CASE CONSTRUCTION

SERVICE MANUAL

WHEEL LOADER

921E
TIER 3

84299249
(Replaces 87624950)

Revised December 2008
Issued February 2007

921E Wheel Loader
Service Manual 84299249
(Replaces 87624950)

Table of Contents

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

Issued December 2009

921E Wheel Loader
Service Manual 84299249
(Replaces 87624950)

Table of Contents

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

84299250

(Replaces 5-5370)

Issued December 2009

921E Wheel Loader
Service Manual 84299249
(Replaces 87624950)

Table of Contents

NOTE: CNH America LLC. reserves the right to make improvements in design or changes in specifications at any time without incurring any obligation to install them on units previously sold.

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

84299250

(Replaces 5-5370)

Issued December 2009

SECTION INDEX

GENERAL

CASE, LLC.
700 State Street
Racine, WI 53404 U.S.A.

Bur 5-5380

Issued February, 2007

Section 1001

GENERAL TORQUE SPECIFICATIONS

CASE, LLC.
700 State Street
Racine, WI 53404 U.S.A.

Bur 8-71603

Issued April, 2003 Revised July, 2005

TABLE OF CONTENTS

TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers dry, or when lubricated with engine oil. Not applicable if special graphities, Molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts, and Studs

Size	Pound-Inches	Newton metres
1/4 inch	108 to 132	12 to 15
5/16 inch	204 to 252	23 to 28
3/8 inch	420 to 504	48 to 57
Size	Pound-Feet	Newton metres
7/16 inch	54 to 64	73 to 87
1/2 inch	80 to 96	109 to 130
9/16 inch	110 to 132	149 to 179
5/8 inch	150 to 180	203 to 244
3/4 inch	270 to 324	366 to 439
7/8 inch	400 to 480	542 to 651
1.0 inch	580 to 696	787 to 944
1-1/8 inch	800 to 880	1085 to 1193
1-1/4 inch	1120 to 1240	1519 to 1681
1-3/8 inch	1460 to 1680	1980 to 2278
1-1/2 inch	1940 to 2200	2631 to 2983

Grade 8 Bolts, Nuts, and Studs

Size	Pound-Inches	Newton metres
1/4 inch	144 to 180	16 to 20
5/16 inch	288 to 348	33 to 39
3/8 inch	540 to 648	61 to 73
Size	Pound-Feet	Newton metres
7/16 inch	70 to 84	95 to 114
1/2 inch	110 to 132	149 to 179
9/16 inch	160 to 192	217 to 260
5/8 inch	220 to 264	298 to 358
3/4 inch	380 to 456	515 to 618
7/8 inch	600 to 720	814 to 976
1.0 inch	900 to 1080	1220 to 1465
1-1/8 inch	1280 to 1440	1736 to 1953
1-1/4 inch	1820 to 2000	2468 to 2712
1-3/8 inch	2380 to 2720	3227 to 3688
1-1/2 inch	3160 to 3560	4285 to 4827

NOTE: *Use thick nuts with Grade 8 bolts.*

TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or Molydisulfide grease or oil is used.

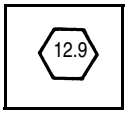
Grade 8.8 Bolts, Nuts, and Studs

Size	Pound-Inches	Newton metres
M4	24 to 36	3 to 4
M5	60 to 72	7 to 8
M6	96 to 108	11 to 12
M8	228 to 276	26 to 31
M10	456 to 540	52 to 61
Size	Pound-Feet	Newton metres
M12	66 to 79	90 to 107
M14	106 to 127	144 to 172
M16	160 to 200	217 to 271
M20	320 to 380	434 to 515
M24	500 to 600	675 to 815
M30	920 to 1100	1250 to 1500
M36	1600 to 1950	2175 to 2600

Grade 10.9 Bolts, Nuts, and Studs

Size	Pound-Inches	Newton metres
M4	36 to 48	4 to 5
M5	84 to 96	9 to 11
M6	132 to 156	15 to 18
M8	324 to 384	37 to 43
Size	Pound-Feet	Newton metres
M10	54 to 64	73 to 87
M12	93 to 112	125 to 150
M14	149 to 179	200 to 245
M16	230 to 280	310 to 380
M20	450 to 540	610 to 730
M24	780 to 940	1050 to 1275
M30	1470 to 1770	2000 to 2400
M36	2580 to 3090	3500 to 4200

Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

37 Degree Flare Fitting			
Tube OD Hose ID	Thread Size	Pound-Inches	Newton metres
1/4 inch 6.4 mm	7/16-20	72 to 144	8 to 16
5/16 inch 7.9 mm	1/2-20	96 to 192	11 to 22
3/8 inch 9.5 mm	9/16-18	120 to 300	14 to 34
1/2 inch 12.7 mm	3/4-16	180 to 504	20 to 57
5/8 inch 15.9 mm	7/8-14	300 to 696	34 to 79
Tube OD Hose ID	Thread Size	Pound-Feet	Newton metres
3/4 inch 19.0 mm	1-1/16-12	40 to 80	54 to 108
7/8 inch 22.2 mm	1-3/16-12	60 to 100	81 to 135
1.0 inch 25.4 mm	1-5/16-12	75 to 117	102 to 158
1-1/4 inch 31.8 mm	1-5/8-12	125 to 165	169 to 223
1-1/2 inch 38.1 mm	1-7/8-12	210 to 250	285 to 338

Straight Threads with O-ring			
Tube OD Hose ID	Thread Size	Pound-Inches	Newton metres
1/4 inch 6.4 mm	7/16-20	144 to 228	16 to 26
5/16 inch 7.9 mm	1/2-20	192 to 300	22 to 34
3/8 inch 9.5 mm	9/16-18	300 to 480	34 to 54
1/2 inch 12.7 mm	3/4-16	540 to 804	57 to 91
Tube OD Hose ID	Thread Size	Pound-Feet	Newton metres
5/8 inch 15.9 mm	7/8-14	58 to 92	79 to 124
3/4 inch 19.0 mm	1-1/16-12	80 to 128	108 to 174
7/8 inch 22.2 mm	1-3/16-12	100 to 160	136 to 216
1.0 inch 25.4 mm	1-5/16-12	117 to 187	159 to 253
1-1/4 inch 31.8 mm	1-5/8-12	165 to 264	224 to 357
1-1/2 inch 38.1 mm	1-7/8-12	250 to 400	339 to 542

