

SERVICE MANUAL

DuraSwath™ 421HB / DuraSwath™ 425HB
DuraSwath™ 430HB / DuraSwath™ 436HB
DuraSwath™ 440HB
Draper Header

Part number 48106362

3rd edition English

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Product: New Holland DuraSwath™ 421HB/425HB/430HB/436HB/440HB Draper Header Service Repair Manual
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INTRODUCTION

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Foreword - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your NEW HOLLAND Sales and Service Networks.

Safety rules

Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules - Personal safety

General safety rules

Use caution when you operate the machine on slopes. Raised equipment, full tanks and other loads will change the center of gravity of the machine. The machine can tip or roll over when near ditches and embankments or uneven surfaces.

Never operate the machine under the influence of alcohol or drugs, or while you are otherwise impaired.

Hydraulic oil or diesel fuel leaking under pressure can penetrate the skin, causing serious injury or infection.

- DO NOT use your hand to check for leaks. Use a piece of cardboard or paper.
- Stop the engine, remove the key, and relieve the pressure before you connect or disconnect fluid lines.
- Make sure that all components are in good condition. Tighten all connections before you start the engine or pressurize the system.
- If hydraulic fluid or diesel fuel penetrates the skin, seek medical attention immediately.
- Continuous long term contact with hydraulic fluid may cause skin cancer. Avoid long term contact and wash the skin promptly with soap and water.

Keep clear of moving parts. Loose clothing, jewelry, watches, long hair, and other loose or hanging items can become entangled in moving parts.

Wear protective equipment when appropriate.

DO NOT attempt to remove material from any part of the machine while it is being operated or while components are in motion.

Make sure that all guards and shields are in good condition and properly installed before you operate the machine. Never operate the machine with shields removed. Always close access doors or panels before you operate the machine.

Dirty or slippery steps, ladders, walkways, and platforms can cause falls. Make sure these surfaces remain clean and clear of debris.

A person or pet within the operating area of a machine can be struck or crushed by the machine or its equipment. DO NOT allow anyone to enter the work area.

Raised equipment and/or loads can fall unexpectedly and crush persons underneath. Never allow anyone to enter the area underneath raised equipment during operation.

Before you leave the machine:

1. Park the machine on a firm, level surface.
2. Put all controls in neutral or park lock position.
3. Engage the parking brake. Use wheel chocks if required.
4. Lower all hydraulic equipment — Implements, header, etc.
5. Turn off the engine and remove the key.

When, due to exceptional circumstances, you would decide to keep the engine running after you leave the operator's station, then you must follow these precautions:

1. Bring the engine to low idle speed.
2. Disengage all drive systems.

3. **⚠ WARNING**

**Some components may continue to run down after you disengage drive systems.
Make sure all drive systems are fully disengaged.
Failure to comply could result in death or serious injury.**

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Shift the transmission into neutral.

4. Apply the parking brake.

⚠ General maintenance safety ⚠

Keep the area used for servicing the machine clean and dry. Clean up spilled fluids.

Service the machine on a firm, level surface.

Install guards and shields after you service the machine.

Close all access doors and install all panels after servicing the machine.

Do not attempt to clean, lubricate, clear obstructions, or make adjustments to the machine while it is in motion or while the engine is running.

Always make sure that working area is clear of tools, parts, other persons and pets before you start operating the machine.

Unsupported hydraulic cylinders can lose pressure and drop the equipment, causing a crushing hazard. Do not leave equipment in a raised position while parked or during service, unless the equipment is securely supported.

Jack or lift the machine only at jack or lift points indicated in this manual.

Stop the engine, remove the key, and relieve pressure before you connect or disconnect fluid lines.

Stop the engine and remove the key before you connect or disconnect electrical connections.

Replace damaged or worn tubes, hoses, electrical wiring, etc.

The engine, transmission, exhaust components, and hydraulic lines may become hot during operation. Take care when you service such components. Allow surfaces to cool before you handle or disconnect hot components. Wear protective equipment when appropriate.

When welding, follow the instructions in the manual. Always disconnect the battery before you weld on the machine. Always wash your hands after you handle battery components.

