

SERVICE MANUAL

W270C / W300C Tier 4 Wheel loader

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Product: New Holland W270C / W300C Tier 4 Wheel loader Service Repair Manual
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W270C
W300C

Wheel Loader

84547255B

Use for Service Manual

W270C - W300C Wheel Loader

Service Manual

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GENERAL

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Section 1001

GENERAL TORQUE SPECIFICATIONS

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TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers dry, or when lubricated with engine oil. Not applicable if special graphities, Molydisulfide greases, or other extreme pressure lubricants are used.


Grade 5 Bolts, Nuts, and Studs		
  		
Size	Pound-Inches	Newton metres
1/4 inch	108 to 132	12 to 15
5/16 inch	204 to 252	23 to 28
3/8 inch	420 to 504	48 to 57
Size	Pound-Feet	Newton metres
7/16 inch	54 to 64	73 to 87
1/2 inch	80 to 96	109 to 130
9/16 inch	110 to 132	149 to 179
5/8 inch	150 to 180	203 to 244
3/4 inch	270 to 324	366 to 439
7/8 inch	400 to 480	542 to 651
1.0 inch	580 to 696	787 to 944
1-1/8 inch	800 to 880	1085 to 1193
1-1/4 inch	1120 to 1240	1519 to 1681
1-3/8 inch	1460 to 1680	1980 to 2278
1-1/2 inch	1940 to 2200	2631 to 2983


Grade 8 Bolts, Nuts, and Studs		
  		
Size	Pound-Inches	Newton metres
1/4 inch	144 to 180	16 to 20
5/16 inch	288 to 348	33 to 39
3/8 inch	540 to 648	61 to 73
Size	Pound-Feet	Newton metres
7/16 inch	70 to 84	95 to 114
1/2 inch	110 to 132	149 to 179
9/16 inch	160 to 192	217 to 260
5/8 inch	220 to 264	298 to 358
3/4 inch	380 to 456	515 to 618
7/8 inch	600 to 720	814 to 976
1.0 inch	900 to 1080	1220 to 1465
1-1/8 inch	1280 to 1440	1736 to 1953
1-1/4 inch	1820 to 2000	2468 to 2712
1-3/8 inch	2380 to 2720	3227 to 3688
1-1/2 inch	3160 to 3560	4285 to 4827
NOTE: Use thick nuts with Grade 8 bolts.		

TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or Molydisulfide grease or oil is used.

Grade 8.8 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
M4	24 to 36	3 to 4
M5	60 to 72	7 to 8
M6	96 to 108	11 to 12
M8	228 to 276	26 to 31
M10	456 to 540	52 to 61
Size	Pound-Feet	Newton metres
M12	66 to 79	90 to 107
M14	106 to 127	144 to 172
M16	160 to 200	217 to 271
M20	320 to 380	434 to 515
M24	500 to 600	675 to 815
M30	920 to 1100	1250 to 1500
M36	1600 to 1950	2175 to 2600

Grade 10.9 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
M4	36 to 48	4 to 5
M5	84 to 96	9 to 11
M6	132 to 156	15 to 18
M8	324 to 384	37 to 43
Size	Pound-Feet	Newton metres
M10	54 to 64	73 to 87
M12	93 to 112	125 to 150
M14	149 to 179	200 to 245
M16	230 to 280	310 to 380
M20	450 to 540	610 to 730
M24	780 to 940	1050 to 1275
M30	1470 to 1770	2000 to 2400
M36	2580 to 3090	3500 to 4200

Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

37 Degree Flare Fitting			
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
1/4 inch 6.4 mm	7/16-20	72 to 144	8 to 16
5/16 inch 7.9 mm	1/2-20	96 to 192	11 to 22
3/8 inch 9.5 mm	9/16-18	120 to 300	14 to 34
1/2 inch 12.7 mm	3/4-16	180 to 504	20 to 57
5/8 inch 15.9 mm	7/8-14	300 to 696	34 to 79
Tube OD Hose ID	Thread Size	Pound- Feet	Newton metres
3/4 inch 19.0 mm	1-1/16-12	40 to 80	54 to 108
7/8 inch 22.2 mm	1-3/16-12	60 to 100	81 to 135
1.0 inch 25.4 mm	1-5/16-12	75 to 117	102 to 158
1-1/4 inch 31.8 mm	1-5/8-12	125 to 165	169 to 223
1-1/2 inch 38.1 mm	1-7/8-12	210 to 250	285 to 338

