

Shop Manual

WHEEL LOADER

GALEO
WA600-6

SERIAL NUMBERS 60001 and up

KOMATSU

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00 Index and foreword

Index

Composition of shop manual.....	2
Table of contents	4

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WA600-6

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Composition of shop manual

The contents of this shop manual are shown together with Form No. in a list.

Note 1: Always keep the latest version of this manual in accordance with this list and utilize accordingly.

The marks shown to the right of Form No. denote the following:

○: New issue (to be filed additionally) ●: Revision (to be replaced for each Form No.)

Note 2: This shop manual can be supplied for each Form No.

Note 3: To file this shop manual in the special binder for management, handle it as follows:

- Place a divider on the top of each section in the file after matching the Tub No. with No. indicated next to each Section Name shown in the table below:
- File overview and other materials in sections in the order shown below and utilize them accordingly.

Section Title	Form Number
Shop Manual, contents binder, binder label and tabs	SEN00235-05
00 Index and foreword	SEN00397-05
Index	SEN00398-05 ●
Foreword and general information	SEN00415-01
01 Specification	SEN00399-02
Specification and technical data	SEN00400-02 ●
10 Structure, function and maintenance standard	SEN00401-02
Engine and cooling system	SEN00402-01 ●
Power train, Part 1	SEN00403-02 ●
Power train, Part 2	SEN02455-00 ○
Steering system	SEN00404-01 ●
Brake system	SEN00405-01 ●
Undercarriage and frame	SEN00406-00
Hydraulic system, Part 1	SEN00407-01 ●
Hydraulic system, Part 2	SEN02456-00 ○
Work equipment	SEN00408-01 ●
Cab and its attachments	SEN00409-01 ●
Electrical system, Part 1	SEN01009-01 ●
Electrical system, Part 2	SEN00410-02 ●
Electrical system, Part 3	SEN00411-02 ●
20 Standard value table	SEN00566-01
Standard service value table	SEN00552-01 ●
30 Testing and adjusting	SEN00567-01
Testing and adjusting, Part 1	SEN00553-01 ●
Testing and adjusting, Part 2	SEN00554-01 ●
Testing and adjusting, Part 3	SEN00555-01 ●
Testing and adjusting, Part 4	SEN00556-01 ●
40 Troubleshooting	SEN00568-01
General information on troubleshooting	SEN00557-00
Troubleshooting by failure code (Display of code), Part 1	SEN00558-01 ●

Troubleshooting by failure code (Display of code), Part 2	SEN00559-01 ●
Troubleshooting by failure code (Display of code), Part 3	SEN00560-00
Troubleshooting by failure code (Display of code), Part 4	SEN00561-01 ●
Troubleshooting by failure code (Display of code), Part 5	SEN00562-01 ●
Troubleshooting by failure code (Display of code), Part 6	SEN00569-01 ●
Troubleshooting by failure code (Display of code), Part 7	SEN00570-01 ●
Troubleshooting by failure code (Display of code), Part 8	SEN00571-01 ●
Troubleshooting by failure code (Display of code), Part 9	SEN00572-01 ●
Troubleshooting by failure code (Display of code), Part 10	SEN00573-01 ●
Troubleshooting by failure code (Display of code), Part 11	SEN00574-01 ●
Troubleshooting of electrical system (E-mode)	SEN00563-01 ●
Troubleshooting of hydraulic and mechanical system (H-mode)	SEN00564-00
Troubleshooting of engine (S-mode)	SEN00565-00
50 Disassembly and assembly	SEN00583-01
General information on disassembly and assembly	SEN01156-01
Engine and cooling system, Part 1	SEN01157-00
Engine and cooling system, Part 2	SEN01158-00
Power train, Part 1	SEN01160-00
Power train, Part 2	SEN01162-00
Power train, Part 3	SEN01164-00
Power train, Part 4	SEN01165-00
Brake system	SEN01167-00
Undercarriage and frame	SEN01169-00
Hydraulic system	SEN01171-00
Work equipment	SEN01174-00
Cab and its attachments	SEN01175-00
Electrical system	SEN01177-00
90 Diagrams and drawings	SEN00414-03
Hydraulic diagrams and drawings	SEN00412-02 ●
Electrical diagrams and drawings	SEN00413-02 ●

Table of contents

00 Index and foreword	
Index	SEN00398-05
Composition of shop manual	2
Table of contents.....	4
Foreword and general information	SEN00415-01
Safety notice	2
How to read the shop manual	7
Explanation of terms for maintenance standard	9
Handling electric equipment and hydraulic component	11
How to read electric wire code.....	23
Precautions when carrying out operation	26
Method of disassembling and connecting push-pull type coupler	29
Standard tightening torque table.....	32
Conversion table.....	36
01 Specification	
Specification and technical data	SEN00400-02
Specification and technical data	2
Specification dimension drawing.....	2
Specifications.....	3
Weight table	10
Table of fuel, coolant and lubricants	12
10 Structure, function and maintenance standard	
Engine and cooling system	SEN00402-01
Engine and cooling system	2
Engine mount and transmission mount	2
Cooling system	6
Cooling fan pump.....	10
Cooling fan motor	18
Power train, Part 1	SEN00403-02
Power train, Part 1.....	2
Power train.....	2
Power train system diagram	3
Torque converter and transmission piping diagram	4
Torque converter	6
Modulation clutch.....	15
Torque converter regulator valve	16
Transmission.....	18
Transfer.....	38
Transmission control valve	40
ECMV	43
Main relief valve and torque converter relief valve	50
Lubrication relief valve	52
Power train, Part 2	SEN02455-00
Power train, Part 2.....	2
Torque converter oil cooler	2
Torque converter oil filter	3
Drive shaft.....	5
Center support	6
Axe.....	8
Differential.....	12
Limited slip differential	21
Final drive	26

Steering system	SEN00404-01
Steering system.....	4
Steering piping diagram.....	4
Steering column.....	6
Joystick steering lever linkage.....	7
Joystick EPC valve	8
Lock valve.....	9
Steering valve.....	10
Rotary valve.....	13
Steering control valve	16
Two-way restrictor valve	32
Stop valve	33
Steering pump	34
Steering cylinder	48
Emergency steering piping diagram.....	49
Diverter valve.....	50
Emergency steering pump.....	58
Brake system	SEN00405-01
Brake system	2
Brake piping diagram.....	2
Brake	4
Brake valve.....	8
Accumulator charge valve	16
EPC relief valve	22
Accumulator (for brake)	24
Slack adjuster	26
Parking brake	30
Parking brake solenoid valve.....	32
Emergency parking brake release valve	34
Brake cooling pump.....	35
Undercarriage and frame	SEN00406-00
Undercarriage and frame	2
Axe mount.....	2
Center hinge pin	7
Hydraulic system, Part 1	SEN00407-01
Hydraulic system, Part 1	2
Hydraulic piping diagram	2
Work equipment control lever linkage	4
Hydraulic tank.....	6
Work equipment hydraulic pump	8
Hydraulic system, Part 2	SEN02456-00
Hydraulic system, Part 2	2
Control valve.....	2
CLSS	16
Each function and operation of each valve.....	21
Accumulator (for PPC circuit)	36
Triple pump.....	37
Work equipment	SEN00408-01
Work equipment	2
Work equipment linkage	2
Bucket.....	6
Bucket positioner and boom kick-out.....	8
Work equipment lubrication	9
Cab and its attachments	SEN00409-01
Cab and its attachments.....	2
ROPS cab.....	2

Air conditioner	4
Electrical system, Part 1	SEN01009-01
Electrical system, Part 1	2
Machine monitor system	2
Machine monitor	8
Electrical system, Part 2	SEN00410-02
Electrical system, Part 2	2
Work equipment control system	2
Transmission controller system	38
Electrical system, Part 3	SEN00411-02
Electrical system, Part 3	2
Electric transmission control	2
Engine starting/stopping circuit	4
Parking brake circuit	7
Sensor	11
VHMS controller related	33
Work equipment electric lever	37
20 Standard value table	
Standard service value table	SEN00552-01
Standard service value table	2
Standard service value table for engine	2
Standard service value table for chassis	3
30 Testing and adjusting	
Testing and adjusting, Part 1	SEN00553-01
Testing and adjusting, Part 1	3
Tools for testing, adjusting, and troubleshooting	3
Measuring engine speed	6
Measuring exhaust gas color	8
Measuring exhaust temperature	9
Adjusting valve clearance	11
Testing compression pressures	13
Measuring blow-by pressure	16
Measuring engine oil pressure	17
Measuring intake air (boost) pressure	18
Handling fuel system equipment	19
Releasing residual pressure in fuel system	19
Testing fuel pressures	20
Testing return rate and leakage	21
Bleeding air from fuel circuit	24
Testing leakage in fuel system	25
Handling reduced cylinder mode operation	26
Handling no-injection cranking operation	26
Handling controller voltage circuit	27
Replacing and adjusting alternator and air conditioner compressor belt tension	28
Adjusting modulation clutch speed sensor and speed sensor	29
Measuring directional lever (Steering wheel specification)	31
Testing and adjusting power train oil pressure	32
Flushing procedure for torque converter and transmission hydraulic circuit	46
Method of moving machine when transmission valve is broken	48
Adjusting steering stop valve	50
Testing and adjusting, Part 2	SEN00554-01
Testing and adjusting, Part 2	3
Measuring operating effort of AJSS lever (AJSS specification)	3
Testing and adjusting AJSS lever angle sensor and frame angle sensor (AJSS specification)	4

