



# **FZS1000(N) 2001**

**5LV1-AE1**

# **SERVICE MANUAL**

Product: 2001 Yamaha FZS1000(N) Motorcycle Service Repair Workshop Manual  
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**FZS1000 (N)  
SERVICE MANUAL**

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**First edition, December 2000**

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unauthorized use without the written  
permission of Yamaha Motor Co., Ltd. is  
expressly prohibited.**

## NOTICE

This manual was produced by the Yamaha Motor Company, Ltd. primarily for use by Yamaha dealers and their qualified mechanics. It is not possible to include all the knowledge of a mechanic in one manual. Therefore, anyone who uses this book to perform maintenance and repairs on Yamaha vehicles should have a basic understanding of mechanics and the techniques to repair these types of vehicles. Repair and maintenance work attempted by anyone without this knowledge is likely to render the vehicle unsafe and unfit for use.

This model has been designed and manufactured to perform within certain specifications in regard to performance and emissions. Proper service with the correct tools is necessary to ensure that the vehicle will operate as designed. If there is any question about a service procedure, it is imperative that you contact a Yamaha dealer for any service information changes that apply to this model. This policy is intended to provide the customer with the most satisfaction from his vehicle and to conform with federal environmental quality objectives.

Yamaha Motor Company, Ltd. is continually striving to improve all its models. Modifications and significant changes in specifications or procedures will be forwarded to all authorized Yamaha dealers and will appear in future editions of this manual where applicable.

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**NOTE:**

- This Service Manual contains information regarding periodic maintenance to the emission control system. Please read this material carefully.
  - Designs and specifications are subject to change without notice.
- 

## IMPORTANT INFORMATION

Particularly important information is distinguished in this manual by the following.



The Safety Alert Symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

**⚠ WARNING**

Failure to follow WARNING instructions could result in severe injury or death to the motorcycle operator, a bystander or a person checking or repairing the motorcycle.

**CAUTION:**

A CAUTION indicates special precautions that must be taken to avoid damage to the motorcycle.

**NOTE:**

A NOTE provides key information to make procedures easier or clearer.

## HOW TO USE THIS MANUAL

This manual is intended as a handy, easy-to-read reference book for the mechanic. Comprehensive explanations of all installation, removal, disassembly, assembly, repair and check procedures are laid out with the individual steps in sequential order.

① The manual is divided into chapters. An abbreviation and symbol in the upper right corner of each page indicate the current chapter. Refer to “SYMBOLS” on the following page.

② Each chapter is divided into sections. The current section title is shown at the top of each page, except in Chapter 3 (“Periodic Checks and Adjustments”), where the sub-section title(-s) appears.

(In Chapter 3, “Periodic Checks and Adjustments”, the sub-section title appears at the top of each page, instead of the section title.)

③ Sub-section titles appear in smaller print than the section title.

④ To help identify parts and clarify procedure steps, there are exploded diagrams at the start of each removal and disassembly section.

⑤ Numbers are given in the order of the jobs in the exploded diagram. A circled number indicates a disassembly step.


⑥ Symbols indicate parts to be lubricated or replaced (see “SYMBOLS”).

⑦ A job instruction chart accompanies the exploded diagram, providing the order of jobs, names of parts, notes in jobs, etc.

⑧ Jobs requiring more information (such as special tools and technical data) are described sequentially.

⑥

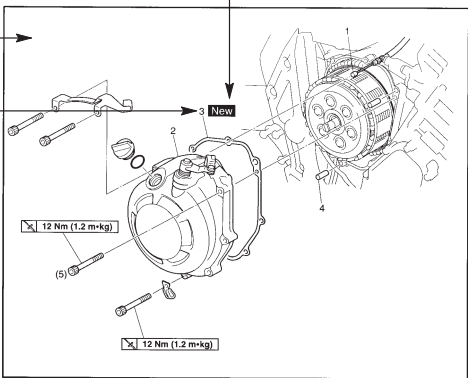
CLUTCH

ENG 

②


①

**CLUTCH COVER**

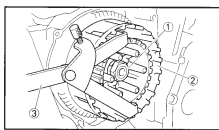


Order	Job/Part	Qty	Remarks
<b>Removing the clutch cover</b>			
Engine oil			
1	Clutch cable	1	Remove the parts in the order listed. Drain. Refer to “CHANGING THE ENGINE OIL” in chapter 3.
2	Clutch cover	1	
3	Clutch cover gasket	1	
4	Dowel pin	2	
For installation, reverse the removal procedure.			

