure-	82-83	01-04
Fault diagnosis . . . . .	27-28-29- 30	01-04	ments - cooling system . .		
Engine Removal - Installa- tion . . . . .	31-32-33- 34-35-36	01-04	Removal-Installation - radiator . . . . .	84-85-86	01-04
			Removal-Installation - crankshaft front seal . . . . .	87-88-89- 90-91	01-04

	Page	Date		Page	Date
Removal-Installation - coolant pump .....	92-93-94- 95	01-04	Servo control adjustment .	25	01-04
Removal-Installation - thermostat valve .....	96-97	01-04	PTO clutch engaged switch adjustment .....	26	01-04
Removal - Installation Bosch injection pump ....	98-99-100	01-04	<b>21 - TRANSMISSIONS</b>		
Bosch injection pump - tim- ing .....	101-102	01-04	<b>CHAPTER 1 - Transmission and range gear (16x16)</b>		
Bosch injection pump - air bleeding .....	103	01-04	Data .....	1-2	01-04
Removal-Installation - in- jectors .....	104-105	01-04	Tightening torques .....	2-3	01-04
Valve clearance adjust- ment .....	106-107	01-04	Tools .....	4-5	01-04
Coolant pump overhaul ...	108	01-04	Cross-sectional views ...	6-7-8-9- 10	01-04
Compression Test .....	109	11-96	Description and Operation	11	01-04
<b>18 - CLUTCH</b>			Fault diagnosis .....	11-12	01-04
Data .....	1-2	01-04	Removal-Installation - Rear transmission - gear- box casing .....	13-14-15- 16-17-18- 19-20-21- 22-23-24	01-04
Tightening torque - Tools .	2	01-04	Disassembly-Assembly - transmission-gearbox cas- ing .....	25-26-27- 28-29-30- 31-32	01-04
Cross-sectional views ...	3-4	01-04	Gearbox driving and driven shafts end float adjustment.	33	01-04
Fault diagnosis .....	5	01-04	Sealing compound applica- tion diagram .....	34	01-04
Removal-Installation - clutch .....	6-7-8-9- 10	01-04	<b>CHAPTER 2 - Mechanical transmission and splitter</b>		
Clutch overhaul .....	11-12-13- 14-15	01-04	Data .....	1-2	01-04
Checks and measure- ments - clutch .....	16-17	01-04	Tightening torques .....	2	01-04
Adjustments - clutch disen- gagement levers .....	17-18	01-04	Tools .....	2	01-04
Adjustments - clutch pedal	19	01-04	Cross-sectional views ...	3-4-5	01-04
PTO clutch lever adjust- ment .....	20	01-04	Description and Operation	6	01-04
PTO clutch servo control adjustment .....	21	01-04	Fault diagnosis .....	7	01-04
<b>PTO clutch servo control</b>			Splitter device and creeper unit casing, shafts and bearings disassembly ....	8-9-10	01-04
Cross-sectional views ...	22	01-04			
Description and Operation	23-24	01-04			

	Page	Date		Page	Date
<b>CHAPTER 3 - Power Shuttle transmission</b>			Clutch pedal position and dump switch display (HA) .	38-39-40	01-04
Data .....	1-2	01-04	Transmission oil tempera- ture display (HB) .....	40	01-04
Tightening torques .....	3	01-04	Synchroniser position (HD)	40-41	01-04
Tools .....	4-5	01-04	Gear shift operation adjust- ments (HE) .....	41	01-04
Cross-sectional views ...	6-7-8-9- 10	01-04	Faults saved in the non- volatile ECU memory (ECU) (HF) .....	41-42	01-04
Clutch control pressure test	9	01-04	First start-up procedure ..	43	01-04
Description and Operation	11	01-04	Diagnostics .....	44 to 145	01-01
Fault diagnosis .....	11	01-04	Power shuttle electronic control unit input/output wiring diagram .....	146-147	01-04
Disassembly-Assembly - transmission-gearbox cas- ing .....	12-13-14- 15-16-17- 18	01-04	Electric control unit oper- ation .....	148-149- 150-151- 152	01-04
Disassembly-Reassembly - Power Shuttle control valve .....	19-20-21	01-04	<b>23 - DRIVE LINES</b>		
Disassembly-Assembly - accumulator .....	22	01-04	Data .....	1	01-04
Faults code signals .....	23	01-04	Tightening torques .....	2	01-04
Calibrations .....	24	01-04	Cross-sectional views ...	3-4	01-04
HH MENU access .....	24-25	01-04	Description and Operation	5-6	01-04
Clutch A and B calibration (H1) .....	26-27-28	01-04	Fault diagnosis .....	6	01-04
Clutch A and B calibration values display (H2) .....	29	01-04	Removal-Installation - drive gear casing .....	7-8-9	01-04
System configuration (H3)	29-30	01-04	Disassembly-Assembly - drive gear casing .....	10-11	01-04
Software revision level (H4)	31	01-04	Diagnosis .....	12-14	01-04
Control switch diagnostics (H5) .....	31-32-33	01-04	Faults code signals .....	12	01-04
Clutch A fill time modifica- tion and display (H6) .....	34	01-04	Calibrations .....	13	01-04
Clutch B fill time modifica- tion and display (H7) .....	34-35	01-04	HH MENU access .....	13-14	01-04
Deleting the non volatile memory (NVM) (EEPROM) (H8) .....	35-36	01-04	System configuration (H3)	14-15	01-04
Voltmeter function (H9) ...	36-37	01-04	Software revision level (H4)	16	01-04
			Control switch diagnostics (H5) .....	16	01-04

	Page	Date		Page	Date
Deleting the non volatile memory (NVM) (EEPROM) (H8) .....	17	01-04	Overhaul - differential lock unit .....	33-34-35	01-04
Voltmeter function (H9) ...	18	01-04	Overhaul - front axle bevel drive .....	36-37	01-04
Four-wheel drive engagement position (HD) .....	19	01-04	Adjustments - bevel drive	38-39-40-41-42-43-44	01-04
Faults saved in the non-volatile ECU memory (ECU) (HF) .....	19-20	01-04	Overhaul - front differential	45	01-04
First start-up procedure ..	21	01-04	Replacing steering knuckle pins and bearings .....	46	01-04
Diagnostics .....	22 to 59	01-01			
Front PTO and 4WD electronic control unit input/output wiring diagram .....	60-61	01-04			
<b>25 - FRONT MECHANICAL TRANSMISSION</b>			<b>27 - REAR MECHANICAL TRANSMISSION</b>		
Data .....	1-2	01-04	Data .....	1-2	01-04
Tightening torques .....	3-4-5	01-04	Tightening torques .....	3-4	01-04
Tools .....	6	01-04	Tools .....	5-6-7	01-04
Cross-sectional views ...	7-8-9-10-11	01-04	Cross-sectional views ...	8-9	01-04
Description and Operation	11-12	01-04	Description and Operation	9-10	01-04
Fault diagnosis .....	13	01-04	Fault diagnosis .....	11-12	01-04
Removal-Installation - front axle .....	14-15-16-17-18-19-20-21	01-04	Disassembly-Assembly - transmission-gearbox casing .....	13-14-15-16-17-18	01-04
Disassembly-Assembly - front epicyclic final drive with brake .....	22-23	01-04	Adjustment - differential lock engagement sleeve position .....	19	01-04
Disassembly-Assembly - front epicyclic final drive ..	24-25-26	01-04	Adjustments - bevel drive	20-21-22-23-24-25	01-04
Disassembly-Assembly - wheel hubs and steering knuckle .....	27	01-04	Removal-Installation - side gear casing .....	26-27-28	01-04
Adjustments - steering knuckle bearings .....	28	01-04	Disassembly-Assembly - drive wheel shaft .....	28-29-30	01-04
Removal-Installation - front axle bevel drive support and differential .....	29-30-31-32	01-04	Disassembly-Assembly - epicyclic final drive .....	30	01-04
			<b>31 - POWER TAKE-OFF</b>		
			<b>CHAPTER 1 - Mechanical power take-off</b>		
			Data .....	1-2-3	01-04
			Tools .....	3	01-04
			Tightening torques .....	4-5	01-04
			Cross-sectional views ...	6-7	01-04

