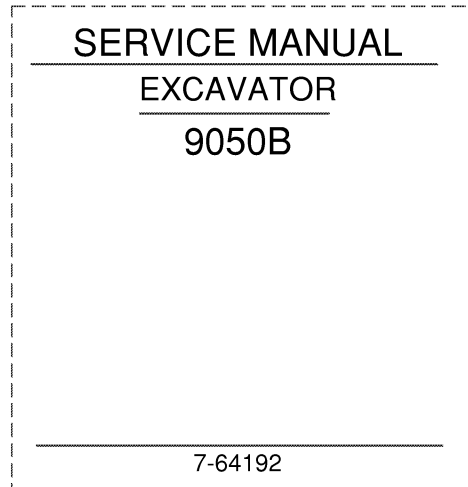


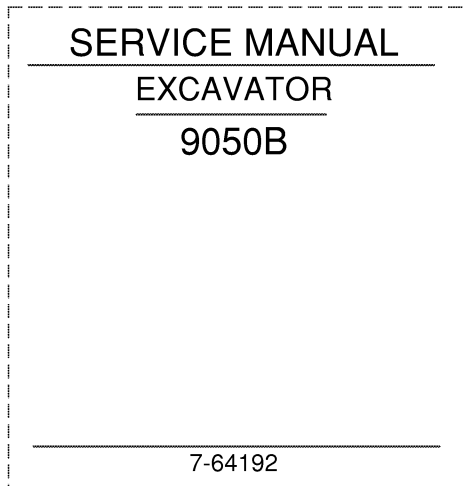
1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



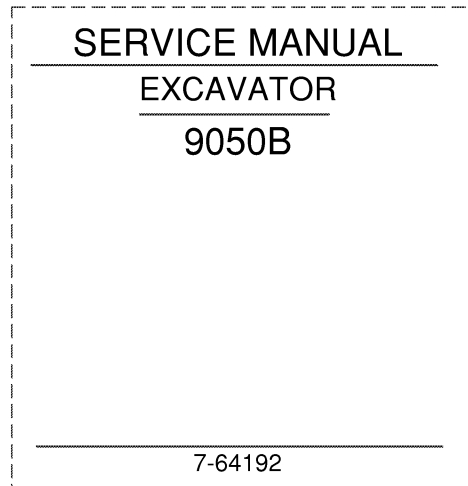
1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4

9050B Excavator Service Manual No. 7-64192 Table of Contents

Description	Section No.	Form No.
General	Tab 1	
Loctite Product Chart		8-98900
Safety, General Information and Torque Specifications	1001	7-62010
Specifications	1002	7-64280
Engines	Tab 2	
Engine	2000	7-64680
Radiator, Oil Cooler and Cooling System Reservoir	2001	7-64580
Fuel System	Tab 3	
Fuel Tank, Filters and Lines	3001	7-64490
Electrical	Tab 4	
Electrical Specifications and Troubleshooting	4001	7-63690
Electrical Schematic Foldout	In Rear Pocket	7-15340
Battery Testing, Maintenance and Booster Battery Connections	4002	7-64500
Controller	4003	7-62070
Tracks	Tab 5	
Tracks, Rollers and Idlers	5002	7-64560
Power Train	Tab 6	
Drive Motor and Final Drive Transmission	6002	7-64690
Swing Motor and Swing Reduction Gear	6003	7-64570
Hydraulics	Tab 8	
Cleaning the Hydraulic System	8000	7-64510
Hydraulic Specifications, Troubleshooting and Pressure Checks	8001	7-63700
Hydraulic Schematic Foldout	In Rear Pocket	7-15340
Main Hydraulic Pump	8002	7-64590
Main Hydraulic Control Valve	8003	7-64600
Cylinders	8004	7-64700
Hand Control Valves, Foot Left and Right Travel Control Valves, Shuttle Valve and Accumulator	8005	7-64520
Eight Spool Solenoid Valve, Swing Lock and Swing Brake Solenoid Valve	8006	7-64530
Cushion Control Valve	8007	7-64540
Auxiliary Hydraulics	8008	7-62180
Hydraulic Reservoir Pressurization System	8009	7-64710
Hydraulic Pilot Filter, Hydraulic Inline Filter and Bypass Oil Filter	8011	7-64550
Hydraulic Swivel	8013	7-64610

CASE CORPORATION
 700 State Street
 Racine, WI 53404 U.S.A.

CASE CANADA CORPORATION
 3350 South Service Road
 Burlington, ON L7N 3M6 CANADA

Reprinted

© 1999 Case Corporation
 Printed in U.S.A.
 April, 1999

Rac 7-52701

Sample manual Download All pages at:

<https://www.arepairmanual.com/downloads/1999-case-9050b-excavator-service-manual-7-64192r0/>

Description	Section No.	Form No.
Mounted Equipment	Tab 9	
Upper Structure and Counterweight	9002	7-64720
Boom, Arm and Bucket	9003	7-64730
Operators Seat, Operators Seat Bracket and Seat Belts	9004	7-62260
Cab and Cab Equipment	9005	7-62270
Air Conditioner Troubleshooting and System Checks	9006	7-62280
Air Conditioner Components Removal and Installation	9008	7-62300
Air Conditioner Components	9009	7-62310

LOCTITE PRODUCT CHART

Product	Color	Similar Products	Gap (In Inches)	Strength (Steel/Steel)	Working Temperature Range-Fahrenheit	Fixture/Full Cure (Steel/Steel) Time	Primer	Description
#3	Dark Brown					24 hr	N/A	Form a Gasket (works with oil, fuel or grease) Pliable
80	Yellow					Fast	N/A	Weatherstrip Adhesive
123	Clear					N/A	N/A	Parts Cleaner Fluid
220	Blue	290	0.003	57/143 in lbs	-65 to +250	6 min/24 hrs	747	Wicking Threadlocker
221	Purple	222	0.005	75/44 in lbs	-65 to +300	2 min/24 hrs	747	Low Strength Threadlocker
222	Purple		0.005	53/30 in lbs	-65 to +300	20 min/24 hrs	764	Low Strength Threadlocker (Small Screws)
225	Brown	222	0.010	45/25 in lbs	-65 to +300	7 min/24 hrs	747	Low Strength Threadlocker
242	Blue		0.005	80/50 in lbs	-65 to +300	10 min/24 hrs	764	Medium Strength Threadlocker
262	Red	271	0.005	160/190 in lbs	-65 to +300	5 min/24 hrs	747	High Strength Threadlocker
270	Green	271	0.007	160/320 in lbs	-65 to +300	3 min/24 hrs	747	High Strength Threadlocker
271	Red	262	0.007	160/320 in lbs	-65 to +300	10 min/24 hrs	764	High Strength Threadlocker
272	Red	620	0.007	180/220 in lbs	-65 to +450	30 min/24 hrs	764	High Temperature, High Strength
275	Green	277	0.010	210/300 in lbs	-65 to +300	3 min/24 hrs	747	High Strength Threadlocker
277	Red		0.010	225/300 in lbs	-65 to +300	60 min/24 hrs	764	High Strength Threadlocker
290	Green		0.003	85/350 in lbs	-65 to +300	6 min/24 hrs	764	Wicking Threadlocker
*404	Clear	495	0.006	3200 psi	-65 to +180	30 sec/24 hrs	NA	Instant Adhesive
*406	Clear		0.004	3200 psi	-65 to +180	15 sec/24 hrs	N/A	Surface Insensitive Adhesive
*409	Clear	454	0.008	2500 psi	-65 to +180	50 sec/24 hrs	N/A	Gel Instant Adhesive
*414	Clear		0.006	2500 psi	-65 to +180	30 sec/24 hr	N/A	Instant Adhesive
*415	Clear	454	0.010	2500 psi	-65 to +180	50 sec/24 hrs	N/A	Gap Filling Instant Adhesive (Metals)
*416	Clear	454	0.010	2500 psi	-65 to +180	50 sec/24 hrs	N/A	Gap Filling Instant Adhesive (Plastics)
*420	Clear		0.002	2500 psi	-65 to +180	15 sec/24 hrs	N/A	Wicking Instant Adhesive
*422	Clear	454	0.020	2800 psi	-65 to +180	60 sec/24 hrs	N/A	Gap Filling Instant Adhesive
*430	Clear		0.005	2500 psi	-65 to +180	20 sec/24 hrs	N/A	Metal Bonding Adhesive
*445	White/Black		0.250	2000 psi	-65 to +180	5 min/24 hrs	N/A	Fast Setting 2 Part Epoxy
*454	Clear		0.010	3200 psi	-65 to +180	15 sec/24 hrs	N/A	Surface Insensitive Gen Instant Adhesive
*495	Clear		0.004	2500 psi	-65 to +180	20 sec/24 hrs	N/A	General Purpose Instant Adhesive
*496	Clear		0.005	2500 psi	-65 to +180	20 sec/24 hrs	N/A	Metal Bonding Adhesive
504	Brt Orange	515	0.030	750 psi	-65 to +300	90 min/24 hrs	None	Rigid Gasket Eliminator
509	Light Blue		0.020	750 psi	-65 to +320	6 hr/72 hrs	764	Flange Sealant
510	Red		0.020	1000 psi	-65 to +400	30 min/24 hrs	764	High Temperature, Gasket Eliminator
515	Purple		0.010	750 psi	-65 to +300	1 hr/24 hrs	764	Gasket Eliminator 515

Rac 8-98902

* Products 404-496 (except for #445) are all instant adhesives (super glues) they differ mostly in viscosity

Printed in U.S.A.

