

SERVICE MANUAL

980CF 980CR Corn Header

Part number 47869964

2nd edition English

May 2015 manual. Download All 514 pages at:

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INTRODUCTION

Hydraulic systems.....	35
[35.910] Head and header hydraulic drive	35.1
[35.603] Deck plate hydraulic system	35.2
[35.660] Flip-up header.....	35.3
[35.000] Hydraulic systems.....	35.4
Electrical systems	55
[55.000] Electrical system	55.1
[55.100] Harnesses and connectors.....	55.2
[55.421] Feeding control system	55.3
[55.408] Warning indicators, alarms, and instruments	55.4
Attachments/Headers.....	58
[58.130] Attachment/Header frame.....	58.1
[58.120] Attachment/Header feed auger	58.2
[58.220] Corn header structure.....	58.3
[58.218] Corn header feeder structure	58.4
[58.228] Rotating dividers	58.5
[58.230] Stalk choppers	58.6
[58.408] Row-independent header guards and protection	58.7
[58.414] Row-independent header gearboxes	58.8
[58.428] Row-independent header rotating dividers.....	58.9
[58.100] Attachment/Header support and drives	58.10
[58.208] Corn header shields and guards	58.11
[58.224] Header drive	58.12
Product feeding	60
[60.122] Length-of-cut gearbox.....	60.1

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Lubrication system..... 71
[71.480] Oiler system..... 71.1



INTRODUCTION

Contents

INTRODUCTION

Foreword - Important notice regarding equipment servicing (*)	3
Personal safety (*)	4
Safety rules (*)	7
Safety rules - Ecology and the environment (*)	8
Safety signs - Rigid headers (*)	9
Safety signs - Rigid 16-row headers (*)	24
Safety signs - Folding headers (*)	41
Basic instructions - Shop and assembly (*)	55
Torque - Minimum tightening torques for normal assembly (*)	57
Torque – Standard torque data for hydraulics (*)	62
Basic instructions - Chain Wear Tables - Roller Chains (*)	64
Attachments/Headers - Basic instructions (*)	66
General specification (*)	68
Capacities (*)	72
Product identification (*)	73
Product identification (*)	74
Product identification - Machine orientation (*)	75

(*) See content for specific models

Foreword - Important notice regarding equipment servicing

980C Corn Headers	
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All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your NEW HOLLAND Sales and Service Networks.

Personal safety

980C Corn Headers	
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Your machine may be equipped with special guarding or other devices in compliance with local legislation. Some of these require active use by the operator.

Therefore, check local legislation on the usage of this machine.

Hydraulic system safety

- Hydraulic oil leaking under pressure can penetrate the skin and cause infection or other injury. To prevent personal injury:
 - Relieve all pressure before disconnecting fluid lines.
 - Before applying pressure, make sure all connections are tight and components are in good condition.
 - Never use your hand to check for suspected leaks under pressure. Use a piece of cardboard or wood for this purpose.
 - If injured by leaking fluid, seek medical attention immediately.
- The hydraulic hoses and fittings on your machine meet engineering specifications for the particular function. When replacing damaged, blown or worn hoses or fittings, use only manufacture authorized service parts.
- Care in hydraulic hose installation is a must:
 - Make sure pressure is relieved before starting installation procedure.
 - DO NOT kink or twist a hose, failure may occur.
 - Properly route the hose.
 - Have a certified hydraulic technician install the hose.
 - Remove air from the hydraulic system after installing any hydraulic component.
- Periodically check hydraulic system for leaks or damage. check for:
 - Leaks at hose fitting or in hose.
 - Damaged hoses and/or fittings.
 - Kinked, crushed, flattened, hard blistered, heat cracked, charred, twisted, soft or loose covered hoses.
 - Corroded or damaged fittings.
 - Leaking ports.
 - Excessive dirt and debris around hoses and/or fittings.
 - Damaged or missing hose retaining clamps, guards, shields, etc.
- DO NOT stand on or use a hose as a step. DO NOT pull or apply external forces to the hose. The hose may fail and cause injury.
- Keep all persons away from the working area. Mechanisms controlled by fluid power can become hazardous if a hose fails. Lifted mechanisms can fall to the ground, machine steering may fail, etc.
- Stay clear of a pressurized hose assembly that has blown apart. Hose fittings can be thrown off at high speed and a loose hose can whip around with great force.
- Hydraulic fluid can reach high temperatures. Allow fluid to cool before servicing the system.
- Escaping fluid under pressure may form a mist or fine spray which can flash or explode upon contact with an ignition source.
- Vibration can reduce hose service life. Make sure all retaining clamps and/or devices are secured.
- Environmental conditions can cause hose and fittings to deteriorate. Inspect hydraulic hoses periodically. Replace worn or damaged hoses and fittings.

Safety requirements for fluid power systems and components - hydraulics (EUROPEAN STANDARD PR EN 982)

- Flexible hose assemblies must not be constructed from hoses which have been previously used as part of a hose assembly.
- Do not weld hydraulic piping.
- When flexible hoses or piping are damaged, replace them immediately.
- It is forbidden to modify a hydraulic accumulator by machining, welding or any other means.
- Before removing hydraulic accumulators for servicing, the liquid pressure in the accumulator must be reduced to zero.
- Pressure check on hydraulic accumulators shall be carried out by method recommended by the accumulator manufacturer.
- Care must be taken not to exceed the maximum allowable pressure of the accumulator. After any check of adjustment there must be no leakage of gas.

Safety precautions

Farm accidents can be prevented with your help.

No accident prevention program can be successful without the wholehearted cooperation of the person who is directly responsible for the operation of the equipment.

To read accident reports from all over the country is to be convinced that a large number of accidents can be prevented only by the operator anticipating the result before the accident is caused and doing something about it.

It is said that "The best kind of safety device is a careful operator who with care and mature consideration can save more lives and limbs than any accident prevention program which is not adhered to".

Further in this chapter you will find a list of the most important safety precautions.

Take time to read and follow the instructions and furthermore, be careful!

Some pictures in this manual may show the safety guarding open or removed to better illustrate a particular feature or adjustment.

Ensure to close or replace all guards before operating the machine.

General and operating safety

Most farm machinery accidents can be avoided by the observance of a few simple safety precautions.

