



Service Manual

500 Series

From m/c No. 561001

This Service Manual covers the following Machines:-

505-19 - Serial Number 561001 - 579365
505-22 - Serial Number 561001 - 579365
508-40 - Serial Number 562601 - 579365
506-36 - Serial Number 563359 - 579999
510-40 - Serial Number 564542 - 579365
508-40, 508-40 - PlaceAce
505-19, 505-22 - Basic Servo Options
506-36, 508-40 - Servo Options
506B - Serial Number 570000 - 579766

Information covers two stage and three stage boom machines.

JCB INC. 10939 Philadelphia Road, White Marsh, MD 21162-0209, USA (410) 335-2800
JCB EXCAVATORS Ltd. 3375, North Service Road, Unit 6, Burlington, Ontario L7N, CANADA (905) 335-3441

Publication No. 9803/3600U Issue 16

Sample of manual. [Download All 701 pages at:](https://www.aresairmanual.com/downloads/jcb-500-series-telescopic-handler-service-manual/)
Published by the Technical Publications Dept. of JCB Service, Rocester, Staffordshire, England.
<https://www.aresairmanual.com/downloads/jcb-500-series-telescopic-handler-service-manual/>

General	1
Hydraulics	2
Body and Framework	3
PlaceAce Control System	4
Servo Control System	4A
Engine	5
Transmission	6
Axles	7
Brakes	8
Hydraulic Steering	9
Electrics	10
Service Tools	11
<u>Boom Float, Return to Dig Option</u>	<u>12</u>

Introduction

This publication is designed for the benefit of JCB Distributor Service Engineers who are receiving, or have received, training by JCB Technical Training Department.

It is assumed that these personnel have a sound knowledge of workshop practice, safety procedures, and general techniques associated with the maintenance and repair of hydraulic earthmoving equipment. Therefore these basic subjects generally are omitted from this manual, the intention being to convey only more specialised information concerning particular aspects of a machine or component.

For example, renewal of oil seals, gaskets, etc., and any component showing obvious signs of wear or damage is expected as a matter of course, and therefore information of this nature is included only in the context of specialised procedures or where a range of wear tolerances is required. Similarly, it is expected that components will be cleaned and lubricated where appropriate, also that any opened hose or pipe connections will be blanked to prevent excessive loss of hydraulic fluid and ingress of dirt.

For convenience this manual is compiled in sections, e.g. "Hydraulics", "Electrics", etc. but, to find details of a specific component, reference should be made to the alphabetical index at the back of the book.

Illustrations which show a dismantled component are numbered as a guide to the dismantling sequence, which generally can be reversed for assembly.

Torque settings are given as a 'mean' figure which may be varied by plus or minus 3%. Torque figures indicated are for dry threads, hence for lubricated threads may be reduced by one third. Where no figure is quoted in the text, refer to page 1/1 - 3.

'Left Hand' and 'Right Hand' are as viewed from the rear of the machine looking forward.

WARNING **Asbestos**

Asbestos dust can damage your lungs. Some engine joints and gaskets may contain asbestos. Take the following precautions when working on them.

- 1 Wear a face mask and gloves.
- 2 Work in a well ventilated area and do not smoke.
- 3 Do not use a rotary wire brush, use a hand scraper.
- 4 Make sure the material to be removed is wet with oil or water to contain loose particles.
- 5 Place all material into plastic bags and dispose in accordance with local regulations.

GEN-1-8

WARNING **Fluoroelastomeric Materials**

Certain seals and gaskets (e.g. crankshaft oil seal) on JCB machines contain fluoroelastomeric materials such as Viton, Fluorel and Technoflon. Fluoroelastomeric materials subjected to high temperatures can produce highly corrosive hydrofluoric acid. THIS ACID CAN SEVERELY BURN.

New fluoroelastomeric components at ambient temperature require no special safety precautions.

Used fluoroelastomeric components whose temperatures have not exceeded 300°C require no special safety precautions. If evidence of decomposition (e.g. charring) is found, refer to the next paragraph for safety instructions DO NOT TOUCH COMPONENT OR SURROUNDING AREA.

Used fluoroelastomeric components subjected to temperatures greater than 300°C (e.g. engine fire) must be treated using the following safety procedure. Make sure that heavy duty gloves and special safety glasses are worn:

- 1 Ensure that components have cooled then remove and place material into plastic bags.
- 2 Thoroughly wash contaminated area with 10% calcium hydroxide or other suitable alkali solution, if necessary use wire wool to remove burnt remains.
- 3 Thoroughly wash contaminated area with detergent and water.
- 4 Contain all removed material, gloves etc. used in this operation in sealed plastic bags and dispose of in accordance with Local Authority Regulations.

DO NOT BURN FLUOROELASTOMERIC MATERIALS.

If contamination of skin or eyes occurs, wash the affected area with a continuous supply of clean water or with calcium hydroxide solution for 15-60 minutes. Get medical attention immediately.

INT-3-3-5/1

Colour Coding

The following colour coding, used on illustrations to denote various conditions of oil pressure and flow, is standardised throughout JCB Service publications.

-  **Red** — **Full Pressure**
Pressure generated from operation of a service. Depending on application this may be anything between neutral circuit pressure and M.R.V. operating pressure.
-  **Pink** — **Pressure**
Pressure that is above neutral circuit pressure but lower than that denoted by red.
-  **Orange** — **Servo**
Oil pressure used in controlling a device (servo).
-  **Blue** — **Neutral**
Neutral circuit pressure.
-  **Green** — **Exhaust**
-  **Light Green** — **Cavitation**
Oil subjected to a partial vacuum due to a drop in pressure (cavitation).
-  **Yellow** — **Lock Up**
Oil trapped within a chamber or line, preventing movement of components (lock up).

A390940

Contents	Page No.
Fluids, Lubricants, Capacities & Specifications	
- 505-19/22	1 - 1
- 506-36	1 - 2
- 508-40 & 510-40	1 - 2A
- 506B	1 - 2B
- Torque Settings	1 - 3
Service Schedules	2 - 1
Greasing	
Pivot Pins	
- 555-19/22	3 - 1
- 508-40 & 510-40	3 - 2
- 506-36	3 - 3
- 506B	3 - 4
Front Axle	3 - 5
Rear Axle	3 - 6
Carriage Lock Pins	3 - 7
Boom Wear Pad Runways	3 - 8
Extension Ram Pivots	
- 505- 19/22	3 - 9
- 508-40	3 - 10
- 506-36	3 - 11
- 506B	3 - 11A
Oiling	3 - 12
- 506B	3 - 13
Boom Safety Strut	4 - 1

FLUIDS, LUBRICANTS, CAPACITIES AND SPECIFICATIONS (505-19, 505-22)

Note: New engines DO NOT require a running-in period. The engine/machine should be used in a normal work cycle immediately; glazing of the piston cylinder bores, resulting in excessive oil consumption, could occur if the engine is gently run-in. Under no circumstances should the engine be allowed to idle for extended periods; (e.g. warming up without load). Engines of new machines are filled at the factory with JCB 10W/30 Multigrade oil. This oil should be drained after the first 100 hours operation and the engine filled with the appropriate recommended grade as shown in the lubrication chart. JCB 10W/30 Multigrade should also be used for the first 100 hours operation whenever a new or reconditioned engine is fitted to the machine. After the first 100 hours operation, it is essential that the 10W/30 oil is replaced by the lubricant recommended below.

ITEM	CAPACITY US Gal (Litres)	FLUID/LUBRICANT	INTERNATIONAL SPECIFICATION
Fuel Tank	24 (90)	Diesel Oil (See Types of Fuel)	ASTM D975-66T Nos. 1D, 2D
Engine (Oil)	2.6 (10)	JCB 15W/40 Multigrade -10 °C to 50 °C (14 °F to 122 °F) JCB Super Universal Agricultural -15 °C to 30 °C (5 °F to 86 °F) JCB Torque Converter Fluid -18 °C to 0 °C (0 °F to 32 °F)	SAE15W/40, MIL-L-46152B, API CD/SE, MIL-L-2104 SAE10W/30, MIL-L-2105, MIL-L-46152 API CD/SE, MIL-L-2104C SAE10W, MIL-L-46152, MIL-L-2104D API CD/SE
Engine (Coolant)	4.4 (17)	JCB Universal Antifreeze/water (See Coolant Mixtures)	ASTM D3306-74
* Gearbox * Syncro Shuttle * Powershift	4.0 (18.25) †4.8 (15.0)	JCB Special Transmission Fluid JCB Special Transmission Fluid	ESP-M2C 33G ESP-M2C 33G
Front Axle Housing Hubs (x2)	4.6 (18) 0.4 (2.0)	JCB Special Gear Oil JCB Special Gear Oil	ESEN-M2C 86A/B ESEN-M2C 86A/B
* Rear Axle * Housing * Hubs (x2)	3.3 (13) 0.4 (2.0)	JCB Special Gear Oil JCB Special Gear Oil	ESEN-M2C 86A/B ESEN-M2C 86A/B
Brake System		JCB Light Hydraulic Fluid DO NOT USE ORDINARY BRAKE FLUID	ISO VG15
Hydraulic Tank	*40.2 (152)	JCB High Performance Hydraulic Oil (Above 38 °C, 100 °F) JCB Special Hydraulic Fluid (Below 38 °C, 100 °F)	ISO VG46 ISO VG32
Grease Points		JCB Special MPL Grease	Lithium based, No. 2 consistency
Wear Pad Runways		JCB Waxoyl	
Boom Hoses		JCB Special Slide Lubricant	

* **Note:** This is nominal machine capacity. The total hydraulic system capacity depends on the equipment being used. Fill with all rams closed. Watch level sight glass when filling.

† **Note:** This is a system capacity. Use the '**MIN**' and '**MAX**' marks on the dipstick when refilling the system.

Coolant Mixtures	%	Antifreeze	Starts to Freeze
	55	2.45 gal (9.35 litres)	-36° C (-33 °F)

FLUIDS, LUBRICANTS, CAPACITIES AND SPECIFICATIONS (506-36)

Note: New engines DO NOT require a running-in period. The engine/machine should be used in a normal work cycle immediately; glazing of the piston cylinder bores, resulting in excessive oil consumption, could occur if the engine is gently run-in. Under no circumstances should the engine be allowed to idle for extended periods; (e.g. warming up without load). Engines of new machines are filled at the factory with JCB 10W/30 Multigrade oil. This oil should be drained after the first 100 hours operation and the engine filled with the appropriate recommended grade as shown in the lubrication chart. JCB 10W/30 Multigrade should also be used for the first 100 hours operation whenever a new or reconditioned engine is fitted to the machine. After the first 100 hours operation, it is essential that the 10W/30 oil is replaced by the lubricant recommended below.

ITEM	CAPACITY US Gal (Litres)	FLUID/LUBRICANT	INTERNATIONAL SPECIFICATION
Fuel Tank	24 (90)	Diesel Oil (See Types of Fuel)	ASTM D975-66T Nos. 1D, 2D
Engine (Oil)	2.6 (10)	JCB 15W/40 Multigrade -10 °C to 50 °C (14 °F to 122 °F) JCB Super Universal Agricultural -15 °C to 30 °C (5 °F to 86 °F) JCB Torque Converter Fluid -18 °C to 0 °C (0 °F to 32 °F)	SAE15W/40, MIL-L-46152B, API CD/SE, MIL-L-2104 SAE10W/30, MIL-L-2105, MIL-L-46152 API CD/SE, MIL-L-2104C SAE10W, MIL-L-46152, MIL-L-2104D API CD/SE
Engine (Coolant)	4.6 (18)	JCB Universal Antifreeze/water (See Coolant Mixtures)	ASTM D3306-74
Syncro Shuttle	4.8 (18.25)	JCB Special Transmission Fluid	ESP-M2C 33G
Front Axle Housing Hubs (x2)	4.6 (18) 0.4 (2.0)	JCB Special Gear Oil JCB Special Gear Oil	ESEN-M2C 86A/B ESEN-M2C 86A/B
* Rear Axle Housing * Hubs (x2)	3.3 (13) 0.4 (2.0)	JCB Special Gear Oil JCB Special Gear Oil	ESEN-M2C 86A/B ESEN-M2C 86A/B
Brake System		JCB Light Hydraulic Fluid DO NOT USE ORDINARY BRAKE FLUID	ISO VG15
Hydraulic Tank	†50.2 (190)	JCB High Performance Hydraulic Oil (Above 38 °C, 100 °F) JCB HP32 (Below 38 °C, 100 °F) JCB Light Hydraulic Fluid (For Iceland, Norway, Sweden and Finland ONLY)	ISO VG46 ISO 32 ISO VG15
Grease Points		JCB Special MPL Grease	Lithium based, No. 2 consistency
Wear Pad Runways		JCB Waxoyl	
Boom Hoses		JCB Special Slide Lubricant	

† **Note:** This is nominal machine capacity. The total hydraulic system capacity depends on the equipment being used. Fill with all rams closed. Watch level sight glass when filling.