LOCTITE PRODUCT CHART

Product	Color	Similar Products	Gap (In Inches)	Strength (Steel/Steel)	Working Temperature Range-Fahrenheit	Fixture/Full Cure (Steel/Steel) Time	Primer	Description
518	Red	515	0.030	500psi	-65 to +300	1 hr/24 hrs	764	Gasket Eliminator 518 for Aluminum
542	Brown	569	N/A	132/92 in lbs	-65 to +300	2 hr/24 hrs	747	Hydraulic Sealant
545	Purple		N/A	25/20 in lbs	-65 to +300	4 hr/24 hrs	747	Low Strength Pneumatic/Hydraulic Sealant
549	Orange	504	0.020	2500 psi	-65 to +300	2 hr/24 hrs	747	Instant Seal Plastic Gasket
554	Red	277	0.015	240/240 in lbs	-65 to +300	2 to 4 hrs/24 hrs	764	Refrigerant Sealant
567	White	592	N/A	500 psi	-65 to +400	4 hrs/24 hrs	764	Pipe Sealant for Stainless Steel
568	Orange	277	0.015	2500 psi	-65 to +300	12 hrs/24 hrs	764	Plastic Gasket
569	Brown	545	0.010	40/25 in lbs	-65 to +300	1 hr/24 hrs	764	Hydraulic Sealant
570	Brown	592	N/A	25/40 in lbs	-65 to +300	6 hrs/72 hrs	764	Steam Sealant
571	Brown	592	0.015	40/20 in lbs	-65 to +300	2 to 4 hrs/24 hrs	764	Pipe Sealant
572	White	578.575	N/A	80/27 in lbs	-65 to +300	24 hrs/72 hrs	None	Gasketing
592	White		0.020	500 psi	-65 to +400	4 hrs/72 hrs	736	Pipe Sealant with Teflon
593	Black		0.250	400 psi	-95 to +400	30 min/24 hrs	N/A	RTV Silicone
601	Green	609	0.005	3000 psi	-65 to +300	10 min/24 hrs	764	Current PIN #609
609	Green		0.005	3000 psi	-65 to +300	10 min/24 hrs	764	General Purpose Retaining Compound
620	Green	640	0.015	3000 psi	-65 to +450	30 min/24 hrs	747	High Temperature Retaining Compound
635	Green	680	0.010	4000 psi	-65 to +300	1 hr/24 hrs	747	High Strength Retaining Compound
638	Green	680	0.015	4100 psi	-65 to +300	10 min/24 hrs	747	High Strength Retaining Compound
640	Green	620	0.007	3000 psi	-65 to +400	1 hr/24 hrs	747	High Temperature Retaining Compound
660	Silver		0.020	3000 psi	-65 to +300	20 min/24 hrs	764	Quick Metal
675	Green	609	0.005	3000 psi	-65 to +300	20 min/24 hrs	747	General Purpose Retaining Compound
680	Green	635	0.015	4000 psi	-65 to +300	10 min/24 hrs	747	High Strength Retaining Compound
706	Clear	755	N/A	N/A	N/A	N/A	N/A	Cleaning Solvent
707	Amber		N/A	N/A	N/A	N/A	N/A	Activator for Structural Adhesives
736	Amber		N/A	N/A	N/A	N/A	N/A	Primer NF
738	Amber		N/A	N/A	N/A	N/A	N/A	Depend Activator
747	Yellow	N/A	N/A	N/A	N/A	N/A	N/A	Primer T
751	Clear		N/A	N/A	N/A	N/A	N/A	Activator for Structural Adhesives
755	Clear		N/A	N/A	N/A	N/A	N/A	Cleaning Solvent
764	Green		N/A	N/A	N/A	N/A	N/A	Primer N
767	Silver		N/A	N/A	-65 to +1600	N/A	N/A	Anti-Seize Lubricant

Section 1001

SAFETY, GENERAL INFORMATION AND TORQUE SPECIFICATIONS

TABLE OF CONTENTS

SAFETY	3
GENERAL INFORMATION	5
STANDARD TORQUE DATA FOR CAP SCREWS AND NUTS	6

SAFETY

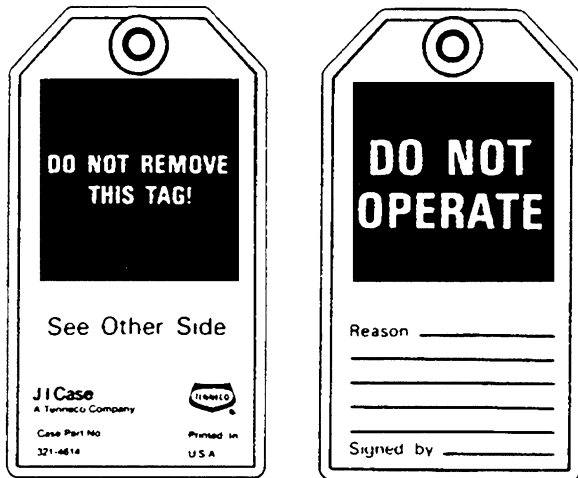


This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.

SB001

To prevent injury always follow the Warning, Caution and Danger notes in this section and throughout the manual.

Put the warning tag shown below on the key for the keyswitch when servicing or repairing the machine. One warning tag is supplied with each machine. Additional tags Part Number 331-4614 are available from your service parts supplier.



1001-01



WARNING: Read the operator's manual to familiarize yourself with the correct control functions.

46-27



WARNING: Operate the machine and equipment controls from the seat position only. Any other method could result in serious injury.

48-55



WARNING: This is a one man machine, no riders allowed.

35-8



WARNING: Before starting engine, study Operator's Manual safety messages. Read all safety signs on machine. Clear the area of other persons. Learn and practice safe use of controls before operating.

It is your responsibility to understand and follow manufacturers instructions on machine operation, service and to observe pertinent laws and regulations. Operator's and Service Manuals may be obtained from your Case dealer.

SA055



WARNING: If you wear clothing that is too loose or do not use the correct safety equipment for your job, you can be injured. Always wear clothing that will not catch on objects. Extra safety equipment that can be required includes hard hat, safety shoes, ear protection, eye or face protection, heavy gloves and reflector clothing.

45-3A



WARNING: When working in the area of the fan belt with the engine running, avoid loose clothing if possible, and use extreme caution.

35-4



WARNING: When doing checks and tests on the equipment hydraulics, follow the procedures as they are written. DO NOT change the procedure.

47-44



WARNING: When putting the hydraulic cylinders on this machine through the necessary cycles to check operation or to remove air from a circuit, make sure all people are out of the way.

