

Product: 2003 Suzuki DL650 Motorcycle Service Repair Workshop Manual
Full Download: <https://www.arepairmanual.com/downloads/2003-suzuki-dl650-motorcycle-service-repair-workshop-manual/>

SUZUKI

DL650

SERVICE MANUAL

Sample of manual. Download All 464 pages at:
<https://www.arepairmanual.com/downloads/2003-suzuki-dl650-motorcycle-service-repair-workshop-manual/>



FOREWORD

This manual contains an introductory description on the SUZUKI DL650 and procedures for its inspection/service and overhaul of its main components. Other information considered as generally known is not included.

Read the GENERAL INFORMATION section to familiarize yourself with the motorcycle and its maintenance. Use this section as well as other sections to use as a guide for proper inspection and service. This manual will help you know the motorcycle better so that you can assure your customers of fast and reliable service.

- * This manual has been prepared on the basis of the latest specifications at the time of publication. If modifications have been made since then, differences may exist between the content of this manual and the actual motorcycle.*
- * Illustrations in this manual are used to show the basic principles of operation and work procedures. They may not represent the actual motorcycle exactly in detail.*
- * This manual is written for persons who have enough knowledge, skills and tools, including special tools, for servicing SUZUKI motorcycles. If you do not have the proper knowledge and tools, ask your authorized SUZUKI motorcycle dealer to help you.*

⚠ WARNING

Inexperienced mechanics or mechanics without the proper tools and equipment may not be able to properly perform the services described in this manual. Improper repair may result in injury to the mechanic and may render the motorcycle unsafe for the rider and passenger.

GROUP INDEX

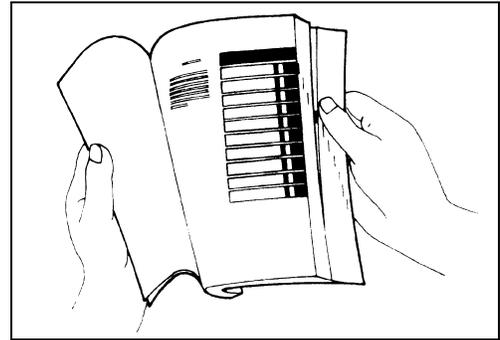
GENERAL INFORMATION	1
PERIODIC MAINTENANCE	2
ENGINE	3
FI SYSTEM DIAGNOSIS	4
FUEL SYSTEM AND THROTTLE BODY	5
COOLING AND LUBRICATION SYSTEM	6
CHASSIS	7
ELECTRICAL SYSTEM	8
SERVICING INFORMATION	9
EMISSION CONTROL INFORMATION	10
WIRING DIAGRAM	11

SUZUKI MOTOR CORPORATION

© COPYRIGHT SUZUKI MOTOR CORPORATION 2003

HOW TO USE THIS MANUAL TO LOCATE WHAT YOU ARE LOOKING FOR:

1. The text of this manual is divided into sections.
2. The section titles are listed in the GROUP INDEX.
3. Holding the manual as shown at the right will allow you to find the first page of the section easily.
4. The contents are listed on the first page of each section to help you find the item and page you need.



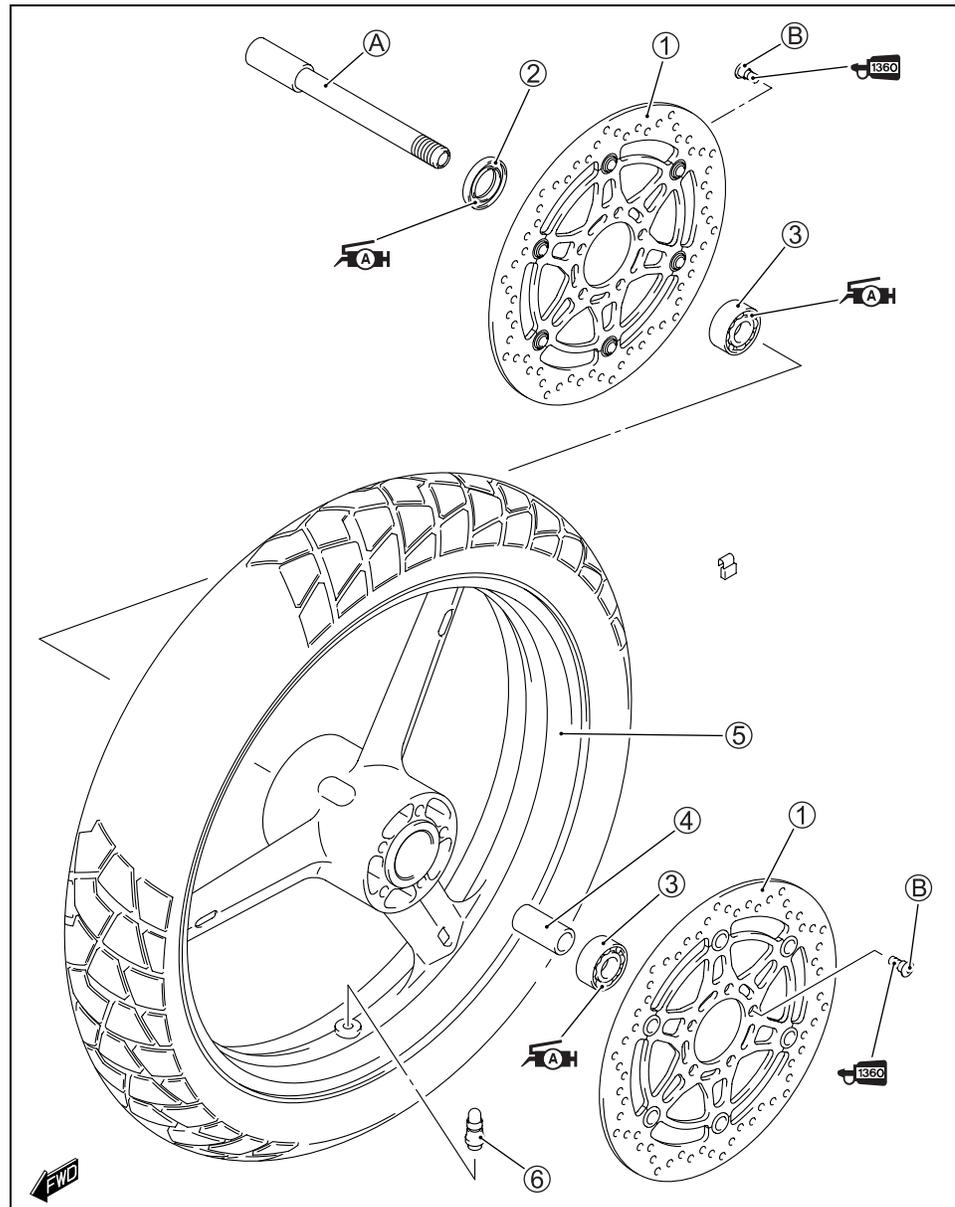
COMPONENT PARTS AND WORK TO BE DONE

Under the name of each system or unit, is its exploded view. Work instructions and other service information such as the tightening torque, lubricating points and locking agent points, are provided.

Example: Front wheel

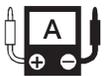
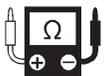
①	Brake disc
②	Dust seal
③	Bearing
④	Center spacer
⑤	Front wheel
⑥	Tire valve
A	Front axle
B	Brake disc bolt

ITEM	N·m	kgf-m	lb-ft
A	65	6.5	47.0
B	23	2.3	16.5



SYMBOL

Listed in the table below are the symbols indicating instructions and other information necessary for servicing. The meaning of each symbol is also included in the table.

