

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI GSF1200ST, GSF1200SV, GSF1200SAV, GSF1200SW, GSF1200SX, GSF1200SAX

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

Ak	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width

L : Length

LH : Left hand side

RH : Right hand side

~100045 : Up to F.No. JS1GV75A-100045

100045~ : From F.No. JS1GV75A-100046

12 x 34 x 5.6..... Figures in the description column

| | | show the dimensions of parts.

ID OD T(or W,L)

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. SERIAL FRAME NUMBER

GSF1200ST : JS1GV75A T2100001~

GSF1200SV/SAV : JS1GV75A V2100001~

GSF1200SW : JS1GV75A W2100001~

GSF1200SX/SAX : JS1GV75A X2100001~

PREFACE

Quand il devient nécessaire de remplacer des pièces sur SUZUKI MOTOCYCLETTES toujours utiliser les PIÈCES D'ORIGINE SUZUKI qui ont été soumises à des contrôles de qualité sévères leur garantissant qualité et performance impeccables.

Ce catalogue de pièces détachées couvre la liste de toutes les pièces de rechange pour SUZUKI GSF1200ST, GSF1200SV, GSF1200SAV, GSF1200SW, GSF1200SX, GSF1200SAX.

INSTRUCTIONS POUR UTILISER LE CATALOGUE

1. DIMENSIONS

Les dimensions des pièces dans ce catalogue sont indiquées en unités de millimètres.

2. ABREVIATIONS

Les abréviations utilisées dans ce catalogue sont les suivantes:

AR	: Comme requis	NT	: Nombre de dents
ASSY	: Assemblage	OPT	: Sur option
E.No.	: Numéro du moteur	OS	: Sur-dimensionné
F.No.	: Numéro du châssis	T	: Epaisseur
ID	: Diamètre intérieur	US	: Sous-dimensionné
OD	: Diamètre extérieur	W	: Largeur
L	: Longueur		
LH	: Côté gauche		
RH	: Côté droit		

~100045 : Jusqu'à F.No. JS1DK41A-100045

100046~ : Depuis F.No. JS1DK41A-100045

12 x 34 x 5.6..... Les chiffres dans la colonne

| | | remarques montrent les dimensions  
des pièces comme suit.

ID OD T(or W,L)

3. PIÈCES INTERNES DE L'ASSEMBLAGE

Les numéros de pièces qui comportent un point (.) avant la désignation de pièce détachée indique la pièce interne se rapportant à l'assemblage.

4. AVIS DE MODIFICATION

Un bulletin de pièces détachées vous sera envoyé à tout moment opportun quand des changements de pièces ont lieu, y compris les modifications de pièces interchangeables entre les nouvelles et anciennes pièces.

5. A NOTER

5-1. Il existe certaines pièces différentes de celles de rechange pour les modèles de production vu des raisons administratives et dont l'usage est commun avec celles d'autres modèles.

5-2. Concernant les durites en caoutchouc et les tuyaux en vinyle, ne pas manquer de les couper à la bonne longueur comme indiqué dans le catalogue des pièces détachées ou selon ce qui est utile pour le véhicule affecté.

5-3. Noter que les dessins à la page d'illustration servent à titre de référence pour les numéros de pièces détachées, et non pas comme référence pour l'assemblage. Pour cette dernière opération, se reporter au "MANUEL D'ENTRETIEN SUZUKI".

6. NUMERO DE SERIE DU CADRE

GSF1200ST : JS1GV75A T2100001~

GSF1200SV/SAV : JS1GV75A V2100001~

GSF1200SW : JS1GV75A W2100001~

GSF1200SX/SAX : JS1GV75A X2100001~

COLOR CHART  
TABLEAU DES COULEURS

COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR	COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR
F66	0FP,28C,1KK	20F	CANDY PRESIDENT MAROON
F7F	Z39,019,1KK	20G	CHARCOAL GRAY METALLIC
K1Z	1RR,24K,0FP	22U	CANDY ACADEMY MAROON
K2A	20F,1RR,20G	24G	LEGATO GOLD METALLIC
L9D	0FP,28C,1RR	24K	LIGHT CHARCOAL METALLIC
P21	BLACK (LEATHER)	28C	DUNE GRAY METALLIC
Y0N	CDY. DUSK BLUE	29F	EMPEROR BROWN METALLIC
Y1X	CANDY ACADEMY MAROON (22U)	291	BLACK (SEMI-GLOSS)
Y4H	ECRU SILVER METALLIC	33J	PEARL NOVELTY BLACK
Y7F	CANDY DARK UMBER BROWN	35W	CHARCOAL GRAY METALLIC NO.2
Y7G	DARK BRITISH GREEN METALLIC		
Y98	CANDY FOREST GREEN		
Z39	GREENISH SILVER (TAPE)		
0FP	TRADITIONAL SILVER METALLIC		
00B	MARBLE RIO ORANGE		
019	BLACK		
1KK	LEGATE GOLD		
1RR	BAT GOLD(TAPE)		
1UH	PRIME GREEN		
2AX	PEARL NOVELTY BLACK (3J)		
2JX	PEARLNOVELTY BLACK (3J)		
2KX	CANDY ACADEMY MAROON (22U)		

MILLIMETER → INCH CONVERSION CHART  
TABLEAU DE CONVERSION DE MILLIMETRES → POUCES

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

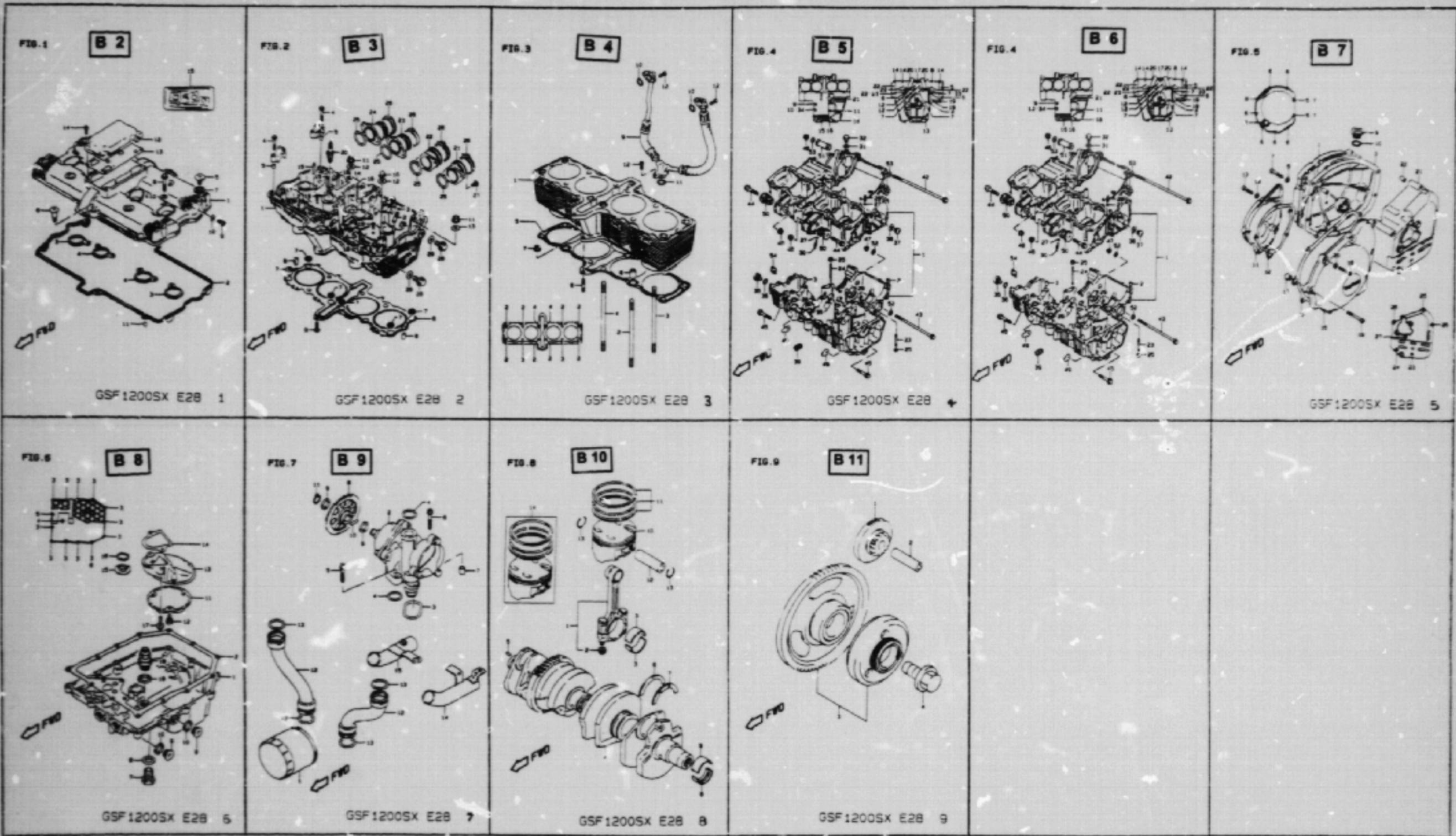
How to read  
Mode de lecture

	0	1	2	3	4
00	...	...	...	...	...
10	...	...	...	...	...
20	...	...	...	0.906	...
30	...	...	...	...	...

— 23 millimeters equal 0.906 inch  
23 millimètres égalent 0.906 pouce

Contents are subject to change without notice or obligation.

Les matières traitées sont susceptibles d'être modifiées sans préavis obligation de notre part.

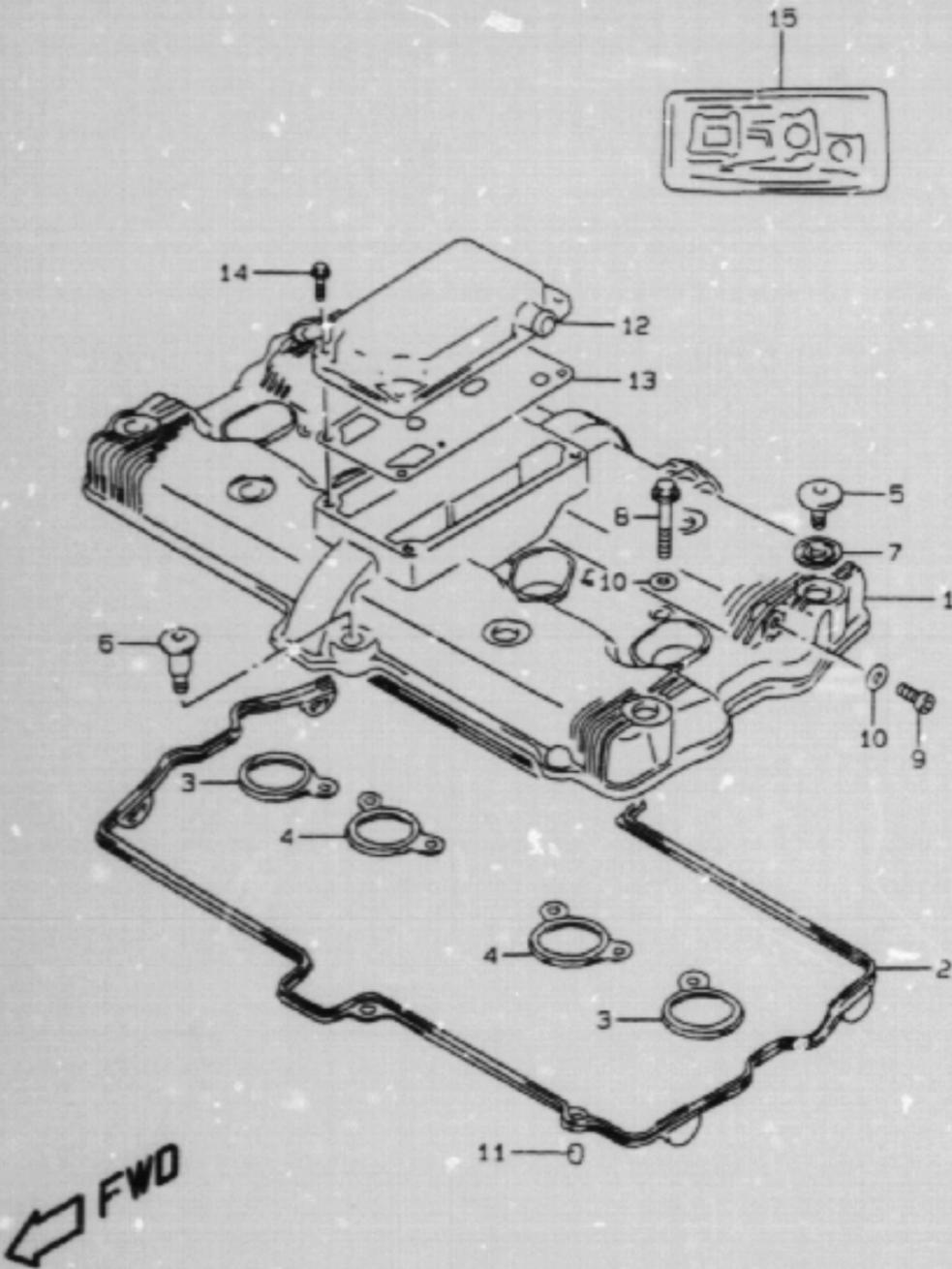


AIR CLEANER.....	C-07	COMLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COMLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHI. TING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEN.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-15	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BR. KE NOSE...	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 1

B 2

FIG.1 ( B- 2) CYLINDER HEAD COVER



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11171-27E0G	COVER, CYLINDER HEAD	1	
2	11173-06B02	GASKET	1	
3	11178-27A01	GASKET, HEAD COVER NO.2	2	
4	11179-27A02	GASKET, HEAD COVER NO.3	2	
5	09106-07009	BOLT (L:5.5)	8	
6	09106-07010	BOLT (L:19)	2	
7	09161-11008	WASHER	8	
8-1	09360-08009	BOLT, UNION	4	MODEL T/V/W
8-2	11181-27E00	BOLT, UNION	4	MODEL X
9	07130-08123	BOLT	2	
10-1	09168-08C08	GASKET (8.2X14X1)	6	MODEL T/V/W →11180-27B20 BOLT AND GASKET SET
10-2	09168-08029	GASKET (8.2X16X1)	1	MODEL X
11	04221-08129	PIN	2	
12	11176-26D00	COVER, BREATHER	1	
13	11177-17E00	GASKET	1	
14	01550-06253	BOLT	4	
15-1	11401-27830	GASKET SET	1	MODEL T
15-2	11401-27831	GASKET SET	1	MODEL V/W/X

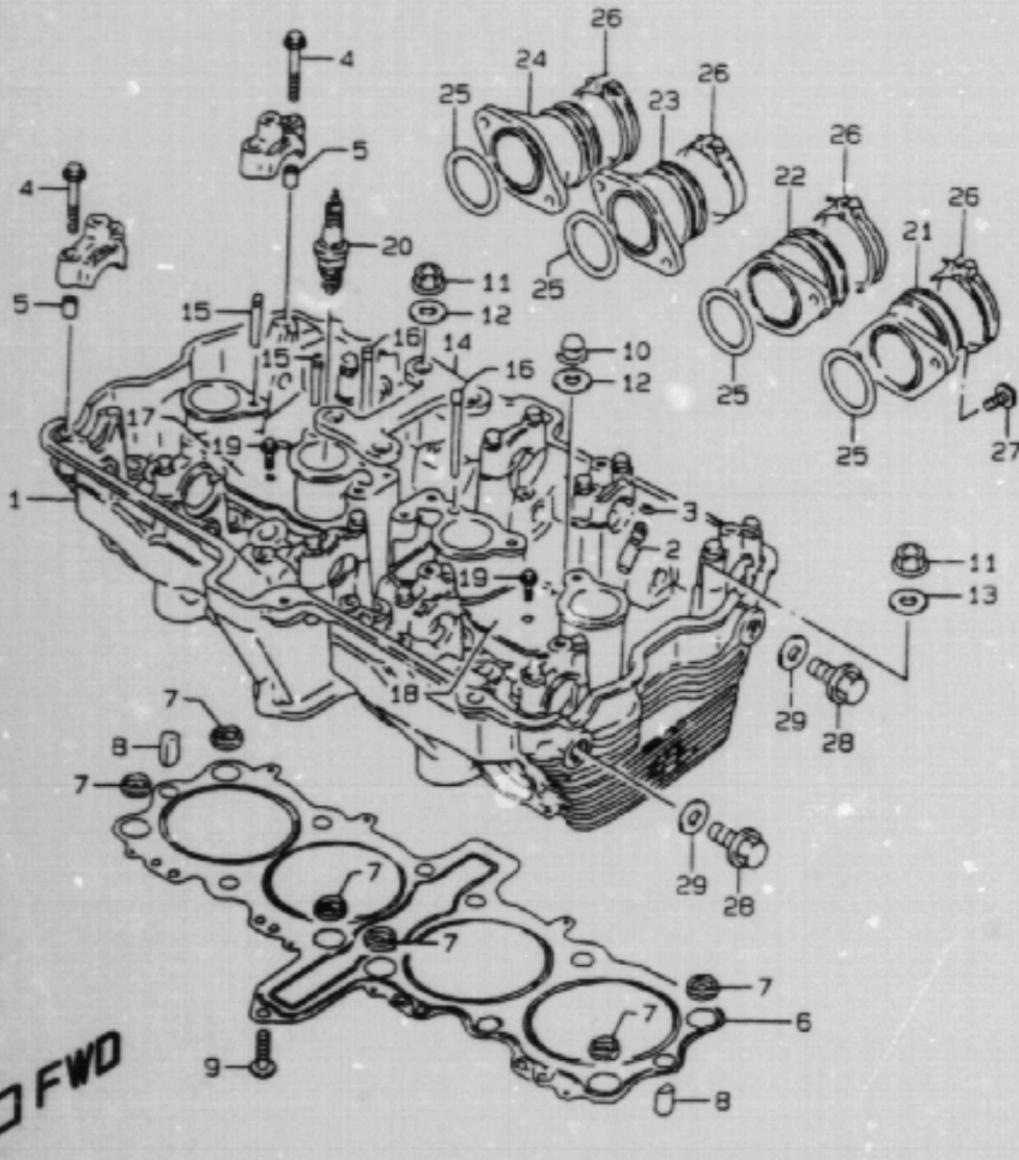
GSF 1200SX E28 1

AIR CLEANER.....	C-07	CONVING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	Z-03	CONVING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FULL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKSHAFT.....	B-05	FRONT BRAKE HOSE....	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...I-04	I-04	HANDLE LEVER.....	G-04	JIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-04	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...E-04	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG.2