CLUTCH

ENG 


③

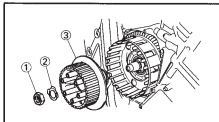


**REMOVING THE CLUTCH**

1. Straighten the lock washer tab.
2. Loosen:
  - clutch boss nut ①

**NOTE:**  
While holding the clutch boss ② with the universal clutch holder ③, loosen the clutch boss nut.

 **Universal clutch holder**  
90890-04086










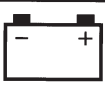
















3. Remove:
  - clutch boss nut ①
  - lock washer ②
  - clutch boss ③

**CHECKING THE FRICTION PLATES**  
The following procedure applies to all of the friction plates.

1. Check:
  - friction plate
 Damage/wear → Replace the friction plates as a set.

5-36

5-40

① GEN INFO 	② SPEC 	
③ CHK ADJ 	④ CHAS 	
⑤ ENG 	⑥ COOL 	
⑦ CARB 	⑧ ELEC 	
⑨ TRBL SHTG 	⑩ 	
⑪ 	⑫ 	
⑬ 	⑭ 	
⑮ 	⑯ 	⑰ 
⑱ 	⑲ 	⑳ 
㉑ 	㉒ 	㉓ 
㉔ 	㉕ New	

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## SYMBOLS

The following symbols are not relevant to every vehicle.

Symbols ① to ⑨ indicate the subject of each chapter.

- ① General information
- ② Specifications
- ③ Periodic checks and adjustments
- ④ Chassis
- ⑤ Engine
- ⑥ Cooling system
- ⑦ Carburetor(-s)
- ⑧ Electrical system
- ⑨ Troubleshooting

Symbols ⑩ to ⑰ indicate the following.

- ⑩ Serviceable with engine mounted
- ⑪ Filling fluid
- ⑫ Lubricant
- ⑬ Special tool
- ⑭ Tightening torque
- ⑮ Wear limit, clearance
- ⑯ Engine speed
- ⑰ Electrical data










Symbols ⑱ to ㉓ in the exploded diagrams indicate the types of lubricants and lubrication points.

- ⑱ Engine oil
- ⑲ Gear oil
- ⑳ Molybdenum disulfide oil
- ㉑ Wheel bearing grease
- ㉒ Lithium soap base grease
- ㉓ Molybdenum disulfide grease

Symbols ㉔ to ㉕ in the exploded diagrams indicate the following:

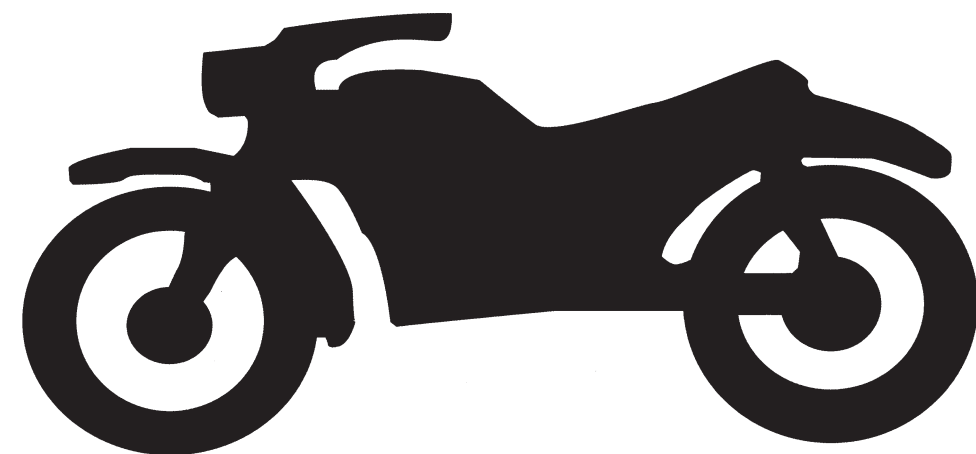
- ㉔ Apply locking agent (LOCTITE®)
- ㉕ Replace the part

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**GEN  
INFO**

**1**

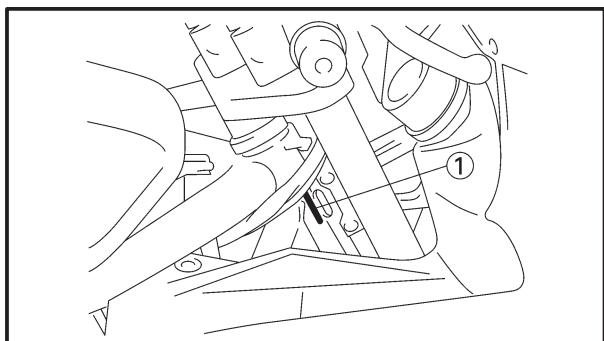
CHAPTER 1

GENERAL INFORMATION

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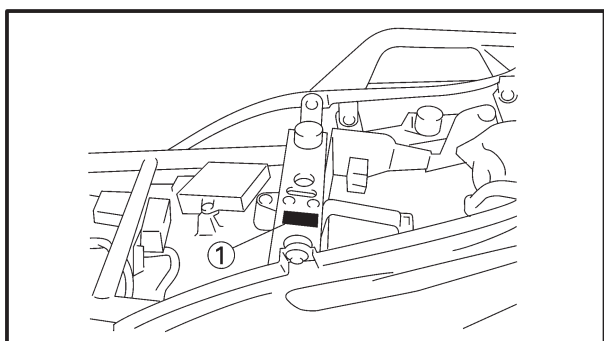
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### **GENERAL INFORMATION MOTORCYCLE IDENTIFICATION**

