

Product: 2001-2003 Honda VT750DC Motorcycle Service Repair Workshop Manual
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2001-2003



SERVICE MANUAL

VT750DC

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SYMBOLS

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The symbols used throughout this manual show specific service procedures. If supplementary information is required pertaining to these symbols, it would be explained specifically in the text without the use of the symbols.

	Replace the part(s) with a new one(s) before assembly.
	Use recommended engine oil, unless otherwise specified.
	Use molybdenum oil solution (mixture of the engine oil and molybdenum grease in a ratio of 1:1).
	Use multi-purpose grease (lithium based multi-purpose grease NLGI # 2 or equivalent).
	Use molybdenum disulfide grease (containing more than 3 % molybdenum disulfide, NLGI # 2 or equivalent). Example: Molykote® BR-2 plus manufactured by Dow Corning, U.S.A. Multi-purpose M-2 manufactured by Mitsubishi Oil, Japan
	Use molybdenum disulfide paste (containing more than 40 % molybdenum disulfide, NLGI # 2 or equivalent). Example: Molykote® G-n paste, manufactured by Dow Corning, U.S.A. Honda Moly 60 (U.S.A. only) Rocol ASP manufactured by Rocol Limited, U.K. Rocol Paste manufactured by Sumico Lubricant, Japan
	Use silicone grease.
	Apply a locking agent. Use a middle strength locking agent unless otherwise specified.
	Apply sealant.
	Use the recommended brake fluid unless otherwise specified.
	Use fork or suspension fluid.

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A Few Words About Safety Service Information

The service and repair information contained in this manual is intended for use by qualified, professional technicians. Attempting service or repair without the proper training, tools, and equipment could cause injury to you or others. It could also damage the vehicle or create an unsafe condition.

This manual describes the proper methods and procedures for performing service, maintenance, and repairs. Some procedures require the use of specially designed tools and dedicated equipment. Any person who intends to use a replacement part, service procedure or a tool that is not recommended by Honda, must determine the risks to their personal safety and the safe operation of the vehicle.

If you need to replace a part, use genuine Honda parts with the correct part number or an equivalent part. We strongly recommend that you do not use replacement parts of inferior quality.

For Your Customer's Safety

Proper service and maintenance are essential to the customer's safety and the reliability of the vehicle. Any error or oversight while servicing a vehicle can result in faulty operation, damage to the vehicle, or injury to others.

For Your Safety

Because this manual is intended for the professional service technician, we do not provide warnings about many basic shop safety practices (e.g., Hot parts – wear gloves). If you have not received shop safety training or do not feel confident about your knowledge of safe servicing practices, we recommend that you do not attempt to perform the procedures described in this manual.

Some of the most important general service safety precautions are given below. However, we cannot warn you of every conceivable hazard that can arise in performing service and repair procedures. Only you can decide whether or not you should perform a given task.

Important Safety Precautions

Make sure you have a clear understanding of all basic shop safety practices and that you are wearing appropriate clothing and using safety equipment. When performing any service task, be especially careful of the following:

- Read all of the instructions before you begin, and make sure you have the tools, the replacement or repair parts, and the skills required to perform the tasks safely and completely.
- Protect your eyes by using proper safety glasses, goggles or face shields any time you hammer, drill, grind, pry or work around pressurized air or liquids, and springs or other stored-energy components. If there is any doubt, put on eye protection.
- Use other protective wear when necessary, for example gloves or safety shoes. Handling hot or sharp parts can cause severe burns or cuts. Before you grab something that looks like it can hurt you, stop and put on gloves.
- Protect yourself and others whenever you have the vehicle up in the air. Any time you lift the vehicle, either with a hoist or a jack, make sure that it is always securely supported. Use jack stands.

Make sure the engine is turned off before you begin any servicing procedures, unless the instruction tells you to do otherwise. This will help eliminate several potential hazards:

- Carbon monoxide poisoning from engine exhaust. Be sure there is adequate ventilation whenever you run the engine.
- Burns from hot parts or coolant. Let the engine and exhaust system cool before working in those areas.
- Injury from moving parts. If the instruction tells you to run the engine, be sure your hands, fingers and clothing are out of the way.

Gasoline vapors and hydrogen gases from batteries are explosive. To reduce the possibility of a fire or explosion, be careful when working around gasoline or batteries.

- Use only a nonflammable solvent, not gasoline, to clean parts.
- Never drain or store gasoline in an open container.
- Keep all cigarettes, sparks and flames away from the battery and all fuel-related parts.

⚠ WARNING

Improper service or repairs can create an unsafe condition that can cause your customer or others to be seriously hurt or killed.

Follow the procedures and precautions in this manual and other service materials carefully.

⚠ WARNING

Failure to properly follow instructions and precautions can cause you to be seriously hurt or killed.

Follow the procedures and precautions in this manual carefully.

HOW TO USE THIS MANUAL

This service manual describes the service procedures for the VT750DC.

Follow the Maintenance Schedule (Section 3) recommendations to ensure that the vehicle is in peak operating condition and the emission levels are within the standards set by the California Air Resources Board (CARB).

Performing the first scheduled maintenance is very important. It compensates for the initial wear that occurs during the break-in period.

Sections 1 and 3 apply to the whole vehicle. Section 2 illustrates procedures for removal/installation of components that may be required to perform service described in the following sections. Sections 4 through 19 describe parts of the vehicle, grouped according to location.

Find the section you want on this page, then turn to the table of contents on the first page of the section.

Most sections start with an assembly or system illustration, service information and troubleshooting for the section. The subsequent pages give detailed procedures.

If you don't know the source of the trouble, go to Section 21, Troubleshooting.

Your safety, and the safety of others, is very important. To help you make informed decisions we have provided safety messages and other information throughout this manual. Of course, it is not practical or possible to warn you about all the hazards associated with servicing this vehicle. You must use your own good judgement.

You will find important safety information in a variety of forms including:

- Safety Labels – on the vehicle
- Safety Messages – preceded by a safety alert symbol  and one of three signal words, DANGER, WARNING, or CAUTION.

These signal words mean:

-  **DANGER** You WILL be KILLED or SERIOUSLY HURT if you don't follow instructions.
-  **WARNING** You CAN be KILLED or SERIOUSLY HURT if you don't follow instructions.
-  **CAUTION** You CAN be HURT if you don't follow instructions.

- Instructions – how to service this vehicle correctly and safely.

As you read this manual, you will find information that is preceded by a **NOTICE** symbol. The purpose of this message is to help prevent damage to your vehicle, other property, or the environment.

ALL INFORMATION, ILLUSTRATIONS, DIRECTIONS AND SPECIFICATIONS INCLUDED IN THIS PUBLICATION ARE BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF APPROVAL FOR PRINTING. HONDA MOTOR CO., LTD. RESERVES THE RIGHT TO MAKE CHANGES AT ANY TIME WITHOUT NOTICE AND WITHOUT INCURRING ANY OBLIGATION WHATSOEVER. NO PART OF THIS PUBLICATION MAY BE REPRODUCED WITHOUT WRITTEN PERMISSION. THIS MANUAL IS WRITTEN FOR PERSONS WHO HAVE ACQUIRED BASIC KNOWLEDGE OF MAINTENANCE ON HONDA MOTORCYCLES, MOTOR SCOOTERS, OR ATVS.

**HONDA MOTOR CO., LTD
SERVICE PUBLICATIONS OFFICE**

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1. GENERAL INFORMATION

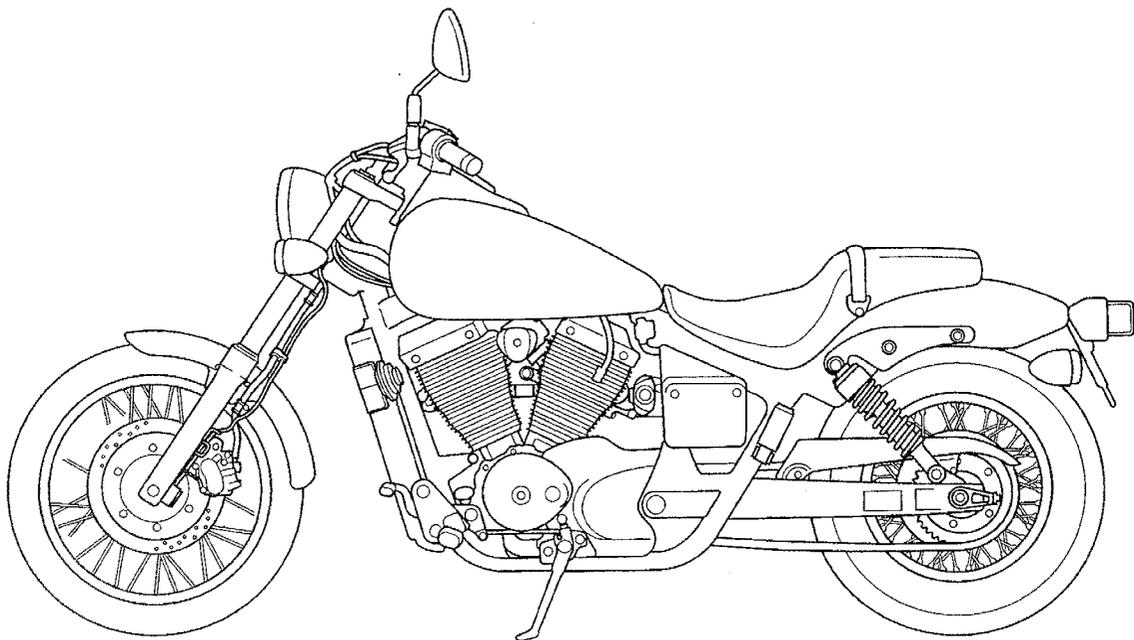
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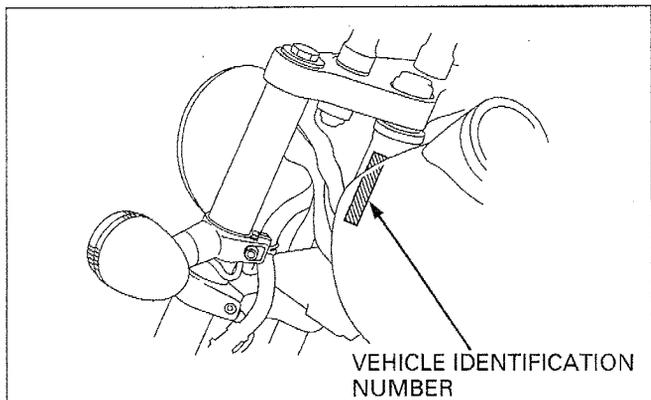
SERVICE RULES

1. Use genuine HONDA or HONDA-recommended parts and lubricants or their equivalents. Parts that don't meet HONDA's design specifications may cause damage to the motorcycle.
2. Use the special tools designed for this product to avoid damage and incorrect assembly.
3. Use only metric tools when servicing the motorcycle. Metric bolts, nuts and screws are not interchangeable with English fasteners.
4. Install new gaskets, O-rings, cotter pins, and lock plates when reassembling.
5. When tightening bolts or nuts, begin with the larger diameter or inner bolt first. Then tighten to the specified torque diagonally in incremental steps unless a particular sequence is specified.
6. Clean parts in cleaning solvent upon disassembly. Lubricate any sliding surfaces before reassembly.
7. After reassembly, check all parts for proper installation and operation.
8. Route all electrical wires as shown on pages 1-18 through 1-27, Cable & Harness Routing.