**B 3**

FIG.2 ( B-3) CYLINDER HEAD



REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11100-27E50	HEAD ASSY, CYLINDER	1	
2	11116-06B70	.GUIDE, VALVE	16	
3	09381-10004	.SNAP RING	16	
4	09103-06026	.BOLT (6X39)	20	
5	09206-08001	.PIN (8X11)	20	
6	11141-27E00	GASKET	1	
7	11143-48B01	O RING	6	
8	09209-11007	PIN	2	
9	0155U-06303	BOLT	1	
10	09159-10069	NUT	4	
11	08316-10103	NUT	8	
12	09168-10031	GASKET	8	
13	09160-10060	WASHER	4	
14	11138-40C10	PLATE, REINFORCEMENT	1	
15	11131-27A00	PIPE, OIL NO.1,2	4	
16	11133-27A00	PIPE, OIL NO.3	2	
17	11135-27A02	PLATE, OIL PIPE RH	1	
18	11136-27A02	PLATE, OIL PIPE LH	1	
19	01550-06123	BOLT	4	
20-1	09482-00389	SPARK PLUG (NGK, JR9B)	4	
20-2	09482-00391	SPARK PLUG (NGK, JR10B)	4	OPT
21	13101-40C00	PIPE, INTAKE NO.1	1	
22	13102-40C00	PIPE, INTAKE NO.2	1	
23	13103-40C00	PIPE, INTAKE NO.3	1	
24	13104-40C00	PIPE, INTAKE NO.4	1	
25	09280-40010	.O RING (D:2.4, ID:39.7)	4	
26	09402-52208	CLAMP	4	
27	07120-06163	BOLT	8	
28	09248-14010	PLUG, CYLINDER HEAD	4	
29	09168-14002	GASKET	4	

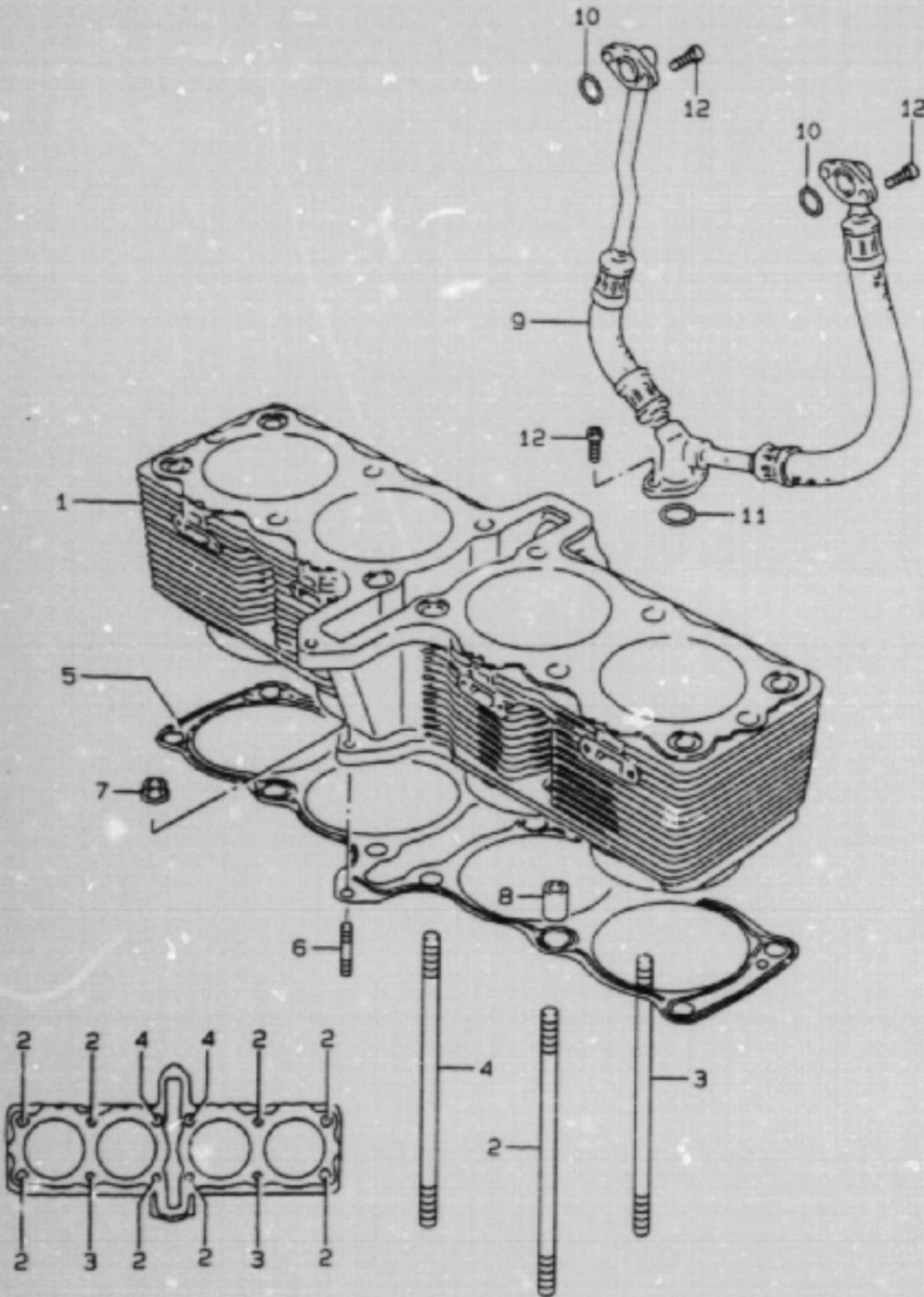
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-04	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER.....	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER.....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE.....	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE.....	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM.....	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE.....	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE.....	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.....	C-06	CYLINDER HEAD COVER.....	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP.....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE.....	J-12	SEAT.....	C-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN.....	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.....	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR.....	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND.....	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA.....	E-12	SPEEDOMETER.....	E-08		

FIG.3

**B 4**

FIG.3 ( B- 4) CYLINDER



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11210-27E20-0F0	CYLINDER	1	
2	09108-10081	STUD BOLT (10X164)	8	
3	09108-10099	STUD BOLT (10X157)	2	
4	09108-10108	STUD BOLT (10X168)	2	
5	11241-48B00	GASKET, CYLINDER	1	
6	01421-06203	STUD BOLT	1	
7	08316-10063	NUT	1	
8	09206-13017	PIN	2	
9	11328-49B04	HOSE, OIL HEAD COOLER	1	
10	09280-14011	O RING (D:2.5, ID:13.8)	2	
11	09280-15007	O RING (D:2.4, ID:15.8)	1	
12	07130-06163	BOLT	6	

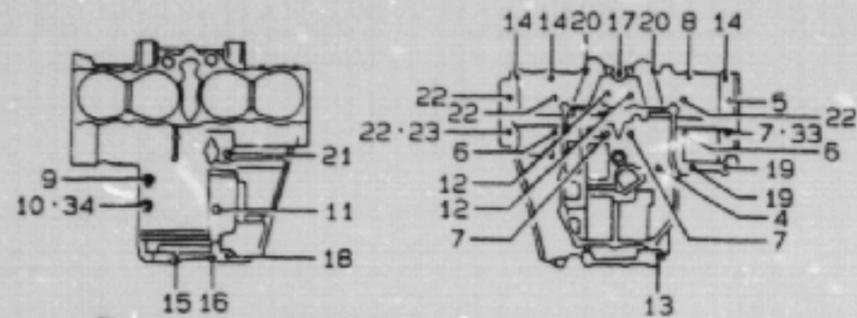
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-04	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRAKE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	Z-07	CRANKCASE COVER...	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 4

B 5

FIG. 4 ( B- 5) CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11301-27830	CRANKCASE SET	1	
2	09206-13004	.PIN (13X22)	2	
3	09206-11017	.PIN (11X20)	2	
4	09103-06163	.BOLT (6X105)	1	
5	09103-08097	.BOLT (8X105)	1	
6	09103-08182	.BOLT (8X125)	2	
7	09103-08098	.BOLT (8X115)	3	
8	01550-06353	.BOLT	1	
9	07130-06403	.BOLT	1	
10-1	07120-06557	.BOLT (CHROME)	1	~E. NO. 140698
10-2	07120-06553	.BOLT (GREEN)	1	E. NO. 140699~
11	07130-06653	.BOLT	1	
12	07130-08653	.BOLT	2	
13	01550-08603	.BOLT	1	
14	01550-06353	.BOLT	3	
15	01550-06403	.BOLT	1	
16	01550-06403	.BOLT	1	
17	01550-06503	.BOLT	1	
18	01550-06603	.BOLT	1	
19	01550-06553	.BOLT	2	
20	01550-06703	.BOLT	2	
21	01550-06803	.BOLT	1	
22-1	09103-08105	.BOLT (8X95)	4	MODEL T/V/W
22-2	09103-08066	.BOLT	4	MODEL X
23	01421-06408	.STUD BOLT	1	
24	01421-06608	.STUD BOLT	1	
25	08316-10063	.NUT	2	
26	09280-2100 <sup>a</sup>	.O RING (D:2.5, ID:21)	2	
27	09280-04004	.O RING (D:1.2, ID:4)	6	
28	09493-14002	.JET	2	
29	09493-24010	.JET	2	
30	09493-26007	.JET	4	
31	09168-12002	.GASKET	1	
32	09247-12103	.PLUG	1	
33	09168-08021	.GASKET	2	

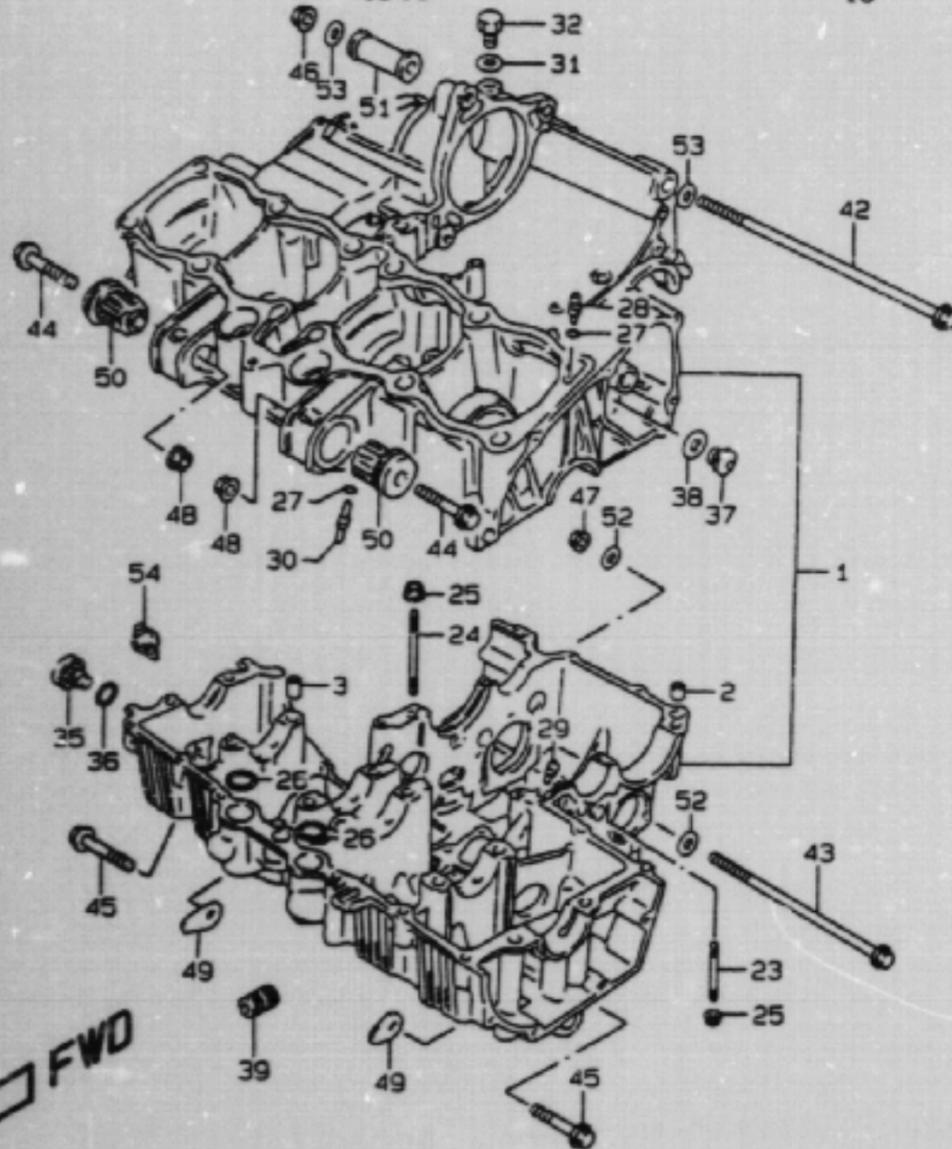
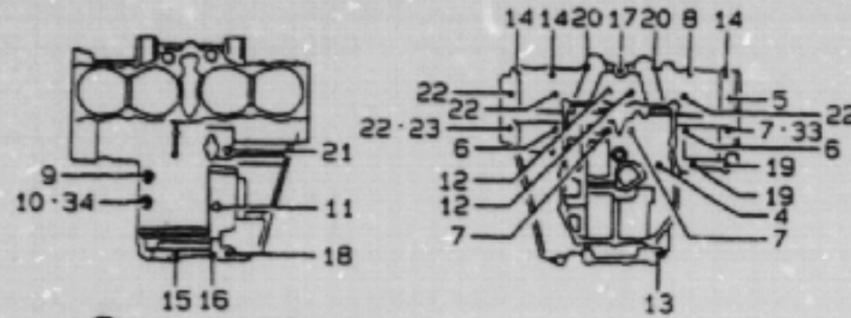
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER.....	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER.....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE.....	J-10	STARTING MOTOR.....	E-01
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE.....	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM.....	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE.....	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE.....	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.....	C-06	CYLINDER HEAD COVER.....	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	URNSIGNAL LAMP.....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE.....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN.....	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.....	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR.....	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND.....	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA.....	E-12	SPEEDOMETER.....	E-08		

FIG. 4

B 6

FIG. 4 ( B- 6) CRANKCASE



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	09168-06018	.GASKET	1	
35	09248-16003	.PLUG	1	
36	09280-17002	.O RING (D:2.4, ID:16.8)	1	
37-1	09248-14005	.PLUG	1	MODEL T
37-2	09248-14010	.PLUG	1	MODEL V/W/X
38	09168-14002	.GASKET	1	
39	16591-06B00	.UNION, OIL FILTER STAND	1	
40	12228-48B00-OEO	.BEARING, CRANK THRUST (GREEN)	1	RH SEE ILLUSTRATION ON FIG.8(B-10)
41-1	12228-48B00-OAO	.BEARING, CRANK THRUST (PINK)	1	LH SEE ILLUSTRATION ON FIG.8(B-10)
41-2	12228-48B00-OB0	.BEARING, CRANK THRUST (BROWN)	1	
41-3	12228-48B00-OC0	.BEARING, CRANK THRUST (RED)	1	
41-4	12228-48B00-OD0	.BEARING, CRANK THRUST (YELLOW)	1	
41-5	12228-48B00-OEO	.BEARING, CRANK THRUST (GREEN)	1	
41-6	12228-48B00-OF0	.BEARING, CRANK THRUST (BLUE)	1	
41-7	12228-48B00-OG0	.BEARING, CRANK THRUST (ORANGE)	1	
41-8	12228-48B00-OHO	.BEARING, CRANK THRUST (BLACK)	1	
42	09103-10136	BOLT (10X180)	1	
43	09100-12053	BOLT (12X140)	1	
44	09103-10289	BOLT	2	
45	01550-10753	BOLT	2	
46	09159-10058	NUT	1	
47	08319-31128	NUT	1	
48	08316-10103	NUT	2	
49	09159-10020	NUT	2	
50	11681-06B00	BUSH, ENGINE MOUNT	2	
51	11610-20C00	SPACER, ENGINE MOUNT	1	
52	08322-01123	WASHER	2	
53	08322-01103	WASHER	2	
54	37820-33D00	SWITCH ASSY, OIL PRESSURE	1	

