

# Service Manual

**JS200LC**  
**JS240LC**  
**JS300LC**  
**JS450LC**

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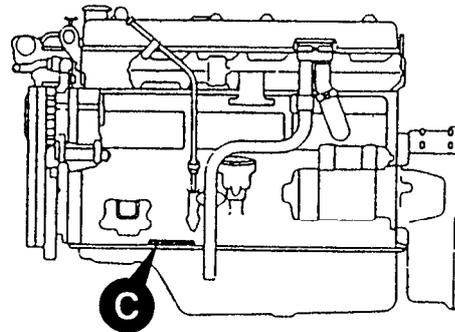
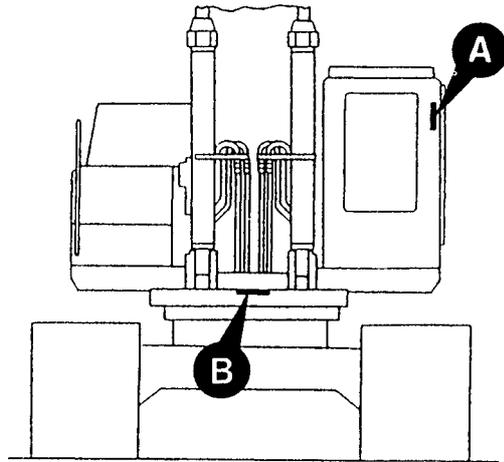
<b>General Information</b>	<b>1</b>
<b>Care &amp; Safety</b>	<b>2</b>
<b>Routine Maintenance</b>	<b>3</b>
<b>Optional Equipment</b>	<b>A</b>
<b>Body &amp; Framework</b>	<b>B</b>
<b>Electrics</b>	<b>C</b>
<b>Hydraulics</b>	<b>E</b>
<b>Transmission</b>	<b>F</b>
<b>Brakes</b>	<b>G</b>
<b>Track &amp; Running Gear</b>	<b>J</b>
<b>Engine</b>	<b>K</b>

300lcjs450lc-tracked-excavators-service-repair-manual/

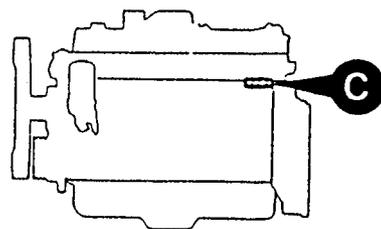
<b>Contents</b>	<b>Page No.</b>
Machine Identification	1 - 1
Torque Settings	2 - 1
Service Tools	
Section - C Electrics	4 - 1
Section - E Hydraulics	5 - 1
Section - F Transmission	6 - 1
Sealing and Retaining Compounds	7 - 1

Your machine has a Data Plate, located to the rear left, inside the cab as shown **A**. The machine serial number is inscribed at **B** and the engine number at **C**.

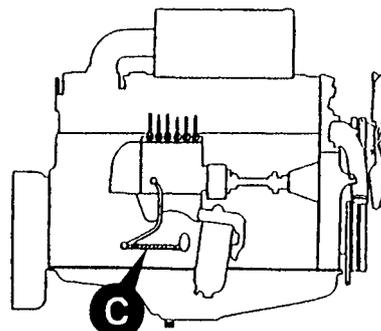
If the engine is replaced by a new one, the data plate serial number will be wrong. Either stamp the new number on the plate or stamp out the old one. This will prevent the wrong number being quoted when you order replacement parts.



JS200LC, JS24LC



JS300LC



JS450LC

## Torque Settings

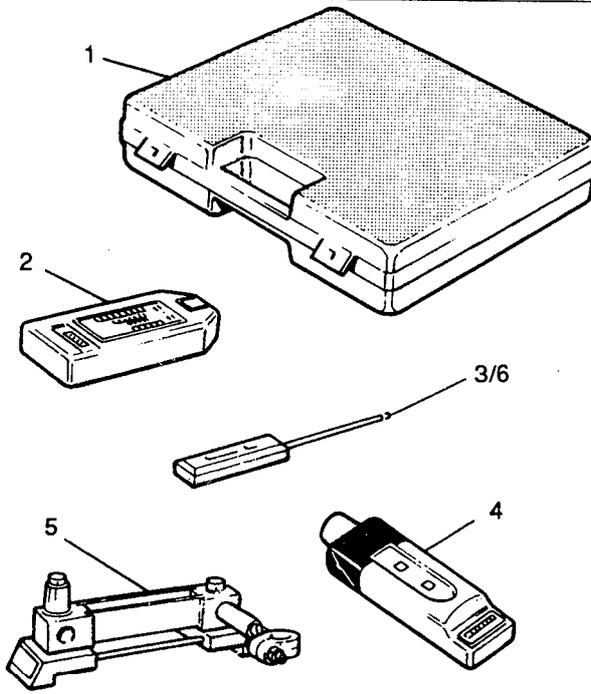
**Note 1:** The figures quoted are for non-plated fasteners and are to be used only when there is no torque setting specified in the relevant procedure in this service manual.

**Note 2:** The 4T grade settings DO NOT APPLY to fasteners used on the engine. If any 4T specification fasteners are found on the engine these must be tightened to the figure quoted in the relevant engine manual.

Bolt Size	Strength Grade of Bolt or Stud								
	4T			8.8			10.9		
	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
M3	0.39	0.04	0.28	-	-	-	-	-	-
M4	0.78	0.08	0.57	-	-	-	-	-	-
M5	1.67	0.17	1.2	-	-	-	-	-	-
M6	2.84	0.29	2.1	8.04	0.82	5.9	11.3	1.15	8.3
M8	7.06	0.72	5.2	19.6	2.00	14.5	27.7	2.82	20.4
M10	14.0	1.43	10.3	39.1	3.99	28.8	55.0	5.61	40.6
M12	24.6	2.51	18.1	68.5	6.98	50.5	96.2	9.81	71
M16	61.9	6.31	45.7	173	17.6	127.6	242	24.7	178.5
M20	122	12.4	90	337	34.4	249	475	48.4	350
M22	167	17.0	123	464	47.3	342	652	66.5	481
M24	210	21.4	155	584	59.5	431	821	83.7	606
M27	311	31.7	229	864	88.1	637	1220	124	900
M30	420	42.8	310	1170	119	863	1650	168	1217
M33	576	58.7	425	1600	163	1180	2260	230	1667
M36	736	75.1	543	2050	209	1512	2880	294	2124
M39	961	98.0	709	2680	273	1977	3760	383	2773
M42	1190	121	878	3300	336	2434	4640	473	3422
M45	1490	152	1099	4140	422	3054	5820	593	4293
M48	1780	182	1312	4960	506	3659	6970	711	5141

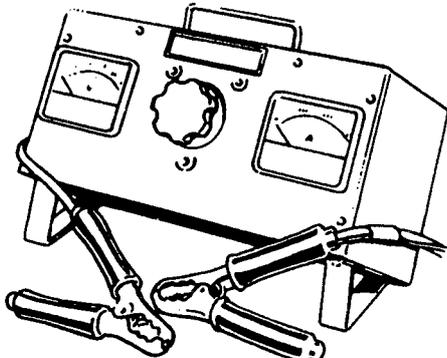
Service Tools

SECTION C - ELECTRICS



Electrical Test Equipment

1	892/00283	Tool Kit Case
2	892/00281	AVO Meter
3	892/00286	Surface Temperature Probe
4	892/00284	Microtach Digital Tachometer
5	892/00282	Shunt - open type
6	892/00285	Hydraulic Oil Temperature Probe
7	892/00298	Fluke 85 Multimeter



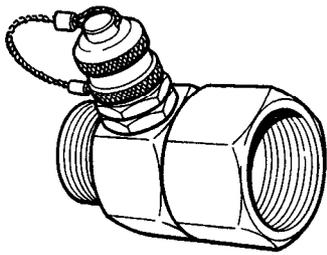
892/00121 High Rate Discharge Tester (400 Amps) for testing battery discharge condition

Service Tools (continued)

SECTION E - HYDRAULICS

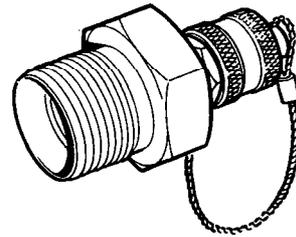
Hydraulic Pressure Test Gauges and Connections

1	892/00279	Pressure Gauge 0-400 bar (0-6000 lbf/in <sup>2</sup> )
2	892/00346	Pressure Gauge 0-70 bar (0-1000 lbf/in <sup>2</sup> )
3	892/00347	Connector
4	892/00254	Hose



Pressure Test 'T' Adapters

- |           |  |
|-----------|--|
| 892/00262 | 1/4 in M BSP x 1/4 in F BSP x Test Point     |
| 816/55038 | 3/8 in M BSP x 3/8 in F BSP x Test Point     |
| 816/55040 | 1/2 in M BSP x 1/2 in F BSP x Test Point     |
| 892/00263 | 5/8 in M BSP x 5/8 in F BSP x Test Point     |
| 892/00264 | 3/4 in M BSP x 3/4 in F BSP x Test Point     |
| 892/00265 | 1 in M BSP x 1 in F BSP x Test Point         |
| 892/00266 | 1,1/4 in M BSP x 1,1/4 in F BSP x Test Point |
| 892/00267 | 1,1/2 in M BSP x 1,1/2 in F BSP x Test Point |

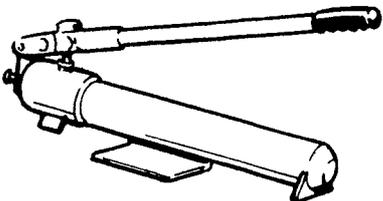


Pressure Test Adapters

- |           |                           |
|-----------|---------------------------|
| 892/00255 | 1/4 in BSP x Test Point   |
| 892/00256 | 3/8 in BSP x Test Point   |
| 892/00257 | 1/2 in BSP x Test Point   |
| 892/00258 | 5/8 in BSP x Test Point   |
| 816/15118 | 3/4 in BSP x Test Point   |
| 892/00259 | 1 in BSP x Test Point     |
| 892/00260 | 1,1/4 in BSP x Test Point |
| 892/00261 | 5/8 in UNF x Test Point   |

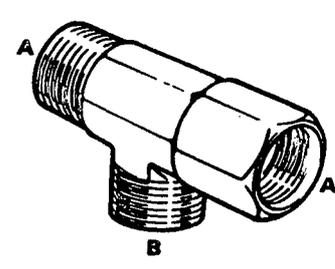
Service Tools (continued)

SECTION E - HYDRAULICS

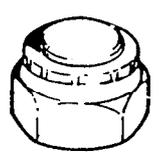


Hand Pump Equipment

- 892/00223 Hand Pump
- 892/00137 Micro-bore Hose 1/4 in BSP x 5 metres
- 892/00274 Adapter 1/4 in M BSP x 3/8 in M BSP Taper
- 892/00262 1/4 in M BSP x 1/4 in F BSP x Test Point
- 892/00706 Test Probe
- 892/00278 Gauge 0 - 40 bar (0 - 600 lbf/in<sup>2</sup>)
- 892/00279 Gauge 0 - 400 bar (0 - 6000 lbf/in<sup>2</sup>)
- 892/00280 Gauge 0 - 600 bar (0 - 8500 lbf/in<sup>2</sup>)