SYMBOL	DEFINITION	SYMBOL	DEFINITION
	Torque control required. Data beside it indicates specified torque.		Apply THREAD LOCK SUPER "1360". 99000-32130
	Apply oil. Use engine oil unless otherwise specified.		Use engine coolant. 99000-99032-11X (Except USA)
	Apply molybdenum oil solution. (Mixture of engine oil and SUZUKI MOLY PASTE in a ratio of 1:1)		Use fork oil. 99000-99001-SS8
	Apply SUZUKI SUPER GREASE "A". 99000-25030 (USA) 99000-25010 (Others)		Apply or use brake fluid.
	Apply SUZUKI MOLY PASTE. 99000-25140		Measure in voltage range.
	Apply SUZUKI SILICONE GREASE. 99000-25100		Measure in current range.
	Apply SUZUKI BOND "1215". 99000-31110 (Except USA)		Measure in resistance range.
	Apply SUZUKI BOND "1207B". 99104-31140 (USA) 99000-31140 (Others)		Measure in diode test range.
	Apply THREAD LOCK SUPER "1303". 99000-32030		Measure in continuity test range.
	Apply THREAD LOCK SUPER "1322". 99000-32110 (Except USA)		Use special tool.
	Apply THREAD LOCK "1342". 99000-32050		Indication of service data.

ABBREVIATIONS USED IN THIS MANUAL

A

ABDC	: After Bottom Dead Center
AC	: Alternating Current
ACL	: Air Cleaner, Air Cleaner Box
API	: American Petroleum Institute
ATDC	: After Top Dead Center
ATM Pressure:	Atmospheric Pressure
	Atmospheric Pressure Sensor (APS)
A/F	: Air Fuel Mixture

B

BBDC	: Before Bottom Dead Center
BTDC	: Before Top Dead Center
B+	: Battery Positive Voltage

C

CKP Sensor	: Crankshaft Position Sensor (CKPS)
CKT	: Circuit
CLP Switch	: Clutch Lever Position Switch (Clutch Switch)
CMP Sensor	: Camshaft Position Sensor (CMPS)
CO	: Carbon Monoxide
CPU	: Central Processing Unit

D

DC	: Direct Current
DMC	: Dealer Mode Coupler
DOHC	: Double Over Head Camshaft
DRL	: Daytime Running Light

E

ECM	: Engine Control Module
	Engine Control Unit (ECU) (FI Control Unit)
ECT Sensor	: Engine Coolant Temperature Sensor (ECTS), Water Temp. Sensor (WTS)
EVAP	: Evaporative Emission
EVAP Canister:	Evaporative Emission Canister (Canister)

F

FI	: Fuel Injection, Fuel Injector
FP	: Fuel Pump
FPR	: Fuel Pressure Regulator
FP Relay	: Fuel Pump Relay

G

GEN	: Generator
GND	: Ground
GP Switch	: Gear Position Switch

H

HC	: Hydrocarbons
----	----------------

I

IAP Sensor	: Intake Air Pressure Sensor (IAPS)
IAT Sensor	: Intake Air Temperature Sensor (IATS)
IG	: Ignition

L

LCD	: Liquid Crystal Display
LED	: Light Emitting Diode (Malfunction Indicator Lamp)
LH	: Left Hand

M

MAL-Code : Malfunction Code
(Diagnostic Code)
Max : Maximum
MIL : Malfunction Indicator Lamp
(LED)
Min : Minimum

N

NOx : Nitrogen Oxides

O

OHC : Over Head Camshaft
OPS : Oil Pressure Switch

P

PCV : Positive Crankcase
Ventilation (Crankcase Breather)

R

RH : Right Hand
ROM : Read Only Memory

S

SAE : Society of Automotive Engineers
STC System : Secondary Throttle Control
System (STCS)
STP Sensor : Secondary Throttle Position
Sensor (STPS)
ST Valve : Secondary Throttle Valve (STV)
STV Actuator : Secondary Throttle Valve Actuator
(STVA)

T

TO Sensor : Tip Over Sensor (TOS)
TP Sensor : Throttle Position Sensor (TPS)

V

VD : Vacuum Damper

WIRE COLOR

B	: Black	Gr	: Gray	R	: Red
Bl	: Blue	Lbl	: Light blue	W	: White
Br	: Brown	Lg	: Light green	Y	: Yellow
Dg	: Dark green	O	: Orange		
G	: Green	P	: Pink		

B/Bl	: Black with Blue tracer	B/Br	: Black with Brown tracer
B/G	: Black with Green tracer	B/O	: Black with Orange tracer
B/R	: Black with Red tracer	B/W	: Black with White tracer
B/Y	: Black with Yellow tracer	Bl/B	: Blue with Black tracer
Bl/G	: Blue with Green tracer	Bl/R	: Blue with Red tracer
Bl/W	: Blue with White tracer	Bl/Y	: Blue with Yellow tracer
Br/B	: Brown with Black tracer	Br/W	: Brown with White tracer
G/B	: Green with Black tracer	G/Y	: Green with Yellow tracer
Gr/B	: Gray with Black tracer	Gr/R	: Gray with Red tracer
Gr/W	: Gray with White tracer	O/B	: Orange with Black tracer
O/Bl	: Orange with Blue tracer	O/G	: Orange with Green tracer
O/R	: Orange with Red tracer	O/W	: Orange with White tracer
O/Y	: Orange with Yellow tracer	P/W	: Pink with White tracer
R/B	: Red with Black tracer	R/W	: Red with White tracer
W/B	: White with Black tracer	W/Bl	: White with Blue tracer
W/G	: White with Green tracer	W/R	: White with Red tracer
Y/B	: Yellow with Black tracer	Y/Bl	: Yellow with Blue tracer
Y/G	: Yellow with Green tracer	Y/R	: Yellow with Red tracer
Y/W	: Yellow with White tracer		

GENERAL INFORMATION

1

CONTENTS

WARNING/CAUTION/NOTE	1- 2
GENERAL PRECAUTIONS.....	1- 2
SUZUKI DL650K4 ('04-MODEL).....	1- 4
SERIAL NUMBER LOCATION.....	1- 4
FUEL, OIL AND ENGINE COOLANT RECOMMENDATION.....	1- 4
FUEL (FOR USA AND CANADA).....	1- 4
FUEL (FOR OTHER COUNTRIES).....	1- 4
ENGINE OIL (FOR USA).....	1- 5
ENGINE OIL (FOR OTHER COUNTRIES)	1- 5
BRAKE FLUID.....	1- 5
FRONT FORK OIL	1- 5
ENGINE COOLANT	1- 5
WATER FOR MIXING	1- 5
ANTI-FREEZE/ENGINE COOLANT.....	1- 6
LIQUID AMOUNT OF WATER/ENGINE COOLANT	1- 6
BREAK-IN PROCEDURES	1- 6
CYLINDER IDENTIFICATION	1- 7
INFORMATION LABELS.....	1- 8
SPECIFICATIONS	1- 9
DIMENSIONS AND DRY MASS	1- 9
ENGINE	1- 9
DRIVE TRAIN.....	1- 9
CHASSIS.....	1-10
ELECTRICAL	1-10
CAPACITIES	1-10
COUNTRY AND AREA CODES.....	1-11

WARNING/CAUTION/NOTE

Please read this manual and follow its instructions carefully. To emphasize special information, the symbol and the words WARNING, CAUTION and NOTE have special meanings. Pay special attention to the messages highlighted by these signal words.