Split Flange Mounting Bolts		
Size	Pound-Inches	Newton metres
5/16-18	180 to 240	20 to 27
3/8-16	240 to 300	27 to 34
7/16-14	420 to 540	47 to 61
Size	Pound-Feet	Newton metres
1/2-13	55 to 65	74 to 88
5/8-11	140 to 150	190 to 203

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

O-ring Face Seal End					O-ring Boss End Fitting or Lock Nut		
Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Inches	Newton metres	Thread Size	Pound-Inches	Newton metres
-4	1/4 inch 6.4 mm	9/16-18	120 to 144	14 to 16	7/16-20	204 to 240	23 to 27
-6	3/8 inch 9.5 mm	11/16-16	216 to 240	24 to 27	9/16-18	300 to 360	34 to 41
-8	1/2 inch 12.7 mm	13/16-16	384 to 480	43 to 54	3/4-16	540 to 600	61 to 68
					Thread Size	Pound-Feet	Newton metres
-10	5/8 inch 15.9 mm	1-14	552 to 672	62 to 76	7/8-14	60 to 65	81 to 88
Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Feet	Newton metres	1-1/16-12	85 to 90	115 to 122
					1-3/16-12	95 to 100	129 to 136
-12	3/4 inch 19.0 mm	1-3/16-12	65 to 80	90 to 110	1-5/16-12	115 to 125	156 to 169
-14	7/8 inch 22.2 mm	1-3/16-12	65 to 80	90 to 110	1-5/8-12	150 to 160	203 to 217
-16	1.0 inch 25.4 mm	1-7/16-12	92 to 105	125 to 140	1-7/8-12	190 to 200	258 to 271
-20	1-1/4 inch 31.8 mm	1-11/16-12	125 to 140	170 to 190			
-24	1-1/2 inch 38.1 mm	2-12	150 to 180	200 to 254			

Section 1002

FLUIDS AND LUBRICANTS

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

Bur 5-5390

Issued February, 2007

TABLE OF CONTENTS

CAPACITIES AND LUBRICANTS

Engine Oil
- Capacity with Filter Change ..... 30.0 liters (32 U.S. quarts)
- Type of oil ..... Case AKCELA No. 1 (SAE 15W-40) engine oil - see engine oil recommendations on page 4

Engine Cooling System
- Capacity ..... 56.8 liters (15.0 U.S. Gallons)
- Type of Coolant ..... 50% water and 50% Ethylene Glycol

Fuel Tank
- Capacity ..... 393.7 liters (104 U.S. Gallons)
- Type of Fuel ..... See Diesel fuel specifications on page 5

Hydraulic System
- Hydraulic Reservoir Refill Capacity with Filter Change ..... 130 liters (34.0 U.S. Gallons)
- Total System Capacity ..... 242.0 liters (64.0 U.S. Gallons)
- Type of Oil ..... Case AKCELA Hy-Tran Ultra®

Transmission
- Refill Capacity with Filter Change ..... 28.4 liters (7.5 U.S. Gallons)
- Total System Capacity ..... 44.5 liters (11.8 U.S. Gallons)
- Type of Oil ..... Case AKCELA No. 1 (15W-40)

Axles
- Capacity
  - Front with out axle coolers ..... 51.0 liters (13.5 U.S. Gallons)
  - Rear with out axle coolers ..... 51.0 liters (13.5 U.S. Gallons)
  - Front with axle coolers ..... 55.0 liters (14.5 U.S. Gallons)
  - Rear with axle coolers ..... 55.0 liters (14.5 U.S. Gallons)
- Type of Lubricant ..... Case AKCELA (SAE 80W-140) Transaxle Fluid

Brake System
- Type of Fluid (Same as Hydraulic System) ..... Case AKCELA Hy-Tran Ultra®

NOTE: *DO NOT use an alternate oil in the axles. The brake components in the axles could be damaged as a result of using an alternate oil.*

ENGINE OIL RECOMMENDATIONS

Case AKCELA No. 1 Engine oil is recommended for use in your Case engine. Case AKCELA No. 1 Engine Oil will lubricate your engine correctly under all operating conditions.

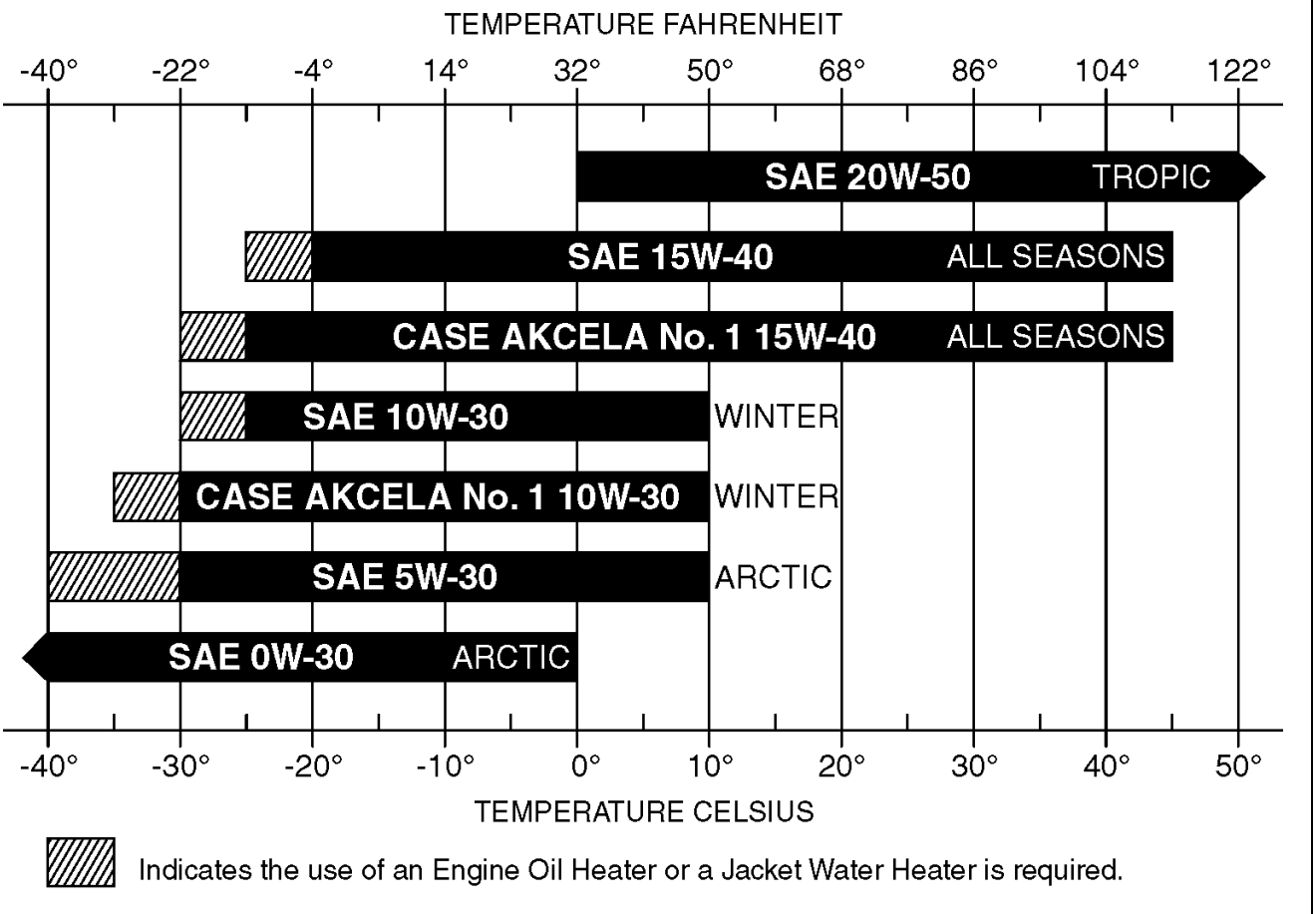
If Case AKCELA No. 1 Multi-Viscosity Oil is not available, use only oil meeting API engine oil service category CH-4 (preferred) or CG-4.

