

SERVICE MANUAL

Workmaster™ 50 / Workmaster™ 60 / Workmaster™ 70 Tier 4B (final) Tractor

Part number 47866583

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SERVICE MANUAL

Workmaster[™] 50

Workmaster[™] 60

Workmaster[™] 70

Link Product / Engine

Product	Market Product	Engine
Workmaster™ 50 Compact tractor, 2WD, 50 HP, TIER 4B (FINAL)	North America	R 753 IE4
Workmaster™ 50 Compact tractor, 4WD, 50 HP, TIER 4B (FINAL)	North America	R 753 IE4
Workmaster™ 60 Compact tractor, 2WD, 60 HP, TIER4B (FINAL)	North America	R 753 IE4
Workmaster™ 60 Compact tractor, 4WD, 60 HP, TIER 4B (FINAL)	North America	R 753 IE4
Workmaster™ 70 Compact tractor, 2WD, TIER 4B (FINAL)	North America	R 753 IE4
Workmaster™ 70 Compact tractor, 4WD, 70 HP, TIER 4B (FINAL)	North America	R 753 IE4

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INTRODUCTION

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Foreword

This repair manual provides the technical information needed to properly service the model tractors. Use this manual in conjunction with the operator's manual for complete operation, adjustment, and maintenance information

On NEW HOLLAND equipment, left and right are determined by standing behind the unit, looking in the direction of travel.

Foreword Ecology and the environment

Soil, air, and water are vital factors of agriculture and life in general. When legislation does not yet rule the treatment of some of the substances which are required by advanced technology, common sense should govern the use and disposal of products of a chemical and petrochemical nature.

NOTICE: *The following are recommendations which may be of assistance:*

- Become acquainted with and ensure that you understand the relative legislation applicable to your country.
- Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, antifreeze, cleaning agents, etc., with regard to their effect on man and nature and how to safely store, use and dispose of these substances.
- Agricultural consultants will, in many cases, be able to help you as well.

Helpful hints

- Avoid filling tanks using cans or inappropriate pressurized fuel delivery systems which may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of them contain substances which may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when draining off used engine coolant mixtures, engine, gearbox and hydraulic oils, brake fluids, etc. Do not mix drained brake fluids or fuels with lubricants. Store them safely until they can be disposed of in a proper way to comply with local legislation and available resources.
- Modern coolant mixtures, i.e. antifreeze and other additives, should be replaced every two years. They should not be allowed to get into the soil but should be collected and disposed of properly.
- Do not open the air-conditioning system yourself. It contains gases which should not be released into the atmosphere. Your NEW HOLLAND dealer or air conditioning specialist has a special extractor for this purpose and will have to recharge the system properly.
- Repair any leaks or defects in the engine cooling or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding as penetrating weld splatter may burn a hole or weaken them, allowing the loss of oils, coolant, etc.

Advice

CALIFORNIA PROPOSITION 65 WARNING

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Battery post, terminals and related accessories contain lead and lead compounds.

Wash hands after handling

BT09A213 1

International symbols

As a guide to the operation of the machine, various universal symbols have been utilized on the instruments, controls, switches, and fuse box. The symbols are shown below with an indication of their meaning.

	Thermostat starting aid		Radio		PTO		Position Control
	Alternator charge	KAM	Keep alive memory	N	Transmission in neutral		Draft Control
	Fuel level		Turn signals		Creeper gears		Accessory socket
	Automatic Fuel shut-off		Turn signals -one trailer		Slow or low setting		Implement socket
	Engine speed (rev/min x 100)		Turn signals -two trailers		Fast or high setting		%age slip
	Hours recorded		Front wind-screen wash/wipe		Ground speed		Hitch raise (rear)
	Engine oil pressure		Rear wind-screen wash/wipe		Differential lock		Hitch lower (rear)
	Engine coolant temperature		Heater temperature control		Rear axle oil temperature		Hitch height limit (rear)
	Coolant level		Heater fan		Transmission oil pressure		Hitch height limit (front)
	Tractor lights		Air conditioner		FWD engaged		Hitch disabled
	Headlamp main beam		Air filter blocked		FWD dis-engaged		Hydraulic and transmission filters
	Headlamp dipped beam		Parking brake		Warning!		Remote valve extend
	Work lamps		Brake fluid level		Hazard warning lights		Remote valve retract
	Stop lamps		Trailer brake		Variable control		Remote valve float
	Horn		Roof beacon		Pressurised! Open carefully		Malfunction! See Operator's Manual
			Warning ! Corrosive substance				Malfunction! (alternative symbol)

Safety rules

PRECAUTIONARY STATEMENTS

Personal Safety

Throughout this manual and on machine signs, you will find precautionary statements ("DANGER", "WARNING", and "CAUTION") followed by specific instructions. These precautions are intended for the personal safety of you and those working with you. Please take the time to read them.

Machine Safety

The precautionary statement ("IMPORTANT") is followed by specific instructions. This statement is intended for machine safety.

NOTICE: The word "IMPORTANT" is used to inform the reader of something they need to know to prevent minor machine damage if a certain procedure is not followed.

Information

NOTE: Instructions used to identify and present supplementary information.

Legal obligations

This machine may be equipped with special guarding or other devices in compliance with local legislation. Some of these require active use by the operator. Therefore, check local legislation on the usage of this machine.

Accident prevention

Most accidents or injuries that occur in workshops are the result of a non compliance to simple and fundamental safety regulations. In most case, accidents can be avoided by foreseeing possible causes and consequently acting with the necessary caution and care.

Accidents may occur with all types of machines, regardless of how well the machine in question was designed and built.

A careful and informed service technician is the best guarantee against accidents.

Decisive awareness of the most basic safety rule is normally sufficient to avoid many serious accident.

