

SERVICE MANUAL

E385C EVO Crawler Excavator

Part number 48034228

English
June 2016



Product: New Holland E385C EVO Crawler Excavator Service Repair Manual
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SERVICE MANUAL

E385C EVO Crawler excavators LC version (TIER 3)

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INTRODUCTION

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Foreword - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your NEW HOLLAND CONSTRUCTION Sales and Service Networks.

Safety rules

Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules - General information

Cleaning

Clean the metal parts with cleaning solution that meets the standard and steam cleaning. (except for bearings)

After cleaning, dry well, and inject oil in all parts.

Also inject oil into the bearings after drying.

Inspection

When disassembling parts, check all the parts.

If there are any worn or damaged parts, replace them.

Inspect carefully to prevent initial breakdowns.

Bearing

Replace any loose bearings.

Air dry bearings before installing them.

Needle bearing

When inserting needle bearings, be very careful not to damage them.

Apply grease to the section where the needle bearing will be inserted.

Gear

Check that there is no wear and no damage.

Oil seal, O-ring, gasket

Always install new oil seals, O-rings, and gaskets.

Apply grease to sections where oil seals and O-rings will be inserted.

Shaft

Check that there is no wear and no damage.

Check the bearings and check for damaged oil seals on the shaft.

Service parts

Install NEW HOLLAND CONSTRUCTION genuine service parts.

When placing an order, check the parts catalog. It contains the NEW HOLLAND CONSTRUCTION genuine part numbers.

Any breakdowns arising from the installation of non-genuine parts are not covered by the warranty.

Lubricants (fuel, hydraulic oil)

Use the oil from the specified company or specified in the operator's manual or service Manual.

Any breakdowns arising from any fuel or hydraulic oil other than those specified are not covered by the warranty.

Safety rules - Personal safety

 **WARNING:**

This symbol indicates a precaution.
It gives information concerning the safety of the operator and those in the surroundings.
Read and understand these precautions thoroughly before performing the work.

Always comply with warnings and precautions so as to avoid any accidents.

This section covers information related to overall safety.

Check whether all warning labels are in place.

Additional labels can be ordered from Service Parts.

 **WARNING:**

Read the operator's manual to gain a thorough understanding of machine control operations.

 **WARNING:**

Perform any machine operations from the seating position.
Any other method may cause severe injuries.

 **WARNING:**

Only the one operator is to ride on the machine. No one else is to ride on it.

 **WARNING:**

Check the safety messages in the operator's manual before starting the engine.
Check all the warning labels on the machine.
Check that no one is within the machine's operating range.
Check the operating methods in a safe location before starting the actual work.
Understand the machine operations well, then operate in compliance with all service-related laws and regulations.
The operator's manual can be purchased at your NEW HOLLAND CONSTRUCTION dealer.

 **WARNING:**

Working with sloppy clothes or clothes with which safety cannot be ensured leads to damage to the machine and injury to the operator.
Always wear clothes that ensures safety.
In order to work more safely, it is recommended to wear additional safety equipment.
Helmet, safety shoes, ear protection, goggles, work clothes, and gloves

 **WARNING:**

Pay careful attention when working with the engine running.

 **WARNING:**

Check hydraulic equipment.
Work according to the procedure.
Do not change the procedure.

INTRODUCTION

 WARNING:

Check that there is no one in the surroundings before draining the pressure from hydraulic circuits during machine hydraulic cylinder inspection.

 WARNING:

Use gloves when handling high-temperature parts.

 WARNING:

Bring the lower parts or attachments in contact with the ground before inspecting or repairing them.

 WARNING:

Check that hoses and tubes are securely connected.
If there is any damage to a hose or tube, replace it.
Do not check for oil leaks by hand. Use cardboard or wood.

 WARNING:

When removing an attachment pin or other hardened pin, use a hammer that has a soft head.

 WARNING:

Wear eye protection when using a hammer to install a pin or when working with a grinder.
At this time, use goggles or eye protectors that meet standards.

 WARNING:

Park the machine in a safe location when repairing or inspecting it.

 WARNING:

Use work site protection when repairing the machine.
Check the oil, coolant, grease, and tools.
Recover materials and parts as necessary.
Pay enough attention to safety.

 WARNING:

Some of the machine's parts are extremely heavy.
Use an appropriate lifting equipment for such parts.
For weights and procedures, see the Service Manual.

 WARNING:

Exhaust gases are toxic.
Always provide good ventilation when working indoors or in any other enclosed space.

 WARNING:

If the electrolytic battery solution freezes, it may explode.