⚠ Wheels and tires ⚠

Make sure that tires are correctly inflated. Do not exceed any recommended load or pressure. Follow the instructions in the manual for proper tire inflation.

Tires are heavy. Handling tires without proper equipment could cause death or serious injury.

Never weld on a wheel with a tire installed. Always remove the tire completely from the wheel prior to welding.

Always have a qualified tire technician service the tires and wheels. If a tire has lost all pressure, take the tire and wheel to a tire shop or your dealer for service. Explosive separation of the tire can cause serious injury.

DO NOT weld to a wheel or rim until the tire is completely removed. Inflated tires can generate a gas mixture with the air that can be ignited by high temperatures from welding procedures performed on the wheel or rim. Removing the air or loosening the tire on the rim (breaking the bead) will NOT eliminate the hazard. This condition can exist whether tires are inflated or deflated. The tire MUST be completely removed from the wheel or rim prior to welding the wheel or rim.

Driving on public roads and general transportation safety

Comply with local laws and regulations.

Use appropriate lighting to meet local regulations.

Make sure that the SMV emblem is visible.

Use safety chains for trailed equipment when safety chains are provided with machine or equipment.

Lift implements and attachments high enough above ground to prevent accidental contact with road.

When you transport equipment or a machine on a transport trailer, make sure that it is properly secured. Be sure the SMV on the equipment or machine is covered while being transported on a trailer.

Be aware of overhead structures or power lines and make sure that the machine and/or attachments can pass safely under.

Travel speed should be such that you maintain complete control and machine stability at all times.

Slow down and signal before turning.

Pull over to allow faster traffic to pass.

Follow correct towing procedure for equipment with or without brakes.

Fire and explosion prevention

Fuel or oil that is leaked or spilled on hot surfaces or electrical components can cause a fire.

Crop materials, trash, debris, bird nests, or flammable material can ignite on hot surfaces.

Always have a fire extinguisher on or near the machine.

Make sure that the fire extinguisher(s) is maintained and serviced according to the manufacturer's instructions.

At least once each day and at the end of the day, remove all trash and debris from the machine especially around hot components such as the engine, transmission, exhaust, battery, etc. More frequent cleaning of your machine may be necessary depending on the operating environment and conditions.

At least once each day, remove debris accumulation around moving components such as bearings, pulleys, belts, gears, cleaning fans, etc. More frequent cleaning of your machine may be necessary depending on the operating environment and conditions.

Inspect the electrical system for loose connections and frayed insulation. Repair or replace loose or damaged parts.

Do not store oily rags or other flammable material on the machine.

Do not weld or flame cut any items that contain flammable material. Clean items thoroughly with non-flammable solvents before welding or flame-cutting.

Do not expose the machine to flames, burning brush, or explosives.

Promptly investigate any unusual smells or odors that may occur during operation of the machine.

 Reflectors and warning lights 

You must use flashing amber warning lights when you operate equipment on public roads.

Personal Protective Equipment (PPE)

Wear Personal Protective Equipment (PPE) such as hard hat, eye protection, heavy gloves, hearing protection, protective clothing, etc.

Do Not Operate tag

Before you start servicing the machine, attach a 'Do Not Operate' warning tag to the machine in an area that will be visible.

Hazardous chemicals

If you are exposed to or come in contact with hazardous chemicals you can be seriously injured. The fluids, lubricants, paints, adhesives, coolant, etc. required for the function of your machine can be hazardous. They may be attractive and harmful to domestic animals as well as humans.

Material Safety Data Sheets (MSDS) provide information about the chemical substances within a product, safe handling and storage procedures, first aid measures, and procedures to take in the event of a spill or accidental release. MSDS are available from your dealer.

Before you service your machine check the MSDS for each lubricant, fluid, etc. used in this machine. This information indicates the associated risks and will help you service the machine safely. Follow the information in the MSDS, and on manufacturer containers, as well as the information in this manual, when you service the machine.

Dispose of all fluids, filters, and containers in an environmentally safe manner according to local laws and regulations. Check with local environmental and recycling centers or your dealer for correct disposal information.

Store fluids and filters in accordance with local laws and regulations. Use only appropriate containers for the storage of chemicals or petrochemical substances.