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#### **VEHICLE IDENTIFICATION NUMBER**

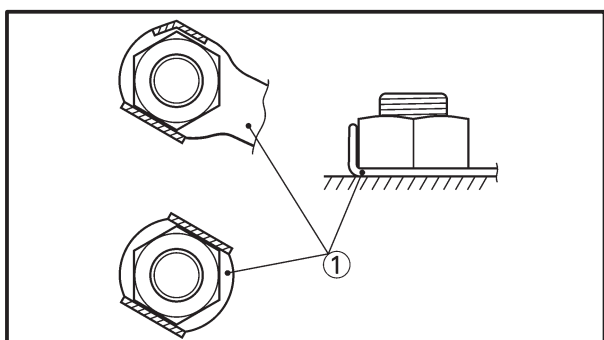
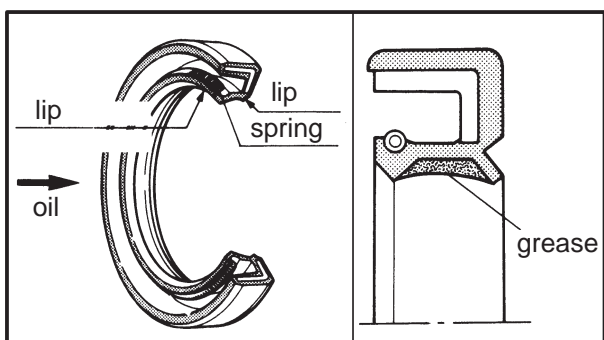
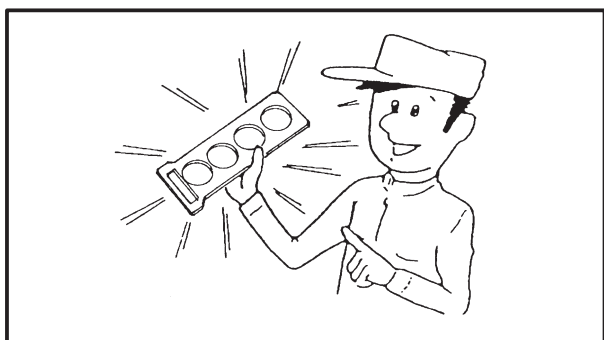
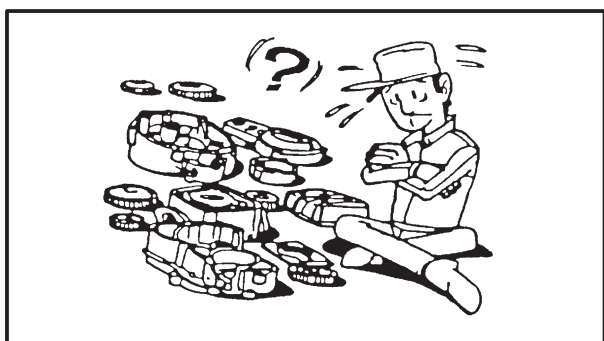
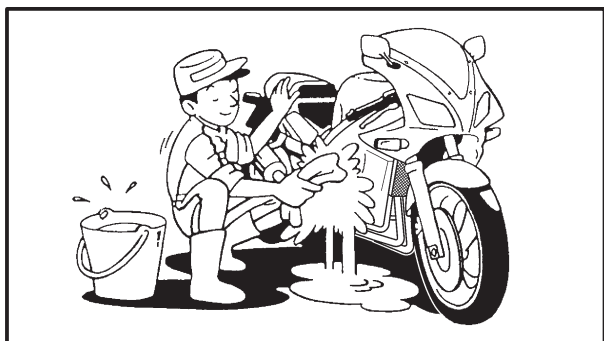
The vehicle identification number ① is stamped into the right side of the steering head.



EAS00018

#### **MODEL CODE**

The model code label ① is affixed to the frame. This information will be needed to order spare parts.