Coolant Mixtures	%	Antifreeze	Starts to Freeze
	55	2.2 litres (10 gal)	-36° C (-33 °F)

FLUIDS, LUBRICANTS, CAPACITIES AND SPECIFICATIONS (508-40 and 510-40)

Note: New engines DO NOT require a running-in period. The engine/machine should be used in a normal work cycle immediately; glazing of the piston cylinder bores, resulting in excessive oil consumption, could occur if the engine is gently run-in. Under no circumstances should the engine be allowed to idle for extended periods; (e.g. warming up without load). Engines of new machines are filled at the factory with JCB 10W/30 Multigrade oil. This oil should be drained after the first 100 hours operation and the engine filled with the appropriate recommended grade as shown in the lubrication chart. JCB 10W/30 Multigrade should also be used for the first 100 hours operation whenever a new or reconditioned engine is fitted to the machine. After the first 100 hours operation, it is essential that the 10W/30 oil is replaced by the lubricant recommended below.

ITEM	CAPACITY US Gal (Litres)	FLUID/LUBRICANT	INTERNATIONAL SPECIFICATION
Fuel Tank	24 (90)	Diesel Oil (See Types of Fuel)	ASTM D975-66T Nos. 1D, 2D
Engine (Oil)	2.6 (10)	JCB 15W/40 Multigrade -10 °C to 50 °C (14 °F to 122 °F) JCB Super Universal Agricultural -15 °C to 30 °C (5 °F to 86 °F) JCB Torque Converter Fluid -18 °C to 0 °C (0 °F to 32 °F)	SAE15W/40, MIL-L-46152B, API CD/SE, MIL-L-2104 SAE10W/30, MIL-L-2105, MIL-L-46152 API CD/SE, MIL-L-2104C SAE10W, MIL-L-46152, MIL-L-2104D API CD/SE
Engine (Coolant)	6.2 (23.5)	JCB Universal Antifreeze/water (See Coolant Mixtures)	ASTM D3306-74
Syncro Shuttle	4.8 (18.25)	JCB Special Transmission Fluid	ESP-M2C 33G
Front Axle Housing * Hubs (x2)	4.4 (17) 0.4 (2.0)	JCB Special Gear Oil JCB Special Gear Oil	ESEN-M2C 86A/B ESEN-M2C 86A/B
Rear Axle Housing * Hubs (x2)	4.6 (18) 0.19 (0.75)	JCB Special Gear Oil JCB Special Gear Oil	ESEN-M2C 86A/B ESEN-M2C 86A/B
Brake System		JCB Light Hydraulic Fluid DO NOT USE ORDINARY BRAKE FLUID	ISO VG15
Hydraulic Tank	†77.2 (292)	JCB High Performance Hydraulic Oil (Above 38 °C, 100 °F) JCB HP32 (Below 38 °C, 100 °F)	ISO VG46 ISO 32
Grease Points		JCB Special MPL Grease	Lithium based, No. 2 consistency
Wear Pad Runways		JCB Waxoyl	
Boom Hoses		JCB Special Slide Lubricant	

† **Note:** This is nominal machine capacity. The total hydraulic system capacity depends on the equipment being used. Fill with all rams closed. Watch level sight glass when filling.

Coolant Mixtures	%	Antifreeze	Starts to Freeze
	55	3.4 gal (12.92 litres)	-36° C (-33 °F)

FLUIDS, LUBRICANTS, CAPACITIES AND SPECIFICATIONS (506B)

Note: New engines DO NOT require a running-in period. The engine/machine should be used in a normal work cycle immediately; glazing of the piston cylinder bores, resulting in excessive oil consumption, could occur if the engine is gently run-in. Under no circumstances should the engine be allowed to idle for extended periods; (e.g. warming up without load). Engines of new machines are filled at the factory with JCB 10W/30 Multigrade oil. This oil should be drained after the first 100 hours operation and the engine filled with the appropriate recommended grade as shown in the lubrication chart. JCB 10W/30 Multigrade should also be used for the first 100 hours operation whenever a new or reconditioned engine is fitted to the machine. After the first 100 hours operation, it is essential that the 10W/30 oil is replaced by the lubricant recommended below.

ITEM	CAPACITY US Gal (Litres)	FLUID/LUBRICANT	INTERNATIONAL SPECIFICATION
Fuel Tank	24 (90)	Diesel Oil (See Types of Fuel)	ASTM D975-66T Nos. 1D, 2D
Engine (Oil)	3.1 (10)	JCB 15W/40 Multigrade -10 °C to 50 °C (14 °F to 122 °F) JCB Super Universal Agricultural -15 °C to 30 °C (5 °F to 86 °F) JCB Torque Converter Fluid -18 °C to 0 °C (0 °F to 32 °F)	SAE15W/40, MIL-L-46152B, API CD/SE, MIL-L-2104 SAE10W/30, MIL-L-2105, MIL-L-46152 API CD/SE, MIL-L-2104C SAE10W, MIL-L-46152, MIL-L-2104D API CD/SE
Engine (Coolant)	7.9 (23.5)	JCB Universal Antifreeze/water (See Coolant Mixtures)	ASTM D3306-74
Syncro Shuttle	4.8 (18.25)	JCB Special Transmission Fluid	ESP-M2C 33G
Front Axle Housing Hubs (x2)	4.7 (18) 0.5 (2.0)	JCB Special Gear Oil JCB Special Gear Oil	ESEN-M2C 86A/B ESEN-M2C 86A/B
* Rear Axle Housing * Hubs (x2)	3.4 (13) 0.5 (2.0)	JCB Special Gear Oil JCB Special Gear Oil	ESEN-M2C 86A/B ESEN-M2C 86A/B
Brake System		JCB Light Hydraulic Fluid DO NOT USE ORDINARY BRAKE FLUID	ISO VG15
Hydraulic Tank	††32.0 (121)	JCB High Performance Hydraulic Oil (Above 38 °C, 100 °F) JCB Special Hydraulic Fluid (Below 38 °C, 100 °F)	ISO VG46 ISO VG32
Grease Points		JCB Special MPL Grease	Lithium based, No. 2 consistency
Wear Pad Runways		JCB Waxoyl	
Boom Hoses		JCB Special Slide Lubricant	

†† **Note:** This is nominal machine capacity. The total hydraulic system capacity depends on the equipment being used. Fill with all rams closed. Watch level sight glass when filling.

† **Note:** This is a system capacity. Use the 'MIN' and 'MAX' marks on the dipstick when refilling the system.

Coolant Mixtures	%	Antifreeze	Starts to Freeze
	55	3.4 gal (12.92 litres)	-36° C (-33 °F)

Torque Settings

Use only where no torque setting is specified in the text. Values are for dry threads and may be within three per cent of the figures stated. For lubricated threads the values should be REDUCED by one third.

UNF Grade 'S' Bolts

Bolt Size		Hexagon (A/F)	Torque Settings		
in	(mm)	in	Nm	kgf m	lbf ft
$\frac{1}{4}$	(6.3)	$\frac{7}{16}$	14	1.4	10
$\frac{5}{16}$	(7.9)	$\frac{1}{2}$	28	2.8	20
$\frac{3}{8}$	(9.5)	$\frac{9}{16}$	49	5.0	36
$\frac{7}{16}$	(11.1)	$\frac{5}{8}$	78	8.0	58
$\frac{1}{2}$	(12.7)	$\frac{3}{4}$	117	12.0	87
$\frac{9}{16}$	(14.3)	$\frac{13}{16}$	170	17.3	125
$\frac{5}{8}$	(15.9)	$\frac{15}{16}$	238	24.3	175
$\frac{3}{4}$	(19.0)	$1\frac{1}{8}$	407	41.5	300
$\frac{7}{8}$	(22.2)	$1\frac{5}{16}$	650	66.3	480
1	(25.4)	$1\frac{1}{2}$	970	99.0	715
$1\frac{1}{4}$	(31.7)	$1\frac{7}{8}$	1940	198.0	1430
$1\frac{1}{2}$	(38.1)	$2\frac{1}{4}$	3390	345.0	2500

Metric Grade 8.8 Bolts

Bolt Size		Hexagon (A/F)	Torque Settings		
(mm)	(mm)	mm	Nm	kgf m	lbf ft
M5	(5)	8	7	0.7	5
M6	(6)	10	12	1.2	9
M8	(8)	13	28	3.0	21
M10	(10)	17	56	5.7	42
M12	(12)	19	98	10	72
M16	(16)	24	244	25	180
M20	(20)	30	476	48	352
M24	(24)	36	822	84	607
M30	(30)	46	1633	166	1205
M36	(36)	55	2854	291	2105

* Rivet Nut Bolts/Screws

Bolt Size	(mm)	Torque Settings (for steel rivet nuts)		
		Nm	kgf m	lbf ft
M3	(3)	1.2	0.12	0.9
M4	(4)	3.0	0.3	2.0
M5	(5)	6.0	0.6	4.5
M6	(6)	10.0	1.0	7.5
M8	(8)	24.0	2.5	18.0
M10	(10)	48.0	4.9	35.5
M12	(12)	82.0	8.4	60.5

Note: All bolts used on JCB machines are high tensile and must not be replaced by bolts of a lesser tensile specification.

Pre-start Cold Checks Service Points and Fluid Levels	Operation	Daily	Weekly	Initial	Monthly	6 Monthly	Yearly	2 Yearly
		10 Hr	50 Hr	100 Hr	250 Hr	500 Hr	1000 Hr	2000 Hr
ENGINE								
Engine Air Filter Pre-cleaner	Clean	1	1		1	1	1	1
Coolant Level and Condition	Check	1	1	1		1	1	1
* Fuel System For Leaks and Contamination	Check			1				
Oil Level and Condition	Check	1	1	1	1	1	1	1
Fuel Filter	Drain		1		1	1	1	1
Fuel Sedimenter	Drain and Clean		1	1	1	1	1	1
Air Cleaner Dust Valve	Clean			1	1	1	1	1
* Oil and Filter	Change			1		1	1	1
Fuel Lift Pump	Clean			1		1	1	1
Engine Mounting Bolts	Check			1		1	1	1
Fuel Filter	Change			1		1	1	1
Air Cleaner Outer Element	Change					1	1	1
Valve Clearance	Check							1
Air Cleaner Inner Element	Change							1
Fan Belt Tension/Condition	Check			1		1	1	1
* Engine Exhaust for Security	Check			1		1	1	1
* Air Inlet for Security	Check			1		1	1	1
Radiator	Clean					1	1	1
All Hoses	Condition			1	1	1	1	1
TRANSMISSION AND AXLES								
Transmission Oil Level	Check	1	1	1	1	1	1	1
Tire Pressures and Condition (see Operator Manual)	Check	1	1	1	1	1	1	1
Tightness of Wheel Nuts	Check	1	1	1	1	1	1	1
Axle(s) Oil Level	Check			1	1	1	1	1
Axle Oil	Change					1	1	1
Hub Oil Levels	Check			1	1	1	1	1
Hub Oil	Change					1	1	1
Drive Shafts and Universal Joints	Grease		1	1	1	1	1	1
Steer Axle Pivots and Linkages	Grease		1	1	1	1	1	1
Wheel Alignment (see Handbook)	Check	1	1	1	1	1	1	1
Wheel Bearings	Check and Adjust					1	1	1
King Pin and Bushes	Check and Adjust					1	1	1
Transmission Oil Filter	Change			1		1	1	1
Transmission Oil	Change						1	1
Transmission Strainer	Clean						1	1
Axle Breathers	Check Clear			1				
Axle Security	Check			1				
Transmission Mount Security	Check			1				
Steering Stops (if fitted)				1				
HYDRAULICS								
Hydraulic Fluid Level	Check	1	1	1	1	1	1	1
System for Leaks	Check	1	1	1	1	1	1	
Oil Filter	Change			1	1	1	1	1
Oil (and clean suction strainers)	Change						1	

