

**NEW HOLLAND**



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# D150B

Workshop  
Manual

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Manual

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## D150B

Product: New Holland D150B Crawler Dozer Service Repair Workshop Manual  
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# D150B CRAWLER Repair Manual 87693704 A - EU Table of Contents

Description	Section Number
<b>General</b>	<b>Tab 1</b>
Section Index - General	
Standard Torque Specifications	1001
Fluids and Lubricants	1002
Metric Conversion Chart	1003
<b>Engine</b>	<b>Tab 2</b>
Section Index- Engine	
Engine and Radiator Removal and Installation	2000
After Cooler	2003
For Engine Repair, see the Engine Repair Manual 87519804	
<b>Fuel System</b>	<b>Tab 3</b>
Section Index- Fuel System	
For Fuel System Repair, see the Engine Repair Manual 87519804	
<b>Electrical</b>	<b>Tab 4</b>
Section Index - Electrical	
Removal and Installation of Electrical Components	4001
Electrical Specifications and Troubleshooting	4002
Batteries	4003
Instrument Cluster	4005
<b>Tracks</b>	<b>Tab 5</b>
Section Index - Tracks	
Inspection of Track Components	5502
Sealed and Lubricated Track (SALT)	5504
Track Frame and Suspension	5506
Idler, Track Adjuster, and Recoil Housing	5508
Sprocket	5509
Track Roller	5511

# D150B CRAWLER Repair Manual 87693704 A - EU

## Table of Contents (Continued)

Description	Section Number
<b>Power Train</b>	<b>Tab 6</b>
Section Index - Power Train	
Hydrostatic Pumps and Motors System Overview	6000
Removal and Installation of Hydrostatic Pumps and Motors	6001
Hydrostatic Drive Specifications, Pressure Checks, Troubleshooting	6002
Transmission Controller	6003
Final Drives	6007
<b>Brakes</b>	<b>Tab 7</b>
Section Index - Brakes	
Removal and Installation of Brake Components	7001
Brake System Troubleshooting	7002
<b>Hydraulics</b>	<b>Tab 8</b>
Section Index - Hydraulics	
How to Read Hydraulic Schematics	8000
Removal and Installation of Hydraulic Components	8001
Hydraulic System Specifications, Troubleshooting and Pressure Checks	8002
Cleaning the Hydraulic System	8003
Equipment Pump	8004
Equipment Control Valve	8005
Cylinders	8006
Accumulator	8010
<b>Mounted Equipment</b>	<b>Tab 9</b>
Section Index - Mounted Equipment	
Pedals and Levers	9001
Air Conditioning Troubleshooting and System Checks	9003
Air Conditioning System Service	9004
Removal and Installation of Heater and Air Conditioning System Components	9005
Air Conditioning Compressor and Clutch	9006
Dozer Blade	9007
Rollover Protective Structure (ROPS) Cab Structural Frame (CSF)	9008
Air and Mechanical Suspension Seats and Seat Belts	9009
Ripper	9010

**D150B CRAWLER  
Repair Manual  
87693704 A - EU**

**Table of Contents** (Continued)

Description	Section Number
<b>Schematic Set</b>	
Hydraulic and Electrical Schematics	In Rear Pocket



## SECTION INDEX

### GENERAL

<b>Section Title</b>	<b>Section Number</b>
General Torque Specifications .....	1001
Fluid and Lubricants .....	1002
Metric Conversion Chart .....	1003



# Section 1001

## GENERAL TORQUE SPECIFICATIONS

## TABLE OF CONTENTS

TORQUE SPECIFICATIONS - DECIMAL HARDWARE .....	3
TORQUE SPECIFICATIONS - METRIC HARDWARE .....	4
TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS .....	5
TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS .....	6

## TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers dry, or when lubricated with engine oil. Not applicable if special graphities, Molydisulfide greases, or other extreme pressure lubricants are used.

