

A - 1

HOW TO USE MICROFICHE PARTS CATALOGUE

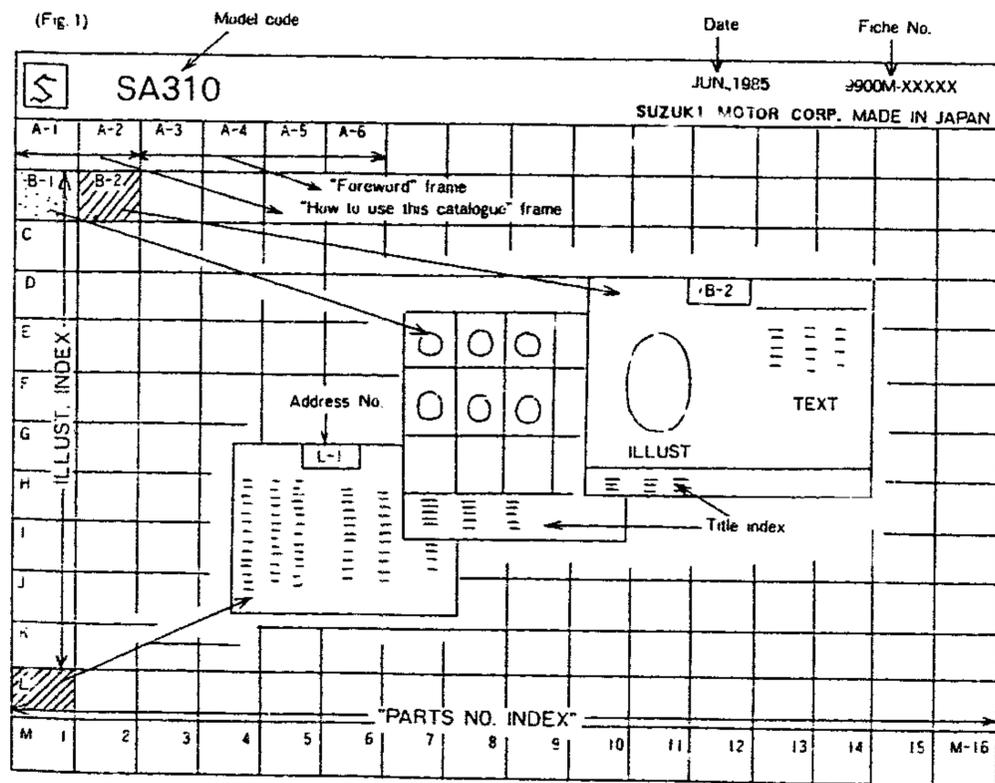
The microfiche parts catalogue we have newly prepared (hereinafter referred to as MICROCATALOGUES) have the same contents as those contained in the usual book-type parts catalogues.

If you have a microfiche reader (hereinafter referred to as READERS), you can read the information contained on the microfiche film you have, but you will still be faced with the problem of how to find the wanted film CATALOGUES, the contents are arranged according to a certain rule, and if you learn this rule by heart, any frame of the microfiche film, containing the wanted information, can be found quickly, with the use of the index plate which is attached to the READER.

It is important that you always use the index plate when looking for a certain frame in the microfiche film.

A. Composition of the MICROCATALOGUES

Now, you are going to learn the arranging "rule" of information in the MICROCATALOGUES, the "rule" determining which kinds of information are located at which parts of the microfiche films in the MICROCATALOGUES with the help of the drawing below.



Let us explain Fig. 1

- 1) Our MICROCATALOGUES consist of microfiche films each having 208 frames arranged in 13 horizontal rows (columns A through M) by 16 vertical columns (row 1 through 16).
- 2) The top space above the horizontal row A is the title space where the model code, catalogue date, and other information are printed.
- 3) File Number
 Since each microfiche film contains only up to 416 pages of the book catalogues, two, three or more films are sometimes required to contain a complete catalogue. In these cases, each microfiche film composing a certain MICROCATALOGUE is identified by a consecutive file number printed at the upper right hand corner.
- 4) Date
 The date on which the MICROCATALOGUE is prepared is indicated.
- 5) "How to use this catalogue"
 The frames identified by the address Nos. A-1, A-2 and A-3 contains the explanation on how to use the MICROCATALOGUE.
- 6) Foreword
 The frames identified by the address Nos. A-4 and A-5 contain the same foreword as contained in the book-form catalogues.
- 7) Illust. index
 All the frames in the leftmost vertical column except the top one (B-1 through K-1) contain illustration indexes. Each index contains all the illustrations belonging to the respective blocks such as the engine block, electric block, and frame block, in reduced forms extracted from the MICROCATALOGUE proper, with the relevant titles and address Nos. shown.
- 8) Title index
 In the space below the array of reduced illustration pages in each of the illustration index frames, the titles and the related address Nos. of all the reduced illustration pages shown in the upper space of that frame are listed to serve as title indices. The same title indices are also listed in the lower space of each of the illustrated text frames.
- 9) Parts No. index
 All the frames in the bottom horizontal column (M-1 through M-16, or both of L & M in case of two microfiches existed) are for parts No. indices. All the parts Nos. contained in the MICROCATALOGUE are arranged orderly together with the respective address Nos.

A - 2

B. Indexing system

Along with information contained in microfiche films, the indexing system is a major factor. In our MICROCATALOGUES, the following three indexing systems are utilized:

B-1 Indexing systems

1) Illust. index

The illust. indices are for finding parts of which the shapes are known.

NOTE: Sometimes, small parts are difficult to indentify in the illustrations by their shapes. For these parts, you should look for some larger parts to which the parts in question are attached.

2) Title index

This index system is for finding parts when the name of the principal parts to which they are related is known.

NOTE:1 For the titles of the illustration pages, only the name of the most representative piece in the page is adopted (for example, the name of an assembly part).

This means that the names of must small parts cannot be found in the parts name index list. You must always look for a major part to which the wanted parts belong, when looking for these parts, using the part name index list.

NOTE:2 When there are more titles than the title index space of one frame can accept in one catalogue, the titles are divided into several blocks (ex., engine block, frame block, etc.).

3) Parts No. Index

This index system is for finding parts when the part Nos. are known.

B-2 Indexing procedures

Now, let us explain the procedure for finding wanted frames with the help of the three indexing systems.

a. Finding wanted parts in the MICROCATALOGUE

a-1 How to find the parts Nos. of parts of which the shapes are known.

Procedure 1

Shift the fiche carrier until the B-1 square on the index plate is brought directly under the carrier needle.

Procedure 2

Now, the illust. index printed in the frame B-1 is projected on to the screen. Try to find an illustration in which the wanted part is shown, among the array of reduced illustrations projected.

Procedure 3

If you found an illustration in which the wanted part is shown, go on to Procedure 4. If the wanted part is not found in any of the illustrations in the frame B-1, shift the fiche carrier to C-1 and try to find an illustration in which the wanted part is shown among the arrayed reduced illustrations. If the wanted part is not found in any of the reduced illustrations, shift the fiche carrier to D-1, then to E-1 and so on to K-1.

Procedure 4

Make a note of the address No. of the illustration in which the wanted part is shown.

Procedure 5

Shift the fiche carrier until the square corresponding to the address No. found in the procedure 4 or 9 is brought under the carrier needle.

Procedure 6

Check the address No. of the projected square.

Procedure 7

Look for the wanted part in the illustration on the left half of the screen, and read the identification number of this part.

Procedure 8

Look for the obtained identification number in the text page in the right of the screen, and read the relevant information. This is how one part is found with the help of the illust. index system.

a-2 To find another part proceed as follows:

- 1) If the shape of the next wanted part is known, again project the frame B-1 and go through the procedures 2 through 9.
- 2) If the name of the next wanted part is known, try to find the address No. in the title index list shown in the lower portion of the screen, and carry out the procedures 5. (Title index)
- 3) If the part No. of the next wanted part is known, project the L-1 or M-1 frame and read the address No. corresponding to the known part No. Then, carry out the procedures 5. (Part No. index)

Make full use of the three index systems in each case as explained above.

NOTE: After reading the required information, you should switch off the READER and put the microfiche back in the file.

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI GSX-R750M.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width

- L : Length
- LH : Left hand side
- RH : Right hand side
- ~100045 : Up to F.No.GR7AA-100045
- 100046~ : From F.No.GR7AA-100046

12 x 34 x 5.6Figures in the description column show the dimensions of parts.

ID OD T(or W,L)

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

- 5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. SERIAL FRAME NUMBER

GSX-R750M : JS1GR7AA M2100001~

PREFACE

Quand il devient nécessaire de remplacer des pièces sur SUZUKI MOTOCYCLETTES toujours utiliser les PIÈCES D'ORIGINE SUZUKI qui ont été soumises à des contrôles de qualité sévères leur garantissant qualité et performance impeccables.

Ce catalogue de pièces détachées couvre la liste de toutes les pièces de rechange pour SUZUKI GSX-R750M.

INSTRUCTIONS POUR UTILISER LE CATALOGUE

1. DIMENSIONS

Les dimensions des pièces dans ce catalogue sont indiquées en unités de millimètres.

2. ABREVIATIONS

Les abréviations utilisées dans ce catalogue sont les suivantes:

AR	: Comme requis	NT	: Nombre de dents
ASSY	: Assemblage	OPT	: Sur option
E.No.	: Numéro du moteur	OS	: Sur-dimensionné
F.No.	: Numéro du châssis	T	: Epaisseur
ID	: Diamètre intérieur	US	: Sous-dimensionné
OD	: Diamètre extérieur	W	: Largeur

L : Longueur
 LH : Côté gauche
 RH : Côte droit

~100045 : Jusqu'à F.No.GR7AA-100045

100046~ : Depuis F.No.GR7AA-100046

12 x 34 x 5.6 Les chiffres dans la colonne
 | | | remarques montrent les dimensions
 | | | des pièces comme suit.

ID OD T(or W,L)

3. PIECES INTERNES DE L'ASSEMBLAGE

Les numéros de pièces qui comportent un point (.) avant la désignation de pièce détachée indique la pièce interne se rapportant à l'assemblage.

4. AVIS DE MODIFICATION

Un bulletin de pièces détachées vous sera envoyé à tout moment opportun quand des changements de pièces ont lieu, y compris les modifications de pièces interchangeableables entre les nouvelles et anciennes pièces.

5. A NOTER

- 5-1. II existe certaines pièces différentes de celles de rechange pour les modèles de production vu des raisons administratives et dont l'usage est commun avec celles d'autres modèles.
- 5-2. Concernant les durites en caoutchouc et les tuyaux en vinyle, ne pas manquer de les couper à la bonne longueur comme indiqué dans le catalogue des pièces détachées ou selon ce qui est utile pour le véhicule affecté.
- 5-3. Noter que les dessins à la page d'illustration servent à titre de référence pour les numéros de pièces détachées, et non pas comme référence pour l'assemblage. Pour cette dernière opération, se reporter au "MANUEL D'ENTRETIEN SUZUKI".

6. NUMERO DE SERIE DU CADRE

GSX-R750M: JS1GR7AA M2100001~

COLOR CHART
TABLEAU DES COULEURS
CUADRO DE COLORES
FARBTABELLE

COLOR NO. NO DE COULEUR NO.DE COLOR FARBCODE	COLOR DESCRIPTION DESCRIPTION DE COULEUR DESCRIPCIÓN DE COLOR FARBESCHREIBUNG	COLOR NO. NO DE COULEUR NO.DE COLOR FARBCODE	COLOR DESCRIPTION DESCRIPTION DE COULEUR DESCRIPCIÓN DE COLOR FARBESCHREIBUNG
H04	OJW, 28V, ONG	3CH	33J, 20H
H14	33J, 17U, 1AP	3RZ	OJW, 28V
H15	17U, 13L, 1AP	3SH	OJW, ONE
H16	17U, 1AP	3SL	OJW, ONG
H21	20H, 1AP	3SP	OJW, 019
H61	17U, 13L, 1AP	3SS	OJW, 019, 28V
OJW	PEARL STILL WHITE	3ZK	OJW, ONG, OPP
OLX	PEARL STILL WHITE	3ZL	OJW, 28V, OPR
ONE	PARSECBLUE, NO.2	33J	PEARL NOVELTY BLACK
ONG	EUROPEANBLUE, NO.2	36X	PEARL NOVELTY BLACK
OPP	T. SPARKLE RED	58R	BLACK
OPR	T. SPARKLE BLACK	84N	019, 291
019	BLACK		
05X	33J, 17U		
1AP	T, PRINCE PURPLE		
1DR	MB.ATOM PURPLE		
13L	BRIGHT SILVER METALLIC		
17U	URBAN GRAY METALLIC		
20H	WARM SILVER METALLIC		
28V	MARBLE ITALIAN RED		
28W	SPECIAL WHITE		
291	BLACK (SEMI-GLOSS)		

MILLIMETER → INCH CONVERSION CHART
TABLEAU DE CONVERSION DE MILLIMETRES → POUCES
CUADRO DE CONVERSION A UNIDAD DE MILIMETRO → PULGADA
MILLIMETER → ZOLL UMRECHNUNGSTABELLE

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read
Mode de lecture
Modo de leer
Anleitung

	0	1	2	3	4
00	---	---	---	---	---
10	---	---	---	---	---
20	---	---	---	0.906	---
30	---	---	---	---	---

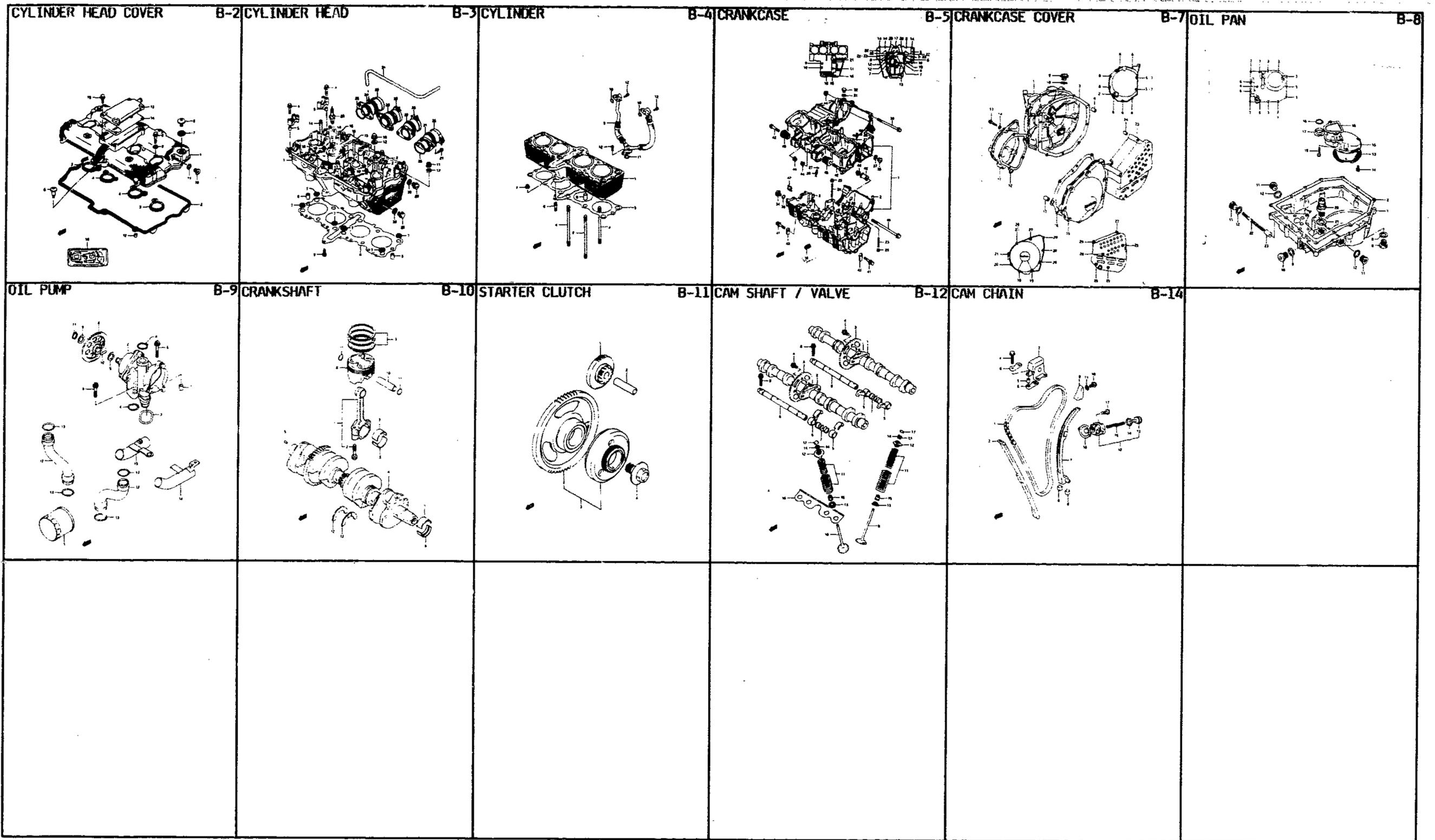
23 millimeters equal 0.906 inch
23 millimètres égalent 0.906 pouce
23milímetros = 0.906 pulgada
23 millimeter entspricht 0.906 zoll

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Änderungen vorbehalten.