Straight Threads with O-ring			
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
1/4 inch 6.4 mm	7/16-20	144 to 228	16 to 26
5/16 inch 7.9 mm	1/2-20	192 to 300	22 to 34
3/8 inch 9.5 mm	9/16-18	300 to 480	34 to 54
1/2 inch 12.7 mm	3/4-16	540 to 804	57 to 91
Tube OD Hose ID	Thread Size	Pound- Feet	Newton metres
5/8 inch 15.9 mm	7/8-14	58 to 92	79 to 124
3/4 inch 19.0 mm	1-1/16-12	80 to 128	108 to 174
7/8 inch 22.2 mm	1-3/16-12	100 to 160	136 to 216
1.0 inch 25.4 mm	1-5/16-12	117 to 187	159 to 253
1-1/4 inch 31.8 mm	1-5/8-12	165 to 264	224 to 357
1-1/2 inch 38.1 mm	1-7/8-12	250 to 400	339 to 542

Split Flange Mounting Bolts		
Size	Pound- Inches	Newton metres
5/16-18	180 to 240	20 to 27
3/8-16	240 to 300	27 to 34
7/16-14	420 to 540	47 to 61
Size	Pound- Feet	Newton metres
1/2-13	55 to 65	74 to 88
5/8-11	140 to 150	190 to 203

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

O-ring Face Seal End					O-ring Boss End Fitting or Lock Nut		
Nom. SAE Dash Size	Tube OD	Thread Size	Pound- Inches	Newton metres	Thread Size	Pound- Inches	Newton metres
-4	1/4 inch 6.4 mm	9/16-18	120 to 144	14 to 16	7/16-20	204 to 240	23 to 27
-6	3/8 inch 9.5 mm	11/16-16	216 to 240	24 to 27	9/16-18	300 to 360	34 to 41
-8	1/2 inch 12.7 mm	13/16-16	384 to 480	43 to 54	3/4-16	540 to 600	61 to 68
					Thread Size	Pound- Feet	Newton metres
-10	5/8 inch 15.9 mm	1-14	552 to 672	62 to 76	7/8-14	60 to 65	81 to 88
Nom. SAE Dash Size	Tube OD	Thread Size	Pound- Feet	Newton metres	1-1/16-12	85 to 90	115 to 122
					1-3/16-12	95 to 100	129 to 136
-12	3/4 inch 19.0 mm	1-3/16-12	65 to 80	90 to 110	1-5/16-12	115 to 125	156 to 169
-14	7/8 inch 22.2 mm	1-3/16-12	65 to 80	90 to 110	1-5/8-12	150 to 160	203 to 217
-16	1.0 inch 25.4 mm	1-7/16-12	92 to 105	125 to 140	1-7/8-12	190 to 200	258 to 271
-20	1-1/4 inch 31.8 mm	1-11/16-12	125 to 140	170 to 190			
-24	1-1/2 inch 38.1 mm	2-12	150 to 180	200 to 254			