Safety requirements for fluid power systems and components - Hydraulics (European standard PR EM 982)

WARNING

Avoid injury!

Before you start any work on the unit:

- Park the unit on a hard, level surface.
- Apply the parking brake.
- Completely lower the attachments.
- Relieve all the hydraulic system pressure.
- Shut down the engine.
- Remove the ignition key.
- Secure the unit with wheel chocks.
- Turn the battery isolator switch to the OFF position.

Failure to comply could result in death or serious injury.

W1371A

Flexible hose assemblies must not be constructed from hoses which have been previously used as part of a hose assembly.

Do not weld hydraulic piping.

When flexible hoses or piping are damaged, replace them immediately.

It is forbidden to modify a hydraulic accumulator by machining, welding or any other means.

Before removing hydraulic accumulators for servicing, the liquid pressure in the accumulators must be reduced to zero.

Pressure check on hydraulic accumulators shall be carried out by method recommended by the accumulator manufacturer.

Care must be taken not to exceed the maximum allowable pressure of the accumulator. After any check or adjustment there must be no leakage of gas.

Safety rules

A careful operator is the best operator. Most accidents can be avoided by observing certain precautions. To help prevent accidents, read and take the following precautions before operating this tractor. Equipment should be operated only by those who are responsible and instructed to do so.

The tractor

1. Read the Operator's Manual carefully before using the tractor. Lack of operating knowledge can lead to accidents.
2. Use an approved roll bar and seat belt for safe operation. Overturning a tractor without a roll bar can result in death or injury. If your tractor is not equipped with a roll bar and seat belt, see your NEW HOLLAND Dealer.
3. Always use the seat belt. The only instance when the seat belt should not be used is if the roll bar has been removed from the tractor or folding ROPS is in down position.
4. If a front end loader is to be installed, always use a FOPS (Falling Object Protective Structure) canopy to avoid injury from falling objects.
5. Use the handrails and step plates when getting on and off the tractor to prevent falls. Keep steps and platform cleared of mud and debris.
6. Do not permit anyone but the operator to ride on the tractor. There is no safe place for extra riders.
7. Keep all safety decals clean of dirt and grime, and replace all missing, illegible, or damaged safety decals. See the list of decals in the Decal section of this manual.

Servicing the tractor

1. The cooling system operates under pressure which is controlled by the radiator cap. It is dangerous to remove the cap while the system is hot. Always turn the cap slowly to the first stop and allow pressure to escape before removing the cap entirely.
2. Keep any type of open flame away from the tractor and do not smoke while refuelling. Wait for the engine to cool before refueling.
3. Keep the tractor and equipment, particularly brakes and steering, maintained in a reliable and satisfactory condition to ensure your safety and comply with legal requirements.
4. Keep open flame or cold weather starting aids away from the battery to prevent fires or explosions. Use jumper cables according to instructions to prevent sparks which could cause explosion.
5. Stop the engine before performing any service on the tractor.
6. Escaping hydraulic/diesel fluid under pressure can penetrate the skin causing serious injury. If fluid is injected into the skin, obtain medical attention immediately or gangrene may result.
 - Do not use your hand to check for leaks.
 - Use a piece of cardboard or paper to search for leaks.
 - Stop the engine and relieve pressure before connecting or disconnecting lines.
 - Tighten all connections before starting the engine or pressurizing lines.
7. Do not modify or permit anyone else to modify or alter this tractor or any of its components or functions without first consulting a NEW HOLLAND Dealer.
8. The fuel oil in the injection system is under high pressure and can penetrate the skin. Unqualified persons should not remove or attempt to adjust a pump, injector, nozzle, or any other part of the fuel injection system. Failure to follow these instructions can result in serious injury.
9. Continuous long-term contact with used engine oil may cause skin cancer. Avoid prolonged contact with used engine oil. Wash skin promptly with soap and water.

10. Some components of your tractor, such as gaskets and friction surfaces (brake linings, clutch linings, etc.) may contain asbestos. Breathing asbestos dust is dangerous to your health. You are advised to have any maintenance or repair on such components carried out by an authorized NEW HOLLAND Dealer. However, if service operations are to be undertaken on parts that contain asbestos, the essential precautions listed below must be observed:
 - Work out of doors or in a well ventilated area.
 - Dust found on the tractor or produced during work on the tractor should be removed by extraction, not by blowing.
 - Dust waste should be dampened, placed in a sealed container, and marked to ensure safe disposal.
 - If any cutting, drilling, etc. is attempted on materials containing asbestos, the item should be dampened and only hand tools or low speed power tools used.

Operating the tractor

1. Before starting the tractor, apply the parking brake, place the PTO lever in the 'OFF' position, the lift control lever in the down position, the remote control valve levers in the neutral position, and the transmission in neutral.
2. Always sit in the tractor seat when starting the engine or operating controls. Do not start the engine or operate controls while standing beside the tractor.
3. Do not bypass the neutral start switches. Consult your NEW HOLLAND Dealer if your neutral start controls malfunction. Use jumper cables only in the recommended manner. Improper use can result in tractor runaway.
4. Avoid accidental contact with the gear shift lever while the engine is running, as this can cause unexpected tractor movement.
5. Before getting off the tractor, disengage the PTO, turn the engine off, and apply the parking brake. Never get off the tractor while it is in motion.
6. Do not park the tractor on a steep incline.
7. Do not operate the tractor engine in an enclosed building without adequate ventilation. Exhaust fumes can cause death or illness.
8. If the power steering or engine ceases operating, stop the tractor immediately.
9. Pull only from the drawbar or the lower link drawbar in the down position. Use only a drawbar pin that locks in place. Pulling from the tractor rear axle or any point above the axle may cause the tractor to upset.
10. If the front end of the tractor tends to rise when heavy implements are attached to the three-point hitch, install front end or front wheel weights. Do not operate the tractor with a light front end.
11. Always set the hydraulic selector lever in position control when attaching or transporting equipment. Ensure hydraulic couplers are properly mounted and will disconnect safely in case of accidental detachment of implement.
12. Do not leave equipment in the raised position.
13. Use the flasher/turn signal lights and Slow Moving Vehicle (SMV) signs when traveling on public roads both day and night (unless prohibited by law).
14. When operating at night, adjust lights to prevent blinding oncoming drivers.