Pre-start Cold Checks Service Points and Fluid Levels		Operation	Daily	Weekly	Initial	Monthly	6 Monthly	Yearly	2 Yearly
			10 Hr	50 Hr	100 Hr	250 Hr	500 Hr	1000 Hr	2000 Hr
BRAKES									
Fluid Level	Check		1	1	1	1	1	1	1
Parking Brake Cable	Lubricate				1	1	1	1	1
Brake System Fluid	Change								1
ELECTRICS									
Alternator Drive Belt Tension	Check			1			1	1	1
Battery Terminals for Condition and Tightness	Check				1	1	1	1	1
Wiring Harness for Chafing	Check				1	1			
Battery Electrolyte Level and Condition	Check				1		1	1	1
Starter Motor and Alternator	Check				1				1
Battery Charge Condition	Check				1				
BODY AND FRAMEWORK									
All Pivot Pins	Grease			1	1	1	1	1	1
Control Lever Linkages	Lubricate			1	1	1	1	1	1
All Hinges	Lubricate				1	1	1	1	1
Wear Pad Runways	Waxoyl						1	1	1
Inner Boom Hoses	Grease							1	1
* Boom Extension Cylinder Pivot	Check and Grease							1	1
Boom Wear Pad (Machines from S/n 561001)	Check						1	1	1
Boom Hose Wear Pad (Machines from S/n 277001)	Check					1	1	1	1
Inner Extension Cylinder Wear Pad (506-36)	Replace							1	1
Boom Chain Adjustment (506B)	Adjust				1		1	1	1
Boom Chain (506B)	Lubricate					1	1	1	1
Boom Extend Chain Wear Limits (506B)	Check							1	1
Boom Roller Wear (506B)	Check							1	1
* Wear Pad Condition	Check				1				
CAB									
Windscreen Washer Fluid Level	Fill		1	1	1	1	1	1	1
Seat Belt/Seat Security and Condition	Check		1	1	1	1	1	1	1
Fire Extinguisher	Check		1	1		1	1	1	1
Cab Heater Filter (if fitted)	Clean						1	1	1
Wing Mirrors Condition and Security	Check		1	1		1	1	1	1
ROPS/FOPS Structure	Check					1	1	1	1
ATTACHMENTS									
Carriage Lock Pins	Grease			1		1	1	1	1
Fork Pivot Pins	Grease						1	1	1
Optional Attachments (as required)	Grease								
Forks Fit and Check Security				1					

Functional Test and Final Inspection	Operation	Daily	Weekly	Initial	Monthly	6 Monthly	Yearly	2 Yearly
		10 Hr	50 Hr	100 Hr	250 Hr	500 Hr	1000 Hr	2000 Hr
ENGINE								
Exhaust Smoke	Check	1	1	1	1	1	1	1
Idle Speed	Check and Adjust			1		1	1	1
Max Governed Speed	Check and Adjust			1		1	1	1
Torque Converter Stall Speed	Check			1		1	1	1
Max No Load Speed	Check			1		1	1	1
Throttle System and Control Cable	Check			1				
Operation of Stop Control/E.S.O.S.	Check			1				
Coolant System for Leaks	Check			1				
Engine for Vibration/Noise	Check			1	1	1	1	1
TRANSMISSION AND AXLES								
Transmission Operation	Check	1	1		1	1	1	1
Clutch Pack Pressures	Check			1		1	1	1
* Torque Converter Mainline Pressure						1	1	1
Clutch Disconnect/Dump Pedal/Switch	Check			1				
Gear Change and Selection	Check			1				
2WD/4WD Selection (if fitted)	Check			1				
Forward/Reverse Selection/Operation	Check			1		1	1	1
Neutral Start Operation	Check			1		1	1	1
Reverse Alarm Operation	Check	1	1	1	1	1	1	1
Oil Cooler and Pipework	Check			1				
HYDRAULICS								
Operation of All Services	Check	1	1	1	1	1	1	1
Steering Operation	Check	1	1		1	1	1	1
Main Relief Valve Setting	Check and Adjust			1		1	1	1
Auxiliary Relief Valve Setting	Check and Adjust			1		1	1	1
Hose Burst Protection Valves	Check	1	1	1		1	1	1
Steer Relief Valve Setting	Check and Adjust					1	1	1
Fan Motor Speed	Check and Adjust					1	1	1
Cooling Pump MRV Pressure	Check and Adjust			1				
* Steer Circuit MRV Pressure	Check and Adjust			1		1	1	1
Operation of Cooling Fan Motor	Check			1				
Servo Remote Operation	Check			1				
Hoses/Pipework for Damage or Leaks	Check			1	1	1	1	1
Piston Rods and Gland Seals	Check			1	1	1	1	1
Boom Extension Phasing	Check			1				
Parallel Lift/Lower	Check			1				
Stabiliser Leg Cut-Out	Check			1				
Sway Control	Check			1				
Main Hydraulic Pump Mounting	Check			1				
Load Hold Check Valve	Check Operation						1	
BRAKES								
Foot Brake Operation and Balance	Check	1	1	1	1	1	1	1
Parking Brake Operation	Check and Adjust	1	1	1		1	1	1
Servo Operation (if fitted)	Check			1		1	1	1

* Functional Test and Final Inspection	Operation	Daily	Weekly	Initial	Monthly	6 Monthly	Yearly	2 Yearly
		10 Hr	50 Hr	100 Hr	250 Hr	500 Hr	1000 Hr	2000 Hr
ELECTRICS								
Instrument Readings	Check	1	1	1	1	1	1	1
Warning Lights and Audible Alarm	Check	1	1	1	1	1	1	1
Operation of All Electrical Equipment	Check	1	1		1	1	1	1
Operation of Safe Load Indicator	Check	1	1		1	1	1	1
Heater Operation	Check			1				
Steer Mode Selection	Check			1		1	1	1
Steering Alignment	Check	1	1	1	1	1	1	1
Stabiliser Indication	Check			1				
Starter Motor	Check			1				1
Alternator	Check			1				
Cab Switches	Check					1	1	1
Proximity Sensors	Check Function					1	1	1
Wiper Motor (s)	Check					1	1	1
Safe Load Indicator	Calibrate					1	1	1
BODY AND FRAMEWORK								
Boom Wear Pad Security	Check			1				
Inclinometer Operation and Security	Check			1				
CAB								
Glazing for Correct Fit	Check			1				
Tool Kit and Handbook	Check			1				
Doors and Hinges	Check			1				
Locks and Keys	Check			1				
PAINTWORK								
Condition	Check			1				
ATTACHMENTS								
Operation	Check			1				
Circuit Pressures	Check			1		1	1	1
Optional Equipment (as fitted)	Check					1	1	1

GREASING (505-19,22)

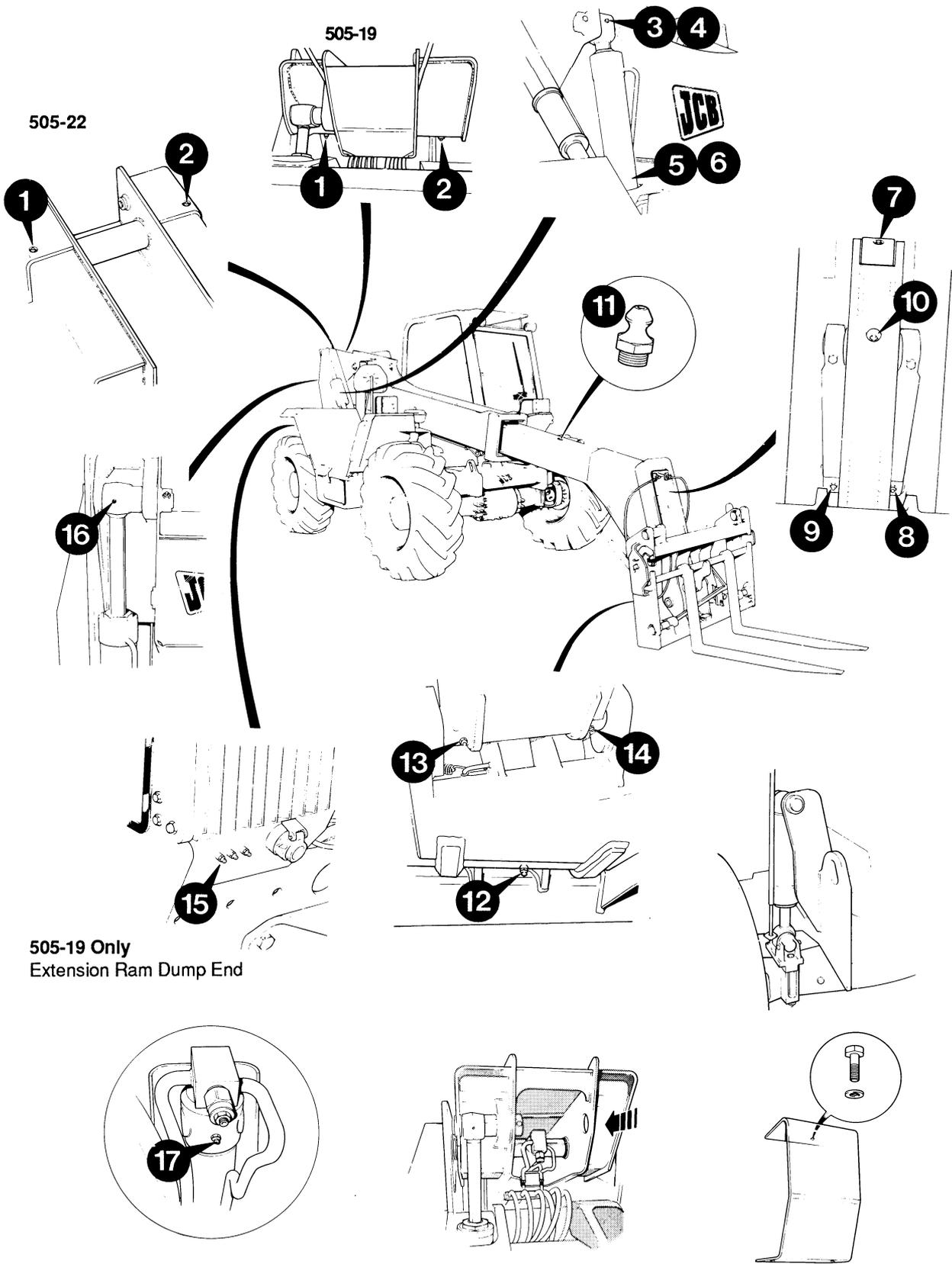
Pivot Pins - Grease Daily

16 or 17 Grease Points 505 - 19

15 or 16 Grease Points 505 - 22

17 or 18 Grease Points 505 - 22 (SWAY)

