

Product: JCB 1D Parts Manual

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	G64/45/5		Bolt				1
10	G43/12/2		Nut				1
	EM4/111/1	A25/125	Seat				1
11	S7/2/2		Seat		Comprises items 12,13 and 14		1
12	S7/6/1		Backrest				1
13	S7/7/1		Seat Frame				1
14	S7/8/1		Seat Squab				1
15	AD3/255/1		Mounting Plate				1
16	G43/20/2		Nut		Seat to Plate		1
	D5/132		Seat				1
	D5/133		Seat harness				1
	G64/74		Bolt				1
	G43/16		Nut				1
	D5/127		Paint Bracket				1
	G64/51		Bolt				4
	G43/16		Nut				4
	D5/129		Seat Location Plate				1
			FITTED FROM M/C. A15D 100283				
			A22D 200118				
			A30D 300052				
	D3/262		TRANSFER.				

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
1	AD5/25/6 AD5/25/7	A15D100178	Skip (15)		1
2	AD4/22/4 AD4/22/5	A23D200054	Skip (22½)		1
3	AD3/3/3 AD3/3/4	A30D300018	Skip (30)		1
4	D4/48/1		Guide Link (15)		2
5	D3/59/2		Guide Link (22½ & 30)		2
6	G14/11/1 G3/0/2		Washer Split Pin		6 12
7	AD5/59/1 AD5/59/2 AD5/59/3	A15D100007 A15D100178	Check Lever (15)		2
8	D5/50/1		Spring		2
9	G14/2/1		Washer		2
10	G43/12/2		Nut		2
11	G64/14/5 G43/12/1		Bolt Nut	Chain to Skip	2 2
12	D4/50/2		Check Chain (22½)		2
13	D3/136/2		Check Chain (30)		2
14	G13/7/1		'U' Bolt		2
15	D3/137/1		Spring		2
16	D4/20/1		Washer		2
17	G43/16/2		Nut		4
18	D3/231/1		Hand Grip		1
19	AD5/47/1 AD5/47/2 AD5/47/1 AD5/47/2	A15D100178 A23D200054	Skip Release Lever (15) Skip Release Lever (22½)		1 1
20	AD5/101/1		Skip Release Catch (15 & 22½)	From m/c No's A15D100179	A23D200025
21	D3/168/2		Pivot Pin		2
22	D3/229/1		Skip Release Spring		2
23	D3/98/2		Stop Peg		1
24	AD3/271/1		Skip Release Lever (30)		1
25	D3/272/1 G43/12/2		Pivot Bolt Nut		1 1
26	D3/247/2		Pivot Pin		1
27	AD3/250/2		Skip Release Catch (30)		1

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
1	WT4/44/1		Front Wheel Centre - To Fit 600 x 16 x 6 Ply Tyre (15)		2
	WT4/43/1		Front Wheel Centre - To Fit 750 x 20 x 4 Ply Tyre (22½)		2
	WT4/66/1		Front Wheel Centre - To Fit 750 x 20 x 8 Ply Tyre (30)		2
2	G53/17/1		Front Wheel Tyre 600 x 16 x 6 Ply (15))		2
	G53/18/1		Front Wheel Tyre 750 x 20 x 4 Ply (22½)		2
	G53/14/1		Front Wheel Tyre 750 x 20 x 8 Ply (30)		2
3	G85/10/1		Front Wheel Inner Tube (15)		2
	G85/9/1		Front Wheel Inner Tube (22½ & 30)		2
4	EM10/410/2		Front Wheel Nut (15 & 22½)		10
	D3/206/2		Front Wheel Nut (30)		10
5	WT4/44/1		Rear Wheel Centre - To Fit 500 & 600 x 16 x 4 Ply (15, 22½ & 30)		2
6	G53/16/1		Rear Wheel Tyre - 500 x 16 x 4 Ply (15)		2
	G53/15/1		Rear Wheel Tyre - 600 x 16 x 4 Ply (22½ & 30)		2
7	G85/11/4		Rear Wheel Inner Tube (15)		2
	G85/10/1		Rear Wheel Inner Tube (22½ & 30)		2
8	EM10/410/2		Rear Wheel Nut (15, 22½ & 30)		10

