

# SERVICE MANUAL

## Boomer™ 40 Cab / Boomer™ 50 Cab Compact Tractor

*Boomer™ 40 - From PIN 0 to 2103012735; From PIN 2103012736 to 2106014859; PIN 2106014860 and above;*

*Boomer™ 50 - From PIN 0 to 2105012137; From PIN 2105012138 to 2105013791; PIN 2105013792 and above*

Part number 48017703

1<sup>st</sup> edition English

December 2016





## SERVICE MANUAL

**Boomer™ 40 4WD, Cab, Europe, Boomer™ 40 [0 - 2103012735] , Boomer™ 40 [2103012736 - 2106014859] , Boomer™ 40 [2106014860 - ] , Boomer™ 50 4WD, Cab, Europe, Boomer™ 50 [0 - 2105012137] , Boomer™ 50 [2105012138 - 2105013791], Boomer™ 50 [2105013792 - ]**

## Link Product / Engine

| Product                              | Market Product | Engine |
|--------------------------------------|----------------|--------|
| Boomer™ 40 4WD, Cab, Europe          | Europe         | S4Q2   |
| Boomer™ 40 [0 - 2103012735]          | Europe         | S4Q2   |
| Boomer™ 40 [2103012736 - 2106014859] | Europe         | S4Q2   |
| Boomer™ 40 [2106014860 - ]           | Europe         | S4Q2   |
| Boomer™ 50 4WD, Cab, Europe          | Europe         | S4Q2   |
| Boomer™ 50 [0 - 2105012137]          | Europe         | S4Q2   |
| Boomer™ 50 [2105012138 - 2105013791] | Europe         | S4Q2   |
| Boomer™ 50 [2105013792 - ]           | Europe         | S4Q2   |

# Contents

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## INTRODUCTION

|                                                               |           |
|---------------------------------------------------------------|-----------|
| <b>Engine.....</b>                                            | <b>10</b> |
| [10.001] Engine and crankcase .....                           | 10.1      |
| [10.202] Air cleaners and lines .....                         | 10.2      |
| [10.206] Fuel filters .....                                   | 10.3      |
| [10.218] Fuel injection system.....                           | 10.4      |
| [10.304] Engine lubrication system.....                       | 10.5      |
| [10.400] Engine cooling system .....                          | 10.6      |
| <b>Clutch .....</b>                                           | <b>18</b> |
| [18.100] Clutch mechanical release control .....              | 18.1      |
| [18.110] Clutch and components .....                          | 18.2      |
| [18.112] Slip clutch or flywheel damper .....                 | 18.3      |
| <b>Transmission.....</b>                                      | <b>21</b> |
| [21.114] Mechanical transmission .....                        | 21.1      |
| [21.140] Mechanical transmission internal components.....     | 21.2      |
| <b>Front axle system .....</b>                                | <b>25</b> |
| [25.100] Powered front axle .....                             | 25.1      |
| [25.102] Front bevel gear set and differential .....          | 25.2      |
| [25.108] Final drive hub, steering knuckles, and shafts ..... | 25.3      |
| [25.310] Final drives .....                                   | 25.4      |
| <b>Rear axle system.....</b>                                  | <b>27</b> |
| [27.106] Rear bevel gear set and differential .....           | 27.1      |
| [27.120] Planetary and final drives .....                     | 27.2      |
| <b>Hydrostatic drive.....</b>                                 | <b>29</b> |
| [29.100] Transmission and steering hydrostatic control .....  | 29.1      |
| [29.202] Hydrostatic transmission .....                       | 29.2      |

|                                                        |           |
|--------------------------------------------------------|-----------|
| [29.218] Pump and motor components.....                | 29.3      |
| <b>Power Take-Off (PTO).....</b>                       | <b>31</b> |
| [31.101] Rear mechanical control .....                 | 31.1      |
| [31.104] Rear electro-hydraulic control .....          | 31.2      |
| [31.114] Two-speed rear Power Take-Off (PTO) .....     | 31.3      |
| [31.120] Central Power Take-Off (PTO) .....            | 31.4      |
| <b>Brakes and controls .....</b>                       | <b>33</b> |
| [33.110] Parking brake or parking lock .....           | 33.1      |
| [33.120] Mechanical service brakes .....               | 33.2      |
| <b>Hydraulic systems.....</b>                          | <b>35</b> |
| [35.000] Hydraulic systems.....                        | 35.1      |
| [35.104] Fixed displacement pump .....                 | 35.2      |
| [35.114] Three-point hitch control valve .....         | 35.3      |
| [35.116] Three-point hitch cylinder .....              | 35.4      |
| [35.204] Remote control valves .....                   | 35.5      |
| [35.300] Reservoir, cooler, and filters.....           | 35.6      |
| [35.350] Safety and main relief valves .....           | 35.7      |
| [35.355] Hydraulic hand control .....                  | 35.8      |
| <b>Hitches, drawbars, and implement couplings.....</b> | <b>37</b> |
| [37.100] Drawbars and towing hitches .....             | 37.1      |
| [37.108] Rear three-point hitch external controls..... | 37.2      |
| [37.110] Rear three-point hitch .....                  | 37.3      |
| <b>Steering.....</b>                                   | <b>41</b> |
| [41.101] Steering control .....                        | 41.1      |
| [41.106] Tie rods.....                                 | 41.2      |
| [41.200] Hydraulic control components.....             | 41.3      |
| [41.216] Cylinders .....                               | 41.4      |

|                                                            |           |
|------------------------------------------------------------|-----------|
| <b>Wheels .....</b>                                        | <b>44</b> |
| [44.511] Front wheels .....                                | 44.1      |
| [44.520] Rear wheels .....                                 | 44.2      |
| <b>Cab climate control .....</b>                           | <b>50</b> |
| [50.100] Heating .....                                     | 50.1      |
| [50.104] Ventilation .....                                 | 50.2      |
| [50.200] Air conditioning .....                            | 50.3      |
| <b>Electrical systems .....</b>                            | <b>55</b> |
| [55.000] Electrical system .....                           | 55.1      |
| [55.010] Fuel injection system .....                       | 55.2      |
| [55.011] Fuel tank system .....                            | 55.3      |
| [55.012] Engine cooling system .....                       | 55.4      |
| [55.013] Engine oil system .....                           | 55.5      |
| [55.031] Parking brake electrical system .....             | 55.6      |
| [55.048] Rear Power Take-Off (PTO) control system .....    | 55.7      |
| [55.100] Harnesses and connectors .....                    | 55.8      |
| [55.201] Engine starting system .....                      | 55.9      |
| [55.202] Cold start aid .....                              | 55.10     |
| [55.302] Battery .....                                     | 55.11     |
| [55.404] External lighting .....                           | 55.12     |
| [55.405] External lighting switches and relays .....       | 55.13     |
| [55.408] Warning indicators, alarms, and instruments ..... | 55.14     |
| [55.525] Cab engine controls .....                         | 55.15     |
| [55.610] Ground speed control .....                        | 55.16     |
| [55.640] Electronic modules .....                          | 55.17     |
| <b>Platform, cab, bodywork, and decals .....</b>           | <b>90</b> |
| [90.100] Engine hood and panels .....                      | 90.1      |
| [90.110] Operator platform less cab .....                  | 90.2      |