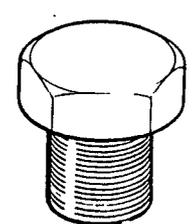


- 816/50005 1/2 in. BSP (A) x 1/2 in. BSP (B)
- 816/60096 3/4 in. BSP (A) x 3/4 in. BSP (B)
- 816/00018 1 in. BSP (A) x 1 in. BSP (B)



Female Cone Blanking Plug

- 892/00055 1/4 in. BSP
- 892/00056 3/8 in. BSP
- 892/00057 1/2 in. BSP
- 892/00058 5/8 in. BSP
- 892/00059 3/4 in. BSP
- 892/00060 1 in. BSP



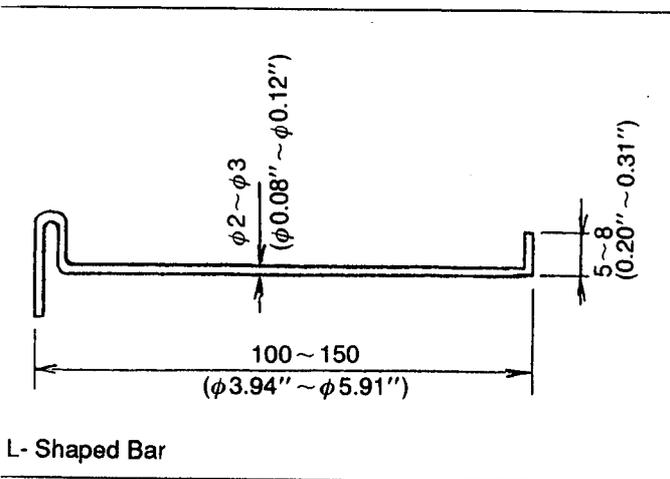
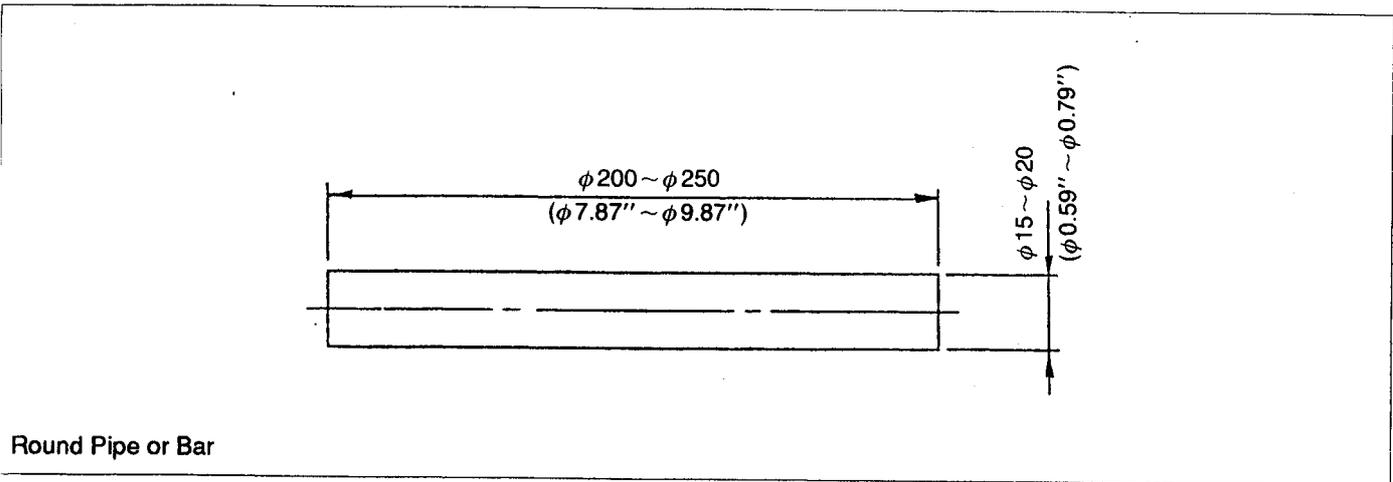
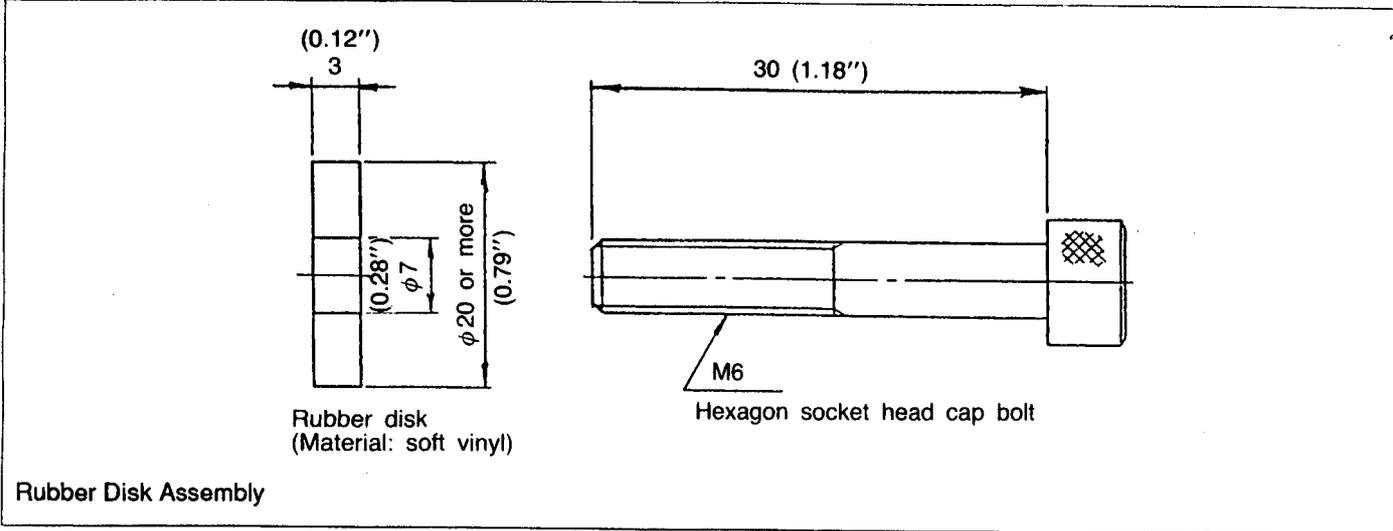
Male Cone Blanking Cap

- 816/00294 1/4 in. BSP
- 816/00189 3/8 in. BSP
- 816/00190 1/2 in. BSP
- 816/00197 5/8 in. BSP
- 816/00196 3/4 in. BSP
- 816/00193 1 in. BSP

Service Tools (continued)

SECTION E - HYDRAULICS

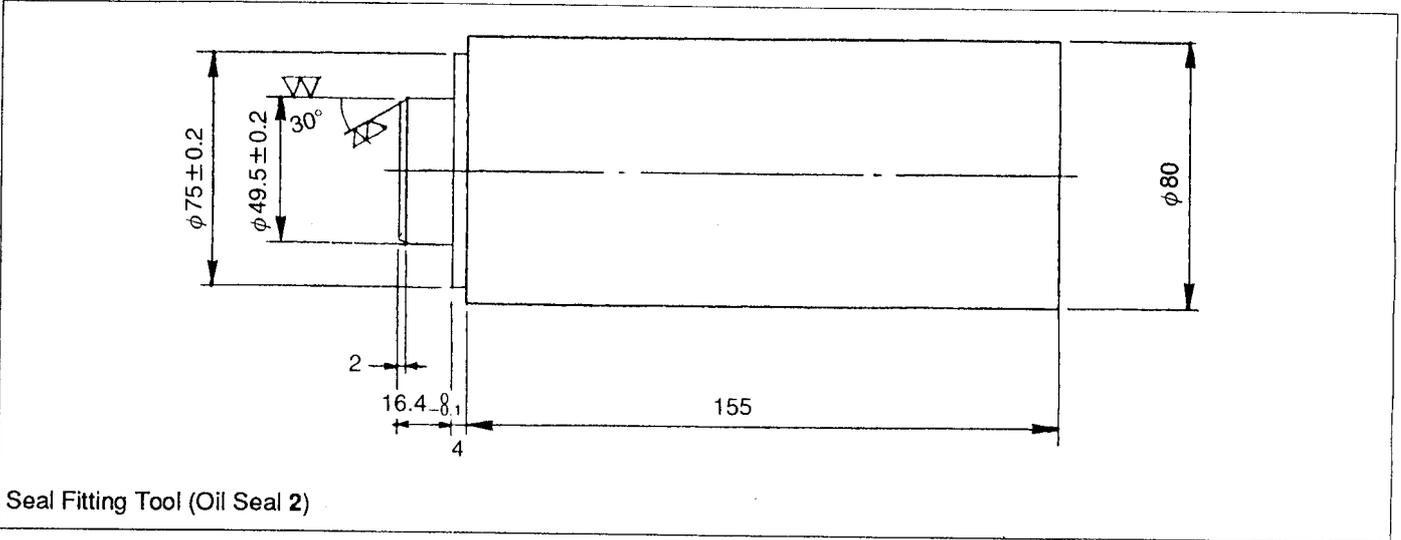
Hydraulic Pump - JS 200LC, 300LC and 450LC



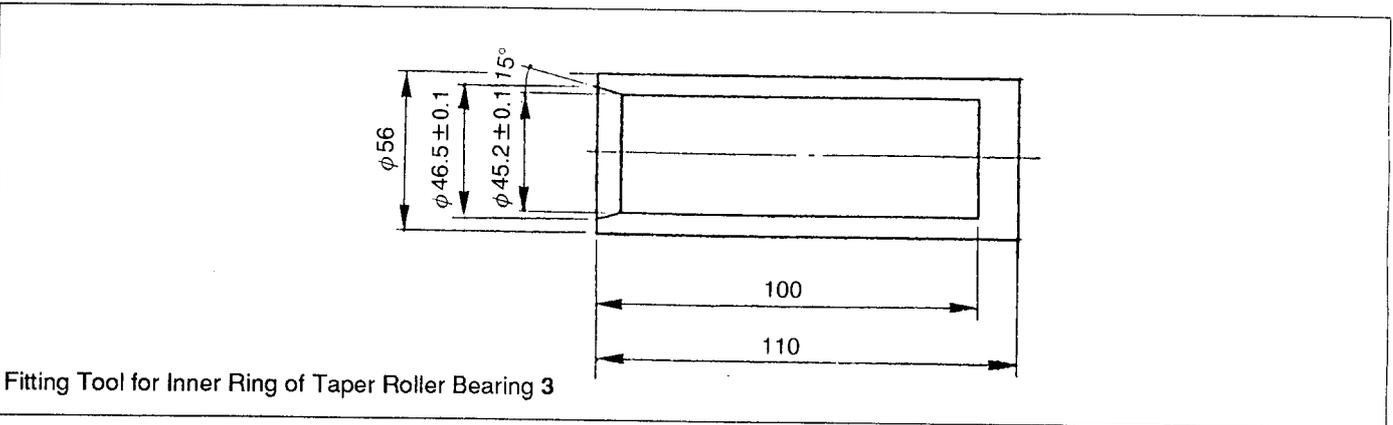
Service Tools (continued)