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	SG3/25/1		Steering Column	Comprising items 4 to 30 inclusive	
1	D3/240/1		Nut	Steering Wheel to Spindle	1
2	SW2/4/1		Steering Wheel		1
3	SG3/32/1		Woodruff Key		1
4	SG3/31/1		Inner Column Shaft		1
5	SG3/33/1		Flexible Bush		1
6	SG3/34/1		Worm		1
7	SG3/35/1		Casing	Includes items 24 and 26	1
8	SG3/36/1		Thrust Bearing		2
9	SG3/37/1		Bearing Track		2
10	SG3/38/1		Washer		1
11	SG3/39/1		Shim .005 in.	As reqd.	
	SG3/40/1		Shim .007 in.	As reqd.	
	SG3/41/1		Shim .010 in.	As reqd.	
	SG3/42/1		Shim .015 in.	As reqd.	
12	SG3/43/1		Cover Plate		1
13	SG3/44/1		Bolt	Cover Plate to Casing	4
	SG3/45/1		Spring Washer		4
14	SG3/46/1		Filler Plug		1
15	SG3/47/1		Bush	Rocker Shaft	2
16	SG3/48/1		Oil Seal		1
17	SG3/50/1		Retaining Washer		1
18	See Page 5A		Drop Arm		1
19	SG3/49/1		Nut	Drop Arm to Rocker Shaft	1
	SG3/51/1		Spring Washer		1
20	SG3/56/1		Spacer		1
21	SG3/52/1		Shim .003 in.	As reqd.	
	SG3/53/1		Shim .005 in.	As reqd.	
	SG3/54/1		Shim .010 in.	As reqd.	
	SG3/55/1		Shim .015 in.	As reqd.	
22	SG3/57/1		Thrust Washer		1
23	SG3/58/1		Rocker Shaft and Roller		1
24	SG3/59/1		Bush		1
25	SG3/60/1		Gasket	Cover Plate to Casing	1
26	SG3/61/1		Cover Plate	Includes item 24	1
27	SG3/62/1		Adjusting Screw		1
28	SG3/63/1		Locknut		1
	SG3/64/1		Spring Washer		1
29	SG3/65/1		Bolt	Cover Plate to Casing	4
	SG3/66/1		Spring Washer		4
30	SG3/67/1		Dowel	Cover Plate to Casing	2
31	EM10/357/1		Clamp		2
32	G64/31/1		Bolt	Clamp and Stay	3
	G43/16/2		Nut		3
33	EM10/356/1		Stay		1

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
1	AD5/35/2		Axle Beam (15)		1
	AD4/24/1		Axle Beam (22½)		1
	AD3/90/1		Axle Beam (30)		1
2	D3/142/2		King Pin		2
3	D3/194/1		Thrust Washer		4
4	G14/35/1		Dust Cover		4
5	G15/0/1		Grease Nipple	Straight	4
6	G48/0/1		Grease Nipple	90°	2
7	AD5/31/2		Stub Axle (15)	Near Side .. <i>OFF SIDE</i>	1
	AD5/44/2		Stub Axle (15)	Off Side .. <i>NEAR SIDE</i>	1
	AD4/33/2		Stub Axle (22½)	Near Side	1
	AD3/147/2		Stub Axle (22½)	Off Side	1
	AD3/135/2		Stub Axle (30)	Near Side	1
	AD3/147/2		Stub Axle (30)	Off Side	1
8	D3/141/1		Bush		4
9	D3/159/1		Oil Seal Sleeve		2
10	D3/146/1		Oil Seal		2
11	D3/145/1		Bearing		4
12	D3/149/2	A15D100109	Wheel Stud (15)		10
	D3/149/3	A23D200040	Wheel Stud (22½)		10
	D3/149/3	A30D300016	Wheel Stud (30)		10
13	EM10/410/2		Wheel Nut		10
14	D3/144/1	A15D100109	Hub (15)		2
	D3/144/3	A23D200040	Hub (22½)		2
	D3/144/3	A30D300016	Hub (30)		2
	D3/144/3	A30D300016	Hub (30)		2
15	G14/9/1		Washer		2
16	G6/1/1		Slotted Nut		2
17	G3/1/2		Split Pin		2
18	D3/150/1		Cover		2
19	G12/2/5 <i>D3/295/1</i>	<i>N2/CON</i>	Bolt	Cover to Hub	6
20	D5/41/1	A15D100116	Track Rod (15)		1
	D5/41/2	A23D200040	Track Rod (22½)		1
	D4/26/1	A30D300017	Track Rod (30)		1
	D4/26/2	A30D300017	Track Rod (30)		1
21	D3/151/1	A15D100116	Ball Joint L.H. (15).....	includes nut	1
	D3/151/2	A23D200040	Ball Joint L.H. (22½)	includes nut	1
	BJ2/13/1	A30D300017	Ball Joint L.H. (30)	includes nut	1
	BJ4/1/1	A30D300017	Ball Joint L.H. (30)	includes nut	1
22	G10/16/4 <i>D3/296/1</i>	<i>N2/CON</i>	Locknut L.H.		1
23	G14/36/1		Packing Washer	introduced with BJ4/1 and BJ4/2	2

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
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Continued