[90.116] Fenders and guards ..... 90.3

[90.120] Mechanically-adjusted operator seat..... 90.4

[90.150] Cab..... 90.5

[90.151] Cab interior..... 90.6

[90.154] Cab doors and hatches ..... 90.7

[90.156] Cab windshield and windows ..... 90.8



# **INTRODUCTION**

# Contents

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## INTRODUCTION

|                                                                     |    |
|---------------------------------------------------------------------|----|
| Foreword (*) .....                                                  | 3  |
| Foreword - Important notice regarding equipment servicing (*) ..... | 4  |
| International symbols (*) .....                                     | 5  |
| Safety rules (*) .....                                              | 6  |
| Safety rules - Ecology and the environment (*) .....                | 7  |
| Safety rules - Personal safety (*) .....                            | 8  |
| Torque - Minimum tightening torques for normal assembly (*) .....   | 20 |
| Torque - Standard torque data for hydraulic connections (*) .....   | 25 |
| Basic instructions - Shop and assembly (*) .....                    | 32 |
| General specification (*) .....                                     | 34 |
| General specification (*) .....                                     | 35 |
| General specification (*) .....                                     | 36 |
| General specification - Biodiesel Fuels (*) .....                   | 41 |
| Capacities (*) .....                                                | 42 |
| Consumables (*) .....                                               | 43 |
| Product identification (*) .....                                    | 44 |
| Product identification Machine orientation (*) .....                | 45 |

(\*) See content for specific models

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## Foreword

|            |    |
|------------|----|
| Boomer™ 40 | WE |
| Boomer™ 50 | WE |

This repair manual provides the technical information needed to properly service the NEW HOLLAND models Boomer 40 and 50 tractors. Use this manual in conjunction with the operator's manual for complete operation, adjustment, and maintenance information

On NEW HOLLAND equipment, left and right are determined by standing behind the unit, looking in the direction of travel.

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## Foreword - Important notice regarding equipment servicing

|            |    |
|------------|----|
| Boomer™ 40 | WE |
| Boomer™ 50 | WE |

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your NEW HOLLAND Sales and Service Networks.

## International symbols

|            |    |
|------------|----|
| Boomer™ 40 | WE |
| Boomer™ 50 | WE |

As a guide to the operation of the machine, various universal symbols have been utilized on the instruments, controls, switches, and fuse box. The symbols are shown below with an indication of their meaning.

|                                                                                     |                            |                                                                                     |                               |                                                                                     |                             |                                                                                       |                                                                      |
|-------------------------------------------------------------------------------------|----------------------------|-------------------------------------------------------------------------------------|-------------------------------|-------------------------------------------------------------------------------------|-----------------------------|---------------------------------------------------------------------------------------|----------------------------------------------------------------------|
|    | Thermostart starting aid   |    | Radio                         |    | PTO                         |    | Position Control                                                     |
|    | Alternator charge          | KAM                                                                                 | Keep alive memory             | N                                                                                   | Transmission in neutral     |    | Draft Control                                                        |
|    | Fuel level                 |    | Turn signals                  |    | Creeper gears               |    | Accessory socket                                                     |
|    | Automatic Fuel shut-off    |    | Turn signals -one trailer     |    | Slow or low setting         |    | Implement socket                                                     |
|    | Engine speed (RPM x 100)   |    | Turn signals -two trailers    |    | Fast or high setting        |    | %age slip                                                            |
|    | Hours recorded             |    | Front wind-screen wash/wipe   |    | Ground speed                |    | Hitch raise (rear)                                                   |
|   | Engine oil pressure        |   | Rear wind-screen wash/wipe    |   | Differential lock           |   | Hitch lower (rear)                                                   |
|  | Engine coolant temperature |  | Heater temperature control    |  | Rear axle oil temperature   |  | Hitch height limit (rear)                                            |
|  | Coolant level              |  | Heater fan                    |  | Transmission oil pressure   |  | Hitch height limit (front)                                           |
|  | Tractor lights             |  | Air conditioner               |  | FWD engaged                 |  | Hitch disabled                                                       |
|  | Headlamp main beam         |  | Air filter blocked            |  | FWD dis-engaged             |  | Hydraulic and transmission filters                                   |
|  | Headlamp dipped beam       |  | Parking brake                 |  | Warning!                    |  | Remote valve extend                                                  |
|  | Work lamps                 |  | Brake fluid level             |  | Hazard warning lights       |  | Remote valve retract                                                 |
|  | Stop lamps                 |  | Trailer brake                 |  | Variable control            |  | Remote valve float                                                   |
|  | Horn                       |  | Roof beacon                   |  | Pressurised! Open carefully |  | Malfunction! See Operator's Manual Malfunction! (alternative symbol) |
|                                                                                     |                            |  | Warning ! Corrosive substance |                                                                                     |                             |                                                                                       |                                                                      |

## Safety rules

|                             |                        |
|-----------------------------|------------------------|
| Boomer™ 40                  | WE                     |
| Boomer™ 50 4WD, Cab, Europe | WE Platform - With cab |

### Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

### FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

### Machine safety

**NOTICE:** Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

### Information

**NOTE:** Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

## Safety rules - Ecology and the environment

|            |    |
|------------|----|
| Boomer™ 40 | WE |
| Boomer™ 50 | WE |

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

### Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

### Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. NEW HOLLAND strongly recommends that you return all used batteries to a NEW HOLLAND dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



### Mandatory battery recycling

**NOTE:** The following requirements are mandatory in Brazil.

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

## Safety rules - Personal safety

|            |    |
|------------|----|
| Boomer™ 40 | WE |
| Boomer™ 50 | WE |

### General safety rules

Read this manual carefully before starting, using carrying out maintenance, refueling or performing any other type of operation on the tractor.