RH99K130

See the chart below for recommended viscosity at ambient air temperature ranges.

NOTE: *Do not put performance additives or other oil additive products in the engine crankcase. The oil change intervals given in this manual are according to tests with Case AKCELA lubricants.*

BD03A102



BC02N250

DIESEL FUEL SYSTEM

Use No. 2 diesel fuel in the engine of this machine. The use of other fuels can cause the loss of engine power and high fuel consumption.

In very cold temperatures, a mixture of No. 1 and No. 2 diesel fuels is temporarily permitted. See the following Note.

NOTE: *See your fuel dealer for winter fuel requirements in your area. If the temperature of the fuel lowers below the cloud point (wax appearance point), wax crystals in the fuel will restrict the fuel filter and cause the engine to lose power or not start.*

The diesel fuel used in this machine must meet the specifications as shown below in, “Specifications for Acceptable No. 2 Diesel Fuel”, or “Specification D975-81” of the American Society for Testing and Materials.

Fuel Storage

If you keep fuel in storage for a period of time, you can get foreign material or water in the fuel storage tank. Many engine problems are caused by water in the fuel.

Keep the fuel storage tank outside and keep the fuel as cool as possible. Remove water from the storage container at regular periods of time.

Fill the fuel tank at the end of the daily operating period to prevent condensation in the fuel tank.

Specifications for Acceptable No. 2 Diesel Fuel

API gravity, minimum 34
Flash point, minimum .....60°C (140°F)
Cloud point (wax appearance point), maximum .....-20°C (-5°F) See Note above
Pour point, maximum .....-26°C (-15°F) See Note above
Distillation temperature, 90% point .....282 to 338°C (540 to 640°F)
Viscosity, at 38°C (100°F)
Centistokes ..... 2.0 to 4.3
Cetane number, minimum ..... 43 (45 to 55 for winter or high altitudes)
Water and sediment, by volume, maximum 0.05%

Biodiesel Information

General Fuel Classification	Final Boiling Point (Max)	Cetane (Min)	Sulfur Content (Max)
B5 * (5% Biodiesel)	< 360° C (680° F)	47	0.05%
B20 ** (20% Biodiesel)	< 360° C (680° F)	47	0.05%

*- Must meet the D 975 specification for diesel fuels.

**-Must meet the ASTM D6751-03A specification.

NOTE: *B20 Biodiesel is not approved for common rail diesel engines at this time.*

MAINTENANCE SCHEDULE

Model 921E

AS REQUIRED

SERVICE THE AIR CLEANER IF THE AIR CLEANER WARNING LAMP ILLUMINATES ..... SEE OPERATORS MANUAL
REPLACE THE TRANSMISSION FILTER
IF THE TRANSMISSION FILTER RESTRICTION WARNING LAMP ILLUMINATES ..... USE CASE FILTER
CHECK THE RADIATOR COOLANT LEVEL IF THE WARNING LAMP ILLUMINATES ..... SEE OPERATORS MANUAL
REPLACE THE HYDRAULIC FILTER IF THE HYDRAULIC FILTER WARNING LAMP ILLUMINATES ..... USE CASE FILTER

EVERY 10 HOURS OF OPERATION OR EACH DAY - WHICHEVER OCCURS FIRST

CHECK THE ENGINE OIL LEVEL ..... SEE OPERATORS MANUAL
DRAIN THE FUEL/WATER SEPARATOR ..... SEE OPERATORS MANUAL
CHECK THE ALTERNATOR, AC BELT ..... SEE OPERATORS MANUAL

EVERY 50 HOURS OF OPERATION

CHECK THE TRANSMISSION OIL LEVEL (ENGINE RUNNING AND OIL WARM) ..... SEE OPERATORS MANUAL
CHECK THE HYDRAULIC RESERVOIR FLUID LEVEL ..... SEE OPERATORS MANUAL
CHECK THE ENGINE COOLANT SURGE TANK ..... SEE OPERATORS MANUAL
LUBRICATE THE BELLCRANK AND BUCKET PIVOTS (6 FITTINGS) Z-BAR ..... CASE AKCELA MOLYDISULFIDE GREASE
LUBRICATE REAR AXLE TRUNNION PINS (2 FITTINGS) ..... CASE AKCELA MOLYDISULFIDE GREASE

