

SERVICE MANUAL

CR6.80 / CR6.90 / CR7.90 / CR8.90 / CR9.90 Tier 4B (final) Combine

Part number 47865347

1st edition English

April 2015

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Product: New Holland CR6.80/CR6.90/CR7.90/CR8.90/CR9.90 Combine Service Repair Manual

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Link Product / Engine

Product	Market Product	Engine
CR6.80 TIER 4B	North America	F2CFE613C*B006
CR6.90 TIER 4B	North America	F2CFE613C*B006
CR7.90 TIER 4B	North America	F2CFE613A*B
CR8.90 TIER 4B	North America	F3GFE613B*B001
CR9.90 TIER 4B	North America	F3HFE613A*B003

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Contents

INTRODUCTION

Engine	10
[10.001] Engine and crankcase	10.1
[10.202] Air cleaners and lines	10.2
[10.304] Engine lubrication system.....	10.3
[10.310] Aftercooler.....	10.4
[10.400] Engine cooling system	10.5
[10.414] Fan and drive	10.6
[10.418] Rotary screen	10.7
[10.500] Selective Catalytic Reduction (SCR) exhaust treatment.....	10.8
Main gearbox and drive	14
[14.100] Main gearbox and drive	14.1
Transmission	21
[21.114] Mechanical transmission	21.1
[21.130] Mechanical transmission external controls.....	21.2
[21.145] Gearbox internal components.....	21.3
[21.182] Differential.....	21.4
Front axle system	25
[25.100] Powered front axle	25.1
[25.108] Final drive hub, steering knuckles, and shafts	25.2
[25.310] Final drives	25.3
Rear axle system	27
[27.100] Powered rear axle.....	27.1
[27.124] Final drive hub, steering knuckles, and shafts	27.2
Hydrostatic drive	29
[29.100] Transmission and steering hydrostatic control	29.1

[29.134] Two-speed assembly	29.2
[29.202] Hydrostatic transmission	29.3
[29.204] Reservoir, cooler, and lines	29.4
[29.218] Pump and motor components.....	29.5
[29.300] Rear hydrostatic transmission.....	29.6
Brakes and controls	33
[33.110] Parking brake or parking lock	33.1
[33.202] Hydraulic service brakes	33.2
Hydraulic systems.....	35
[35.000] Hydraulic systems.....	35.1
[35.102] Pump control valves.....	35.2
[35.106] Variable displacement pump	35.3
[35.220] Auxiliary hydraulic pump and lines	35.4
[35.300] Reservoir, cooler, and filters.....	35.5
[35.359] Main control valve.....	35.6
[35.410] Header or attachment height system	35.7
[35.440] Grain tank unload system	35.8
[35.450] Traction variator system.....	35.9
[35.518] Reel control system	35.10
[35.536] Crop processor system	35.11
[35.602] Header or attachment leveling system	35.12
[35.760] Header reverser drive	35.13
[35.796] Chaff spreader control	35.14
Pneumatic system	36
[36.100] Pneumatic system.....	36.1
Steering.....	41
[41.101] Steering control	41.1
[41.200] Hydraulic control components.....	41.2

[41.206] Pump	41.3
[41.216] Cylinders	41.4
[41.432] Autoguidance steering	41.5
Tracks and track suspension	48
[48.100] Tracks	48.1
[48.130] Track frame and driving wheels	48.2
[48.134] Track tension units	48.3
[48.138] Track rollers	48.4
Cab climate control	50
[50.100] Heating	50.1
[50.104] Ventilation	50.2
[50.200] Air conditioning	50.3
Electrical systems	55
[55.000] Electrical system	55.1
[55.050] Heating, Ventilation, and Air-Conditioning (HVAC) control system.....	55.2
[55.100] Harnesses and connectors.....	55.3
[55.201] Engine starting system	55.4
[55.301] Alternator	55.5
[55.302] Battery.....	55.6
[55.408] Warning indicators, alarms, and instruments	55.7
[55.421] Feeding control system	55.8
[55.423] Cleaning control system.....	55.9
[55.426] Harvest material flow control system.....	55.10
[55.610] Ground speed control	55.11
[55.624] Residue handling control.....	55.12
[55.640] Electronic modules	55.13
[55.662] Header height control	55.14
[55.675] Reel speed and position control.....	55.15

[55.780] Shaker shoe leveling system control.....	55.16
[55.785] Precision farming system	55.17
[55.988] Selective Catalytic Reduction (SCR) electrical system	55.18
[55.DTC] FAULT CODES.....	55.19
Product feeding	60
[60.105] Floating roll, feed chain, and drive	60.1
[60.110] Feeder housing	60.2
[60.112] Stone trapping system	60.3
[60.130] Feeder housing shafts	60.4
[60.150] Feeder drive system	60.5
Threshing	66
[66.000] Threshing	66.1
[66.101] Concave conveyor plate	66.2
[66.105] Concave.....	66.3
[66.110] Concave control system.....	66.4
[66.260] Threshing mechanism drive system	66.5
[66.321] Drum/Rotor variator with electrical control	66.6
[66.331] Rotor	66.7
[66.360] Drum/Rotor housing.....	66.8
Separation	72
[72.101] Straw walkers and shafts	72.1
[72.110] Straw walker drive system	72.2
[72.220] Discharge beater.....	72.3
[72.350] Beater	72.4
[72.420] Rotary separator	72.5
Residue handling.....	73
[73.210] Straw chopper drive system.....	73.1
[73.220] Straw chopper frame	73.2

[73.230] Straw chopper.....	73.3
[73.300] Positive Straw Discharge (PSD)	73.4
[73.335] Chaff spreader	73.5
[73.410] Opti-Spread™ system.....	73.6
Cleaning	74
[74.000] Cleaning.....	74.1
[74.100] Self-leveling frame	74.2
[74.101] Cleaning drive systems	74.3
[74.110] Grain pan.....	74.4
[74.114] Upper shaker shoe	74.5
[74.118] Lower shaker shoe	74.6
[74.130] Fan housing	74.7
[74.136] Fan drive system	74.8
[74.140] Tailings return system	74.9
Crop storage / Unloading	80
[80.101] Clean grain elevator.....	80.1
[80.150] Grain tank	80.2
[80.175] Grain tank unload drive system	80.3
[80.180] Grain tank unload	80.4
Platform, cab, bodywork, and decals	90
[90.100] Engine hood and panels	90.1
[90.105] Machine shields and guards	90.2
[90.118] Protections and footboards.....	90.3
[90.124] Pneumatically-adjusted operator seat.....	90.4
[90.150] Cab.....	90.5
[90.151] Cab interior.....	90.6



INTRODUCTION

Contents

INTRODUCTION

Foreword - Important notice regarding equipment servicing	3
Foreword - Note to the dealer	4
Safety rules (*)	5
Header or attachment height system - Personal safety	6
Personal safety – Emergency exit	7
Safety rules - Ecology and the environment	8
Personal safety - Do not operate tag	9
Torque - Minimum tightening torques for normal assembly	10
Torque - Standard torque data for hydraulics	15
Basic instructions - Shop and assembly	17
Basic instructions – Hydraulic contamination	19
General specification	20
Dimension	28
Product identification	31
Product identification – Machine orientation	32

(*) See content for specific models

Foreword - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The manufacturer reserves the right to make improvements in design and changes in specifications at any time without notice and without incurring any obligation to install them on units previously sold. Specifications, descriptions, and illustrative material herein are as accurate as known at time of publication but are subject to change without notice.