Driving the tractor

1. Watch where you are going, especially at row ends, on roads, around trees and low hanging obstacles.
2. To avoid upsets, drive the tractor with care and at a safe speed. Use extra caution when operating over rough ground, when crossing ditches or slopes, and when turning corners.
3. To provide two-wheel braking, lock tractor brake pedals together when transporting on roads.
4. Do not coast or free wheel down hills. Use the same gear when going downhill as is used when going uphill.
5. Any towed vehicle with a total weight exceeding that of the towing tractor should be equipped with brakes for safe operation.
6. If the tractor becomes stuck or the tires become frozen to the ground, back up the tractor to prevent upset.
7. Always check overhead clearance, especially when transporting the tractor.
8. When operating at night, adjust lights to prevent blinding oncoming drivers.

Operating the Power Take-Off (PTO)

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1. When operating PTO driven equipment, shut off the engine and wait until the PTO stops before getting off the tractor and disconnecting the equipment.
2. Do not wear loose clothing when operating the power take-off or when near rotating equipment.
3. When operating stationary PTO driven equipment, always place all gear shift levers in neutral position.
4. To avoid injury, do not clean, adjust, unclog, or service PTO driven equipment when the tractor engine is running.
5. Ensure the PTO master shield is installed at all times. Always replace the PTO shield cap when the PTO is not in use.

Diesel fuel

1. Under no circumstances should gasoline, alcohol, or blended fuels be added to diesel fuel. These combinations can create an increased fire or explosive hazard. Such blends are more explosive than pure gasoline in a closed container such as a fuel tank.
2. Never remove the fuel cap or refuel with the engine running or hot.
3. Do not smoke while refueling or when standing near fuel.
4. Maintain control of the fuel filler pipe nozzle when filling the tank.
5. Do not fill the fuel tank to capacity. Allow room for expansion.
6. Wipe up spilled fuel immediately.
7. Always tighten the fuel tank cap securely.
8. If the original fuel tank cap is lost, replace it with a NEW HOLLAND approved cap. A non-approved, proprietary cap may not be safe.
9. Keep equipment clean and properly maintained.
10. Do not drive equipment near open fires.
11. Never use fuel for cleaning purposes.
12. Arrange fuel purchases so that winter grade fuels are not held over and used in the spring.

Safety Frame or Roll Over Protective Structure (ROPS)

Your NEW HOLLAND tractor is equipped with a safety frame. It must be maintained in a serviceable condition. Be careful when driving through doorways or working in confined spaces with low headroom.

Under no circumstances should you:

- Modify, drill, or alter the safety frame in any way. Doing so may render you liable to legal prosecution.
- Attempt to straighten or weld any part of the main frame or retaining brackets which have suffered damage. Doing so may weaken the structure and endanger your safety.
- Secure any parts on the main frame or attach your safety frame with anything other than the special high tensile bolts and nuts specified.
- Attach chains or ropes to the main frame for pulling purposes.
- Take unnecessary risks even though your safety frame affords you the maximum protection possible.

Basic instructions hardware

General

Your tractor has been built using metric hardware.

NOTE: *Be sure to use the hardware specified when using tapped holes, as trying to install a metric bolt in an inch thread, or an inch bolt in a metric thread, will damage the thread.*

Certain hardware must be tightened to specific torque specifications. If specific torque specifications are not noted, tighten the hardware to the standard torque chart specification listed in this manual.

Plating

Hardware used on NEW HOLLAND balers is plated with zinc chromate (gold color). Gold colored hardware has different torquing requirements from unplated or zinc plated (silver color) hardware because of the difference in the coefficient of friction of the plating material. The torque charts in this manual list the correct specifications for gold, silver, and unplated bolts.

Nut tightening

Whenever possible, the nut should be tightened, not the head of the bolt. When tightening using the bolt head, the clamp load can be lost because some of the torque applied twists the bolt instead of tensioning (stretching) it. The tension on the bolt is what holds the joint together.

Approximately 90% of the torque applied during assembly goes to overcoming friction between the parts. The other 10% is used to tension (stretch) the bolt. After assembly, the frictional forces disappear, which is the basis for the saying 'If it does not fail during assembly, it will not fail in service.' The bolt may later fail due to other factors, but not from being over tightened.

Locknuts

Most locknuts are coated with a special lubricant that is dry to the touch. Anytime a locknut is used, a lower than normal torque is required. Refer to the torque charts in this manual for specific values.

Jam nuts

When using a jam nut to lock a regular nut, the jam nut should be installed first and tightened to one half the recommended torque, then held in place while installing a regular nut to the recommended torque.

Thread lubrication

The addition of antiseize compound, Molykote, oil, graphite, or any other lubricant to a bolt decreases the friction between it and a nut. This makes it necessary to reduce the recommended torque to prevent over tensioning of the bolt. When using the torque charts in this manual, decrease the value by 20% whenever a lubricant is used.

General specification - Biodiesel Fuels

Fatty Acid Methyl Ester Biodiesel (Biodiesel Fuel) consists of a family of fuels derived from vegetable oils treated with methyl esters.

NOTICE: Biodiesel Fuel blends are approved for your engine only if they comply with **EN14214** Specification Standards or **ASTM D6751**.