⚠ WARNING

Indicates a potential hazard that could result in death or injury.

CAUTION

Indicates a potential hazard that could result in motorcycle damage.

NOTE:

Indicates special information to make maintenance easier or instructions clearer.

Please note, however, that the warnings and cautions contained in this manual cannot possibly cover all potential hazards relating to the servicing, or lack of servicing, of the motorcycle. In addition to the WARNINGS and CAUTIONS stated, you must use good judgement and basic mechanical safety principles. If you are unsure about how to perform a particular service operation, ask a more experienced mechanic for advice.

GENERAL PRECAUTIONS

⚠ WARNING

- * **Proper service and repair procedures are important for the safety of the service mechanic and the safety and reliability of the motorcycle.**
- * **When 2 or more persons work together, pay attention to the safety of each other.**
- * **When it is necessary to run the engine indoors, make sure that exhaust gas is forced outdoors.**
- * **When working with toxic or flammable materials, make sure that the area you work in is well-ventilated and that you follow all of the material manufacturer's instructions.**
- * **Never use gasoline as a cleaning solvent.**
- * **To avoid getting burned, do not touch the engine, engine oil, radiator and exhaust system until they have cooled.**
- * **After servicing the fuel, oil, water, exhaust or brake systems, check all lines and fittings related to the system for leaks.**

CAUTION

- * If parts replacement is necessary, replace the parts with Suzuki Genuine Parts or their equivalent.
 - * When removing parts that are to be reused, keep them arranged in an orderly manner so that they may be reinstalled in the proper order and orientation.
 - * Be sure to use special tools when instructed.
 - * Make sure that all parts used in reassembly are clean. Lubricate them when specified.
 - * Use the specified lubricant, bond, or sealant.
 - * When removing the battery, disconnect the negative cable first and then the positive cable.
 - * When reconnecting the battery, connect the positive cable first and then the negative cable, and replace the terminal cover on the positive terminal.
 - * When performing service to electrical parts, if the service procedures not require use of battery power, disconnect the negative cable the battery.
 - * When tightening the cylinder head and case bolts and nuts, tighten the larger sizes first. Always tighten the bolts and nuts diagonally from the inside toward outside and to the specified tightening torque.
 - * Whenever you remove oil seals, gaskets, packing, O-rings, locking washers, self-locking nuts, cotter pins, circlips and certain other parts as specified, be sure to replace them with new ones. Also, before installing these new parts, be sure to remove any left over material from the mating surfaces.
 - * Never reuse a circlip. When installing a new circlip, take care not to expand the end gap larger than required to slip the circlip over the shaft. After installing a circlip, always ensure that it is completely seated in its groove and securely fitted.
 - * Use a torque wrench to tighten fasteners to the specified torque. Wipe off grease and oil if a thread is smeared with them.
 - * After reassembling, check parts for tightness and proper operation.
-
- * To protect the environment, do not unlawfully dispose of used motor oil, engine coolant and other fluids: batteries, and tires.
 - * To protect Earth's natural resources, properly dispose of used motorcycle and parts.

SUZUKI DL650K4 ('04-MODEL)



RIGHT SIDE

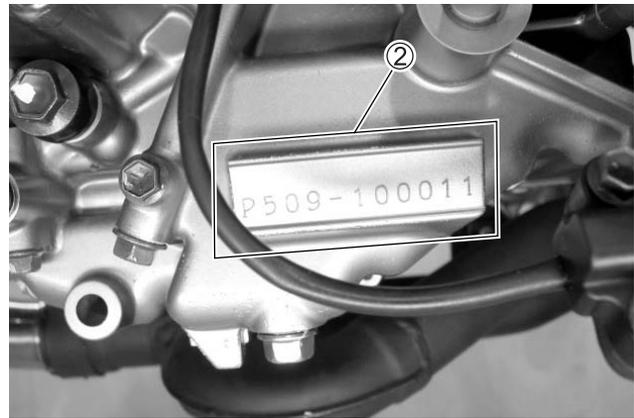
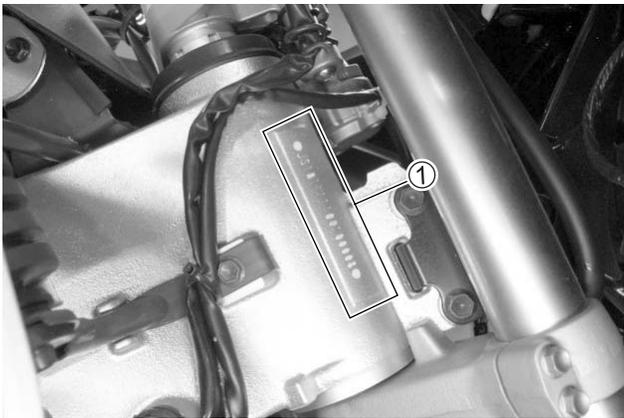


LEFT SIDE

- Difference between photographs and actual motorcycles depends on the markets.

SERIAL NUMBER LOCATION

The frame serial number or V.I.N. (Vehicle Identification Number) ① is stamped on the right side of the steering head. The engine serial number ② is located on the left side of the crankcase. These numbers are required especially for registering the machine and ordering spare parts.



FUEL, OIL AND ENGINE COOLANT RECOMMENDATION

FUEL (FOR USA AND CANADA)

Use only unleaded gasoline of at least 87 pump octane ($\frac{R+M}{2}$) or 91 octane or higher rated by the research method.

Gasoline containing MTBE (Methyl Tertiary Butyl Ether), less than 10 % ethanol, or less than 5 % methanol with appropriate cosolvents and corrosion inhibitor is permissible.

FUEL (FOR OTHER COUNTRIES)

Gasoline used should be graded 91 octane (Research Method) or higher. Unleaded gasoline is recommended.

ANTI-FREEZE/ENGINE COOLANT

The engine coolant perform as a corrosion and rust inhibitor as well as anti-freeze. Therefore, the engine coolant should be used at all times even though the atmospheric temperature in your area does not go down to freezing point.

Suzuki recommends the use of SUZUKI COOLANT anti-freeze/engine coolant. If this is not available, use an equivalent which is compatible with an aluminum radiator.

LIQUID AMOUNT OF WATER/ENGINE COOLANT

Solution capacity (total): 1 900 ml (4.01/3.34 US/Imp qt)

For engine coolant mixture information, refer to cooling system section, page 6-2

CAUTION

Mixing of anti-freeze/engine coolant should be limited to 60 %. Mixing beyond it would reduce its efficiency. If the anti-freeze/engine coolant mixing ratio is below 50 %, rust inhabiting performance is greatly reduced. Be sure to mix it above 50 % even though the atmospheric temperature does not go down to the freezing point.

BREAK-IN PROCEDURES

During manufacture only the best possible materials are used and all machined parts are finished to a very high standard but it is still necessary to allow the moving parts to “BREAK-IN” before subjecting the engine to maximum stresses. The future performance and reliability of the engine depends on the care and restraint exercised during its early life. The general rules are as follows.