EVERY 100 HOURS OF OPERATION

LUBRICATE THE STEERING CYLINDER PIVOTS - ROD AND CLOSED END (4 FITTINGS) ..... CASE AKCELA MOLYDISULFIDE GREASE
LUBRICATE THE LOADER LIFT ARM AND CYLINDER PIVOTS (7 FITTINGS) Z-BAR ..... CASE AKCELA MOLYDISULFIDE GREASE
LUBRICATE THE FRONT DRIVE SHAFT SUPPORT BEARING ..... CASE AKCELA MOLYDISULFIDE GREASE

EVERY 250 HOURS OF OPERATION

CHANGE COOLANT FILTER ..... SEE OPERATORS MANUAL
CHECK THE TIRE CONDITION AND AIR PRESSURE ..... SEE OPERATORS MANUAL
CLEAN THE CAB AIR FILTERS ..... SEE OPERATORS MANUAL
REPLACE FUEL FILTER ..... SEE OPERATORS MANUAL

EVERY 500 HOURS OF OPERATION

CHANGE THE ENGINE OIL AND REPLACE THE ENGINE OIL FILTER ..... SEE OPERATORS MANUAL
CHECK THE BATTERY FLUID LEVEL ..... SEE OPERATORS MANUAL
DRAIN WATER AND SEDIMENT FROM THE FUEL TANK ..... SEE OPERATORS MANUAL
CHECK THE AXLE OIL LEVEL FRONT AND REAR ..... SEE OPERATORS MANUAL
CHECK ROPS AND SEAT BELT MOUNTING BOLTS ..... SEE OPERATORS MANUAL

EVERY 1000 HOURS OF OPERATION

REPLACE THE HYDRAULIC FILTERS (2) ..... USE CASE FILTER
REPLACE THE TRANSMISSION OIL FILTERS (2) ..... USE CASE FILTER
CHANGE THE TRANSMISSION OIL ..... SEE OPERATORS MANUAL
CHANGE CAB AIR FILTERS ..... SEE OPERATORS MANUAL
LUBRICATE THE UPPER AND LOWER CHASSIS PIVOTS (2 FITTINGS) ..... CASE AKCELA MOLYDISULFIDE GREASE
CHANGE THE FRONT/REAR AXLE OIL (AND FILTERS IF EQUIPPED) ..... SEE OPERATORS MANUAL

EVERY 1500 HOURS OF OPERATION

ADJUST THE ENGINE VALVE CLEARANCES ..... SEE YOUR CUMMINS DEALER

EVERY 2000 HOURS OF OPERATION OR EACH YEAR - WHICHEVER OCCURS FIRST

CHANGE THE HYDRAULIC OIL ..... SEE OPERATORS MANUAL
DRAIN, FLUSH AND REFILL THE ENGINE COOLING SYSTEM ..... ETHYLENE GLYCOL AND WATER
REPLACE THE AIR CLEANER ELEMENTS ..... USE CASE FILTERS

If you operate the machine in severe conditions, lubricate and service the machine more frequently. It is recommended that you see your Case dealer for information on the Systemgard Lubrication Analysis System.

See your Operators manual for maintenance of safety related items and for detailed information of the service items on this chart. Operators and service manuals are available for this machine from your Case dealer.

Section
1003

METRIC CONVERSION CHART

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

Bur 7-52590

Issued April, 2003

TABLE OF CONTENTS

CONVERSION FACTORS

Metric to U.S.

	MULTIPLY	BY	TO OBTAIN
Area:	sq. meter hectare	10.763 91 2.471 05	square foot acre
Force:	newton newton	3.596 942 0.224 809	ounce force pound force
Length:	millimeter meter kilometer	0.039 370 3.280 840 0.621 371	inch foot mile
Mass:	kilogram	2.204 622	pound
Mass/Area:	kilogram/hectare	0.000 466	ton/acre
Mass/Energy:	gr/kW/hr.	0.001 644	lbs/hp/hr.
Mass/Volume:	kg/cubic meter	1.685 555	lb/cubic yd.
Power:	kilowatt	1.341 02	horsepower
Pressure:	kilopascal bar	0.145 038 14.50385	lb/sq. inch lb/sq. inch
Temperature:	degree C	1.8 x C +32	degree F
Torque:	newton meter newton meter	8.850 748 0.737 562	lb/inch lb/foot
Velocity:	kilometer/hr.	0.621 371	miles/hr.
Volume:	cubic centimeter cubic meter cubic meter milliliter litre litre litre litre	0.061 024 35.314 66 1.307 950 0.033 814 1.056 814 0.879 877 0.264 172 0.219 969	cubic inch cubic foot cubic yd. ounce (US fluid) quart (US liquid) quart (Imperial) gallon (US liquid) gallon (Imperial)
Volume/Time:	litre/min. litre/min.	0.264 172 0.219 969	gallon/min. (US liquid) gallon/min. (Imperial)

U.S. to Metric

	MULTIPLY	BY	TO OBTAIN
Area:	square foot acre	0.092 903 0.404 686	square meter hectare
Force:	ounce force pound force	0.278 014 4.448 222	newton newton
Length:	inch foot mile	25.4 * 0.304 8 * 1.609 344 *	millimeter meter kilometer
Mass:	pound ounce	0.453 592 28.35	kilogram gram
Mass/Area:	ton/acre	2241 702	kilogram/hectare
Mass/Energy:	lb/hp/hr	608.277 4	gr/kW/hr
Mass/Volume:	lb/cubic yd.	0.593 276	kg/cubic meter
Power:	horsepower	0.745 700	kilowatt
Pressure:	lbs/sq. in. lbs/sq. in. lbs/sq. in.	6.894 757 0.069 0.070 303	kilopascal bar kg/sq. cm
Temperature:	degree F	1.8 F - 32	degree C
Torque:	pound/inch pound/foot	0.112 985 1.355 818	newton meter newton meter
Velocity:	miles/hr.	1.609 344 *	kilometer/hr.
Volume:	cubic inch cubic foot cubic yard ounce (US fluid) quart (US liquid) quart (Imperial) gallon (US) gallons (Imperial)	16.387 06 0.028 317 0.764.555 29.573 53 0.946 353 1.136 523 3.785 412 4.546 092	cubic centimeter cubic meter cubic meter milliliter litre litre litre litre
Volume/Time:	gallon/min.	3.785 412	litre/min.