Section 1002

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FLUIDS AND LUBRICANTS

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CAPACITIES AND LUBRICANTS

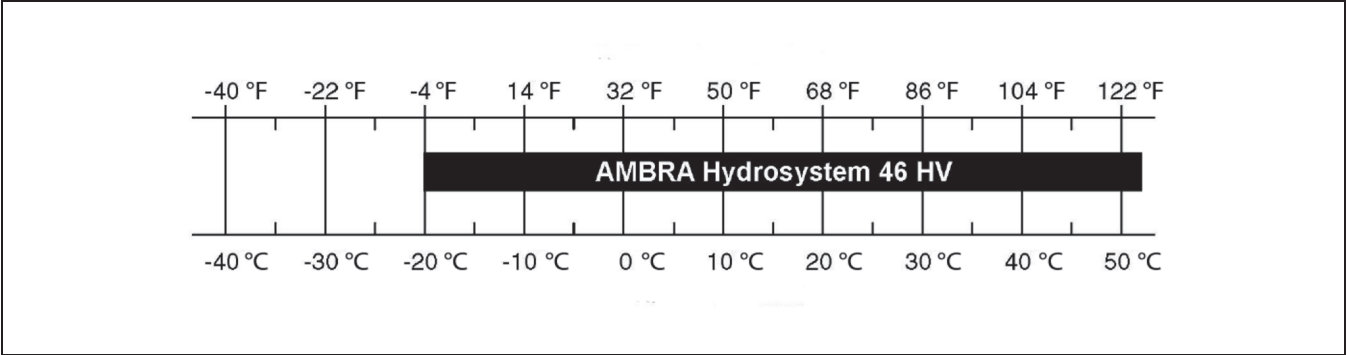
W270C CAPACITIES AND SPECIFICATIONS

Engine		
	Type of oil	AMBRA UNITEK CJ-4 ENGINE OIL (SAE 15W-40)
	Capacity (with filter change)	28.5 l (30.1 US qt)
Cooling system		
	System capacity	56.8 l (60.0 US qt)
Fuel system		
	System capacity	473.0 l (125.0 US gal)
Hydraulic system		
	Type of fluid	AMBRA Hydrosystem 46 HV
	Total system capacity	250.0 l (66.0 US gal)
	Reservoir capacity	134.0 l (35.4 US gal)
Transmission		
	Type of oil	AMBRA MULTI G 134 TM HYDRAULIC TRANSMISSION OIL (SAE 10W-30)
	Service capacity - with filter change	45.4 l (48 US qt)
Axles		
	Type of oil	AMBRA MULTI G 134 TM HYDRAULIC TRANSMISSION OIL
	Front axle STD	42 l (44 US qt)
	Rear axle STD	42 l (44 US qt)
	Front axle HD	62 l (65.5 US qt)
	Rear axle HD	65.7 l (69.4 US qt)
Tank Urea (AD Blue)		
	Type of fluid	Fluid Diesel exhaust (Spec ES-B5001)
	Capacity	91 l (96 US qt)

W300C Capacities and Specifications

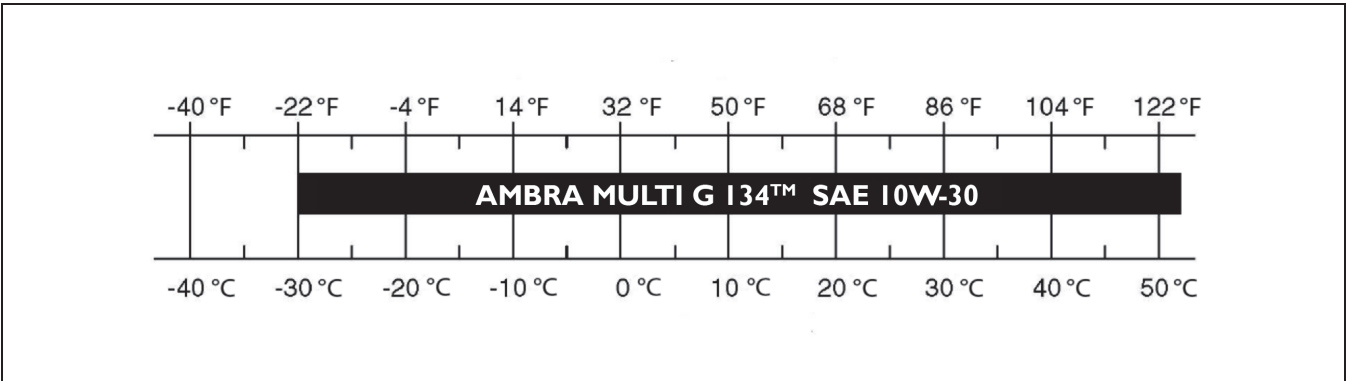
Engine		
	Type of oil	AMBRA UNITEK CJ-4 ENGINE OIL (SAE 15W-40)
	Capacity (with filter change)	28.5 l (30.1 US qt)
Cooling system		
	System capacity	56.8 l (60.0 US qt)
Fuel system		
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	Reservoir capacity	134.0 l (35.4 US gal)
Transmission		
	Type of oil	AMBRA MULTI G 134 TM HYDRAULIC TRANSMISSION OIL (SAE 10W-30)
	Service capacity - with filter change	45.4 l (48 US qt)
Axles		
	Type of oil	AMBRA MULTI G 134 TM HYDRAULIC TRANSMISSION OIL
	Front axle STD	64.0 l (67.6 US qt)
	Rear axle STD	64.0 l (67.6 US qt)
	Front axle HD	62 l (65.5 US qt)
	Rear axle HD	65.7 l (69.4 US qt)
Tank Urea (AD Blue)		
	Type of fluid	Fluid Diesel exhaust (Spec ES-B5001)
	Capacity	91 l (96 US qt)