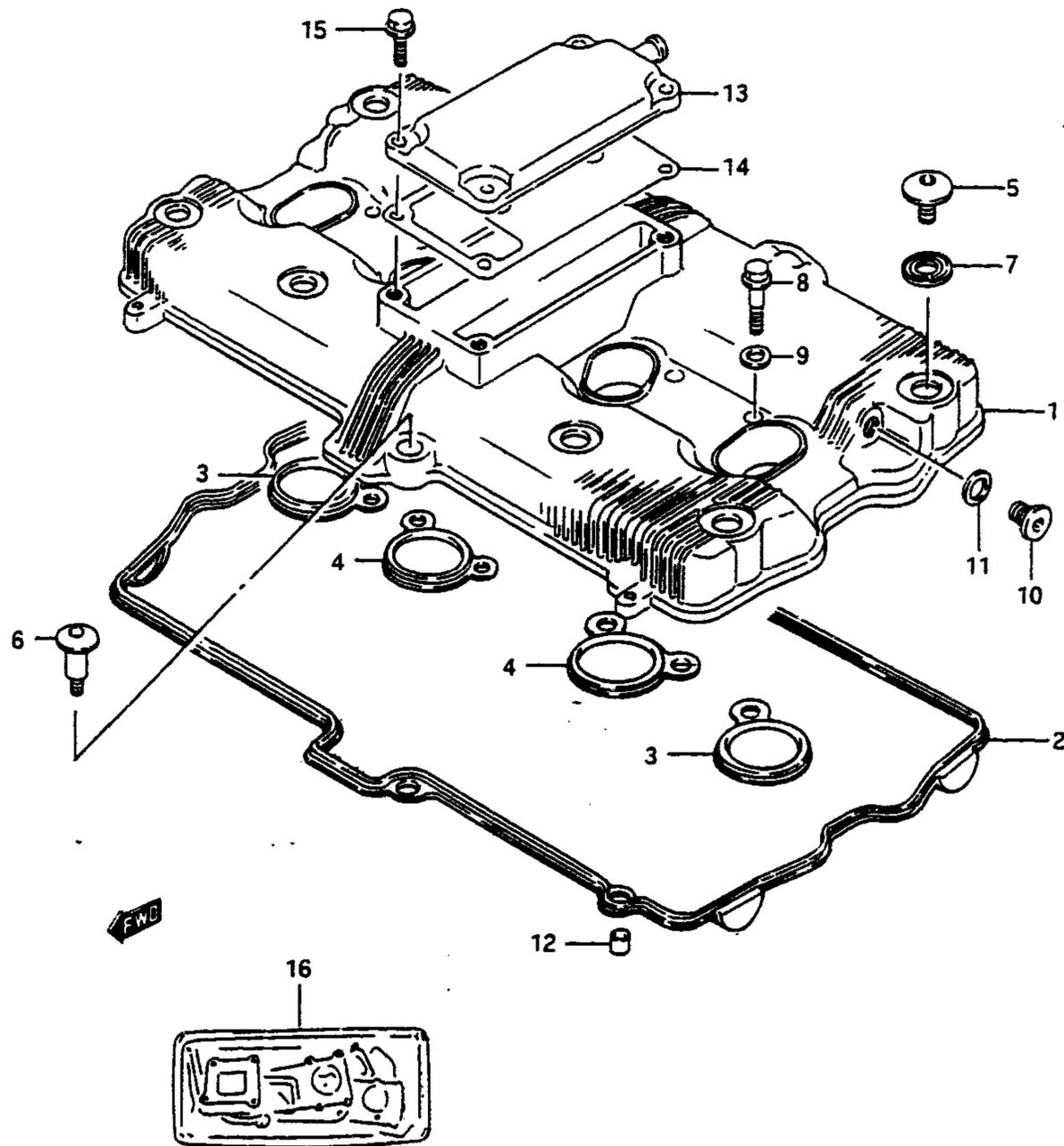


AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR..E-2
ALTERNATOR.....E-3	COWLING FIT SET..H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER..G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER..B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE..G-11	GEAR SHIFTING..D-5	OPTIONAL.....H-13	SIGNAL GENERATOR..E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH..G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	TURN SIGNAL LAMP..E-9
CARBURETOR FIT..C-4	CYLINDER HEAD...B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER..H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	

FIG.1

B - 2

FIG.1 (B- 2) CYLINDER HEAD COVER



1

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11171-17000	COVER, cylinder head	1	
2	11173-27A02	GASKET, head cover No.1	1	
3	11178-27A01	GASKET, head cover No.2	2	
4	11179-27A02	GASKET, head cover No.3	2	
5	09106-07009	BOLT (L:5.5)	8	
6	09106-07010	BOLT (L:19)	2	
7	09161-11008	WASHER	8	
8	09360-08009	BOLT, union	4	
9	09168-08008	GASKET	4	
10	09248-12004	PLUG, head cover	2	
11	09168-12002	GASKET	2	
12	04221-08129	PIN	2	
13	11176-31301	COVER, breather	1	
14	11177-27A00-H17	GASKET, breather cover	1	
15	01517-06204	BOLT	4	
16	11400-07891	GASKET SET	1	OF 1

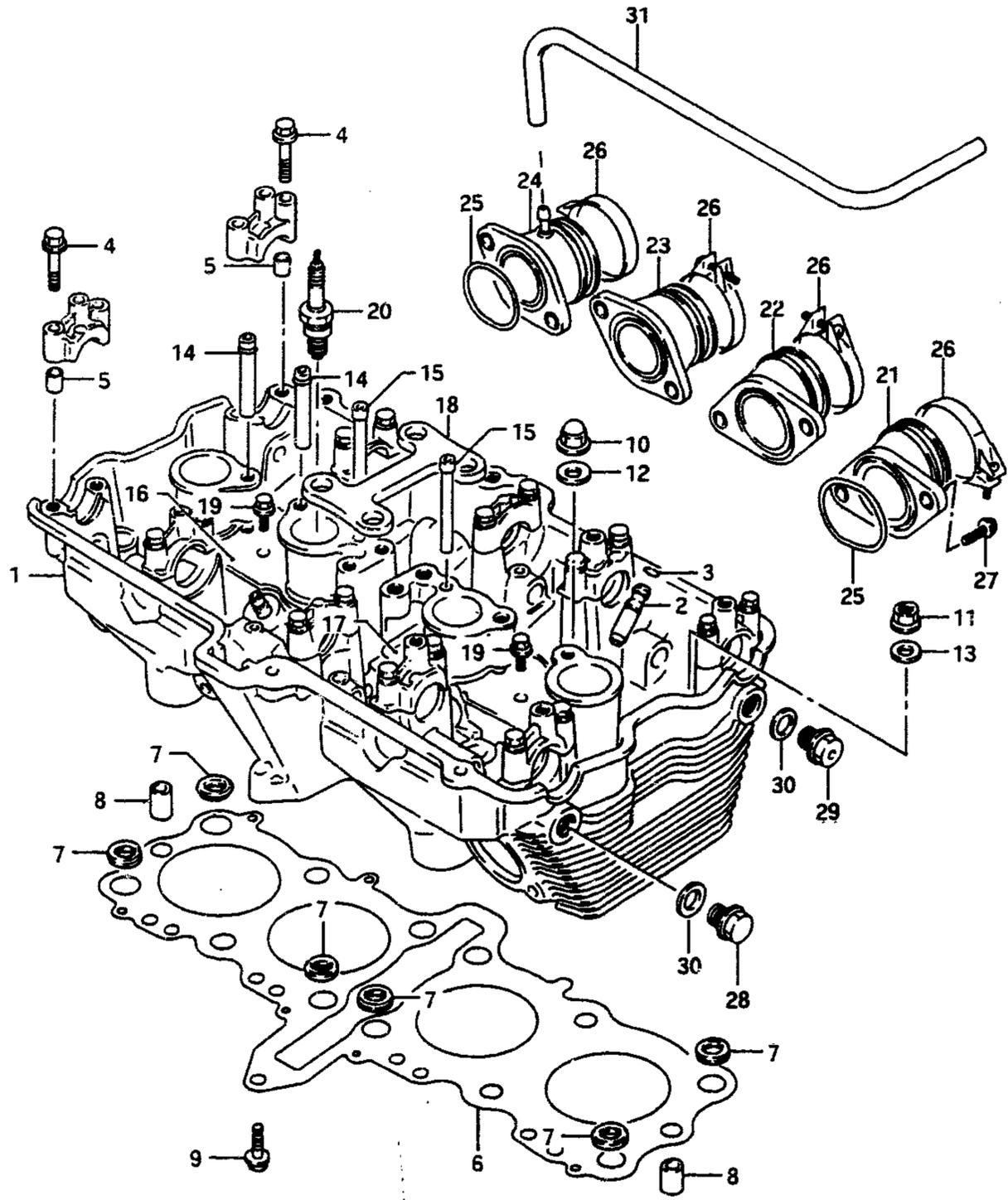
GSX-R750M E28

GSX-R750M E28

AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	TURN SIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG.2

B - 3



2

FIG.2 (B- 3) CYLINDER HEAD

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11100-18000	HEAD ASSY, cylinder	1	
2	11116-18070	.GUIDE, valve	16	
3	09381-10004	.RING, valve guide	16	
4	09103-06026	.BOLT	20	
5	09206-08001	.PIN	20	
6	11141-07001	GASKET, cylinder head	1	
7	11143-06800	O RING	6	
8	04211-11189	PIN	2	
9	01517-06305	BOLT	1	
10	09159-10069	NUT	4	
11	08316-16106	NUT	8	
12	09168-10031	GASKET	4	
13	09160-10060	WASHER (10.5x22x2.3)	4	
14	11131-27A00	PIPE, oil No.1,2	4	
15	11133-27A00	PIPE, oil No.3	2	
16	11135-27A02	PLATE, oil pipe,RH	1	
17	11136-27A02	PLATE, oil pipe,LH	1	
18	11138-40C00	PLATE, head reinforcement	1	
19	01517-06128	BOLT	4	
20-1	09482-00462	SPARK PLUG (NGK,CR10EK)	4	
20-2	09482-00463	SPARK PLUG (ND,U31ETR)	4	
20-3	09482-00410	SPARK PLUG (NGK,CR9EK)	4	OPT
20-4	09482-00411	SPARK PLUG (Nd,U27ETR)	4	OPT
21	13101-17000	PIPE, intake, LH	1	
22	13102-17000	PIPE, intake, ML	1	
23	13103-17000	PIPE, intake, MR	1	
24	13104-17000	PIPE, intake, RH	1	
25	09280-42003	.O RING	4	
26	09402-56208	CLAMP	4	
27	02152-06165	SCREW	8	
28	09247-14034	PLUG, cylinder head EX	2	
29	09247-14032	PLUG, cylinder head IN	2	
30	09168-14004	GASKET	4	
31	09352-50823-300	HOSE, vacuum (L:300+230)	1	

GSX-R750M E28

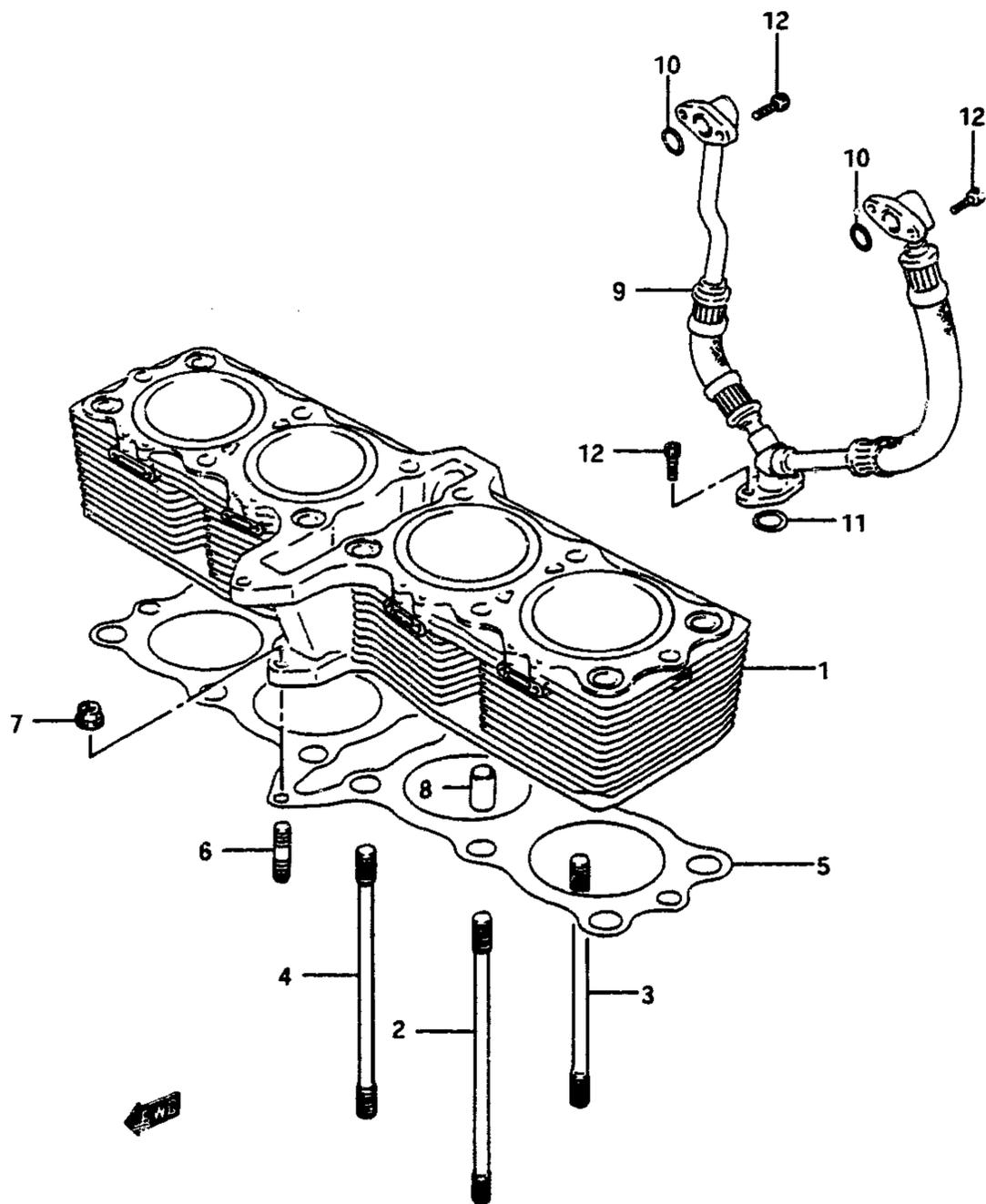
GSX-R750M E28

AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR...E-2
ALTERNATOR.....E-3	COWLING FIT SET...H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
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CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER...H-3	STAND.....F-3	WIRING HARNESS...E-11
CLUTCH.....D-2	CYL HEAD COVER...B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	

FIG.3

B - 4

FIG.3 (B- 4) CYLINDER



3

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11210-07D00	CYLINDER	1	
2	09108-10109	STUD BOLT (10x150)	8	
3	09108-10073	STUD BOLT (10x143)	2	
4	09108-10110	STUD BOLT (10x157)	2	
5	11241-27A02	GASKET, cylinder	1	
6	01421-06205	STUD BOLT	1	
7	08316-16064	NUT	1	
8	09206-13006	PIN	2	
9	11328-27A02	HOSE, oil head cooler	1	
10	09280-14011	O RING	2	
11	09280-15007	O RING	1	
12	07110-06165	BOLT	6	

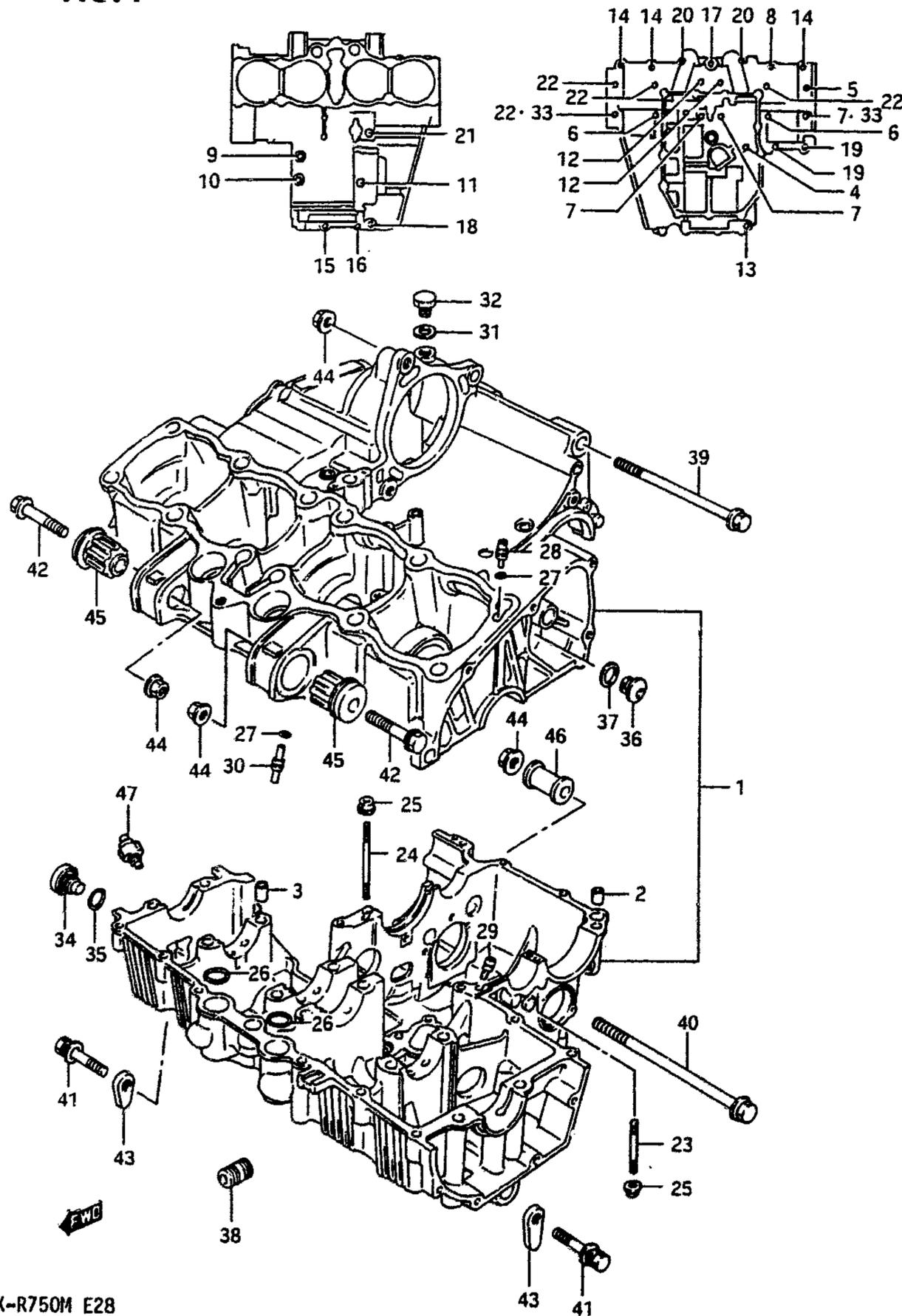
GSX-R750M E28

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AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
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BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	TURN SIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG.4