Testing and adjusting steering stopper bolt (AJSS specification)	6
Testing and adjusting steering wheel (Steering wheel specification)	8
Testing steering oil pressure	10
Bleeding air from steering cylinder circuit	14
Testing hydraulic drive fan	15
Bleeding air from hydraulic drive fan circuit	18
Measuring brake pedal	20
Measuring brake performance	21
Testing and adjusting accumulator charge pressure	22
Testing wheel brake oil pressure	24
Measuring wear of wheel brake disc	26
Bleeding air from wheel brake circuit	27
Releasing residual pressure in brake accumulator circuit	28
Testing parking brake performance	29
Measuring parking brake oil pressure	30
Testing wear of parking brake disc	33
Method of releasing parking brake manually	34
Measuring and adjusting work equipment control lever	35
Measuring work equipment oil pressure	36
Bleeding air from work equipment circuit	41
Releasing residual pressure in work equipment circuit	42
Moving machine for removing operator cab	43
Testing and adjusting bucket positioner	45
Testing and adjusting lift arm position detecting lever	47
Checking proximity switch operation indication lamp	48
Preparations for work on troubleshooting of electric system	49
Procedure for testing diodes	53
Testing and adjusting, Part 3	SEN00555-01
Testing and adjusting, Part 3	2
Special functions of machine monitor (EMMS)	4
Testing and adjusting, Part 4	SEN00556-01
Testing and adjusting, Part 4	2
Special functions of machine monitor (EMMS)	2
VHMS controller initial setting procedure	15
Precautions for replacing VHMS controller	35
Pm-click inspection table	41
40 Troubleshooting	
General information on troubleshooting	SEN00557-00
General information on troubleshooting	2
Points to remember when troubleshooting	2
Sequence of events in troubleshooting	3
Testing before troubleshooting	4
Classification and procedures of troubleshooting	5
Connection table for connector pin numbers	8
T-branch box and T-branch adapter table	31
Troubleshooting by failure code (Display of code), Part 1	SEN00558-01
Troubleshooting by failure code (Display of code), Part 1	3
Failure codes list	3
Before carrying out troubleshooting for electrical system	16
Information contained in troubleshooting table	18
Failure code [1500L0] (TORQFLOW transmission : Double meshing)	20
Failure code [15B0NX] (Transmission filter: Clogged)	22
Failure code [15SAL1] (ECMV F clutch: When command current is OFF, fill signal is ON)	24
Failure code [15SALH] (ECMV F clutch: When command current is ON, fill signal is OFF)	26
Failure code [15SBL1] (ECMV R clutch: When command current is OFF, fill signal is ON)	28
Failure code [15SBLH] (ECMV R clutch: When command current is ON, fill signal is OFF)	30

Failure code [15SEL1] (ECMV (1): When command current is OFF, fill signal is ON)	32
Failure code [15SELH] (ECMV (1): When command current is ON, fill signal is OFF)	34
Failure code [15SFL1] (ECMV (2): When command current is OFF, fill signal is ON)	36
Failure code [15SFLH] (ECMV (2): When command current is ON, fill signal is OFF)	38
Failure code [15SGL1] (ECMV (3): When command current is OFF, fill signal is ON)	40
Failure code [15SGLH] (ECMV (3): When command current is ON, fill signal is OFF)	42
Failure code [15SHL1] (ECMV (4): When command current is OFF, fill signal is ON)	44
Failure code [15SHLH] (ECMV (4): When command current is ON, fill signal is OFF)	46
Failure code [15W0NT] (Transmission modulation clutch: Overheating)	48
Failure code [2F00MA] (Parking brake: Malfunction)	49
Failure code [2G42ZG] (Front accumulator: Low oil pressure)	52
Troubleshooting by failure code (Display of code), Part 2	SEN00559-01
Troubleshooting by failure code (Display of code), Part 2	4
Failure code [2G43ZG] (Rear accumulator: Low oil pressure)	4
Failure code [44K0L4] (Bucket positioner: ON/OFF signals disagree)	6
Failure code [A000N1] (or VHMS_LED display: "n2" → "01") (Engine: Overrun)	8
Failure code [AA1ANX] (Air cleaner: Clogging)	10
Failure code [AB00L6] (Alternator: Signal disagrees with operating state of engine)	12
Failure code [AB00MA] (Alternator: Malfunction)	14
Failure code [B@BAZG] (Rotation derating by low engine oil pressure)	16
Failure code [B@BAZK] (Engine oil: Low level)	18
Failure code [B@BCNS] (Engine overheating)	20
Failure code [B@BCZK] (Coolant: Low level)	22
Failure code [B@C7NS] (Brake oil: Overheating)	24
Failure code [B@CENS] (Torque converter oil: Overheating)	26
Failure code [B@GAZK] (Battery electrolyte: Low level)	28
Failure code [B@HANS] (Hydraulic oil: Overheating)	30
Failure code [CA111] (Abnormality in engine controller)	32
Failure code [CA115] (Engine Ne or Bkup speed sensor error)	34
Failure code [CA122] (Charge pressure sensor high error)	36
Failure code [CA123] (Charge pressure sensor low error)	38
Failure code [CA131] (Throttle sensor high error)	40
Failure code [CA132] (Throttle sensor low error)	42
Failure code [CA135] (Engine oil pressure sensor high error)	44
Failure code [CA141] (Engine oil pressure sensor low error)	46
Failure code [CA144] (Coolant temperature sensor high error)	48
Failure code [CA145] (Coolant temperature sensor low error)	50
Failure code [CA153] (Charge temperature sensor high error)	52
Failure code [CA154] (Charge temperature sensor low error)	54
Failure code [CA187] (Sensor power supply 2 low error)	55
Failure code [CA212] (Engine oil temperature sensor high error)	56
Failure code [CA213] (Engine oil temperature sensor low error)	58
Failure code [CA221] (Atmospheric pressure sensor high error)	60
Failure code [CA222] (Atmospheric pressure sensor low error)	62
Failure code [CA227] (Sensor power supply 2 high error)	64
Troubleshooting by failure code (Display of code), Part 3	SEN00560-00
Troubleshooting by failure code (Display of code), Part 3	3
Failure code [CA234] (Engine overspeed)	3
Failure code [CA238] (Ne speed sensor power supply error)	4
Failure code [CA263] (Fuel temperature sensor high error)	6
Failure code [CA265] (Fuel temperature sensor low error)	8
Failure code [CA271] (PCV1 Short circuit)	10
Failure code [CA272] (PCV1 Disconnection)	12
Failure code [CA273] (PCV2 Short circuit)	14
Failure code [CA274] (PCV2 Disconnection)	16
Failure code [CA322] (Injector #1 (L/B #1) open/short error)	18
Failure code [CA323] (Injector #5 (L/B #5) open/short error)	20

Failure code [CA324] (Injector #3 (L/B #3) open/short error)	22
Failure code [CA325] (Injector #6 (L/B #6) open/short error)	24
Failure code [CA331] (Injector #2 (L/B #2) open/short error)	26
Failure code [CA332] (Injector #4 (L/B #4) open/short error)	28
Failure code [CA342] (Calibration code inconsistency)	30
Failure code [CA351] (Injectors drive circuit error)	32
Failure code [CA352] (Sensor power supply 1 low error)	34
Failure code [CA386] (Sensor power supply 1 high error)	36
Failure code [CA431] (Idle validation switch error)	38
Failure code [CA432] (Idle validation action error)	40
Failure code [CA441] (Battery voltage low error)	40
Failure code [CA442] (Battery voltage high error)	41
Failure code [CA449] Common rail pressure high error 2	41
Failure code [CA451] (Common rail pressure sensor high error)	42
Failure code [CA452] (Common rail pressure sensor low error)	44
Failure code [CA553] (Common rail pressure high error 1)	45
Failure code [CA559] (Supply pump pressure very low error)	46
Failure code [CA689] (Engine Ne speed sensor error)	50
Failure code [CA731] (Engine Bkup speed sensor phase error)	52
Failure code [CA757] (All continuous data lost error)	53
Failure code [CA778] (Engine Bkup speed sensor error)	54
Failure code [CA1228] (EGR valve servo error 1)	56
Failure code [CA1625] (EGR valve servo error 2)	57
Failure code [CA1626] (Bypass valve solenoid current high error)	58
Failure code [CA1627] (Bypass valve solenoid current low error)	60
Failure code [CA1628] (Bypass valve servo error 1)	61
Failure code [CA1629] (Bypass valve servo error 2)	62
Failure code [CA1631] (Bypass valve lift sensor high error)	64
Failure code [CA1632] (Bypass valve lift sensor low error)	66
Failure code [CA1633] (KOMNET datalink timeout error)	67
Troubleshooting by failure code (Display of code), Part 4	SEN00561-01
Troubleshooting by failure code (Display of code), Part 4	4
Failure code [CA2185] (Throttle sensor supply voltage high error)	4
Failure code [CA2186] (Throttle sensor power supply low error)	6
Failure code [CA2249] (Supply pump pressure very low error 2)	7
Failure code [CA2271] (EGR valve lift sensor high error)	8
Failure code [CA2272] (EGR valve lift sensor low error)	10
Failure code [CA2351] (EGR valve solenoid operation short circuit)	12
Failure code [CA2352] (EGR valve solenoid operation disconnect)	14
Failure code [CA2555] (Intake heater relay voltage low error)	15
Failure code [CA2556] (Intake heater relay voltage high error)	16
Failure code [D191KA] (AJSS neutral safety relay: Disconnection)	18
Failure code [D191KB] (AJSS neutral safety relay: Short circuit)	20
Failure code [D192KA] (ECSS solenoid: Disconnection)	22
Failure code [D192KB] (ECSS solenoid: Short circuit)	23
Failure code [D192KY] (ECSS solenoid: Short circuit with power supply line)	24
Failure code [D198KA] (Transmission oil pressure bypass solenoid: Disconnection)	25
Failure code [D198KB] (Transmission oil pressure bypass solenoid: Short circuit)	26
Failure code [D198KY] (Transmission oil pressure bypass solenoid: Short circuit with power supply line)	27
Failure code [D5ZHKA] (Terminal C signal: Disconnection)	28
Failure code [D5ZHKB] (Terminal C signal: Short circuit)	30
Failure code [D5ZHKE] (Terminal C signal: Disconnection or short circuit)	32
Failure code [D5ZHL6] (Terminal C signal: Signal does not match engine running or stopped state)	34
Failure code [DA80L4] (Auto grease controller: ON/OFF signals disagree)	36
Failure code [DAF3KK] (Machine monitor: Low source voltage (input))	38
Failure code [DAF5KP] (Machine monitor: Low output voltage)	40