<b>Grade 5 Bolts, Nuts, and Studs</b>		
		
Size	Pound-Inches	Newton metres
1/4 inch	108 to 132	12 to 15
5/16 inch	204 to 252	23 to 28
3/8 inch	420 to 504	48 to 57
Size	Pound-Feet	Newton metres
7/16 inch	54 to 64	73 to 87
1/2 inch	80 to 96	109 to 130
9/16 inch	110 to 132	149 to 179
5/8 inch	150 to 180	203 to 244
3/4 inch	270 to 324	366 to 439
7/8 inch	400 to 480	542 to 651
1.0 inch	580 to 696	787 to 944
1-1/8 inch	800 to 880	1085 to 1193
1-1/4 inch	1120 to 1240	1519 to 1681
1-3/8 inch	1460 to 1680	1980 to 2278
1-1/2 inch	1940 to 2200	2631 to 2983

<b>Grade 8 Bolts, Nuts, and Studs</b>		
		
Size	Pound-Inches	Newton metres
1/4 inch	144 to 180	16 to 20
5/16 inch	288 to 348	33 to 39
3/8 inch	540 to 648	61 to 73
Size	Pound-Feet	Newton metres
7/16 inch	70 to 84	95 to 114
1/2 inch	110 to 132	149 to 179
9/16 inch	160 to 192	217 to 260
5/8 inch	220 to 264	298 to 358
3/4 inch	380 to 456	515 to 618
7/8 inch	600 to 720	814 to 976
1.0 inch	900 to 1080	1220 to 1465
1-1/8 inch	1280 to 1440	1736 to 1953
1-1/4 inch	1820 to 2000	2468 to 2712
1-3/8 inch	2380 to 2720	3227 to 3688
1-1/2 inch	3160 to 3560	4285 to 4827

**NOTE:** Use thick nuts with Grade 8 bolts.

## TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or Molydisulfide grease or oil is used.

### Grade 8.8 Bolts, Nuts, and Studs



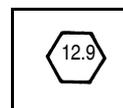
Size	Pound-Inches	Newton metres
M4	24 to 36	3 to 4
M5	60 to 72	7 to 8
M6	96 to 108	11 to 12
M8	228 to 276	26 to 31
M10	456 to 540	52 to 61
Size	Pound-Feet	Newton metres
M12	66 to 79	90 to 107
M14	106 to 127	144 to 172
M16	160 to 200	217 to 271
M20	320 to 380	434 to 515
M24	500 to 600	675 to 815
M30	920 to 1100	1250 to 1500
M36	1600 to 1950	2175 to 2600

### Grade 10.9 Bolts, Nuts, and Studs



Size	Pound-Inches	Newton metres
M4	36 to 48	4 to 5
M5	84 to 96	9 to 11
M6	132 to 156	15 to 18
M8	324 to 384	37 to 43
Size	Pound-Feet	Newton metres
M10	54 to 64	73 to 87
M12	93 to 112	125 to 150
M14	149 to 179	200 to 245
M16	230 to 280	310 to 380
M20	450 to 540	610 to 730
M24	780 to 940	1050 to 1275
M30	1470 to 1770	2000 to 2400
M36	2580 to 3090	3500 to 4200

### Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

## TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
<b>37 Degree Flare Fitting</b>			
1/4 inch 6.4 mm	7/16-20	72 to 144	8 to 16
5/16 inch 7.9 mm	1/2-20	96 to 192	11 to 22
3/8 inch 9.5 mm	9/16-18	120 to 300	14 to 34
1/2 inch 12.7 mm	3/4-16	180 to 504	20 to 57
5/8 inch 15.9 mm	7/8-14	300 to 696	34 to 79
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
3/4 inch 19.0 mm	1-1/16-12	40 to 80	54 to 108
7/8 inch 22.2 mm	1-3/16-12	60 to 100	81 to 135
1.0 inch 25.4 mm	1-5/16-12	75 to 117	102 to 158
1-1/4 inch 31.8 mm	1-5/8-12	125 to 165	169 to 223
1-1/2 inch 38.1 mm	1-7/8-12	210 to 250	285 to 338

Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
<b>Straight Threads with O-ring</b>			
1/4 inch 6.4 mm	7/16-20	144 to 228	16 to 26
5/16 inch 7.9 mm	1/2-20	192 to 300	22 to 34
3/8 inch 9.5 mm	9/16-18	300 to 480	34 to 54
1/2 inch 12.7 mm	3/4-16	540 to 804	57 to 91
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
5/8 inch 15.9 mm	7/8-14	58 to 92	79 to 124
3/4 inch 19.0 mm	1-1/16-12	80 to 128	108 to 174
7/8 inch 22.2 mm	1-3/16-12	100 to 160	136 to 216
1.0 inch 25.4 mm	1-5/16-12	117 to 187	159 to 253
1-1/4 inch 31.8 mm	1-5/8-12	165 to 264	224 to 357
1-1/2 inch 38.1 mm	1-7/8-12	250 to 400	339 to 542

<b>Split Flange Mounting Bolts</b>		
Size	Pound- Inches	Newton metres
5/16-18	180 to 240	20 to 27
3/8-16	240 to 300	27 to 34
7/16-14	420 to 540	47 to 61
Size	Pound- Feet	Newton metres
1/2-13	55 to 65	74 to 88
5/8-11	140 to 150	190 to 203

## TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Inches	Newton metres	Thread Size	Pound-Inches	Newton metres
<b>O-ring Face Seal End</b>					<b>O-ring Boss End Fitting or Lock Nut</b>		
-4	1/4 inch 6.4 mm	9/16-18	120 to 144	14 to 16	7/16-20	204 to 240	23 to 27
-6	3/8 inch 9.5 mm	11/16-16	216 to 240	24 to 27	9/16-18	300 to 360	34 to 41
-8	1/2 inch 12.7 mm	13/16-16	384 to 480	43 to 54	3/4-16	540 to 600	61 to 68
					Thread Size	Pound-Inches	Newton metres
-10	5/8 inch 15.9 mm	1-14	552 to 672	62 to 76	7/8-14	60 to 65	81 to 88
Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Inches	Newton metres	1-1/16-12	85 to 90	115 to 122
					1-3/16-12	95 to 100	129 to 136
-12	3/4 inch 19.0 mm	1-3/16-12	65 to 80	90 to 110	1-5/16-12	115 to 125	156 to 169
-14	7/8 inch 22.2 mm	1-3/16-12	65 to 80	90 to 110	1-5/8-12	150 to 160	203 to 217
-16	1.0 inch 25.4 mm	1-7/16-12	92 to 105	125 to 140	1-7/8-12	190 to 200	258 to 271
-20	1-1/4 inch 31.8 mm	1-11/16-12	125 to 140	170 to 190			
-24	1-1/2 inch 38.1 mm	2-12	150 to 180	200 to 254			

# Section 1002

1002

## FLUIDS AND LUBRICANTS

## TABLE OF CONTENTS

CAPACITIES AND LUBRICANTS .....	3
ENVIRONMENT .....	3
ENGINE OIL RECOMMENDATIONS .....	4
DIESEL FUEL .....	5
Fuel Storage .....	5

## CAPACITIES AND LUBRICANTS

### Engine Oil

Capacity with Filter Change .....	16.4 Liters (17.3 U.S. Quarts)
Capacity without Filter Change .....	15.6 Liters (16.5 U.S. Quarts)
Type of Oil .....	See Engine Oil Recommendations on page 4

### Engine Cooling System

Capacity without Heater .....	32.47 Liters (8.6 U.S. Gallons)
Type of Coolant .....	Ethylene glycol and water mixed for the lowest ambient temperature (at least 50/50 mix)

### Fuel Tank

Capacity .....	246 Liters (65 U.S. Gallons)
Type of Fuel .....	See Diesel Fuel Specifications on page 5

### Transmission and Hydraulic System

Hydraulic Reservoir Refill Capacity .....	98.4 Liters (26 U.S. Gallons)
Type of Oil .....	New Holland AMBRA Master-Tran

### Final Drives

Capacity .....	14.2 Liters (15 U.S. Quarts)
Type of Lubricant .....	New Holland AMBRA Hypoide 90