Keep out of reach of children or other unauthorized persons.

Applied chemicals require additional precautions. Obtain complete information from the manufacturer or distributor of the chemicals before you use them.

Utility safety

Make sure that the machine has sufficient clearance to pass in all directions. Pay special attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety. Contact local authorities or utilities to obtain safe clearance distances from high voltage power lines.

Retract raised or extended components, if necessary. Remove or lower radio antennas or other accessories. Should a contact between the machine and an electric power source occur, the following precautions must be taken:

- Stop the machine movement immediately.
- Apply the parking brake, stop the engine, and remove the key.
- Check if you can safely leave the cab or your actual position without contact with electrical wires. If not, stay in your position and call for help. If you can leave your position without touching lines, jump clear of the machine to make sure that you do not make contact with the ground and the machine at the same time.
- Do not permit anyone to touch the machine until power has been shut off to the power lines.

Electrical storm safety

Do not operate machine during an electrical storm.

If you are on the ground during an electrical storm, stay away from machinery and equipment. Seek shelter in a permanent, protected structure.

If an electrical storm should strike during operation, remain in the cab. Do not leave the cab or operator's platform. Do not make contact with the ground or objects outside the machine.

 Working at heights 

When the normal use and maintenance of the machine requires you to work at heights:

- Correctly use installed steps, ladders, and railings.
- Never use ladders, steps, or railings while the machine is moving.
- Do not stand on surfaces that are not designated as steps or platforms.

Do not use the machine as a lift, ladder, or platform for working at heights.

Safety rules - Ecology and the environment

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. NEW HOLLAND strongly recommends that you return all used batteries to a NEW HOLLAND dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



Mandatory battery recycling

NOTE: *The following requirements are mandatory in Brazil.*

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

Torque - Nominal tightening torques for normal assembly

NOTE: In the metric tables, nominal sizes M4 through M8 hardware torque specifications are shown as a Newton meters (pound-inches) numerical value.

Nominal sizes M10 through M24 hardware torque specifications are shown as a Newton meters (pound-feet) numerical value.

Metric hex head (non-flange) hardware

Plain (PLN) – an unplated hardware finish with residual manufacturing oils

Zinc-dichromate (ZND) – a yellow colored chemical plating formula yellow applied to the hardware

Nominal size	Class (CL) 8.8 bolt and Class (CL) 8 nut	Class (CL) 10.9 bolt and Class (CL) 10 nut	Locknut CL 8 w/CL 8.8 bolt	Locknut CL 10 w/CL 10.9 bolt
	PLN and ZND	PLN and ZND	ZND	ZND
	N·m (lb in)	N·m (lb in)	N·m (lb in)	N·m (lb in)
M4	3.5 (31)	5.0 (44)	1.4 (13)	2.8 (25)
M5	7.0 (62)	10 (88)	2.9 (26)	5.5 (49)
M6	11.8 (104)	17 (150)	4.9 (43)	9.4 (83)
M8	28.8 (255)	41.3 (366)	11.9 (105)	23 (204)
	N·m (lb ft)	N·m (lb ft)	N·m (lb ft)	N·m (lb ft)
M10	57 (42)	82 (60)	24 (17)	45 (33)
M12	100 (74)	143 (105)	41 (30)	79 (38)
M14	159 (117)	227 (168)	66 (48)	125 (92)
M16	248 (183)	354 (261)	102 (75)	195 (144)
M18	352 (260)	487 (359)	145 (107)	268 (198)
M20	500 (369)	690 (509)	206 (152)	380 (280)
M24	865 (638)	1195 (882)	357 (263)	657 (485)

Metric flange head hardware

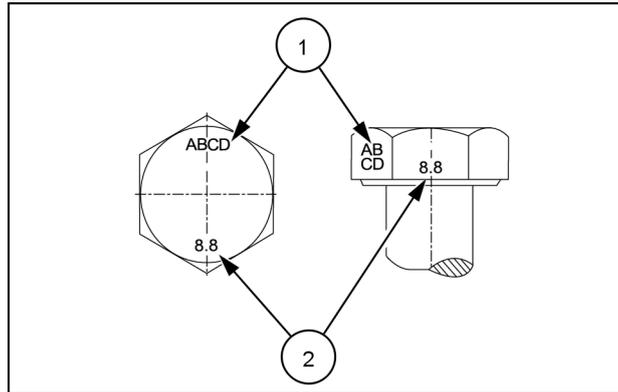
Plain (PLN) – an unplated hardware finish with residual manufacturing oils

