

SHOP MANUAL

KOMATSU

PC450, 450LC-6K

MACHINE MODEL

PC450-6K

PC450LC-6K

SERIAL NUMBER

K30001 and up

K30001 and up

- This shop manual may contain attachments and optional equipment that are not available in your area. Please consult your local Komatsu distributor for those items you may require. Materials and specifications are subject to change without notice
- PC450-6k mounts the MTA 11 engine

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SAFETY

SAFETY NOTICE

IMPORTANT SAFETY NOTICE

Proper service and repairs extremely important for safe machine operation. The service and repair techniques recommended by Komatsu and described in this manual are both specially designed by Komatsu for the specific purpose.

To prevent injury to workers, the symbol  is used to mark safety precautions in this manual. The cautions accompanying these symbols should always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.

GENERAL PRECAUTIONS

Mistakes in operation are extremely dangerous. Read the Operation and Maintenance carefully **BEFORE** operating the machine.

1. Before carrying out any greasing or repairs, read all the precautions given on the decals which are fixed to the machine.
2. When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
 - Always wear safety glasses when hitting parts with a hammer.
 - Always wear safety glasses when grinding parts with a grinder, etc.
3. If welding repairs are needed, always have a trained, experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, glasses, cap and other clothes suited for welding work.
4. When carrying out any operation with two or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang **UNDER REPAIR** signs on the controls in the operator's compartment.
5. Keep all tools in good condition and learn the correct way to use them.

6. Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.

PREPARATIONS FOR WORK.

7. Before adding the oil or making any repairs park the machine on hard, level ground, and block the wheels or tracks to prevent the machine from moving.
8. Before starting work, lower blade, ripper, bucket or any other work equipment to the ground. If this is not possible, insert the safety pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.
9. When disassembling or assembling, support the machine with blocks, jacks or stands before starting work.
10. Remove all mud and oil from the steps or other places used to get on and off the machine. Always use the handrails, ladders or steps when getting on or off the machine. Never jump on or off the machine. If it is impossible to use the handrails, ladders or steps, use a stand to provide safe footing.

PRECAUTIONS DURING WORK

11. When removing the oil filter cap, drain plug or hydraulic pressure measuring plugs, loosen them slowly to prevent the oil from spurting out. Before disconnecting or removing components of the oil, water or air circuits, first remove the pressure completely from the circuit.
12. The water and oil in the circuits are hot when the engine is stopped, so be careful not to get burned.
Wait for the oil and water to cool before carrying out any work on the oil or water circuits.
13. Before starting work, remove the leads from the battery. Always remove the lead from the negative (-) terminal first.
14. When raising heavy components, use a hoist or crane.
Check that the wire rope, chains and hooks are free from damage.
Always use lifting equipment which has ample capacity.
Install the lifting equipment at the correct places.
Use a hoist or crane and operate slowly to prevent the component from hitting any other part.
Do not work with any part still raised by the hoist or crane.
15. When removing covers which are under internal pressure or under pressure from a spring, always leave two bolts in position on opposite sides. Slowly release the pressure, then slowly loosen the bolts to remove.
16. When removing components, be careful not to break or damage the wiring. Damaged wiring may cause electrical fires.
17. When removing piping, stop the fuel or oil from spilling out. If any oil or fuel drops onto the floor, wipe it up immediately. Fuel or oil on the floor can cause you to slip, or can even start fires.
18. As a general rule, do not use gasoline to wash parts. In particular, only use the minimum of gasoline when washing electrical parts.
19. Be sure to assemble all parts again in their original places.
Replace any damaged parts with new parts.
 - When installing hoses and wires, be sure that they will not be damaged by contact with other parts when the machine is being operated.
20. When installing high pressure hoses, make sure that they are not twisted. Damaged tubes are dangerous, so be extremely careful when installing tubes for high pressure circuits. Also, check that connecting parts are correctly installed.
21. When assembling or installing parts, always use the specified tightening torques. When installing protective parts such as guards, or parts which vibrate violently or rotate at high speed, be particularly careful to check that they are installed correctly.
22. When aligning two holes, never insert your fingers or hand. Be careful not to get your fingers caught in a hole.
23. When measuring hydraulic pressure, check that the measuring tool is correctly assembled for taking any measurements.
24. Take care when removing or installing the tracks of track-type machines. When removing the track, the track separates suddenly, so never let anyone stand at either end of the track.

FOREWORD GENERAL

This shop manual has been prepared as an aid to improve the quality of repairs by giving the serviceman an accurate understanding of the product and by showing him the correct way to perform repairs and make judgments. Make sure you understand the contents of this manual and use it to full effect at every opportunity.

This shop manual mainly contains the necessary technical information for operations performed in a service workshop. For ease of understanding, the manual is divided into the following chapters: these chapters are further divided into the each main group of components.

STRUCTURE AND FUNCTION

This section explains the structure and function of each component. It serves not only to give an understanding of the structure, but also serves as reference material for troubleshooting.

TESTING AND ADJUSTING

This section explains checks to be made before and after performing repairs, as well as adjustments to be made at completion of the checks and repairs. Troubleshooting charts correlating "problems" to "Causes" are also included in this section.

DISASSEMBLY AND ASSEMBLY

This section explains the order to be followed when removing, installing, disassembling or assembling each component, as well as precautions to be taken for these operations.

MAINTENANCE STANDARD

This section gives the judgement standards when inspecting disassembled parts.

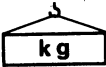
NOTICE

The specifications contained in this shop manual are subject to change at any time and without any advance notice. Use the specifications given in the book with the latest date.