HYDRAULIC OIL TEMPERATURE CHART



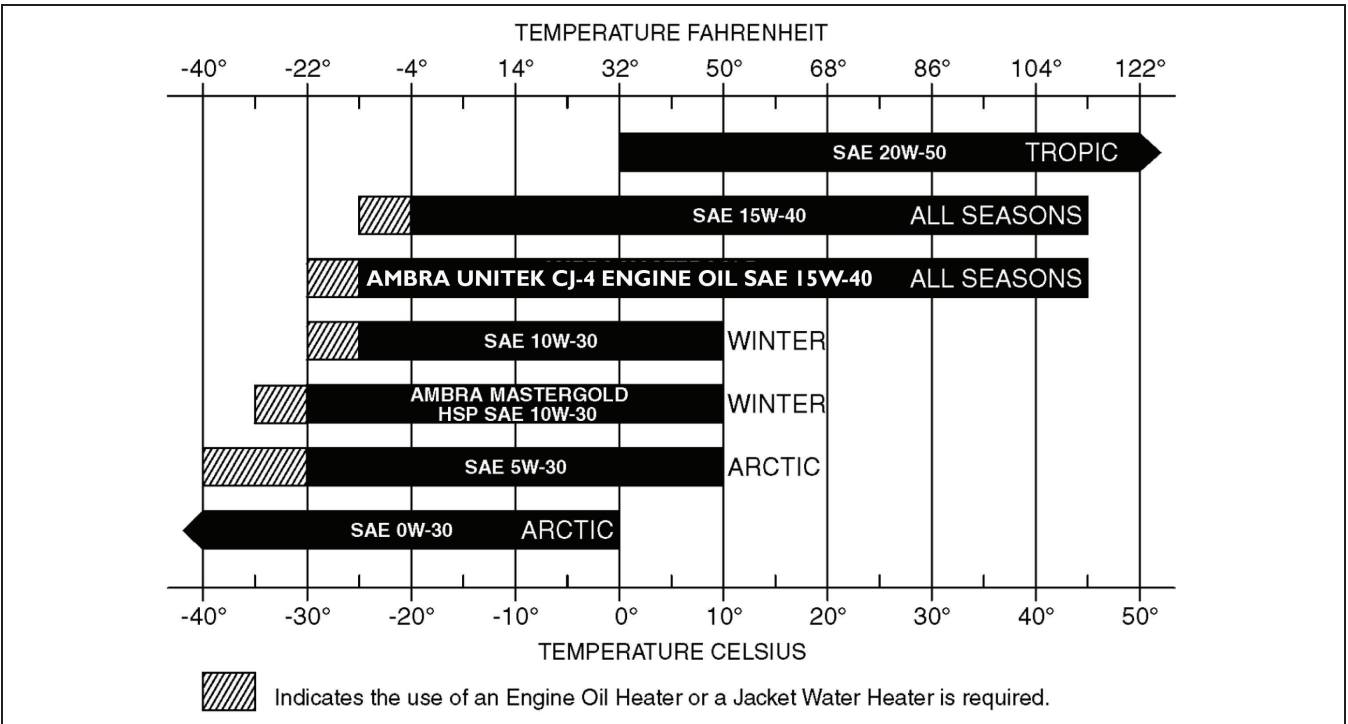
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TRANSMISSION OIL TEMPERATURE CHART



WHL201214

ENGINE OIL TEMPERATURE CHART



LEEN11T0126FA

Coolant solution

Put only ethylene-glycol coolant solution in the cooling system. Use good quality ethylene-glycol that has a high boiling point with no additives to prevent leakage. Do not use non-approved anti-rust additives. Anti-rust additives and ethylene-glycol can mix and work against each other, reducing anti-corrosion protection, forming deposits in the cooling system, and causing damage to the cooling system and radiator. Contact your dealer who can supply you with the suitable coolant solution.