### Track Rollers

Capacity .....	275 mL (9.3 U.S. fluid ounces)
Type of Lubricant .....	New Holland AMBRA Hypoide 90

### Front Idlers

Capacity .....	225 mL (8.6 U.S. fluid ounces)
Type of Lubricant .....	New Holland AMBRA Hypoide 90

### Carrier Rollers

Capacity .....	334 mL (11.3 U.S. fluid ounces)
Type of Lubricant .....	New Holland AMBRA Hypoide 90

### SALT and ALT track pins

Capacity .....	29 mL (0.98 U.S. fluid ounces)
Type of Lubricant .....	New Holland AMBRA Hypoide 90

### CAB/ROPS Tilt System

Reservoir Refill Capacity .....	0.36 Liters (0.38 U.S. Quarts)
Type of Oil .....	New Holland AMBRA Master-Tran

## ENVIRONMENT

Before you service this machine and dispose of oil, fluids and lubricants, always remember the environment. Do not put oil or fluids into the ground or into containers that can leak. Check with your local environmental, recycling center or your Case dealer for correct disposal information.

**NOTE:** See operators manual and equipment lubrication chart for service intervals.

## ENGINE OIL RECOMMENDATIONS

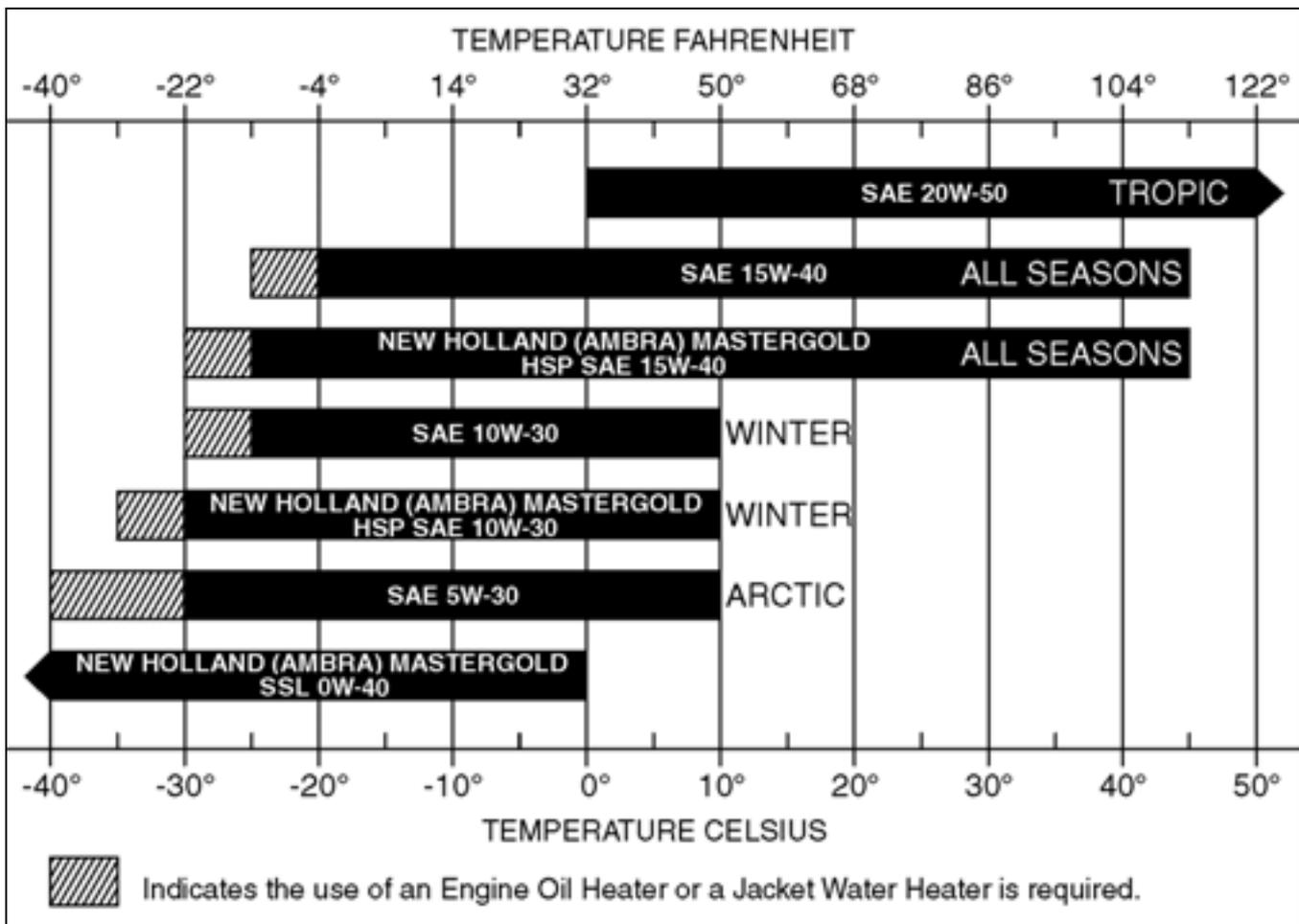
New Holland AMBRA Engine oil is recommended for use in your New Holland engine. New Holland AMBRA Engine Oil will lubricate your engine correctly under all operating conditions.