In case of questions, refer to your NEW HOLLAND Sales and Service Networks.

Foreword - Note to the dealer

Company policy

Company policy, which is one of continuous improvement, reserves the right to make changes in design and specifications at any time without notice and without obligation to modify units previously built.

All data given in this book is subject to production variations. Dimensions and weights are approximate only and the illustrations do not necessarily show windrowers in standard condition.

Parts and accessories

Genuine NEW HOLLAND parts and accessories have been specifically designed for NEW HOLLAND MACHINES.

We would like to point out those "NON-GENUINE" parts and accessories have not been examined and released by NEW HOLLAND. The installation and or use of such products could have negative effects upon the design characteristics of your machine and thereby affect its safety. NEW HOLLAND is not liable for any damage caused by the use of "NON-GENUINE" NEW HOLLAND parts and accessories.

Lubrication

Adequate lubrication and maintenance on a regular schedule is vital to maintaining your equipment. To ensure long service and efficient operation, follow the lubrication and maintenance schedules outlined in this manual. The use of proper fuels, oils, grease and filters, as well as keeping the systems clean, will also extend machine and component life.

NOTICE: Always use genuine NEW HOLLAND replacement parts, oils and filters to ensure proper operation, filtration of engine and hydraulic systems. See your NEW HOLLAND dealer for additional oil quantities.

Safety rules

CR6.80	NA
CR6.90	NA
CR7.90	NA
CR8.90	NA
CR9.90	NA

Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Header or attachment height system - Personal safety

⚠ DANGER

Crushing hazard!

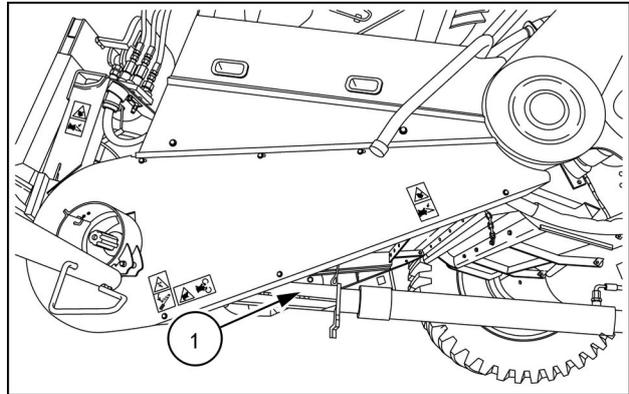
Always do the following before you enter the area below the header and/or feeder:

- Disengage the threshing mechanism.
 - Lift the header to its maximum height.
 - Apply the parking brake.
 - Stop the engine.
 - Place the lift cylinder lockout over the cylinder rod.
- Failure to comply will result in death or serious injury.**

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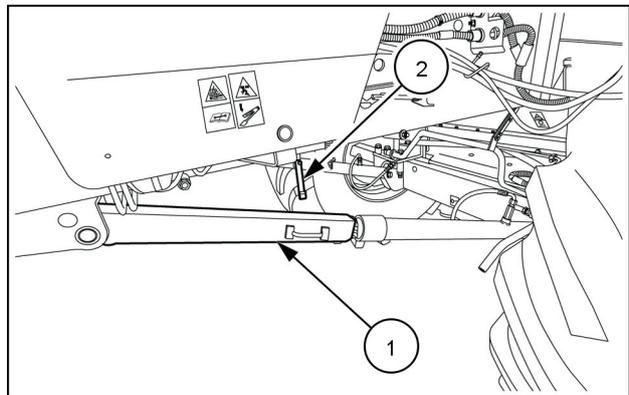
The left-hand cylinder is fitted with a lift cylinder lockout which must be lowered onto the cylinder rod to prevent accidental lowering of the header/feeder.

Whenever work is carried out underneath the header/feeder, the lockout must be lowered onto the cylinder rod as shown at (1).



ZEIL14CR00308AA 1

Engage the lift cylinder lockout (1) by unhooking the lift cylinder lockout (1) from the hook (2) as shown.



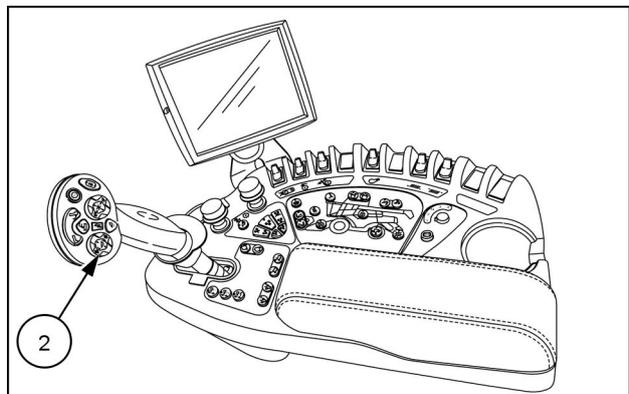
ZEIL13II00122AB 2

To engage or disengage the lift cylinder lockout it is necessary to lift the feeder to its maximum height.

1. Select field mode using the field/road mode selector switch.
2. Move the feeder up by pressing on the top of the header height rocker switch (2) on the multifunction handle until the header stops near its maximum height.
3. Release the switch and press again for a minimum of 1.5 s. The header will now move quickly until its maximum height.

NOTICE: Make sure you lower the reel on grain headers BEFORE raising the header/feeder all the way to its maximum height.

4. Place the lift cylinder lockout over the cylinder rod.



ZEIL14CR00105AA 3

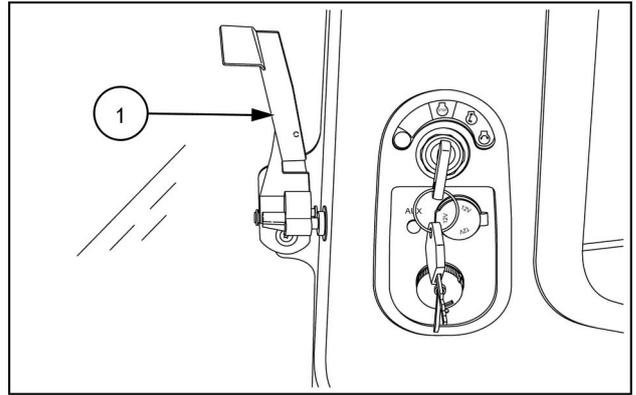
NOTICE: Never use lift cylinder lockout (1) as a support for the header when travelling along public roads otherwise damage may occur to the cylinder.