	Page	Date
Description and Operation	8-9-10	01-04
Fault diagnosis . . . . .	10	01-04
Power take-off overhaul . .	11-12-13- 14	01-04
<b>33 - BRAKES</b>		
Data . . . . .	1-2	01-04
Tightening torques . . . . .	2	01-04
Cross-sectional views . . .	3-4-5	01-04
Tools . . . . .	5-6	01-04
Description and Operation	6	01-04
Fault diagnosis . . . . .	7-8	01-04
Removal-Installation - ser- vice brake . . . . .	9-10	01-04
Removal-Installation - ser- vice brake pump . . . . .	11-12-13- 14	01-04
Adjustments - service brake pedals travel . . . . .	14-15	01-04
Service brake circuit air bleeding . . . . .	15-16-17	01-04
Removal-Installation - parking brake . . . . .	17-18	01-04
Adjustments - parking handbrake travel . . . . .	19	01-04



## CONTENTS VOLUME 2

	Page	Date		Page	Date
<b>35 – HYDRAULIC SYSTEM</b>			Adjustment of the auto- matic detent release pres- sure . . . . .		
<b>CHAPTER 1 – Rear mechanical hydraulic lift</b>			15	01-04	
Data . . . . .	1-2-3	01-04	Removal-Installation – flow control valve . . . . .	16	01-04
Tightening torques . . . . .	3-4	01-04	Flow control valve adjust- ment . . . . .	17-18	01-04
Tools . . . . .	5	01-04	<b>CHAPTER 3 – Auxiliary control valve for trailer brakes</b>		
Cross-sectional views . . .	6-7-8-9- 10	01-04	Cross-sectional views . . .	1	01-04
Description and Operation	11-12-13- 14	01-04	Description and Operation	1-2-3-4-5- -6-7	01-04
Fault diagnosis . . . . .	15-16	01-04	Fault diagnosis . . . . .	8-9-10	01-04
Removal-Installation – lift .	17-18-19	01-04	Removal-Installation – trailer brake valve . . . . .	11	01-04
Disassembly-Assembly – lift . . . . .	20-21-22- 23-24-25	01-04	<b>CHAPTER 4 – Electronically controlled hydraulic lift</b>		
Adjusting the lift . . . . .	26-27-28- 29-30-31- 32-33-34- 35	01-04	Data . . . . .	2-3	01-04
Lift pressure relief valve . .	36	01-04	Tightening torques . . . . .	4	01-04
Disassembly-Assembly – lift control valve . . . . .	37-38-39- 40	01-04	Tools . . . . .	5	01-04
<b>CHAPTER 2 – Auxiliary control valves Open centre system</b>			Cross-sectional views . . .	6-7-8	01-04
Data . . . . .	1	01-04	Location of parts . . . . .	9-10	01-04
Tools . . . . .	1	01-04	Description and Operation	11-12-13- 14-15-16- 17	01-04
Tightening torques . . . . .	2	01-04	Removal-Installation – lift .	18-19-20- 21-22	01-04
Cross-sectional views . . .	3-4-5	01-04	Replacement – control unit	23	01-04
Description and Operation	6-7-8-9	01-04	Position sensor replace- ment . . . . .	24-25	01-04
Removal-Installation – front auxiliary control valves . . . . .	10-11-12	01-04	Replacement – draft sen- sor . . . . .	26-27-28	01-04
Disassembly-Assembly – auxiliary control valves . . .	13-14	01-04	Disassembly-Assembly – lift . . . . .	29-30-31- 32	01-04
Rod hardening test . . . . .	14	01-04	Cylinder safety valve . . . . .	33	01-04
Blow-by test . . . . .	15	01-04	Removal-Installation – hy- draulic control valve . . . . .	34-35	01-04

	Page	Date		Page	Date
Disassembly–Assembly – hydraulic control valve . . .	35–36–37	01–04	<b>CHAPTER 6 – Electronic lift and front Power Take–Off</b>		
Calibration . . . . .	38–39	01–01	Data . . . . .	1–2–3	01–04
Calibration and diagnosis instrument connection . . . .	40	01–04	Tightening torques . . . . .	3–4–5	01–04
Faults code signals . . . . .	41	01–04	Cross–sectional views . . .	6–7–8–9–10	01–04
Electronic lift calibration . .	42	01–04	Description and Operation	11–12–13–14–15	01–04
HH MENU access . . . . .	42–43	01–04	Lift troubleshooting . . . . .	16–17	01–04
Raise and Lower solenoids calibration (H1) . . . . .	44–45–46	01–01	Front Power Take–Off propeller shaft. Removal – Installation . . . . .	18–19–20–21–22–23–24–25	01–04
Rear lift current calibration values display (H2) . . . . .	46–47	01–04	Front Power Take–Off propeller shaft. Disassembly – Assembly . . . . .	26	01–04
System configuration (H3)	47–48	01–04	Front Power Take–Off cross–sectional view . . . .	27	01–04
Software revision level (H4)	48–49	01–04	Front Power Take–Off electromagnetic coupling. Removal – Installation . . . . .	28–29–30	01–04
Control switch diagnostics (H5) . . . . .	49	01–04	Front Power Take–Off electromagnetic coupling. Disassembly – Assembly . . . .	31–32–33–34	01–04
Draft sensors values display (LVDT) (H6) . . . . .	50	01–04	Front lift support. Removal – Installation . . . . .	35–36–37	01–04
Deleting the non volatile memory (NVM) (EEPROM) (H8) . . . . .	50–51	01–04	<b>Front power take–off</b>		
Voltmeter function (H9) . . .	51–52	01–04	Faults code signals . . . . .	38	01–04
Lift arms position (HA) . . .	52–53	01–04	Faults code calibrations . .	39	01–04
Faults saved in the non–volatile ECU memory (ECU) (HF) . . . . .	53–54	01–04	HH MENU access . . . . .	39–40	01–04
First start–up procedure . .	55	01–04	System configuration (H3)	40–41	01–04
Diagnostics . . . . .	56 to 138	01–01	Software revision level (H4)	42	01–04
Electronic lift electronic control unit input/output wiring diagram . . . . .	140–141	01–04	Control switch diagnostics (H5) . . . . .	42	01–04
<b>CHAPTER 5 – Constant flow gear pump</b>			Deleting the non volatile memory (NVM) (EEPROM) (H8) . . . . .	43	01–04
Data . . . . .	1–2	01–04	Voltmeter function (H9) . . .	44	01–04
Tightening torques . . . . .	2	01–04			
Description and Operation	2	01–04			
Diagrams . . . . .	3	01–04			
Disassembly–Reassembly – gear pumps . . . . .	4	01–04			