Zinc-dichromate (ZND) – a yellow colored chemical plating formula yellow applied to the hardware

Nominal size	Class (CL) 8.8 bolt and Class (CL) 8 nut	Class (CL) 10.9 bolt and Class (CL) 10 nut	Flange locknut CL 8 w/CL 8.8 bolt	Flange locknut CL 10 w/CL 10.9 bolt
	PLN and ZND	PLN and ZND	ZND	ZND
	N·m (lb in)	N·m (lb in)	N·m (lb in)	N·m (lb in)
M4	3.8 (34)	5.5 (49)	4.2 (37)	6.1 (54)
M5	7.7 (68)	11 (97)	8.5 (75)	12 (106)
M6	13 (115)	18.7 (166)	14.3 (127)	20.6 (182)
M8	31.7 (281)	45.5 (403)	35 (310)	50 (443)
	N·m (lb ft)	N·m (lb ft)	N·m (lb ft)	N·m (lb ft)
M10	63 (47)	90 (66)	69 (51)	99 (73)
M12	110 (81)	157 (116)	121 (89)	173 (128)
M14	175 (129)	250 (184)	193 (142)	275 (202)
M16	272 (201)	389 (287)	299 (221)	428 (316)
M18	387 (286)	535 (395)	426 (315)	589 (435)
M20	550 (406)	759 (560)	605 (447)	835 (616)
M24	951 (702)	1315 (970)	1046 (772)	1447 (1067)

Identification markings

Metric hex head, flange hex head and carriage bolts, Classes (CL) 5.6 and upward

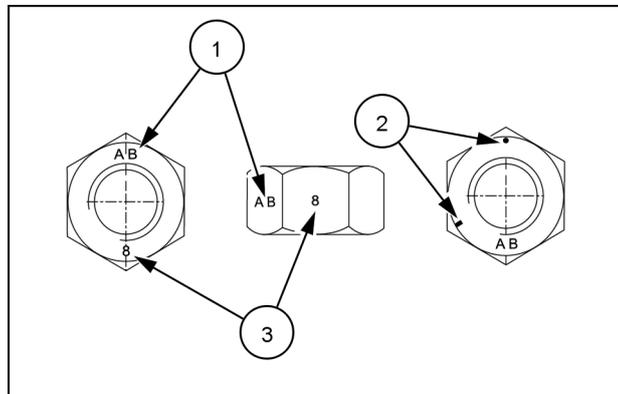


NHIL14RB00662AA 1

Metric bolt identification markings

1. Manufacturer's identification
2. Property class

Metric hex nuts and locknuts, Classes (CL) 05 and upward



NHIL14RB00663AA 2

Metric hex nut identification markings

- (1) – Manufacturer's identification
- (3) – Property class
- (2) – Clockwise type markings indicate property class and may include manufacturer identification (if applied), Example: property marks **240°** apart (shown) at the eight o'clock position indicate a Class 8 property, and marks **300°** apart at the ten o'clock position indicate a Class 10 property.

NOTE: In the Imperial units tables, the nominal sizes, **1/4 (0.25) in (inch)** and **5/16 (0.3125) in (inch)** hardware torque specifications are shown as a Newton meters (pound-inches) numerical value.
Nominal sizes **3/8 (0.375) in (inch)** through **1 (1.0) in (inch)** hardware torque specifications are shown as a Newton meters (pound-feet) numerical value.