Read all the safety decals on the tractor and follow the instructions thereon before starting, operating, refueling or carrying out maintenance on the tractor. Promptly replace any decals that are damaged, lost or illegible. Clean the decals if they are covered by mud or debris.

The tractor must only be used by responsible personnel, trained in tractor use and authorized to operate the tractor.

Use caution when operating the tractor on slopes. Raised equipment, full tanks and other loads will change the center of gravity of the tractor. The tractor can tip or roll over when near ditches and embankments or uneven surfaces.

Avoid using the tractor in unsuitable physical conditions, stop work instead.

Never permit anyone other than the operator to ride on the tractor.

Never operate the tractor under the influence of alcohol, drugs, or while otherwise impaired.

When digging or using ground engaging attachments be aware of buried cables. Contact local utilities to determine the locations of services.

Pay attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety.

Hydraulic oil or diesel fuel leaking under pressure can penetrate the skin, causing serious injury or infection.

- DO NOT use your hand to check for leaks. Use a piece of cardboard or paper.
- Stop engine, remove key and relieve the pressure before connecting or disconnecting fluid lines.
- Make sure all components are in good condition and tighten all connections before starting the engine or pressurizing the system.
- If hydraulic fluid or diesel fuel penetrates the skin, seek medical attention immediately.
- Continuous long term contact with hydraulic fluid may cause skin cancer. Avoid long term contact and wash the skin promptly with soap and water.
- Before removing any hydraulic tubing, check that the system is not pressurized.

Do not alter the calibration of the pressure relief valves in the various hydraulic circuits (steering, hydraulic lift, auxiliary distributors, etc.).

Keep clear of moving parts. Loose clothing, jewelry, watches, long hair, and other loose or hanging items can become entangled in moving parts.

Wear protective equipment when appropriate.

DO NOT attempt to remove material from any part of the tractor while it is being operated or components are in motion.

Make sure all guards and shields are in good condition and properly installed before operating the tractor. Never operate the tractor with shields removed. Always close access doors or panels before operating the tractor.

Enter and leave the tractor using the steps and handles provided. Dirty or slippery steps, ladders, walkways, and platforms can cause falls. Make sure these surfaces remain clean and clear of debris.

A person or pet within the operating area of a tractor can be struck or crushed by the tractor or its equipment. DO NOT allow anyone to enter the work area.

Raised equipment and/or loads can fall unexpectedly and crush persons underneath. Never allow anyone to enter the area underneath raised equipment during operation.

## INTRODUCTION

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Never operate engine in enclosed spaces as harmful exhaust gases may build up.

Before starting the tractor, be sure that all controls are in neutral or park lock position.

Before starting the engine, make sure that all attached implements are lowered to the ground.

Start the engine only from the operator's seat. If the safety start switch is bypassed, the engine can start with the transmission in gear. Do not connect or short across terminals on the starter solenoid. Attach jumper cables as described in the manual. Starting in gear may cause death or serious injury.

Always keep windows, mirrors, all lighting, and Slow Moving Vehicle (SMV) emblem clean to provide the best possible visibility while operating the tractor.

Operate controls only when seated in the operator's seat, except for those controls expressly intended for use from other locations.

Before leaving the tractor:

1. Park tractor on a firm level surface.
2. Put all controls in neutral or park lock position.
3. Engage park brake. Use wheel chocks if required.
4. Lower all hydraulic equipment — Implements, header, etc.
5. Turn off engine and remove key.

When, due to exceptional circumstances, you would decide to keep the engine running after leaving the operator's station, then the following precautions must be followed:

1. Bring the engine to low idle speed.
2. Disengage all drive systems.

3. **⚠ WARNING**

**Some components may continue to run down after you disengage drive systems.  
Make sure all drive systems are fully disengaged.  
Failure to comply could result in death or serious injury.**

W0113A

Shift the transmission into neutral.

4. Apply the parking brake.

### **⚠ Using the tractor ⚠**

1. Select the most suitable wheel setting for the work in hand, i.e.: the setting that provides the best stability.
2. Depress the speed control pedal slowly: if engaged too quickly, especially when the tractor is getting out of a hole, ditch or operating on muddy ground or steep slopes, the tractor may overturn.

Release the speed control pedal immediately if front wheels begin to lift.

3. When traveling downhill, keep the tractor in gear. Never place shuttle shift lever in the neutral position.
4. When the tractor is moving, the operator must remain correctly seated in the driving position.
5. Never get on or off the tractor while in movement.
6. When using the brakes, press the pedal down slowly.
7. Avoid taking turns at high speeds.
8. Always use the tractor at a speed that will guarantee safe operation on the type of land being worked. When working on uneven ground, use maximum care to ensure proper stability.
9. If you have to work with the tractor on a gradient, for example on hillsides, drive at moderate speed especially when taking turns.
10. Proceed with maximum caution when working with the wheels near the edge of ditches or slopes.
11. When driving on public highways, observe the Highway Code.

### **⚠ General maintenance safety ⚠**

Keep area used for servicing the tractor clean and dry. Clean up spilled fluids.

Service tractor on a firm level surface.

Install guards and shields after servicing the tractor.

Close all access doors and install all panels after servicing the tractor.

Do not attempt to clean, lubricate, clear obstructions or make adjustments to the tractor while it is in motion or while the engine is running.

Always make sure working area is clear of tools, parts, other persons and pets before you start operating the tractor.

## INTRODUCTION

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Unsupported hydraulic cylinders can lose pressure and drop the equipment causing a crushing hazard. Do not leave equipment in a raised position while parked or during service, unless securely supported.

Jack or lift the tractor only at jack or lift points indicated in this manual.

Incorrect towing procedures can cause accidents. When towing a disabled tractor follow the procedure in this manual. Use only rigid tow bars.

Stop the engine, remove key and relieve pressure before disconnecting or connecting fluid lines.

Stop the engine and remove key before disconnecting or connecting electrical connections.

Scalding can result from incorrect removal of coolant caps. Cooling system operates under pressure. Hot coolant can spray out if a cap is removed while the system is hot. Allow system to cool before removing cap. When removing a cap turn it slowly to allow pressure to escape before completely removing the cap.

Replace damaged or worn tubes, hoses, electrical wiring, etc.