Note: On later machines grease points 12 and 13 are deleted



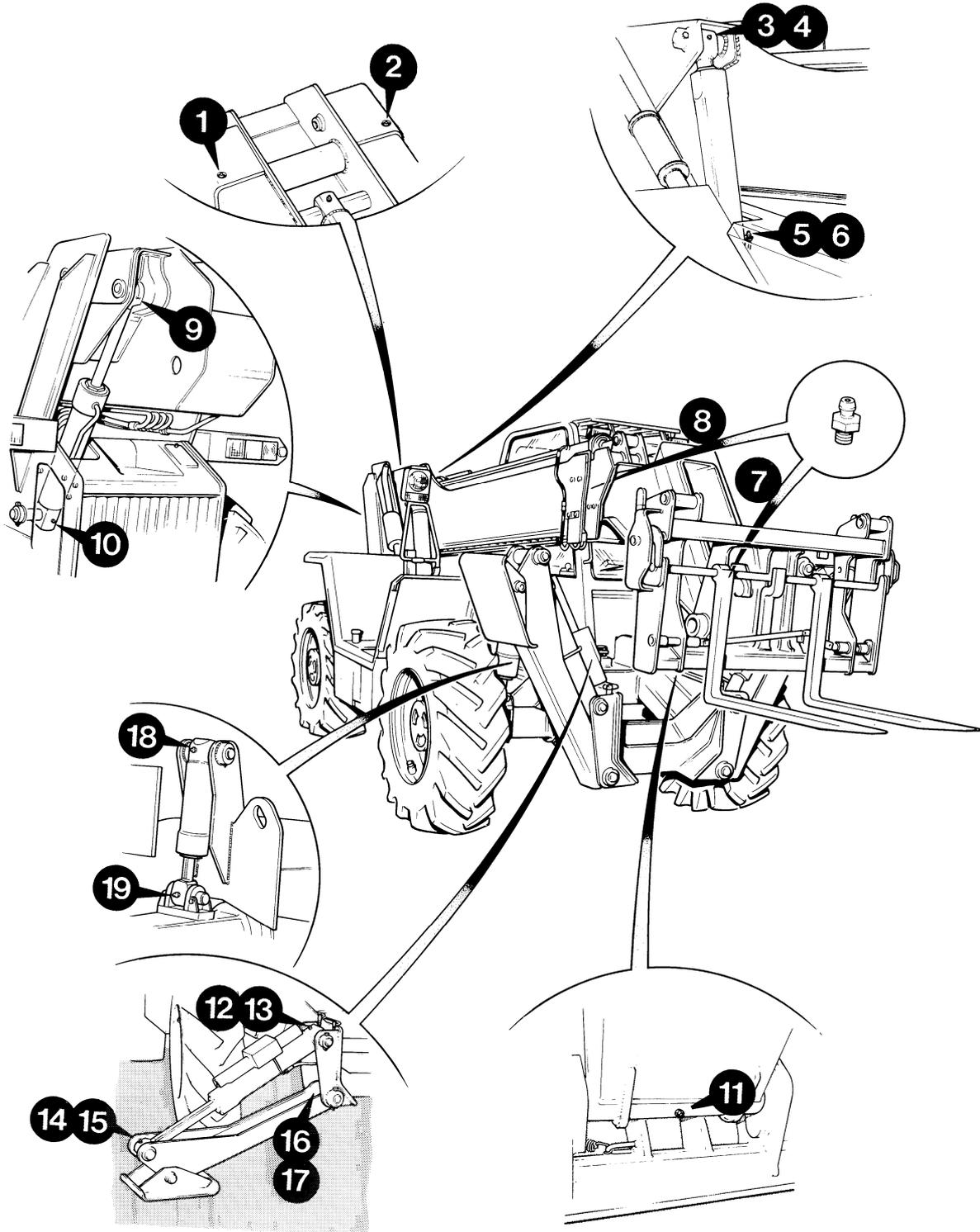
505-19 Only
Extension Ram Dump End

GREASING (508-40 and 510-40)

Pivot Pins - Grease Daily

13 Grease Points **508-40** (Stabilizer's not fitted)

19 Grease Points **510-40**

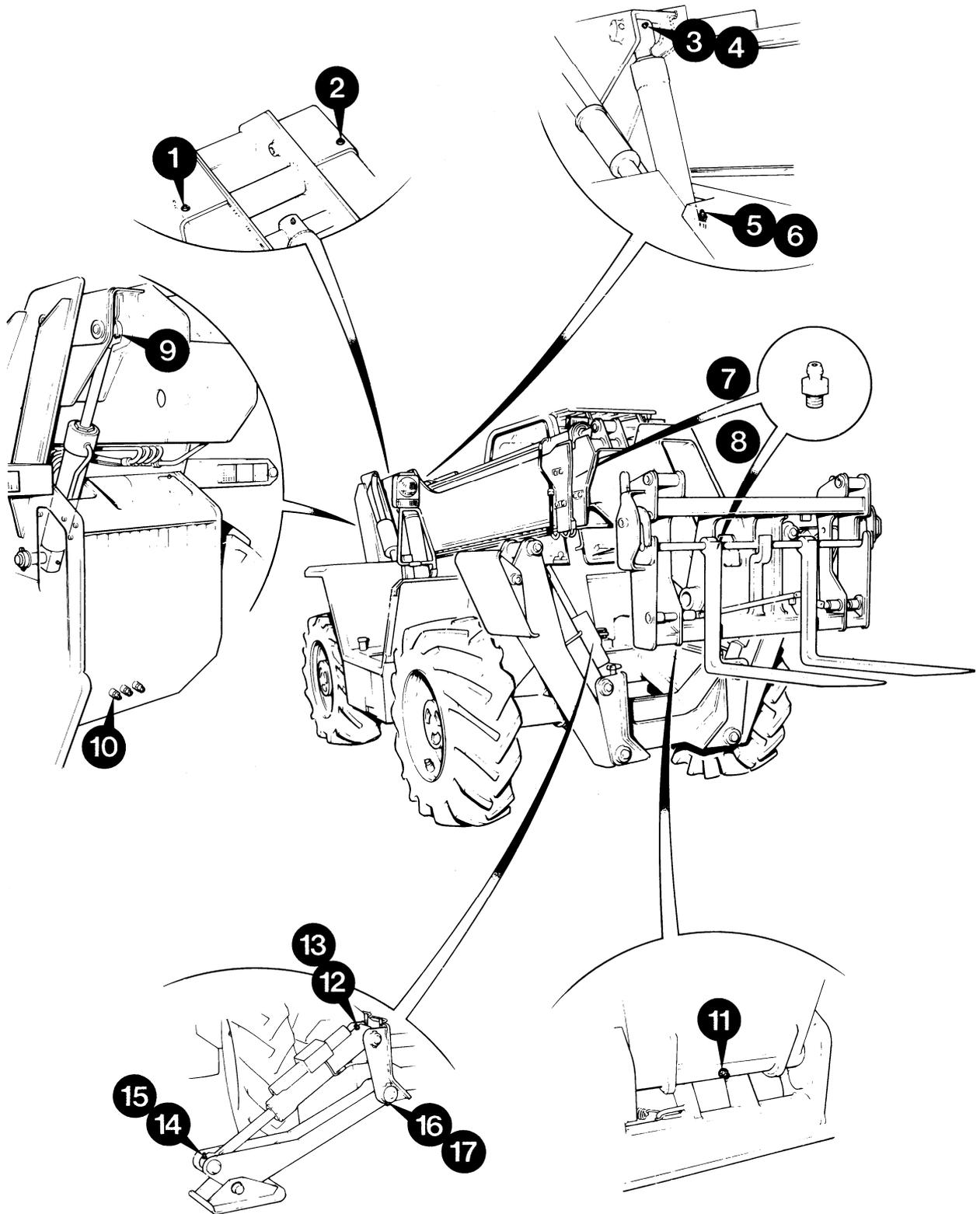


138700

GREASING (506-36)

Pivot Pins - Grease Daily

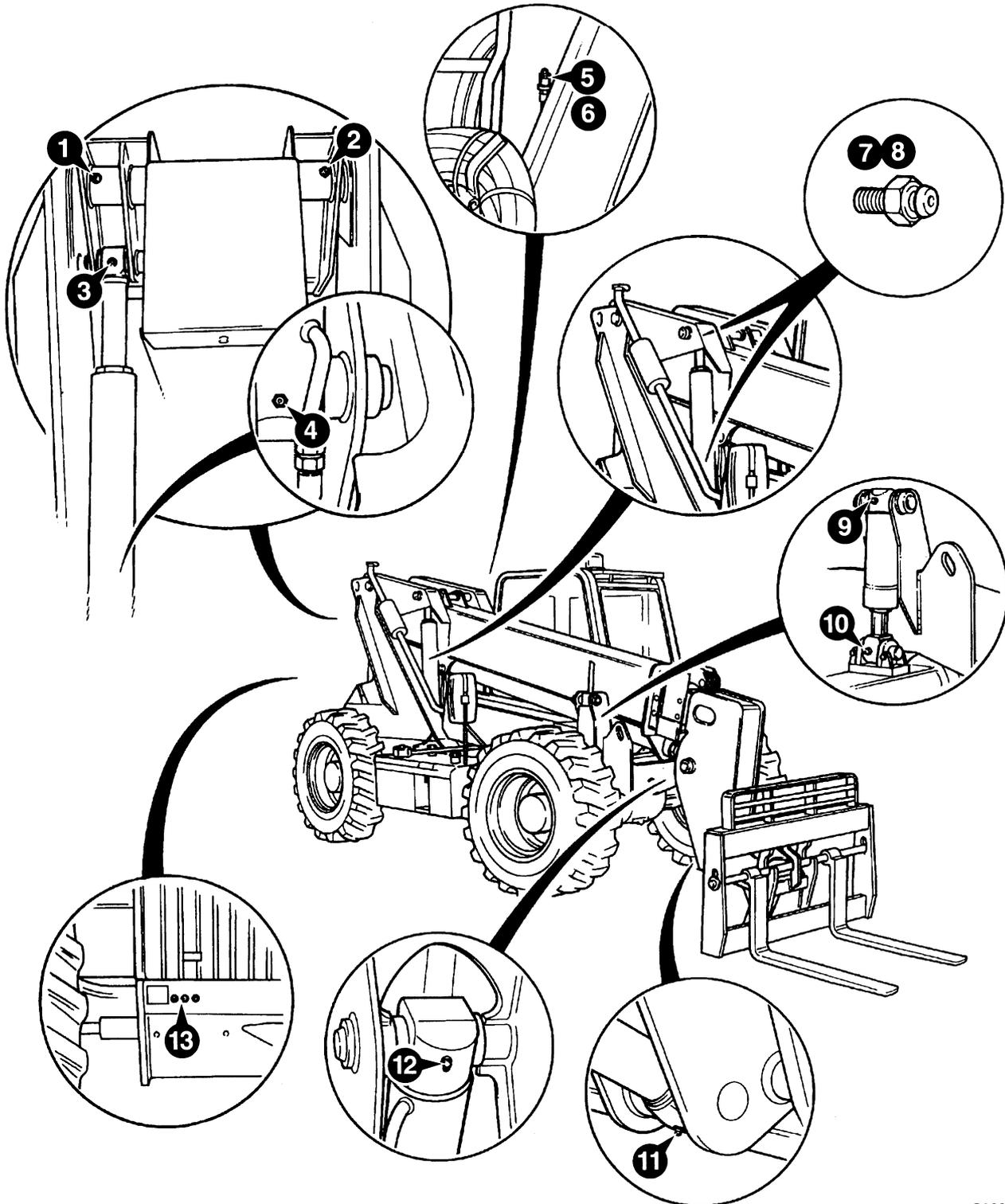
17 Grease Points



147350

GREASING (See Section Contents for machine models)