Personal safety – Emergency exit

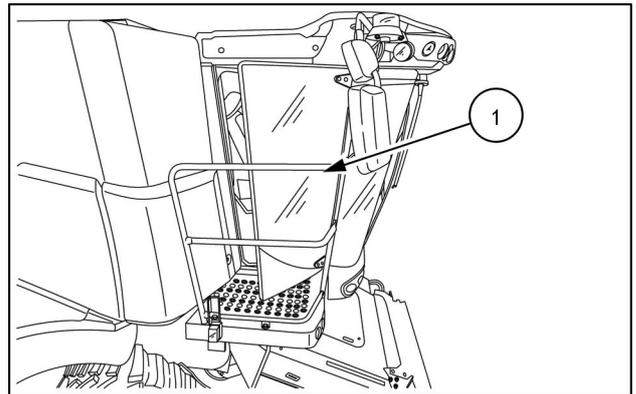
The emergency exit is to be found on the right-hand side of the operator's seat, opposite to the door that gives access to the cab.

To escape from the cab through the emergency exit, proceed as follows:

- Unlock the emergency exit door handle **(1)** in three steps.
 1. Flip down the handle **(1)** until it is in horizontal position.
 2. Push the door slightly open until the metal pin that is attached to the cab frame is visible through the notch in the handle.
 3. Flip up the handle in order to release the handle from the pin.
- Open the emergency exit door completely.
- Step over or around the right-hand console and leave the cab.
- Use the handrail **(1)** as hand hold.

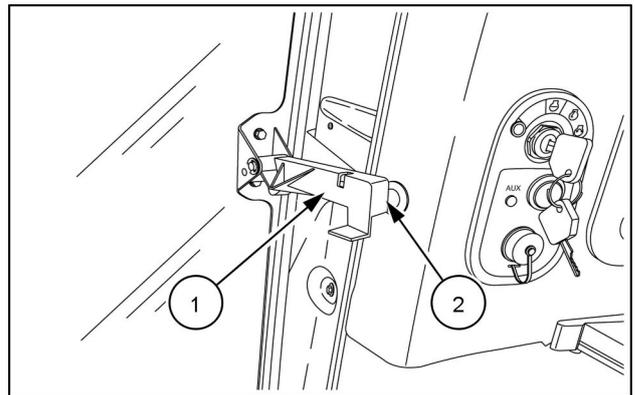


ZEIL14CR00059AA 1



ZEIL14CR00085AA 2

An additional notch **(2)** is provided in the emergency exit door handle **(1)** to set the door in a fixed partially open position.



ZEIL14CR00104AA 3

Safety rules - Ecology and the environment

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. NEW HOLLAND strongly recommends that you return all used batteries to a NEW HOLLAND dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



Mandatory battery recycling

NOTE: *The following requirements are mandatory in Brazil.*

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

Personal safety - Do not operate tag

▲ WARNING

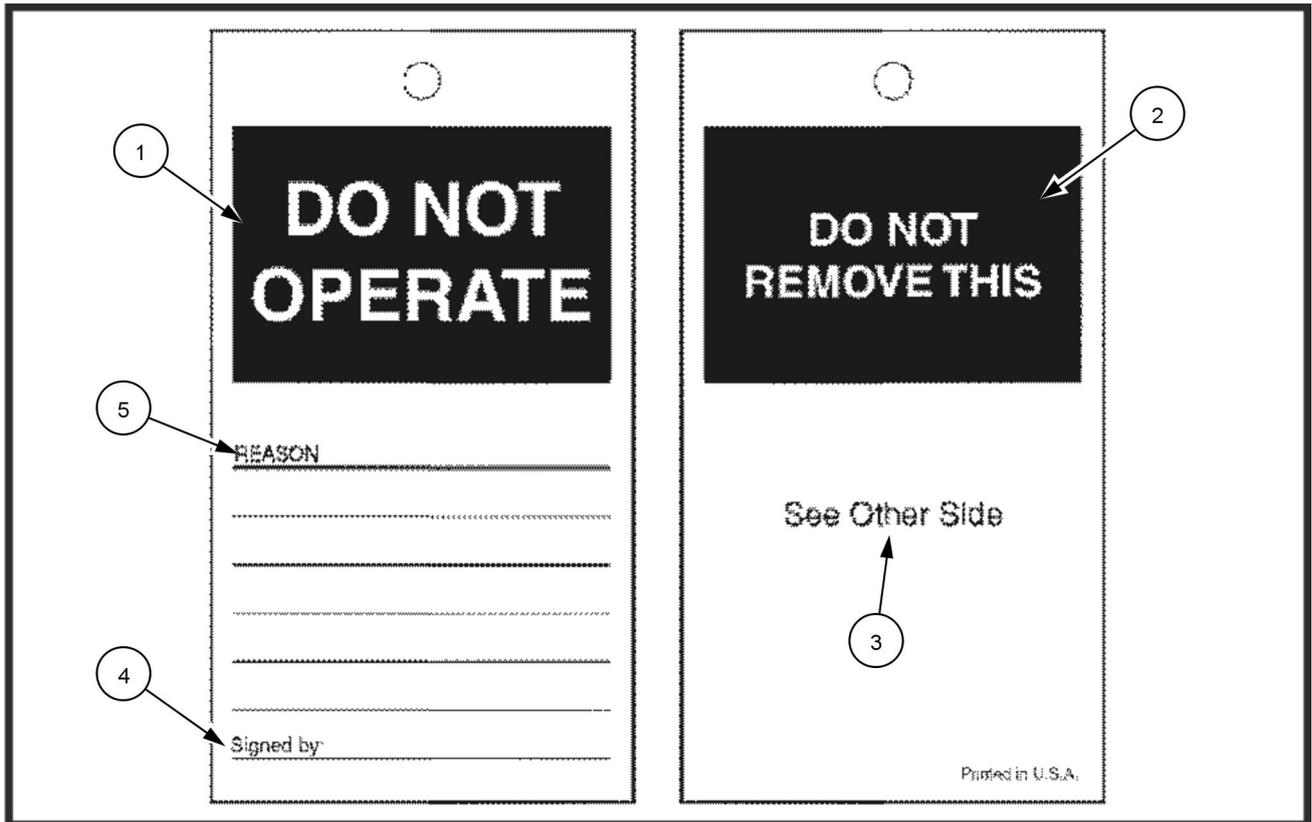
Avoid injury! Always do the following before lubricating, maintaining, or servicing the machine.