	Page	Date		Page	Date
Four-wheel drive engagement position (HD) . . . . .	45	01-04	Front PTO and 4WD electronic control unit input/output wiring diagram . . . . .	128-129	01-04
Faults saved in the non-volatile ECU memory (ECU) (HF) . . . . .	45-46	01-04	Electronic lift electronic control unit input/output wiring diagram . . . . .	130-131	01-04
First start-up procedure . . . . .	47	01-04			
Power Take-Off diagnostics . . . . .	48 to 62	01-01			
<b>Front electronic lift</b>			<b>41 – STEERING</b>		
Lift calibrations . . . . .	63-64	01-01	<b>CHAPTER 1 – Steering</b>		
Calibration unit connection <b>380000282</b> . . . . .	65	01-04	Data . . . . .	2	01-04
Faults code signals . . . . .	66	01-04	Tightening torques . . . . .	2	01-04
Front electronic lift calibration . . . . .	67	01-04	Tools . . . . .	2	01-04
HH MENU access . . . . .	67-68	01-04	Description and Operation	3-4-5	01-04
Raise and Lower solenoids calibration (H1) . . . . .	69-70-71	01-04	View of hydrostatic steering control valve components .	6	01-04
Rear lift current calibration values display (H2) . . . . .	71-72	01-04	Fault diagnosis . . . . .	7-8	01-04
System configuration (H3)	72-73	01-04	Removal-Installation – steering wheel . . . . .	9	01-04
Software revision level (H4)	73-74	01-04	Removal-Installation – hydrostatic steering control valve . . . . .	10-11-12	01-04
Control switch diagnostics (H5) . . . . .	74	01-04	Disassembly-Assembly – hydrostatic control valve . . . . .	13-14-15-16-17-18-19-20-21-22-23-24-25-26-27-28	01-04
Draft sensors values display (LVDT) (H6) . . . . .	75	01-04	Hydrostatic steering control valve bench testing . . . . .	29-30	01-04
Deleting the non volatile memory (NVM) (EEPROM) (H8) . . . . .	75-76	01-04	Pressure relief valve testing	31	01-04
Voltmeter function (H9) . . . . .	76-77	01-04	<b>CHAPTER 2 – Constant flow gear pump</b>		
Lift arms position (HA) . . . . .	77-78	01-04	Data . . . . .	1-2	01-04
Front lift arms position (HB)	78	01-04	Tightening torques . . . . .	2	01-04
Faults saved in the non-volatile ECU memory (ECU) (HF) . . . . .	79	01-04	Diagrams . . . . .	3-4	01-04
First start-up procedure . . . . .	80	01-04	Description and Operation	4	01-04
Front Lift diagnostics . . . . .	81 to 126	01-01	Disassembly-Reassembly – gear pumps . . . . .	5	01-04

	Page	Date		Page	Date
<b>44 – AXLES AND WHEELS</b>			Air conditioning system maintenance .....	33	01-04
Data .....	1-2	01-04	Compressor drive belt tension adjustment .....	34	01-04
Front wheel track diagram	2	01-04	Removal-Installation – air conditioning unit .....	35-36-37-38	01-04
Cross-sectional views ...	3	01-04	<b>55 – ELECTRICAL SYSTEM</b>		
Tightening torques .....	4-5-6	01-04	<b>CHAPTER 1 – Instruments</b>		
Tools .....	6-7	01-04	Analog instruments .....	1-2-3-4	01-04
Fault diagnosis .....	7	01-04	Transmitters, sensors and switches .....	5-6-7-8-9-10-11-12	01-04
Removal-Installation – front axle .....	8-9-10	01-04	Electronic instruments ....	13-14-15-16	01-04
Disassembly-Assembly – wheel axle hub .....	11-12-13	01-04	Maintenance .....	16	01-04
Stub axle hub overhaul ...	14-15-16-17	01-04	<b>CHAPTER 2 – Components</b>		
Checking leading wheel alignment .....	18	01-04	Introduction .....	1	01-04
<b>50 – CAB AIR CONDITIONING SYSTEM</b>			Components .....	1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17	01-04
Safety regulations .....	2	01-04	Maintenance .....	18-19-20-21	01-04
Main specifications .....	3	01-04	<b>CHAPTER 3 – Starting System</b>		
Tools .....	4	01-04	Technical data .....	1	01-04
Operating principles ....	5	01-04	Tightening torques .....	1	01-04
Components of cab air conditioning system .....	6-7-8-9-10-11	01-04	Description and Operation	2	01-04
Cab controls .....	12-13-14	01-04	Wiring diagram .....	3	01-04
Instructions for use – air conditioning system .....	15	01-04	Fault diagnosis .....	4	01-04
Refrigerant recovery – recycling and evacuation – charging stations .....	16-17	01-04	System testing .....	5-6-7	01-04
Dehydration, recharging and refrigeration check ...	18-19-20-21-22	01-04	Overhaul .....	8-9	01-04
System recharging function check .....	23-24-25-26-27-28	01-04	Starter motor testing ....	10-11	01-04
Fault diagnosis .....	29-30-31-32	01-04	<b>CHAPTER 4 – Charging system</b>		
			Technical data .....	1	01-04

	Page	Date
Tightening torques . . . . .	1	01-04
Description and Operation	2-3	01-04
System testing . . . . .	4-5-6-7-8 -9-10	01-04
Removal-Installation and Overhaul – alternator . . . .	11-12-13- 14-15-16- 17-18	01-04
<b>CHAPTER 5 – Battery</b>		
Technical data . . . . .	1	01-04
Description and Operation	1	01-04
Removal-Installation – bat- tery . . . . .	2	01-04
Battery maintenance . . . . .	3	01-04
Battery charging . . . . .	4-5-6	01-04
Battery troubleshooting . . .	7	01-04
<b>CHAPTER 6 – Electrical circuits</b>		
Contents . . . . .	1	01-04

**90 – BODYWORK AND DRIVING POSITION**  
**CHAPTER 1 – Cab Removal-Installation**

	Page	Date
Cab Removal-Installation . . .	1-2-3-4-5 -6	01-04

**CHAPTER 2 – Removal of cab internal com-  
ponents**

Multi-function panel Removal-Installation . . . . .	1	01-04
Fuse or relay replacement	2	01-04
Fusebox replacement . . . . .	3	01-04
Removal-Installation – electronic control unit . . . .	4-5-6	01-04
Removal-Installation wind- screen wiper motor . . . . .	7	01-04
Removal-Installation rear windscreen wiper motor . . .	8	01-04
Replacement of glued cab windows . . . . .	9-10	01-04



## GENERAL INSTRUCTIONS

### IMPORTANT NOTICE

All maintenance and repair work described in this manual must be performed exclusively by NEW HOLLAND service technicians, in strict accordance with the instructions given and using any specific tools necessary. Anyone performing the operations described herein without strictly following the instructions is personally responsible for any eventual injury or damage to property.

### BATTERY

Before carrying out any kind of service operation disconnect and isolate the battery negative lead, unless otherwise requested for specific operations (e.g.: operations requiring the engine to be running), after which it is necessary to disconnect the above-mentioned lead to complete the work.

### SHIMMING

For each adjustment operation, select adjusting shims and measure individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value indicated for each shim.

### ROTATING SHAFT SEALS

For correct rotating shaft seal installation, proceed as follows:

- before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes;
- thoroughly clean the shaft and check that the working surface on the shaft is not damaged;
- position the sealing lip facing the fluid; with hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will deviate the fluid towards the inner side of the seal;
- coat the sealing lip with a thin layer of lubricant (use oil rather than grease) and fill the gap between the sealing lip and the dust lip on double lip seals with grease;
- insert the seal in its seat and press down using a flat punch; do not tap the seal with a hammer or mallet;
- whilst inserting the seal, check that it is perpendicular to the seat; once settled, make sure that it makes contact with the thrust element, if required;
- to prevent damaging the seal lip on the shaft, position a protective guard during installation operations.

### “O-RING” SEALS

Lubricate the O-RING seals before inserting them in the seats, this will prevent them from overturning and twisting, which would jeopardise sealing efficiency.

### SEALING COMPOUNDS

Apply one of the following sealing compounds on the mating surfaces marked with an X: RTV SILMATE, RHO-DORSIL CAF 1 or LOCTITE PLASTIC GASKET.