Anti-freeze/Anti-corrosion

Use anti-freeze in all seasons to protect the cooling system from corrosion and risk of freezing. For areas where the ambient temperature is over -36 °C (-32.8 °F) use a blend of 50 % ethylene-glycol based anti-freeze.

For areas where the temperature is below -36 °C (-32.8 °F)- it is advisable to use a blend of 40 % water and 60 % anti-freeze.

Fuel

Use diesel fuel suitable for the ambient temperature conditions (ASTM D975).

Use fuel which is to ASTM (American Society for Testing and Materials) D975 standard (North America). In Europa, fuel must comply with Specification Standard EN 590 or ITS EQUIVALENT.

Use grade No. 2 fuel. The use of other types of fuel can result in a loss of power of the engine and may cause high fuel consumption.

In very low ambient temperatures, use a mixture of fuels No. 1 and No. 2 as necessary. Consult your fuel supplier for appropriate fuel supply.

If the temperature falls below the fuel cloud point (point at which wax begins to form) the wax crystals will cause power loss or will prevent the engine from starting.

In cold weather, fill the fuel tank at the end of the day's work in order to prevent the formation of condensation.

Engine oil

Ambra UNITEK CJ-4 ENGINE OIL (SAE 15W-40) is recommended for your engine. This oil insures correct lubrication of your engine in all working conditions. See charts at the beginning of this section to choose the correct oil for climate/temperatures. If Ambra UNITEK CJ-4 ENGINE OIL (SAE 15W-40) cannot be obtained, use only oil of the API SERVICE CI-4 category.

NOTE: *Do not put any Performance Additive or other additive in the sump. Oil change intervals shown in this manual are based on tests carried out utilizing New Holland lubricants.*

Fuel storage

Prolonged storage of fuel can lead to the accumulation of impurities and condensation in the fuel. Engine trouble can often be traced to the presence of water in the fuel.

The storage tank must be placed outside and the temperature of the fuel should be kept as low as possible. Drain off water and impurities regularly.

Hydraulic fluid

Ambra Hydrosystem 46 HV Ultra hydraulic fluid is specifically designed for high pressure applications and for New Holland hydraulic systems. Your New Holland Dealer can provide hydraulic fluid to fulfill different climate/temperature conditions. Refer to the charts at the beginning of this section.

Transmission component oil

Extreme pressure oil should be used for enclosed transmission components. Choose an oil that is manufactured for your climate/temperature conditions such as Ambra MULTI G 134TM HYDRAULIC TRANSMISSION OIL (SAE 10W-30). See charts at the beginning of this section.

Grease

The type of grease to use depends on ambient temperature such as: Ambra GR 75 MD.

Environment

Before you service this machine and dispose of oil, fluids, and lubricants, obey environmental regulations. Do not drain oil or fluids on to the ground or into containers that leak. Check with your local environmental, recycling center or your dealer for correct disposal information.

What is Selective Catalytic Reduction (SCR)?

The main components of the SCR system include the SCR catalyst, the Diesel Exhaust Fluid (DEF)/AdBlue® injection unit, the DEF/AdBlue® tank, and the DEF/AdBlue® dosing control unit.

How does Selective Catalytic Reduction (SCR) work?

During combustion, harmful Nitrogen Oxide (NOx) molecules are formed in the exhaust. By injecting a DEF/AdBlue® solution into the exhaust prior to a catalyst, the NOx can be converted to harmless elemental Nitrogen and water. This happens when the NOx molecules react inside the catalyst with the heat generated by the engine and the ammonia in the DEF/AdBlue® solution.

During cold engine operation at low engine coolant and ambient air temperatures, water vapor will be visible from the exhaust when the engine operates. This water vapor will resemble steam or light white smoke and will dissipate as the engine and machine components warm and is considered normal.

NOTE: After engine shutdown, the SCR system will perform a purge cycle, which permits the supply module to continue to run for up to 70 seconds. This is to be considered normal and requires no action from the operator.