EAS00020

## IMPORTANT INFORMATION PREPARATION FOR REMOVAL AND DIS- ASSEMBLY

1. Before removal and disassembly, remove all dirt, mud, dust and foreign material.
2. Use only the proper tools and cleaning equipment.  
Refer to the "SPECIAL TOOLS" section.
3. When disassembling, always keep mated parts together. This includes gears, cylinders, pistons and other parts that have been "mated" through normal wear. Mated parts must always be reused or replaced as an assembly.
4. During disassembly, clean all of the parts and place them in trays in the order of disassembly. This will speed up assembly and allow for the correct installation of all parts.
5. Keep all parts away from any source of fire.

EAS00021

## REPLACEMENT PARTS

1. Use only genuine Yamaha parts for all replacements. Use oil and grease recommended by Yamaha for all lubrication jobs. Other brands may be similar in function and appearance, but inferior in quality.

EAS00022

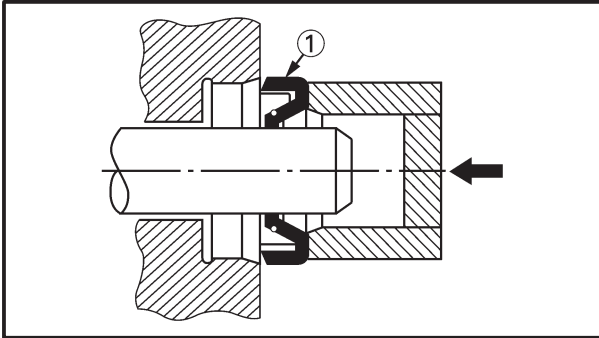
## GASKETS, OIL SEALS AND O-RINGS

1. When overhauling the engine, replace all gaskets, seals and O-rings. All gasket surfaces, oil seal lips and O-rings must be cleaned.
2. During reassembly, properly oil all mating parts and bearings and apply grease onto the oil seal lips with grease.

EAS00023

## LOCK WASHERS/PLATES AND COTTER PINS

1. After removal, replace all lock washers/plates① and cotter pins. After the bolt or nut has been tightened to specification, bend the lock tabs along a flat of the bolt or nut.



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## BEARINGS AND OIL SEALS

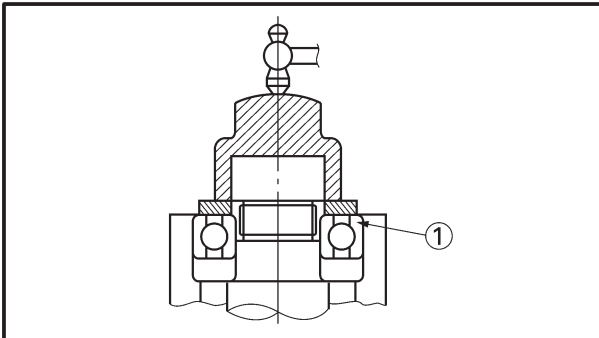
1. Install bearings and oil seals so that the manufacturer's marks or numbers are visible. When installing oil seals, apply a light coat of lithium soap base grease onto the oil seal lips. Oil bearings liberally when installing, if appropriate.