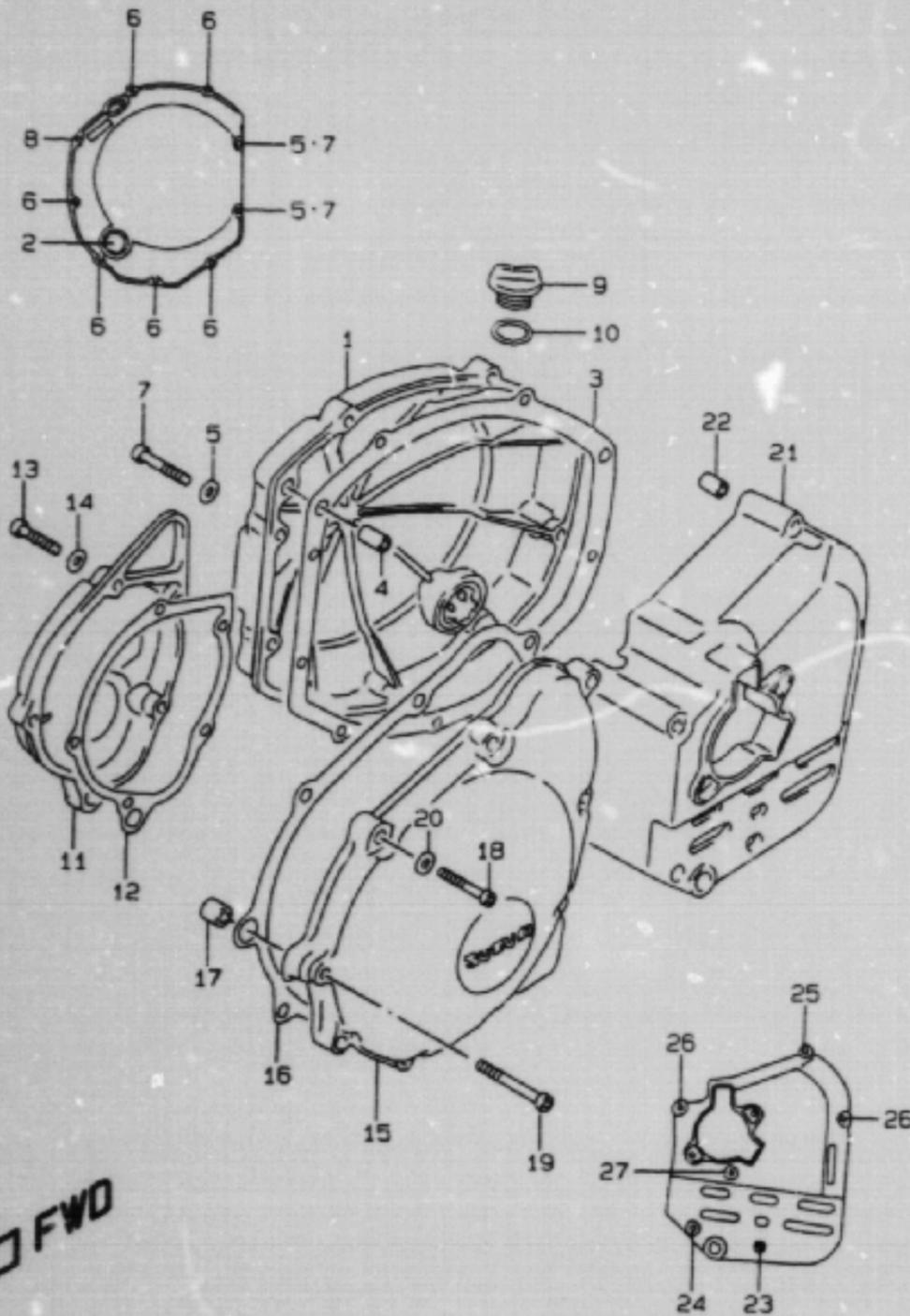
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AIR CLEANER.....	C-07	COMLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER.....	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COMLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER.....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDER.....	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE.....	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM.....	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE.....	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE.....	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.....	C-04	CYLINDER HEAD COVER.....	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP.....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE.....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLINDER.....	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.....	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR.....	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLINDER.....	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LAMP.....	E-12	SPEEDOMETER.....	E-08		

FIG.5

**B 7**

FIG.5 ( B-7 ) CRANKCASE COVER



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11340-26E20	COVER, CLUTCH	1	
2	11971-33210	.LENS, OIL LEVEL CHECK	1	
3	11482-27A20	GASKET	1	
4	04211-09189	PIN	2	
5	09168-06024	GASKET	2	
6	07130-06253	BOLT	6	
7	07130-06303	BOLT	2	
8	07130-06353	BOLT	1	
9-1	09259-20015	PLUG	1	MODEL T
9-2	09259-20008	PLUG	1	MODEL V/W/X
10	09280-17003	O RING (D:3.1, ID:16.8)	1	
11	11381-26E20	COVER, SIGNAL GENERATOR	1	
12	11491-27A30	GASKET	1	
13	09106-06082	BOLT	5	
14	09168-06024	GASKET	1	
15	11351-26E20	COVER, STARTER GEAR	1	
16	11483-48B20	GASKET	1	
17	09206-11017	PIN	1	
18	07130-06253	BOLT	8	
19	07130-06403	BOLT	1	
20	09168-06024	GASKET	1	
21	11360-27E00	COVER, ENGINE SPROCKET	1	
22	04211-09129	PIN	2	
23	07130-06453	BOLT	1	
24	07130-06353	BOLT	1	
25	07130-06553	BOLT	1	
26	07130-06703	BOLT	2	
27	07130-06753	BOLT	1	

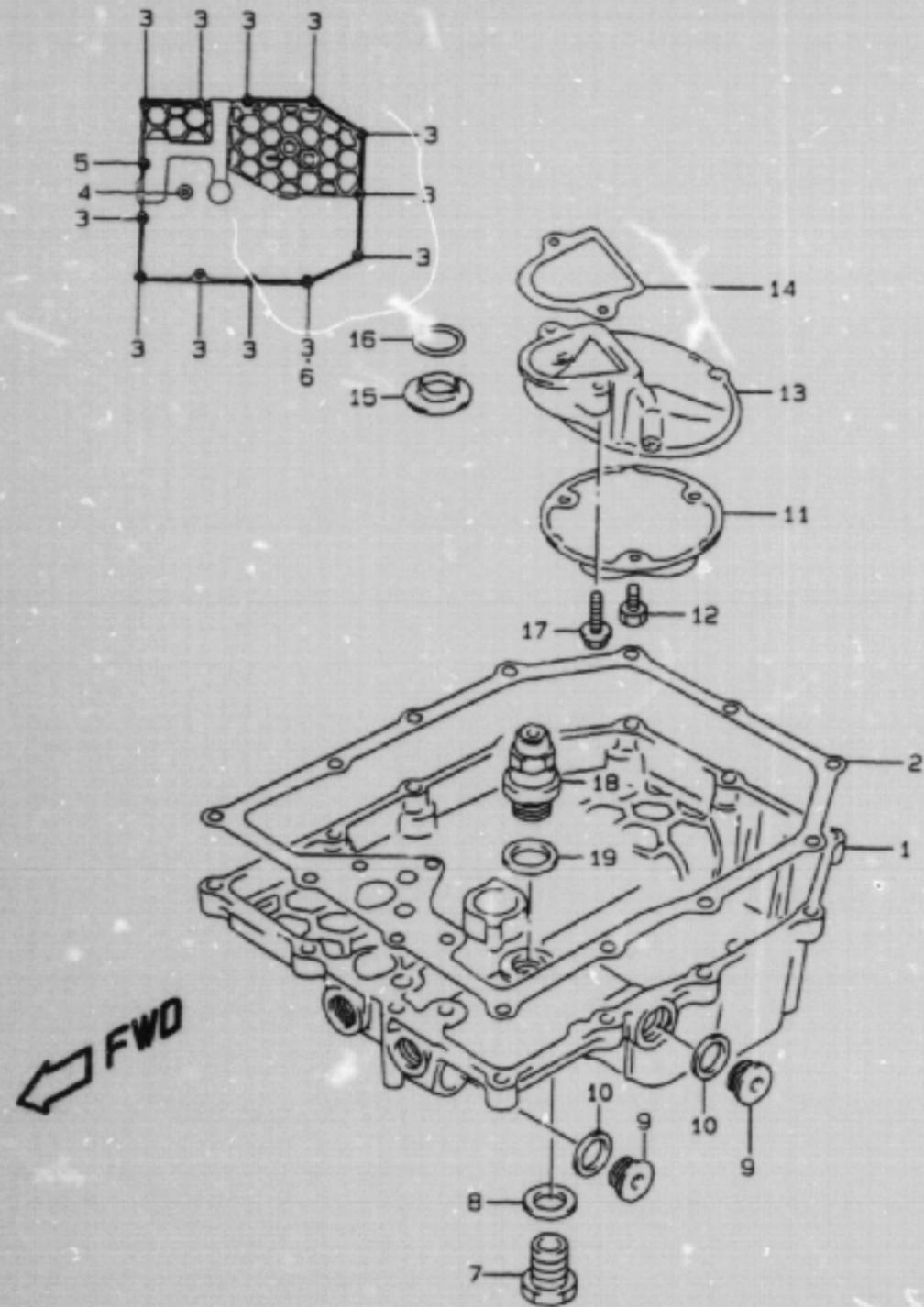
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP...	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE...	J-12	SEAT.....	G-12	WIRING HARNESS....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 6

**B 8**

FIG. 6 ( B- 8) OIL PAN



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	11511-26E10	PAN, OIL	1	MODEL T/V
1-2	11511-26E00	PAN, OIL	1	MODEL W/X
2	11489-27A20	GASKET	1	
3	01550-06253	BOLT	12	
4	01550-06303	BOLT	1	
5	01550-06503	BOLT	1	
6	09168-06024	GASKET	1	
7	09247-14001	PLUG, DRAIN	1	
8	09168-14002	GASKET	1	
9	09248-16010	PLUG, OIL GALLERY	2	
10	09168-16002	GASKET	2	
11	16520-09301	STRAINER, OIL	1	
12	01570-06123	BOLT	3	
13	16525-06B00	PROTECTOR, OIL STRAINER	1	
14	16528-27A20	GASKET, PROTECTOR	1	
15	16529-27A01	GASKET, OIL OUTLET	1	
16	09280-18009	O RING (D:3.2, ID:17.8)	1	
17	01550-06253	BOLT	2	
18	16440-17C01	VALVE ASSY, OIL RELIEF	1	
19	09168-16002	GASKET	1	

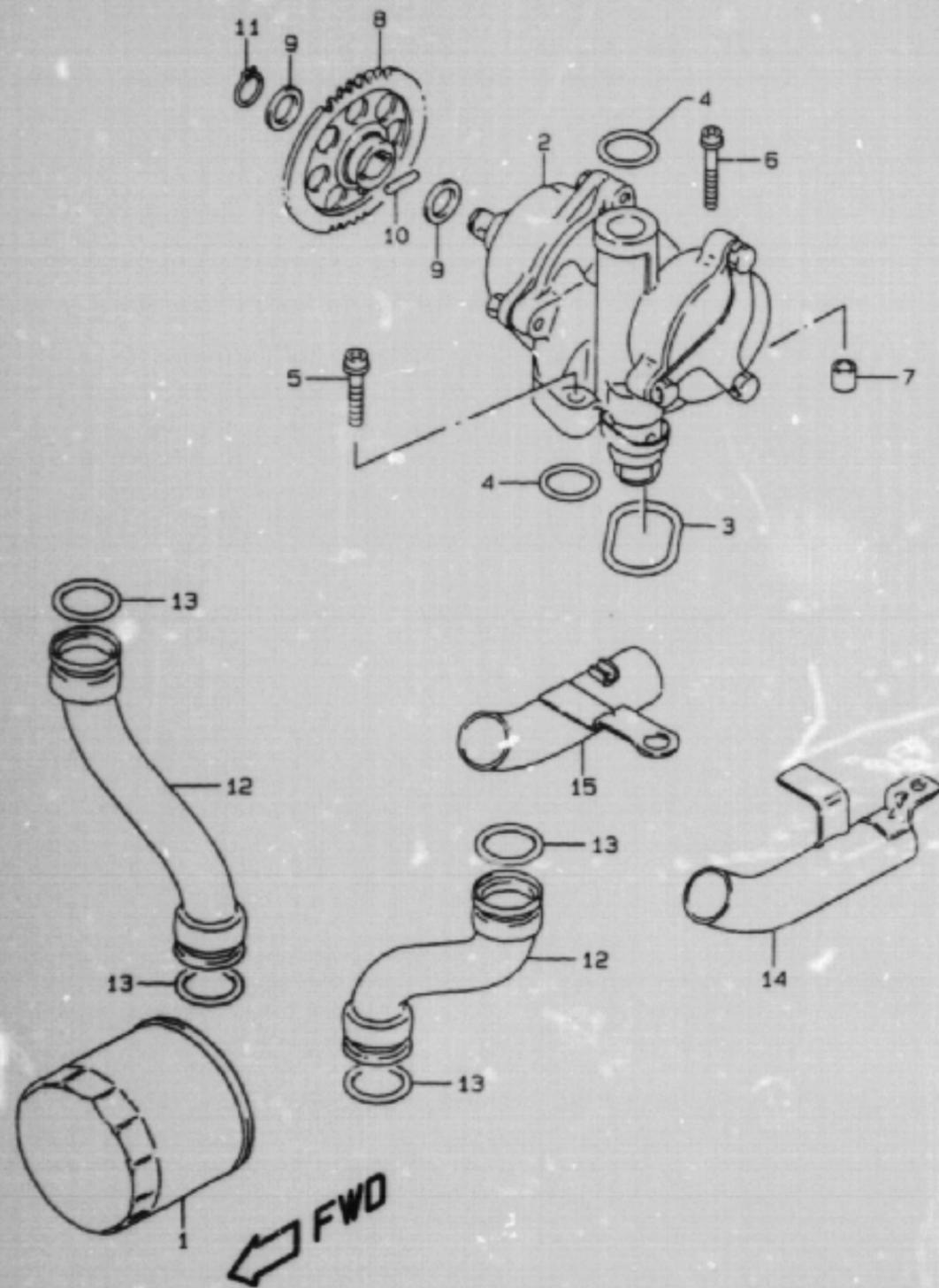
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER, J-04	STAND.....	F-05	
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER.....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDER J-10	E-02	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE.....	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-03	REAR SWINGING ARM.. J-02	H-04	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE... I-04	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER B-02	B-02	FRONT CALIPER.....	H-03	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	URNSIGNAL LAMP.....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE.... E-10	E-10	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CY. IN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-01	HORN/HANDLE SWITCH. E-15	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR... E-04	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLINDER I-06	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA E-12	E-12	SPEEDOMETER.....	E-08		

FIG. 7

**B 9**

FIG. 7 ( B- 9) OIL PUMP



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	16510-06B01	FILTER ASSY, ENGINE OIL	1	MODEL T/V
1-2	16510-34E00	FILTER ASSY, ENGINE OIL	1	MODEL W/X
2	16400-06B20	PUMP ASSY, OIL	1	
3	16491-27A01	O RING, PUMP	1	
4	09280-18009	O RING (D:3.2, ID:17.8)	2	
5-1	07130-06303	BOLT	2	MODEL T/V/W
5-2	09106-06089	BOLT (6X30)	2	MODEL X
6-1	07130-06353	BOLT	1	MODEL T/V/W
6-2	09106-06088	BOLT (6X35)	1	MODEL X
7	04211-09129	PIN	2	
8	16332-19C00	GEAR, PUMP DRIVEN (NT:37)	1	
9	08221-12205	SHIM	2	
10	09261-05006	PIN	1	
11	08331-31126	CIRCLIP	1	
12	16481-48B01	PIPE, OUTLET	2	
13	09280-22016	O RING (D:3.7, ID:21.7)	4	
14	16530-27A02	PIPE, OUTLET UNDER LH	1	
15	16540-27A02	PIPE, OUTLET UNDER RH	1	

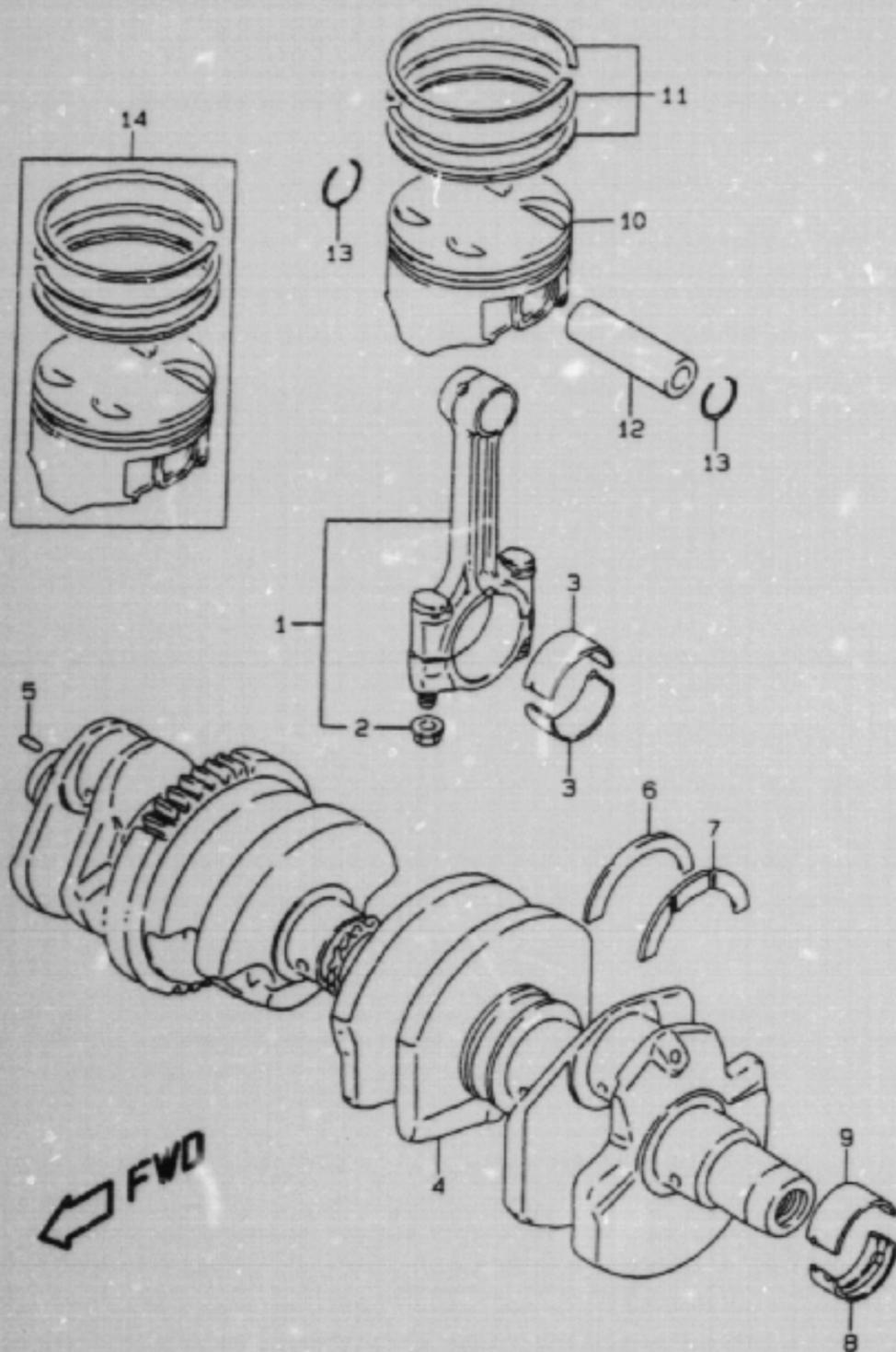
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-03	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEN.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING..	C-04	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	URNSIGNAL LAMP.....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH..	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 8