- The machine must only be used by a skilled operator familiar with all the controls and harvesting techniques on cultivated land with slopes up to maximum **26 % (15 °)** uphill and downhill.
- Keep children away from and off the machine at all times.
- When driving on public roads, observe traffic regulations, adapt your speed to road and traffic conditions and ensure that all lights and other safety mechanisms on the machine (if they are required) are fitted and work properly.
- Before operating the machine ensure that all safety guards are installed.
- Do not enter the grain tank while the machine engine is running. With engine stopped, use a wooden clearing club should the grain tank unloading auger become bridged. Take utmost care not to be pulled into the grain tank in case unbridging is required.
- Do not attempt to clean, lubricate or carry out any adjustments on the machine while it is in motion or while the engine is running.
- Never leave the operator's platform without first disengaging the machine drive mechanism, lowering the header, stopping the engine, applying the park brake and removing the ignition key.
- Do not work under the machine header unless it is securely blocked and/or the header safety latch is engaged.
- Do not work around the machine in loose clothing that might catch in any of the moving parts.
- Keep hands away from moving parts of the machine.

- Keep the fire extinguisher within easy reach of the operator. Ensure to replace it by a similar type of extinguisher or have it checked or refilled after every usage and/or date of expiry.

Danger of death by electrocution!

Pay special attention to the overhead power lines. Make sure the machine has sufficient clearance to pass in all directions (also with raised or opened machine components). Also think of the radio aerial(s) or any other factory-fitted accessory or parts which may have been added afterwards.

Should a contact between the machine and an electric power line occur, then the following precautions must be taken: Stop the machine movement immediately, stop the engine and apply the hand brake.

Check if you can safely leave the cab or your actual position without direct contact with electric wires. If not, stay in your position and call for help. If you can leave your position without touching the lines, jump off the last step or support position to ensure that there is no contact between any part of your body and the ground at any time. Do not touch the machine afterwards until power to the lines has been shut off. When people approach the machine, warn them not to touch the machine but to ask the electric power supply company to shut off the power to the lines.

Fire and explosion prevention

- Due to the flammable nature of the crop materials encountered, fire risks are high. This risk can be minimized by frequent removal of accumulated crop material from the machine and checking for overheated machine components. If oil leaks appear, re-torque bolts or replace gaskets as necessary.
- Remove all trash or debris from the machine each day. Especially check the engine area and exhaust system.
- Sparks or flame can cause the hydrogen gas in a battery to explode. To prevent an explosion do the following:
 - Do not weld, grind or smoke near a battery.
- Sparks from the electrical system or engine exhaust can cause an explosion and fire. Before you operate this machine in an area with flammable dust or vapors, use good ventilation to remove the flammable dust or vapors.
- Use nonflammable cleaning solvent to clean parts.
- A fire can cause death or injury. Always have fire extinguisher near or on the machine. Make sure the fire extinguishers are serviced according to the manufacturers instructions.
- If a fire extinguisher has been used, always recharge or replace the fire extinguisher before operating the machine.
- Make sure that you DO NOT store oily rags or other flammable materials on the machine.
- If the machine has an oil, fuel or hydraulic leak, always repair the leak and clean the area before operating.
- Check the electrical system for loose connections or frayed insulation. Repair or replace the loose or damaged parts.
- Before welding or using a torch on the machine, clean the area to be repaired.

Safety rules

980C Corn Headers	
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Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules - Ecology and the environment

980C Corn Headers

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. NEW HOLLAND strongly recommends that you return all used batteries to a NEW HOLLAND dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



Mandatory battery recycling

NOTE: *The following requirements are mandatory in Brazil.*

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

Safety signs - Rigid headers

980C Corn Headers

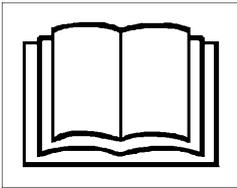
Double drive

Signs shown are for a corn header with a double drive system. For corn headers with a single left-hand drive system, certain drive related safety decals will be installed on the left-hand side of the header only.

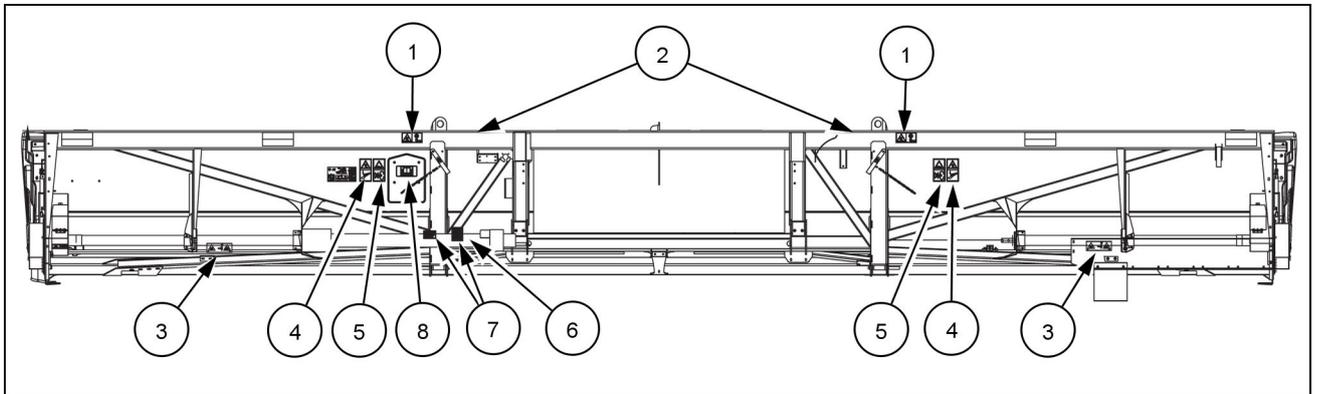
The following safety signs are placed on your machine as a guide for your safety and for those working with you. Walk around the machine and note the content and location of these safety signs before operating your machine.

Keep safety signs clean and legible. Clean safety signs with a soft cloth, water, and a gentle detergent. Do not use solvent, gasoline, or other harsh chemicals. Solvents, gasoline, and other harsh chemicals may damage or remove safety signs.

Replace all safety signs that are damaged, missing, painted over, or illegible. If a safety sign is on a part that is replaced, make sure the safety sign is installed on the new part. See your dealer for replacement safety signs.

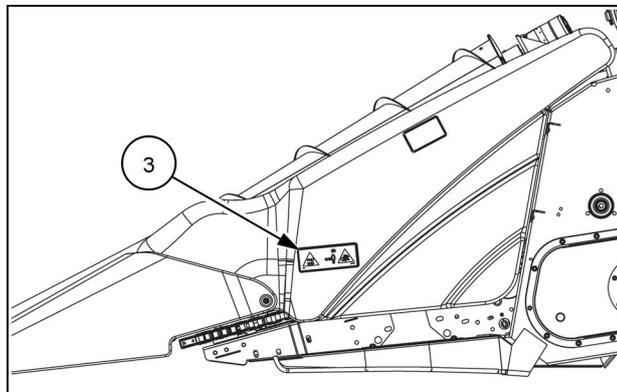


Safety signs that display the "Read Operator's Manual" symbol are intended to direct the operator to the operator's manual for further information regarding maintenance, adjustments, or procedures for particular areas of the machine. When a safety sign displays this symbol, refer to the appropriate page of the operator's manual.