Failure code [DAFRKR] (CAN communication with machine monitor: Defective communication (Abnormality in target component system)).....	42
Failure code [DAQ0KK] (Transmission controller: Low source voltage).....	44
Failure code [DAQ0KT] (Transmission controller: Abnormality in controller).....	46
Failure code [DAQ2KK] (Transmission controller load power supply line: Low source voltage (input))	48
Failure code [DAQ9KQ] (Transmission controller model selection: Disagreement of model selection signals).....	50
Failure code [DAQRKR] (CAN communication with transmission controller: Defective communication (Abnormality in target component system)).....	52
Failure code [DAQRMA] (Transmission controller CAN communication: Malfunction).....	54
Troubleshooting by failure code (Display of code), Part 5	SEN00562-01
Troubleshooting by failure code (Display of code), Part 5.....	4
Failure code [DB2RKR] CAN communication from engine controller: Defective communication (Abnormality in target component system).....	4
Failure code [DB90KK] Work equipment controller: Low source voltage (input)	6
Failure code [DB90KT] (Work equipment controller: Abnormality in controller)	8
Failure code [DB92KK] Work equipment controller load power supply line: Low source voltage (input)	10
Failure code [DB95KX] (Work equipment controller power supply output: Out of input signal range)	12
Failure code [DB99KQ] (Work equipment controller model selection: Disagreement of model selection signals).....	14
Failure code [DB9RK] CAN communication with work equipment controller: Defective communication (Abnormality in target component system).....	16
Failure code [DB9RMA] (Work equipment controller CAN communication: Malfunction)	18
Failure code [DB9RMC] (CAN communication with transmission controller: Defective operation)	20
Failure code [DBB0KK] (or VHMS_LED display: "n9" → "01") VHMS controller: Low source voltage (input)	22
Failure code [DBB0KQ] (or VHMS_LED display: "nF" → "11") VHMS controller: (Disagreement of model selection signals).....	24
Failure code [DBB3KK] (or VHMS_LED display: "n9" → "05") VHMS controller battery power supply: Low source voltage (input)	26
Failure code [DBB5KP] (or VHMS_LED display: "n9" → "04") (VHMS controller 5 V power supply output: Low output voltage).....	28
Failure code [DBB6KP] (or VHMS_LED display: "n9" → "02") (VHMS controller 24 V power supply output: Low output voltage).....	30
Failure code [DBB7KP] (or VHMS_LED display: "n9" → "03") (VHMS controller 12 V power supply output: Low output voltage).....	32
Failure code [DBBQKR] (or VHMS_LED display: "n8" → "02") VHMS controller CAN communication: Defective communication (Abnormality in target component system)....	34
Failure code [DD15LD] (■ switch (Panel switch 1): Switch is kept pressed for long time).....	36
Failure code [DD16LD] (◇ switch (Panel switch 2): Switch is kept pressed for long time)....	38
Failure code [DD17LD] (< switch (Panel switch 3): Switch is kept pressed for long time).....	40
Failure code [DD18LD] (> switch (Panel switch 4): Switch is kept pressed for long time).....	42
Failure code [DD1ALD] (Remote positioner raise/lower set switch (raise): Switch is kept pressed for long time).....	44
Failure code [DD1BLD] (Remote positioner raise/lower set switch (lower): Switch is kept pressed for long time)	46
Failure code [DD1CLD] (Load meter subtotal switch: Switch is kept pressed for long time)...	48
Failure code [DD1FLD] (Load meter mode selector switch (A/B): Switch is kept pressed for long time).....	50
Failure code [DD1GLD] (Load meter mode selector switch (+/-): Switch is kept pressed for long time).....	52
Troubleshooting by failure code (Display of code), Part 6	SEN00569-01
Troubleshooting by failure code (Display of code), Part 6.....	4

Failure code [DD1HLD] (Load meter display selector switch: Switch is kept pressed for long time)	4
Failure code [DDA7L4] (RPM set ON/OFF switch: ON-OFF signals disagree)	6
Failure code [DDA8KB] (RPM set idle-up/down selector switch (idle-up): Short circuit)	8
Failure code [DDA9KB] (RPM set idle-up/down selector switch (idle-down): Short circuit)	10
Failure code [DDB6L4] (Turn parking brake switch (Neutralizer): ON/OFF signals disagree)	12
Failure code [DDD1LD] (Remote positioner bucket angle set switch: Switch is kept pressed for long time).....	16
Failure code [DDDBKA] (Traction adjustment dial: Disconnection).....	18
Failure code [DDDBKB] (Traction adjustment dial: Short circuit)	20
Failure code [DDE5MA] (Emergency steering drive switch: Malfunction)	22
Failure code [DDK4KA] (AJSS FNR switch: Disconnection).....	24
Failure code [DDK4KB] (AJSS FNR switch: Short circuit).....	26
Failure code [DDK5L4] (AJSS shit-up/down switch: ON/OFF signals disagree).....	28
Failure code [DDK6KA] (FNR lever switch: Disconnection)	32
Failure code [DDK6KB] (FNR lever switch: Short circuit).....	34
Failure code [DDP5KA] (Lock detection pressure switch of steering lock lever: Disconnection).....	36
Failure code [DDT0L4] (Shift mode selector switch: ON/OFF signals disagree).....	38
Failure code [DDW9LD] (Kick-down switch: Switch is kept pressed for long time)	40
Failure code [DDWLLD] (Hold switch: Switch is kept pressed for long time)	42
Failure code [DDY0LD] (Load meter cancel switch: Switch is kept pressed for long time)....	44
Failure code [DF10KA] (Transmission shift lever switch: Disconnection).....	46
Failure code [DF10KB] (Transmission shift lever switch: Short circuit)	48
Failure code [DGE5KX] (or VHMS_LED display: "n4" → "01") (Atmospheric temperature sensor: Out of input signal range)	50
Failure code [DGF1KA] (Transmission oil temperature sensor: Disconnection)	52
Failure code [DGF1KB] (Transmission oil temperature sensor: Short circuit)	54
Troubleshooting by failure code (Display of code), Part 7	SEN00570-01
Troubleshooting by failure code (Display of code), Part 7.....	4
Failure code [DGH2KX] (Hydraulic oil temperature sensor: Out of input signal range).....	4
Failure code [DGR2KA] (Rear brake oil temperature sensor: Disconnection)	6
Failure code [DGR2KX] (Rear brake oil temperature sensor: Out of input signal range).....	8
Failure code [DGT1KA] (Torque converter oil temperature sensor: Disconnection)	10
Failure code [DGT1KB] (Torque converter oil temperature sensor: Short circuit).....	11
Failure code [DGT1KX] (Torque converter oil temperature sensor: Out of input signal range).....	12
Failure code [DGT4KA] (or VHMS_LED display: "n3" → "12") (Exhaust gas temperature sensor (F): Disconnection)	14
Failure code [DGT4KB] (or VHMS_LED display: "n3" → "11") (Exhaust gas temperature sensor (F): Short circuit).....	16
Failure code [DGT5KA] (or VHMS_LED display: "n3" → "22") (Exhaust gas temperature sensor (R): Disconnection)	18
Failure code [DGT5KB] (or VHMS_LED display: "n3" → "21") (Exhaust gas temperature sensor (R): Short circuit)	20
Failure code [DH21KA] (Work equipment pump oil pressure sensor: Disconnection)	22
Failure code [DH21KB] (Work equipment pump oil pressure sensor: Short circuit)	24
Failure code [DHE5KB] (or VHMS_LED display: "n3" → "32") (Blow-by pressure sensor: Short circuit)	26
Failure code [DHE5KY] (or VHMS_LED display: "n3" → "31") (Blow-by pressure sensor: Short circuit with power supply line)	28
Failure code [DHPCKX] (Lift arm cylinder bottom pressure sensor: Out of input signal range)	30
Failure code [DHPDKX] (Lift arm cylinder head pressure sensor: Out of input signal range)	32
Failure code [DHT2L6] (Transmission filter clogging sensor: Signal disagrees with operating state of engine).....	34
Failure code [DHT8KX] (or VHMS_LED display: "n5" → "33") (Steering oil pressure sensor: Out of input signal range).....	36