B 10

FIG. 8 ( B-10) CRANKSHAFT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	12160-43C02	ROD ASSY, CONNECTING	4	MODEL T/V/W
1-2	12160-40C03	ROD ASSY, CONNECTING	4	MODEL X
2	09159-09001	.NUT	8	
3-1	12164-46E01-0A0	BEARING	8	
3-2	12164-46E01-0B0	BEARING	8	
3-3	12164-46E01-0C0	BEARING	8	
3-4	12164-46E01-0D0	BEARING	8	
4-1	12000-27830	CRANKSHAFT SET	1	~E.NO.110512
4-2	12000-27831	CRANKSHAFT SET	1	E.NO.110513~
5	04221-04089	.PIN	1	
6	12228-48B00-0E0	.BEARING, CRANK THRUST (GREEN)	1	RH
7-1	12228-48B00-0A0	.BEARING, CRANK THRUST (PINK)	1	LH
7-2	12228-48B00-0B0	.BEARING, CRANK THRUST (BROWN)	1	
7-3	12228-48B00-0C0	.BEARING, CRANK THRUST (RED)	1	
7-4	12228-48B00-0D0	.BEARING, CRANK THRUST (YELLOW)	1	
7-5	12228-48B00-0E0	.BEARING, CRANK THRUST (GREEN)	1	
7-6	12228-48B00-0F0	.BEARING, CRANK THRUST (BLUE)	1	
7-7	12228-48B00-0G0	.BEARING, CRANK THRUST (ORANGE)	1	
7-8	12228-48B00-0H0	.BEARING, CRANK THRUST (BLACK)	1	
8-1	12229-06B00-0A0	BEARING, CRANKSHAFT (GREEN)	3	LOWER
8-2	12229-06B00-0B0	BEARING, CRANKSHAFT (BLACK)	6	
8-3	12229-06B00-0C0	BEARING, CRANKSHAFT (BROWN)	6	
8-4	12229-06B00-0D0	BEARING, CRANKSHAFT (YELLOW)	6	
9-1	12229-06B10-0A0	BEARING, CRANKSHAFT (GREEN)	6	UPPER
9-2	12229-06B10-0B0	BEARING, CRANKSHAFT (BLACK)	6	
9-3	12229-06B10-0C0	BEARING, CRANKSHAFT (BROWN)	6	
9-4	12229-06B10-0D0	BEARING, CRANKSHAFT (YELLOW)	6	
10	12111-27E01-0F0	PISTON	4	
11	12140-27E20	RING SET, PISTON	4	
12	12151-05A00	PIN, PISTON	4	
13	09381-20004	CIRCLIP	8	
14	12100-27E01-050	PISTON SET (OS:0.5)	4	OPT

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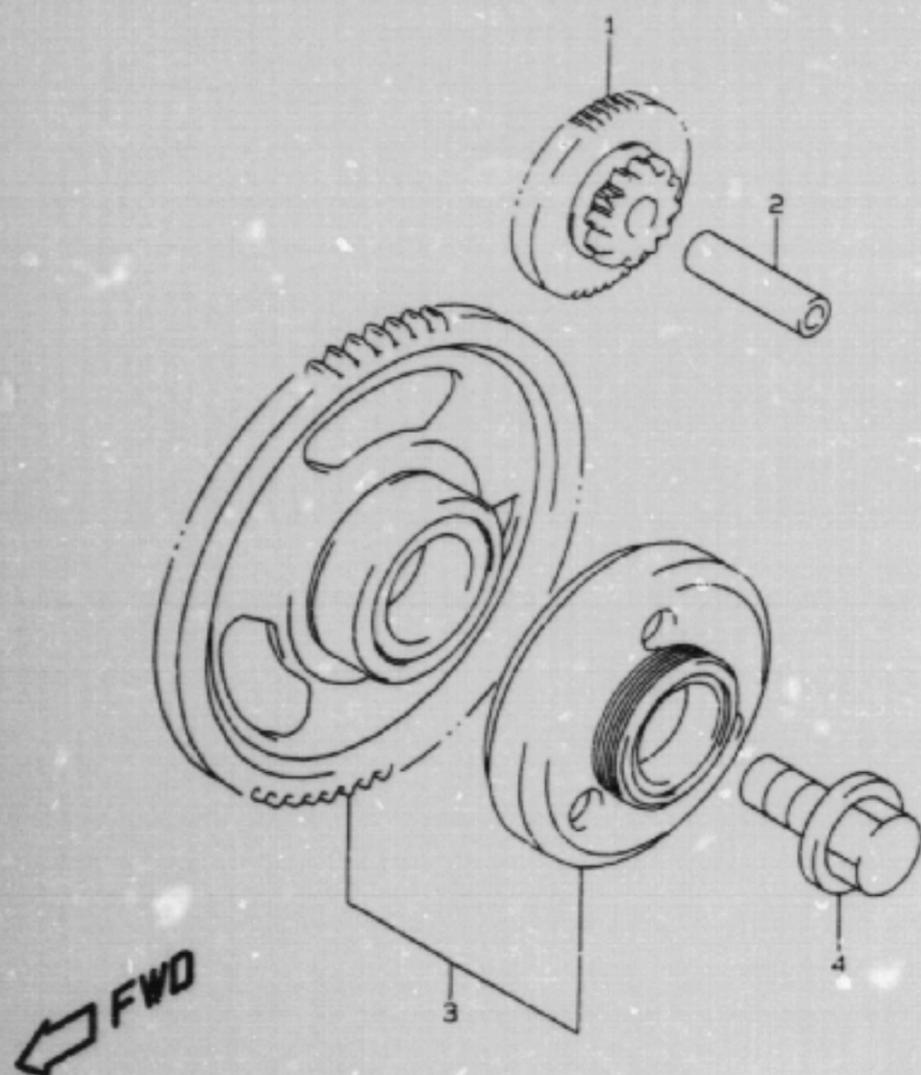
AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	DIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	DIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	DIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-04	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	URNSIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE...	J-12	SEAT.....	G-12	WIRING HARNESS....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 9

**B 11**

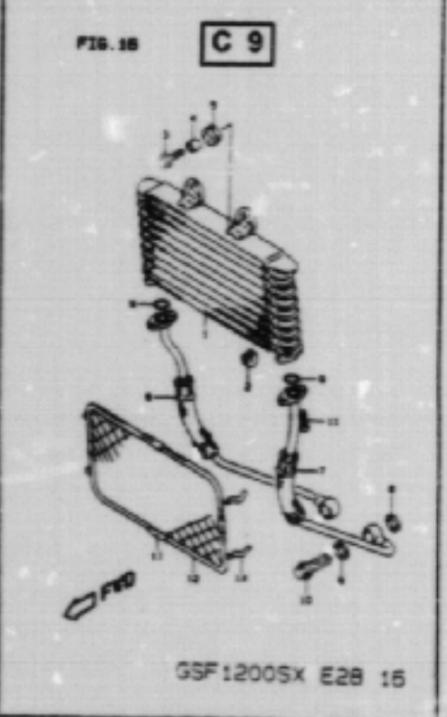
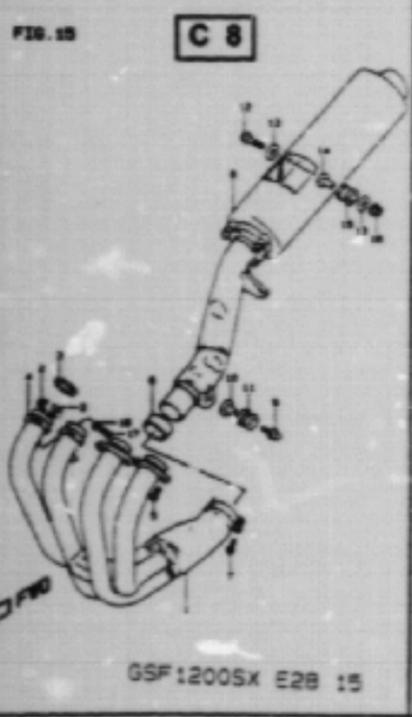
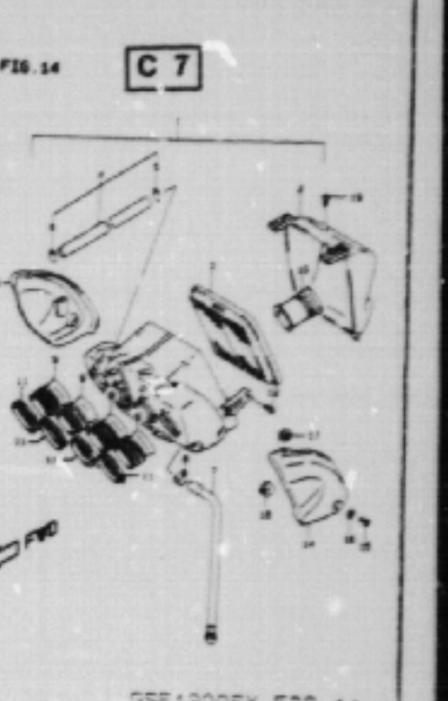
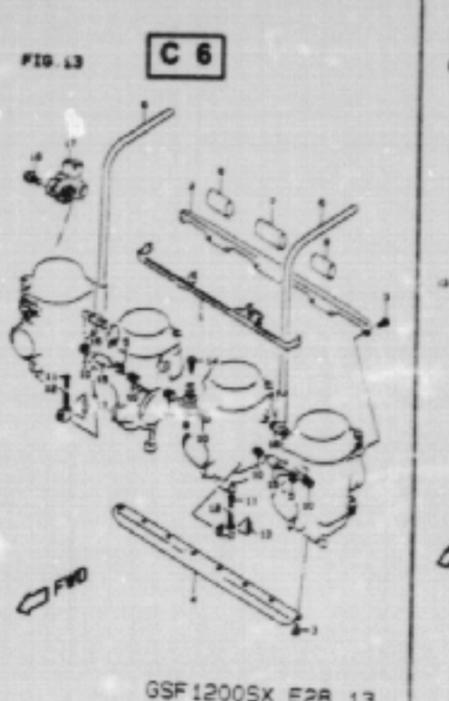
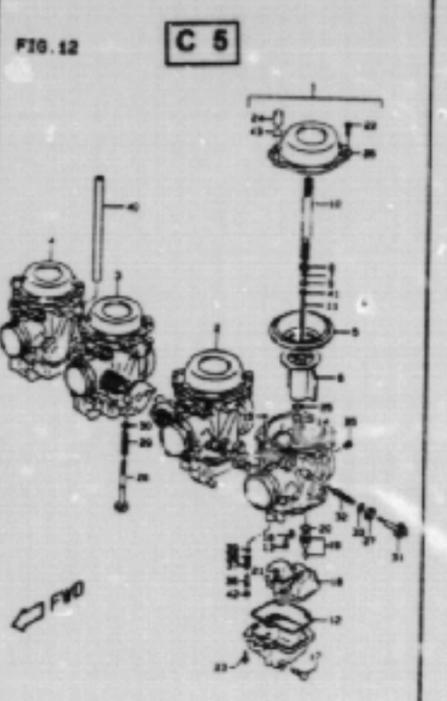
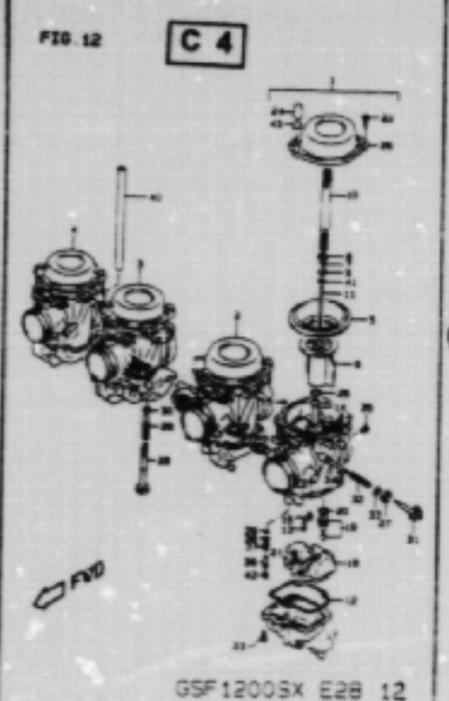
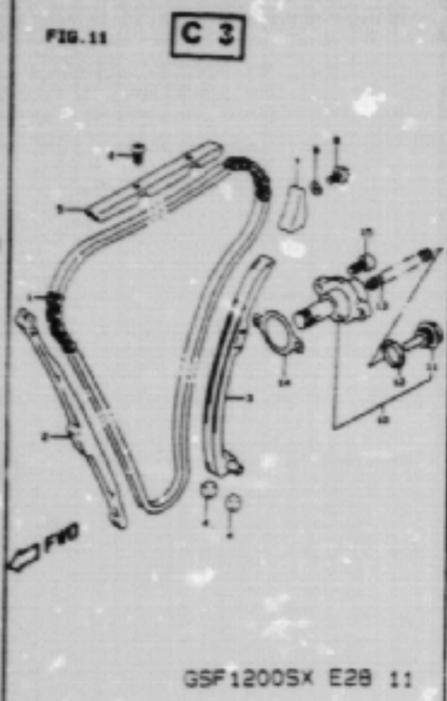
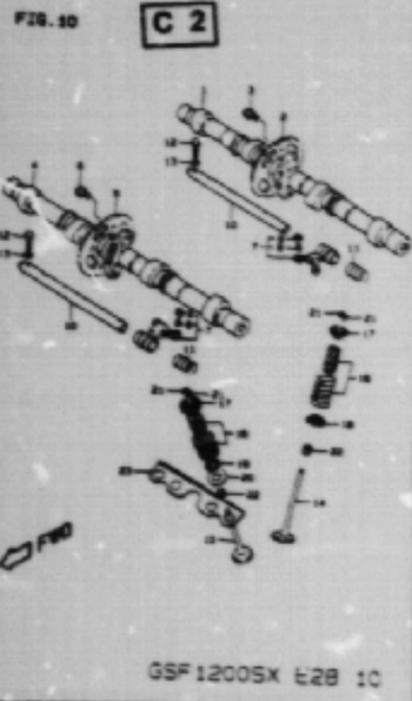
FIG. 9 ( B-11) STARTER CLUTCH

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12611-06800	GEAR, STARTER ILDE (NT:12/53)	1	
2	09206-11014	PIN	1	
3	12600-43811	CLUTCH SET, STARTER	1	
4	09103-14005	BOLT (14X21)	1	



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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-05	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER...	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	N-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-04	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE...	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

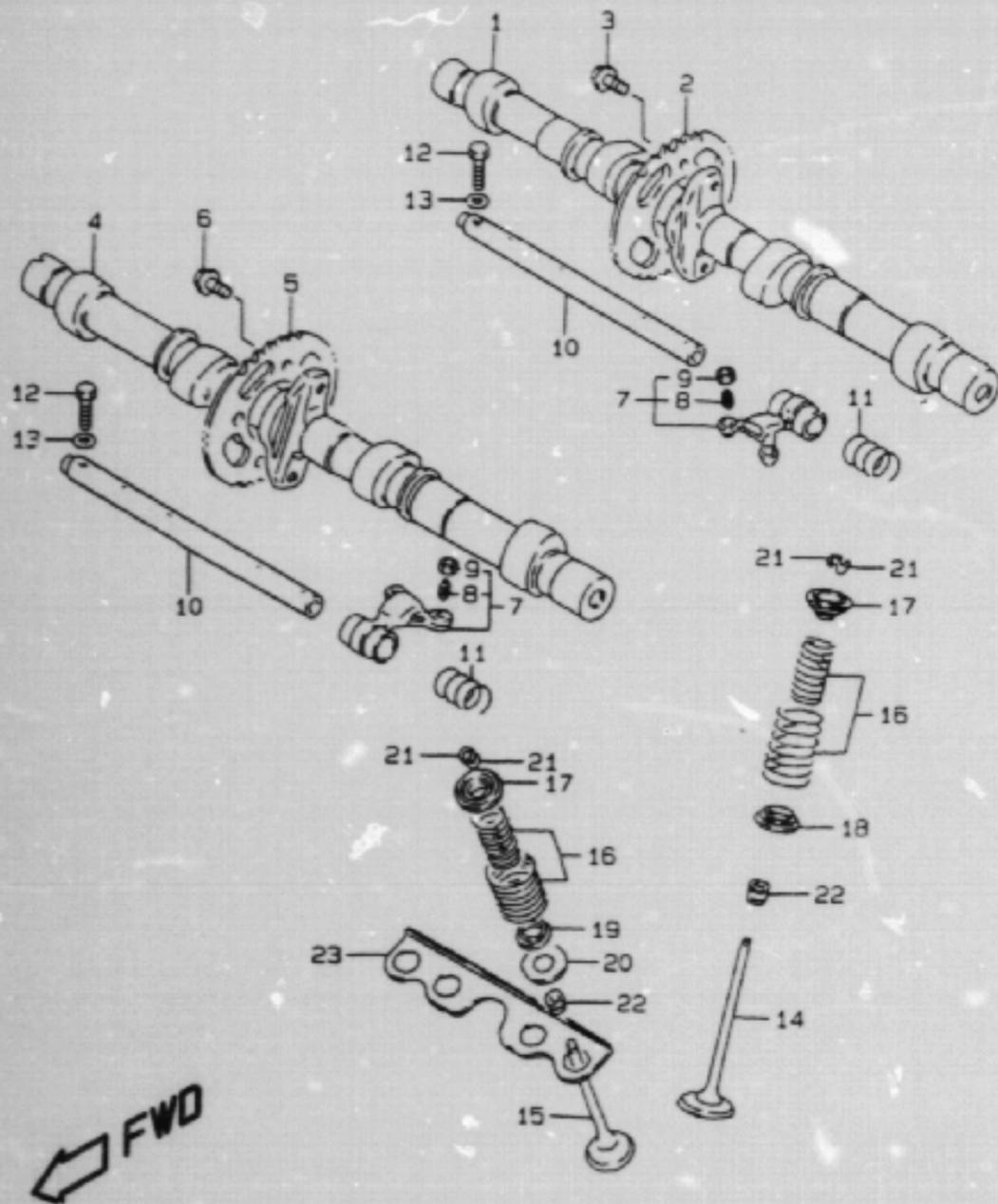


AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-05	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-00	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-06	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 10