NHIL13PE00037EA 1

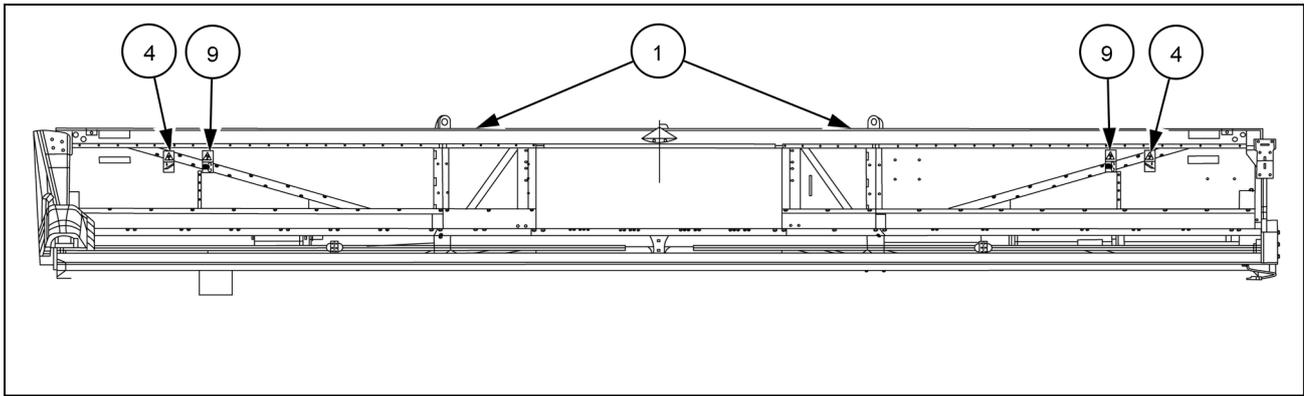
Rear



NHIL13GH00290AA 2

Left

INTRODUCTION



NHIL14GH00356EA 3

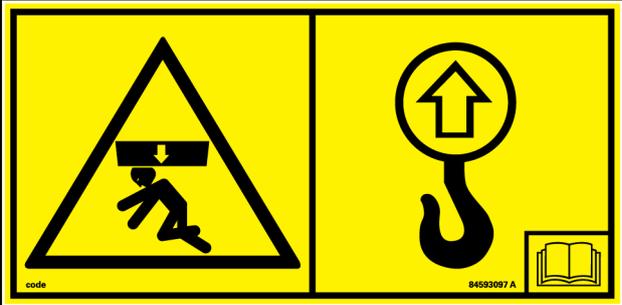
Front

WARNING

Overhead lifting hazard.

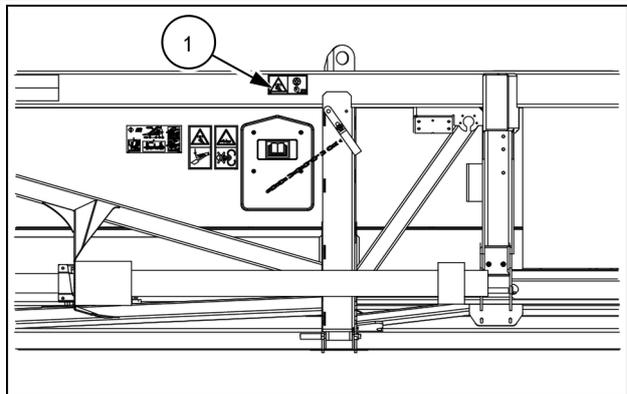
Lift and handle heavy components using lifting equipment with appropriate lifting capacity. Ensure that units are supported by suitable slings and hooks. Ensure that no persons or pets are in the vicinity of the load being lifted. Failure to comply could result in death or serious injury.

Quantity: 2
84593097



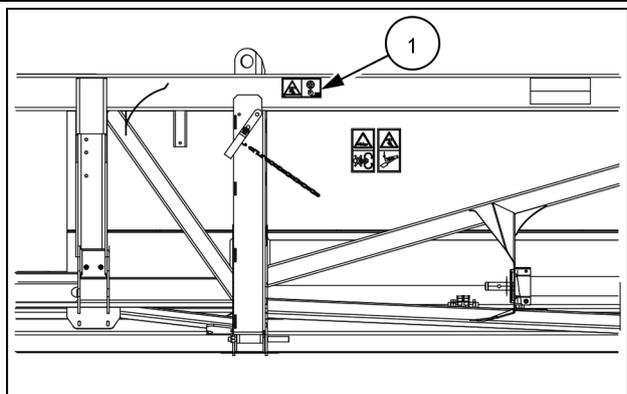
84593097 4

(1) Left-Hand (LH) side of the feeder house opening top beam.



NHIL14GH00331AA 5

(1) Right-Hand (RH) side of the feeder house opening top beam.



NHIL14GH00332AA 6

INTRODUCTION

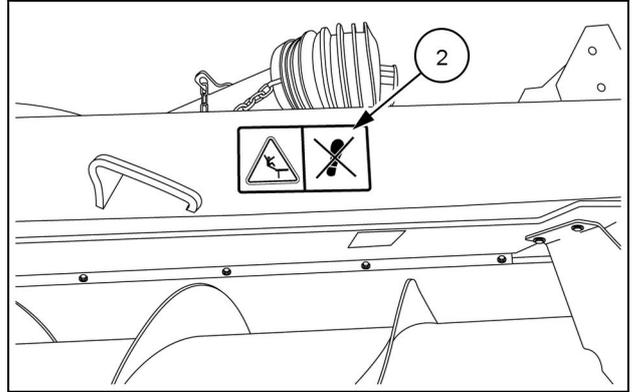
WARNING
Slippery surface.
Do not use this area as a step or platform.
Failure to comply could result in death or serious injury.

Quantity: 2
87026533



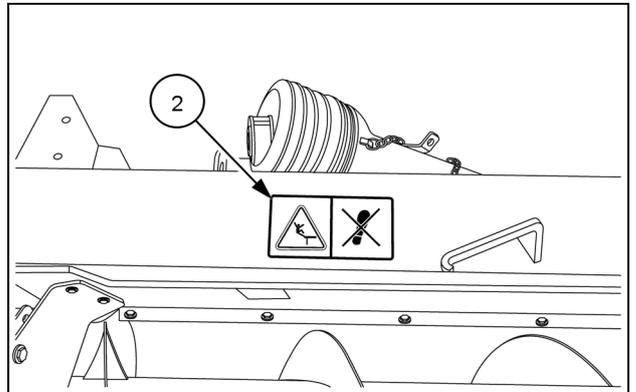
87026533_B 7

(2) LH side of the feeder opening on top of the top beam.