VOLUMES

10-4 12-203
10-4-1 ☐ Added pages ☐ 12-203-1
10-4-2 ☐ 12-203-2
10-5 12-204

So that the shop manual can be of ample practical use, important safety and quality portions are marked with the following symbols.

Symbol	Item	Remarks
	Safety	Special safety precautions are necessary when performing the work.
	Caution	Special technical precautions or other precautions for preserving standards are necessary when performing the work.
	Weight	Weight of parts of systems. Caution necessary when selecting hoisting wire, or when working posture is important, ect.
	Tightening torque	Places that require special attention for the tightening torque during assembly.
	Coat	Places to be coated with adhesives and lubricants, etc.
	Oil, water	Places where oil, water or fuel must be added, and the capacity.
	Drain	Places where oil or water must be drained, and quantity to be drained.

HOISTING INSTRUCTIONS

HOISTING

⚠ Heavy parts (25 kg or more) must be lifted with a hoist, etc. In the **DISASSEMBLY AND ASSEMBLY** section, every part weighing 25 kg or more is indicated with the symbol

- If a part cannot be smoothly removed from the machine by hoisting, the following checks should be made:
 - 1) Check for removal of all bolts fastening the part to the relative parts.
 - 2) Check for existence of another part causing interference with the part to be removed.

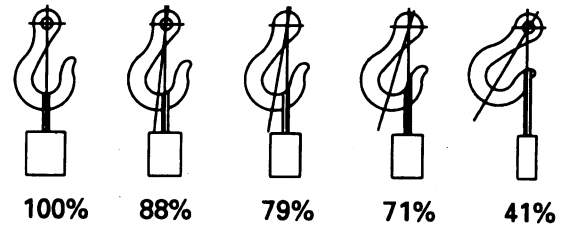
WIRE ROPES

- 1) Use adequate ropes depending on the weight of parts to be hoisted, referring to the table below:

Wire ropes (Standard "Z" or "S" twist ropes without galvanizing)	
Rope diameter (mm)	Allowable load (tons)
10	1.0
11.2	1.4
12.5	1.6
14	2.2
16	2.8
18	3.6
20	4.4
22.4	5.6
30	10.0
40	18.0
50	28.0
60	40.0

- ★ The allowable load value is estimated to be one-sixth or one-seventh of the breaking strength of the rope used.
- 2) Sling wire ropes from the middle portion of the hook.

Slinging near the edge of the hook may cause the rope to slip off the hook during hoisting, and a serious accident can result. Hooks have a maximum strength at the middle portion.



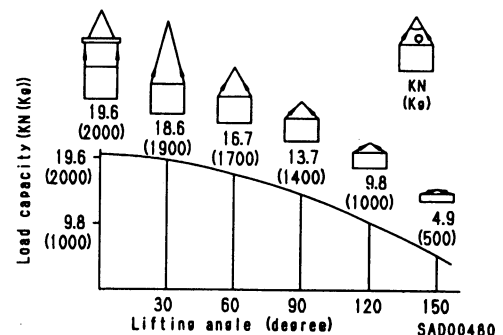
SAD00479

- 3) Do not sling a heavy load with one rope alone, but sling with two or more ropes symmetrically wound onto the load.

⚠ Slinging with one rope may cause turning of the load during hoisting, untwisting of the rope, or slipping of the rope from its original winding position on the load, which can result in a dangerous accident.

- 4) Do not sling a heavy load with ropes forming a wide hanging angle from the hook. When hoisting a load with two or more ropes, the force subjected to each rope will increase with the hanging angles. The table below shows the variation of allowable load (kg) when hoisting is made with two ropes, each of which is allowed to sling up to 1000 kg vertically, at various hanging angles.

When two ropes sling a load vertically, up to 2000 kg of total weight can be suspended. This weight becomes 1000 kg when two ropes make a 120° hanging angle. On the other hand, two ropes are subjected to an excessive force as large as 4000 kg if they sling a 2000 kg load at a lifting angle of 150°.



COATING MATERIALS

The recommended coating materials prescribed in Komatsu Shop Manuals are listed below.