Safety rules - Cab protective structure

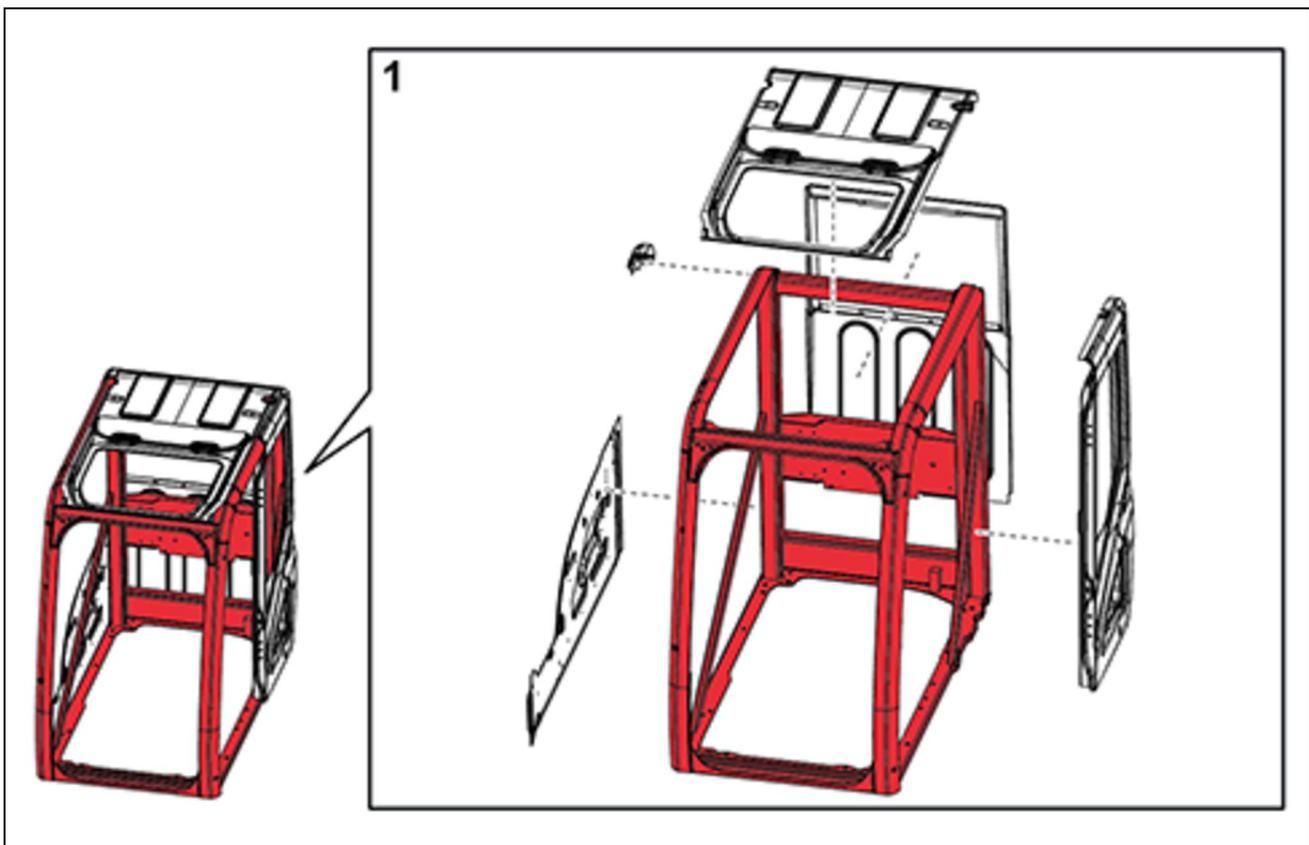
Cab protective structure

Modifying the cab main components is prohibited in order to protect the operator.

Prohibited items

- Modifications that reduce the strength of a platform that has a cab with a protective structure mounted on it. (Actions or modifications that reduce the functionality of the anchoring part at the left-rear of the cab)
- Modifications that effect the strength of the cab with a protective structure.

Modifications prohibited (red part)	All modifications (grinding, welding, drilling holes, removing, etc.) are prohibited.
Modifications permitted under conditions (gray part)	Removal of parts is prohibited. Bar welding and making holes (up to diameter 20 mm (0.787 in)) by drilling are possible.



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Safety rules - Ecology and the environment

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. NEW HOLLAND CONSTRUCTION strongly recommends that you return all used batteries to a NEW HOLLAND CONSTRUCTION dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



Mandatory battery recycling

NOTE: The following requirements are mandatory in Brazil.

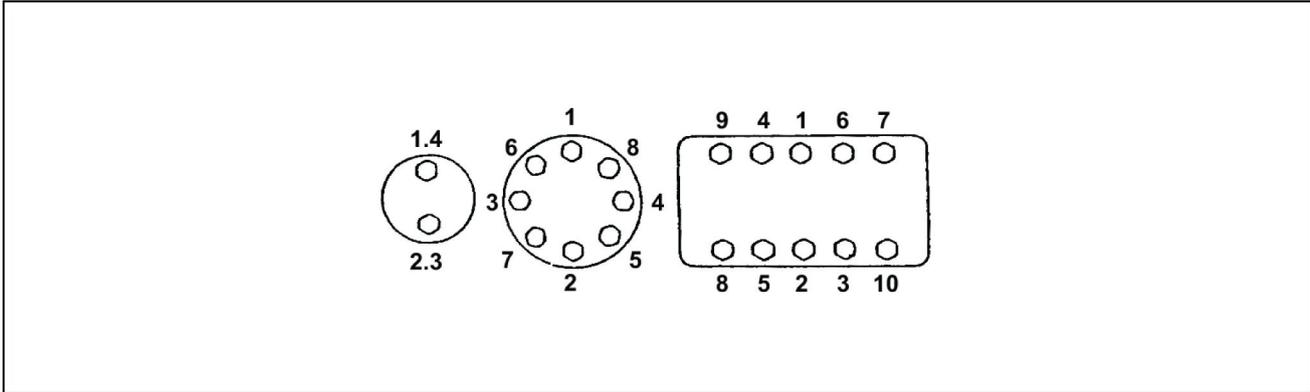
Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

Torque - Bolt and nut

- Tighten alternating between left and right and top and bottom so that uniform tightening force is applied.



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- If **LOCTITE®** was used on a removed bolt (there is something white sticking to the bolt when it is removed), clean the old **LOCTITE®** off with cleaning fluid, dry the bolt, then apply 2 - 3 drops of **LOCTITE®** to the thread section of the bolt.

Torque table

Bolt nominal diameter (size)		M6	M8	M10	M12	M14	M16	M18	M20
Hexagon bolt	Wrench	10 mm	13 mm	17 mm	19 mm	22 mm	24 mm	27 mm	30 mm
	Tightening torque	6.9 N·m (5.089 lb ft)	19.6 N·m (14.456 lb ft)	39.2 N·m (28.912 lb ft)	58.8 N·m (43.369 lb ft)	98.1 N·m (72.355 lb ft)	156.9 N·m (115.72 m (144.63 3 lb ft)	196.1 N·m (144.63 6 lb ft)	294.2 N·m (216.99 1 lb ft)
Hexagon socket head bolt	Wrench	5 mm	6 mm	8 mm	10 mm	12 mm	14 mm	14 mm	17 mm
	Tightening torque	8.8 N·m (6.491 lb ft)	21.6 N·m (15.931 lb ft)	42.1 N·m (31.051 lb ft)	78.5 N·m (57.899 lb ft)	117.7 N·m (86.811 lb ft)	176.5 N·m (130.18 0 lb ft)	245.2 N·m (180.85 0 lb ft)	343.2 N·m (253.13 1 lb ft)