1. Disengage all drives.
2. Engage parking brake.
3. Lower all attachments to the ground, or raise and engage all safety locks.
4. Shut off engine.
5. Remove key from key switch.
6. Switch off battery key, if installed.
7. Wait for all machine movement to stop.

Failure to comply could result in death or serious injury.

W0047A

Before you service the machine, put a DO NOT OPERATE tag on the instrument panel.



321_4614 1

DO NOT OPERATE TAG

- A. (1) Do not operate.
- B. (2) Do not remove this.
- C. (3) See other side.
- D. (4) Signed by.
- E. (5) Reason

The DO NOT OPERATE tag can be obtained from your NEW HOLLAND dealer.

Torque - Minimum tightening torques for normal assembly

METRIC NON-FLANGED HARDWARE

NOM. SIZE	CLASS 8.8 BOLT and CLASS 8 NUT		CLASS 10.9 BOLT and CLASS 10 NUT		LOCKNUT CL.8 W/CL8.8 BOLT	LOCKNUT CL.10 W/CL10.9 BOLT
	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr		
M4	2.2 N·m (19 lb in)	2.9 N·m (26 lb in)	3.2 N·m (28 lb in)	4.2 N·m (37 lb in)	2 N·m (18 lb in)	2.9 N·m (26 lb in)
M5	4.5 N·m (40 lb in)	5.9 N·m (52 lb in)	6.4 N·m (57 lb in)	8.5 N·m (75 lb in)	4 N·m (36 lb in)	5.8 N·m (51 lb in)
M6	7.5 N·m (66 lb in)	10 N·m (89 lb in)	11 N·m (96 lb in)	15 N·m (128 lb in)	6.8 N·m (60 lb in)	10 N·m (89 lb in)
M8	18 N·m (163 lb in)	25 N·m (217 lb in)	26 N·m (234 lb in)	35 N·m (311 lb in)	17 N·m (151 lb in)	24 N·m (212 lb in)
M10	37 N·m (27 lb ft)	49 N·m (36 lb ft)	52 N·m (38 lb ft)	70 N·m (51 lb ft)	33 N·m (25 lb ft)	48 N·m (35 lb ft)
M12	64 N·m (47 lb ft)	85 N·m (63 lb ft)	91 N·m (67 lb ft)	121 N·m (90 lb ft)	58 N·m (43 lb ft)	83 N·m (61 lb ft)
M16	158 N·m (116 lb ft)	210 N·m (155 lb ft)	225 N·m (166 lb ft)	301 N·m (222 lb ft)	143 N·m (106 lb ft)	205 N·m (151 lb ft)
M20	319 N·m (235 lb ft)	425 N·m (313 lb ft)	440 N·m (325 lb ft)	587 N·m (433 lb ft)	290 N·m (214 lb ft)	400 N·m (295 lb ft)
M24	551 N·m (410 lb ft)	735 N·m (500 lb ft)	762 N·m (560 lb ft)	1016 N·m (750 lb ft)	501 N·m (370 lb ft)	693 N·m (510 lb ft)

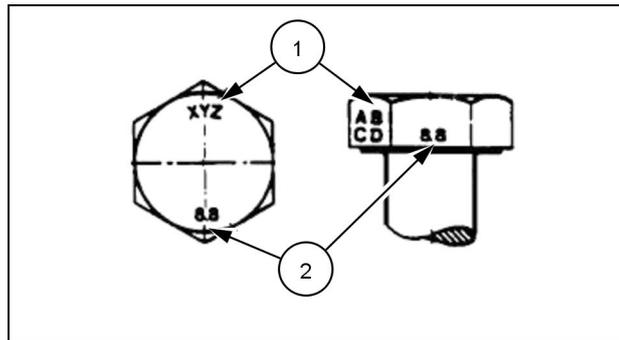
NOTE: M4 through M8 hardware torque specifications are shown in pound-inches. M10 through M24 hardware torque specifications are shown in pound-feet.

METRIC FLANGED HARDWARE

NOM. SIZE	CLASS 8.8 BOLT and CLASS 8 NUT		CLASS 10.9 BOLT and CLASS 10 NUT		LOCKNUT CL.8 W/CL8.8 BOLT	LOCKNUT CL.10 W/CL10.9 BOLT
	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr		
M4	2.4 N·m (21 lb in)	3.2 N·m (28 lb in)	3.5 N·m (31 lb in)	4.6 N·m (41 lb in)	2.2 N·m (19 lb in)	3.1 N·m (27 lb in)
M5	4.9 N·m (43 lb in)	6.5 N·m (58 lb in)	7.0 N·m (62 lb in)	9.4 N·m (83 lb in)	4.4 N·m (39 lb in)	6.4 N·m (57 lb in)
M6	8.3 N·m (73 lb in)	11 N·m (96 lb in)	12 N·m (105 lb in)	16 N·m (141 lb in)	7.5 N·m (66 lb in)	11 N·m (96 lb in)
M8	20 N·m (179 lb in)	27 N·m (240 lb in)	29 N·m (257 lb in)	39 N·m (343 lb in)	18 N·m (163 lb in)	27 N·m (240 lb in)
M10	40 N·m (30 lb ft)	54 N·m (40 lb ft)	57 N·m (42 lb ft)	77 N·m (56 lb ft)	37 N·m (27 lb ft)	53 N·m (39 lb ft)
M12	70 N·m (52 lb ft)	93 N·m (69 lb ft)	100 N·m (74 lb ft)	134 N·m (98 lb ft)	63 N·m (47 lb ft)	91 N·m (67 lb ft)
M16	174 N·m (128 lb ft)	231 N·m (171 lb ft)	248 N·m (183 lb ft)	331 N·m (244 lb ft)	158 N·m (116 lb ft)	226 N·m (167 lb ft)
M20	350 N·m (259 lb ft)	467 N·m (345 lb ft)	484 N·m (357 lb ft)	645 N·m (476 lb ft)	318 N·m (235 lb ft)	440 N·m (325 lb ft)
M24	607 N·m (447 lb ft)	809 N·m (597 lb ft)	838 N·m (618 lb ft)	1118 N·m (824 lb ft)	552 N·m (407 lb ft)	

IDENTIFICATION

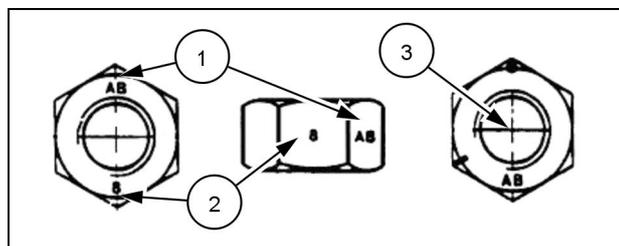
Metric Hex head and carriage bolts, classes 5.6 and up



20083680 1

1. Manufacturer's Identification
2. Property Class

Metric Hex nuts and locknuts, classes 05 and up



20083681 2

1. Manufacturer's Identification
2. Property Class
3. Clock Marking of Property Class and Manufacturer's Identification (Optional), i.e. marks **60 °** apart indicate Class 10 properties, and marks **120 °** apart indicate Class 8.