Category	Komatsu code	Part No.	Q'ty	Container	Main applications, features
Adhesive	LT-1A	790-129-9030	150 g	Tube	Used to prevent rubber gaskets, rubber cushions, and cork plugs from coming out
	LT-1B	790-129-9050	20 g (x2)	Plastic container	Used in places requiring an immediately effective, strong adhesive. Used for plastics (except polyethylene, polypropylene, tetrafluoroethylene and vinyl chloride), rubber, metal, and non-metal.
	LT-2	09940-00030	50 g	Plastic container	- Features: resistance to heat, chemicals - Used for anti-loosening and sealant purposes for bolts and plugs
	LT-3	790-129-9060 (Set of adhesive and hardening agent)	Adhesive : 1 kg Hardening agent : 500 g	Can	Used as adhesive or sealant for metal, glass, plastic
	LT-4		250 g	Plastic container	Used as sealant for machined holes
	(Loctite 648-50)	790-129-9040	50 cc	-	- Features: Resistance to heat, chemicals - Used at joint portions subject to high temperature
Gasket sealant	LG-1	79A-129-9110	200 g	Tube	Used as adhesive or sealant for gaskets and packings of power train case, etc.
	LG-3	790-129-9070	1kg	Can	- Features: Resistance to heat - Used as sealant for flange surfaces and bolts at high temperature locations, used to prevent seizure - Used as sealant for heat resistant gasket for high temperature locations such as engine precombustion chamber, exhaust pipe
	LG-4	790-120-9020	200 g	Tube	- Features: Resistance to water, oil - Used as sealant for flange surface, thread - Also possible to use as sealant for flanges with large clearance - Used as sealant for mating surfaces of final drive case, transmission case.
	LG-5	790-129-9080	1 kg	Plastic container	- Used as sealant for various threads, pipe joints, flanges - Used as sealant for tapered plugs, elbows, nipples of hydraulic piping
	LG-6	09940-00011	250 g	Tube	- Features: Silicon based, resistance to heat, cold - Used as sealant for flange surface, thread - Used as sealant for oil pan, final drive case, etc.
	LG-7	09920-00150	150 g	Tube	- Features: Silicon based, quick hardening type - Used as sealant for flywheel housing, intake manifold, oil pan, thermostat housing, etc.
Rust prevention lubricant	-	09940-00051	60 g	Can	Used as lubricant for sliding parts (to prevent squeaking)
Molybdenum disulphide lubricant	-	09940-00040	200 g	Tube	- Used to prevent seizure or scuffing of the thread when press fitting or shrink fitting - Used as lubricant for linkage, bearings, etc.
Lithium grease	G2-LI	SYG350LI SYG-400LI SYG-400LI-A SYG-160LI SYGA-160CNLI	Various	Various	General purpose type
Calcium grease	G2-CA	SSG2-400CA SYG2-350CA SYG2-400CA-A SYG2-160CA SYGA-16NCA	Various	Various	Used for normal temperature, light load bearing at places in contact with water or steam
Molybdenum disulphide grease	-	SYG2-400M	400 g (10 per case)	Bellows type	Used for places with heavy load

STANDARD TIGHTENING TORQUE

STANDARD TIGHTENING TORQUES OF BOLTS AND NUTS

The following charts give the standard tightening torques of bolts and nuts. Exceptions are given in section of **DISASSEMBLY AND ASSEMBLY**.

$$1 \text{ Kgm} = 9.806 \text{ Nm}$$

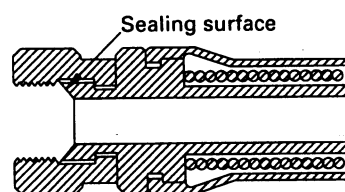
Thread diameter of bolt	Width across flats		
		SAD00481	SAD00482
mm	mm	kgm	Nm
6	10	1.35 ± 0.15	13.2 ± 1.4
8	13	3.2 ± 0.3	31.4 ± 2.9
10	17	6.7 ± 0.7	65.7 ± 6.8
12	19	11.5 ± 1.0	112 ± 9.8
14	22	18.0 ± 2.0	177 ± 19
16	24	28.5 ± 3	279 ± 29
18	27	39 ± 4	383 ± 39
20	30	56 ± 6	549 ± 58
22	32	76 ± 8	745 ± 78
24	36	94.5 ± 10	927 ± 98
27	41	135 ± 15	1320 ± 140
30	46	175 ± 20	1720 ± 190
33	50	225 ± 25	2210 ± 240
36	55	280 ± 30	2750 ± 290
39	60	335 ± 25	3280 ± 340

★ This torque table does not apply to the bolts with nylon packaging or other nonferrous metal washers are to be used, or which require tightening to otherwise specified torque.

TIGHTENING TORQUE OF SPLIT FLANGE BOLTS

Use these torques for split flange bolts.

Thread diameter of bolt	Width across flats	Tightening torque	
		kgm	Nm
10	14	6.7 ± 0.7	65.7 ± 6.8
12	17	11.5 ± 1	112 ± 9.8
16	22	28.5 ± 3	279 ± 29

**TIGHTENING TORQUE FOR FLRED NUTS**

Use these torques for flared part of nut.

SAD00483

Thread diameter of bolt	Width across flats	Tightening torque	
		kgm	Nm
14	19	2.5 ± 0.5	24.5 ± 4.9
18	24	5 ± 2	49 ± 19.6
22	27	8 ± 2	78.5 ± 19.6
24	32	14 ± 3	137.3 ± 29.4
30	36	18 ± 3	176.5 ± 29.4
33	41	20 ± 5	196.1 ± 49
36	46	25 ± 5	245.2 ± 49
42	55	30 ± 5	294.2 ± 49

ELECTRIC WIRE CODE

In the wiring diagrams, various colors and symbols are employed to indicate the thickness of wires. This wire code table will help you understand WIRING DIAGRAMS.

Example: 5WB indicates a cable having a nominal number 5 and white coating with black stripe.

CLASSIFICATION BY THICKNESS

Nominal number	Copper wire			Cable O.D. (mm)	Current rating (A)	Applicable circuit
	Number of strands	Dia. of strands (mm)	Cross section (mm ²)			
0.85	11	0.32	0.88	2.4	12	Starting, lighting, signal etc.
2	26	0.32	2.09	3.1	20	Lighting, signal etc.
5	65	0.32	5.23	4.6	37	Charging and signal
15	84	0.45	13.36	7.0	59	Starting (Glow plug)
40	85	0.80	42.73	11.4	135	Starting
60	127	0.80	63.84	13.6	178	Starting
100	217	0.80	109.1	17.6	230	Starting