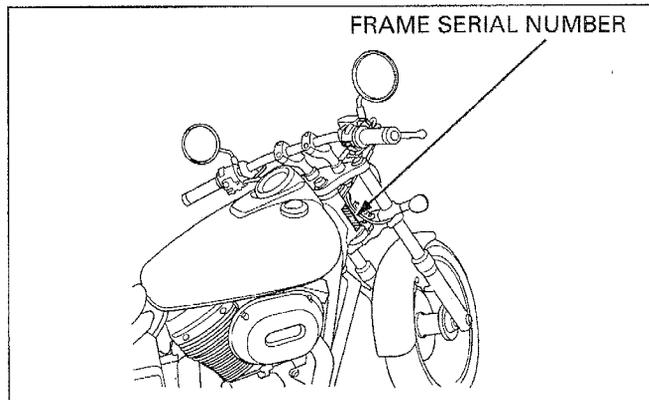
MODEL IDENTIFICATION



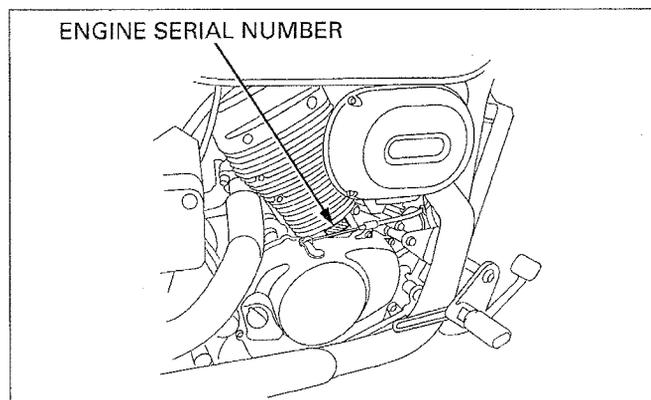
GENERAL INFORMATION



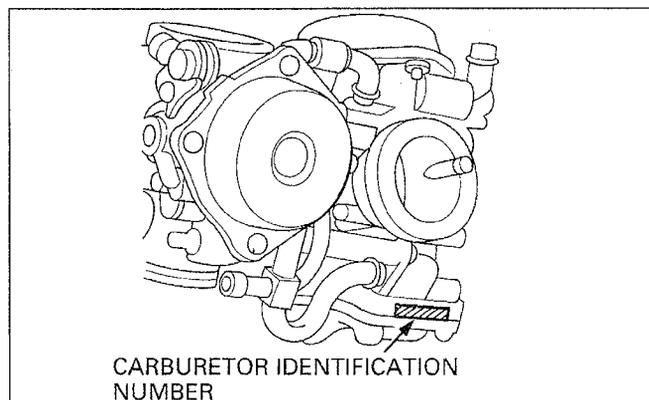
The Vehicle Identification Number (VIN) is attached on the left side of the steering head.



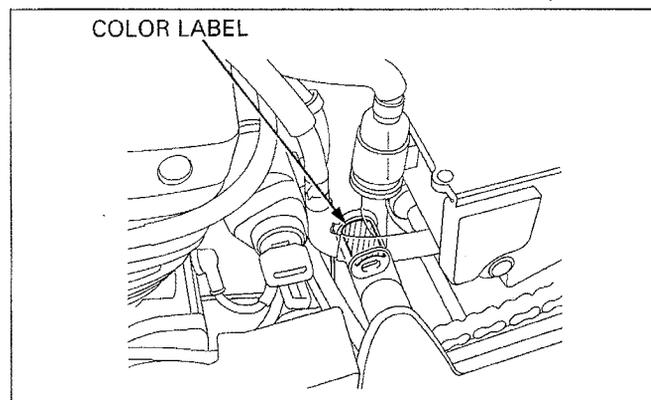
The frame serial number is stamped on the right side of the steering head.



The engine serial number is stamped on the right side of the crankcase below the rear cylinder.



The carburetor identification numbers are stamped on the intake side of the carburetor body as shown.



The color label is attached on the frame back of the left side cover. When ordering color-coded parts, always specify the designated color code.

SPECIFICATIONS

GENERAL		
	ITEM	SPECIFICATIONS
DIMENSIONS	Overall length	2,335 mm (91.9 in)
	Overall width	800 mm (31.5 in)
	Overall height	1,070 mm (42.1 in)
	Wheelbase	1,645 mm (64.8 in)
	Seat height	675 mm (26.6 in)
	Ground clearance	140 mm (5.5 in)
	Dry weight (49 state/Canada type)	224.5 kg (494.9 lbs)
	(California type)	225.7 kg (497.6 lbs)
	Curb weight (49 state/Canada type)	235.4 kg (519.0 lbs)
(California type)	236.3 kg (520.9 lbs)	
Maximum weight capacity	166 kg (366.0 lbs)	
FRAME	Frame type	Double cradle
	Front suspension	Telescopic fork
	Front axle travel	108 mm (4.3 in)
	Rear suspension	Swingarm
	Rear axle travel	80 mm (3.1 in)
	Front tire size	110/80-19 59S
	Rear tire size	160/80-15 M/C 74S
	Front tire brand	Dunlop Bridgestone
	Rear tire brand	Dunlop Bridgestone
	Front brake	Hydraulic single disc brake
	Rear brake	Internal expanding shoe
	Caster angle	34° 00'
	Trail length	152 mm (6.0 in)
	Fuel tank capacity	13.0 liters (3.43 US gal, 2.86 Imp gal)
Fuel tank reserve capacity	4.0 liters (1.06 US gal, 0.88 Imp gal)	
ENGINE	Cylinder arrangement	2 cylinders 52° V transverse
	Bore and stroke	79.0 x 76.0 mm (3.11 x 2.99 in)
	Displacement	745 cm ³ (45.4 cu-in)
	Compression ratio	9.0 : 1
	Valve train	Silent multi-link chain driven and OHC with rocker arm
	Intake valve	opens closes
	Exhaust valve	opens closes
	Lubrication system	Forced pressure and wet sump
	Oil pump type	Trochoid
	Cooling system	Liquid cooled
	Air filtration	Viscous paper element
	Crankshaft type	Unit type, two main journals
	Engine dry weight	68.2 kg (150.4 lbs)
	Firing order	Front - 308° - Rear - 412° - Front
Cylinder number	Front: #2, Rear: #1	

GENERAL INFORMATION

GENERAL (Cont'd)		
	ITEM	SPECIFICATIONS
CARBURETOR	Carburetor type Throttle bore	Constant Venturi 34 mm (1.3 in)
DRIVE TRAIN	Clutch system Clutch operation system Transmission Primary reduction Final reduction Gear ratio 1st 2nd 3rd 4th 5th Gearshift pattern	Multi-plate, wet Cable operating Constant mesh, 5-speed 1.666 (65/39) 2.471 (42T/17T) 3.166 (38/12) 2.000 (34/17) 1.500 (30/20) 1.173 (27/23) 1.042 (25/24) Left foot operated return system, 1 - N - 2 - 3 - 4 - 5
ELECTRICAL	Ignition system Starting system Charging system Regulator/rectifier Lighting system	Full transistorized ignition Electric starter motor Triple phase output alternator SCR shorted/triple phase full wave rectification Battery

Unit: mm (in)

LUBRICATION SYSTEM		STANDARD	SERVICE LIMIT
ITEM			
Engine oil capacity	at draining	2.2 liters (2.32 US qt, 1.94 Imp qt)	—
	at filter change	2.4 liters (2.54 US qt, 2.11 Imp qt)	—
	at disassembly	2.9 liters (3.06 US qt, 2.55 Imp qt)	—
Recommended engine oil		Honda GN4 or HP4 4-stroke oil or equivalent motor oil API service classification SF or SG Viscosity: SAE 10W-40	—
Oil pressure at oil pressure switch		530 kPa (5.4 kgf/cm ² , 77 psi) at 5,500 rpm (80°C/176°F)	—
Oil pump rotor	Tip clearance	0.15 (0.006)	0.20 (0.008)
	Body clearance	0.15 – 0.22 (0.006 – 0.009)	0.35 (0.014)
	Side clearance	0.02 – 0.07 (0.001 – 0.003)	0.10 (0.004)

FUEL SYSTEM		SPECIFICATIONS
ITEM		
Carburetor identification number	49 state/Canada type	VDF2D
	California type	VDF2C
Main jet	Front	#105
	Rear	#108
Slow jet		#40
Pilot screw initial/final opening		See page 5-22
Float level		7.0 mm (0.28 in)
Base carburetor (for synchronization)		Rear cylinder (#1)
Idle speed		1,000 ± 100 rpm
Carburetor vacuum difference		20 mm Hg (0.7 in Hg)
Throttle grip free play		2 – 6 mm (1/12 – 1/4 in)

COOLING SYSTEM		SPECIFICATIONS
ITEM		
Coolant capacity	Radiator and engine	1.75 liters (1.85 US qt, 1.54 Imp qt)
	Reserve tank	0.4 liter (0.42 US qt, 0.35 Imp qt)
Radiator cap relief pressure		108 – 137 kPa (1.1 – 1.4 kgf/cm ² , 16 – 20 psi)
Thermostat	Begin to open	80 – 84°C (176 – 183°F)
	Fully open	95°C (203°F)
	Valve lift	8 mm (0.3 in) minimum
Recommended antifreeze		Pro Honda HP coolant or an equivalent high quality ethylene glycol antifreeze containing silicate-free corrosion inhibitors

GENERAL INFORMATION

Unit: mm (in)

CLUTCH/GEARSHIFT LINKAGE		STANDARD	SERVICE LIMIT
ITEM			
Clutch lever free play		10 – 20 (0.375 – 0.750)	—
Clutch spring free length		45.5 (1.79)	43.9 (1.73)
Clutch disc thickness	A	2.62 – 2.78 (0.103 – 0.107)	2.3 (0.09)
	B	2.92 – 3.08 (0.115 – 0.121)	2.6 (0.10)
Clutch plate warpage		—	0.30 (0.012)
Clutch outer guide	I.D.	21.991 – 22.016 (0.8658 – 0.8668)	22.03 (0.867)
	O.D.	29.994 – 30.007 (1.1809 – 1.1804)	29.98 (1.180)
Oil pump drive sprocket I.D.		30.025 – 30.145 (1.1821 – 1.1868)	30.15 (1.187)
Mainshaft O.D. at clutch outer guide		21.967 – 21.980 (0.8648 – 0.8654)	21.95 (0.864)

Unit: mm (in)

ALTERNATOR/STARTER CLUTCH		STANDARD	SERVICE LIMIT
ITEM			
Starter driven gear	I.D.	40.000 – 40.021 (1.5748 – 1.5756)	40.10 (1.579)
	O.D.	57.749 – 57.768 (2.2736 – 2.2743)	57.73 (2.273)
Starter clutch outer I.D.		74.414 – 74.440 (2.9297 – 2.9307)	74.46 (2.931)

Unit: mm (in)