SECTION E - HYDRAULICS

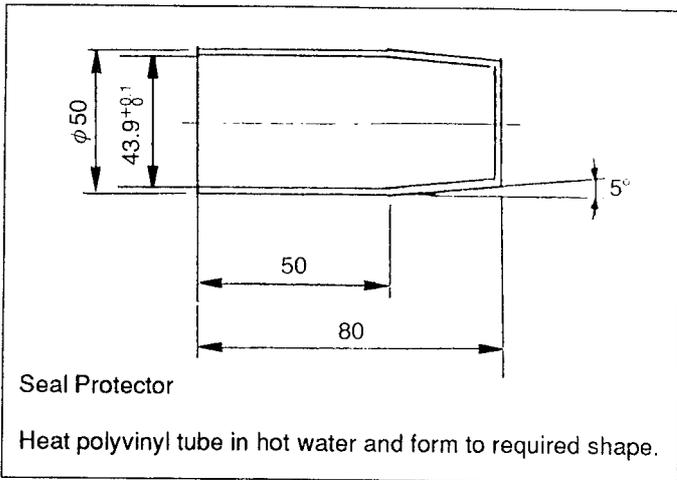
Swing Motor Unit - JS 200LC



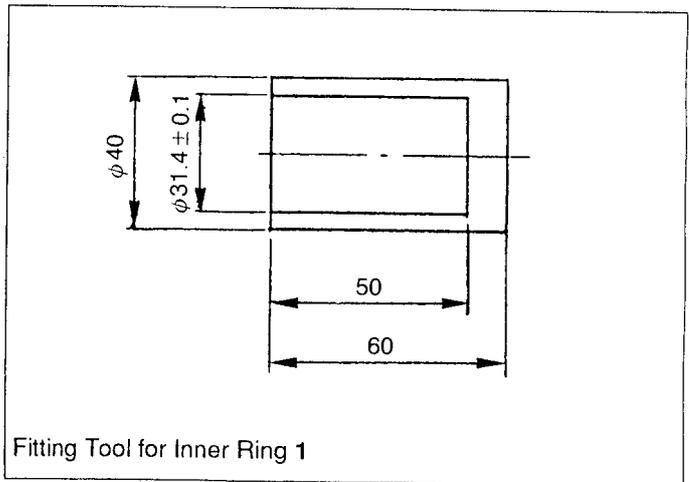
Seal Fitting Tool (Oil Seal 2)



Fitting Tool for Inner Ring of Taper Roller Bearing 3



Seal Protector

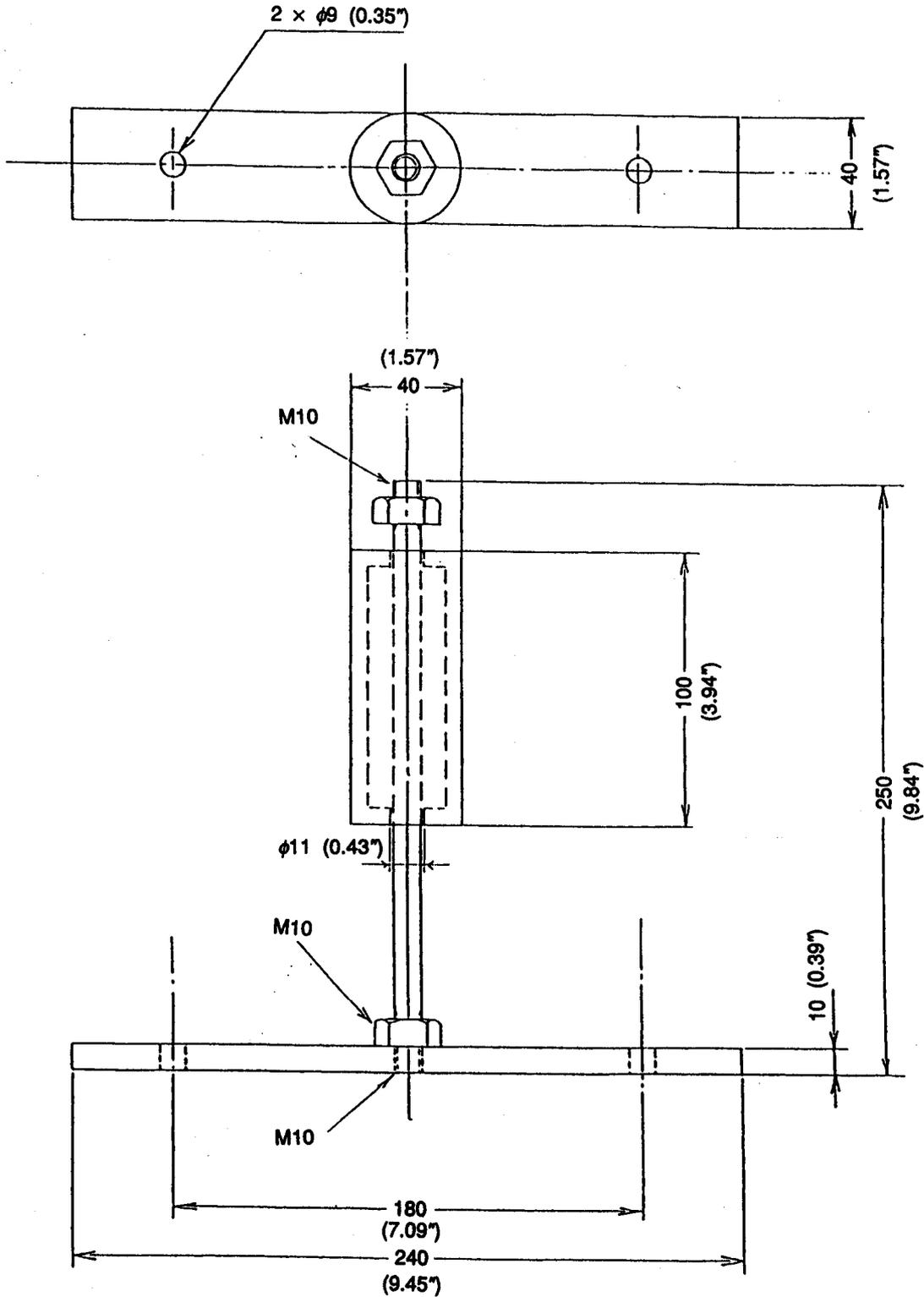


Fitting Tool for Inner Ring 1

Service Tools (continued)

SECTION E - HYDRAULICS

Swing Motor Unit - JS 300LC



Puller for Brake Piston

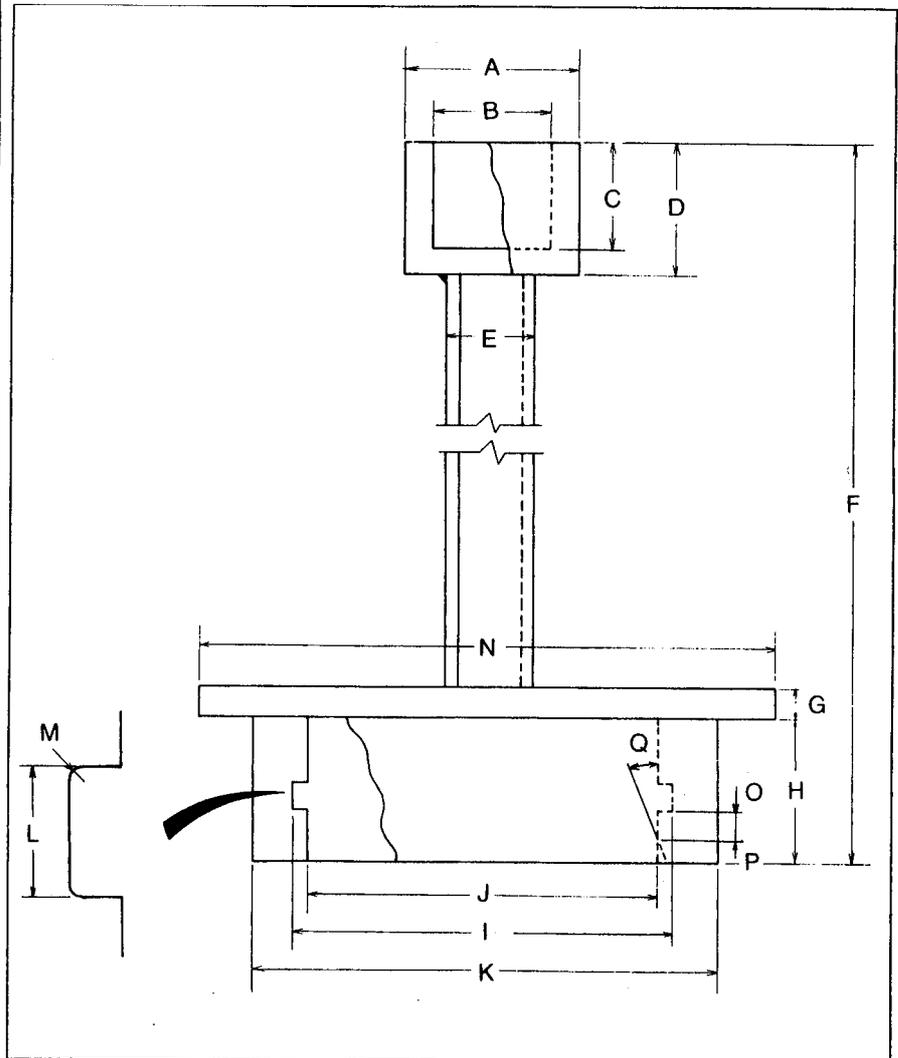
Stud is threaded M10 on both ends for 20 mm (0.8 in) and fitted with two M10 nuts.