CLASSIFICATION BY COLOR AND CODE

Priority	Circuits		Charging	Ground	Starting	Lighting	Instrument	Signal	Other
	Classification								
1	Primary	Code	W	B	B	R	Y	G	L
		Color	White	Black	Black	Red	Yellow	Green	Blue
2	Auxiliary	Code	WR	-	BW	RW	YR	GW	LW
		Color	White & Red	-	Black & White	Red & White	Yellow & Red	Green & White	Blue & White
3		Code	WB	-	BY	RB	YB	GR	LR
		Color	White & Black	-	Black & Yellow	Red & Black	Yellow & Black	Green & Red	Blue & Red
4		Code	WL	-	BR	RY	YG	GY	LY
		Color	White & Blue	-	Black & Red	Red & Yellow	Yellow & Green	Green & Yellow	Blue & Yellow
5		Code	WG	-	-	RG	YL	GB	LBB
		Color	White & Green	-	-	Red & Green	Yellow & Blue	Green & Black	Blue & Black
6		Code	-	-	-	RL	YW	GL	-
		Color	-	-	-	Red & Blue	Yellow & White	Green & Blue	-

CONVERSION TABLE

METHOD OF USING THE CONVERSION TABLE

The Conversion Table in this section is provided to enable simple conversion of figures. For details of the method of using the Conversion Table, see the example given below.

EXAMPLE

- Method of using the Conversion Table to convert from millimeters to inches
1. Convert 55 mm to inches
 - (1) Locate the number 50 in the vertical column at the left side, take this as ④, then draw a horizontal line from ④.
 - (2) Locate the number 5 in the row across the top, take this as ⑤, then draw a perpendicular line down from ⑤.
 - (3) Take the point where the two lines cross as ③. This point ③ gives the value when converting from millimeters to inches. Therefore, 55mm = 2.165 inches.
 2. Convert 550 mm into inches.
 - (1) The number 550 does not appear in the table, so divide by 10 (move the decimal point one place to the left) to convert it to 55 mm.
 - (2) Carry out the same procedure as above to convert 55 mm to 2.165 inches.
 - (3) The original value (550 mm) was divided by 10, so multiply 2.165 inches by 10 (move the decimal point one place to the right) to return to the original value. This gives 550 mm = 21.65 inches.

⑤

1 mm = 0.03937 in

Millimeters to inches										
	0	1	2	3	4	5	6	7	8	9
0	0	0.039	0.079	0.118	0.157	0.197	0.236	0.276	0.315	0.354
10	0.394	0.433	0.472	0.512	0.551	0.591	0.630	0.669	0.709	0.748
20	0.787	0.827	0.866	0.906	0.945	0.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.536
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
④ — 50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.032	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

③

Millimeters to Inches

1 mm = 0.03937 in

	0	1	2	3	4	5	6	7	8	9
0	0	0.039	0.079	0.118	0.157	0.197	0.236	0.276	0.315	0.354
10	0.394	0.433	0.472	0.512	0.551	0.591	0.630	0.669	0.709	0.748
20	0.787	0.827	0.866	0.906	0.945	0.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.536
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.712
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.032	3.071	3.110
80	3.150	3.189	3.228	3.268	33.07	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

Kilogram to Pound

1 kg = 2.2046 lb

	0	1	2	3	4	5	6	7	8	9
0	0	2.20	4.41	6.61	8.82	11.02	13.23	15.43	17.64	19.84
10	22.05	24.25	26.46	28.66	30.86	33.07	35.27	37.48	39.68	41.89
20	44.09	46.30	48.50	50.71	51.91	55.12	57.32	59.53	61.73	63.93
30	66.14	68.34	70.55	72.75	74.96	77.16	79.37	81.57	83.78	85.98
40	88.18	90.39	92.59	94.80	97.00	99.21	101.41	103.62	105.82	108.03
50	110.23	112.44	114.64	116.85	119.05	121.25	123.46	135.66	127.87	130.07
60	132.28	134.48	136.69	138.89	141.10	143.30	145.51	147.71	149.91	152.12
70	154.32	156.53	158.73	160.94	163.14	165.35	167.55	169.76	171.96	174.17
80	176.37	178.57	180.78	182.98	185.19	187.39	189.60	191.80	194.01	196.21
90	198.42	200.62	202.03	205.03	207.24	209.44	211.64	213.85	216.05	218.26

Litre to U.S. Gallon

1ℓ = 0.2642 U.S. Gal

	0	1	2	3	4	5	6	7	8	9
0	0	0.264	0.528	0.793	1.057	1.321	1.585	1.849	2.113	2.378
10	2.642	2.906	3.170	3.434	3.698	3.963	4.227	4.491	4.755	5.019
20	5.283	5.548	5.812	6.076	6.3340	6.604	6.869	7.133	7.397	7.661
30	7.925	8.189	8.454	8.718	8.982	9.246	9.510	9.774	10.039	10.303
40	10.567	10.831	11.095	11.359	11.624	11.888	12.152	12.416	12.680	12.944
50	13.209	13.473	13.737	14.001	14.265	14.529	14.795	15.058	15.322	15.586
60	15.850	16.115	16.379	16.643	16.907	17.171	17.435	17.700	17.964	18.228
70	18.492	18.756	19.020	19.285	19.549	19.813	20.077	20.341	20.605	20.870
80	21.134	21.398	21.662	21.926	22.190	22.455	22.719	22.983	23.247	23.511
90	23.775	24.040	24.304	24.568	24.832	25.096	25.361	25.625	25.889	26.153

