

SERVICE MANUAL

T4.80V
T4.90V
T4.100V
T4.110V
T4.80N
T4.90N
T4.100N
T4.110N
Tractor

PIN ZGLJ04271 and above

Part number 51523366

English
August 2018





SERVICE MANUAL

**T4.100N With cab [ZHLJ01382 -], T4.100N Without cab [ZHLJ01816 -],
T4.100V With cab [ZHLJ00619 -], T4.100V Without cab, T4.110N With
cab [ZHLJ01217 -], T4.110N Without cab [ZHLJ02312 -], T4.110V With
cab [ZHLJ01709 -], T4.110V Without cab [ZHLJ01680 -], T4.80N With
cab [ZHLJ02071 -], T4.80N Without cab [ZHLJ01960 -], T4.80V With cab
[ZGLJ04271 -], T4.80V Without cab [ZHLJ02720 -], T4.90N With cab
[ZHLJ01597 -], T4.90N Without cab [ZHLJ01779 -], T4.90V With cab
[ZHLJ00171 -], T4.90V Without cab [ZHLJ03996 -]**

Link Product / Engine

Product	Market Product	Engine
T4.100N With cab [ZHLJ01382 -]	Australia New Zealand	F5DFL413K*C001
T4.100N With cab [ZHLJ01382 -]	Europe	F5DFL413K*C001
T4.100N With cab [ZHLJ01382 -]	Asia Pacific	F5DFL413K*C001
T4.100N With cab [ZHLJ01382 -]	Middle East Africa	F5DFL413K*C001
T4.100N With cab [ZHLJ01382 -]	Latin America	F5DFL413K*C001
T4.100N Without cab [ZHLJ01816 -]	Asia Pacific	F5DFL413K*C001
T4.100N Without cab [ZHLJ01816 -]	Australia New Zealand	F5DFL413K*C001
T4.100N Without cab [ZHLJ01816 -]	Latin America	F5DFL413K*C001
T4.100N Without cab [ZHLJ01816 -]	Europe	F5DFL413K*C001
T4.100N Without cab [ZHLJ01816 -]	Middle East Africa	F5DFL413K*C001
T4.110N With cab [ZHLJ01217 -]	Australia New Zealand	F5DFL413J*C002
T4.110N With cab [ZHLJ01217 -]	Europe	F5DFL413J*C002
T4.110N With cab [ZHLJ01217 -]	Asia Pacific	F5DFL413J*C002
T4.110N With cab [ZHLJ01217 -]	Middle East Africa	F5DFL413J*C002
T4.110N With cab [ZHLJ01217 -]	Latin America	F5DFL413J*C002
T4.110N Without cab [ZHLJ02312 -]	Middle East Africa	F5DFL413J*C002
T4.110N Without cab [ZHLJ02312 -]	Australia New Zealand	F5DFL413J*C002
T4.110N Without cab [ZHLJ02312 -]	Europe	F5DFL413J*C002
T4.110N Without cab [ZHLJ02312 -]	Asia Pacific	F5DFL413J*C002
T4.110N Without cab [ZHLJ02312 -]	Latin America	F5DFL413J*C002
T4.80N With cab [ZHLJ02071 -]	Latin America	F5DFL413B*H001
T4.80N With cab [ZHLJ02071 -]	Australia New Zealand	F5DFL413B*H001
T4.80N With cab [ZHLJ02071 -]	Middle East Africa	F5DFL413B*H001
T4.80N With cab [ZHLJ02071 -]	Europe	F5DFL413B*H001
T4.80N With cab [ZHLJ02071 -]	Asia Pacific	F5DFL413B*H001
T4.80N Without cab [ZHLJ01960 -]	Australia New Zealand	F5DFL413B*H001
T4.80N Without cab [ZHLJ01960 -]	Europe	F5DFL413B*H001
T4.80N Without cab [ZHLJ01960 -]	Asia Pacific	F5DFL413B*H001
T4.80N Without cab [ZHLJ01960 -]	Latin America	F5DFL413B*H001
T4.80N Without cab [ZHLJ01960 -]	Middle East Africa	F5DFL413B*H001
T4.90N With cab [ZHLJ01597 -]	Australia New Zealand	F5DFL413L*C001
T4.90N With cab [ZHLJ01597 -]	Europe	F5DFL413L*C001
T4.90N With cab [ZHLJ01597 -]	Middle East Africa	F5DFL413L*C001
T4.90N With cab [ZHLJ01597 -]	Latin America	F5DFL413L*C001

Product	Market Product	Engine
T4.90N With cab [ZHLJ01597 -]	Asia Pacific	F5DFL413L*C001
T4.90N Without cab [ZHLJ01779 -]	Australia New Zealand	F5DFL413L*C001
T4.90N Without cab [ZHLJ01779 -]	Asia Pacific	F5DFL413L*C001
T4.90N Without cab [ZHLJ01779 -]	Europe	F5DFL413L*C001
T4.90N Without cab [ZHLJ01779 -]	Middle East Africa	F5DFL413L*C001
T4.90N Without cab [ZHLJ01779 -]	Latin America	F5DFL413L*C001
T4.100V With cab [ZHLJ00619 -]	Australia New Zealand	F5DFL413K*C001
T4.100V With cab [ZHLJ00619 -]	Latin America	F5DFL413K*C001
T4.100V With cab [ZHLJ00619 -]	Asia Pacific	F5DFL413K*C001
T4.100V With cab [ZHLJ00619 -]	Middle East Africa	F5DFL413K*C001
T4.100V With cab [ZHLJ00619 -]	Europe	F5DFL413K*C001
T4.100V Without cab	Australia New Zealand	F5DFL413K*C001
T4.100V Without cab	Asia Pacific	F5DFL413K*C001
T4.100V Without cab	Europe	F5DFL413K*C001
T4.100V Without cab	Middle East Africa	F5DFL413K*C001
T4.100V Without cab	Latin America	F5DFL413K*C001
T4.110V With cab [ZHLJ01709 -]	Latin America	F5DFL413J*C002
T4.110V With cab [ZHLJ01709 -]	Asia Pacific	F5DFL413J*C002
T4.110V With cab [ZHLJ01709 -]	Australia New Zealand	F5DFL413J*C002
T4.110V With cab [ZHLJ01709 -]	Middle East Africa	F5DFL413J*C002
T4.110V With cab [ZHLJ01709 -]	Europe	F5DFL413J*C002
T4.110V Without cab [ZHLJ01680 -]	Australia New Zealand	F5DFL413J*C002
T4.110V Without cab [ZHLJ01680 -]	Asia Pacific	F5DFL413J*C002
T4.110V Without cab [ZHLJ01680 -]	Latin America	F5DFL413J*C002
T4.110V Without cab [ZHLJ01680 -]	Middle East Africa	F5DFL413J*C002
T4.110V Without cab [ZHLJ01680 -]	Europe	F5DFL413J*C002
T4.80V With cab [ZGLJ04271 -]	Australia New Zealand	F5DFL413B*H001
T4.80V With cab [ZGLJ04271 -]	Middle East Africa	F5DFL413B*H001
T4.80V With cab [ZGLJ04271 -]	Asia Pacific	F5DFL413B*H001
T4.80V With cab [ZGLJ04271 -]	Latin America	F5DFL413B*H001
T4.80V With cab [ZGLJ04271 -]	Europe	F5DFL413B*H001
T4.80V Without cab [ZHLJ02720 -]	Europe	F5DFL413B*H001
T4.80V Without cab [ZHLJ02720 -]	Latin America	F5DFL413B*H001
T4.80V Without cab [ZHLJ02720 -]	Asia Pacific	F5DFL413B*H001
T4.80V Without cab [ZHLJ02720 -]	Australia New Zealand	F5DFL413B*H001
T4.80V Without cab [ZHLJ02720 -]	Middle East Africa	F5DFL413B*H001
T4.90V With cab [ZHLJ00171 -]	Middle East Africa	F5DFL413L*C001
T4.90V With cab [ZHLJ00171 -]	Latin America	F5DFL413L*C001
T4.90V With cab [ZHLJ00171 -]	Australia New Zealand	F5DFL413L*C001
T4.90V With cab [ZHLJ00171 -]	Europe	F5DFL413L*C001
T4.90V With cab [ZHLJ00171 -]	Asia Pacific	F5DFL413L*C001
T4.90V Without cab [ZHLJ03996 -]	Europe	F5DFL413L*C001
T4.90V Without cab [ZHLJ03996 -]	Latin America	F5DFL413L*C001