Engine, transmission, exhaust components, and hydraulic lines may become hot during operation. Take care when servicing such components. Allow surfaces to cool before handling or disconnecting hot components. Wear protective equipment when appropriate.

When welding, follow the instructions in the manual. Always disconnect the battery before welding on the tractor. Always wash your hands after handling battery components.

Before touching any electrical components, disconnect the ground lead from the battery.

Only remove the radiator cap after the engine has been allowed to cool. With the engine switched off, use a cloth to slowly unscrew the cap and release the pressure before completely removing the cap.

### **Wheels and tires**

Upon receiving your tractor, check the air pressure in the tires and check every 50 hours or weekly. Refer to the table below for tire pressure for normal operation.

Make sure tires are correctly inflated. Do not exceed recommended load or pressure. Follow instructions in the manual for proper tire inflation.

Tires are heavy. Handling tires without proper equipment could cause death or serious injury.

Never weld on a wheel with a tire installed. Always remove tire completely from wheel prior to welding.

Always have a qualified tire technician service the tires and wheels. If a tire has lost all pressure, take the tire and wheel to a tire shop or your dealer for service. Explosive separation of the tire can cause serious injury.

DO NOT weld to a wheel or rim until the tire is completely removed. Ensure the rim is clean and free of rust or damage. Do not weld, braze, otherwise repair or use a damaged rim. Inflated tires can generate a gas mixture with the air that can be ignited by high temperatures from welding procedures performed on the wheel or rim. Removing the air or loosening the tire on the rim (breaking the bead) will NOT eliminate the hazard. This condition can exist whether tires are inflated or deflated. The tire MUST be completely removed from the wheel or rim prior to welding the wheel or rim.

When changing or storing tires, make sure they are stacked correctly and cannot roll or topple over causing personal injury.

When checking tire pressures, inspect the tires for damaged tread and side walls. Incorrect pressure will lead to early tire failure.

Do not inflate a tire that has been run flat or seriously under-inflated until it has been inspected for damage by a qualified person.

Torque wheel bolts to specification after installing the wheel. Check nut tightness daily until torque stabilizes.

Refer to the 'TRACTOR BALLASTING' section in the Operator's Manual before adding ballast to the tires.

Use jack stands or other suitable blocking to support the tractor while repairing tires. Ensure the jack is placed on a firm, level surface. Ensure the jack has adequate capacity for lifting your tractor. Do not put any part of your body under the tractor or start the engine while the tractor is on the jack.

Never hit a tire or rim with a hammer.

Do not inflate a tire unless the rim is mounted on the tractor or is secured so that it will not move if the tire or rim should suddenly fail.

### **Driving on public roads and general transportation safety**

Comply with local laws and regulations.

Use appropriate lighting to meet local regulations.

Make sure Slow-Moving Vehicle (SMV) emblem is visible.

Make sure brake pedal latch is engaged. Brake pedals must be locked together for road travel.

Use safety chains for trailed equipment when provided with tractor or equipment.

Lift implements and attachments high enough above ground to prevent accidental contact with road.

When transporting equipment or tractor on a transport trailer, make sure it is properly secured. Be sure the SMV on the equipment or tractor is covered while being transported on a trailer.

Be aware of overhead structures or power lines and make sure the tractor and/or attachments can pass safely under.

Travel speed should be such that complete control and tractor stability is maintained at all times.

Slow down and signal before turning.

Pull over to allow faster traffic to pass.

Follow correct towing procedure for equipment with or without brakes.

When driving, do not rest your feet on the brake pedals.

### **Towing**

1. To guarantee tractor stability when moving, adjust the hitching device according to the trailer or implement to be used.
2. Drive slowly when towing extremely heavy loads.
3. Do not tow trailers that are not fitted with an independent braking system.
4. If the tractor is used to tow heavy loads, always use the hitching device and never hitch loads onto the lower arms or the top link of the three-point linkage. This may result in tipping or overturning
5. When towing, do not negotiate turns with the differential lock engaged as this may prevent you from steering the tractor.

### **Using implements and agricultural machinery**

1. Do not connect implements or machinery that require more power than can be generated by your tractor model.
2. Never negotiate sharp turns with the power take-off under a heavy load; this may damage the universal joints on the transmission shaft connected to the power take-off.
3. Never stand between the reversing tractor and the implement when hitching.
4. When using implements that require the tractor to be stationary with the engine running, keep the shuttle lever in the neutral position, apply the hand brake and use suitable wheel chocks.
5. Do not operate tractors connected to the power take-off without first ensuring that the operating range of the tractor is free of bystanders. Also check that all rotating parts connected to the power take-off shaft are correctly protected.
6. Add some type of rear ballast when using lifting equipment fitted to the front of the tractor. Rear ballast, such as, rear wheel weights, fluid in rear tires or three-point weight box.

### **Fire and explosion prevention**

Fuel or oil leaked or spilled on hot surfaces or electrical components can cause a fire.

Crop materials, trash, debris, bird nests, or flammable material can ignite on hot surfaces.

Always have a fire extinguisher on or near the tractor.

Make sure the fire extinguisher(s) is maintained and serviced according to the manufacturer's instructions.

At least once each day and at the end of the day remove all trash and debris from the tractor especially around hot components such as engine, transmission, exhaust, battery, etc. More frequent cleaning of your tractor may be necessary depending on the operating environment and conditions.

At least once each day, remove debris accumulation around moving components such as bearings, pulleys, belts, gears, cleaning fan, etc. More frequent cleaning of your tractor may be necessary depending on the operating environment and conditions.

Inspect the electrical system for loose connections or frayed insulation. Repair or replace loose or damaged parts.

Do not store oily rags or other flammable material on the tractor.

Do not weld or flame cut any items that contain flammable material. Clean items thoroughly with non-flammable solvents before welding or flame-cutting.

Do not expose the tractor to flames, burning brush, or explosives.

Promptly investigate any unusual smells or odors that may occur during operation of the tractor.

### **General battery safety**

Always wear eye protection when working with batteries.

Do not create sparks or have open flame near battery.

Ventilate when charging or using in an enclosed area.

Disconnect negative (-) first and reconnect negative (-) last.

When welding on the tractor, disconnect both terminals of the battery.

Do not weld, grind, or smoke near a battery.

When using auxiliary batteries or connecting jumper cables to start the engine, use the procedure shown in the operator's manual. Do not short across terminals.