Inch hex head (non-flange) hardware

Plain (PLN) – an unplated hardware finish with residual manufacturing oils

Zinc-dichromate (ZND) – a yellow colored chemical plating formula yellow applied to the hardware

Nominal size	SAE Grade (GR) 5 bolt and nut	SAE Grade (GR) 8 bolt and nut	Locknut GR B w/ GR 5 bolt	Locknut GR C w/ GR 8 bolt
	PLN and ZND	PLN and ZND	ZND	ZND
	N·m (lb in)	N·m (lb in)	N·m (lb in)	N·m (lb in)
1/4 (0.25) in	13 (115)	18 (159)	7.2 (64)	10 (89)
5/16 (0.3125) in	27 (239)	38 (336)	14.9 (132)	21 (186)
	N·m (lb ft)	N·m (lb ft)	N·m (lb ft)	N·m (lb ft)
3/8 (0.375) in	47 (35)	67 (49)	26 (19)	37 (27)
7/16 (0.4375) in	76 (56)	107 (79)	42 (31)	59 (44)
1/2 (0.50) in	116 (85)	164 (121)	64 (47)	90 (67)
9/16 (0.5625) in	167 (123)	236 (174)	92 (68)	130 (96)
5/8 (0.625) in	231 (170)	326 (240)	127 (94)	179 (132)
3/4 (0.75) in	410 (302)	578 (426)	226 (166)	318 (234)
7/8 (0.875) in	660 (486)	931 (687)	363 (267)	512 (378)
1 (1.0) in	989 (729)	1396 (1030)	544 (401)	768 (567)

Inch flange head hardware

Plain (PLN) – an unplated hardware finish with residual manufacturing oils

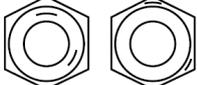
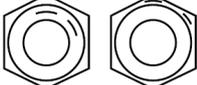
Zinc-dichromate (ZND) – a yellow colored chemical plating formula yellow applied to the hardware

Nominal size	SAE Grade (GR) 5 bolt and nut	SAE Grade (GR) 8 bolt and nut	Flange locknut GR F w/ GR 5 bolt	Flange locknut GR G w/ GR 8 bolt
	PLN and ZND	PLN and ZND	ZND	ZND
	N·m (lb in)	N·m (lb in)	N·m (lb in)	N·m (lb in)
1/4 (0.25) in	14 (124)	20 (177)	15.4 (136)	22 (195)
5/16 (0.3125) in	29 (257)	42 (372)	32 (283)	46 (407)
	N·m (lb ft)	N·m (lb ft)	N·m (lb ft)	N·m (lb ft)
3/8 (0.375) in	52 (38)	74 (54)	57 (42)	81 (9)
7/16 (0.4375) in	84 (62)	118 (87)	92 (68)	130 (96)
1/2 (0.50) in	127 (94)	180 (133)	140 (103)	198 (146)
9/16 (0.5625) in	184 (136)	259 (191)	202 (150)	285 (210)
5/8 (0.625) in	254 (187)	358 (264)	279 (206)	394 (290)
3/4 (0.75) in	450 (332)	636 (469)	495 (365)	700 (516)
7/8 (0.875) in	725 (535)	1024 (755)	798 (589)	1126 (831)
1 (1.0) in	1088 (802)	1536 (1133)	1197 (882)	1690 (1246)

Identification marking

Grades of inch bolts and free-spinning nuts

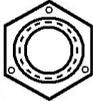
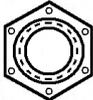
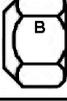
SAE (J995) bolt head and nut grade identification

Grade identification marking	Grade Marking description
	<p>Grade 2 No line marks</p>
	<p>Grade 5 Three line marks</p>
	<p>Grade 8 Six line marks</p>
	<p>Grade 2 No circumferential line marks</p>
	<p>Grade 5 Two circumferential line marks located 120° apart</p>
	<p>Grade 2 Two circumferential line marks located 60° apart</p>
	<p>Grade 2 No circumferential line marks</p>
	<p>Grade 5 Two circumferential line marks located 120° apart</p>
	<p>Grade 8 Two circumferential line marks located 60° apart</p>

Grades of inch prevailing torque locknuts, all metal (three common marking methods)

On prevailing torque locknuts, the grade of nut is identified by one of three different sets of markings that denote the strength level and manufacturer.