CYLINDER HEAD/VALVE			STANDARD	SERVICE LIMIT
ITEM				
Cylinder compression			1,275 ± 98 kPa (13.0 ± 1.0 kgf/cm ² , 185 ± 14 psi) at 400 rpm	—
Cylinder head warpage			—	0.10 (0.004)
Valve, valve guide	Valve clearance	IN	0.15 ± 0.02 (0.006 ± 0.0008)	—
		EX	0.20 ± 0.02 (0.008 ± 0.0008)	—
	Valve stem O.D.	IN	5.475 – 5.490 (0.2156 – 0.2161)	5.45 (0.215)
		EX	6.600 – 6.615 (0.2598 – 0.2604)	6.55 (0.258)
	Valve guide I.D.	IN	5.500 – 5.512 (0.2165 – 0.2170)	5.56 (0.219)
		EX	6.600 – 6.615 (0.2598 – 0.2604)	6.65 (0.262)
	Stem-to-guide clearance	IN	0.010 – 0.037 (0.0004 – 0.0015)	0.10 (0.004)
		EX	0.030 – 0.060 (0.0012 – 0.0024)	0.11 (0.004)
	Valve guide projection above cylinder head	IN	19.5 (0.77)	—
		EX	18.0 (0.71)	—
Valve seat width		IN/EX	0.90 – 1.10 (0.035 – 0.043)	1.5 (0.06)
Valve spring free length	IN		42.14 (1.659)	40.58 (1.598)
	EX		42.83 (1.686)	41.25 (1.624)
Camshaft	Cam lobe height	IN	37.188 – 37.348 (1.4641 – 1.4704)	37.16 (1.463)
		EX	37.605 – 37.765 (1.4805 – 1.4868)	37.58 (1.480)
	Journal O.D.		21.959 – 21.980 (0.8645 – 0.8654)	21.90 (0.862)
	Runout		—	0.03 (0.012)
	Oil clearance		0.050 – 0.111 (0.0020 – 0.0044)	0.13 (0.005)
Identification marks			"F": Front, "R": Rear	—
Rocker arm I.D.		IN/EX	12.000 – 12.018 (0.4724 – 0.4731)	12.05 (0.474)
Rocker arm shaft O.D.		IN/EX	11.966 – 11.984 (0.4711 – 0.4718)	11.83 (0.466)
Rocker arm-to-rocker arm shaft clearance			0.016 – 0.052 (0.0006 – 0.0020)	0.07 (0.003)

Unit: mm (in)

CYLINDER/PISTON		STANDARD	SERVICE LIMIT	
ITEM				
Cylinder	I.D.	79.000 – 79.015 (3.1102 – 3.1108)	79.10 (3.114)	
	Out-of-round	————	0.06 (0.002)	
	Taper	————	0.06 (0.002)	
	Warpage	————	0.10 (0.004)	
Piston, piston rings	Piston mark direction	"IN" mark facing toward the intake side	————	
	Piston O.D.	78.97 – 78.99 (3.109 – 3.110)	78.90 (3.106)	
	Piston O.D. measurement point	7 – 17 (0.3 – 0.7) from bottom of skirt	————	
	Piston pin hole I.D.	18.002 – 18.008 (0.7087 – 0.7090)	18.05 (0.711)	
	Piston pin O.D.	17.994 – 18.000 (0.7084 – 0.7087)	17.98 (0.708)	
	Piston-to-piston pin clearance	0.002 – 0.014 (0.0001 – 0.0006)	0.04 (0.002)	
	Piston ring-to-ring groove clearance	Top	0.025 – 0.055 (0.0010 – 0.0022)	0.08 (0.003)
		Second	0.015 – 0.045 (0.0006 – 0.0018)	0.07 (0.003)
	Piston ring and gap	Top	0.15 – 0.25 (0.006 – 0.010)	0.30 (0.012)
		Second	0.25 – 0.40 (0.010 – 0.016)	0.50 (0.02)
		Oil (side rail)	0.20 – 0.80 (0.008 – 0.031)	1.0 (0.04)
Piston ring mark	Top	"R" mark	————	
	Second	"RN" mark	————	
Cylinder-to-piston clearance		0.010 – 0.045 (0.0004 – 0.0018)	0.10 (0.004)	
Connecting rod small end I.D.		18.016 – 18.034 (0.7093 – 0.7100)	18.07 (0.711)	
Connecting rod-to-piston pin clearance		0.016 – 0.040 (0.0006 – 0.0016)	0.06 (0.002)	

Unit: mm (in)

CRANKSHAFT/TRANSMISSION		STANDARD	SERVICE LIMIT	
ITEM				
Crankshaft	Side clearance	0.05 – 0.20 (0.002 – 0.008)	0.30 (0.012)	
	Runout	————	0.03 (0.001)	
	Crankpin oil clearance	0.028 – 0.052 (0.0011 – 0.0020)	0.07 (0.003)	
	Main journal oil clearance	0.030 – 0.046 (0.0012 – 0.0018)	0.07 (0.003)	
Transmission	Gear I.D.	M3, M5	28.000 – 28.021 (1.1024 – 1.1032)	28.04 (1.104)
		C1, C2, C4	31.000 – 31.025 (1.2204 – 1.2215)	31.05 (1.222)
	Bushing O.D.	M3, M5	27.959 – 27.980 (1.1007 – 1.1016)	27.94 (1.100)
		C1, C2, C4	30.950 – 30.975 (1.2185 – 1.2195)	30.93 (1.218)
	Bushing I.D.	M3	25.000 – 25.021 (0.9843 – 0.9851)	25.04 (0.986)
		C2	27.995 – 28.016 (1.1021 – 1.1030)	28.04 (1.104)
	Gear-to-bushing clearance	M3, M5	0.020 – 0.062 (0.0008 – 0.0024)	0.10 (0.004)
		C1, C2, C4	0.025 – 0.075 (0.0010 – 0.0030)	0.11 (0.004)
	Mainshaft O.D. at M3 bushing		24.972 – 24.993 (0.9831 – 0.9840)	24.95 (0.982)
	Countershaft O.D. at C2 bushing		27.967 – 27.980 (1.1011 – 1.1016)	27.95 (1.100)
Bushing-to-shaft clearance	M3	0.007 – 0.049 (0.0003 – 0.0019)	0.08 (0.003)	
	C2	0.015 – 0.049 (0.0006 – 0.0019)	0.08 (0.003)	
Shift fork I.D.		13.000 – 13.021 (0.5118 – 0.5126)	13.04 (0.513)	
Shift fork claw thickness		5.93 – 6.00 (0.233 – 0.236)	5.6 (0.22)	
Shift fork shaft O.D.		12.966 – 12.984 (0.5105 – 0.5112)	12.90 (0.508)	
Shift drum O.D. (at left side journal)		11.966 – 11.984 (0.4711 – 0.4718)	11.94 (0.470)	

GENERAL INFORMATION

Unit: mm (in)

FRONT WHEEL/SUSPENSION/STEERING

ITEM		STANDARD	SERVICE LIMIT
Minimum tire tread depth		————	1.5 (0.06)
Cold tire pressure	Up to 90 kg (200 lb) load	200 kPa (2.00 kgf/cm ² , 29 psi)	————
	Up to maximum weight capacity	200 kPa (2.00 kgf/cm ² , 29 psi)	————
Axle runout		————	0.20 (0.008)
Wheel rim runout	Radial	————	2.0 (0.08)
	Axial	————	2.0 (0.08)
Wheel hub-to-rim distance		Page 13-12	————
Wheel balance weight		————	60 g (2.1 oz)
Fork	Spring free length	492.4 (19.39)	482.5 (19.00)
	Tube runout	————	0.20 (0.008)
	Recommended fork fluid	Pro Honda Suspension Fluid SS-8	————
	Fork fluid level	124 (4.9)	————
	Fork fluid capacity	473 ± 2.5 cm ³ (16.0 ± 0.08 US oz, 16.6 ± 0.09 Imp oz)	————
Steering head bearing preload		0.43 – 1.04 kgf (0.95 – 2.29 lbf)	————

Unit: mm (in)

REAR WHEEL/BRAKE/SUSPENSION

ITEM		STANDARD	SERVICE LIMIT
Minimum tire tread depth		————	2.0 (0.08)
Cold tire pressure	Up to 90 kg (200 lb) load	200 kPa (2.00 kgf/cm ² , 29 psi)	————
	Up to maximum weight capacity	250 kPa (2.50 kgf/cm ² , 36 psi)	————
Axle runout		————	0.20 (0.008)
Wheel rim runout	Radial	————	2.0 (0.08)
	Axial	————	2.0 (0.08)
Wheel hub-to-rim distance		Page 14-8	————
Wheel balance weight		————	70 g (2.5 oz)
Drive chain slack		15 – 25 (0.600 – 1)	40 (1.6)
Drive chain size/link	RK	525 SMOZ5/124 L	————
Rear brake	Drum I.D.	180.0 – 180.3 (7.09 – 7.10)	181 (7.13)
	Lining thickness	5 (0.2)	2 (0.1)
	Pedal free play	20 – 30 (3/4 – 1-1/4)	————
Shock absorber spring preload adjuster setting		2nd position	————

Unit: mm (in)

HYDRAULIC DISC BRAKE

ITEM	STANDARD	SERVICE LIMIT
Specified brake fluid	DOT 4	————
Brake disc thickness	5.8 – 6.2 (0.23 – 0.24)	5 (0.2)
Brake disc runout	————	0.30 (0.012)
Master cylinder I.D.	11.000 – 11.043 (0.4331 – 0.4348)	11.05 (0.435)
Master piston O.D.	10.957 – 10.984 (0.4314 – 0.4324)	10.945 (0.4309)
Caliper cylinder I.D.	27.000 – 27.050 (1.0630 – 1.0650)	27.06 (1.065)
Caliper piston O.D.	26.918 – 26.968 (1.0598 – 1.0617)	26.91 (1.059)

BATTERY/CHARGING SYSTEM

ITEM		SPECIFICATIONS	
Battery	Capacity	12 V – 12 Ah	
	Current leakage	1 mA max.	
	Voltage (20°C/68°F)	Fully charged	13.0 – 13.2 V
		Needs charging	Below 12.3 V
Charging current	Normal	1.1 A x 5 – 10 h	
	Quick	5.5 A x 1.0 h	
Alternator	Capacity	0.333 kW/5,000 rpm	
	Charging coil resistance (20°C/68°F)	0.1 – 1.0 Ω	

IGNITION SYSTEM

ITEM		SPECIFICATIONS
Spark plug	Standard	DPR8EA-9 (NGK), X24EPR-U9 (DENSO)
	For cold climate (below 5°C/41°F)	DPR7EA-9 (NGK), X22EPR-U9 (DENSO)
	For extend high speed riding	DPR9EA-9 (NGK), X27EPR-U9 (DENSO)
Spark plug gap		0.8 – 0.9 mm (0.03 – 0.04 in)
Ignition coil primary peak voltage		100 V minimum
Ignition pulse generator peak voltage		0.7 V minimum
Ignition timing ("F" mark)		6.2° BTDC at idle

ELECTRIC STARTER

Unit: mm (in)

ITEM	STANDARD	SERVICE LIMIT
Starter motor brush length	12.5 (0.49)	6.5 (0.26)

LIGHTS/METERS/SWITCHES

ITEM		SPECIFICATIONS
Bulb	Headlight (high/low beam)	12 V – 60/55 W
	Brake/taillight	12 V – 21/5 W
	Front turn signal/running light	12 V – 21/5 W x 2
	Rear turn signal light	12 V – 21 W x 2
	Instrument light	LED x 6
	Turn signal indicator	LED
	High beam indicator	LED
	Neutral indicator	LED
	Coolant temperature indicator	LED
	Oil pressure indicator	LED
Fuse	Main fuse	30 A
	Sub-fuse	10 A x 4, 15 A x 1
Fan motor switch	Start to close (ON)	98 – 102°C (208 – 216°F)
	Stops to open (OFF)	93 – 97°C (199 – 207°F)
Thermosensor resistance	at 80°C (176°F)	45 – 60 Ω
	at 120°C (248°F)	10 – 20 Ω
Carburetor heater resistance at 20°C (68°F)		13 – 15 Ω
Fuel pump flow capacity		Minimum 900 cm ³ (30.4 US oz, 31.7 Imp oz) per minute

GENERAL INFORMATION

TORQUE VALUES

STANDARD FASTENER TYPE	TORQUE N·m (kgf·m, lbf·ft)	FASTENER TYPE	TORQUE N·m (kgf·m, lbf·ft)
5-mm bolt and nut	5 (0.5, 3.6)	5-mm screw	4 (0.4, 2.9)
6-mm bolt and nut	10 (1.0, 7)	6-mm screw	9 (0.9, 6.5)
8-mm bolt and nut	22 (2.2, 16)	6-mm flange bolt (8-mm head) and nut	12 (1.2, 9)
10-mm bolt and nut	34 (3.5, 25)	6-mm flange bolt (10-mm head) and nut	12 (1.2, 9)
12-mm bolt and nut	54 (5.5, 40)	8-mm flange bolt and nut	26 (2.7, 20)
		10-mm flange bolt and nut	39 (4.0, 29)

- Torque specifications listed below are for important fasteners.
- Others should be tightened to standard torque values listed above.