B-5



GSX-R750M E28

FIG.4 (B-5) CRANKCASE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11301-27810	CRANKCASE SET	1	
2	09206-13004	.PIN	2	
3	09206-11005	.PIN	2	
4	09103-06067	.BOLT (6x105)	1	
5	09103-08261	.BOLT (8x105)	1	
6	09103-08182	.BOLT (8x125)	2	
7	09103-08264	.BOLT (8x115)	3	
8	01517-06354	.BOLT	1	
9	07110-06405	.BOLT	1	
10	07110-06505	.BOLT	1	
11	07110-06655	.BOLT	1	
12	07110-08655	.BOLT	2	
13	01517-08605	.BOLT	1	
14	01517-06354	.BOLT	3	
15	01517-06404	.BOLT	1	
16	01517-06408	.BOLT	1	
17	01517-06505	.BOLT	1	
18	01517-06605	.BOLT	1	
19	01517-06557	.BOLT	2	
20	01517-06705	.BOLT	2	
21	01517-06805	.BOLT	1	
22	09103-08260	.BOLT (8x95)	4	
23	01421-06408	.STUD BOLT	1	
24	01421-06608	.STUD BOLT	1	
25	09159-06017	.NUT	2	
26	09280-21008	.O RING, oil return	2	
27	09280-04004	.O RING	6	
28	09493-14002	.JET, oil gallery head	2	
29	09493-24010	.JET, oil gallery gear shift	2	
30	09493-80008	.JET, oil gallery piston	4	
31	09168-12002	.GASKET, hole plug	1	
32	09247-12103	.PLUG, hole	1	
33	09168-08021	.GASKET	2	
34	09248-16003	.PLUG, oil gallery	1	
35	09280-17002	.O RING	1	
36	09248-14005	.PLUG, oil gallery	1	
37	09168-14004	.GASKET	1	

GSX-R750M E28

AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	URNSIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG.4

B-6

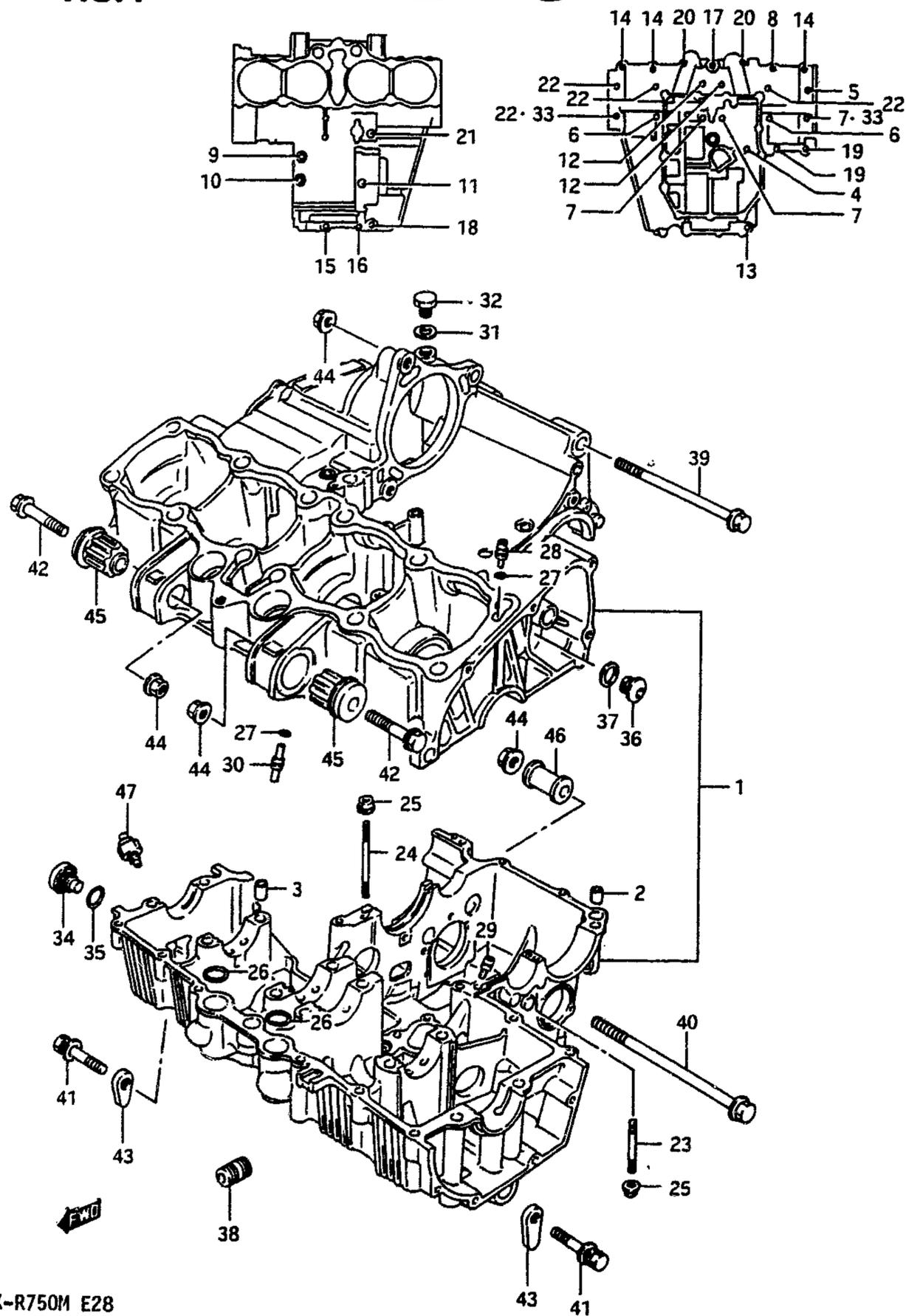


FIG.4 (B- 6) CRANKCASE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
38	16591-06B00	UNION, oil filter stand	1	
39	09103-10139	BOLT (10x150)	1	
40	09103-10151	BOLT (10x175)	1	
41	01987-10558	BOLT	2	
42	01517-10558	BOLT	2	
43	09159-10020	NUT	2	
44	09159-10058	NUT	4	
45	11681-27A00	BUSH	2	
46	11611-17C00	SPACER (L:27)	1	
47	37820-33200	SWITCH, oil pressure	1	

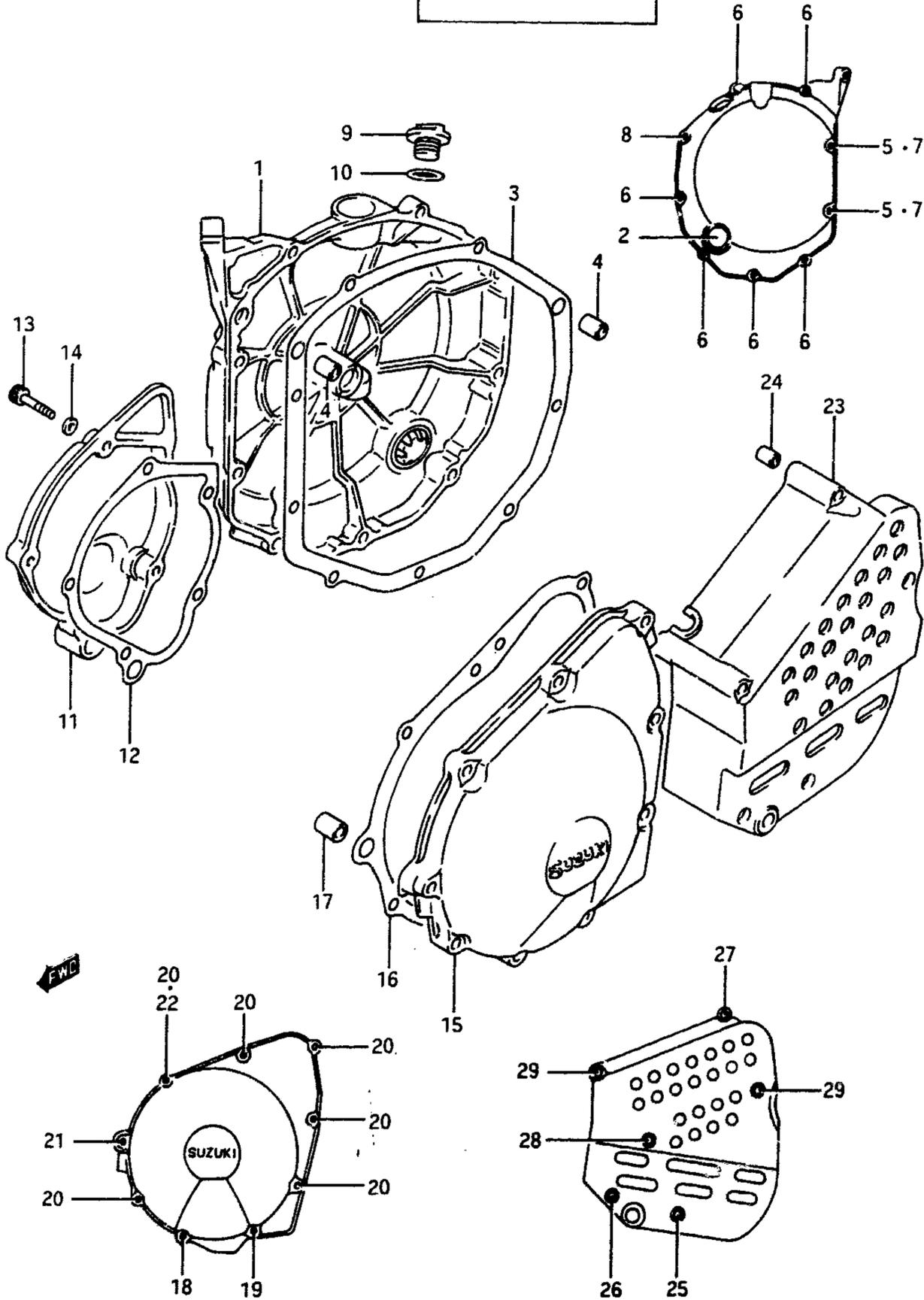
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AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.G-12	MUFFLER.....E-8	FR MASTER CYL....H-7	STARTING MOTOR...E-2
ALTERNATOR.....E-3	COWLING FIT SET.H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER.G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER.B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE.G-11	GEAR SHIFTING.D-5	OPTIONAL.....H-13	SIGNAL GENERATOR.E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH.G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	URNSIGNAL LAMP.E-9
CARBURETOR FIT.C-4	CYLINDER HEAD..B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER.H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	

FIG.5

B - 7



GSX-R750M E28

FIG.5 (B- 7) CRANKCASE COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11340-07000	COVER, clutch	1	
2	11971-33210	.LENS, oil level	1	
3	11482-27A10	GASKET, clutch cover	1	
4	04211-09189	PIN	2	
5	09168-06024	GASKET	2	
6	07110-06255	BOLT	6	
7	07110-06305	BOLT	2	
8	07110-06355	BOLT	1	
9	09259-20012	PLUG, engine oil filler	1	
10	09280-17003	O RING	1	
11	11381-27A01	COVER, signal generator	1	
12	11491-27A10	GASKET, signal generator cover	1	
13	09106-06059	BOLT (6x23)	5	
14	09168-06024	GASKET	1	
15	11351-17C00	COVER, starter gear	1	
16	11483-27A10	GASKET, starter gear cover	1	
17	09206-11005	PIN	1	
18	07110-06165	BOLT	1	
19	07110-06205	BOLT	1	
20	07110-06255	BOLT	6	
21	07110-06405	BOLT	1	
22	09168-06024	GASKET	1	
23	11361-17C02	COVER, engine sprocket	1	
24	04211-09129	PIN	2	
25	07110-06405	BOLT	1	
26	07110-06305	BOLT	1	
27	07110-06505	BOLT	1	
28	07110-06655	BOLT	1	
29	07110-06705	BOLT	2	

GSX-R750M E28

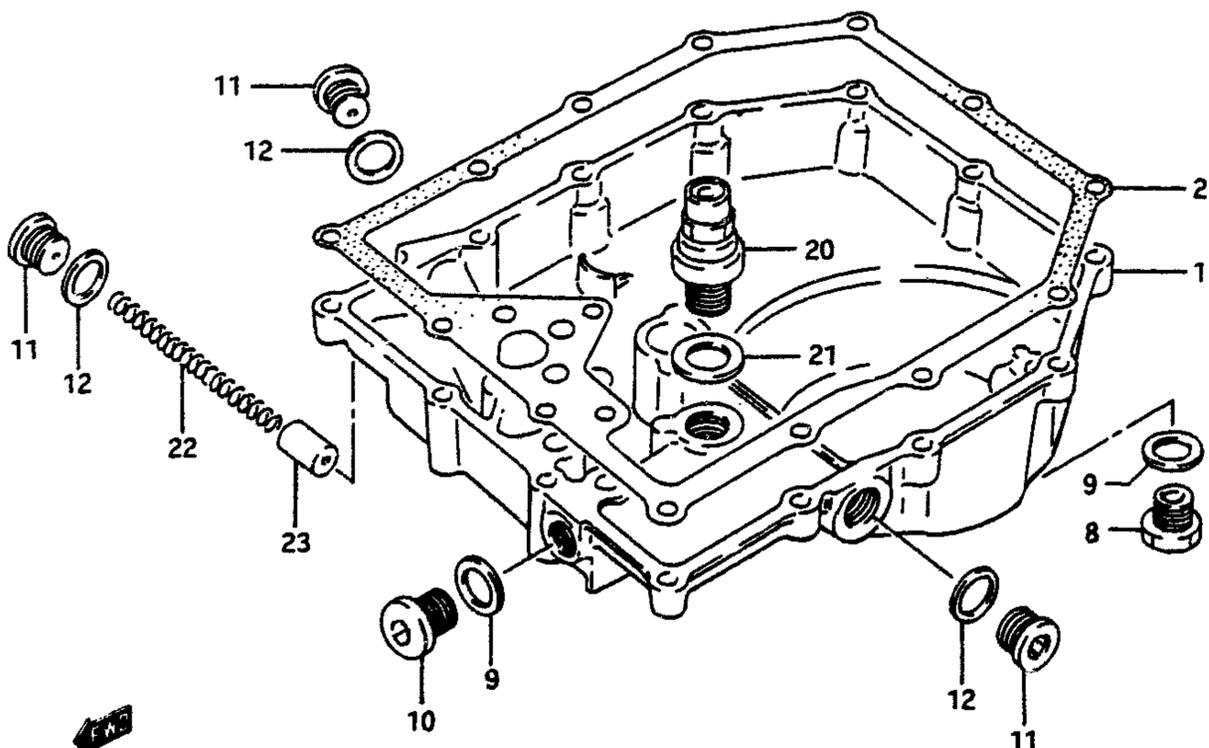
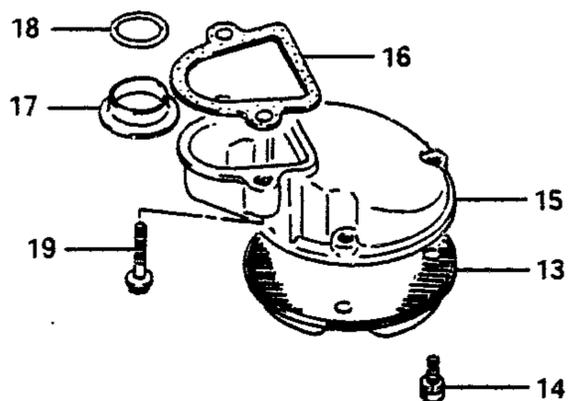
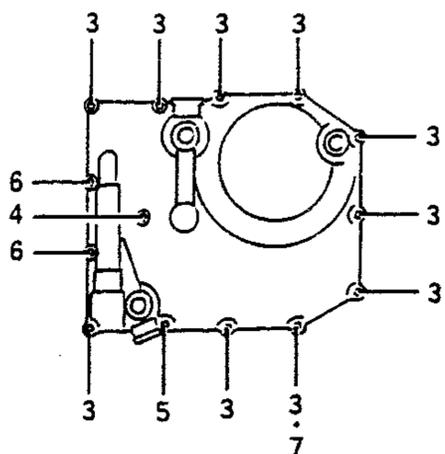
AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR..E-2
ALTERNATOR.....E-3	COWLING FIT SET.H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER.G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER.B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE.G-11	GEAR SHIFTING.D-5	OPTIONAL.....H-13	SIGNAL GENERATOR.E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH.G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	URNSIGNAL LAMP.E-9
CARBURETOR FIT.C-4	CYLINDER HEAD..B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER.H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH..B-11	

FIG.6

B - 8

7

FIG.6 (B- 8) OIL PAN



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11511-17D01	PAN, oil	1	
2	11489-27A10	GASKET, oil pan	1	
3	07110-06257	BOLT	10	
4	07110-06357	BOLT	1	
5	07110-06408	BOLT	1	
6	07110-06458	BOLT	2	
7	09168-06024	GASKET	1	
8	09247-14001	PLUG, Oil drain	1	
9	09168-14004	GASKET	2	
10	09248-14005	PLUG, oil gallery	1	
11	09248-16010	PLUG, oil gallery	3	
12	09168-16002	GASKET	3	
13	16520-09301	STRAINER, engine oil	1	
14	01137-06128	BOLT	3	
15	16525-06800	PROTECTOR, strainer	1	
16	16528-27A10	GASKET, protector	1	
17	16529-27A01	GASKET, outlet	1	
18	09280-18009	O RING	1	
19	01517-06257	BOLT	2	
20	16440-17C00	REGULATOR, engine oil	1	
21	09168-16002	WASHER	1	
22	09440-09027	SPRING	1	
23	16442-34301	PLUNGER, oil control	1	