① Oil seal

## CAUTION:

**Do not spin the bearing with compressed air because this will damage the bearing surfaces.**

① Bearing

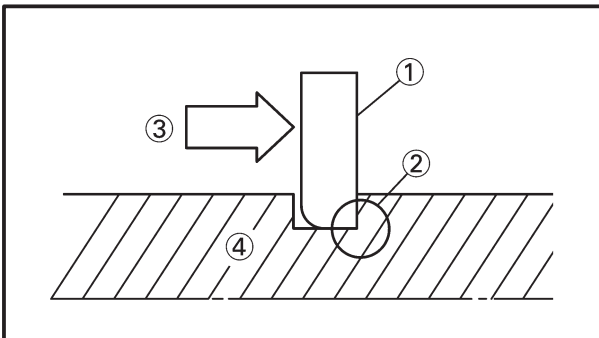


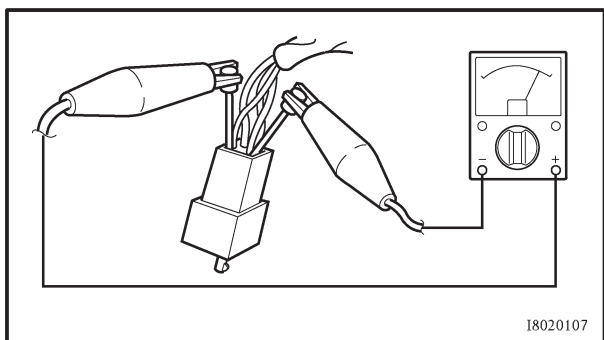
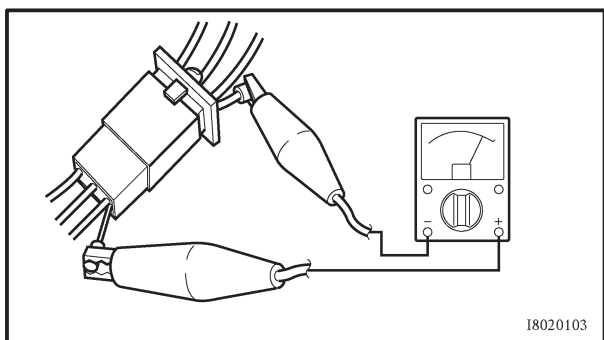
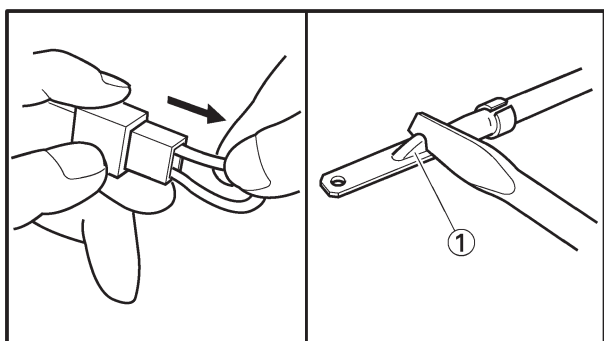
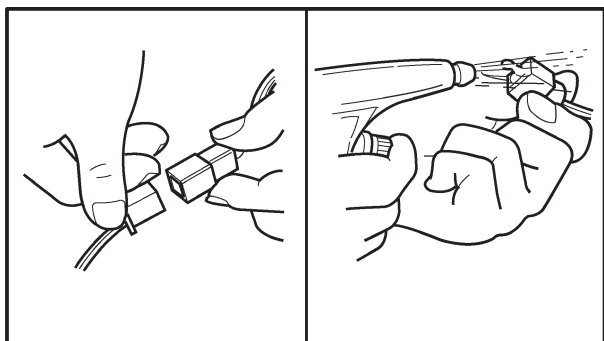
EAS00025

## CIRCLIPS

1. Before reassembly, check all circlips carefully and replace damaged or distorted circlips. Always replace piston pin clips after one use. When installing a circlip ①, make sure that the sharp-edged corner ② is positioned opposite the thrust ③ that the circlip receives.

④ Shaft





EAS00026

## CHECKING THE CONNECTIONS

Check the leads, couplers, and connectors for stains, rust, moisture, etc.

### 1. Disconnect:

- lead ①
- coupler ②
- connector ③

### 2. Check:

- lead
- coupler
- connector

Moisture → Dry with an air blower.

Rust/stains → Connect and disconnect several times.

### 3. Check:

- all connections

Loose connection → Connect properly.

### NOTE:

If the pin ① on the terminal is flattened, bend it up.

### 4. Connect:

- lead
- coupler
- connector

### NOTE:

Make sure that all connections are tight.

### 5. Check:

- continuity  
(with a pocket tester)



**Pocket tester**  
**90890-03112**

### NOTE:

- If there is no continuity, clean the terminals.
- When checking the wire harness, perform steps 1 to 3.
- As a quick remedy, use a contact revitalizer available at most part stores.



EAS00027

## SPECIAL TOOLS

The following special tools are necessary for complete and accurate tune-up and assembly. Use only the appropriate special tools as this will help prevent damage caused by the use of inappropriate tools or improvised techniques. Special tools, part numbers or both may differ depending on the country. When placing an order, refer to the list provided below to avoid any mistakes.

Tool No.	Tool name/Function	Illustration
90890-01080	Rotor puller  This tool is used to remove the generator rotor.	
90890-01235	Rotor holding tool  This tool is used to hold the generator rotor when removing or installing the generator rotor bolt or pickup coil rotor bolt.	
90890-01304	Piston pin puller set  This tool is used to remove the piston pins.	
90890-01312	Fuel level gauge  This tool is used to measure the fuel level in the float chamber.	
Radiator cap tester 90890-01325 Adapter 90890-01352	Radiator cap tester Adapter  These tools are used to check the cooling system.	
90890-01403	Steering nut wrench  This tool is used to loosen or tighten the steering stem ring nuts.	
90890-01447	Damper rod holder  This tool is used to hold the damper rod assembly when loosening or tightening the damper rod assembly bolt.	