24	BJ2/14/1	A15D100116	Ball Joint R.H. (15)	includes nut	1
	BJ4/2/1				
	BJ2/14/1	A23D200040	Ball Joint R.H. (22½)	includes nut	1
	BJ4/2/1				
25	BJ2/14/1	A30D300017	Ball Joint R.H. (30)	includes nut	1
	BJ4/2/1				
26	G10/14/4		Locknut R.H.		1
	BJ2/12/1	A15D100116	Ball Joint (15)	includes nut	2
	BJ2/14/1				
	BJ2/12/1	A23D200040	Ball Joint (22½)	includes nut	2
27	BJ2/14/1	A30D300017	Ball Joint (30)	includes nut	2
	BJ2/12/1				
	BJ2/14/1				
	BJ2/12/1				
28	G10/15/4	A15D100116	Locknut (15)		2
	G10/18/4				
	G10/15/4	A23D200040	Locknut (22½)		2
	G10/18/4				
29	G10/15/4	A30D300017	Locknut (30)		2
	G10/18/4				
	D5/42/1	A15D100116	Drag Link (15)		1
	AD5/124/1				
30	D4/27/1	A23D200040	Drag Link (22½)		1
	D4/27/3				
	D3/152/1	A30D300017	Drag Link (30)		1
	D3/152/2				
31	EM10/138/1		Drop Arm		1
30	G50/2		GRUB SCREW		2
31	1350/0402		NUT		2

DRIVING AXLE

15 cwt

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off
	AX8/35/1		Axle Complete		
1	AX8/138/1		Crown Wheel and Pinion		1
	AX8/136/1		Differential Case Assembly	includes items 1 to 4 and 11 to 17 inclusive	1
2	AX8/119/1		Differential Case	Matched pair	1
3	AX8/175/1		Bolt	Differential Case	8
4	AX8/220/1		Lockstrap		4
5	AX8/142/1		Bolt	Crown Wheel to Differential Case	10
6	AX8/134/1		Lockstrap		5
7	AX8/128/1		Shim .003 in.		As reqd.
	AX8/129/1		Shim .005 in.		As reqd.
	AX8/130/1		Shim .010 in.		As reqd.
	AX8/131/1		Shim .030 in.		As reqd.
8	AX8/151/1		Bearing	Differential	2
9	AX8/219/1		Bearing Cap		2
10	AX8/172/1		Bolt		4
	AX8/182/1		Spring Washer		4
11	AX8/122/1		Spider		1
12	AX8/206/1		Tension Pin		1
13	AX8/126/1		Spacer		1
14	AX8/145/1		Differential Pinion		4
15	AX8/155/1		Spherical Washer		4
16	AX8/120/1		Differential Side Gear		2
17	AX8/156/1		Thrust Washer		2
18	AX8/137/1		Axle Casing		1
19	AX8/124/1		Gasket	Cover to Casing	1
20	AX8/121/1		Cover		1
21	AX8/171/1		Filler and Drain Plugs		3
22	AX8/176/1		Bolt	Cover to Casing	10
	AX8/186/1		Spring Washer		10
23	AX8/150/1		Pinion Bearing	Inner	1
24	AX8/161/1		Shim .003 in.		As reqd.
	AX8/162/1		Shim .005 in.		As reqd.
	AX8/163/1		Shim .010 in.		As reqd.
25	AX8/149/1		Pinion Bearing	Outer	1
26	AX8/157/1		Shim .003 in.		As reqd.
	AX8/158/1		Shim .005 in.		As reqd.
	AX8/159/1		Shim .010 in.		As reqd.
	AX8/160/1		Shim .030 in.		As reqd.
27	AX8/127/1		Oil Thrower		1
28	AX8/147/1		Gasket		1
29	AX8/146/1		Oil Seal		1
30	AX8/143/1		Companion Flange		1
31	AX8/205/1		Nut	Flange to Pinion	1
	AX8/189/1		Washer		1
32	AX8/118 RH/1		Axle Shaft R.H.		1
	AX8/118 LH/1		Axle Shaft L.H.		1
33	AX8/153/1		Key		2
34	AX8/152/1		Oil Seal		2
35	AX8/123/1		Bearing		2

15 cwt

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
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Continued

36	AX8/167/1			Shim .003 in.					2
	AX8/168/1			Shim .005 in.					2
	AX8/169/1			Shim .010 in.					2
	AX8/170/1			Shim .030 in.					2
37	See Page 9A			Brakes					
38	AX8/166/1			Gasket					6
39	AX8/165/1			Bearing Retainer					4
40	AX8/132/1			Oil Seal		Hub			2
41	AX8/180/1			Bolt					8
	AX8/144/1			Lockstrap					8
	AX8/196/1			Nut					2
	AX8/184/1			Washer					2
42	AX8/125/1			Hub		Includes item 44			2
43	AX8/141/1			Wheel Stud					10
44	EM10/410/2			Wheel Nut					10
45	AX8/199/1			Nut		Hub to Axle Shaft			2
46	AX8/200/1			Split Pin					2
47	AX8/164/1			Grease Nipple					2
48	G64/28/5			Bolt		Axle to Chassis			8
	G43/12/2			Nut					8