GSX-R750M E28

GSX-R750M E28

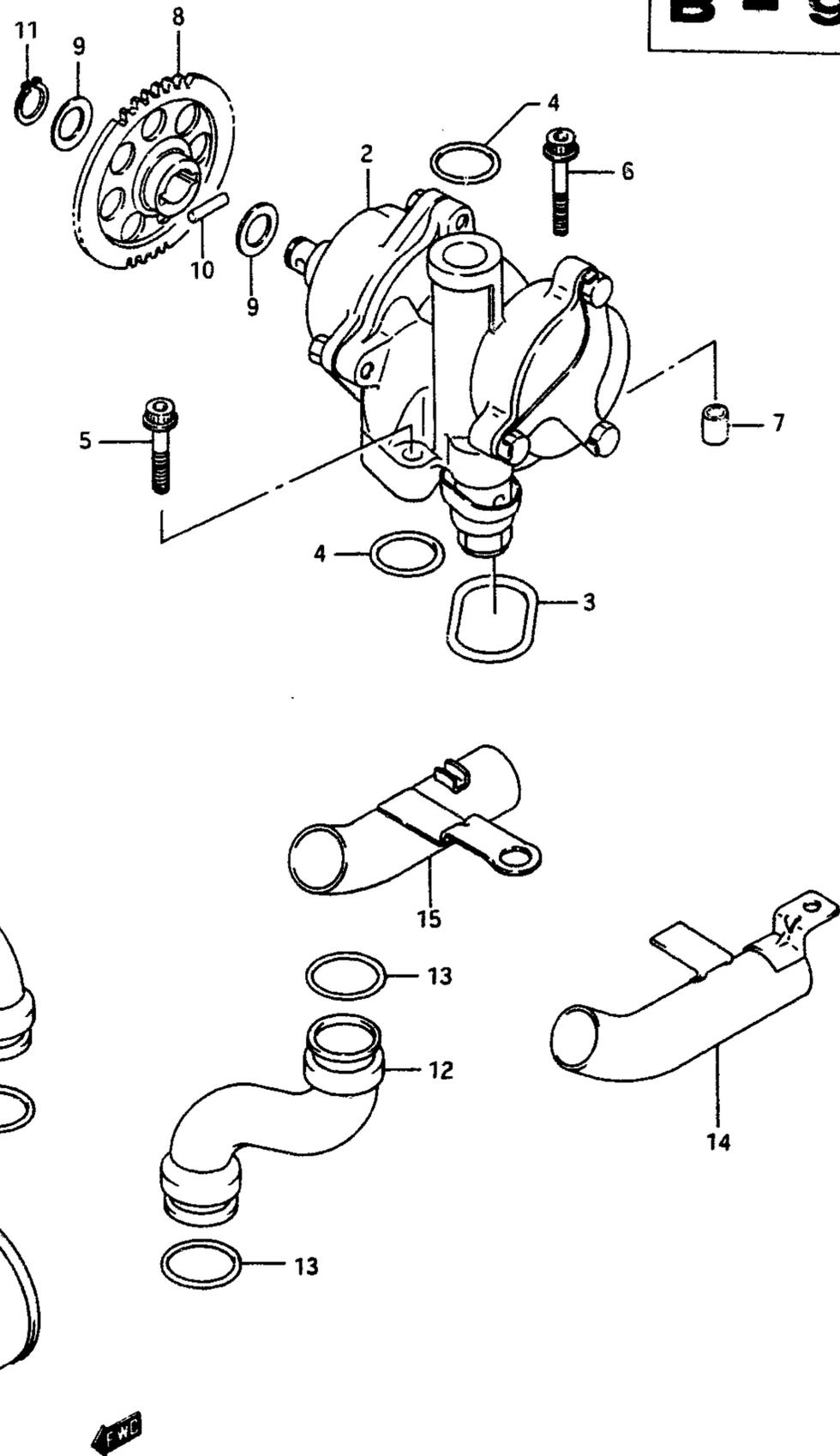
AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR.....E-2
ALTERNATOR.....E-3	COWLING FIT SET.....H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM.....H-2	STEERING DAMPER.....G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM.....G-4
CAM CHAIN.....B-14	CRANKCASE COVER.....B-7	FRAME COVER.....F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE.....G-11	GEAR SHIFTING.....D-5	OPTIONAL.....H-13	SIGNAL GENERATOR.....E-4	TRANSMISSION.....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS.....G-10	HANDLE SWITCH.....G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	URNSIGNAL LAMP.....E-9
CARBURETOR FIT.....C-4	CYLINDER HEAD.....B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER.....H-3	STAND.....F-3	WIRING HARNESS.....E-11
CLUTCH.....D-2	CYL HEAD COVER.....B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH.....B-11	

FIG.7

B - 9

8

FIG.7 (B- 9) OIL PUMP



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16510-06B01	FILTER, engine oil	1	
2	16400-06B10	PUMP ASSY, engine oil	1	
3	16491-27A01	O RING, oil pump	1	
4	09280-18009	O RING	2	
5	07120-06308	BOLT	2	
6	07120-06358	BOLT	1	
7	04211-09129	PIN	2	
8	16332-19C00	GEAR, oil pump driven	1	
9	08221-12205	WASHER	2	
10	09261-05006	PIN	1	
11	08331-31128	CIRCLIP	1	
12	16481-17D00	PIPE, outlet	2	
13	09280-22016	O RING	4	
14	16530-27A02	PIPE, oil under, LH	1	
15	16540-27A02	PIPE, oil under, RH	1	

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AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	URNSIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG. 8

B - 10

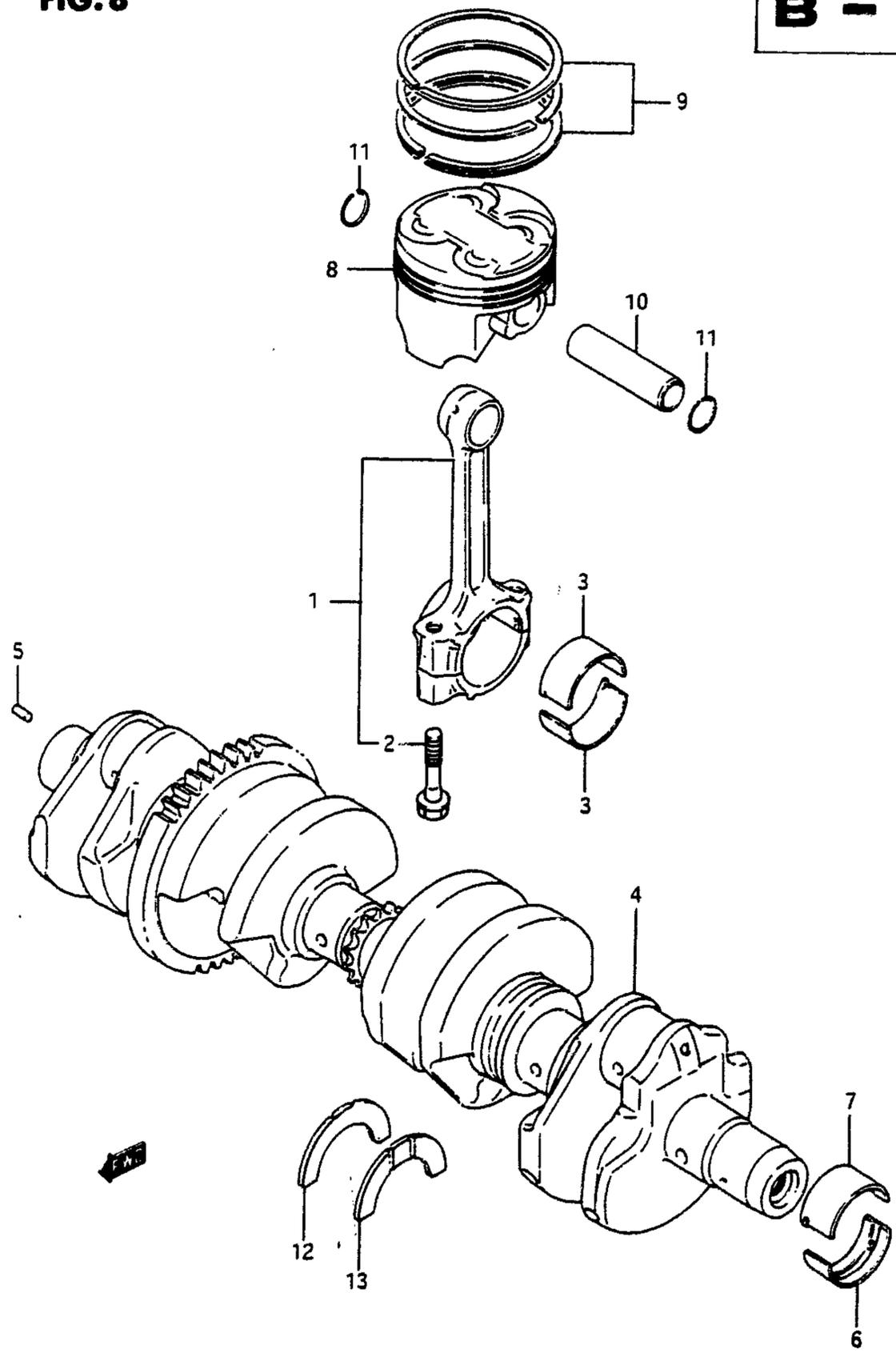


FIG.8 (B-10) CRANKSHAFT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12160-17D00	ROD ASSY, connecting	4	
2	12163-27A52	.BOLT	8	
3-1	12164-27A00-0A0	BEARING, crank pin (Green)	8	
3-2	12164-27A00-0B0	BEARING, crank pin (Black)	8	
3-3	12164-27A00-0C0	BEARING, crank pin (Brown)	8	
3-4	12164-27A00-0D0	BEARING, crank pin (Yellow)	8	
4	12220-27A04	CRANKSHAFT	1	
5	04221-04089	.PIN	1	
6-1	12229-27A00-0A0	BEARING, crankshaft (Green)	6	LOWER
6-2	12229-27A00-0B0	BEARING, crankshaft (Black)	6	
6-3	12229-27A00-0C0	BEARING, crankshaft (Brown)	6	
6-4	12229-27A00-0D0	BEARING, crankshaft (Yellow)	6	
7-1	12229-27A10-0A0	BEARING, crankshaft (Green)	6	UPPER
7-2	12229-27A10-0B0	BEARING, crankshaft (Black)	6	
7-3	12229-27A10-0C0	BEARING, crankshaft (Brown)	6	
7-4	12229-27A10-0D0	BEARING, crankshaft (Yellow)	6	
8-1	12111-17D02-0F0	PISTON	4	
8-2	12111-17D02-050	PISTON (OS:0.5)	4	OPT
8-3	12111-17D02-100	PISTON (OS:1.0)	4	OPT
9-1	12140-07D10	RING SET, piston	4	
9-2	12140-07D10-050	RING SET, piston (OS:0.5)	4	OPT
9-3	12140-07D10-100	RING SET, piston (OS:1.0)	4	OPT
10	12151-07D00	PIN, piston	4	
11	09381-18003	CIRCLIP	8	
12	12228-43414	BEARING, thrust RH (Green)	1	Included Crankcase Set
13-1	12228-43411	BEARING, thrust LH (Red)	1	Included Crankcase Set
13-2	12228-43412	BEARING, thrust LH (Black)	1	
13-3	12228-43413	BEARING, thrust LH (Blue)	1	
13-4	12228-43414	BEARING, thrust LH (Green)	1	
13-5	12228-43415	BEARING, thrust LH (Yellow)	1	
13-6	12228-43416	BEARING, thrust LH (White)	1	

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AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	URNSIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG. 9

B - 11

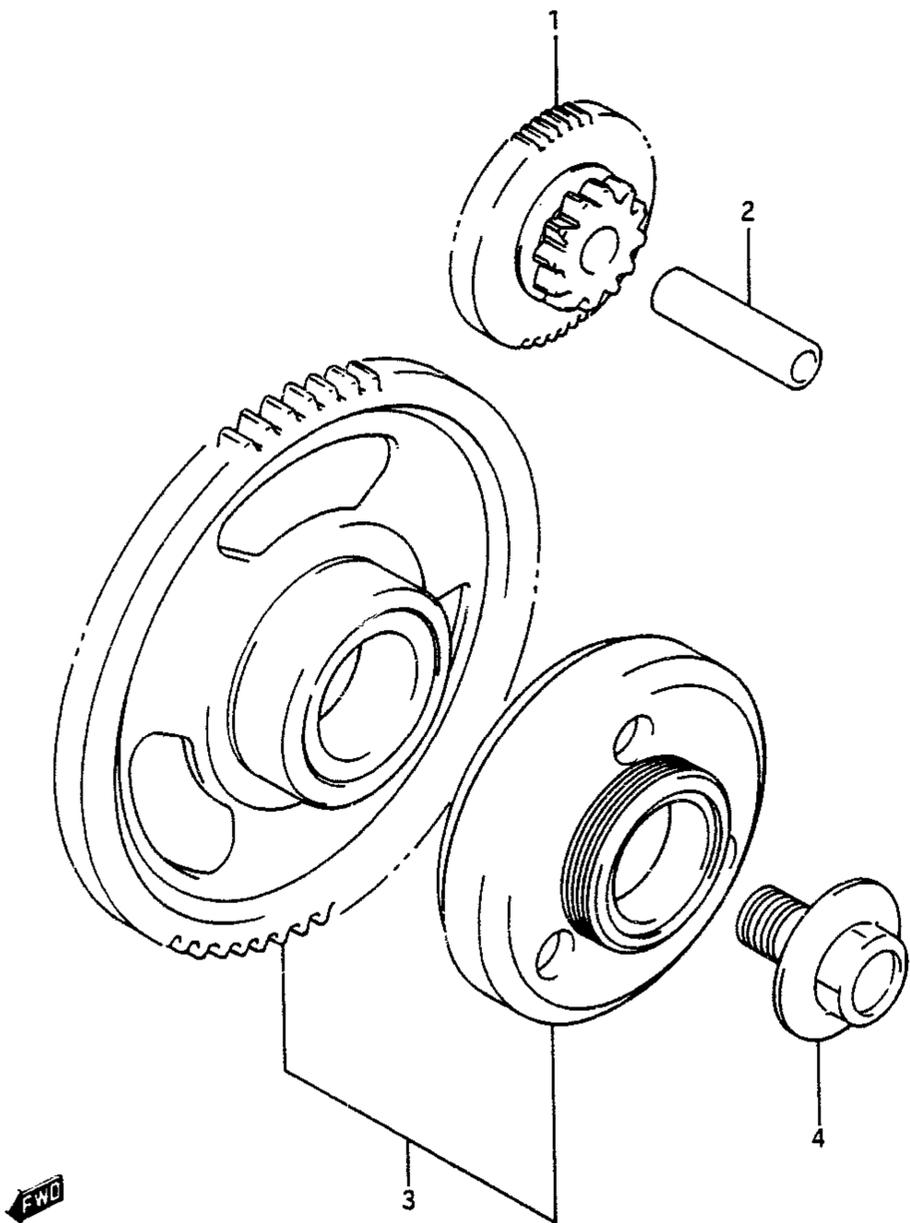
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FIG. 9 (B-11) STARTER CLUTCH

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12611-27A01	GEAR, starter idle (NT:12/52)	1	
2	09206-11014	PIN	1	
3	12600-17811	CLUTCH SET, starter	1	
4	09103-14005	BOLT	1	