Follow manufacturer's instructions when storing and handling batteries.

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Battery post, terminals, and related accessories contain lead and lead compounds. Wash hands after handling. This is a California Proposition 65 warning.

Battery acid causes burns. Batteries contain sulfuric acid. Avoid contact with skin, eyes, or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately.

Keep out of reach of children and other unauthorized persons.

### **Operator presence system**

Your tractor is equipped with an operator presence system to prevent the use of some features while the operator is not in the operator's seat.

The operator presence system should never be disconnected or bypassed.

If the system is inoperable, the system must be repaired.

### **Power Take-Off (PTO)**

Power Take-Off (PTO) driven machinery can cause death or serious injury. Before working on or near the PTO shaft or servicing or clearing the driven tractor, put the PTO lever in the disengage position, stop the engine, and remove the key.

Whenever a PTO is in operation, a guard must be in place to prevent death or injury to the operator or bystanders.

When doing stationary PTO work, keep clear of all moving parts and make sure appropriate guards are in place.

Never use a spline adapter:

- Match the right tractor PTO spline and speed with the PTO driveshaft provided with an implement. This will assure proper geometry and operating speed.
- Never operate **540 RPM** implements at **1000 RPM**.
- Never operate **1000 RPM** implements at **540 RPM**.
- Use of PTO adapters will void the warranty of the drive shaft, and the PTO drive train of the machine and implement.
- For correct hitch geometry, see the implement operator's manual.

### **Reflectors and warning lights**

Flashing amber warning lights must be used when operating on public roads. Location and use of flashing amber warning lights is shown in the Operator's Manual.

### **Seat belts**

Seat belts must be worn at all times.

Seat belt inspection and maintenance:

- Keep seat belts in good condition.
- Keep sharp edges and items that can cause damage away from the belts.
- Periodically check belts, buckles, retractors, tethers, slack take-up system, and mounting bolts for damage and wear.
- Replace all parts that have damage or wear.
- Replace belts that have cuts that can make the belt weak.
- Check that bolts are tight on the seat bracket or mounting.
- If belt is attached to seat, make sure seat or seat brackets are mounted securely.
- Keep seat belts clean and dry.

- Clean belts only with soap solution and warm water.
- Do not use bleach or dye on the belts because this can make the belts weak.
- For proper seat belt use, see the Operator's Manual.

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## **Operator protective structure**

Your tractor is equipped with an operator protective structure, such as: a Roll Over Protective Structure (ROPS), Falling Object Protective Structure (FOPS), or a cab with ROPS. A ROPS may be a can frame or a two-posted or four-posted structure used for the protection of the operator to minimize the possibility of serious injury. The mounting structure and fasteners forming the mounting connection with the tractor are part of the ROPS.

The protective structure is a special safety component of your tractor.

DO NOT attach any device to the protective structure for pulling purposes. DO NOT drill holes to the protective structure.

The protective structure and interconnecting components are a certified system. Any damage, fire, corrosion, or modification will weaken the structure and reduce your protection. If this occurs, THE PROTECTIVE STRUCTURE MUST BE REPLACED so that it will provide the same protection as a new protective structure. Contact your dealer for protective structure inspection and replacement.

After an accident, fire, tip or roll over, the following MUST be performed by a qualified technician before returning the tractor to field or job-site operations:

- The protective structure MUST BE REPLACED.
- The mounting or suspension for the protective structure, operator seat and suspension, seat belts and mounting components, and wiring within the operator's protective system MUST be carefully inspected for damage.
- All damaged parts MUST BE REPLACED.

DO NOT WELD, DRILL HOLES, ATTEMPT TO STRAIGHTEN, OR REPAIR THE PROTECTIVE STRUCTURE. MODIFICATION IN ANY WAY CAN REDUCE THE STRUCTURAL INTEGRITY OF THE STRUCTURE, WHICH COULD CAUSE DEATH OR SERIOUS INJURY IN THE EVENT OF FIRE, TIP, ROLL OVER, COLLISION, OR ACCIDENT.

Seat belts are part of your protective system and must be worn at all times. The operator must be held to the seat inside the frame in order for the protective system to work.

### **Personal Protective Equipment (PPE)**

Wear Personal Protective Equipment (PPE) such as hard hat, eye protection, heavy gloves, hearing protection, protective clothing, etc.

### **Do Not Operate tag**

Before you start servicing the tractor, attach a 'Do Not Operate' warning tag to the tractor in an area that will be visible.

### **Hazardous chemicals**

If you are exposed to or come in contact with hazardous chemicals you can be seriously injured. The fluids, lubricants, paints, adhesives, coolant, etc. required for the function of your tractor can be hazardous. They may be attractive and harmful to domestic animals as well as humans.

Material Safety Data Sheets (MSDS) provide information about the chemical substances within a product, safe handling and storage procedures, first aid measures and procedures to be taken in the event of a spill or accidental release. MSDS are available from your dealer.

Before you service your tractor check the MSDS for each lubricant, fluid, etc. used in this tractor. This information indicates the associated risks and will help you service the tractor safely. Follow the information in the MSDS, on manufacturer containers, as well as the information in this manual when servicing the tractor.

Dispose of all fluids, filters, and containers in an environmentally safe manner according to local laws and regulations. Check with local environmental and recycling centers or your dealer for correct disposal information.

Store fluids and filters in accordance with local laws and regulations. Use only appropriate containers for the storage of chemicals or petrochemical substances.

Keep out of reach of children or other unauthorized persons.

Additional precautions are required for applied chemicals. Obtain complete information from the manufacturer or distributor of the chemicals before using them.

### **Utility safety**

When digging or using ground-engaging equipment, be aware of buried cables and other services. Contact your local utilities or authorities, as appropriate to determine the locations of services.

Make sure the tractor has sufficient clearance to pass in all directions. Pay special attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety. Contact local authorities or utilities to obtain safe clearance distances from high voltage power lines.

Retract raised or extended components, if necessary. Remove or lower radio antennas or other accessories. Should a contact between the tractor and an electric power source occur, the following precautions must be taken:

- Stop the tractor movement immediately.
- Apply the park brake, stop the engine, and remove the key.
- Check if you can safely leave the cab or your actual position without contact with electrical wires. If not, stay in your position and call for help. If you can leave your position without touching lines, jump clear of the tractor to make sure you do not make contact with the ground and the tractor at the same time.
- Do not permit anyone to touch the tractor until power has been shut off to the power lines.