C 2

FIG.10 ( C- 2) CAM SHAFT / VALVE



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12711-26D00	CAM SHAFT, INTAKE	1	
2	12741-26D00	SPROCKET	1	
3	09103-07001	BOLT (7X11)	2	
4	12721-26D00	CAM SHAFT, EXHAUST	1	
5	12741-26D00	SPROCKET	1	
6	09103-07001	BOLT (7X11)	2	
7	12840-27A01	ARM, ROCKER	8	
8	12842-49201	.SCREW	16	
9	12843-27A00	.NUT	16	
10	12861-27A00	SHAFT, ROCKER ARM	4	
11	09440-13014	SPRING	8	
12	01800-06303	BOLT	4	
13	08322-01063	WASHER	4	
14	12911-06B02	VALVE, INTAKE	8	
15	12912-06B00	VALVE, EXHAUST	8	
16	12920-06B00	SPRING SET	16	
17	12931-27A01	RETAINER	16	
18	12933-81400	SEAT	8	
19	12934-27A01	SEAT, EXHAUST INNER	8	
20	12935-27A00	SEAT, EXHAUST OUTER	8	
21	12932-27A00	COTTER, VALVE	32	
22	09289-05011	OIL SEAL (5X10X8.7)	16	
23	11137-27A02	PLATE	2	

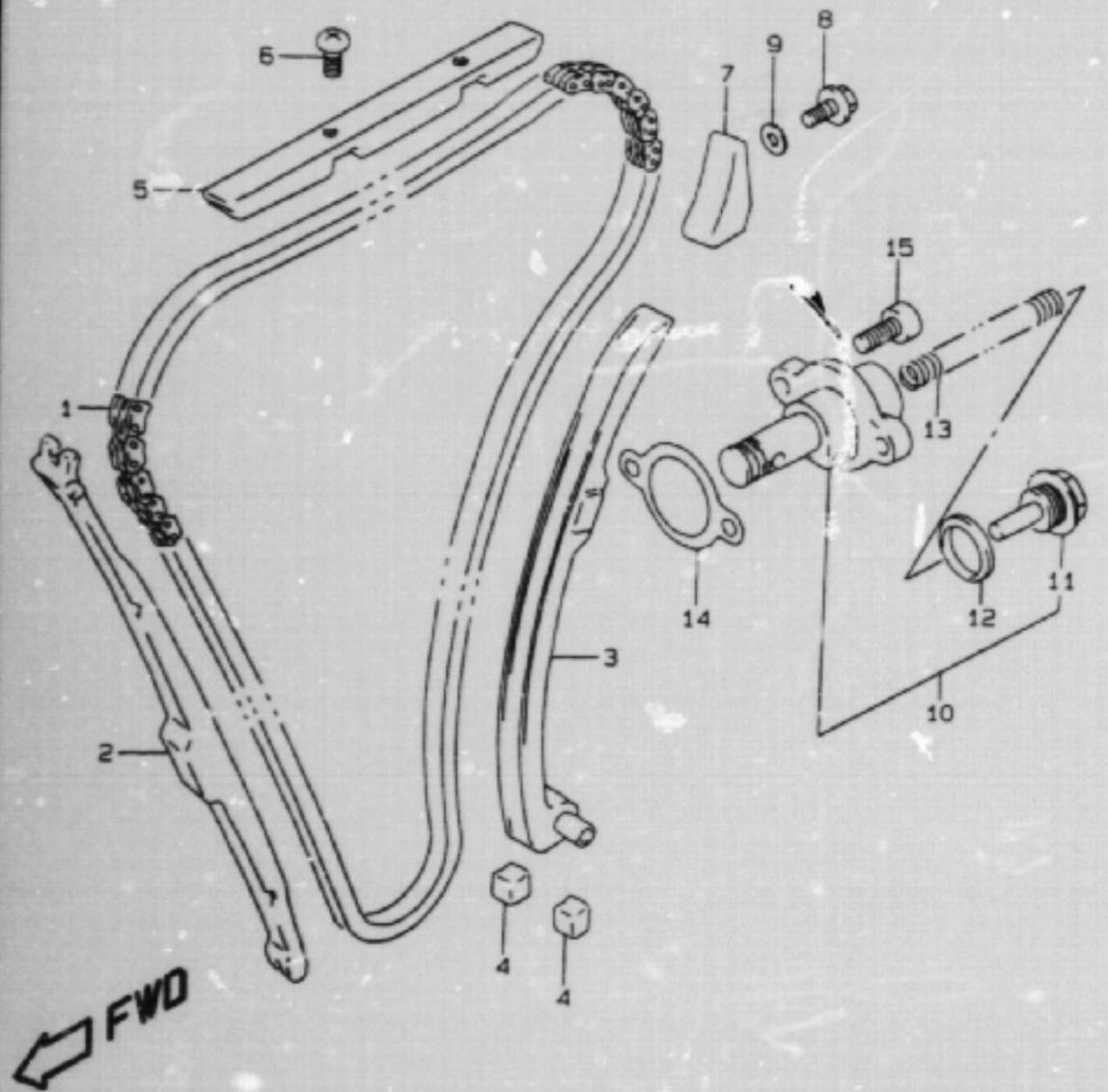
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER...	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLIND	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	N-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	B-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 11

C 3

FIG.11 ( C- 3) CAM CHAIN



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12760-26D00	CHAIN, CAM SHAFT DRIVE	1	
2	12771-26D00	GUIDE, CAM CHAIN NO.1	1	
3	12810-26D00	TENSIONER, CAM CHAIN	1	
4	12814-34200	CUSHION	2	
5	12782-05A01	GUIDE, CAM CHAIN NO.2	1	
6	02112-06103	SCREW	2	
7	12791-27A00	GUIDE, CAM CHAIN NO.3	1	
8	01550-06103	BOLT	1	
9	09168-06023	GASKET	1	
10	12830-46E10	ADJUSTER ASSY, TENSIONER	1	
11	12834-27A00	.PLUG	1	
12	12832-27A00	.GASKET	1	
13	12833-26D10	.SPRING	1	
14	12837-27A10	GASKET	1	
15	07130-06253	BOLT	2	

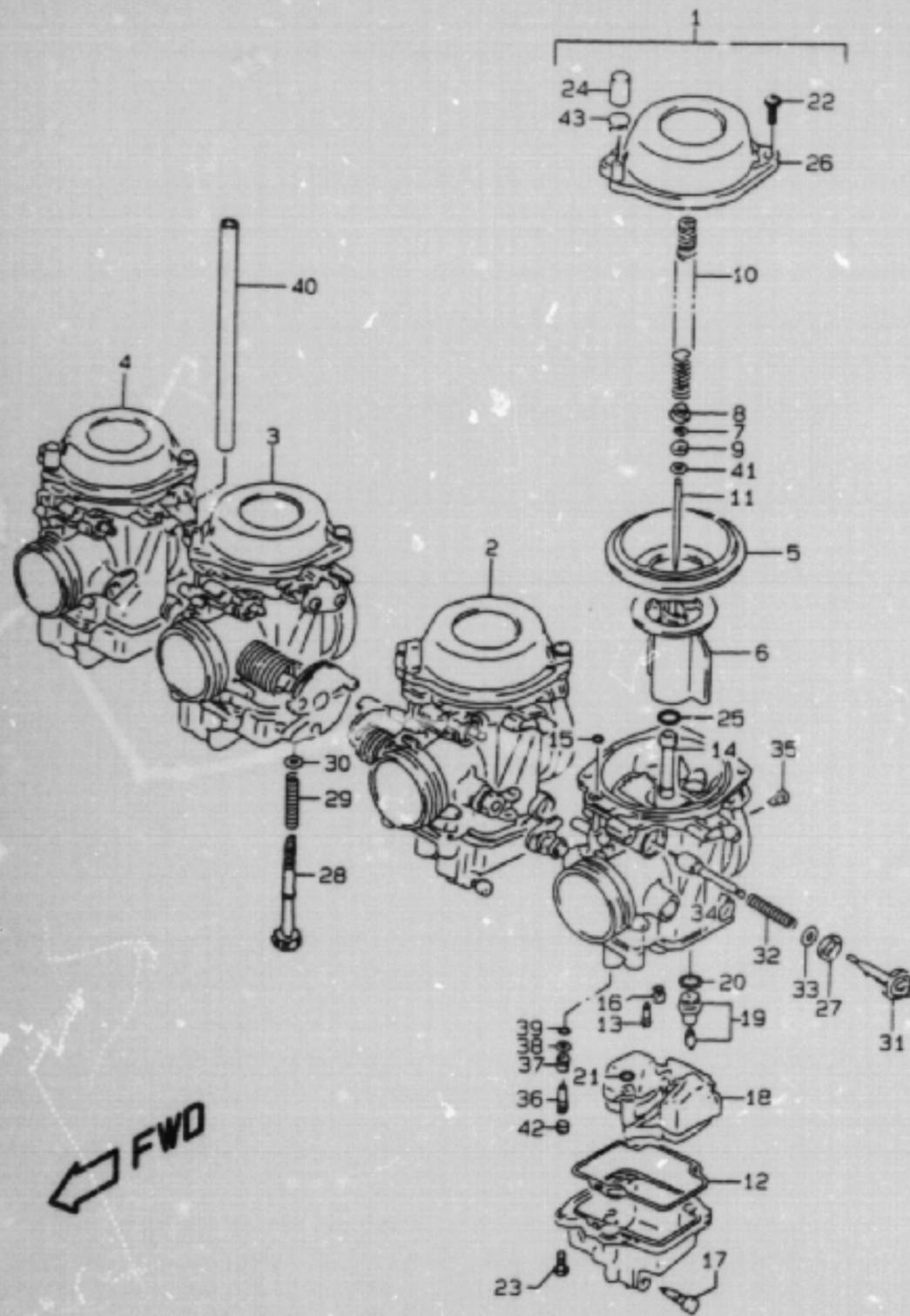
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-04	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEN.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-04	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-04	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	URNSIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 12

C 4

FIG. 12 ( C- 4) CARBURETOR



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	13201-27E10	CARBURETOR ASSY, LH	1	MODEL T
1-2	13201-27E50	CARBURETOR ASSY, LH	1	MODEL V/W/X
2-1	13202-27E10	CARBURETOR ASSY, ML	1	MODEL T
2-2	13202-27E50	CARBURETOR ASSY, ML	1	MODEL V/W/X
3-1	13203-27E10	CARBURETOR ASSY, MR	1	MODEL T
3-2	13203-27E50	CARBURETOR ASSY, MR	1	MODEL V/W/X
4-1	13204-27E10	CARBURETOR ASSY, RH	1	MODEL T
4-2	13204-27E50	CARBURETOR ASSY, RH	1	MODEL V/W/X
5	13507-17C01	.DIAPHRAGM	4	
6	13501-02D00	.VALVE, PISTON	4	
7	13394-40D20	.E RING	4	
8	13382-42A00	.RING	4	
9	13387-47010	.RING	4	
10	12417-07C30	.SPRING	4	
11-1	13383-27E00	.NEEDLE, JET (5D76-4)	4	MODEL T
11-2	13383-27E50	.NEEDLE, JET (5D80-1)	4	MODEL V/W/X
12	13258-44B00	.GASKET	4	
13	09492-35010	.JET, PILOT (37.5)	4	
14-1	09494-00638	.JET, NEEDLE (O-8)	4	MODEL T
14-2	09494-00898	.JET, NEEDLE (O-8M)	4	MODEL V/W/X
15	13509-17C00	.O RING	4	
16	09491-20012	.JET, MAIN (102.5)	4	
17	13247-13A00	.SCREW, DRAIN	4	
18	13240-14D10	.FLOAT ASSY	4	
19	13370-46E20	.VALVE ASSY, NEEDLE	4	+13370-46E10
20	13374-46710	.O RING	4	
21	13374-44080	.O RING	4	
22	02112-75163	.SCREW	8	
23	02112-05127	.SCREW	8	
24	13508-17C00	.CAP	3	
25	13278-47090	.O RING	4	

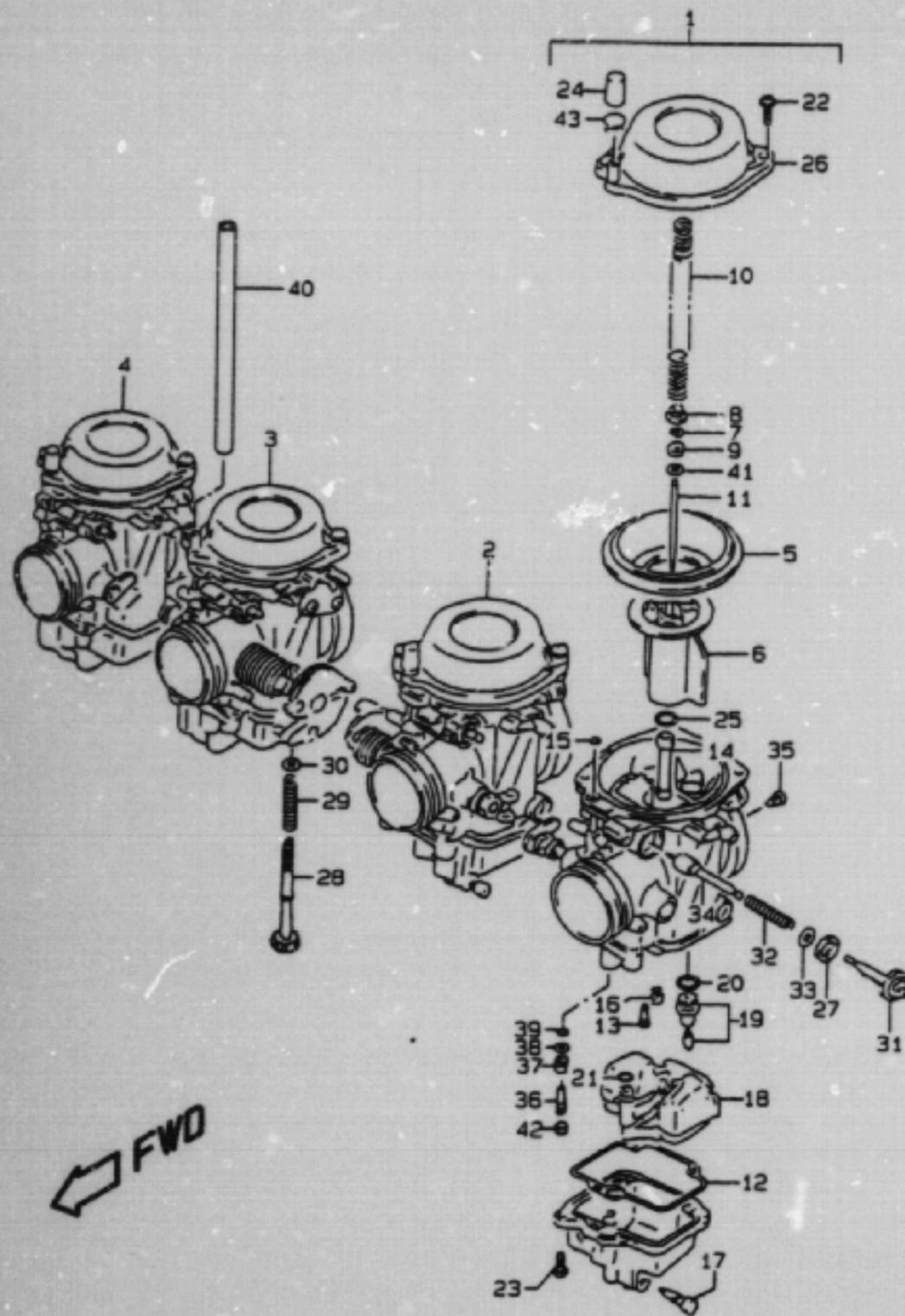
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKSHAFT.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 12

C 5

FIG.12 ( C- 5) CARBURETOR



REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
26	13502-17E20	.COVER, DIAPHRAGM	4	
27	13418-17C00	.CAP, STARTER	4	
28	13267-14D10	.ADJUSTER	1	MR
29	13375-14D10	.SPRING	1	MR
30	13427-38300	.WASHER	1	MR
31	13418-17C10	.HOLDER	4	
32	13417-26D00	.SPRING	4	
33	13432-47090	.WASHER	4	
34	13411-05320	.PLUNGER ASSY	4	
35-1	09493-28007	.JET, AIR (1.4)	4	MODEL T
35-2	09493-30004	.JET, AIR (1.5)	4	MODEL V/W/X
36-1	13279-47070	.SCREW, PILOT (1,3/4)	4	MODEL T
36-2	13279-47070	.SCREW, PILOT (2.0)	4	MODEL V/W/X
37	13268-47070	.SPRING	4	
38	13291-29900	.WASHER	4	
39	13295-29900	.O RING	4	
40	09352-50903-600	.HOSE (5X9X600)	1	MR L:600→175
41	13382-44030	.WASHER	4	
42	13281-05A00	.PLUG	4	MODEL V/W/X