What is Diesel Exhaust Fluid (DEF)/AdBlue®?

DEF/AdBlue® is a non-toxic aqueous urea solution (**32.5 %**) with a slight ammonia odor used to chemically reduce NOx emissions from heavy-duty diesel powered vehicles.

DEF/AdBlue® is neither explosive nor harmful to the environment and is classified under the minimum-risk category of transportable fluids. DEF/AdBlue® quality is defined by ISO 22241-1. The

American Petroleum Institute (API®) has a voluntary certification program for DEF/AdBlue®. To ensure DEF/ AdBlue® satisfies the requirements of ISO 22241. DEF/AdBlue®. API Diesel Exhaust Fluid Certification Mark is a registered trademark of API in the United States and or other countries.

Storage, handling, and transport

NOTICE: Storage temperatures above **30 °C (86 °F)** greatly reduce the shelf life of DEF/AdBlue®.

DEF/AdBlue® has a typical shelf life of 6-12 months. Refer to the **SHELF LIFE** table below. In order for DEF/AdBlue® to remain in a usable condition, storage requirements need to be met.

- Store between **-11 °C (12 °F)** and **30 °C (86 °F)**.
- Use only an approved DEF/AdBlue® container.

- Keep container tightly closed.
- Keep container in a cool, well-ventilated area.
- Keep away from heat and direct sunlight.

Thawing

- The machine is equipped with an internal tank heater to thaw frozen DEF/AdBlue®. The machine will still function until the DEF/AdBlue® begins to flow. The SCR system will then function normally.
- Do not heat DEF/AdBlue® for long periods of time at temperatures above **30 °C (86 °F)**. This causes the solution to decompose, which very slowly decreases the expected shelf life.

NOTICE: Do not use an anti-gelling or freeze point improver in your DEF/AdBlue®. The **32.5 %** solution is specifically designed to provide the optimum NOx reduction properties. Any further blending or adjusting of the DEF/AdBlue® mixture will lessen its ability to perform correctly and may cause damage to the SCR components.

Handling and supply of additives, if any.

- Personal Protective Equipment (PPE) is not required under normal conditions. If splashing is likely, wear eye protection. For prolonged or repeated contact, impervious gloves are recommended. Follow the precautions listed in the SAFETY INFORMATION chapter when handling any service fluid.

- No additives are required.

NOTICE: Contaminated DEF/AdBlue® can affect the performance of your machine. Follow all instructions in this manual when handling DEF/AdBlue®.

Shelf life

Constant ambient storage temperature and minimum shelf life

Less than or equal to **10 °C (50 °F)** 36 months
 Less than or equal to **25 °C (77 °F)** ¹ 18 months
 Less than or equal to **30 °C (86 °F)** 12 months
 Less than or equal to **35 °C (95 °F)** 6 months
 Greater than **35 °C (95 °F)** ⁻²

¹ To prevent decomposition of DEF/AdBlue®, prolonged transportation or storage above **25 °C (77 °F)** should be avoided.

² Significant loss of shelf life: check every batch before use. See your New Holland dealer for more information on testing.

NOTE: The main factors taken into account to define the shelf life in the previous figures are the ambient storage temperature and the initial alkalinity of DEF/AdBlue®. The difference in evaporation between vented and non-vented storage containers is an additional factor.

NOTE: The information in this table is for reference only and has been provided by the International Organization for Standardization, Document number ISO 22241-3 Diesel engines - NOx reduction agent AUS 32 - Part 3: Handling, transportation and storage.

Disposal

- Dispose of DEF/AdBlue® and any filter accumulations in accordance with all applicable Federal, State, and local laws governing waste disposal.

For machines sold in California CNH must warrant the diesel emission control system in the application for which it is sold or leased to be free from defects in design, materials, workmanship, or operation of the diesel emission control system which cause the diesel emission control system to fail to conform to the emission control performance level it was verified to, or to the requirements in the California Code of Regulations, Title 13, Sections 2700 to 2706, and 2710, for the periods of time listed below, provided there has been no abuse, neglect, or improper maintenance of your diesel emission control system, vehicle or equipment, as specified in the owner's manuals. Where a warrantable condition exists, this warranty also covers the engine from damage caused by the diesel emission control system, subject to the same exclusions for abuse, neglect or improper maintenance of your vehicle or equipment. Please review your owner's manual for other warranty information. The diesel emission control system may include a core part (e.g., particulate filter, diesel oxidation catalyst, selective catalytic reduction converter) as well as hoses, connectors, and other emission-related assemblies.