Product		Market Product	Engine
T4.90V Without cab	[ZHLJ03996 -]	Asia Pacific	F5DFL413L*C001
T4.90V Without cab	[ZHLJ03996 -]	Middle East Africa	F5DFL413L*C001
T4.90V Without cab	[ZHLJ03996 -]	Australia New Zealand	F5DFL413L*C001

Contents

INTRODUCTION

Engine.....	10
[10.001] Engine and crankcase	10.1
[10.114] Pump drives	10.2
[10.216] Fuel tanks	10.3
[10.206] Fuel filters	10.4
[10.202] Air cleaners and lines	10.5
[10.254] Intake and exhaust manifolds and muffler	10.6
[10.501] Exhaust Gas Recirculation (EGR) exhaust treatment.....	10.7
[10.400] Engine cooling system	10.8
[10.414] Fan and drive	10.9
[10.310] Aftercooler.....	10.10
[10.304] Engine lubrication system.....	10.11
Clutch	18
[18.100] Clutch mechanical release control	18.1
[18.104] Clutch hydraulic release control.....	18.2
[18.110] Clutch and components	18.3
Transmission.....	21
[21.114] Mechanical transmission	21.1
[21.130] Mechanical transmission external controls.....	21.2
[21.100] Mechanical transmission hydraulic components.....	21.3
[21.140] Mechanical transmission internal components.....	21.4
[21.112] Power shuttle transmission.....	21.5
[21.134] Power shuttle transmission external controls	21.6
[21.104] Power shuttle transmission hydraulic components	21.7
[21.154] Power shuttle transmission internal components	21.8
[21.160] Creeper	21.9

[21.162] Reverser	21.10
[21.168] Hi-Lo unit	21.11
[21.109] Transmission cooler and lines.....	21.12
[21.118] Transmission/Rear drive	21.13
[21.182] Differential.....	21.14
Four-Wheel Drive (4WD) system	23
[23.202] Electro-hydraulic control	23.1
[23.304] Four-Wheel Drive (4WD) gearbox	23.2
[23.314] Drive shaft.....	23.3
Front axle system	25
[25.100] Powered front axle	25.1
[25.102] Front bevel gear set and differential	25.2
[25.108] Final drive hub, steering knuckles, and shafts	25.3
[25.310] Final drives	25.4
[25.400] Non-powered front axle	25.5
Rear axle system.....	27
[27.100] Powered rear axle.....	27.1
[27.106] Rear bevel gear set and differential	27.2
[27.120] Planetary and final drives	27.3
[27.126] Spur gear and final drives.....	27.4
Power Take-Off (PTO)	31
[31.101] Rear mechanical control	31.1
[31.142] Front Power Take-Off (PTO) control	31.2
[31.146] Front Power Take-Off (PTO)	31.3
Brakes and controls	33
[33.202] Hydraulic service brakes	33.1
[33.110] Parking brake or parking lock	33.2

[33.220] Trailer brake hydraulic control.....	33.3
Hydraulic systems.....	35
[35.000] Hydraulic systems.....	35.1
[35.104] Fixed displacement pump.....	35.2
[35.204] Remote control valves	35.3
[35.100] Main lift system.....	35.4
[35.114] Three-point hitch control valve	35.5
[35.124] Three-point hitch hydraulic adjustment	35.6
[35.160] Front hitch controls and lines	35.7
[35.162] Front hitch cylinders and lines	35.8
Hitches, drawbars, and implement couplings.....	37
[37.120] Rear three-point hitch linkage.....	37.1
[37.162] Front hitch.....	37.2
[37.166] Front hitch linkage.....	37.3
[37.110] Rear three-point hitch	37.4
Frames and ballasting	39
[39.140] Ballasts and supports	39.1
Steering.....	41
[41.101] Steering control	41.1
[41.200] Hydraulic control components.....	41.2
[41.216] Cylinders	41.3
Wheels.....	44
[44.511] Front wheels.....	44.1
[44.520] Rear wheels.....	44.2
Cab climate control	50
[50.100] Heating	50.1
[50.104] Ventilation	50.2
[50.200] Air conditioning.....	50.3

[50.300] Cab pressurizing system	50.4
Electrical systems	55
[55.100] Harnesses and connectors	55.1
[55.525] Cab engine controls	55.2
[55.015] Engine control system	55.3
[55.201] Engine starting system	55.4
[55.301] Alternator	55.5
[55.302] Battery	55.6
[55.011] Fuel tank system	55.7
[55.010] Fuel injection system	55.8
[55.014] Engine intake and exhaust system	55.9
[55.989] Exhaust Gas Recirculation (EGR) electrical system	55.10
[55.640] Electronic modules	55.11
[55.513] Cab transmission controls	55.12
[55.024] Transmission control system	55.13
[55.021] Transmission pressure sensors and switches	55.14
[55.541] Cab Front-Wheel Drive (FWD) controls	55.15
[55.040] Four-Wheel Drive (4WD) control system	55.16
[55.542] Cab axle controls	55.17
[55.522] Cab Power Take-Off (PTO) controls	55.18
[55.048] Rear Power Take-Off (PTO) control system	55.19
[55.049] Front Power Take-Off (PTO) control system	55.20
[55.031] Parking brake electrical system	55.21
[55.032] Trailer brake electrical system	55.22
[55.512] Cab controls	55.23
[55.035] Remote control valve electric control	55.24
[55.051] Cab Heating, Ventilation, and Air-Conditioning (HVAC) controls	55.25
[55.050] Heating, Ventilation, and Air-Conditioning (HVAC) control system	55.26