## **Electrical storm safety**

Do not operate tractor during an electrical storm.

If you are on the ground during an electrical storm, stay away from machinery and equipment. Seek shelter in a permanent, protected structure.

If an electrical storm should strike during operation, remain in the cab. Do not leave the cab or operator's platform. Do not make contact with the ground or objects outside the tractor.

## **Mounting and dismounting**

Mount and dismount the tractor only at designated locations that have handholds, steps, or ladders.

Do not jump off the tractor.

Make sure steps, ladders, and platforms remain clean and clear of debris and foreign substances. Injury may result from slippery surfaces.

Face the tractor when mounting and dismounting.

Maintain a three-point contact with steps, ladders, and handholds.

Never mount or dismount from a moving tractor.

Do not use the steering wheel or other controls or accessories as handholds when entering or exiting the cab or operator's platform.

## **Working at heights**

When the normal use and maintenance of the tractor requires working at heights:

- Correctly use installed steps, ladders, and railings.
- Never use ladders, steps, or railings while the tractor is moving.
- Do not stand on surfaces which are not designated as steps or platforms.

Do not use the tractor as a lift, ladder, or platform for working at heights.

## **Lifting and overhead loads**

Never use loader buckets, forks, etc. or other lifting, handling, or digging equipment to lift persons.

Do not use raised equipment as a work platform.

Know the full area of movement of the tractor and equipment and do not enter or permit anyone to enter the area of movement while the tractor is in operation.

Never enter or permit anyone to enter the area underneath raised equipment. Equipment and/or loads can fall unexpectedly and crush persons underneath it.

Do not leave equipment in raised position while parked or during service, unless securely supported. Hydraulic cylinders must be mechanically locked or supported if they are left in a raised position for service or access.

Loader buckets, forks, etc. or other lifting, handling, or digging equipment and its load will change the center of gravity of the tractor. This can cause the tractor to tip on slopes or uneven ground.

Load items can fall off the loader bucket or lifting equipment and crush the operator. Care must be taken when lifting a load. Use proper lifting equipment.

Do not lift load higher than necessary. Lower loads to transport. Remember to leave appropriate clearance to the ground and other obstacles.

Equipment and associated loads can block visibility and cause an accident. Do not operate with insufficient visibility.

## Torque - Minimum tightening torques for normal assembly

|            |    |
|------------|----|
| Boomer™ 40 | WE |
| Boomer™ 50 | WE |

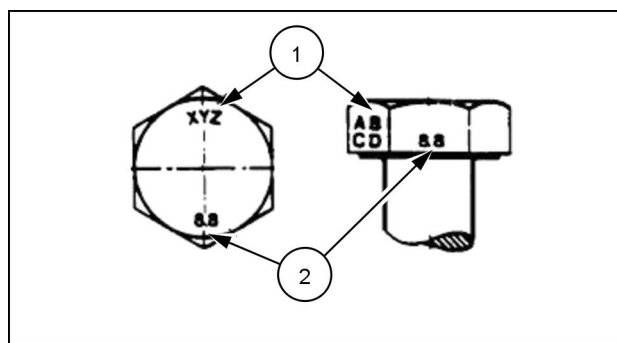
### Metric non-flanged hardware

| Nom-<br>inal<br>size | Class 8.8 bolt and class 8<br>nut |                        | Class 10.9 bolt and class<br>10 nut |                         | Lock nut<br>class 8 with<br>class 8.8<br>bolt | Lock nut<br>class 10 with<br>class 10.9<br>bolt |
|----------------------|-----------------------------------|------------------------|-------------------------------------|-------------------------|-----------------------------------------------|-------------------------------------------------|
|                      | Unplated                          | Plated with<br>ZnCr    | Unplated                            | Plated with<br>ZnCr     |                                               |                                                 |
| M4                   | 2.2 N·m (19 lb<br>in)             | 2.9 N·m (26 lb<br>in)  | 3.2 N·m (28 lb<br>in)               | 4.2 N·m (37 lb<br>in)   | 2 N·m (18 lb in)                              | 2.9 N·m (26 lb<br>in)                           |
| M5                   | 4.5 N·m (40 lb<br>in)             | 5.9 N·m (52 lb<br>in)  | 6.4 N·m (57 lb<br>in)               | 8.5 N·m (75 lb<br>in)   | 4 N·m (36 lb in)                              | 5.8 N·m (51 lb<br>in)                           |
| M6                   | 7.5 N·m (66 lb<br>in)             | 10 N·m (89 lb<br>in)   | 11 N·m (96 lb<br>in)                | 15 N·m (128 lb<br>in)   | 6.8 N·m (60 lb<br>in)                         | 10 N·m (89 lb<br>in)                            |
| M8                   | 18 N·m (163 lb<br>in)             | 25 N·m (217 lb<br>in)  | 26 N·m (234 lb<br>in)               | 35 N·m (311 lb<br>in)   | 17 N·m (151 lb<br>in)                         | 24 N·m (212 lb<br>in)                           |
| M10                  | 37 N·m (27 lb ft)                 | 49 N·m (36 lb<br>ft)   | 52 N·m (38 lb ft)                   | 70 N·m (51 lb<br>ft)    | 33 N·m (25 lb<br>ft)                          | 48 N·m (35 lb<br>ft)                            |
| M12                  | 64 N·m (47 lb ft)                 | 85 N·m (63 lb<br>ft)   | 91 N·m (67 lb ft)                   | 121 N·m (90 lb<br>ft)   | 58 N·m (43 lb<br>ft)                          | 83 N·m (61 lb<br>ft)                            |
| M16                  | 158 N·m (116 lb<br>ft)            | 210 N·m<br>(155 lb ft) | 225 N·m (166 lb<br>ft)              | 301 N·m (222 lb<br>ft)  | 143 N·m (106 lb<br>ft)                        | 205 N·m (151 lb<br>ft)                          |
| M20                  | 319 N·m (235 lb<br>ft)            | 425 N·m<br>(313 lb ft) | 440 N·m (325 lb<br>ft)              | 587 N·m (433 lb<br>ft)  | 290 N·m (214 lb<br>ft)                        | 400 N·m (295 lb<br>ft)                          |
| M24                  | 551 N·m (410 lb<br>ft)            | 735 N·m<br>(500 lb ft) | 762 N·m (560 lb<br>ft)              | 1016 N·m<br>(750 lb ft) | 501 N·m (370 lb<br>ft)                        | 693 N·m (510 lb<br>ft)                          |

**NOTE:** M4 through M8 hardware torque specifications are shown in pound-inches. M10 through M24 hardware torque specifications are shown in pound-feet.