If New Holland AMBRA Multi-Viscosity Oil is not available, use only oil meeting API engine oil service category CH-4 (preferred) or CG-4.



See the chart below for recommended viscosity at ambient air temperature ranges.

**NOTE:** Do not put performance additives or other oil additive products in the engine crankcase. The oil change intervals given in this manual are according to tests with New Holland AMBRA lubricants.



BC06B150

## DIESEL FUEL

Use No. 2 diesel fuel in the engine of this machine. The use of other fuels can cause the loss of engine power and high fuel consumption.

In very cold temperatures, a mixture of No. 1 and No. 2 diesel fuels is temporarily permitted. See the following Note.

**NOTE:** *See your fuel dealer for winter fuel requirements in your area. If the temperature of the fuel is below the cloud point (wax appearance point), wax crystals in the fuel will cause the engine to lose power or not start.*

The diesel fuel used in this machine must meet the specifications in the chart below or Specification D975-81 of the American Society for Testing and Materials.

### Specifications for Acceptable No. 2 Diesel Fuel

API gravity, minimum .....	34
Flash point, minimum .....	60° C (140° F)
Cloud point (wax appearance point), maximum .....	-20° C (-5° F) See Note above
Pour point, maximum .....	-26° C (-15° F) See Note above
Viscosity, at 88° C (100° F)	
Centistokes .....	2.0 to 4.3
Saybolt Seconds Universal .....	32 to 40

### Fuel Storage

If you keep fuel in storage for a period of time, you can get foreign material or water in the fuel storage tank. Many engine problems are caused by water in the fuel.

Keep the fuel storage tank outside and keep the fuel as cool as possible. Remove water from the storage container at regular intervals.