- NOTES:
1. Apply sealant to the threads.
 2. Apply locking agent to the threads.
 3. Apply grease to the threads and seating surface.
 4. Apply oil to the threads and seating surface.
 5. Stake.
 6. Left hand threads.
 7. U-nut.
 8. ALOC bolt: replace with a new one.
 9. Break-off bolt.

ENGINE	ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
MAINTENANCE:					
	Spark plug	4	12	14 (1.4, 10)	
	Crankshaft hole cap	1	30	15 (1.5, 11)	NOTE 3
	Timing hole cap	1	22	15 (1.5, 11)	NOTE 3
	Valve adjusting screw lock nut	6	7	23 (2.3, 17)	NOTE 4
	Oil drain bolt	1	14	29 (3.0, 22)	
	Oil filter cartridge	1	20	10 (1.0, 7)	NOTE 4
	Vacuum plug	2	5	3 (0.3, 2.2)	
LUBRICATION SYSTEM:					
	Oil pressure switch	1	PT 1/8	12 (1.2, 9)	NOTE 1
	Oil pressure switch terminal screw	1	4	2 (0.2, 1.4)	
	Oil pump bolt	5	6	13 (1.3, 9)	
FUEL SYSTEM:					
	Air cleaner housing stay bolt	1	6	12 (1.2, 9)	
COOLING SYSTEM:					
	Water pump bolt	5	6	13 (1.3, 9)	
CLUTCH/GEARSHIFT LINKAGE:					
	Clutch lifter plate bolt	4	6	12 (1.2, 9)	
	Clutch center lock nut	1	18	127 (13.0, 94)	NOTE 4, 5
	Primary drive gear bolt	1	12	88 (9.0, 65)	NOTE 4
	Gearshift return spring pin bolt	1	8	23 (2.3, 17)	
	Oil pump driven sprocket bolt	1	6	15 (1.5, 11)	NOTE 2
ALTERNATOR/STARTER CLUTCH:					
	Flywheel bolt	1	12	127 (13.0, 94)	NOTE 4, 6
	Stator mounting bolt	4	6	12 (1.2, 9)	NOTE 2
	Stator wire holder bolt	1	6	12 (1.2, 9)	NOTE 2
	Starter clutch housing bolt	6	8	29 (3.0, 22)	NOTE 2

ENGINE (Cont'd)				
ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
CYLINDER HEAD/VALVES:				
Cylinder head cover bolt	4	6	10 (1.0, 7)	
Overhead cover bolt	8	6	12 (1.2, 9)	
Cam sprocket bolt	4	7	23 (2.3, 17)	NOTE 2
Cam chain tensioner mounting bolt	4	6	10 (1.0, 7)	
Camshaft holder 8-mm bolt	6	8	23 (2.3, 17)	
8-mm nut	4	8	23 (2.3, 17)	
Cylinder head 8-mm bolt	4	8	23 (2.3, 17)	NOTE 4
10-mm nut	8	10	47 (4.8, 35)	NOTE 4
Cylinder head fin mounting bolt	15	6	10 (1.0, 7)	
CRANKCASE/CRANKSHAFT/TRANSMISSION:				
Crankcase 8-mm bolt	14	8	23 (2.3, 17)	
Connecting rod bearing cap nut	8	8	33 (3.4, 25)	NOTE 4
Drive chain guide plate bolt	2	6	12 (1.2, 9)	
Neutral switch	1	10	12 (1.2, 9)	

GENERAL INFORMATION

FRAME	ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
FRAME/BODY PANELS/EXHAUST SYSTEM:					
	Footpeg bracket bolt	4	10	34 (3.5, 25)	
	Exhaust pipe joint nut	4	8	25 (2.5, 18)	
	Muffler mounting nut	2	8	26 (2.7, 20)	
	Exhaust pipe joint pipe bolt	1	8	20 (2.0, 14)	
	Seat mounting bolt	2	8	26 (2.7, 20)	
	Rear fender bolt	2	10	64 (6.5, 47)	
	Shock absorber stud bolt	1	14	108 (11.0, 80)	
	Left grab rail mounting nut	1	24	88 (9.0, 65)	
	Fuel tank bolt	1	8	19 (1.9, 14)	
	Fuel valve	1	22	34 (3.5, 25)	
	Fuel valve screw	1	5	0.6 (0.06, 0.43)	
	Left crankcase rear cover bolt	1	6	12 (1.2, 9)	
MAINTENANCE:					
	Side stand assembly bolt	2	10	49 (5.0, 39)	
	Spoke nipple	104	4	4 (0.4)	
COOLING SYSTEM:					
	Radiator mounting bolt	1	6	1 (0.1, 0.7)	
	Fan motor switch	1	16	18 (1.8, 13)	
ENGINE REMOVAL/INSTALLATION:					
	Front engine upper/lower mounting nut	2	10	54 (5.5, 40)	
	Rear engine mounting nut	1	10	54 (5.5, 40)	
	Front engine bracket bolt	2	8	26 (2.7, 20)	
	Rear engine bracket bolt	2	8	26 (2.7, 20)	
	Gearshift arm pinch bolt	1	6	12 (1.2, 9)	
	Drive sprocket fixing plate bolt	2	6	10 (1.0, 7)	
CLUTCH/GEARSHIFT LINKAGE:					
	Gearshift pedal pivot bolt	1	10	34 (3.5, 25)	
FRONT WHEEL/SUSPENSION/STEERING:					
	Steering stem nut	1	24	103 (10.5, 76)	
	Steering bearing adjustment nut	1	26	—	page 13-28
	Steering bearing adjustment lock nut	1	26	—	page 13-29
	Top bridge pinch bolt	2	8	26 (2.7, 20)	
	Bottom bridge pinch bolt	2	10	49 (5.0, 36)	
	Handlebar upper holder bolt	4	8	23 (2.3, 17)	
	Handlebar lower holder nut	2	8	23 (2.3, 17)	
	Front axle bolt	1	14	59 (6.0, 43)	
	Front axle pinch bolt	4	8	22 (2.2, 16)	
	Front brake disc bolt	6	8	42 (4.3, 31)	NOTE 8
	Fork cap	2	38	22 (2.2, 16)	
	Fork socket bolt	2	8	20 (2.0, 14)	NOTE 2
REAR WHEEL/BRAKE/SUSPENSION:					
	Rear axle nut	1	18	93 (9.5, 69)	NOTE 7
	Driven sprocket nut	5	12	88 (9.0, 65)	NOTE 7
	Shock absorber upper/lower mounting bolt	4	8	26 (2.7, 20)	
	Swingarm pivot nut	1	14	88 (9.0, 65)	NOTE 7
	Swingarm pivot adjusting bolt	1	26	25 (2.5, 18)	
	Swingarm pivot lock nut	1	26	64 (6.5, 47)	
	Drive chain slider screw	2	5	3 (0.3, 2.2)	
	Rear brake stopper arm nut	2	8	20 (2.0, 14)	
	Rear brake arm bolt	1	8	28 (2.9, 21)	
	Rear brake middle rod joint bolt	1	10	34 (3.5, 25)	

FRAME (Cont'd)	ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N-m (kgf-m, lbf-ft)	REMARKS
HYDRAULIC BRAKE:					
	Brake caliper mounting bolt	2	8	30 (3.1, 22)	NOTE 8
	Brake caliper pin bolt	1	8	13 (1.3, 9)	NOTE 2
	Brake caliper bracket pin bolt	1	8	27 (2.8, 20)	NOTE 2
	Pad pin	1	10	18 (1.8, 13)	
	Pad pin plug	1	10	3 (0.3, 2.2)	
	Brake caliper bleed valve	1	8	6 (0.6, 4.3)	
	Brake lever pivot bolt	1	6	1 (0.1, 0.7)	
	pivot nut	1	6	6 (0.6, 4.3)	
	Brake master cylinder holder bolt	2	6	12 (1.2, 9)	
	Brake master cylinder reservoir cap screw	2	4	2 (0.2, 1.4)	
	Front brake light switch screw	1	4	1 (0.1, 0.7)	
	Brake hose oil bolt	2	10	34 (3.5, 25)	
BATTERY/CHARGING SYSTEM:					
	Battery case cover screw	1	6	9 (0.9, 6.5)	
ELECTRIC STARTER:					
	Starter motor cable terminal nut	1	6	10 (1.0, 7)	
LIGHTS/METER/SWITCHES:					
	Side stand switch mounting bolt	1	6	10 (1.0, 7)	
	Thermosensor	1	PT 1/8	8 (0.8, 5.8)	NOTE 1
	Ignition switch mounting bolt	2	6	12 (1.2, 9)	NOTE 9
	Horn mounting bolt	1	8	21 (2.1, 15)	
	Speedometer cover bolt	2	6	10 (1.0, 7)	
OTHERS:					
	Side stand pivot bolt	1	10	10 (1.0, 7)	
	lock nut	1	10	29 (3.0, 22)	
	Tool box cover screw	3	4	2 (0.2, 1.4)	

GENERAL INFORMATION

TOOLS

- NOTES: 1. Alternative tool.
 2. Equivalent commercially available in U.S.A.
 3. Not available in U.S.A.