NOTICE: It is imperative that you check which blend is approved for your engine with your NEW HOLLAND dealer. Be aware that the use of Biodiesel Fuel that does not comply with the Standards mentioned above could lead to severe damage to the engine and fuel system of your machine. The use of fuels that are not approved may void NEW HOLLAND Warranty coverage.

Biodiesel Fuel Usage Conditions

NOTICE: The Biodiesel Fuel must meet the fuel Specification mentioned above.

Biodiesel Fuel must be purchased from a trusted supplier that understands the product and maintains good fuel quality. Biodiesel Fuel must be pre-blended by the supplier. Mixing Biodiesel Fuels on-site can result incorrect mixture that can lead to problems with both engine and fuel system.

Engine performance is affected by the use of Biodiesel Fuel. There may be up to **12 %** reduction in power or torque depending on the blend used.

NOTICE: DO NOT modify the engine and/or injection pump settings to recover the reduced performance.

The reduced power must be accepted if using any Biodiesel Fuel blend.

Some modification may be required to allow your engine to run Biodiesel Fuel. Consult you dealer for complete information on these modifications.

Biodiesel Fuel has a higher cloud point than Diesel Fuel.

NOTICE: The use of high Biodiesel Fuel blends are not recommended in cold weather conditions.

With Biodiesel Fuels, it may be necessary to change the engine oil, engine oil filter and fuel filter elements more frequently than with Diesel Fuels. Biodiesel Fuel can remove rust and particles from the inside of on-site fuel storage tanks that would normally adhere to the sides of the tank. Like particle deposits that commonly occur with Diesel Fuel, these particles can become trapped by the machine fuel filters, causing blockage and shortening filter life. In cold weather, this is more likely to happen. Consult your NEW HOLLAND dealer for information on cold weather operation and proper maintenance intervals when using any Biodiesel Fuel blend.

When handling Biodiesel Fuel, care must be taken not to allow water into the fuel supply. Biodiesel Fuel will actually attract moisture from the atmosphere.

Fuel tanks must be kept as full as possible to limit the amount of air and water vapors in them. It may be necessary to drain the fuel filter water tap more frequently.

Potential oxidation and stability could be a problem with the fuel stored in the machine.

NOTICE: Machines must not be stored for more than three months with Biodiesel Fuel blends in the fuel system.

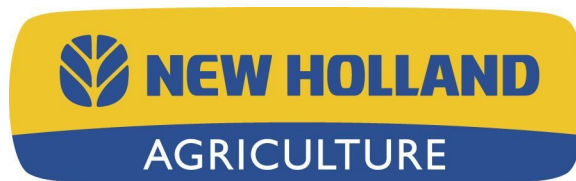
If long storage periods are necessary, the engine must run on Diesel Fuel for 20 hours to flush the Biodiesel Fuel out of the engine fuel system prior to storage.

NOTICE: Biodiesel Fuel must not be stored in on-site storage tanks for more than three months.

Any spillage of Biodiesel Fuel must be cleaned up immediately before it can cause damage to the environment and the paint finish of the machine.

Before using Biodiesel Fuel blends you should consult with your dealer to receive full information about the approved blend for your machine and any detailed conditions of its usage.

NOTICE: Be aware that not fulfilling the requirements and conditions of Biodiesel Fuel usage will void your machine's NEW HOLLAND Warranty coverage.



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Engine - Remove

⚠ WARNING

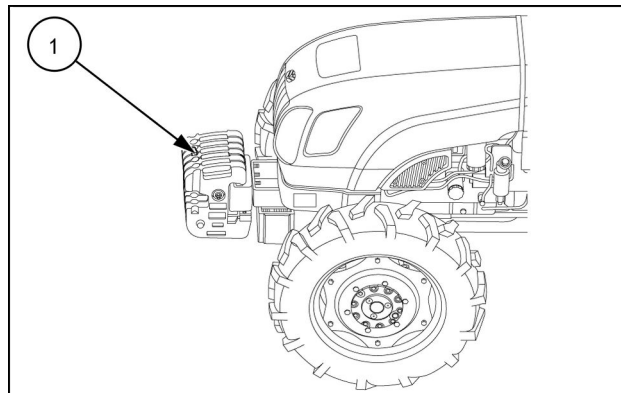
Avoid injury!

Handle all parts carefully. Do not place your hands or fingers between parts. Use Personal Protective Equipment (PPE) as indicated in this manual, including protective goggles, gloves, and safety footwear.

Failure to comply could result in death or serious injury.

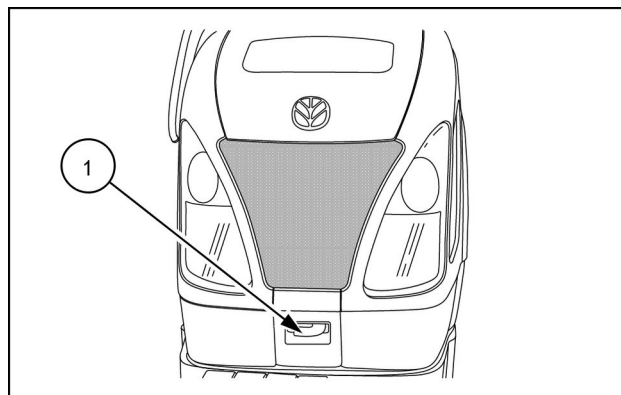
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1. Remove the front weights (1).



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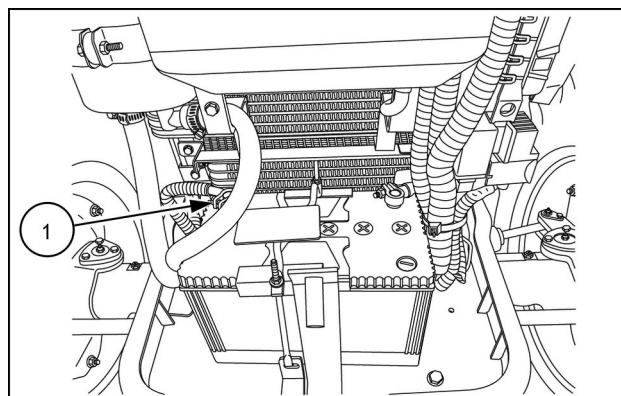
2. Slide the lock (1) to right, hold and raise the hood.