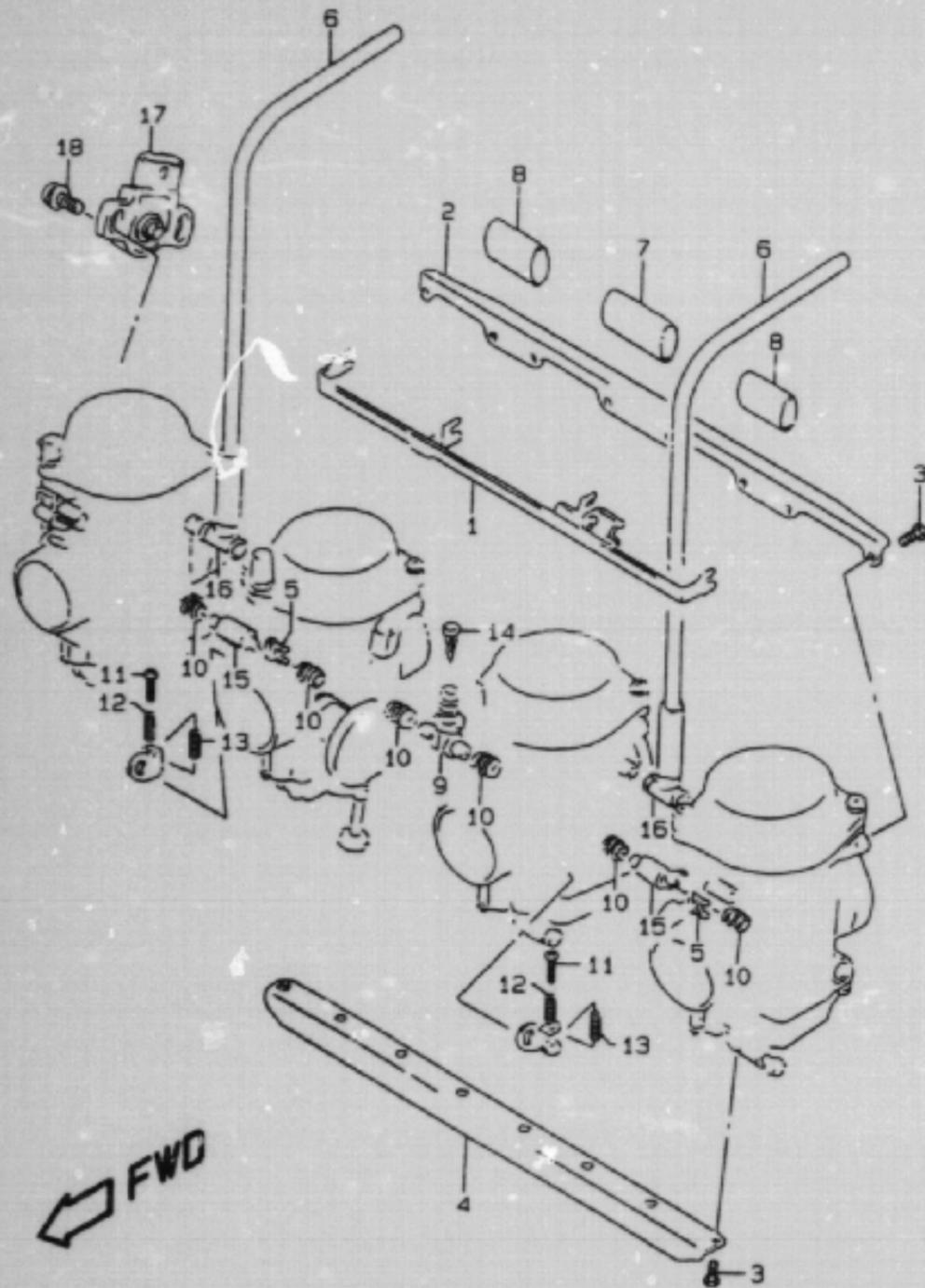
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLIND	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	REAR SWINGING ARM..	B-08	REAR WHEEL.....	J-06	STEERING STEN.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-18	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	RIDER HANDLE.....	G-13	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-02	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	SEAT.....	G-12	TURNSIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE...	J-12	SIGNAL GENERATOR...	F-04	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SPEEDOMETER.....	E-08		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12				

FIG. 13

C 6

FIG. 13 ( C- 6) CARBURETOR FITTING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13413-26000	LEVER	1	
2	13628-17C10	PLATE	1	
3	02112-05127	SCREW	16	
4	13628-17D00	PLATE	1	
5	13439-17C00	HOLDER	2	
6	13684-40C00	HOSE (7X10.2X475)	2	
7	13684-43440	HOSE (16X19X100)	1	
8	13684-43440	HOSE (16X19X100)	2	
9	13685-44B00	NIPPLE	1	
10	13673-44B00	SEAL	6	
11	13267-44B00	SCREW	3	
12	13271-44B00	SPRING	3	
13	13268-17C10	SPRING	3	
14	13236-26D00	FILTER	1	
15	13556-26D00	PIPE	2	
16	13684-20C10	HOSE	2	
17	13550-13D60	SENSOR ASSY, THROTTLE	1	MODEL T
18	13605-20C00	SCREW	2	MODEL T

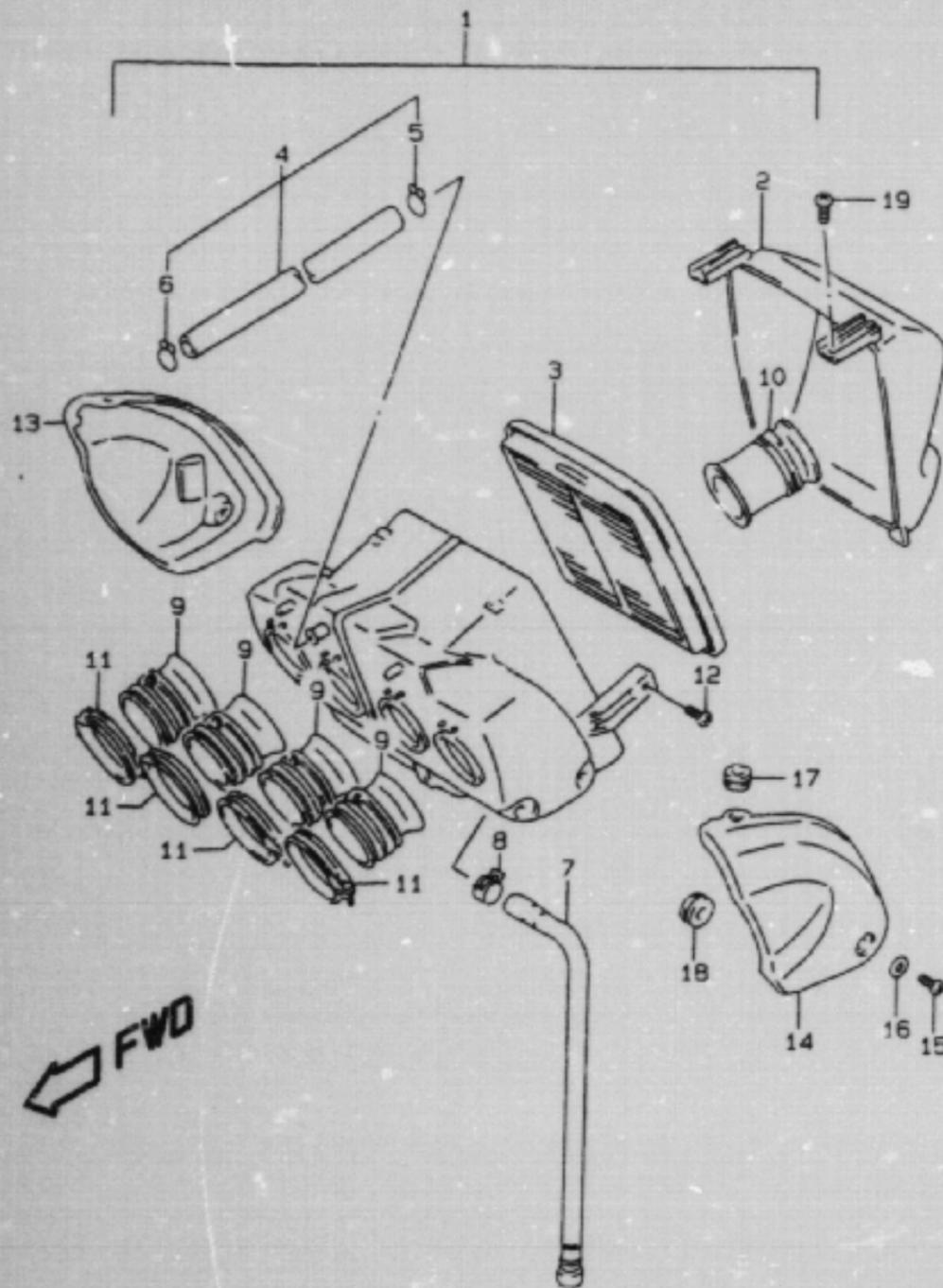
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER.....	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER.....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDER.....	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE.....	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM.....	J-02	STEERING STEM.....	N-04
CAM SHAFT / VALVE.....	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE.....	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.....	C-06	CYLINDER HEAD COVER.....	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP.....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE.....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLINDER.....	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.....	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR.....	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLINDER.....	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LAMP.....	E-12	SPEEDOMETER.....	E-08		

FIG. 14

C 7

FIG. 14 ( C- 7) AIR CLEANER



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13700-27E00	CLEANER ASSY, AIR	1	
2	13740-17E02	.CAP	1	
3	13780-17E00	.FILTER	1	
4	13850-27E00	.TUBE, BREATHER	1	
5	09401-14301	..CLIP	1	
6	09401-16401	..CLIP	1	
7	13870-21458	.TUBE, DRAIN	1	
8-1	09401-13413	.CLIP	1	MODEL T/V
8-2	09401-13417	.CLIP	1	MODEL W/X
9	13881-01D01	.TUBE, OUTLET	4	
10	13891-31E10	.TUBE, INLET	1	
11	09402-66208	.CLAMP	4	
12	02142-05127	.SCREW	2	
13	13910-27E00	COVER, RH	1	
14	13920-27E00	COVER, LH	1	
15	09139-05025	SCREW (5X14)	2	
16	09169-05013	WASHER	2	
17	09320-06504	CUSHION	2	←09320-05006
18	09320-08018	CUSHION	2	
19	02142-06123	SCREW	2	

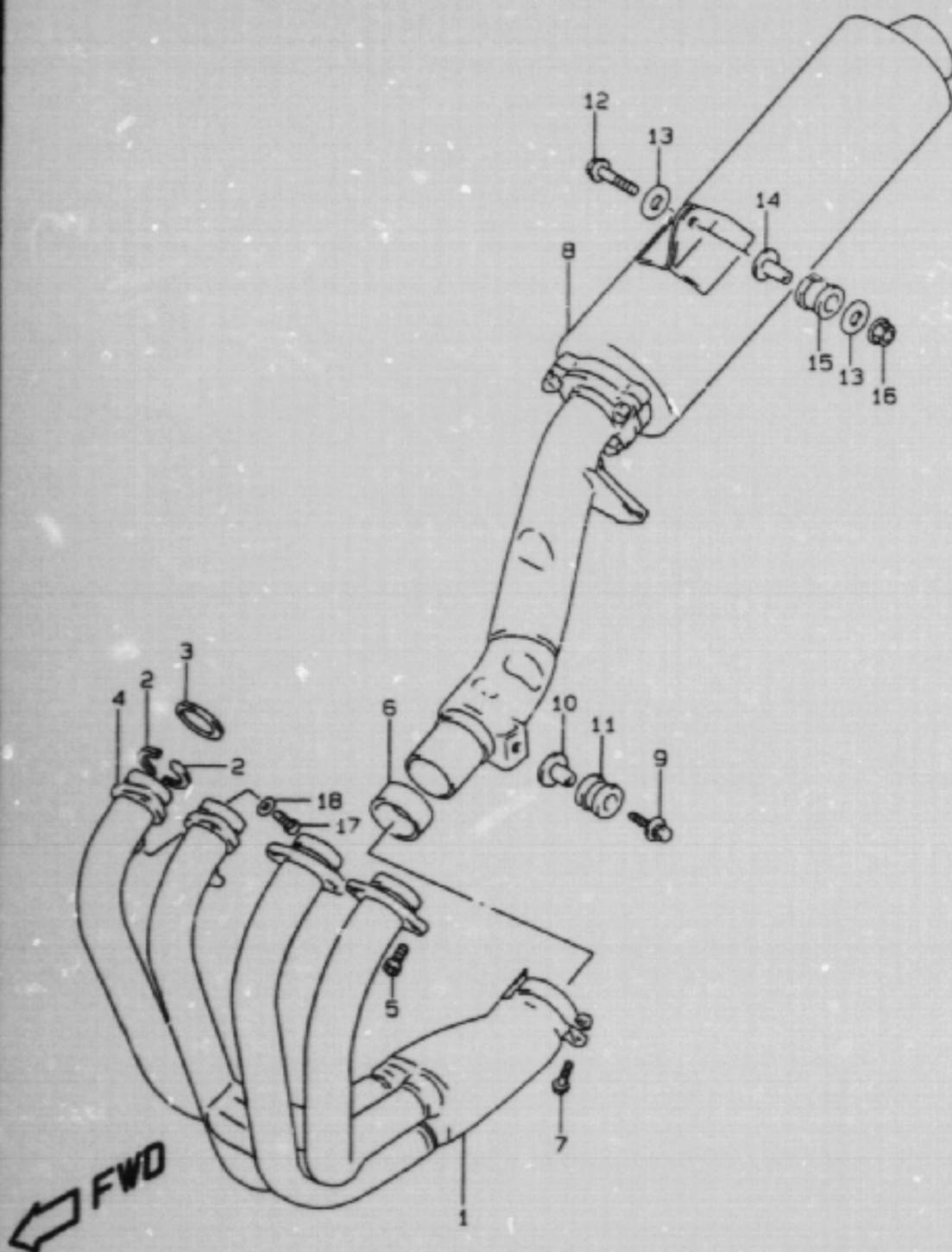
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-04	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER...	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-06	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING..	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH..	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 15

C 8

FIG.15 ( C- 8) MUFFLER



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14100-27E00	EXHAUST	1	
2	14155-27A00	PLATE	4	RH, LH
3	14181-18C00	GASKET	4	
4	14182-26D00	CLAMP	2	RH, LH
5	07130-08257	BOLT	8	
6	14771-27E00	CONNECTOR, MUFFLER	1	
7	01550-08403	BOLT	1	
8	14310-27E00-H01	BODY, MUFFLER	1	
9	09118-08068	BOLT (8X40)	1	
10	09180-08152	SPACER, SUPPORT, FR	1	
11	09320-12048	CUSHION	1	
12	01550-08457	BOLT	1	
13-1	09160-08106	WASHER	2	MODEL T/V
13-2	09160-08140	WASHER	2	MODEL W/X
14	09180-08156	SPACER, SUPPORT, RR	1	
15	09320-12049	CUSHION	1	
16	08361-25088	NUT	1	
17	09106-06076	BOLT (6X10)	4	
18	09160-06055	WASHER	4	

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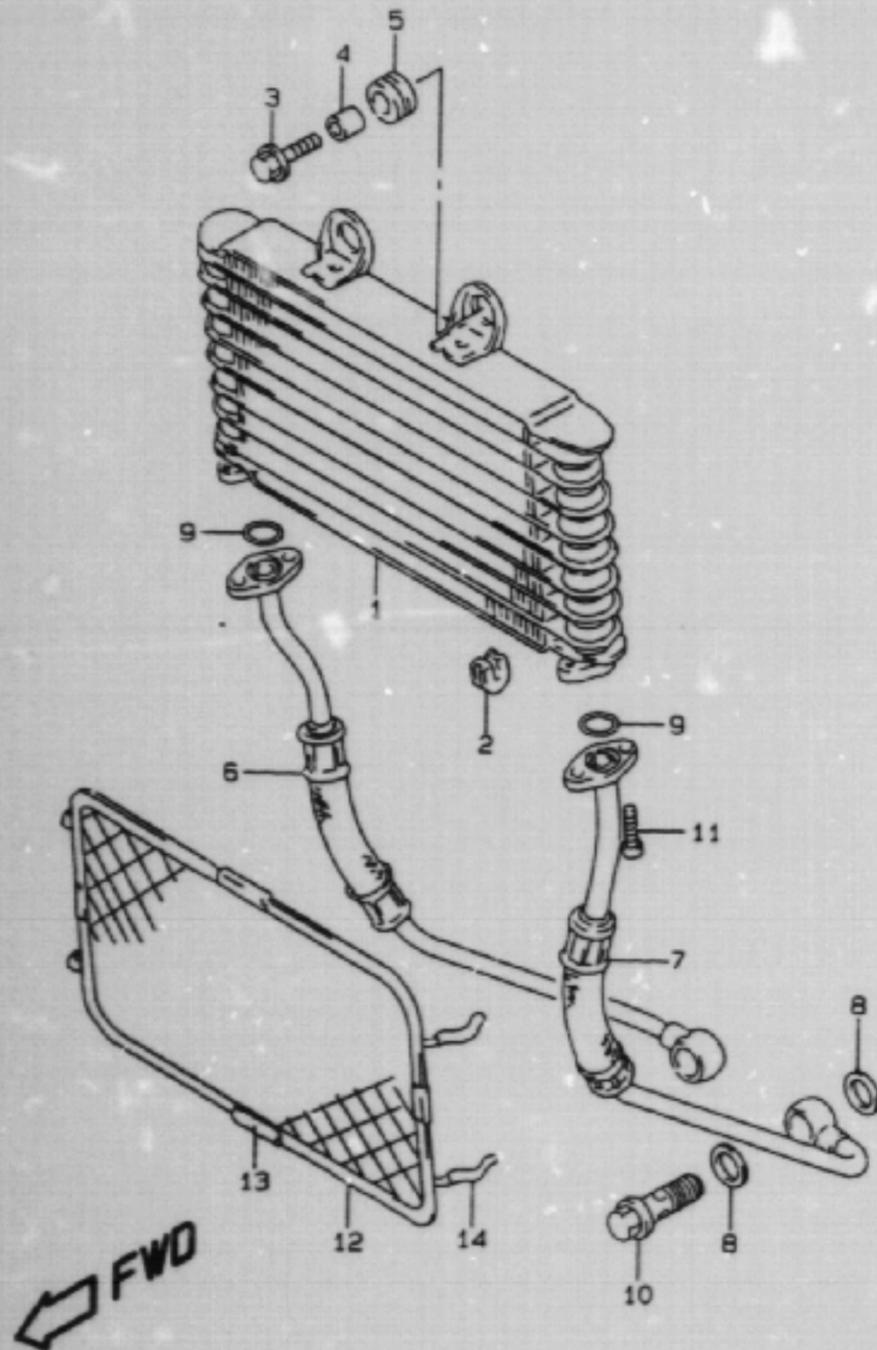
AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER...	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING..	C-04	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	URNSIGNAL LAMP.....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH..	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 16