DESCRIPTION	TOOL NUMBER	REMARKS	REF. SECTION
Carburetor float level gauge	07401 - 0010000		5
Oil pressure gauge	07506 - 3000000	NOTE 2	4
Vacuum gauge attachment	07510 - 3000200	NOTE 1: 07LMJ - 001000A (U.S.A. only)	3
Oil pressure gauge attachment	07510 - 4220100	NOTE 2	4
Gear holder	07724 - 0010100	NOTE 3	8
Flywheel holder	07725 - 0040000	NOTE 2	9
Rotor puller	07733 - 0020001	NOTE 1: 07933 - 3290001 (U.S.A. only)	9
Valve guide driver, 5.5 mm (IN)	07742 - 0010100		10
Valve guide driver, 6.6 mm (EX)	07742 - 0010200	NOTE 1: 07942 - 6570100 (U.S.A. only)	10
Valve guide driver, (adjustable type)	07743 - 0020000	NOTE 3	10
Attachment, 32 x 35 mm	07746 - 0010100		14
Attachment, 37 x 40 mm	07746 - 0010200		8
Attachment, 42 x 47 mm	07746 - 0010300		12, 13, 14
Attachment, 52 x 55 mm	07746 - 0010400		12, 13
Driver 30 mm I.D.	07746 - 0030300		13
Pilot, 15 mm	07746 - 0040300		14
Pilot, 20 mm	07746 - 0040500		12, 13, 14
Pilot, 25 mm	07746 - 0040600		12
Pilot, 30 mm	07746 - 0040700		8
Pilot, 28 mm	07746 - 0041100		12
Bearing remover shaft	07746 - 0050100		13, 14
Bearing remover head, 20 mm	07746 - 0050600		13, 14
Driver	07749 - 0010000		8, 12, 13, 14
Valve spring compressor	07757 - 0010000		10
Valve seat cutter			10
— seat cutter, 27.5 mm (45° IN)	07780 - 0010200	NOTE 2	
— seat cutter, 35 mm (45° EX)	07780 - 0010400		
— flat cutter, 28 mm (32° IN)	07780 - 0012100		
— flat cutter, 35 mm (32° EX)	07780 - 0012300		
— interior cutter, 30 mm (60° IN)	07780 - 0014000		
— interior cutter, 37.5 mm (60° EX)	07780 - 0014100		
— cutter holder, 5.5 mm (IN)	07781 - 0010101		
— cutter holder, 6.6 mm (EX)	07781 - 0010202		
Valve adjusting wrench	07908 - KE90000	NOTE 1: 07908 - KE90100 (U.S.A. only)	3
Snap ring pliers	07914 - SA50001		14, 15
Steering stem socket	07916 - 3710101	NOTE 1: 07916 - 3710100	13
Bearing remover set	07936 - 3710001	NOTE 3	12
— remover weight	07741 - 0010201	NOTE 1: 07936 - 371020A (U.S.A. only) or 07936 - 3710200	
— remover handle	07936 - 3710100		
— remover head	07936 - 3710600		
Bearing race remover	07946 - 3710500	NOTE 1: M9360 - 277 - 91774 (U.S.A. only)	13
Bearing driver remover	07946 - KA50000		14
Driver shaft	07946 - MJ00100	NOTE 3	14
Attachment	07946 - MJ00201	NOTE 3	14
Fork seal driver	07947 - KA50100		13
Fork seal driver attachment, 41 mm I.D.	07947 - KF00100		13
Ball race remover set	07953 - MJ10000	NOTE 1: 07953 - MJ1000B or 07953 - MJ1000A (U.S.A. only)	13
— driver attachment	07953 - MJ10100		
— driver handle	07953 - MJ10200		

DESCRIPTION	TOOL NUMBER	REMARKS	REF. SECTION
Valve guide reamer, 5.5 mm (IN)	07984 - 2000001		10
Valve guide reamer, 6.6 mm (EX)	07984 - ZE20001	NOTE 1: 07984 - ZE2000D (U.S.A. only)	10
Pivot lock nut wrench	07GMA - KT70200	NOTE 3	7, 14
Oil filter wrench	07HAA - PJ70100		3
Peak voltage adaptor	07HGJ - 0020100	NOTE 1: Peak voltage tester (U.S.A. only)	17
Drive chain tool set	07HMH - MR10103	NOTE 1: 07HMH - MR7010B (U.S.A. only)	3
Spoke wrench	07JMA - MR60100	NOTE 2	3, 13, 14
Clutch center holder	07JMB - MN50301	NOTE 1: 07HGB - 001000A (U.S.A. only)	8
Pilot screw wrench	07KMA - MS60101		5
Vacuum gauge set	07LMJ - 001000A	NOTE 1: M937B - 021 - XXXXX (U.S.A. only)	3
Vacuum/pressure pump	A937X - 041 - XXXXX	NOTE 1: ST - AH - 260 - MC7 (U.S.A. only) ST - AH - 255 - MC7 (U.S.A. only)	5

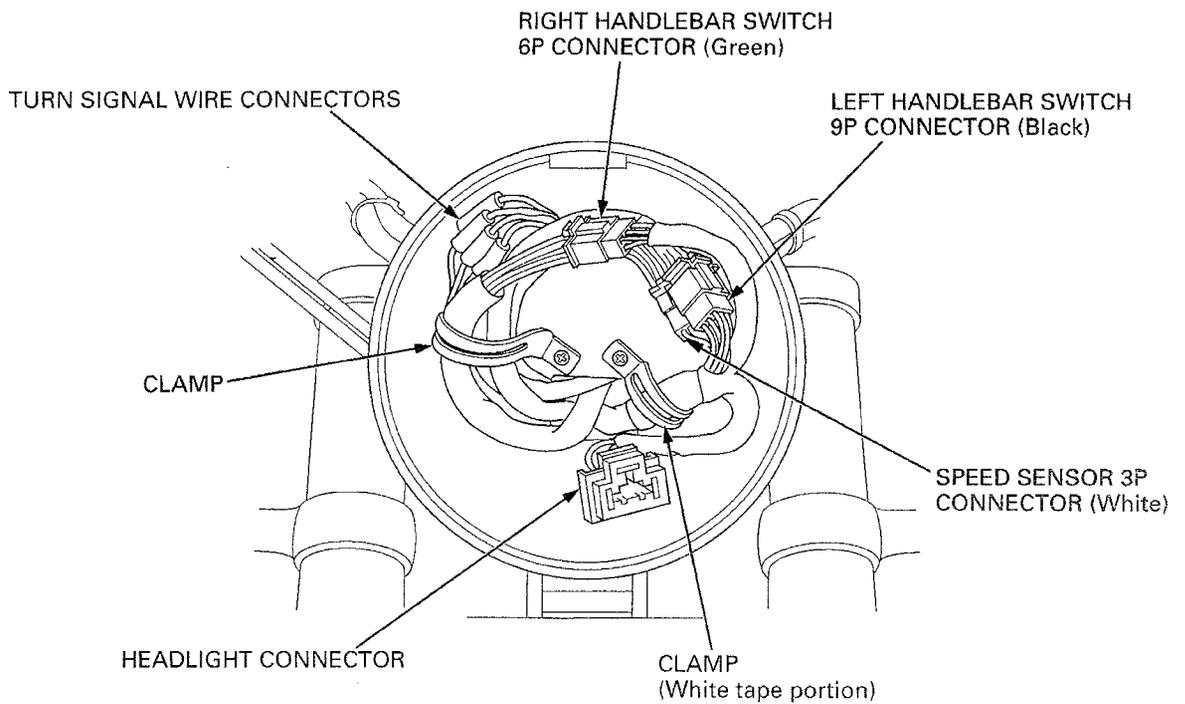
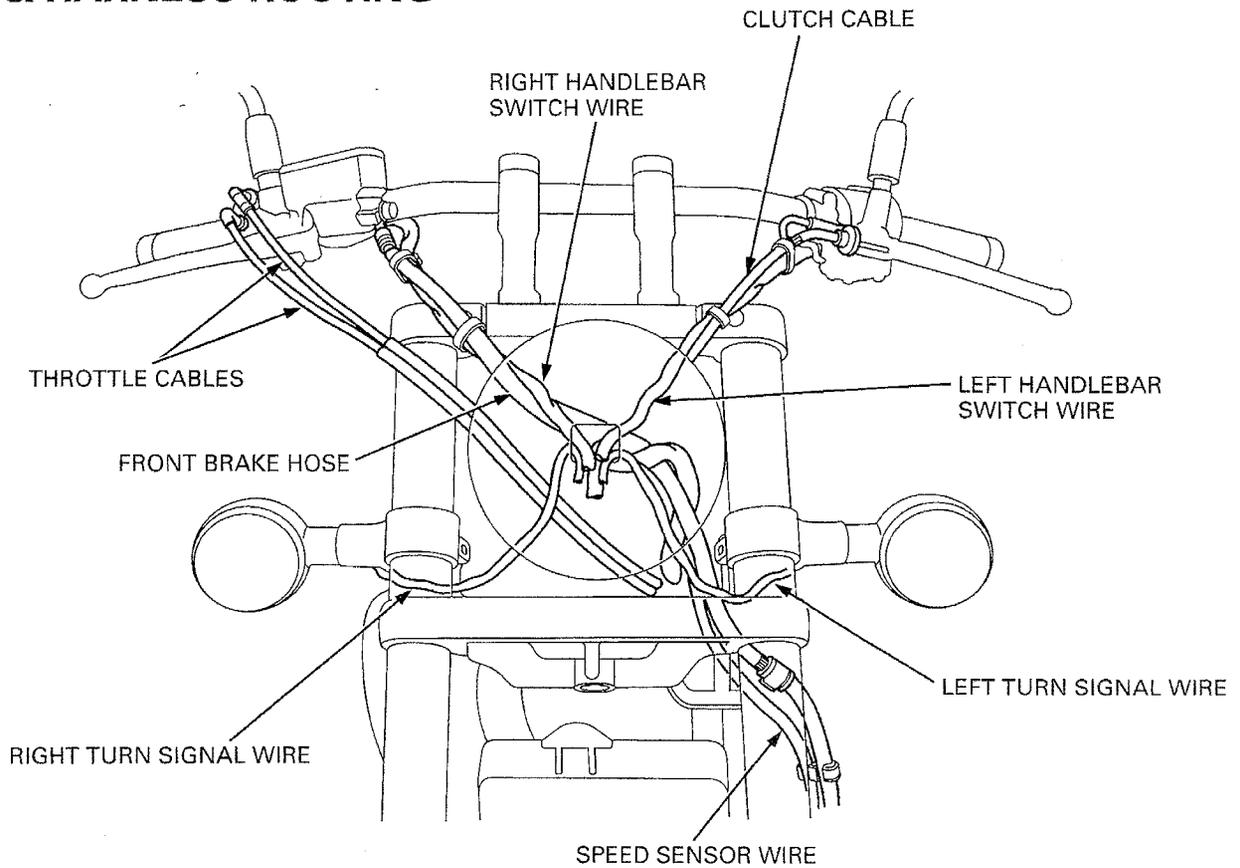
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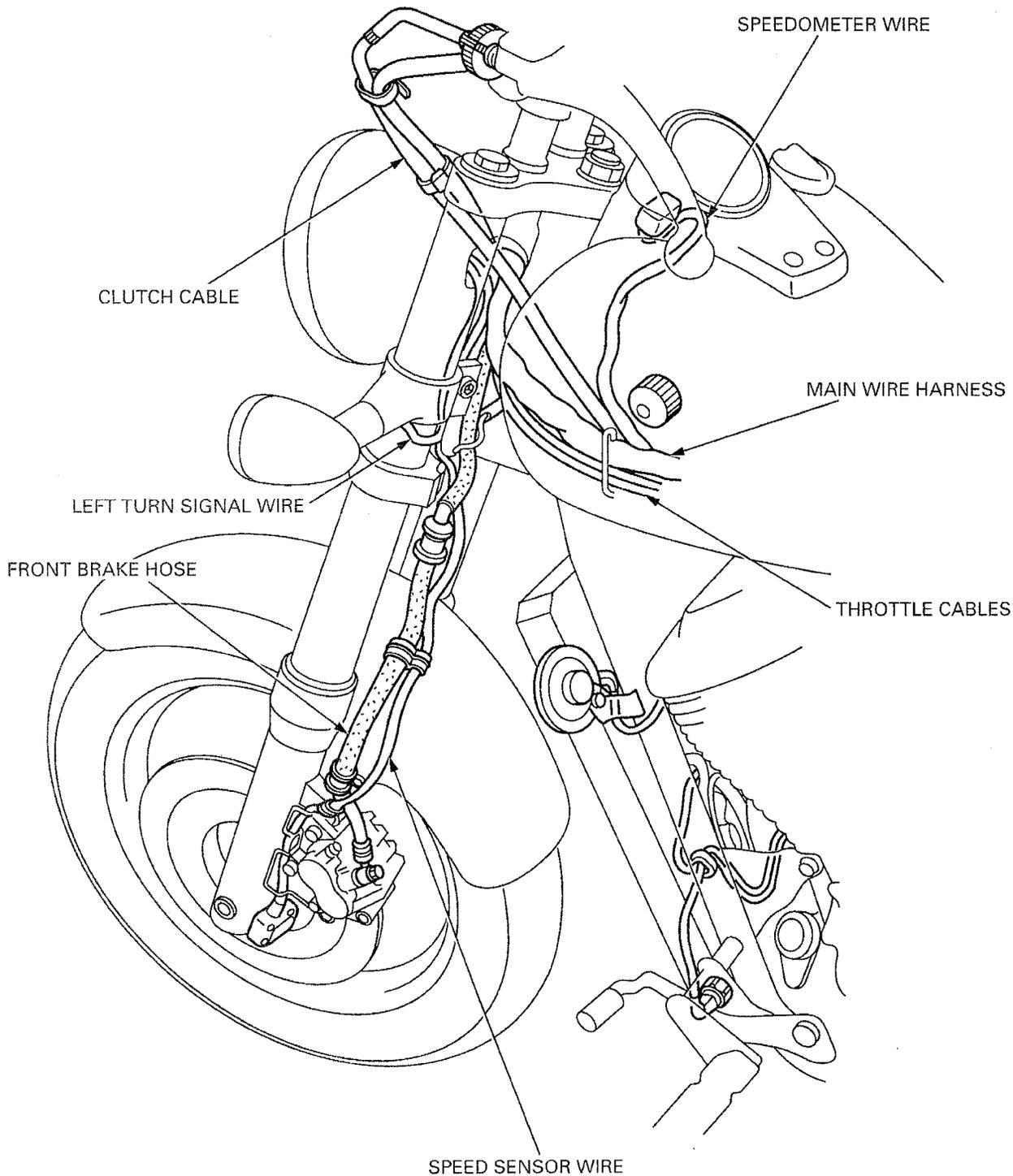
LUBRICATION & SEAL POINTS