Glossary Acronym Definition

DEF	Diesel Exhaust Fluid
ISO	International Organization for Standardization
MSDS	Material Safety Data Sheet
NOx	Nitrogen Oxide
PPE	Personal Protective Equipment
SCR	Selective Catalytic Reduction
ULSD	Ultra Low Sulfur Diesel

SELECTIVE CATALYTIC REDUCTION (SCR) - BASIC INSTRUCTIONS

Requirements

The operator must maintain appropriate DEF/AdBlue® levels at all times. The SCR system is compatible with up to 7% bio-diesel fuel.

Diesel Exhaust Fluid (DEF)/AdBlue® refilling

The DEF/AdBlue® tank cap (1) can be identified by the “blue” color of the cap. A fitting under the cap prevents the insertion of a diesel fill nozzle.

NOTE: *If any DEF/AdBlue® spills or contacts any surface other than the storage tanks, immediately clean the affected surface with clear water. DEF/AdBlue® will cause corrosion on painted and unpainted metallic surfaces, and may distort some plastic and rubber components.*

It is recommended that DEF/AdBlue® filling equipment should be used having a fill nozzle/pump with the correct length and diameter, triggered by the magnet in the tank filler neck and with overfill flow cut out.

This will ensure that:

- The screen in the filler neck will not be damaged.

- Impurities are not entering the DEF/AdBlue® tank. The standardized DEF/AdBlue® nozzle matches the filler neck diameter.
- The DEF/AdBlue® tank is not overfilled, as the DEF/AdBlue® pump will stop when the DEF/AdBlue® tank is full.
- DEF/AdBlue® is not pumped in the fuel tank, as the DEF/AdBlue® nozzle cannot pump when the magnet is not sensed.

NOTICE: *Refilling with a funnel is not recommended as this may lead to damage of the screen in the filler neck.*

NOTE: *The information above has been provided by the International Organization for Standardization (ISO), Document number ISO 22241-4 Diesel engines - NOx reduction agent AUS 32 - Part 4: Refilling interface.*

Diesel Exhaust Fluid (DEF)/AdBlue® consumption

NOTE: *DEF/AdBlue® consumption is highly dependent on engine loads, humidity levels, DEF/AdBlue® fluid concentration, and engine speed.*

MAINTENANCE SCHEDULE

Model W270C - W300C

SERVICE INTERVAL	SERVICE POINTS	FREQUENCY IN HOURS						
		CHECK	GREASE	REPLACE	CLEANING	DRAIN FLUID	CHANGE FLUID	ADJUST
Daily inspection	General	X						
Every 10 Hours	Engine Oil	X						
Every 50 Hours	Bucket/attachment grease fittings		X					
	Grease machine and attachments		X					
	Hydraulic oil level	X						
	Transmission oil level	X						
	Engine Coolant	X						
Initial 100 Hours	Wheel torque	X						
	Fuel prefilter				X			
	Fuel filter				X			
Every 100 Hours	Grease fittings		X					
	Grease lift arm		X					
Every 250 Hours	Grease drive shaft slip joints		X					
	Cab air filter				X			
	Drive belt			X				
	Wheels and tires	X						
Every 500 Hours	Engine oil filter			X				
	Replace fuel prefilter			X				
	Fuel filter	X						
	Fuel tank sediment					X		
	Axle oil level	X						
	Battery fluid level	X						
Every 1000 Hours	Pivot points		X					
	Articulation fittings		X					
	Hydraulic oil level			X				
	Drive belt			X				
	Cab air filter			X				
	Replacing the engine breather filter			X				
Every 1500 Hours	Change front and rear axle oil						X	
	Transmission fluid and filter						X	
	Clean breather				X			
	Calibrating the gear box							X
	Transmission declutch pressure adjustment							X
Every 2000 Hours	Hydraulic oil and filters						X	
	Engine coolant						X	
	Engine air filters			X				
	Frame and cab - lubricate		X					
	Engine valve clearance	X						
As required	Fuel pre-filter					X		
	Air conditioning condenser				X			
	Height control and return to travel							X
	Return to dig							X
	Parking brake	X						
	Secondary steering	X						
	Cab service	X						