Before applying the sealing compound, prepare the surfaces as follows:

- remove any incrustations using a wire brush;
- thoroughly de-grease the surfaces using one of the following cleaning agents: trichlorethylene, petrol or a water and soda solution.

### BEARINGS

When installing bearings it is advised to:

- heat the bearings to 176 to 194 °F (80 to 90 °C) before fitting on the shafts;
- allow the bearings to cool before installing them from the outside.

## SPRING PINS

When fitting split socket elastic pins, ensure that the pin notch is positioned in the direction of the force required to stress the pin.

Spiral spring pins do not require special positioning.

## SPARE PARTS

Use genuine parts only.

Only genuine spare parts guarantee the same quality, duration and safety as they are the same parts that are assembled during production.

Only **genuine parts** can offer this guarantee.

When ordering spare parts, always provide the following information:

- tractor model (commercial name) and frame number;
- engine type and number;
- part number of the ordered part, which can be found in the "Microfiches" or the "Spare Parts Catalogue", used for order processing.

## TOOLS

The tools that NEW HOLLAND propose and illustrate in this manual are:

- specifically researched and designed for use with NEW HOLLAND vehicles;
- essential for reliable repair operations;
- accurately built and rigorously tested so as to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- operating in optimal technical conditions;
- obtaining the best results;
- saving time and effort;
- working in safe conditions.

## IMPORTANT NOTES

Wear limit values indicated for certain parts are recommended, but not binding. The terms "front", "rear", "right-hand" and "left-hand" (when referred to different parts) are intended as seen from the driving position with the vehicle in the normal direction of movement.

## MOVING THE TRACTOR WITH THE BATTERY REMOVED

External power supply cables should only be connected to the respective positive and negative cable terminals, using efficient clamps that guarantee adequate and secure contact.

Disconnect all services (lights, windshield wipers, etc.) before starting the vehicle.

If the vehicle electrical system requires checking, carry out operations with the power supply connected; once checking is completed, disconnect all services and switch off the power supply before disconnecting the cables.

## SAFETY REGULATIONS

### PAY ATTENTION TO THIS SYMBOL

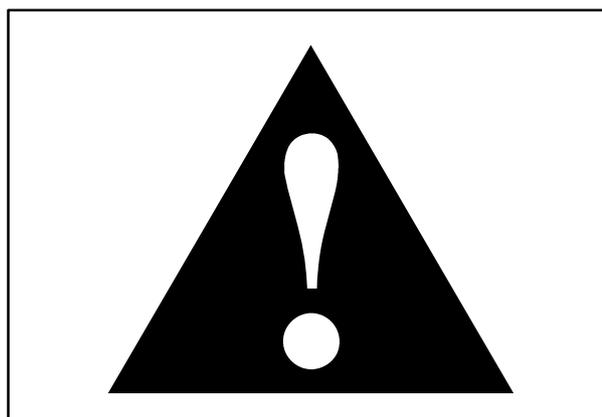
*This warning symbol points out important messages concerning your safety.*

*Carefully read the following safety regulations and observe advised precautions in order to avoid potential hazards and safeguard your health and safety.*

*In this manual the symbol is accompanied by the following key-words:*

**CAUTION** - Warnings concerning unsuitable repair operations that may jeopardise the safety of Service personnel.

**DANGER** - Specific warnings concerning potential hazards for operator safety or for other persons directly or indirectly involved.



1

### ACCIDENT PREVENTION

Most accidents or injuries that occur in workshops are the result of non-observance of simple and fundamental safety regulations. For this reason, IN MOST CASES THESE ACCIDENTS CAN BE AVOIDED by foreseeing possible causes and consequently acting with the necessary caution and care. Accidents may occur with all types of vehicle, regardless of how well it was designed and built.

A careful and judicious service technician is the best guarantee against accidents.

Precise observance of the most basic safety rule is normally sufficient to avoid many serious accidents.

**DANGER.** Never carry out any cleaning, lubrication or maintenance operations when the engine is running.

### SAFETY REGULATIONS

#### GENERAL GUIDELINES

- Carefully follow specified repair and maintenance procedures.
- Do not wear rings, wristwatches, jewellery, unbuttoned or loose articles of clothing such as: ties, torn clothing, scarves, open jackets or shirts with open zips that may remain entangled in moving parts. It is advised to wear approved safety clothing, e.g.: non-slip footwear, gloves, safety goggles, helmets, etc.
- Do not carry out repair operations with someone sitting in the driver's seat, unless the person is a trained technician who is assisting with the operation in question.
- Do not operate the vehicle or use any of the implements from different positions, other than the driver's seat.
- Do not carry out operations on the vehicle with the engine running, unless specifically indicated.
- Stop the engine and check that the hydraulic circuits are pressure-free before removing caps, covers, valves, etc.
- All repair and maintenance operations must be carried out using extreme care and attention.
- Service steps and platforms used in a workshop or in the field should be built in compliance with the safety rules in force.
- Disconnect the batteries and label all controls to indicate that the vehicle is being serviced. Any parts that are to be raised must be locked in position.
- Do not check or fill fuel tanks, accumulator batteries, nor use starting liquid when smoking or near naked flames, as these fluids are inflammable.
- Brakes are inoperative when manually released for repair or maintenance purposes. Use blocks or similar devices to control the machine in these conditions.
- The fuel nozzle should always be in contact with the filling aperture. Maintain this position until filling operations are completed in order to avoid possible sparks caused by the accumulation of static electricity.

- Only use specified towing points for towing the tractor. Connect parts carefully. Make sure that all pins and/or locks are secured in position before applying traction. Never remain near the towing bars, cables or chains that are operating under load.
- Transport vehicles that cannot be driven using a trailer or a low-loading platform trolley, if available.
- When loading or unloading the vehicle from the trailer (or other means of transport), select a flat area capable of sustaining the trailer or truck wheels. Firmly secure the tractor to the truck or trailer and lock the wheels in the position used by the carrier.
- Electric heaters, battery-chargers and similar equipment must only be powered by auxiliary power supplies with efficient ground insulation to avoid electrical shock hazards.
- Always use suitable hoisting or lifting devices when raising or moving heavy parts.
- Take extra care if bystanders are present.
- Never pour petrol or diesel oil into open, wide or low containers.
- Never use petrol, diesel oil or other inflammable liquids as cleaning agents. Use non-inflammable, non toxic commercially available solvents.
- Wear safety goggles with side guards when cleaning parts with compressed air.
- Limit the air pressure to a maximum of 30.45 psi (2.1 bar), according to local regulations.
- Do not run the engine in confined spaces without suitable ventilation.
- Do not smoke, use naked flames, or cause sparks in the area when fuel filling or handling highly inflammable liquids.
- Never use naked flames for lighting when working on the machine or checking for leaks.
- All movements must be carried out carefully when working under, on or near the vehicle. Wear protective equipment: helmets, goggles and special footwear.
- When carrying out checks with the engine running, request the assistance of an operator in the driver's seat. The operator must maintain visual contact with the service technician at all times.
- If operating outside the workshop, position the vehicle on a flat surface and lock in position. If working on a slope, lock the vehicle in position. Move to a flat area as soon as is safely possible.
- Damaged or bent chains or cables are unreliable. Do not use them for lifting or towing. Always use suitable protective gloves when handling chains or cables.
- Chains should always be safely secured. Make sure that the hitch-up point is capable of sustaining the load in question. Keep the area near the hitch-up point, chains or cables free of all bystanders.
- Maintenance and repair operations must be carried out in a CLEAN and DRY area. Eliminate any water or oil spillage immediately.
- Do not create piles of oil or grease-soaked rags as they represent a serious fire hazard. Always place them into a metal container. Before starting the tractor or its attachments, check, adjust and block the operator's seat. Also check that there are no persons within the tractor or implement range of action.
- Do not keep into your pockets any object which might fall unobserved into the tractor's inner compartments.
- In the presence of protruding metal parts, use protective goggles or goggles with side guards, helmets, special footwear and gloves.
- When welding, use protective safety devices: tinted safety goggles, helmets, special overalls, gloves and footwear. All persons present in the area where welding is taking place must wear tinted goggles. NEVER LOOK DIRECTLY AT THE WELDING ARC WITHOUT SUITABLE EYE PROTECTION.
- Metal cables tend to fray with repeated use. Always use suitable protective devices (gloves, goggles, etc.) when handling cables.
- Handle all parts carefully. Do not put your hands or fingers between moving parts. Always wear suitable safety clothing - safety goggles, gloves and shoes.