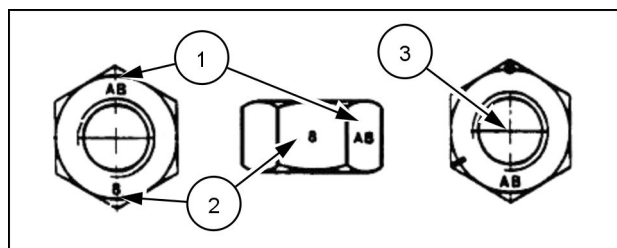
**Metric flanged hardware**

| Nom-<br>inal<br>size | Class 8.8 bolt and class 8<br>nut |                        | Class 10.9 bolt and class<br>10 nut |                         | Lock nut<br>class 8 with<br>class 8.8<br>bolt | Lock nut<br>class 10 with<br>class 10.9<br>bolt |
|----------------------|-----------------------------------|------------------------|-------------------------------------|-------------------------|-----------------------------------------------|-------------------------------------------------|
|                      | Unplated                          | Plated with<br>ZnCr    | Unplated                            | Plated with<br>ZnCr     |                                               |                                                 |
| M4                   | 2.4 N·m (21 lb<br>in)             | 3.2 N·m (28 lb<br>in)  | 3.5 N·m (31 lb<br>in)               | 4.6 N·m (41 lb<br>in)   | 2.2 N·m (19 lb<br>in)                         | 3.1 N·m (27 lb<br>in)                           |
| M5                   | 4.9 N·m (43 lb<br>in)             | 6.5 N·m (58 lb<br>in)  | 7.0 N·m (62 lb<br>in)               | 9.4 N·m (83 lb<br>in)   | 4.4 N·m (39 lb<br>in)                         | 6.4 N·m (57 lb<br>in)                           |
| M6                   | 8.3 N·m (73 lb<br>in)             | 11 N·m (96 lb<br>in)   | 12 N·m (105 lb<br>in)               | 16 N·m (141 lb<br>in)   | 7.5 N·m (66 lb<br>in)                         | 11 N·m (96 lb<br>in)                            |
| M8                   | 20 N·m (179 lb<br>in)             | 27 N·m (240 lb<br>in)  | 29 N·m (257 lb<br>in)               | 39 N·m (343 lb<br>in)   | 18 N·m (163 lb<br>in)                         | 27 N·m (240 lb<br>in)                           |
| M10                  | 40 N·m (30 lb ft)                 | 54 N·m (40 lb<br>ft)   | 57 N·m (42 lb ft)                   | 77 N·m (56 lb<br>ft)    | 37 N·m (27 lb ft)                             | 53 N·m (39 lb ft)                               |
| M12                  | 70 N·m (52 lb ft)                 | 93 N·m (69 lb<br>ft)   | 100 N·m (74 lb<br>ft)               | 134 N·m (98 lb<br>ft)   | 63 N·m (47 lb ft)                             | 91 N·m (67 lb ft)                               |
| M16                  | 174 N·m (128 lb<br>ft)            | 231 N·m (171 lb<br>ft) | 248 N·m (183 lb<br>ft)              | 331 N·m (244 lb<br>ft)  | 158 N·m (116 lb<br>ft)                        | 226 N·m (167 lb<br>ft)                          |
| M20                  | 350 N·m (259 lb<br>ft)            | 467 N·m (345 lb<br>ft) | 484 N·m (357 lb<br>ft)              | 645 N·m (476 lb<br>ft)  | 318 N·m (235 lb<br>ft)                        | 440 N·m (325 lb<br>ft)                          |
| M24                  | 607 N·m (447 lb<br>ft)            | 809 N·m (597 lb<br>ft) | 838 N·m (618 lb<br>ft)              | 1118 N·m<br>(824 lb ft) | 552 N·m (407 lb<br>ft)                        |                                                 |

**Identification****Metric hex head and carriage bolts, classes 5.6 and up**

20083680 1

1. Manufacturer's identification
2. Property class

**Metric hex nuts and lock nuts, classes 05 and up**

20083681 2

1. Manufacturer's identification
2. Property class
3. Clock marking of property class and manufacturer's identification (optional), i.e. marks **60 °** apart indicate Class 10 properties, and marks **120 °** apart indicate Class 8.