C 9

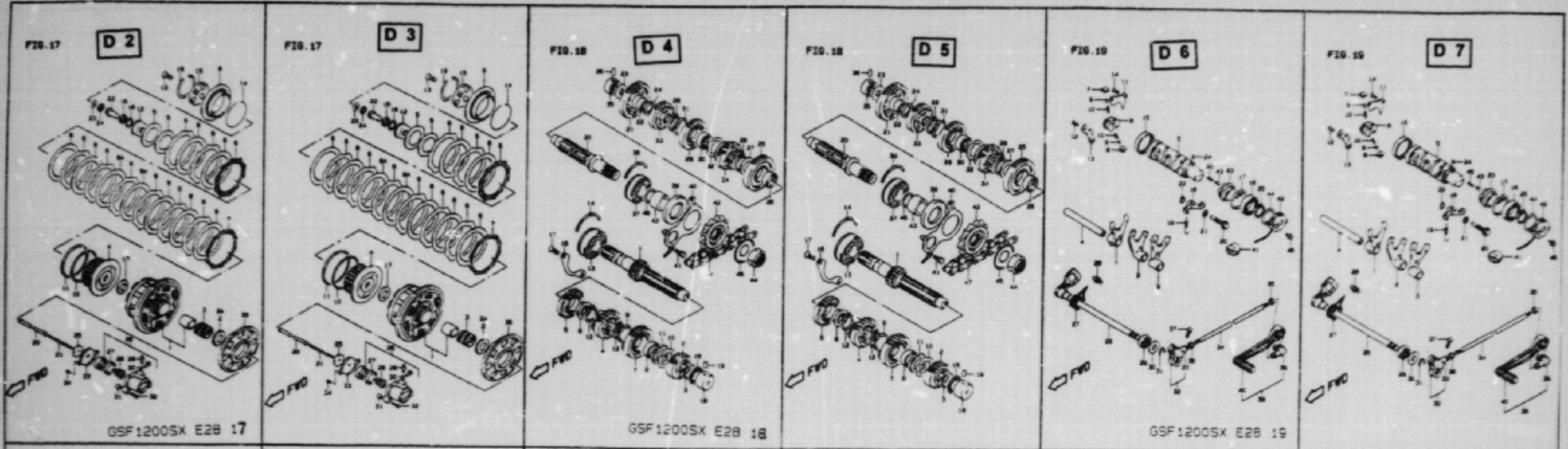
FIG. 16 ( C- 9 ) OIL COOLER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16600-27E10	COOLER ASSY, OIL	1	
2	16628-27A00	CUSHION	1	
3-1	09116-06167	BOLT (6X20)	2	MODEL T
3-2	09116-06143	BOLT (6X20)	2	MODEL V/W/X
4-1	09180-06030	SPACER	2	MODEL T
4-2	09180-06310	SPACER	2	MODEL V/W/X
5	09320-10015	CUSHION	2	
6	16460-27E10	HOSE, OIL COOLER RH	1	
7	16470-27E10	HOSE, OIL COOLER LH	1	
8	09168-16002	GASKET	4	
9	09280-12008	O RING (D:2.4, ID:12.3)	2	
10	09360-16002	BOLT (16X32)	2	
11	07130-06303	BOLT	4	
12	16650-27E10	GUARD, OIL COOLER	1	
13	16654-27E00	.PROTECTOR	2	
14	09352-30503-600	.HOSE (3X5X600)	4	L:600→40



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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-04	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER...	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEN.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP...	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		



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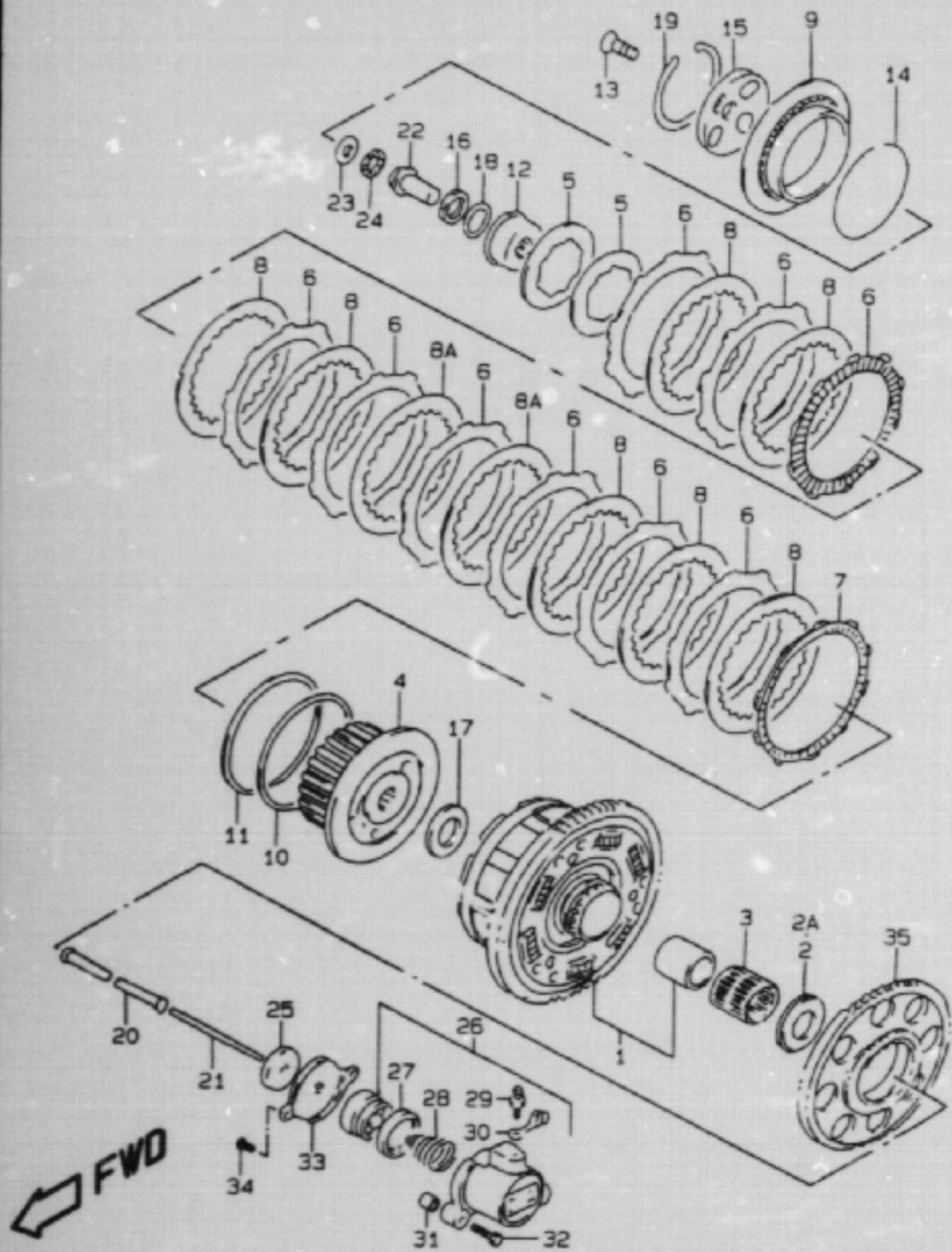
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	HUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER...	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEH.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURNSIGNAL LAMP...	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE...	J-12	SEAT.....	G-12	WIRING HARNESS....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 17

D 2

FIG. 17 ( D- 2) CLUTCH



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	21200-31860	GEAR ASSY, PRIMARY DRIVEN	1	MODEL T/V
1-2	21200-31861	GEAR ASSY, PRIMARY DRIVEN	1	MODEL W/X
2	09160-25067	WASHER (25X54X2.5)	1	MODEL T
2A	09160-25037	WASHER (25.1X54X2.5)	1	MODEL V/W/X
3	09263-35017	BEARING (35X40X35.2)	1	
4	21410-31E20	HUB, CLUTCH SLEEVE	1	
5	21413-31E20	SPRING, CLUTCH	5	
6	21441-31E00	PLATE, CLUTCH DRIVE NO.1	9	
7	21442-31E00	PLATE, CLUTCH DRIVE NO.2	1	
8	21451-31E00	PLATE, CLUTCH DRIVEN NO.1	7	T:1.6
8A	21451-31E10	PLATE, CLUTCH DRIVEN NO.2	2	T:2.0
9	21462-31E20	DISK, CLUTCH PRESSURE	1	
10	21471-31E20	SEAT, CLUTCH PLATE	1	
11	21472-31E20	WASHER, CLUTCH PLATE	1	
12	21611-31E20	HOLDER, CLUTCH SPRING	1	
13	21614-31E20	SCREW, CLUTCH SPRING	3	
14	21623-31E20	SEAT, CLUTCH SPRING	1	
15	21463-40C01	LIFTER, CLUTCH RELEASE	1	
16	09159-24010	NUT, CLUTCH SLEEVE HUB	1	
17	09160-25056	WASHER, CLUTCH SLEEVE	1	25X50X2.5
18	09164-24006	WASHER, CLUTCH WAVE	1	24.2X35X2
19	09381-84002	CIRCLIP, CLUTCH PRESSURE	1	
20	23110-38B00	ROD, CLUTCH PUSH RH	1	
21	23111-31301	ROD, CLUTCH PUSH LH	1	
22	23121-31E00	PIECE, CLUTCH PUSH	1	
23	09160-15045	WASHER, CLUTCH PUSH	1	15.5X28X1
24	09263-15003	BEARING, CLUTCH PUSH	1	15X28X2
25	09285-06015	SEAL, CLUTCH PUSH ROD	1	6X34X5.5
26	23160-06B02	CYLINDER, CLUTCH RELEASE	1	
27	23163-06B00	.CUP	1	
28	23164-05A00	.SPRING	1	
29	59121-01A00	.BLEEDER	1	
30	59122-01A00	.CAP, BLEEDER	1	
31	04211-09129	KNOCK PIN	2	
32	07130-06253	BOLT	2	

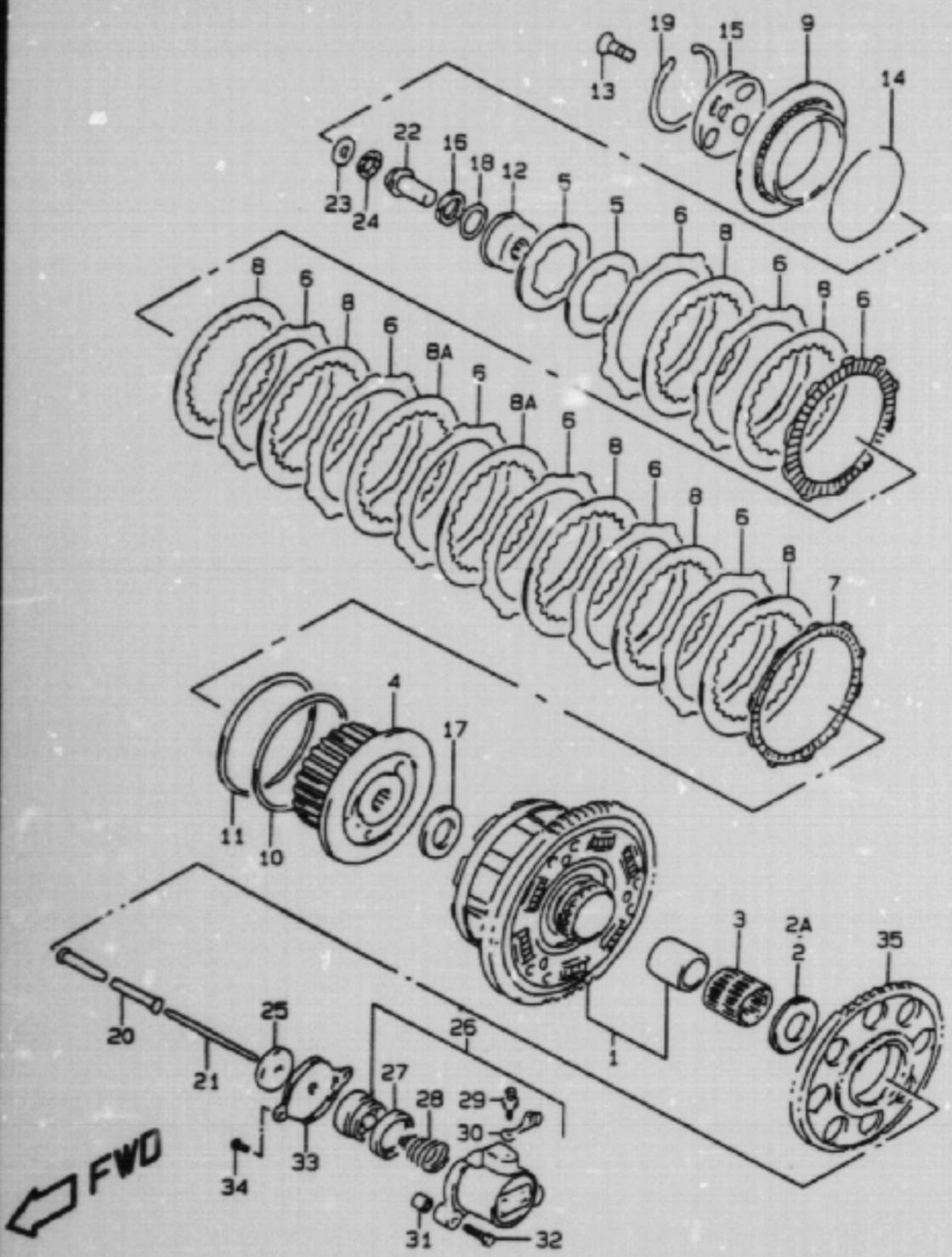
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	J-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE....	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE....	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 17

D 3

FIG. 17 ( D- 3) CLUTCH



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
33	23117-46E00	COVER, CLUTCH RELEASE	1	
34	02112-06103	SCREW	2	
35-1	22721-27A02	GEAR, GENERATOR DRIVE	1	MODEL T/V
35-2	22721-27A03	GEAR, GENERATOR DRIVE	1	MODEL W/X

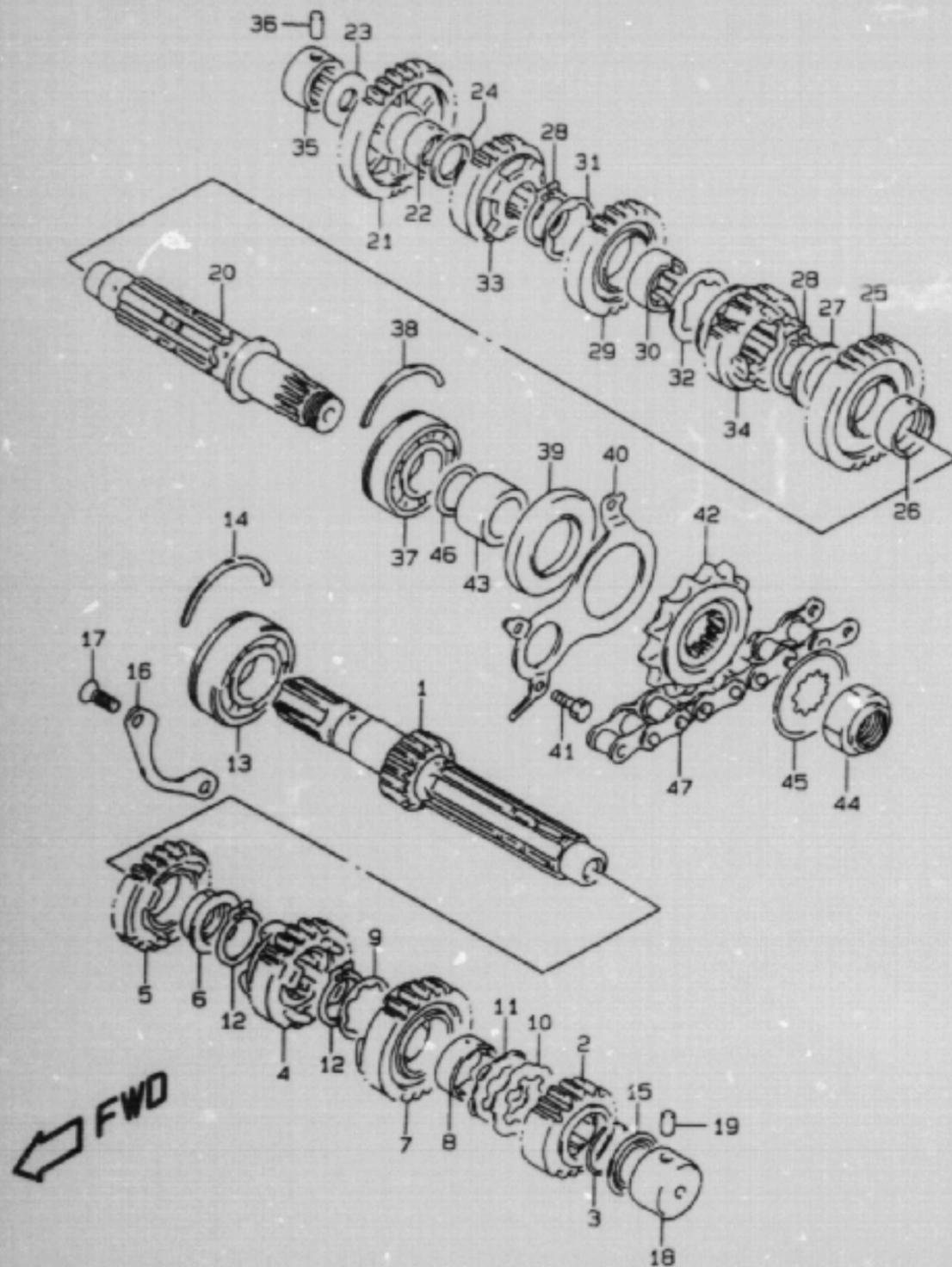
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER.....	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER.....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDER.....	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE.....	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM.....	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE.....	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE.....	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.....	C-06	CYLINDER HEAD COVER.....	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP.....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE.....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLINDER.....	I-38	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.....	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR.....	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLINDER.....	I-04	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LAMP.....	E-12	SPEEDOMETER.....	E-08		