NHIL13GH00420AA 8

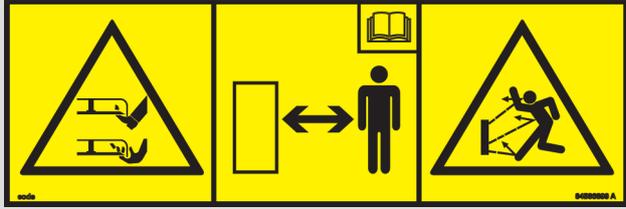
(2) RH side of the feeder opening on top of the top beam.



NHIL13GH00419AA 9

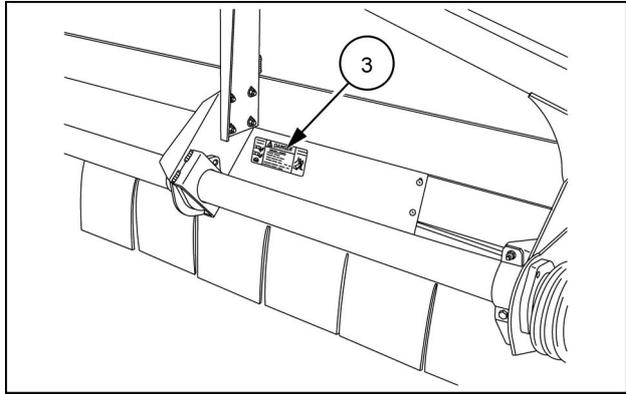
INTRODUCTION

WARNING
Hidden knife.
Flying debris.
Stay clear of the machine while running.
Failure to comply could result in death or serious injury.
Quantity: 4
Only used on chopper equipped corn headers.
84586899



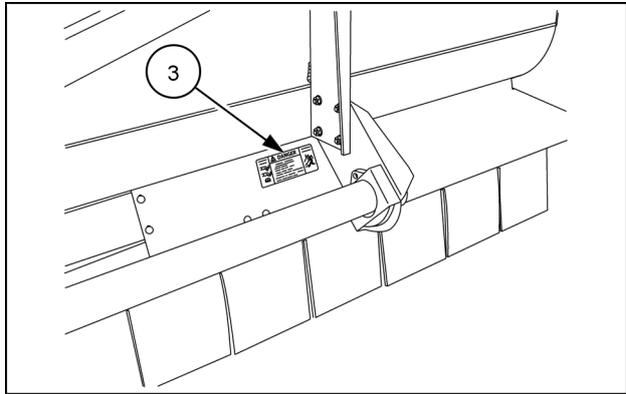
84586899 10

(3) LH side rear apron.



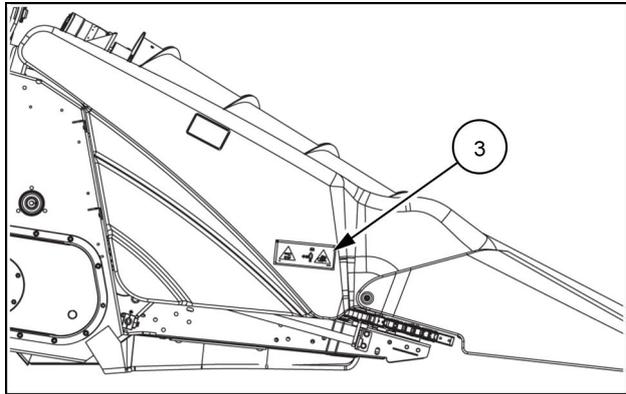
NHIL14GH00407AA 11

(3) RH side rear apron.



NHIL14GH00408AA 12

(3) On the RH outer hood.



NHIL13GH00291AA 13

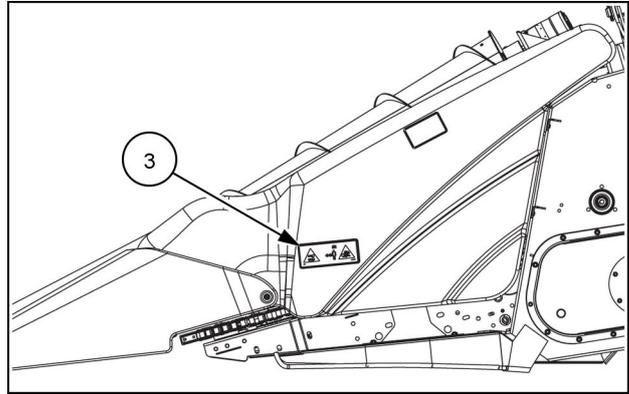
INTRODUCTION

WARNING
Hidden knife.
Flying debris.
Stay clear of the machine while running.
Failure to comply could result in death or serious injury.
Quantity: 4
Only used on chopper equipped corn headers.
84586899



84586899 10

(3) On the LH outer hood.



NHIL13GH00290AA 14

INTRODUCTION

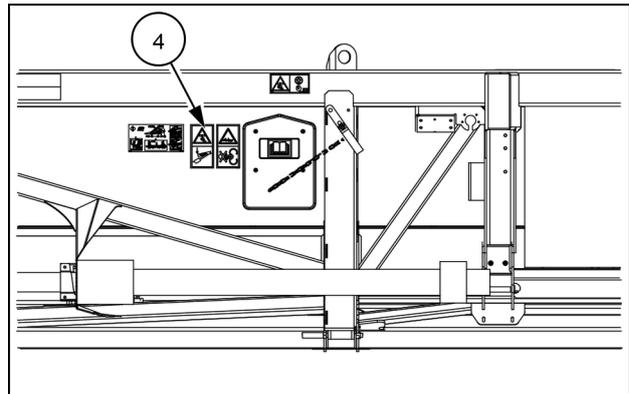
WARNING
Crush Hazard.
Engage safety latch before working under machine.
Failure to comply could result in death or serious injury.

Quantity: 4
144380A1



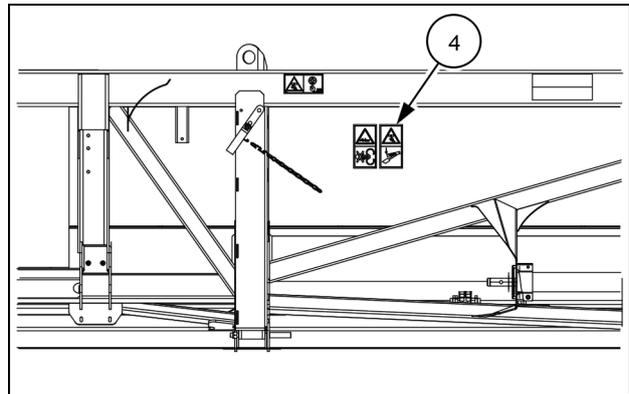
144380A1 15

(4) LH side of the rear panel.