[55.523] Cab hitch controls	55.27
[55.130] Rear three-point hitch electronic control system	55.28
[55.518] Wiper and washer system.....	55.29
[55.404] External lighting	55.30
[55.405] External lighting switches and relays	55.31
[55.514] Cab lighting	55.32
[55.408] Warning indicators, alarms, and instruments	55.33
[55.DTC] FAULT CODES.....	55.34
Accessories	88
[88.100] Accessories	88.1
Platform, cab, bodywork, and decals.....	90
[90.150] Cab.....	90.1
[90.151] Cab interior.....	90.2
[90.160] Cab interior trim and panels.....	90.3
[90.154] Cab doors and hatches	90.4
[90.110] Operator platform less cab	90.5
[90.118] Protections and footboards.....	90.6
[90.114] Operator protections	90.7
[90.120] Mechanically-adjusted operator seat.....	90.8
[90.124] Pneumatically-adjusted operator seat.....	90.9
[90.100] Engine hood and panels	90.10



INTRODUCTION

Contents

INTRODUCTION

Foreword - Important notice regarding equipment servicing	3
Note to the Owner WARNINGS FOR AIR CONDITIONING SYSTEM REPAIR OPERATIONS (*)	4
Safety rules (*)	5
Safety rules SAFETY REGULATIONS	6
Personal safety CAB AIR CONDITIONING SYSTEM (*)	9
Safety rules - Ecology and the environment	10
Engine cooling system - Basic instructions (*)	11
Basic instructions - Shop and assembly	13
Torque - Standard torque data for hydraulic connections	15
Capacities (*)	22
Capacities (*)	23
Capacities (*)	24
Consumables	25
Consumables (*)	27
Plates - Product identification	28
Product identification	30

(*) See content for specific models

Foreword - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your NEW HOLLAND Sales and Service Networks.

Note to the Owner WARNINGS FOR AIR CONDITIONING SYSTEM REPAIR OPERATIONS

T4.100N With cab [ZHLJ01382 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.100V With cab [ZHLJ00619 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.110N With cab [ZHLJ01217 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.110V With cab [ZHLJ01709 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.80N With cab [ZHLJ02071 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.80V With cab [ZGLJ04271 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.90N With cab [ZHLJ01597 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.90V With cab [ZHLJ00171 -]	ANZ --- APAC --- LA --- MEA --- WE

Starting the system at low temperatures can damage the compressor. Only operate the air conditioner when the engine is hot and the temperature inside the cab is at least **20 °C (68.00 °F)**.

When disconnecting the hoses, close the ends with plastic caps to prevent foreign matter and humidity from getting inside the hoses.

Handle the thermostatic sensor carefully to avoid damage that may prevent efficient system operation.

Always use two spanners to unscrew the hose fittings to avoid twisting the fitting.

Do not use any type of engine oil to lubricate the compressor and the system.

Never leave the compressor oil container open, always make sure that it is tightly closed. If left exposed the oil will absorb humidity from the air and may, subsequently, damage the system.

Do not transfer compressor oil from the original container to another container.

Do not introduce any additives to the compressor oil. Any additional substances could contain elements which are incompatible with the chemical base of the refrigerant and thus alter its characteristics.

Check that the thermostatic sensor is correctly inserted in the fins on the evaporator to ensure efficient system operation.

Safety rules

T4.N - TIER 4A (INTERIM) and STAGE IIIB	ANZ --- APAC --- LA --- MEA --- WE
T4.V - TIER 4A (INTERIM) and STAGE IIIB	ANZ --- APAC --- LA --- MEA --- WE

Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules SAFETY REGULATIONS

TO PREVENT ACCIDENTS

Most accidents or injuries that occur in workshops are the result of non-observance of simple and fundamental safety regulations.

For this reason, IN MOST CASES THESE ACCIDENTS CAN BE AVOIDED: by foreseeing possible causes and consequently acting with the necessary caution and care.

Accidents may occur with all types of vehicle, regardless of how well it was designed and built.

A careful and judicious service technician is the best guarantee against accidents.

Precise observance of the most basic safety rule is normally sufficient to avoid many serious accidents.

DANGER: Never carry out any cleaning, lubrication or maintenance operations when the engine is running.

GENERAL

- Carefully follow specified repair and maintenance procedures.
- Do not wear rings, wristwatches, jewellery, unbuttoned or loose articles of clothing such as: ties, torn clothing, scarves, open jackets or shirts with open zips that may remain entangled in moving parts.
It is advised to wear approved safety clothing, e.g: non-slip footwear, gloves, safety goggles, helmets, etc.
- Do not carry out repair operations with someone sitting in the driver's seat, unless the person is a trained technician who is assisting with the operation in question.
- Operate the vehicle and use the implements exclusively from the driver's seat.
- Do not carry out operations on the vehicle with the engine running, unless specifically indicated.
- Stop the engine and ensure that all pressure is relieved from hydraulic circuits before removing caps, covers, valves, etc.
- All repair and maintenance operations must be carried out using extreme care and attention.
- Service steps and platforms used in a workshop or in the field should be built in compliance with the safety rules in force.
- Disconnect the batteries and label all controls to indicate that the vehicle is being serviced. Block the machine and all equipment which should be raised.
- Do not check or fill fuel tanks, accumulator batteries, nor use starting liquid when smoking or near naked flames, as these fluids are inflammable.
- Brakes are inoperative if manually released for repair or maintenance purposes.
In such cases, the machine should be kept constantly under control using blocks or similar devices.
- The fuel nozzle should always be in contact with the filling aperture. Maintain this position until filling operations are completed in order to avoid possible sparks caused by the accumulation of static electricity.
- Only use specified towing points for towing the tractor, connect parts carefully. Make sure that all pins and/or locks are secured in position before applying traction.
Never remain near the towing bars, cables or chains that are operating under load
- Transport vehicles that cannot be driven using a trailer or a low-loading platform trolley, if available.
- When loading or unloading the vehicle from the trailer (or other means of transport), select a flat area capable of sustaining the trailer or truck wheels, firmly secure the tractor to the truck or trailer and lock the wheels in the position.
- Electric heaters, battery-chargers and similar equipment must only be powered by auxiliary power supplies with efficient ground insulation to avoid electrical shock hazards.
- Always use suitable hoisting or lifting devices when raising or moving heavy parts.
- Take extra care if bystanders are present.
- Never pour gasoline or diesel oil into open, wide and low containers.
- Never use gasoline, diesel oil or other inflammable liquids as cleaning agents. Use non-flammable non-toxic proprietary solvents.
- Wear safety goggles with side guards when cleaning parts with compressed air.
- Limit the air pressure to a maximum of **2.1 bar (30.5 psi)**, according to local regulations.