Service Tools (continued)

SECTION E - HYDRAULICS

Hydraulic Tank - JS 200LC and 300LC

	JS200LC	JS300LC
A	Dia. 40mm (1.57in)	
B	Dia. 26mm (1.02in)	
C	40mm (1.57in)	
D	50mm (1.97in)	
E	Dia. 10mm (0.39in)	
F	600mm (23.6in)	650mm (25.6in)
G	9mm (0.35in)	
H	24mm (0.94in)	30mm (1.18in)
I	Dia. 95mm $^{+0}_{-0.1}$ (3.74in $^{+0}_{-0.004}$ )	
J	Dia. 90mm $^{+0}_{-0.1}$ (3.54in $^{+0}_{-0.004}$ )	
K	110 mm (4.33 in)	
L	4.1mm (0.16in)	
M	Radius 0.7mm (0.028in)	
N	130mm (5.12in)	
O	4.0mm (0.16in)	-
P	3.0mm (0.118in)	-
Q	15°	
O-ring	G90	

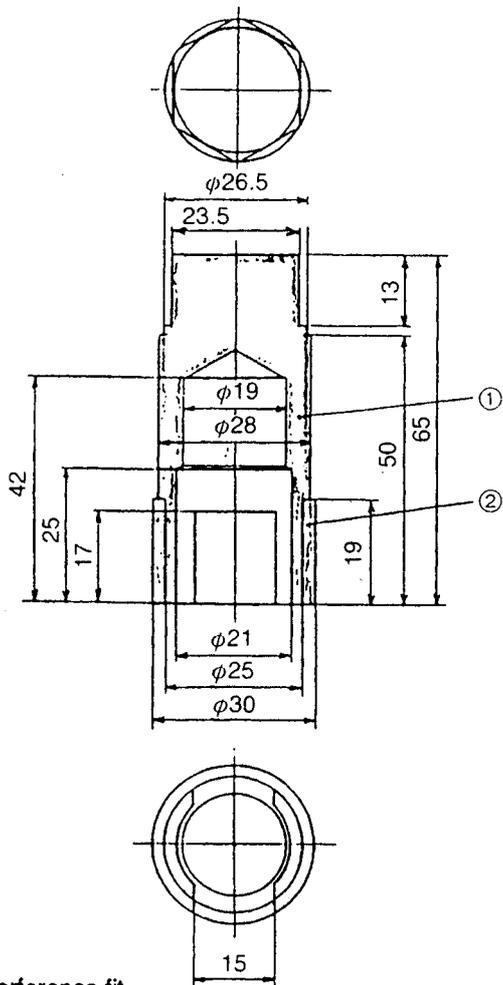


Blank for Suction Strainer

Service Tools (continued)

SECTION E - HYDRAULICS

Servo Hand Control Valve - JS 200LC, 240LC and 450LC



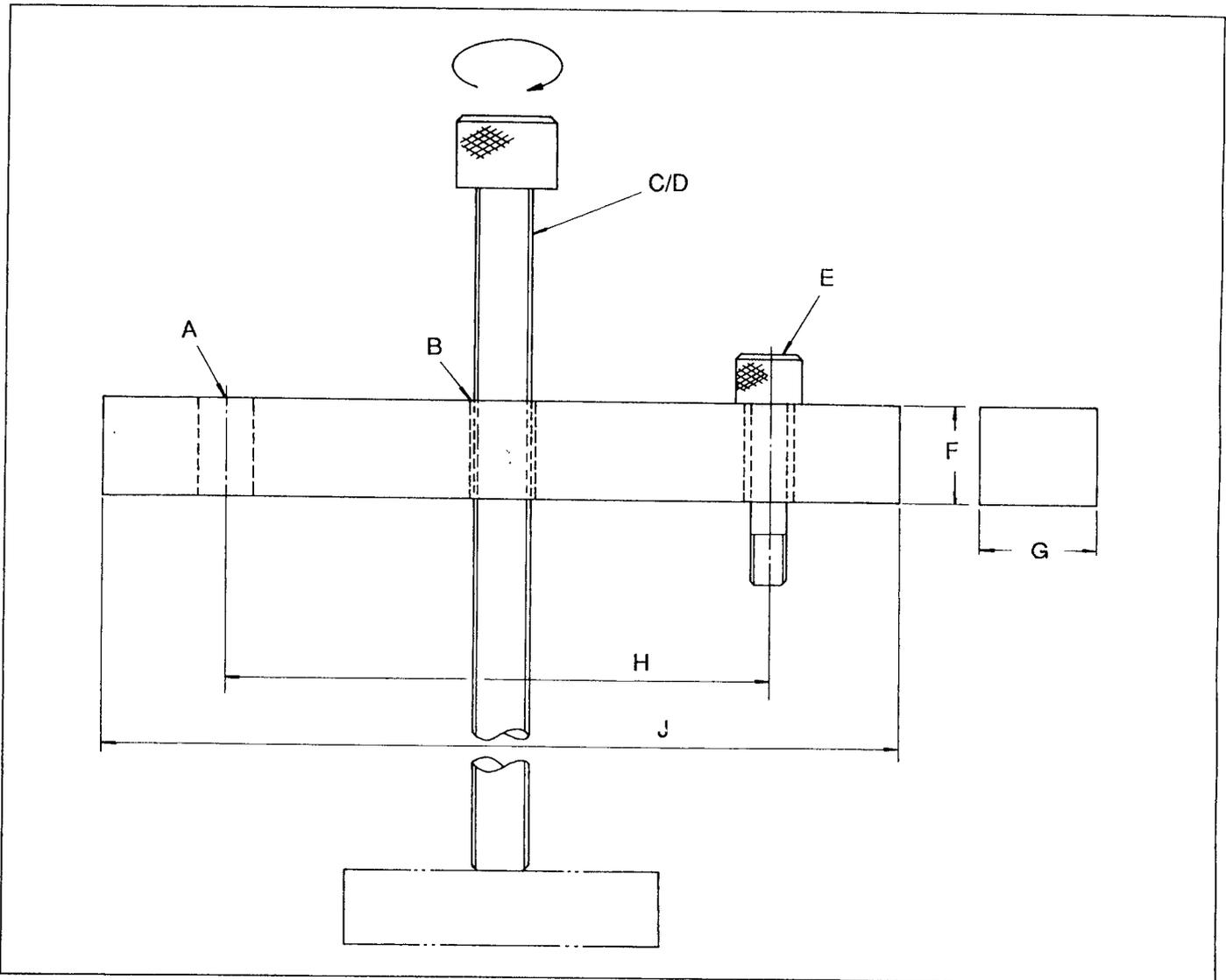
Joint Removal Tool

Items 1 and 2 are assembled with an interference fit.

Service Tools (continued)

SECTION E - HYDRAULICS

Rotary Coupling - JS 240LC, 300LC and 450LC

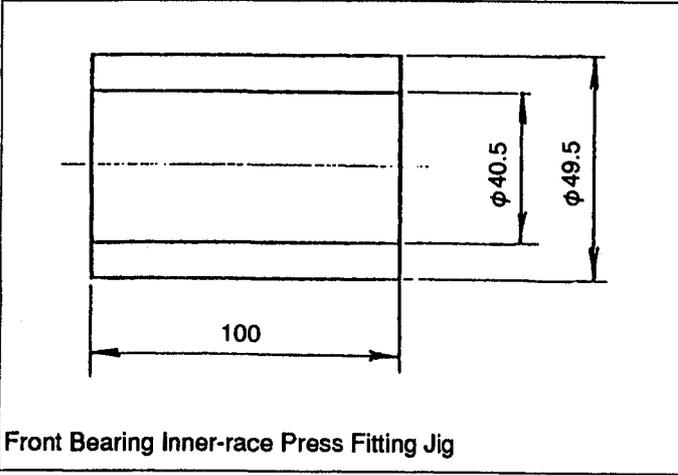


	JS 240LC	JS 300LC	JS 450LC
A	10mm (0.4in)	12mm (0.5in)	14mm (0.55in)
B	M12~M20	M12~M20	M16~M20
C	M12~M20	M12~M20	M16~M20
D	300mm (11.8in)~400mm (15.75in)	300mm (11.8in)~400mm (15.75in)	350mm (13.8in)~400mm (15.75in)
E	M8 x 40	M10 x 45	M12 x 45
F	30mm (1.18in)	30mm (1.18in)	30mm (1.18in)
G	30mm (1.18in)~40mm (1.57in)	30mm (1.18in)~40mm (1.57in)	30mm (1.18in)~40mm (1.57in)
H	128mm (5.04in)	146mm (5.75in)	159mm (6.26in)
J	180mm (7.09in)	180mm (7.09in)	190mm (7.48in)

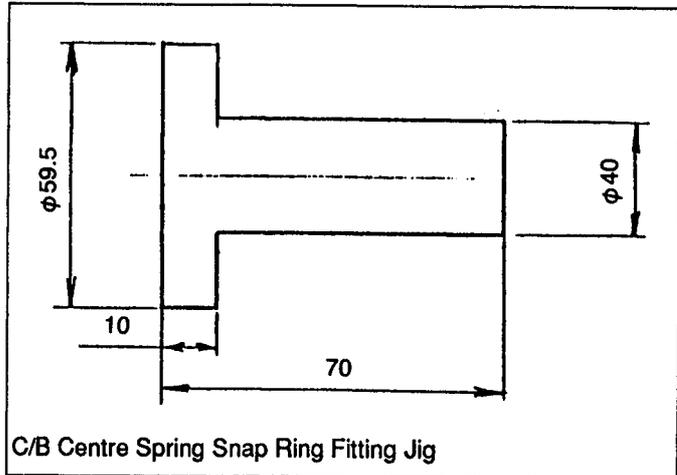
Service Tools (continued)

SECTION F - TRANSMISSION

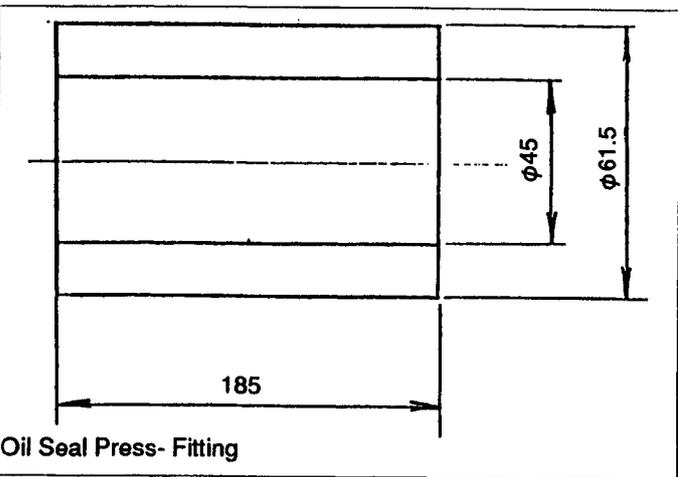
Track Gearbox - JS 200LC and JS 300LC



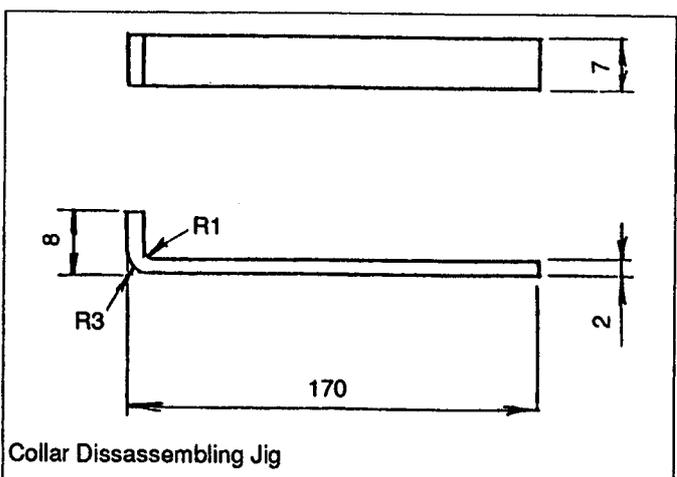
Front Bearing Inner-race Press Fitting Jig