Failure code [DHTBKA] (Modulation clutch oil pressure sensor: Disconnection)	38
Failure code [DHTBKB] (Modulation clutch oil pressure sensor: Short circuit)	40
Failure code [DHU2KX] (or VHMS_LED display: "n7" → "11") (Front brake oil pressure sensor (F): Out of input signal range)	42
Failure code [DHU3KX] (or VHMS_LED display: "n7" → "12") (Rear brake oil pressure sensor (R): Out of input signal range)	44
Failure code [DK30KA] (AJSS lever angle sensor: Disconnection)	46
Failure code [DK30KY] (AJSS lever angle sensor: Short circuit with power supply line)	48
Troubleshooting by failure code (Display of code), Part 8	SEN00571-01
Troubleshooting by failure code (Display of code), Part 8	3
Failure code [DK59KA] (Lift arm EPC lever potentiometer (Main): Disconnection)	3
Failure code [DK59KY] (Lift arm EPC lever potentiometer (Main): Short circuit with power supply line)	6
Failure code [DK59L8] (Lift arm EPC lever potentiometer (Main): Analog signals disagree)	10
Failure code [DK5AKA] (Lift arm EPC lever potentiometer (Sub): Disconnection)	13
Failure code [DK5AKY] (Lift arm EPC lever potentiometer (Sub): Short circuit with power supply line)	16
Failure code [DK5BKA] (Bucket EPC lever potentiometer (Main): Disconnection)	19
Failure code [DK5BKY] (Bucket EPC lever potentiometer (Main): Short circuit with power supply line)	22
Failure code [DK5BL8] (Bucket EPC lever potentiometer (Main): Analog signals disagree)	24
Failure code [DK5CKA] (Bucket EPC lever potentiometer (Sub): Disconnection)	27
Failure code [DK5CKY] (Bucket EPC lever potentiometer (Sub): Short circuit with power supply line)	30
Failure code [DK5DKA] (3-spool valve (attachment) EPC lever potentiometer (Main): Disconnection)	32
Failure code [DK5DKY] (3-spool valve (attachment) EPC lever potentiometer (Main): Short circuit with power supply line)	34
Failure code [DK5DL8] (3-spool valve (attachment) EPC lever potentiometer (Main): Analog signals disagree)	36
Failure code [DK5EKA] (3-spool valve (attachment) EPC lever potentiometer (Sub): Disconnection)	40
Failure code [DK5EKY] (3-spool valve EPC lever potentiometer (Sub): Short circuit with power supply line)	42
Failure code [DKA0KA] (Lift arm angle sensor: Disconnection)	44
Failure code [DKA0KX] (Lift arm angle sensor: Out of input signal range)	46
Failure code [DKA0KY] (Lift arm angle sensor: Short circuit with power supply line)	48
Failure code [DKA0L0] (Lift arm angle sensor: Improper position)	50
Troubleshooting by failure code (Display of code), Part 9	SEN00572-01
Troubleshooting by failure code (Display of code), Part 9	4
Failure code [DKD0KA] (Frame angle sensor: Disconnection)	4
Failure code [DKD0KY] (Frame angle sensor: Short circuit with power supply line)	6
Failure code [DKD0KZ] (AJSS lever and frame angle sensor: Disconnection or short circuit)	8
Failure code [DLFAKA] (Modulation clutch output shaft speed sensor: Disconnection)	10
Failure code [DLFALC] (Modulation clutch output shaft speed sensor: Speed signals disagree)	12
Failure code [DLT3KA] (Transmission output shaft speed sensor (2): Disconnection)	14
Failure code [DLT3LC] (Transmission output shaft speed sensor (2): Speed signals disagree)	16
Failure code [DLT4KB] (Transmission output shaft speed sensor (1): Short circuit)	18
Failure code [DLT4KX] (Transmission output shaft speed sensor (1): Out of input signal range)	20
Failure code [DUM1KB] (Remote positioner raise indicator lamp: Short circuit)	22
Failure code [DUM2KB] (Remote positioner lower indicator lamp: Short circuit)	24
Failure code [DV00KB] (Alarm buzzer: Short circuit)	26
Failure code [DW4PKA] (Lift arm raise EPC solenoid: Disconnection)	28
Failure code [DW4PKB] (Lift arm raise EPC solenoid: Short circuit)	29
Failure code [DW4PKY] (Lift arm raise EPC solenoid: Short circuit with power supply line)	30

Failure code [DW4QKA] (Lift arm lower EPC solenoid: Disconnection)	32
Failure code [DW4QKB] (Lift arm lower EPC solenoid: Short circuit)	33
Failure code [DW4QKY] (Lift arm lower EPC solenoid: Short circuit with power supply line)....	34
Failure code [DW4RKA] (Bucket tilt EPC solenoid: Disconnection).....	36
Failure code [DW4RKB] (Bucket tilt EPC solenoid: Short circuit)	37
Failure code [DW4RKY] (Bucket tilt EPC solenoid: Short circuit with power supply line).....	38
Failure code [DW4SKA] (Bucket dump EPC solenoid: Disconnection)	40
Failure code [DW4SKB] (Bucket dump EPC solenoid: Short circuit).....	41
Failure code [DW4SKY] (Bucket dump EPC solenoid: Short circuit with power supply line)....	42
Failure code [DW7BKA] (Fan reverse solenoid: Disconnection).....	44
Failure code [DW7BKB] (Fan reverse solenoid: Short circuit)	46
Failure code [DW7BKY] (Fan reverse solenoid: Short circuit with power supply line).....	48
Failure code [DW7DKA] (Hydraulic drive fan neutral solenoid: Disconnection).....	50
Failure code [DW7DKB] (Hydraulic drive fan neutral solenoid: Short circuit)	50
Failure code [DW7DKY] (Hydraulic drive fan neutral solenoid: Short circuit with power supply line)	51
Troubleshooting by failure code (Display of code), Part 10	SEN00573-01
Troubleshooting by failure code (Display of code), Part 10.....	4
Failure code [DWM1KA] (Work equipment neutral lock solenoid: Disconnection)	4
Failure code [DWM1KB] (Work equipment neutral lock solenoid: Short circuit).....	6
Failure code [DWM1KY] (Work equipment neutral lock EPC solenoid: Short circuit with power supply line)	8
Failure code [DWN6KA] (Lift arm raise magnet detent solenoid: Disconnection)	10
Failure code [DWN6KB] (Lift arm raise magnet detent solenoid: Short circuit).....	12
Failure code [DWN6KY] (Lift arm raise magnet detent solenoid: Short circuit with power supply line)	14
Failure code [DWN7KA] (Lift arm float magnet detent solenoid: Disconnection)	16
Failure code [DWN7KB] (Lift arm float magnet detent solenoid: Short circuit).....	18
Failure code [DWN7KY] (Lift arm float magnet detent solenoid: Short circuit with power supply line)	20
Failure code [DWN8KA] (Bucket tilt magnet detent solenoid: Disconnection)	22
Failure code [DWN8KB] (Bucket tilt magnet detent solenoid: Short circuit).....	24
Failure code [DWN8KY] (Bucket tilt magnet detent solenoid: Shorted with the power source)	26
Failure code [DWNFKA] (Modulation clutch cut-off release solenoid: Disconnection)	28
Failure code [DWNFKB] (Modulation clutch cut-off release solenoid: Short circuit).....	30
Failure code [DWNFKY] (Modulation clutch cut-off release solenoid: Short circuit with power source line)	32
Failure code [DX16KA] (Fan pump EPC solenoid: Disconnection)	34
Failure code [DX16KB] (Fan pump EPC solenoid: Short circuit).....	35
Failure code [DX16KY] (Fan pump EPC solenoid: Short circuit with power supply line)	36
Failure code [DXA1KA] (Pump PC-EPC solenoid: Disconnection)	37
Failure code [DXA1KB] (Pump PC-EPC solenoid: Short circuit).....	38
Failure code [DXF0KA] (AJSS EPC solenoid: Disconnection)	39
Failure code [DXF0KB] (AJSS EPC solenoid: Short circuit).....	40
Failure code [DXH1KA] (Lockup ECMV solenoid: Disconnection)	41
Failure code [DXH1KB] (Lockup ECMV solenoid: Short circuit).....	42
Failure code [DXH1KY] (Lockup ECMV solenoid: Short circuit with power supply line)	44
Failure code [DXH4KA] (1st clutch ECMV solenoid: Disconnection)	46
Failure code [DXH4KB] (1st clutch ECMV solenoid: Short circuit)	48
Failure code [DXH4KY] (1st clutch ECMV solenoid: Short circuit with power supply line).....	50
Troubleshooting by failure code (Display of code), Part 11	SEN00574-01
Troubleshooting by failure code (Display of code), Part 11.....	4
Failure code [DXH5KA] (2nd clutch ECMV solenoid: Disconnection)	4
Failure code [DXH5KB] (2nd clutch ECMV solenoid: Short circuit).....	6
Failure code [DXH5KY] (2nd clutch ECMV solenoid: Short circuit with power supply line)....	8
Failure code [DXH6KA] (3rd clutch ECMV solenoid: Disconnection).....	10
Failure code [DXH6KB] (3rd clutch ECMV solenoid: Short circuit).....	12