- Do not run the engine in confined spaces without suitable ventilation.
- Do not smoke, use naked flames, or cause sparks in the area when fuel filling or handling highly inflammable liquids.
- Never use naked flames for lighting when working on the machine or checking for leaks.
- All movements must be carried out carefully when working under, on or near the vehicle and wear protective equipment: helmets, goggles and special footwear.
- When carrying out checks with the engine running, request the assistance of an operator in the driver's seat. The operator must maintain visual contact with the service technician at all times.
- If operating outside the workshop, position the vehicle on a flat surface and lock in position. If working on a slope, lock the vehicle in position and move to a flat area as soon as is safely possible.
- Damaged or bent chains or cables are unreliable. Do not use them for lifting or towing.
Always use suitable protective gloves when handling chains or cables.
- Chains should always be safely secured. Ensure that fastening device is strong enough to hold the load foreseen. No persons should stop near the fastening point, trailing chains or cables.
- Maintenance and repair operations must be carried out in a CLEAN and DRY area, eliminate any water or oil spillage immediately.
- Do not create piles of oil or grease--soaked rags as they represent a serious fire hazard; store them in a closed metal container.
Before starting the vehicle or implements, make sure that the driver's seat is locked in position and always check that the area is free of persons or obstacles.
- Empty pockets of all objects that may fall unobserved into the vehicle parts when disassembled.
- In the presence of protruding metal parts, use protective goggles or goggles with side guards, helmets, special footwear and gloves.
- Handle all parts carefully, do not put your hands or fingers between moving parts, wear suitable safety clothing -- safety goggles, gloves and shoes.

WELDING OPERATIONS

- When welding, use protective safety devices: tinted safety goggles, helmets, special overalls, gloves and footwear. All persons present in the area where welding is taking place must wear tinted goggles.
NEVER LOOK AT THE WELDING ARC IF YOUR EYES ARE NOT SUITABLY PROTECTED.
- Where possible, remove the part or tool that requires arc welding from the tractor.
- Disconnect both battery leads. Isolate the cable ends to avoid contact with each other and the tractor.
- Position the welder ground clamp as near as possible to the area where welding is taking place.
- Remove the electronic control units located on the tractor if welding is to be carried out near these control units.
- Never allow welding cables to lay on, near or across any electrical wiring or electronic component while welding is in progress.
- Metal cables tend to fray with repeated use. Always use suitable protective devices (gloves, goggles, etc.) when handling cables.

START UP

- Never start the engine in confined spaces that are not equipped with adequate ventilation for exhaust gas extraction.
- Never place the head, body, limbs, feet, hands or fingers near fans or rotating belts.

ENGINE

- Always loosen the radiator cap slowly before removing it to allow any remaining pressure in the system to be discharged. Coolant should be topped up only when the engine is stopped or idle if hot.
- Never fill up with fuel when the engine is running, especially if hot, in order to prevent the outbreak of fire as a result of fuel spillage
- Never check or adjust fan belt tension when the engine is running.
Never adjust the fuel injection pump when the vehicle is moving.

- Never lubricate the vehicle when the engine is running.

ELECTRICAL SYSTEMS

- If it is necessary to use auxiliary batteries, remember that both ends of the cables must be connected as follows: (+) with (+) and (-) with (-).
- Avoid short-circuiting the terminals. GAS RELEASED FROM BATTERIES IS HIGHLY INFLAMMABLE.
- During charging, leave the battery compartment uncovered to improve ventilation.
- Never check the battery charge using "jumpers" (metal objects placed on the terminals).
- Avoid sparks or flames near the battery zone to prevent explosion hazards.
- Before servicing operations, check for fuel or current leaks. Eliminate any eventual leaks before starting work.
- Never charge batteries in confined spaces. Make sure that there is adequate ventilation in order to prevent accidental explosion hazards as a result of the accumulation of gases released during charging operations.
- Always disconnect the battery before performing any kind of servicing on the electrical system.

HYDRAULIC SYSTEMS

- Some fluid slowly coming out from a very small port can be almost invisible and be strong enough to penetrate the skin. Check for leaks using a piece of cardboard, NEVER USE HANDS.
- If any liquid penetrates skin tissue, call for medical aid immediately
- Serious skin infections may result if medical attention is not given.
- Use the specific tools when checking pressure values on the hydraulic system.

WHEELS AND TYRES

- Check that the tyres are correctly inflated at the pressure specified by the manufacturer. Periodically check possible damages to the rims and tyres.
- Stand away from (at the side of) the tire when checking inflation pressure.
- Only check pressure when the vehicle is unloaded and the tires are cold, to avoid incorrect readings as a result of over-pressure.
- Do not re-use parts of recovered wheels as incorrect welding or brazing may heat the material, causing it to weaken and eventually damage or break the wheel.
- Never cut, nor weld a rim with the inflated tyre assembled.
- When removing the wheels, lock both the front and rear vehicle wheels.
- Always position support stands when raising the vehicle, in order to conform to current safety regulations.
- Deflate the tyre before removing any object caught into the tyre tread.
- Never inflate tires using inflammable gases; this could cause an explosion and put operator safety at risk.

REMOVAL AND RE-FITTING

- Lift and handle all heavy parts using suitable lifting equipment and make sure that all slings and hooks are correctly secured.
- Handle all parts carefully during lifting operations, keep an eye on the personnel working near the load to be lifted. Never insert hands or fingers between parts, always wear approved accident prevention clothing (goggles, gloves and work boots).
- Avoid twisting chains or metal cables and always wear safety gloves when handling cables or chains.

Personal safety CAB AIR CONDITIONING SYSTEM

T4.100N With cab [ZHLJ01382 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.100V With cab [ZHLJ00619 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.110N With cab [ZHLJ01217 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.110V With cab [ZHLJ01709 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.80N With cab [ZHLJ02071 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.80V With cab [ZGLJ04271 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.90N With cab [ZHLJ01597 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.90V With cab [ZHLJ00171 -]	ANZ --- APAC --- LA --- MEA --- WE