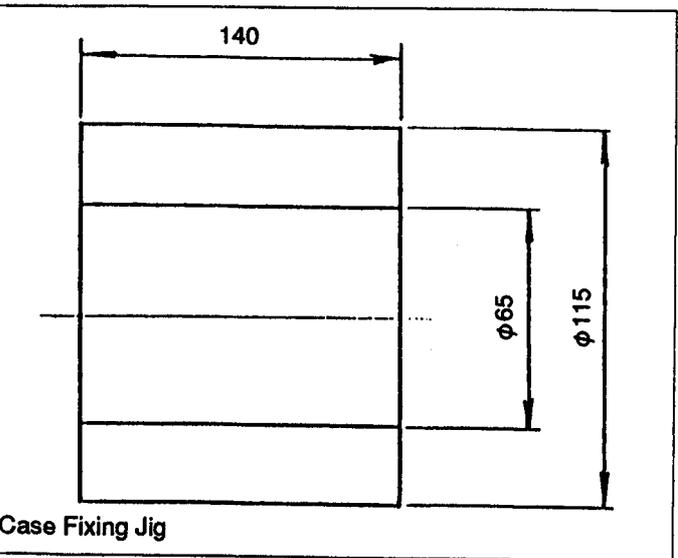
C/B Centre Spring Snap Ring Fitting Jig



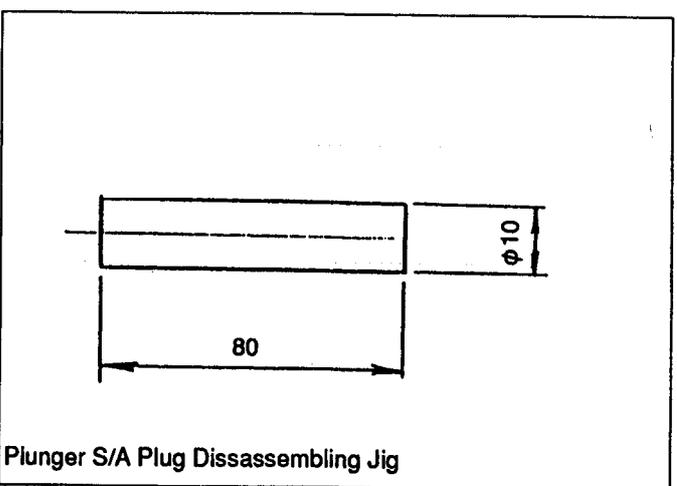
Oil Seal Press-Fitting



Collar Dissassembling Jig



Case Fixing Jig

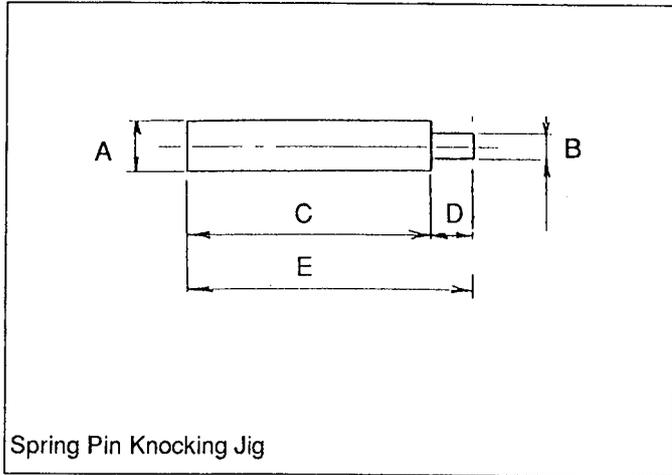


Plunger S/A Plug Dissassembling Jig

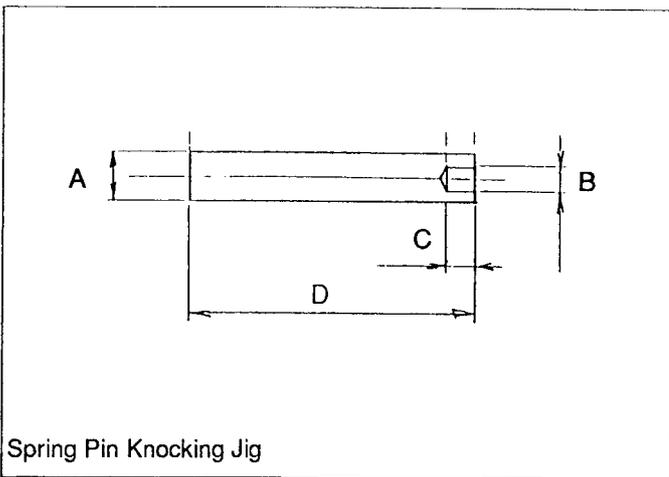
Service Tools (continued)

SECTION F - TRANSMISSION

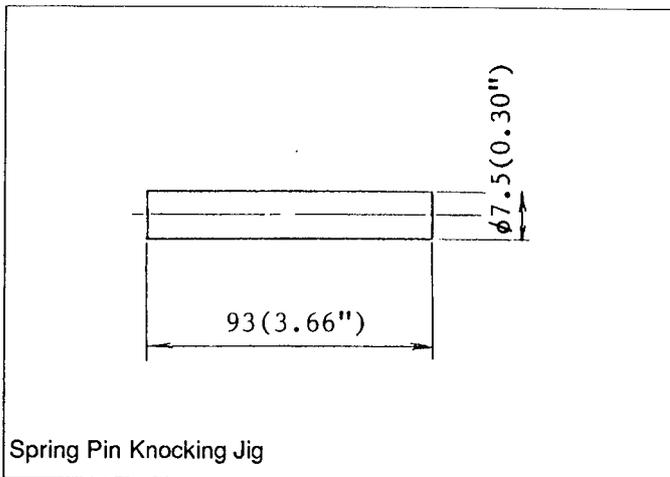
Track Gearbox - JS 200LC and JS 300LC



	JS 200LC	JS 300LC
A	7.5mm(0.3in)	7.5mm(0.3in)
B	3.5mm(0.14in)	4.5mm(0.18in)
C	80mm(3.15in)	80mm(3.15in)
D	13mm(0.51in)	13mm(0.51in)
E	93mm(3.66in)	93mm(3.66in)



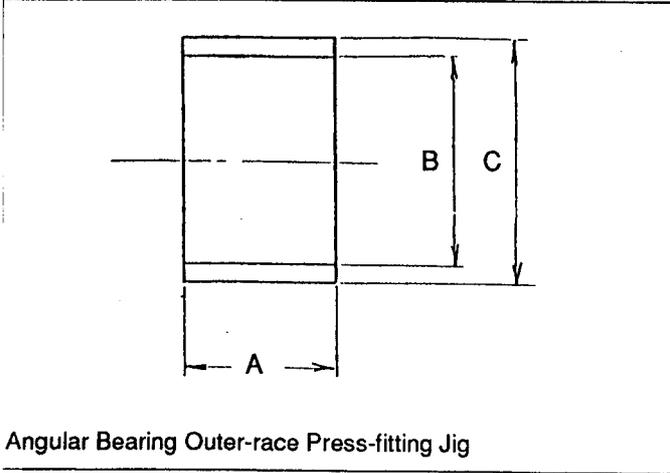
	JS 200LC	JS 300LC
A	7.5mm(0.3in)	7.5mm(0.3in)
B	4.5mm(0.18in)	5.5mm(0.22in)
C	5mm(0.2in)	5mm(0.2in)
D	93mm(3.66in)	93mm(3.66in)



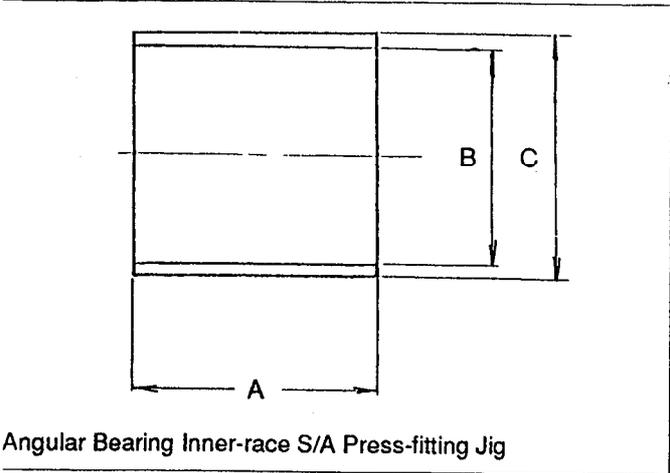
Service Tools (continued)

SECTION F - TRANSMISSION

Track Gearbox - JS 200LC and JS 300LC

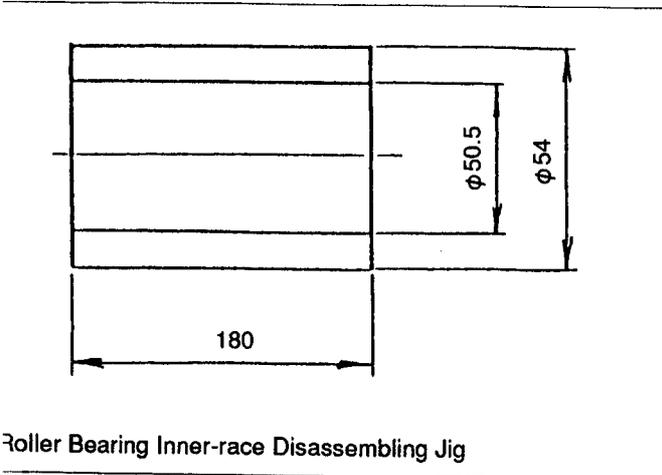


	JS 200LC	JS 300LC
A	50mm (1.97in)	50mm (1.97in)
B	273mm (10.75in)	333mm (13.11in)
C	309.6mm (12.19in)	369.6mm (14.55in)



	JS 200LC	JS 300LC
A	80mm (3.15in)	80mm (3.15in)
B	240mm (9.47in)	279.5mm (11.0in)
C	258mm (10.16in)	297mm (11.69in)

Track Gearbox - JS 300LC only

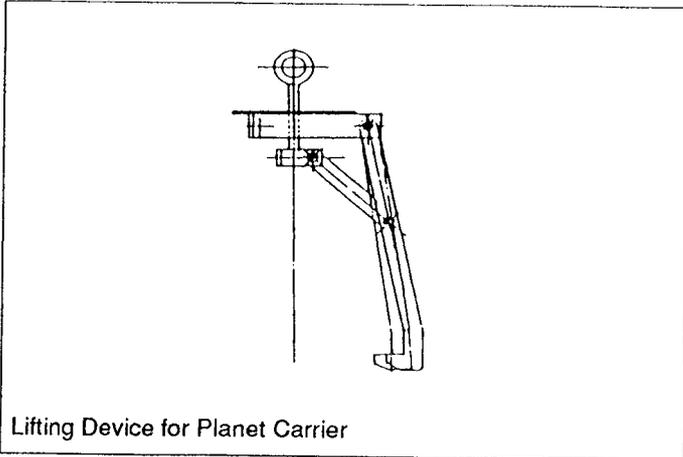


Service Tools (continued)