Torque - Special torque settings

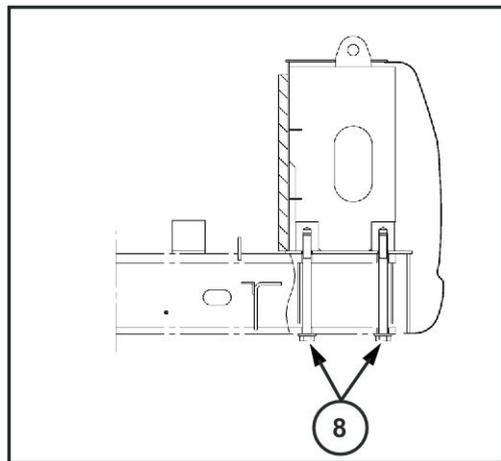
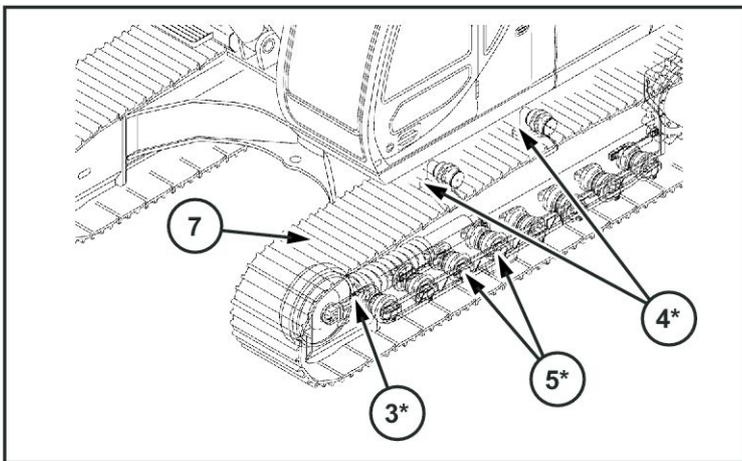
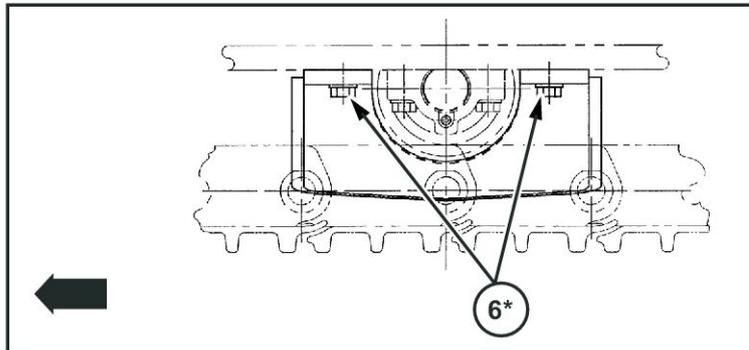
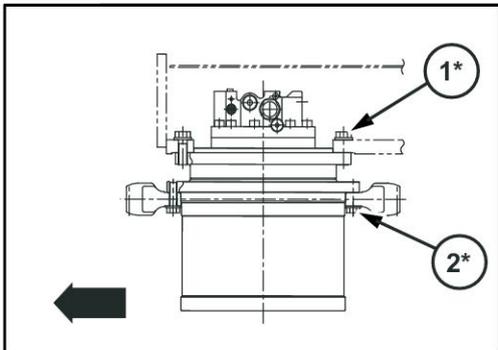
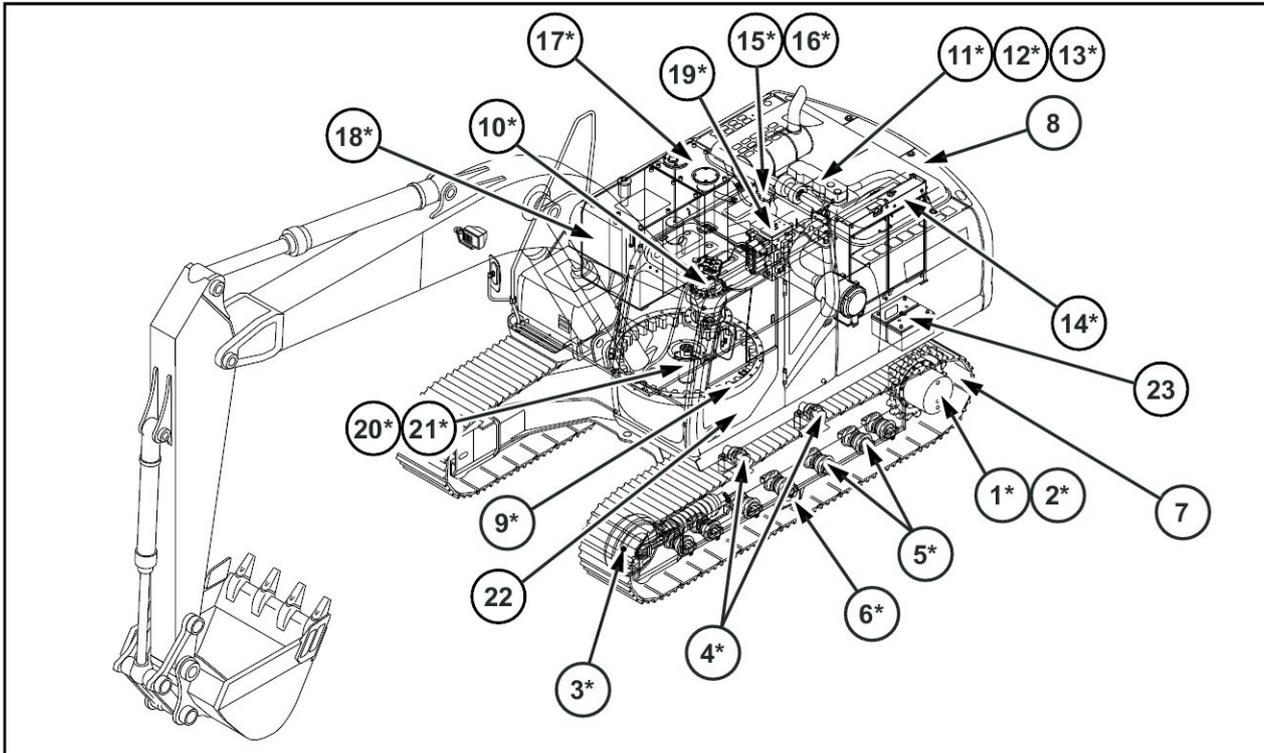
Code	Retightening location		Bolt nominal diameter	Wrench	Tightening torque
1*	Travel motor		M24	36 mm	900 - 1051 N·m (663.81 - 775.18 lb ft)
2*	Drive sprocket		M20	30 mm	521 - 608 N·m (384.27 - 448.44 lb ft)
3*	Take-up roller		M16	24 mm	267 - 312 N·m (196.93 - 230.12 lb ft)
4*	Upper roller		M20	30 mm	521 - 608 N·m (384.27 - 448.44 lb ft)
5*	Lower roller		M24	36 mm	902 - 1049 N·m (665.28 - 773.70 lb ft)
6*	Track guard		M24	36 mm	902 - 1049 N·m (665.28 - 773.70 lb ft)
7	Shoe		M22	32 mm	814 - 912 N·m (600.38 - 672.66 lb ft)
8	Counterweight		M33	50 mm	1862 - 2058 N·m (1373.34 - 1517.90 lb ft)
9*	Turntable bearing		M24	36 mm	900 - 1050 N·m (663.81 - 774.44 lb ft)
10*	Swing unit		M24	36 mm	900 - 1050 N·m (663.81 - 774.44 lb ft)
11*	Engine	Mount	M20	30 mm	324 - 373 N·m (238.97 - 275.11 lb ft)
12*		Front bracket	M10	17 mm	63.8 - 73.6 N·m (47.06 - 54.28 lb ft)
13*		Rear bracket	M12	19 mm	109 - 127 N·m (80.39 - 93.67 lb ft)
14*	Radiator		M16	24 mm	147.2 - 176.6 N·m (108.57 - 130.25 lb ft)
15*	Hydraulic pump	Flange	M10	17 mm	63.8 - 73.6 N·m (47.056 - 54.285 lb ft)
16*		Pump	M20	17 mm hexagon socket head	367 - 496 N·m (270.69 - 365.83 lb ft)
17*	Hydraulic oil tank		M16	24 mm	232.4 - 276 N·m (171.41 - 203.57 lb ft)
18*	Fuel tank		M16	24 mm	232.4 - 276 N·m (171.41 - 203.57 lb ft)
19*	Control valve		M16	24 mm	267 - 312 N·m (196.93 - 230.12 lb ft)
20*	Center joint	Lock bar	M16	24 mm	267 - 312 N·m (196.93 - 230.12 lb ft)
21*		Joint	M12	19 mm	109 - 127 N·m (80.39 - 93.67 lb ft)
22	Cab		M16	24 mm	149 - 173 N·m (109.90 - 127.60 lb ft)
23	Battery		M10	17 mm	19.6 - 29.4 N·m (14.46 - 21.68 lb ft)