* = exact

SECTION INDEX

ENGINES

FOR ENGINE REPAIR, SEE YOUR CUMMINS DEALER

CASE, LLC.
700 State Street
Racine, WI 53404 U.S.A.

Bur 5-5400

Issued February, 2007

Section
2000

ENGINE AND RADIATOR REMOVAL AND INSTALLATION

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

Bur 5-5410

Issued February, 2007

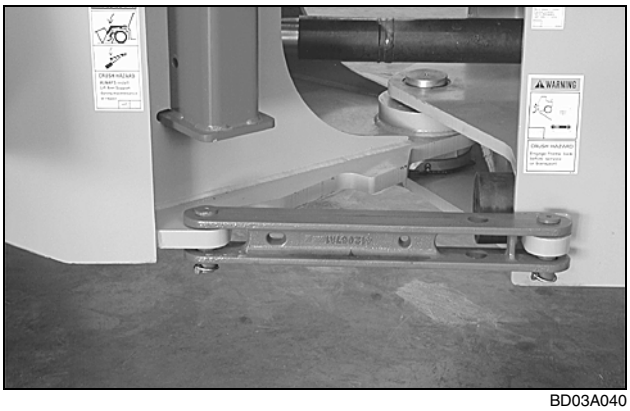
TABLE OF CONTENTS

ENGINE

Removal

IMPORTANT: *When disconnecting fuel or hydraulics connections put caps on the fittings and plugs in the hoses to prevent foreign material from entering the system.*

STEP 1



BD03A040

Park machine on a level surface and lower bucket to ground. Put articulation lock in LOCKED position.

STEP 2

Turn the ignition switch to the run position, place the pilot control switch in the normal operation position (right side of rocker switch depressed).

STEP 3

Move the loader hydraulic control handle to the raise and lower position in order to release any hydraulic pressure in the lift circuit.

STEP 4

Move the loader control handle in and out of the tilt position several times, this will relieve any pressure in the pilot accumulator.

STEP 5

Release the pressure in the ride control accumulator with the bleeder valve in the ride control valve, see ride control valve remove section 8001.

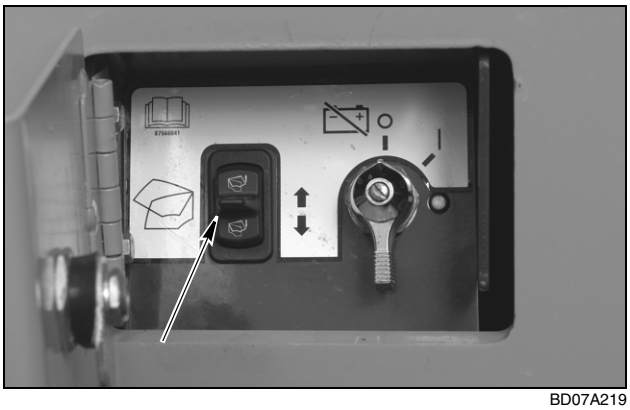
STEP 6

Actuate brake pedal several times to discharge brake accumulators.

STEP 7

Slowly loosen the filler cap for hydraulic reservoir to release air pressure in hydraulic reservoir.

STEP 8



BD07A219

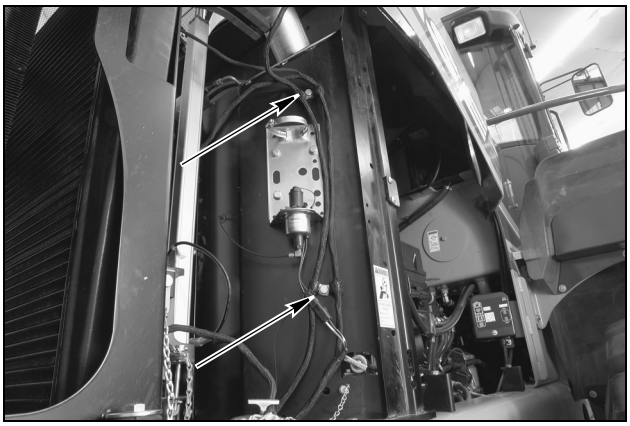
Raise the hood with the hood lift motor. Put master disconnect switch in OFF position. Remove both battery covers and disconnect batteries from the machine.

STEP 9

BD07B106

Tag and disconnect hood wiring harness connector from rear chassis wiring harness connector.

STEP 10



BD07B107

Remove bolts securing harness.

STEP 11

BD07B108

Attach sling left side of the hood.

STEP 12

BD07B109

Attach sling right side of the hood.

STEP 13

BD07B110

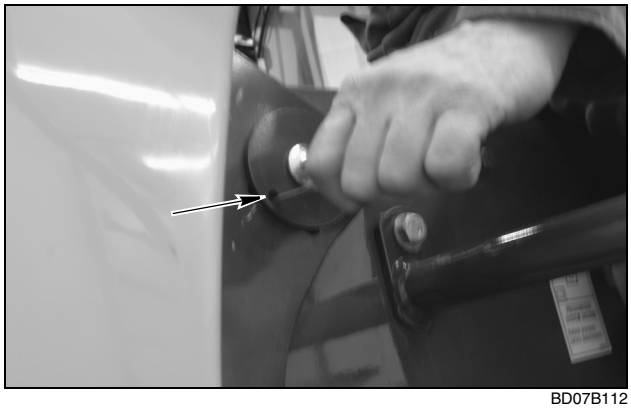
Attach a sling to the rear of the hood. Raise and remove weight from the hood lifting motor.

STEP 14

BD07B111

Remove the pin from the top of the lifting motor.

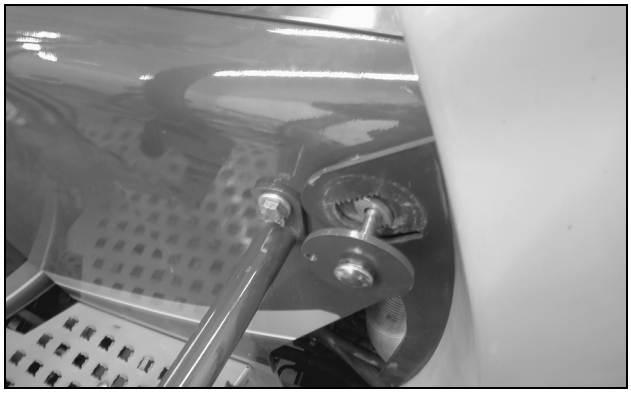
STEP 15



BD07B112

Put punch in the hole to hold washer and bolt from turning while removing nut from inside.