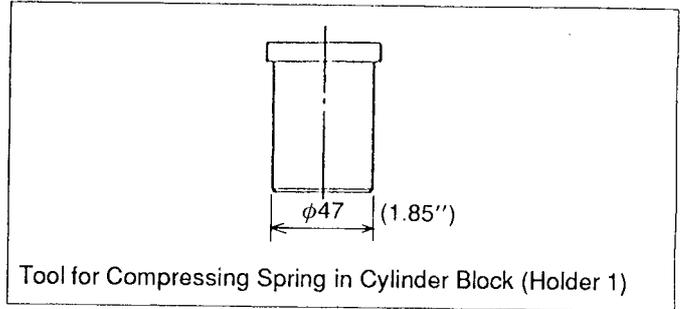
SECTION F - TRANSMISSION

Track Gearbox - JS 240LC

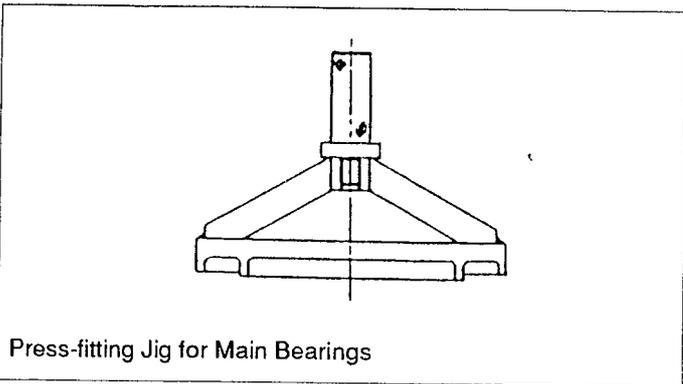
Note: Dimensions of the some tools on this page were not available in time for publication.



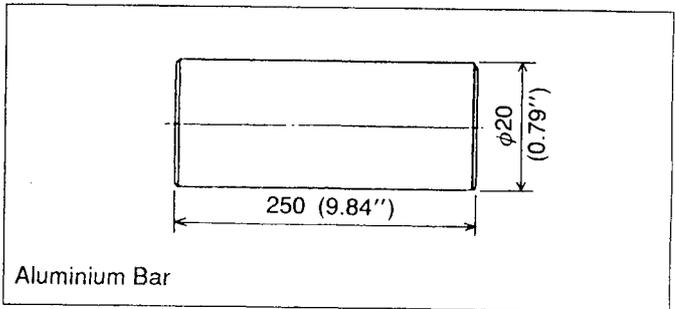
Lifting Device for Planet Carrier



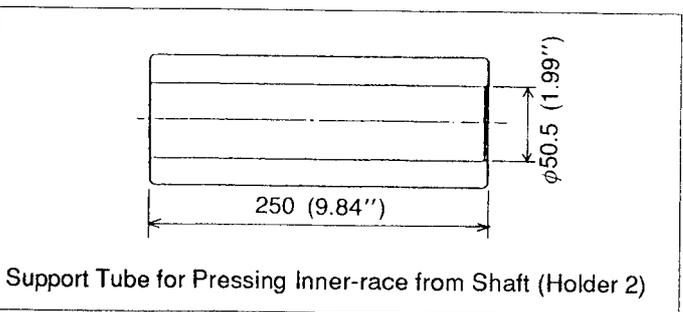
Tool for Compressing Spring in Cylinder Block (Holder 1)



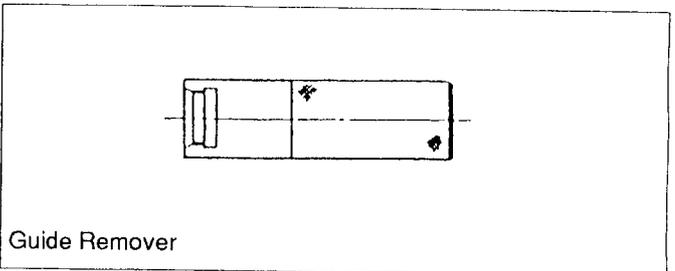
Press-fitting Jig for Main Bearings



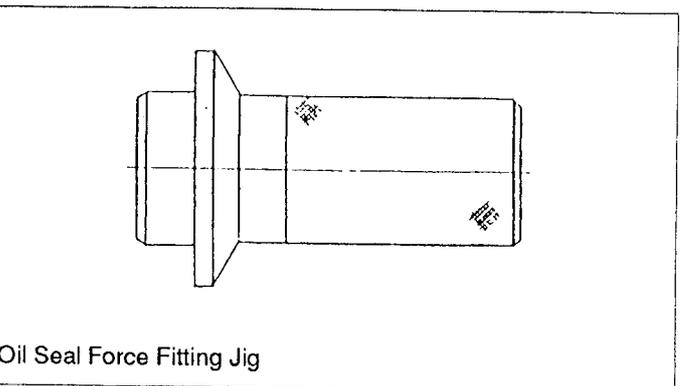
Aluminium Bar



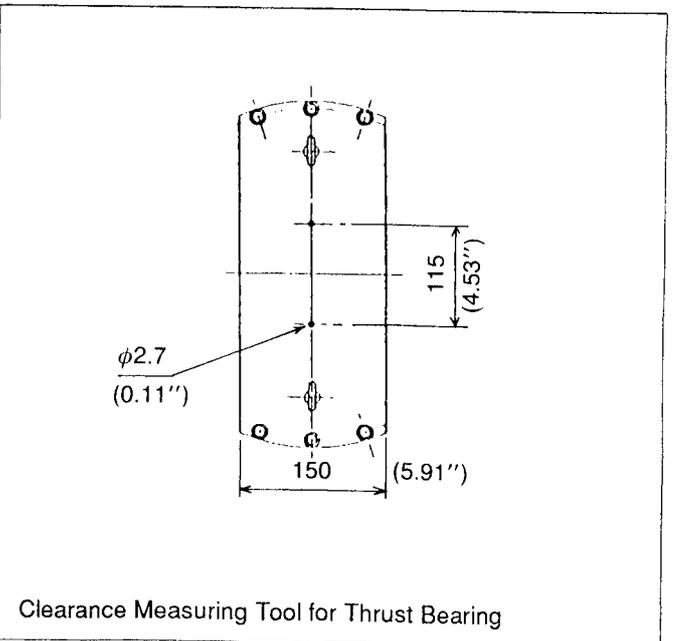
Support Tube for Pressing Inner-race from Shaft (Holder 2)



Guide Remover



Oil Seal Force Fitting Jig



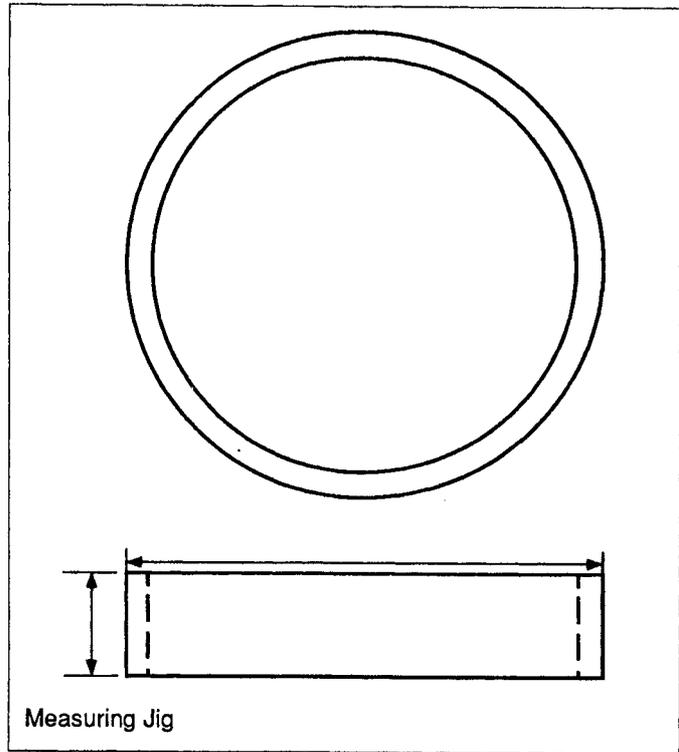
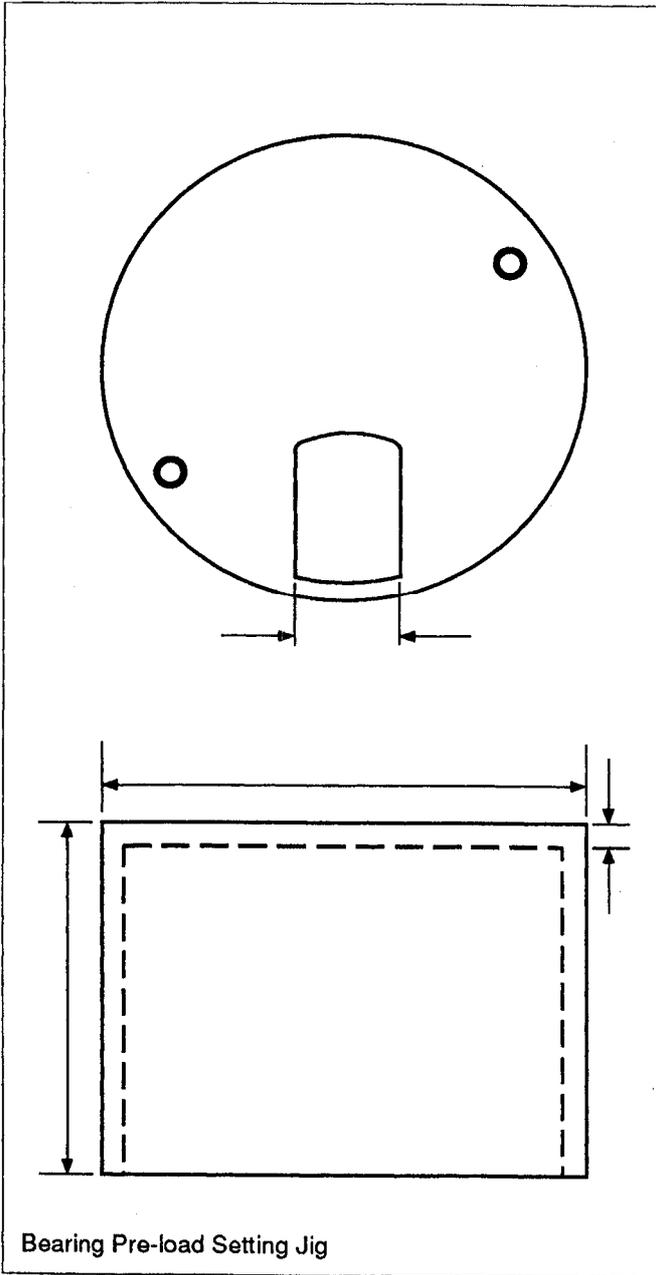
Clearance Measuring Tool for Thrust Bearing

Service Tools (continued)

SECTION F - TRANSMISSION

Track Gearbox - JS 450

Note: Dimensions of the tools shown on this page were not available in time for publication.