47-45



WARNING: Use insulated gloves or mittens when working with hot parts. 47-41A



CAUTION: Lower all attachments to the ground or use stands to safely support the attachments before you do any maintenance or service. 49-11



CAUTION: Pin sized and smaller streams of hydraulic oil under pressure can penetrate the skin and result in serious infection. If hydraulic oil under pressure does penetrate the skin, seek medical treatment immediately. Maintain all hoses and tubes in good condition. Make sure all connections are tight. Make a replacement of any tube or hose that is damaged or thought to be damaged. **DO NOT** use your hand to check for leaks, use a piece of cardboard or wood. 40-6A



CAUTION: When removing hardened pins such as a pivot pin, or a hardened shaft, use a soft head (brass or bronze) hammer or use a driver made from brass or bronze and a steel head hammer. 46-17



CAUTION: When using a hammer to remove and install pivot pins or separate parts using compressed air or using a grinder, wear eye protection that completely encloses the eyes (approved goggles or other approved eye protectors). 46-13



CAUTION: Use suitable floor (service) jacks or chain hoist to raise wheels or tracks off the floor. Always block machine in place with suitable safety stands. 40-7A



CAUTION: When servicing or repairing the machine, keep the shop floor and operator's compartment and steps free of oil, water, grease, tools, etc. Use an oil absorbing material and/or shop cloths as required. Use safe practices at all times. 40-8



CAUTION: Some components of this machine are very heavy. Use suitable lifting equipment or additional help as instructed in this Service Manual. 40-10



DANGER: Engine exhaust fumes can cause death. If it is necessary to start the engine in a closed place, remove the exhaust fumes from the area with an exhaust pipe extension. Open the doors and get outside air into the area. 48-56



WARNING: When the battery electrolyte is frozen, the battery can explode if (1), you try to charge the battery, or (2), you try to jump start and run the engine. To prevent the battery electrolyte from freezing, try to keep the battery at full charge. If you do not follow these instructions, you or others in the area can be injured. SA033

GENERAL INFORMATION

CLEANING

Clean all metal parts except bearings, in a suitable cleaning solvent or by steam cleaning. Do not use caustic soda for steam cleaning. After cleaning, dry and put oil on all parts. Clean oil passages with compressed air. Clean bearings in a suitable cleaning solvent, dry the bearings completely and put oil on the bearings.

INSPECTION

Check all parts when the parts are disassembled. Replace all parts that have wear or damage. Small scoring or grooves can be removed with a hone or crocus cloth. Complete a visual inspection for indications of wear, pitting and the replacement of parts necessary to prevent early failures.

BEARINGS

Check bearings for easy action. If bearings have a loose fit or rough action replace the bearing. Wash bearings with a suitable cleaning solvent and permit to air dry. **DO NOT DRY BEARINGS WITH COMPRESSED AIR.**

NEEDLE BEARINGS

Before you press needle bearings in a bore always remove any metal protrusions in the bore or edge of the bore. Before you press bearings into position put petroleum jelly on the inside and outside diameter of the bearings.

GEARS

Check all gears for wear and damage. Replace gears that have wear or damage.

OIL SEALS, O-RINGS AND GASKETS

Always install new oil seals, O-rings and gaskets. Put petroleum jelly on seals and O-rings.

SHAFTS

Check all shafts that have wear or damage. Check the bearing and oil seal surfaces of the shafts for damage.

SERVICE PARTS

Always install genuine Case service parts. When ordering refer to the Parts Catalog for the correct part number of the genuine Case replacement items. Failures due to the use of other than genuine Case replacement parts are not covered by warranty.

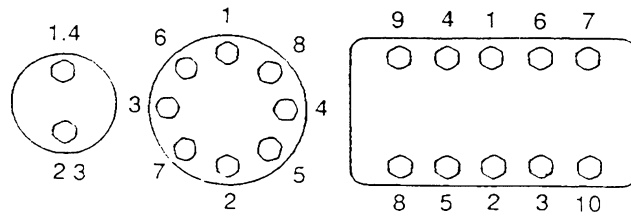
LUBRICATION

Only use the oils and lubricants specified in the Operator's or Service Manuals. Failures due to the use of non-specified oils and lubricants are not covered by warranty.

STANDARD TORQUE DATA FOR CAP SCREWS AND NUTS

TIGHTENING OF CAP SCREWS, NUTS

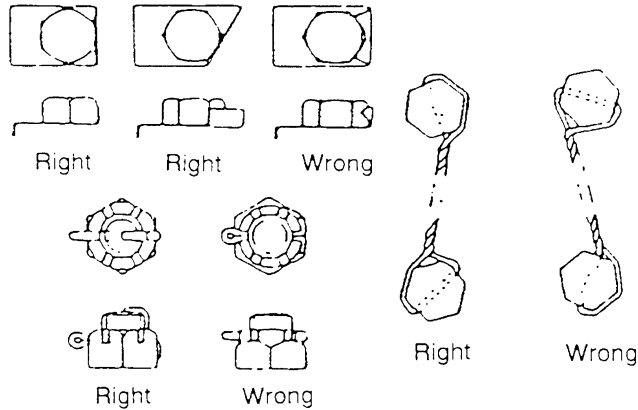
Tighten alternately so that tightening torque can be applied evenly. The numbers in the figure below indicate the order of tightening.



1001-02

Apply engine oil to the thread portion of the cap screw so that uniform tightening torque is obtained.

The cap screws and nuts that cannot be inspected externally or those as indicated in the assembly/installation sections should be safetied with lockwire, cotter pin or bent washer.



1001-03

Cap screws which have had Loctite used (white residue remains after removal) should be cleaned with light oil or suitable cleaning solvent and dried. Apply 2-3 drops of Loctite to the thread portion of the cap screw and then tighten.

TORQUE TABLE

Tighten cap screws and nuts according to the table below if there are no other special instructions.

Cap Screw Name Size (Size)			M6	M8	M10	M12	M14	M16	M18	M20
Cap Screw	Spanner	[mm]	10	13	17	19	22	24	27	30
		[in.]	0.39	0.51	0.67	0.75	0.87	0.95	1.06	1.18
	Tightening torque	[Nm]	6.9	15.7	32.3	58.8	98.0	137.2	196.0	274.0
		[lb-ft]	5.1	11.6	23.9	43.4	72.3	101.2	144.6	202.4
Socket Head Cap Screw	Spanner	[mm]	5	6	8	10	12	14	14	17
		[in.]	0.20	0.24	0.32	0.39	0.47	0.55	0.55	0.67
	Tightening torque	[Nm]	8.8	21.6	42.1	78.4	117.6	176.4	245.0	343.0
		[lb-ft]	6.5	15.9	31.1	57.8	86.8	130.1	180.8	253.1

Section 1002

SPECIFICATIONS

TABLE OF CONTENTS

IMPORTANT: *This engine was made by using the metric system. All measurements and checks must be made with metric tools to make sure of accurate readings when inspecting parts.*

MODEL AND PIN NUMBERS	3
GENERAL SPECIFICATIONS	4
Capacities	4
Drawbar Pull	4
Drive Speed	4
Electrical System	4
Fluids and Lubricants	5
Fuel	5
Hydraulic System	5
Tracks, Rollers and Idlers	6
Weights	12
Buckets	12
General Purpose	12
General Purpose, High Capacity	12
Heavy Duty	12
Heavy Duty, High Capacity	12
Severe Duty	12
GAUGE TABLE	13
ENGINE COOLING AND LUBRICATION SPECIFICATIONS	15
Engine Cooling System	15
Engine Lubrication	15
Engine Oil Type	15
Engine Lubrication Oil Viscosity/Temperature Ranges	15
GENERAL ENGINE SPECIFICATIONS	16
General	16
Pistons and Connecting Rods	16
Main Bearings	16
Engine Lubricating System	16
9050B TRANSPORTING DIMENSIONS	17

MODEL AND PIN NUMBERS

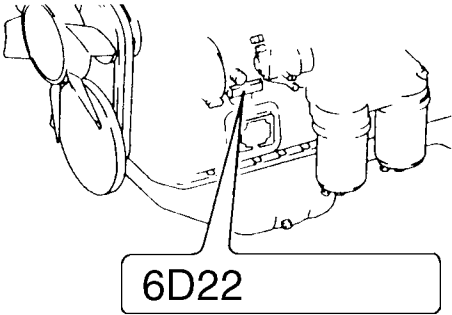
When ordering parts or when requesting information or assistance, always give the identification numbers of your machine. Write the model and PIN numbers of your machine on the lines below.