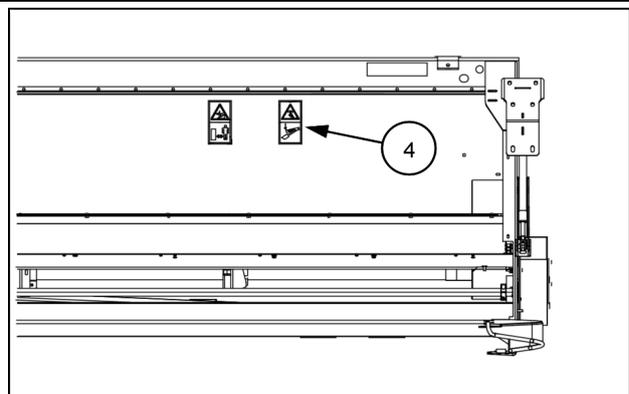
NHIL14GH00331AA 16

(4) RH side of the rear panel



NHIL14GH00332AA 17

(4) RH side of the front panel



NHIL14GH00413AA 18

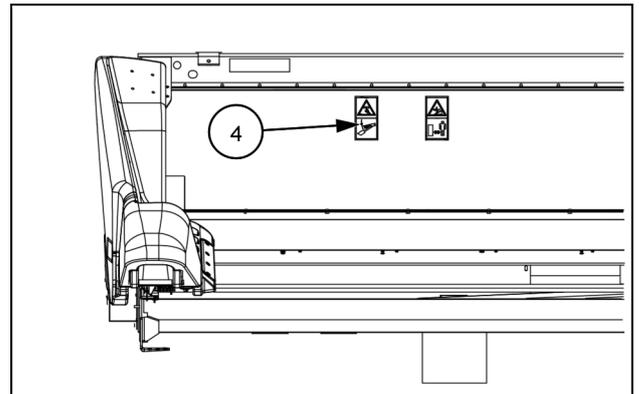
WARNING
Crush Hazard.
Engage safety latch before working under machine.
Failure to comply could result in death or serious injury.

Quantity: 4
144380A1



144380A1 15

(4) LH side of the front panel



NHIL14GH00333AA 19

INTRODUCTION

DANGER

Rotating Drive line.

Stand clear.

Do not operate without:

All drive line, tractor, and equipment shields in place.

Drive lines securely attached at both ends.

Drive line shields that turn freely on drive line.

Failure to comply will result in death or serious injury.

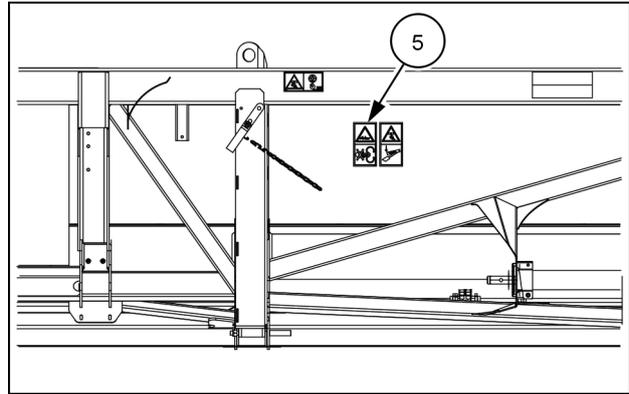
Quantity: 2

86999254



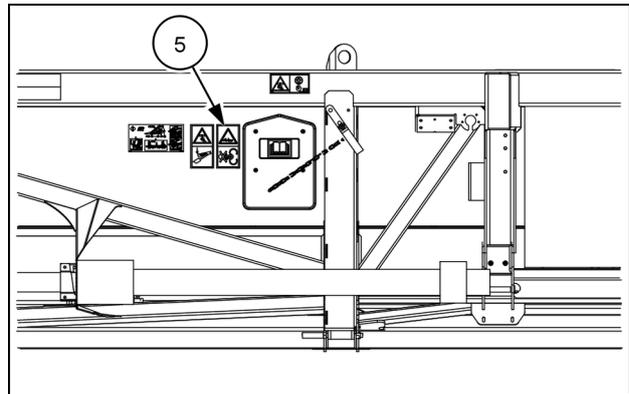
86999254 20

(5) RH side of the rear panel.



NHIL14GH00332AA 21

(5) LH side of the rear panel.



NHIL14GH00331AA 22

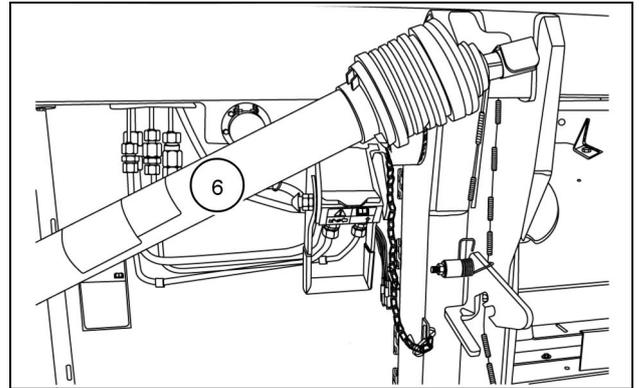
DANGER
Shield missing do not operate.
Replace shield before operating.
Failure to comply will result in death or serious injury.

Quantity: 1 per drive line
English: 849472
Portuguese: 47613650
Spanish: 9801256
French: 849483
Chinese: 47467566



849472_H 23

(6) On the PTO shaft under the safety shielding.



93103409A 24

DANGER

Rotating drive line

Do not operate without:

All drive line, tractor and equipment shields in place.

Drive lines securely attached at both ends.

Drive line shields that turn freely on drive line.

Failure to comply will result in death or serious injury.

Quantity: 1 per drive line

English: 849471

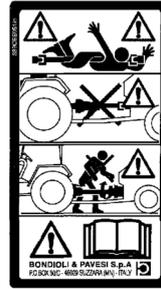
French: 849482

Spanish: 9801260



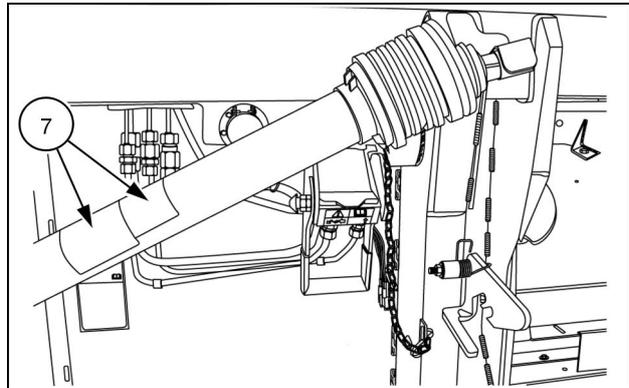
849471_E 25

86520950



86520950 26

(7) On the Power Take-Off (PTO) shaft safety cover.