Litre to U.K. Gallon

1ℓ = 0.21997 U.K. Gal

	0	1	2	3	4	5	6	7	8	9
0	0	0.220	0.440	0.660	0.880	1.100	1.320	1.540	1.760	1.980
10	2.200	2.420	2.640	2.860	3.080	3.300	35.20	3.740	3.950	4.179
20	4.399	4.619	4.839	5.059	5.279	5.499	5.719	5.939	6.159	6379
30	6.599	6.819	7.039	7.259	7.479	7.969	7.919	8.139	8.359	8.579
40	8.799	9.019	9.239	9.459	9.679	9.899	10.119	10.339	10.559	10.778
50	10.998	11.281	11.438	11.658	11.878	12.098	12.318	12.528	12.758	12.978
60	13.198	13.418	13.638	13.858	14.078	14.298	14.518	14.738	14.958	15.178
70	15.398	15.618	15.838	16.058	16.278	16.498	16.718	16.938	17.158	17.378
80	17.598	17.818	18.037	18.257	18.477	18.697	18.917	19.137	19.357	19.577
90	19.797	20.017	20.237	20.457	20.677	20.897	21.117	21.337	21.557	21.777

kgm to ft. lb

1 kgm = 7.233 ft. lb

	0	1	2	3	4	5	6	7	8	9
0	0	7.2	14.5	21.7	28.9	36.2	43.4	50.6	57.9	65.1
10	72.3	79.6	86.8	94.0	101.3	108.5	115.7	123.0	130.2	137.4
20	144.7	151.9	159.1	166.4	173.6	180.8	188.1	195.3	202.5	209.8
30	217.0	224.2	231.5	238.7	245.9	253.2	260.4	267.6	274.9	282.1
40	289.3	296.6	303.8	311.0	318.3	325.5	332.7	340.0	347.2	354.4
50	361.7	368.9	376.1	383.4	390.6	397.8	405.1	412.3	419.5	426.8
60	434.0	441.2	448.5	455.7	462.9	470.2	477.4	484.6	491.8	499.1
70	506.3	513.5	520.8	528.0	535.2	542.5	549.7	556.9	564.2	571.4
80	578.6	585.9	593.1	600.3	607.6	614.8	622.0	629.3	636.5	643.7
90	651.0	658.2	665.4	672.7	679.9	687.1	694.4	701.6	708.8	716.1
100	723.3	730.5	737.8	745.0	752.2	759.5	766.7	773.9	781.2	788.4
110	795.6	802.9	810.1	817.3	824.6	831.8	839.0	846.3	853.5	860.7
120	868.0	875.2	882.4	889.7	896.9	904.1	911.4	918.6	925.8	933.1
130	940.3	947.5	954.8	962.0	969.2	976.5	983.7	990.9	998.2	1005.4
140	1012.6	1019.9	1027.1	1034.3	1041.5	1048.8	1056.0	1063.2	1070.5	1077.7
150	1084.9	1092.2	1099.4	1106.6	1113.9	1121.1	1128.3	1135.6	1142.8	1150.0
160	1157.3	1164.5	1171.7	1179.0	1186.2	1193.4	1200.7	1207.9	1215.1	1222.4
170	1129.6	1236.8	1244.1	1251.3	1258.5	1265.8	1273.0	1280.1	1287.5	1294.7
180	1301.9	1309.2	1316.4	1323.6	1330.9	1338.1	1245.3	1352.6	1359.8	1367.0
190	1374.3	1381.5	1388.7	1396.0	1403.2	1410.4	1417.7	1424.9	1432.1	1439.4

kg/cm² to lb/in²1 kg/cm² = 14.2233 lb/in²

	0	1	2	3	4	5	6	7	8	9
0	0	14.2	28.4	42.7	56.9	71.1	85.3	99.6	113.8	128.0
10	142.2	156.5	170.7	184.9	199.1	213.4	227.6	241.8	256.0	270.2
20	284.5	298.7	312.9	327.1	341.4	355.6	369.8	384.0	398.3	412.5
30	426.7	440.9	455.1	469.4	483.6	497.8	512.0	526.3	540.5	554.7
40	568.9	583.2	597.4	611.6	625.8	640.1	654.3	668.5	682.7	696.9
50	711.2	725.4	739.6	753.8	768.1	782.3	796.5	810.7	825.0	839.2
60	853.4	867.6	881.8	896.1	910.3	924.5	938.7	953.0	967.2	981.4
70	995.6	1010	1024	1038	1053	1067	1081	1095	1109	1124
80	1138	1152	1166	1181	1195	1209	1223	1237	1252	1266
90	1280	1294	1309	1323	1337	1351	1365	1380	1394	1408
100	1422	1437	1451	1465	1479	1493	1508	1522	1536	1550
110	1565	1579	1593	1607	1621	1636	1650	1664	1678	1693
120	1707	1721	1735	1749	1764	1778	1792	1806	1821	1835
130	1849	1863	1877	1892	1906	1920	1934	1949	1963	1977
140	1991	2005	2020	2034	2048	2062	2077	2091	2105	2119
150	2134	2148	2162	2176	2190	2205	2219	2233	2247	2262
160	2276	2290	2304	2318	2333	2347	2361	2375	2389	2404
170	2418	2432	2446	2460	2475	2489	2503	2518	2532	2546
180	2560	2574	2589	2603	1617	2631	2646	2660	2674	2688
190	2702	2717	2731	2745	2759	2773	2788	2802	2816	2830
200	2845	2859	2873	2887	2901	2916	2930	2944	2958	2973
210	2987	3001	3015	3030	3044	3058	3072	3086	3101	3115
220	3129	3143	3158	3172	3186	3200	3214	3229	3243	3257
230	3271	3286	3300	3314	3328	3343	3357	4471	3385	3399
240	3414	3428	3442	3456	3470	3485	3499	3513	3527	3542

Temperature

Fahrenheit-Centigrade Conversion; a simple way to convert a Fahrenheit temperature reading into a Centigrade temperature reading or vice is to enter the accompanying table in the center or boldface column of figures.