ENGINE	LOCATION	MATERIAL	REMARKS
	Camshaft lobes/journals Valve stem (valve guide sliding surface) Rocker arm slipper surface Rocker arm shaft outer surface Connecting rod bearing surface Crankshaft journals Clutch outer guide outer surface Transmission gear shift fork groove Transmission collar inner and outer surface Transmission spline collar outer surface Connecting rod small end inner surface	Molybdenum oil solution (a mixture of 1/2 engine oil and 1/2 molybdenum disulfide grease)	
	Piston outer surface Piston ring outer surface Piston pin outer surface Primary drive gear bolt threads and seating surface Flywheel bolt threads and seating surface Starter clutch sprag sliding lock surface Starter idle gear and reduction gear shaft outer surface Clutch center lock nut threads Clutch lifter arm-to-right crankcase cover sliding surface Clutch lifter rod-to-right crankcase cover sliding surface Clutch disc outer surface Cylinder stud bolt threads Cylinder head 8-mm bolt threads Valve adjusting screw threads and seating surface Cylinder head mounting bolt, nut seating surface Cylinder head cover mounting rubber seal whole surface Connecting rod bolt/nut threads and seating surface Transmission gear teeth Oil filter cartridge threads and O-ring Bearings rolling area O-rings	Engine oil	
	Air cleaner housing-to-chamber band inside surface Crankshaft hole cap threads Timing hole cap threads Oil seal lips	Multi-purpose grease	
	Oil pressure switch threads Thermosenser threads Left and right crankcase mating surface Left and right crankcase cover mating surface	Sealant	See page 4-3. See page 19-8.
	Cam sprocket bolt threads Starter clutch housing bolt threads Oil pump driven sprocket bolt threads Stator wire holder bolt threads Gearshift cam plate bolt threads Transmission bearing set plate bolt threads Countershaft oil seal set plate bolt threads Cam chain tensioner set plate bolt threads Stator mounting bolt threads Oil filter boss threads (crankcase side) Ignition pulse generator bolt threads Left crankcase cover bolt threads	Locking agent	Coating width: 6.5 ± 1 mm (0.26 ± 0.04 in) See page 9-4.

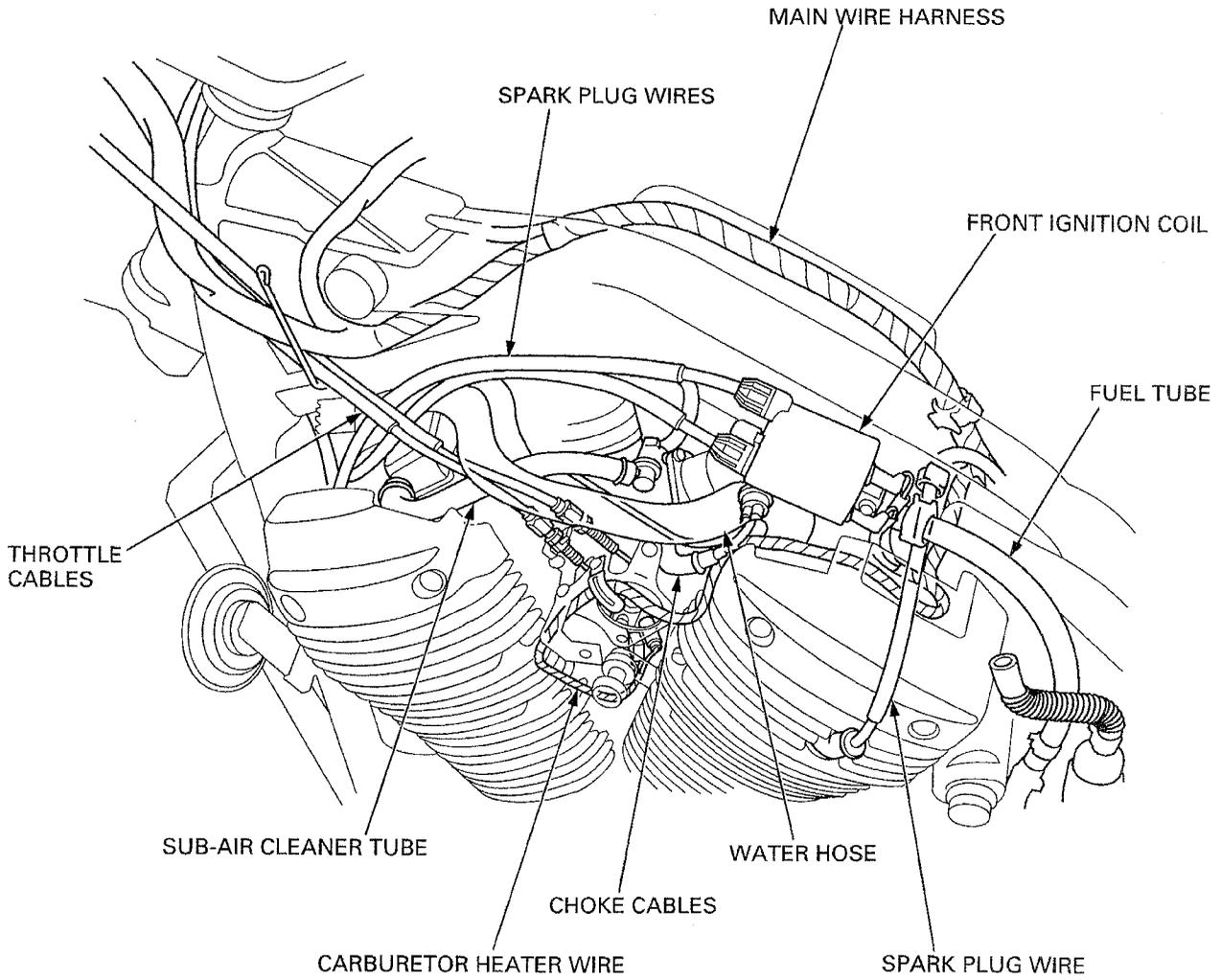
FRAME	LOCATION	MATERIAL	REMARKS
	Side stand pivot sliding surface Steering head bearing sliding surface Steering head dust seal lips Clutch lever pivot bolt sliding surface Throttle grip inner surface Throttle pipe rolled-up portion, throttle cable end Rear wheel axle sliding surface Rear wheel sleeve sliding surface Rear brake cam sliding surface Rear brake shoe-to-cam sliding surface Rear brake anchor pin sliding surface Rear brake pedal and rod pivot sliding surface Rear brake pedal middle rod joint bolt sliding surface Swingarm pivot dust seal lips Swingarm pivot needle bearing rolling area Footpeg and pillion step pivot sliding area Dust seal lips Oil seal lips	Multi-purpose grease	Spreading 1.0 g Spreading 1.0 – 2.0 g Spreading 0.2 – 0.3 g
	Steering bearing adjustment nut threads Rear brake cam felt seal	Engine oil	
	Brake master cylinder piston cups Brake master cylinder piston Brake caliper piston Brake caliper piston seals	DOT 4 brake fluid	
	Brake lever pivot Brake lever contacting surface of master piston Brake caliper pin sliding surface Brake caliper bracket pin sliding surface Brake caliper dust seals	Silicone grease	Spreading 0.1 g min Spreading 0.4 g min Spreading 0.4 g min
	Front fork socket bolt threads Final driven flange stud bolt threads Brake caliper bracket retainer bolt threads Brake caliper bracket pin bolt threads Brake caliper pin bolt threads	Locking agent	
	Swingarm pivot bolt and distance collar whole surface	Gear oil	
	Drive chain	#80 – 90 gear oil	
	Front fork rebound spring Front fork spring Front fork oil seal, dust seal lips	Fork fluid	
	Cable insides	Cable lubricant	
	Handle grip rubber inside	HondaBond A or Honda grip cement (U.S.A. only)	