93103409A 27

WARNING

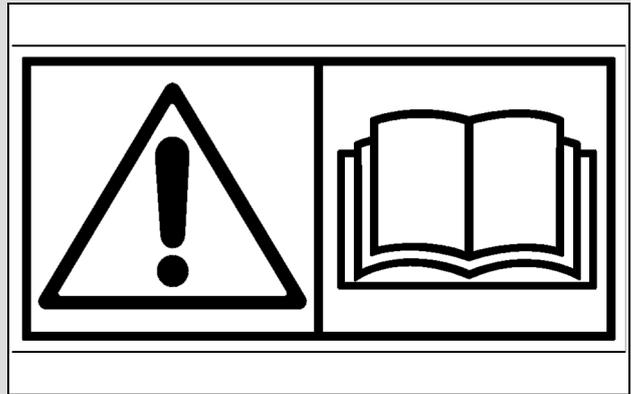
Before operating machine, read operator's manual and ALL SAFETY instructions.

If manual is missing, contact your dealer or service department.

1. Before starting engine or operation, clear area of bystanders.
2. Disengage drives including PTO. Stop engine, wait for all movement to stop before leaving operator's position.
3. Keep all shields in place. Keep hands, feet clothing and hair away from moving parts.
4. Keep riders off machines.
5. Use Slow Moving Vehicle (SMV) identification emblem and flashing warning lights when operating on highways, except when prohibited by law.
6. Never adjust, lubricate, clean or unplug machine with engine running.

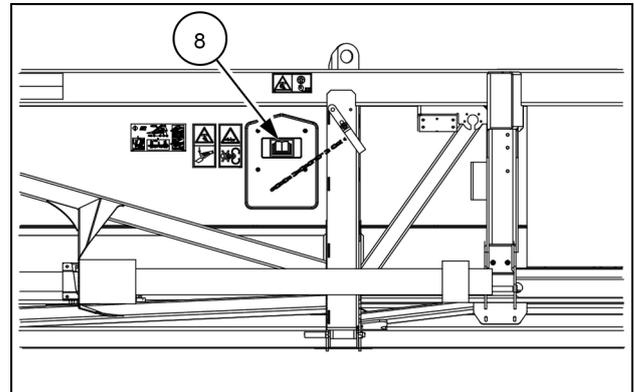
Failure to comply could result in death or serious injury.

Quantity: 1
84011345



47358801A 28

(8) On the OM storage container on the LH side of the feeder house opening rear panel.



NHIL14GH00331AA 29

INTRODUCTION

WARNING

Row unit entanglement hazard.

Operator should stay clear of the corn head when running.

Stop the corn head, shut off the engine, and remove the keys before attempting to unclog the corn head row unit.

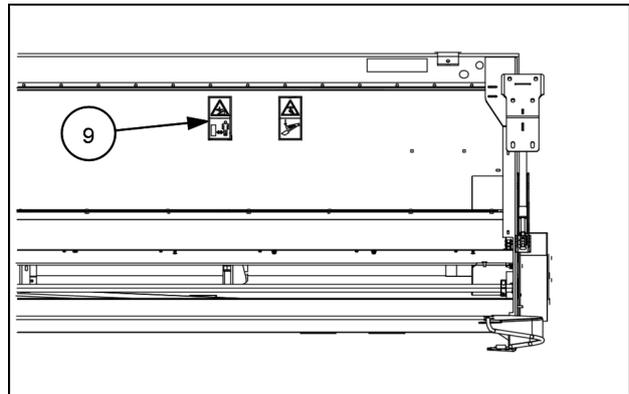
Failure to comply could result in death or serious injury.

**Quantity: 2
84400502**



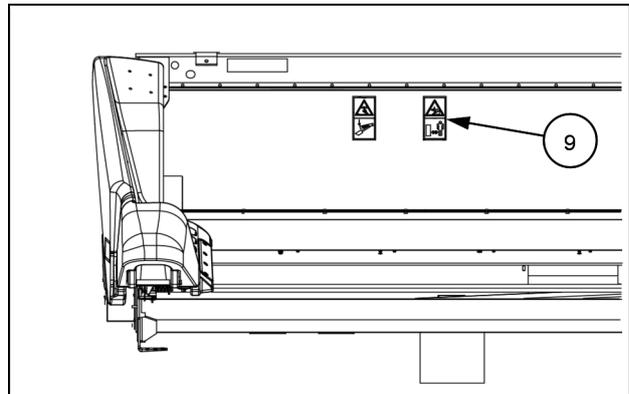
84400502 30

(9) LH side of the front panel.



NHIL14GH00413AA 31

(9) RH side of the front panel.



NHIL14GH00333AA 32

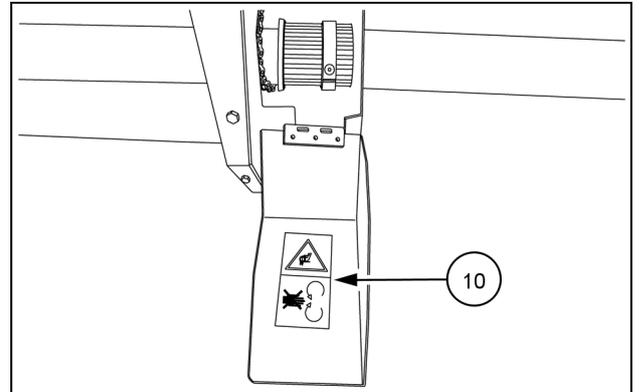
WARNING
Shield is open.
Stand clear.
Replace or close shield before operating machine.
Failure to comply could result in death or serious injury.

Quantity: 1 or 2
84011345



84011345_A 33

(10) Inside the auger drive shield.



NHIL13GH00440AA 34

INTRODUCTION

DANGER

Header/feeder will fall rapidly if hydraulic system should fail.