Electrical System	Battery service				X			
	Battery electrolyte level	X						
	Auxiliary battery connections	X						
	Battery removal and installation			X				
	Fuses and relays			X				
	Work lights			X				
	Driving lights			X				
	Additional features	X						

MAINTENANCE POINTS

See your Operators manual for maintenance of safety related items and for detailed information of the service items on this chart. Operators and service manuals are available for this machine from your dealer.

If you operate the machine in severe conditions, lubricate and service the machine more frequently.

NOTES

Section 1003

METRIC CONVERSION CHART

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CONVERSION FACTORS

Metric to U.S.

	<u>MULTIPLY</u>	<u>BY</u>	<u>TO OBTAIN</u>
Area:	sq. meter hectare	10.763 91 2.471 05	square foot acre
Force:	newton newton	3.596 942 0.224 809	ounce force pound force
Length:	millimeter meter kilometer	0.039 370 3.280 840 0.621 371	inch foot mile
Mass:	kilogram	2.204 622	pound
Mass/Area:	kilogram/hectare	0.000 466	ton/acre
Mass/Energy:	gr/kW/hr.	0.001 644	lbs/hp/hr.
Mass/Volume:	kg/cubic meter	1.685 555	lb/cubic yd.
Power:	kilowatt	1.341 02	horsepower
Pressure:	kilopascal bar	0.145 038 14.50385	lb/sq. inch lb/sq. inch
Temperature:	degree C	$1.8 \times C + 32$	degree F
Torque:	newton meter newton meter	8.850 748 0.737 562	lb/inch lb/foot
Velocity:	kilometer/hr.	0.621 371	miles/hr.
Volume:	cubic centimeter cubic meter cubic meter milliliter litre litre litre litre	0.061 024 35.314 66 1.307 950 0.033 814 1.056 814 0.879 877 0.264 172 0.219 969	cubic inch cubic foot cubic yd. ounce (US fluid) quart (US liquid) quart (Imperial) gallon (US liquid) gallon (Imperial)
Volume/Time:	litre/min. litre/min.	0.264 172 0.219 969	gallon/min. (US liquid) gallon/min. (Imperial)

U.S. to Metric

	<u>MULTIPLY</u>	<u>BY</u>	<u>TO OBTAIN</u>
Area:	square foot acre	0.092 903 0.404 686	square meter hectare
Force:	ounce force pound force	0.278 014 4.448 222	newton newton
Length:	inch foot mile	25.4 * 0.304 8 * 1.609 344 *	millimeter meter kilometer
Mass:	pound ounce	0.453 592 28.35	kilogram gram
Mass/Area:	ton/acre	2241 702	kilogram/hectare
Mass/Energy:	lb/hp/hr	608.277 4	gr/kW/hr
Mass/Volume:	lb/cubic yd.	0.593 276	kg/cubic meter
Power:	horsepower	0.745 700	kilowatt
Pressure:	lbs/sq. in. lbs/sq. in. lbs/sq. in.	6.894 757 0.069 0.070 303	kilopascal bar kg/sq. cm
Temperature:	degree F	1.8 F - 32	degree C
Torque:	pound/inch pound/foot	0.112 985 1.355 818	newton meter newton meter
Velocity:	miles/hr.	1.609 344 *	kilometer/hr.
Volume:	cubic inch cubic foot cubic yard ounce (US fluid) quart (US liquid) quart (Imperial) gallon (US) gallons (Imperial)	16.387 06 0.028 317 0.764.555 29.573 53 0.946 353 1.136 523 3.785 412 4.546 092	cubic centimeter cubic meter cubic meter milliliter litre litre litre litre
Volume/Time:	gallon/min.	3.785 412	litre/min.

* = exact

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ENGINES

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**FOR ENGINE REPAIR, SEE THE ENGINE SERVICE MANUAL
84394558**