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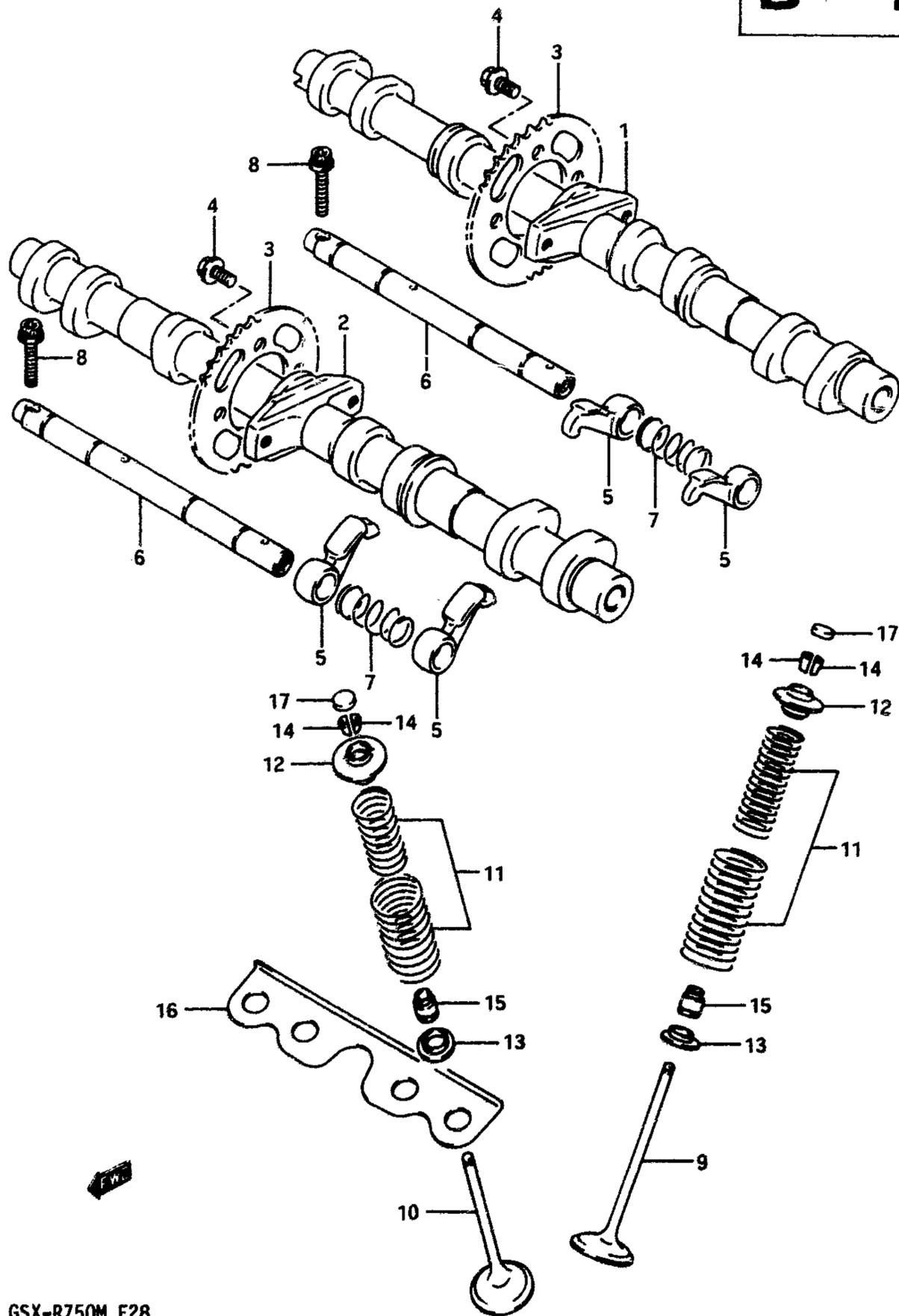
AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR..E-2
ALTERNATOR.....E-3	COWLING FIT SET.H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER.G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER.B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE.G-11	GEAR SHIFTING.D-5	OPTIONAL.....H-13	SIGNAL GENERATOR.E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH.G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	URNSIGNAL LAMP.E-9
CARBURETOR FIT.C-4	CYLINDER HEAD..B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER.H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	

FIG.10

B - 12

11

FIG.10 (B-12) CAM SHAFT / VALVE



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-18000	CAM SHAFT, intake	1	
2	12721-18000	CAM SHAFT, exhaust	1	
3	12741-27A00	SPROCKET, cam shaft	2	
4	09103-07001	BOLT	4	
5	12841-33C01	ARM, valve locker	16	
6	12861-41C00	SHAFT, valve locker arm	4	
7	09440-14019	SPRING	8	
8	07120-06255	BOLT	4	
9	12911-18000	VALVE, intake	8	
10	12912-18000	VALVE, exhaust	8	
11	12920-41C00	SPRING SET, valve	16	
12	12931-41C00	RETAINER, valve spring	16	
13	12933-81400	SEAT, valve spring	16	
14	12932-27A00	COTTER, valve	32	
15	09289-05011	OIL SEAL	16	
16	11137-27A01	PLATE, valve seat	4	
17-1	12892-41C00-250	SHIM, tappet (T:2.50)	16	
17-2	12892-41C00-255	SHIM, tappet (T:2.55)	16	
17-3	12892-41C00-260	SHIM, tappet (T:2.60)	16	
17-4	12892-41C00-265	SHIM, tappet (T:2.65)	16	
17-5	12892-41C00-270	SHIM, tappet (T:2.70)	16	
17-6	12892-41C00-275	SHIM, tappet (T:2.75)	16	
17-7	12892-41C00-280	SHIM, tappet (T:2.80)	16	
17-8	12892-41C00-285	SHIM, tappet (T:2.85)	16	
17-9	12892-41C00-290	SHIM, tappet (T:2.90)	16	
17-10	12892-41C00-295	SHIM, tappet (T:2.95)	16	
17-11	12892-41C00-300	SHIM, tappet (T:3.00)	16	
17-12	12892-41C00-305	SHIM, tappet (T:3.05)	16	
17-13	12892-41C00-310	SHIM, tappet (T:3.10)	16	
17-14	12892-41C00-315	SHIM, tappet (T:3.15)	16	
17-15	12892-41C00-320	SHIM, tappet (T:3.20)	16	
17-16	12892-41C00-325	SHIM, tappet (T:3.25)	16	
17-17	12892-41C00-330	SHIM, tappet (T:3.30)	16	
17-18	12892-41C00-335	SHIM, tappet (T:3.35)	16	
17-19	12892-41C00-340	SHIM, tappet (T:3.40)	16	
17-20	12892-41C00-345	SHIM, tappet (T:3.45)	16	
17-21	12892-41C00-350	SHIM, tappet (T:3.50)	16	

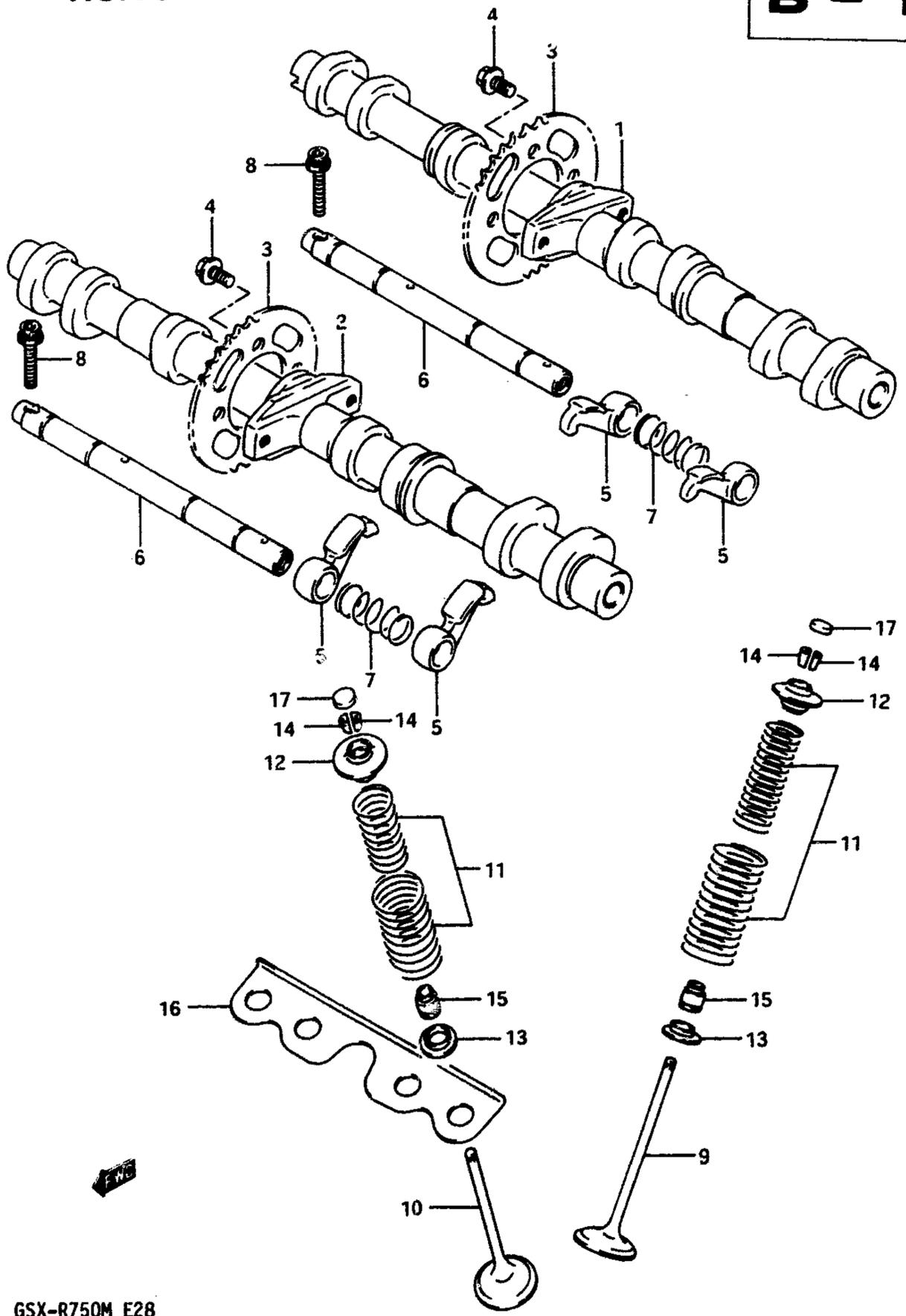
GSX-R750M E28

GSX-R750M E28

AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR..E-2
ALTERNATOR.....E-3	COWLING FIT SET..H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER.G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER..B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE.G-11	GEAR SHIFTING..D-5	OPTIONAL.....H-13	SIGNAL GENERATOR.E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH.G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	TURNSIGNAL LAMP.E-9
CARBURETOR FIT..C-4	CYLINDER HEAD...B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER.H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	

FIG. 10

B - 13



12

FIG.10 (B-13) CAM SHAFT / VALVE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18	12800-41810	SHIM SET, tappet Inc. Ref.No.17-1-17-21(5pcs. each) & No.19	1	OPT Not shown
19	99000-69471	.CASE, tappet shim	1	OPT

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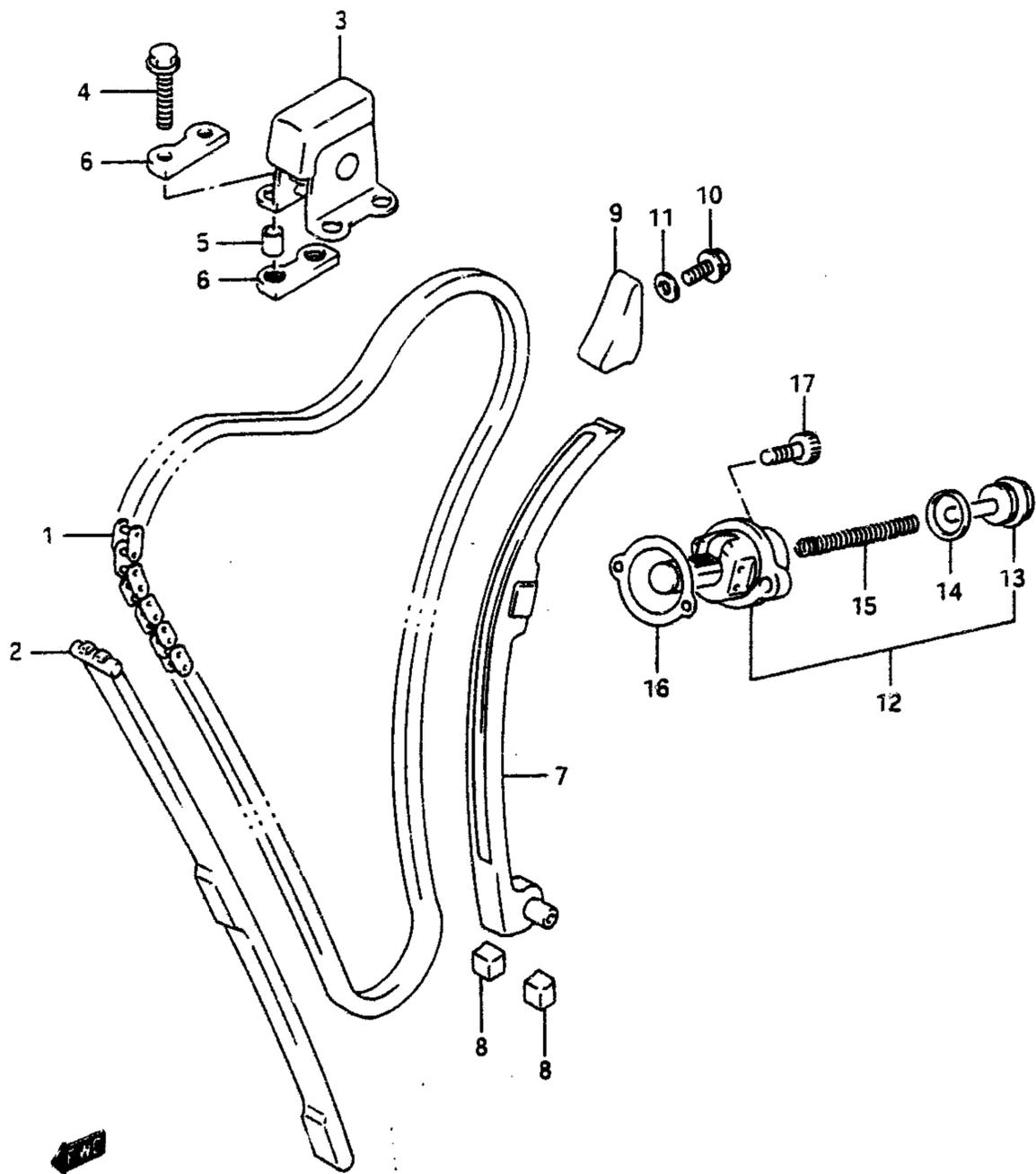
AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	TURNSIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG.11

B - 14

13

FIG.11 (B-14) CAM CHAIN

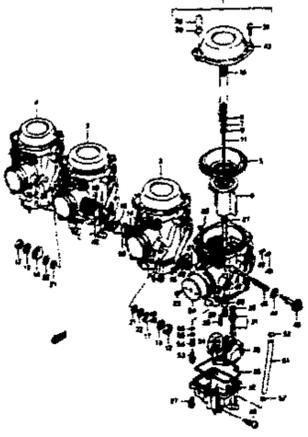
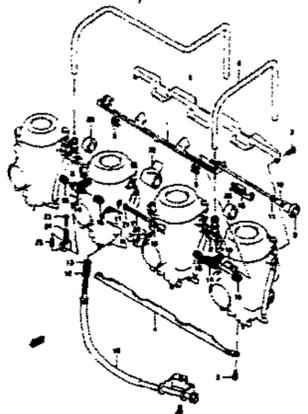
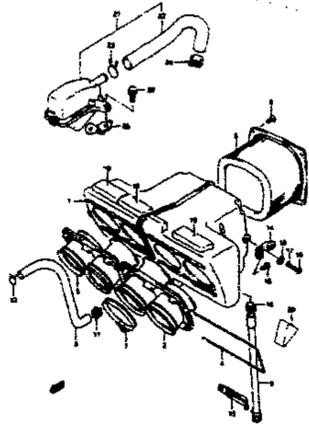
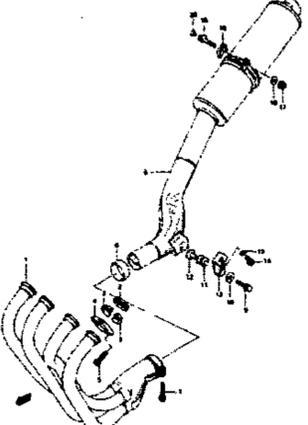
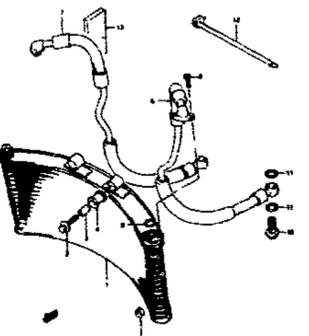


REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12760-17D00	CHAIN, cam shaft drive	1	
2	12771-27A00	GUIDE, cam chain No.1	1	
3	12780-27A03	IDLER, cam chain	1	
4	01517-06257	BOLT	4	
5	09180-06143	SPACER, cushion	4	
6	12788-48B01	CUSHION	4	
7	12810-27A00	TENSIONER, cam chain	1	
8	12814-34200	CUSHION	2	
9	12791-27A00	GUIDE, cam chain No.2	1	
10	01517-06105	BOLT	1	
11	09168-06023	WASHER	1	
12	12830-27A06	ADJUSTER ASSY, tensioner	1	
13	12834-27A00	.PLUG	1	
14	12832-27A00	.GASKET	1	
15	12833-27A00	.SPRING	1	
16	12837-27A00-H17	GASKET, adjuster	1	
17	07110-06255	BOLT	2	

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AIR CLEANER... C-5	COWLING BODY... H-8	ELECTRICAL... E-6	FR MASTER CYL... G-12	MUFFLER... E-8	RR MASTER CYL... H-7	STARTING MOTOR... E-2
ALTERNATOR... E-3	COWLING FIT SET... H-11	FOOTREST... F-4	FR WHEEL... G-7	OIL COOLER... C-6	RR SWINGING ARM... H-2	STEERING DAMPER... G-5
BATTERY... E-5	CRANKCASE... B-5	FRAME... F-2	FUEL COCK... F-6	OIL PAN... C-7	RR WHEEL... H-5	STEERING STEM... G-4
CAM CHAIN... B-14	CRANKCASE COVER... B-7	FRAME COVER... F-8	FUEL TANK... F-5	OIL PUMP... B-9	SEAT... F-7	TAIL LAMP... E-10
CAM SHAFT... B-12	CRANKSHAFT... B-10	FR BRAKE HOSE... G-11	GEAR SHIFTING... D-5	OPTIONAL... H-13	SIGNAL GENERATOR... E-4	TRANSMISSION... D-3
CARBURETOR... C-2	CYLINDER... B-4	FR CALIPERS... G-10	HANDLE SWITCH... G-9	RR CALIPER... H-6	SPEEDOMETER... E-7	TURNSIGNAL LAMP... E-9
CARBURETOR FIT... C-4	CYLINDER HEAD... B-3	FR DAMPER... G-2	HANDLEBAR... G-8	RR CUSHION LEVER... H-3	STAND... F-3	WIRING HARNESS... E-11
CLUTCH... D-2	CYL HEAD COVER... B-2	FR FENDER... G-6	HEADLAMP... E-8	RR FENDER... H-4	STARTER CLUTCH... B-11	