A27416



A23983



JS01443A

Machine Model Number _____

Machine PIN Number _____

Engine Serial Number _____

GENERAL SPECIFICATIONS

Capacities

Engine Crank Case Capacity	29.3 liters	7.75 US gallons
Engine Cooling System	38 liters	10 US gallons
Fuel Tank	580 liters	153 US gallons
Hydraulic Oil Tank Capacity	152 liters	40 US gallons
Total Hydraulic System Capacity	320 liters	85 US gallons
Final Drive Case Capacity	6.8 liters	1.8 US gallons
Swing Drive Case Capacity	14.5 liters	3.8 US gallons
Track Front Idlers	200 to 210 cc	6.60 to 6.93 oz
Track Lower Rollers	360 to 370 cc	11.88 to 12.21 oz
Track Upper Roller	190 to 200 cc	6.27 to 6.60 oz

NOTE: *These capacities are only a guide to the quantities. Always use the dipstick, sight gauges or level plug to make sure that fluid levels are correct.*

Drawbar Pull

Drawbar Pull	23900 kg	52700 lb
--------------------	----------	----------

Drive Speed

Drive Speed: High	5.0 km/h	3.1 mph
Drive Speed: Middle	3.5 km/h	2.2 mph
Drive Speed: Low	2.5 km/h	1.5 mph

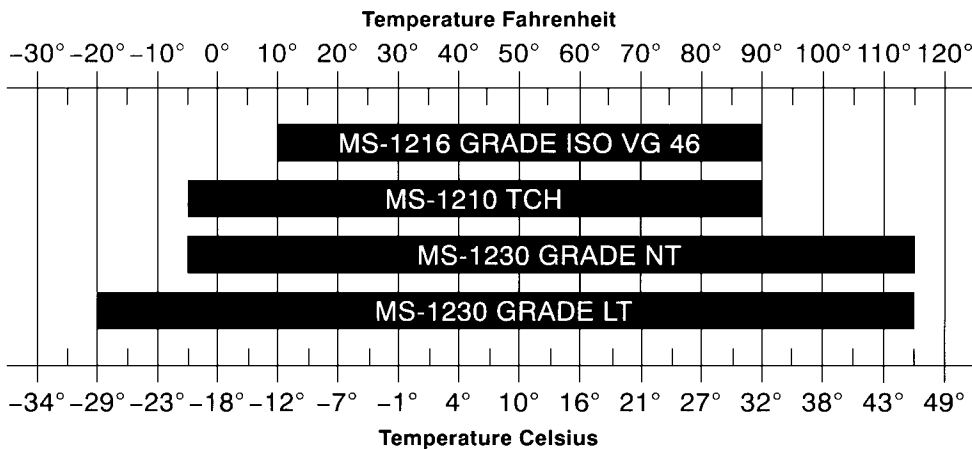
Electrical System

Type of System	24 volts negative ground
Alternator	
Manufacturer	Mitsubishi Electric Corp.
Output	40 amperes
Batteries	
Number of batteries required	2
Voltage of each battery	12 volts
Reserve capacity	160 minutes
Cold cranking capacity at -17°C (0°F)	800 amperes
Load for capacity (load) test	400 amperes
Starter Motor	
Manufacturer	Mitsubishi Electric Corp.
Voltage	24 volts

Fluids and Lubricants

Batteries.....	add drinking or distilled water
Engine Coolant Solution	refer to page 15
Engine Lubrication.....	refer to page 15
Fuel.....	refer to entry on page 5
Hydraulic System	refer to the following Hydraulic Fluid Chart
Final Drive Lubricant	API GL-4, SAE 90
Swing Drive Case Lubricant.....	API GL-4, SAE 90
Track Roller and Front Idler Lubricant	Case No. 1 Single Grade engine oil SAE 30
Turntable Ring Gear Lubricant	No. 2 EP lithium grease
Grease Fitting Lubricant	No. 2 EP lithium grease

Use only hydraulic oils meeting Case specifications or equivalent AW (anti-wear) hydraulic oils.



JS01435A

NOTE: Case specification MS-1210 TCH Fluid is used in place of ISO VG 32 (-5 to +65 F) and ISO VG 46 (+10 to +90 F).

Case specifications MS-1230 Grade NT or Grade LT is used in place of SO VG 32 (-5 to +65 F), ISO VG 46 (+10 to +90 F), ISO VG 100 (+30 to +115 F), and MS-1210 TCH.

Hydraulic Fluid Chart

Fuel

Use Number Two Diesel fuel having a grade of ASTM D 975-Grade 2-D.

Hydraulic System

Hydraulic Pump

Uchida A8V172ESBR6, 201F2-983-0 (KSJ1855)

Displacement.....	162 cm ³ /rev x 2	9.88 in ³ /rev x 2
Speed.....		1650 RPM
Maximum Flow.....	267 l/min	70.6 gpm

Circuit Relief Valves:

Main Relief: standard	319 ±20 Bar	4626 ±290 psi
Main Relief: pressure raising.....	348 ±20 Bar	5046 ±290 psi
Boom Port Relief: raising	363 ±15 Bar	5264 ±217 psi
Boom Port Relief: lowering.....	245 ±15 Bar	3553 ±217 psi
Bucket Port Relief: open, close	333 ±15 Bar	4829 ±217 psi
Arm Port Relief: open, close	363 ±15 Bar	5264 ±217 psi
Swing Port Relief; left, right.....	279 ±15 Bar	4046 ±217 psi
Left Travel Port Relief: rear, front.....	324 ±20 Bar	4698 ±290 psi
Right Travel Port Relief: rear, front	324 ±20 Bar	4698 ±290 psi
Pilot Relief	44 ±3 Bar	639 ±43 psi

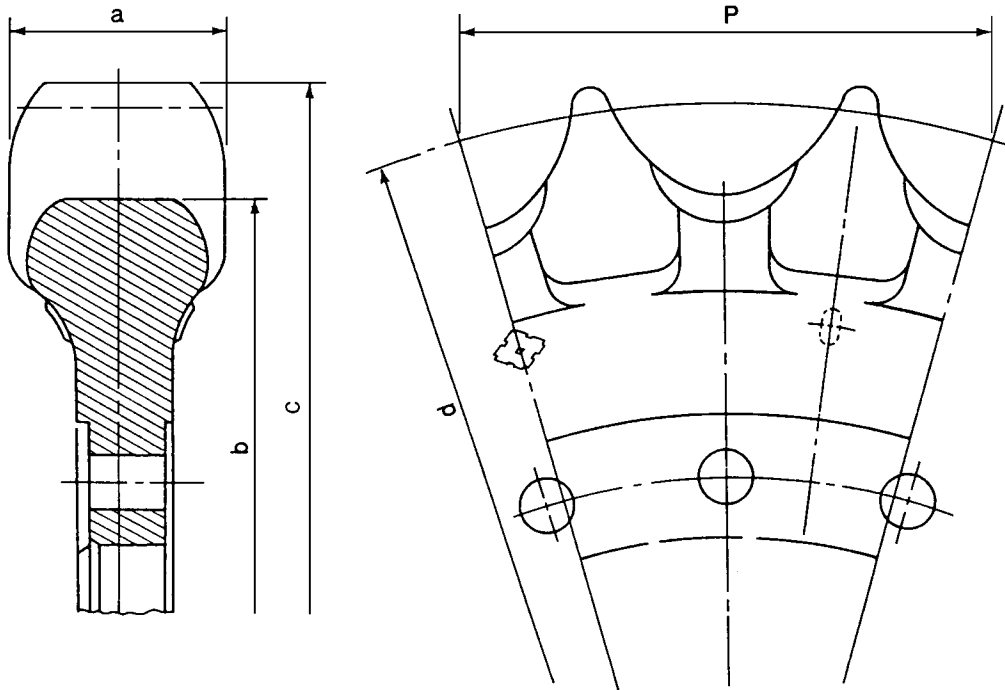
Tracks, Rollers and Idlers

Lower Mechanism (with standard 800 grouser shoe)

Total Length	4840 mm	15 ft 10.5 in.
Total Width	3400 mm	11 ft 1.9 in.
Total Weight (approximate)	11728 kg	25801 lb

Drive Sprocket

Sprocket:	a	standard value	80 mm	3.15 in.
		service limit.....	70 mm	2.76 in.
	b	standard value	686 mm	27 in.
		service limit.....	678 mm	26.69 in.
	c	standard value	770 mm	30.31 in.
		service limit.....	760 mm	29.92 in.
	d	standard value	753 mm	29.65 in.
		service limit	—	—
	P	standard value	203.2 mm	8 in.
		service limit	—	—