CAUTION:

- For items marked with *, always apply **LOCTITE® 262™** or the equivalent and tighten to the specified torque. The tightening torque in kgf·m is determined with $N \cdot m \div 9.8$ ($lbf \cdot ft \div 7.2$).

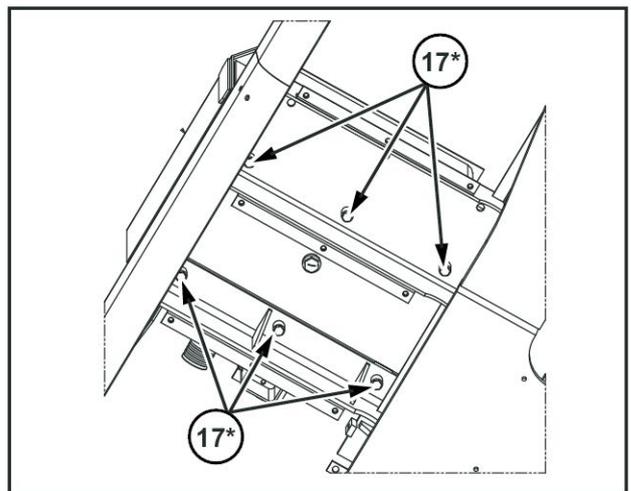
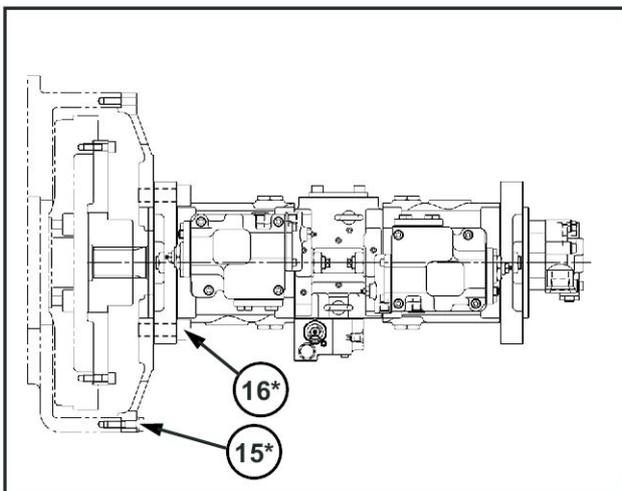
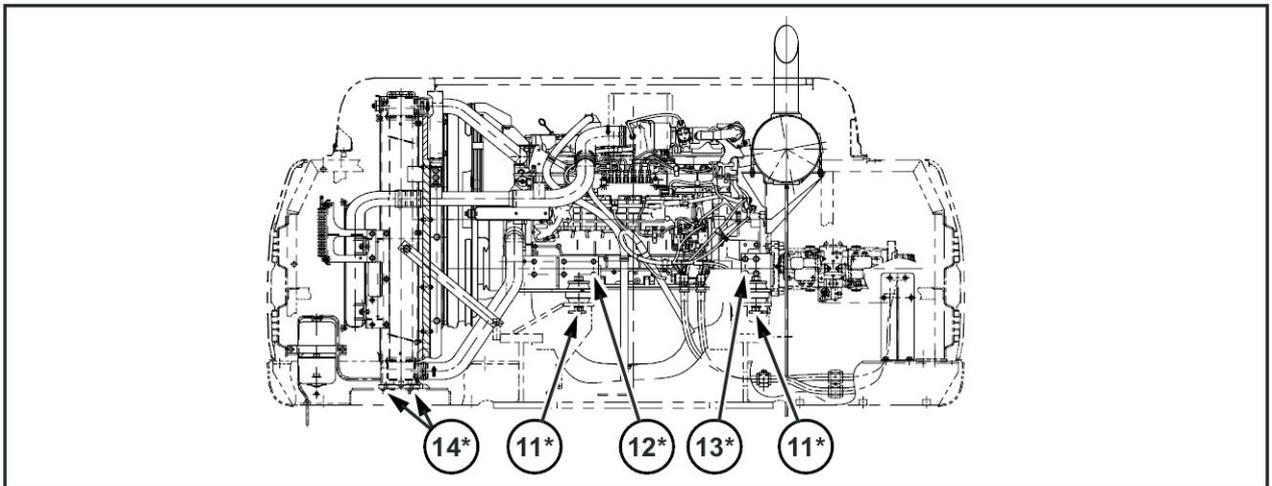
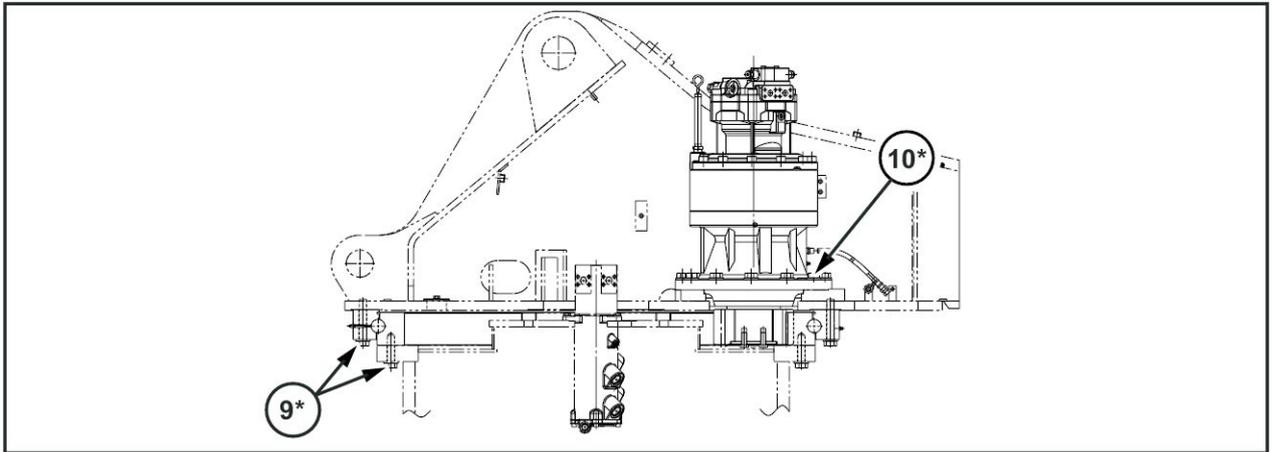
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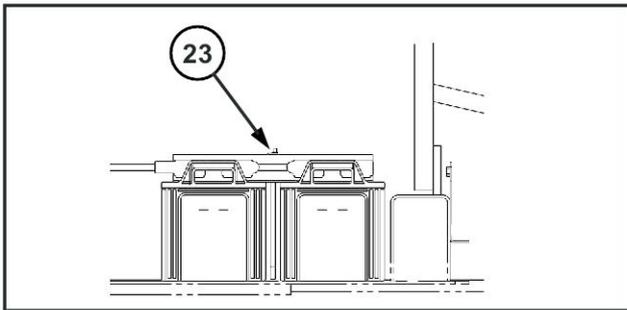
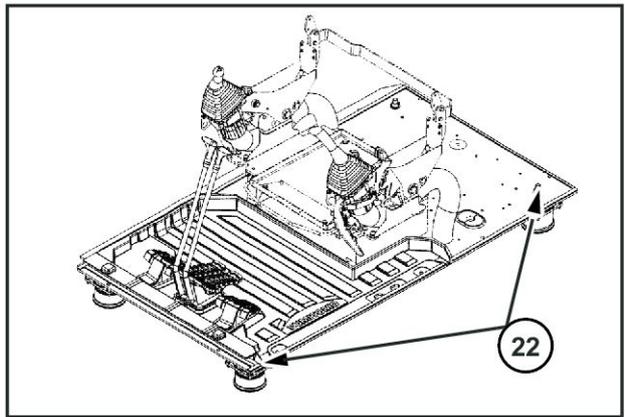
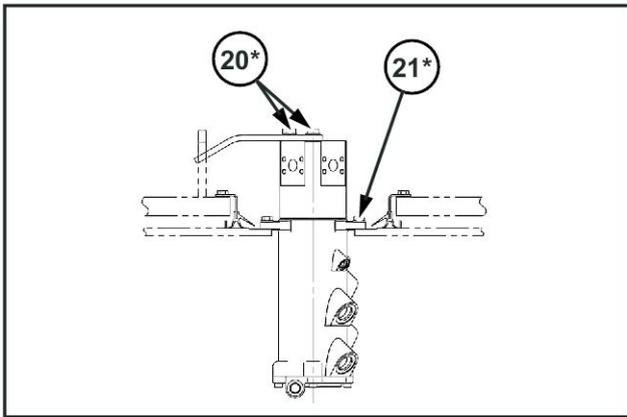
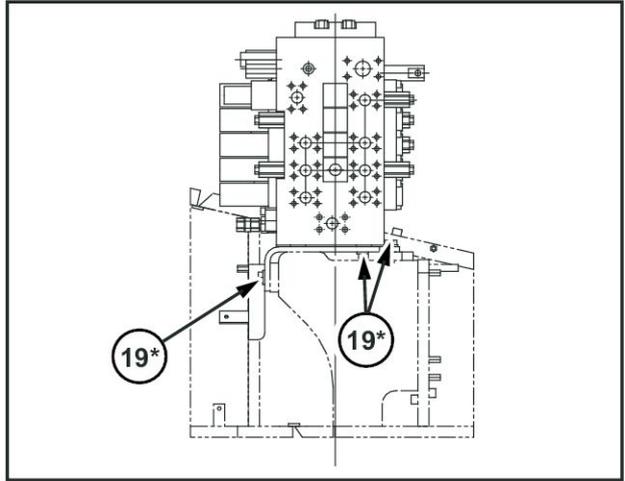
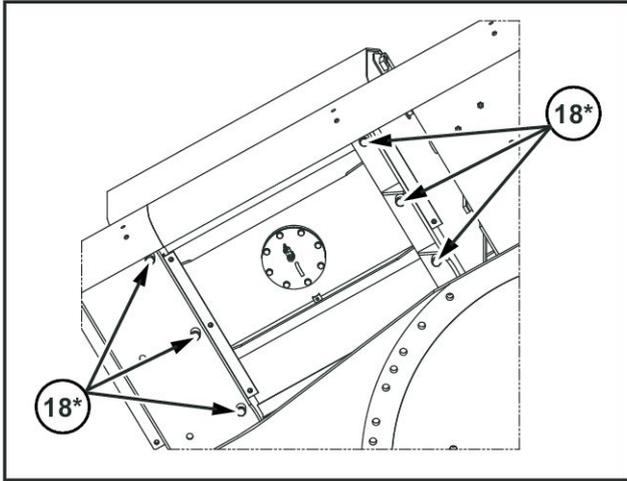
INTRODUCTION



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YYSJMI-002 2

INTRODUCTION



yysjmi-003

YYSJMI-003 3

Basic instructions - Shop and assembly

Shimming

For each adjustment operation, select adjusting shims and measure the adjusting shims individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value shown on each shim.

Rotating shaft seals

For correct rotating shaft seal installation, proceed as follows:

1. Before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes.
2. Thoroughly clean the shaft and check that the working surface on the shaft is not damaged.
3. Position the sealing lip facing the fluid.

NOTE: *With hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will move the fluid towards the inner side of the seal.*

4. Coat the sealing lip with a thin layer of lubricant (use oil rather than grease). Fill the gap between the sealing lip and the dust lip on double lip seals with grease.
5. Insert the seal in its seat and press down using a flat punch or seal installation tool. Do not tap the seal with a hammer or mallet.
6. While you insert the seal, check that the seal is perpendicular to the seat. When the seal settles, make sure that the seal makes contact with the thrust element, if required.
7. To prevent damage to the seal lip on the shaft, position a protective guard during installation operations.