Common prevailing torque locknut grade identification markings

Grade identification marking	Grade Marking description
	<p>Grade A No marks</p>
	<p>Grade B (hex nut) and Grade F (flange nut) Three raised or indented dot marks (Marks do not have to be in corners.)</p>
	<p>Grade C (hex nut) and Grade F (flange nut) Six raised or indented dot marks (Marks do not have to be in corners.)</p>
	<p>Grade A No letter mark on side flat</p>
	<p>Grade B Letter B on side flat</p>
	<p>Grade C Letter C on side flat</p>
	<p>Grade A No notches</p>
	<p>Grade B One circumferential notch on all six corners</p>
	<p>Grade C Two circumferential notches on all six corners</p>

Basic instructions - Shop and assembly

Shimming

For each adjustment operation, select adjusting shims and measure the adjusting shims individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value shown on each shim.

Rotating shaft seals

For correct rotating shaft seal installation, proceed as follows:

1. Before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes.
2. Thoroughly clean the shaft and check that the working surface on the shaft is not damaged.
3. Position the sealing lip facing the fluid.

NOTE: *With hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will move the fluid towards the inner side of the seal.*

4. Coat the sealing lip with a thin layer of lubricant (use oil rather than grease). Fill the gap between the sealing lip and the dust lip on double lip seals with grease.
5. Insert the seal in its seat and press down using a flat punch or seal installation tool. Do not tap the seal with a hammer or mallet.
6. While you insert the seal, check that the seal is perpendicular to the seat. When the seal settles, make sure that the seal makes contact with the thrust element, if required.
7. To prevent damage to the seal lip on the shaft, position a protective guard during installation operations.

O-ring seals

Lubricate the O-ring seals before you insert them in the seats. This will prevent the O-ring seals from overturning and twisting, which would jeopardize sealing efficiency.

Sealing compounds

Apply a sealing compound on the mating surfaces when specified by the procedure. Before you apply the sealing compound, prepare the surfaces as directed by the product container.

Spare parts

Only use CNH Original Parts or NEW HOLLAND Original Parts.

Only genuine spare parts guarantee the same quality, duration, and safety as original parts, as they are the same parts that are assembled during standard production. Only CNH Original Parts or NEW HOLLAND Original Parts can offer this guarantee.

When ordering spare parts, always provide the following information:

- Machine model (commercial name) and Product Identification Number (PIN)
- Part number of the ordered part, which can be found in the parts catalog

Protecting the electronic and/or electrical systems during charging and welding

To avoid damage to the electronic and/or electrical systems, always observe the following practices:

1. Never make or break any of the charging circuit connections when the engine is running, including the battery connections.
2. Never short any of the charging components to ground.
3. Always disconnect the ground cable from the battery before arc welding on the machine or on any machine attachment.
 - Position the welder ground clamp as close to the welding area as possible.
 - If you weld in close proximity to a computer module, then you should remove the module from the machine.
 - Never allow welding cables to lie on, near, or across any electrical wiring or electronic component while you weld.
4. Always disconnect the negative cable from the battery when charging the battery in the machine with a battery charger.

NOTICE: *If you must weld on the unit, you must disconnect the battery ground cable from the machine battery. The electronic monitoring system and charging system will be damaged if this is not done.*

5. Remove the battery ground cable. Reconnect the cable when you complete welding.

WARNING

Battery acid causes burns. Batteries contain sulfuric acid.

Avoid contact with skin, eyes or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately. Failure to comply could result in death or serious injury.

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Special tools

The special tools that NEW HOLLAND suggests and illustrate in this manual have been specifically researched and designed for use with NEW HOLLAND machines. The special tools are essential for reliable repair operations. The special tools are accurately built and rigorously tested to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- Operating in optimal technical conditions
- Obtaining the best results
- Saving time and effort
- Working in safe conditions