- Keep to these break-in engine speed limits:

Initial 800 km (500 miles): Below 5 000 r/min

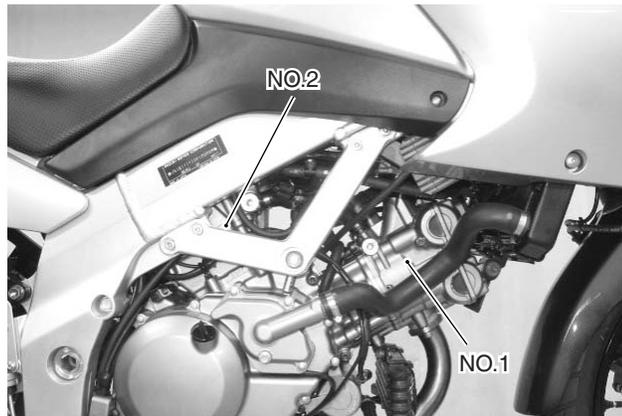
Up to 1 600 km (1 000 miles): Below 7 500 r/min

Over to 1 600 km (1 000 miles): Below 10 500 r/min

- Upon reaching an odometer reading of 1 600 km (1 000 miles) you can subject the motorcycle to full throttle operation. However, do not exceed 10 500 r/min at any time.

CYLINDER IDENTIFICATION

The two cylinders of this engine are identified as NO.1 and NO.2 cylinder, as viewed from front to rear .



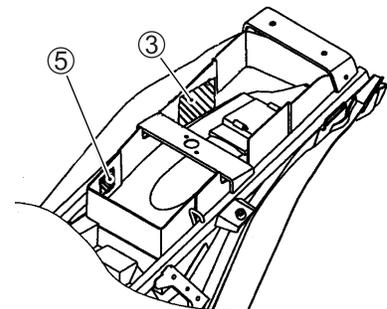
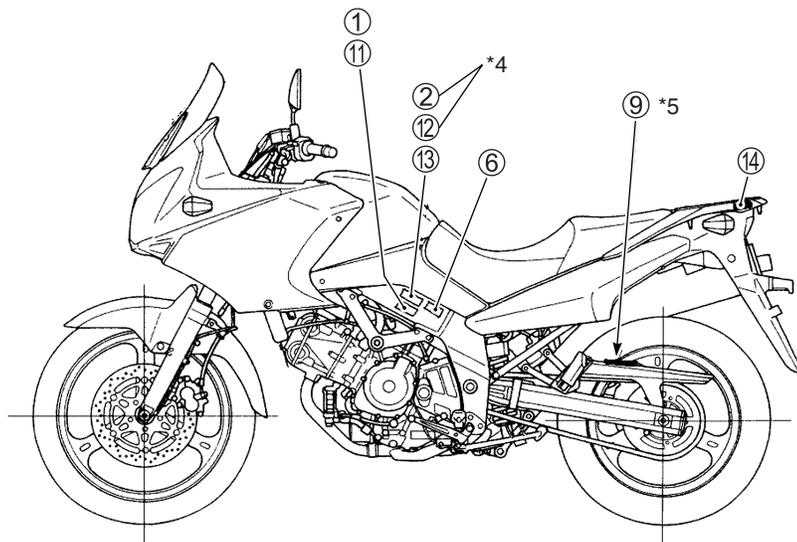
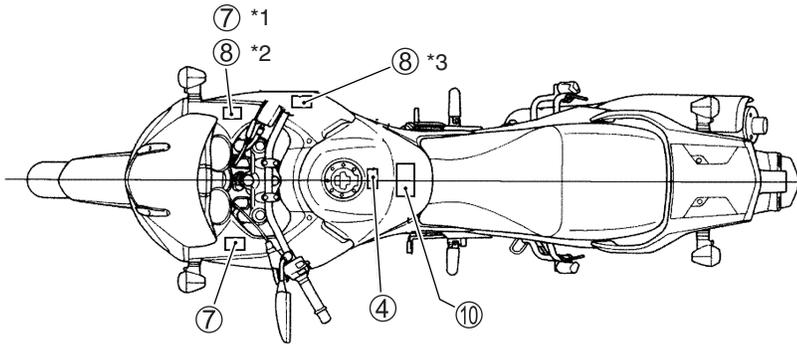
INFORMATION LABELS

	DL650	DL650UE
① Noise label	A (For E-03, 24, 33)	
② Information label	A (For E-03, 28, 33)	
③ Vacuum hose routing label	A (For E-33)	
④ Fuel caution label	A (For E-02, 24)	
⑤ Manual notice label	A (For E-03, 33)	
⑥ Frame caution plate	A	A
⑦ Screen warning label	A	A
⑧ Steering warning label	A	A
⑨ Tire information label	A	A
⑩ Warning safety label	A	A
⑪ ICES Canada label	A (For E-28)	
⑫ ID plate	A (Except for E-03, 28, 33)	A
⑬ Safety plate	A (For E-03, 28, 33)	
⑭ Rear carrier warning label	A	A (For English)

A: Attached

*1: For E-28 (French) *2: Except for E-28 *3: For E-28 *4: These labels are attached on the right frame.

*5: This label is attached on the up side of chain cover.



SPECIFICATIONS

DIMENSIONS AND DRY MASS

Overall length	2 290 mm (90.2 in)
Overall width	840 mm (33.1 in)
Overall height	1 390 mm (54.7 in) Low windshield position (STD)
	1 420 mm (55.9 in) Middle windshield position
	1 450 mm (57.1 in) High windshield position
Wheelbase	1 540 mm (60.6 in)
Ground clearance	165 mm (6.5 in)
Seat height	820 mm (32.3 in)
Dry mass	190 kg (418 lbs)

ENGINE

Type	4-stroke, liquid-cooled, DOHC, 90 °-degree V-twin
Number of cylinders	2
Bore	81.0 mm (3.189 in)
Stroke	62.6 mm (2.465 in)
Displacement	645 cm ³ (39.4 cu.in)
Compression ratio	11.5 : 1
Carburetion	Fuel injection
Air cleaner	Non-woven fabric element
Starter system	Electric
Lubrication system	Wet sump
Idle speed	1 300 ± 100 r/min

DRIVE TRAIN

Clutch	Wet multi-plate type
Transmission	6-speed constant mesh
Gearshift pattern	1-down, 5-up
Primary reduction ratio	2.088 (71/34)
Final reduction ratio	3.133 (47/15)
Gear ratios, Low	2.461 (32/13)
2nd	1.777 (32/18)
3rd	1.380 (29/21)
4th	1.125 (27/24)
5th	0.961 (25/26)
Top	0.851 (23/27)
Drive chain	DID 525 V8, 116 links

CHASSIS

Front suspension	Telescopic, coil spring, oil damped
Rear suspension	Link type, coil spring, oil damped
Front fork stroke	150 mm (5.9 in)
Rear wheel travel	150 mm (5.9 in)
Caster	26 °
Trail	110 mm (4.33 in)
Steering angle	40 ° (right & left)
Turning radius	2.6 m (8.5 ft)
Front brake	Disc brake, twin
Rear brake	Disc brake
Front tire size	110/80 R19 M/C 59H, tubeless
Rear tire size	150/70 R17 M/C 69H, tubeless

ELECTRICAL

Ignition type	Electronic ignition (Transistorized)
Ignition timing	4 ° B.T.D.C. at 1 300 r/min
Spark plug	NGK CR8E, or DENSO U24ESR-N
Battery	12V 36.0 kC (10 Ah)/10 HR
Generator	Three-phase A.C. generator
Main fuse	30 A
Fuse	15/15/10/10/15/15 A
Headlight	12 V 60/55 W × 2 (H4)
Position/Parking light	12 V 5 W × 2 Except E-03, 24, 33
Brake light/Taillight	12 V 21/5 W × 2
License plate light	12 V 5 W
Turn signal light	12 V 21 W
Speedometer light	LED
Turn signal indicator light	LED
Neutral indicator light	LED
High beam indicator light	LED
Oil pressure/Coolant temperature/ Fuel injection warning light	LED

CAPACITIES

Fuel tank, including reserve	22 L (5.8/4.8 US/Imp gal)
Engine oil, oil change	2 300 ml (2.4/2.0 US/Imp qt)
with filter change	2 700 ml (2.9/2.4 US/Imp qt)
overhaul	3 100 ml (3.3/2.7 US/Imp qt)
Coolant	1.9 L (2.0/1.7 US/Imp qt)

These specifications are subject to change without notice.