Failure code [DXH6KY] (3rd clutch ECMV solenoid: Short circuit with power supply line).....	14
Failure code [DXH7KA] (R clutch ECMV solenoid: Disconnection).....	16
Failure code [DXH7KB] (R clutch ECMV solenoid: Short circuit)	18
Failure code [DXH7KY] (R clutch ECMV solenoid: Short circuit with power supply line)	20
Failure code [DXH8KA] (F clutch ECMV solenoid: Disconnection)	22
Failure code [DXH8KB] (F clutch ECMV solenoid: Short circuit).....	24
Failure code [DXH8KY] (F clutch ECMV solenoid: Short circuit with power supply line).....	26
Failure code [DXHHKA] (4th clutch ECMV solenoid: Disconnection).....	28
Failure code [DXHHKB] (4th clutch ECMV solenoid: Short circuit)	30
Failure code [DXHHKY] (4th clutch ECMV solenoid: Short circuit with power supply line)	32
Failure code [DXHJKA] (3-spool valve extract EPC solenoid: Disconnection)	34
Failure code [DXHJKB] (3-spool valve extract EPC solenoid: Short circuit).....	35
Failure code [DXHJKY] (3-spool valve extract EPC solenoid: Short circuit with power supply line)	36
Failure code [DXHKKA] (3-spool valve retract EPC solenoid: Disconnection)	37
Failure code [DXHKKB] (3-spool valve retract EPC solenoid: Short circuit).....	38
Failure code [DXHKKY] (3-spool valve retract EPC solenoid: Short circuit with power supply line)	39
Failure code [DXHPKA] (Modulation clutch solenoid: Disconnection).....	40
Failure code [DXHPKB] (Modulation clutch solenoid: Short circuit)	42
Failure code [DXHPKY] (Modulation clutch solenoid: Short circuit with power source line)....	44
Failure code [DXHPMA] (Modulation clutch solenoid: Malfunction)	46
Failure code [F@BBZL] (or VHMS_LED display: "n3" → "38") (Blow-by pressure: High error)	48
Failure code [F@BYNR] (or VHMS_LED display: "n3" → "62") (Exhaust gas temperature (F): Abnormal heat)	50
Failure code [F@BYNS] (or VHMS_LED display: "n3" → "61") (Exhaust gas temperature (F): Overheat)	52
Failure code [F@BZNR] (or VHMS_LED display: "n3" → "72") (Exhaust gas temperature (R): abnormal heat)	54
Failure code [F@BZNS] (or VHMS_LED display "n3" → "71") (Exhaust gas temperature (R): Overheat)	56
Troubleshooting of electrical system (E-mode)	SEN00563-01
Troubleshooting of electrical system (E-mode)	4
Before carrying out troubleshooting of electrical system	4
Information in troubleshooting table.....	7
E-1 Engine does not start.....	8
E-2 Wiper does not operate.....	18
E-3 Windshield washer does not operate	26
E-4 Headlamp, clearance lamp, tail lamp, and license lamp do not light up or go off	32
E-5 Working lamp does not light up or go off.....	46
E-6 Step lamp does not light up or go off.....	52
E-7 Turn signal lamp and hazard lamp do not light up or go off	54
E-8 Brake lamp does not light or it keeps lighting up.....	64
E-9 Backup lamp does not light or it keeps lighting up.	66
E-10 Backup buzzer does not sound or it keeps sounding.....	70
E-11 Horn does not sound or it keeps sounding.....	74
E-12 Alarm buzzer does not sound or it keeps sounding	78
E-13 Air conditioner does not operate or stop	80
Troubleshooting of hydraulic and mechanical system (H-mode)	SEN00564-00
Troubleshooting of hydraulic and mechanical system (H-mode).....	4
Method of using troubleshooting chart.....	4
Table of failure modes and causes	6
H-1 Machine does not start.....	10
H-2 Torque converter lockup is not switched (engine stalls).....	12
H-3 Torque converter lockup is not turned on.....	13
H-4 Travel speed is slow, thrusting force is weak, uphill traveling power is weak, and gear is not shifted	14

H-5 Shocks are large at the times of starting and shifting gear	16
H-6 Time lag is large at the times of starting and shifting gear	18
H-7 Torque converter oil temperature is high	20
H-8 Steering does not turn [machine with steering wheel]	21
H-9 Steering does not turn [machine with AJSS]	22
H-10 Turning, response of steering is poor [machine with steering wheel]	23
H-11 Turning, response of AJSS is poor [machine with AJSS]	24
H-12 Steering is heavy [machine with steering wheel]	25
H-13 When machine turns, it shakes or makes large shocks [machine with steering wheel]	26
H-14 When machine turns, it shakes or makes large shocks [machine with AJSS]	27
H-15 Wheel brake does not work or does not work well	28
H-16 Wheel brake is not released or it drags	29
H-17 Parking brake does not work or does not work well	30
H-18 Parking brake is not released or it drags (including emergency release system)	31
H-19 Lift arm does not rise	32
H-20 Lift arm speed is low or rising force of lift arm is insufficient	33
H-21 When rising, lift arm comes to move slowly at specific height	34
H-22 Lift arm cylinder cannot hold down bucket (Bucket floats)	34
H-23 Hydraulic drifts of lift arm occur often	34
H-24 Lift arm wobbles during operation	34
H-25 Bucket does not tilt back	35
H-26 Bucket speed is low or tilting back force is insufficient	36
H-27 Bucket comes to operate slowly in the midst of tilting-back	37
H-28 Bucket cylinder cannot hold down bucket	37
H-29 Hydraulic drifts of bucket occur often	37
H-30 Bucket wobbles during travel with cargo (Work equipment valve is set to "HOLD")	37
H-31 During operation of machine, engine speed lowers remarkably or engine stalls	38
H-32 Large shocks are made when work equipment starts and stops	38
H-33 When work equipment circuit is relieved singly, other work equipment moves	38
H-34 ECSS does not operate, and pitching bouncing occurs	39
Troubleshooting of engine (S-mode)	SEN00565-00
Troubleshooting of engine (S-mode)	3
Method of using troubleshooting chart	3
S-1 Engine does not start easily	6
S-2 Engine does not start	8
S-3 Engine does not pick up smoothly	12
S-4 Engine stops during operation	13
S-5 Engine does not rotate smoothly	14
S-6 Engine lacks output (or lacks power)	15
S-7 Exhaust smoke is black (Incomplete combustion)	16
S-8 Oil is consumed much (or exhaust gas color is blue)	18
S-9 Engine oil becomes contaminated quickly	19
S-10 Fuel consumption is excessive	20
S-11 Coolant contains oil (blows back or reduces)	21
S-12 Oil pressure drops	22
S-13 Oil level rises (Water, fuel in oil)	24
S-14 Coolant temperature rises too high (Overheating)	26
S-15 Abnormal noise is made	27
S-16 Vibration is excessive	28
50 Disassembly and assembly	
General information on disassembly and assembly	SEN01156-01
General information on disassembly and assembly	2
How to read this manual	2
Coating materials list	4
Special tool list	7
Sketches of special tools	11

Engine and cooling system, Part 1	SEN01157-00
Engine and cooling system, Part 1.....	2
Removal and installation of engine assembly.....	2
Removal and installation of radiator assembly.....	6
Removal and installation of air aftercooler.....	11
Removal and installation of cooling fan and fan motor assembly.....	12
Removal and installation of damper assembly	14
Disassembly and assembly of damper assembly	16
Removal and installation of fuel tank assembly.....	20
Removal and installation of engine hood assembly.....	22
Removal and installation of bulkhead assembly	24
Engine and cooling system, Part 2	SEN01158-00
Engine and cooling system, Part 2.....	2
Removal and installation of fuel supply pump assembly	2
Removal and installation of cylinder head assembly	8
Removal and installation of fuel injector assembly	24
Removal and installation of engine front seal	28
Removal and installation of engine rear seal.....	31
Power train, Part 1	SEN01160-00
Power train, Part 1.....	2
Removal and installation of parking brake assembly.....	2
Removal and installation of torque converter and transmission assembly	4
Power train, Part 2	SEN01162-00
Power train, Part 2.....	2
Disassembly and assembly of torque converter assembly	2
Disassembly and assembly of transmission assembly.....	29
Disassembly and assembly of transfer assembly	56
Disassembly and assembly of parking brake assembly	71
Power train, Part 3	SEN01164-00
Power train, Part 3.....	2
Removal and installation of front axle assembly.....	2
Removal and installation of rear axle assembly	4
Removal and installation of center support assembly	6
Disassembly and assembly of center support assembly	8
Disassembly and assembly of differential assembly	12
Power train, Part 4	SEN01165-00
Power train, Part 4.....	2
Removal and installation of final drive carrier assembly	2
Disassembly and assembly of final drive carrier assembly	4
Removal and installation of front final drive brake assembly	5
Disassembly and assembly of final drive assembly.....	7
Brake system	SEN01167-00
Brake system.....	2
Disassembly and assembly of brake assembly	2
Removal and installation of brake valve assembly	10
Disassembly and assembly of accumulator and charge valve assembly	11
Disassembly and assembly of slack adjustor assembly	14
Undercarriage and frame	SEN01169-00
Undercarriage and frame	2
Removal and installation of center hinge pin	2
Removal and installation of counterweight assembly	9
Hydraulic system	SEN01171-00
Hydraulic system	2
Removal and installation of hydraulic tank assembly	2
Removal and installation of hydraulic pump assembly	4