For interval see Service Schedule



S200260

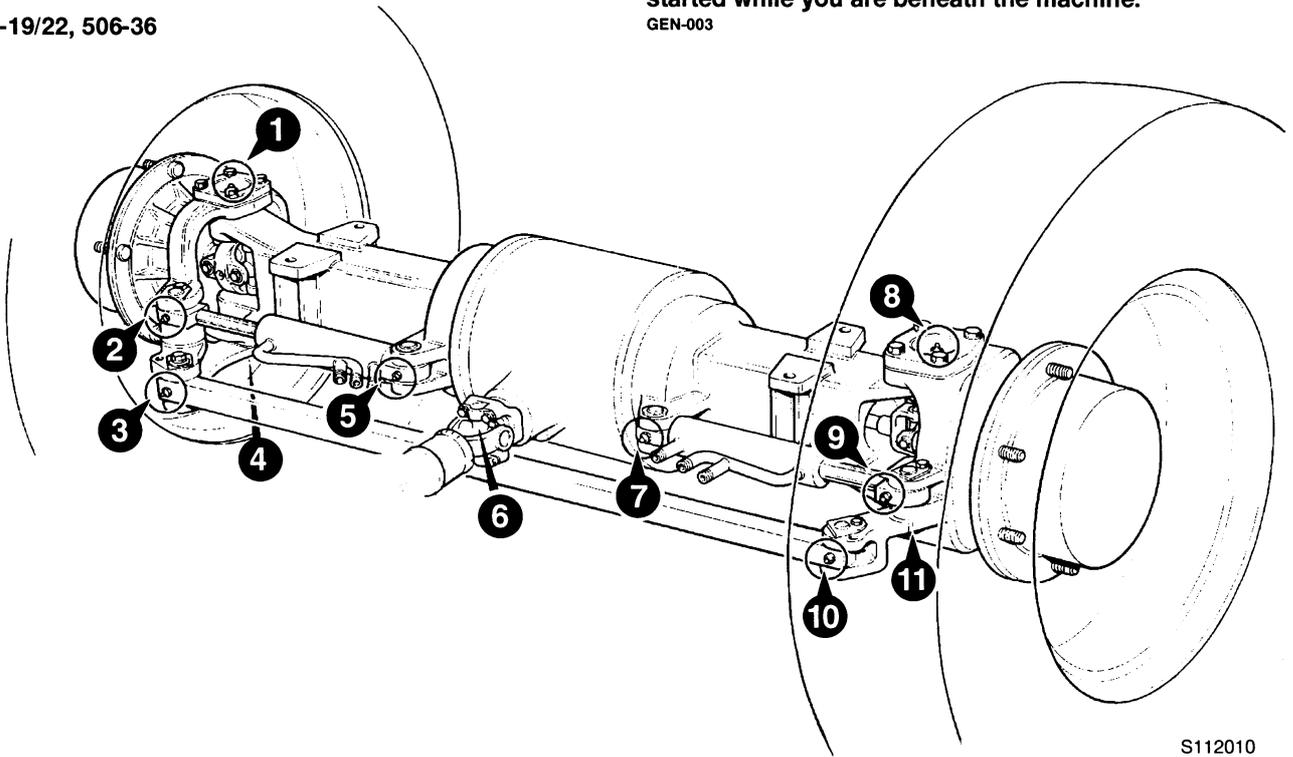
GREASING

Front Axle and Driveshaft

* For interval see Service Schedule

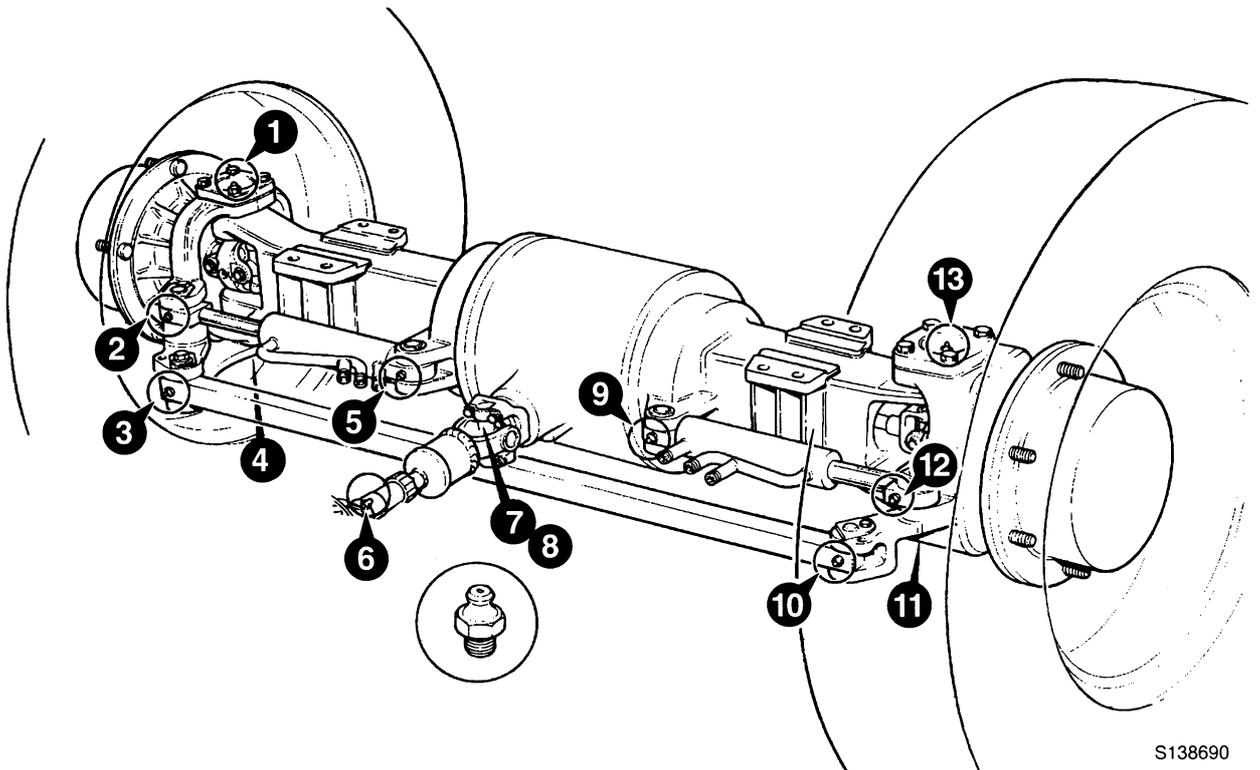
Note: Raise the wheels and swing them from lock to lock. This will ensure full penetration.

505-19/22, 506-36



S112010

508-40, 510-40



S138690

⚠ WARNING

Make the machine safe before working underneath it. Park the machine on level ground, lower the boom. Apply the parking brake, put the transmission in neutral and stop the engine. Chock both sides of all four wheels.

Disconnect the battery, to prevent the engine being started while you are beneath the machine.

GEN-003

GREASING

Rear Axle and Driveshaft

* For interval see Service Schedule

Note: Raise the wheels and swing them from lock to lock. This will ensure full penetration.

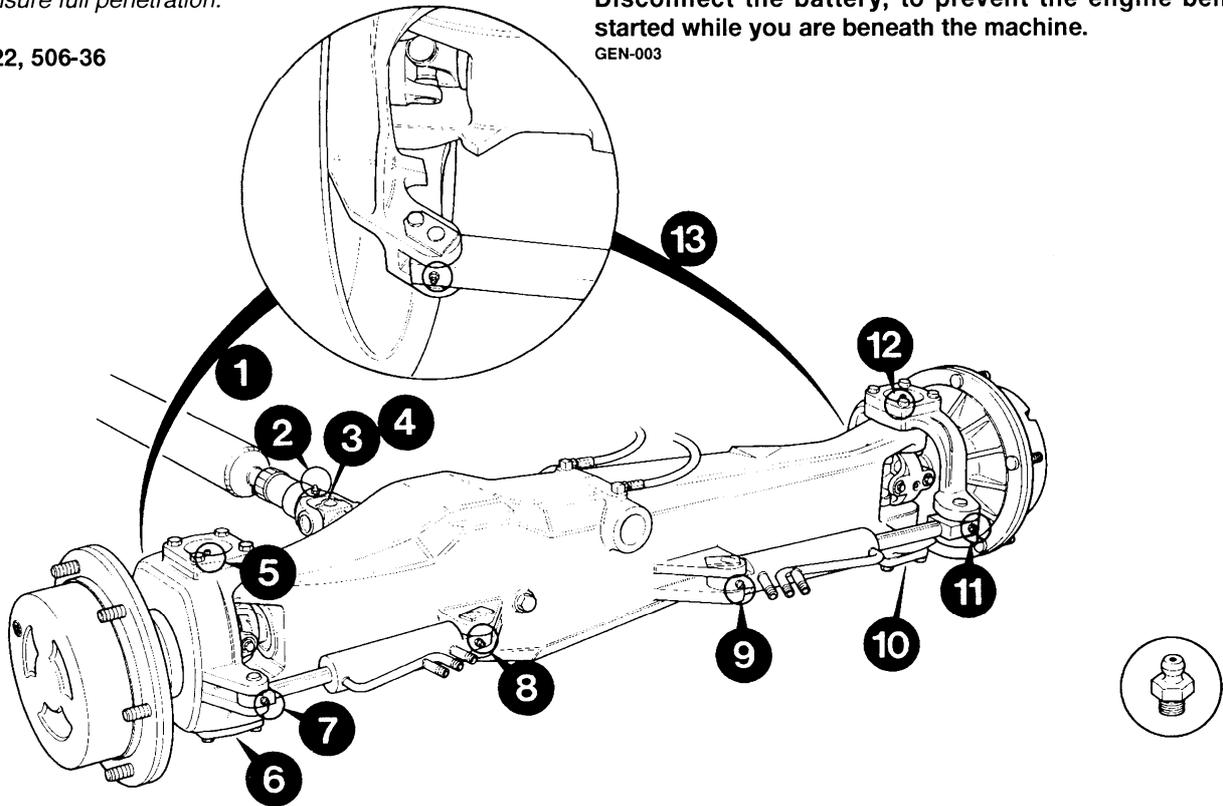
505-19/22, 506-36

⚠ WARNING

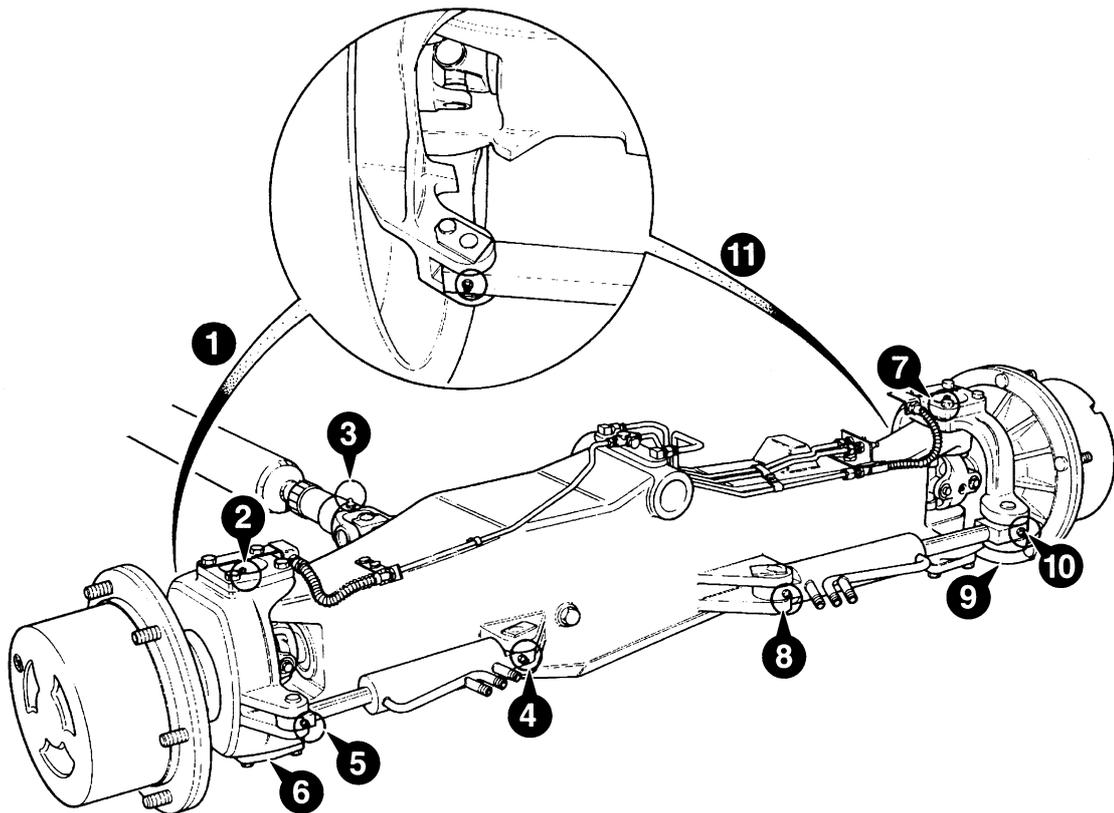
Make the machine safe before working underneath it. Park the machine on level ground, lower the boom. Apply the parking brake, put the transmission in neutral and stop the engine. Chock both sides of all four wheels.

Disconnect the battery, to prevent the engine being started while you are beneath the machine.