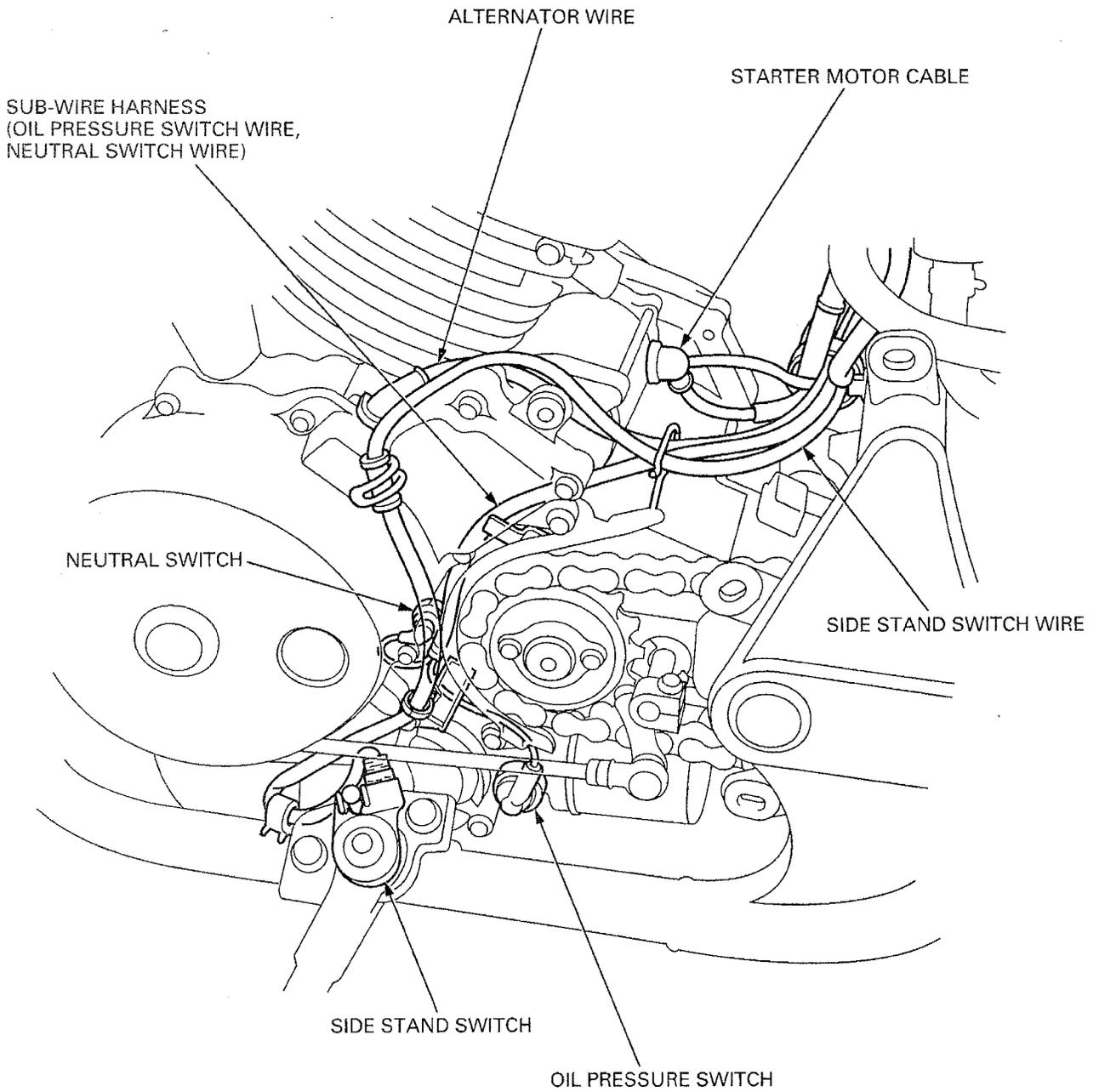
CABLE & HARNESS ROUTING



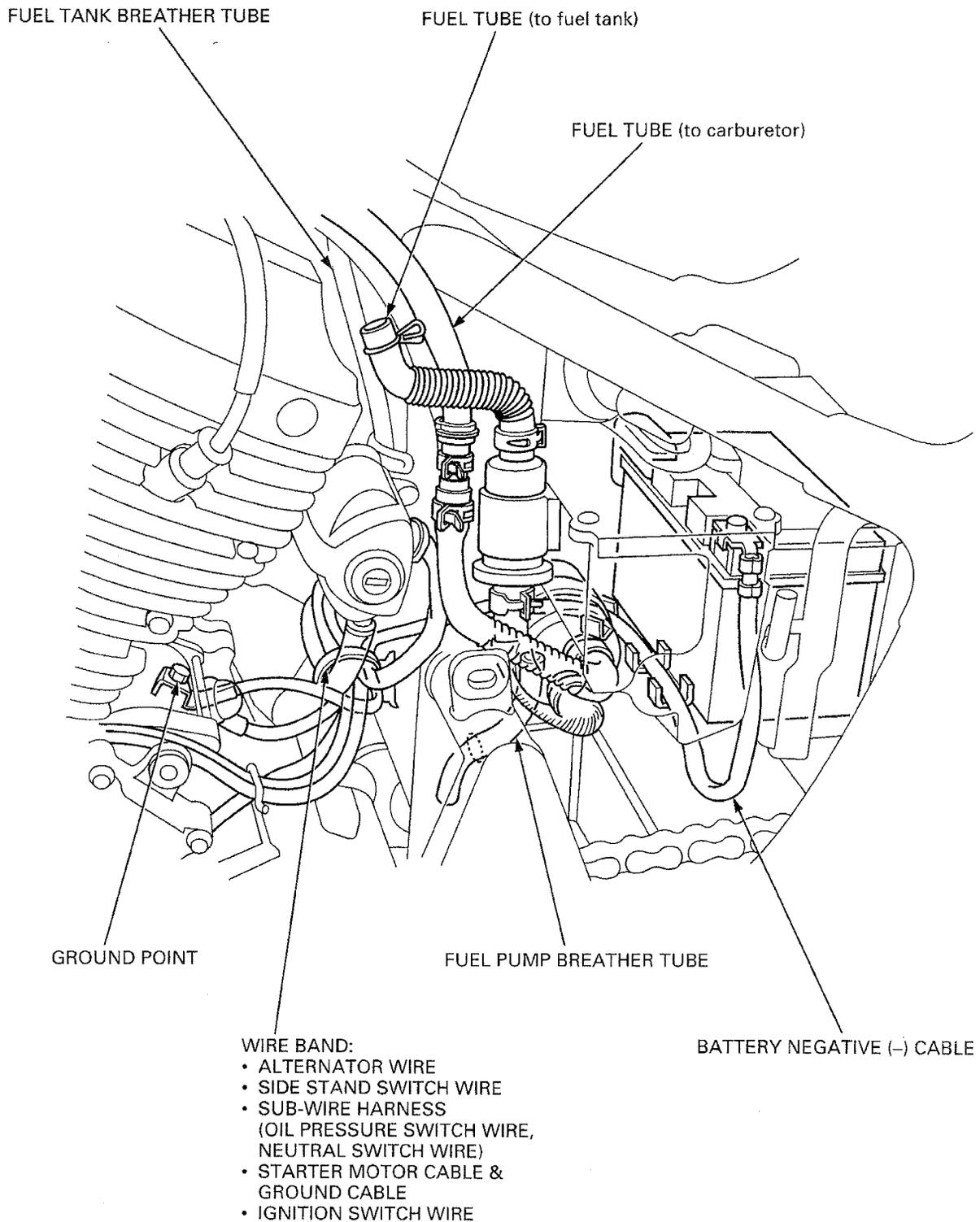


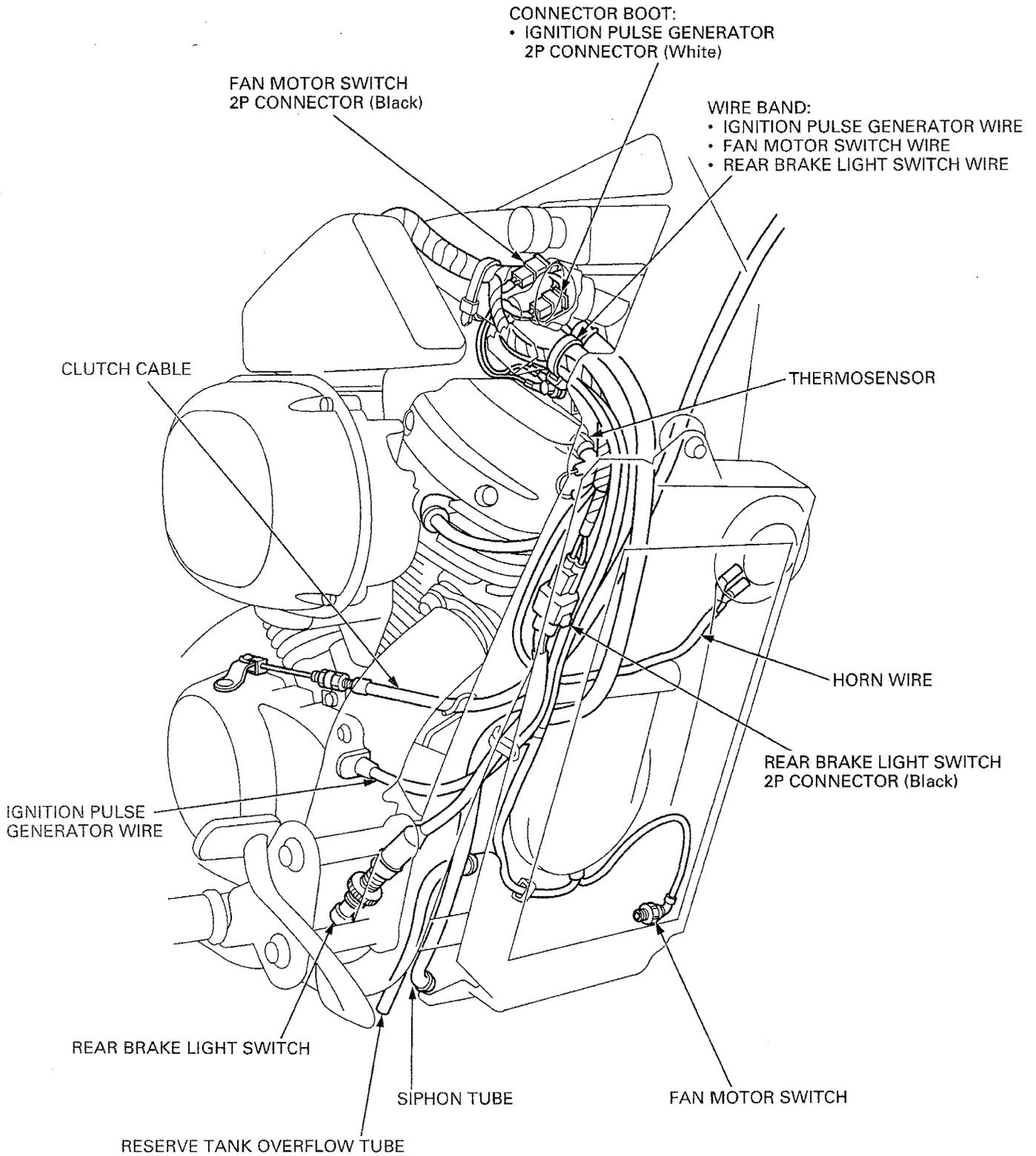
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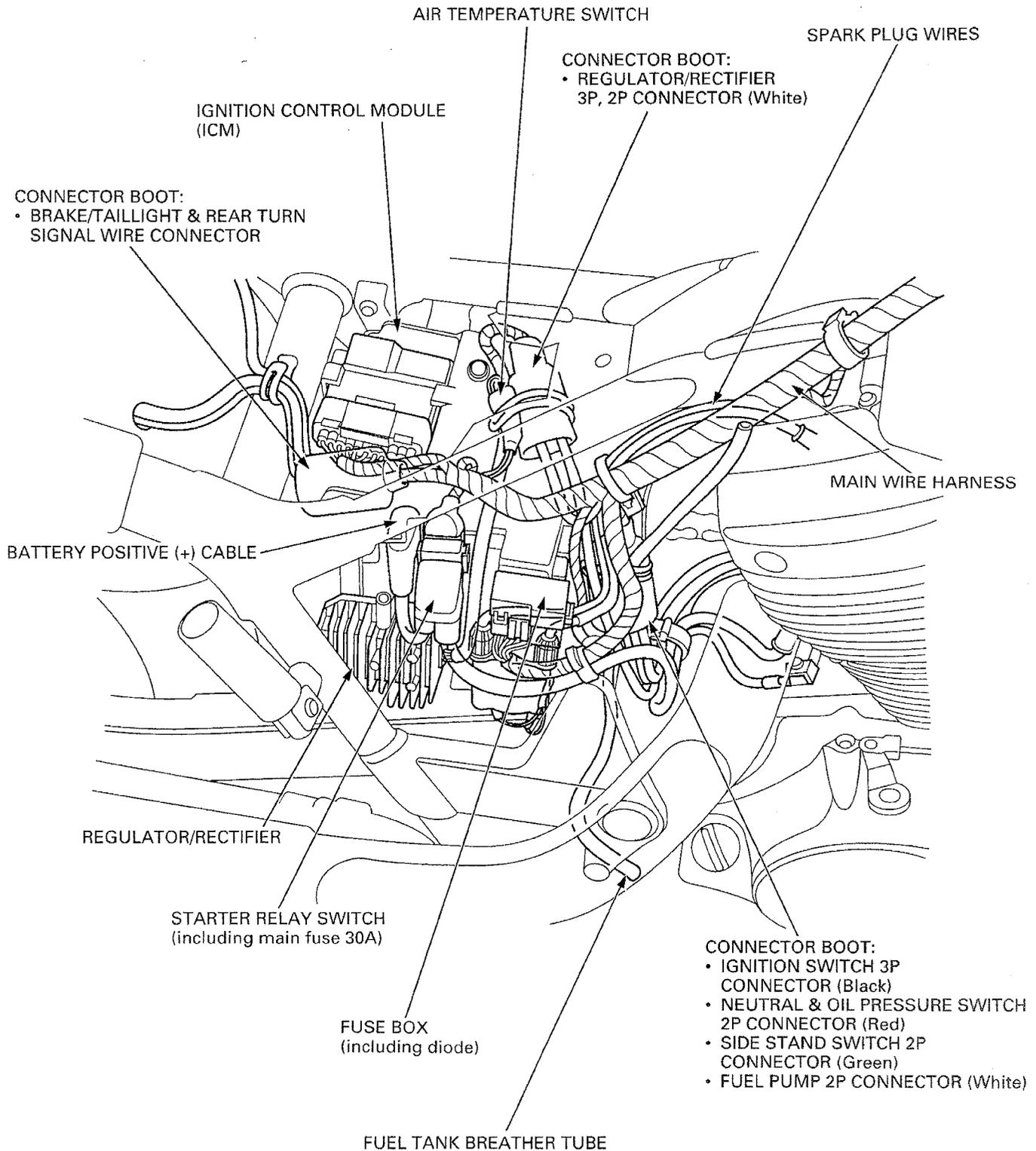