Tool No.	Tool name/Function	Illustration
90890-01426	Oil filter wrench  This tool is needed to loosen or tighten the oil filter cartridge.	
90890-01434	Rod holder  This tool is used to support the damper adjusting rod.	
Rod puller 90890-01437 Rod puller attachment 90890-01436	Rod puller Rod puller attachment  These tools are used to pull up the front fork damper rod.	
Fork seal driver weight 90890-01367 Fork seal driver attachment (ø43) 90890-01374	Fork seal driver weight Fork seal driver attachment (ø43)  This tool is used to install the front fork's oil seal and dust seal.	
90890-03008	Micrometer (50 ~ 75 mm)  This tool is used to measure the piston skirt diameter.	
Vacuum gauge 90890-03094	Vacuum gauge  This guide is used to synchronize the carburetors.	
Compression gauge 90890-03081 Compression gauge adapter 90890-04136	Compression gauge Compression gauge adapter  These tools are used to measure engine compression.	
90890-03112	Pocket tester  This tool is used to check the electrical system.	
90890-03113	Engine tachometer  This tool is used to check engine speed.	

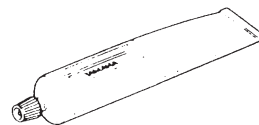


Tool No.	Tool name/Function	Illustration
90890-03141	Timing light  This tool is used to check the ignition timing.	
90890-03173	Carburetor angle driver 2  This tool is used to turn the pilot screw when adjusting the engine idling speed.	
Valve spring compressor 90890-04019 Attachment 90890-04108 90890-04114	Valve spring compressor Valve spring compressor attachment  These tools are used to remove or install the valve assemblies.	
Middle driven shaft bearing driver 90890-04058 Mechanical seal installer 90890-04078	Middle driven shaft bearing driver Mechanical seal installer  These tools are used to install the water pump seal.	
90890-04086	Universal clutch holder  This tool is used to hold the clutch boss when removing or installing the clutch boss nut.	
90890-04111 90890-04116	Valve guide remover (ø4) Valve guide remover (ø4.5)  This tool is used to remove or install the valve guides.	
90890-04112 90890-04117	Valve guide installer (ø4) Valve guide installer (ø4.5)  This tool is used to install the valve guides.	
90890-04113 90890-04118	Valve guide reamer (ø4) Valve guide reamer (ø4.5)  This tool is used to rebore the new valve guides.	
90890-06754	Ignition checker  This tool is used to check the ignition system components.	

## SPECIAL TOOLS

**GEN  
INFO**



Tool No.	Tool name/Function	Illustration
90890-85505	<p>Yamaha bond No. 1215</p> <p>This bond is used to seal two mating surfaces (e.g., crankcase mating surfaces).</p>	 A line drawing of a tube of Yamaha bond No. 1215. The tube is oriented horizontally, with a small nozzle at the left end. The Yamaha logo is visible on the side of the tube.



**SPEC**

**2**



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## CHAPTER 2. SPECIFICATIONS

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SPEC





## SPECIFICATIONS

### GENERAL SPECIFICATIONS

Item	Standard	Limit
<b>Model code</b>	5VL1 (A) (B) (D) (DK) (E) (GB) (GR) (I) (N) (NL) (S) (SF) (CH) (P) 5LV2 (F) 5LV3 (D) 5LV4 (AUS)	... ... ... ...
<b>Dimensions</b>		
Overall length	2,125 mm	...
Overall width	765 mm	...
Overall height	1,190 mm	...
Seat height	820 mm	...
Wheelbase	1,450 mm	...
Minimum ground clearance	140 mm	...
Minimum turning radius	2,900 mm	...
<b>Weight</b>		
Wet (with oil and a full fuel tank)	231 kg	...
Dry (without oil and fuel)	208 kg	...
Maximum load (total of cargo, rider, passenger, and accessories)	189 kg	...



## ENGINE SPECIFICATIONS

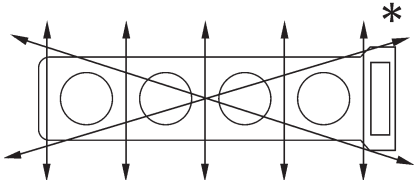
Item	Standard	Limit
<b>Engine</b>		
Engine type	Liquid-cooled, 4-stroke, DOHC	...
Displacement	998 cm <sup>3</sup>	...
Cylinder arrangement	Forward-inclined parallel 4-cylinder	...
Bore × stroke	74 × 58 mm	...
Compression ratio	11.4 : 1	...
Engine idling speed	1,050 ~ 1,150 r/min	...
Vacuum pressure at engine idling speed	30 kPa (225 mm Hg)	...
Standard compression pressure (at sea level)	1,450 kPa (14.5 kg/cm <sup>2</sup> ) at 400 r/min	...
<b>Fuel</b>		
Recommended fuel	Regular unleaded gasoline	...
Fuel tank capacity		
Total (including reserve)	21 L	...
Reserve only	4.0 L	...
<b>Engine oil</b>		
Lubrication system	Wet sump	...
Recommended oil		...
<p>Temp. °C</p> <p>10W/30</p> <p>10W/40</p> <p>20W/40</p> <p>20W/50</p> <p>11750703</p>		
	SAE20W40SE or SAE10W30SE	
Quantity		...
Total amount	3.7 L	...
Without oil filter cartridge replacement	2.8 L	...
With oil filter cartridge replacement	3.0 L	...
Oil pressure (hot)	45 kPa at 1,100 r/min (0.45 kg/cm <sup>2</sup> at 1,100 r/min)	...
Relief valve opening pressure	490 ~ 570 kPa (4.9 ~ 5.7 kg/cm <sup>2</sup> )	...