## START UP

- Never run the engine in confined spaces that are not equipped with adequate ventilation for exhaust gas extraction.
- Never bring your head, body, arms, legs, feet, hands, fingers near fans or rotating belts.

## ENGINE

- Always loosen the radiator cap slowly before removing it to allow any remaining pressure in the system to be discharged. Filling up with coolant should only be carried out with the engine stopped or idling (if hot).
- Never fill up with fuel when the engine is running, especially if hot, in order to prevent the outbreak of fire as a result of fuel spillage.
- Never check or adjust fan belt tension when the engine is running. Never adjust the fuel injection pump when the vehicle is moving.
- Never lubricate the vehicle when the engine is running.

## ELECTRICAL SYSTEMS

- If it is necessary to use auxiliary batteries, remember that both ends of the cables must be connected as follows: (+) with (+) and (-) with (-). Avoid short-circuiting the terminals. GAS RELEASED FROM BATTERIES IS HIGHLY INFLAMMABLE. During charging, leave the battery compartment uncovered to improve ventilation. Never check the battery charge using "jumpers" (metal objects placed on the terminals). Avoid sparks or flames near the battery zone. Do no smoke to prevent explosion hazards.
- Before servicing operations, check for fuel or current leaks. Eliminate any eventual leaks before proceeding with work.
- Never charge batteries in confined spaces. Make sure that there is adequate ventilation in order to prevent accidental explosion hazards as a result of the accumulation of gases released during charging operations.
- Always disconnect the batteries before performing any kind of servicing on the electrical system.

## HYDRAULIC SYSTEMS

- A liquid leaking from a tiny hole may be almost invisible but, at the same time, be powerful enough

to penetrate the skin; Therefore, NEVER USE HANDS TO CHECK FOR LEAKS. Use a piece of cardboard or wood for this purpose. If any liquid penetrates skin tissue, call for medical aid immediately. Failure to treat this condition with correct medical procedure may result in serious infection or dermatosis.

- In order to check the pressure in the system use suitable instruments.

## WHEELS AND TYRES

- Check that the tyres are correctly inflated at the pressure specified by the manufacturer. Periodically check for possible damage to the rims and tyres.
- Stand away from (at the side of) the tyre when checking inflation pressure.
- Only check pressure when the tractor is unloaded and the tyres are cold, to avoid incorrect readings as a result of over-pressure. Do not reuse parts of recovered wheels as improper welding, brazing or heating may weaken the wheel and make it fail.
- Never cut or weld a rim mounted with an inflated tyre.
- To remove the wheels, lock both the front and rear vehicle wheels. After having raised the vehicle, position supports underneath, according to regulations in force.
- Deflate the tyre before removing any object caught in the tyre tread.
- Never inflate tyres using inflammable gases; as this may result in explosions and injury to bystanders.

## REMOVAL AND INSTALLATION

- Lift and handle all heavy parts using suitable hoisting equipment. Ensure that parts are supported by appropriate slings and hooks. Use lifting eyes provided to this purpose. Extra care should be taken if persons are present near the load to be lifted.
- Handle all parts carefully. Do not put your hands or fingers between parts. Wear suitable safety clothing, safety goggles, gloves and footwear.
- Avoid twisting chains or metal cables. Always wear safety gloves when handling cables or chains.

### CONSUMABLES

COMPONENT TO BE FILLED OR TOPPED UP	QUANTITY US gal. (litres)	RECOMMENDED NEW HOLLAND PRODUCTS	NEW HOLLAND SPECIFICA- TIONS	INTERNATIONAL SPECIFICATIONS
Cooling system: without cab mod. TN75FA and TN85FA mod. TN95FA ..... with cab mod. TN75FA and TN85FA mod. TN95FA .....	2.77 (10.5) 3.03 (11.5) 3.30 (12.5) 3.56 (13.5)	Water and <b>AMBRA AGRIFLU liquid 50% + 50%</b>	NH 900 A	-
Windscreen washer reservoir	0.52 (2)	Water and <b>AREXONS DP1* liquid</b>	-	-
Fuel tank: main tank ..... side tank .....	9.64 (36.5) 6.73 (25.5)	Decanted and fil- tered diesel fuel	-	-
Engine sump: without filter: ..... with filter: .....	2.50 (9.5) 2.77 (10.5)	<b>AMBRA SUPER GOLD oil 15W - 40</b>	NH 330G (SAE 15W-40)	API CF-4/SG CCMC D4 MIL-L-2104E
Brake circuit ..... with front brakes .....	0.13 (0.5) 0.05 (0.2)	<b>AMBRA BRAKE LHM fluid</b>	NH 610 A	ISO 7308
Front axle: housing casing ..... final drives without brakes (each) ..... final drives with brakes (each) .....	0.73 (2.8) 0.26 (1.0) 0.46 (1.75)	<b>AMBRA MULTI G oil</b>	NH 410 B	API GL4 ISO 32/46 SAE 10W-30
Rear transmission (bevel drive, final drives and brakes), gearbox, hydraulic lift, PTO and hydraulic steering: all models ..... With Power-Shuttle: all models .....	11.62 (44) 14.52 (55)			
Grease fittings .....	-	<b>AMBRA GR9 grease</b>	NH 710 A	NLGI 2

(\*) Detergent and anti-freeze to -14 °F (-10 °C) with 50% of **AREXONS DP1** liquid. For temperatures below -14 °F (-10 °C) use exclusively **AREXONS DP1** liquid.

## SECTION 10 - ENGINE

### Chapter 1 - Engine

#### CONTENTS

Section	Description	Page
<b>10 000</b>	General specifications .....	2
	Main data .....	5
	Torque settings .....	20
	Tools .....	21
	Sections .....	23
	Lubrication and cooling system diagrams .....	25
	Troubleshooting .....	27
<b>10 001 10</b>	Removal-Installation .....	31
<b>10 001 54</b>	Disassembly - Assembly .....	37
	Checks, measurements and repairs .....	50
<b>10 101 53</b>	Valve guides - Replacement .....	74
<b>10 101 60</b>	Injector sleeve - Replacement .....	78
	Checks, measurements and repairs .....	80
<b>10 414 10</b>	Coolant pump and generator drive belt - Tension adjustment .....	83
<b>10 406 10</b>	Radiator - Removal-Installation .....	84
<b>10 102 70</b>	Crankshaft front oil seal Removal-Installation .....	87
<b>10 402 10</b>	Coolant pump Removal-Installation .....	92
<b>10 402 30</b>	Cooling system thermostat - Removal-Installation .....	96
<b>10 246 14</b>	Bosch injection pump Removal-Installation, timing and air bleeding .....	98
<b>10 218 30</b>	Injector Removal-Installation .....	104
<b>10 106 12</b>	Valve rocker arm clearance - adjustment .....	106
<b>10 402 28</b>	Coolant pump - Overhaul .....	108
<b>10 001 30</b>	Compression test .....	109