<p>CARBURETOR</p> 	<p>C-2 CARBURETOR FITTINGS</p> 	<p>C-4 AIR CLEANER</p> 	<p>C-5 MUFFLER</p> 	<p>C-6 OIL COOLER</p> 	<p>C-7</p>

AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	TURN SIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG.12

C - 2

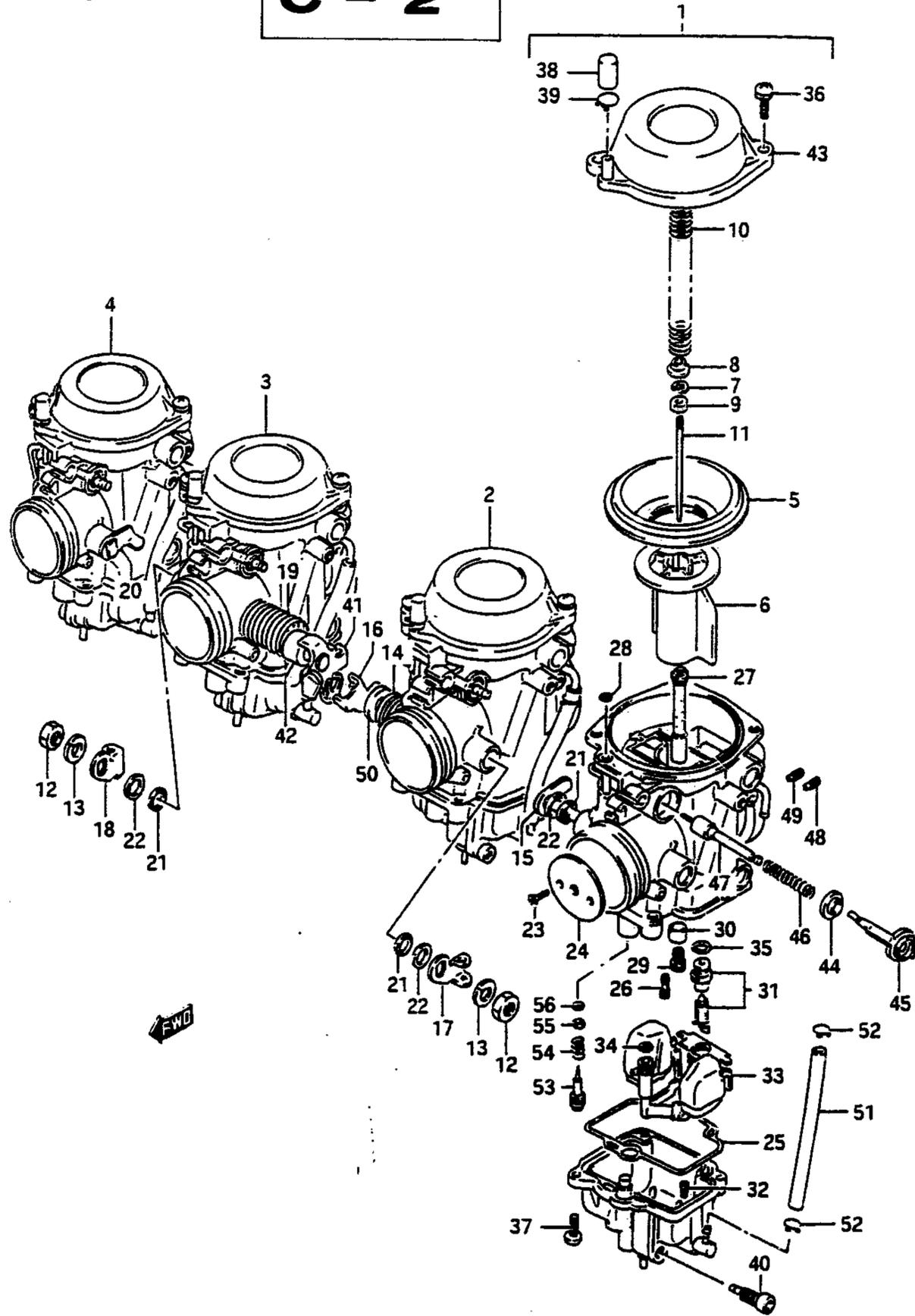


FIG.12 (C- 2) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13201-18000	CARBURETOR ASSY, LH	1	
2	13202-18000	CARBURETOR ASSY, ML	1	
3	13203-18000	CARBURETOR ASSY, MR	1	
4	13204-18000	CARBURETOR ASSY, RH	1	
5	13507-07000	.DIAPHRAGM	4	
6	13501-17000	.VALVE, piston	4	
7	13394-31210	.E RING	4	
8	13382-17000	.RING	4	
9	13387-17000	.RING	4	
10	13417-17000	.SPRING	4	
11	13383-17000	.NEEDLE, jet (6ZD7-3)	4	
12	08310-22086	.NUT	2	ML,MR
13	08321-31086	.LOCK WASHER	2	ML,MR
14	13573-07000	.SPRING	1	ML
15	13550-17000	.SHAFT ASSY	1	LH
16	13550-17D10	.SHAFT ASSY	1	ML
17	13553-17C00	.LEVER	1	ML
18	13553-44B00	.LEVER	1	MR
19	13573-07D10	.SPRING	1	MR
20	13550-17D30	.SHAFT ASSY	1	RH
21	13556-44B00	.SEAL	6	LH,RH:1,ML:MR:2
22	13557-47070	.WASHER	4	
23	13604-07000	.SCREW	8	
24	13551-17000	.VALVE, throttle (130)	4	
25	13258-44B00	.GASKET, float chamber	4	
26	09492-35010	.JET, pilot (37.5)	4	
27	09494-00675	.JET, needle (0-8)	4	
28	13278-02340	.O RING	4	
29	09491-23017	.JET, main (117.5)	4	
30	13331-07000	.RING	4	
31	13370-07000	.VALVE ASSY, needle	4	
32	09492-00001	.JET (0)	4	
33	13240-07000	.FLOAT ASSY	4	
34	13374-46710	.O RING	4	
35	13374-44080	.O RING	4	

GSX-R750M E28

GSX-R750M E28

AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR..E-2
ALTERNATOR.....E-3	COWLING FIT SET.H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER.G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER.B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE.G-11	GEAR SHIFTING.D-5	OPTIONAL.....H-13	SIGNAL GENERATOR.E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH.G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	TURN SIGNAL LAMP.E-9
CARBURETOR FIT.C-4	CYLINDER HEAD..B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER.H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	

FIG.12

C - 3

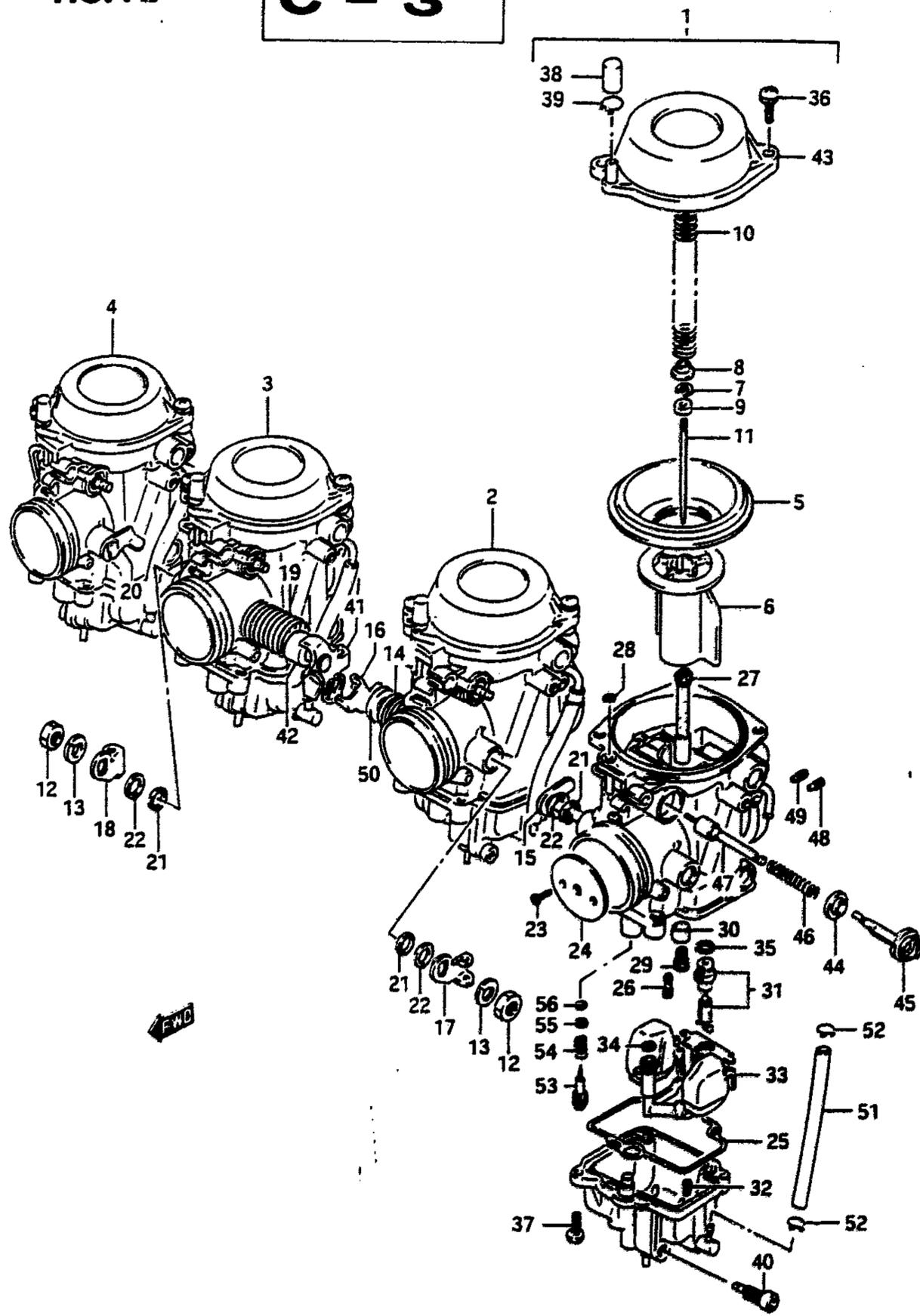


FIG.12 (C- 3) CARBURETOR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
36	13602-34390	.SCREW	8	
37	02112-05166	.SCREW	8	
38	13508-17C00	.CAP	4	
39	13671-33600	.CLIP	4	
40	13247-02340	.SCREW, drain	4	
41	13550-17D20	.SHAFT ASSY	1	MR
42	13557-05A20	.RING	1	MR
43	13502-17D00	.COVER, diaphragm	4	
44	13418-17C00	.CAP, starter	4	
45	13418-17C10	.HOLDER	4	
46	13417-09110	.SPRING	4	
47	13411-05320	.PLUNGER ASSY	4	
48	09493-00001	.JET, main air (0)	4	
49	09493-24007	.JET, pilot air (1.2)	4	
50	13557-07D00	.RING	1	ML
51	13683-18000	.HOSE	4	
52	13671-12C00	.CLIP	8	
53	13279-47070	.SCREW, air (1 1/8)	4	
54	13268-47070	.SPRING	4	
55	13291-29900	.WASHER	4	
56	13295-29900	.O RING	4	

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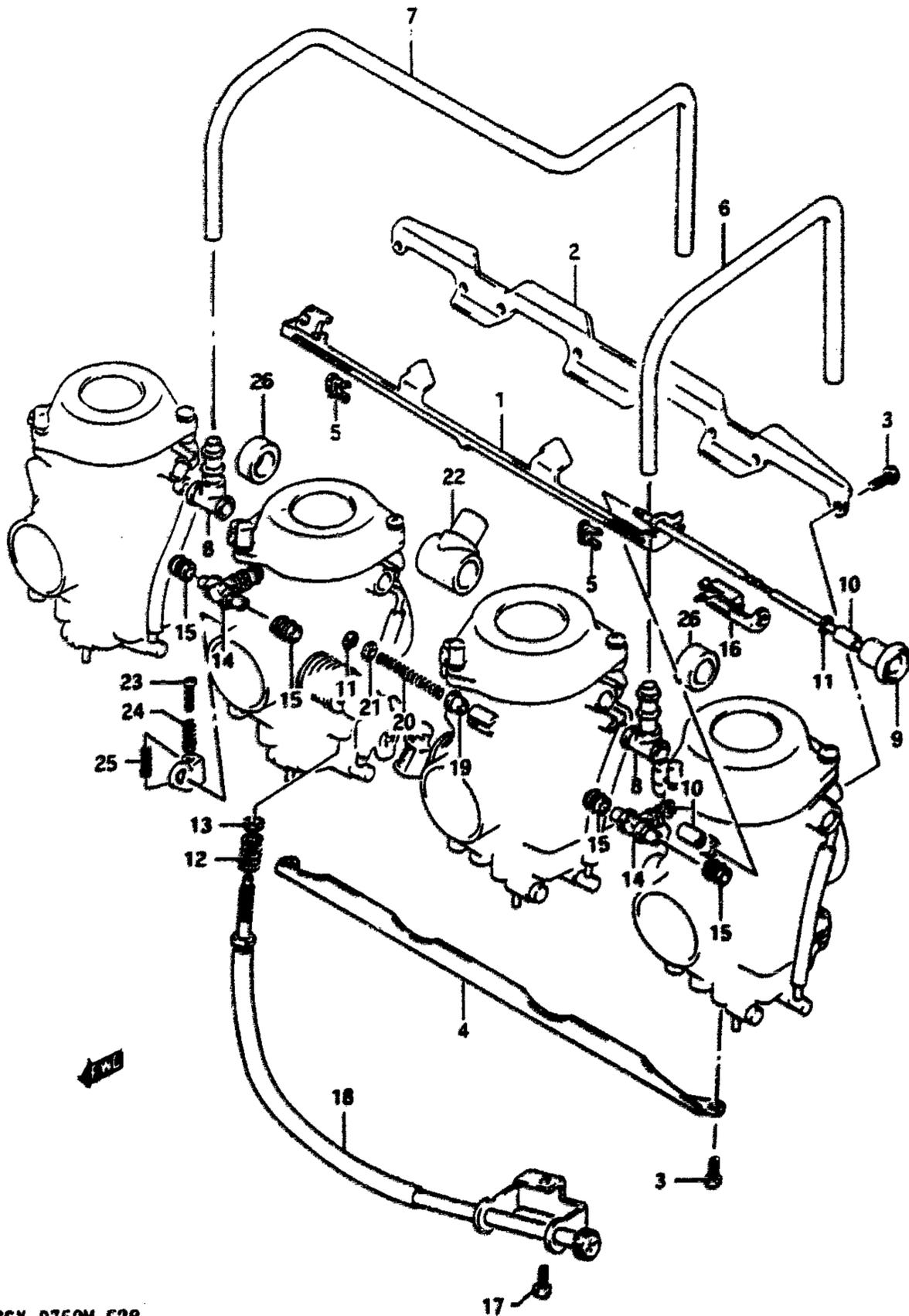
AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	FR MASTER CYL.....H-7	STARTING MOTOR...E-2
ALTERNATOR.....E-3	COWLING FIT SET...H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL.....H-13	SIGNAL GENERATOR...E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	URNSIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER...H-3	STAND.....F-3	WIRING HARNESS...E-11
CLUTCH.....D-2	CYL HEAD COVER...B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	

FIG. 13

C - 4

16

FIG. 13 (C- 4) CARBURETOR FITTINGS



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13413-17C00	LEVER, starter	1	
2	13628-07D00	PLATE	1	
3	02112-05128	SCREW	16	
4	13628-17C00	PLATE	1	
5	13439-17C00	HOLDER	2	
6	13683-41C00	HOSE	1	
7	13683-41C10	HOSE	1	
8	13684-20C10	HOSE	2	
9	13410-17C00	SHAFT, starter	1	
10	13432-17C00	RING	2	
11	13415-38300	E RING	2	
12	13375-60A00	SPRING	1	
13	13427-38300	WASHER	1	
14	13685-44B00	NIPPLE	2	
15	13673-44B00	SEAL	4	
16	13421-17C00	PLATE, spring	1	
17	13602-05108	SCREW	1	
18	13279-41C00	ADJUSTER	1	
19	13557-05A10	RING	1	
20	13417-09210	SPRING	1	
21	13606-02340	WASHER	1	
22	13680-17D00	HOSE ASSY	1	
23	13267-44B00	SCREW	3	
24	13271-44B00	SPRING	3	
25	13268-17C10	SPRING	3	
26	13683-17D00	HOSE	2	