GEN-003



508-40, 510-40

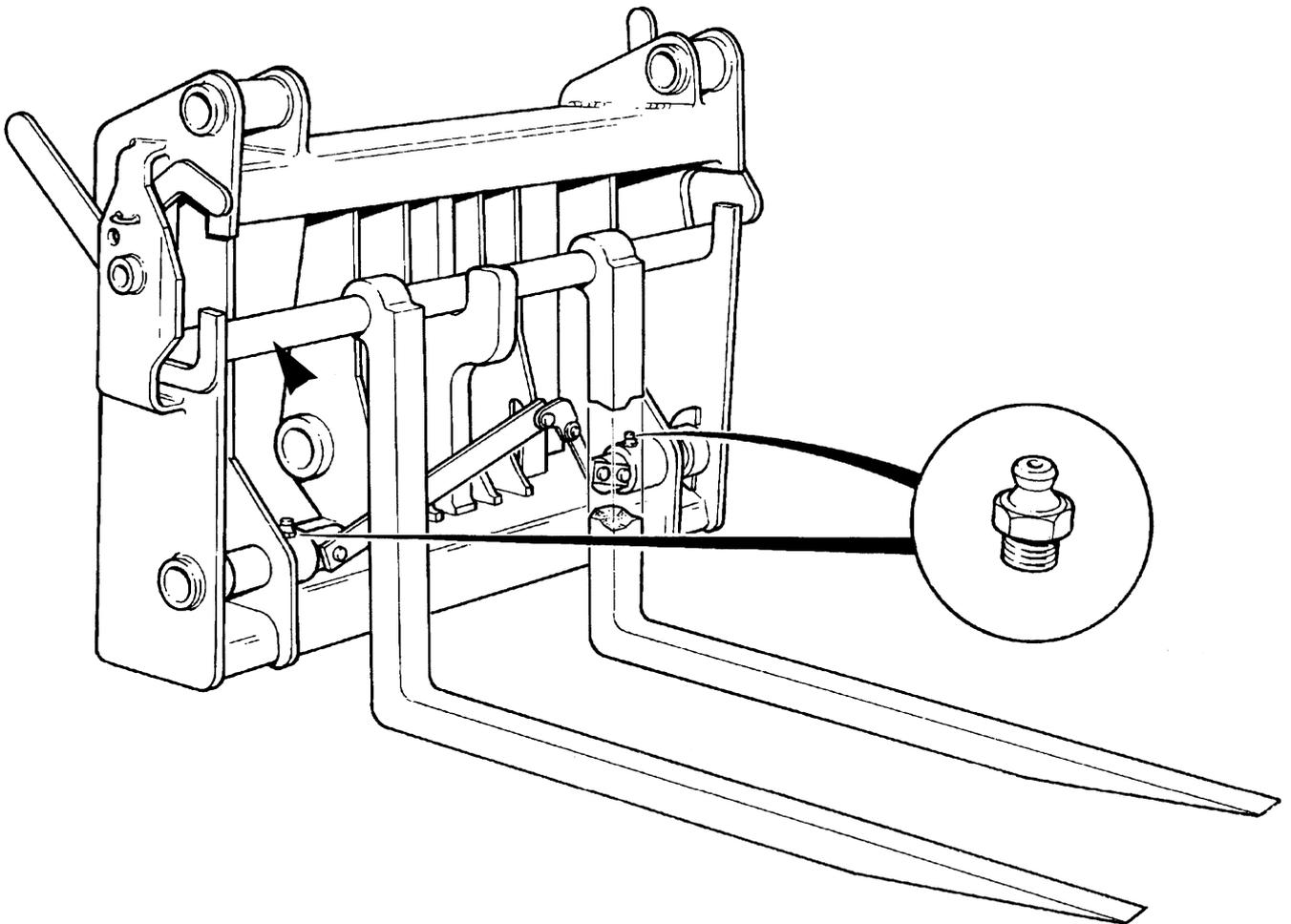


GREASING

Carriage Lock Pins - Grease Every 50 Hours

2 Grease Points

Fork Pivot Pins - Grease Every 250 Hours



s138710

*** GREASING****Boom Wear Pad Runways - Every 1000 Hours**

Remove boom rear cover. With the boom retracted apply Waxoyl to the inner, intermediate and outer boom inner surfaces. Extend the boom to uncover the inner surfaces as required, refit the boom rear cover.

With the boom fully extended apply Waxoyl evenly over surfaces **A**. Allow 2-3 hours drying time before retracting the boom.

Apply Slide lubricant to inner hoses and hose runs.

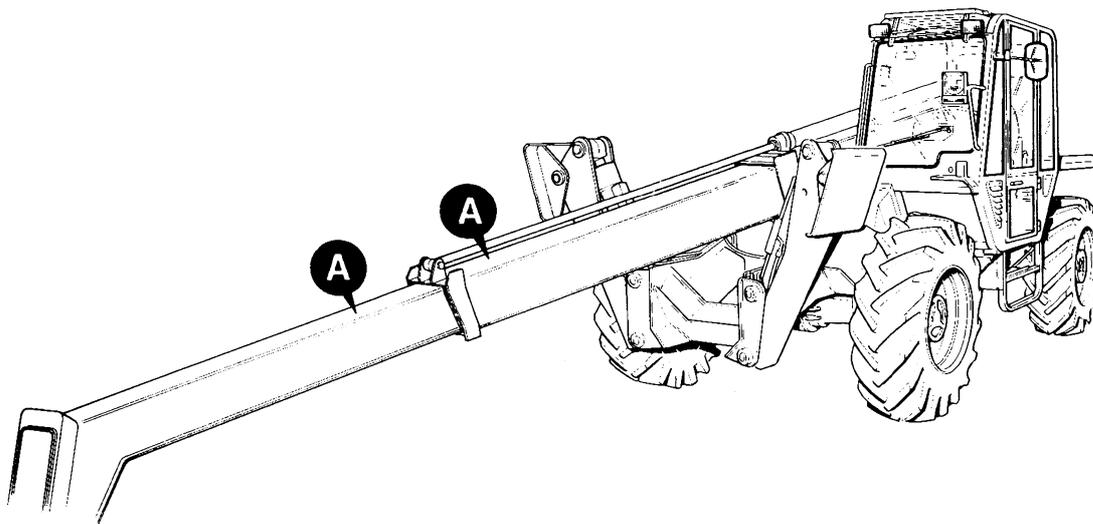
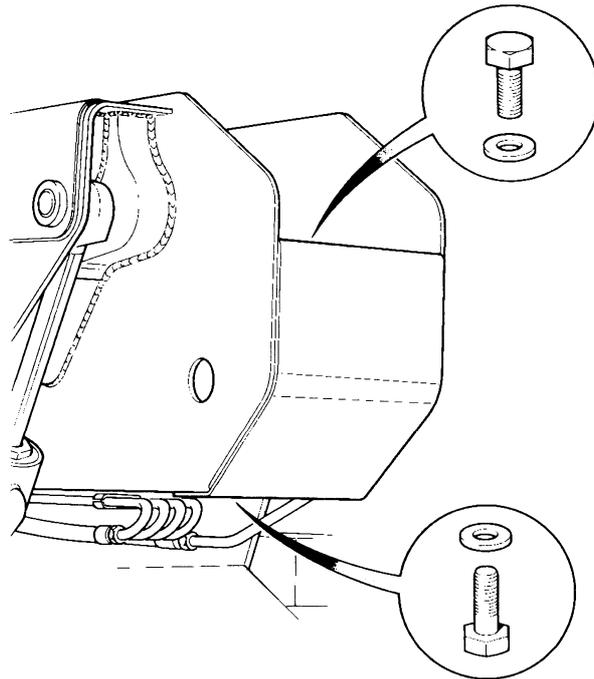
The illustration shown is a 3 stage boom but the procedure applies to all machines.

⚠ CAUTION

Waxoyl contains turpentine substitute, which is flammable. Keep flames away when applying Waxoyl. Waxoyl can take a few weeks to dry completely. Keep flames away during the drying period.

Do not weld near the affected area during the drying period. Take the same precautions as for oil to keep Waxoyl off your skin. Do not breathe the fumes. Apply in a well-ventilated area.

5-3-1-9

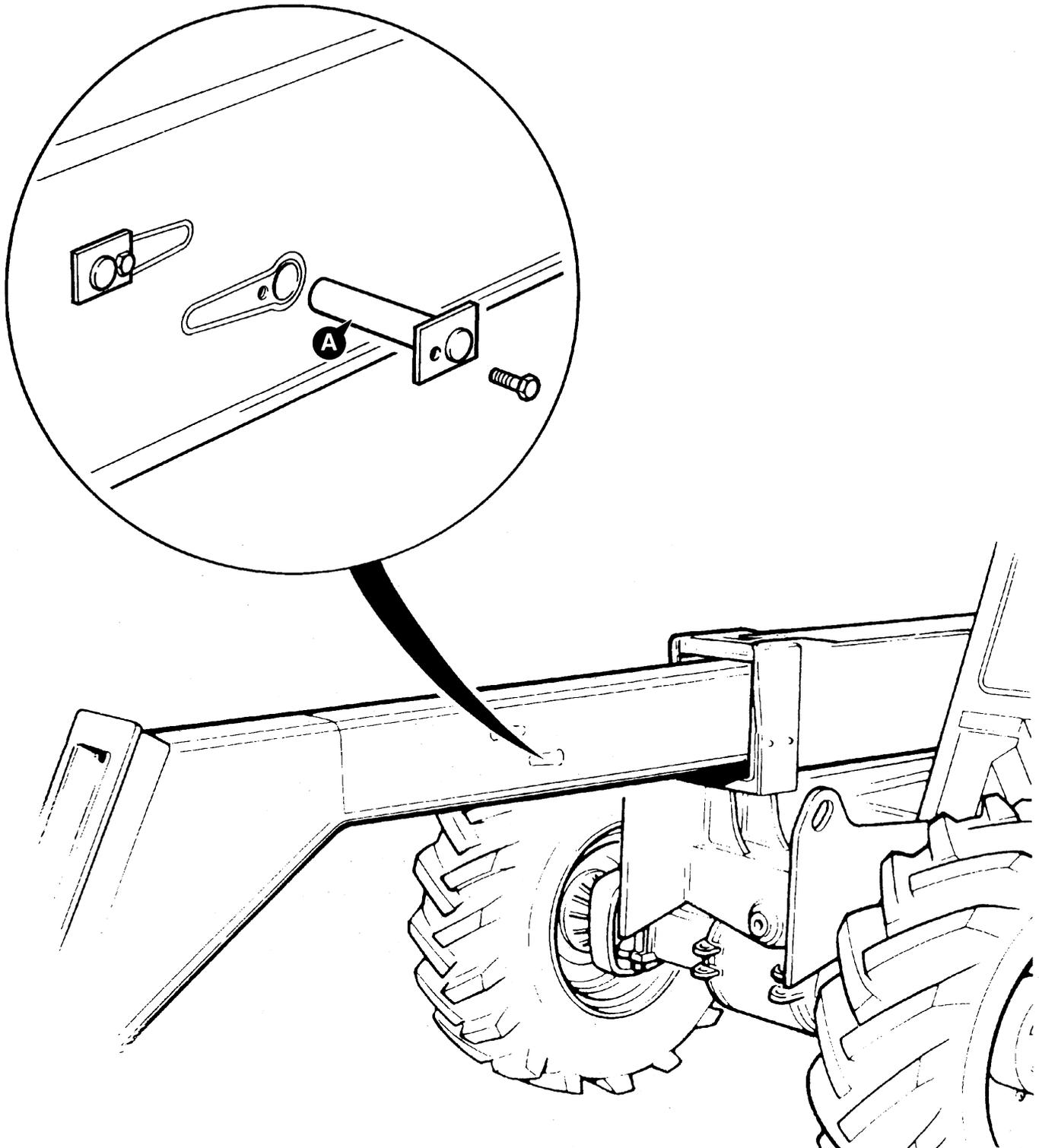


* **GREASING** (See Section Contents for machine models)

Boom Extension Ram Pivots - Every 1000 Hours

Remove inner extension ram pivot pin **A** and coat with specified grease. Refit pivot pin.

Note: Use another pivot pin to support the ram while greasing the pivot pin.