## NOTES

# Section 1003

1003

## METRIC CONVERSION CHART

## TABLE OF CONTENTS

CONVERSION FACTORS .....	3
Metric to U.S. ....	3
U.S. to Metric .....	4

## CONVERSION FACTORS

### Metric to U.S.

	<u>MULTIPLY</u>	<u>BY</u>	<u>TO OBTAIN</u>
<b>Area:</b>	sq. meter hectare	10.763 91 2.471 05	square foot acre
<b>Force:</b>	newton newton	3.596 942 0.224 809	ounce force pound force
<b>Length:</b>	millimeter meter kilometer	0.039 370 3.280 840 0.621 371	inch foot mile
<b>Mass:</b>	kilogram	2.204 622	pound
<b>Mass/Area:</b>	kilogram/hectare	0.000 466	ton/acre
<b>Mass/Energy:</b>	gr/kW/hr.	0.001 644	lbs/hp/hr.
<b>Mass/Volume:</b>	kg/cubic meter	1.685 555	lb/cubic yd.
<b>Power:</b>	kilowatt	1.341 02	horsepower
<b>Pressure:</b>	kilopascal bar	0.145 038 14.50385	lb/sq. inch lb/sq. inch
<b>Temperature:</b>	degree C	1.8 x C +32	degree F
<b>Torque:</b>	newton meter newton meter	8.850 748 0.737 562	lb/inch lb/foot
<b>Velocity:</b>	kilometer/hr.	0.621 371	miles/hr.
<b>Volume:</b>	cubic centimeter cubic meter cubic meter milliliter litre litre litre litre	0.061 024 35.314 66 1.307 950 0.033 814 1.056 814 0.879 877 0.264 172 0.219 969	cubic inch cubic foot cubic yd. ounce (US fluid) quart (US liquid) quart (Imperial) gallon (US liquid) gallon (Imperial)
<b>Volume/Time:</b>	litre/min. litre/min.	0.264 172 0.219 969	gallon/min. (US liquid) gallon/min. (Imperial)

**U.S. to Metric**

	<b><u>MULTIPLY</u></b>	<b><u>BY</u></b>	<b><u>TO OBTAIN</u></b>
<b>Area:</b>	square foot acre	0.092 903 0.404 686	square meter hectare
<b>Force:</b>	ounce force pound force	0.278 014 4.448 222	newton newton
<b>Length:</b>	inch foot mile	25.4 * 0.304 8 * 1.609 344 *	millimeter meter kilometer
<b>Mass:</b>	pound ounce	0.453 592 28.35	kilogram gram
<b>Mass/Area:</b>	ton/acre	2241 702	kilogram/hectare
<b>Mass/Energy:</b>	lb/hp/hr	608.277 4	gr/kW/hr
<b>Mass/Volume:</b>	lb/cubic yd.	0.593 276	kg/cubic meter
<b>Power:</b>	horsepower	0.745 700	kilowatt
<b>Pressure:</b>	lbs/sq. in. lbs/sq. in. lbs/sq. in.	6.894 757 0.069 0.070 303	kilopascal bar kg/sq. cm
<b>Temperature:</b>	degree F	1.8 F - 32	degree C
<b>Torque:</b>	pound/inch pound/foot	0.112 985 1.355 818	newton meter newton meter
<b>Velocity:</b>	miles/hr.	1.609 344 *	kilometer/hr.
<b>Volume:</b>	cubic inch cubic foot cubic yard ounce (US fluid) quart (US liquid) quart (Imperial) gallon (US) gallons (Imperial)	16.387 06 0.028 317 0.764.555 29.573 53 0.946 353 1.136 523 3.785 412 4.546 092	cubic centimeter cubic meter cubic meter milliliter litre litre litre litre
<b>Volume/Time:</b>	gallon/min.	3.785 412	litre/min.

\* = exact

## SECTION INDEX

### ENGINE

<b>Section Title</b>	<b>Section Number</b>
Engine and Radiator Removal and Installation .....	2000
After Cooler .....	2003
For Engine Repair, see the Engine Repair Manual 87519804	



# Section 2000

## ENGINE AND RADIATOR REMOVAL AND INSTALLATION

## TABLE OF CONTENTS

SPECIFICATIONS .....	3
RADIATOR .....	4
Removal .....	4
Installation .....	7
ENGINE .....	12
Removal .....	12
Installation .....	15

## SPECIFICATIONS

### Torques

Engine mount bolts .....	205 to 230 Nm (151 to 170 pound-feet)
Engine support mounting bolts.....	118 to 133 Nm (87 to 98 pound-feet)
Radiator mount bolts .....	68 to 82 Nm (50 to 60 pound-feet)
Radiator and after cooler hose clamps .....	11 to 12 Nm (97 to 106 pound-inch)
Air filter to turbo hose clamps.....	3.4 to 4.5 Nm (30 to 40 pound-inch)
Fan mounting bolts.....	26 to 33 Nm (19.5 to 24 pound-feet)
Drive shaft to flywheel mount bolts .....	335 to 375 Nm (245 to 275 pound-feet)
Brush guard mounting bolts .....	570 to 730 Nm (420 to 540 pound-feet)