# ENGINE SPECIFICATIONS

**SPEC**



Item	Standard	Limit
<b>Oil filter</b> Oil filter type Bypass valve opening pressure	Cartridge (paper) 180 ~ 220 kPa (1.8 ~ 2.2 kg/cm <sup>2</sup> )	... ...
<b>Oil pump</b> Oil pump type Inner-rotor-to-outer-rotor-tip clearance Outer-rotor-to-oil-pump-housing clearance	Trochoid 0.09 ~ 0.15 mm 0.03 ~ 0.08 mm	... ... ...
<b>Cooling system</b> Radiator capacity Radiator cap opening pressure Radiator core Width Height Depth Coolant reservoir Capacity Water pump Water pump type Reduction ratio Max. impeller shaft tilt	2.4 L 95 ~ 125 kPa (0.95 ~ 1.25 kg/cm <sup>2</sup> )  340 mm 238 mm 24 mm  0.3 L Single-suction centrifugal pump 68/43 × 28/28 (1.581) ...	...  ... ... ...  ... ... ... 0.15 mm
<b>Starting system type</b>	Electric starter	
<b>Spark plugs</b> Model (manufacturer) × quantity Spark plug gap	CR9E/U27ESR-N (NGK/DENSO) × 4 0.7 ~ 0.8 mm	... ...
<b>Cylinder head</b> Max. warpage  	...	0.1 mm

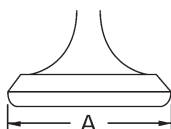
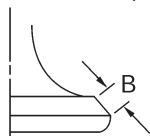
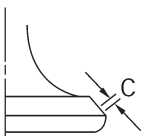
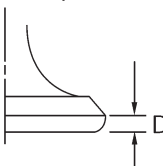
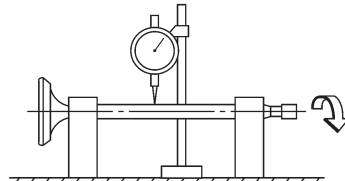


Item	Standard	Limit
<b>Camshafts</b> Drive system Camshaft cap inside diameter Camshaft journal diameter Camshaft-journal-to-camshaft-cap clearance Intake camshaft lobe dimensions <div style="text-align: center;"> </div>	Chain drive (right) 24.500 ~ 24.521 mm 24.459 ~ 24.472 mm 0.028 ~ 0.062 mm	... ... ... ...
Measurement A Measurement B Measurement C Exhaust camshaft lobe dimensions <div style="text-align: center;"> </div>	32.5 ~ 32.6 mm 24.95 ~ 25.05 mm 7.45 ~ 7.65 mm	32.4 mm 24.85 mm ...
Measurement A Measurement B Measurement C Max. camshaft runout <div style="text-align: center;"> </div>	32.95 ~ 33.05 mm 24.95 ~ 25.05 mm 7.75 ~ 7.95 mm ...	32.85 mm 24.85 mm ... 0.03 mm

# ENGINE SPECIFICATIONS

**SPEC**



Item	Standard	Limit	
<b>Timing chain</b>			
Model/number of links	RH2015/130	...	
Tensioning system	Automatic	...	
<b>Valves, valve seats, valve guides</b>			
Valve clearance (cold)			
Intake	0.11 ~ 0.20 mm	...	
Exhaust	0.21 ~ 0.25 mm	...	
Valve dimensions			
			
Head Diameter	Face Width	Seat Width	Margin Thickness
Valve head diameter A			
Intake	22.9 ~ 23.1 mm		...
Exhaust	24.4 ~ 24.6 mm		...
Valve face width B			
Intake	1.76 ~ 2.90 mm		...
Exhaust	1.76 ~ 2.90 mm		...
Valve seat width C			
Intake	0.9 ~ 1.1 mm		...
Exhaust	0.9 ~ 1.1 mm		...
Valve margin thickness D			
Intake	0.5 ~ 0.9 mm		...
Exhaust	0.5 ~ 0.9 mm		...
Valve stem diameter			
Intake	3.975 ~ 3.990 mm		3.945 mm
Exhaust	4.465 ~ 4.480 mm		4.43 mm
Valve guide inside diameter			
Intake	4.000 ~ 4.012 mm		4.05 mm
Exhaust	4.500 ~ 4.512 mm		4.55 mm
Valve-stem-to-valve-guide clearance			
Intake	0.010 ~ 0.037 mm		0.08 mm
Exhaust	0.020 ~ 0.047 mm		0.10 mm
Valve stem runout	...		0.01 mm
			
Valve seat width			
Intake	0.9 ~ 1.1 mm		...
Exhaust	0.9 ~ 1.1 mm		...