<b>GENERAL SPECIFICATIONS</b>	
<b>Engine, technical type:</b>	
- Mod. TN75FA - type 8045.05D.905/909 (BOSCH pump) .....	See data on page 6-7
- Mod. TN85FA - type 8045.25R.905/909 (BOSCH pump) .....	See data on page 8-9
- Mod. TN95FA - type 8045.25S.905/909 (BOSCH pump) .....	See data on page 10-11
Cycle .....	diesel, 4-stroke
Fuel injection .....	direct
Number of cylinders in line .....	4
Cylinder liners:	
- mod. TN75FA .....	obtained directly in the crankcase
- models TL85FA and TN95FA .....	dry force-fitted in cylinder block
Piston diameter:	
- Mod. TN75FA .....	4.0944 in. (104 mm)
- Mod. TN85FA .....	4.0944 in. (104 mm)
- Mod. TN95FA .....	4.0944 in. (104 mm)
Piston stroke .....	4.5275 in. (115 mm)
Total displacement:	
- Mod. TN75FA .....	238.46 in <sup>3</sup> (3908 cm <sup>3</sup> )
- Mod. TN85FA .....	238.46 in <sup>3</sup> (3908 cm <sup>3</sup> )
- Mod. TN95FA .....	238.46 in <sup>3</sup> (3908 cm <sup>3</sup> )
Compression ratio mod. TN75FA .....	17 to 1 normally aspirated
Compression ratio for Mod. TN85FA and TN95FA .....	16.5 to 1 turbocharged
Maximum power:	
- Mod. TN75FA .....	54.5 kW (74 HP)
- Mod. TN85FA .....	61.5 kW (84 HP)
- Mod. TN95FA .....	67.5 kW (92 HP)
Maximum power speed .....	2300 rpm
Maximum torque speed for Mod. TN75FA .....	1400 rev/min
Maximum torque speed for Mod. TN85FA .....	1400 rev/min
Maximum torque speed for Mod. TN95FA .....	1400 rev/min
Number of main bearings .....	5
Sump .....	structural, cast iron

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GENERAL SPECIFICATIONS	
<b>Lubrication</b> ..... Pump drive ..... Engine speed/oil pump speed ratio ..... Oil cleaning ..... Normal oil pressure with motor warmed-up and running at maximum speed: For all models ..... Pressure relief valve ..... Valve initial opening pressure ..... For further lubrication technical data .....	forced, with gear pump camshaft 2:1 mesh filter on oil intake and filtering cartridge on delivery line 42.05 to 56.55 psi (2.9 to 3.9 bar) incorporated in oil pump housing 50.75 psi (3.5 bar) See page 19
<b>Cooling</b> ..... Radiator on Mod. TN75FA, TN85FA ..... Radiator on mod. TN95FA ..... Fan, attached to coolant pump pulley ..... Coolant pump ..... Engine speed/coolant pump speed ratio ..... Temperature control ..... Coolant thermometer ..... Temperature ranges corresponding to each section: - initial white section ..... - middle green section (normal working conditions) ..... - final red section ..... For further cooling system technical data .....	coolant circulation 3 lines of vertical pipes with copper fins 4 lines of vertical copper pipes intake, 6-blade in sheet-metal centrifugal vane-type 1:1,25 thermostat coloured scale divided into 3 sections 86° to 149 °F (30° to 65 °C) 149° to 221 °F (65° to 105 °C) 221° to 239 °F (105° to 115 °C) See page 19
<b>Rev counter/hourmeter</b> ..... Drive ..... Hour counter calibrated for engine speed of .....	incorporated in control panel from gear on camshaft 1800 rpm

(continued)

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<b>GENERAL SPECIFICATIONS</b>	
<b>Timing system</b> .....	overhead valves operated by tappets, rods and rocker arms via the camshaft located in the engine block; the camshaft is driven by the crankshaft using helical gears
Intake:	
- start: before T.D.C. ....	12°
- end: after B.D.C. ....	31°
Exhaust:	
- start: before B.D.C. ....	50°
- end: after T.D.C. ....	16°
Valve-rocker arm clearance for timing check .....	0.0177 in. (0.45 mm)
Valve-rocker arm clearance (with engine cold):	
- intake .....	0.0118 ± 0.0019 in. (0.30 ± 0.05 mm)
- exhaust .....	0.0118 ± 0.0019 in. (0.30 ± 0.05 mm)
For further timing system technical data .....	See page 16
<b>Fuel system</b>	
Air cleaning .....	dual cartridge dry air filter, with clogged filter indicator with centrifugal pre-filter and automatic dust ejector
Fuel pump .....	with double diaphragm
Fuel filtering .....	through wire filter in fuel supply pump, and replaceable cartridge on delivery line to injection pump
Minimum fuel flow rate with pump shaft rotating at 1600 rpm .	100 litres/hour
Cam operated .....	engine timing
BOSCH injection pump .....	rotating distributor type
All-speed governor, incorporated in pump:	
BOSCH .....	centrifugal counterweights
Automatic advance regulator, incorporated in pump:	
BOSCH .....	hydraulic
For further fuel system technical data:	
Fixed advance (pump setting for start of delivery before TDC)	
- Pressure setting - Injection order, and other information regarding the BOSCH pump .....	refer to the data for the relevant engine type in the table on page 2

## FUEL SYSTEM DATA

Turbocharger (Mod. TN85FA and TN95FA):	
- GARRETT type .....	TA 25
Injection pump .....	rotating distributor with speed governor and advance regulator incorporated
BOSCH pump:	
- Mod. TN75FA .....	VE 4/11 F 1150 - 504054476
- Mod. TN85FA .....	VE 4/11 F 1150 - 504054478
- Mod. TN95FA .....	VE 4/11 F 1150 - 504054479
Direction of rotation .....	anticlockwise
Injection order .....	1-3-4-2

Fuel injectors:	
BOSCH type .....	500307714
- Nozzle holder type .....	4791124
- Nozzle type .....	DLLA 132S 1320 - 99469341
Number of nozzle holes	5
Nozzle hole diameter .....	0,23
Pressure setting .....	3770 to 3944 psi (260 to 272 bar)
Delivery lines for BOSCH pump	
- type .....	99449006
- Pipe dimensions .....	6 x 1.75 x 530

**MOD. TN75FA - CALIBRATION DATA FOR BOSCH INJECTION PUMP  
TYPE VE 4/11 F 1150 - 504054476**

**ASSEMBLY DATA**

Pump timing on engine: delivery start  $4^\circ \pm 0.5^\circ$  before T.D.C. of cylinder 1 on compression stroke.

Plunger pre-lift for timing on engine: 0.0393 in. (1 mm) from B.D.C. (with tools **38000228** - **380001601**).

Delivery union of the pump corresponding to cylinder no. 1: marked with letter A.

**ASSEMBLY DIMENSIONS**

SYMBOL	K	KF	MS	ya	yb
in. (mm)	0.1259 to 13.38 (3.2 to 3.4)	-	0.0433 to 0.059 (1.1 to 1.5)	1.437 to 1.5157 (36.5 to 38.5)	1.6377 to 1.8425 (41.6 to 46.8)

**CALIBRATION TEST CONDITIONS**

Test bench conforming to ISO 4008/1.../2

Injectors conforming to ISO 7440-A61 - (1.688.901.027 with pad  $\varnothing$  0.0196 in. (0.5 mm)).

Injector pressure setting 3625 to 5118 psi (250 to 353 bar).

Fuel supply pressure:  $5.075 \pm 0.725$  psi (0.35  $\pm$  0.05 bar).

Delivery pipes (conforming to ISO 4093.2): 0.2362 x 0.0787 x 17.71 in. (6 x 2 x 450 mm).

Graduate drain time . . . . : 30".