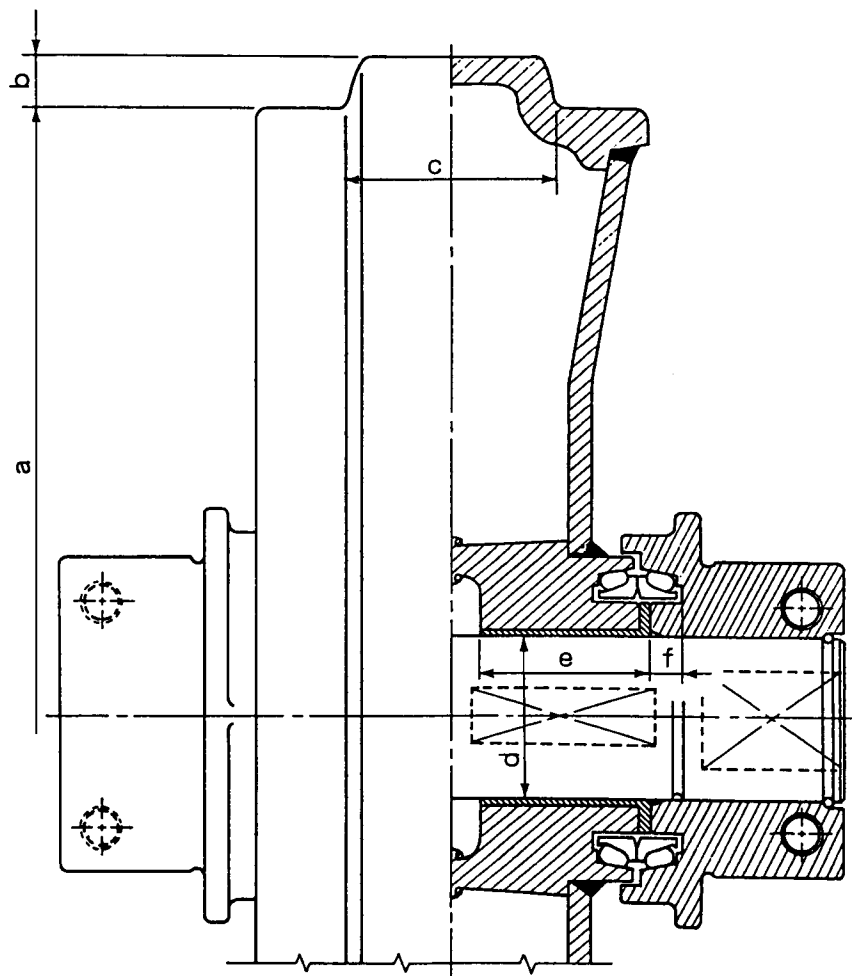
Drive Sprocket

JS00065A

NOTE: Refer to Gauge Table for measurement gauges to be used.

Take-Up Roller
 Take-Up Roller:

a	standard value.....	600 mm	23.62 in.	
	service limit.....	590 mm	23.23 in.	
b	standard value.....	20 mm	0.79 in.	
	service limit.....	—	—	
c	standard value.....	102 mm	4.02 in.	
	service limit.....	92 mm	3.62 in.	
Shaft:	d	standard value.....	80 mm	3.15 in.
		service limit.....	79 mm	3.11 in.
Bushing:	d	standard value.....	80 mm	3.15 in.
		service limit.....	81.5 mm	3.21 in.
	e	standard value.....	81.5 mm	3.21 in.
		service limit.....	80 mm	3.15 in.
Hub:	f	standard value.....	17 mm	0.67 in.
		service limit.....	16.5 mm	0.65 in.



Take-Up Roller

JS00066A

NOTE: Refer to Gauge Table for measurement gauges to be used.

Upper Roller

Carrier Roller:

a	standard value	145 mm	5.71 in.
	service limit.....	137 mm	5.39 in.
b	standard value	10 mm	0.39 in.
	service limit	—	—

c	standard value	100 mm	3.94 in.
	service limit.....	92 mm	3.62 in.

Shaft:

d	standard value	60 mm	2.36 in.
	service limit.....	59 mm	2.32 in.

Bushing:

d	standard value	60 mm	2.36 in.
	service limit.....	61 mm	2.40 in.

Bushing:

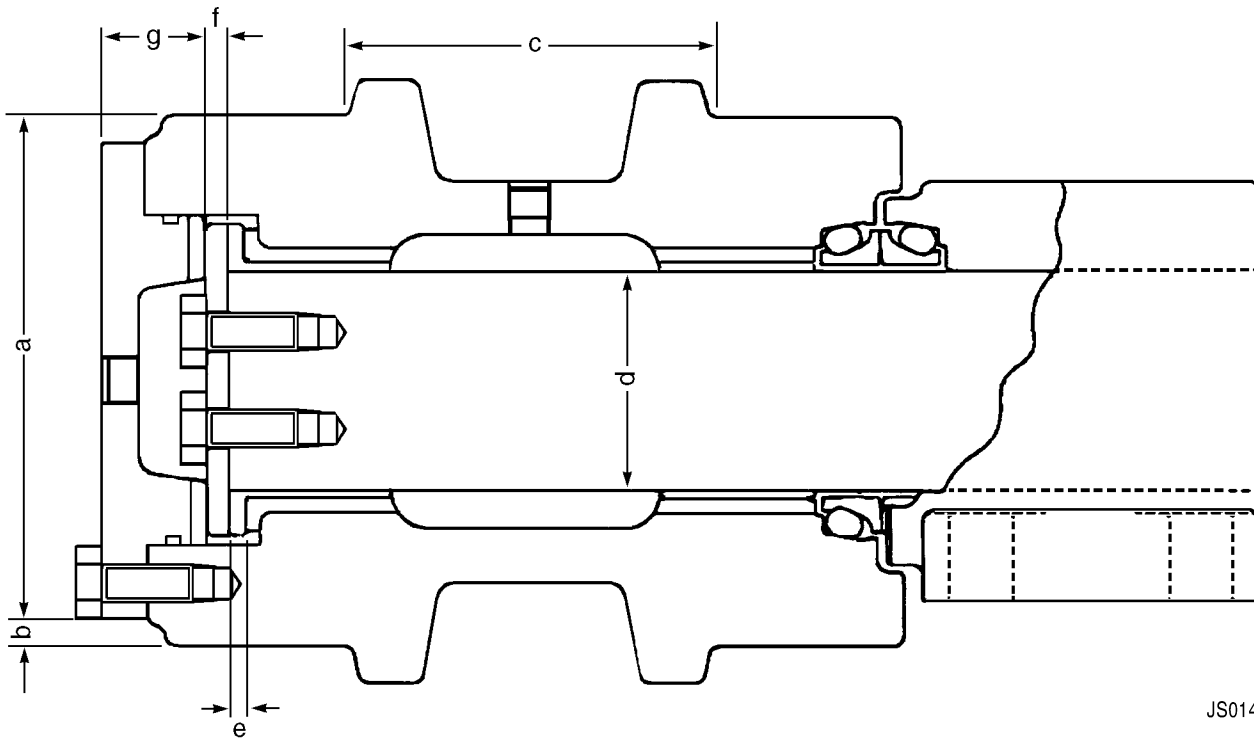
e	standard value	4.5 mm	0.18 in.
	service limit.....	3.5 mm	0.14 in.

Thrust Plate:

f	standard value	6 mm	0.24 in.
	service limit.....	5.5 mm	0.22 in.

Cover:

g	standard value.....	28.5 mm	1.12 in.
	service limit.....	22.5 mm	0.89 in.



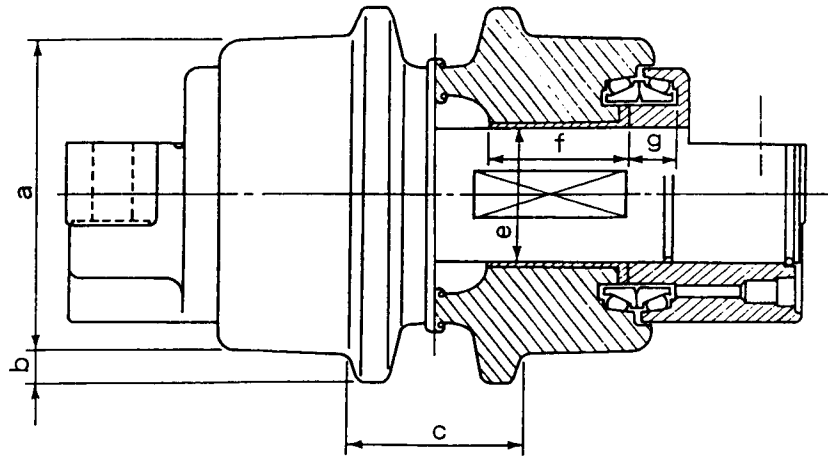
JS01444A

Upper Roller

NOTE: Refer to Gauge Table for measurement gauges to be used.

Lower Roller (Inside)
Track Roller (Inside):

a	standard value.....	180 mm	7.09 in.	
	service limit.....	192 mm	7.56 in.	
b	standard value.....	20 mm	0.79 in.	
	service limit.....	—	—	
c	standard value.....	100 mm	3.94 in.	
	service limit.....	92 mm	3.62 in.	
Shaft:	e	standard value.....	70 mm	2.76 in.
		service limit.....	69 mm	2.72 in.
Bushing:	e	standard value.....	70 mm	2.76 in.
		service limit.....	71.5 mm	2.81 in.
	f	standard value.....	82.5 mm	3.25 in.
		service limit.....	81.5 mm	3.21 in.
Collar:	g	standard value.....	20.5 mm	0.81 in.
		service limit.....	20 mm	0.79 in.