Rest header/feeder on ground or engage lift cylinder lockouts when working around raised header/feeder

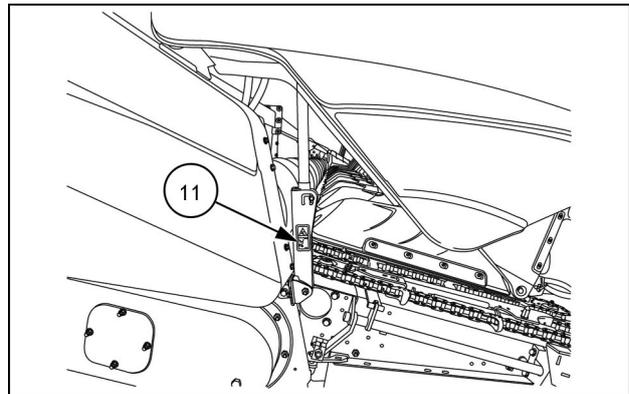
Failure to comply will result in death or serious injury.

Quantity: 2
84068808



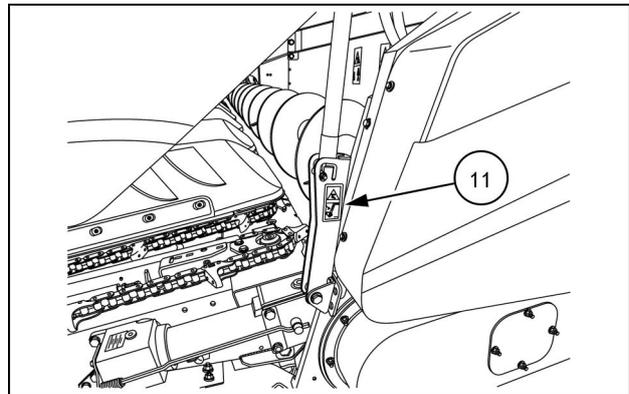
84068808_B 35

(11) On the right-hand gas spring safety lock.



NHIL14GH00409AA 36

(11) On the left-hand gas spring safety lock.



NHIL14GH00405AA 37

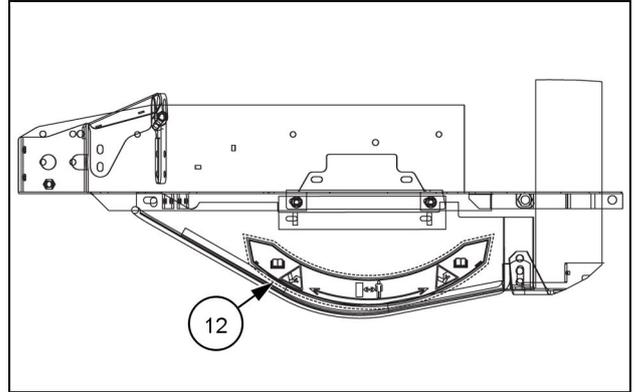
INTRODUCTION

WARNING
Knife tip path
Keep hands and feet away.
Failure to comply could result in death or serious injury.
Quantity: 1
84593097



84586897 38

(12) On the outer LH side chopper guard



NHIL13GH00289AA 39

Safety signs - Rigid 16-row headers

980CR-16

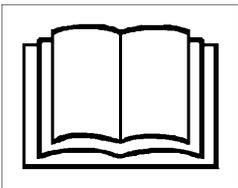
Double drive

Signs shown are for a corn header with a double drive system. For corn headers with a single left-hand drive system, certain drive related safety decals will be installed on the left-hand side of the header only.

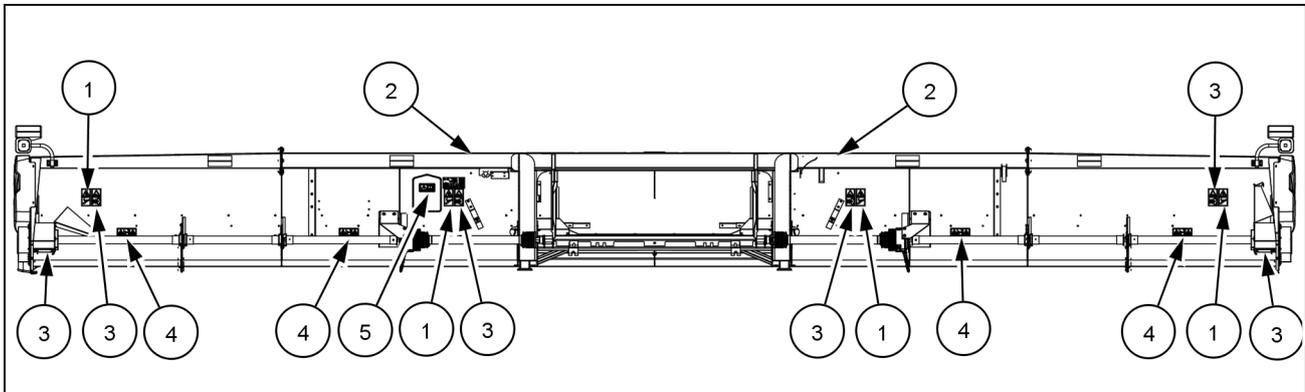
The following safety signs are placed on your machine as a guide for your safety and for those working with you. Walk around the machine and note the content and location of these safety signs before operating your machine.

Keep safety signs clean and legible. Clean safety signs with a soft cloth, water, and a gentle detergent. Do not use solvent, gasoline, or other harsh chemicals. Solvents, gasoline, and other harsh chemicals may damage or remove safety signs.

Replace all safety signs that are damaged, missing, painted over, or illegible. If a safety sign is on a part that is replaced, make sure the safety sign is installed on the new part. See your dealer for replacement safety signs.

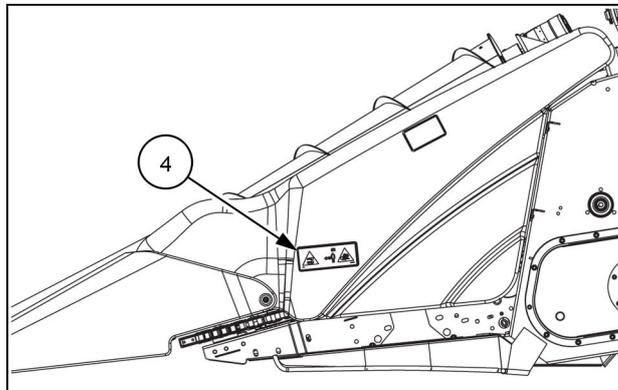


Safety signs that display the "Read Operator's Manual" symbol are intended to direct the operator to the operator's manual for further information regarding maintenance, adjustments, or procedures for particular areas of the machine. When a safety sign displays this symbol, refer to the appropriate page of the operator's manual.