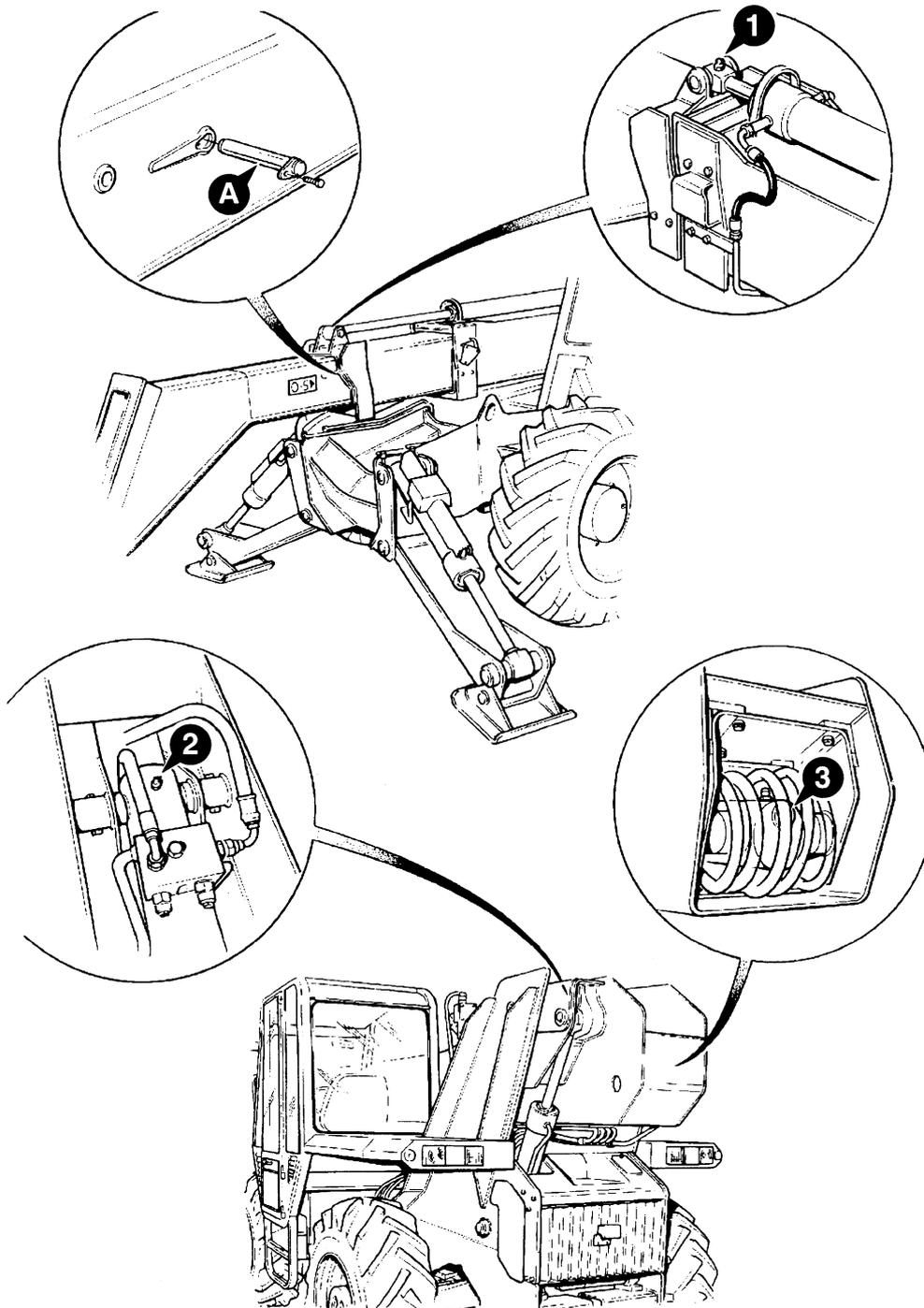
S112050

* **GREASING** (See Section Contents for machine models)

Boom Extension Ram Pivots - Every 1000 Hours

Remove inner extension ram pivot pin **A** and coat with specified grease. Refit pivot pin.

Note: Use another pivot pin to support the ram while greasing the pivot pin.



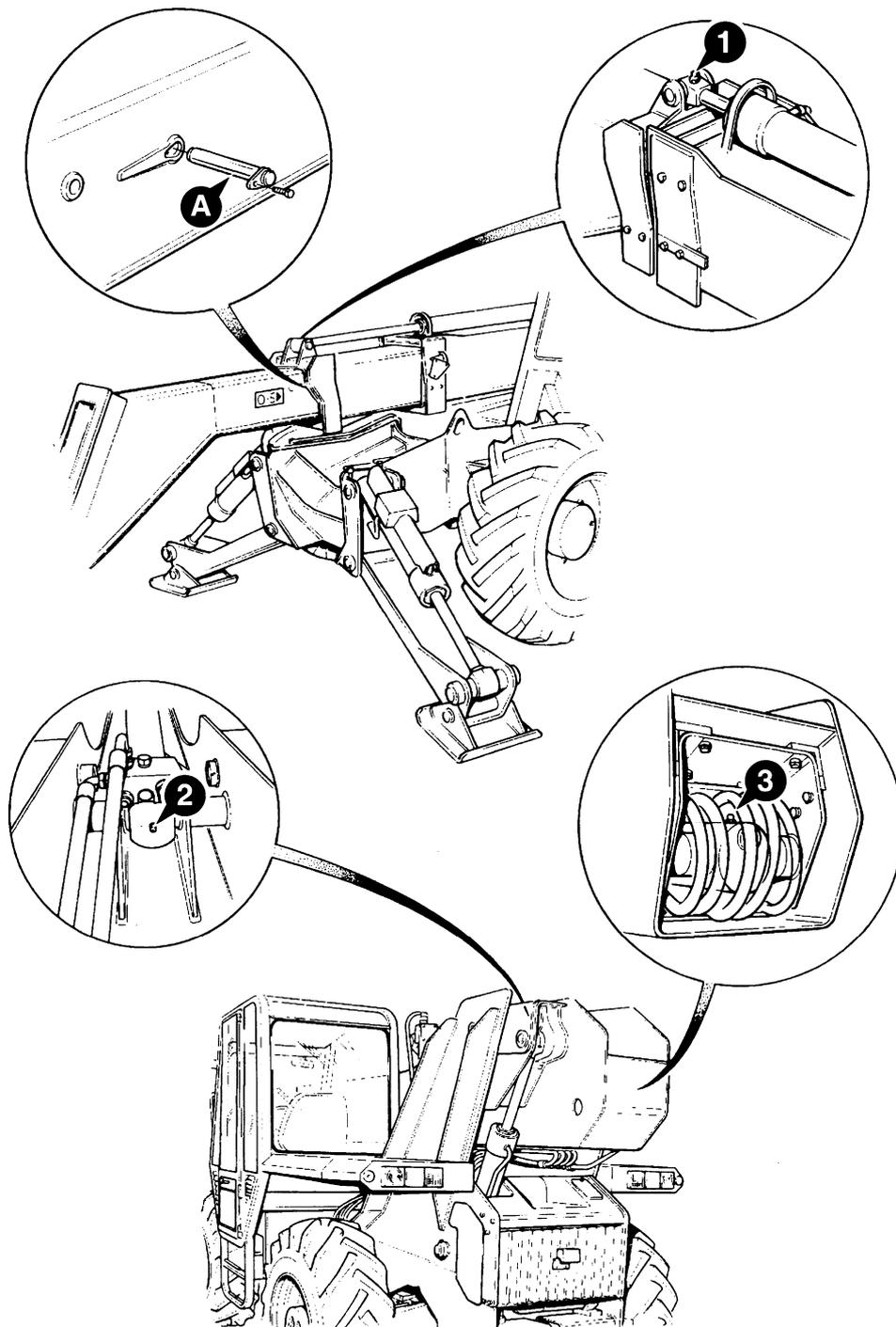
S138740

* **GREASING** (See Section Contents for machine models)

Boom Extension Ram Pivots - Every 1000 Hours

Remove inner extension ram pivot pin **A** and coat with specified grease. Refit pivot pin.

Note: Use another pivot pin to support the ram while greasing the pivot pin.

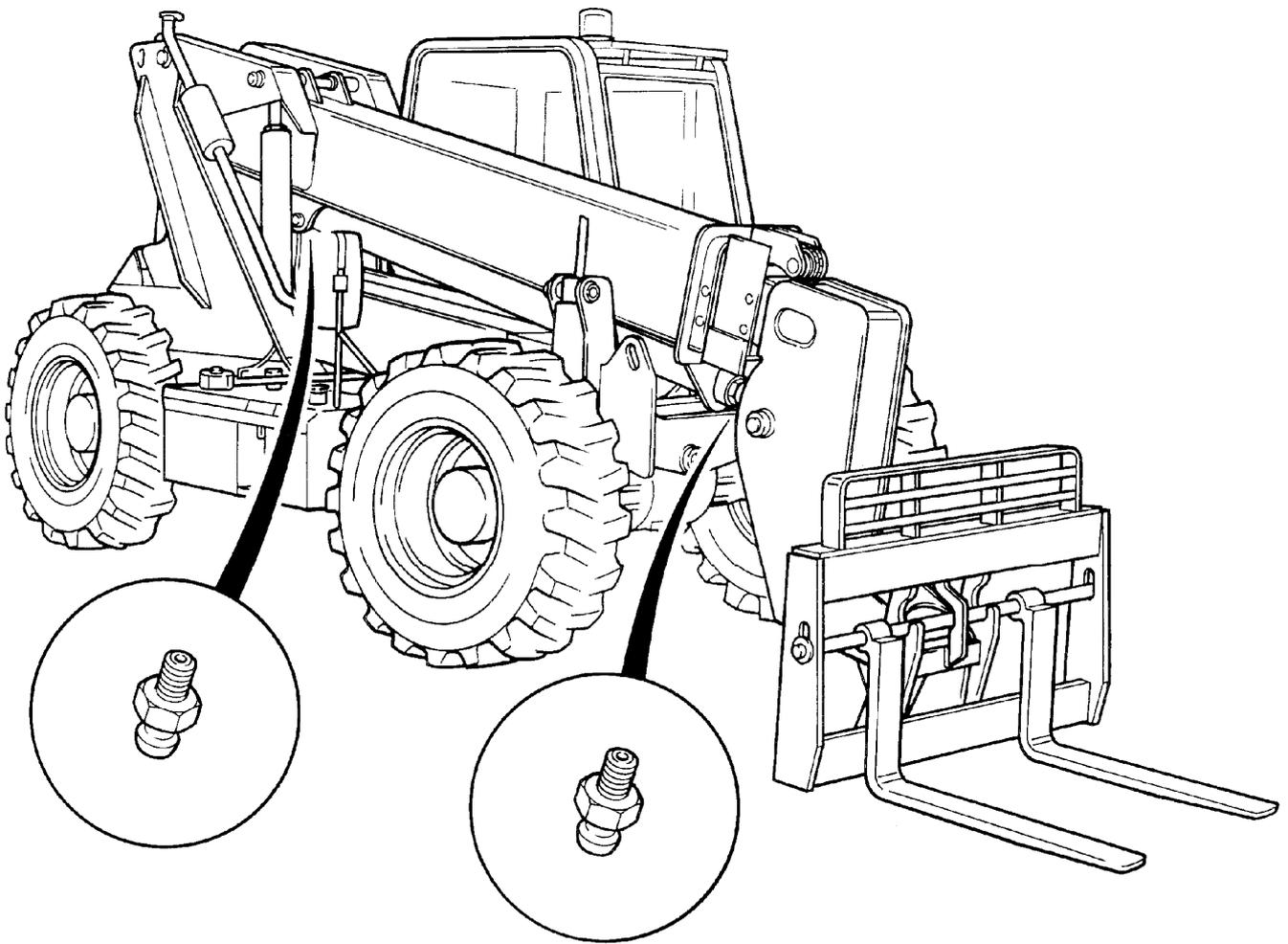


S143500

* **GREASING** (See Section Contents for machine models)

Boom Extension Ram Pivots - Every 1000 Hours

See Greasing (Daily) for general information on greasing.



S200320

OILING

The following points should be lightly oiled with engine oil at the periods stated in the service schedule.

⚠ WARNING

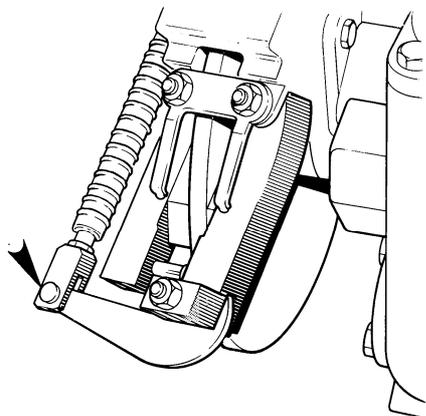
Make the machine safe before working underneath it. Park the machine on level ground, lower the boom. Apply the parking brake, put the transmission in neutral and stop the engine. Chock both sides of all four wheels.

Disconnect the battery, to prevent the engine being started while you are beneath the machine.

GEN-003

1 Parking Brake Cable

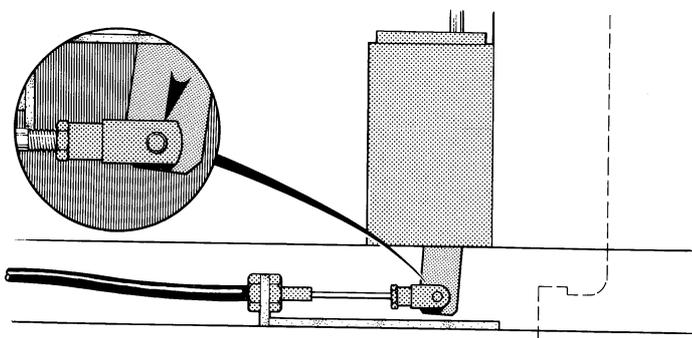
Oil the clevis at the brake end of the cable. DO NOT allow oil to get on to the brake disc.