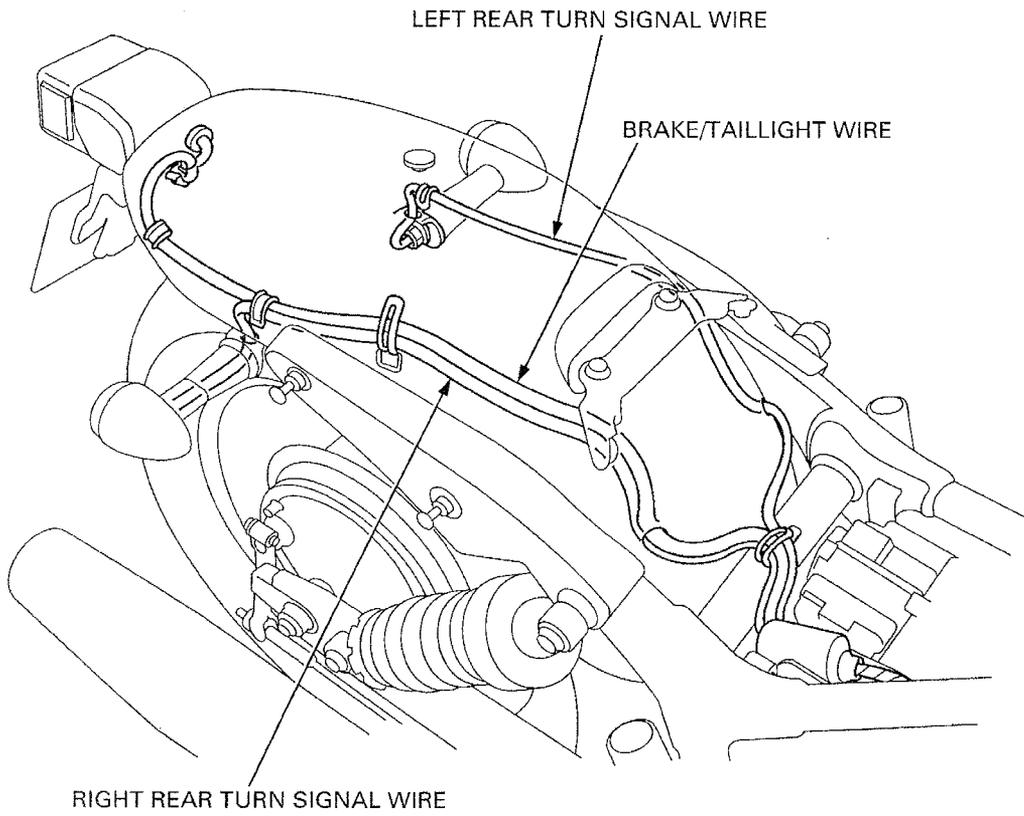
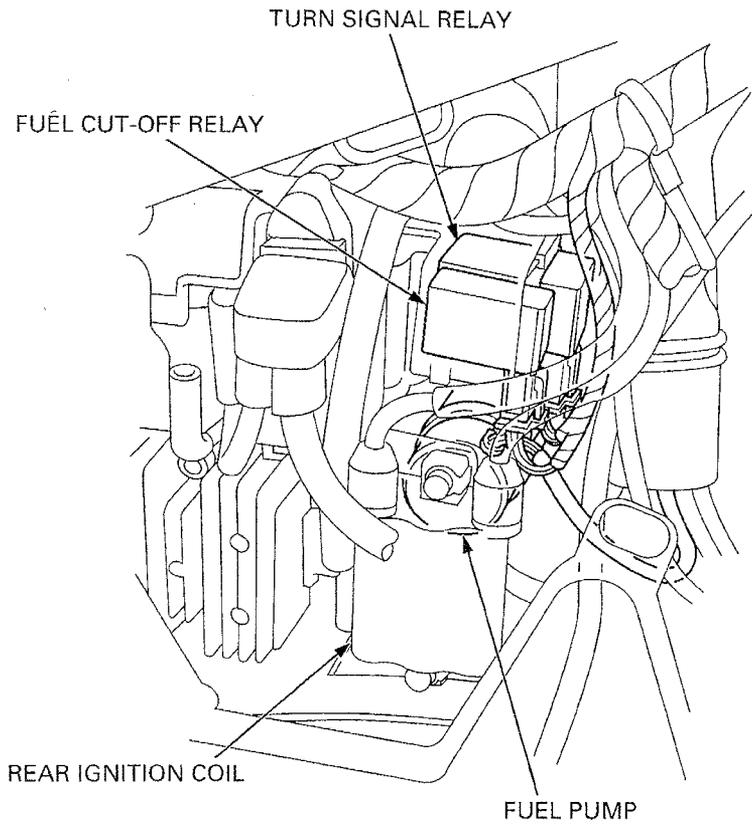
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(EVAP CAV) CONTROL VALVE

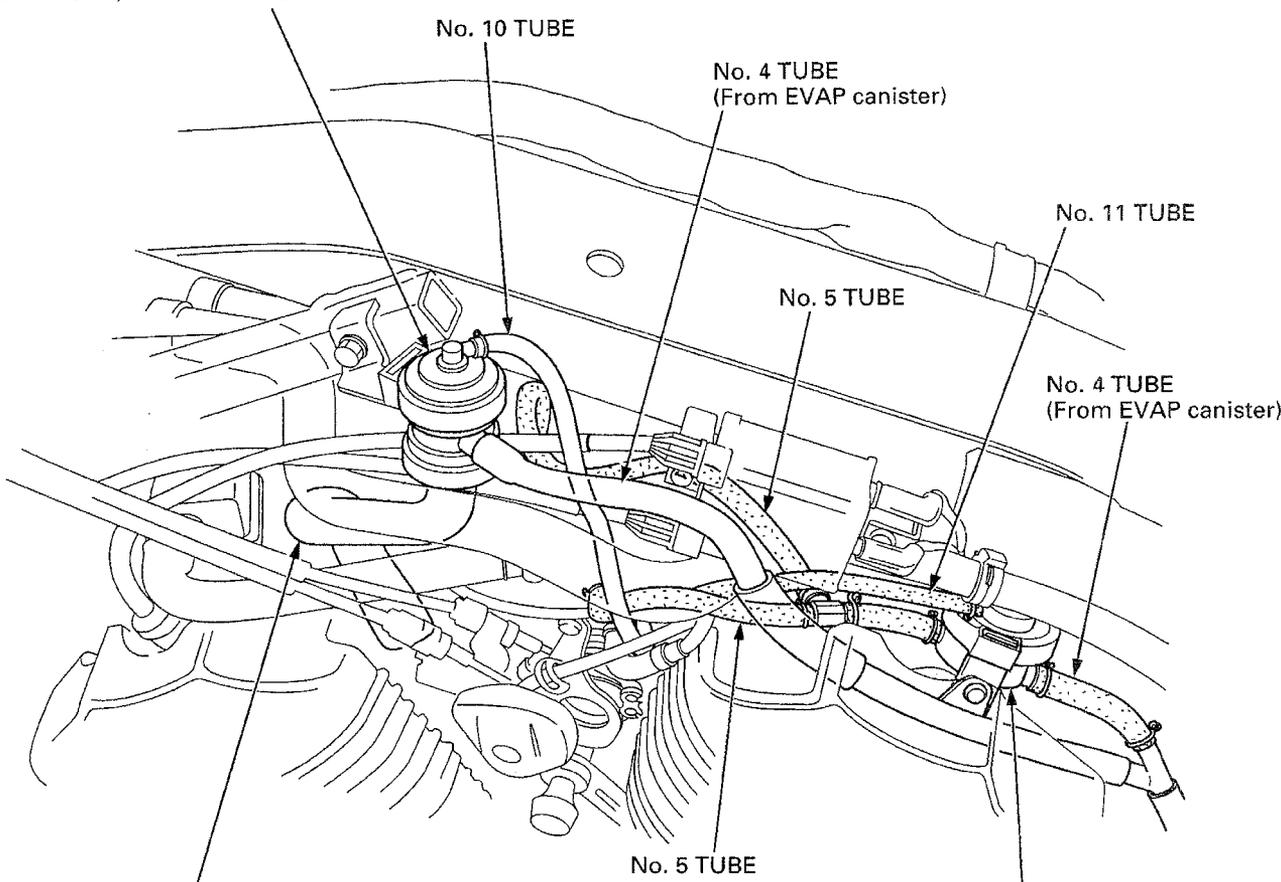
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No. 4 TUBE
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No. 11 TUBE

No. 5 TUBE

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No. 6 TUBE

No. 5 TUBE

EVAPORATIVE EMISSION
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