### Sealing and Retaining Compounds

<b>JCB Multi-Gasket</b>	A medium strength sealant suitable for all sizes of gasket flanges, and for hydraulic fittings of 25-65 mm diameter.	4102/1201	
<b>JCB High Strength Threadlocker</b>	A high strength locking fluid for use with threaded components.	4102/0502	
<b>JCB High Strength Retainer</b>	For all retaining parts which are unlikely to be dismantled.	4101/0602	
<b>JCB Lock and Seal</b>	A medium strength locking fluid for sealing and retaining nuts, bolts, and screws up to 50 mm diameter, and for hydraulic fittings up to 25 mm diameter.	4101/0202	
<b>Loctite Activator N</b>	A cleaning primer which speeds the curing rate of anaerobic products.	4104/0101 4104/0102	<b>Aerosol Bottle</b>
<b>JCB Cleaner and Degreaser</b>	For degreasing components prior to use of anaerobic adhesives and sealants.	4104/1538	<b>Aerosol</b>
<b>Loctite 262</b>	A medium to high strength locking fluid.	4101/0502	



<b>Contents</b>	<b>Page No.</b>
Safety Notices	1 - 1
General Safety	2 - 1
Operating Safety	3 - 1
Maintenance Safety	4 - 1

In this publication and on the machine, there are safety notices. Each notice starts with a signal word. The signal word meanings are given below.

### **DANGER**

Denotes an extreme hazard exists. If proper precautions are not taken, it is highly probable that the operator (or others) could be killed or seriously injured.

INT-1-2-1

### **WARNING**

Denotes a hazard exists. If proper precautions are not taken, the operator (or others) could be killed or seriously injured.

INT-1-2-2

### **CAUTION**

Denotes a reminder of safety practices. Failure to follow these safety practices could result in injury to the operator (or others) and possible damage to the machine.

INT-1-2-3

All construction and agricultural equipment can be hazardous. When a JCB Excavator is correctly operated and properly maintained, it is a safe machine to work with. But when it is carelessly operated or poorly maintained it can become a danger to you (the operator) and others.

Do not work with the machine until you are sure that you can control it.

Do not start any job until you are sure that you and those around you will be safe.

If you are unsure of anything, about the machine or the job, ask someone who knows. Do not assume anything.

**Remember**

**BE CAREFUL  
BE ALERT  
BE SAFE**

GEN-1-6

As well as the warnings in the following pages, specific warnings are given throughout the book. This section is designed to give a safety code for use of the machine generally and for operation and maintenance practices.

**Note:** This section includes a certain amount of operating safety information. But remember that whenever you drive the machine or operate its controls you are in effect a machine operator. Therefore you should read and understand the information given in the Operator Handbook before driving the machine or operating its controls.

## General Safety

**⚠ WARNING**  
**Lifting Equipment**

You can be injured if you use faulty lifting equipment. Make sure that lifting equipment is in good condition. Make sure that lifting tackle complies with all local regulations and is suitable for the job. Make sure that lifting equipment is strong enough for the job.

INT-1-3-7

**⚠ WARNING**  
**Clothing**

You can be injured if you do not wear the proper clothing. Loose clothing can get caught in the machinery. Wear protective clothing to suit the job. Examples of protective clothing are: a hard hat, safety shoes, safety glasses, a well fitting overall, ear-protectors and industrial gloves. Keep cuffs fastened. Do not wear a necktie or scarf. Keep long hair restrained.

INT-1-3-8

**⚠ WARNING**  
**Care and Alertness**

All the time you are working with or on the machine, take care and stay alert. Always be careful. Always be alert for hazards.

INT-1-3-5

**⚠ WARNING**  
**Raised Equipment**

Raised equipment can fall and injure you. Do not walk or work under raised equipment unless safely supported.

13-1-1-6

**⚠ DANGER**

Before removing the boom from the machine, ensure that the counterweight is adequately supported as in certain ground conditions the machine could tip backwards. Never travel or transport the machine with the boom removed.

BF 6-3

**Operating Safety****⚠ WARNING**  
**Engine**

The engine has rotating parts. Do not open the engine cover while the engine is running. Do not use the machine with the cover open.

INT-2-1-6

**⚠ WARNING**  
**Entering/Leaving**

Always face the machine when entering and leaving the cab. Use the step(s) and handrails. Make sure the step(s), handrails and your boot soles are clean and dry. Do not jump from the machine. Do not use the machine controls as handholds, use the handrails.

INT-2-1-7

**⚠ WARNING**  
**Controls**

You or others can be killed or seriously injured if you operate the controls levers from outside the cab. Operate the control levers only when you are correctly seated inside the cab.

INT-2-1-3

**⚠ WARNING**  
**Visibility**

Accidents can be caused by working in poor visibility. Keep windows clean and use your lights to improve visibility. Do not operate the machine if you cannot see properly.

INT-2-1-11

**⚠ WARNING**  
**Machine Limits**

Operating the machine beyond its design limits can damage the machine, it can also be dangerous. Do not operate the machine outside its limits. Do not try to upgrade the machine performance with unapproved modifications.

INT-2-1-4

**⚠ WARNING**  
**Exhaust Gases**

Breathing the machine exhaust gases can harm and possibly kill you. Do not operate the machine in closed spaces without making sure there is good ventilation. If possible, fit an exhaust extension. If you begin to feel drowsy, stop the machine at once. Get out of the cab into fresh air.

INT-2-1-10

**⚠ WARNING**  
**Hazardous Atmospheres**

This machine is designed for use in normal outdoor atmospheric conditions. It should not be used in an enclosed area without adequate ventilation. Do not use the machine in a potentially explosive atmosphere, i.e. combustible vapours, gas or dust, without first consulting your JCB Distributor.

INT-2-1-14

**⚠ WARNING**  
**Ramps and Trailers**

Water, mud, ice, grease and oil on ramps or trailers can cause serious accidents. Make sure ramps and trailers are clean before driving onto them. Use extreme caution when driving onto ramps and trailers.

INT-2-2-6

**⚠ WARNING**  
**Communications**

Bad communications can cause accidents. Keep people around you informed of what you will be doing. If you will be working with other people, make sure any hand signals that may be used are understood by everybody. Work sites can be noisy, do not rely on spoken commands.

INT-2-2-3

**⚠ DANGER**  
**Sparks**

Explosions and fire can be caused by sparks from the exhaust or the electrical system. Do not use the machine in closed areas where there is flammable material, vapour or dust.

INT-2-2-10

**⚠ WARNING**  
**Controls**

Keep the machine controls clean and dry. Your hands and feet could slide off slippery controls. If that happens you will lose control of the machine.

2-2-3-6

**Maintenance Safety****⚠ WARNING**  
**Soft Ground**

A machine can sink into soft ground. Never work under a machine on soft ground.

INT-3-2-4

**⚠ WARNING**  
**Metal Splinters**

You can be injured by flying metal splinters when driving metal pins in or out. Use a soft faced hammer or drift to remove and fit metal pins. Always wear safety glasses.

INT-3-1-3

**⚠ WARNING**  
**Communications**

Bad communications can cause accidents. If two or more people are working on the machine, make sure each is aware of what the others are doing. Before starting the engine make sure the others are clear of the danger areas; examples of danger areas are: the rotating blades and belt on the engine, the attachments and linkages, and anywhere beneath or behind the machine. People can be killed or injured if these precautions are not taken.

INT-3-1-5

**⚠ WARNING**  
**Diesel Fuel**

Diesel fuel is flammable; keep naked flames away from the machine. Do not smoke while refuelling the machine or working on the engine. Do not refuel with the engine running. There could be a fire and injury if you do not follow these precautions.

INT-3-2-2

**⚠ WARNING**  
**Petrol**

Do not use petrol in this machine. Do not mix petrol with the diesel fuel; in storage tanks the petrol will rise to the top and form flammable vapours.

INT-3-1-6

**⚠ WARNING**  
**Oil**

Oil is toxic. If you swallow any oil, do not induce vomiting, seek medical advice. Used engine oil contains harmful contaminants which can cause skin cancer. Do not handle used engine oil more than necessary. Always use barrier cream or wear gloves to prevent skin contact. Wash skin contaminated with oil thoroughly in warm soapy water. Do not use petrol, diesel fuel or paraffin to clean your skin.

INT-3-2-3

**⚠ WARNING**  
**Fires**

If your machine is equipped with a fire extinguisher, make sure it is checked regularly. Keep it in the operator's cab until you need to use it.

Do not use water to put out a machine fire, you could spread an oil fire or get a shock from an electrical fire. Use carbon dioxide, dry chemical or foam extinguishers. Contact your nearest fire department as quickly as possible. Firefighters should use self-contained breathing apparatus.

INT-3-2-7/1

**⚠ WARNING**  
**Battery**

A battery with frozen electrolyte can explode if it is used or charged. Do not use a machine with a frozen battery. To help prevent the battery from freezing, keep the battery fully charged.

INT-3-1-7

**⚠ WARNING**  
**Battery Gases**

Batteries give off explosive gases. Keep flames and sparks away from the battery. Do not smoke close to the battery. Make sure there is good ventilation in closed areas where batteries are being used or charged. Do not check the battery charge by shorting the terminals with metal; use a hydrometer or voltmeter.

INT-3-1-8

**⚠ WARNING**  
**Battery Terminals**

The machine is negatively earthed. Always connect the negative pole of the battery to earth.

When connecting the battery, connect the earth (-) lead last.

When disconnecting the battery, disconnect the earth (-) lead first.

INT-3-1-9

**⚠ WARNING**  
**Electrical Circuits**

Understand the electrical circuit before connecting or disconnecting an electrical component. A wrong connection can cause injury and/or damage.

INT-3-1-4

**⚠ CAUTION**

Never use water or steam to clean inside the cab. The use of water or steam could damage the on-board computer and render the machine inoperable. Remove dirt using a brush or damp cloth.

8-3-4-8

**Maintenance Safety (cont'd)****⚠ CAUTION****Arc Welding**

Before carrying out any arc welding on the machine, completely remove the Control Computer to avoid damage to the circuits; also disconnect the alternator plug and battery leads.

When welding items to the mainframe make sure that the earth clamp is positioned on the mainframe and when welding to the undercarriage make sure that the earth clamp is positioned on the undercarriage. If you earth one and weld the other, you may cause severe damage to the slew ring.

Always connect the earth clamp to any other component being welded, i.e. boom or dipper, to avoid damage to pivot pins and bushes.

8-1-2-6/1

**⚠ WARNING****Hydraulic Hoses**

Damaged hoses can cause fatal accidents. Inspect the hoses regularly for:

- Damaged end fittings
- Chafed outer covers
- Ballooned outer covers
- Kinked or crushed hoses
- Embedded armouring in outer covers
- Displaced end fittings.