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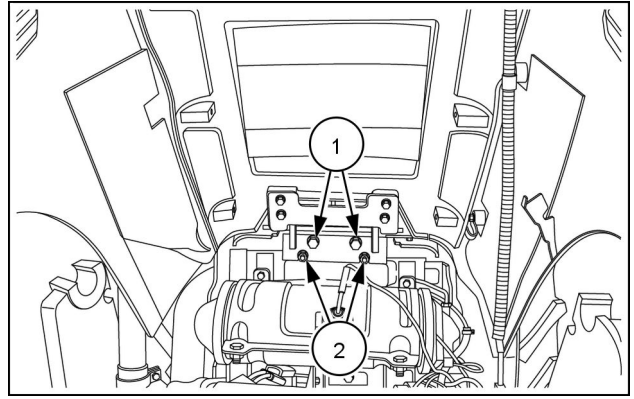
3. Disconnect the battery terminals.

NOTE: Always disconnect the negative cable (1) first.



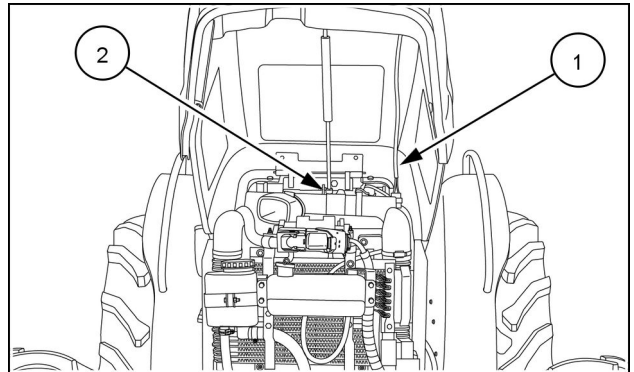
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4. Unscrew the hood mounting bracket bolts **(1)** and nuts **(2)** from engine frame.



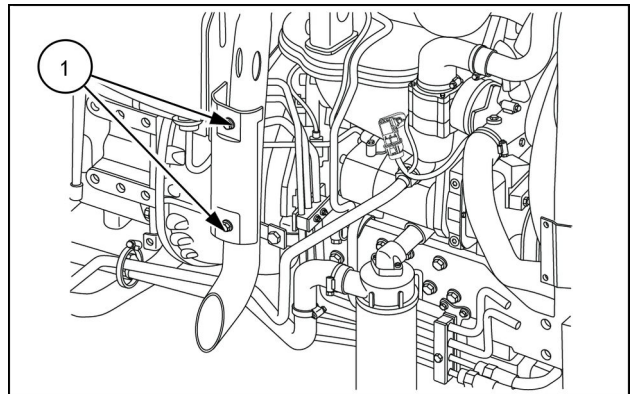
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5. Disconnect headlight and horn harness connection **(1)**.
6. Unscrew gas strut bolt **(2)** and remove the front hood.



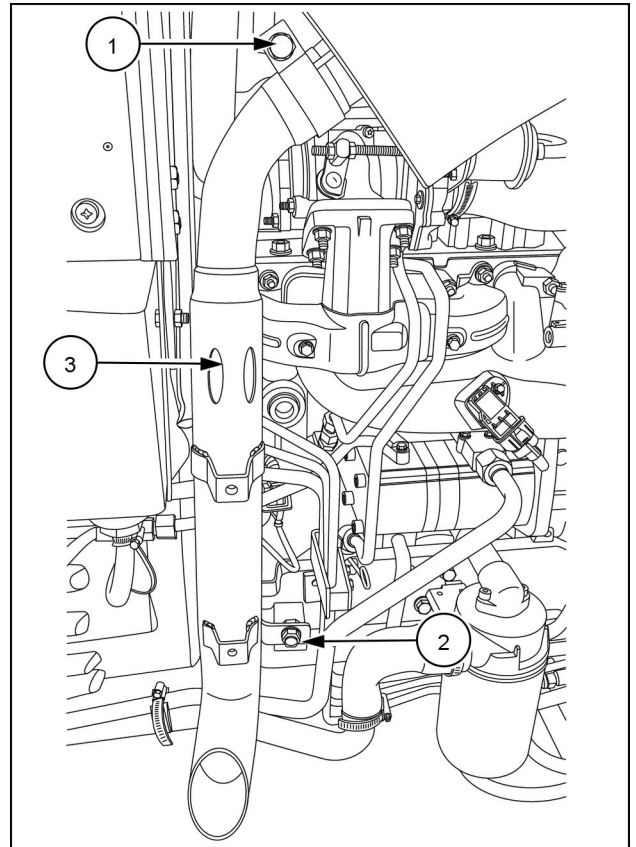
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7. Loosen the bolts **(1)** and remove the silencer guard.



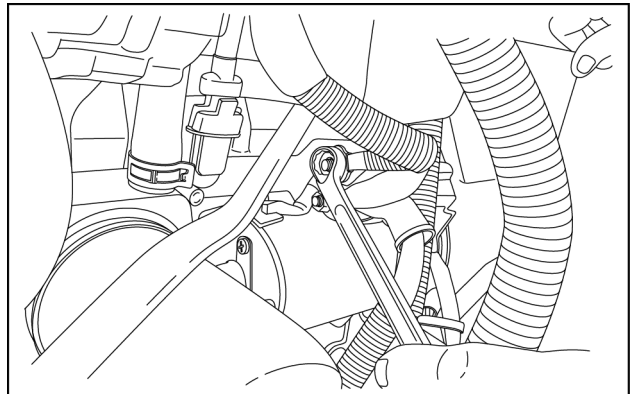
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8. Loosen the silencer mounting bolts **(1)** and **(2)**.
9. Remove the silencer **(3)**.