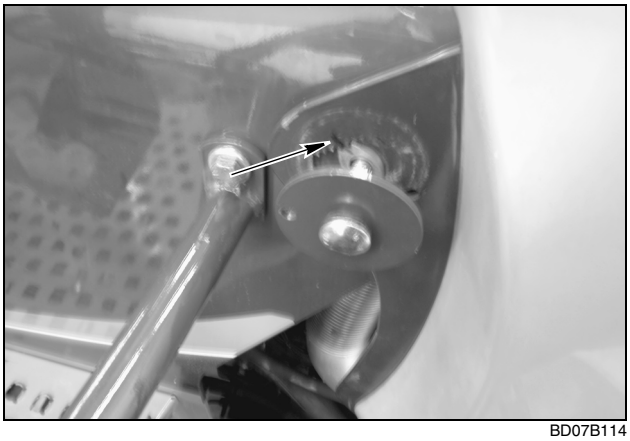
STEP 16



BD07B113

Push bolt and washer away from hinge, do not remove at this time.

STEP 17



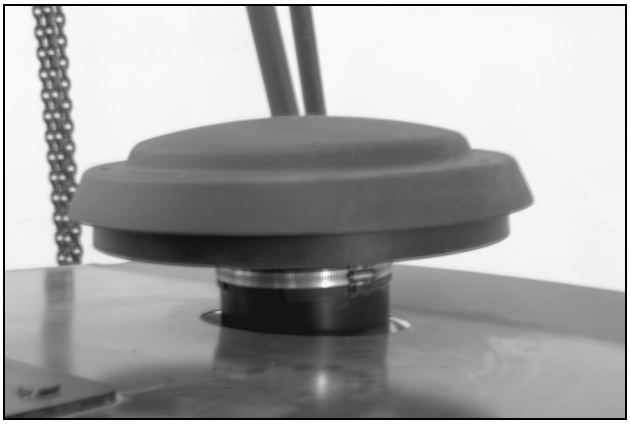
BD07B114

Mark wedge and hood for reposition during assembly, remove bolt, washer, and wedge.

STEP 18

Carefully raise and remove hood from loader. Lower hood onto suitable platform and disconnect lifting equipment.

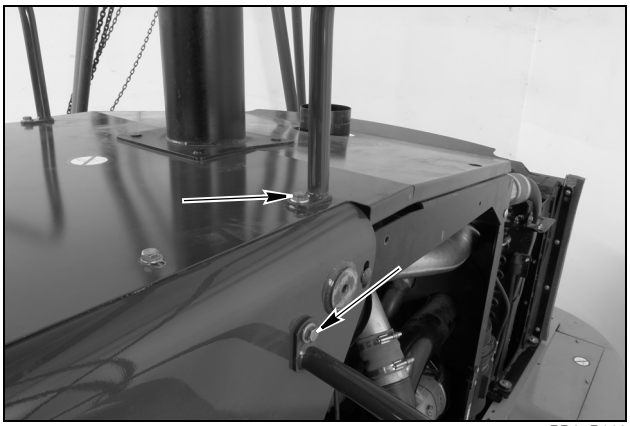
STEP 19



BD07B115

Loosen clamp and remove inlet air hood.

STEP 20



BD07B116

Remove hand rail bolts.

STEP 21

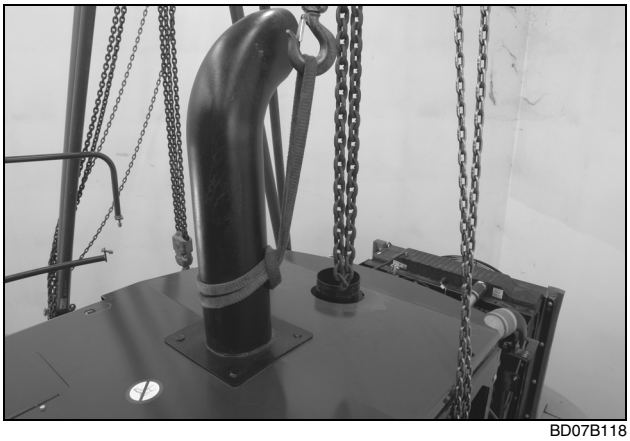
BD07B117

Loosen hand rail bolts, turn the hand rail out away from the engine hood.

STEP 22

Repeat steps 20 and 21 for the other hand rail.

STEP 23



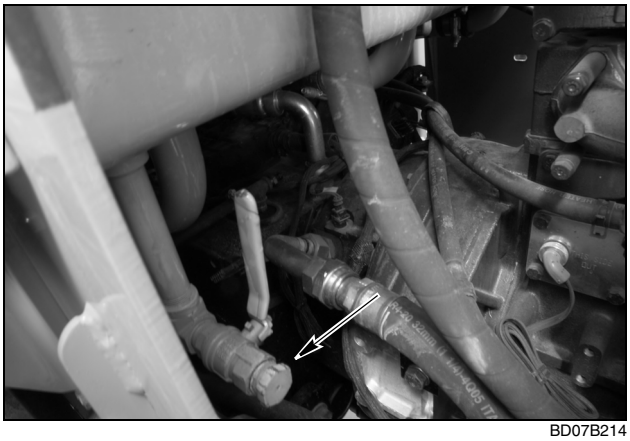
BD07B118

Remove hood mounting bolts, attach sling to exhaust stack.

STEP 24

Carefully raise and remove hood from loader. Lower hood onto suitable platform and disconnect lifting equipment.