Removal and installation of control valve assembly	8
Disassembly and assembly of control valve assembly.....	10
Removal and installation of steering valve assembly	15
Removal and installation of ECSS accumulator assembly.....	16
Disassembly and assembly of hydraulic cylinder assembly	17
Work equipment	SEN01174-00
Work equipment	2
Removal and installation of work equipment assembly.....	2
Cab and its attachments	SEN01175-00
Cab and its attachments.....	2
Removal and installation of operator's cab assembly.....	2
Removal and installation of operator's cab glass (stuck glass)	6
Removal and installation of floor frame assembly	14
Electrical system	SEN01177-00
Electrical system	2
Removal and installation of engine controller assembly.....	2
Removal and installation of transmission controller assembly	4
Removal and installation of loader controller assembly	4
Removal and installation of VHMS controller assembly	5
Removal and installation of monitor assembly	6
Removal and installation of air conditioner unit assembly.....	9
90 Diagrams and drawings	
Hydraulic diagrams and drawings	SEN00412-02
Power train hydraulic circuit diagram.....	2
Brake hydraulic circuit diagram	3
Work equipment hydraulic circuit diagram.....	5
Electrical diagrams and drawings	SEN00413-02
Air conditioner electrical circuit diagram	3
Steering wheel specification	
Electrical circuit diagram (1/10)	5
Electrical circuit diagram (2/10)	7
Electrical circuit diagram (3/10)	9
Electrical circuit diagram (4/10)	11
Electrical circuit diagram (5/10)	13
Electrical circuit diagram (6/10)	15
Electrical circuit diagram (7/10)	17
Electrical circuit diagram (8/10)	19
Electrical circuit diagram (9/10)	21
Electrical circuit diagram (10/10)	23
AJSS (Advanced Joystick Steering System) specification	
Electrical circuit diagram (1/10)	25
Electrical circuit diagram (2/10)	27
Electrical circuit diagram (3/10)	29
Electrical circuit diagram (4/10)	31
Electrical circuit diagram (5/10)	33
Electrical circuit diagram (6/10)	35
Electrical circuit diagram (7/10)	37
Electrical circuit diagram (8/10)	39
Electrical circuit diagram (9/10)	41
Electrical circuit diagram (10/10)	43
Connector arrangement diagram.....	45

WA600-6 Wheel loader

Form No. SEN00398-05

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WHEEL LOADER**WA600-6****Machine model Serial number****WA600-6 60001 and up**

00 Index and foreword
Foreword and general information

Safety notice	2
How to read the shop manual	7
Explanation of terms for maintenance standard	9
Handling electric equipment and hydraulic component	11
How to read electric wire code	23
Precautions when carrying out operation	26
Method of disassembling and connecting push-pull type coupler	29
Standard tightening torque table	32
Conversion table	36

Safety notice

(Rev. 2006/09)

Important safety notice

Proper service and repair are extremely important for safe machine operation. The service and repair techniques recommended by Komatsu and described in this manual are both effective and safe. Some of these techniques require the use of tools specially designed by Komatsu for the specific purpose.

To prevent injury to workers, the symbol  is used to mark safety precautions in this manual. The cautions accompanying these symbols should always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.

1. General precautions

 **Mistakes in operation are extremely dangerous. Read the Operation and Maintenance Manual carefully before operating the machine.**

- 1) Before carrying out any greasing or repairs, read all the safety plates stuck to the machine. For the locations of the safety plates and detailed explanation of precautions, see the Operation and Maintenance Manual.
- 2) Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt, water, or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.
- 3) When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
 - Always wear safety glasses when hitting parts with a hammer.
 - Always wear safety glasses when grinding parts with a grinder, etc.
- 4) When carrying out any operation with 2 or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang UNDER REPAIR warning signs in the operator's compartment.
- 5) Only qualified workers must carry out work and operation which require license or qualification.
- 6) Keep all tools in good condition, learn the correct way to use them, and use the proper ones of them. Before starting work, thoroughly check the tools, machine, forklift, service car, etc.

- 7) If welding repairs are needed, always have a trained and experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, shielding goggles, cap and other clothes suited for welding work.
- 8) Before starting work, warm up your body thoroughly to start work under good condition.

Safety points

1	Good arrangement
2	Correct work clothes
3	Following work standard
4	Making and checking signs
5	Prohibition of operation and handling by unlicensed workers
6	Safety check before starting work
7	Wearing protective goggles (for cleaning or grinding work)
8	Wearing shielding goggles and protectors (for welding work)
9	Good physical condition and preparation
10	Precautions against work which you are not used to or you are used to too much

2. Preparations for work

- 1) Before adding oil or making any repairs, park the machine on hard and level ground, and apply the parking brake and block the wheels or tracks to prevent the machine from moving.
- 2) Before starting work, lower the work equipment (blade, ripper, bucket, etc.) to the ground. If this is not possible, insert the lock pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.

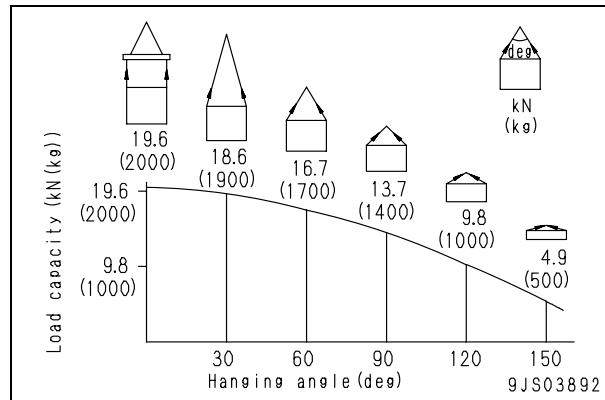
- 3) When disassembling or assembling, support the machine with blocks, jacks, or stands before starting work.
- 4) Remove all mud and oil from the steps or other places used to get on and off the machine. Always use the handrails, ladders or steps when getting on or off the machine. Never jump on or off the machine. If it is impossible to use the handrails, ladders or steps, use a stand to provide safe footing.
- 3. Precautions during work**
 - 1) Before disconnecting or removing components of the oil, water, or air circuits, first release the pressure completely from the circuit. When removing the oil filler cap, a drain plug, or an oil pressure pickup plug, loosen it slowly to prevent the oil from spouting out.
 - 2) The coolant and oil in the circuits are hot when the engine is stopped, so be careful not to get scalded. Wait for the oil and coolant to cool before carrying out any work on the oil or water circuits.
 - 3) Before starting work, stop the engine. When working on or around a rotating part, in particular, stop the engine. When checking the machine without stopping the engine (measuring oil pressure, revolving speed, temperature, etc.), take extreme care not to get rolled or caught in rotating parts or moving parts.
 - 4) Before starting work, remove the leads from the battery. Always remove the lead from the negative (-) terminal first.
 - 5) When raising a heavy component (heavier than 25 kg), use a hoist or crane. Before starting work, check that the slings (wire ropes, chains, and hooks) are free from damage. Always use slings which have ample capacity and install them to proper places. Operate the hoist or crane slowly to prevent the component from hitting any other part. Do not work with any part still raised by the hoist or crane.
 - 6) When removing a cover which is under internal pressure or under pressure from a spring, always leave 2 bolts in diagonal positions. Loosen those bolts gradually and alternately to release the pressure, and then remove the cover.
 - 7) When removing components, be careful not to break or damage the electrical wiring. Damaged wiring may cause electrical fires.
 - 8) When removing piping, stop the fuel or oil from spilling out. If any fuel or oil drips onto the floor, wipe it up immediately. Fuel or oil on the floor can cause you to slip and can even start fires.
 - 9) As a general rule, do not use gasoline to wash parts. Do not use it to clean electrical parts, in particular.
 - 10) Be sure to assemble all parts again in their original places. Replace any damaged parts and parts which must not be reused with new parts. When installing hoses and wires, be sure that they will not be damaged by contact with other parts when the machine is operated.
 - 11) When installing high pressure hoses, make sure that they are not twisted. Damaged tubes are dangerous, so be extremely careful when installing tubes for high pressure circuits. In addition, check that connecting parts are correctly installed.
 - 12) When assembling or installing parts, always tighten them to the specified torques. When installing protective parts such as guards, or parts which vibrate violently or rotate at high speed, be particularly careful to check that they are installed correctly.
 - 13) When aligning 2 holes, never insert your fingers or hand. Be careful not to get your fingers caught in a hole.
 - 14) When measuring hydraulic pressure, check that the measuring tools are correctly assembled.
 - 15) Take care when removing or installing the tracks of track-type machines. When removing the track, the track separates suddenly, so never let anyone stand at either end of the track.
 - 16) If the engine is operated for a long time in a place which is not ventilated well, you may suffer from gas poisoning. Accordingly, open the windows and doors to ventilate well.