SAFETY REGULATIONS

- The refrigerant must be handled with great care in order to avoid personal injury; always use safety goggles and gloves.
- Liquid refrigerant can cause freezing of the skin and serious damage to the eyes, sometimes resulting in permanent blindness.
- Keep the refrigerant container away from heat sources. Heat will cause an increase in pressure of the refrigerant and could cause the container to explode.
- If refrigerant comes into contact with a naked flame or a hot metal surface it produces a toxic gas, which is dangerous if inhaled.
- In order to avoid accidents follow the simple precautions described below.
- The operation of emptying and charging the system must be carried out in a well-ventilated area, well away from any naked flames.
- During the charging and emptying operations, take the necessary precautions to protect the face and above all the eyes from accidental contact with refrigerant.
- In the event of an accident, proceed as follows:
 - if refrigerant splashes into the eyes, wash immediately with a few drops of mineral oil, then wash them thoroughly with a solution of boric acid and water (one spoonful of acid in 1/4 cup of water) and seek medical assistance immediately.
 - freezing of the skin caused by contact with liquid refrigerant may be treated by gradually warming the injured area with cold water, followed by the application of a greasy cream. Request medical assistance.
 - the air conditioning system contains a mixture of refrigerant and oil under high pressure; under no circumstances loosen pipe fittings/unions or work on the pipes without having first drained the system.
 - do not loosen or remove the compressor oil level check cap with the system pressurized.
 - do not heat the refrigerant container. If the temperature exceeds **50 °C (122.00 °F)** the pressure will increase very rapidly.
 - keep the air conditioning system away from heat sources to prevent explosions as a result of an increase in pressure in the system piping.
- When transferring refrigerant from one container to another, only use homologated liquid refrigerant containers equipped with safety valves.
- Never fill liquid refrigerant containers over **80% (80.0%)** of their maximum capacity.
- Do not modify the settings of safety valves and the control devices.
- Never connect the recovery/recycling and evacuation/charging stations to electrical power outlets with voltages other than those specified; do not leave the stations powered up unless they are to be used immediately.

Safety rules - Ecology and the environment

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. NEW HOLLAND strongly recommends that you return all used batteries to a NEW HOLLAND dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



Mandatory battery recycling

NOTE: The following requirements are mandatory in Brazil.

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

Engine cooling system - Basic instructions

T4.100N	LA --- WE
T4.100V With cab [ZHLJ00619 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.100V Without cab	ANZ --- APAC --- LA --- MEA --- WE
T4.110N With cab [ZHLJ01217 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.110N Without cab [ZHLJ02312 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.110N	LA --- WE
T4.110V With cab [ZHLJ01709 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.110V Without cab [ZHLJ01680 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.80N	LA --- WE
T4.80V With cab [ZGLJ04271 -]	APAC --- LA --- MEA --- WE
T4.80V Without cab [ZHLJ02720 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.90N With cab [ZHLJ01597 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.90N Without cab [ZHLJ01779 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.90N	LA --- WE
T4.90V With cab [ZHLJ00171 -]	ANZ --- APAC --- LA --- MEA --- WE
T4.90V Without cab [ZHLJ03996 -]	ANZ --- APAC --- LA --- MEA --- WE

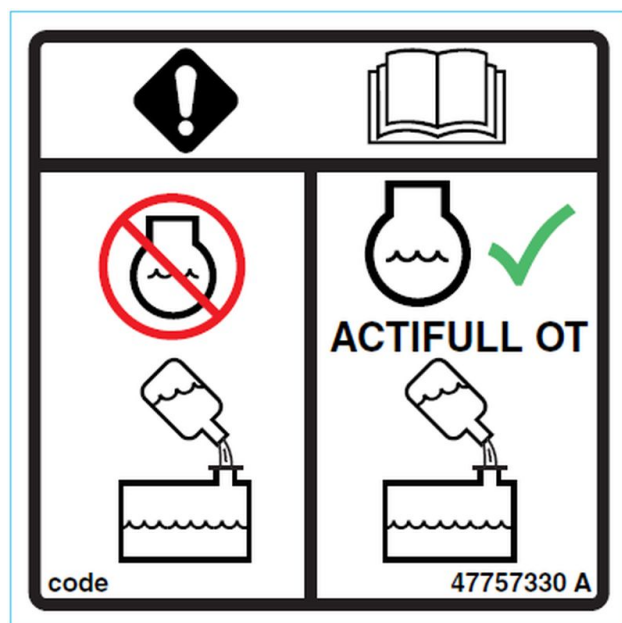
Depending on the date of manufacture, your cooling system may be equipped with conventional ethylene glycol coolant such as **NEW HOLLAND AMBRA AGRIFLU** or an Organic Acid Technology (OAT) coolant solution such as **NEW HOLLAND AMBRA ACTIFULL™ OT EXTENDED LIFE COOLANT**. You can easily identify **NEW HOLLAND AMBRA ACTIFULL™ OT EXTENDED LIFE COOLANT** by its yellow color. You should never mix the coolant types.

The coolant solution used must meet the following CNH Industrial material specifications for either coolant type:

- **MAT3624** for OAT coolant
- **MAT3620** for conventional coolant

The decal shown is located near the fill point of the cooling system whenever the factory fill is **NEW HOLLAND AMBRA ACTIFULL™ OT EXTENDED LIFE COOLANT**. This decal is available in three different sizes. See the table below for the associated part numbers.

CNH Industrial part number	Size
47757330	50 mm x 50 mm
47757331	75 mm x 75 mm
47757332	100 mm x 100 mm



47757330 1

NOTICE: NEVER mix OAT coolant with conventional coolant. Under no circumstances should you top off a cooling system with only water. You can use a refractometer to check the concentration level. You should not use Supplemental Coolant Additives (SCA) when using **NEW HOLLAND AMBRA ACTIFULL™ OT EXTENDED LIFE COOLANT**. Change the coolant solution at the change interval recommended.

If you need to change a machine from conventional coolant to OAT coolant or vice versa, you should follow the "Changing coolant types" procedure below to attain the full benefit of the coolant.

Changing coolant types

To change coolant from OAT coolant to conventional coolant (or vice versa):

1. Empty the engine cooling system by draining the coolant into a suitable container.
2. Fill the system with clean water.
3. Start the engine and run the engine for at least **30 min**.

NOTE: Make sure that you activate the heating system (if equipped) to circulate fluid through the heater core.

4. Repeat Steps 1 to 3 for a total of two washes.
5. Fill the system with conventional coolant (or OAT coolant).

6. Operate the engine until it is warm. Inspect the machine for leaks.
7. If you are changing to OAT coolant, then attach the decal (CNH Industrial part number 47757330) to indicate the use of OAT coolant in the cooling system.

You may notice the older version of the OAT decal (CNH Industrial part number 47488993) on some applications.