O-ring seals

Lubricate the O-ring seals before you insert them in the seats. This will prevent the O-ring seals from overturning and twisting, which would jeopardize sealing efficiency.

Sealing compounds

Apply a sealing compound on the mating surfaces when specified by the procedure. Before you apply the sealing compound, prepare the surfaces as directed by the product container.

Spare parts

Only use CNH Original Parts or NEW HOLLAND CONSTRUCTION Original Parts.

Only genuine spare parts guarantee the same quality, duration, and safety as original parts, as they are the same parts that are assembled during standard production. Only CNH Original Parts or NEW HOLLAND CONSTRUCTION Original Parts can offer this guarantee.

When ordering spare parts, always provide the following information:

- Machine model (commercial name) and Product Identification Number (PIN)
- Part number of the ordered part, which can be found in the parts catalog

Protecting the electronic and/or electrical systems during charging and welding

To avoid damage to the electronic and/or electrical systems, always observe the following practices:

1. Never make or break any of the charging circuit connections when the engine is running, including the battery connections.
2. Never short any of the charging components to ground.
3. Always disconnect the ground cable from the battery before arc welding on the machine or on any machine attachment.
 - Position the welder ground clamp as close to the welding area as possible.
 - If you weld in close proximity to a computer module, then you should remove the module from the machine.
 - Never allow welding cables to lie on, near, or across any electrical wiring or electronic component while you weld.
4. Always disconnect the negative cable from the battery when charging the battery in the machine with a battery charger.

NOTICE: *If you must weld on the unit, you must disconnect the battery ground cable from the machine battery. The electronic monitoring system and charging system will be damaged if this is not done.*

5. Remove the battery ground cable. Reconnect the cable when you complete welding.

WARNING

Battery acid causes burns. Batteries contain sulfuric acid.

Avoid contact with skin, eyes or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately. Failure to comply could result in death or serious injury.

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Special tools

The special tools that NEW HOLLAND CONSTRUCTION suggests and illustrate in this manual have been specifically researched and designed for use with NEW HOLLAND CONSTRUCTION machines. The special tools are essential for reliable repair operations. The special tools are accurately built and rigorously tested to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- Operating in optimal technical conditions
- Obtaining the best results
- Saving time and effort
- Working in safe conditions

Hydraulic contamination

Contamination in the hydraulic system is a major cause of the malfunction of hydraulic components. Contamination is any foreign material in the hydraulic oil.

Contamination can enter the hydraulic system in several ways:

- When you drain the oil or disconnect any line
- When you disassemble a component
- From normal wear of the hydraulic components
- From damaged seals or worn seals
- From a damaged component in the hydraulic system

All hydraulic systems operate with some contamination. The design of the components in this hydraulic system permits efficient operation with a small amount of contamination. An increase in this amount of contamination can cause problems in the hydraulic system.

The following list includes some of these problems:

- Cylinder rod seals that leak
- Control valve spools that do not return to neutral
- Movement of control valve spools is difficult
- Hydraulic oil that becomes too hot
- Pump gears, housing, and other parts that wear rapidly
- Relief valves or check valves held open by dirt
- Quick failure of components that have been repaired
- Slow cycle times are slow. The machine does not have enough power.

If your machine has any of these problems, check the hydraulic oil for contamination.

There are two types of contamination: microscopic and visible.

Microscopic contamination occurs when very fine particles of foreign material are suspended in the hydraulic oil. These particles are too small to see or feel. Microscopic contamination can be found by identification of the following problems or by testing in a laboratory.

Examples of problems caused by microscopic contamination:

- Cylinder rod seals that leak
- Control valve spools that do not return to neutral
- The hydraulic system has a high operating temperature

Visible contamination is foreign material that can be found by sight, touch, or odor. Visible contamination can cause a sudden failure of components.

Examples of problems caused by visible contamination:

- Particles of metal or dirt in the oil
- Air in the oil
- Dark or thick oil
- Oil with an odor of burned oil
- Water in the oil

If you find contamination, use a portable filter to clean the hydraulic system.

General specification

Engine

Type	Water-cooled, 4-cycle diesel, 6-cylinder in line, High pressure common rail system (electric control), Turbocharger with air cooled intercooler	
Model	ISUZU GH - 6HK1XKSS	
Rated flywheel horse power	(ISO 9249)	200 kW (271.924 Hp) (2000 RPM)
	(ISO 14396)	212 kW (288.240 Hp) (2000 RPM)
Piston displacement	7.790 L (2.05790 US gal)	
Maximum torque	(ISO 9249)	983 N·m (725.02 lb ft) (1500 RPM)
	(ISO 14396)	1020 N·m (752.313 lb ft) (1500 RPM)
Bore and stroke	115 mm (4.528 in) x 125 mm (4.921 in)	
Voltage	24 V	
Alternator	50 A	
Starter	24 V 5.0 kW	

Hydraulic system

Main pumps	2 variable displacement axial piston pumps with regulating system	
Max. oil flow	2 x 300 L/min (79.25 US gpm) (2000 RPM)	
Working circuit pressure	Boom/Arm/Bucket	34.3 MPa (4975.2 psi)
	Swing circuit	37.3 MPa (5410.36 psi) with auto power up
	Travel circuit	30.4 MPa (4409.520 psi)
Pilot pump	1 gear pump	
Max. oil flow	30 L/min (7.925 US gpm)	
Working circuit pressure	3.9 MPa (565.7 psi)	
Control valves	With Boom/Arm holding valve	
	One 4-spool valve for Right track travel, Bucket, Boom and Arm acceleration	
	One 5-spool valve for Left track travel, Auxiliary, Swing, Boom acceleration and Arm	
Swing device		
Motor	Fixed displacement axial piston motor	
Brake	Mechanical disc brake	
Final drive	Planetary gear reduction	
Turn table bearing	Ball bearing type with internal gear	
Maximum swing speed	10 RPM	
Swing torque	112000 N·m (82606.96 lb ft)	
Cylinders	NO. of cylinders – bore X Rod diameter X Stroke	
Boom	2 x Ø 145 mm (5.709 in) - Ø 100 mm (3.937 in) - 1495 mm (58.858 in)	
Arm	1 x Ø 170 mm (6.693 in) - Ø 120 mm (4.724 in) - 1748 mm (68.82 in)	
Bucket	1 x Ø 150 mm (5.906 in) - Ø 105 mm (4.134 in) - 1210 mm (47.638 in)	
Cooling system		
Fan	Ø 850 mm (33.465 in) with 6-blades	
Radiator capacity	130.6 kW	
	Fin type	Corrugated fin (wavy type)
	Fin space	1.75 mm (0.0689 in)
Long life coolant	Coolant 55 % , Water 45 %	
Oil cooler capacity	78.9 kW	
	Fin type	Corrugated fin (wavy type)
	Fin space	1.75 mm (0.06890 in)
Intercooler capacity	28.6 kW	
	Fin type	Corrugated fin (wavy type)
	Fin space	2.5 mm (0.0984 in)
Fuel cooler capacity	1.7 kW	