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GSX-R750M E2B

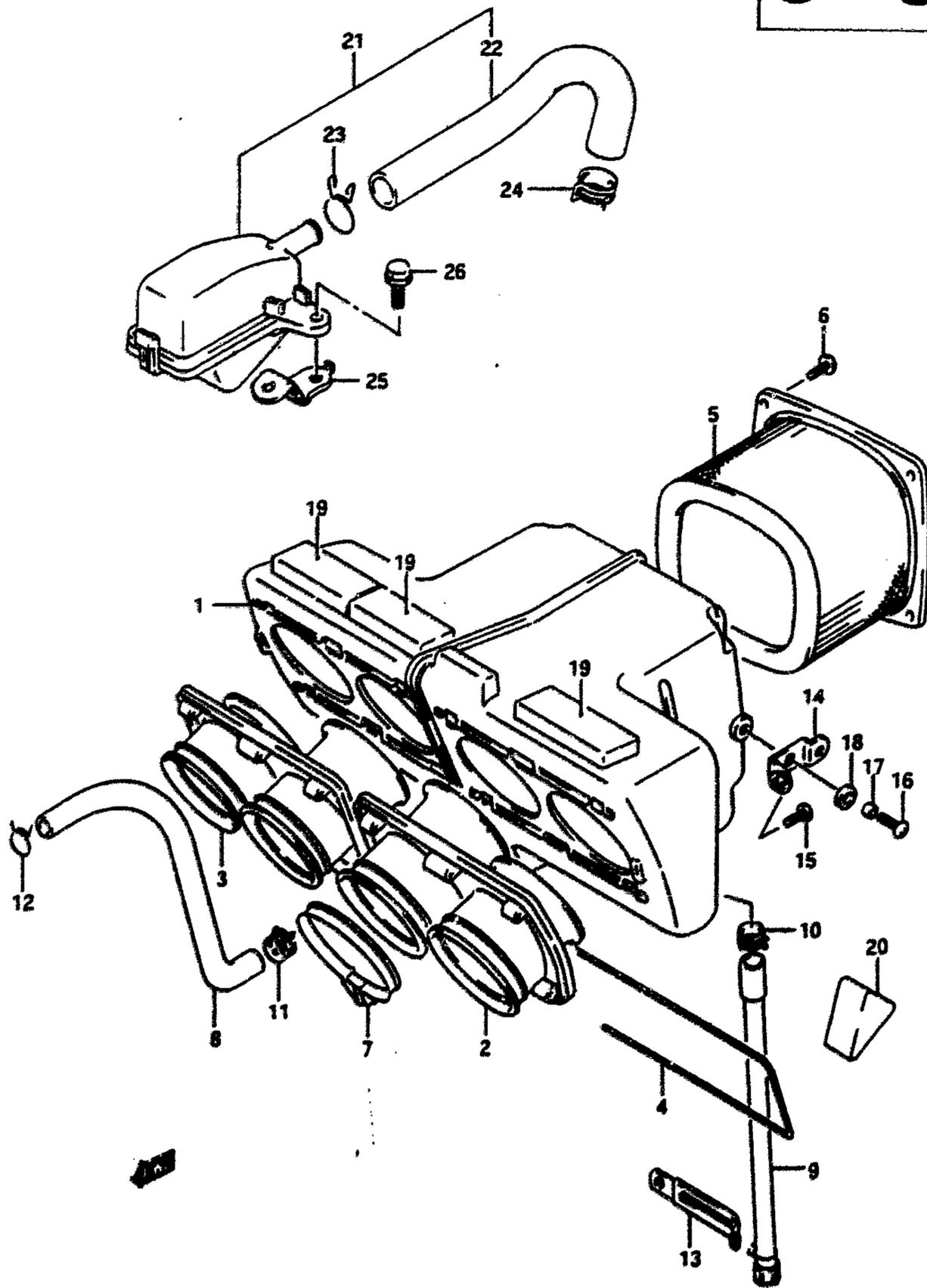
AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	TURN SIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG. 14

C - 5

17

FIG.14 (C- 5) AIR CLEANER



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13720-07000	CASE, air cleaner	1	
2	13880-07000	TUBE, outlet LH	1	
3	13890-07000	TUBE, outlet RH	1	
4	13899-17C01	SHAFT, outlet tube	2	
5	13780-17C00	FILTER ASSY	1	
6	02142-05164	SCREW	4	
7	09402-64205	CLAMP	4	
8	13854-17C01	TUBE, breather	1	
9	13870-41C00	TUBE, drain	1	
10	09401-13406	CLIP	1	
11	09401-14401	CLIP	1	
12	09401-16402	CLIP	1	
13	09404-10404	CLAMP, drain tube	1	
14	13760-17C01	BRACKET, CLEANER CASE	2	
15	02142-06166	SCREW	2	
16	09125-06029	SCREW (6x18)	2	
17	09180-06073	SPACER	2	
18	09161-09003	CUSHION	2	
19	13848-17C00	CUSHION, case	3	
20	13897-17C00	CUSHION, air vent hose, No.1	1	
21	13700-17D10	CLEANER ASSY, 2nd air	1	
22	13853-17D10	.TUBE, 2nd air cleaner	1	
23	13824-17D10	.CLIP	1	
24	13826-17D10	.CLAMP	1	
25	13760-17D10	BRACKET, 2nd air cleaner	1	
26	01517-06164	BOLT	1	

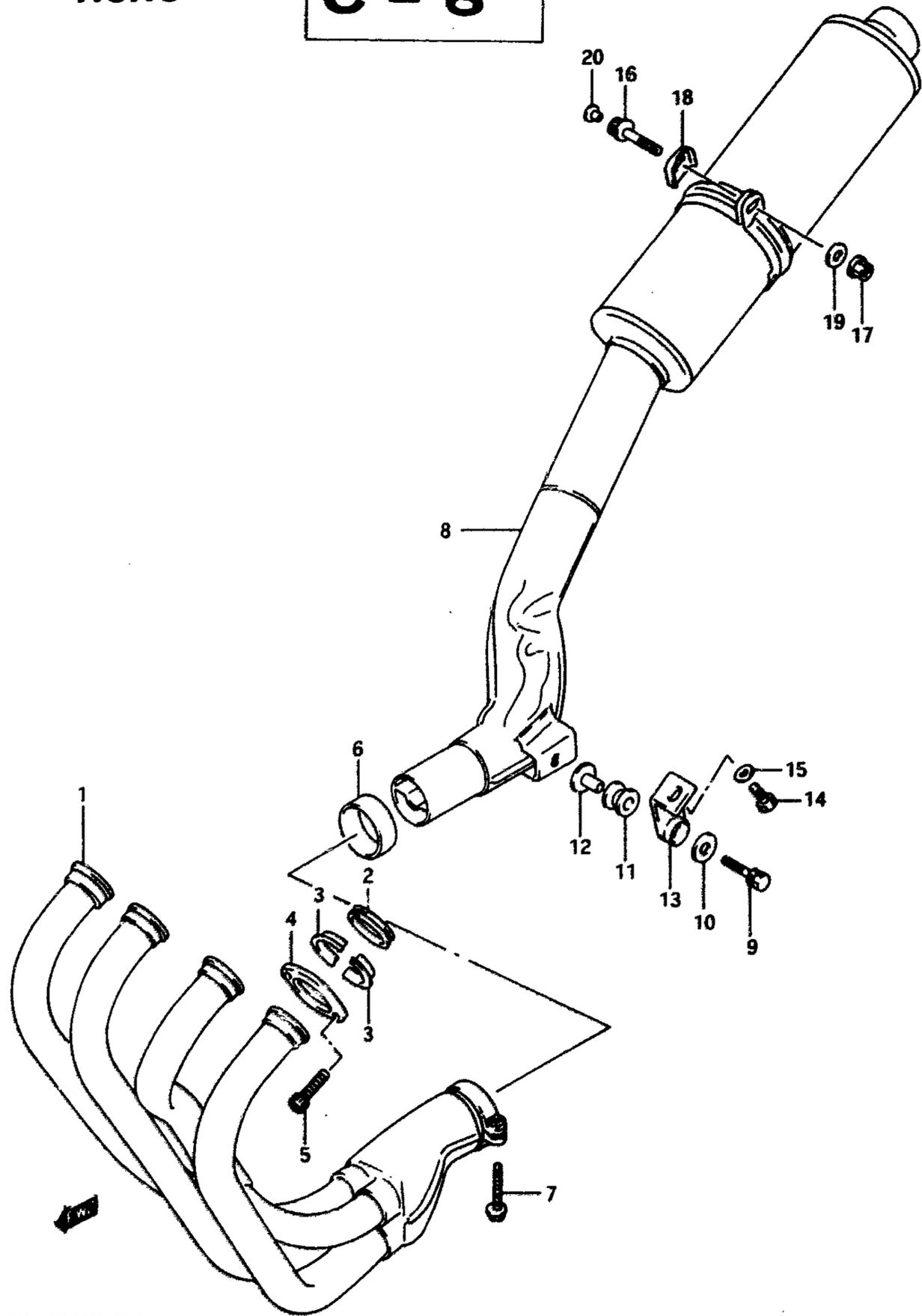
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GSX-R750M E28

AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	TURN SIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG.15

C - 6



18

FIG.15 (C- 6) MUFFLER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14100-17D50-H01	EXHAUST ASSY	1	
2	14181-18C00	GASKET, exhaust pipe	4	
3	14155-27A00	PLATE, exhaust pipe	8	
4	14182-27A00	CLAMP, exhaust pipe	4	
5	07110-08255	BOLT	8	
6	14771-07D00	CONNECTOR, muffler	1	
7	01517-08457	BOLT	1	
8	14305-17D10	BODY, muffler	1	
9	09117-08026	BOLT	1	
10	09160-08069	WASHER (8.5x29x3.2)	1	
11	09320-12038	CUSHION	1	
12	09180-08157	SPACER	1	
13	14770-07D01	DAMPER, front	1	
14	09100-08240	BOLT	1	
15	08322-11084	WASHER	1	
16	07120-10407	BOLT	1	
17	08316-16105	NUT	1	
18	14412-17D00	WASHER, muffler support	1	
19	09160-10066	WASHER (10.5x24x2.3)	1	
20	09250-08012	CAP, bolt	1	

GSX-R750M E28

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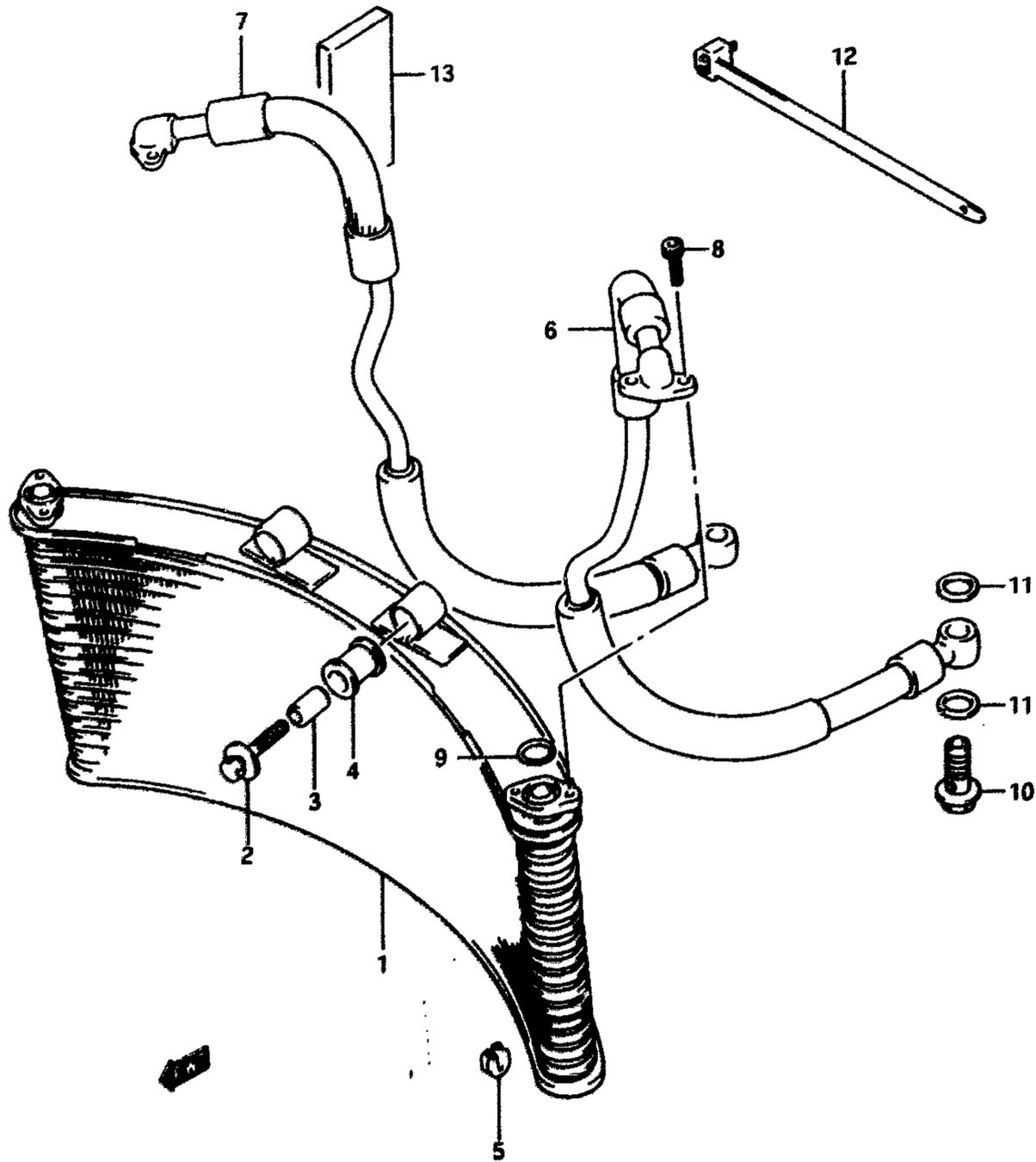
AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR.....E-2
ALTERNATOR.....E-3	COWLING FIT SET.....H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM.....H-2	STEERING DAMPER.....G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM.....G-4
CAM CHAIN.....B-14	CRANKCASE COVER.....B-7	FRAME COVER.....F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE.....G-11	GEAR SHIFTING.....D-5	OPTIONAL.....H-13	SIGNAL GENERATOR.....E-4	TRANSMISSION.....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS.....G-10	HANDLE SWITCH.....G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	TURN SIGNAL LAMP.....E-9
CARBURETOR FIT.....C-4	CYLINDER HEAD.....B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER.....H-3	STAND.....F-3	WIRING HARNESS.....E-11
CLUTCH.....D-2	CYL HEAD COVER.....B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH.....B-11	

FIG.16

C - 7

19

FIG.16 (C- 7) OIL COOLER

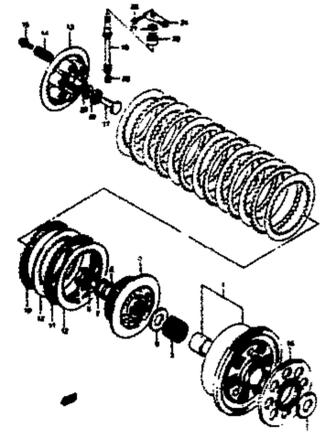
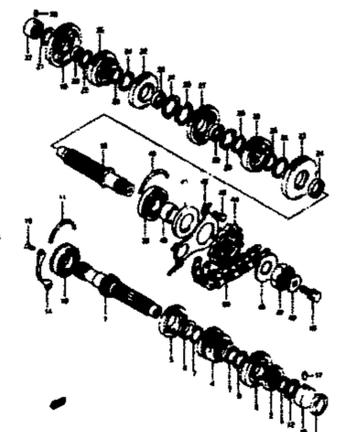
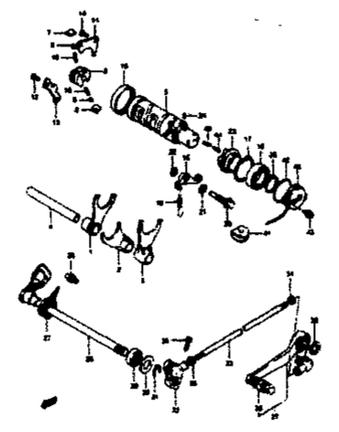


REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16600-17000	COOLER ASSY, oil	1	
2	09118-08131	BOLT (8x40)	2	
3	09180-08124	SPACER (8.8x12x24.5)	2	
4	16629-27A01	CUSHION, No.1	2	
5	16628-27A00	CUSHION, No.2	2	
6	16460-17D10	HOSE, oil cooler LH	1	
7	16470-17D10	HOSE, oil cooler RH	1	
8	07110-06165	BOLT	4	
9	09280-12008	O RING	2	
10	09360-16002	BOLT, union	2	
11	09168-16002	GASKET (16x22x2)	4	
12	09407-22404	CLAMP, oil hose	6	
13	94435-17D00	PROTECTOR	2	

GSX-R750M E28

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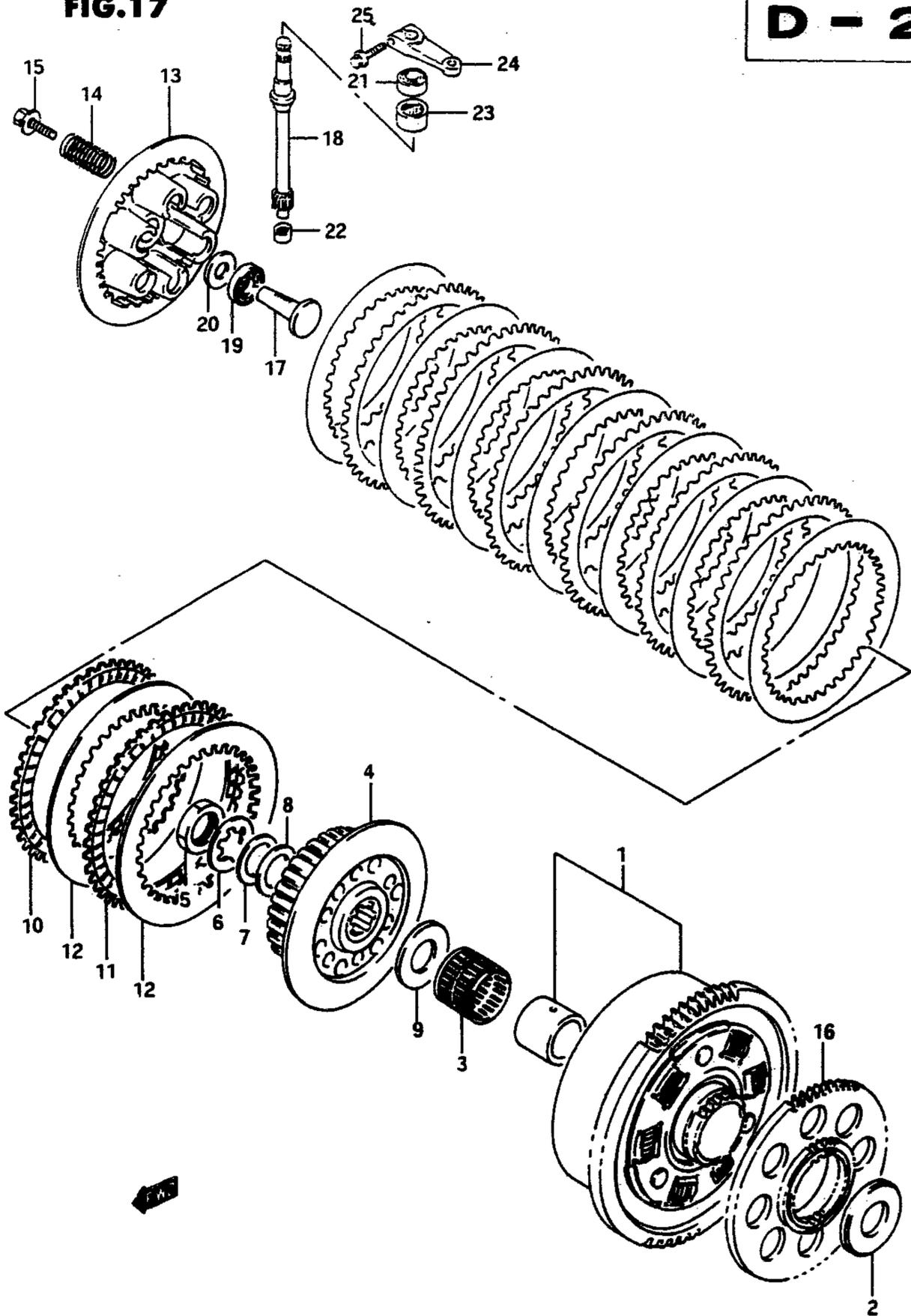
AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	URNSIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