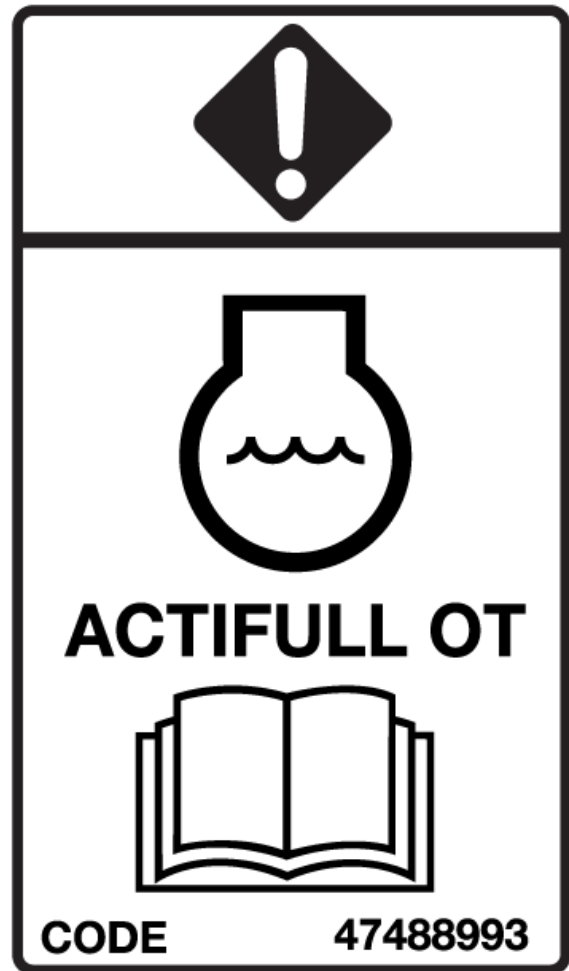
Definitions

Conventional coolant:

A coolant that relies on inorganic inhibitors such as silicates, nitrites, and phosphates for corrosion and cavitation protection.

Organic Acid Technology (OAT) coolant:

A coolant that relies on inhibitors such as organic acid salts for corrosion and cavitation protection.



47488993 2

Basic instructions - Shop and assembly

Shimming

For each adjustment operation, select adjusting shims and measure the adjusting shims individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value shown on each shim.

Rotating shaft seals

For correct rotating shaft seal installation, proceed as follows:

1. Before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes.
2. Thoroughly clean the shaft and check that the working surface on the shaft is not damaged.
3. Position the sealing lip facing the fluid.

NOTE: *With hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will move the fluid towards the inner side of the seal.*

4. Coat the sealing lip with a thin layer of lubricant (use oil rather than grease). Fill the gap between the sealing lip and the dust lip on double lip seals with grease.
5. Insert the seal in its seat and press down using a flat punch or seal installation tool. Do not tap the seal with a hammer or mallet.
6. While you insert the seal, check that the seal is perpendicular to the seat. When the seal settles, make sure that the seal makes contact with the thrust element, if required.
7. To prevent damage to the seal lip on the shaft, position a protective guard during installation operations.

O-ring seals

Lubricate the O-ring seals before you insert them in the seats. This will prevent the O-ring seals from overturning and twisting, which would jeopardize sealing efficiency.

Sealing compounds

Apply a sealing compound on the mating surfaces when specified by the procedure. Before you apply the sealing compound, prepare the surfaces as directed by the product container.

Spare parts

Only use CNH Original Parts or NEW HOLLAND Original Parts.

Only genuine spare parts guarantee the same quality, duration, and safety as original parts, as they are the same parts that are assembled during standard production. Only CNH Original Parts or NEW HOLLAND Original Parts can offer this guarantee.

When ordering spare parts, always provide the following information:

- Machine model (commercial name) and Product Identification Number (PIN)
- Part number of the ordered part, which can be found in the parts catalog

Protecting the electronic and/or electrical systems during charging and welding

To avoid damage to the electronic and/or electrical systems, always observe the following practices:

1. Never make or break any of the charging circuit connections when the engine is running, including the battery connections.
2. Never short any of the charging components to ground.
3. Always disconnect the ground cable from the battery before arc welding on the machine or on any machine attachment.
 - Position the welder ground clamp as close to the welding area as possible.
 - If you weld in close proximity to a computer module, then you should remove the module from the machine.
 - Never allow welding cables to lie on, near, or across any electrical wiring or electronic component while you weld.
4. Always disconnect the negative cable from the battery when charging the battery in the machine with a battery charger.

NOTICE: *If you must weld on the unit, you must disconnect the battery ground cable from the machine battery. The electronic monitoring system and charging system will be damaged if this is not done.*

5. Remove the battery ground cable. Reconnect the cable when you complete welding.

WARNING

Battery acid causes burns. Batteries contain sulfuric acid.

Avoid contact with skin, eyes or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately. Failure to comply could result in death or serious injury.

W0111A

Special tools

The special tools that NEW HOLLAND suggests and illustrate in this manual have been specifically researched and designed for use with NEW HOLLAND machines. The special tools are essential for reliable repair operations. The special tools are accurately built and rigorously tested to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- Operating in optimal technical conditions
- Obtaining the best results
- Saving time and effort
- Working in safe conditions

Torque - Standard torque data for hydraulic connections

General information

- Hydraulic connections require a minimum assembly torque in order to provide zero leakage at rated pressure with adequate fatigue resistance. Over-torquing of a hydraulic connection can also lead to leakage or failure. For some connections, NEW HOLLAND requires a different torque value than is listed in the ISO and SAE standards.
- The torque values in this document should be used whenever possible or applicable.

NOTICE: *Always follow the instructions in this manual for specific torque values when you service components. The information in this section is for general guidance only when a procedure contains no specific torque value.*

Tolerance

- The tolerance for all torque values is $\pm 10\%$. This tolerance must include all assembly variation, not only the torque wrench repeatability.

Lubrication

Application of grease or other lubricants to hydraulic connectors should be avoided. If clean hydraulic oil is already on the connection, it is not required to remove the oil. Generally, application of grease:

- May cause a significant change in the torque required to properly tighten the connection.
- May reduce the connection's resistance to vibration.
- Excessive grease may displace an elastomer seal during tightening.
- Grease extrusion when connection is tightened may be mistaken for leakage.

NEW HOLLAND products generally use O-Ring Boss (ORB) connectors that have Teflon™-coated O-rings, eliminating the need for O-ring lubrication during installation. For connections which are made into aluminum manifolds or with stainless steel connectors, it may be required to apply a lubricant to prevent galling.

Use of **LOCTITE®** and other thread-locking compounds is prohibited. These compounds:

- May cause a significant change in the torque required to properly tighten the connections.
- Reduce the serviceability of the joint.
- May prevent the O-ring from properly sealing if the compound gets on the O-ring.

Torque values for metric O-Ring Boss (ORB) port connections

Metric thread	S-Series *		L-Series **	
	Ferrous N·m (lb ft) ± 10%	Non-Ferrous N·m (lb ft) ± 10%	Ferrous N·m (lb ft) ± 10%	Non-Ferrous N·m (lb ft) ± 10%
M8 x 1	10.5 (7.7)	6.3 (4.6)	8.5 (6.3)	5 (3.7)
M10 x 1	21 (15.5)	12.5 (9.2)	15.5 (11.4)	9.3 (6.9)
M12 x 1.5	37 (27.3)	22 (16.2)	27 (19.9)	16 (11.8)
M14 x 1.5	47 (34.7)	28 (20.7)	37 (27.3)	22 (16.2)
M16 x 1.5	58 (42.8)	35 (25.8)	42 (31)	25 (18.4)
M18 x 1.5	74 (54.6)	44 (32.5)	47 (34.7)	28 (20.7)
M22 x 1.5	105 (77.4)	63 (46.5)	63 (46.5)	38 (28)
M27 x 2	178 (131.3)	107 (78.9)	105 (77.4)	63 (46.5)
M30 x 2	225 (166)	135 (99.6)	136 (100.3)	82 (60.5)
M33 x 2	325 (239.7)	195 (143.8)	168 (123.9)	101 (74.5)
M42 x 2	345 (254.5)	207 (152.7)	220 (162.3)	132 (97.4)
M48 x 2	440 (324.5)	264 (194.7)	273 (201.4)	164 (121)
M60 x 2	525 (387.2)	315 (232.3)	330 (243.4)	198 (146)

* S-Series connectors are used with O-Ring Face Seals (ORFS).