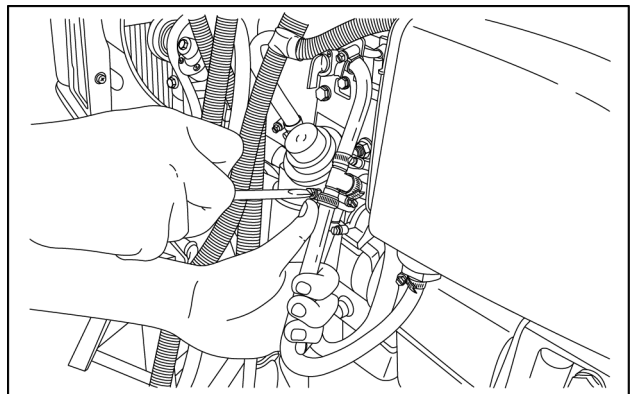
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10. Disconnect the electric connection **(1)** to starter motor.



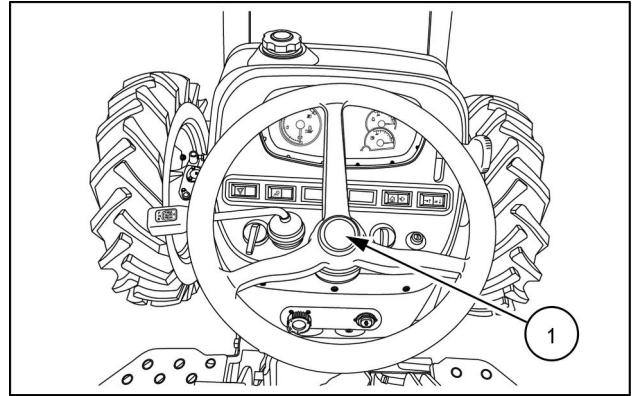
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11. Disconnect the fuel supply and return lines.