4. Precautions for sling work and making signs

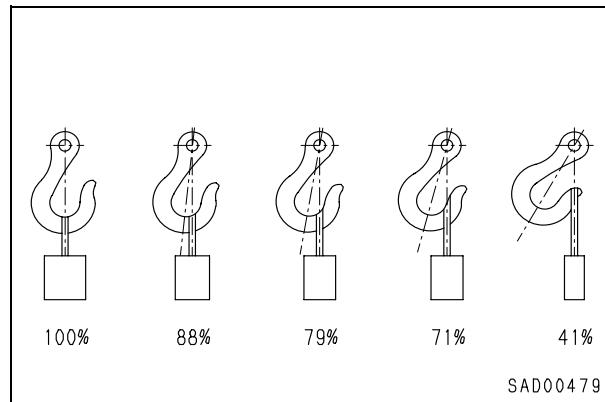
- 1) Only one appointed worker must make signs and co-workers must communicate with each other frequently. The appointed sign maker must make specified signs clearly at a place where he is seen well from the operator's seat and where he can see the working condition easily. The sign maker must always stand in front of the load and guide the operator safely.
 - Do not stand under the load.
 - Do not step on the load.
- 2) Check the slings before starting sling work.
- 3) Keep putting on gloves during sling work. (Put on leather gloves, if available.)
- 4) Measure the weight of the load by the eye and check its center of gravity.
- 5) Use proper sling according to the weight of the load and method of slinging. If too thick wire ropes are used to sling a light load, the load may slip and fall.
- 6) Do not sling a load with 1 wire rope alone. If it is slung so, it may rotate and may slip out of the rope. Install 2 or more wire ropes symmetrically.

⚠ Slinging with 1 rope may cause turning of the load during hoisting, untwisting of the rope, or slipping of the rope from its original winding position on the load, which can result in a dangerous accident.

- 7) Limit the hanging angle to 60°, as a rule. Do not sling a heavy load with ropes forming a wide hanging angle from the hook. When hoisting a load with 2 or more ropes, the force subjected to each rope will increase with the hanging angle. The table below shows the variation of allowable load in kN {kg} when hoisting is made with 2 ropes, each of which is allowed to sling up to 9.8 kN {1,000 kg} vertically, at various hanging angles. When the 2 ropes sling a load vertically, up to 19.6 kN {2,000 kg} of total weight can be suspended. This weight is reduced to 9.8 kN {1,000 kg} when the 2 ropes make a hanging angle of 120°. If the 2 ropes sling a 19.6 kN {2,000 kg} load at a lifting angle of 150°, each of them is subjected to a force as large as 39.2 kN {4,000 kg}.



- 8) When installing wire ropes to an angular load, apply pads to protect the wire ropes. If the load is slippery, apply proper material to prevent the wire rope from slipping.
- 9) Use the specified eyebolts and fix wire ropes, chains, etc. to them with shackles, etc.
- 10) Apply wire ropes to the middle portion of the hook.
 - Slinging near the tip of the hook may cause the rope to slip off the hook during hoisting. The hook has the maximum strength at the middle portion.



- 11) Do not use twisted or kinked wire ropes.
- 12) When lifting up a load, observe the following.
 - Wind in the crane slowly until wire ropes are stretched. When settling the wire ropes with the hand, do not grasp them but press them from above. If you grasp them, your fingers may be caught.
 - After the wire ropes are stretched, stop the crane and check the condition of the slung load, wire ropes, and pads.

- If the load is unstable or the wire rope or chains are twisted, lower the load and lift it up again.
- Do not lift up the load slantly.

13) When lifting down a load, observe the following.

- When lifting down a load, stop it temporarily at 30 cm above the floor, and then lower it slowly.
- Check that the load is stable, and then remove the sling.
- Remove kinks and dirt from the wire ropes and chains used for the sling work, and put them in the specified place.

5. **Precautions for using mobile crane**

★ Read the Operation and Maintenance Manual of the crane carefully in advance and operate the crane safely.

6. **Precautions for using overhead hoist crane**

⚠ When raising a heavy part (heavier than 25 kg), use a hoist, etc. In Disassembly and assembly, the weight of a part heavier than 25 kg is indicated after the mark of .

- 1) Before starting work, inspect the wire ropes, brake, clutch, controller, rails, over wind stop device, electric shock prevention earth leakage breaker, crane collision prevention device, and power application warning lamp, and check safety.
- 2) Observe the signs for sling work.
- 3) Operate the hoist at a safe place.
- 4) Check the direction indicator plates (east, west, south, and north) and the directions of the control buttons without fail.
- 5) Do not sling a load slantly. Do not move the crane while the slung load is swinging.
- 6) Do not raise or lower a load while the crane is moving longitudinally or laterally.
- 7) Do not drag a sling.
- 8) When lifting up a load, stop it just after it leaves the ground and check safety, and then lift it up.
- 9) Consider the travel route in advance and lift up a load to a safe height.
- 10) Place the control switch on a position where it will not be an obstacle to work and passage.
- 11) After operating the hoist, do not swing the control switch.
- 12) Remember the position of the main switch so that you can turn off the power immediately in an emergency.

13) If the hoist stops because of a power failure, turn the power switch OFF. When turning on a switch which was turned OFF by the electric shock prevention earth leakage breaker, check that the devices related to that switch are not in operation state.

14) If you find an obstacle around the hoist, stop the operation.

15) After finishing the work, stop the hoist at the specified position and raise the hook to at least 2 m above the floor. Do not leave the sling installed to the hook.

7. **Selecting wire ropes**

1) Select adequate ropes depending on the weight of parts to be hoisted, referring to the table below.

Wire ropes
(Standard "Z" twist ropes without galvanizing)
(JIS G3525, No. 6, Type 6X37-A)

Nominal diameter of rope	Allowable load	
mm	kN	ton
10	8.8	0.9
12	12.7	1.3
14	17.3	1.7
16	22.6	2.3
18	28.6	2.9
20	35.3	3.6
25	55.3	5.6
30	79.6	8.1
40	141.6	14.4
50	221.6	22.6
60	318.3	32.4

★ The allowable load is one-sixth of the breaking strength of the rope used (Safety coefficient: 6).

8. Precautions for disconnecting and connecting hoses and tubes in air conditioner circuit

1) Disconnection

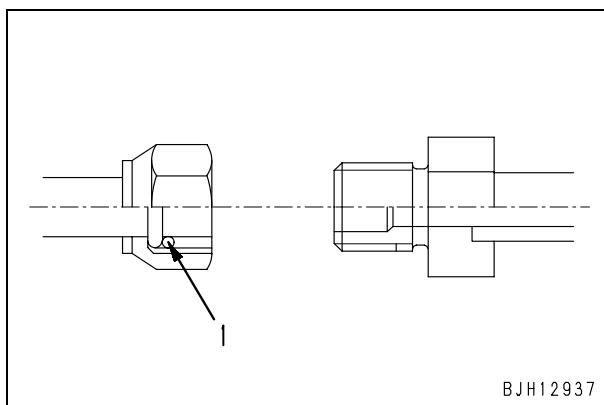
⚠ Collect the air conditioner refrigerant gas (R134a).

⚠ If the refrigerant gas (R134a) gets in your eyes, you may lose your sight. Accordingly, when collecting or adding it, you must be qualified for handling the refrigerant and put on protective goggles.

2) Connection

- 1] When installing the air conditioner circuit hoses and tubes, take care that dirt, dust, water, etc. will not enter them.
- 2] When connecting the air conditioner hoses and tubes, check that O-rings (1) are fitted to their joints.
- 3] Check that each O-ring is not damaged or deteriorated.
- 4] When connecting the refrigerant piping, apply compressor oil for refrigerant (R134a) (**DENSO: ND-OIL8, ZEXEL: ZXL100PG (equivalent to PAG46)**) to its O-rings.

★ Example of O-ring (Fitted to every joint of hoses and tubes)



★ For tightening torque, see the precautions for installation in each section of "Disassembly and assembly".

How to read the shop manual

- Some attachments and optional parts in this shop manual may not be delivered to certain areas. If one of them is required, consult KOMATSU distributors.
- Materials and specifications are subject to change without notice.
- Shop manuals are divided into the “Chassis volume” and “Engine volume”. For the engine unit, see the engine volume of the engine model mounted on the machine.

1. Composition of shop manual

This shop manual contains the necessary technical information for services performed in a workshop. For ease of understanding, the manual is divided into the following sections.

00. Index and foreword

This section explains the shop manuals list, table of contents, safety, and basic information.

01. Specification

This section explains the specifications of the machine.

10. Structure, function and maintenance standard

This section explains the structure, function, and maintenance standard values of each component. The structure and function sub-section explains the structure and function of each component. It serves not only to give an understanding of the structure, but also serves as reference material for troubleshooting. The maintenance standard sub-section explains the criteria and remedies for disassembly and service.

20. Standard value table

This section explains the standard values for new machine and judgement criteria for testing, adjusting, and troubleshooting. This standard value table is used to check the standard values in testing and adjusting and to judge parts in troubleshooting.

30. Testing and adjusting

This section explains measuring instruments and measuring methods for testing and adjusting, and method of adjusting each part. The standard values and judgement criteria for testing and adjusting are explained in Testing and adjusting.

40. Troubleshooting

This section explains how to find out failed parts and how to repair them. The troubleshooting is divided by failure modes. The “S mode” of the troubleshooting related to the engine may be also explained in the Chassis volume and Engine volume. In this case, see the Chassis volume.

50. Disassembly and assembly

This section explains the special tools and procedures for removing, installing, disassembling, and assembling each component, as well as precautions for them. In addition, tightening torque and quantity and weight of coating material, oil, grease, and coolant necessary for the work are also explained.