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	Fin type	Corrugated fin (wavy type)
	Fin space	2 mm (0.0787 in)
Filters		
	Suction filter	105 µm
	Return filter	6 µm
	Pilot line filter	8 µm

Hydraulic controls

Boom/Arm/Bucket/Swing	Pilot pressure control system (ISO control pattern)
Travel	Pilot pressure control system
Work mode select	SP - mode
	H - mode
	Auto - mode
Travel mode select	2 - speed travel
Attachment cushion control	
Hydraulic lock (gate lock, left side tilt console)	

Electrical system

Engine control		
	Dial type throttle control	
	One touch idle / Auto deceleration / Auto idle shutdown system	
	Emergency stop	
Monitor system		
	Message display (Caution, condition, etc...)	
	Work mode display (SP, H, Auto)	
	Machine condition (Power boost, etc...)	
	Alarm display and buzzer	
	Water temperature	
	Hydraulic oil temperature	
	Fuel level	
	Diagnosis system	
Wire harness		
	Waterproof type connector	
Safety		
	Travel alarm	
	Double horn	
Battery	2 x 12 V 128 A·h /5HR	
Lights		
Working light	Upper	24 V 70 W x 1
	Boom	24 V 70 W x 2
	Cab	24 V 70 W x 2
Operator's cab room	24 V 10 W x 1	

Operator environment

Operator's cab	
	Smooth and round shape design cab, fabricated by press work
	Safety glass for all windows
	Shock-less cab suspension by 4-point fluid mounting
	Sliding front window with auto lock
	Built-in type full-color LCD monitor display
	Membrane switch on monitor display
	Windshield wiper & washer
	AM/FM Radio with auto-tuner
	Floor mat

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Polycarbonate roof hatch & Sun shade	
Auto air-conditioner	
Top guard OPG level 1 (in CAB structure)	
Roll - over protective structure (ROPS)	
Operator's seat	
Low frequency mechanical suspension with helical springs and double acting hydraulic damper.(Achieves ISO7096 in category EM6)	
With following features	
Manual weight adjustment	Backrest angle adjustment
Seat height adjustment	Adjustable pivoting armrests linked to consoles
Adjustable headrest	Retractable seat belt
Adjustable lumbar support	Control consoles adjust independently of seat
Others	
Rear view mirror (Cab side & Right side)	

Undercarriage

Travel motor	Variable displacement axial piston motor	
Brake	Mechanical disc brake	
Hydraulic service brake	Brake valve	
Final drive	Planetary gear reduction	
Travel speeds	High	5.4 km/h (3.36 mph) (Automatic travel speed shifting)
	Low	3.4 km/h (2.113 mph)
Drawbar pull	263 kN (59124.752 lb)	
Number of carrier rollers (each side)	2	
Number of carrier rollers (each side)	7	
Number of shoes (each side)	45	
Type of shoe	Triple grouser shoe	
Link pitch	216 mm (8.504 in)	
Width of shoe	600 mm (23.622 in) (S.T.D)	
Grade-ability	70 % (35 °)	

Mass

Operating mass	36100 kg (79586.877 lb)
with 2.63 m (8.629 ft) Arm, 1.6 m ³ Bucket, 600 mm (23.622 in) grouser shoe, operator, lubricant, coolant and full fuel tank	
Shipping mass	34000 kg (74957.169 lb)
Operating mass - (operator mass [75 kg (165.35 lb)]) + 90 % of fuel mass [430 kg (947.99 lb)] + bucket mass [1580 kg (3483.304 lb)]	
Counter weight mass	7400 kg (16314.207 lb)
Ground pressure	0.073 MPa (10.5886 psi)
with 2.63 m (8.629 ft) HD Arm, 1.6 m ³ Bucket, 600 mm (23.622 in) grouser shoe	

Digging force (with 1.6 m³ HD Bucket) (ISO 6015)

	[2.63 m (8.6286 ft)] HD Arm	[2.21 m (7.2507 ft)] HD Arm	[3.25 m (10.6627 ft)] HD Arm	[4.04 m (13.2546 ft)] Arm
Arm digging force	196 kN (44062.553 lb)	228 kN (51256.439 lb)	165 kN (37093.476 lb)	141 kN (31698.061 lb)
With auto power up	213 kN (47884.305 lb)	248 kN (55752.618 lb)	179 kN (40240.801 lb)	153 kN (34395.768 lb)
Bucket digging force	232 kN (52155.675 lb)	232 kN (52155.675 lb)	232 kN (52155.675 lb)	232 kN (52155.675 lb)
With auto power up	252 kN (56651.854 lb)	252 kN (56651.854 lb)	252 kN (56651.854 lb)	252 kN (56651.854 lb)

Dimensions

	[2.63 m (8.6286 ft)] HD Arm	[2.21 m (7.2507 ft)] HD Arm	[3.25 m (10.6627 ft)] HD Arm	[4.04 m (13.2546 ft)] Arm
Overall length (without attachment)	5850 mm (230.315 in)	5850 mm (230.315 in)	5850 mm (230.315 in)	5850 mm (230.315 in)
Overall length (with attachment)	11230 mm (442.126 in)	11350 mm (446.850 in)	11140 mm (438.583 in)	11200 mm (440.945 in)
Overall height (with attachment)	3640 mm (143.307 in)	3650 mm (143.701 in)	3420 mm (134.646 in)	3650 mm (143.701 in)
Cab height	3130 mm (123.228 in)	3130 mm (123.228 in)	3130 mm (123.228 in)	3130 mm (123.228 in)
Upper structure overall width	3030 mm (119.291 in)	3030 mm (119.291 in)	3030 mm (119.291 in)	3030 mm (119.291 in)
Swing (rear end) radius	3550 mm (139.764 in)	3550 mm (139.764 in)	3550 mm (139.764 in)	3550 mm (139.764 in)
Clearance height under upper structure	1200 mm (47.244 in)	1200 mm (47.244 in)	1200 mm (47.244 in)	1200 mm (47.244 in)
Minimum ground clearance	480 mm (18.898 in)	480 mm (18.898 in)	480 mm (18.898 in)	480 mm (18.898 in)
Wheel base (Center to center of wheels)	3720 mm (146.457 in)	3720 mm (146.457 in)	3720 mm (146.457 in)	3720 mm (146.457 in)
Crawler overall length	4650 mm (183.071 in)	4650 mm (183.071 in)	4650 mm (183.071 in)	4650 mm (183.071 in)
Track gauge	2600 mm (102.362 in)	2600 mm (102.362 in)	2600 mm (102.362 in)	2600 mm (102.362 in)
Undercarriage overall width [with 600 mm (23.622 in) shoes]	3200 mm (125.984 in)	3200 mm (125.984 in)	3200 mm (125.984 in)	3200 mm (125.984 in)
Crawler tracks height	1090 mm (42.913 in)	1090 mm (42.913 in)	1090 mm (42.913 in)	1090 mm (42.913 in)