** L-Series connectors are used with 37° flare.

Torque values for metric O-Ring Boss (ORB) port plugs

Metric thread	Ferrous		Non-ferrous
	Internal hex N·m (lb ft) ± 10%	External hex N·m (lb ft) ± 10%	N·m (lb ft) ± 10%
M8 x 1	8.5 (6.3)	10.5 (7.7)	6.3 (4.6)
M10 x 1	16 (11.8)	21 (15.5)	12.5 (9.2)
M12 x 1.5	23 (17)	37 (27.3)	22 (16.2)
M14 x 1.5	47 (34.7)	47 (34.7)	28 (20.7)
M16 x 1.5	58 (42.8)	58 (42.8)	35 (25.8)
M18 x 1.5	74 (54.6)	74 (54.6)	44 (32.5)
M22 x 1.5	105 (77.4)	105 (77.4)	63 (46.5)
M27 x 2	178 (131.3)	178 (131.3)	107 (78.9)
M30 x 2	225 (166)	225 (166)	135 (99.6)
M33 x 2	325 (239.7)	325 (239.7)	195 (143.8)
M42 x 2	345 (254.5)	345 (254.5)	207 (152.7)
M48 x 2	440 (324.5)	440 (324.5)	264 (194.7)
M60 x 2	525 (387.2)	525 (387.2)	315 (232.3)

Torque values for port connections (British Standard Pipe Parallel (BSPP) thread ports and stud ends)

	Metric tube Outside Diameter (OD) mm (in)		Ferrous		Non-Ferrous	
BSPP thread G- Gas; A- medium coarse threads	S-Series *	L-Series **	S-Series N·m (lb ft) ± 10%	L-Series N·m (lb ft) ± 10%	S-Series N·m (lb ft) ± 10%	L-Series N·m (lb ft) ± 10%
G 1/8 A	–	6 (0.236)	–	21 (15.5)	–	12.5 (9.2)
G 1/4 A	6 (0.236) or 8 (0.315)	8 (0.315) or 10 (0.394)	63 (46.5)	53 (39.1)	38 (28)	32 (23.6)
G 3/8 A	10 (0.394) or 12 (0.472)	12 (0.472)	95 (70.1)	84 (62)	57 (42)	50 (36.9)
G 1/2 A	16 (0.630)	15 (0.591) or 18 (0.709)	136 (100.3)	105 (77.4)	82 (60.5)	63 (46.5)
G 3/4 A	20 (0.787)	22 (0.866)	210 (154.9)	210 (154.9)	126 (92.9)	126 (92.9)
G 1 A	25 (0.984)	28 (1.102)	400 (295)	400 (295)	240 (177)	240 (177)
G 1 1/4 A	30 (1.181)	35 (1.378)	525 (387.2)	525 (387.2)	315 (232.3)	315 (232.3)
G 1 1/2 A	38 (1.496)	42 (1.654)	660 (486.8)	660 (486.8)	396 (292.1)	396 (292.1)

* S-Series connectors are used with O-Ring Face Seals (ORFS).

** L-Series connectors are used with 37° flare.

Torque values for metric port connections (Metric face-seal ports and stud ends)

	Metric tube Outside Diameter (OD) mm (in)		Ferrous		Non-Ferrous	
Metric thread	S-Series *	L-Series **	S-Series N·m (lb ft) ± 10%	L-Series N·m (lb ft) ± 10%	S-Series N·m (lb ft) ± 10%	L-Series N·m (lb ft) ± 10%
M10 x 1	–	4 (0.157)	–	21 (15.5)	–	12.5 (9.2)
M12 x 1.5	4 (0.157)	6 (0.236)	47 (34.7)	32 (23.6)	28 (20.7)	19 (14)
M14 x 1.5	5 (0.197)	7 (0.276)	63 (46.5)	53 (39.1)	38 (28)	32 (23.6)
M16 x 1.5	7 (0.276)	9 (0.354)	84 (62)	63 (46.5)	50 (36.9)	38 (28)
M18 x 1.5	8 (0.315)	11 (0.433)	105 (77.4)	84 (62)	63 (46.5)	50 (36.9)
M20 x 1.5	10 (0.394)	–	147 (108.4)	–	88 (64.9)	–
M22 x 1.5	12 (0.472)	14 (0.551)	158 (116.5)	147 (108.4)	95 (70.1)	88 (64.9)
M26 x 1.5	–	18 (0.709)	–	210 (154.9)	–	126 (92.9)
M27 x 1.2	16 (0.630)	–	210 (154.9)	–	126 (92.9)	–
M33 x 2	20 (0.787)	23 (0.906)	400 (295)	400 (295)	240 (177)	240 (177)
M42 x 2	25 (0.984)	30 (1.181)	525 (387.2)	525 (387.2)	315 (232.3)	315 (232.3)
M48 x 2	32 (1.260)	36 (1.417)	630 (464.7)	630 (464.7)	396 (292.1)	396 (292.1)

* S-Series connectors are used with O-Ring Face Seals (ORFS).

** L-Series connectors are used with 37° flare.

Torque values for Inch O-Ring Boss (ORB) port non-adjustable connections

SAE dash size	UN/UNF thread size	Inch tube OD mm (in)	S-Series *		L-Series **	
			Ferrous N·m (lb ft) ± 10%	Non-Ferrous N·m (lb ft) ± 10%	Ferrous N·m (lb ft) ± 10%	Non-Ferrous N·m (lb ft) ± 10%
2	5/16-24	3.18 (0.125)	—	—	8.5 (6.3)	5 (3.7)
3	3/8-24	4.76 (0.187)	15.5 (11.4)	9.3 (6.9)	10.5 (7.7)	6.3 (4.6)
4	7/16-20	6.35 (0.250)	37 (27.3)	22 (16.2)	19 (14)	11.5 (8.5)
5	1/2-20	7.94 (0.313)	42 (31)	25 (18.4)	26 (19.2)	15.5 (11.4)
6	9/16-18	9.52 (0.375)	47 (34.7)	28 (20.7)	32 (23.6)	19 (14)
8	3/4-16	12.7 (0.500)	89 (65.6)	53 (39.1)	53 (39.1)	32 (23.6)
10	7/8-14	15.88 (0.625)	121 (89.2)	73 (53.8)	63 (46.5)	38 (28)
12	1-1/16-12	19.05 (0.750)	178 (131.3)	107 (78.9)	100 (73.8)	60 (44.3)
14	1-3/16-12	22.22 (0.875)	225 (166)	135 (99.6)	131 (96.6)	79 (58.3)
16	1-5/16-12	25.4 (1.000)	283 (208.7)	170 (125.4)	156 (115.1)	94 (69.3)
20	1-5/8-12	31.75 (1.250)	300 (221.3)	180 (132.8)	210 (154.9)	126 (92.9)
24	1-7/8-12	38.1 (1.500)	388 (286.2)	233 (171.9)	220 (162.3)	132 (97.4)
32	2-1/2-12	50.8 (2.000)	388 (286.2)	233 (171.9)	315 (232.3)	189 (139.4)

* S-Series connectors are used with O-Ring Face Seals (ORFS).