General specification

Specifications – Draper header

DuraSwath™ Model	421HB	425HB	430HB	436HB	440HB
Windrower model applicability (Four-cylinder engine)	Speedrower® SR130 and SR160 <i>NOTE: The listed header models will not fit prior-model windrowers.</i>				Not applicable
Windrower model applicability (Six-cylinder engine)	Speedrower® SR200, SR220, SR240, and SR260 <i>NOTE: The listed header models will not fit prior-model windrowers.</i>				
Approximate weight (includes reel)	1783 kg (3930 lb)	2121 kg (4675 lb)	2554 kg (5631 lb)	3040 kg (6702 lb)	3254 kg (7174 lb)
Header flotation	Independent hydraulic flotation on all windrowers.				
Crop delivery	Double swath only	Single or double swath (Center delivery)			Single swath only (Center delivery)
Cut width	6.4 m (21 ft)	7.6 m (25 ft)	9.1 m (30 ft)	11.0 m (36 ft)	12.2 m (40 ft)
Cutting height (minimum) at maximum tilt	1.91 cm (0.75 in) at an 8° tilt.				
Center-delivery windrow width opening	127 cm (50 in) (China only) 142 – 183 cm (56 – 72 in)	142 – 183 cm (56 – 72 in)		163 – 203 cm (64 – 80 in)	
Double-swath end windrow width opening	81 – 109 cm (32 – 43 in)	137 – 165 cm (54 – 65 in) Variable by adjusting the width of the end deflectors.			Not applicable
Transport height to guard tips	110.0 cm (43.3 in) • Tilt cylinder fully retracted 81.0 cm (31.9 in) • Tilt cylinder fully extended				
Transport height to lowest point on header (excluding gauge wheels)	71.1 cm (28.0 in) • Tilt cylinder fully retracted 69.6 cm (27.4 in) • Tilt cylinder fully extended				

Specifications – Cutterbar

DuraSwath™ Model	421HB	425HB	430HB	436HB	440HB
Crop cutting system	<ul style="list-style-type: none"> Schumacher (SCH) Easy-Cut system: spring steel guards, ProCut bolt-on knife sections, and roller guide system NEW HOLLAND system: forged steel standard guards or stub guards, bolt-on knife sections, and adjustable hold-down clips 				
Knife drive	Double knife	Single or double knife		Double knife	
Knife stroke/speed	8.5 cm (3.35 in) per stroke 1400 spm				
Tilt angle range	2 – 8°				

Specifications – Reels

DuraSwath™ Model	421HB	425HB	430HB	436HB	440HB
Reel choice	UII six-bat solid reel with plastic fingers				
<i>NOTE: HB reels are recommended for green hay cutting</i>				UII six-bat split reel with plastic fingers	
	HB six-bat solid reel with plastic fingers				
				HB six-bat split reel with plastic fingers	

INTRODUCTION

DuraSwath™ Model	421HB	425HB	430HB	436HB	440HB
Reel positioning	Hydraulic raise/lower and fore/aft adjustment				
Reel speed	Ground speed synchronized in auto or manual mode; variable from 100 – 130% (up to 75 RPM) of ground speed. Speed range is 10 – 75 RPM .				
Reel drive	Solid reels equipped with single, hydraulic-driven, chain-and-sprocket reduction drive with 260 cm³ (16 in³) motor			Split reels equipped with two, hydraulic-driven, chain-and-sprocket reduction drive with 260 cm³ (16 in³) motors	

Specifications – Raptor™ Draper belts

DuraSwath™ Model	421HB	425HB	430HB	436HB	440HB
Raptor™ draper belts	1066 mm (42 in) rubberized polyester belt with fiberglass reinforcement, and tie-bar end connection				
Draper belt and roller guide design	V-guide on the upper end of the inner side of the belt with the V-groove in the rollers.				
Draper belt drive rolls	Rubber vulcanized steel drive roller, steel idler rollers				
Draper belt speed range	0 – 232 m/min (0 – 760 ft/min)				
Cleat design and height	13 mm (0.5 in) high cleat, with embedded fiberglass rod reinforcement				
Chaff barrier seal design	Continuous, 6.35 mm (0.25 in) height, rubber, inverted V-shape barrier on the front edge of the outside of the belt, with minimal clearance to the draper guard.				

Consumables

The maintenance chart in the operator's manual gives full details of the lubrication procedures necessary to maintain the draper header at peak efficiency. Complete all checks and services called out at the hour intervals shown on the maintenance chart.

The recommended lubrication intervals are for average conditions.

Perform lubrication more often when operating under adverse conditions.

NOTICE: Failure to complete the required maintenance at the intervals shown can result in unnecessary downtime.