INCH NON-FLANGED HARDWARE

NOMINAL SIZE	SAE GRADE 5 BOLT and NUT		SAE GRADE 8 BOLT and NUT		LOCKNUT GrB W/ Gr5 BOLT	LOCKNUT GrC W/ Gr8 BOLT
	UN-PLATED or PLATED SILVER	PLATED W/ZnCr GOLD	UN-PLATED or PLATED SILVER	PLATED W/ZnCr GOLD		
1/4	8 N·m (71 lb in)	11 N·m (97 lb in)	12 N·m (106 lb in)	16 N·m (142 lb in)	8.5 N·m (75 lb in)	12.2 N·m (109 lb in)
5/16	17 N·m (150 lb in)	23 N·m (204 lb in)	24 N·m (212 lb in)	32 N·m (283 lb in)	17.5 N·m (155 lb in)	25 N·m (220 lb in)
3/8	30 N·m (22 lb ft)	40 N·m (30 lb ft)	43 N·m (31 lb ft)	57 N·m (42 lb ft)	31 N·m (23 lb ft)	44 N·m (33 lb ft)
7/16	48 N·m (36 lb ft)	65 N·m (48 lb ft)	68 N·m (50 lb ft)	91 N·m (67 lb ft)	50 N·m (37 lb ft)	71 N·m (53 lb ft)
1/2	74 N·m (54 lb ft)	98 N·m (73 lb ft)	104 N·m (77 lb ft)	139 N·m (103 lb ft)	76 N·m (56 lb ft)	108 N·m (80 lb ft)
9/16	107 N·m (79 lb ft)	142 N·m (105 lb ft)	150 N·m (111 lb ft)	201 N·m (148 lb ft)	111 N·m (82 lb ft)	156 N·m (115 lb ft)
5/8	147 N·m (108 lb ft)	196 N·m (145 lb ft)	208 N·m (153 lb ft)	277 N·m (204 lb ft)	153 N·m (113 lb ft)	215 N·m (159 lb ft)
3/4	261 N·m (193 lb ft)	348 N·m (257 lb ft)	369 N·m (272 lb ft)	491 N·m (362 lb ft)	271 N·m (200 lb ft)	383 N·m (282 lb ft)
7/8	420 N·m (310 lb ft)	561 N·m (413 lb ft)	594 N·m (438 lb ft)	791 N·m (584 lb ft)	437 N·m (323 lb ft)	617 N·m (455 lb ft)
1	630 N·m (465 lb ft)	841 N·m (620 lb ft)	890 N·m (656 lb ft)	1187 N·m (875 lb ft)	654 N·m (483 lb ft)	924 N·m (681 lb ft)

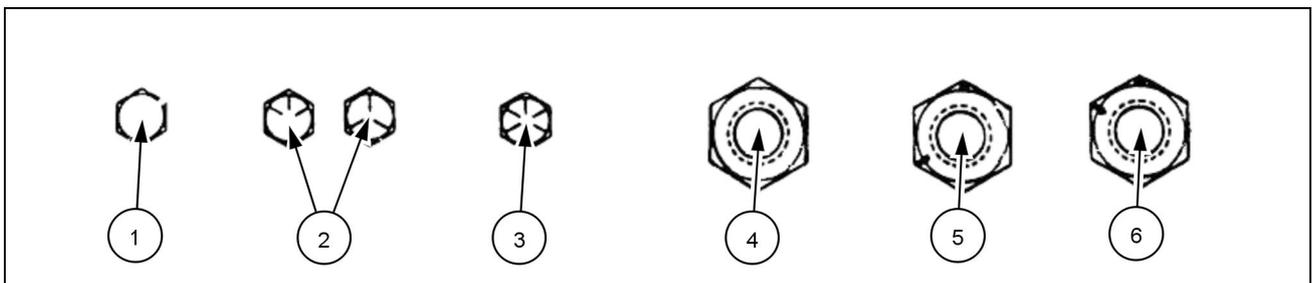
NOTE: For Imperial Units, *1/4 in* and *5/16 in* hardware torque specifications are shown in pound-inches. *3/8 in* through *1 in* hardware torque specifications are shown in pound-feet.

INCH FLANGED HARDWARE

NOM- INAL SIZE	SAE GRADE 5 BOLT and NUT		SAE GRADE 8 BOLT and NUT		LOCKNUT GrF W/ Gr5 BOLT	LOCKNUT GrG W/ Gr8 BOLT
	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD		
1/4	9 N·m (80 lb in)	12 N·m (106 lb in)	13 N·m (115 lb in)	17 N·m (150 lb in)	8 N·m (71 lb in)	12 N·m (106 lb in)
5/16	19 N·m (168 lb in)	25 N·m (221 lb in)	26 N·m (230 lb in)	35 N·m (310 lb in)	17 N·m (150 lb in)	24 N·m (212 lb in)
3/8	33 N·m (25 lb ft)	44 N·m (33 lb ft)	47 N·m (35 lb ft)	63 N·m (46 lb ft)	30 N·m (22 lb ft)	43 N·m (32 lb ft)
7/16	53 N·m (39 lb ft)	71 N·m (52 lb ft)	75 N·m (55 lb ft)	100 N·m (74 lb ft)	48 N·m (35 lb ft)	68 N·m (50 lb ft)
1/2	81 N·m (60 lb ft)	108 N·m (80 lb ft)	115 N·m (85 lb ft)	153 N·m (113 lb ft)	74 N·m (55 lb ft)	104 N·m (77 lb ft)
9/16	117 N·m (86 lb ft)	156 N·m (115 lb ft)	165 N·m (122 lb ft)	221 N·m (163 lb ft)	106 N·m (78 lb ft)	157 N·m (116 lb ft)
5/8	162 N·m (119 lb ft)	216 N·m (159 lb ft)	228 N·m (168 lb ft)	304 N·m (225 lb ft)	147 N·m (108 lb ft)	207 N·m (153 lb ft)
3/4	287 N·m (212 lb ft)	383 N·m (282 lb ft)	405 N·m (299 lb ft)	541 N·m (399 lb ft)	261 N·m (193 lb ft)	369 N·m (272 lb ft)
7/8	462 N·m (341 lb ft)	617 N·m (455 lb ft)	653 N·m (482 lb ft)	871 N·m (642 lb ft)	421 N·m (311 lb ft)	594 N·m (438 lb ft)
1	693 N·m (512 lb ft)	925 N·m (682 lb ft)	979 N·m (722 lb ft)	1305 N·m (963 lb ft)	631 N·m (465 lb ft)	890 N·m (656 lb ft)