<p>CLUTCH</p> 	<p>D-2 TRANSMISSION</p> 	<p>D-3 GEAR SHIFTING</p> 			

AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR..E-2
ALTERNATOR.....E-3	COWLING FIT SET..H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER..G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER..B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE..G-11	GEAR SHIFTING..D-5	OPTIONAL.....H-13	SIGNAL GENERATOR..E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH..G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	TURNSIGNAL LAMP..E-9
CARBURETOR FIT..C-4	CYLINDER HEAD...B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER..H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	

FIG.17

D - 2



GSX-R750M E28

20

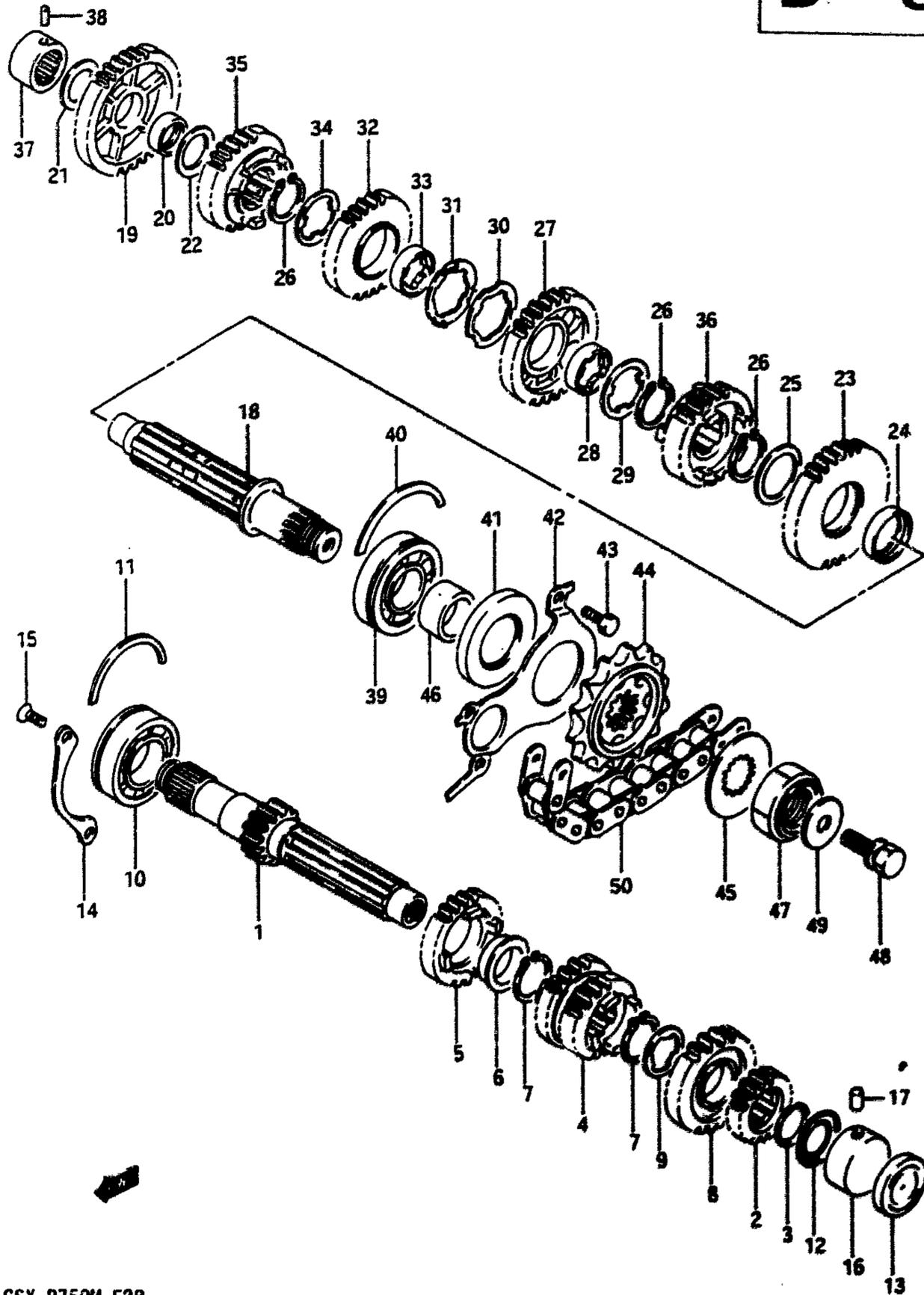
FIG.17 (D- 2) CLUTCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21200-07864	GEAR, primary driven (NT:75)	1	
2	09160-25067	WASHER	1	
3	09263-35017	BEARING	1	
4	21410-17D00	HUB, sleeve	1	
5	09140-24012	NUT	1	
6	09167-25007	WASHER	1	
7	09164-24006	WASHER, wave	1	
8	08221-25365	WASHER	1	
9	09160-25056	WASHER (25x50x2.5)	1	
10	21441-20C00	PLATE, drive (T:2.2)	7	
11	21442-17C00	PLATE, drive, No.2	1	
12	21451-17C00	PLATE, driven (T:1.6)	9	
13	21462-17D00	DISC, pressure	1	
14	09440-20020	SPRING	6	
15	09116-06150	BOLT (6x25)	6	
16	22721-17D00	GEAR, generator drive (NT:34/64)	1	
17	23165-07D00	RACK, release	1	
18	23261-17C00	PINION, release	1	
19	09263-15003	BEARING (15x28x2)	1	
20	09160-15015	WASHER (15x28x1)	1	
21	09285-12002	OIL SEAL (12x22x9)	1	
22	09263-10013	BEARING (10x14x10)	1	
23	09263-15012	BEARING (15x22x12)	1	
24	23271-17C00	ARM, clutch release	1	
25	01547-06207	BOLT	1	

GSX-R750M E28

AIR CLEANER...C-5	COWLING BODY...H-8	ELECTRICAL...E-6	FR MASTER CYL...G-12	MUFFLER...E-8	RR MASTER CYL...H-7	STARTING MOTOR...E-2
ALTERNATOR...E-3	COWLING FIT SET...H-11	FOOTREST...F-4	FR WHEEL...G-7	OIL COOLER...C-6	RR SWINGING ARM...H-2	STEERING DAMPER...G-5
BATTERY...E-5	CRANKCASE...B-5	FRAME...F-2	FUEL COCK...F-6	OIL PAN...C-7	RR WHEEL...H-5	STEERING STEM...G-4
CAM CHAIN...B-14	CRANKCASE COVER...B-7	FRAME COVER...F-8	FUEL TANK...F-5	OIL PUMP...B-9	SEAT...F-7	TAIL LAMP...E-10
CAM SHAFT...B-12	CRANKSHAFT...B-10	FR BRAKE HOSE...G-11	GEAR SHIFTING...D-5	OPTIONAL...H-13	SIGNAL GENERATOR...E-4	TRANSMISSION...D-3
CARBURETOR...C-2	CYLINDER...B-4	FR CALIPERS...G-10	HANDLE SWITCH...G-9	RR CALIPER...H-6	SPEEDOMETER...E-7	TURN SIGNAL LAMP...E-9
CARBURETOR FIT...C-4	CYLINDER HEAD...B-3	FR DAMPER...G-2	HANDLEBAR...G-8	RR CUSHION LEVER...H-3	STAND...F-3	WIRING HARNESS...E-11
CLUTCH...D-2	CYL HEAD COVER...B-2	FR FENDER...G-6	HEADLAMP...E-8	RR FENDER...H-4	STARTER CLUTCH...B-11	

FIG.18



GSX-R750M E2B

D - 3

21

FIG.18 (D-3) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	24121-17C02	COUNTERSHAFT (NT:13)	1	
2	24221-27A01	GEAR, 2nd drive (NT:16)	1	
3	09380-25013	CIRCLIP	1	
4	24231-27A00	GEAR, 3/4th drive (NT:17/20)	1	
5	24251-27A01	GEAR, 5th drive (NT:22)	1	
6	09301-25001	BUSH	1	
7	09380-25003	CIRCLIP	2	
8	24261-17C01	GEAR, 6th drive (NT:21)	1	
9	09167-25012	WASHER	1	
10	09262-25051	BEARING, RH	1	
11	09390-62006	C RING	1	
12	09285-20006	OIL SEAL	1	
13	23116-27A30	CAP, counter shaft	1	
14	24741-27A00	HOLDER, bearing	1	
15	02122-06167	SCREW	2	
16	09263-20069	BEARING, LH	1	
17	04221-07129	PIN	1	
18	24131-17D00	DRIVESHAFT	1	
19	24311-27A01	GEAR, 1st driven (NT:36)	1	
20	09300-22008	BUSH	1	
21	08211-20341	WASHER, RH	1	
22	08211-22341	WASHER, LH	1	
23	24321-27A02	GEAR, 2nd driven (NT:33)	1	
24	09300-28001	BUSH	1	
25	08211-28381	WASHER	1	
26	08331-11289	CIRCLIP	3	
27-1	24331-27A00	GEAR, 3rd driven (NT:28)	1	-E.No.108188
27-2	24331-17D00	GEAR, 3rd driven (NT:28)	1	E.No.108189-
28	24332-27A00	BUSH	1	
29	09167-28001	WASHER, LH	1	
30	09167-28002	WASHER, RH (T:1.5)	1	
31	09169-28001	WASHER, RH (T:1.0)	1	
32	24341-27A01	GEAR, 4th driven (NT:28)	1	
33	24332-27A00	BUSH	1	

GSX-R750M E2B

AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR..E-2
ALTERNATOR.....E-3	COWLING FIT SET..H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER..G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER..B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE..G-11	GEAR SHIFTING..D-5	OPTIONAL.....H-13	SIGNAL GENERATOR..E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH..G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	TURN SIGNAL LAMP..E-9
CARBURETOR FIT..C-4	CYLINDER HEAD...B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER..H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4		

FIG.18

D - 4

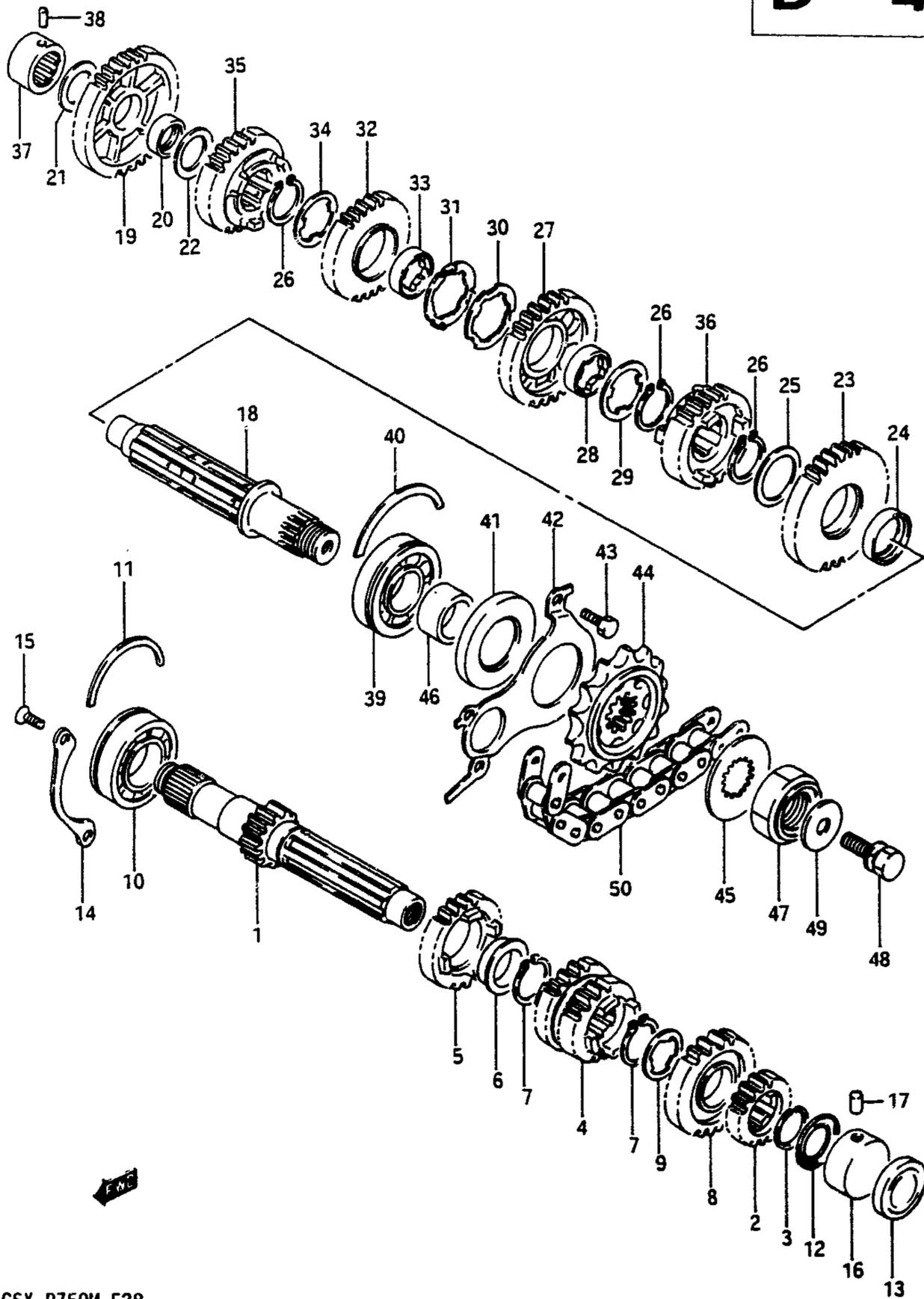


FIG.18 (D- 4) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	09167-28001	WASHER, RH	1	
35	24351-27A00	GEAR, 5th driven (NT:27)	1	
36-1	24361-27A02	GEAR, 5th driven (NT:23)	1	-E.No.108188
36-2	24361-27A03	GEAR, 6th driven (NT:23)	1	E.No.108189-
37	09263-20040	BEARING, RH	1	
38	04221-07209	PIN (L:20)	1	
39	09262-25105	BEARING, LH	1	
40	09390-62006	C RING	1	
41	09283-34005	OIL SEAL (34x62x6)	1	
42	24751-27A01	PLATE	1	
43	01107-06107	SCREW	4	
44	27510-17C00	SPROCKET, engine (NT:15)	1	
45	08211-25402	WASHER	1	
46	09180-25096	SPACER (25x34x20.5)	1	
47	09159-20004	NUT	1	
48	01147-06168	BOLT	1	
49	08212-06222	WASHER	1	
50	27600-17C20-108	CHAIN, drive (108LE) RK	1	

GSX-R750M E28

GSX-R750M E28

AIR CLEANER.....C-5	COWLING BODY.....H-8	ELECTRICAL.....E-6	FR MASTER CYL.....G-12	MUFFLER.....E-8	RR MASTER CYL.....H-7	STARTING MOTOR..E-2
ALTERNATOR.....E-3	COWLING FIT SET..H-11	FOOTREST.....F-4	FR WHEEL.....G-7	OIL COOLER.....C-6	RR SWINGING ARM..H-2	STEERING DAMPER..G-5
BATTERY.....E-5	CRANKCASE.....B-5	FRAME.....F-2	FUEL COCK.....F-6	OIL PAN.....C-7	RR WHEEL.....H-5	STEERING STEM...G-4
CAM CHAIN.....B-14	CRANKCASE COVER..B-7	FRAME COVER...F-8	FUEL TANK.....F-5	OIL PUMP.....B-9	SEAT.....F-7	TAIL LAMP.....E-10
CAM SHAFT.....B-12	CRANKSHAFT.....B-10	FR BRAKE HOSE..G-11	GEAR SHIFTING..D-5	OPTIONAL.....H-13	SIGNAL GENERATOR..E-4	TRANSMISSION....D-3
CARBURETOR.....C-2	CYLINDER.....B-4	FR CALIPERS...G-10	HANDLE SWITCH..G-9	RR CALIPER.....H-6	SPEEDOMETER.....E-7	URNSIGNAL LAMP..E-9
CARBURETOR FIT..C-4	CYLINDER HEAD...B-3	FR DAMPER.....G-2	HANDLEBAR.....G-8	RR CUSHION LEVER..H-3	STAND.....F-3	WIRING HARNESS..E-11
CLUTCH.....D-2	CYL HEAD COVER..B-2	FR FENDER.....G-6	HEADLAMP.....E-8	RR FENDER.....H-4	STARTER CLUTCH...B-11	