These figures refer to the temperature in either Fahrenheit or Centigrade degrees.

If it desired to convert from Fahrenheit to Centigrade degrees, consider the center column as a table of Fahrenheit temperatures and read the corresponding Centigrade temperature in the column at the left.

If it is desired to convert from Centigrade to Fahrenheit degrees, consider the center column as a table of Centigrade values, and read the corresponding Fahrenheit temperature on the right.

$$1^{\circ}\text{C} = 33.8^{\circ}\text{F}$$

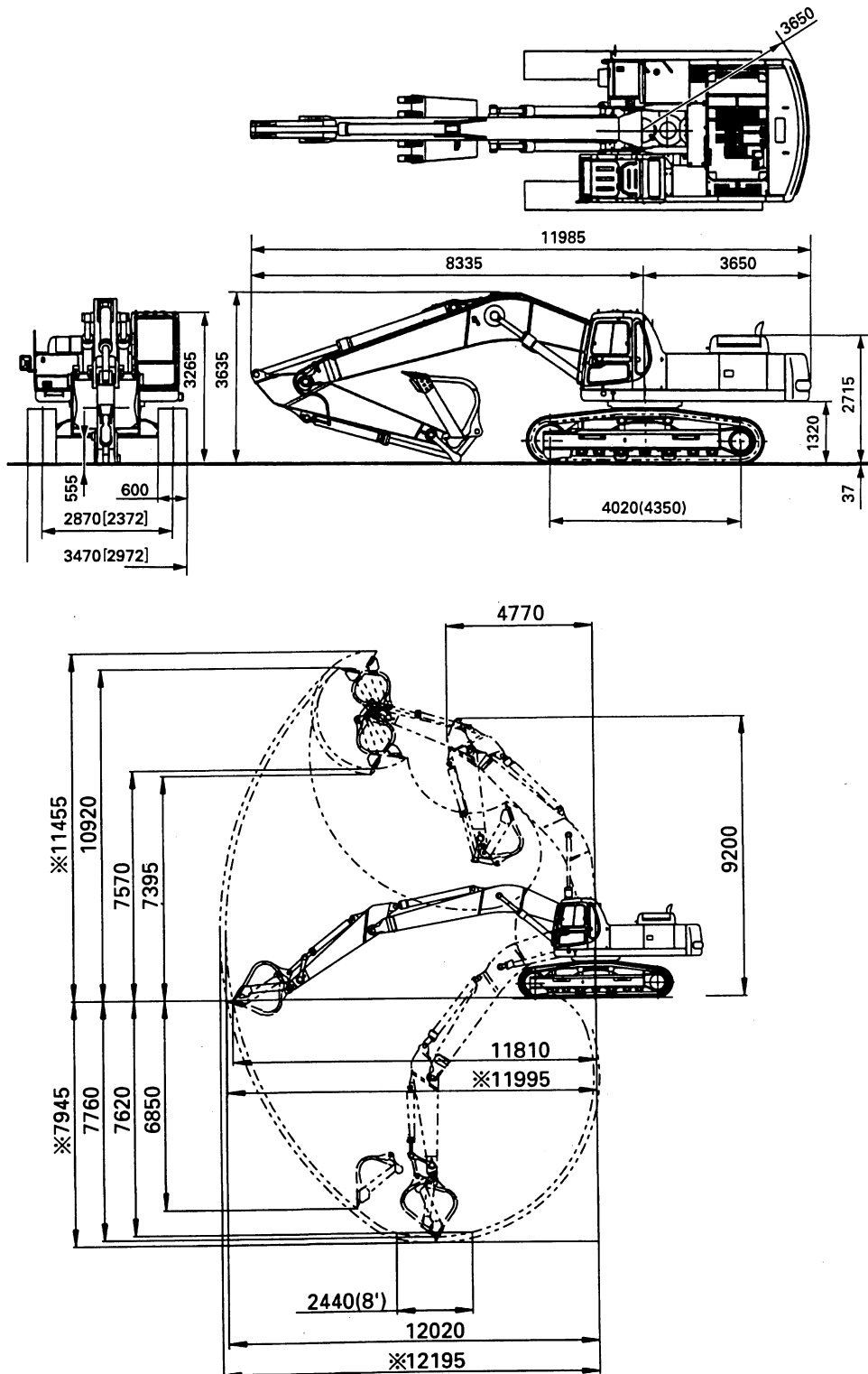
°C		°F	°C		°F	°C		°F	°C		°F
-40.4	-40	-40.0	-11.7	11	51.8	7.8	46	114.8	27.2	81	117.8
-37.2	-35	-31.0	-11.1	12	53.6	8.3	47	116.6	27.8	82	179.6
-34.4	-30	-22.0	-10.6	13	55.4	8.9	48	118.4	28.3	83	181.4
-31.7	-25	-13.0	-10.0	14	57.2	9.4	49	120.2	28.9	84	183.2
-28.9	-20	-4.0	-9.4	15	59.0	10.0	50	122.0	29.4	85	185.0
-28.3	-19	-2.2	-8.9	16	60.8	10.6	51	123.8	30.0	86	186.8
-27.8	-18	-0.4	-8.3	17	62.6	11.1	52	125.6	30.6	87	188.6
-27.2	-17	1.4	-7.8	18	64.4	11.7	53	127.4	31.1	88	190.4
-26.7	-16	3.2	-7.2	19	66.2	12.2	54	129.2	31.7	89	192.2
-26.1	-15	5.0	-6.7	20	68.0	12.8	55	131.0	32.2	90	194.0
-25.6	-14	6.8	-6.1	21	69.8	13.3	56	132.8	32.8	91	195.8
-25.0	-13	8.6	-5.6	22	71.6	13.9	57	134.6	33.3	92	197.6
-24.4	-12	10.4	-5.0	23	73.4	14.4	58	136.4	33.9	03	199.4
-23.9	-11	12.2	-4.4	24	73.4	15.0	59	138.2	34.4	94	201.2
-23.3	-10	14.0	-3.9	25	75.2	15.6	60	140.0	35.0	95	203.0
-22.8	-9	15.8	-3.3	26	77.0	16.1	61	141.8	35.6	96	204.8
-22.2	-8	17.6	-2.8	27	78.8	16.7	62	143.6	36.1	97	206.6
-21.7	-7	19.4	-2.2	28	80.6	17.2	63	145.4	36.7	98	208.4
-21.1	-6	21.2	-1.7	29	82.4	17.8	64	147.2	37.2	99	210.2
-20.6	-5	23.0	-1.1	30	86.0	18.3	65	149.0	37.8	100	212.0
-20.0	-4	24.8	-0.6	31	87.8	18.9	66	150.8	40.6	105	221.0
-19.4	-3	26.6	0	32	89.6	19.4	67	152.6	43.3	110	230.0
-18.9	-2	28.4	0.6	33	91.4	20.0	68	154.4	46.1	115	239.0
-18.3	-1	30.2	1.1	34	93.2	20.6	69	156.2	48.9	120	248.0
-17.8	0	32.0	1.7	35	95.0	21.1	70	158.0	51.7	125	257.0
-17.2	1	33.8	2.2	36	96.8	21.7	71	159.8	54.4	130	266.0
-16.7	2	35.6	2.8	37	98.6	22.2	72	161.6	57.2	135	275.0
-16.1	3	37.4	3.3	38	100.4	22.8	73	163.4	60.0	140	284.0
-15.6	4	39.2	3.9	39	102.2	23.3	74	165.2	62.7	145	293.0
-15.0	5	41.0	4.4	40	104.0	23.9	75	167.0	65.6	150	302.0
-14.4	6	42.8	5.0	41	105.8	24.4	76	168.8	68.3	155	311.0
-13.9	7	44.6	5.6	42	107.6	25.0	77	170.6	71.1	160	320.0
-13.3	8	46.4	6.1	43	109.4	25.6	78	172.4	73.9	165	329.0
-12.8	9	48.2	6.7	44	111.2	26.1	79	174.2	76.7	170	338.0
-12.2	10	50.0	7.2	45	113.0	26.7	80	176.0	79.4	175	347.0