FIG. 18

D 4

FIG. 18 ( D- 4) TRANSMISSION



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	24121-40C11	SHAFT, COUNTER (NT:13)	1	
2	24221-40C00	GEAR, 2ND DRIVE (NT:19)	1	
3	09380-25013	SNAP RING	1	
4	24231-48B01	GEAR, 3RD DRIVE (NT:20)	1	
5	24241-48B10	GEAR, 4TH DRIVE (NT:22)	1	
6	09301-25001	BUSH	1	
7	24251-48B02	GEAR, 5TH DRIVE (NT:23)	1	
8	24252-48B00	BUSH, 5TH DRIVE GEAR	1	
9	09167-25021	WASHER (25.1X33X1)	1	
10	09167-25013	WASHER (25.1X41X1.5)	1	
11	09169-25001	WASHER (25.1X37X1)	1	
12	09380-25003	SNAP RING	2	
13	09262-25105	BEARING (25X62X17)	1	
14	09390-62012	C RING	1	
15	09285-20006	OIL SEAL (20X31.2X2.7)	1	
16	24741-27A00	RETAINER, CNTR SHAFT BEARING	1	
17	02122-06163	SCREW	2	
18	09263-20049	BEARING (20X34X17.5)	1	
19	04221-07129	KNOCK PIN	1	
20	24131-40C11	SHAFT, DRIVE	1	
21	24311-48B10	GEAR, 1ST DRIVEN (NT:31)	1	
22	09300-22005	BUSH	1	
23-1	08211-20341	THRUST WASHER	1	MODEL T
23-2	09181-20251	THRUST WASHER (20X34X1.0)	1	MODEL V/W/X
24-1	08211-22341	THRUST WASHER	1	MODEL T
24-2	09181-22223	THRUST WASHER (22X34X1.0)	1	MODEL V/W/X
25	24321-48B10	GEAR, 2ND DRIVEN (NT:31)	1	
26	09300-28002	BUSH	1	
27-1	08211-28361	WASHER	1	MODEL T
27-2	09181-28167	WASHER (28X36X1.0)	1	MODEL V/W/X
28	08331-31286	CIRCLIP	2	
29	24331-48B03	GEAR, 3RD DRIVEN (NT:25)	1	

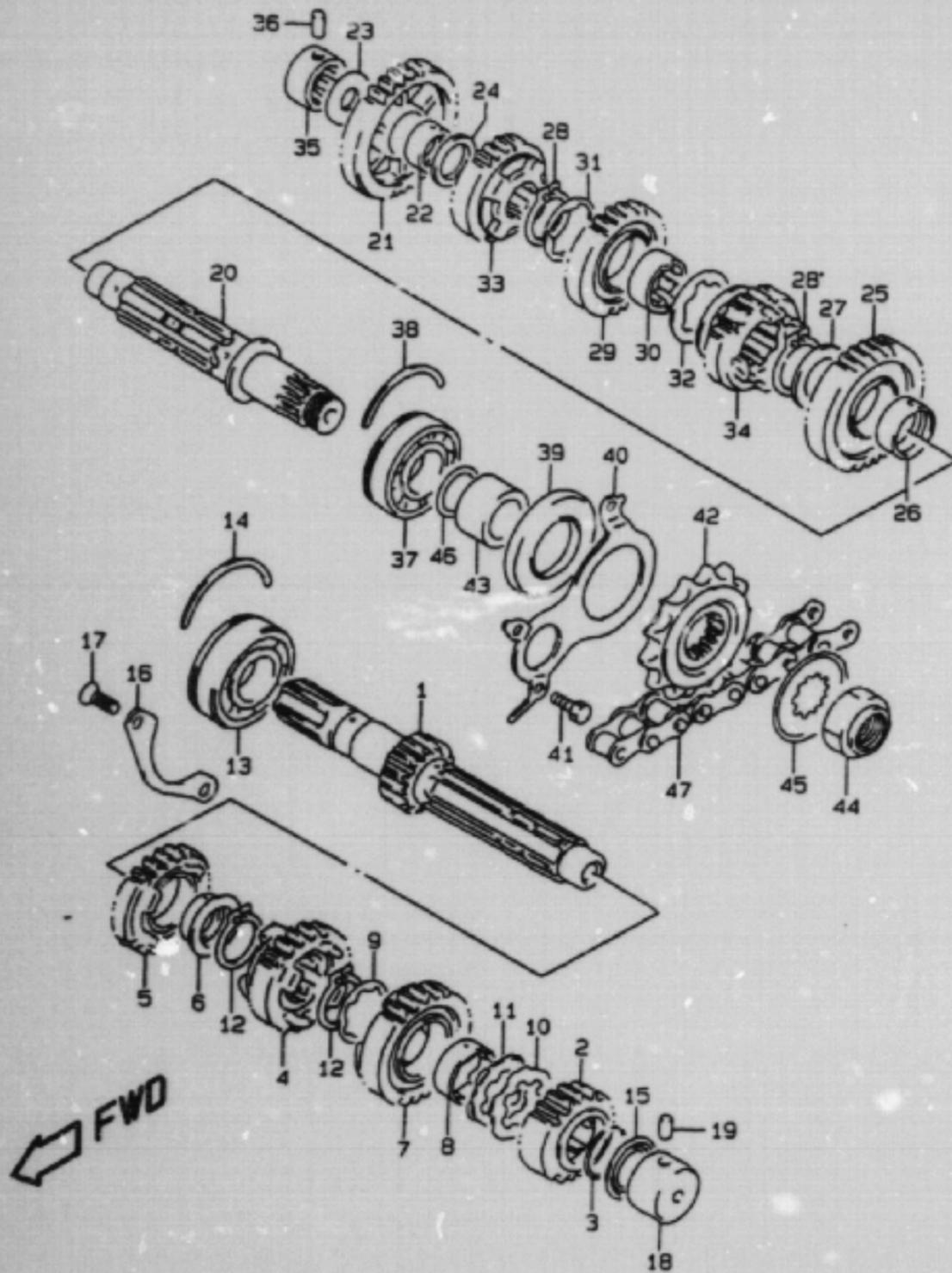
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEN.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS.....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 18

D 5

FIG. 18 ( D- 5) TRANSMISSION



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30-1	24332-48B00	BUSH, 3RD DRIVEN GEAR	1	MODEL T
30-2	24332-48B01	BUSH, 3RD DRIVEN GEAR	1	MODEL V/W/X
31	09167-28001	LOCK WASHER	1	
32	09167-28008	WASHER (34X46X2)	1	
33	24341-06B01	GEAR, 4TH DRIVEN (NT:23)	1	
34-1	24351-48B04	GEAR, 5TH DRIVEN (NT:21)	1	MODEL T
34-2	24351-48B05	GEAR, 5TH DRIVEN (NT:21)	1	MODEL V/W/X
35	09263-20040	BEARING (20X34X20)	1	
36	04221-07209	PIN	1	
37	09267-25011	BEARING (25X62X21.6)	1	
38	09390-62012	C RING	1	
39	09283-34005	OIL SEAL (34X62X6)	1	
40	24751-40C01	RETAINER, DRIVE SHAFT OIL SEAL	1	
41	01500-06123	BOLT	4	
42	27510-17C10	SPROCKET, ENGINE (NT:15)	1	
43	09180-25100	SPACER (25X34X19)	1	
44	09159-20004	NUT	1	
45	09167-25019	WASHER (25.3X41.6X1)	1	
46	09280-25001	O RING (D:1.0 ID:24.5)	1	
47-1	27600-21E20-110	CHAIN ASSY, DRIVE (110E)	1	SF1200ST/SV/SW/SX COLLER:GOLD RK GB50MFOZ1
47-2	27600-21E20-114	CHAIN ASSY, DRIVE (114E)	1	GSF1200SAV/SAX COLLER:GOLD RK GB50MFOZ1

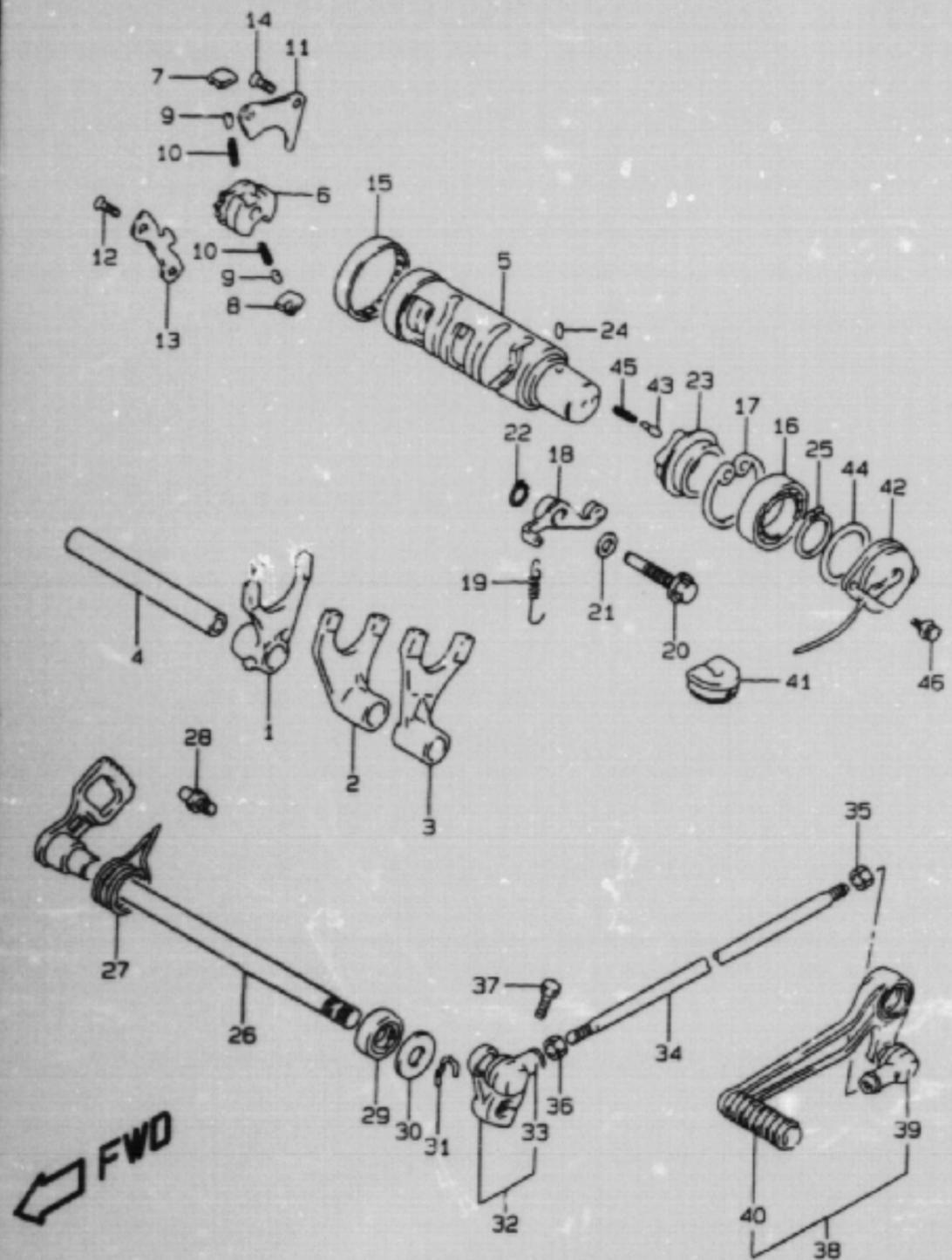
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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	MUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER....	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-04	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-08	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURN SIGNAL LAMP...	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

FIG. 19

D 6

FIG. 19 ( D- 6) GEAR SHIFTING



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25211-06B01	FORK, GEAR SHIFT NO.1	1	
2	25221-06B00	FORK, GEAR SHIFT NO.2	1	
3	25231-06B00	FORK, GEAR SHIFT NO.3	1	
4	25411-27A00	SHAFT, GEAR SHIFT FORK (L:128)	1	
5	25310-06B02	CAM, GEAR SHIFT	1	
6-1	25322-31301	GEAR, GEAR SHIFT CAM DRIVEN	1	MODEL T
6-2	25322-31302	GEAR, GEAR SHIFT CAM DRIVEN	1	MODEL V
6-3	25322-31310	GEAR, GEAR SHIFT CAM DRIVEN	1	MODEL W/X
7	25323-34201	POLE, GEAR SHIFT NO.1	1	
8	25324-34201	POLE, GEAR SHIFT NO.2	1	
9	09261-05003	ROLLER (5X8)	2	
10	09440-04003	SPRING	2	
11	25331-31301	LIFTER, GEAR SHIFT POLE	1	
12	02122-06123	SCREW	2	
13	25341-27A00	GUIDE, GEAR SHIFT CAM	1	
14	02122-06123	SCREW	2	
15	09263-43001	BEARING (43X49X12)	1	
16	08113-69050	BEARING	1	
17	08331-41426	CIRCLIP	1	
18	25350-27A00	STOPPER, GEAR SHIFT CAM	1	
19	09443-09033	SPRING	1	
20	25353-27A00	SHAFT, GEAR SHIFT CAM STOPPER	1	
21	09168-10002	GASKET (10X14X3.6)	1	
22	08331-31086	CIRCLIP	1	
23	25381-38400	PLATE, STOPPER	1	
24	04221-04069	PIN	1	
25	08331-31256	CIRCLIP	1	
26	25510-19C01	SHAFT, GEAR SHIFT	1	
27	09444-26017	SPRING	1	
28	25671-01000	STOPPER, GEAR SHIFT	1	
29	09285-12002	OIL SEAL (12X22X9)	1	
30-1	09160-12020	WASHER (12.5X27X1.6)	1	MODEL T/V
30-2	09160-12090	WASHER (12.5X26X1.6)	1	MODEL W/X
31	08331-31126	CIRCLIP	1	

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AIR CLEANER.....	C-07	COWLING BODY.....	G-07	FOOTREST.....	F-06	FRONT WHEEL.....	H-06	LABEL.....	G-11	REAR CUSHION LEVER..	J-04	STAND.....	F-05
ALTERNATOR.....	E-03	COWLING BRACE.....	G-10	FRAME COVER.....	F-12	FUEL COCK.....	F-11	HUFFLER.....	C-08	REAR FENDER.....	G-05	STARTER CLUTCH.....	B-11
BATTERY.....	E-07	CRANKCASE COVER...	B-07	FRAME.....	F-02	FUEL TANK.....	F-09	OIL COOLER.....	C-09	REAR MASTER CYLINDE	J-10	STARTING MOTOR.....	E-02
CAM CHAIN.....	C-03	CRANKCASE.....	B-05	FRONT BRAKE HOSE...	I-02	GEAR SHIFTING.....	D-06	OIL PAN.....	B-08	REAR SWINGING ARM..	J-02	STEERING STEM.....	H-04
CAM SHAFT / VALVE..	C-02	CRANKSHAFT.....	B-10	FRONT BRAKE PIPE...	I-04	HANDLE LEVER.....	G-04	OIL PUMP.....	B-09	REAR WHEEL.....	J-06	TRANSMISSION.....	D-04
CARBURETOR FITTING.	C-06	CYLINDER HEAD COVER	B-02	FRONT CALIPER.....	H-05	HANDLEBAR.....	G-03	OPTIONAL.....	J-13	RIDER HANDLE.....	G-13	TURNSIGNAL LAMP....	E-11
CARBURETOR.....	C-04	CYLINDER HEAD.....	B-03	FRONT DAMPER.....	H-02	HEADLAMP.....	E-10	REAR BRAKE HOSE....	J-12	SEAT.....	G-12	WIRING HARNESS....	E-13
CLUTCH MASTER CYLIN	I-08	CYLINDER.....	B-04	FRONT FENDER.....	G-02	HORN/HANDLE SWITCH.	E-15	REAR CALIPER.....	J-08	SIGNAL GENERATOR...	E-04		
CLUTCH.....	D-02	ELECTRICAL.....	E-05	FRONT MASTER CYLIND	I-06	HYDRAULIC UNIT.....	I-03	REAR COMBINATION LA	E-12	SPEEDOMETER.....	E-08		