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	AX8/34/1		Axle Complete	Comprises items 1 to 46 inclusive	1
1	AX8/111/1		Crown Wheel and Pinion	Matched Pair	1
	AX8/106/1		Differential Case Assembly	Comprises items 2,5,6,7,8,9,10 and 11	1
2	AX8/57/1		Differential Case		
3	AX8/104/1		Bolt	Crown Wheel to Differential Case	12
4	AX8/103/1		Lockstrap		6
5	AX8/67/1		Pinion Shaft Lockpin		1
6	AX8/80/1		Spherical Washer		2
7	AX8/61/1		Differential Pinion		2
8	AX8/65/1		Pinion Shaft		1
9	AX8/78/1		Axle Shaft Spacer		1
10	AX8/59/1		Differential Side Gear		2
11	AX8/82/1		Thrust Washer		2
12	AX8/91/1		Shim .003 in.	As reqd.	
	AX8/92/1		Shim .005 in.	As reqd.	
	AX8/93/1		Shim .010 in.	As reqd.	
	AX8/94/1		Shim .030 in.	As reqd.	
13	AX8/70/1		Bearing Differential		2
14	AX8/218/1		Bearing Cap		2
15	AX8/172/1		Bolt		4
	AX8/182/1		Spring Washer		4
16	AX8/72/1		Gasket	Cover to Casing	1
17	AX8/102/1		Cover		1
18	AX8/174/1		Bolt	Cover to Casing	10
	AX8/185/1		Spring Washer		10
19	AX8/171/1		Filler and Drain Plugs		3
20	AX8/55/1 R.H.		Axle Shaft R.H.		1
	AX8/55/1 L.H.		Axle Shaft L.H.		1
21	AX8/75/1		Key	Hub to Axle Shaft	1
22	AX8/69/1		Pinion Bearing	Inner	1
23	AX8/88/1		Shim .003 in.	As reqd.	
	AX8/89/1		Shim .005 in.	As reqd.	
	AX8/90/1		Shim .010 in.	As reqd.	
24	AX8/109/1		Axle Casing		1
25	G64/28/5		Bolt	Axle to Chassis	8
	G43/12/2		Nut		8
26	AX8/68/1		Pinion Bearing	Outer	1
27	AX8/84/1		Shim .003 in.	As reqd.	
	AX8/85/1		Shim .005 in.	As reqd.	
	AX8/86/1		Shim .010 in.	As reqd.	
	AX8/87/1		Shim .030 in.	As reqd.	
28	AX8/154/1		Oil Thrower		1
29	AX8/147/1		Gasket	Oil Seal to Casing	1
30	AX8/146/1		Oil Seal		1
31	AX8/143/1		Companion Flange		1
32	AX8/205/1		Nut	Flange to Pinion	1
	AX8/189/1		Washer		
33	AX8/100/1		Grease Nipple		2
34	AX8/73/1		Oil Seal	Axle Shaft	2
35	AX8/71/1		Bearing	Axle Shaft	2

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
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Continued

36	AX8/95/1		Shim .003 in.		As reqd.
	AX8/96/1		Shim .005 in.		As reqd.
	AX8/97/1		Shim .010 in.		As reqd.
	AX8/98/1		Shim .030 in.		As reqd.
37	AX8/79/1		Bearing Retainer		2
38	See Page 10A		Brakes		
39	AX8/76/1		Gasket		2
40	AX8/101/1		Oil Seal		2
41	AX8/179/1		Bolt		12
	AX8/217/1		Tab Washer		12
42	AX8/74/1		Hub	Includes item 41	2
43	AX8/99/1		Wheel Stud		10
44	EM10/410/2		Wheel Nut		10
45	AX8/198/1		Nut	Hub to Axle Shaft	2
	AX8/187/1		Washer		2
46	AX8/201/1		Split Pin		2