112070

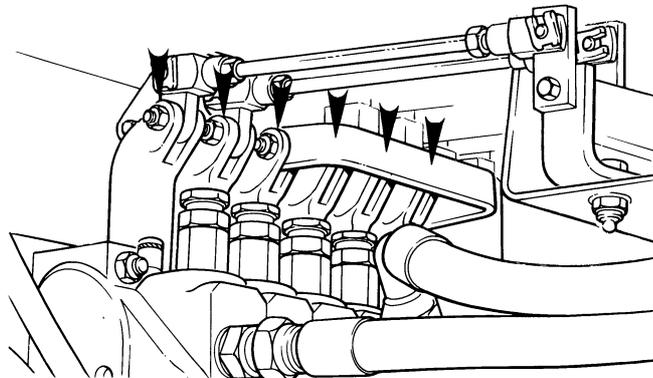
2 2/4 Wheel Drive Lever (if fitted)

Oil the clevis at the end of the lever.



***3 Control Levers (Not PlaceAce or Servo Machines)**

Oil the clevis at the bottom of each control lever.

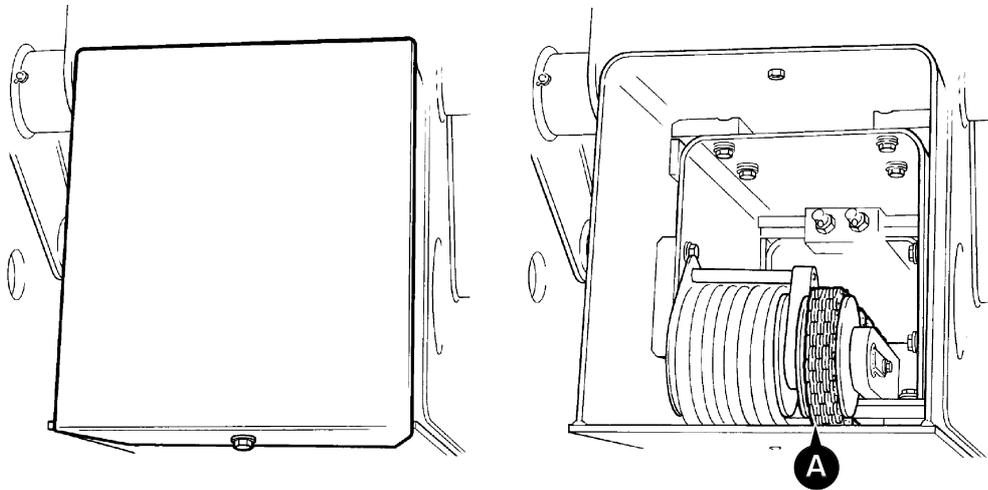


OILING (See Section Contents for machine models)

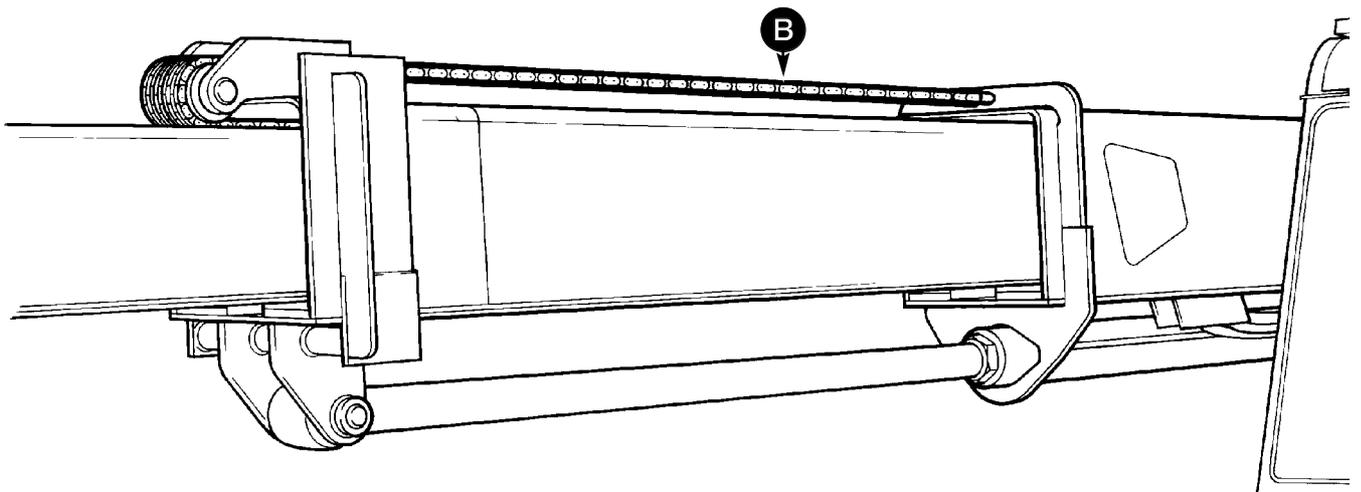
The boom drive chains should be sprayed with JCB Chain Lubricant at the periods stated in the Service Schedules.

- 1 Remove boom rear cover, spray the drive chains with JCB Chain Lubricant while the boom is being extended as shown at **A**.
- 2 With the boom extended spray the drive chains with JCB Chain Lubricant as shown at **B**.

Notice: Spray the chain with an even coating, avoid over oiling.



S196350



S200660

* BOOM SAFETY STRUT

⚠ WARNING

You could be killed or injured if the boom drops while you are working under it. Install the safety strut as instructed below before doing any maintenance work with the boom raised.

5-3-1-2

Installing**1 Level the Machine (Sway Machines Only)**

Use the sway control lever to set the machine body level with the axles.

2 Position the Boom

Fully retract the boom (unless it needs to be extended for maintenance). Raise the boom just far enough to install the strut.

3 Stop the Engine

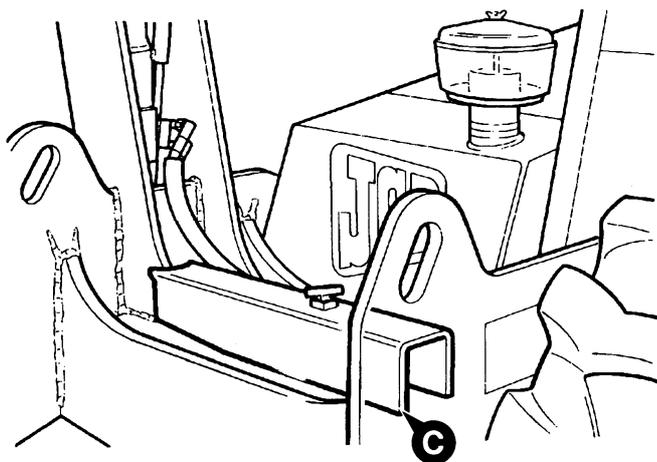
Make sure the parking brake is engaged and the transmission is in neutral. Remove the starter key.

4 Fit the Strut**⚠ CAUTION**

You will have to climb onto the machine to install the strut. Take care, especially if the machine is wet. Remove mud and oil before climbing onto the machine.

Do not use the exhaust as a handhold. It can burn you.

5-3-1-4



S200240

⚠ WARNING

You could be killed or injured if the boom is lowered while you are under it. Keep people away from the machine while you install the strut.

5-3-1-3

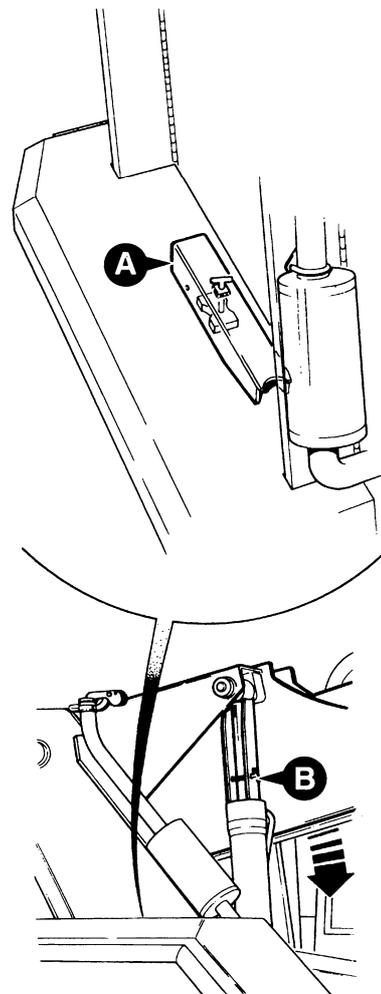
a Remove the strut from its stowage position **A** or **C** depending on the machine model.

b Place the strut around the cylinder rod as shown. Fix it in place with screw **B**.

5 Lower the Boom

To prevent any chance of the boom creeping down and trapping your fingers, the boom should be lowered onto the strut.

Notice: Lower the boom carefully, to prevent possible damage to the strut. Stop as soon as the weight of the boom is on the strut.



S138641

BOOM SAFETY STRUT (continued)

Removing

1 Raise the Boom

To take the weight off of the strut.

2 Stop the Engine

Make sure the parking brake is engaged and the transmission is in neutral. Remove the starter key.

⚠ WARNING

You could be killed or injured if the boom is lowered while you are under it. Keep people away from the machine while you remove the strut.

5-3-1-10

⚠ CAUTION

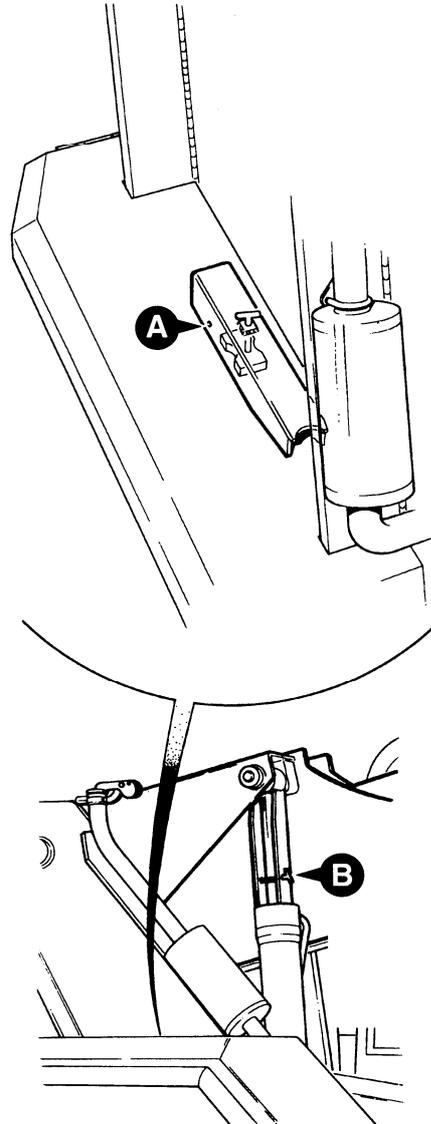
You will have to climb onto the machine to remove the strut. Take care, especially if the machine is wet. Remove mud and oil before climbing onto the machine.

Do not use the exhaust as a handhold. It can burn you.

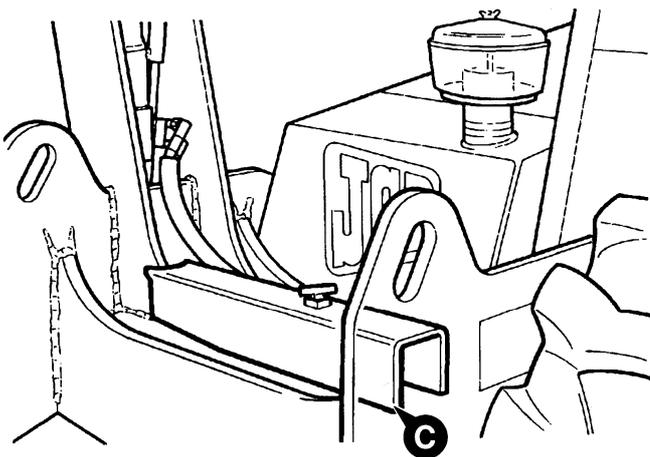
5-3-1-5

3 Remove the Strut

- a Remove screw **B**, then remove the strut.
- b Secure the strut in its storage position **A** or **C** depending on the machine model.



S138641



S200240