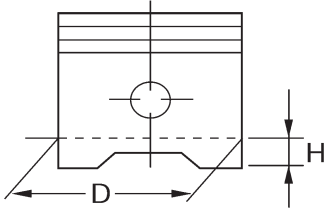


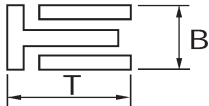
# ENGINE SPECIFICATIONS

**SPEC**



Item	Standard	Limit
<b>Valve springs</b>		
Free length		
Intake	38.9 mm	...
Exhaust	40.67 mm	...
Installed length (valve closed)		
Intake	34.5 mm	...
Exhaust	35 mm	...
Compressed spring force (installed)		
Intake	82 ~ 96 N (8.36 ~ 9.79 kg)	...
Exhaust	110 ~ 126 N (11.22 ~ 12.85 kg)	...
Spring tilt		
Intake	...	2.5° / 1.7 mm
Exhaust	...	2.5° / 1.8 mm
Winding direction (top view)		
Intake	Clockwise	...
Exhaust	Clockwise	...
<b>Cylinders</b>		
Cylinder arrangement	Forward-inclined, parallel 4-cylinder	...
Bore × stroke	74 × 58 mm	...
Compression ratio	11.4 : 1	...
Bore	74.00 ~ 74.01 mm	...
Max. taper	...	0.05 mm
Max. out-of-round	...	0.05 mm

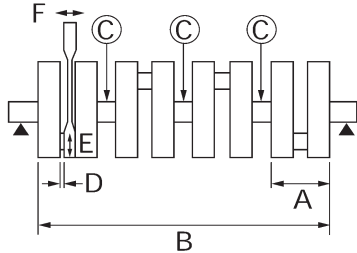


Item	Standard	Limit
<b>Piston</b> Piston-to-cylinder clearance Diameter D 	0.030 ~ 0.055 mm 73.955 ~ 73.970 mm	0.12 mm ...
Height H Piston pin bore (in the piston) Diameter Offset Offset direction Piston pins Outside diameter Piston-pin-to-piston-pin-bore clearance Piston rings Top ring 	5 mm 17.002 ~ 17.013 mm Intake side 16.991 ~ 17.000 mm 0.002 ~ 0.022 mm	... 17.043 ... ... 16.971 0.072 mm
Ring type Dimensions (B × T) End gap (installed) Ring side clearance 2nd ring 	Barrel 0.90 × 2.75 mm 0.32 ~ 0.44 mm 0.030 ~ 0.065 mm	... ... ... ...
Ring type Dimensions (B × T) End gap (installed) Ring side clearance Oil ring 	Taper 0.8 × 2.8 0.43 ~ 0.58 mm 0.020 ~ 0.055 mm	... ... ... ...
Dimensions (B × T) End gap (installed)	1.5 × 2.6 mm 0.10 ~ 0.35	... ...

## ENGINE SPECIFICATIONS

**SPEC**



Item	Standard	Limit
<b>Connecting rods</b>		
Crankshaft-pin-to-big-end-bearing clearance	0.031 ~ 0.055 mm	...
Bearing color code	-1 = Violet 0 = White 1 = Blue 2 = Black	...
<b>Crankshaft</b>		
		
Width A	52.40 ~ 57.25 mm	..
Width B	300.75 ~ 302.65 mm	...
Max. runout C	...	0.03 mm
Big end side clearance D	0.160 ~ 0.262 mm	...
Crankshaft-journal-to-crankshaft-journal-bearing clearance	0.029 ~ 0.053 mm	...
Bearing color code	-1 = Pink/violet 0 = Pink/white 1 = Pink/blue 2 = Pink/black 3 = Pink/brown	...
<b>Clutch</b>		
Clutch type	Wet, multiple disc	...
Clutch release method	Cam (pull rod type)	...
Clutch release method operation	Cable operation	...
Operation	Left-hand operation	...
Clutch cable free play (at the end of the clutch lever)	10 ~ 15 mm	...
Friction plates		
Thickness	2.92 ~ 3.08 mm	2.82 mm
Plate quantity	8	...
Thickness	3.42 ~ 3.58 mm	3.32 mm
Plate quantity	1	...
Clutch plates		
Thickness	1.9 ~ 2.1 mm	...
Plate quantity	8	...
Max. warpage	...	0.1 mm
Clutch springs		
Free length	50 mm	...
Spring quantity	6	...