INT-3-3-2

**⚠ WARNING**

DO NOT remove the hydraulic tank filler cap or cover plate when the engine is running. The hydraulic system is under pressure. You or others could be injured. First stop the engine and then release the pressure.

8-3-4-4/1

**⚠ WARNING****Hydraulic Pressure**

Hydraulic fluid at system pressure can injure you. Before disconnecting or connecting hydraulic hoses, stop the engine and operate the controls to release pressure trapped in the hoses. Make sure the engine cannot be started while the hoses are open.

INT-3-1-11/1

**⚠ WARNING****Hydraulic Fluid**

Fine jets of hydraulic fluid at high pressure can penetrate the skin. Do not use your fingers to check for hydraulic fluid leaks. Do not put your face close to suspected leaks. Hold a piece of cardboard close to suspected leaks and then inspect the cardboard for signs of hydraulic fluid. If hydraulic fluid penetrates your skin, get medical help immediately.

INT-3-1-10/1

**⚠ CAUTION****Rams**

The efficiency of the rams will be affected if they are not kept free of solidified dirt. Clean dirt from around the rams regularly. When leaving or parking the machine, close all rams if possible to reduce the risk of weather corrosion.

INT-3-2-10

**⚠ CAUTION****Cleaning**

Cleaning metal parts with incorrect solvents can cause corrosion. Use only recommended cleaning agents and solvents.

INT-3-2-11

**⚠ CAUTION****'O' rings, Seals and Gaskets**

Badly fitted, damaged or rotted 'O' rings, seals and gaskets can cause leakages and possible accidents. Renew whenever disturbed unless otherwise instructed. Do not use Trichloroethane or paint thinners near 'O' rings and seals.

INT-3-2-12

**⚠ WARNING****Hot Coolant**

The cooling system is pressurised when the engine is hot. Hot coolant can spray out when you remove the radiator cap. Let the system cool before removing the radiator cap. To remove the cap; turn it to the first notch and let the system pressure escape, then remove the cap.

INT-3-2-9

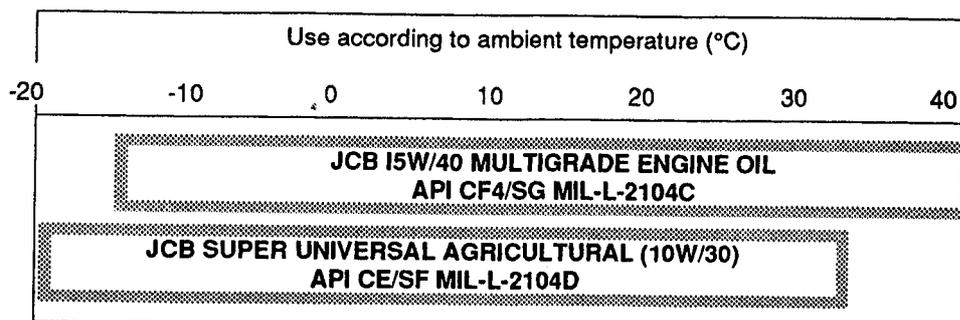
<b>Contents</b>	<b>Page No.</b>
Lubricants and Capacities	1 - 1
Lubricants - Health and Safety	1 - 2
Service Schedules	2 - 1
Greasing	
Swing Ring Bearing	3 - 1
Swing Ring Teeth and Swing Pinion	3 - 2
Excavator End (JS200LC, JS240LC)	3 - 3
Excavator End (JS300LC, JS450LC)	3 - 4
Battery	4 - 1
Fuses	See Section C
Hydraulics	
Checking the Fluid Level	5 - 1
Releasing Tank Pressure	5 - 2
Topping-up Fluid Level	5 - 2
Changing the Return Filter Element	5 - 3
Cleaning/Changing the Suction Strainer	5 - 3
Changing the Air Breather Element (JS200LC, JS240LC)	5 - 4
Draining Tank Impurities	5 - 4
Changing the Servo Oil Filter	5 - 5
Changing the Drain Filter Element	5 - 5
Transmission	
Checking Track Gearbox Oil Level	6 - 1
Changing the Track Gearbox Oil	6 - 1
Checking the Swing Gearbox Oil Level	6 - 2
Changing the Swing Gearbox Oil	6 - 2
Replenishing Swing Gearbox Grease (JS200LC only)	6 - 2
Tracks and Running Gear	
Cleaning the Tracks	7 - 1
Checking/Adjusting the Track Tension	7 - 2
Checking the Rollers and Idler Wheels for Oil Leaks	7 - 2
Engine	
Cleaning the Air Filter Pre-Cleaner (if fitted)	8 - 1
Changing the Air Filter Outer Element	8 - 2
Changing the Air Filter Inner Element	8 - 3
Checking the Oil Level	8 - 4
Changing the Oil and Filter(s)	8 - 5
Centrifugal Oil Filter (JS450LC only)	8 - 6
Checking the Coolant Level	8 - 7
Coolant Mixtures	8 - 8
Changing the Coolant	8 - 8
Adjusting the Fan Belt	8 - 9
Fitting a New Fan Belt	8 - 9
Cleaning the Radiator and Oil Cooler	8 - 9
Draining Fuel Tank Impurities	8 - 10
Draining the Water Separator	8 - 10

<b>Contents</b>	<b>Page No.</b>
Engine (cont'd)	
Changing the Fuel Filter Element	8 - 11
Cleaning the Fuel Lift Pump Strainer	8 - 11
Bleeding the Fuel System	8 - 12
Component Location Diagrams	9 - 1
* Service Schedules - Rockbreaker Usage	10 - 1
* Hydraulic Oil	11 - 1

**Note:** New engines DO NOT require a running-in period. The engine/machine should be used in a normal work cycle immediately; glazing of the piston cylinder bores, resulting in excessive oil consumption, could occur if the engine is gently run-in. Under no circumstances should the engine be allowed to idle for extended periods (e.g. warming-up without load).

Item	Fluids/ Lubricants	International Specification	Capacity	
			JS200LC	JS240LC
ENGINE	See separate chart	-	22.6 litres (5 UK gal)	20 litres (4.4 UK gal)
TRACK GEARBOX	JCB Gear Oil HD90	API-GL-5, MIL-L-2105C	<i>Serial Nos up to 704597</i> 2 x 5.6 litres (2 x 1.23 UK gal)	2 x 3.3 litres (2 x 0.73 UK gal)
			<i>Serial Nos from 704598 on</i> 2 x 3.5 litres (2 x 0.77 UK gal)	
SWING GEARBOX	JCB Gear Oil HD90 JCB HP Grease	API-GL-5, MIL-L-2105C Lithium based, No. 2 consistency	6 litres (1.3 UK gal) 0.9 litres (0.18 UK gal)	11 litres (2.4 UK gal) - -
TRACK ROLLERS AND IDLER WHEEL	Engine Oil (see separate chart)	-	-	-
HYDRAULIC SYSTEM	JCB Special Hydraulic Fluid HP46	Vickers 35VQ25/V104C: Sundstrand, Denison and FZG Approval Tests	233 litres (51.3 UK gal)	350 litres (77 UK gal)
SWING RING - BEARINGS - GEAR TEETH	JCB HP Grease JCB HP Grease	Lithium based, No. 2 consistency	13 kg (28.6 lb)	22 kg (48.4 lb)
ALL OTHER GREASE POINTS	JCB HP Grease	Lithium based, No. 2 consistency		
COOLING SYSTEM	See <b>Coolant Mixtures</b>	ASTM D3306-74	25.8 litres (5.7 UK gal)	25 litres (5.5 UK gal)
FUEL TANK	See <b>Fuel System, Types of Fuel</b> in Operator Handbook	ASTM D975-66T Nos. 1D, 2D	280 litres (61.6 UK gal)	280 litres (61.6 UK gal)

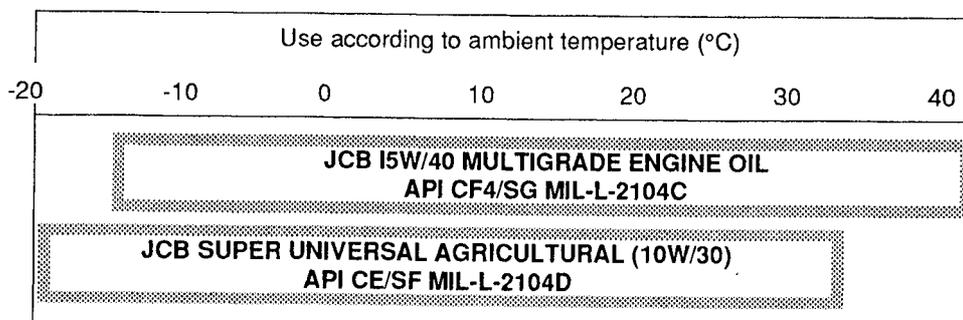
## ENGINE LUBRICATION CHART



**Note:** New engines DO NOT require a running-in period. The engine/machine should be used in a normal work cycle immediately; glazing of the piston cylinder bores, resulting in excessive oil consumption, could occur if the engine is gently run-in. Under no circumstances should the engine be allowed to idle for extended periods (e.g. warming-up without load).

Item	Fluids/ Lubricants	International Specification	Capacity	
			JS300LC	JS450LC
ENGINE	See separate chart	-	33 litres (7.26 UK gal)	45 litres (9.9 UK gal)
TRACK GEARBOX	JCB Gear Oil HD90	API-GL-5, MIL-L-2105C	2 x 8.5 litres 2 x 1.87 UK gal)	2 x 7 litres (2 x 1.54 UK gal)
SWING GEARBOX	JCB Gear Oil HD90	API-GL-5, MIL-L-2105C	14.5 litres (3.9 UK gal)	18 litres (4 UK gal)
TRACK ROLLERS AND IDLER WHEEL	Engine Oil (see separate chart)	-	-	-
HYDRAULIC SYSTEM	JCB Special Hydraulic Fluid HP46	Vickers 35VQ25/V104C: Sundstrand, Denison and FZG Approval Tests	320 litres (68.4 UK gal)	450 litres (99 UK gal)
SWING RING - BEARINGS - GEAR TEETH	JCB HP Grease JCB HP Grease	Lithium based, No. 2 consistency	27 kg (59.4 lb)	31 kg (68.2 lb)
ALL OTHER GREASE POINTS	JCB HP Grease	Lithium based, No. 2 consistency		
COOLING SYSTEM	See <b>Coolant Mixtures</b>	ASTM D3306-74	34 litres (7.5 UK gal)	50 litres (11 UK gal)
FUEL TANK	See <b>Fuel System, Types of Fuel</b> in Operator Handbook	ASTM D975-66T Nos. 1D, 2D	500 litres (110 UK gal)	500 litres (110 UK gal)

## ENGINE LUBRICATION CHART



Sample of manual. Download All 456 pages at:

<https://www.arepairmanual.com/downloads/jcb-js200lcjs240lcjs300lcjs450lc-tracked-excavators-service-repair-manual/>