Lubricants

Effective use of lubricating oils and greases is perhaps the most important step toward low upkeep cost, long life, and satisfactory service. Use only the lubricants specified. Apply them at the intervals listed in this manual.

Use only high-quality NEW HOLLAND lubricants. Using low-quality lubricants causes reduced service life of the header or failure of components.

Storing lubricants

Use clean containers to handle all lubricants. Store them in an area protected from dust, moisture and other contamination.

Recommended fluids and lubricants

General maintenance consumable products used on this machine.

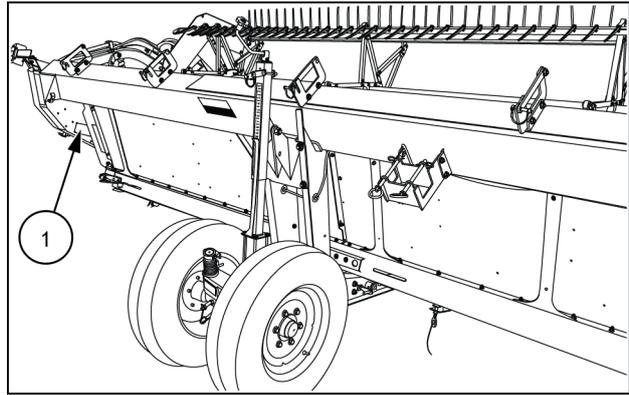
Application	Consumable	NEW HOLLAND specification	Performance specifications
Hydraulics	NEW HOLLAND AMBRA MULTI G 134™ HYDRAULIC TRANSMISSION OIL	CNH Industrial: MAT3509	Not specified
All grease points, wheel bearings, lift arm bushings	NEW HOLLAND AMBRA GR-9 MULTI-PURPOSE GREASE	CNH Industrial: MAT3550	NLGI 2
Reel drive chain	CNH MULTI BIO FLUID	Not specified	SAE 10W30
Threaded hardware	LOCTITE® 273 thread locking compound	Not applicable	Not applicable
Hydraulic fittings prior to assembly, when sealant is required	LOCTITE® ODC-FREE CLEANER AND DEGREASER	Not applicable	Not applicable
Hydraulic fittings – Stainless steel	LOCTITE® 567™ PST PIPE SEALANT	Not applicable	Not applicable
Hydraulic fittings – Other standard metals	LOCTITE® 565™ PST	Not applicable	Not applicable
Hydraulic fittings – High / zero filtration	LOCTITE® 545™	Not applicable	Not applicable

Product identification

The Product Identification Number (PIN) plate **(1)** on the **DuraSwath™** 400HB series draper header is located on the rear left-hand side of the unit.

Give your NEW HOLLAND dealer the model and PIN of the header when you order parts. Always order genuine parts from your authorized NEW HOLLAND dealer.

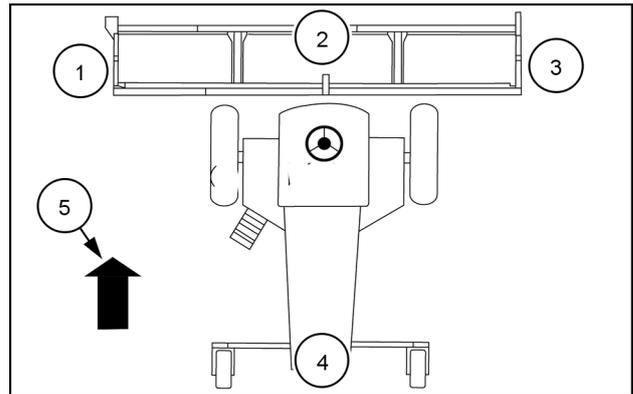
Record the PIN in the space provided at the front of this manual.



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Product identification - Machine orientation

NOTE: On this equipment, the left-hand (1) and right-hand (3) sides, and the front (2) and rear (4) of the unit are determined by standing behind the unit, looking in the direction of travel, as indicated. Some images will have the directional arrow (5) to clarify the direction of travel.



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SERVICE MANUAL

Hydraulic systems

- DuraSwath[™] 421HB**
- DuraSwath[™] 425HB**
- DuraSwath[™] 430HB**
- DuraSwath[™] 436HB**
- DuraSwath[™] 440HB**