90. Diagrams and drawings (chassis volume)/Repair and replacement of parts (engine volume)

- Chassis volume
This section gives hydraulic circuit diagrams and electrical circuit diagrams.
- Engine volume
This section explains the method of reproducing, repairing, and replacing parts.

2. Revision and distribution

Any additions, revisions, or other change of notices will be sent to KOMATSU distributors. Get the most up-to-date information before you start any work.

3. Filing method

File by the brochures in the correct order of the form number printed in the shop manual composition table.

- **Revised edition mark**

When a manual is revised, the ones and tens digits of the form number of each brochure is increased by 1. (Example: 00, 01, 02 ...)

- **Revisions**

Revised brochures are shown in the shop manual composition table.

4. Symbols

Important safety and quality portions are marked with the following symbols so that the shop manual will be used practically.

Symbol	Item	Remarks
	Safety	Special safety precautions are necessary when performing work.
	Caution	Special technical precautions or other precautions for preserving standards are necessary when performing work.
	Weight	Weight of parts of component or parts. Caution necessary when selecting hoisting wire, or when working posture is important, etc.
	Tightening torque	Places that require special attention for tightening torque during assembly.
	Coat	Places to be coated with adhesives, etc. during assembly.
	Oil, coolant	Places where oil, etc. must be added, and capacity.
	Drain	Places where oil, etc. must be drained, and quantity to be drained.

5. Units

In this shop manual, the units are indicated with International System of units (SI). For reference, conventionally used Gravitational System of units is indicated in parentheses { }.

Explanation of terms for maintenance standard

The maintenance standard values necessary for judgment of products and parts are described by the following terms.

1. Standard size and tolerance

- To be accurate, the finishing size of parts is a little different from one to another.
- To specify a finishing size of a part, a temporary standard size is set and an allowable difference from that size is indicated.
- The above size set temporarily is called the “standard size” and the range of difference from the standard size is called the “tolerance”.
- The tolerance with the symbols of + or – is indicated on the right side of the standard size.

Example:

Standard size	Tolerance
120	-0.022
	-0.126

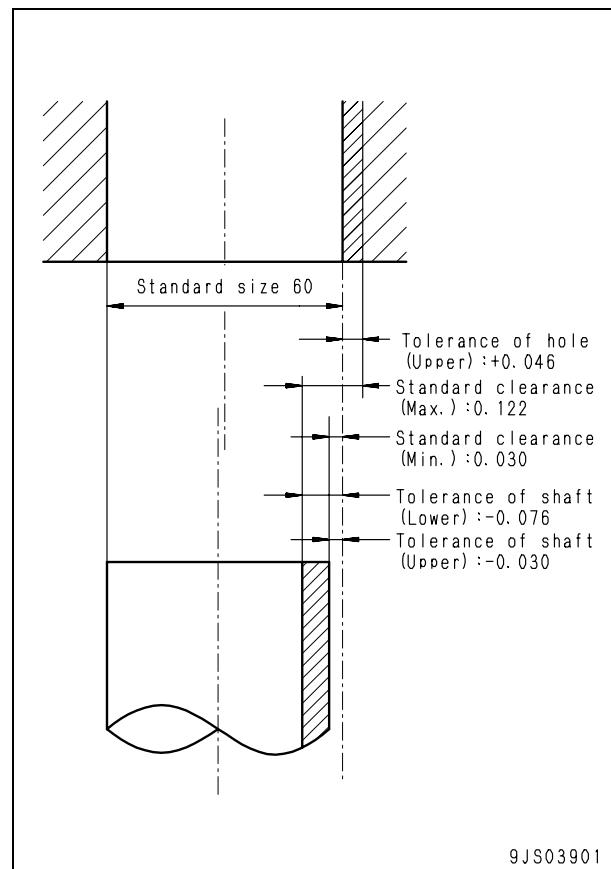
- ★ The tolerance may be indicated in the text and a table as [standard size (upper limit of tolerance/lower limit of tolerance)].

Example) 120 (-0.022/-0.126)

- Usually, the size of a hole and the size of the shaft to be fitted to that hole are indicated by the same standard size and different tolerances of the hole and shaft. The tightness of fit is decided by the tolerance.
- Indication of size of rotating shaft and hole and relationship drawing of them

Example:

Standard size	Tolerance	
	Shaft	Hole
60	-0.030	+0.046
	-0.076	0



2. Standard clearance and standard value

- The clearance made when new parts are assembled is called the “standard clearance”, which is indicated by the range from the minimum clearance to the maximum clearance.
- When some parts are repaired, the clearance is generally adjusted to the standard clearance.
- A value of performance and function of new products or equivalent is called the “standard value”, which is indicated by a range or a target value.
- When some parts are repaired, the value of performance/function is set to the standard value.

3. Standard interference

- When the diameter of a hole of a part shown in the given standard size and tolerance table is smaller than that of the mating shaft, the difference between those diameters is called the “interference”.
- The range (A – B) from the difference (A) between the minimum size of the shaft and the maximum size of the hole to the difference (B) between the maximum size of the shaft and the minimum size of the hole is the “standard interference”.
- After repairing or replacing some parts, measure the size of their hole and shaft and check that the interference is in the standard range.

4. Repair limit and allowable value

- The size of a part changes because of wear and deformation while it is used. The limit of changed size is called the “repair limit”.
- If a part is worn to the repair limit must be replaced or repaired.
- The performance and function of a product lowers while it is used. A value below which the product can be used without causing a problem is called the “allowable value”.
- If a product is worn to the allowable value, it must be checked or repaired. Since the permissible value is estimated from various tests or experiences in most cases, however, it must be judged after considering the operating condition and customer's requirement.

5. Clearance limit

- Parts can be used until the clearance between them is increased to a certain limit. The limit at which those parts cannot be used is called the “clearance limit”.
- If the clearance between the parts exceeds the clearance limit, they must be replaced or repaired.

6. Interference limit

- The allowable maximum interference between the hole of a part and the shaft of another part to be assembled is called the “interference limit”.
- The interference limit shows the repair limit of the part of smaller tolerance.
- If the interference between the parts exceeds the interference limit, they must be replaced or repaired.

Handling electric equipment and hydraulic component

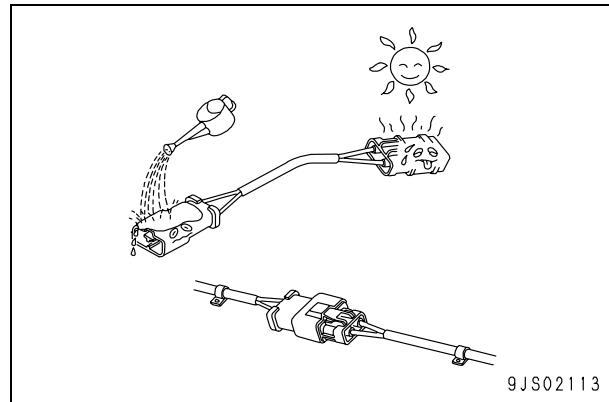
To maintain the performance of the machine over a long period, and to prevent failures or other troubles before they occur, correct “operation”, “maintenance and inspection”, “troubleshooting”, and “repairs” must be carried out. This section deals particularly with correct repair procedures for mechatronics and is aimed at improving the quality of repairs. For this purpose, it gives sections on “Handling electric equipment” and “Handling hydraulic equipment” (particularly gear oil and hydraulic oil).

Points to remember when handling electric equipment

1. Handling wiring harnesses and connectors

Wiring harnesses consist of wiring connecting one component to another component, connectors used for connecting and disconnecting one wire from another wire, and protectors or tubes used for protecting the wiring.

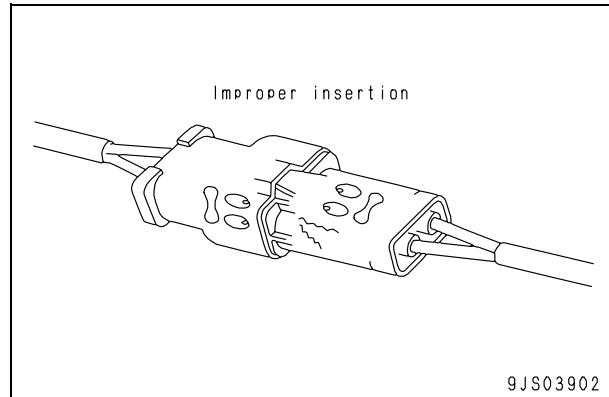
Compared with other electrical components fitted in boxes or cases, wiring harnesses are more likely to be affected by the direct effects of rain, water, heat, or vibration. Furthermore, during inspection and repair operations, they are frequently removed and installed again, so they are likely to suffer deformation or damage. For this reason, it is necessary to be extremely careful when handling wiring harnesses.



2. Main failures occurring in wiring harness

1) Defective contact of connectors (defective contact between male and female)

Problems with defective contact are likely to occur because the male connector is not properly inserted into the female connector, or because one or both of the connectors is deformed or the position is not correctly aligned, or because there is corrosion or oxidization of the contact surfaces. The corroded or oxidized contact surfaces may become shiny again (and contact may become normal) by connecting and disconnecting the connector about 10 times.



2) Defective crimping or soldering of connectors

The pins of the male and female connectors are in contact at the crimped terminal or soldered portion, but if there is excessive force brought to bear on the wiring, the plating at the joint will peel and cause improper connection or breakage.