COUNTRY AND AREA CODES

The following codes stand for the applicable country (-ies) and area (-s).

MODEL	CODE	COUNTRY or AREA
DL650	E-02	U.K.
	E-03	U.S.A. (Except for california)
	E-19	EU
	E-24	Australia
	E-28	Canada
	E-33	California (U.S.A.)
DL650-UE	E-19	EU

PERIODIC MAINTENANCE

CONTENTS

PERIODIC MAINTENANCE SCHEDULE	2- 2
PERIODIC MAINTENANCE CHART	2- 2
LUBRICATION POINTS	2- 3
MAINTENANCE AND TUNE-UP PROCEDURES	2- 4
AIR CLEANER	2- 4
SPARK PLUG	2- 5
VALVE CLEARANCE	2- 7
FUEL LINE	2-12
ENGINE OIL AND OIL FILTER	2-12
ENGINE IDLE SPEED	2-14
THROTTLE CABLE PLAY	2-14
THROTTLE VALVE SYNCHRONIZATION	2-15
EVAPORATIVE EMISSION CONTROL SYSTEM (E-33 ONLY)	2-15
PAIR (AIR SUPPLY) SYSTEM	2-15
CLUTCH	2-16
COOLING SYSTEM	2-17
DRIVE CHAIN	2-19
BRAKE	2-21
TIRE	2-25
STEERING	2-25
FRONT FORK	2-26
REAR SUSPENSION	2-26
EXHAUST PIPE BOLT	2-26
CHASSIS BOLT AND NUT	2-27
COMPRESSION PRESSURE CHECK	2-29
COMPRESSION TEST PROCEDURE	2-29
OIL PRESSURE CHECK	2-30

PERIODIC MAINTENANCE SCHEDULE

The chart below lists the recommended intervals for all the required periodic service work necessary to keep the motorcycle operating at peak performance and economy. Mileages are expressed in terms of kilometers, miles and time for your convenience.

NOTE:

More frequent servicing may be performed on motorcycles that are used under severe conditions.

PERIODIC MAINTENANCE CHART

Item	Interval	km	1 000	6 000	12 000	18 000	24 000
		miles	600	4 000	7 500	11 000	14 500
		months	2	12	24	36	48
Air cleaner element		—	I	I	R	I	
Exhaust pipe bolts and muffler bolts		T	T	T	T	T	
Valve clearance		—	—	—	—	I	
Spark plugs		—	I	R	I	R	
Fuel line		—	I	I	I	I	
		Replace every 4 years.					
Engine oil		R	R	R	R	R	
Engine oil filter		R	—	—	R	—	
Idle speed		I	I	I	I	I	
Throttle cable play		I	I	I	I	I	
Throttle valve synchronization		I (E-33 only)	—	I	—	I	
Evaporative emission control system (E-33 only)		—	—	I	—	I	
		Replace vapor hose every 4 years.					
PAIR (air supply) system		—	—	I	—	I	
Engine coolant		Replace every 2 years.					
Radiator hoses		—	I	I	I	I	
		Replace every 4 years.					
Clutch		—	I	I	I	I	
Drive chain		I	I	I	I	I	
		Clean and lubricate every 1 000 km (600 miles).					
Brakes		I	I	I	I	I	
Brake hose		—	I	I	I	I	
		Replace every 4 years.					
Brake fluid		—	I	I	I	I	
		Replace every 2 years.					
Tires		—	I	I	I	I	
Steering		I	—	I	—	I	
Front forks		—	—	I	—	I	
Rear suspension		—	—	I	—	I	
Chassis bolts and nuts		T	T	T	T	T	

NOTE:

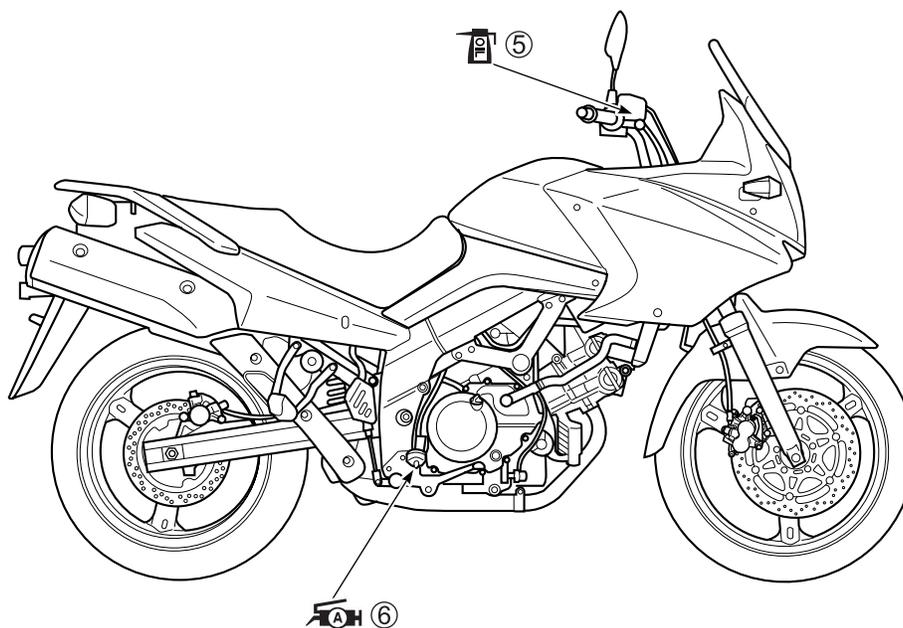
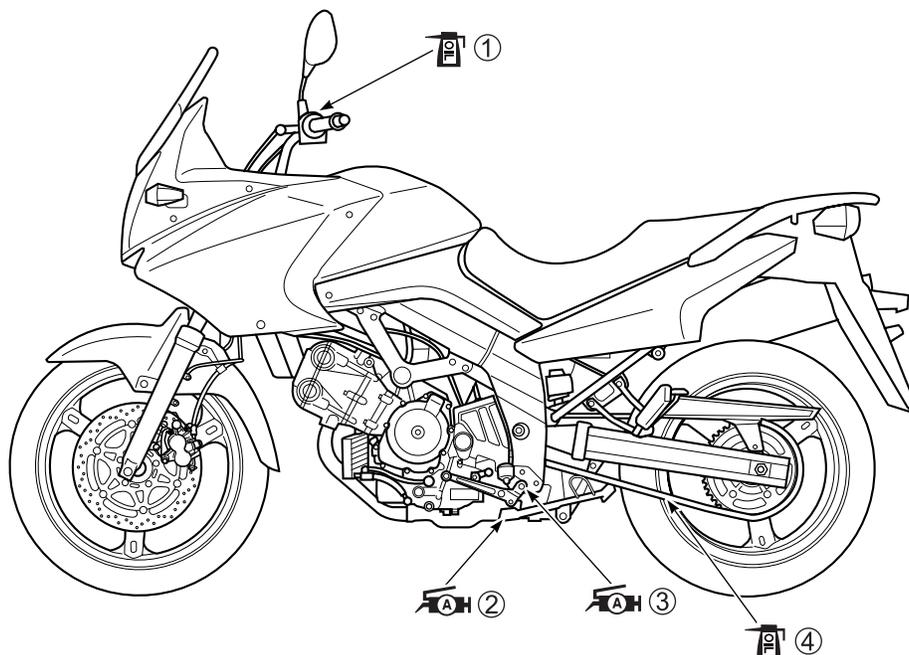
I=Inspect and clean, adjust, replace or lubricate as necessary;

R=Replace; T=Tighten

LUBRICATION POINTS

Proper lubrication is important for smooth operation and long life of each working part of the motorcycle. Major lubrication points are indicated below.