01 GENERAL

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SPECIFICATION DRAWINGS

PC450, 450LC-6k



SAP00132

- The figures in () indicate the PC450LC.
- The values marked * are for shovel operations.
- The figures in [] indicate the transport dimensions.

SPECIFICATIONS

Machine model			PC450-6k	PC450LC-6k
Serial Number			K30001 and up	K30001 and up
Bucket capacity (m3)			1.6	1.6
Operating weight (kg)			43,060	44,200
Performance	Working ranges	Max. digging depth (mm)	7,760	7,760
		Max. vertical wall depth (mm)	6,850	6,850
		Max. digging reach (mm)	12,020	12,020
		Max. reach at ground level (mm)	11,810	11,810
		Max. digging height (mm)	10,920	10,920
		Max. dumping height (mm)	7,570	7,570
	Max. digging force (using power max. function) (kN(kg))		224.4 (22,900)	224.4 (22,900)
	Swing speed (rpm)		9.1	9.1
	Swing max. slope angle (deg.)		20.0	20.0
	Travel speed (km/h)		Lo: 3.2 Mi: 4.5 Hi: 5.5	Lo: 3.2 Mi: 4.5 Hi: 5.5
	Gradeability (deg.)		35	35
	Ground pressure (MPa(kg/cm ²))		0.079 (0.81)	0.064 (0.65)
	[standard triple grouser shoe width] (MPa(kg/cm ²))		[600 mm]	[700 mm]
Dimensions	Overall length (for transport) (mm)		11,985	11,985
	Overall width (mm)		3,470	3,470
	Overall width (for transport) (mm)		2,995	2,995
	Overall width of track (mm)		3,340	3,340
	Overall height (for transport) (mm)		3,635	3,635
	Overall height to top of cab (mm)		3,265	3,265
	Ground clearance of counterweight (mm)		1,320	1,320
	Min. ground clearance (mm)		555	555
	Tail swing radius (mm)		3,650	3,650
	Min. swing radius of work equipment (mm)		4,770	4,770
	Height of work equipment at min. swing radius (mm)		9,200	9,200
	Length of track on ground (mm)		4,020	4,350
	Track gauge (mm)		2,870	2,870
	Track gauge (for transport) (mm)		2,372	2,372
	Height of machine cab (mm)		2,715	2,715