~~AX8/198/1~~~~AX8/187/1~~

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	AX8/33/1		Axle Complete	includes brakes	1
1	AX8/112/1	5123168	Crown Wheel and Pinion		1
	AX8/105/1	6161518	Differential Case Assembly	Comprises items 2 to 4 and 11 to 15 inclusive	1
2	AX8/58/1		Differential Case	Matched pair	1
3	AX8/215/1		Bolt	Differential case	8
4	AX8/108/1		Lockstrap		4
5	AX8/104/1		Bolt	Crown wheel to differential case	12
6	AX8/103/1		Lockstrap		6
7	AX8/91/1		Shim .003 in.		As reqd.
	AX8/92/1		Shim .005 in.		As reqd.
	AX8/93/1		Shim .010 in.		As reqd.
	AX8/94/1		Shim .030 in.		As reqd.
8	AX8/70/1		Bearing	Differential	2
9	AX8/213/1		Bearing Cap		2
10	AX8/172/1		Bolt		4
	AX8/182/1		Spring Washer		4
11	AX8/66/1		Spider		1
14	AX8/62/1		Differential Pinion		4
15	AX8/81/1		Spherical Washer		4
16	AX8/60/1		Differential Side Gear		2
17	AX8/83/1		Thrust Washer		2
18	AX8/216/1		Axle Casing		1
19	AX8/72/1		Gasket	Cover to casing	1
20	AX8/64/1		Cover		1
21	AX8/171/1		Filler and Drain Plugs		3
22	AX8/174/1		Bolt	Cover to casing	10
	AX8/185/1		Spring Washer		10
23	AX8/69/1		Pinion Bearing	Inner	1
24	AX8/88/1		Shim .003 in.		As reqd.
	AX8/89/1		Shim .005 in.		As reqd.
	AX8/90/1		Shim .010 in.		As reqd.
25	AX8/68/1		Pinion Bearing	Outer	1
26	AX8/84/1		Shim .003 in.		As reqd.
	AX8/85/1		Shim .005 in.		As reqd.
	AX8/86/1		Shim .010 in.		As reqd.
	AX8/87/1		Shim .030 in.		As reqd.
27	AX8/154/1		Oil Thrower		1
28	AX8/147/1		Gasket		1
29	AX8/146/1		Oil Seal		1
30	AX8/107/1		Companion Flange		1
31	AX8/205/1		Nut	Flange to pinion	1
	AX8/189/1		Washer		1
32	AX8/77/1		Oil Seal	Hub	2
33	AX8/52/1		Hub Bearing	Inner	2
34	See Page 11	AX 8/51/1	Brake Disc		2
35	AX8/181/1		Bolt	Disc to hub	10
	AX8/185/1		Spring Washer		10
36	AX8/48/1		Hub	includes item 37	2
37	AX8/50/1		Wheel Stud		12
38	D3/206/1		Wheel Nut		12

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
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Continued

39	AX8/53/1			Hub Bearing		Outer				2
40	AX8/197/1			Locknut						4
41	AX8/54/1			Tab Washer						2
42	AX8/56/1 R.H.			Axle Shaft R.H.						1
42	AX8/56/1 L.H.			Axle Shaft L.H.						1
43	AX8/173/1			Bolt		Axle Shaft to Hub				16
	AX8/183/1			Lock Washer						16
44	AX8/49/1			Gasket		Axle Shaft to Hub				2
45	G64/124/5			Bolt		Axle to Chassis				8
	G43/12/2			Nut						8

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	BR2/6/1		Brake N/S	includes items 1 to 11	1
	BR2/7/1		Brake C/S	includes items 1 to 11	1
1	{ BR2/8/1		Backplate R.H.		1
	{ BR2/9/1		Backplate L.H.		1
2	BR2/10/1		Shoe	includes items 3 and 4	2
3	BR2/11/1 N.S.P.		Lining	was BR2/11	2
4	BR2/12/1		Rivets		24
5	BR2/13/1		Pull - Off Spring		1
6	BR2/14/1		Tension Spring		1
7	BR2/15/1		Adjuster		1
8	G10/12/4		Nut		2
9	BR2/17/1		Lockstrap		1
10	BR2/18/1		Expander		1
11	BR2/19/1		Dust Cover		1
12	AX8/140/1		Brake Drum		1

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
1	BR10/48/1		Brake	includes items 1 to 17	1
x 2	1 BR10/49/1		Backplate		1
	2 BR10/50/1		Steady Post		2
	3 G10/12/4		Nut		2
✓ A	4 BR10/51/1		Shoe	includes items 5 and 6	2
	5 BR10/52/1		Lining		2
	6 BR10/53/1		Rivet		20
✓ B	7 BR10/54/1		Spring		2
2	8 BR10/55/1		Adjuster		1
	9 G10/12/4		Nut		2
	10 G16/8/1		Spring Washer		2
✓ 2,	11 BR10/57/1		Expander		1
	12 G10/21/4		Barrel Nut		1
	13 G10/10/4		Nut		1
	14 BR10/58/1		Retaining Plate	Inner	1
	15 BR10/59/1		Spring Plate	Centre	1
	16 BR10/60/1		Retaining Plate	Outer	1
	17 BR10/61/1		Dust Cover		1
✓	18 AX8/63/1		Brake Drum		1

BR21

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	CB2389/A		Caliper (R.H.)	Comprising items 1 to 13 inclusive	1
	CB2389/B		Caliper (L.H.)	Comprises items 1 to 13 inclusive	1
1	VBO8378		Bleed Screw and Ball		1
2	[VBO3926		Bridge Pipe (R.H.)		1
	VBO3927		Bridge Pipe (L.H.)		1
3	VBO8491		Nut, Bolt and Washer		1
4	VBO5123		Keep Plate		1
*5	VBO8360/Y		Friction Pad	Set of 4	1
6	VBO5100		Bolt	Cylinder to Body	8
7	VBO6101/L		Spring Washer		8
8	VBO5479		Piston and Cylinder Assembly 2. 1/8 in. Diameter		2
9	VBO8688/A		Seal Kit	Dust and Piston	As reqd.
10	VBO5133		Support Plate		2
11	[CBP300/06		Caliper Body (R.H.)		1
	CBP300/07		Caliper Body (L.H.)		1
12	CBO849		Dust Cover	Bleed Screw	1
13	CBP370/M1	SEE PAGE 8A	Disc		1
	*CB20478/114		Sintered Bronze	Alternative Friction Pad Sets	
	*CB20478/117		Sintered Bronze		
	*CB20660/134		Composite Material		