①	Clutch lever holder
②	Side-stand pivot and spring hook
③	Footrest pivot
④	Drive chain
⑤	Brake lever holder and throttle cables
⑥	Brake pedal pivot and footrest pivot



NOTE:

- * Before lubricating each part, clean off any rusty spots and wipe off any grease, oil, dirt or grime.
- * Lubricate exposed parts which are subject to rust, with a rust preventative spray whenever the motorcycle has been operated under wet or rainy conditions.

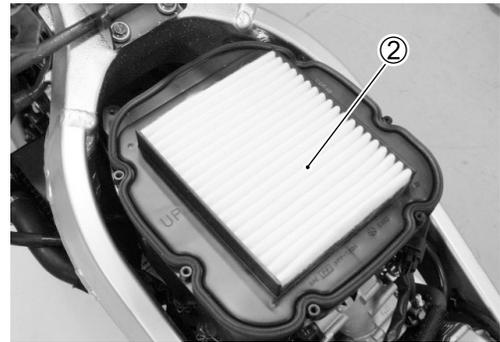
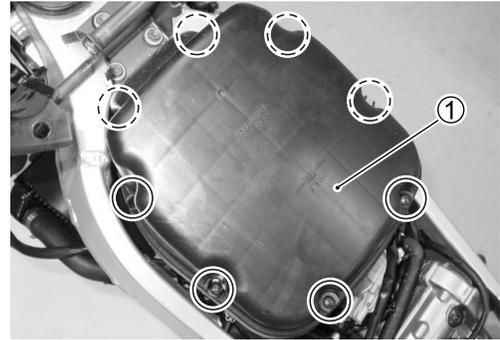
MAINTENANCE AND TUNE-UP PROCEDURES

This section describes the servicing procedures for each item of the Periodic Maintenance requirements.

AIR CLEANER

Inspect every 6 000 km (4 000 miles, 12 months) and replace every 18 000 km (11 000 miles, 36 months).

- Remove the seat. (☞7-4)
- Remove the fuel tank. (☞5-7)
- Remove the air cleaner box cap ①.
- Remove the air cleaner element ②.



- Carefully use air hose to blow the dust from the cleaner element.

CAUTION

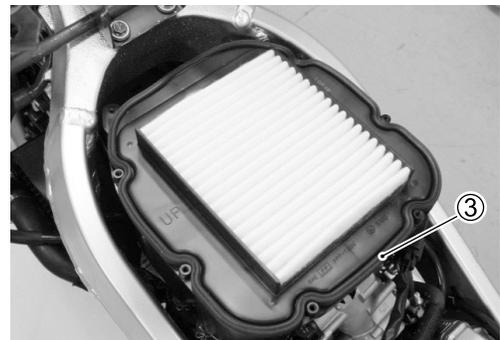
Always use air pressure on the throttle body side of the air cleaner element. If air pressure is used on the other side, dirt will be forced into the pores of the air cleaner element thus restricting air flow through the air cleaner element.



- Install the O-ring ③ properly.
- Reinstall the cleaned or new air cleaner element in the reverse order of removal.

CAUTION

If driving under dusty condition, clean the air cleaner element more frequently. The surest way to accelerate engine wear is to use the engine without the element or to use a ruptured element. Make sure that the air cleaner is in good condition at all times. Life of the engine depends largely on this component!



NOTE:

When cleaning the air cleaner element, drain water from the air cleaner by removing the drain plug.

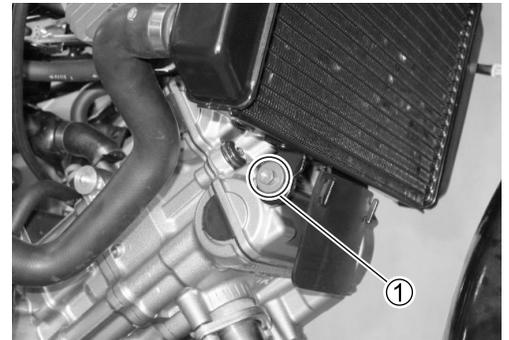


SPARK PLUG

Inspect every 6 000 km (4 000 miles, 12 months) and replace every 12 000 km (7 500 miles, 24 months).

NO.1 (FRONT) SPARK PLUG REMOVAL

- Remove the cowling. (☞ 7-5).
- Remove the radiator mounting bolt ①.



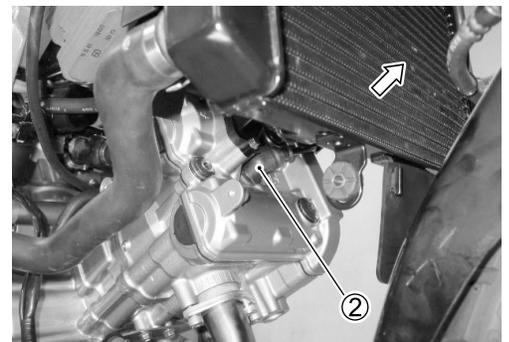
- Move the radiator lower side to forward.
- Remove the spark plug cap ②.

NOTE:

Be careful not to damage the radiator fins.

⚠ WARNING

The hot radiator and the hot engine can burn you. Wait until the radiator and the engine are cool enough to touch.



- Remove the spark plug with the special tool.

 **09930-10121: Spark plug socket wrench set**



NO.2 (REAR) SPARK PLUG REMOVAL

- Remove the seat. (☞ 7-4)
- Lift and support the fuel tank. (☞ 5-7)
- Remove the spark plug cap.
- Remove the spark plug with the special tool.

 **09930-10121: Spark plug socket wrench set**

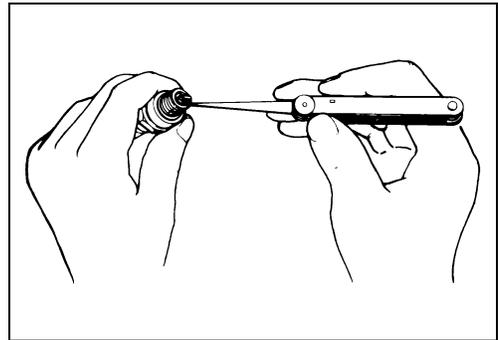
**HEAT RANGE**

- Check to see the heat range of the plug.

	Standard	Cold type	Hot type
NGK	CR8E	CR9E	CR7E
DENSO	U24ESR-N	U27ESR-N	U22ESR-N

CARBON DEPOSIT

- Check to see if there are carbons deposit on the plugs. If carbon is deposited, remove it with a spark plug cleaner machine or carefully using a tool with a pointed end.