IDENTIFICATION

Inch Bolts and free-spinning nuts

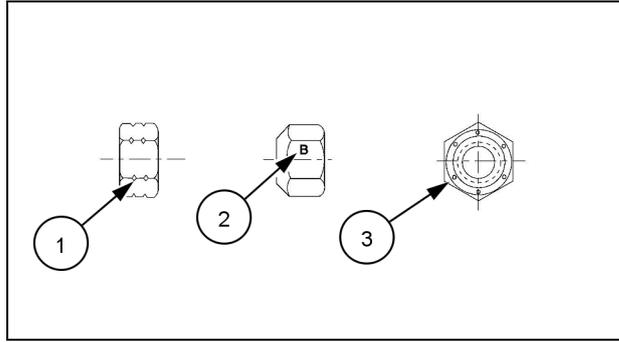


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Grade Marking Examples

SAE Grade Identification			
1	Grade 2 - No Marks	4	Grade 2 Nut - No Marks
2	Grade 5 - Three Marks	5	Grade 5 Nut - Marks 120 ° Apart
3	Grade 8 - Five Marks	6	Grade 8 Nut - Marks 60 ° Apart

Inch Lock Nuts, All Metal (Three optional methods)



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Grade Identification

Grade	Corner Marking Method (1)	Flats Marking Method (2)	Clock Marking Method (3)
Grade A	No Notches	No Mark	No Marks
Grade B	One Circumferential Notch	Letter B	Three Marks
Grade C	Two Circumferential Notches	Letter C	Six Marks

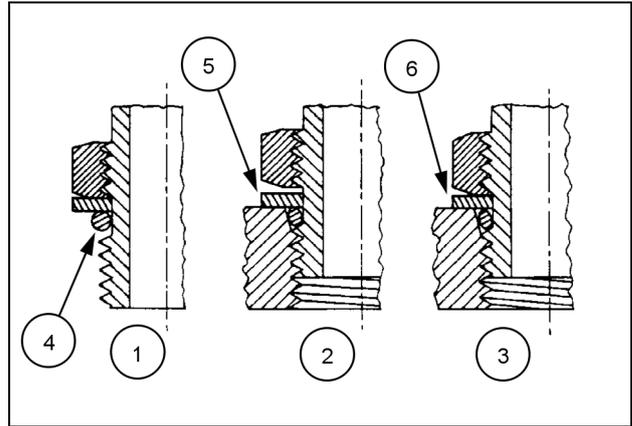
Torque - Standard torque data for hydraulics

INSTALLATION OF ADJUSTABLE FITTINGS IN STRAIGHT THREAD O RING BOSSES

1. Lubricate the O-ring by coating it with a light oil or petroleum. Install the O-ring in the groove adjacent to the metal backup washer which is assembled at the extreme end of the groove (4).
2. Install the fitting into the SAE straight thread boss until the metal backup washer contacts the face of the boss (5).

NOTE: Do not over tighten and distort the metal backup washer.

3. Position the fitting by turning out (counterclockwise) up to a maximum of one turn. Holding the pad of the fitting with a wrench, tighten the locknut and washer against the face of the boss (6).



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STANDARD TORQUE DATA FOR HYDRAULIC TUBES AND FITTINGS

TUBE NUTS FOR 37° FLARED FITTINGS				O-RING BOSS PLUGS ADJUSTABLE FITTING LOCKNUTS, SWIVEL JIC- 37° SEATS
SIZE	TUBING OD	THREAD SIZE	TORQUE	TORQUE
4	6.4 mm (1/4 in)	7/16-20	12 - 16 N·m (9 - 12 lb ft)	8 - 14 N·m (6 - 10 lb ft)
5	7.9 mm (5/16 in)	1/2-20	16 - 20 N·m (12 - 15 lb ft)	14 - 20 N·m (10 - 15 lb ft)
6	9.5 mm (3/8 in)	9/16-18	29 - 33 N·m (21 - 24 lb ft)	20 - 27 N·m (15 - 20 lb ft)
8	12.7 mm (1/2 in)	3/4-16	47 - 54 N·m (35 - 40 lb ft)	34 - 41 N·m (25 - 30 lb ft)
10	15.9 mm (5/8 in)	7/8-14	72 - 79 N·m (53 - 58 lb ft)	47 - 54 N·m (35 - 40 lb ft)
12	19.1 mm (3/4 in)	1-1/16-12	104 - 111 N·m (77 - 82 lb ft)	81 - 95 N·m (60 - 70 lb ft)
14	22.2 mm (7/8 in)	1-3/16-12	122 - 136 N·m (90 - 100 lb ft)	95 - 109 N·m (70 - 80 lb ft)
16	25.4 mm (1 in)	1-5/16-12	149 - 163 N·m (110 - 120 lb ft)	108 - 122 N·m (80 - 90 lb ft)
20	31.8 mm (1-1/4 in)	1-5/8-12	190 - 204 N·m (140 - 150 lb ft)	129 - 158 N·m (95 - 115 lb ft)
24	38.1 mm (1-1/2 in)	1-7/8-12	217 - 237 N·m (160 - 175 lb ft)	163 - 190 N·m (120 - 140 lb ft)
32	50.8 mm (2 in)	2-1/2-12	305 - 325 N·m (225 - 240 lb ft)	339 - 407 N·m (250 - 300 lb ft)

These torques are not recommended for tubes of 12.7 mm (1/2 in) OD and larger with wall thickness of 0.889 mm (0.035 in) or less. The torque is specified for 0.889 mm (0.035 in) wall tubes on each application individually.

Before installing and torquing 37 ° flared fittings, clean the face of the flare and threads with a clean solvent or Loctite cleaner and apply hydraulic sealant **LOCTITE® 569** to the 37 ° flare and the threads.

Install fitting and torque to specified torque, loosen fitting and retorquing to specifications.

PIPE THREAD FITTING TORQUE

Before installing and tightening pipe fittings, clean the threads with a clean solvent or Loctite cleaner and apply sealant **LOCTITE® 567 PST PIPE SEALANT** for all fittings including stainless steel or **LOCTITE® 565 PST** for most metal fittings. For high filtration/zero contamination systems use **LOCTITE® 545**.