JS00068A

Lower Roller (Inside)

NOTE: Refer to Gauge Table for measurement gauges to be used.

1002-10

Lower Roller (Outside)

Track Roller:

a	standard value	180 mm	7.09 in.
	service limit.....	172 mm	6.77 in.
b	standard value	20 mm	0.79 in.
	service limit	—	—

Shaft:

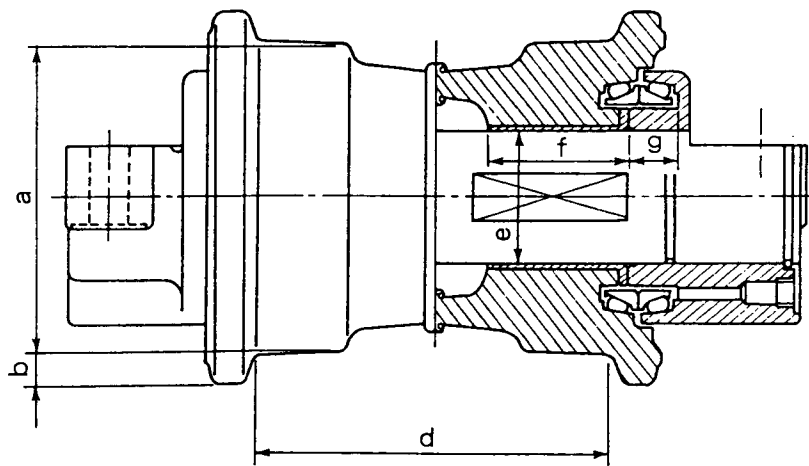
d	standard value	200 mm	7.87 in.
	service limit.....	208 mm	8.19 in.
e	standard value	70 mm	2.76 in.
	service limit.....	69 mm	2.72 in.

Bushing:

e	standard value	70 mm	2.76 in.
	service limit.....	71.5 mm	2.81 in.
f	standard value	82.5 mm	3.25 in.
	service limit.....	81.5 mm	3.21 in.

Collar:

g	standard value	20.5 mm	0.81 in.
	service limit.....	20 mm	0.79 in.



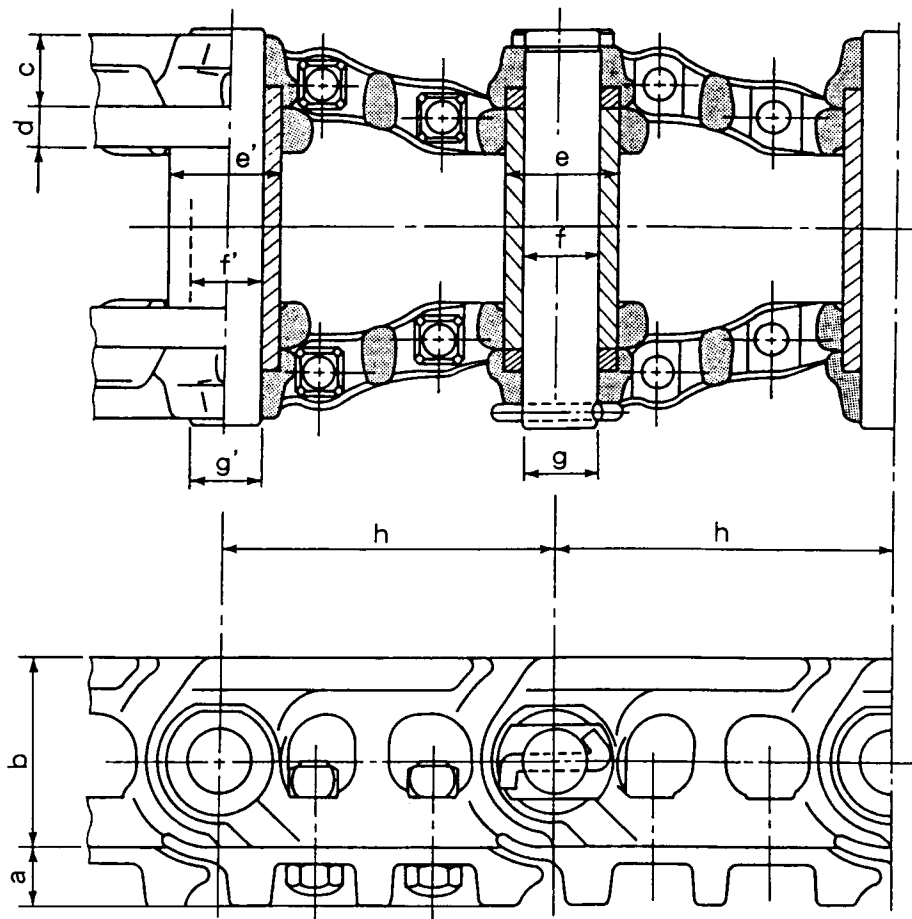
JS00069A

Lower Roller (Outside)

NOTE: Refer to Gauge Table for measurement gauges to be used.

Track Shoe (Grouser Shoe)

Shoe Plate:	a standard value.....	37 mm	1.46 in.
	service limit.....	26 mm	1.02 in.
Link:	b standard value.....	116.4 mm	4.58 in.
	service limit.....	112 mm	4.41 in.
	c standard value.....	43 mm	1.69 in.
	service limit.....	41 mm	1.61 in.
	d standard value.....	24 mm	0.94 in.
	service limit.....	23 mm	0.90 in.
Master Bushing:	e standard value.....	66.6 mm	2.62 in.
	service limit.....	63 mm	2.48 in.
	f standard value.....	44.7 mm	1.76 in.
	service limit.....	47 mm	1.85 in.
Master Pin:	g standard value.....	44.1 mm	1.74 in.
	service limit.....	42 mm	1.65 in.
Link Pitch:	h standard value.....	203 mm	7.99 in.
	service limit.....	207 mm	8.15 in.
Track Bushing:	e' standard value.....	66.6 mm	2.62 in.
	service limit.....	63 mm	2.48 in.
	f' standard value.....	44.8 mm	1.76 in.
	service limit.....	47 mm	1.85 in.
Track Pin:	g' standard value.....	44.4 mm	1.75 in.
	service limit.....	42 mm	1.65 in.



JS00070A

Track Shoe (Grouser Shoe)

Weights

Operating Weight	32400 kg	71400 lb
Counterweight.....	6000 kg	13230 lb
Engine	997 kg	2198 lb
Turntable Bearing.....	502 kg	1108 lb
Attachments		
Boom with Cylinder	2956 kg	6523 lb
Arm with Links and Cylinder	1591 kg	3511 lb
Cylinders		
Boom Cylinder (each).....	279 kg	615 lb
Arm Cylinder	400 kg	883 lb
Bucket Cylinder	240 kg	529 lb

Buckets

Bucket Width	Number of Teeth	Weight	Capacity SAE Heaped
--------------	-----------------	--------	---------------------

General Purpose

30 inch (762 mm)	4.....	1065 lbs (485 kg)	0.64 yd ³ (0.49 m ³)
36 inch (914 mm)	5.....	1087 lbs (490 kg)	0.78 yd ³ (0.60 m ³)
42 inch (1067 mm)	5.....	1250 lbs (565 kg)	0.99 yd ³ (0.76 m ³)
48 inch (1219 mm)	6.....	2100 lbs (953 kg)	2.03 yd ³ (1.55 m ³)
54 inch (1372 mm)	7.....	2220 lbs (1007 kg)	2.30 yd ³ (1.76 m ³)
60 inch (1524 mm)	7.....	2335 lbs (1059 kg)	2.59 yd ³ (1.98 m ³)

General Purpose, High Capacity

30 inch (762 mm)	4.....	1170 lbs (530 kg)	0.77 yd ³ (0.59 m ³)
36 inch (914 mm)	5.....	1450 lbs (660 kg)	0.95 yd ³ (0.73 m ³)
42 inch (1067 mm)	5.....	1590 lbs (720 kg)	1.12 yd ³ (0.86 m ³)
48 inch (1219 mm)	6.....	2815 lbs (1277 kg)	2.15 yd ³ (1.64 m ³)
54 inch (1372 mm)	6.....	2985 lbs (1354 kg)	2.45 yd ³ (1.83 m ³)
60 inch (1524 mm)	7.....	3085 lbs (1399 kg)	2.74 yd ³ (2.09 m ³)