Test liquid: ISO 4113 at a temperature of  $111^\circ \pm 39^\circ$  F ( $44^\circ \pm 4^\circ$  C).

**1. START OF DELIVERY**

Plunger pre-lift from T.D.C.: 0.0787 in. (0.2 mm)	Pump rotation (viewed from drive side): anticlockwise	Injection order: 1-3-4-2
--	--	--------------------------

**2. ADVANCE REGULATOR STROKE**

rpm: 1200	Advance stroke: 0.0354 to 0.0511 in. (0.9 to 1.3 mm)
-----------	--

**3. FUEL SUPPLY PUMP PRESSURE**

rpm: 1200	Internal supply pressure: 101.5 to 110.2 psi (7.0 to 7.6 bar)
-----------	---

**4. FULL LOAD DELIVERY**

rpm: 700	Delivery per 1000 shots: cm <sup>3</sup> 64.5 to 65.5	Spread: cm <sup>3</sup> - 3.5 (4.0)
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**5. SPREAD GOVERNOR AT IDLE SPEED**

rpm: 325	Delivery per 1000 shots: cm <sup>3</sup> 7.0 to 11	Spread: cm <sup>3</sup> $\leq$ 3.5 (4.0)
----------	--	--

**6. SPREAD GOVERNOR AT MAXIMUM SPEED**

rpm: 1240	Delivery per 1000 shots: cm <sup>3</sup> 9 to 19	Spread:
-----------	--	---------

**7. DELIVERY AT STARTING SPEED**

rpm: 100	Delivery per 1000 shots: cm <sup>3</sup> 54 to 104
----------	--

**8. INJECTION ADVANCE PROGRESSION**

Rev/min	1200	1300
Advance stroke in. (mm)	0.0354 to 0.0511 (0.0236 to 0.0629) [0.9 to 1.3 (0.6 to 1.6)]	0.0551 to 0.0787 (0.0551 to 0.0787) [1.4 to 2.0 (1.4 to 2.0)]

**9. TRANSFER PRESSURE PROGRESSION**

Rev/min	1200	400
Internal pressure psi (bar)	101.5 to 110.2 (7.0 to 7.6)	33.35 to 42.05 (2.3 to 2.9)

**10. BACKFLOW**

Rev/min	400	1150
Backflow cm <sup>3</sup>	33.1 to 66.2 (18.1 to 81.2)	52.4 to 107.6 (37.4 to 122.6)

(continued)

Note: the values shown above in brackets must be used for checking purposes only.

(cont)

**11. DELIVERY PROGRESSION**

Rev/min	Delivery per 1000 shots: cm <sup>3</sup>
1340	1,5 (0 to 3)
1240	9 to 19 (6 to 22)
1180	42 to 48 (39 to 51)
1150	54 to 57 (52 to 59)
700	64.5 to 65.5 (62 to 68)
400	61.3 to 64.3 (58.8 to 66.8)

**12. ZERO DELIVERY (STOP)**

Rev/min	Voltage (volts)	Delivery per 1000 shots: cm <sup>3</sup>
325	0	0 to 3

**13. DELIVERY CHECK AT IDLE SPEED**

Rev/min	325	400	275
Delivery per 1000 shots: cm <sup>3</sup>	7 to 11 (5 to 13)	0 to 3.0 (0 to 3)	21.4 to 27.4 (18.9 to 29.9)

Note: the values shown above in brackets must be used for checking purposes only.

**15. AUTOMATIC START SUPPLEMENT**

Rev/min	Delivery per 1000 shots: cm <sup>3</sup>
100	54 to 104
280	50 to 70
170	75 to 115

**BENCH TEST PERFORMANCE DATA**

<b>Test conditions</b>					
Fixed advance before T.D.C. cylinder No. 1 in compression stroke: (see previous page)			Relative humidity 70% ± 5.		
Engine without fan, air filter and exhaust silencer.			Ambient temperature 77 ± 37.4 °F (25 ± 3 °C).		
Atmospheric pressure 990 ± 10 mbar.			Specific gravity of diesel fuel 840 g/l.		
Throttle lever position	Braking load applied	Engine r.p.m. rev/min	Power output with engine run-in for a total of:		Fuel consumption kg/h
			Production running-in kW (Hp)	50 hours (total) kW (Hp)	
Maximum	For maximum power output	2300	≥ 46.3 (63)*	47.8 to 50.8 (65 to 69)	11 to 11.6
Maximum	For maximum torque	1400	≥ 36.1 (49)*	37.2 to 39.4 (50.6 to 53.6)	8.1 to 8.7
Maximum	None (no-load)	2450 to 2500	-	-	-
Minimum	None (no-load)	625 to 675	-	-	-

Note\*: contemplated values

**MOD. TN85FA - CALIBRATION DATA FOR BOSCH INJECTION PUMP  
TYPE VE 4/11 F 1150 - 504054478**

**ASSEMBLY DATA**

Pump timing on engine: delivery start  $0^\circ \pm 0.5^\circ$  before T.D.C. of cylinder 1 on compression stroke.

Plunger pre-lift for timing on engine: 0.0393 in. (1 mm) from B.D.C. (with tools **38000228** - **380001601**).

Delivery union of the pump corresponding to cylinder no. 1: marked with letter A.

**ASSEMBLY DIMENSIONS**

SYMBOL	K	KF	MS	ya	yb
in. (mm)	0.1259 to 13.38 (3.2 to 3.4)	-	0.0433 to 0.059 (1.1 to 1.5)	1.433 to 1.5905 (36.4 to 40.4)	1.7322 to 1.9448 (44.0 to 49.4)

**CALIBRATION TEST CONDITIONS**

Test bench conforming to ISO 4008/1.../2

Injectors conforming to ISO 7440-A61 - (1.688.901.027 with pad  $\varnothing$  0.0196 in. (0.5 mm)).

Injector pressure setting 3625 to 3668 psi (250 to 253 bar).

Fuel supply pressure:  $5.075 \pm 0.725$  psi (0.35  $\pm$  0.05 bar).

Delivery pipes (conforming to ISO 4093.2): 0.2362 x 0.0787 x 17.71 in. (6 x 2 x 450 mm).

Graduate drain time . . . . : 30".

Test liquid: ISO 4113 at a temperature of  $111^\circ \pm 39^\circ$  F ( $44^\circ \pm 4^\circ$  C).

**1. START OF DELIVERY**

Plunger pre-lift from BDC: mm 0	Pump rotation (viewed from drive side): anti-clockwise	Injection order: 1-3-4-2
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**2. ADVANCE REGULATOR STROKE**

rpm: 1200	Advance stroke: 0.0196 to 0.0354 in. (0.5 to 0.9 mm)
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**3. FUEL SUPPLY PUMP PRESSURE**

rpm: 1200	Internal supply pressure: 124.7 to 133.4 psi (8.6 to 9.2 bar)
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**4. FULL LOAD DELIVERY**

rpm: 800	Delivery per 1000 shots: cm <sup>3</sup> 71.5 to 72.5	Spread: cm <sup>3</sup> - 3.5 (4.0)
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**5. SPREAD GOVERNOR AT IDLE SPEED**

rpm: 325	Delivery per 1000 shots: cm <sup>3</sup> 6 to 10	Spread: cm <sup>3</sup> $\leq$ 3.5 (4.0)
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**6. SPREAD GOVERNOR AT MAXIMUM SPEED**

rpm: 1250	Delivery per 1000 shots: cm <sup>3</sup> 17.4 to 25.4	Spread:-
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**7. DELIVERY AT STARTING SPEED**

rpm: 100	Delivery per 1000 shots: cm <sup>3</sup> 95 to 145
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**8. INJECTION ADVANCE PROGRESSION**

Rev/min		1200	1300
Advance stroke	in. (mm)	0.0196 to 0.354 (0.0078 to 0.0472) [0.5 to 0.9 (0.2 to 1.2)]	0.0472 to 0.0787 (0.0472 to 0.0787) [1.2 to 2.0 (1.2 to 2.0)]

**9. TRANSFER PRESSURE PROGRESSION**

Rev/min		1200	800	400
Internal supply pressure	psi (bar)	124.7 to 133.4 (8.6 to 9.2)	94.25 to 102.95 (6.5 to 7.1)	66.7 to 75.4 (4.6 to 5.2)

**10. BACKFLOW**

Rev/min		400	1125
Backflow	cm <sup>3</sup>	49.6 to 82.8 (34.6 to 97.8)	58 to 113.1 (43 to 128.1)

(continued)

Note: the values shown above in brackets must be used for checking purposes only.