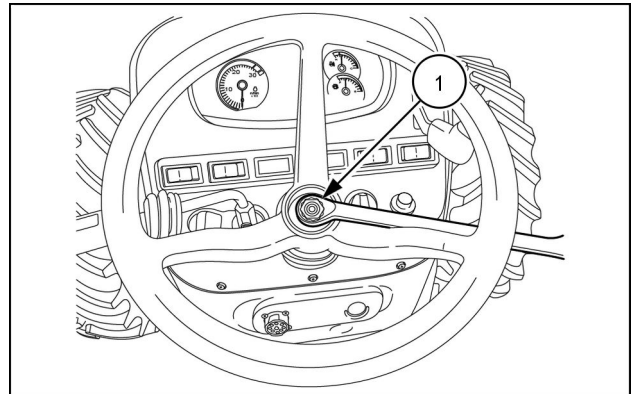
GNIL14TR00712AA 9

12. Remove the steering wheel cover (1).



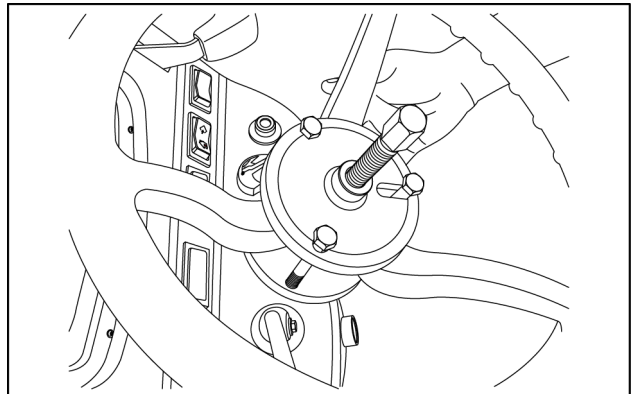
GNIL14TR00512AA 10

13. Remove the steering wheel securing nut (1).



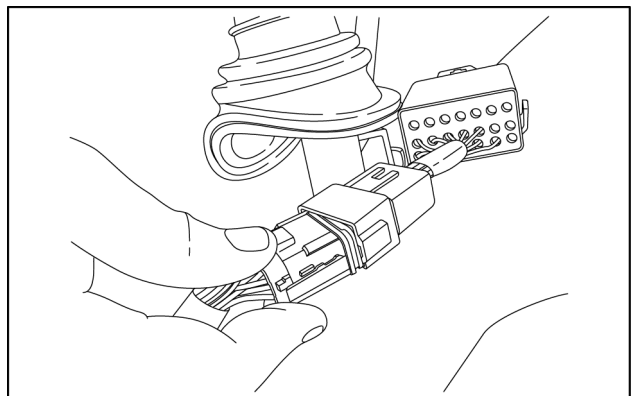
GNIL14TR00846AA 11

14. Remove the steering wheel using tool number **380001672**, and **380003008**.



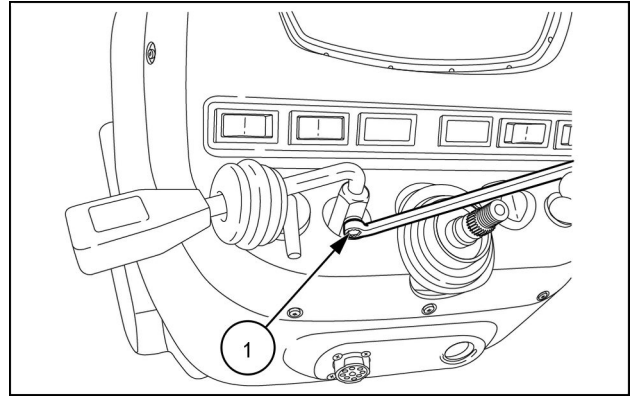
GNIL14TR00704AA 12

15. Disconnect the wiring (1) on the steering column.



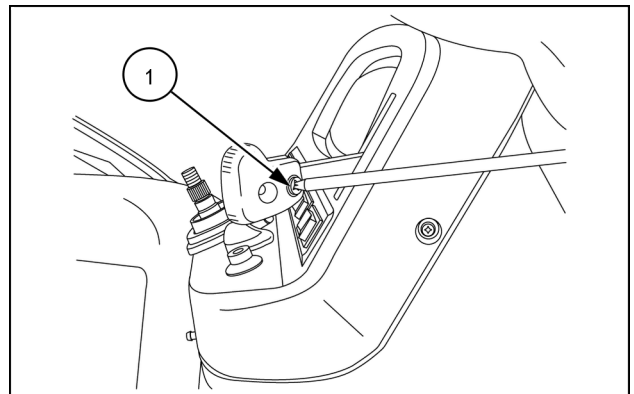
GNIL14TR00711AA 13

16. Loosen the bolt **(1)** and remove the shuttle lever.



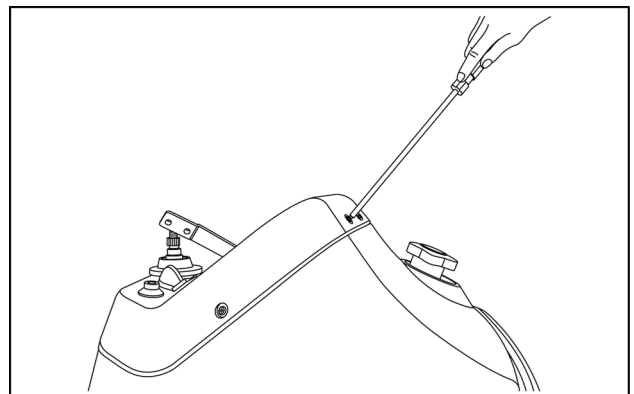
GNIL14TR00705AA 14

17. Loosen the screw **(1)** and remove the hand throttle knob.



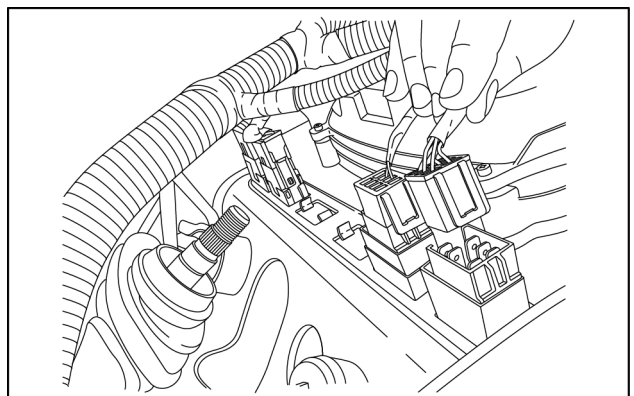
GNIL14TR00706AA 15

18. Unscrew all the screws securing instrument panel to the rear hood.



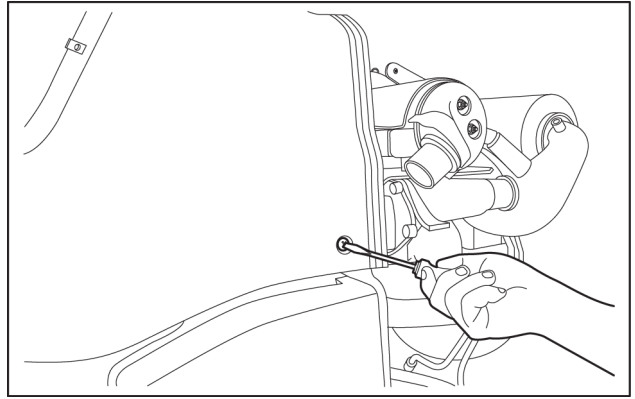
GNIL14TR00707AA 16

19. Pull out the instrument panel from the rear hood.
20. Disconnect all the wirings of the instrument cluster.



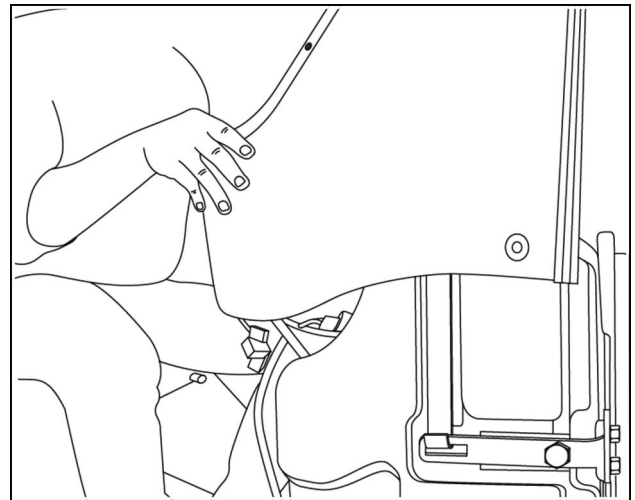
GNIL14TR00714AA 17