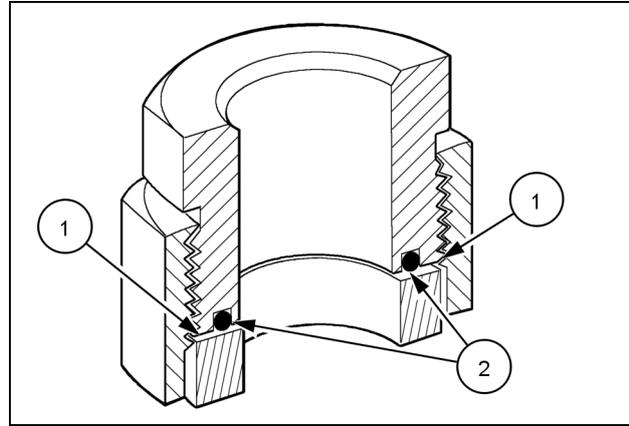
PIPE THREAD FITTING	
Thread Size	Torque (Maximum)
1/8-27	13 N·m (10 lb ft)
1/4-18	16 N·m (12 lb ft)
3/8-18	22 N·m (16 lb ft)
1/2-14	41 N·m (30 lb ft)
3/4-14	54 N·m (40 lb ft)

INSTALLATION OF ORFS (O-RING FLAT FACED) FITTINGS

When installing ORFS fittings thoroughly clean both flat surfaces of the fittings **(1)** and lubricate the O-ring **(2)** with light oil. Make sure both surfaces are aligned properly. Torque the fitting to specified torque listed throughout the repair manual.

NOTICE: *If the fitting surfaces are not properly cleaned, the O-ring will not seal properly. If the fitting surfaces are not properly aligned, the fittings may be damaged and will not seal properly.*

NOTICE: *Always use genuine factory replacement oils and filters to ensure proper lubrication and filtration of engine and hydraulic system oils.*



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The use of proper oils, grease, and keeping the hydraulic system clean will extend machine and component life.

Basic instructions - Shop and assembly

Shimming

For each adjustment operation, select adjusting shims and measure the adjusting shims individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value shown on each shim.

Rotating shaft seals

For correct rotating shaft seal installation, proceed as follows:

1. Before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes.
2. Thoroughly clean the shaft and check that the working surface on the shaft is not damaged.
3. Position the sealing lip facing the fluid.

NOTE: *With hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will move the fluid towards the inner side of the seal.*

4. Coat the sealing lip with a thin layer of lubricant (use oil rather than grease). Fill the gap between the sealing lip and the dust lip on double lip seals with grease.
5. Insert the seal in its seat and press down using a flat punch or seal installation tool. Do not tap the seal with a hammer or mallet.
6. While you insert the seal, check that the seal is perpendicular to the seat. When the seal settles, make sure that the seal makes contact with the thrust element, if required.
7. To prevent damage to the seal lip on the shaft, position a protective guard during installation operations.

O-ring seals

Lubricate the O-ring seals before you insert them in the seats. This will prevent the O-ring seals from overturning and twisting, which would jeopardize sealing efficiency.

Sealing compounds

Apply a sealing compound on the mating surfaces when specified by the procedure. Before you apply the sealing compound, prepare the surfaces as directed by the product container.

Spare parts

Only use CNH Original Parts or NEW HOLLAND Original Parts.

Only genuine spare parts guarantee the same quality, duration, and safety as original parts, as they are the same parts that are assembled during standard production. Only CNH Original Parts or NEW HOLLAND Original Parts can offer this guarantee.

When ordering spare parts, always provide the following information:

- Machine model (commercial name) and Product Identification Number (PIN)
- Part number of the ordered part, which can be found in the parts catalog

Protecting the electronic and/or electrical systems during charging and welding

To avoid damage to the electronic and/or electrical systems, always observe the following practices:

1. Never make or break any of the charging circuit connections when the engine is running, including the battery connections.
2. Never short any of the charging components to ground.
3. Always disconnect the ground cable from the battery before arc welding on the machine or on any machine attachment.
 - Position the welder ground clamp as close to the welding area as possible.
 - If you weld in close proximity to a computer module, then you should remove the module from the machine.
 - Never allow welding cables to lie on, near, or across any electrical wiring or electronic component while you weld.
4. Always disconnect the negative cable from the battery when charging the battery in the machine with a battery charger.

NOTICE: *If you must weld on the unit, you must disconnect the battery ground cable from the machine battery. The electronic monitoring system and charging system will be damaged if this is not done.*

5. Remove the battery ground cable. Reconnect the cable when you complete welding.

⚠ WARNING

Battery acid causes burns. Batteries contain sulfuric acid.

Avoid contact with skin, eyes or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately.

Failure to comply could result in death or serious injury.

W0111A

Special tools

The special tools that NEW HOLLAND suggests and illustrate in this manual have been specifically researched and designed for use with NEW HOLLAND machines. The special tools are essential for reliable repair operations. The special tools are accurately built and rigorously tested to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- Operating in optimal technical conditions
- Obtaining the best results
- Saving time and effort
- Working in safe conditions

Basic instructions – Hydraulic contamination

Contamination in the hydraulic system is a major cause of the malfunction of hydraulic components. Contamination is any foreign material in the hydraulic oil.

Contamination can enter the hydraulic system in several ways:

- When you drain the oil or disconnect any line
- When you disassemble a component
- From normal wear of the hydraulic components
- From damaged seals or worn seals
- From a damaged component in the hydraulic system

All hydraulic systems operate with some contamination. The design of the components in this hydraulic system permits efficient operation with a small amount of contamination. An increase in this amount of contamination can cause problems in the hydraulic system.

The following list includes some of these problems:

- Cylinder rod seals that leak
- Control valve spools that do not return to neutral
- Movement of control valve spools is difficult
- Hydraulic oil that becomes too hot
- Pump gears, housing, and other parts that wear rapidly
- Relief valves or check valves held open by dirt
- Quick failure of components that have been repaired
- Slow cycle times are slow. The machine does not have enough power.

If your machine has any of these problems, check the hydraulic oil for contamination.

There are two types of contamination: microscopic and visible.

Microscopic contamination occurs when very fine particles of foreign material are suspended in the hydraulic oil. These particles are too small to see or feel. Microscopic contamination can be found by identification of the following problems or by testing in a laboratory.

Examples of problems caused by microscopic contamination:

- Cylinder rod seals that leak
- Control valve spools that do not return to neutral
- The hydraulic system has a high operating temperature

Visible contamination is foreign material that can be found by sight, touch, or odor. Visible contamination can cause a sudden failure of components.

Examples of problems caused by visible contamination:

- Particles of metal or dirt in the oil
- Air in the oil
- Dark or thick oil
- Oil with an odor of burned oil
- Water in the oil

If you find contamination, use a portable filter to clean the hydraulic system.