Machine model			PC450-6k	PC450LC-6k
Serial Number			K30001 and up	K30001 and up
Engine	Model	MTA 11	4-cycle, water-cooled, in-line, vertical, direct injection, with turbocharger and aftercooler (water cooled)	
	Type			
	No. of cylinders - bore x stroke	(mm)		
	Piston displacement	(cc)		
	Performance	Flywheel horsepower	(kW(HP)/rpm)	228 (305.7)/1,900
		Max. torque	(Nm(kgm)/rpm)	990 (100.9)/1,400
		Max. speed at no load	(rpm)	2,100
		Min. speed at no load	(rpm)	700
		Min. fuel consumption	(g/kW.h(g/HP.h))	202 (149)
	Starting motor		24V, 7.5 kW	
Undercarriage	Alternator		24V, 45A	
	Battery		12V, 160Ah x 2	
	Radiator core type		CWX-4	
	Carrier roller		2 on each side	2 on each side
	Track roller		7 on each side	7 on each side
Hydraulic system	Track shoe		Assembly-type triple grouser	Assembly-type triple grouser
	Hydraulic pump	Type x No.	Variable displacement piston type x 2; gear type x 1	
		Delivery	(ℓ /min)	Piston type: 315 x 2, gear type: 34
		Set pressure	(MPa(kg/cm ²))	Piston type: 34.8 (355), gear type: 2.9 (30)
	Control valve	Type x No.	6-spool + 1-spool type x 1	
		Control method	Hydraulic	
	Hydraulic motor	Travel motor	Piston type (with brake valve, shaft brake): x 2	
		Swing motor	Piston type (with safety valve, shaft brake): x 1	
	Hydraulic cylinder		Double-acting piston	
	Hydraulic tank		Box-shaped, sealed	
	Hydraulic filter		Tank return side	
	Hydraulic cooler		Air cooled	

WEIGHT TABLE

Unit: kg

Machine model	PC450-6	PC450LC-6
Serial Number	K30001 and up	K30001 and up
Engine assembly	1,429	1,429
• Engine	981	981
• Damper	14.7	14.7
• Hydraulic pump	210	210
Radiator, oil cooler assembly	185	185
Hydraulic tank, filter assembly (excl. hydraulic oil)	254	254
Fuel tank (excl. fuel)	235	235
Revolving frame	3,111	3,111
Operator's cab	287	287
Operator's seat	29	29
Counterweight	8,890	8,890
Swing machinery	535	535
Control valve (standard)	256	256
Swing motor	80	80
Travel motor	252 x 2	252 x 2
Center swivel joint	38	38
Track frame assembly:-		
600 mm shoe	15,180 (std)	15,520
700 mm shoe	16,358	16,698 (std)
800 mm shoe	16,808	17,148
• Track frame:-	6,905	7,209
Center frame	3,433	3,433
Frame (L.H.)	1,736	1,888
Frame (R.H.)	1,736	1,888
• Swing circle	605	605
• Idler	235	235
• Idler cushion	370 x 2	370 x 2
• Carrier roller	31 x 4	31 x 4
• Track roller	72 x 14	72 x 16
• Final drive (incl. travel motor)	788 x 2	788 x 2

Unit: kg

Machine model	PC450-6k	PC450LC-6k
Serial Number	K30001 and up	K30001 and up
Track shoe assembly		
Standard triple grouser shoe (600 mm)	4,420	4,720
Standard triple grouser shoe (700 mm)	4,840	5,160
Wide triple grouser shoe (800 mm)	5,280	5,620
Boom assembly	3,264	3,264
Arm assembly (with bucket cylinder and linkage)	2,120	2,120
Bucket assembly	1,300	1,300
Boom cylinder assembly	390 x 2	390 x 2
Arm cylinder assembly	555	555
Bucket cylinder assembly	345	345
Link assembly	394	394
Boom pin	92 + 20 x 2 + 86 + 27 + 54	92 + 20 x 2 + 86 + 27 + 54
Arm pin	17 + 23	17 + 23
Bucket pin	38 x 2	38 x 2
Link pin	34 x 2	34 x 2

FUEL, COOLANT AND LUBRICANTS

RESERVOIR	KIND OF FLUID	AMBIENT TEMPERATURE								CAPACITY (ℓ)	
		-22 -30	-4 -20	-14 -10	32 0	50 10	68 20	86 30	104°F 40°C	Specified	Refill
Engine oil pan	Engine oil									44.7	42
Swing machinery case	Engine oil									21.5	21.5
Final drive case (each side)										12	11.5
Damper case										1.25	-
Idler (1 each)										0.34 - 0.36	0.34 - 0.36
Track roller (1 each)										0.28 - 0.31	0.28 - 0.31
Carrier roller (1 each)										0.45 - 0.50	0.45 - 0.50
Hydraulic system	Hydraulic oil									370	270
Fuel tank	Diesel fuel									605	-
Cooling system	Coolant	Add antifreeze								42.3	-

NOTE:

- (1) When fuel sulphur content is less than 0.5%, change oil in the oil pan every periodic maintenance hours described in this manual. Change oil according to the following table if fuel sulphur content is above 0.5%

Fuel sulphur content	Change interval of oil in engine oil pan
0.5 to 1.0%	1/2 of regular interval
Above 1.0%	1/4 of regular interval

- (2) When starting the engine in an atmospheric temperature of lower than 0°C, be sure to use engine oil of SAE10W-30 and SAE15W-40, even though an atmospheric temperature goes up to 10°C more or less in the day time.
- (3) Use API classification CD as engine oil and if API classification CC, reduce the engine oil change interval to half.
- (4) There is no problem if single grade oil is mixed with multigrade oil (SAE10W-30, 15W-40), but be sure to add single grade oil that matches the temperature in the table on the left.
- (5) We recommend Komatsu genuine oil which has been specifically formulated and approved for use in engine and hydraulic work equipment applications.
- ★ For the HO46-HM, use the oil recommended by Komatsu.

ASTM: American Society of Testing and Material

SAE: Society of Automotive Engineers

APA: American Petroleum Institute

Specified capacity: Total amount of oil including oil for components and oil in piping.

Refill capacity: Amount of oil needed to refill system during normal inspection and maintenance.