21. Remove pull to stop knob and then centre panel.
Unscrew all rear hood securing bolts and screws on rear hood.



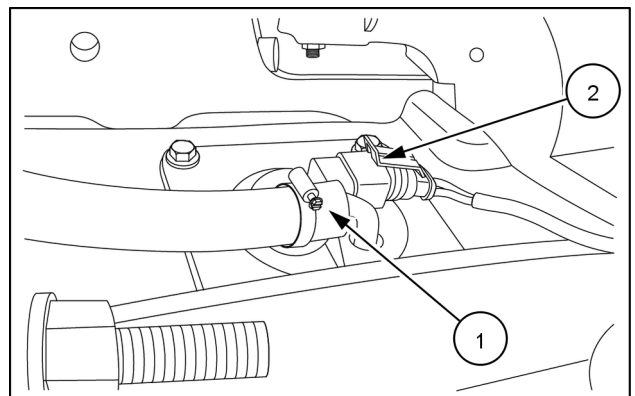
GNIL14TR00849AA 18

22. Lift and remove the rear hood.



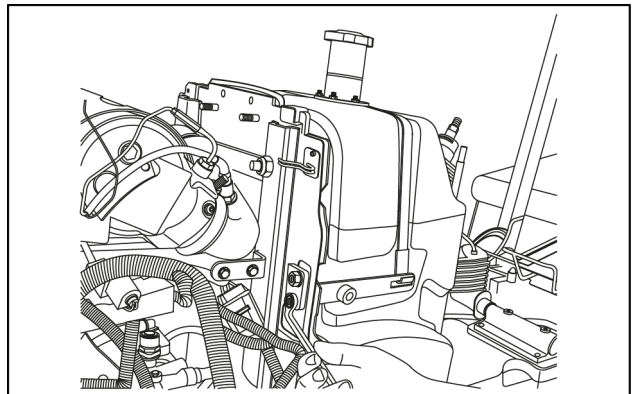
GNIL14TR00715AA 19

23. Disconnect the diesel overflow pipe (1) on the fuel tank.
24. Disconnect the fuel sensor electric connection (2).



GNIL14TR00719AA 20

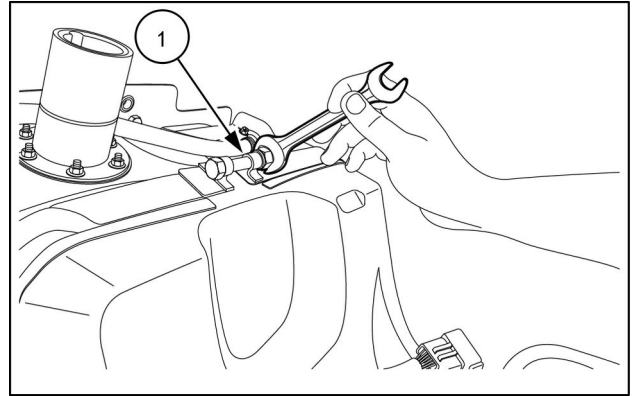
25. Loosen the bolts and remove the bracket that holds the fuel tank strap.



GNIL14TR00852AA 21

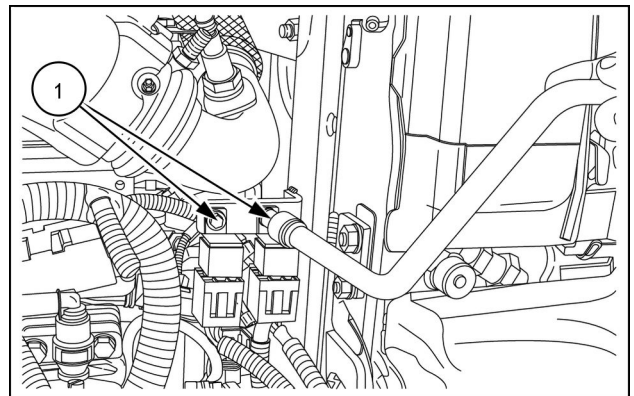
26. Loosen the bolts (1) and release the fuel tank strap.

NOTE: It is advisable to drain diesel from fuel tank if tank is more than half filled.



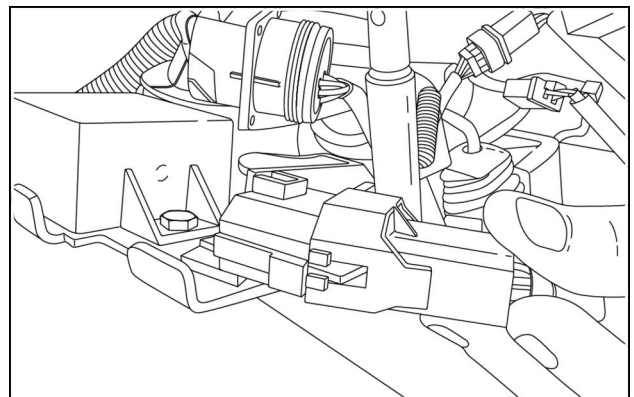
GNIL14TR00709AA 22

27. Loosen the bolts (1) and remove the wiring couplers at the rear of fuel tank.



GNIL14TR00851AA 23

28. Disconnect the wiring from the adaptor under the rear hood.

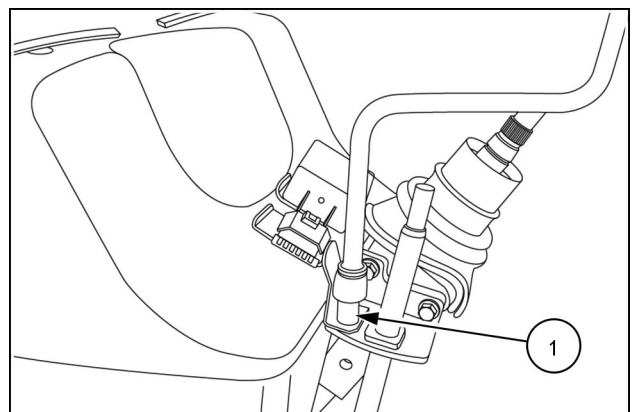


GNIL14TR00855AA 24

29. Remove the bolts (1).

30. Remove the adaptor.

31. Remove the fuel tank.



GNIL14TR00727AA 25