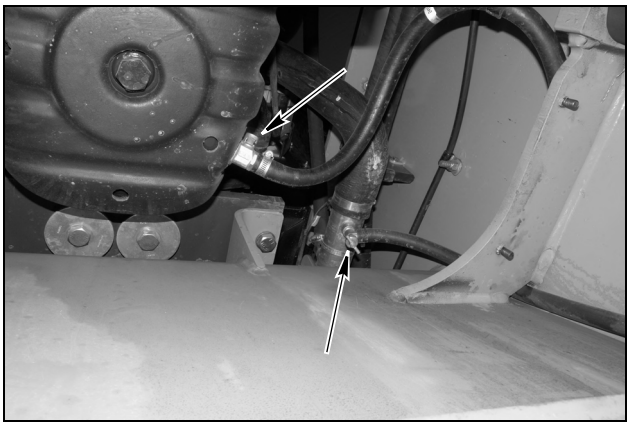
STEP 25



BD07B214

Open the hydraulic reservoir cap. Attach a hose to the hydraulic reservoir drain valve, drain the reservoir.

STEP 26

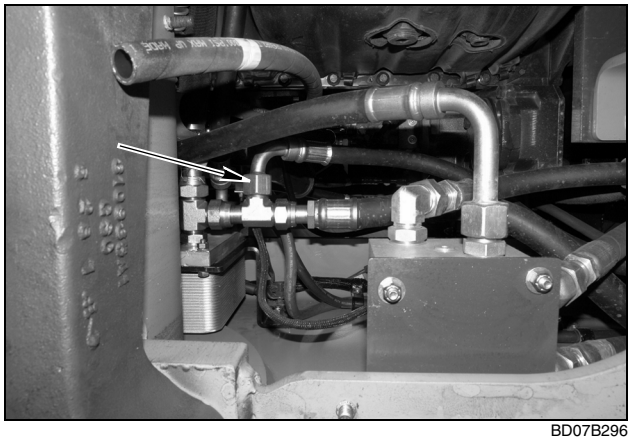


BD07B176

Open the cooling system deaeration tank cap. Drain the engine oil and engine cooling system.

NOTE: *The oil cooler will not drain by draining the reservoir.*

STEP 27



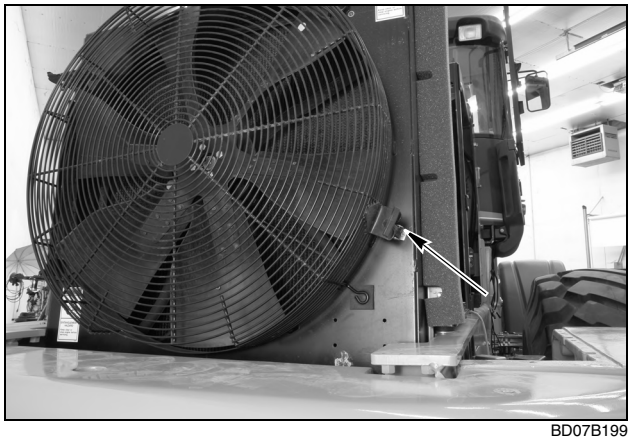
BD07B296

Located behind the rear axle on the right side of the frame, disconnect the return line from the oil cooler, drain the oil cooler.

STEP 28

If loader is equipped with air conditioning, recover the freon. Refer to section 9003.

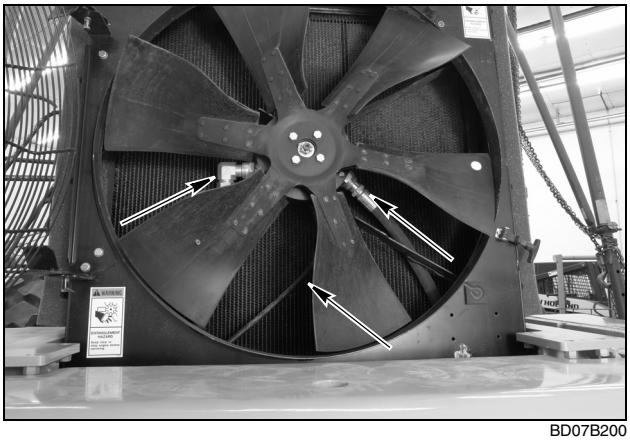
STEP 29



BD07B199

Release the latch on the fan shroud and open the shroud.

STEP 30



BD07B200

Tag and disconnect fan hoses.

STEP 31

BD07B204

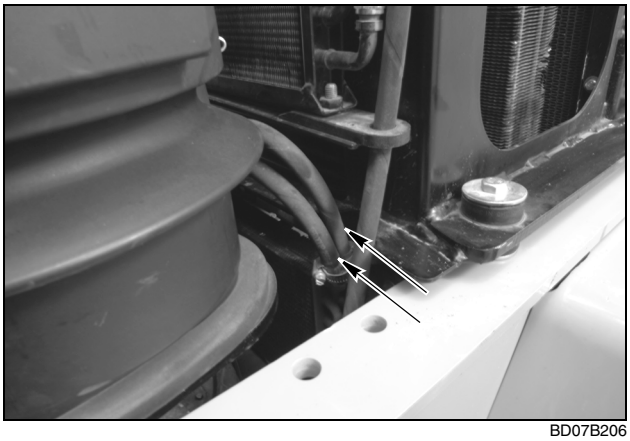
Tag and disconnect four oil cooler hoses.

STEP 32

BD07B205

Disconnect the lower radiator hose and cooling pack grounding wire.

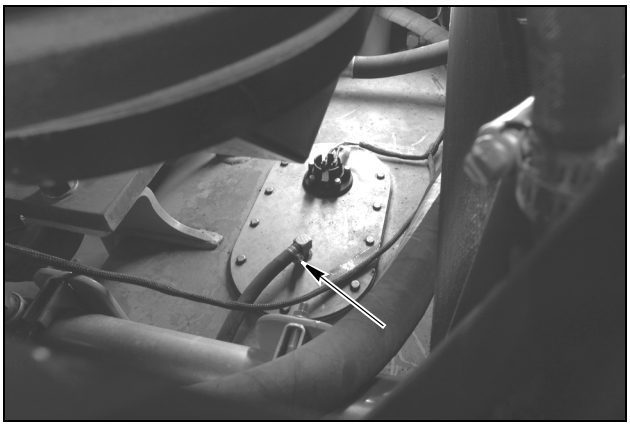
STEP 33



BD07B206

Tag and disconnect the fuel cooler hoses from the fuel cooler, remove brackets securing fuel hoses to cooler pack.