(cont)

**11. DELIVERY PROGRESSION**

Rev/min	Delivery per 1000 shots: cm <sup>3</sup>
1340	0 to 3
1250	17.4 to 25.4 (14.4 to 28.4)
1210	43.6 to 47.6 (39.6 to 51.6)
1125	62 to 65 (60 to 67)
800	71.5 to 72.5 (69 to 75)
400	64.5 to 67.5 (62.5 to 69.5)

**12. ZERO DELIVERY (STOP)**

Rev/min	Voltage (volts)	Delivery per 1000 shots: cm <sup>3</sup>
325	0	0 to 3

**13. DELIVERY CHECK AT IDLE SPEED**

Rev/min	325	430	275
Delivery per 1000 shots: cm <sup>3</sup>	6 to 10 (4 to 12)	0 to 3.0 (0 to 3)	28 to 35 (26 to 37)

Note: the values shown above in brackets must be used for checking purposes only.

**15. AUTOMATIC START SUPPLEMENT**

Rev/min	Delivery per 1000 shots: cm <sup>3</sup>
100	95 to 145
250	60 to 80
150	105 to 145

**BENCH TEST PERFORMANCE DATA**

<b>Test conditions</b>					
Fixed advance before T.D.C. cylinder No. 1 in compression stroke: (see previous page)			Relative humidity 70% ± 5.		
Engine without fan, air filter and exhaust silencer.			Ambient temperature 77 ± 37.4 °F (25 ± 3 °C).		
Atmospheric pressure 990 ± 10 mbar.			Specific gravity of diesel fuel 840 g/l.		
Throttle lever position	Braking load applied	Engine r.p.m. rev/min	Power output with engine run-in for a total of:		Fuel consumption kg/h
			Production running-in kW (Hp)	50 hours (total) kW (Hp)	
Maximum	For maximum power output	2300	≥ 53.4 (72.5)*	55.2 to 58.1 (75 to 79)	12.2 to 13.0
Maximum	For maximum torque	1400	≥ 38.9 (52.9)*	40.0 to 42.5 (54.4 to 57.7)	8.7 to 9.3
Maximum	None (no-load)	2450 to 2500	-	-	-
Minimum	None (no-load)	625 to 675	-	-	-

Note\*: contemplated values

**SECTION 10 - ENGINE - CHAPTER 1**

**MOD. TN95FA - CALIBRATION DATA FOR BOSCH INJECTION PUMP  
 TYPE VE 4/11 F 1150 - 504054479**

**ASSEMBLY DATA**

Pump timing on engine: delivery start  $0^\circ \pm 0.5^\circ$  before T.D.C. of cylinder 1 on compression stroke.  
 Plunger pre-lift for timing on engine: 0.0393 in. (1 mm) from B.D.C. (with tools **380000228 - 380001601**).  
 Delivery union of pump corresponding to cylinder no. 1: marked with letter A.

**ASSEMBLY DIMENSIONS**

SYMBOL	K	KF	MS	ya	yb
mm	1.1259 to 1.1338 (3.2 to 3.4)	-	0.0236 to 0.0393 (0.6 to 1.0)	1.437 to 1.5157 (36.5 to 38.5)	1.7952 to 1.9999 (45.6 to 50.8)

**CALIBRATION TEST CONDITIONS**

Test bench conforming to ISO 4008/1.../2  
 Injectors conforming to ISO 7440-A61 - (1.688.901.027 with pad  $\varnothing$  0.0196 in. (0.5 mm)).  
 Injector pressure setting 3625 to 3668 psi (250 to 253 bar).  
 Fuel supply pressure:  $5.075 \pm 0.725$  psi ( $0.35 \pm 0.05$  bar).  
 Delivery pipes (conforming to ISO 4093.2): 0.2362 x 0.0787 x 17.71 in. (6 x 2 x 450 mm).  
 Graduate drain time . . . . : 30".  
 Test liquid: ISO 4113 at a temperature of  $111^\circ \pm 39^\circ$  F ( $44^\circ \pm 4^\circ$  C).

**1. START OF DELIVERY**

Plunger pre-lift from BDC: mm 0	Pump rotation (viewed from drive side): anti-clockwise	Injection order: 1-3-4-2
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**2. ADVANCE REGULATOR STROKE**

rpm: 800	LDA pressure: kPa - 100	Advance stroke: 0.0157 to 0.0314 in. (0.4 to 0.8 mm)
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**3. FUEL SUPPLY PUMP PRESSURE**

rpm: 800	LDA pressure: kPa - 100	Internal supply pressure: 0.7685 to 0.8555 psi (5.3 to 5.9 bar)
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**4. FULL-LOAD DELIVERY WITH BOOSTER PRESSURE**

Rev/min: 700	LDA pressure: kPa 100	Delivery per 1000 shots: cm <sup>3</sup> 84.5 to 85.5	Spread: cm <sup>3</sup> 3.5 (4.0)
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**5. FULL-LOAD DELIVERY WITHOUT BOOSTER PRESSURE**

Rev/min: 400	LDA pressure: kPa 0	Delivery per 1000 shots: cm <sup>3</sup> 70.5 to 71.5	Spread: cm <sup>3</sup> -
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**6. SPREAD GOVERNOR AT IDLE SPEED**

rpm: 325	LDA pressure: kPa -	Delivery per 1000 shots: cm <sup>3</sup> 5 to 9	Spread: cm <sup>3</sup> $\leq$ 3.5 (4.0)
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**7. SPREAD GOVERNOR AT MAXIMUM SPEED**

rpm: 1250	LDA pressure: kPa 100	Delivery per 1000 shots: cm <sup>3</sup> 19 to 29	Spread: cm <sup>3</sup> -
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**8. DELIVERY AT STARTING SPEED**

rpm: 100	Delivery per 1000 shots: cm <sup>3</sup> 85 to 135
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**10. INJECTION ADVANCE PROGRESSION**

LDA pressure kPa	100		
Rev/min	800	900	1000
Advance stroke mm	0.0157 to 0.0314 (0 to 0.0511) [0.4 to 0.8 (0 to 1.3)]	0.0511 to 0.0866 (0.0472 to 0.1023) [1.3 to 2.2 (1.2 to 2.6)]	0.0826 to 0.1062 (0.0826 to 0.1062) [2.1 to 2.7 (2.1 to 2.7)]

**9. TRANSFER PRESSURE PROGRESSION**

LDA pressure kPa	100		
Rev/min	400	800	1150
Internal pressure supply: psi (bar)	43.5 to 52.2 (3.0 to 3.6)	76.85 to 85.55 (5.3 to 5.9)	107.3 to 116 (7.4 to 8.0)

**11. BACKFLOW**

Rev/min	400	1150
LDA pressure kPa	-	100
Backflow for 10 s cm <sup>3</sup>	38.6 to 71.7 (23.6 to 86.7)	55.2 to 110.4 (40.2 to 125.4)

(continued)

Note: the values shown above in brackets must be used for checking purposes only.