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	CBL2604/Y		Caliper Assembly (O/S)	Comprises items 1 to 20 inclusive	1
	CBL2605/Y		Caliper Assembly (N/S)	Comprises items 1 to 20 inclusive	1
1	[CBO2932		Caliper and Piston Assembly (O/S)		1
	CBO2933		Caliper and Piston Assembly (N/S)		1
2	[CBO2934		Piston and Cylinder Assembly		
	CBO2959		Piston and Cylinder Assembly		
3	CB20411		Piston		
4	VB20157		Seal Kit	Dust and Cylinder	As reqd.
5	VBO9221		Support Pad (R.H.)		2
6	VBO9222		Support Pad (L.H.)		2
7	CBO2757		Bolt	Cylinder to Caliper	 4
8	GPI4/13		Spring Washer		4
9	VBO9223		Bleed Screw		1
10	[CBO2599		Bridge Pipe (O/S)		1
	CBO2600		Bridge Pipe (N/S)		1
11	VBO9057		Bolt	Pad Support to Caliper	 2
12	VBO20249		Bolt	Pad Support to Caliper	 2
13	VBO6101/H		Washer		2
14	VBO6101/E		Washer		2
15	VBO9068		Nut		2
16	VBO9727		Retaining Pin		1
17	CB20284		Split Pin		1
*18	VBO9825/Y		Friction Pad	Set of 4	 1
19	CBP370/MT	SEE PAGE 8A	Disc		 1
20	CBO849		Dust Cover	Bleed Screw	 1
	*CB20405/114		Sintered Bronze	Alternative Friction Pads	
	*CB20405/117		Sintered Bronze		
	*CB20663/134		Composite Material		

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	CB2028/A		Handbrake (R.H.)	Comprises items 1 to 26 inclusive	1
	CB90035		Handbrake (L.H.)	Comprises items 1 to 26 inclusive	1
	CB1870/A		Pad Carrier Assembly (R.H.) Inner		1
	CB20088		Pad Carrier Assembly (L.H.) Inner		1
	VBO8007/A		Pad Carrier Assembly (R.H.) Outer		1
	CB20089		Pad Carrier Assembly (L.H.) Outer		1
1	CBM1841		Pad Carrier, Inner		2
2	VBO4124		Bolt		1
3	VBO6050		Nut		1
4	VBO6101/F		Washer		1
5	VBO7702		Pivot Seat		1
6	CB20311/Y		Friction Pad	Set of 4	1
7	VBM4573		Pad Carrier, Outer		1
8	VBO7995		Pawl Assembly		1
9	VBO7367		Spring		1
10	VBO7385		Spring Anchor		1
11	VBO7667		Adjusting Nut		1
12	VBO7588		Spring		1
13	VBO8190		Return Spring		1
14	CBO1957		Spring Anchor		1
15	VBO6158/G		Split Pin		1
16	VBO8024		Bolt		1
17	VBO6154/E		Split Pin		1
18	VBO7289		Hinge Pin		1
19	VBO4190		Bolt		2
20	VBU4635/1		Retraction Plate		1
21	VBO4226		Tab Washer		1
22	CBO1941		Cover		1
23	VBO8215		Plate		1
24	VBO6015/F		Screw		1
25	CBO1942		Lever Assembly		1
26	VBO6100/D		Spring Washer		1

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	CB90005		Handbrake (O/S)	Comprises items 1 to 26 inclusive	1
	CB90100		Handbrake (N/S)	Comprises items 1 to 26 inclusive	1
	CB20013		Pad Carrier Assembly (O/S) Inner		
	CB20432		Pad Carrier Assembly (N/S) Inner		
	CB20014		Pad Carrier Assembly (O/S) Outer		
	CB20438		Pad Carrier Assembly (N/S) Outer		
1	CBM2334		Pad Carrier (O/S) Inner		1
	CBM2335		Pad Carrier (N/S) Outer		1
2	VBO4124		Bolt		1
3	VBO6050		Nut		1
4	VBO6101/F		Washer		1
5	VBO7702		Pivot Seat		1
6	CB20311/Y		Friction Pad	Set of 4	1
7	VBM4572		Pad Carrier		2
8	VBO7995		Pawl Assembly		1
9	VBO7367		Spring		1
10	VBO7385		Spring Anchor		1
11	VBO7667		Adjusting Nut		1
12	VBO7588		Spring		1
13	VBO8190		Return Spring		1
14	CBO2329		Spring Anchor		2
15	VBO6158/G		Split Pin		1
16	VBO8217		Bolt		1
17	VBO6154/E		Split Pin		1
18	VBO7289		Hinge Pin		1
19	VBO4190		Bolt		2
20	VBM4635/1		Retraction Plate		1
21	VBO4226		Tab Washer		1
22	CBO1941		Cover		1
23	VBO9460		Plate		1
24	VBO6015/F		Screw		1
25	CB20269		Lever Assembly		1
26	VBO6100/D		Washer		1