Working ranges

	[2.63 m (8.6286 ft)] HD Arm	[2.21 m (7.2507 ft)] HD Arm	[3.25 m (10.6627 ft)] HD Arm	[4.04 m (13.2546 ft)] Arm
Boom length	6450 mm (253.937 in)	6450 mm (253.937 in)	6450 mm (253.937 in)	6450 mm (253.937 in)
Bucket radius	1680 mm (66.142 in)	1680 mm (66.142 in)	1680 mm (66.142 in)	1680 mm (66.142 in)
Bucket wrist action	173 °	173 °	173 °	173 °
Maximum reach at GRP	10470 mm (412.205 in)	9990 mm (393.307 in)	10980 mm (432.283 in)	11720 mm (461.417 in)
Maximum reach	10670 mm (420.079 in)	10200 mm (401.575 in)	11170 mm (439.764 in)	11900 mm (468.504 in)
Max. digging depth	6730 mm (264.961 in)	6300 mm (248.031 in)	7340 mm (288.976 in)	8140 mm (320.472 in)
Max. digging height	10320 mm (406.299 in)	9850 mm (387.795 in)	10370 mm (408.268 in)	10670 mm (420.079 in)
Max. dumping height	7140 mm (281.102 in)	6770 mm (266.535 in)	7230 mm (284.646 in)	7540 mm (296.850 in)

General specification - Main equipment

Lower component

Travel unit

Manufacturer	Nabtesco Corporation
Motor type	Variable displacement piston motor
	Automatic 2-speed switchover with parking brake
Intake amount	290.7 cm³/rev (17.74 in³/rev)
Operating pressure	34.3 MPa (4975 psi)
Operating flow	285 l/min (285.0000 US gpm)
Brake torque	48809 N·m (36000 lb ft) min. (including reduction gear)
Relief valve set pressure	35.8 - 37.8 MPa (5193 - 5483 psi)
Automatic 2-speed switch over pressure	26.5 MPa (3844 psi)
Reduction gear	
Reduction gear type	Planetary gear 2-stage reduction gear
Reduction ratio	41.824
Dry weight	405 kg (892.872 lb)

Take-up roller

Weight	168 kg (370.3766 lb)
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Upper roller

Weight	42 kg (92.5942 lb)
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Lower roller

Weight	61 kg (134.4820 lb)
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Recoil spring

Item	Weight	Quantity
Yoke	39.3 kg (86.6417 lb)	1
Sems B M16 x 50	0.1 kg (0.2205 lb)	4
Threaded rod	50.7 kg (111.7744 lb)	1
Groove height N M64	1.9 kg (4.1888 lb)	1
SP pin 10 x 100	0.1 kg (0.2205 lb)	1
Recoil spring	115.9 kg (255.5158 lb)	1
Grease cylinder assembly	41.1 kg (90.6100 lb)	1
Sems B M16 x 65	0.2 kg (0.4409 lb)	2
Assembly (total)	249.8 kg (550.7 lb)	
Mounting length of spring	781 mm (22.68 in)	

Shoe

	Weight or Quantity
600 grouser	2091 kg (4609.866 lb)
Link	1 set
Shoe	45
Bolt	180
Nut	180
800 grouser	2455 kg (5412.349 lb)
Link	1 set
Shoe	45
Bolt	180
Nut	180

Upper component

Swing unit

Swing motor assembly		
Swing motor		
Manufacturer	Kawasaki Precision Machinery Ltd.	
Motor type	Fixed displacement piston motor	
	With parking brake	
Intake amount	180.1 cm³/rev (10.99 in³/rev)	
Operating pressure	30.4 MPa (4410 psi)	
Operating flow	300 l/min (300.0000 US gpm)	
Mechanical brake torque	1010.8 N·m (745.528 lb ft) min.	
Brake off pressure	3.1 MPa (450 psi) or less	
Relief valve set pressure	30.4 MPa (4410 psi)	
Swing reduction gear		
Reduction gear type	Planetary reduction gear	
Reduction ratio	27.143	
Dry weight	437 kg (963.420 lb)	
Turntable bearing		
No. of teeth	92	
Weight	540 kg (1190.496 lb)	
Counterweight		
Weight	7400 kg (16314.207 lb)	

Engine-related

Engine

Engine model name	Isuzu 6HK1X diesel engine
Engine type	4-cycle, water-cooled, overhead camshaft type straight cylinder, direct fuel injection type (electronic control)
Number of cylinders-bore-stroke	4 - \varnothing 115 mm (4.53 in) - 125 mm (4.92 in)
Total displacement	7.79 l (7.7900 US gal)
Compression ratio	17.5
Rated output	200 kW (271.92 Hp) / 2000 RPM
Maximum torque	983 N·m (725.02 lb ft) / about 1500 RPM
Fuel consumption ratio	223.6 g/kWh
Engine dry weight	About 640 kg (1410.958 lb)
Engine dimension	L 1357 mm (53.4252 in) - W 995.4 mm (39.189 in) - H 1162.5 mm (45.7677 in)
Cooling fan	\varnothing 850 mm (33.465 in) - suction type - 6 vanes, plastic and steel
	With bell mouth-type fan guide
Pulley ratio	0.9 (reduction)
Charging generator	24 V 50 A AC type
Starter motor	24 V 5 kW (6.8 Hp) reduction type
Coolant capacity	14.5 l (14.500 US gal)
Oil pan capacity	Max: 38 l (38.000 US gal) Min: 28 l (28.000 US gal)
Direction of rotation	Right (viewed from fan side)
	Compliant with JISD 0006-2010

Muffler

Manufacturer	Sankei Giken Kogyo Co., Ltd.
Type	\varnothing 283.2 mm (11.1496 in) x 780 l (780.000 US gal)
Maximum displacement	45300 L/min (11967.0 US gpm)
Weight	19 kg (41.8878 lb)

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