Heavy Duty

30 inch (762 mm)	4.....	1110 lbs (500 kg)	0.64 yd ³ (0.49 m ³)
36 inch (914 mm)	5.....	1300 lbs (590 kg)	0.78 yd ³ (0.60 m ³)
42 inch (1067 mm)	5.....	2310 lbs (1048 kg)	1.75 yd ³ (1.34 m ³)
48 inch (1219 mm)	6.....	2425 lbs (1100 kg)	2.03 yd ³ (1.55 m ³)
54 inch (1372 mm)	6.....	2555 lbs (1160 kg)	2.30 yd ³ (1.76 m ³)

Heavy Duty, High Capacity

30 inch (762 mm)	4.....	1110 lbs (500 kg)	0.64 yd ³ (0.49 m ³)
36 inch (914 mm)	5.....	1300 lbs (590 kg)	0.78 yd ³ (0.60 m ³)
42 inch (1067 mm)	5.....	3120 lbs (1415 kg)	1.85 yd ³ (1.41 m ³)
48 inch (1219 mm)	6.....	3320 lbs (1506 kg)	2.15 yd ³ (1.64 m ³)
54 inch (1372 mm)	6.....	3565 lbs (1617 kg)	2.45 yd ³ (1.83 m ³)

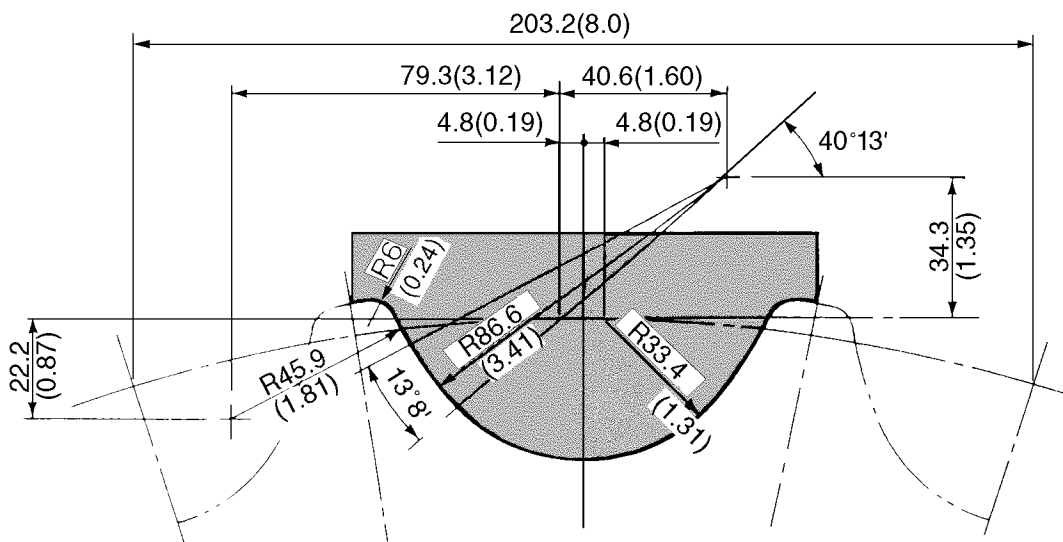
Severe Duty

42 inch (1067 mm)	4.....	3340 lbs (1515 kg)	1.75 yd ³ (1.34 m ³)
48 inch (1219 mm)	5.....	3519 lbs (1596 kg)	2.03 yd ³ (1.55 m ³)

NOTE: 6 inch (152 mm) side cutter blades are available for the above buckets. The side cutter blades add 6 inches (152 mm) to the width of each bucket.

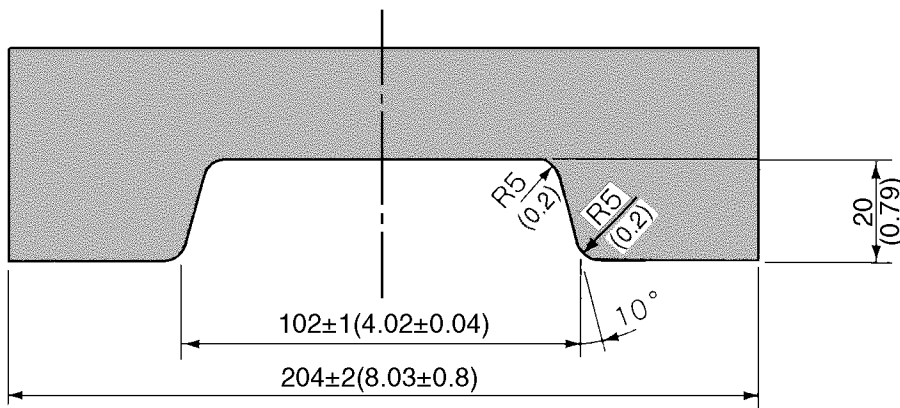
GAUGE TABLE

NOTE: Units = mm (in.)



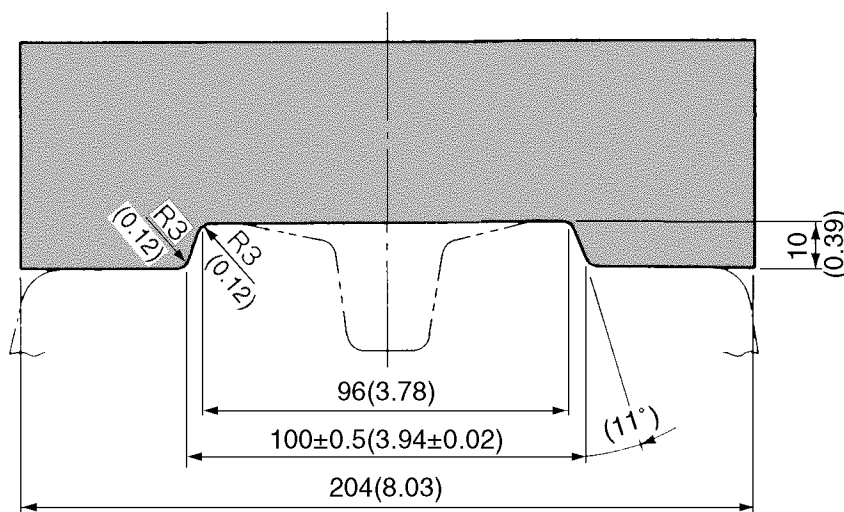
JS01438A

For Drive Sprocket



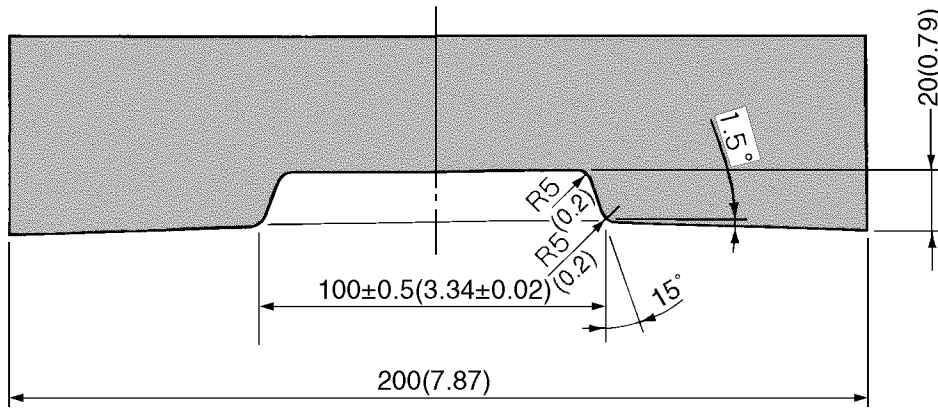
JS01439A

For Take-Up Roller



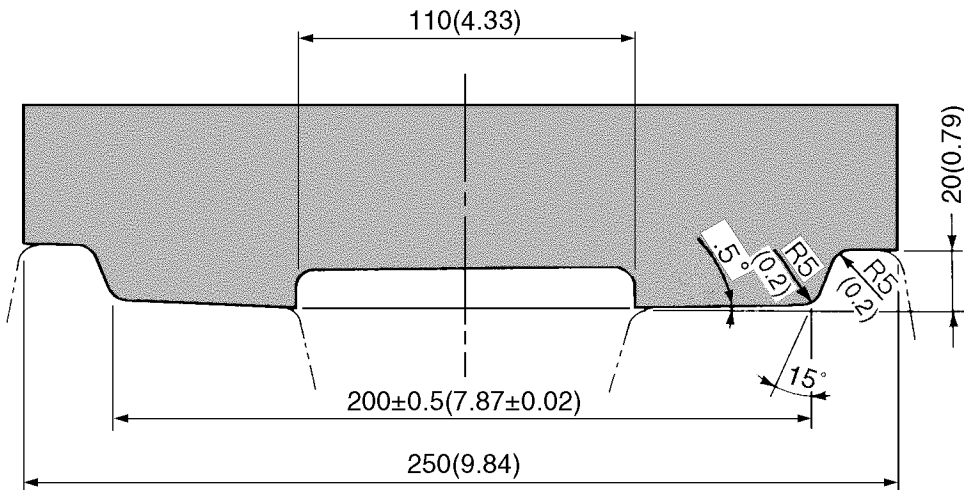
JS01440A

For Upper Roller



For Lower Roller (inside)