General specification

	CR6.80	CR6.90	CR7.90	CR8.90	CR9.90
FEEDER					
Number of chains	3			4	
Chain type	CA577; hard chrome plated pins				
Number of slats	36			42	
Slat type	S-slat				
Driveline (fixed)	3HB for corn/2HB for grain - belt main shaft to feeder jack shaft, 4HB for corn/2HB for grain - belt to header jack shaft (standard 4HB for Dynamic Feed Roll™ system), 3HB belt and chain to feeder pivot shaft				
Driveline (variable)	3HB belt main shaft to variable drive, HQ belt, hydraulically shifted variable driver to torque sensing sheave on feeder drive jack shaft, 4HB for corn/2HB for grain - belt to header jack shaft (standard 4HB for Dynamic Feed Roll™ system), 3HB belt and chain to feeder pivot shaft				
Feeder clutch	Hydraulic multi-plate				
Header lift cylinders, diameter (without DFR)	70 mm (2.76 in) / 75 mm (2.95 in)			70 mm (2.76 in) / 75 mm (2.95 in) / 80 mm (3.15 in)	
Header lift cylinders, diameter (with DFR)	80 mm (3.15 in)			80 mm (3.15 in) / 90 mm (3.54 in)	
Reverser system	Hydraulic, bi-directional				
Stone trap	Automatic Stone Protection (ASP) system with floor mounted sensors				
	Dynamic Feed Roll™ system				
Floor plates	solid or perforated				
THRESHING					
Threshing drive					
Rotor speed, 2 speed, high speed (low range)	439 - 926 RPM			331 - 697 RPM	
Rotor speed, 2 speed, high speed (high range)	887 - 1868 RPM			668 - 1400 RPM	
Speed control	Electric over hydraulic				
Main drive	5HB belt, engine gearbox to main jackshaft				
Rotor drive, variable	HQ belt, hydraulically shifted variable driver sheave to torque sensing sheave				
Rotors					
Rotor diameter	432 mm (17 in)			559 mm (22 in)	
Rotor length	2638 mm (103-7/8 in)				
Length of auger section	390 mm (15-3/8 in)				
Length of threshing section	728 mm (15-3/8 in)				
Length of separation section	1090 mm (42-3/8 in)				
Length of discharge section	419 mm (16-1/2 in)				
Rotors, small grain, maize, bean					
Number of raspbars	6 leading hard-faced heat-treated, 6 trailing			9 leading hard-faced heat-treated	
Number of agitator pins	12 separating			18 separating	
Rotors, Twin Pitch					
Number of raspbars	32			38	

INTRODUCTION

	CR6.80	CR6.90	CR7.90	CR8.90	CR9.90
Number of agitator pins	6			8	
Rotors, rice					
Number of raspbars	2 crop thinning blades, 4 leading hard-faced heat-treated, 6 trailing			3 crop thinning blades, 6 leading hard-faced heat-treated	
Number of agitator pins	12 threshing, 12 separating			18 threshing, 18 separating	
Concaves					
Concave length	685 mm (27 in)				
Extension length	637 mm (25 in)				
Wrap angle	86.4 °			84 °	
Wrap angle w/extension	120.7 °			123 °	
Setting	Electric				
Read out	IntelliView™ monitor				
Fine adjustment	At suspension points				
Concave options	Small grain, Rice/bean, Corn/bean, Round bar (corn special)				
Small grain concave					
Number of bars	10			12	
Number of wires	128				
Number of bars, extension	5			6	
Number of wires, extension	114				
Wire diameter	3.58 mm (9/64 in)				
Wire spacing	10 mm (3/8 in)				
Maize/Bean concave					
Number of bars	7			8	
Number of wires	42				
Number of bars, extension	4			5	
Number of wires, extension	38				
Wire diameter	5.58 mm (7/32 in)				
Wire spacing	31.7 mm (1-1/4 in)				
Round bar concave					
Number of bars	11			14	
Number of bars, extension	6			8	
Bar diameter	16 mm (5/8 in)				
Bar spacing	33 mm (1-5/16 in)				
Rice/Bean concave					
Number of bars	7			8	
Number of wires	42: - 5.58 mm (7/32 in) wires, 72: - 3.58 mm (9/64 in) wires				
Number of bars, extension	4			5	
Number of wires, extension	38: - 5.58 mm (7/32 in) wires, 68: - 3.58 mm (9/64 in) wires				
Wire spacing	10 mm (3/8 in) w/ all wires installed, 31.7 mm (1-1/4 in) w/ all small wires removed				
Separator grates					
Number of separating sections	3				
Grate type	1 Finger style and bar and wire			3 Bar and wire	
Grate length	355 mm (14 in)				
Wrap angle	148 °				

	CR6.80	CR6.90	CR7.90	CR8.90	CR9.90
Number of bars	15			18	
Number of wires	4				
Wire diameter	6.35 mm (1/4 in)				
Wire spacing	59 mm (2-5/16 in)				
Setting	fixed				
Discharge beater					
Type	2 rows of replaceable blades and 2 rows of replaceable teeth				
Number of replaceable blades	20			24	
Drive	2HB belt from main shaft				
Speed	800 RPM				
Width	1300 mm (51-3/16 in)			1560 mm (61-7/16 in)	
Diameter	400 mm (15-3/4 in)				
Beater concave					
Grate width	1310 mm (51-9/16 in)			1570 mm (61-13/16 in)	
Wrap angle	54 °				
Grate type	perforated sheet				
Number of perforations	200 (5 rows of 40)			250 (5 rows of 50)	
Opening size	21 mm x 21 mm (13/16 ft x 1-9/16 ft)				
Setting	At rear suspension point				
CLEANING SHOE					
Frame width	1320 mm (52 in)			1580 mm (62-3/16 in)	
Cleaning shoe type	Opti-Clean™				
Drive	1HC belt				
Speed	463 RPM (LO) or 512 RPM (std)				
Grain pan					
Horizontal stroke	56 mm (2-16/64 in)				
Grain pan width	1320 mm (52 in)			1580 mm (62-3/16 in)	
Grain pan length	1730 mm (68-1/8 in)				
Grain pan + rake surface	2.284 m ² (3540 in ²)			2.733 m ² (4236 in ²)	
Upper shaker shoe					
Horizontal stroke	56 mm (2-13/64 in)				
Pre-sieve width	1320 mm (52 in)			1580 mm (62-3/16 in)	
Pre-sieve length	901 mm (35-1/2 in)				
Pre-sieve area (with rake)	1.190 m ² (1845 in ²)			1.424 m ² (2207 in ²)	
Upper sieve width	1320 mm (52 in)			2 x 1580 mm (31 in)	
Upper sieve length	1445 mm (56-7/8 in)				
Upper sieve area	1.908 m ² (2957 in ²)			2.284 m ² (3540 in ²)	
Upper sieve positions	2				
Upper sieve grate surface	0.198 m ² (307 in ²)			0.237 m ² (367 in ²)	
Upper sieve Graepel surface	0.211 m ² (327 in ²)			0.253 m ² (392 in ²)	
Lower shaker shoe					
Horizontal stroke	44.0 mm (1.7 in)				
Lower sieve length	1445 mm (56-7/8 in)				
Lower sieve width	1320 mm (52 in)			2 x 790 mm (31 in)	

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