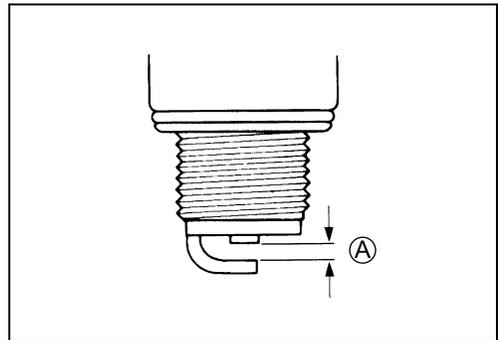
**SPARK PLUG GAP**

- Measure the plug gap with a thickness gauge. If out of specification, adjust it to the following gap.

 **Spark plug gap ^(A)**

Standard: 0.7 – 0.8 mm (0.028 – 0.031 in)

 **09900-20803: Thickness gauge**

**ELECTRODES CONDITION**

- Check to see the worn or burnt condition of the electrodes. If it is extremely worn or burnt, replace the plug. And also replace the plug if it has a broken insulator, damaged thread.

CAUTION

Confirm the thread size and reach when replacing the plug. If the reach is too short, carbon will be deposited on the screw portion of the plug hole and engine damage may result.

SPARK PLUG AND PLUG CAP INSTALLATION

CAUTION

Before using a spark plug wrench, carefully turn the spark plug by finger into the threads of the cylinder head to prevent damage the aluminum threads.

- Install the spark plugs to the cylinder heads by finger tight, and then tighten them to the specified torque.

 **Spark plug: 11 N·m (1.1 kgf-m, 8.0 lb-ft)**

NOTE:

When fitting the spark plug caps, front and rear, face the triangle mark  on the water-proof cover to each cylinder exhaust side.



VALVE CLEARANCE

Inspect every 24 000 km (15 000 miles, 48 months).

- Remove the seat. ( 7-4)
- Lift and support the fuel tank. ( 5-7)
- Remove the spark plugs. ( 2-5)
- Remove the cylinder head covers.



The valve clearance specification is different for intake and exhaust valves.

Valve clearance must be checked and adjusted, 1) at the time of periodic inspection, 2) when the valve mechanism is serviced, and 3) when the camshafts are disturbed by removing them for servicing.

Valve clearance (when cold)

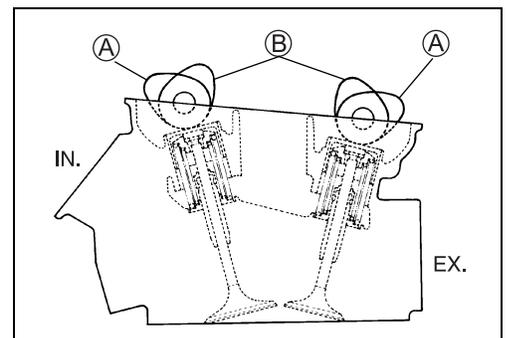
IN. : 0.10 – 0.20 mm (0.004 – 0.008 in)

EX. : 0.20 – 0.30 mm (0.008 – 0.012 in)

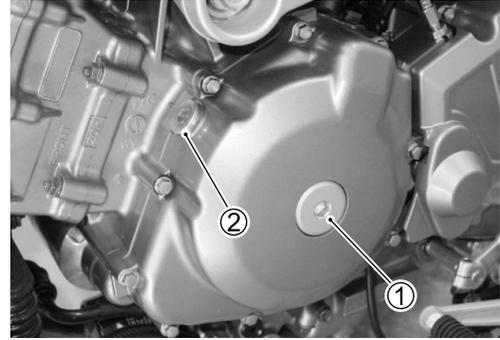


NOTE:

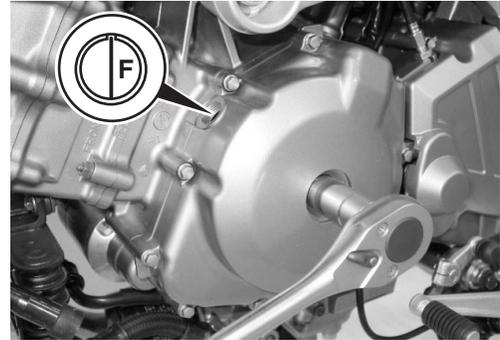
- * The valve clearance should be taken when each cylinder is at Top Dead Center (TDC) of compression stroke.
- * The cams (IN & EX) on the front cylinder at position  show the front cylinder at TDC of compression stroke.
- * The cams (IN & EX) on the rear cylinder at position  show the rear cylinder at TDC of compression stroke.
- * The clearance specification is for COLD state.
- * To turn the crankshaft for clearance checking, be sure to use a 17-mm wrench, and rotate in the normal running direction. All spark plugs should be removed.



- Remove the generator cover plug ① and timing inspection plug ②.



- Turn the crankshaft to set the No.1 (Front) cylinder at TDC of compression stroke. (Align the “F | T” line on the generator rotor to the index mark of valve timing inspection hole and also bring the camshafts to the position as shown in page 2-7.)

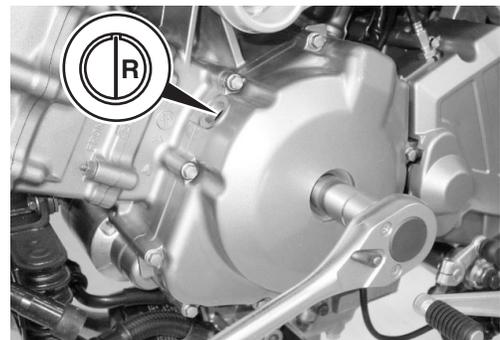


- To inspect the No.1 (Front) cylinder valve clearance, use a thickness gauge between the tappet and the cam. If the clearance is out of specification, adjust it into the specified range.

TOOL 09900-20803: Thickness gauge



- Turn the crankshaft 270 degrees (3/4 turns) to set the No.2 (Rear) cylinder at TDC of compression stroke. (Align the “R | T” line on the generator rotor to the index mark of valve timing inspection hole and also bring the camshafts to the position as shown in page 2-7.)



- Inspect the No.2 (Rear) cylinder valve clearance as the same manner of No.1 (Front) cylinder and adjust the clearance if necessary.

TOOL 09900-20803: Thickness gauge



VALVE CLEARANCE ADJUSTMENT

The clearance is adjusted by replacing the existing tappet shim by a thicker or thinner shim.

- Remove the intake or exhaust camshafts. (☞ 3-21, 23)
- Remove the tappet and shim by fingers or magnetic hand.
- Check the figures printed on the shim. These figures indicate the thickness of the shim, as illustrated.
- Select a replacement shim that will provide a clearance within the specified range. For the purpose of this adjustment, a total of 21 sizes of tappet shim are available ranging from 1.20 to 2.20 mm in steps of 0.05 mm. Fit the selected shim to the valve stem end, with numbers toward tappet. Be sure to check shim size with micrometer to ensure its size.
Refer to the tappet shim selection table (Pages 2-10 and - 11) for details.