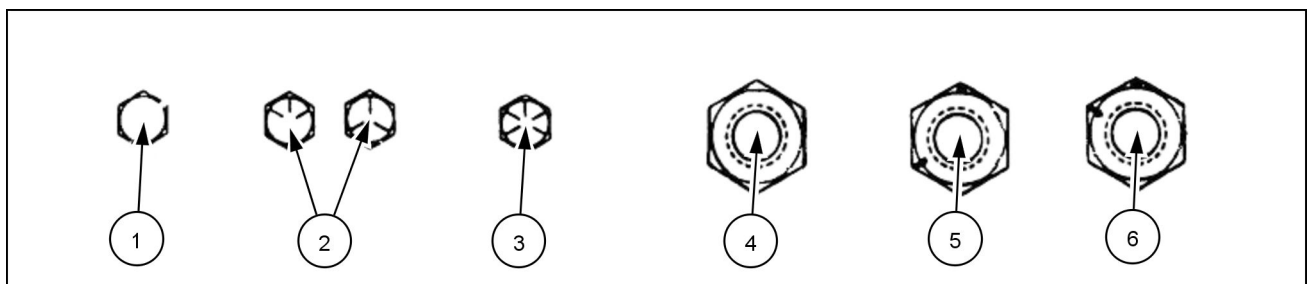
### Inch non-flanged hardware

| Nominal size | SAE Grade 5 bolt and nut  |                       | SAE Grade 8 bolt and nut  |                       | Lock nut Grade B with Grade 5 bolt | Lock nut Grade C with Grade 8 bolt |
|--------------|---------------------------|-----------------------|---------------------------|-----------------------|------------------------------------|------------------------------------|
|              | Unplated or plated Silver | Plated with ZnCr Gold | Unplated or plated Silver | Plated with ZnCr Gold |                                    |                                    |
| 1/4          | 8 N·m (71 lb in)          | 11 N·m (97 lb in)     | 12 N·m (106 lb in)        | 16 N·m (142 lb in)    | 8.5 N·m (75 lb in)                 | 12.2 N·m (109 lb in)               |
| 5/16         | 17 N·m (150 lb in)        | 23 N·m (204 lb in)    | 24 N·m (212 lb in)        | 32 N·m (283 lb in)    | 17.5 N·m (155 lb in)               | 25 N·m (220 lb in)                 |
| 3/8          | 30 N·m (22 lb ft)         | 40 N·m (30 lb ft)     | 43 N·m (31 lb ft)         | 57 N·m (42 lb ft)     | 31 N·m (23 lb ft)                  | 44 N·m (33 lb ft)                  |
| 7/16         | 48 N·m (36 lb ft)         | 65 N·m (48 lb ft)     | 68 N·m (50 lb ft)         | 91 N·m (67 lb ft)     | 50 N·m (37 lb ft)                  | 71 N·m (53 lb ft)                  |
| 1/2          | 74 N·m (54 lb ft)         | 98 N·m (73 lb ft)     | 104 N·m (77 lb ft)        | 139 N·m (103 lb ft)   | 76 N·m (56 lb ft)                  | 108 N·m (80 lb ft)                 |
| 9/16         | 107 N·m (79 lb ft)        | 142 N·m (105 lb ft)   | 150 N·m (111 lb ft)       | 201 N·m (148 lb ft)   | 111 N·m (82 lb ft)                 | 156 N·m (115 lb ft)                |
| 5/8          | 147 N·m (108 lb ft)       | 196 N·m (145 lb ft)   | 208 N·m (153 lb ft)       | 277 N·m (204 lb ft)   | 153 N·m (113 lb ft)                | 215 N·m (159 lb ft)                |
| 3/4          | 261 N·m (193 lb ft)       | 348 N·m (257 lb ft)   | 369 N·m (272 lb ft)       | 491 N·m (362 lb ft)   | 271 N·m (200 lb ft)                | 383 N·m (282 lb ft)                |
| 7/8          | 420 N·m (310 lb ft)       | 561 N·m (413 lb ft)   | 594 N·m (438 lb ft)       | 791 N·m (584 lb ft)   | 437 N·m (323 lb ft)                | 617 N·m (455 lb ft)                |
| 1            | 630 N·m (465 lb ft)       | 841 N·m (620 lb ft)   | 890 N·m (656 lb ft)       | 1187 N·m (875 lb ft)  | 654 N·m (483 lb ft)                | 924 N·m (681 lb ft)                |

**NOTE:** For imperial units, **1/4 in** and **5/16 in** hardware torque specifications are shown in pound-inches. **3/8 in** through **1 in** hardware torque specifications are shown in pound-feet.

**Inch flanged hardware**

| Nom-<br>inal<br>size | SAE Grade 5 bolt and nut     |                          | SAE Grade 8 bolt and nut        |                          | Lock nut<br>Grade F with<br>Grade 5 bolt | Lock nut<br>Grade G with<br>Grade 8 bolt |
|----------------------|------------------------------|--------------------------|---------------------------------|--------------------------|------------------------------------------|------------------------------------------|
|                      | Unplated or<br>plated Silver | Plated with<br>ZnCr Gold | Unplated<br>or plated<br>Silver | Plated with<br>ZnCr Gold |                                          |                                          |
| 1/4                  | 9 N·m (80 lb in)             | 12 N·m (106 lb in)       | 13 N·m (115 lb in)              | 17 N·m (150 lb in)       | 8 N·m (71 lb in)                         | 12 N·m (106 lb in)                       |
| 5/16                 | 19 N·m (168 lb in)           | 25 N·m (221 lb in)       | 26 N·m (230 lb in)              | 35 N·m (310 lb in)       | 17 N·m (150 lb in)                       | 24 N·m (212 lb in)                       |
| 3/8                  | 33 N·m (25 lb ft)            | 44 N·m (33 lb ft)        | 47 N·m (35 lb ft)               | 63 N·m (46 lb ft)        | 30 N·m (22 lb ft)                        | 43 N·m (32 lb ft)                        |
| 7/16                 | 53 N·m (39 lb ft)            | 71 N·m (52 lb ft)        | 75 N·m (55 lb ft)               | 100 N·m (74 lb ft)       | 48 N·m (35 lb ft)                        | 68 N·m (50 lb ft)                        |
| 1/2                  | 81 N·m (60 lb ft)            | 108 N·m (80 lb ft)       | 115 N·m (85 lb ft)              | 153 N·m (113 lb ft)      | 74 N·m (55 lb ft)                        | 104 N·m (77 lb ft)                       |
| 9/16                 | 117 N·m (86 lb ft)           | 156 N·m (115 lb ft)      | 165 N·m (122 lb ft)             | 221 N·m (163 lb ft)      | 106 N·m (78 lb ft)                       | 157 N·m (116 lb ft)                      |
| 5/8                  | 162 N·m (119 lb ft)          | 216 N·m (159 lb ft)      | 228 N·m (168 lb ft)             | 304 N·m (225 lb ft)      | 147 N·m (108 lb ft)                      | 207 N·m (153 lb ft)                      |
| 3/4                  | 287 N·m (212 lb ft)          | 383 N·m (282 lb ft)      | 405 N·m (299 lb ft)             | 541 N·m (399 lb ft)      | 261 N·m (193 lb ft)                      | 369 N·m (272 lb ft)                      |
| 7/8                  | 462 N·m (341 lb ft)          | 617 N·m (455 lb ft)      | 653 N·m (482 lb ft)             | 871 N·m (642 lb ft)      | 421 N·m (311 lb ft)                      | 594 N·m (438 lb ft)                      |
| 1                    | 693 N·m (512 lb ft)          | 925 N·m (682 lb ft)      | 979 N·m (722 lb ft)             | 1305 N·m (963 lb ft)     | 631 N·m (465 lb ft)                      | 890 N·m (656 lb ft)                      |

**Identification****Inch bolts and free-spinning nuts**

20083682 3

**Grade marking examples**

| SAE grade identification |                       |   |                                 |
|--------------------------|-----------------------|---|---------------------------------|
| 1                        | Grade 2 - no marks    | 4 | Grade 2 nut - no marks          |
| 2                        | Grade 5 - three marks | 5 | Grade 5 nut - marks 120 ° apart |
| 3                        | Grade 8 - five marks  | 6 | Grade 8 nut - marks 60 ° apart  |