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
1	BR3/30/1		Reservoir		1
2	BR3/33/1		Reservoir Bracket		1
3	G64/17/5 G43/20/2		Bolt Nut	Bracket to Mudwing	
4	G12/34/5 G43/25/2		Bolt Nut	Bracket to Reservoir	 1
5	D3/198/1		Bundy Pipe		1
6	BR3/31/1		Master Cylinder		1
7	BR3/34/1		Banjo Bolt		1
8	BR3/37/1		Gasket		2
9	AD3/29/1		Foot Brake Pedal		1
10	EM10/176/1		Clevis and Pin		1
11	L5/807/1 G3/14/2		Pin Split Pin		1 1
12	D3/199/1		Bundy Pipe		1
13	G70/2/2		Pipe Clip		7
14	G88/2/1		Self Tapping Screw		7
15	BR3/32/1		Tee Adaptor		1
16	D3/200/1		Bundy Pipe		1
17	D3/201/1 D3/201/2	A30D300034	Bundy Pipe		1
18	D3/253/1		Adaptor Nipple		1
19	D3/252/1		Bundy Pipe		1
20	G64/88/11 G43/21/2		Bolt Nut	Master Cylinder to Bracket	
21	VB0/4843/A		Major Repair Kit		1
22	VB/20275		Minor Repair Kit		1
23	VB/20638		Push Rod		1

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
1	See Page 15A		Handbrake Lever		
2	G64/66/11		Bolt	Handbrake to Bracket	2
	G43/16/2		Nut		2
3	AD4/36/1		Handbrake Link (15 & 22½)		1
	AD3/182/1		Handbrake Link (30)		1
4			Washer		1
	G3/14/2		Split Pin		1
5	AD4/42/5		Footbrake (15 & 22½)		1
6	D3/212/1		Spring		1
7	AD3/186/3		Bellcrank (30 only)		1
8	EM10/176/1		Clevis (15 & 22½)	includes item 9	4
	EM10/176/1		Clevis (30)	includes item 9	6
9	L5/807/1		Clevis Pin		As reqd.
10	D5/60/2		Brake Link (15)		1
	D4/77/1		Brake Link (22½)		1
	D3/37/2		Brake Link (30)		1
11	D5/62/1		Brake Pull Rod (15)	Short	1
	D4/52/1		Brake Pull Rod (22½)	Short	1
	D3/209/1		Brake Pull Rod (30)	Short	1
12	AD3/190/2		Swan Neck Lever (15 & 22½)		1
	AD3/197/1		Swan Neck Lever (30)		1
13	EM10/156/2		Compensating Link (15 & 22½)		2
	D3/195/1		Compensating Link (30)		2
14	G64/1/5		Bolt		2
	G43/12/2		Nut		2
15	EM10/518/1		Spacer		1
16	D5/61/1		Brake Pull Rod (15)	Long	1
	D4/51/1		Brake Pull Rod (22½)	Long	1
	D3/208/1		Brake Pull Rod (30)	Long	1
17	See Pages 9, 10, & 11		Brake		
18	G15/0/1		Grease Nipple		1

Key No.	Part No.	Up to m/c No.	Description.	Remarks.	No. off.
	BR9/12/1		Lever Complete		
1	BR9/13/1		Button		1
2	BR9/14/1		Spring		1
3	BR9/15/1		Pin		1
4	BR9/16/1		Rod		1
5	BR9/17/1		Pawl		1
6	BR9/18/1		Washer		1
7	BR9/19/1		Split Pin		1
8	BR9/20/1		Clevis Pin		1
9	BR9/21/1		Spring Washer		1
10	BR9/22/1		Washer		1
11	BR9/23/1		Split Pin		1
12	BR9/24/1		Lever Pressing		1
13	BR9/25/1		Rivet		1
14	BR9/26/1		Washer		1