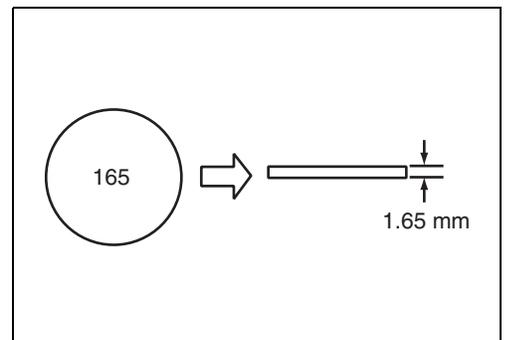


NOTE:

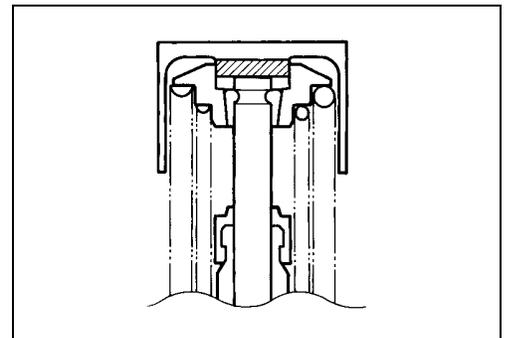
- * Be sure to apply engine oil to tappet shim top and bottom faces.
- * When seating the tappet shim, be sure to face figure printed surface to the tappet.

CAUTION

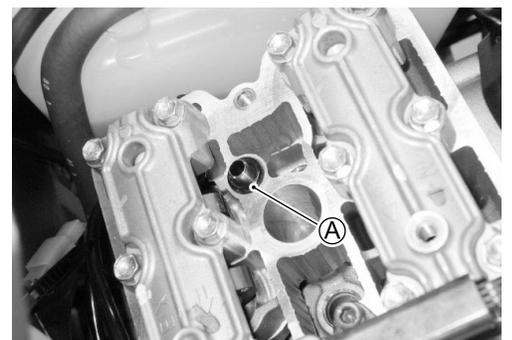
Reinstall the camshafts as the specified manner.
(☞ 3-99)



- After replacing the tappet shim and camshafts, rotate the engine so that the tappet is depressed fully. This will squeeze out oil trapped between the shim and the tappet that could cause an incorrect measurement, then check the clearance again to confirm that it is within the specified range.
- After finishing the valve clearance adjustment, reinstall the following items.
- When installing the cylinder head cover, do not forget the gasket (A).



- Install the following items.
 - * Cylinder head cover (☞ 3-106)
 - * Spark plug and plug cap (☞ 2-7)
 - * Valve timing inspection plug (☞ 3-108)
 - * Generator cover plug (☞ 3-108)



(INTAKE SIDE)

TAPPET SHIM SELECTION TABLE [INTAKE]
TAPPET SHIM NO. (12892-05C00-XXX)

TAPPET SHIM SET (12800-05830)

MEASURED TAPPET CLEARANCE (mm)	SUFFIX NO.	SPECIFIED CLEARANCE/NO ADJUSTMENT REQUIRED																				
		120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220
0.00-0.04	1.20	1.20	1.25	1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20
0.05-0.09	1.20	1.20	1.25	1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20
0.10-0.20	1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20
0.21-0.25	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20
0.26-0.30	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20
0.31-0.35	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.36-0.40	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.41-0.45	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.46-0.50	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.51-0.55	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.56-0.60	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.61-0.65	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.66-0.70	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.71-0.75	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.76-0.80	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.81-0.85	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.86-0.90	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.91-0.95	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.96-1.00	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
1.01-1.05	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
1.06-1.10	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
1.11-1.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20

HOW TO USE THIS CHART:

- I. Measure tappet clearance. "ENGINE IS COLD"
- II. Measure present shim size.
- III. Match clearance in vertical column with present shim size in horizontal column.

EXAMPLE

Tappet clearance is 0.23 mm
Present shim size 1.65 mm
Shim size to be used 1.75 mm

(EXHAUST SIDE)

TAPPET SHIM SELECTION TABLE [EXHAUST]
TAPPET SHIM NO. (12892-05C00-XXX)

TAPPET SHIM SET (12800-05830)

MEASURED TAPPET CLEARANCE (mm)	SUFFIX NO.	SPECIFIED CLEARANCE/NO ADJUSTMENT REQUIRED																				
		120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220
0.05-0.09	1.20	1.25	1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20
0.10-0.14	1.20	1.25	1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20
0.15-0.19	1.20	1.25	1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20
0.20-0.30	1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20
0.31-0.35	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20
0.36-0.40	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20
0.41-0.45	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.46-0.50	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.51-0.55	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.56-0.60	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.61-0.65	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.66-0.70	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.71-0.75	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.76-0.80	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.81-0.85	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.86-0.90	1.90	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.91-0.95	1.95	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
0.96-1.00	2.00	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
1.01-1.05	2.05	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
1.06-1.10	2.10	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
1.11-1.15	2.15	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
1.16-1.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
1.21-1.25	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20

HOW TO USE THIS CHART:

- I. Measure tappet clearance. "ENGINE IS COLD"
- II. Measure present shim size.
- III. Match clearance in vertical column with present shim size in horizontal column.

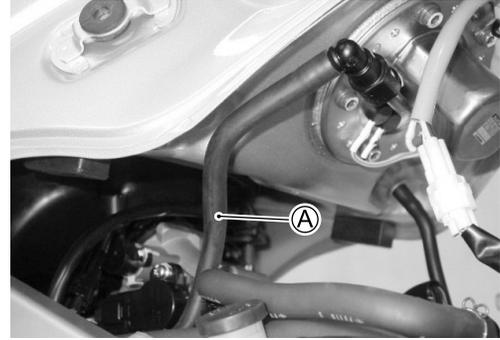
EXAMPLE

Tappet clearance is 0.33 mm
Present shim size 1.65 mm
Shim size to be used 1.75 mm

FUEL LINE

**Inspect every 6 000 km (4 000 miles, 12 months).
Replace every 4 years.**

- Lift and support the fuel tank. (☞ 5-7)
- Inspect the fuel feed hose (A) for damage and fuel leakage. If any defects are found, the fuel hoses must be replaced.



ENGINE OIL AND OIL FILTER

(ENGINE OIL)

Replace initially at 1 000 km (600 miles, 2 month) and every 6 000 km (4 000 miles, 12 months) thereafter.

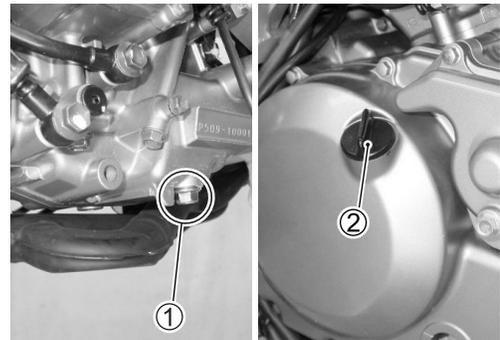
(OIL FILTER)

Replace initially at 1 000 km (600 miles, 2 month) and every 18 000 km (11 000 miles, 36 months) thereafter.

Oil should be changed while the engine is warm. Oil filter replacement at the above intervals, should be done together with the engine oil change.

ENGINE OIL REPLACEMENT

- Keep the motorcycle upright.
- Place an oil pan below the engine, and drain oil by removing the drain plug (1) and filler cap (2).



- Tighten the drain plug (3) to the specified torque, and pour fresh oil through the oil filler. The engine will hold about 2.7 L (2.9/2.4 US/Imp qt) of oil. Use an API classification of SF or SG oil with SAE 10W-40 viscosity.

🔧 Oil drain plug: 21 N·m (2.1 kgf-m, 15.0 lb-ft)