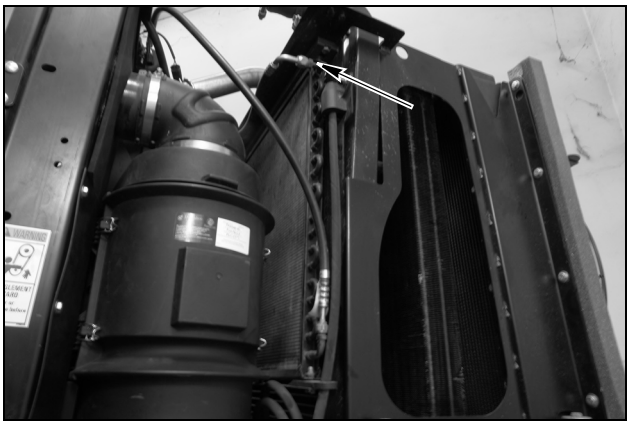
STEP 34



BD07B230

Disconnect the fuel tank vent hose.

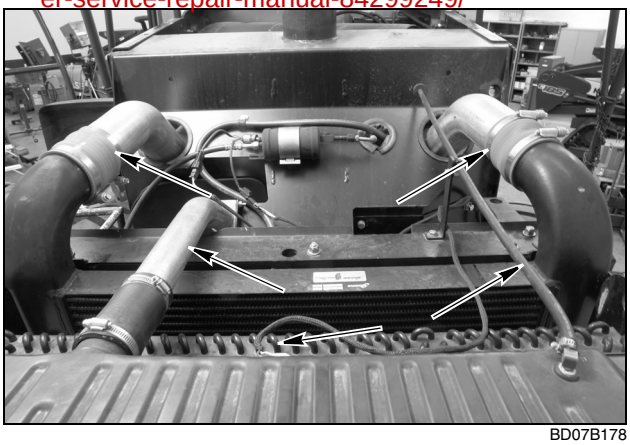
STEP 35



BD07B221

Disconnect the top hose from the condenser.

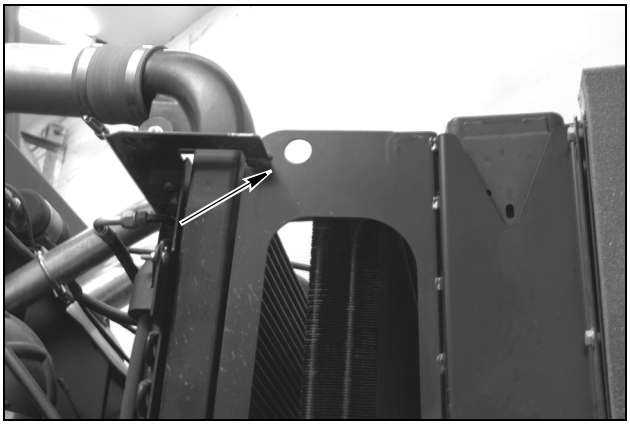
STEP 36



BD07B178

Loosen clamps and remove upper radiator hose and tube. Loosen the clamps and remove the hoses from the after cooler. Loosen clamp and disconnect radiator vent hose, disconnect cooling level sensor.

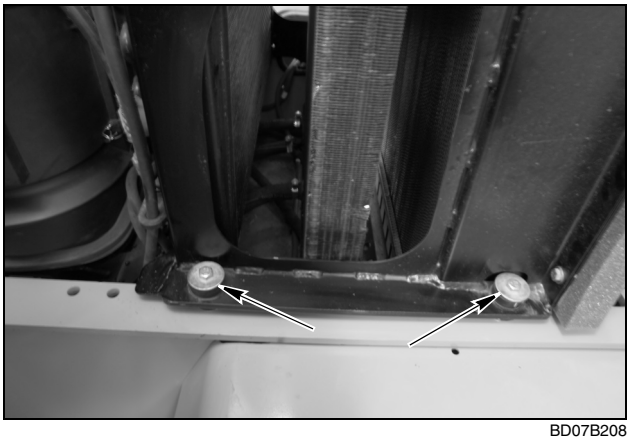
STEP 37



BD07B229

Attach lifting equipment to the lifting points on cooler pack.

STEP 38



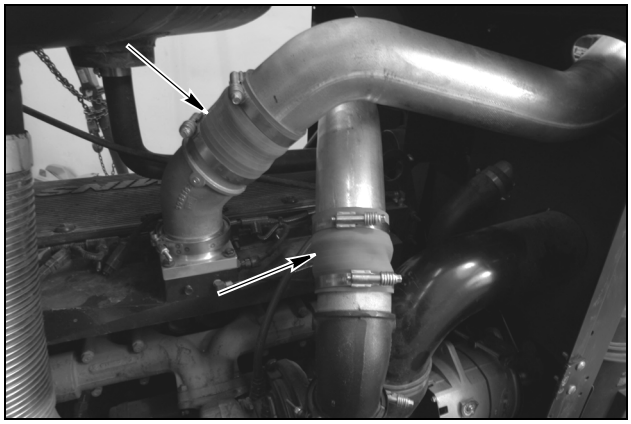
BD07B208

Remove the mounting bolts for the cooler pack.

STEP 39

Carefully raise and remove cooler pack from loader. Lower cooler pack onto suitable platform and disconnect lifting equipment.

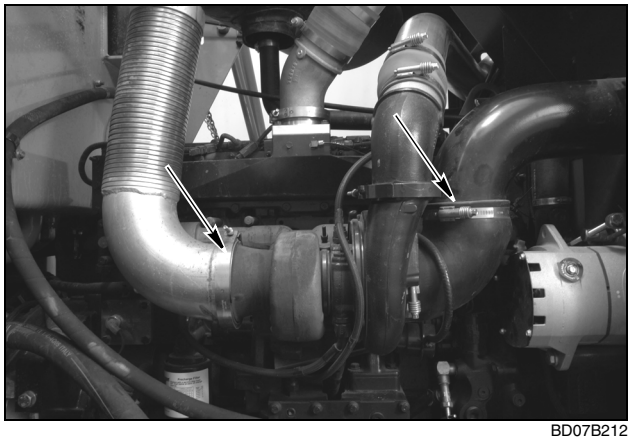
STEP 40



BD07B209

Loosen the hose clamps, disconnect and remove the after cooler tubes from the machine.

STEP 41



BD07B212

Loosen the hose clamps, disconnect the turbo inlet hose. Loosen the clamp and disconnect the muffler flex pipe from the turbo.