JS01441A



For Lower Roller (outside)

JS01442A

ENGINE COOLING AND LUBRICATION SPECIFICATIONS

Engine Cooling System

Coolant Solution 45% Water and 55% Ethylene Glycol

IMPORTANT: When using ethylene glycol solutions, always have a minimum of 55% ethylene glycol in the system. Do not put more than 55% ethylene glycol in the cooling system unless the ambient air temperature will be less than -37°C (-34°F). If the air temperature is less than -37°C (-34°F), add additional ethylene glycol according to the manufacturer's instructions.

Thermostat Starts to open at 83°C (181°F)

Fully open at 95°C (203°F)

Radiator Cap 0.48 Bar (7 psi)

Engine Lubrication

Engine Oil Type

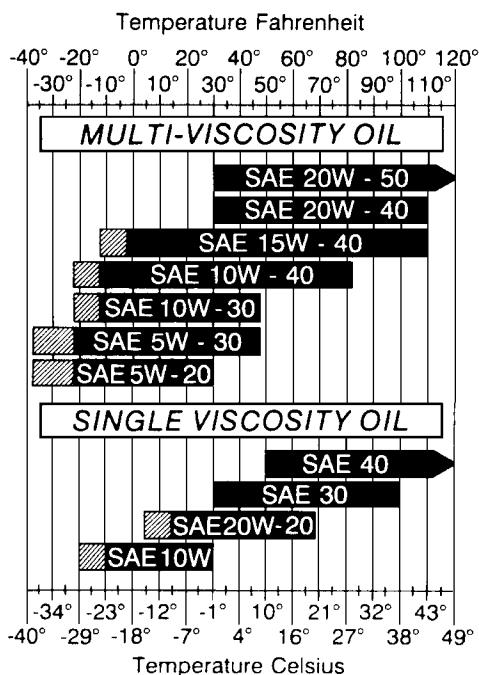
Case No. 1 engine oil is recommended for use in the Case engine. Case engine oil will lubricate the engine under all operating conditions. If Case No. 1 Multi-Viscosity engine oil is not available, Case No. 1 Single Grade engine oil can be used.

If Case No. 1 Multi-Viscosity or Single Grade engine oil is not available, use only oil meeting API engine oil service category CE.

See the chart below for recommended viscosity at ambient air temperature ranges.

NOTE: DO NOT put performance additives or other oil additive products into the engine crankcase.

Engine Lubrication Oil Viscosity/Temperature Ranges



NOTE: Use of an engine oil pan heater or an engine coolant heater is required when the operating temperatures (shown in the chart on the left) are in the cross-hatched area.

JS01437A

GENERAL ENGINE SPECIFICATIONS

General

Make and Model	Mitsubishi 6D22T	
Type	6 cylinder, turbocharged 4 stroke cycle	
Horsepower	227 hp at 1650 rpm	169 kw at 1650 rpm
Firing Order	1, 5, 3, 6, 2, 4	
Bore and Stroke	130 mm x 140 mm	5.12 in. x 5.51 in.
Piston Displacement	11.15 liters	680 in ³
Compression Ratio	16 to 1	
Engine Speeds		
Full Throttle - Full Load	1650 rpm	
Engine Idle Speed	890 rpm	

Pistons and Connecting Rods

Rings per Piston	3
Number of Compression Rings.....	2
Number of Oil Rings.....	1

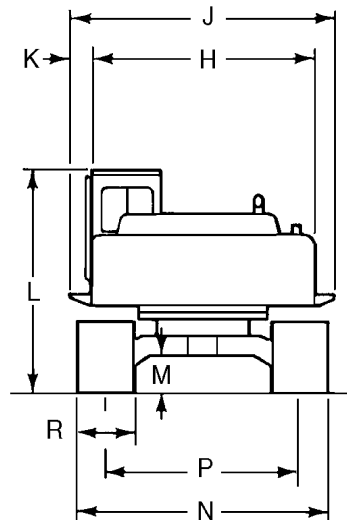
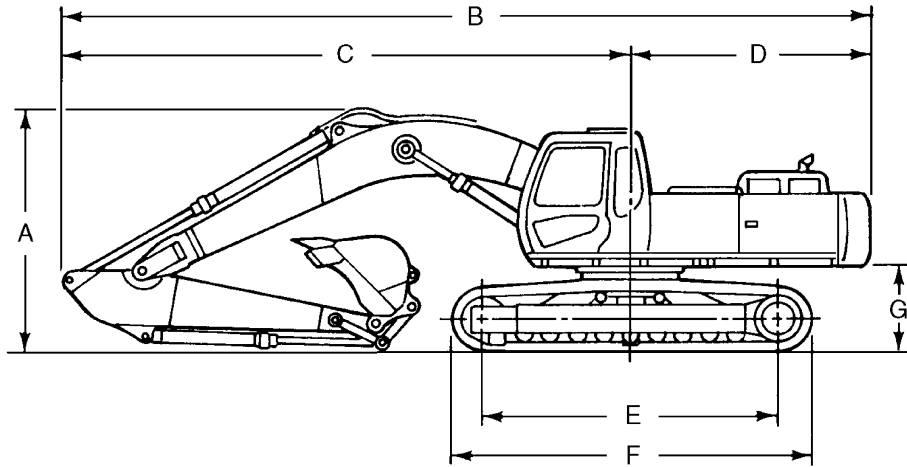
Main Bearings

Number of Bearings	7
Type of Bearings	Replaceable

Engine Lubricating System

Type of System	Pressure and Spray Lubrication	
Oil Pressure (when engine warm and operating at rated speed)	2.97 to 4.89 Bar	43 to 71 psi
Oil Pump.....	Gear Type	
Oil Filters		
Quantity	2	
Type	Full Flow and Bypass	
Oil Capacity		
(with filter change).....	29.3 liters	31 US quarts
(without filter change).....	24.8 liters	26 US quarts

9050B TRANSPORTING DIMENSIONS



JS01436A

A	Overall height of machine with attachment on the ground	
	with 8 ft 8 in. (2.63 m) arm	11 ft 9 in. (3.57 m)
	with 10 ft 7 in. (3.23 m) arm	11 ft 0 in. (3.36 m)
	with 13 ft 3 in. (4.03 m) arm	12 ft 8 in. (3.85 m)
B	Overall length of machine in TRANSPORT position	
	with 8 ft 8 in. (2.63 m) arm	36 ft 0 in. (10.96 m)
	with 10 ft 7 in. (3.23 m) arm	35 ft 8 in. (10.86 m)
	with 13 ft 3 in. (4.03 m) arm	35 ft 11 in. (10.95 m)
C	Length from swing pivot to end of arm - arm in TRANSPORT position	
	with 8 ft 8 in. (2.63 m) arm	25 ft 4 in. (7.73 m)
	with 10 ft 7 in. (3.23 m) arm	25 ft (7.63 m)
	with 13 ft 3 in. (4.03 m) arm	25 ft 4 in. (7.72 m)
D	Tail swing radius	10 ft 8 in (3.26 m)
E	Length between centerlines of idler and drive sprocket	12 ft 10 in. (3.91 m)
F	Track overall length	15 ft 11 in. (4.84 m)
G	Clearance height of upper structure	3 ft 11 in. (1.2 m)
H	Overall width of upper structure	9 ft 10 in. (2.99 m)
J	Overall width of upper structure, including catwalk	11 ft 10 in. (3.6 m)
K	Width of each catwalk	12 in. (305 mm)
L	Height to top of cab	10 ft 2 in. (3.11 m)
M	Minimum ground clearance	19 in. (483 mm)
N	Track overall width - with 31.5 in. (800 mm) shoes	11 ft 2 in. (3.4 m)
P	Track gauge	8 ft 6 in. (2.6 m)
R	Standard track plate width	31.5 in. (800 mm)