** L-Series connectors are used with 37° flare.

Torque values for inch O-Ring Boss (ORB) port adjustable connections

SAE dash size	UN/UNF thread size	Inch tube OD mm (in)	S-Series *		L-Series **	
			Ferrous N·m (lb ft) ± 10%	Non-Ferrous N·m (lb ft) ± 10%	Ferrous N·m (lb ft) ± 10%	Non-Ferrous N·m (lb ft) ± 10%
2	5/16-24	3.18 (0.125)	—	—	8.5 (6.3)	5 (3.7)
3	3/8-24	4.76 (0.187)	10.5 (7.7)	9.3 (6.9)	10.5 (7.7)	6.3 (4.6)
4	7/16-20	6.35 (0.250)	21 (15.5)	21 (15.5)	19 (14)	11.5 (8.5)
5	1/2-20	7.94 (0.313)	42 (31)	25 (18.4)	26 (19.2)	15.5 (11.4)
6	9/16-18	9.52 (0.375)	47 (34.7)	28 (20.7)	32 (23.6)	19 (14)
8	3/4-16	12.7 (0.500)	89 (65.6)	53 (39.1)	53 (39.1)	32 (23.6)
10	7/8-14	15.88 (0.625)	121 (89.2)	73 (53.8)	63 (46.5)	38 (28)
12	1-1/16-12	19.05 (0.750)	178 (131.3)	107 (78.9)	100 (73.8)	60 (44.3)
14	1-3/16-12	22.22 (0.875)	225 (166)	135 (99.6)	131 (96.6)	79 (58.3)
16	1-5/16-12	25.4 (1.000)	285 (210.2)	170 (125.4)	156 (115.1)	94 (69.3)
20	1-5/8-12	31.75 (1.250)	300 (221.3)	180 (132.8)	210 (154.9)	126 (92.9)
24	1-7/8-12	38.1 (1.500)	388 (286.2)	233 (171.9)	220 (162.3)	132 (97.4)
32	2-1/2-12	50.8 (2.000)	388 (286.2)	233 (171.9)	315 (232.3)	189 (139.4)

* S-Series connectors are used with O-Ring Face Seals (ORFS).

** L-Series connectors are used with 37° flare.

SAE dash size	UN/UNF thread size	Ferrous		Non-Ferrous
		Internal hex N·m (lb ft) ± 10%	External hex N·m (lb ft) ± 10%	N·m (lb ft) ± 10%
2	5/16-24	7.5 (5.5)	12.5 (9.2)	7.5 (5.5)
3	3/8-24	14.5 (10.7)	21 (15.5)	12.5 (9.2)
4	7/16-20	21 (15.5)	37 (27.3)	22 (16.2)
5	1/2-20	28 (20.7)	42 (31)	25 (18.4)
6	9/16-18	47 (34.7)	47 (34.7)	28 (20.7)
8	3/4-16	89 (65.6)	89 (65.6)	53 (39.1)
10	7/8-14	116 (85.6)	116 (85.6)	70 (51.6)
12	1-1/16-12	176 (129.8)	176 (129.8)	106 (78.2)
14	1-3/16-12	247 (182.2)	247 (182.2)	148 (109.2)
16	1-5/16-12	284 (209.5)	284 (209.5)	170 (125.4)
20	1-5/8-12	357 (263.3)	357 (263.3)	214 (157.8)
24	1-7/8-12	441 (325.3)	441 (325.3)	265 (195.5)
32	2-1/2-12	536 (395.3)	536 (395.3)	322 (237.5)

Torque values for four-bolt flange connections (Metric Screws, Class 10.9)

Metric size mm	Imperial size in	Screw code 61	Code 61 N·m (lb ft) ± 10%	Screw code 62	Code 62 N·m (lb ft) ± 10%
13	1/2	M8 x 1.25	34 (25.1)	M8 x 1.25	34 (25.1)
19	3/4	M10 x 1.5	74 (54.6)	M10 x 1.5	74 (54.6)
25	1	M10 x 1.5	74 (54.6)	M12 x 1.75	137 (101)
32	1-1/4	M10 x 1.5	74 (54.6)	M12 x 1.75	137 (101)
				M14 x 1.5	189 (139.4)
38	1-1/2	M12 x 1.75	137 (101)	M16 x 2	310 (228.6)
51	2	M12 x 1.75	137 (101)	M20 x 2.5	575 (424.1)
64	2-1/2	M12 x 1.75	137 (101)	M24 x 3	575 (424.1)
76	3	M16 x 2	310 (228.6)	M30 x 3.5	680 (501.5)
89	3-1/2	M16 x 2	310 (228.6)	—	—
102	4	M16 x 2	310 (228.6)	—	—
127	5	M16 x 2	310 (228.6)	—	—

Torque values for four-bolt flange connections (Metric Screws, Class 8.8)

Metric size mm	Imperial size in	Screw code 61	Code 61 N·m (lb ft) ± 10%	Screw code 62	Code 62 N·m (lb ft) ± 10%
13	1/2	M8 x 1.25	29 (21.4)	M8 x 1.25	29 (21.4)
19	3/4	M10 x 1.5	57(42)	M10 x 1.5	57(42)
25	1	M10 x 1.5	57(42)	M12 x 1.75	100 (73.8)
32	1-1/4	M10 x 1.5	57(42)	M12 x 1.75	100 (73.8)
				M14 x 1.5	160 (118)
38	1-1/2	M12 x 1.75	100 (73.8)	M16 x 2	250 (184.4)
51	2	M12 x 1.75	100 (73.8)	M20 x 2.5	500 (368.8)
64	2-1/2	M12 x 1.75	100 (73.8)	M24 x 3	575 (424.1)
76	3	M16 x 2	250 (184.4)	M30 x 3.5	680 (501.5)
89	3-1/2	M16 x 2	250 (184.4)	—	—
102	4	M16 x 2	250 (184.4)	—	—
127	5	M16 x 2	250 (184.4)	—	—