NHIL14GH00323EA 1

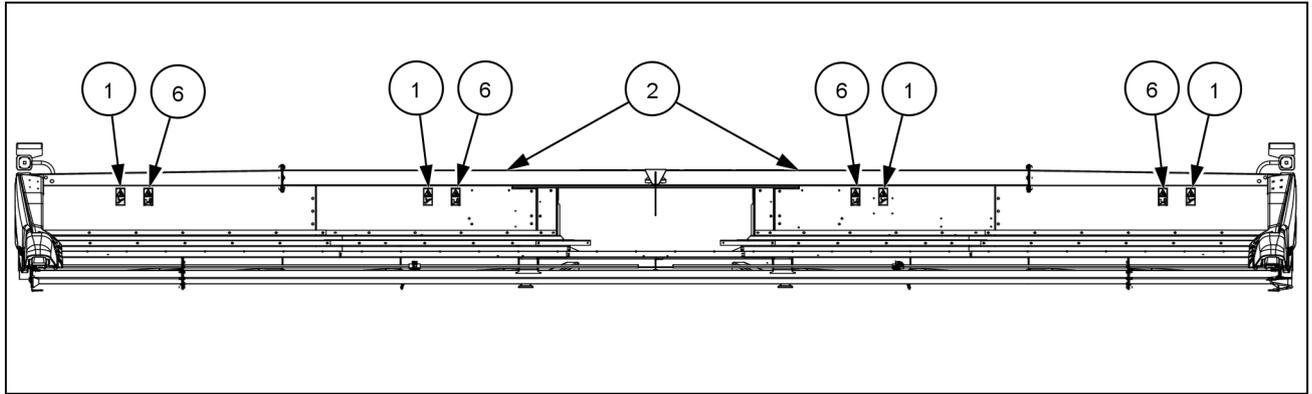
Rear



NHIL13GH00290AA 2

Left

INTRODUCTION



NHIL14GH00321EA 3

Front

WARNING
Crush Hazard.

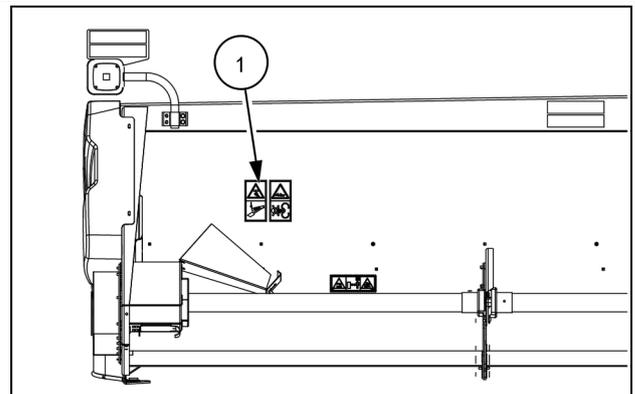
Engage safety latch before working under machine.
Failure to comply could result in death or serious injury.

Quantity: 8
144380A1



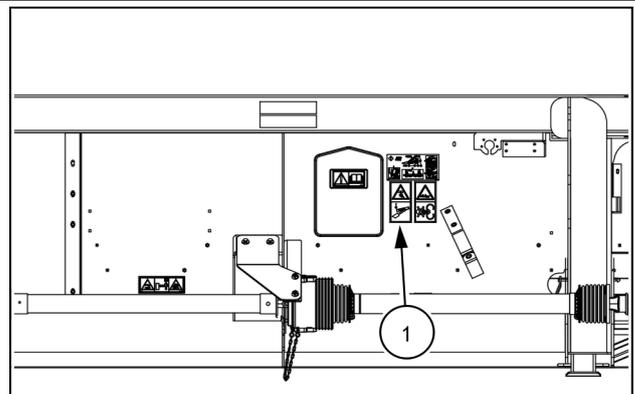
144380A1 4

(1) Left-Hand (LH) side of the rear panel.



NHIL14GH00326AA 5

(1) LH side of the feeder house opening on the rear panel.



NHIL14GH00327AA 6

WARNING

Crush Hazard.

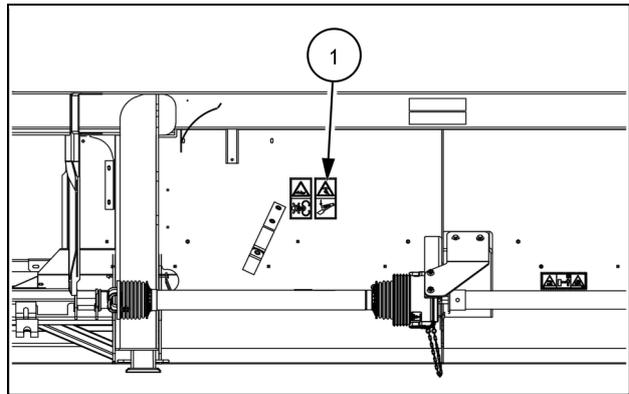
Engage safety latch before working under machine.
Failure to comply could result in death or serious injury.

Quantity: 8
144380A1



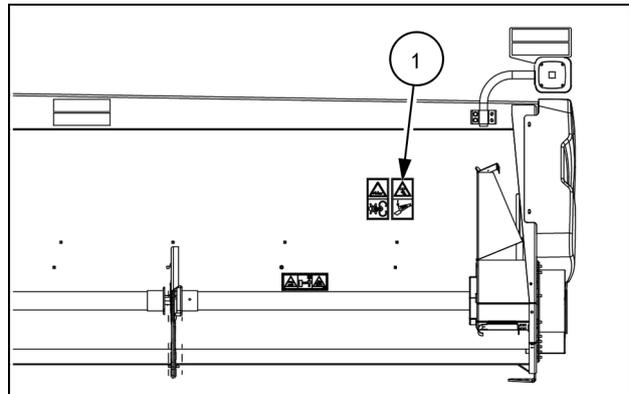
144380A1 4

(1) Right-Hand (RH) side of the feeder house opening on the rear panel.



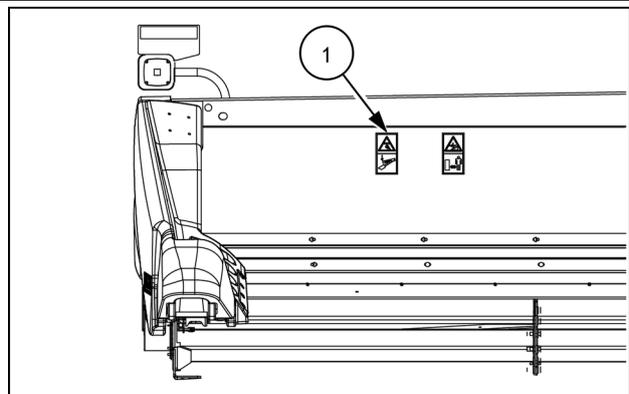
NHIL14GH00328AA 7

(1) RH side of the rear panel.



NHIL14GH00329AA 8

(1) RH side of the front panel.



NHIL14GH00320AA 9