Key No.	Part No.	Up to Gearbox Serial Number	Description.	Remarks.	No. off.
	GB20/93/1		<i>gearbox assembly (15 + 22 1/2)</i>		
	<i>GB20/94/1</i>		<i>gearbox assembly (30)</i>		
1	GB20/92/1		Companion Flange (15 & 22 1/2)		1
	GB20/88/1		Companion Flange (30)		1
2	GB20/9/1		Dust Cover		1
3	GB20/10/1		Oil Seal		1
4	GB20/85/1		Breather		1
5	GB20/78/1		Rear Cover		1
6	GB20/84/1		Bolt Long	Cover to Casing	2
7	GB20/83/1		Bolt Short	Cover to Casing	3
	GB20/104/1		Spring Washer		5
8	GB20/98/1		Gasket	Cover to Casing	1
9	GB20/6/1		Casing		1
10	GB20/19/1		Drain Plug		1
	GB20/106/1		Washer		1
11	GB20/107/1		Gasket	Top Cover to Casing	1
12	GB20/62/1		Top Cover		1
13	GB20/63/1		Bolt		8
	GB20/3/1		Washer		8
14	GB20/64/1		Dipstick		1
15	GB20/65/1		Pad		2
16	GB20/66/1		Clutch Lever		1
17	GB20/67/1		Bolt	Lever to Shaft	1
	GB20/3/1		Washer		1
	GB20/69/1		Nut		1
18	GB20/68/1		Bush		2
19	GB20/76/1	29999	Shaft		1
	GB20/109/1				1
20	GB20/5/1	29999	Bell Housing		1
	GB20/108/1				1
21	GB20/70/1	29999	Washer		1
	GB20/132/1				1
22	GB20/71/1		Circlip		1
23	GB20/72/1		Clutch Release Fork		1
24	GB20/73/1		Cotter Pin, Washer and Nut		1
25	GB20/75/1		Stud		6
	GB20/74/1		Nut		6
26	GB20/52/1		Bearing Cover		1
27	GB20/51/1		Oil Seal		1
28	GB20/50/1		Bolt		4
	GB20/104/1		Washer		4
29	EM10/359/3		Gear Lever		1
30	GB20/118/1		Rubber Boot		1
31	GB20/35/1		Spring		1
32	GB20/34/1		Spring Retainer		1
33	GB20/32/1	34044	Interlock Plate		1
	GB20/110/1				1
34	GB20/29/1		Clevis		2
35	GB20/30/1		Clevis Pin		2
	GB20/60/1		Split Pin		2
36	GB20/28/1		Sealing Disc		3
37	GB20/39/1	13713	Selector Fork	1st and Reverse	1
	GB20/111/1	34044			1
	GB20/112/1				1

Key No.	Part No.	Up to Gearbox Serial Number	Description.	Remarks.	No. off.
Continued					
38	GB20/38/1	13713	Selector Fork	2nd and 3rd	1
	GB20/113/1	34044			1
	GB20/114/1				1
39	GB20/42/1		Selector Shaft		2
40	GB20/41/1	13713	Detent Ball		2
	GB20/115/1				2
41	GB20/40/1		Spring		2
42	GB20/45/1		Retaining Plate		1
43	GB20/46/1		Bolt	Plate to Casing	1
	GB20/104/1		Washer		1
44	GB20/12/1		Bolt	Companion Flange to Output Shaft	1
45	GB20/13/1		Tab Washer		1
46	GB20/14/1		Washer		1
47	GB20/119/1		Pinion		1
48	GB20/15/1		Bearing	Output Shaft	1
49	GB20/16/1		Output Gear		1
50	GB20/17/1		Spacer		1
51	GB20/18/1		Second Speed Gear		1
52	GB20/121/1		Output Shaft	Intermediate	1
53	GB20/21/1		First Speed Sliding Gear		1
54	GB20/22/1		Bush		1
55	GB20/23/1		Input Shaft		1
56	GB20/24/1		Bearing	Input Shaft	1
57	GB20/25/1		Snap Ring		1
58	GB20/26/1		Spacer		1
59	GB20/27/1		Circlip		2
60	GB20/59/1		Slotted Nut		1
	GB20/60/1		Split Pin		1
61	GB20/58/1		Washer		1
62	GB20/61/1		Reverse Pinion		1
63	GB20/57/1		Bush		1
64	GB20/56/1		Woodruff Key		1
65	GB20/55/1		Spigot	Reverse Pinion	1
66	GB20/53/1		Circlip	Layshaft	1
67	GB20/122/1		Bearing Clamp		1
68	GB20/54/1		Bearing	Layshaft	1
69	GB20/49/1		Spacer		1
70	GB20/43/1		Reverse and 1st Speed Gears		2
71	GB20/47/1		Layshaft		1
72	GB20/44/1		2nd Speed Sliding Gear		1
73	GB20/37/1		Spacer		1
74	GB20/36/1		Constant Mesh Pinion		1
75	GB20/33/1		Bush	Layshaft	1
76	GB20/123/1		Bearing Retainer		1
77	GB20/124/1		Bolt	Retainer to Casing	2
78	GB20/125/1		Bolt		1
79	GB20/126/1		Tab Washer		1